

CLA90000 SERIES

HIGH DENSITY CMOS GATE ARRAYS

INTRODUCTION

The CLA90000 series is the latest family of gate arrays from GEC Plessey Semiconductors (GPS). It consists of 14 fixed-size arrays with the option of building larger optimized arrays up to 1.1 million gates for specific applications. This is primarily a high-density and low-power series, but also has low gate delays. As well as efficient silicon architecture, the CLA90000 series is easy to use with and without synthesis tools and comes with design utilities to provide customers with a faster time to market.

FEATURES

- Low power, 0.5μW/MHz/gate at 3V supply (NAND 2 loads)
- High density of 5,500 available gates/mm²
- 150ps gate delay for 2-input NAND with two loads (5V)
- Double- or triple-layer metal on a 0.6μ (drawn) process
- Operation from 2.7V to 5.5V
- 3V and 5V I/O capability on the same device
- Up to 512K available gates and 352 pads with fixed arrays
- Up to 1.1M available gates and 520 pads with optimized arrays
- Accurate delay modelling for gates and tracks with *sign off quality* CAE design libraries for QuickSim II and Verilog-XL
- Methodologies available for low clock skew
- Embedded RAM and ROM (check availability)
- Expanding range of GPS SytemBuilder™ soft and hard cells for complex functions including 85C30, 8051, and 8251 devices
- Wide range of packaging options including Ball Grid Arrays
- Cells provided for efficient synthesis

BENEFITS

- Fast Customer Time To Market (TTM)
 - Ease of design with *sign off quality* CAE tools and utilities
 - SystemBuilder™ megacell libraries
 - Worldwide design centre support
 - Reliable prototype and production delivery
 - Two silicon sources
- Cost-effective solutions
 - Optimized silicon architecture for excellent silicon utilization
 - Statistical process control for optimum yield
 - High quality and reliability manufacture to MIL STD 883 methods and other industry recognised standards

OVERVIEW

The CLA90000 series product has a number of important elements to assist in meeting customer expectations.

Silicon and process

This latest generation of gate arrays uses a 0.6μ process and meets its primary objectives of dense architecture and low power without compromising performance. Packing density is 5,500 available gates per mm², with utilization for three-layer metal typically exceeding 60% (random logic). Power consumption is low with both 5V and 3V supplies, reaching 0.5μW/MHz/gate at 3V with two gate loads.

Ease of design

Ease of design is an important feature of this new product, as shown by the checking and verification utilities built into the GPS design kits. Accurate simulation is essential for good design, and the GPS pin to pin delay model algorithms help ensure first time success. Various design routes and industry-standard systems are available.

CLA90000 SERIES

Cell Libraries

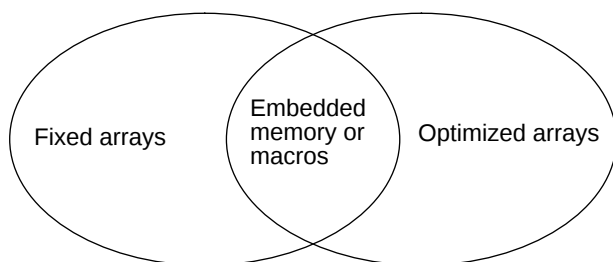
The third component of this series is the cell library, which is optimized for synthesis and includes an expanding range of soft and hard macros. Cells include basic logic, oscillators, JTAG controllers (check availability) and macros from the extensive SystemBuilder™ library such as microprocessors, memories, UARTs, and DSP elements, which improve time to market through a shorter design cycle. Embedded custom blocks can be inserted into a gate array to produce dense memory or other compact high performance components. Optimized arrays can offer gate array cycle times if a custom block is defined early in the design cycle.

Service

The important final element is the service GPS offers to customers. This complete service encompasses engineering expertise and advice through to fast delivery and world class quality and reliability standards.

ARRAY SIZES

CLA90000 consists of a series of fixed, embedded and optimized arrays that can be combined as shown below.



The fixed arrays are targeted at the majority of applications, and embedded cells and optimized arrays are available for applications that have a special technical or commercial requirement. Embedded cells and optimized arrays are as easy to design with as the fixed array bases, and have similar prototyping times provided custom cell definition or new array size is decided early in the design.

Usually, an embedded cell is the best option for a memory of 2k bits or more or a large hard macro like an ARM RISC microprocessor. An embedded cell uses the fixed array bases but with a section of the array removed to make space for the custom block. Optimized arrays are customized to the application and can be built with the required number of pads or gates, and can also include embedded cells.

Optimized arrays are most often used in medium- to high-volume applications where the larger engineering cost is balanced by lower production pricing. The GPS Semi-Custom Design Centres can advise on the best options for particular needs, from fixed gate arrays to standard cells.

A wide range of packages is offered for both the fixed and optimized arrays, and all arrays offer the choice of commercial or military pad density. The lower pad density meets the need of MIL STD customers in terms of bond wire spacing specifications.

CLA90000 has a wide range of fixed array bases to offer a suitable array size for most applications, from low to high volume.

Fixed Gate Arrays

Array	No. of Gates	Typical Utilization of Gates		Number of Pads	
		2-layer metal	3-layer metal	High	Low#
CLA 901	21632	8700	13000	84	44
CLA 902	32768	13000	20000	100	52
CLA 903	57800	23000	35000	128	64
CLA 904	75272	30000	45000	144	72
CLA 905	95048	38000	57000	160	80
CLA 906	141512	57000	85000	192	96
CLA 907	168200	67000	101000	208	104
CLA 908	228488	91000	137000	240	120
CLA 909	262088	105000	157000	256	128
CLA 910	297992	119000	179000	272	136
CLA 911	336200	134000	202000	288	144
CLA 912	376712	151000	226000	304	152
CLA 913	419528	168000	252000	320	160
CLA 914	512072	205000	307000	352	176

Optimized Gate Arrays

Array	Max. No. of Gates	Typical Utilization of Gates		Max. Number of Pads	
		2-layer metal	3-layer metal	High	Low#
*CLA9XX	1149128	460000	689000	520	264

* optimized arrays available up to 1.1M gates.

MIL density pad spacing

Choosing an Array

To find the most suitable array for an application, refer to the array table on the left and find the smallest one that has enough pads, remembering to look at the correct pad density column and to include power and ground pads. If the array has enough gates, the design is 'pad limited', and will have spare gates. If the design needs more gates, and therefore a bigger array, it is 'gate limited' and will have spare pads.

If a special clock or power distribution scheme is required, three layer metal is often needed. Additional considerations are the number of I/O pins that can be tested by automatic test equipment. The locally based GPS Semi-Custom Design Centres will help resolve any testing issues.

If a design is pad limited, it requires the smallest array with sufficient pads. Two-layer metal (CLA prefix) is generally the most economical. If the selection process arrives at a gate limited design, it requires the smallest array with sufficient usable gates and three-layer metal (CLT prefix).

ARCHITECTURE

- Compact routable core cell
- Typical design/netlist reduced in silicon area by up to 50% over the previous gate array generation
- Utilization from 40% to 80% for triple-layer metal, depending on design topology
- Efficient register file RAM (using metal layers only) at 3 gates/bit
- Custom full layer (embedded) RAM option for larger memories

The gate array core cell was chosen after researching a number of different cell layouts. The core cell contains four transistors, two NMOS and two PMOS. These are built as one structure with a shared central source/drain region with the polysilicon gates independently available. This core cell layout gives efficient metal interconnections for a range of logic gates, flip-flops, and register file RAM, and also permits over-cell routing to increase gate utilization.

I/O ARRANGEMENT

- I/O cell options for 3V and 5V supply
- 3V and 5V I/O on the same device
- Slew rate control on outputs
- Excellent ESD protection to 4kV and good latch-up immunity to 200mA, meets STACK 0001 V12.1 and MIL STD 883
- PCI and PC CARD fully compatible I/Os (check availability)

A wide range of I/O cells is available, and each one has three forms to suit 3V, 5V, or mixed 3 and 5V operation. Also, each I/O cell can be individually configured as one of the following:

- Input
- Output
- Tristate output
- Open drain output
- Open source output
- Bidirectional
- Open drain bidirectional
- Open source bidirectional

The I/O stage has a number of components used to construct the basic cells above, including pullup and pulldown resistor connections, TTL and CMOS compatible Schmitt input cells, level shifters, tristate drivers, and small transistors for oscillators. Cells can be chosen to configure various I/Os that work to industry-standard specifications.

The CLA90000 has four separate internal supply rails: one for the core, one for the buffer, and two for output areas of the chip. The buffer supply rail is completely isolated for very low noise. This offers the benefit of good noise immunity with multiple supply voltage capability to suit the application. The mixed 3 and 5V I/O capability can be used for power saving or interfacing with 3V and 5V systems.

Slew rate control is provided within the I/O output drive circuitry to minimize switching noise transients. This is a useful feature in larger designs, particularly where multiple high drive outputs switch simultaneously. It also reduces reflections from unterminated pc board tracks.

Electrostatic discharge (ESD) protection is built into the input and output cells, and has been designed to withstand in excess of 4kV (human body model). The structure and process is also highly resistant to latch-up and able to withstand forward bias currents in excess of 200mA.

CLOCK AND POWER DISTRIBUTION

- Low clock skew distribution strategies
- Power grid to minimise voltage drop

It is known in the industry that large, complex designs working at high speed are vulnerable to problems associated with poor clock and power distribution. The following sections indicate how GPS' design and layout methodology avoids these problems.

Clock Distribution

GPS has experience with a variety of layout methods to prevent clock skew problems. The preferred method is to use built-in clock grid generation and drive the clock grids with large buffers, which provides a reliable solution to clock distribution suitable for most designs. For all clock strategies, post-layout clock delays are extracted and fed back for resimulation. An example of one clock distribution method is illustrated below.

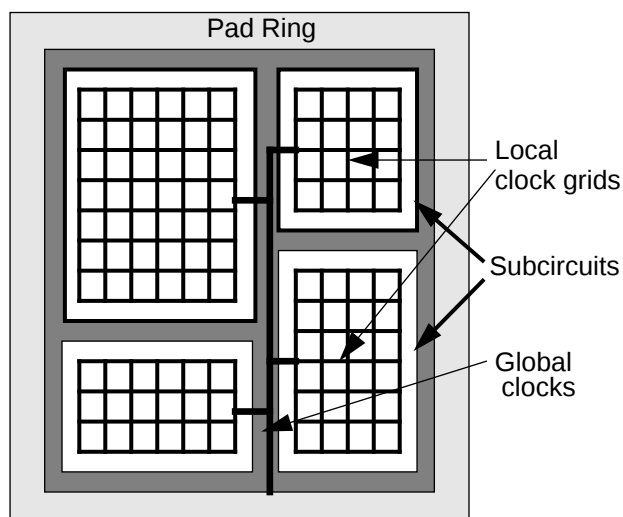


Figure 1 Example Clock Distribution

Power Distribution and Estimation

Software is available from GPS to construct grids for all array size options, including optimized arrays. This grid can use metal layers one and two for horizontal and vertical grids, and metal layer three may also be used on some larger arrays. Methods of implementation are available for use with flat layout, manual methods, or hierarchy. A simplified grid arrangement is shown below. In addition the CLA90000 series of arrays is supported by EPIC PowerMill™ power estimation software (check availability).

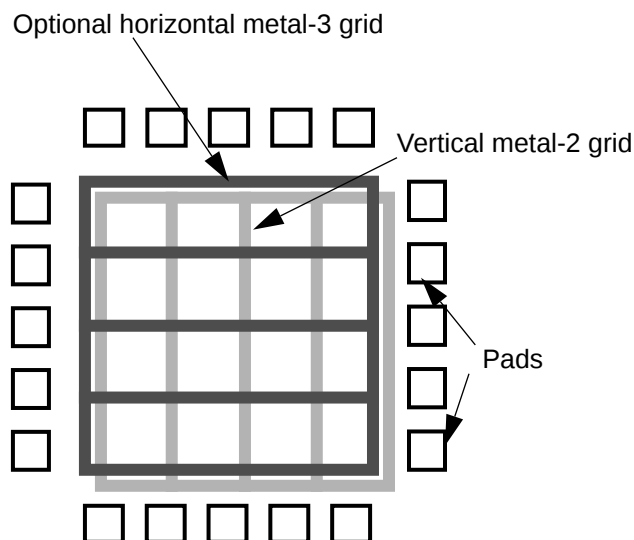


Figure 2 Power Grid

MANUFACTURING

- Class 10 clean room
- Advanced equipment including mini-environments and SMIF box transportation between processes
- SPC monitoring of all stages
- Vibration-free for reliable manufacture
- Two silicon sources

The CLA90000 product is manufactured near Plymouth, England in a purpose-built vibration-free factory for sub-micron process geometries. The factory uses the latest automated equipment for 8-inch wafers in class 10 clean room conditions and SMIF boxes are used for semi-automatic handling. Computer aided manufacture ensures production efficiency and the lowest possible defect level. In addition to the world class wafer fabrication facility, the probe and final test areas are equipped with the latest analog and digital testers. GEC Plessey Semiconductors is committed to continuous investment to provide state-of-the-art CMOS ASICs.

A qualified second source for this silicon process is available.

DESIGN SUPPORT

- Flexible design routes
- Proven right first time design
- Local design support

Design and layout support for the CLA90000 arrays is available from many local centres worldwide, each connected to our headquarters via high speed data links. A design centre engineer, as part of the GPS support team, is assigned to each customer circuit to give full assistance with all aspects of the design and to ensure a smooth and efficient design flow.

GPS offers two basic design routes, customer design and turnkey, to allow for varying types of customer interface while maintaining our responsibility to ensure first time working devices.

The design process incorporates a design audit procedure to verify compliance with customer specification and to ensure manufacturability. The procedure includes three review meetings with the customer held at key stages of the design. This is illustrated in the diagram on the next page.

- | | |
|----------------------|--|
| Design review one: | Held at the beginning of the design cycle to check and agree on performance, packaging, specifications and design timescales. |
| Design review two: | Held after logic simulation but prior to layout to ensure satisfactory functionality, timing performance, and adequate fault coverage. |
| Design review three: | Held after layout and post-layout simulation verification of satisfactory design performance after insertion of actual track loads. Final check of all device specifications before prototype manufacture. |

CAE Support

- Synthesis with Synopsys, Mentor or Cadence
- Sign-off simulation with Mentor or Cadence
- Full top-down design flow support
- Point tools supported, including Zycad
- Direct route to layout and test
- Advanced delay modelling and netlist checking

It is GPS policy to fully support industry-standard CAE systems that enable a customer to sign off their design without resimulation on a golden simulator. This has the benefit to the customer of not having to learn new tools, and to use the tools they prefer and are familiar with. There is no overhead in engineering effort or time taken rechecking simulation results.

GPS offers libraries for synthesis tools such as Mentor Auto-logic II, Cadence Synergy and Synopsys. This allows a full hierarchical or top-down approach to logic design. The GPS Universal Delay Compiler (UDC) is supplied with all design kits for advanced delay modelling and comprehensive netlist checking. The UDC matches Mentor native delay calculation.

The advanced features of the synthesis and simulation tools are used for nonlinear delay modelling for better simulation accuracy. This is implemented for optimum speed depending on the particular tool. Other advanced features are supported where they are available.

The information supplied by the customer in the approved CAE vendor format is used as a direct input to our internal tools that perform the layout and generate the test program.

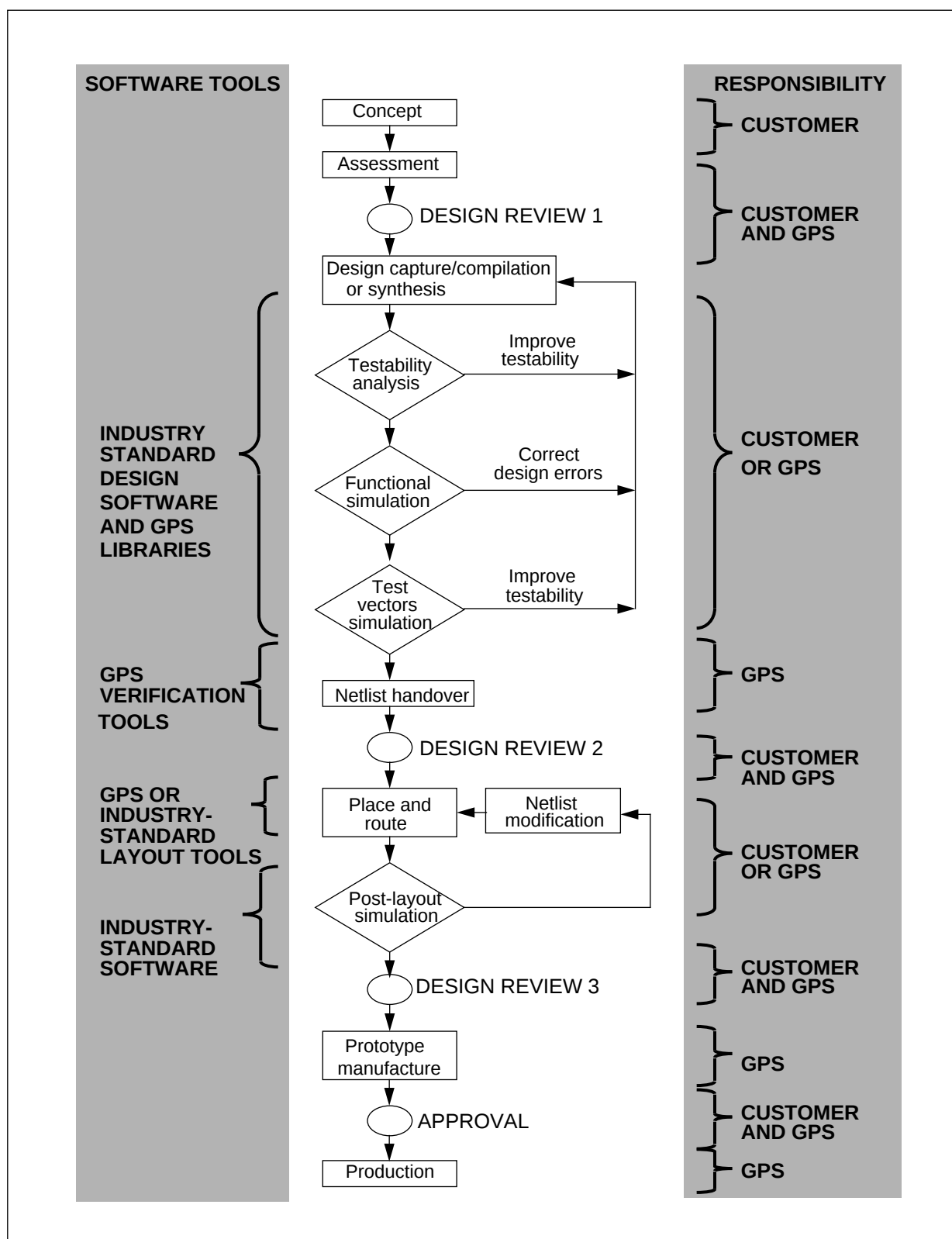


Figure 3 Design Flow

ADVANCED DELAY MODELLING

- Edge speed modelling
- Pin to pin timings
- Nonlinear delay modelling
- Accurate delay derating

Pin to Pin Delays

Delay models use times between individual input and output pins for both rising and falling delays, as illustrated below.

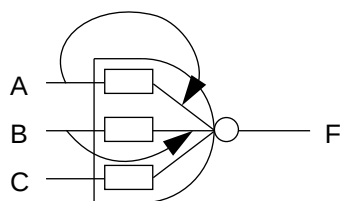


Figure 4 Delay Paths

The use of individual pin to pin delays, e.g. A to F and B to F, improves simulation accuracy as there can be considerable variation in delay between different input pins. For complex gates (e.g. AND-NOR gates or adders) the variation is up to 40%. For simple NAND and NOR logic gates the typical variation is 20%.

Nonlinear Curve Fitting

For fast input edges (0.5ns) delay time increases linearly with the output load, whereas for high output loads delay increases linearly with edge speed. Delays for slow input edges and light input loads do not follow the linear model, so a simple linear model cannot represent delays accurately. A more complex equation, which includes interaction between edge and load factors, is used to model delays for CLA90000.

THERMAL MANAGEMENT

- Lower power CMOS for improved thermal management
- 0.5μW/MHz/gate (3V supply 2-input NAND with 2 loads)
- Software constructed power grids for efficient power distribution
- Copper lead frame QFPs for lower thermal resistance
- High pinout power packages available

The increase in speed and density available through advanced CMOS processes results in a corresponding increase in power dissipation. Semicustom designers now have the ability to design circuits in excess of half a million usable gates, and chip power consumption is an important issue.

To meet the requirements of high speed, high gate count designs, GPS CLA90000 arrays offer low power factors and a selection of power packages for improved thermal management.

QUALITY AND RELIABILITY

- Statistical process control used in manufacture
- Regular sample screening and reliability testing
- Screening to MIL and other recognized standards is available

At GPS, quality and reliability are built into the product by statistical control of all processing operations and by minimizing random uncontrolled effects in all manufacturing operations. Process management involves full documentation of procedures with recording of batch by batch data using computerized WIP tracking systems.

A common information management system is used to monitor the manufacturing of GPS CMOS processes and operations. All products benefit from the use of this integrated monitoring system resulting in the highest quality standards for all technologies.

Further information and reliability results are contained in the Quality MOS Brochure, available from GPS Sales Offices.

DERATING FOR VOLTAGE PROCESS AND TEMPERATURE

The following figures show how gate delay increases as supply voltage is reduced.

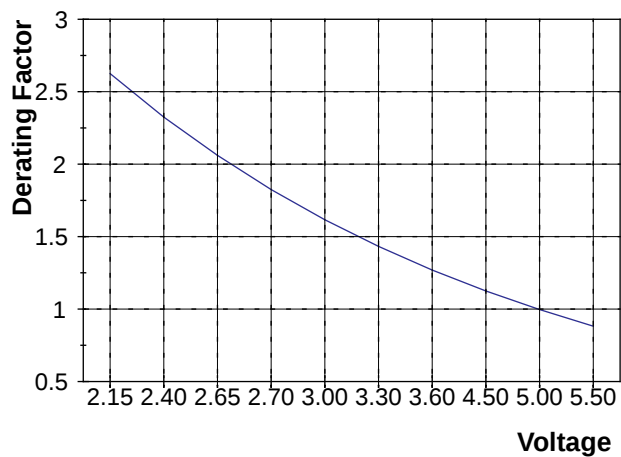


Figure 5 Derating for a 5V supply (5V normalised to 1)

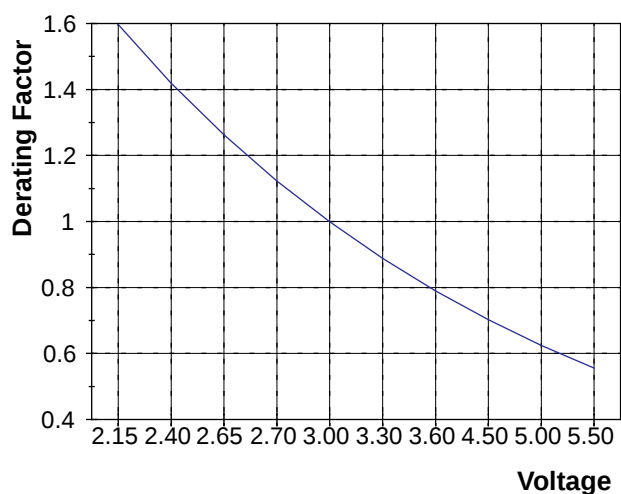


Figure 6 Derating for a 3V supply (3V normalised to 1)

Process Derating

Speed	Derating Factor
slow	1.58
typical	1.00
fast	0.62

Temperature Derating

Note that it is important to use the junction and not the ambient temperature for worst-case simulations.

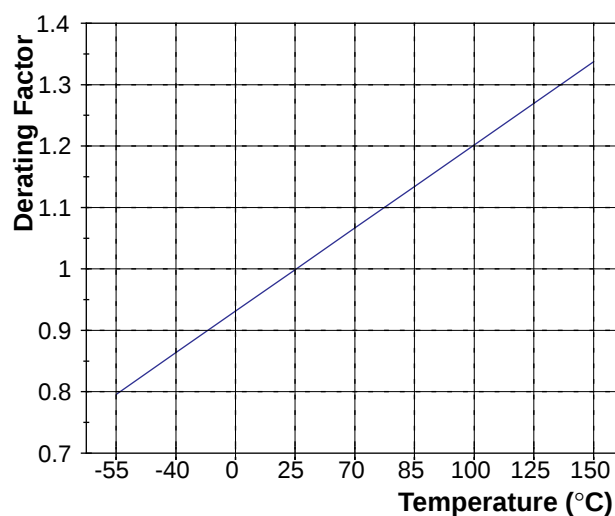


Figure 7 Temperature Derating

AC ELECTRICAL CHARACTERISTICS

For the CLA90000 series, one load unit (LU) is 17fF.

Typical Microcell Delays (ns) (25°C, 0.2ns input edge)

Gates		3V		5V	
		34 fF (2LU)	68 fF (4LU)	34 fF (2LU)	68 fF (4LU)
INVX1	tpLH	0.24	0.34	0.16	0.23
	tpHL	0.12	0.17	0.09	0.11
NAND2X2	tpLH	0.18	0.23	0.13	0.16
	tpHL	0.15	0.19	0.10	0.12
NOR2x2	tpLH	0.31	0.41	0.20	0.26
	tpHL	0.10	0.13	0.07	0.09
SDF	tpLH	0.81	0.91	0.49	0.55
	tpHL	0.61	0.67	0.37	0.41

Typical I/O Delays (25°C, 0.2ns input edge)

I/O delays depend on the voltage of the device, i.e. all 5V I/O, all 3V I/O, or mixed 3V and 5V I/O. The tables below give example delays for each of these cases.

Example delays for 3V only I/O (ns)

Outputs			
		50pF	100pF
6mA bistate	tpLH	4.16	6.20
	tpHL	4.72	5.66
		100 pF	200 pF
12mA bistate	tpLH	4.26	6.30
	tpHL	4.75	5.68

Inputs		
	34fF (2 LU)	68fF (4 LU)
tpLH	0.88	0.93
tpHL	1.29	1.31

Example delays for 5V only I/O (ns)

Outputs			
		50pF	100pF
12mA bistate	tpLH	2.87	4.11
	tpHL	3.58	4.22
		100pF	200pF
24mA bistate	tpLH	2.93	4.17
	tpHL	3.61	4.26

Inputs		
	34fF (2 LU)	68fF (4 LU)
tpLH	0.45	0.48
tpHL	0.70	0.72

Example delays for mixed 3V and 5V I/O (ns)

Delays for mixed 3 and 5V I/O are not the same as for single voltage designs because of level shifting stages.

3V I/O in a mixed 3V and 5V I/O design

Outputs			
		50pF	100pF
6mA bistate	tpLH	4.16	6.20
	tpHL	4.72	5.66
		100pF	200pF
12mA bistate	tpLH	4.25	6.29
	tpHL	4.75	5.68

Inputs		
	68fF	136fF
tpLH	0.79	0.82
tpHL	0.82	0.86

5V I/O in a mixed 3V and 5V I/O design.

Outputs			
		50pF	100pF
12mA bistate	tpLH	4.01	5.25
	tpHL	3.68	4.33
		100pF	200pF
24mA bistate	tpLH	4.14	5.38
	tpHL	3.74	4.39

Inputs		
	34fF	68fF
tpLH	0.45	0.48
tpHL	0.70	0.72

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DC ELECTRICAL CHARACTERISTICS

Absolute Maximum Ratings

Parameter	Min.	Max.	Units
Supply voltage	-0.5	7.0	V
Input voltage	-0.5	$V_{DD}+0.5$	V
Output voltage	-0.5	$V_{DD}+0.5$	V
Static discharge voltage (HBM)		4	kV
Storage temperature			
Ceramic	-65	150	°C
Plastic	-55	150	°C

Exceeding the absolute maximum ratings may cause permanent damage to the device. Extended exposure at the maximum ratings will affect device reliability.

HBM stands for Human Body Model.

Normal Operating Conditions

Parameter	Min.	Max.	Units
Supply voltage	2.7	5.5	V
Input voltage	V_{SS}	V_{DD}	V
Output voltage	V_{SS}	V_{DD}	V
Current per pad		100	mA
Junction temperature			
Ceramic package	-55	+150	°C
Plastic package	-55	+125	°C
Ambient temperature			
Commercial grade	0	70	°C
Industrial grade	-40	85	°C
Military grade	-55	125	°C

Neither performance nor reliability is guaranteed outside these limits. Extended operation above these limits may affect device reliability.

Input Switching Thresholds

All characteristics are for temperatures between -55 and 150°C (junction temperature).

Characteristic	Symbol	Value			Unit	Conditions
		Min.	Typ.	Max.		
CMOS Schmitt - CS						$4.5 \leq V_{DD} \leq 5.5V$
Input low voltage	V_{IL}			$0.2V_{DD}$	V	
Input high voltage	V_{IH}	$0.7V_{DD}$			V	
Hysteresis	V_H	400			mV	
TTL Schmitt - TS						$4.5 \leq V_{DD} \leq 5.5V$
Input low voltage	V_{IL}			0.8	V	
Input high voltage	V_{IH}	2.0			V	
Hysteresis	V_H	300			mV	
Low voltage Schmitt - BS/NS						$2.7 \leq V_{DD} \leq 3.3V$
Input low voltage	V_{IL}			$0.2V_{DD}$	V	
Input high voltage	V_{IH}	2.0			V	
Hysteresis	V_H	300			mV	

Note: CS cells are 5V CMOS compatible, TS cells are 5V TTL compatible and all other cells are 3V compatible.

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Output Voltages and Currents

All characteristics are for temperatures between -55 and 150°C (junction temperature).

Characteristic	Symbol	Value			Unit	Conditions
		Min.	Typ.	Max.		
High output voltage						$2.7 \leq V_{DD} \leq 3.3V$
All outputs	V_{OH}		$V_{DD}-0.05$		V	$I_{OH} = -1\mu A$
01N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -0.5mA$
02N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -1mA$
03N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -2mA$
06N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -4mA$
12N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -8mA$
Low output voltage						$2.7 \leq V_{DD} \leq 3.3V$
All outputs	V_{OL}		$V_{SS}+0.05$		V	$I_{OL} = 1\mu A$
01N	V_{OL}		0.2	0.4	V	$I_{OL} = 1mA$
02N	V_{OL}		0.2	0.4	V	$I_{OL} = 2mA$
03N	V_{OL}		0.2	0.4	V	$I_{OL} = 3mA$
06N	V_{OL}		0.2	0.4	V	$I_{OL} = 6mA$
12N	V_{OL}		0.2	0.4	V	$I_{OL} = 12mA$
High output voltage						$4.5 \leq V_{DD} \leq 5.5V$
All outputs	V_{OH}		$V_{DD}-0.05$		V	$I_{OH} = -1\mu A$
01N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -2mA$
02N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -4mA$
03N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -6mA$
06N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -12mA$
12N	V_{OH}	$0.8V_{DD}$	$0.9V_{DD}$		V	$I_{OH} = -24mA$
Low output voltage						$4.5 \leq V_{DD} \leq 5.5V$
All outputs	V_{OL}		$V_{SS}+0.05$		V	$I_{OL} = 1\mu A$
01N	V_{OL}		0.2	0.4	V	$I_{OL} = 2mA$
02N	V_{OL}		0.2	0.4	V	$I_{OL} = 4mA$
03N	V_{OL}		0.2	0.4	V	$I_{OL} = 6mA$
06N	V_{OL}		0.2	0.4	V	$I_{OL} = 12mA$
12N	V_{OL}		0.2	0.4	V	$I_{OL} = 24mA$

Short Circuit Currents

All characteristics are for temperatures between -55 and 150°C (junction temperature).

Characteristic	Sym.	Min.	Typ.	Max.	Unit	Conditions
Output short circuit current						$V_{DD} = 5.5V$
01N	I_{OS}	20		60	mA	$V_O = V_{DD}$
02N	I_{OS}	40		120	mA	
03N	I_{OS}	50		160	mA	
06N	I_{OS}	100		300	mA	
12N	I_{OS}	190		560	mA	
Output short circuit current						$V_{DD} = 5.5V$
01N	I_{OS}	-10		-36	mA	$V_O = V_{SS}$
02N	I_{OS}	-20		-70	mA	
03N	I_{OS}	-30		-100	mA	
06N	I_{OS}	-55		-190	mA	
12N	I_{OS}	-100		-340	mA	
Output short circuit current						$V_{DD} = 3.6V$
01N	I_{OS}	8		35	mA	$V_O = V_{DD}$
02N	I_{OS}	16		70	mA	
03N	I_{OS}	20		100	mA	
06N	I_{OS}	40		185	mA	
12N	I_{OS}	80		350	mA	
Output short circuit current						$V_{DD} = 3.6V$
01N	I_{OS}	-3		-20	mA	$V_O = V_{SS}$
02N	I_{OS}	-6		-35	mA	
03N	I_{OS}	-9		-55	mA	
06N	I_{OS}	-18		-95	mA	
12N	I_{OS}	-36		-190	mA	

Operating Power

All characteristics are for temperatures between -55 and 150°C (junction temperature).

Operating power	P_{DD}		0.5 1.3		$\mu W /$ MHz	$V_{DD} = 3V$, note 1 $V_{DD} = 5V$, note 1
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Note 1: For NAND2 with two standard loads.

CLA90000 SERIES

CELL LIBRARY

- Comprehensive range of microcells
- Extensive SystemBuilder™ library of complex functions
- Software generated gate array RAM
- High performance embedded RAM available
- JTAG controller (check availability)

A comprehensive cell library is available for the CLA90000 series including cells for specific applications.

The library is being continually expanded, so please check with your local GPS representative for the latest additions.

Register file RAM

GPS design kits feature a simple and powerful software tool called the paracell model generator (PMG) that can generate either single or dual port RAM with a minimum size of 8 words x 2 bits and a maximum of 256 words x 64 bits. Memory speeds and number of gates uses are summarized in the table below for a typical single-port RAM operating at 5V, 25°C.

Size	Read Access (ns)	Write Cycle (ns)	Size	
			gates	mm ²
24 words x 4 bits	2.60	3.21	696	0.128
256 words x 8bits	11.48	6.31	9918	1.828
256 words x 64bits	12.20	11.22	53766	9.910

Embedded RAM

Embedded RAM meets requirements for high density and high performance. Word length can be from 4 to 64 bits and maximum memory size is 64 kbits. The table below is for a typical embedded RAM operating at 5V, 25°C.

Size	Read Access (ns)	Write Cycle (ns)	Size (mm ²)
24 words x 4 bits	3.3	3.7	0.111
256 words x 8bits	3.4	3.9	0.423
256 words x 64bits	4.0	4.7	2.059
8192 words x 8 bits	4.2	5.8	6.158

SystemBuilder™ Cells

Name	Function	Approx. No. of Gates
M85C30	Two channel enhanced Serial Communications Controller (SCC) with FIFOs	18100
M82530	Two channel enhanced Serial Communications Controller (SCC)	13400
MFDC	High performance PC-compatible floppy disk controller (82077SL) with M765A core	11500
M765A	Extended features floppy disk controller core for FM and MFM formats	10200
M8051	High performance industry-compatible 8-bit microcontroller, 2 timers, serial I/O	*8700
M8237A	General purpose programmable four channel DMA Controller	4100
M8042	8-bit peripheral interface microcontroller with timer (slave microcontroller)	*3700
M8048	Compact embedded industry-compatible 8-bit microcontroller with timer	*3700
M8254	Extended feature three channel Programmable Interval Timer (PIT)	3600
M8253	General purpose three channel Programmable Interval Timer (PIT)	3100
M6845	General purpose programmable CRT Controller	2900
M8251A	Universal Synchronous/Asynchronous Receiver/ Transmitter (USART)	2400
M16C450	Universal Synchronous/Asynchronous Receiver/ Transmitter (UART) (PC-compatible)	2200
M146818	Ultra low power real-time clock with up to 114 bytes of RAM	*2200
M8250B	Universal Asynchronous Receiver/ Transmitter (UART) (PC-compatible)	2200
M8259A	Eight channel cascadable Programmable Interrupt Controller (PIC)	1800
M8490	SCSI for 5380 compatible asynchronous SCSI interfacing	1600
M91C360	High margin floppy and tape data separator for data rates up to 1.25Mbit/s	1400
M8255	General purpose Programmable Peripheral Interface (PPI)	1200
M91C36	High margin floppy disk data separator for data rates up to 1.25Mbit/s	1200
M8868A	Compact UART with configurable data formats	840
M6402	Compact UART with configurable data formats	830
M8288	Bus controller for 8086 and 8088 microprocessors	270
M82288	Bus controller for 80286 microprocessors	230
M82289	Bus arbiter for 80286 microprocessors, supports IEEE-796	200
M82C84A	Clock generator and ready I/F for 8086 and 8088 microprocessors	70
M82C284	Clock generator and ready I/F for 80286 microprocessors	70
MxADD	Fast adder set for 8, 16 and 32 bit DSP functions	140, 260 and 520
MxMPY	Multiplier set for 8x8, 16x16 and 32x32 bit DSP functions	880, 3700 and 14300
MxBRL	Barrel shifter set for 8, 16 and 32 bit DSP functions	80, 170 and 420
MxCOMP	Comparator set for 4, 8, 16 and 32 bit DSP functions	60, 100, 200 and 350

*Excluding RAM and ROM.

CLA90000 SERIES

AND Gates

Cell Name	Cell Function
AND2	2-input AND x1drive
AND2X2	2-input AND x 2drive
AND2X4	2-input AND x4 drive
AND3	3-input AND x1 drive
AND3X2	3-input AND x2 drive
AND3X4	3-input AND x4 drive
AND4	4-input AND x1 drive
AND4X2	4-input AND x2 drive
AND4X4	4-input AND x4 drive
AND5	5-input AND x1 drive
AND5X2	5-input AND x2 drive
AND6	6-input AND x1 drive
AND6X2	6-input AND x2 drive
AND8	8-input AND x1 drive
AND8X2	8-input AND x2 drive

OR Gates

Cell Name	Cell Function
OR2	2-input OR x1 drive
OR2X2	2-input OR x2 drive
OR2X4	2-input OR x4 drive
OR3	3-input OR x1 drive
OR3X2	3-input OR x2 drive
OR3X4	3-input OR x4 drive
OR4	4-input OR x1 drive
OR4X2	4-input OR x2 drive
OR4X4	4-input OR x4 drive
OR5	5-input OR x1 drive
OR5X2	5-input OR x2 drive
OR6	6-input OR x1 drive
OR6X2	6-input OR x2 drive
OR8	8-input OR x1 drive
OR8X2	8-input OR x2 drive

NAND Gates

Cell Name	Cell Function
NAND2	2-input NAND x1 drive
NAND2X2	2-input NAND x2 drive
NAND2X4	2-input NAND x4 drive
NAND3	3-input NAND x1 drive
NAND3X2	3-input NAND x2 drive
NAND4	4-input NAND x1 drive
NAND4X2	4-input NAND x2 drive
NAND5	5-input NAND x1 drive
NAND5X2	5-input NAND x2 drive
NAND6	6-input NAND x1 drive
NAND6X2	6-input NAND x2 drive
NAND8	8-input NAND x1 drive
NAND8X2	8-input NAND x2 drive

NOR Gates

Cell Name	Cell Function
NOR2	2-input NOR x1 drive
NOR2X2	2-input NOR x2 drive
NOR2X4	2-input NOR x4 drive
NOR3	3-input NOR x1 drive
NOR3X2	3-input NOR x2 drive
NOR4	4-input NOR x1 drive
NOR4X2	4-input NOR x2 drive
NOR5	5-input NOR x1 drive
NOR5X2	5-input NOR x2 drive
NOR6	6-input NOR x1 drive
NOR6X2	6-input NOR x2 drive
NOR8	8-input NOR x1 drive
NOR8X2	8-input NOR x2 drive

AND-OR-INVERTER Gates

Cell Name	Cell Function
A2DO2I	2-2 AOI x1 drive
A2DO2IX2	2-2 AOI x2 drive
A2O2I	2-1 AOI x1 drive
A2O2IX2	2-1 AOI x2 drive
A2O3I	2-1-1 AOI x1 drive
A2O3IX2	2-1-1 AOI x2 drive
A2DO3I	2-2-1 AOI x1 drive
A2DO3IX2	2-2-1 AOI x2 drive
A3O2I	3-1 AOI x1 drive
A3O2IX2	3-1 AOI x2 drive
A3DO2I	3-3 AOI x1 drive
A3DO2IX2	3-3 AOI x2 drive
A2TO3I	2-2-2 AOI x1 drive
A2TO3IX2	2-2-2 AOI x2 drive
AOAI	AOAI x1 drive
AOAIX2	AOAI x2 drive

OR-AND-INVERTER Gates

Cell Name	Cell Function
O2DA2I	2-2 OAI x1 drive
O2DA2IX2	2-2 OAI x2 drive
O2A2I	2-1 OAI x1 drive
O2A2IX2	2-1 OAI x2 drive
O2A3I	2-1-1 OAI x1 drive
O2A3IX2	2-1-1 OAI x2 drive
O2DA3I	2-2-1 OAI x1 drive
O2DA3IX2	2-2-1 OAI x2 drive
O3A2I	3-1 OAI x1 drive
O3A2IX2	3-1 OAI x2 drive
O3DA2I	3-3 OAI x1 drive
O3DA2IX2	3-3 OAI x2 drive
O2TA3I	2-2-2 OAI x1 drive
O2TA3IX2	2-2-2 OAI x2 drive
OAOI	OAOI x1 drive
OAOIX2	OAOI x2 drive

Exclusive OR and Adder Cells

Cell Name	Cell Function
EXNOR	Exclusive NOR x1 drive
EXNORX2	Exclusive NOR x2 drive
EXOR	Exclusive OR x1 drive
EXORX2	Exclusive OR x2 drive
EXNOR3	3-input Exclusive NOR x1 drive
EXNOR3X2	3-input Exclusive NOR x2 drive
EXOR3	3-input Exclusive OR x1 drive
EXOR3X2	3-input Exclusive OR x2 drive
FADD	Full adder x1 drive
FADDX2	Full Adder x2 drive
FADD2	2 bit Full adder x1 drive
FADD2X2	2 bit Full adder x2 drive
HADD	Half adder x1 drive
HADDX2	Half adder x2 drive
INCR	Increment x1 drive
DECR	Decrement x1 drive

Noninverting Buffers

Cell Name	Cell Function
BUFX1	Noninverting buffer x1 drive
BUFX3	Noninverting buffer x3 drive
BUFX7	Noninverting buffer x7 drive

Inverting Buffers

Cell Name	Cell Function
INVX1	Inverting buffer x1 drive
INVX2	Inverting buffer x2 drive
INVX4	Inverting buffer x4 drive
INVX6	Inverting buffer x6 drive
INVX8	Inverting buffer x8 drive

CLA90000 SERIES

Tristate Buffers

Cell Name	Cell Function
BDRX1	Tristate noninv buffer active low enable x1 drive
BDRX2	Tristate noninv buffer active low enable x2 drive
BDRX4	Tristate noninv buffer active low enable x4 drive
BDRX8	Tristate noninv buffer active low enable x8 drive

Multiplexers

Cell Name	Cell Function
MUX2T1	2-1 MUX non-inverting x1 drive
MUX2T1X2	2-1 MUX non-inverting x2 drive
MUX4T1	4-1 MUX non-inverting x1 drive
MUX4T1X2	4-1 MUX non-inverting x2 drive
MUX8T1	8-1 MUX non-inverting x1 drive
MUX8T1X2	8-1 MUX non-inverting x2 drive

D-type Flip-Flops

Cell Name	Cell Function
SDF	DFF x1 drive
SDFS	DFF with SET x1 drive
SDFR	DFF with CLEAR x1 drive
SDFRS	DFF with SET and CLEAR x1 drive
SMDF	MUX DFF x1 drive
SMDFS	MUX DFF with SET x1 drive
SMDFR	MUX DFF with CLEAR x1 drive
SMDFRS	MUX DFF with SET and CLEAR x1 drive

Transparent Latches

Cell Name	Cell Function
SDL	D latch active high enable x1
SDLR	D latch with clear active high enable x1
SMDL	Mux D latch active high enable x1
SRLATCH	Set reset latch

Special Cells

Cell Name	Cell Function
DELAY	Delay cell
BHOLD	Bus hold
OSC32K	32kHz crystal oscillator
OSCMID	1MHz to 10MHz crystal oscillator
OSCHIGH	10MHz to 16MHz crystal oscillator
OSCVHIGH	16MHz to 25MHz crystal oscillator
SPRF	Single port register file memory
DPRF	Dual port register file memory

I/O Cells

The cell library contains an extensive range of I/Os. Each I/O cell occupies one I/O location and can be configured as an input, output or bidirectional, and has one pad associated with it. The output section of the I/O cell is configurable to one of four options: open drain, open source, tristate, or push-pull by suitable connection of the D and T inputs. Each cell has a program pin that controls the slew rate of the output signal.

PACKAGING

- Wide range of surface mount and through board packages
- Various MQFP and ball grid array styles to international and JEDEC standards
- Ceramic equivalents to most plastic packages for fast prototyping
- Ongoing commitment to new package development

PACKAGING OPTIONS

The package style and pin count information is intended only as a guide. Detailed package specifications are available from GPS Design Centres on request. New packages are being continually introduced, so if a particular package is not listed, please enquire through your GPS sales representative.

The tables below list preferred array size to package combinations. A stock is held of the preferred packages to ensure a fast prototype assembly turn around. Alternative array size to package combinations are available, but not always stocked.

The following tables show available packages

Available	
Check availability	

High Density Pad Array Production Packaging Options

Metric Quad Flat Pack (Commercial Pad Pitch)

All dimensions are in mm.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
GP44	10x10x2	0.80														
FP48	7x7x1.4	0.50														
GP52	10x10x2	0.65														
FP64	10x10x1.4	0.50														
GP64	14x14x2.8	0.80														
GQG64	14x20x2.8	1.00														
GP80	14x20x2.8	0.80														
GP80	14x14x1.4	0.65														
GQC80	14x14x2	0.65														
FP100	14x14x1.4	0.50														
FP100	14x14x2	0.50														
GP100	14x20x2.8	0.65														
GP120	28x28x3.4	0.80														
FP128	14x14x1.4	0.40														
GP128	28x28x3.4	0.80														
FP144	20x20x1.4	0.50														
GP144	28x28x3.4	0.65														
GP160	28x28x3.4	0.65														
FP176	24x24x1.4	0.50														
FP208	28x28x3.4	0.50														
FP240	32x32x3.4	0.50														
FP304	40x40x3.8	0.50														
TP48	7x7x1.0	0.50														
TP64	10x10x1	0.50														
TP100	14x14x1.0	0.50														
TP128	14x14x1.0	0.50														
TP144	20x20x1.0	0.50														

Power Quad 2, Commercial Pad Pitch

All dimensions are in mm.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
GH100	14x20x2.8	0.65														
GH120	28x28x3.4	0.80														
GH128	28x28x3.4	0.80														
GH160	28x28x3.4	0.65														
GH208	28x28x3.4	0.50														
GH240	32x32x3.4	0.50														
GH304	40x40x3.8	0.50														

Power Quad 4, Commercial Pad Pitch

All dimensions are in mm.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
GH100	14x20x2.8	0.65														
GH120	28x28x3.4	0.80														
GH128	28x28x3.4	0.80														
GH160	28x28x3.4	0.65														
GH208	28x28x3.4	0.50														
GH240	32x32x3.4	0.50														
GH304	40x40x3.8	0.50														

Prototypes for MQFP/TQFP/PowerQuad, Commercial Pad Pitch

All dimensions are in mm.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
GGA44	10x10x3.2	0.80														
FG48	7x7xTBA	0.50														
GGA52	10x10x3.2	0.65														
FGA64	10x10x3.2	0.50														
GGC64	14x20x2.8	1.00														
GGC64	14x20x2.8	1.00														
GG64	14x14x2.8	0.80														
GGC80	14x20x2.8	0.80														
GGB80	14x14x2.8	0.65														
FGB100	14x14x2.8	0.50														
GGC100	14x20x2.8	0.65														
GGD120	28x28x3.6	0.80														
GGD128	28x28x3.6	0.80														
FG128	14x14xTBA	0.50														
GGD144	28x28x3.6	0.65														
FGN144	20x20x3.6	0.50														
GGD160	28x28x3.6	0.65														
FG176	24x24xTBA	0.50														
FGD208	28x28x4.05	0.50														
FGF240	32x32x3.6	0.50														
FGG304	40x40x3.6	0.50														

TBA: To be advised

PLCC, Commercial Pad Pitch

All dimensions are in inches.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
HP44	0.65x0.65x0.18	0.05														
HP68	0.95x0.95x0.2	0.05														
HP84	1.15x1.15x0.2	0.05														

Prototypes for PLCC, Commercial Pad Pitch

All dimensions are in inches.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
HC44	0.65x0.65x0.14	0.05														
HCA44	0.65x0.65x0.14	0.05														
HCA68	0.95x0.95x0.14	0.05														
HCA68	0.95x0.95x0.14	0.05														
HCA84	1.15x1.15x0.14	0.05														
HCA84	1.15x1.15x0.14	0.05														

Plastic BGA, Commercial Pad Pitch

All dimensions are in mm.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
BP169	23x23x2.33	1.50														
BP225	27x27x2.33	1.50														
BP313	35x35x2.33	1.27														
BP352	35x35x2.3	1.27														

Note: The pitch of the BP313 package is staggered.

Prototypes for Plastic BGA, Commercial Pad Pitch

All dimensions are in mm.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
BC169	23x23x2.33	1.50														
BC225	27x27x2.33	1.50														
BC313	35x35x2.33	1.27														
BC352	35x35x2.3	1.27														

Note: The pitch of the BC313 package is staggered.

Leaded Ceramic Chip Carrier (LdCC), Power LdCC Military Pad Pitch

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
YCA132	0.95x0.95x0.1"	0.025"														
YCP132	0.95x0.95x0.13"	0.025"														
YCA172	1.15x1.15x0.11"	0.025"														
YCP172	1.15x1.15x0.14"	0.025"														
YCA196	1.35x1.35x0.11"	0.025"														
YCP196	1.35x1.35x0.14"	0.025"														
YCA256	37x37x3mm	0.5mm														
YCP256	37x37x3.8mm	0.5mm														
YCA320	44x44x3.8mm	0.5mm														
YCP320	44x44x3.8mm	0.5mm														

TBA: To be advised

PGA, Power PGA Military Pad Pitch

All dimensions are in inches.

Name	Body	Pitch	901	902	903	904	905	906	907	908	909	910	911	912	913	914
ACA68	1.05x1.05x0.11	0.1														
ACA84	1.1x1.1x0.11	0.1														
ACA100	1.32x1.32x0.11	0.1														
ACA120	1.32x1.32x0.11	0.1														
ACA132	1.4x1.4x0.11	0.1														
ACA144	1.58x1.58x0.11	0.1														
ACA181	1.58x1.58x0.11	0.1														
ACA257	2.0x2.0x0.13	0.1														
ACB68	1.05x1.05x0.3	0.1														
ACB84	1.32x1.32x0.2	0.1														
ACB144	1.58x1.58x0.2	0.1														
ACB208	1.77x1.77x0.12	0.1														

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