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Volume 209, No. 4457

SCIENCE

LETTERS	Women Engineers: T. Estrin; CONAES Energy Scenarios: B. I. Spinrad	636			
EDITORIAL	Needed: Conviction to Match Our Science: L. M. Branscomb	641			
ARTICLES	Focus on Polar Research: A. L. Washburn	643			
	Fossilized Viscera in Primitive Echinoderms: B. N. Haugh and B. M. Bell.				
	Measuring the Societal Benefits of Innovation: J. G. Tewksbury, M. S. Crandall, W. E. Crane	658			
NEWS AND COMMENT	Ma Bell Eyes New Markets	663			
	Biologist Is New Head of Kennedy Institute	665			
	Briefing: Law of Sea Conference Still in Deep Water; Helsinki Accords Review Includes Science Contacts; A Sentimental Trip Down Accelerator Lane	666			
	Panel Asks ``When Is a Person Dead?``	669			
	Condor Flap in California	670			
	Consensus—More or Less—on the Pap Smear	672			
RESEARCH NEWS	Improving the Success of Kidney Transplants	673			
	Separations by MS Speed Up, Simplify Analysis	675			
BOOK REVIEWS	Shang Civilization, <i>reviewed by F. Ikawa-Smith</i> ; Fisheries Ecology of Floodplain Rivers, <i>T. M. Zaret</i> ; Alfred Wegener und die Drift der Kontinente, <i>T. H. van Andel</i> ; Some Adaptations of Marsh-Nesting Blackbirds, <i>P. R. Grant</i> ; Books Received	679			
REPORTS	Sources of Continental Crust: Neodymium Isotope Evidence from the Sierra Nevada and Peninsular Ranges: D. J. DePaolo	684			
	Foraminifera: Distribution of Provinces in the Western North Atlantic: M. A. Buzas and S. J. Culver.	687			
	Detection, Pursuit, and Overgrowth of Tropical Gorgonians by Milleporid Hydrocorals: Perseus and Medusa Revisited: C. M. Wahle	689			

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	Endocytotic Sucrose Uptake in <i>Amoeba proteus</i> Induced with the Calcium Ionophore A23187: <i>R.D. Prusch</i>	691
	Atmospheric Water Uptake by an Atacama Desert Shrub: H. A. Mooney et al	693
	Cell-Free Synthesis of Acetylcholine Receptor Polypeptides: B. Mendez et al.	695
	Viviparity and Intrauterine Feeding in a New Holocephalan Fish from the Lower Carboniferous of Montana: <i>R. Lund</i>	697
	Sodium-Calcium Exchange in Rabbit Heart Muscle Cells: Direct Measurement of Sarcoplasmic Ca ²⁺ Activity: C. O. Lee, D. Y. Uhm, K. Dresdner	699
	Estrogen and the Growth of Breast Cancer: New Evidence Suggests Indirect Action: S. M. Shafie	701
	C-Glucuronidation of the Acetylenic Moiety of Ethchlorvynol in the Rabbit: C. R. Abolin et al.	703
	Critical-Path Scheduling of Mental Processes in a Dual Task: R. Schweickert	704
	Visually Induced Self-Motion Sensation Adapts Rapidly to Left-Right Visual Reversal: C. M. Oman, O. L. Bock, JK. Huang	706
	Ethanol Specifically Potentiates GABA-Mediated Neurotransmission in Feline Cerebral Cortex: J. N. Nestoros	708
	Neuronal Loss in Hippocampus Induced by Prolonged Ethanol Consumption in Rats: D. W. Walker et al	711
	Do Corals Lie About Their Age? Some Demographic Consequences of Partial Mortality, Fission, and Fusion: T. P. Hughes and J. B. C. Jackson	713
	Environmental Influences on Body Weight and Behavior in Developing Rats After Neonatal 6-Hydroxydopamine: D. E. Pearson et al.	715
	Minimal Conditions for the Visual Detection of Structure and Motion in Three Dimensions: J. S. Lappin, J. F. Doner, B. L. Kottas	717
	 Technical Comments: T-1 Cells Are HeLa and Not of Normal Human Kidney Origin: W. A. Nelson-Rees, R. R. Flandermeyer, D. W. Daniels; Dopamine Auto- and Postsynaptic Receptors: Possible Interference by Gallamine: L. Garcia-Buñuel; A. A. Grace, L. R. Skirboll, B. S. Bunney; Prediction of Hypolimnetic Oxygen Deficits: Problems of Interpretation: W. Y. B. Chang and R. A. Moll; R. J. Cornett and F. H. Rigler; Synergistic Effects in Trace Gas-Aerosol Interactions: D. R. Schryer, W. R. Cofer III, R. S. Rogowski	719
PRODUCTS AND Materials	Liquid Chromatography; Amino Acid Analyzer; Physiological Recorders; Electronic Top-Loading Balances; Metabolism Cages for Small Animals; Data Terminal; Gas Chromatograph; Liquid Scintillation Counter; Literature	724

KNNÁ J. HARRISON RUSSELL W. PETERSON	JOHN C. HARRIET	SAWHILL ZUCKERMAN	WILLIAM T. GOLDE Treasurer	N	WILLIAM D. CAREY Executive Officer	
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The Lithium Paradigm

The practicality of a mass-produced electric car depends upon the development of a long-life, low-cost, rechargeable battery. Recent discoveries at the General Motors Research Laboratories have encouraged scientists seeking to harness the abundant but elusive energy available in lithium a highly desirable battery component.



Partial phase diagram of the lithium-silicon system. Lithium activity changes by two orders of magnitude in the concentration range shown.

Color-enhanced scanning electron micrograph showing the results of lithium attack on boron nitride. IGH ELECTROPOSITIVity and low equivalent weight make lithium an ideal battery reactant, capable of supplying the specific energy needed to operate an electric vehicle. The source of the abundant energy available in lithium, however, is exactly what makes it almost impossible to manage. The challenge is to prepare alloys and find materials stable enough to contain the aggressiveness of lithium without greatly suppressing its activity.

New knowledge of the thermodynamic properties of lithiumcontaining materials has been revealed by fundamental studies conducted at the General Motors Research Laboratories. Investigations, carried out by Dr. Ram Sharma and his colleagues, aim at developing a basic comprehensive



understanding of selected "exotic" systems. Their work is directly related to the search for an advanced molten salt battery cell.

Specific energies greater than 180 W h/kg, about five times that of the lead-acid battery, have been demonstrated by electrochemical cells utilizing LiCl-KCl electrolyte and electrodes of metal sulfide and lithium alloy. But operating temperatures of 723 K and the aggressive nature of the chemical reactants pose serious new challenges to cell construction materials. Of particular concern is the lithium attack upon separators and seal components. Most inorganic insulators, including the refractory oxides and nitrides, are destroyed or rendered conductive by this attack. Boron nitride, one of the more resistant materials, has been the subject of Dr. Sharma's recent, successful efforts to establish conditions under which attack may be avoided.

Dr. Sharma began by exploring the thermodynamics of the lithium-silicon system. Silicon reduces the activity of lithium without substantially increasing its weight, and produces a manageable solid at 723 K.

Constant-current potentiometry experiments were carried out in an inert atmosphere. The electrochemical cell consisted of a Li-Si alloy positive electrode, a eutectic mixture of LiCl-KCl electrolyte, and two Li-Al alloy electrodes—one negative and one reference electrode.

A series of anodic and cathodic cycles at very low current densities indicated three well-defined voltage plateaus below 80 atom percent lithium composition. This behavior was confirmed by experiments in which pure silicon was used in place of Li-Si alloy as the starting material.

The results were used to modify the Li-Si phase diagram, which indicated only two such plateaus. The revised phase diagram shows four compounds: Li_2Si , $Li_{21}Si_8$, $Li_{15}Si_4$ and $Li_{22}Si_5$. The exact composition of $Li_{21}Si_8$ had not previously been known.

Dr. Sharma confirmed the existence of the new compound by x-ray diffraction analysis. He determined its melting point to be 976 ± 8 K by differential thermal analysis. He produced a scanning electron micrograph that clearly indicates a single phase for the compound. He was also able to determine the maximum nonstoichiometric ranges of the lithium-silicon compounds from charge passed during the transitions between voltage plateaus.

NOWLEDGE OF THE lithium activity present in the system's various compounds allowed Dr. Sharma to evaluate the stability of boron nitride with Li-Si alloys of differing composition.

A controlled potential was imposed on a boron nitride cloth sample in an electrochemical cell.

8 AUGUST 1980

By monitoring the current in the cell at different potentials, Dr. Sharma established the point at which lithium activity produces reaction.

Boron nitride was found to react with $Li_{15}Si_4$ only when in the presence of $Li_{22}Si_5$. The new compound, $Li_{21}Si_8$, did not exhibit sufficient lithium activity to attack boron nitride.

Reaction occurred according to the following equation:

 $BN + (3 + x) Li = Li_x B + Li_3 N$

The lithium nitride that formed during reaction dissolved in the molten salt electrolyte, but the lithium boride remained on the surface and became electronically conductive, causing high selfdischarge in the cell.

"The establishment of the region of stability of boron nitride makes it possible to recommend appropriate charging limits," according to Dr. Sharma.

"Restricting the amount of charge in keeping with the recommended limits will control lithium activity, preventing the formation of highly-conductive compounds and adding durability to an electrochemical system which already displays high specific energy. Ultimately, that brings the prospect of high-performance electric vehicles closer to reality."

THE MAN BEHIND THE WORK

Dr. Ram Sharma is a Senior Research Scientist in the Department of Electro-

chemistry at the General Motors Research Laboratories.

Dr. Sharma was educated in India and England. He graduated from Banaras Hindu University with an M. Sc. in physical chemistry. He received a Ph. D. in physical chemistry and chemical metallurgy from London University's Imperial College of Science and Technology.

Before joining General Motors in 1970, Dr. Sharma conducted research at the Argonne National Laboratory, the Institute of Direct Energy Conversion at the University of Pennsylvania, the Nuffield Research Group in England and the National Metallurgical Laboratory in India.





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Needed: Conviction to Match Our Science

The quality of technology actually used in U.S. industrial production is best mirrored by looking at productivity figures. There the U.S. economy demonstrates a miserable performance overall, with a productivity growth rate that lags that of most of our foreign industrial competitors. Yet much of this poor performance is not a reflection on the technology of which our engineers are capable, and certainly not on our science. Instead, it reflects the failure of our society to give priority to savings and to capital formation, plus a great variety of social and political barriers to the replacement of antiquated plant facilities by more productive new ones.

While there are no quantitative data that can be used to assess the comparative states of technology here and abroad, I am convinced that even where our industrial technology lags that of competition, our capability does not. American engineers are capable of accomplishing more than what is actually built and made in many of our factories. It is not that our technology is weak or lagging. It is that we are failing to push as rapidly ahead as we could as a nation.

On the scientific scene, our science is still the envy of the world. Only last year our spacecraft took the most extraordinary pictures and measurements of the planet Jupiter and its moons, and made in one mission more extraordinary observations in planetary science than had been made since Galileo. The preeminence of our microbiology is unchallenged and the beginnings of its industrial potential are now in sight. The combination of our solid-state science with our industrial electronics engineering has done much to create the most spectacular growth industry the world has seen. Geological sciences have not only brought us understanding of the dynamics of the earth's crust that have shaped our continents, but have also contributed much to U.S. world leadership in the scientific search for oil and other minerals.

Despite this record, the energies of our best scientists seem too much devoted to debates over the shutting down of major research facilities and the choice between going abroad for the best facilities or facing a long, drawn-out effort to acquire them here, stretched out not by technical challenge but by financial restraint. American scientists admire and applaud the new leadership achievements of European nations in providing first-rate new facilities for their scientists, and envy the Japanese scientists and engineers their nation's wholehearted support and admiration. We would not have it otherwise. But we are in a serious, if friendly, global competition with our allies. America no longer can take technical strength for granted.

We have entered an ambivalent period. The press reports our scientists still winning Nobel Prizes from a foreign government, along with "Golden Fleece Awards" from their own. Scientists are concerned that their energies are increasingly diverted by administrative encrustations, such as faculty time recording under OMB circular A-21. They remain committed to the most rigorous competition to ensure that the best ideas receive funding support, and they are understandably confused by persistent questions about the legitimacy of peer review as the mechanism for that competition.

Thus, the picture of American science and technology today is one of great strengths yet deep doubts, of strong foundations and timid commitment, of critical importance to the economy and uncertain political priority. If indeed our domestic and our foreign trade performance are poor, is lagging technology the symptom or the cause? And if technology lags, is this because the steam has gone out of our science? Or because of a failure of economic policy and industrial will?

There is plenty of room for debate, but there is an obvious conclusion: whatever the cause and effect relation between scientific, technological, and industrial performance, our nation should commit itself to excellence in all three areas. No less a goal is worthy of us.-LEWIS M. BRANSCOMB, IBM Corporation, Armonk, New York 10504

Excerpted from a commencement address at the Polytechnic Institute of New York, Brooklyn, 29 May 1980.

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