Aluminum Capacitors
Radial Miniature, High Voltage

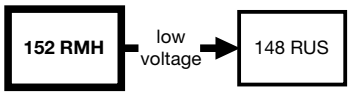

Fig. 1

FEATURES

AUTOMOTIVE GRADE

Pb-free

RoHS COMPLIANT

- Long useful life: 3000 h to 4000 h at 105 °C
- AEC-Q200 qualified
- Miniaturized, ultra high CV-product per unit volume
- High reliability
- Polarized aluminum electrolytic capacitors, non-solid electrolyte
- Radial leads, cylindrical aluminum case, insulated with a blue sleeve
- Pressure relief
- Charge and discharge proof
- Material categorization: For definitions of compliance please see www.vishay.com/doc?99912

APPLICATIONS

- Automotive
- High-reliability and professional applications
- Lighting, monitors, consumer electronics, general industrial
- Filtering of high voltages in power supplies

MARKING

The capacitors are marked (where possible) with the following information:

- Rated capacitance value (in µF)
- Tolerance on rated capacitance, code letter in accordance with IEC 60062 (M for ± 20 %)
- Rated voltage (in V)
- Date code, in accordance with IEC 60062
- Code indicating factory of origin
- Name of manufacturer
- Upper category temperature (105 °C)
- Negative terminal identification
- Series number (152)

QUICK REFERENCE DATA	
DESCRIPTION	**VALUE**
Nominal case sizes (Ø D x L in mm)	10 x 12 to 18 x 35
Rated capacitance range, C_R	1.5 µF to 220 µF
Tolerance on C_R	± 20 %
Rated voltage range, U_R	200 V to 450 V
Category temperature range	- 40 °C to + 105 °C
Endurance test at 105 °C	2000 h
Useful life at 105 °C: Case Ø D = 10 mm and 12.5 mm Case Ø D = 16 mm and 18 mm	 3000 h 4000 h
Useful life at 40 °C, 1.6 x I_R applied: Case Ø D = 10 mm and 12.5 mm Case Ø D = 16 mm and 18 mm	 200 000 h 260 000 h
Shelf life at 0 V, 105 °C	1000 h
Based on sectional specification	IEC 60384-4/EN 130300
Climatic category IEC 60068	40/105/56

SELECTION CHART FOR C_R, U_R, AND RELEVANT NOMINAL CASE SIZES (Ø D x L in mm)

C_R (µF)	U_R (V)			
	200	**250**	**400**	**450**
1.5	-	-	-	10 x 12
2.2	-	-	10 x 12	10 x 16
4.7	-	-	10 x 16	10 x 20
	-	-	10 x 12	-
6.8	-	-	10 x 16	12.5 x 20
10	10 x 12	10 x 16	10 x 20	12.5 x 20
22	10 x 16	12.5 x 20	12.5 x 25	16 x 25
	-	-	16 x 20	18 x 20
33	10 x 20	12.5 x 20	16 x 20	16 x 35
	-	-	-	18 x 25
47	12.5 x 20	12.5 x 25	16 x 25	18 x 35
	-	16 x 20	-	-
68	12.5 x 25	-	16 x 35	-
100	16 x 20	16 x 25	18 x 35	-
220	16 x 35	-	-	-

DIMENSIONS in millimeters **AND AVAILABLE FORMS**

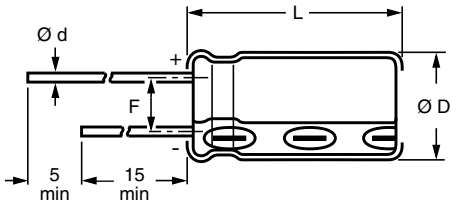

Fig. 2 - **Form CA:** Long leads

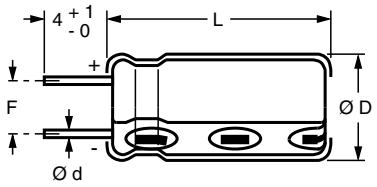

Fig. 3 - **Form CB:** Cut leads

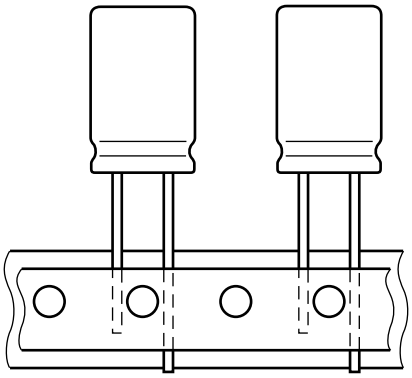

Fig. 4 - **Form TFA:** Taped in box (ammopack)

Table 1

DIMENSIONS in millimeters, **MASS AND PACKAGING QUANTITIES**									
NOMINAL CASE SIZE Ø D x L	**CASE CODE**	**Ø d**	**Ø $D_{max.}$**	**$L_{max.}$**	**F**	**MASS (g)**	**PACKAGING QUANTITIES**		
							FORM CA	**FORM CB**	**FORM TFA**
10 x 12	14	0.6	10.5	13.5	5.0 ± 0.5	≈ 1.6	1000	500	800
10 x 16	15	0.6	10.5	17.5	5.0 ± 0.5	≈ 1.9	500	500	800
10 x 20	16	0.6	10.5	22.0	5.0 ± 0.5	≈ 2.2	500	500	800
12.5 x 20	17	0.6	13.0	22.0	5.0 ± 0.5	≈ 4.0	500	500	500
12.5 x 25	18	0.6	13.0	27.0	5.0 ± 0.5	≈ 5.0	250	250	500
16 x 20	19a	0.8	16.5	22.0	7.5 ± 0.5	≈ 6.0	250	250	250
16 x 25	19	0.8	16.5	27.0	7.5 ± 0.5	≈ 8.0	250	250	250
16 x 35	21	0.8	16.5	37.5	7.5 ± 0.5	≈ 11.0	100	100	-
18 x 20	1820	0.8	18.5	22.0	7.5 ± 0.5	≈ 8.0	100	100	-
18 x 25	1825	0.8	18.5	27.0	7.5 ± 0.5	≈ 10.0	100	100	-
18 x 35	22	0.8	18.5	37.5	7.5 ± 0.5	≈ 14.5	100	100	-

Note

- For detailed tape dimensions please see www.vishay.com/doc?28360

ELECTRICAL DATA	
SYMBOL	DESCRIPTION
C_R	Rated capacitance at 100 Hz, tolerance ± 20 %
I_R	Rated RMS ripple current at 100 Hz, 105 °C
I_{L1}	Max. leakage current after 1 min at U_R
tan δ	Max. dissipation factor at 100 Hz
Z	Max. impedance at 10 kHz

Note

- Unless otherwise specified, all electrical values in Table 2 apply at T_{amb} = 20 °C, P = 86 kPa to 106 kPa, RH = 45 % to 75 %.

ORDERING EXAMPLE

Electrolytic capacitor 152 series

4.7 µF/400 V; ± 20 %

Nominal case size: Ø 10 mm x 16 mm; form TFA

Ordering code: MAL215236478E3
Former 12NC: 2222 152 36478

Table 2

ELECTRICAL DATA AND ORDERING INFORMATION									
U_R (V)	C_R 100 Hz (µF)	NOMINAL CASE SIZE Ø D x L (mm)	I_R 100 Hz 105 °C (mA)	I_{L1} 1 min (µA)	tan δ 100 Hz	Z 10 kHz (Ω)	ORDERING CODE MAL2152		
							BULK PACKAGING		TAPED
							FORM CA	FORM CB	FORM TFA
200	10	10 x 12	85	130	0.12	6.3	52109E3	62109E3	32109E3
	22	10 x 16	120	202	0.12	3.2	52229E3	62229E3	32229E3
	33	10 x 20	150	268	0.12	2.3	52339E3	62339E3	32339E3
	47	12.5 x 20	240	352	0.12	0.9	52479E3	62479E3	32479E3
	68	12.5 x 25	310	478	0.12	0.6	52689E3	62689E3	32689E3
	100	16 x 20	340	670	0.12	0.4	52101E3	62101E3	32101E3
	220	16 x 35	630	1390	0.12	0.2	52221E3	62221E3	-
250	10	10 x 16	105	145	0.12	6.3	53109E3	63109E3	33109E3
	22	12.5 x 20	180	235	0.12	2.3	53229E3	63229E3	33229E3
	33	12.5 x 20	180	318	0.12	1.5	53339E3	63339E3	33339E3
	47	12.5 x 25	310	423	0.12	0.9	53479E3	63479E3	33479E3
	47	16 x 20	310	423	0.12	0.9	93475E3	93476E3	93473E3
	100	16 x 25	340	820	0.12	0.4	53101E3	63101E3	33101E3
400	2.2	10 x 12	44	96	0.15	28.0	56228E3	66228E3	36228E3
	4.7	10 x 12	48	127	0.15	24.0	96475E3	96476E3	96473E3
	4.7	10 x 16	65	126	0.15	18.0	56478E3	66478E3	36478E3
	6.8	10 x 16	65	152	0.15	12.0	56688E3	66688E3	36688E3
	10	10 x 20	80	190	0.15	9.0	56109E3	66109E3	36109E3
	22	12.5 x 25	150	334	0.15	3.8	56229E3	66229E3	36229E3
	22	16 x 20	150	334	0.15	3.8	96225E3	96226E3	96223E3
	33	16 x 20	190	466	0.15	2.6	56339E3	66339E3	36339E3
	47	16 x 25	240	634	0.15	2.0	56479E3	66479E3	36479E3
	68	16 x 35	310	886	0.15	1.7	56689E3	66689E3	-
	100	18 x 35	380	1270	0.15	0.9	56101E3	66101E3	-
450	1.5	10 x 12	30	90	0.20	26.0	57158E3	67158E3	37158E3
	2.2	10 x 16	50	99	0.20	26.0	57228E3	67228E3	37228E3
	4.7	10 x 20	65	133	0.20	20.0	57478E3	67478E3	37478E3
	6.8	12.5 x 20	80	162	0.20	16.0	57688E3	67688E3	37688E3
	10	12.5 x 20	90	205	0.20	10.0	57109E3	67109E3	37109E3
	22	16 x 25	150	367	0.20	4.6	57229E3	67229E3	37229E3
	22	18 x 20	150	367	0.20	4.6	97225E3	97226E3	-
	33	16 x 35	200	516	0.20	3.4	57339E3	67339E3	-
	33	18 x 25	200	516	0.20	3.4	97335E3	97336E3	-
	47	18 x 35	260	705	0.20	2.0	57479E3	67479E3	-

ADDITIONAL ELECTRICAL DATA		
PARAMETER	**CONDITIONS**	**VALUE**
Voltage		
Surge voltage	U_R = 200 V to 250 V	$U_s \leq 1.15 \times U_R$
	U_R = 400 V to 450 V	$U_s \leq 1.10 \times U_R$
Reverse voltage		$U_{rev} \leq 1$ V
Current		
Leakage current	After 1 min at U_R	$I_{L1} \leq 0.03\ C_R \times U_R + 70\ \mu A$
	After 5 min at U_R	$I_{L5} \leq 0.015\ C_R \times U_R + 30\ \mu A$
Inductance		
Equivalent series inductance (ESL)	Case Ø D = 10 mm	Typ. 16 nH
	Case Ø D ≥ 12.5 mm	Typ. 18 nH
Resistance		
Equivalent series resistance (ESR)	Calculated from tan $\delta_{max.}$ and C_R (see Table 2)	ESR = tan $\delta/2\ \pi\ f\ C_R$

MULTIPLIER OF RIPPLE CURRENT (I_R) AS A FUNCTION OF FREQUENCY		
FREQUENCY (Hz)	**I_R MULTIPLIER**	
	$U_R \leq 250$ V	**$U_R > 250$ V**
50	0.75	0.75
100	1.00	1.00
300	1.50	1.30
1000	2.00	1.60
3000	2.20	1.90
10 000	2.50	2.20
≥ 100 000	3.00	2.50

RIPPLE CURRENT AND USEFUL LIFE

I_A = Actual ripple current at 100 Hz
I_R = Rated ripple current at 100 Hz, 105 °C

(1) Useful life at 105 °C and I_R applied
Case Ø D = 10 mm and 12.5 mm: 3000 h
Case Ø D = 16 mm and 18 mm: 4000 h

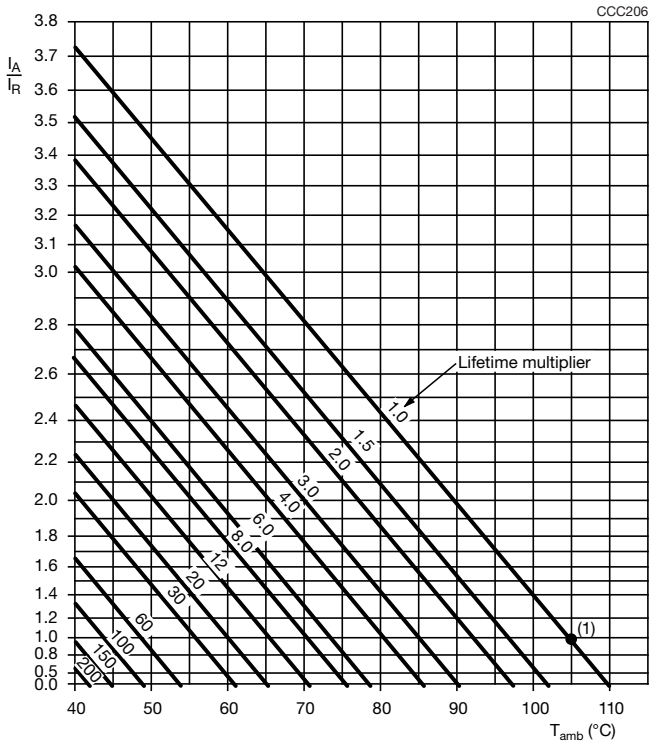

Fig. 5 - Multiplier of useful life as a function of ambient temperature and ripple current load

Table 4

TEST PROCEDURES AND REQUIREMENTS			
TEST		**PROCEDURE (quick reference)**	**REQUIREMENTS**
NAME OF TEST	**REFERENCE**		
Endurance	IEC 60384-4/ EN 130300 subclause 4.13	T_{amb} = 105 °C; U_R applied; 2000 h	ΔC/C: ± 20 % tan δ ≤ 2 x spec. limit Z ≤ 2 x spec. limit I_{L5} ≤ spec. limit
Useful life	CECC 30301 subclause 1.8.1	T_{amb} = 105 °C; U_R and I_R applied; Case Ø D = 10 mm and 12.5 mm: 3000 h Case Ø D = 16 mm and 18 mm: 4000 h	ΔC/C: ± 50 % tan δ ≤ 3 x spec. limit Z ≤ 3 x spec. limit I_{L5} ≤ spec. limit no short or open circuit total failure percentage: ≤ 1 %
Shelf life (storage at high temperature)	IEC 60384-4/ EN 130300 subclause 4.17	T_{amb} = 105 °C; no voltage applied; 1000 h After test: U_R to be applied for 30 min, 24 h to 48 h before measurement	ΔC/C: ± 20 % tan δ ≤ 2 x spec. limit Z ≤ 2 x spec. limit I_{L5} ≤ 2 x spec. limit
Reverse voltage	IEC 60384-4/ EN 130300 subclause 4.15	T_{amb} = 105 °C: 125 h at U = - 1 V, followed by 125 h at U_R	ΔC/C: ± 15 % I_{L5} ≤ spec. limit tan δ ≤ spec. limit

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