

0 to 100 kPa (0 to 14.5 PSI) High Z_{in} , On-Chip Temperature Compensated & Calibrated, Silicon Pressure Sensors

MPX7100 SERIES

Motorola Preferred Devices

**X-ducer™
HIGH Z_{in} SILICON
PRESSURE SENSORS**

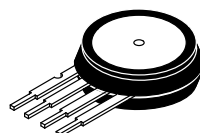
The new MPX7100 series pressure sensor incorporates all the innovative features of Motorola's MPX2000 series family including the patented, single piezoresistive strain gauge (X-ducer) and on-chip temperature compensation and calibration. In addition, the MPX7100 series has a high input impedance of typically 10 k Ω for those portable, low power and battery-operated applications. This device is suitable for those systems in which users must have a dependable, accurate pressure sensor that will not consume significant power. The MPX7100 series device is a logical and economical choice for applications such as portable medical instrumentation, remote sensing systems with 4–20 mA transmission and field barometers/altimeters.

Features

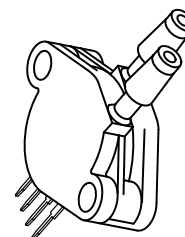
- Temperature Compensated Over 0°C to +85°C
- Unique Silicon Shear Stress Strain Gauge
- Full Scale Span Calibrated to 40 mV (typical)
- Easy to Use Chip Carrier Package Options
- Available in Differential and Gauge Configurations
- Ratiometric to Supply Voltage

Application Examples

- Portable Medical Instrumentation
- Field Altimeters
- Field Barometers



**BASIC CHIP
CARRIER ELEMENT
CASE 344-08
Style 1**



**DIFFERENTIAL
PORT OPTION
CASE 352-02
Style 1**

| Pin Number | | | |
|------------|-------------------|----------------|-------------------|
| 1 | 2 | 3 | 4 |
| Ground | +V _{out} | V _S | -V _{out} |

MAXIMUM RATINGS

| Rating | Symbol | Value | Unit |
|--|--------------------|-------------|------|
| Overpressure ⁽⁸⁾ (P ₁ > P ₂) | P _{max} | 400 | kPa |
| Burst Pressure ⁽⁸⁾ (P ₁ > P ₂) | P _{burst} | 1000 | kPa |
| Storage Temperature | T _{stg} | -50 to +150 | °C |
| Operating Temperature | T _A | -40 to +125 | °C |

VOLTAGE OUTPUT versus APPLIED DIFFERENTIAL PRESSURE

The differential voltage output of the X-ducer is directly proportional to the differential pressure applied.

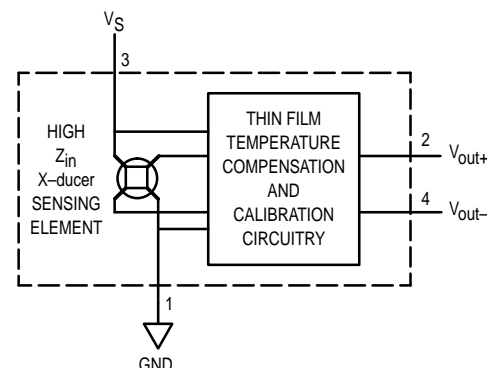
The absolute sensor has a built-in reference vacuum. The output voltage will decrease as vacuum, relative to ambient, is drawn on the pressure (P₁) side.

The output voltage of the differential or gauge sensor increases with increasing pressure applied to the pressure (P₁) side relative to the vacuum (P₂) side. Similarly, output voltage increases as increasing vacuum is applied to the vacuum (P₂) side relative to the pressure (P₁) side.

Figure 1 illustrates a schematic of the internal circuitry on the stand-alone pressure sensor chip.

X-ducer is a trademark of Motorola, Inc.

Preferred devices are Motorola recommended choices for future use and best overall value.



**Figure 1. Temperature Compensated
Pressure Sensor Schematic**

MPX7100 SERIES

OPERATING CHARACTERISTICS ($V_S = 10$ Vdc, $T_A = 25^\circ\text{C}$ unless otherwise noted, $P_1 > P_2$)

| Characteristic | Symbol | Min | Typ | Max | Unit |
|---|--|---------------|--------|-------------|-------------------|
| Pressure Range ⁽¹⁾ | P _{OP} | 0 | — | 100 | kPa |
| Supply Voltage ⁽²⁾ | V _S | — | 10 | 16 | Vdc |
| Supply Current | I _O | — | 1.0 | — | mAdc |
| Full Scale Span ⁽³⁾ | MPX7100A, MPX7100D V _{FSS} | 38.5 | 40 | 41.5 | mV |
| Offset ⁽⁴⁾ | MPX7100D MPX7100A V _{off} | −1.0 −2.0 | — — | 1.0 2.0 | mV |
| Sensitivity | ΔV/ΔP | — | 0.4 | — | mV/kPa |
| Linearity ⁽⁵⁾ | MPX7100D MPX7100A — | −0.25 −1.0 | — — | 0.25 1.0 | %V _{FSS} |
| Pressure Hysteresis ⁽⁵⁾ (0 to 100 kPa) | — | — | ±0.1 | — | %V _{FSS} |
| Temperature Hysteresis ⁽⁵⁾ (−40°C to +125°C) | — | — | ±0.5 | — | %V _{FSS} |
| Temperature Effect on Full Scale Span ⁽⁵⁾ | TCV _{FSS} | −1.0 | — | 1.0 | %V _{FSS} |
| Temperature Effect on Offset ⁽⁵⁾ | TCV _{off} | −1.0 | — | 1.0 | mV |
| Input Impedance | Z _{in} | 5000 | 10,000 | 15,000 | Ω |
| Output Impedance | Z _{out} | 2500 | 3100 | 6000 | Ω |
| Response Time ⁽⁶⁾ (10% to 90%) | t _R | — | 1.0 | — | ms |
| Offset Stability ⁽⁵⁾ | — | — | ±0.5 | — | %V _{FSS} |

MECHANICAL CHARACTERISTICS

| Characteristic | Symbol | Min | Typ | Max | Unit |
|--|--------|-----|-----|-------|-----------------|
| Weight (Basic Element Case 344) | — | — | 2.0 | — | Grams |
| Warm-Up | — | — | 15 | — | Sec |
| Cavity Volume | — | — | — | 0.01 | IN ³ |
| Volumetric Displacement | — | — | — | 0.001 | IN ³ |
| Common Mode Line Pressure ⁽⁷⁾ | — | — | — | 690 | kPa |

NOTES:

- 1.0 kPa (kiloPascal) equals 0.145 psi.
- Device is ratiometric within this specified excitation range. Operating the device above the specified excitation range may induce additional error due to device self-heating.
- Full Scale Span (V_{FSS}) is defined as the algebraic difference between the output voltage at full rated pressure and the output voltage at the minimum rated pressure.
- Offset (V_{off}) is defined as the output voltage at the minimum rated pressure.
- Accuracy (error budget) consists of the following:
 - Linearity: Output deviation from a straight line relationship with pressure, using end point method, over the specified pressure range.
 - Temperature Hysteresis: Output deviation at any temperature within the operating temperature range, after the temperature is cycled to and from the minimum or maximum operating temperature points, with zero differential pressure applied.
 - Pressure Hysteresis: Output deviation at any pressure within the specified range, when this pressure is cycled to and from the minimum or maximum rated pressure, at 25°C.
 - Offset Stability: Output deviation, after 1000 temperature cycles, −40 to 125°C, and 1.5 million pressure cycles, with zero differential pressure applied.
 - TcSpan: Output deviation at full rated pressure over the temperature range of 0 to 85°C, relative to 25°C.
 - TcOffset: Output deviation with minimum rated pressure applied, over the temperature range of 0 to 85°C, relative to 25°C.
- Response Time is defined as the time for the incremental change in the output to go from 10% to 90% of its final value when subjected to a specified step change in pressure.
- Common mode pressures beyond specified may result in leakage at the case-to-lead interface.
- Exposure beyond these limits may cause permanent damage or degradation to the device.

LINEARITY

Linearity refers to how well a transducer's output follows the equation: $V_{out} = V_{off} + \text{sensitivity} \times P$ over the operating pressure range. There are two basic methods for calculating nonlinearity: (1) end point straight line fit (see Figure 2) or (2) a least squares best line fit. While a least squares fit gives the "best case" linearity error (lower numerical value), the calculations required are burdensome.

Conversely, an end point fit will give the "worst case" error (often more desirable in error budget calculations) and the calculations are more straightforward for the user. Motorola's specified pressure sensor linearities are based on the end point straight line method measured at the midrange pressure.

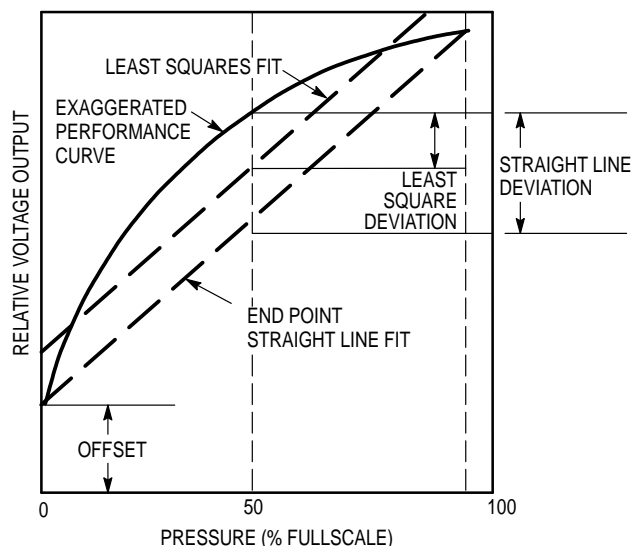


Figure 2. Linearity Specification Comparison

ON-CHIP TEMPERATURE COMPENSATION and CALIBRATION

Figure 3 shows the output characteristics of the MPX7100 series at 25°C. The output is directly proportional to the differential pressure and is essentially a straight line.

The effects of temperature on Full Scale Span and Offset are very small and are shown under Operating Characteristics.

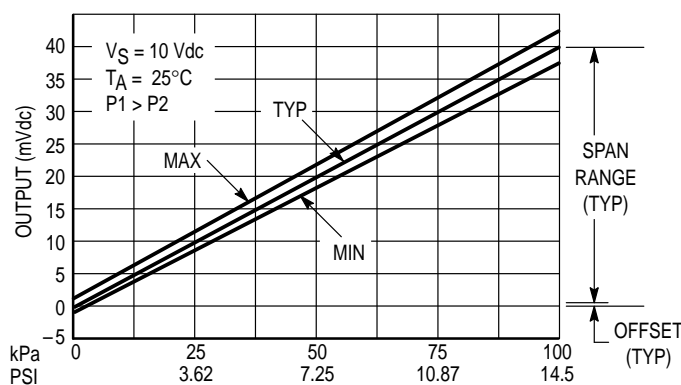


Figure 3. Output versus Pressure Differential

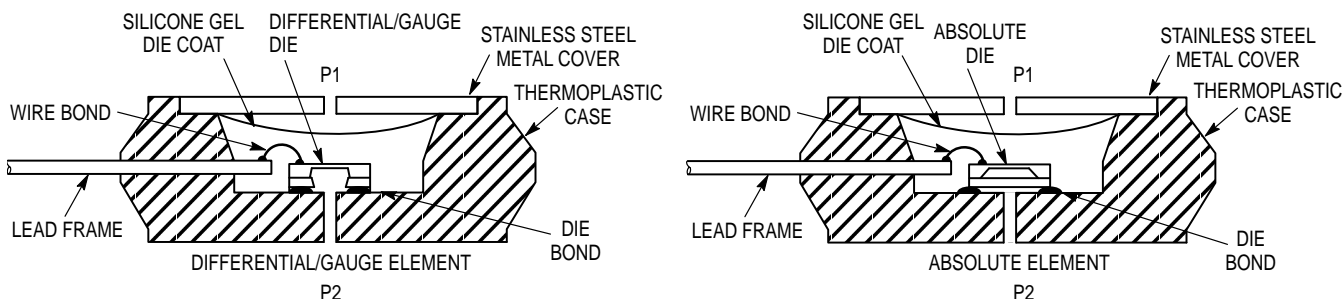


Figure 4. Cross-Sectional Diagrams (Not to Scale)

Figure 4 illustrates the absolute sensing configuration (right) and the differential or gauge configuration in the basic chip carrier (Case 344). A silicone gel isolates the die surface and wire bonds from harsh environments, while allowing the pressure signal to be transmitted to the silicon diaphragm.

The MPX7100 series pressure sensor operating charac-

teristics and internal reliability and qualification tests are based on use of dry air as the pressure media. Media other than dry air may have adverse effects on sensor performance and long term reliability. Contact the factory for information regarding media compatibility in your application.

MPX7100 SERIES

PRESSURE (P1)/VACUUM (P2) SIDE IDENTIFICATION TABLE

Motorola designates the two sides of the pressure sensor as the Pressure (P1) side and the Vacuum (P2) side. The Pressure (P1) side is the side containing the silicone gel which protects the die from harsh media. The differential or gauge sensor is designed to operate with positive differential

pressure applied, $P1 > P2$. The absolute sensor is designed for vacuum applied to P1 side.


The Pressure (P1) side may be identified by using the table below:

| Part Number | | Case Type | Pressure (P1) Side Identifier |
|-------------|------------|-----------|-------------------------------|
| MPX7100A | MPX7100D | 344-08 | Stainless Steel Cap |
| MPX7100DP | | 352-02 | Side with Part Marking |
| MPX7100AP | MPX7100GP | 350-03 | Side with Port Attached |
| MPX7100GVP | | 350-04 | Stainless Steel Cap |
| MPX7100AS | MPX7100GS | 371-06 | Side with Port Attached |
| MPX7100GVS | | 371-05 | Stainless Steel Cap |
| MPX7100ASX | MPX7100GSX | 371C-02 | Side with Port Attached |
| MPX7100GVSX | | 371D-02 | Stainless Steel Cap |

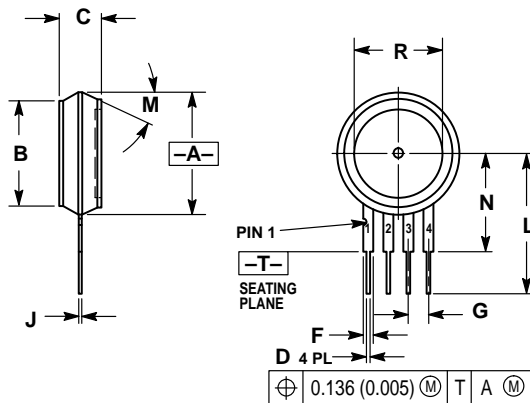
ORDERING INFORMATION

MPX7100 series pressure sensors are available in absolute, differential and gauge configurations. Devices are available in the basic element package or with pressure port fittings which provide printed circuit board mounting ease and barbed hose pressure connections.

| Device Type | Options | Case Type | MPX Series | |
|-----------------|----------------------------|--------------|--------------------------|------------------------|
| | | | Order Number | Device Marking |
| Basic Element | Absolute, Differential | Case 344-08 | MPX7100A MPX7100D | MPX7100A MPX7100D |
| Ported Elements | Differential, Dual Ported | Case 352-02 | MPX7100DP | MPX7100DP |
| | Absolute, Gauge | Case 350-03 | MPX7100AP MPX7100GP | MPX7100AP MPX7100GP |
| | Gauge Vacuum | Case 350-04 | MPX7100GVP | MPX7100GVP |
| | Absolute, Gauge Stove Pipe | Case 371-06 | MPX7100AS MPX7100GS | MPX7100A MPX7100D |
| | Gauge Vacuum Stove Pipe | Case 371-05 | MPX7100GVS | MPX7100D |
| | Absolute, Gauge Axial | Case 371C-02 | MPX7100ASX MPX7100GSX | MPX7100A MPX7100D |
| | Gauge Vacuum Axial | Case 371D-02 | MPX7100GVSX | MPX7100D |

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PACKAGE DIMENSIONS



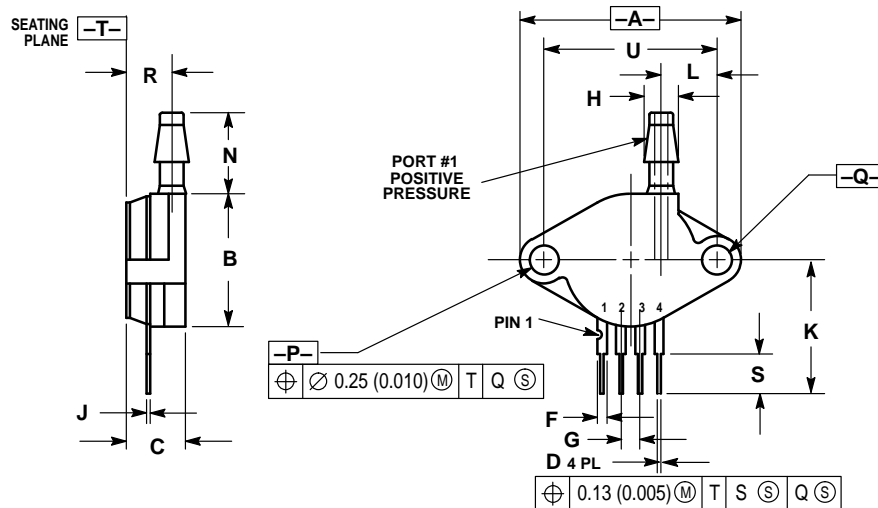
- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: INCH.

| DIM | INCHES | | MILLIMETERS | |
|-----|-----------|-------|-------------|-------|
| | MIN | MAX | MIN | MAX |
| A | 0.590 | 0.615 | 14.99 | 15.62 |
| B | 0.505 | 0.525 | 12.83 | 13.34 |
| C | 0.195 | 0.225 | 4.95 | 5.72 |
| D | 0.016 | 0.020 | 0.41 | 0.51 |
| F | 0.048 | 0.052 | 1.22 | 1.32 |
| G | 0.100 BSC | | 2.54 BSC | |
| J | 0.014 | 0.016 | 0.36 | 0.40 |
| L | 0.685 | 0.715 | 17.40 | 18.16 |
| M | 30° NOM | | 30° NOM | |
| N | 0.480 | 0.500 | 12.19 | 12.70 |
| R | 0.420 | 0.450 | 10.67 | 11.43 |

- STYLE 1:
- PIN 1. GROUND
2. + OUTPUT
3. + SUPPLY
4. - OUTPUT

CASE 344-08
ISSUE M

BASIC ELEMENT (A, D)



- NOTES:
1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5, 1982.
 2. CONTROLLING DIMENSION: INCH.

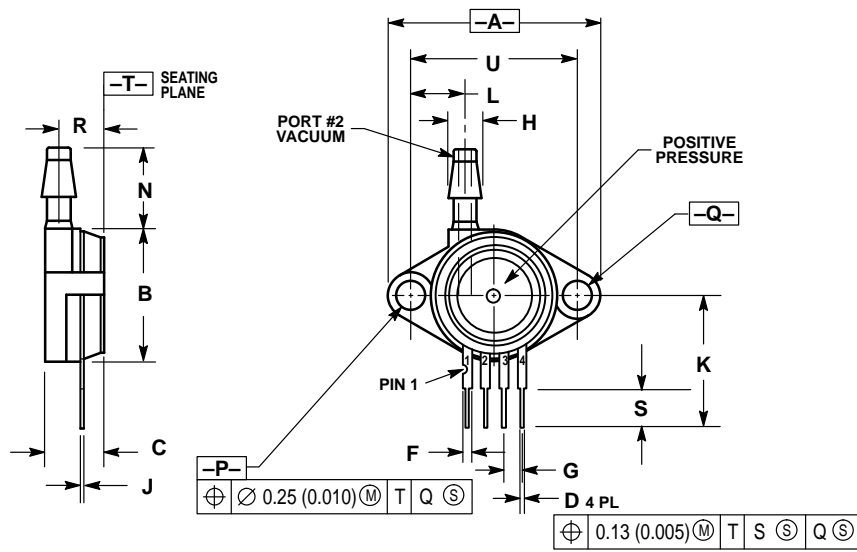
| DIM | INCHES | | MILLIMETERS | |
|-----|-----------|-------|-------------|-------|
| | MIN | MAX | MIN | MAX |
| A | 1.140 | 1.180 | 28.95 | 29.97 |
| B | 0.685 | 0.751 | 17.39 | 18.16 |
| C | 0.305 | 0.321 | 7.74 | 8.15 |
| D | 0.016 | 0.020 | 0.40 | 0.50 |
| F | 0.048 | 0.052 | 1.21 | 1.32 |
| G | 0.100 BSC | | 2.54 BSC | |
| H | 0.182 | 0.194 | 4.62 | 4.92 |
| J | 0.014 | 0.016 | 0.35 | 0.40 |
| K | 0.685 | 0.715 | 17.39 | 18.16 |
| L | 0.290 | 0.300 | 7.34 | 7.62 |
| N | 0.420 | 0.440 | 10.67 | 11.12 |
| P | 0.153 | 0.158 | 3.88 | 4.01 |
| Q | 0.153 | 0.158 | 3.88 | 4.01 |
| R | 0.231 | 0.250 | 5.86 | 6.35 |
| S | 0.230 REF | | 5.84 REF | |
| U | 0.910 BSC | | 23.11 BSC | |

- STYLE 1:
- PIN 1. GROUND
2. + OUTPUT
3. + SUPPLY
4. - OUTPUT

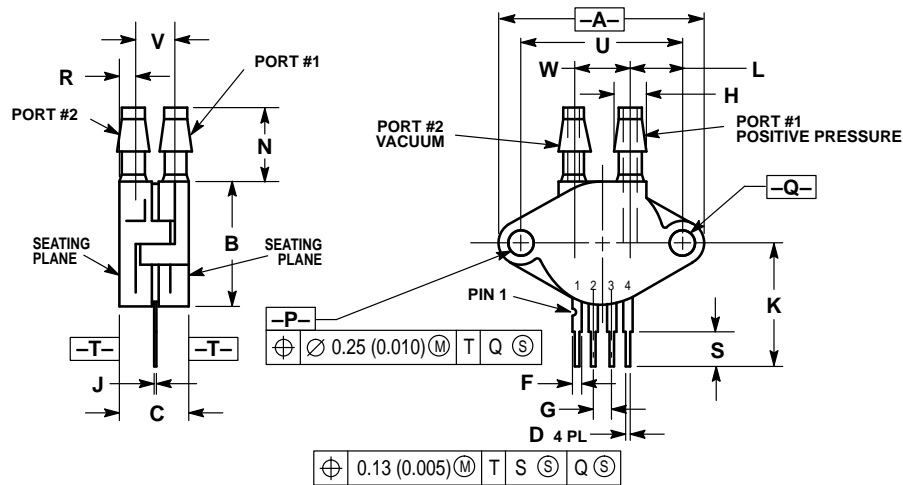
CASE 350-03
ISSUE H

PRESSURE SIDE PORTED (AP, GP)

PACKAGE DIMENSIONS — CONTINUED

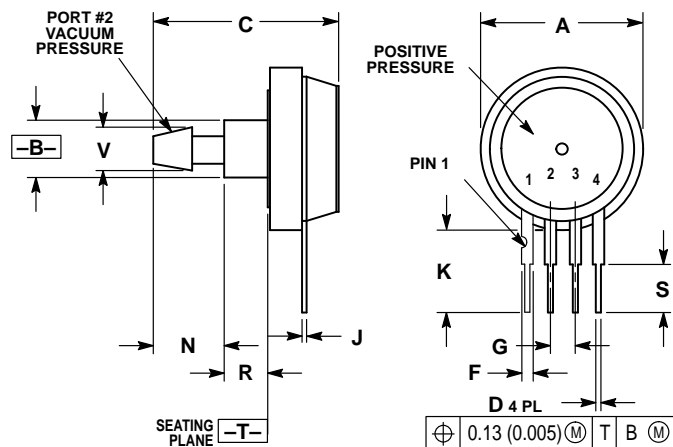
CASE 350-04
ISSUE H

VACUUM SIDE PORTED (GVP)

CASE 352-02
ISSUE F

PRESSURE AND VACUUM SIDES PORTED (DP)

PACKAGE DIMENSIONS — CONTINUED



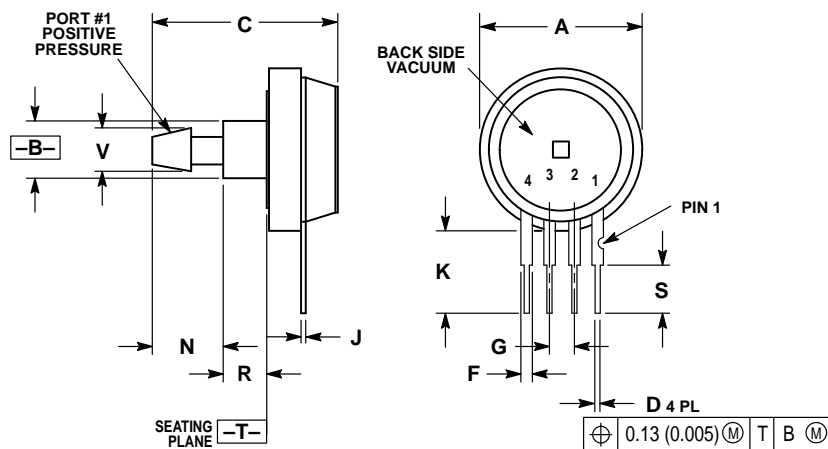
- NOTES:
 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: INCH.

| DIM | INCHES | | MILLIMETERS | |
|-----|-----------|-------|-------------|-------|
| | MIN | MAX | MIN | MAX |
| A | 0.690 | 0.720 | 17.53 | 18.28 |
| B | 0.247 | 0.253 | 6.28 | 6.42 |
| C | 0.780 | 0.820 | 19.81 | 20.82 |
| D | 0.016 | 0.020 | 0.41 | 0.50 |
| F | 0.048 | 0.052 | 1.22 | 1.32 |
| G | 0.100 BSC | | 2.54 BSC | |
| J | 0.014 | 0.016 | 0.36 | 0.40 |
| K | 0.335 | 0.365 | 8.51 | 9.27 |
| N | 0.305 | 0.315 | 7.75 | 8.00 |
| R | 0.178 | 0.185 | 4.53 | 4.69 |
| S | 0.230 REF | | 5.84 REF | |
| V | 0.182 | 0.194 | 4.63 | 4.92 |

- STYLE 1:
 PIN 1. GROUND
 2. + OUTPUT
 3. + SUPPLY
 4. - OUTPUT

CASE 371-05
ISSUE D

VACUUM SIDE PORTED (GVS)



- NOTES:
 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: INCH.

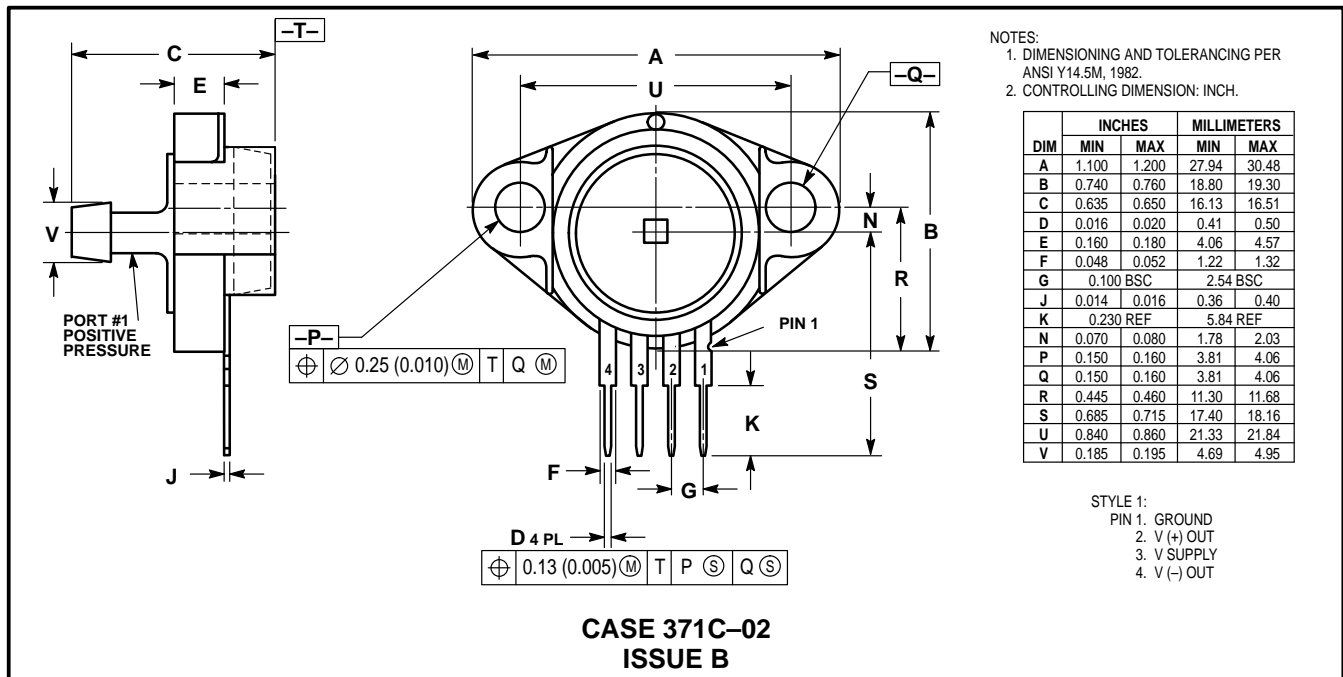
| DIM | INCHES | | MILLIMETERS | |
|-----|-----------|-------|-------------|-------|
| | MIN | MAX | MIN | MAX |
| A | 0.690 | 0.720 | 17.53 | 18.28 |
| B | 0.247 | 0.253 | 6.28 | 6.42 |
| C | 0.780 | 0.820 | 19.81 | 20.82 |
| D | 0.016 | 0.020 | 0.41 | 0.50 |
| F | 0.048 | 0.052 | 1.22 | 1.32 |
| G | 0.100 BSC | | 2.54 BSC | |
| J | 0.014 | 0.016 | 0.36 | 0.40 |
| K | 0.335 | 0.365 | 8.51 | 9.27 |
| N | 0.305 | 0.315 | 7.75 | 8.00 |
| R | 0.178 | 0.185 | 4.53 | 4.69 |
| S | 0.230 REF | | 5.84 REF | |
| V | 0.182 | 0.194 | 4.63 | 4.92 |

- STYLE 1:
 PIN 1. GROUND
 2. + OUTPUT
 3. + SUPPLY
 4. - OUTPUT

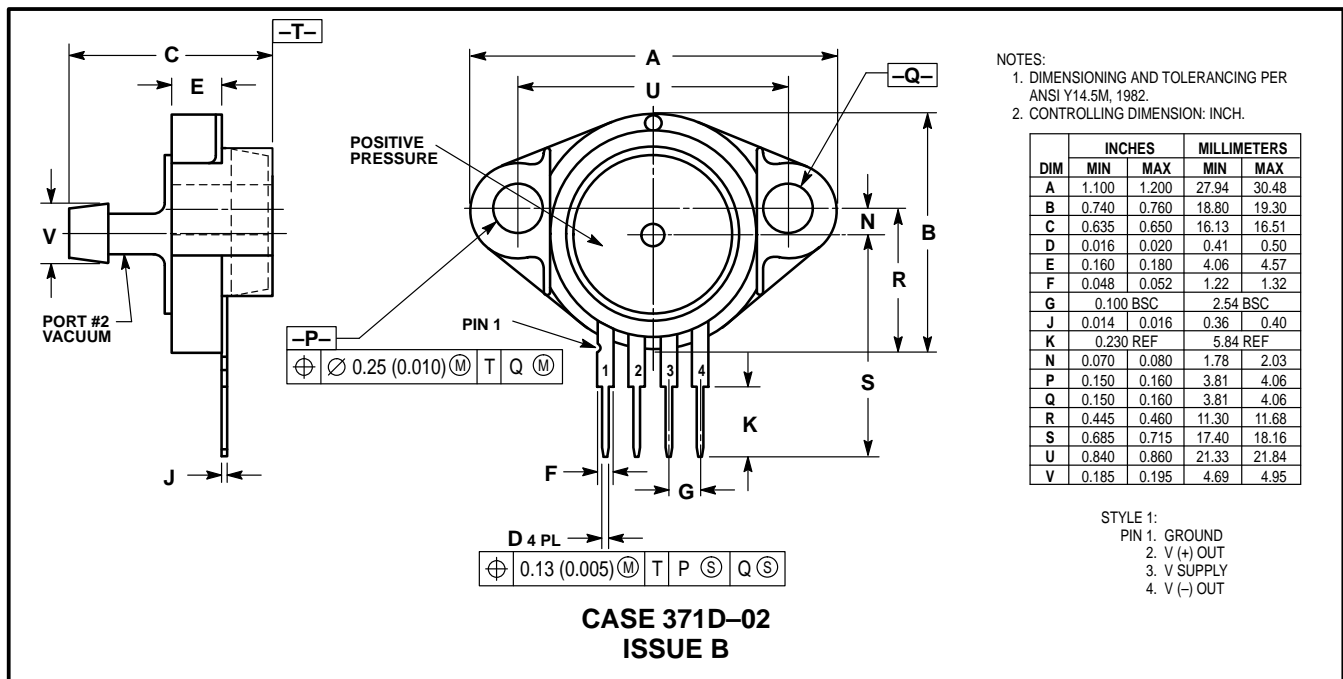
CASE 371-06
ISSUE D

PRESSURE SIDE PORTED (AS, GS)

PACKAGE DIMENSIONS — CONTINUED



PRESSURE SIDE PORTED (ASX, GSX)



VACUUM SIDE PORTED (GV SX)

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