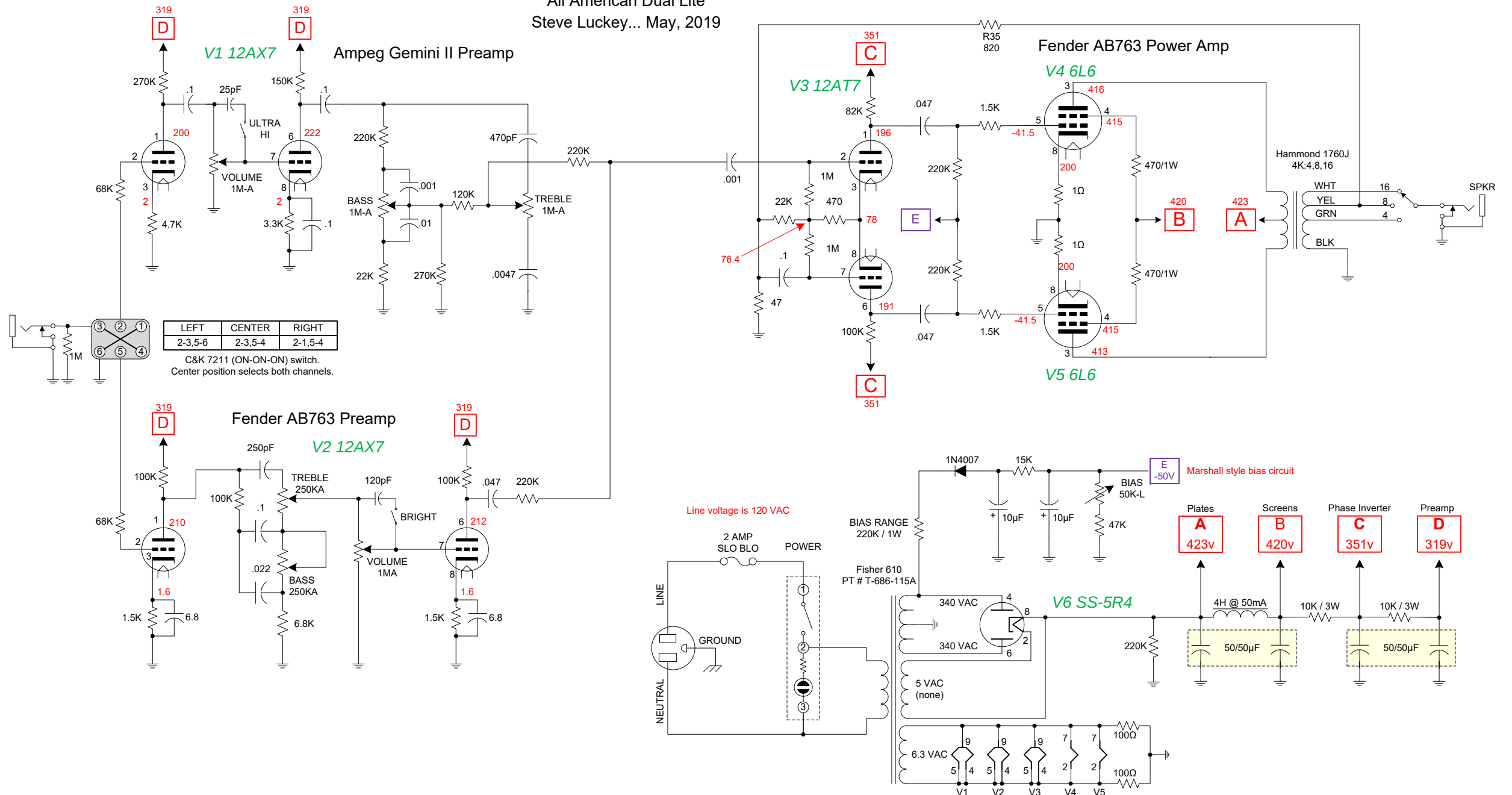
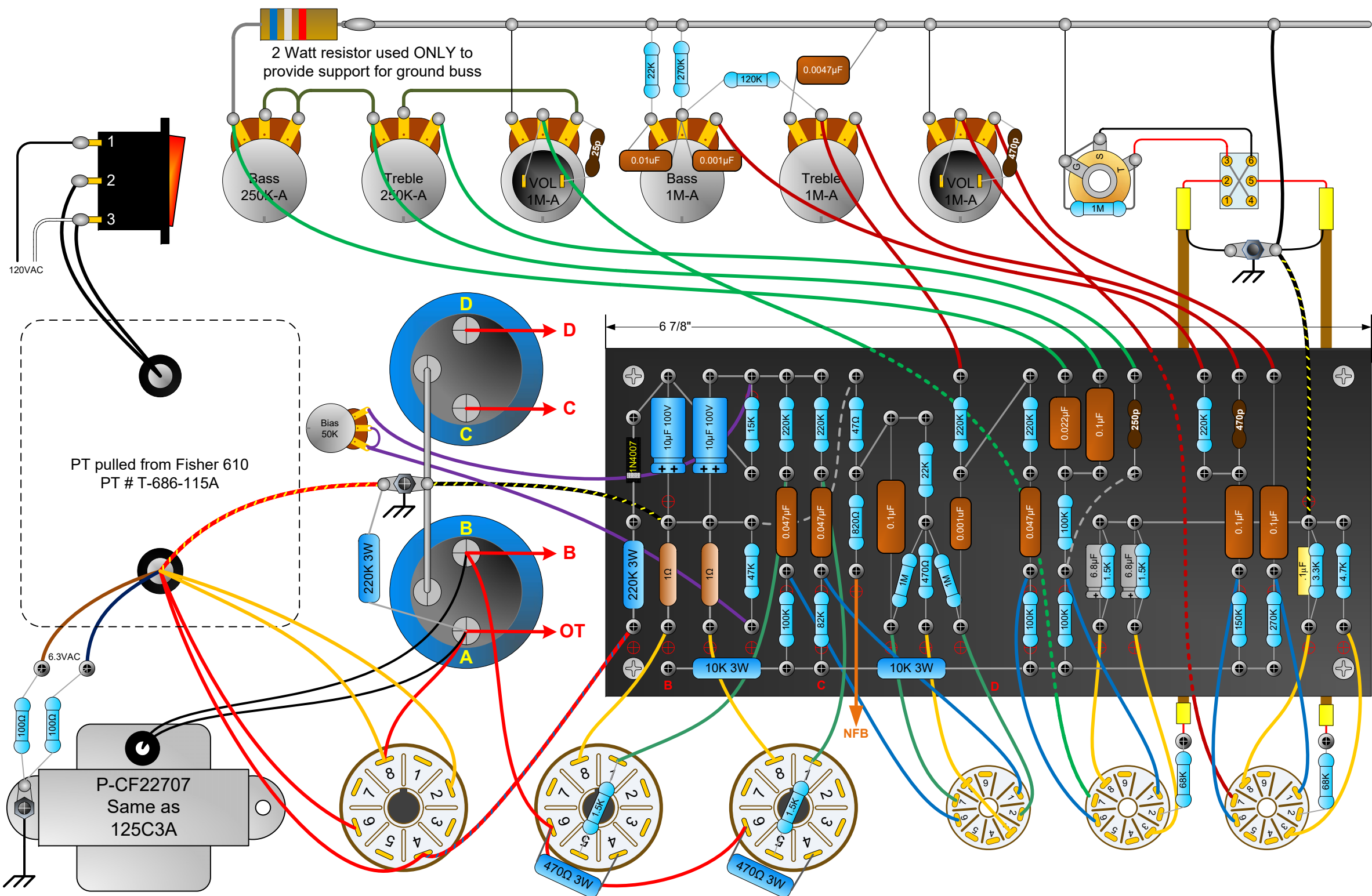


Phoenix

All American Dual Lite
Steve Luckey... May, 2019





DRILL GUIDE

INSTRUCTIONS FOR PRINTING DRILL GUIDE

⊕ Turret --- drill size is 3/32"

⊕ Standoff – drill size to fit

⊕ Hole for wire pass thru – drill size to fit

----- Dashed lines are underboard jumpers

Board size is 3 1/8" X 6-7/8". Print this drill guide **FULL SIZE** on letter sized paper. Use one template as a drill guide. The other template will be used for installing jumpers. Measure the board length of the printout to verify it is 6-7/8". Attach to blank board using double sided carpet tape. Use a center punch to put a mark at the cross hairs of each turret, standoff, and hole. Use a 3/32" drill bit to drill all holes. Then enlarge holes as needed for screws and wire pass thru.

