
**Description:**

Powerex IGBTMOD™ Modules are designed for use in switching applications. Each module consists of six IGBT Transistors in a three phase bridge configuration and a seventh IGBT with free-wheel diode for dynamic braking. All components and interconnects are isolated from the heat sinking baseplate, offering simplified system assembly and thermal management.

**Features:**

- Low Drive Power
- Low  $V_{CE(sat)}$
- Discrete Super-Fast Recovery Free-Wheel Diode
- Isolated Baseplate for Easy Heat Sinking

**Applications:**

- AC Motor Control
- Motion/Servo Control
- Photovoltaic/Fuel Cell

**Ordering Information:**

Example: Select the complete module number you desire from the table below -i.e. CM100RL-12NF is a 1200V ( $V_{CES}$ ), 100 Ampere Six-IGBTMOD™ + Brake Power Module.

| Type | Current Rating<br>Amperes | $V_{CES}$<br>Volts (x 50) |
|------|---------------------------|---------------------------|
| CM   | 100                       | 12                        |

**Outline Drawing and Circuit Diagram**

| Dimensions | Inches    | Millimeters |
|------------|-----------|-------------|
| A          | 4.72      | 120.0       |
| B          | 2.17      | 55.0        |
| C          | 1.39      | 35.0        |
| D          | 4.17±0.02 | 106.0±0.5   |
| E          | 0.43      | 11.0        |
| F          | 0.28      | 7.0         |
| G          | 0.54      | 13.62       |
| H          | 1.61      | 40.78       |
| J          | 0.67      | 17.0        |
| K          | 0.47      | 12.0        |
| L          | M5        | M5          |
| M          | 0.27 Dia. | Dia. 5.5    |

| Dimensions | Inches          | Millimeters   |
|------------|-----------------|---------------|
| N          | 1.23            | 32.0          |
| P          | 0.47            | 11.75         |
| Q          | 0.53            | 13.5          |
| R          | 0.91            | 23.0          |
| S          | 0.87            | 22.0          |
| T          | 0.76            | 19.75         |
| U          | 0.42            | 10.75         |
| V          | 0.87+0.04/-0.02 | 22.0+1.0/-0.5 |
| W          | 0.91            | 23.2          |
| X          | 0.63            | 16.0          |
| Y          | 0.12            | 3.0           |

Housing Types (J.S.T. Mfg. Co. Ltd.)

 AA – B8P-VH-FB-B  
 AB – B2P-VH-FB-B



Powerex, Inc., 200 E. Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

**CM100RL-12NF**

**Six IGBTMOD™ + Brake NF-Series Module**

100 Amperes/600 Volts

**Absolute Maximum Ratings,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

| Characteristics                                 | Symbol    | CM100RL-12NF | Units |
|---|-----------|--------------|-------|
| Power Device Junction Temperature               | $T_j$     | -40 to 150   | °C    |
| Storage Temperature                             | $T_{stg}$ | -40 to 125   | °C    |
| Mounting Torque, M5 Mounting Screws             | —         | 31           | in-lb |
| Mounting Torque, M5 Main Terminal Screws        | —         | 31           | in-lb |
| Module Weight (Typical)                         | —         | 350          | Grams |
| Isolation Voltage, AC 1 minute, 60Hz Sinusoidal | $V_{ISO}$ | 2500         | Volts |

**Inverter Sector**

|  |           |          |         |
|--|-----------|----------|---------|
| Collector-Emitter Voltage (G-E Short)  | $V_{CES}$ | 600      | Volts   |
| Gate-Emitter Voltage (C-E Short)   | $V_{GES}$ | $\pm 20$ | Volts   |
| Collector Current ( $T_C = 99^\circ\text{C}$ )*  | $I_C$     | 100      | Amperes |
| Peak Collector Current ( $T_j \leq 150^\circ\text{C}$ )                                | $I_{CM}$  | 200**    | Amperes |
| Emitter Current***   | $I_E$     | 100      | Amperes |
| Peak Emitter Current***  | $I_{EM}$  | 200**    | Amperes |
| Maximum Collector Dissipation ( $T_C = 25^\circ\text{C}$ , $T_j < 150^\circ\text{C}$ ) | $P_C$     | 540      | Watts   |

**Brake Sector**

|  |           |          |         |
|--|-----------|----------|---------|
| Collector-Emitter Voltage (G-E Short)  | $V_{CES}$ | 600      | Volts   |
| Gate-Emitter Voltage (C-E Short)   | $V_{GES}$ | $\pm 20$ | Volts   |
| Collector Current ( $T_C = 107^\circ\text{C}$ )*                                       | $I_C$     | 50       | Amperes |
| Peak Collector Current ( $T_j \leq 150^\circ\text{C}$ )                                | $I_{CM}$  | 100**    | Amperes |
| Maximum Collector Dissipation ( $T_C = 25^\circ\text{C}$ , $T_j < 150^\circ\text{C}$ ) | $P_C$     | 320      | Watts   |
| Repetitive Peak Reverse Voltage (Clamp Diode Part)                                     | $V_{RRM}$ | 600      | Volts   |
| Forward Current (Clamp Diode Part)   | $I_{FM}$  | 50       | Amperes |

\* $T_C$ ,  $T_f$  measured point is just under the chips.

\*\*Pulse width and repetition rate should be such that device junction temperature ( $T_j$ ) does not exceed  $T_{j(\text{max})}$  rating.

\*\*\*Represents characteristics of the anti-parallel, emitter-to-collector free-wheel diode (FWDi).



Powerex, Inc., 200 E. Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

**CM100RL-12NF**  
**Six IGBTMOD™ + Brake NF-Series Module**  
100 Amperes/600 Volts

### Electrical and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

#### Inverter Sector

| Characteristics                      | Symbol               | Test Conditions   | Min.   | Typ. | Max. | Units         |               |
|--------------------------------------|----------------------|---|--|------|------|---------------|---------------|
| Collector Cutoff Current             | $I_{CES}$            | $V_{CE} = V_{CES}$ , $V_{GE} = 0V$                                      | —  | —    | 1.0  | mA            |               |
| Gate-Emitter Threshold Voltage       | $V_{GE(\text{th})}$  | $I_C = 10\text{mA}$ , $V_{CE} = 10\text{V}$                             | 6  | 7    | 8    | Volts         |               |
| Gate Leakage Current                 | $I_{GES}$            | $V_{GE} = V_{GES}$ , $V_{CE} = 0V$                                      | —  | —    | 0.5  | $\mu\text{A}$ |               |
| Collector-Emitter Saturation Voltage | $V_{CE(\text{sat})}$ | $I_C = 100\text{A}$ , $V_{GE} = 15\text{V}$ , $T_j = 25^\circ\text{C}$  | —  | 1.7  | 2.2  | Volts         |               |
|                                      |                      | $I_C = 100\text{A}$ , $V_{GE} = 15\text{V}$ , $T_j = 125^\circ\text{C}$ | —  | 1.7  | —    | Volts         |               |
| Input Capacitance                    | $C_{ies}$            |   | —  | —    | 15.0 | nf            |               |
| Output Capacitance                   | $C_{oes}$            | $V_{CE} = 10\text{V}$ , $V_{GE} = 0V$                                   | —  | —    | 1.9  | nf            |               |
| Reverse Transfer Capacitance         | $C_{res}$            |   | —  | —    | 0.6  | nf            |               |
| Total Gate Charge                    | $Q_G$                | $V_{CC} = 300\text{V}$ , $I_C = 100\text{A}$ , $V_{GE} = 15\text{V}$    | —  | 400  | —    | nC            |               |
| Inductive Load                       | Turn-on Delay Time   | $t_{d(\text{on})}$  | —  | —    | 120  | ns            |               |
| Load                                 | Turn-on Rise Time    | $t_r$   | $V_{CC} = 300\text{V}$ , $I_C = 100\text{A}$ , | —    | —    | 100           | ns            |
| Switch                               | Turn-off Delay Time  | $t_{d(\text{off})}$   | $V_{GE1} = V_{GE2} = 15\text{V}$ ,             | —    | —    | 300           | ns            |
| Time                                 | Turn-off Fall Time   | $t_f$   | $R_G = 6.3\Omega$ , $I_E = 100\text{A}$ ,      | —    | —    | 300           | ns            |
| Reverse Recovery Time*               | $t_{rr}$             | Inductive Load Switching Operation                                      |  |      |      | 120           | ns            |
| Reverse Recovery Charge*             | $Q_{rr}$             |   | —  | —    | 2.1  | —             | $\mu\text{C}$ |
| Emitter-Collector Voltage*           | $V_{EC}$             | $I_E = 100\text{A}$ , $V_{GE} = 0V$                                     | —  | —    | 2.8  | Volts         |               |

### Thermal and Mechanical Characteristics, $T_j = 25^\circ\text{C}$ unless otherwise specified

| Characteristics                        | Symbol         | Test Conditions                        | Min. | Typ.  | Max. | Units                     |
|--|----------------|--|------|-------|------|---------------------------|
| Thermal Resistance, Junction to Case** | $R_{th(j-c)Q}$ | Per IGBT 1/6 Module                    | —    | —     | 0.23 | $^\circ\text{C}/\text{W}$ |
| Thermal Resistance, Junction to Case** | $R_{th(j-c)D}$ | Per FWDi 1/6 Module                    | —    | —     | 0.41 | $^\circ\text{C}/\text{W}$ |
| Contact Thermal Resistance             | $R_{th(c-f)}$  | Per 1/6 Module, Thermal Grease Applied | —    | 0.085 | —    | $^\circ\text{C}/\text{W}$ |
| External Gate Resistance               | $R_G$          |  | 6.3  | —     | 63   | $\Omega$                  |

\*Represents characteristics of the anti-parallel, emitter-to-collector free-wheel diode (FWDi).

\*\* $T_C$ ,  $T_f$  measured point is just under the chips.



Powerex, Inc., 200 E. Hillis Street, Youngwood, Pennsylvania 15697-1800 (724) 925-7272

**CM100RL-12NF**

**Six IGBTMOD™ + Brake NF-Series Module**

100 Amperes/600 Volts

**Electrical and Mechanical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

**Brake Sector**

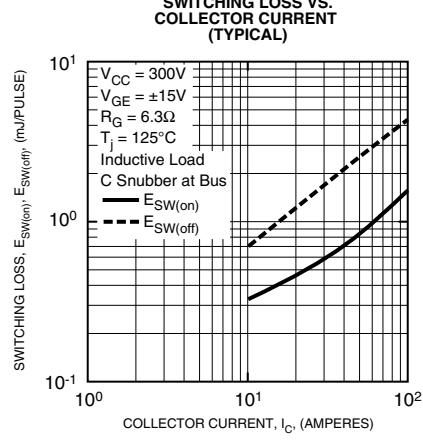
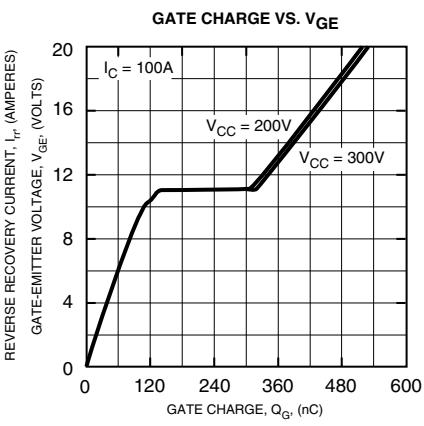
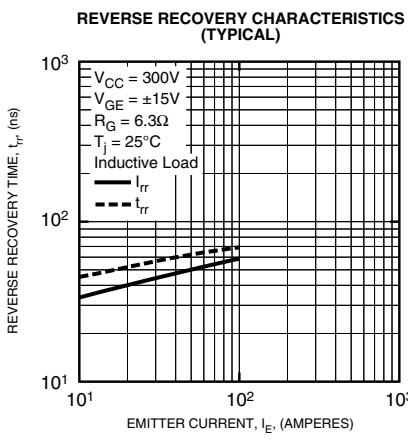
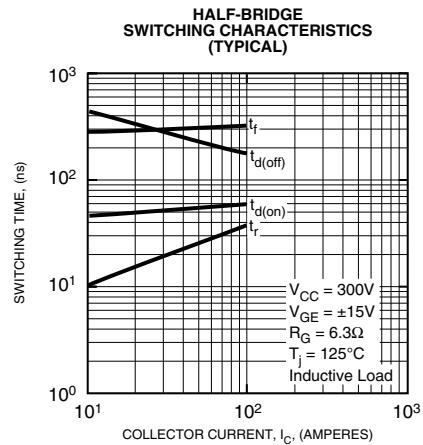
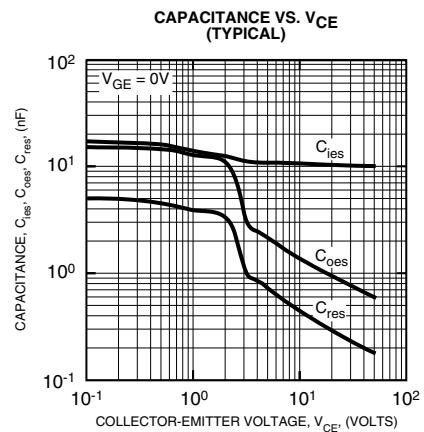
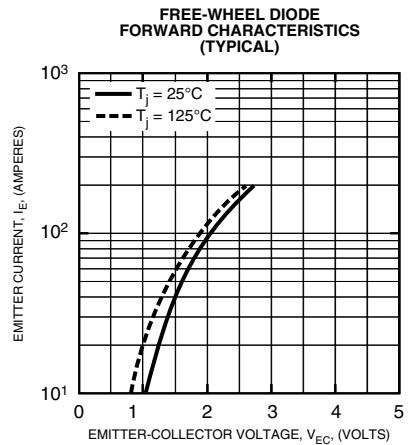
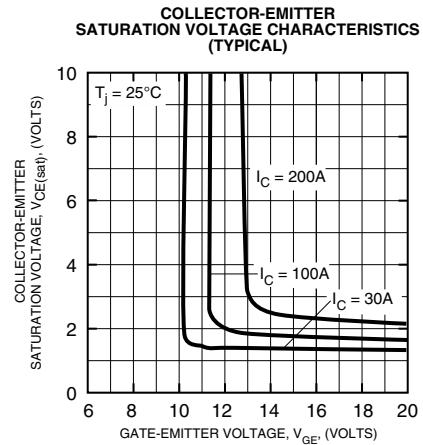
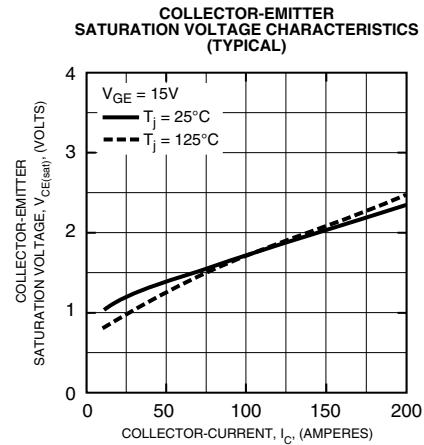
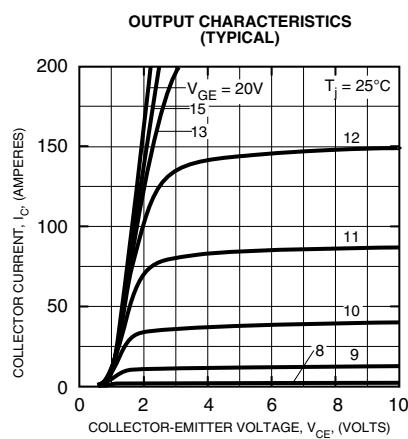
| Characteristics                      | Symbol               | Test Conditions   | Min. | Typ. | Max. | Units         |
|--------------------------------------|----------------------|---|------|------|------|---------------|
| Collector Cutoff Current             | $I_{CES}$            | $V_{CE} = V_{CES}, V_{GE} = 0V$   | —    | —    | 1.0  | mA            |
| Gate-Emitter Threshold Voltage       | $V_{GE(\text{th})}$  | $I_C = 5.0\text{mA}$  | 6    | 7    | 8    | Volts         |
| Gate Leakage Current                 | $I_{GES}$            | $V_{GE} = V_{GES}, V_{CE} = 0V$   | —    | —    | 0.5  | $\mu\text{A}$ |
| Collector-Emitter Saturation Voltage | $V_{CE(\text{sat})}$ | $I_C = 50\text{A}, V_{GE} = 15\text{V}, T_j = 25^\circ\text{C}$<br>$I_C = 50\text{A}, V_{GE} = 15\text{V}, T_j = 125^\circ\text{C}$ | —    | 1.7  | 2.2  | Volts         |
| Input Capacitance                    | $C_{ies}$            |   | —    | —    | 7.5  | $\text{nf}$   |
| Output Capacitance                   | $C_{oes}$            | $V_{CE} = 10\text{V}, V_{GE} = 0V$  | —    | —    | 1.0  | $\text{nf}$   |
| Reverse Transfer Capacitance         | $C_{res}$            |   | —    | —    | 0.3  | $\text{nf}$   |
| Total Gate Charge                    | $Q_G$                | $V_{CC} = 300\text{V}, I_C = 50\text{A}, V_{GE} = 15\text{V}$   | —    | 200  | —    | $\text{nC}$   |
| Forward Voltage Drop                 | $V_{FM}$             | $I_F = 50\text{A}$  | —    | —    | 2.6  | Volts         |

**Thermal and Mechanical Characteristics,  $T_j = 25^\circ\text{C}$  unless otherwise specified**

| Characteristics                       | Symbol         | Test Conditions     | Min. | Typ. | Max. | Units              |
|---------------------------------------|----------------|---------------------|------|------|------|--------------------|
| Thermal Resistance, Junction to Case* | $R_{th(j-c)Q}$ | Per IGBT 1/6 Module | —    | —    | 0.39 | $^\circ\text{C/W}$ |
| Thermal Resistance, Junction to Case* | $R_{th(j-c)D}$ | Per FWDi 1/6 Module | —    | —    | 0.70 | $^\circ\text{C/W}$ |

\* $T_C, T_f$  measured point is just under the chips.

**CM100RL-12NF**  
**Six IGBTMOD™ + Brake NF-Series Module**  
 100 Amperes/600 Volts



## CM100RL-12NF

Six IGBTMOD™ + Brake NF-Series Module

100 Amperes/600 Volts

