**CMOS** 



Very Low Power, 750 KSPS, 10-Bit Analog-to-Digital Converter with 8-Channel Mux

#### **FEATURES**

- 10-Bit Resolution
- 8-Channel Mux
- Sampling Rates from <1 kHz to 750 kHz
- Very Low Power CMOS 30 mW (typ)
- Power Down; Lower Consumption 3 mW (typ)
- Input Range between GND and V<sub>DD</sub>
- No S/H Required for Analog Signals less than 100 kHz
- No S/H Required for CCD Signals less than 750 kHz
- Single Power Supply (4 to 6 Volts)
- Latch-Up Free CMOS Technology
- High ESD Protection: 4000 Volts Minimum

#### **BENEFITS**

- Reduced Board Space (Small Package)
- Reduced External Parts, No Sample/Hold Needed
- Suitable for Battery & Power Critical Applications
- Designer can Adapt Input Range & Scaling

### **APPLICATIONS**

- μP/DSP Interface and Control Applications
- Multiplexed Data Acquisition
- Low Power A/D Applications

#### GENERAL DESCRIPTION

The MP87099 is a flexible, easy to use, precision 10-bit Analog-to-Digital Converter with 8-channel mux that operates over a wide range of input and sampling conditions. The MP87099 can operate with pulsed "on demand" conversion operation or continuous "pipeline" operation for sampling rates up to 750 kHz. The elimination of the S/H and small package size offer the designer a low cost solution. No sample and hold is required for charge couple device applications up to 750 kHz, or multiplexed input applications when the signal source bandwidth is limited to 100 kHz. The input architecture of the MP87099 allows direct interface to any analog input range

between GND and  $AV_{DD}$  (0 to 2 V, 1 to 4 V, 0 to 5 V, etc.). The user simply sets  $V_{REF(+)}$  and  $V_{REF(-)}$  to encompass the desired input range.

Scaled reference resistor tap @1/4R, 1/2R, and 3/4R allows for customizing the transfer curve as well as providing a 1/2 span reference voltage. Digital outputs are CMOS and TTL compatible.

The MP87099 uses a subranging technique. The first segment converts the 4 MSBs and consists of 15 autobalanced comparators, latches, an encoder, and buffer storage registers. The second segment converts the remaining 6 LSBs.

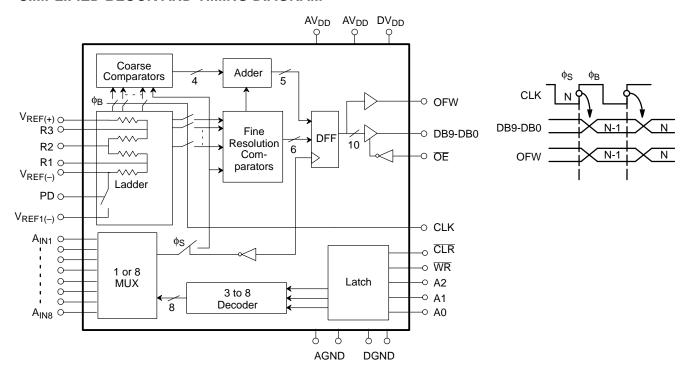
### ORDERING INFORMATION

Package	Temperature	Part No.	DNL	INL
Type	Range		(LSB)	(LSB)
PQFP	–40 to +85°C	MP87099AE	±1	2



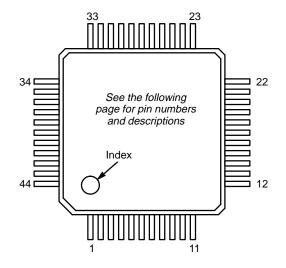


# SIMPLIFIED BLOCK AND TIMING DIAGRAM



## **PIN CONFIGURATIONS**

See Packaging Section for Package Dimensions



44-Pin PQFP (10mm x 10mm) QN44



# **PIN OUT DEFINITIONS**

		<u></u>
PIN NO.	NAME	DESCRIPTION
1	DB6	Data Output Bit 6
2	DB7	Data Output Bit 7
3	DGND	Digital Ground
4	DGND	Digital Ground
5	$DV_DD$	Digital V <sub>DD</sub>
6	CLR	Clear (Active Low)
7	WR	Write (Active Low)
8	A2	Address 2
9	A1	Address 1
10	A0	Address 0
11	CLK	Clock Input
12	ŌĒ	Output Enable (Active Low)
13	N/C	No Connect
14	DB8	Data Output Bit 8
15	DB9	Data Output Bit 9 (MSB)
16	OFW	Overflow Output
17	V <sub>REF(+)</sub>	Upper Reference Voltage
18	V <sub>REF(-)</sub>	Lower Reference Voltage
19	V <sub>REF1(-)</sub>	Lower Reference Voltage
20	R1	Reference Ladder Tap
21	R2	Reference Ladder Tap
22	A <sub>IN8</sub>	Analog Signal Input 8

PIN NO.	NAME	DESCRIPTION
23	R3	Reference Ladder Tap
24	N/C	No Connect
25	A <sub>IN1</sub>	Analog Signal Input 1
26	A <sub>IN2</sub>	Analog Signal Input 2
27	A <sub>IN3</sub>	Analog Signal Input 3
28	A <sub>IN4</sub>	Analog Signal Input 4
29	A <sub>IN5</sub>	Analog Signal Input 5
30	AGND	Analog Ground
31	$AV_{DD}$	Analog V <sub>DD</sub>
32	$AV_DD$	Analog V <sub>DD</sub>
33	A <sub>IN6</sub>	Analog Signal Input 6
34	AGND	Analog Ground
35	PD	Power Down
36	A <sub>IN7</sub>	Analog Signal Input 7
37	DB0	Data Output Bit 0 (LSB)
38	DB1	Data Output Bit 1
39	DB2	Data Output Bit 2
40	DB3	Data Output Bit 3
41	DB4	Data Output Bit 4
42	DB5	Data Output Bit 5
43	N/C	No Connect
44	N/C	No Connect

# TRUTH TABLE FOR INPUT CHANNEL SELECTION

CLR	WR	A2	<b>A</b> 1	Α0	Selected Analog Input
L	Х	Х	Х	Х	A <sub>IN1</sub>
Н	L	L	L	L	A <sub>IN1</sub>
Н	L	L	L	Н	A <sub>IN2</sub>
Н	L	L	Н	L	A <sub>IN3</sub>
Н	L	L	Н	Н	A <sub>IN4</sub>
Н	L	Н	L	L	A <sub>IN5</sub>
Н	L	Н	L	Н	A <sub>IN6</sub>
Н	L	Н	Н	L	A <sub>IN7</sub>
Н	L	Н	Н	Н	A <sub>IN8</sub>
Н	Н	Х	X	Х	Previous Selection

Note:  $\overline{CLR},\overline{WR},$  A2, A1, A0 are internally connected to ground through 500k  $\Omega$  resistance.





# **ELECTRICAL CHARACTERISTICS TABLE**

Unless Otherwise Specified:  $AV_{DD} = DV_{DD} = 5 V$ ,  $F_S = 750 \text{ kHz}$  (50% Duty Cycle),

 $V_{REF(+)} = 4.6, V_{REF(-)} = AGND, T_A = 25^{\circ}C$ 

			25°C			
Parameter	Symbol	Min	Тур	Max	Units	Test Conditions/Comments
KEY FEATURES						
Resolution		10			Bits	
Sampling Rate	F <sub>S</sub>	1		750	kHz	For Rated Performance
ACCURACY (A Grade) <sup>2</sup>						
Differential Non-Linearity	DNL		<u>+</u> 3/4	<u>+</u> 1	LSB	LSB
Integral Non-Linearity	INL			2	LSB	Best Fit Line (Max INL – Min INL)/2
Zero Scale Error Full Scale Error	EZS EFS		+0.50 -2.5		LSB LSB	Reference from $V_{REF(+)}$ to $V_{REF(-)}$
	EFS		-2.5		LOB	
REFERENCE VOLTAGES						
Positive Ref. Voltage Negative Ref. Voltage	V <sub>REF(+)</sub>	AGND		$AV_DD$	V V	
Differential Ref. Voltage <sup>5</sup>	$V_{REF(-)} \ V_{REF}$	0.5		$AV_{DD}$	V	
Ladder Resistance	$R_L$	525	675	900	Ω	
Ladder Temp. Coefficient Ladder Switch Resistance	R <sub>TCO</sub>		2000 12		ppm/°C Ω	
Ladder Switch Off Leakage	I <sub>ILKG-SW</sub>		50		nA	
ANALOG INPUT <sup>1</sup>						
Input Bandwidth			100		kHz	
Input Voltage Range <sup>7</sup>	V <sub>IN</sub>	$V_{REF(-)}$	00	$V_{REF(+)}$	V 	
Input Capacitance <sup>3</sup> Aperture Delay	C <sub>IN</sub> t <sub>AP</sub>		60 35	45	pF ns	
DIGITAL INPUTS						
Logical "1" Voltage	$V_{IH}$	2.0			V	
Logical "0" Voltage	$V_{IL}$			0.8	V	
Leakage Currents CLK	I <sub>IN</sub>			<u>+</u> 100	μΑ	V <sub>IN</sub> =DGND to DV <sub>DD</sub>
PD, OE (Internal Res to GND)		<b>-</b> 5		30	μΑ	
Input Capacitance			5		pF	
Clock Timing (See Figure 1.) <sup>1</sup> Clock Period	T <sub>S</sub>	1000			ns	
Rise & Fall Time <sup>4</sup>	t <sub>R</sub> , t <sub>F</sub>	1000		10	ns	
"High" Time <sup>6</sup>	t <sub>B</sub>	250		500,000	ns	
"Low" Time <sup>6</sup>	t <sub>S</sub>	150		500,000	ns	
DIGITAL OUTPUTS						C <sub>OUT</sub> =15 pF
Logical "1" Voltage	V <sub>OH</sub>	DV <sub>DD</sub> -0.5			V	$I_{LOAD} = 2 \text{ mA}$
Logical "0" Voltage	V <sub>OL</sub>	0		0.4	V ^	$I_{LOAD} = 4 \text{ mA}$
Tristate Leakage Data Hold Time (See Figure 1.)1	I <sub>OZ</sub> t <sub>HLD</sub>	0	30	<u>+</u> 5 35	μA ns	$V_{OUT} = DGND$ to $DV_{DD}$
Data Valid Delay <sup>1</sup>	t <sub>DL</sub>		35	45	ns	



## **ELECTRICAL CHARACTERISTICS TABLE (CONT'D)**

			25°C			
Parameter	Symbol	Min	Тур	Max	Units	Test Conditions/Comments
DIGITAL OUTPUTS (CONT'D)						C <sub>OUT</sub> =15 pF
Write Pulse Width <sup>1</sup> Multiplexer Address Setup Time <sup>1</sup> Multiplexer Address Hold Time <sup>1</sup> Delay from WR to Multiplexer <sup>1</sup> Enable Power Down Time <sup>1</sup> Power Up Time <sup>1</sup>	t <sub>WR</sub> t <sub>AS</sub> t <sub>AH</sub> t <sub>MUXEN1</sub> t <sub>PD</sub> t <sub>PU</sub>	40 80 0		80 300 200	ns ns ns ns	
POWER SUPPLIES <sup>8</sup>						
Power Down (I <sub>DD</sub> ) Operating Voltage (AV <sub>DD</sub> , DV <sub>DD</sub> ) Current (AV <sub>DD</sub> + DV <sub>DD</sub> )	I <sub>PD-DD</sub> V <sub>DD</sub> I <sub>DD</sub>	4	0.6 5 6	1.2 6.5 10	mA V mA	V <sub>IN</sub> = 2 V

#### NOTES:

- Guaranteed. Not tested.
- Tester measures code transition voltages by dithering the voltage of the analog input (V<sub>IN</sub>). The difference between the measured code width and the ideal value (V<sub>REF</sub>/1024) is the DNL error (see Figure 4.). The INL error is the maximum distance (in LSBs) from the best fit line to any transition voltage (See Figure 7.).
- <sup>3</sup> See V<sub>IN</sub> input equivalent circuit (see Figure 9.).
- 4 Clock specification to meet aperture specification (t<sub>AP</sub>). Actual rise/fall time can be less stringent with no loss of accuracy.
- 5 Specified values guarantee functional device. Refer to other parameters for accuracy.
- System can clock MP87099 with any duty cycle as long as all timing conditions are met.
- Input range where input is converted correctly into binary code. Input voltage outside specified range converts to zero or full scale output.
- 8 DV<sub>DD</sub> and AV<sub>DD</sub> are connected through the silicon substrate. They should go to the same voltage and be separately decoupled.

#### Specifications are subject to change without notice

# ABSOLUTE MAXIMUM RATINGS (TA = +25°C unless otherwise noted)<sup>1, 2, 3</sup>

V <sub>DD</sub> (to GND)	Storage Temperature
$V_{REF(+)}$ , $V_{REF(-)}$ , $V_{REF1(-)}$ GND -0.5 to $V_{DD}$ +0.5 V	Lead Temperature (Soldering 10 seconds) +300°C
All A <sub>INs</sub> GND –0.5 to V <sub>DD</sub> +0.5 V	Package Power Dissipation Rating to 75°C
All Inputs GND –0.5 to V <sub>DD</sub> +0.5 V	PQFP 450mW
All Outputs GND -0.5 to V <sub>DD</sub> +0.5 V	Derates above 75°C 14mW/°C

#### NOTES:

- Stresses above those listed under "Absolute Maximum Ratings" may cause permanent damage to the device. This is a stress rating only and functional operation at or above this specification is not implied. Exposure to maximum rating conditions for extended periods may affect device reliability.
- Any input pin which can see a value outside the absolute maximum ratings should be protected by Schottky diode clamps (HP5082-2835) from input pin to the supplies. All inputs have protection diodes which will protect the device from short transients outside the supplies of less than 100mA for less than 100μs.

V<sub>DD</sub> refers to AV<sub>DD</sub> and DV<sub>DD</sub>. GND refers to AGND and DGND.





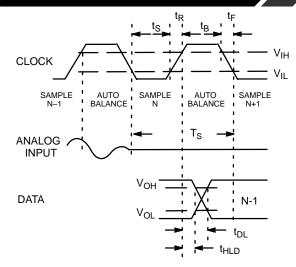


Figure 1. MP87099 Timing Diagram

## THEORY OF OPERATION

## **Analog-to-Digital Conversion**

The MP87099 converts analog voltages into 1024 digital codes by encoding the outputs of 15 coarse and 67 fine comparators. Digital logic is used to generate the overflow bit. The conversion is synchronous with the clock and it is accomplished in 2 clock periods.

The reference resistance ladder is a series of 1025 resistors. The first and the last resistor of the ladder are half the value of the others so that the following relations apply:

 $R_{REF} = 1024 * R$   $V_{REF} = V_{REF(+)} - V_{REF(-)} = 1024 * LSB$  The clock signal generates the two internal phases,  $\phi_B$  (CLK high) and  $\phi_S$  (CLK low = sample) (*See Figure 2.*). The rising edge of the CLK input marks the end of the sampling phase ( $\phi_S$ ). Internal delay of the clock circuitry will delay the actual instant

when  $\phi_S$  disconnects the latches from the comparators. This delay is called aperture delay ( $t_{AP}$ ).

The coarse comparators make the first pass conversion and selects a ladder range for the fine comparators. The fine comparators are connected to the selected range during the next  $\varphi_B$  phase.

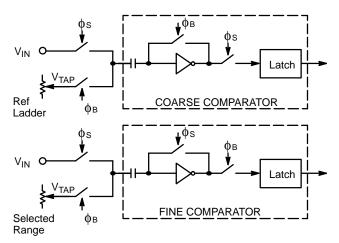


Figure 2. MP87099 Comparators

AIN Sampling, Ladder Sampling, and Conversion Timing

Figure 3. shows this relationship as a timing chart. Aln sampling, ladder sampling and output data relationships are shown for the general case where the levels which drive the ladder need to change for each sampled Aln time point. The ladder is referenced for both last Aln sample and next Aln sample at the same time. If the ladder's levels change by more than 1 LSB, one of the samples must be discarded. Also note that the clock low period for the discarded Aln can be reduced to the minimum  $t_{\rm S}$  time of 150 ns.

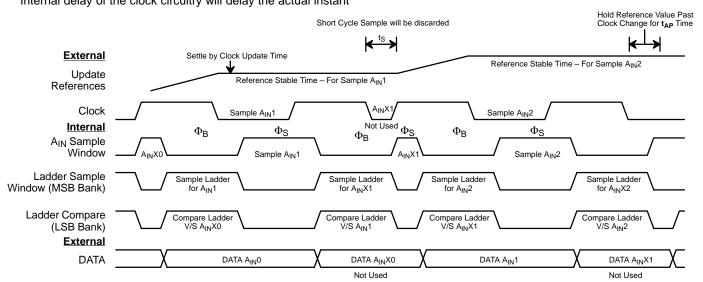


Figure 3. A<sub>IN</sub> Sampling, Ladder Sampling & Conversion Timing

Rev. 3.00





### Accuracy of Conversion: DNL and INL

The transfer function for an ideal A/D converter is shown in *Figure 4*.

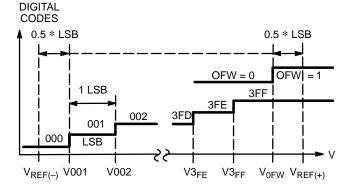


Figure 4. Ideal A/D Transfer Function

The overflow transition (V<sub>OFW</sub>) takes place at:

$$V_{IN} = V_{OFW} = V_{REF(+)} - 0.5 * LSB$$

The first and the last transitions for the data bits take place at:

$$V_{IN} = V001 = V_{REF(-)} + 0.5 * LSB$$

$$V_{IN} = V3_{FF} = V_{REF(-)} - 1.5 * LSB$$

LSB = 
$$V_{REF} / 1024 = (V3_{FF} - V001) / 1022$$

Note that the overflow transition is a flag and has no impact on the data bits.

In a "real" converter the code-to-code transitions don't fall exactly every  $V_{\text{RFF}}/1024$  volts.

A positive DNL (Differential-Non-Linearity) error means that the real width of a particular code is larger than 1 LSB. This error is measured in fractions of LSB's.

A Max DNL specification guarantees that ALL code widths (DNL errors) are within the stated value. A specification of Max DNL =  $\pm$  0.5 LSB means that all code widths are within 0.5 and 1.5 LSB. If V<sub>REF</sub> = 4.608 V then 1 LSB = 4.5 mV and every code width is within 2.25 and 6.75 mV.

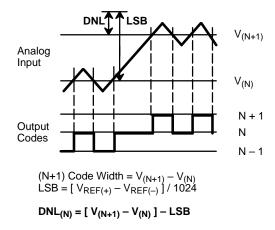


Figure 5. DNL Measurement
On Production Tester

The formulas for Differential Non-Linearity (DNL), Integral Non-Linearity (INL) and zero and full scale errors ( $E_{ZS}$ ,  $E_{FS}$ ) are:

: : :

DNL (3FE) = 
$$V_{3FE} - V_{3FE} - LSB$$

$$E_{FS}$$
 (full scale error) =  $V_{3FF} - [V_{REF(+)} - 1.5 * LSB]$ 

$$E_{ZS}$$
 (zero scale error) =  $V_{001} - [V_{REF(-)} + 0.5 * LSB]$ 

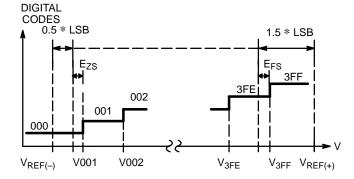


Figure 6. Real A/D Transfer Curve

Figure 6. shows the zero scale and full scale error terms.



Figure 7. gives a visual definition of the INL error. The chart shows a 3 bit converter transfer curve with greatly exaggerated DNL errors to show the deviation of the real transfer curve from the ideal one.

After a tester has measured all the transition voltages, the computer draws a line parallel to the ideal transfer line. By definition the Best Fit Line makes equal the positive and the negative INL errors. For example, an INL error of -1 to +2 LSB's relative to the Ideal Line would be  $\pm 1.5$  LSB's relative to the Best Fit Line.

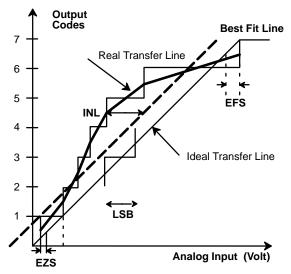
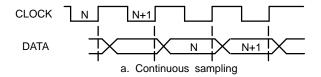


Figure 7. INL Error Calculation (Exaggerated for Visualization)

## **Clock and Conversion Timing**

A system will clock the MP87099 continuously or it will give clock pulses intermittently when a conversion is desired. The timing of *Figure 8a* shows normal operation, while the timing of *Figure 8b* keeps the MP87099 in balance and ready to sample the analog input.



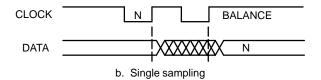


Figure 8. Relationship of Data to Clock

### **Analog Input**

The MP87099 has very flexible input range characteristics. The user may set  $V_{REF(+)}$  and  $V_{REF(-)}$  to two fixed voltages and then vary the input DC and AC levels to match the  $V_{REF}$  range. Another method is to first design the analog input circuitry and then adjust the reference voltages for the analog input range. One advantage is that this approach may eliminate the need for external gain and offset adjust circuitry which may be required by fixed input range A/Ds.

The MP87099's performance is optimized by using analog input circuitry that is capable of driving the  $A_{IN}$  input. *Figure 9.* shows the equivalent circuit for  $A_{IN}$ .

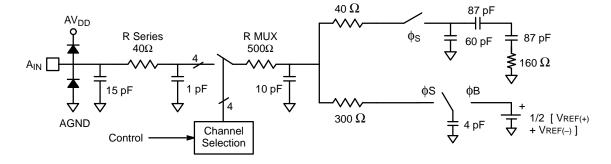


Figure 9. Analog Input Equivalent Circuit



## **Analog Input Multiplexer**

The MP87099 includes a 8-Channel analog input multiplexer. The relationship between the clock, the multiplexer address, the  $\overline{WR}$  and the output data is shown in *Figure 10*. and *Figure 11*.

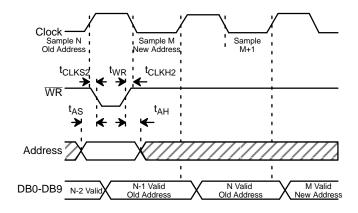


Figure 10. MUX Address Timing

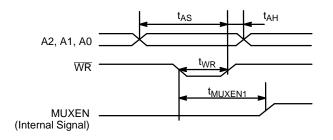


Figure 11. Analog MUX Timing

## **Reference Voltages**

The input/output relationship is a function of V<sub>REF</sub>:

$$A_{IN} = V_{IN} - V_{REF(-)}$$

$$V_{REF} = V_{REF(+)} - V_{REF(-)}$$
DATA = 1023 \* (A<sub>IN</sub>/V<sub>RFF</sub>)

A system can increase total gain by reducing V<sub>REF</sub>.

## **Digital Interfaces**

The logic encodes the outputs of the comparators into a binary code and latches the data in a D-type flip-flop for output.

The functional equivalent of the MP87099 (Figure 12.) is composed of:

- 1) Delay stage  $(t_{AP})$  from the clock to the sampling phase  $(\phi_S)$ .
- 2) An ideal analog switch which samples V<sub>IN</sub>.
- An ideal A/D which tracks and converts VIN with no delay.
- 4) A series of two DFF's with specified hold (t<sub>HLD</sub>) and delay (t<sub>DL</sub>) times.

 $t_{\text{AP}}, t_{\text{HLD}}$  and  $t_{\text{DL}}$  are specified in the Electrical Characteristics table.

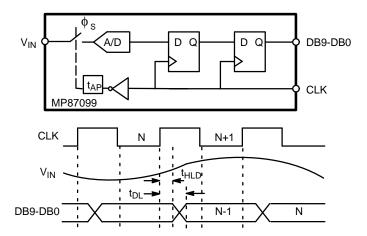


Figure 12. MP87099 Functional Equivalent Circuit and Interface Timing



## **Power Down**

Figure 13. shows the relationship between the clock, sampled  ${\sf A}_{\sf IN}$  to output data relationship and the effect of power down.

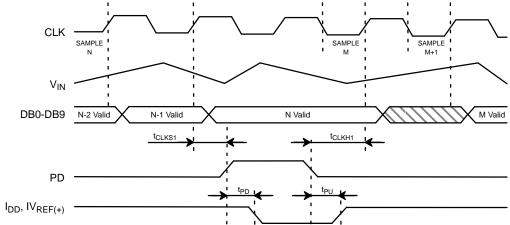


Figure 13. Power Down Timing Diagram



#### APPLICATION NOTES

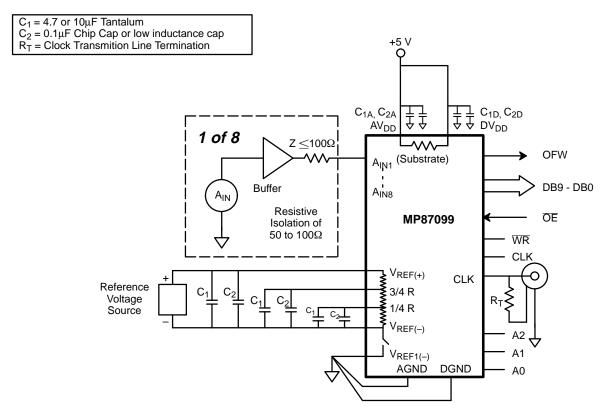


Figure 14. Typical Circuit Connections

The following information will be useful in maximizing the performance of the MP87099.

- 1. All signals should not exceed AV $_{\rm DD}$  +0.5 V or AGND –0.5 V or DV $_{\rm DD}$  +0.5 V.
- Any input pin which can see a value outside the absolute maximum ratings (AV<sub>DD</sub> or DV<sub>DD</sub>+0.5 V or AGND -0.5 V) should be protected by diode clamps (HP5082-2835) from input pin to the supplies. All MP7684A inputs have input protection diodes which will protect the device from short transients outside the supply ranges.
- The design of a PC board will affect the accuracy of MP87099. <u>Use of wire wrap is not recommended.</u>
- 4. The analog input signal ( $V_{\text{IN}}$ ) is quite sensitive and should be properly routed and terminated. It should be shielded from the clock and digital outputs so as to minimize cross coupling and noise pickup.
- 5. The analog input should be driven by a low impedance (less than  $50\Omega$ ).
- 6. Analog and digital ground planes should be substantial and common at one point only. The ground plane should act as a

- shield for parasitics and not a return path for signals. To reduce noise levels, use separate low impedance ground paths. *DGND should not be shared with other digital circuitry.* If separate low impedance paths cannot be provided, DGND should be connected to AGND next to the MP87099.
- 7.  $DV_{DD}$  should not be shared with other digital circuitry to avoid conversion errors caused by digital supply transients.  $DV_{DD}$  for the MP87099 should be connected to  $AV_{DD}$  next to the MP87099.
- 8.  $DV_{DD}$  and  $AV_{DD}$  are connected inside the MP87099 through the N doped silicon substrate. Any DC voltage difference between  $DV_{DD}$  and  $AV_{DD}$  will cause undesirable internal currents.
- 9. Each power supply and reference voltage pin should be decoupled with a ceramic  $(0.1\mu\text{F})$  and a tantalum  $(10\mu\text{F})$  capacitor as close to the device as possible.
- 10. The digital output should not drive long wires. The capacitive coupling and reflection will contribute noise to the conversion. When driving distant loads, buffers should be used.  $100\Omega$  resistors in series with the digital outputs in some applications reduces the digital output disruption of  $A_{IN}$ .

T@M



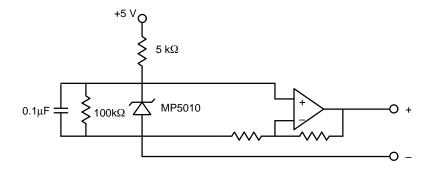
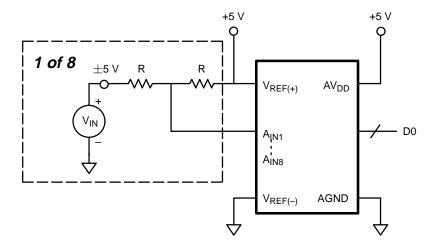


Figure 15. Example of a Reference Voltage Source



For R = 5k use Beckman Instruments #694-3-R10k resistor array or equivalent.

NOTE: High R values affect the input BW of ADC due to the  $(R*C_{IN})$  of ADC) time constant. Therefore, for different applications the R value needs to be selected as a tradeoff between  $A_{IN}$  settling time and power dissipation.

1 of 8 ±10 V 2R R VREF(+) AVDD AIN1 AIN8 VREF(-) AGND

Figure 16. ±5 V Analog Input

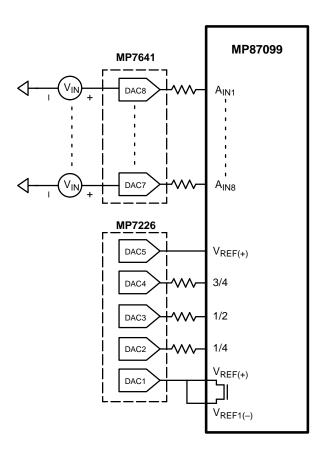
For R = 5k use Beckman Instruments #694-3-R10k resistor array or equivalent.

NOTE: High R values affect the input BW of ADC due to the (R \* C<sub>IN</sub> of ADC) time constant. Therefore, for different applications the R value needs to be selected as a tradeoff between A<sub>IN</sub> settling time and power dissipation.

Figure 17.  $\pm$ 10 V Analog Input





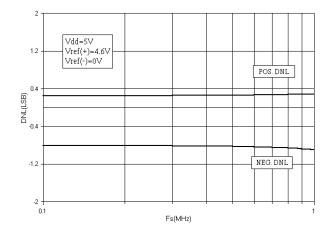


@ Power Down write values to DAC 3, 2, 1 = DAC 4 to minimize power consumption. Only  $A_{IN}$  and Ladder detail shown.

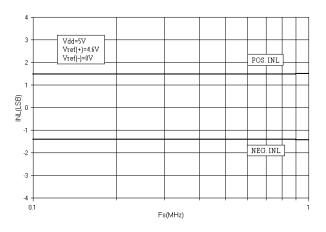
Figure 18. A/D Ladder and  $A_{IN}$  with Programmed Control (of  $V_{REF(+)}$ ,  $V_{REF(-)}$ , 1/4, 1/2 and 3/4 TAP.)



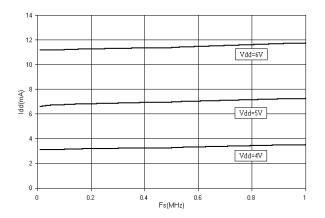
## PERFORMANCE CHARACTERISTICS



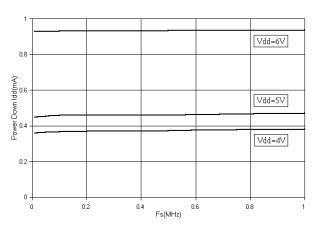
Graph 1. DNL vs. Sampling Frequency



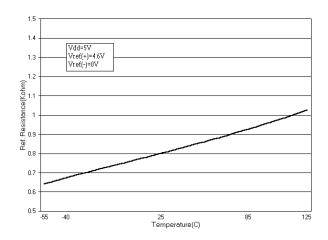
Graph 2. INL vs. Sampling Frequency



Graph 3. Supply Current vs. Sampling Frequency



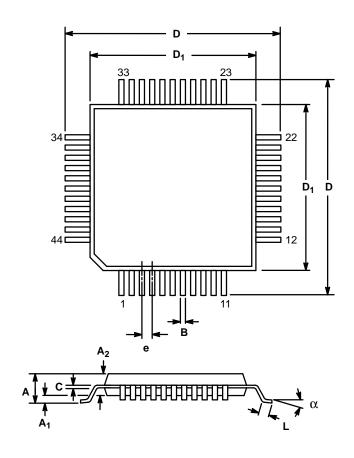
Graph 4. Power Down Current vs. Sampling Frequency



Graph 5. Reference Resistance vs. Temperature



# 44 LEAD PLASTIC QUAD FLAT PACK (10mm X 10mm PQFP, METRIC) QN44



	MILLI	METERS	INCHES			
SYMBOL	MIN	MAX	MIN	MAX		
А	_	2.45		0.096		
A <sub>1</sub>	0.25	_	0.01			
A <sub>2</sub>	1.9	2.1	0.100	0.108		
В	0.3	0.4	0.012	0.018		
С	0.13	0.23	0.005	0.009		
D	12.95	13.45	0.510	0.530		
D <sub>1</sub>	9.9	10.1	0.392	0.396		
е	0.0	B BSC	0.03	15 BSC		
L	0.65	1.03	0.026	0.037		
α	0°	7°	0°	7°		
Coplanarity = 4 mil max.						



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