

ing manometer arm. The resistor is often represented diagrammatically as a short capillary, but in practice it takes on a variety of forms, for a simple short section of capillary glass tubing in the readily available bore sizes often fails to provide enough resistance.

The most frequently adopted way of obtaining high resistance, no doubt, is to use a long capillary, sometimes an unwieldy bundle of tubes several meters in total length. A common alternative is to decrease the diameter for part of the path by reworking the glass to form a constriction; a compact element results, but the danger of clogging is increased. A resistor that is both compact and nonlogging may be formed by packing small-bore glass tubing with fine sand, preferably narrowly fractionated as to size—say, 200–325 mesh—and washed free of dust. A resistor recom-

mended by Bruun¹ comprises a short capillary tube containing an exchangeable wire, different magnitudes of resistance being obtainable by use of different sizes of wire in the same tube.

All these types of resistors have one feature in common that is sometimes a serious drawback. When for purposes of standardization it is desirable to have precisely a given amount of resistance, accurate construction is at best a tedious job, and in some cases practically impossible. This fault is obviated in the device described below.

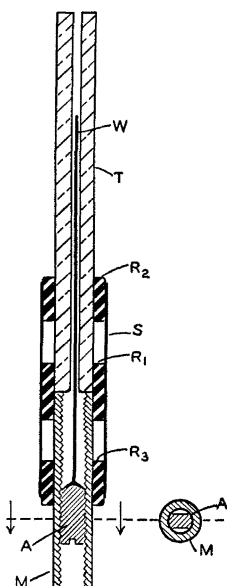


FIG. 1. Resistor in longitudinal section, with cross section of threaded parts.

In this resistor (Fig. 1), as in that of Bruun, resistance is effected by a short capillary containing a corrosion-resistant wire. Unlike Bruun's device, however, the wire (W) extends through somewhat less than the whole length of the glass capillary tube (T), the length of the inserted portion being determined roughly in advance by calculation and subsequently corrected experimentally to a close approximation. The protruding end of the wire is soldered to one end of an adjusting screw (A), which fits within an inside-threaded metal tube (M). The screw is grooved on the other end for operation with a screw driver, and is cut down flat throughout its length on two opposite sides to allow free passage of air through the metal tube. The glass and metal tubes are ap-

proximately the same in outside diameter, and are connected closely by one (R₁) of three similar short sections of heavy-wall rubber tubing. The other two sections (R₂, R₃) are slipped around the glass tube and the metal tube, respectively, some distance from the connecting section (R₁). A sheath (S) of springy sheet metal nearly surrounds the three rubber-tube sections, which it grips firmly by reason of its tension, and thereby serves as a splint to hold the assembly rigid. A ready-made article that lends itself admirably to use as the sheath is the spring element of a well-known type of paper clip.

The resistor may be installed in the flowmeter by the use of one or two connections of rubber tubing, depending on whether or not one end is to be left open to the atmosphere. When the assembly is otherwise complete, the wire, having been cut originally somewhat too long, is clipped down to give as nearly as possible the correct resistance when the adjusting screw is about midway between the ends of the threaded tube. Fine adjustment can then be made by turning the screw.

It should be pointed out that in a capillary containing a wire, where both are perfectly straight, the resistance will depend on how nearly centered they are with respect to each other. In practice, however, if the wire is nearly as large as the bore, the tendency of the former to kink will prevent any troublesome variation of the resistor as a whole.

This device has a wide field of usefulness, has a material cost of only a few cents, and is easily constructed without special tools.

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¹ J. H. Bruun, *Ind. Eng. Chem., Anal. Ed.*, 11, 655 (1939).