

# engineering data service

3750 Ohms

1.0 Meg

5.0 v

#### MECHANICAL DATA

MECHANICAL DATA									
Bulb									
RATINGS' (Absolute Maximum)  Impact Acceleration									
Altitude <sup>2</sup> 80000 Ft.									
ELECTRICAL DATA									
HEATER CHARACTERISTICS           Min.         Bogey         Max.           Heater Voltage³									
DIRECT INTERELECTRODE CAPACITANCES									
Shielded Unshielded									
Grid No. 1 to Anode 0.08 0.11 $\mu\mu$ f Grid No. 1 to All Other Electrodes 1.70 1.60 $\mu\mu$ f Anode to All Other Electrodes 1.60 1.50 $\mu\mu$ f									
RATINGS1 * 5 (Absolute Maximum — Except as Noted)									
Absolute Minimum Cathode Heating Time 10 Second Peak Forward Anode Voltage 500 v Peak Inverse Anode Voltage 500 v									
Negative Grid No. 1 Voltage  Before Conduction									
Before Conduction									
Peak Heater-Cathode Voltage  Heater Positive with Respect to Cathode 25 v  Heater Negative with Respect to Cathode 100 v  Grid No. 1 Resistor									
CHARACTERISTICS Tube Voltage Drop for Ib = $20 \text{ mAdc} \dots \dots 10 \text{ Vdc}$									
TYPICAL OPERATING CONDITIONS  Anode Voltage									

- 1. Limitations beyond which normal tube performance and tube life may be impaired.
- 2. If altitude rating is exceeded, reduction of instantaneous voltages (Ef excluded) may be required.
- 3. Tube life and reliability of performance are directly related to the degree of regulation of the heater voltage to its center rated value of 6.3 volts.
  4. External shield of 0.405 inch diameter connected to cathode.
- 5. Values shown are as registered with RETMA.
- 6. Averaged over three seconds maximum.

Peak Grid No. 1 Signal Voltage .

Anode Resistor . . . . . .

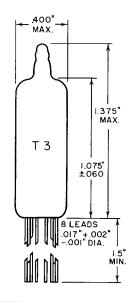
Grid No. 1 Resistor . .

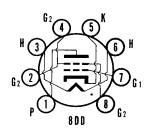
- 7. The No. 2 grid shall not be used for control purposes.
- 8. Bias voltage, 180° out of phase with anode voltage.

# QUICK REFERENCE DATA

The Premium Subminiature Type 5643 is a tetrode thyratron designed for use in counters, control circuits, as a grid-controlled rectifier and other light duty applications under conditions of severe shock, vibration, high temperature and high altitude.

The Sylvania Type 5643 is manufactured to meet the applicable specification for reliable opera-





#### SYLVANIA ELECTRIC PRODUCTS INC.

#### RADIO TUBE DIVISION EMPORIUM, PA.

Prepared and Released By The TECHNICAL PUBLICATIONS SECTION EMPORIUM, PENNSYLVANIA

FEBRUARY 1957

PAGE 1 OF 9

# ACCEPTANCE CRITERIA

Test (	Conditions			
F	Heater Voltage	6.3 V	Heater-Cathode Voltage	0 V
(	Grid No. 2 Voltage	o V		

For the purposes of inspection, use applicable reliable paragraphs of MIL-E-1 and Inspection Instructions for Electron Tubes.

M!L-E-I		AQL -	Limits					
Ref.	Test	(%)	Min.	LAL	Bogey	UAL	Max.	Units
Measurem	ents Acceptance Tests, Part I, Note I							
4.1.1.7 4.10.8	(Method A) Heater Current: ALD = 12	_	_	144	150	156	_	mA.
4.10.8	Heater Current:	0.65	140	_	_	_	160	mA.
4.10.15	Heater-Cathode Leakage:  Ehk = +25 Vdc  Ehk = -100 Vdc	0.65	<u> </u>	-  -  -		_ _ _	10 10	μAdc μAdc
4.10.17.1	Grid Voltage (1): Epp = 350 Vac; Rg1 = 0.1 Meg; Rp = 10,000 Ohms	0.65	-2.0	_	_		-4.0	Vdc
4.10.17.1	Grid Voltage (2): Epp = 350 Vac; Rg1 = 10 Meg; Rp = 10,000 Ohms	0.65	_		_		-6.0	Vdc
4.10.17.2	Anode Voltage: Vary Ebb; Ec1 = O V; Rg1 = 0.1 Meg; Rp = 10,000 Ohms	0.65		_	_	_	26	Vdc
4.7.5.	Continuity and Shorts (Inoperatives):	0.4			-	_	_	
4.9.1	Mechanical: Envelope (8-1)	_	_	_	_	_	_	
Measureme	ents Acceptance Tests, Part 2							
4.10.24	Pulse Emission:  epy = egyl = egy2 = $180 \pm 9$ v; tp = $5 \pm 0.25 \mu$ s; tr = $0.5 \mu$ s max.; tf = $1.0 \mu$ s max.; prr = $120 \pm 5$ pps; tk = $5$ sec min.;  Ra = $150 \text{ Ohms} \pm 5\%$ , noninductive;  Rp = $100 \text{ Ohms} \pm 5\%$ , noninductive;  Dummy = $50 \text{ Ohms} \pm 5\%$ , noninductive	2.5	_	_			76	v
4.9.20.3	Vibration: No Voltages; Post Shock and Fatigue Test End Points Apply	10.0	_		_	_		
Degradation	on Rate Acceptance Tests, Note 3							
4.9.5.3	Subminiature Lead Fatigue:	2.5	4		_	_	_	arcs
4.9.20.5	Shock: Hammer Angle = 30°	-	_		_		_	
4.9.20.6	Fatigue: Fixed Frequency; $F = 25 \text{ min., } 60 \text{ max.}$	6.5	_	_	_	_	_	
i	Post Shock and Fatigue Test End Points:  Heater-Cathode Leakage  Heater Positive.  Heater Negative  Anode Voltage.	  -  -	_ 	<u>-</u>	  -  -	  -  -	20 20 26	μAdc μAdc Vdc
1.9.6.3	Glass Strain:	6.5	_	_	_	_	_	
4.9.6.3	Glass Strain:	0.5	_	-			_	

#### ACCEPTANCE CRITERIA (Continued)

			Allowable per Char	Limits			
MIL-E-I Ref.	Test	AQL (%)	lst Sample	Combined Samples	Min.	Max.	Units
Acceptanc	e Life Tests, Note 3						
4.11.7	Heater Cycling Life Test:  Ef = 7.0 V; 1 min. on, 4 min. off;  Eb = Ec1 = Ec2 = O V; Ehk = 18 Vac	2.5	_	_	2500	-	Cycles
4.11.3.1	Survival Rate Life Test: (100 Hours) Notes 2 and 5  Ib = 16 mAdc; ib = 100 ma; Rg1 = 50,000 Ohms min.; Epp = 350 Vac; Ehk = 100/25 Vdc; Rp = 5000 Ohms approx.; TA = Room	_	-	_	. <u> </u>	_	
4.11.4	Survival Rate Life Test End Points: Continuity and Shorts (Inoperatives)	0.65		_	_	_	
4.11.3.1 4.11.5	Intermittent Life Test: Notes 2, 4 and 5 Survival Rate Life Test, tk = 10 sec max.; T Envelope = +125°C min		_	_	_		
4.11.3.1 4.11.4	Intermittent Life Test End Points: (500 Hours) Inoperatives Heater Current Grid Voltage (1) Anode Voltage Pulse Emission Heater-Cathode Leakage Heater Positive Heater Negative Total Defectives		1 2 1 1 2 2 —	3 5 3 3 5 5 —	 138 -0.8    	164 -5.0 70 100  20 20	mA Vdc Vdc v μAdc μAdc

#### **ACCEPTANCE CRITERIA NOTES:**

- 1: The AQL for the combined defectives for attributes in Measurements Acceptance Tests, Part 1, excluding inoperatives and mechanical, shall be one percent. A tube having one or more defects shall be counted as one defective.
- 2: Phase of grid voltage shall be adjusted to provide start of conduction at the peak of the applied anode voltage.
- Tubes subjected to the following destructive tests are not to be accepted under this specification.

4.9.5.3 Subminiature lead fatigue

4.9.20.5 Shock

4.9.20.6 Fatigue

- 4.11.7 Heater cycling life test
- 4.11.5 Intermittent life test
- 4: Envelope temperature is defined as the highest temperature indicated when using a thermocouple of \$\pm\40\$ BS or smaller diameter elements welded to a ring of 0.025 inch diameter phosphor bronze in contact with the envelope. Envelope temperature requirement will be satisfied if a tube, having bogey Ib (±5%) under normal test conditions, is determined to operate at maximum specified temperature at any position on the life test rack.
- 5: Cycling shall be 30 seconds positive voltage and 30 seconds negative voltage.

#### APPLICATION DATA

The 5643 is a Premium Subminiature tetrode thyratron designed for use in counters, grid-controlled rectifiers and other control circuits. This tube has a control characteristic which is virtually independent of ambient temperature over a comparatively wide range.

The No. 1 grid circuit resistance may be as high as 10 megohms, if required to obtain maximum signal from a high impedance source. When this high resistance is used, the tube base must be kept clean and dry to reduce leakage currents to a minimum. If a socket is used, precautions must also be taken to keep socket leakage to a minimum. When a high No. 1 grid resistance is used with a c anode voltage, the grid-anode circuit capacitance

should be reduced as much as possible to prevent erratic firing due to line voltage surges. For the usual application, it is recommended that lower values of grid resistance be employed. Values as low as 0.1 megohm are satisfactory for many applications.

As is customary for all gas tubes using oxide-coated cathodes, certain precautions must be observed. To prevent damage to the cathode, the heater voltage must not deviate more than  $\pm 5\%$  from the rated value. Low voltage operation reduces cathode temperature and results in cathode sputtering, hot spots and eventual destruction of the cathode. Higher cathode temperatures, due to increased heater voltage, can cause erratic firing voltages.

#### APPLICATION DATA (Continued)

At least 10 seconds should be allowed to permit the cathode to reach normal operating temperature before anode voltage is applied.

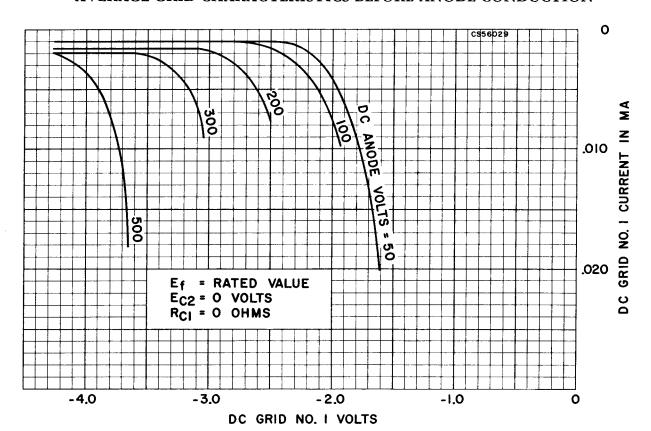
Whenever possible, it is recommended that no difference of potential exist between cathode and heater. In circuits where the cathode is not directly connected to the heater, the potential difference between them should not exceed recommended peak values shown in the tabulated data.

The 5643 is designed to provide long life and stable operation under conditions of severe shock, vibration, high altitude and high temperature. The 5643 is manu-

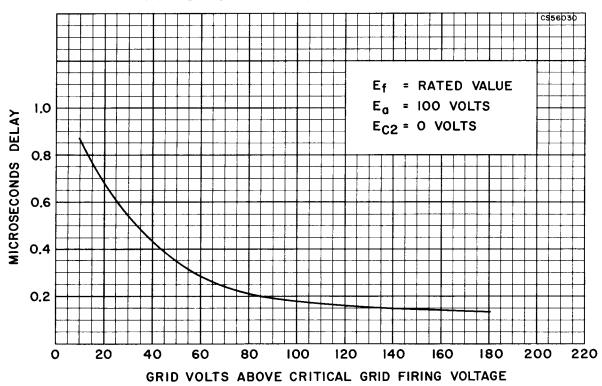
factured and inspected to meet the applicable MIL-E-1 specification for reliability. Life expectancy is described by the life tests specified on the attached pages and/or individual MIL-E-1 specifications. The actual life expectancy of the tubes in an operating circuit is affected by both the operating and environmental conditions involved. Likewise, the life tests specified indicate performance under certain operating criteria to a set of specified end points. Performance at conditions other than those specified can usually be estimated only roughly as giving better or poorer life expectancy. For further discussion of life expectancy, reference should be made to the frontal section of this manual.

The information presented on this data sheet is furnished without assuming any obligation.

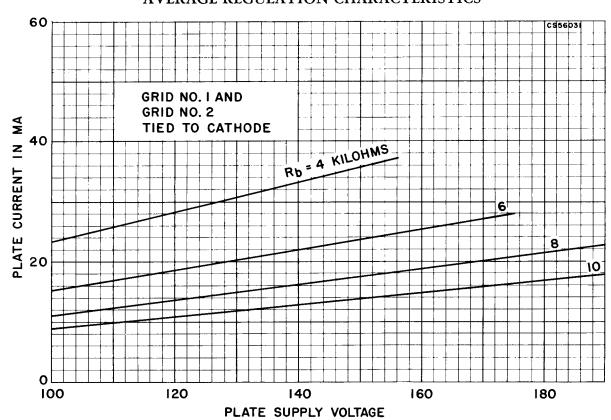
#### AVERAGE GRID CHARACTERISTICS BEFORE ANODE CONDUCTION







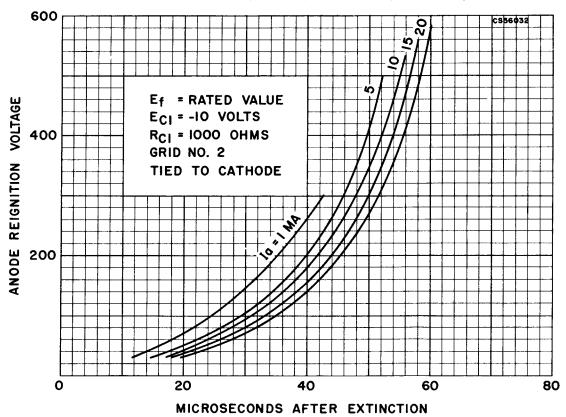
#### **AVERAGE REGULATION CHARACTERISTICS**



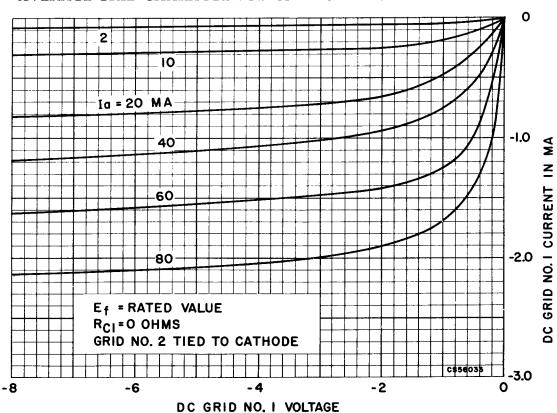
5643

PAGE 6



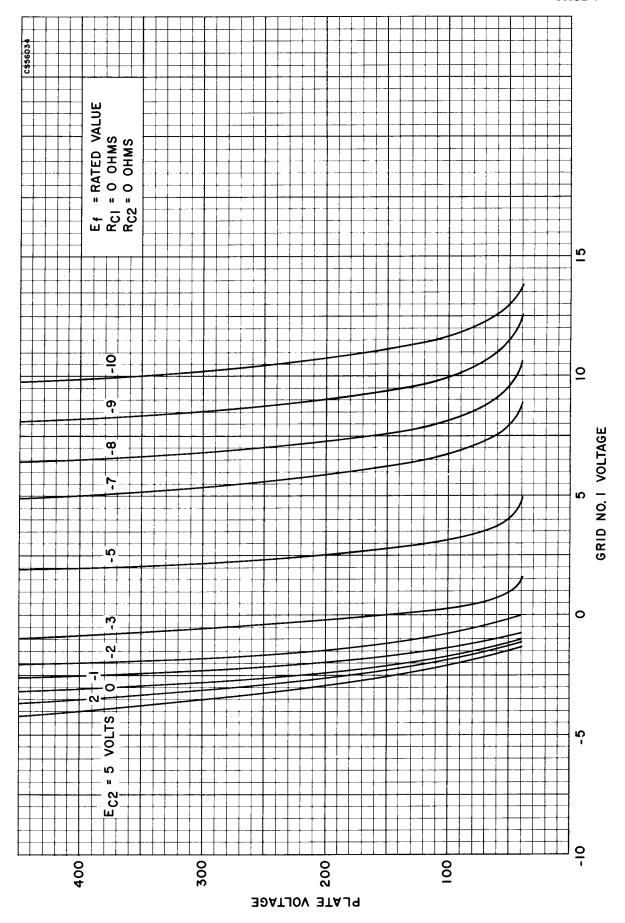


## AVERAGE GRID CHARACTERISTICS BEFORE ANODE CONDUCTION

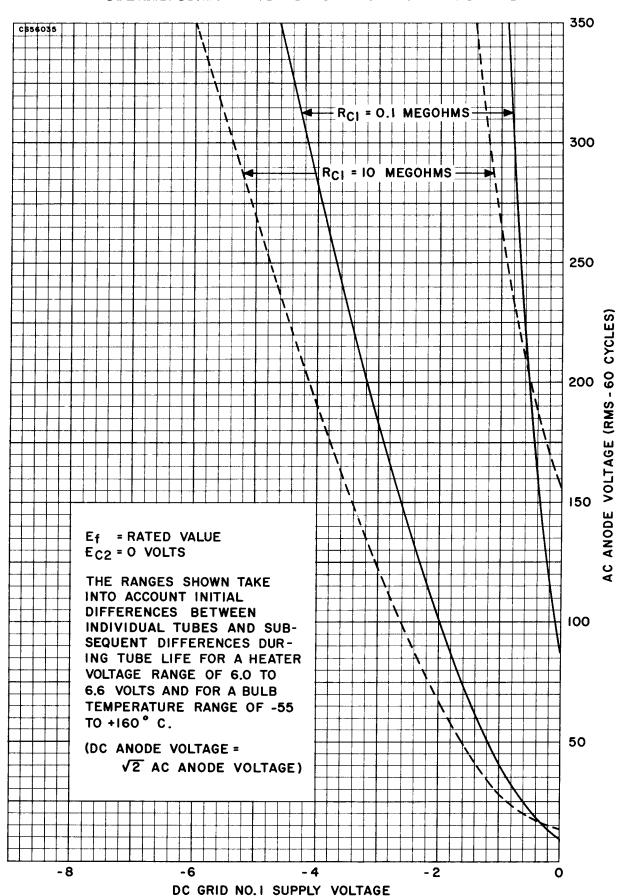


## AVERAGE CONTROL CHARACTERISTICS

PAGE 7



PAGE 8 OPERATIONAL RANGE OF CRITICAL GRID VOLTAGE



### INITIAL OPERATING RANGE OF CRITICAL GRID VOLTAGE

