## MATERIALS SCIENCE

## **Between a Rock and a Liquid Place**

A funny thing happened to chemist Patricia Bianconi on the way to developing new ingredients for manufacturing microelectronic chips. Bianconi was trying to make new polymers, but instead she appears to have found a way to transform liquid precursors

into diamond films—or at least some extremely hard, transparent stuff that does an impressive diamond impersonation.

Bianconi and her colleagues in the chemistry department of Pennsylvania State University at University Park report on page 1496 to have converted solutions of poly (phenylcarbyne)—made from off-the-shelf carbon-based ingredients—into "diamond-like carbon," or maybe even diamond itself. The Penn State meth-

od could provide an intriguing liquid-based alternative to other methods of diamond fabrication currently in use. If it really works.

Each year, tons of commercially made diamond particles (for cutting and drilling tools) are made by heating graphite-an allcarbon mineral whose atoms are arranged in layers of chicken-wire-like sheets-to about 2500°F while squeezing it under about 50,000 atmospheres. The heat and press treatment shuffles graphite's atoms into diamond's three-dimensional tetrahedral crystal network. It's a cumbersome process, however, involving huge and expensive machinery. A cheaper way to make diamond is by chemical vapor deposition (CVD). In this technique, carbon-containing gas molecules such as methane get blasted apart with microwaves or other sources of energy. The liberated carbon then settles atop surfaces such as glass and silicon, building into thin films of solid diamond or slightly less pristine "diamondlike carbon." But the process generally is very slow and difficult to control, so the method has made only small industrial inroads.

"We are adding another option to the [synthetic diamond] picture," Bianconi says, although it wasn't what she had in mind when she started out. For years, she and colleagues had been developing methods to make silicon- and germanium-based kin of poly (phenylcarbyne) as part of an effort to design polymers pivotal in the patterning of microelectronic chips. To synthesize these polymers, Bianconi had to use an electronrich ingredient (a reducing agent), in this case an alloy of sodium and potassium atoms, to help initiate a chain reaction among the polymers' building blocks, or monomers. As the reducing agent donated electrons to the silicon and germanium atoms in the monomers, they reacted with atoms in neighboring monomers, forming new bonds that yielded a tetrahedral arrangement akin to

diamond's all-carbon tet-

The similarity to the geometry of diamond's carbon atoms was striking, and the researchers started to wonder: Would the same thing happen with carbon-based polymer building blocks, providing a new route to synthetic diamond? Bianconi considered the idea a long shot. Three-dimensional tetrahedral networks arise when atoms engage in four single bonds, and carbon atoms under these condi-

tions tend to form double bonds. But student labor comes cheap, so Bianconi had graduate student Glenn Visscher gave it a try. He got a tan powder which he dissolved into a liquid, then heated it in a furnace to produce the new material. Visscher got some clear, very hard stuff so hard that when he began scraping the material from its container "it was damaging our steel tools and the agate mortar and pestle," Bianconi says. Still, the scientists managed to analyze the material with a battery of spectroscopic tools to garner clues about how the atoms were arranged in space. The evidence added up: Regions of the coatings were very much like diamond; some, in fact, were exactly like diamond, Bianconi argues.

Even if it's not diamond, the material is close enough to diamond to make it an intriguing candidate for new electronic materials. Diamond-based electronics would outperform any other semiconductor if they could be manufactured reliably. There are, however, those who are less optimistic. John Margrave, chemistry professor at Rice University and head of materials research at the Houston Advanced Research Center, takes a skeptical view of Bianconi's liquid-based process. "This is interesting chemistry," he says, "but I don't think it is a route to diamond that can be painted on. It isn't clear that they have seriously made a real diamond film."

Given that the synthetic diamond research crowd is known for its passion, Bianconi expects Margrave's reaction will turn out to be on the mild side. "When this hits the press, [my graduate student] ought to take a 2-week vacation," she says, only half-jokingly.

-Ivan Amato

## \_\_\_\_\_MATHEMATICS\_

## **One Climber Got There First**

Mathematicians, like mountain climbers, engage in activities that at times seem baffling or even foolhardy to outsiders. And when attempting to prove a theorem, often the closest mathematicians can come to a justification is the formula invoked by climber Sir Edmund Hillary: Because it's there.

The mathematician has a leg up on the climber, though. Climbers have to take what nature gives them, but mathematicians are free to invent their own theoretical Everests. But sometimes, when they reach the pinnacle, they find an old pair of climbing goggles, suggesting that someone was there first.

That's what Tamás Keleti, a student at the Eotvos Lorand University in Budapest, discovered about a paper he wrote—titled, oddly enough, "The Mountain Climbers' Problem"—that appeared in the Proceedings of the American Mathematical Society this January. The paper received press coverage (New Scientist, 3 April, p. 18), but Keleti learned a few months earlier that his "new" result actually dates back to 1952.

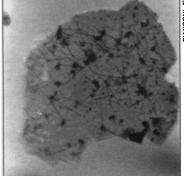
Keleti's paper is about conditions under which two mountain climbers, starting from sea level at opposite ends of an uneven,

SCIENCE • VOL. 260 • 4 JUNE 1993

asymmetrical mountain range, can coordinate their ascents so that they maintain equal altitude yet still meet simultaneously at the highest peak. The climbers are restricted to the ridgeline; no shortcuts allowed.

Mathematically, the mountain climbers' problem asks under what conditions can two continuous functions (formulas representing altitude changes on the two sides of the mountain range) be made equal by a suitable change of coordinates (which specify the climbers' progress toward the highest peak). The question is not entirely academic: Finding suitable coordinate systems is at the heart of many problems in motion planning for robotics. Maneuvering a mechanical arm around obstacles toward a particular goal, for example, amounts to specifying continuous functions that describe the operation of the arm's various joints, subject to constraints imposed by the locations (or trajectories) of the obstacles. The mountain climbers' problem is an idealized version of motion planning that captures some of its complexity.

The theorem Keleti proved is surprising: Any two continuous functions can be made equal by a suitable change of coordinates,



Diamond district. A new process

appears to yield diamond films.