



THYRATRON

DESCRIPTION

The FG-172 is a double-grid, mercury-vapor thyatron. Double-grid tubes are designed for applications where the grid is actuated from a high-im-

pedance source and where the available grid power is very small. The all-metal construction results in a sturdy tube for industrial applications.

TECHNICAL INFORMATION

These data are for reference only. For design information refer to specifications.

GENERAL CHARACTERISTICS

Number of electrodes 4

Electrical	Continuous Service		Welder-Control Service	
Cathode—Indirectly heated type				
Voltage	5.0		5.5	volts
Current, approx.	10.0		11.0	amperes
Heating time, typical	5		5	minutes
Peak voltage drop, typical	16		16	volts
Approximate control characteristics				
Anode voltage	100	2000	100	2000 volts
Shield-grid voltage	0	0	0	0 volts
Control-grid voltage	+1.0	-14	+1.0	-14 volts
Anode to grid capacitance, approx.	0.07		0.07	micromicrofarad
Ionization time, approx.	10		10	microseconds
Deionization time, approx.	1000		1000	microseconds



TECHNICAL INFORMATION (CONT'D)

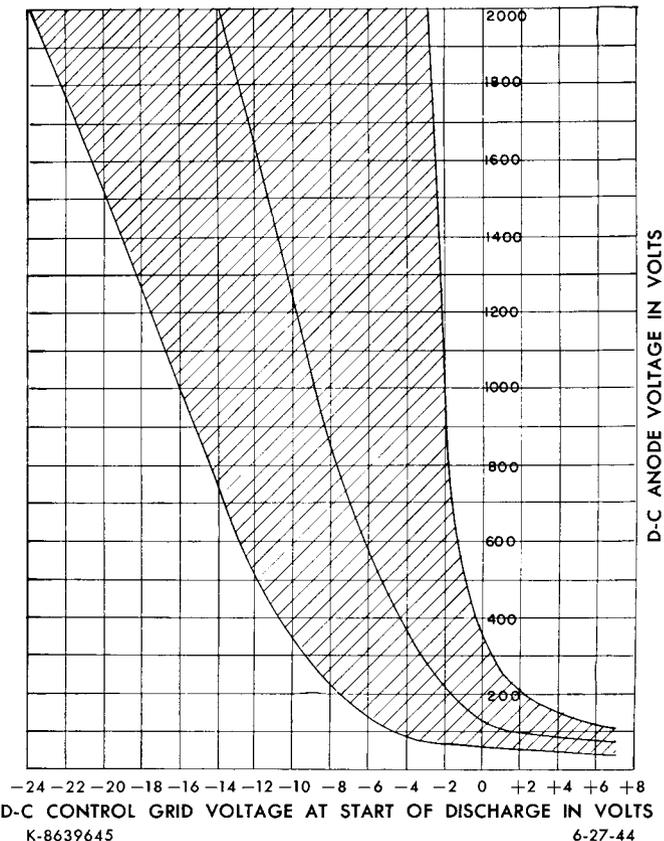
Mechanical

Net weight, approx.	22 ounces
Shipping weight, approx.	7 pounds
Mounting position.	vertical, radiator down

MAXIMUM RATINGS

	Continuous Service	Welder-Control Service
Maximum peak anode voltage		
Inverse	2000	750 volts
Forward	2000	750 volts
Maximum negative control-grid voltage		
Before conduction	1000	1000 volts
During conduction	10	10 volts
Maximum negative shield-grid voltage		
Before conduction	300	300 volts
During conduction	5.0	5.0 volts
Maximum anode current		
Instantaneous, 25 cycles and above	40	77 amperes
Instantaneous, below 25 cycles	13.0	13.0 amperes
Average	6.4	2.5 amperes
Surge, for design only	400	400 amperes
Duration of surge current	0.1	0.1 second
Maximum control-grid current		
Instantaneous	1.0	1.0 ampere
Average	0.25	0.25 ampere
Maximum shield-grid current		
Instantaneous	2.0	2.0 amperes
Average	0.50	0.50 ampere
Maximum time of averaging current	15	15 seconds
Temperature limits, condensed mercury	+40 to +80	+30 to +95 centigrade
Recommended temperature, condensed mercury	40	40 centigrade

FG-172 TYPICAL CONTROL CHARACTERISTIC
SHADED AREA SHOWS RANGE OF CHARACTERISTIC
CONDENSED-MERCURY TEMP 40 C, SHIELD GRID CONNECTED TO CATHODE



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