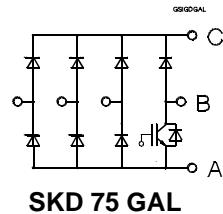


Absolute Maximum Ratings		Values			Units
Symbol	Conditions ¹⁾				
V_{CES}		1200			V
V_{CGR}	$R_{GE} = 20 \text{ k}\Omega$	1200			V
I_c	$T_{case} = 25/80^\circ\text{C}$	75 / 50			A
I_{CM}	$T_{case} = 25/80^\circ\text{C}; t_p = 1 \text{ ms}$	150 / 100			A
V_{GES}		± 20			V
P_{tot}	per IGBT/D1/D8, $T_{case}=25^\circ\text{C}$	390 / 125 / 125			W
$T_j, (T_{stg})$		- 40 ... +150 (125)			°C
V_{isol}	AC, 1 min.	2 500			V
humidity climate	DIN 40 040 DIN IEC 68 T.1	Class F 40/125/56			
Diodes ⁹⁾					
I_F	$T_{case} = 80^\circ\text{C}$	D1-6 9)	D7	D8	A
$I_{FMS} = -I_{CM}$	$T_{case} = 80^\circ\text{C}; t_p = 1 \text{ ms}$		15	30	A
I_{FSM}	$t_p = 10 \text{ ms}; \text{sin.}; T_j = 150^\circ\text{C}$	600	200	350	A
I_t^2	$t_p = 10 \text{ ms}; T_j = 150^\circ\text{C}$	1800	200	600	A ² s
Characteristics					
Symbol	Conditions ¹⁾	min.	typ.	max.	Units
$V_{(BR)CES}$	$V_{GE} = 0, I_c = 1 \text{ mA}$	$\geq V_{CES}$	-	-	V
$V_{GE(th)}$	$V_{GE} = V_{CE}, I_c = 2 \text{ mA}$	4,5	5,5	6,5	V
I_{CES}	$V_{GE} = 0 \quad \left\{ \begin{array}{l} T_j = 25^\circ\text{C} \\ V_{CE} = V_{CES} \quad \left\{ \begin{array}{l} T_j = 125^\circ\text{C} \\ V_{CE} = 20 \text{ V}, V_{CE} = 0 \end{array} \right. \end{array} \right. \right.$	-	0,8	1	mA
I_{GES}		-	3,5	-	mA
V_{CEsat}	$I_c = 50 \text{ A} \quad \left\{ \begin{array}{l} V_{GE} = 15 \text{ V} \\ I_c = 75 \text{ A} \quad \left\{ \begin{array}{l} T_j = 25 (125)^\circ\text{C} \\ V_{CE} = 20 \text{ V}, I_c = 25 \text{ A} \end{array} \right. \end{array} \right. \right.$	-	2,5(3,1)	3(3,7)	V
V_{CEsat}		-	3(3,8)	-	V
g_{fs}			40	-	S
C_{CHC}	per IGBT	-	-	350	pF
C_{ies}	$V_{GE} = 0$	-	3300	4300	pF
C_{oes}	$V_{CE} = 25 \text{ V}$	-	500	650	pF
C_{res}	$f = 1 \text{ MHz}$	-	220	300	pF
$t_{d(on)}$	$V_{CC} = 600 \text{ V}$	-	44	100	ns
t_r	$V_{GE} = + 15 \text{ V} / - 15 \text{ V}$ ³⁾	-	56	100	ns
$t_{d(off)}$	$I_c = 50 \text{ A}, \text{ind. load}$	-	380	500	ns
t_f	$R_{Gon} = R_{Goff} = 22 \Omega$	-	70	100	ns
E_{on}	$T_j = 125^\circ\text{C}$	-	8	-	mWs
E_{off}		-	5	-	mWs
Inverse Diode D7 ⁸⁾ of brake chopper					
$V_F = V_{EC}$	$I_F = 15 \text{ A} \quad \left\{ \begin{array}{l} V_{GE} = 0 \text{ V} \\ T_j = 25 (125)^\circ\text{C} \end{array} \right. \right.$	-	2,0(1,8)	2,5	V
$V_F = V_{EC}$	$I_F = 25 \text{ A} \quad \left\{ \begin{array}{l} T_j = 25 (125)^\circ\text{C} \end{array} \right. \right.$	-	2,3(2,1)	-	V
V_{TO}	$T_j = 125^\circ\text{C}$	-	1,1	1,2	V
r_T	$T_j = 125^\circ\text{C}$	-	45	70	mΩ
I_{RRM}	$I_F = 15 \text{ A}; T_j = 25 (125)^\circ\text{C}$ ²⁾	-	12(16)	-	A
Q_{rr}	$I_F = 15 \text{ A}; T_j = 25 (125)^\circ\text{C}$ ²⁾	-	1(2,7)	-	μC
FWD D8 of "GAL" brake chopper ⁸⁾					
$V_F = V_{EC}$	$I_F = 25 \text{ A} \quad \left\{ \begin{array}{l} V_{GE} = 0 \text{ V} \\ T_j = 25 (125)^\circ\text{C} \end{array} \right. \right.$	-	2,0 (1,8)	2,5	V
$V_F = V_{EC}$	$I_F = 40 \text{ A} \quad \left\{ \begin{array}{l} T_j = 25 (125)^\circ\text{C} \end{array} \right. \right.$	-	2,3 (2,1)	-	V
V_{TO}	$T_j = 125^\circ\text{C}$	-	-	1,2	V
r_T	$T_j = 125^\circ\text{C}$	-	25	44	mΩ
I_{RRM}	$I_F = 25 \text{ A}; T_j = 25 (125)^\circ\text{C}$ ²⁾	-	19(25)	-	A
Q_{rr}	$I_F = 25 \text{ A}; T_j = 25 (125)^\circ\text{C}$ ²⁾	-	1,5(4,5)	-	μC
Thermal Characteristics					
R_{thjc}	per IGBT / diode D1..6 ⁹⁾	-	-	0,32 / 1,0	°C/W
R_{thjc}	per diode D7 / D8	-	-	1,5 / 1,0	°C/W
R_{thch}	per module	-	-	0,05	°C/W

SEMITRANS® M
IGBT Modules
SKD 75 GAL 123 D
Input bridge B6U with
brake chopper



7D-Pack = 7 Diodes Pack



Features

- Round main terminals (2 mmØ)
- Easy drilling of PCB
- Input diodes glass passivated
- 1400 V PIV, good for 500 VAC
- High I^2t rating (inrush current)
- IGBT is latch-up free, homogeneous NPT silicon-structure
- High short circuit capability, self limiting to $6 * I_{nom}$
- Fast & soft CAL diodes⁸⁾
- Isolated copper baseplate using DCB Direct Copper Bonding Technology
- Large clearance (9 mm) and creepage distances (13 mm).

Typical Applications:

Input rectifier bridge (B6U) with
brake chopper for PWM inverter
drives using SEMITRANS
SKM 75GD123D

¹⁾ $T_{case} = 25^\circ\text{C}$, unless otherwise specified

²⁾ $I_F = -I_c, V_R = 600 \text{ V}$,

³⁾ $-di_F/dt = 500 \text{ A}/\mu\text{s}, V_{GE} = 0 \text{ V}$

⁸⁾ CAL = Controlled Axial Lifetime Technology.

⁹⁾ Data D1 - D6, case and mech. data → B6 - 230

SKD 75 GAL 123 D

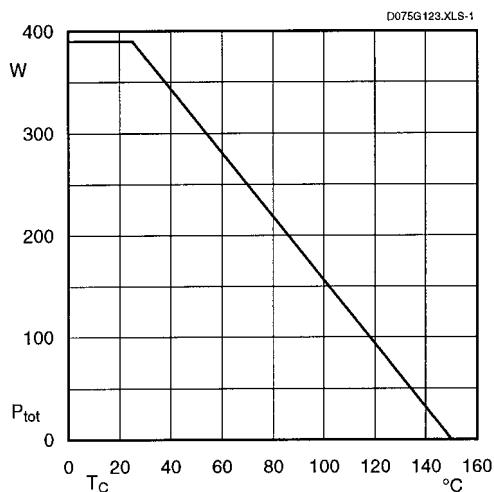


Fig. 1 Rated power dissipation $P_{tot} = f (T_c)$

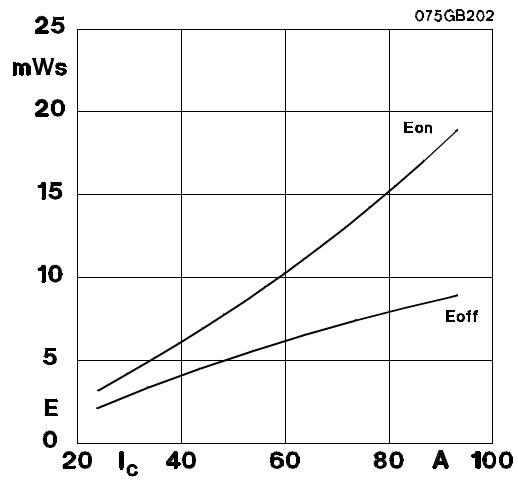


Fig. 2 Turn-on /-off energy = $f (I_c)$

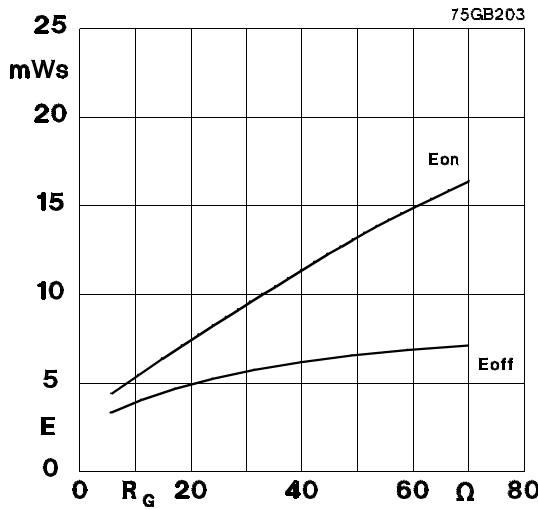


Fig. 3 Turn-on /-off energy = $f (R_g)$

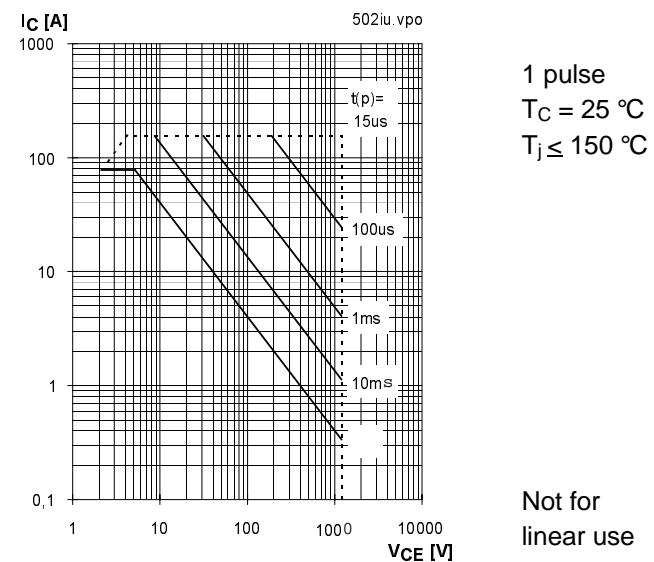


Fig. 4 Maximum safe operating area (SOA) $I_c = f (V_{CE})$

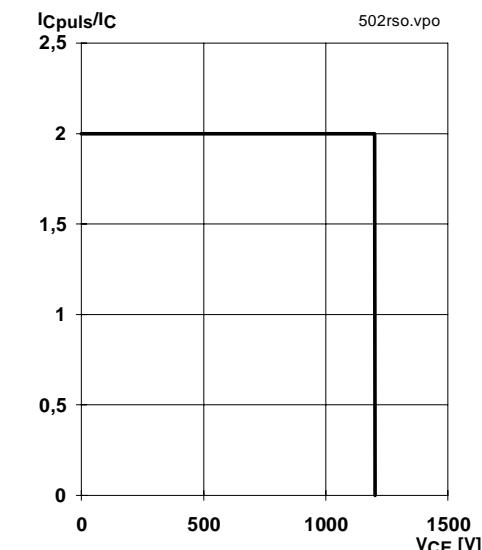


Fig. 5 Turn-off safe operating area (RBSOA)

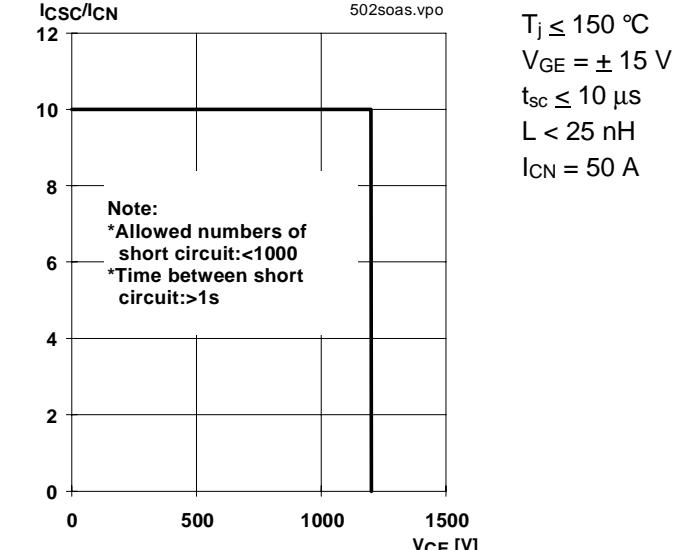


Fig. 6 Safe operating area at short circuit $I_c = f (V_{CE})$

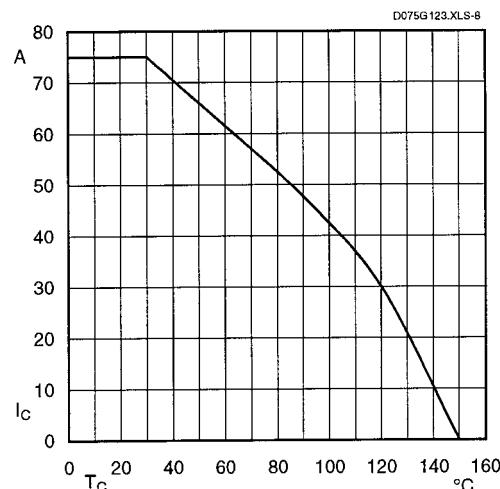


Fig. 8 Rated current vs. temperature $I_c = f (T_c)$

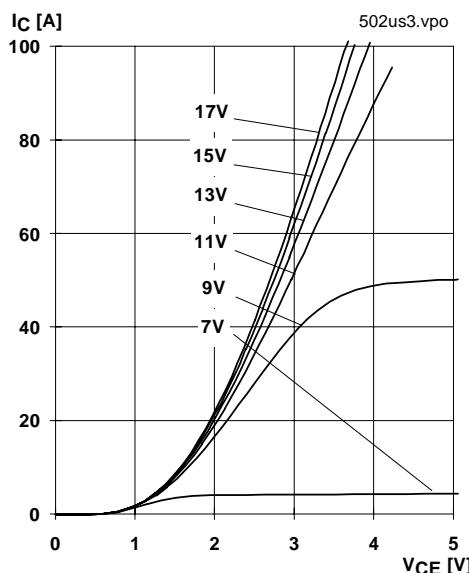


Fig. 9 Typ. output characteristic, $t_p = 80 \mu\text{s}; 25 \text{ }^\circ\text{C}$

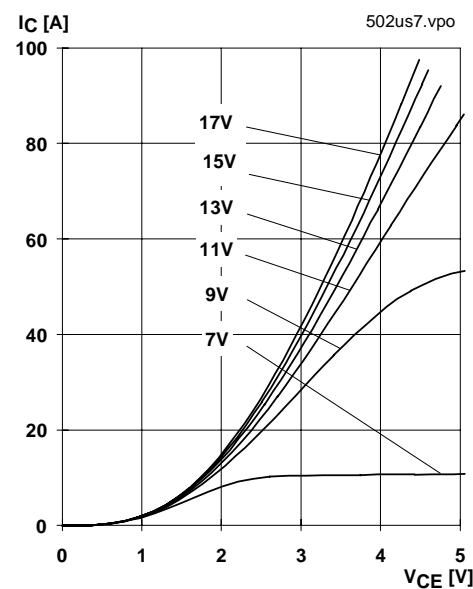


Fig. 10 Typ. output characteristic, $t_p = 80 \mu\text{s}; 125 \text{ }^\circ\text{C}$

$$P_{cond(t)} = V_{CEsat(t)} \cdot I_{C(t)}$$

$$V_{CEsat(t)} = V_{CE(TO)(Tj)} + r_{CE(Tj)} \cdot I_{C(t)}$$

$$V_{CE(TO)(Tj)} \leq 1,5 + 0,002 (T_j - 25) [\text{V}]$$

$$\text{typ.: } r_{CE(Tj)} = 0,020 + 0,00008 (T_j - 25) [\Omega]$$

$$\text{max.: } r_{CE(Tj)} = 0,030 + 0,00010 (T_j - 25) [\Omega]$$

valid for $V_{GE} = + 15^{+2}_{-1} \text{ [V]}$; $I_c \geq 0,3 I_{Cnom}$

Fig. 11 Saturation characteristic (IGBT)
Calculation elements and equations

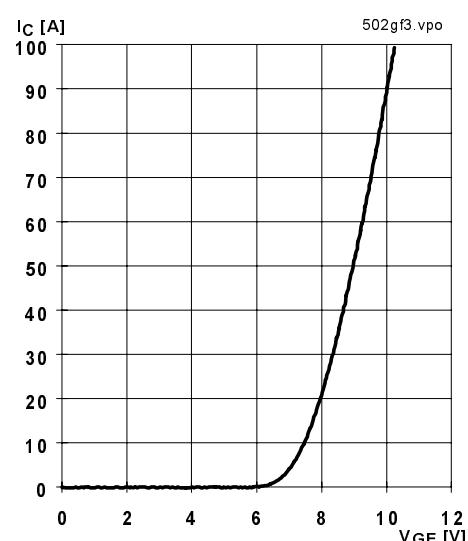


Fig. 12 Typ. transfer characteristic, $t_p = 80 \mu\text{s}; V_{CE} = 20 \text{ V}$

SKD 75 GAL 123 D

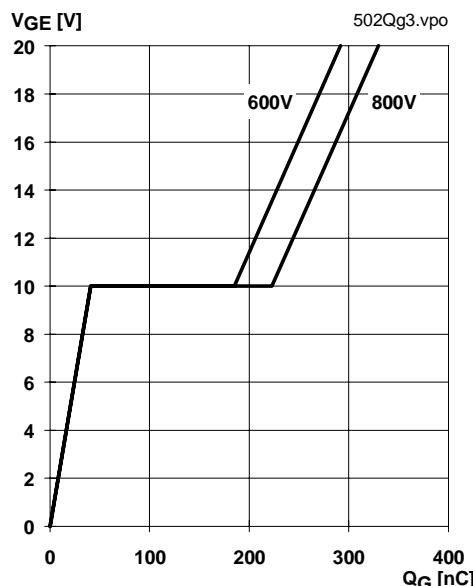


Fig. 13 Typ. gate charge characteristic

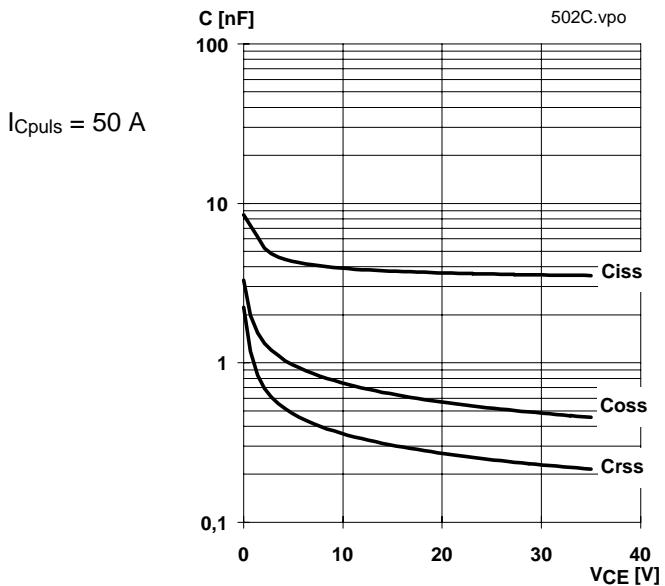


Fig. 14 Typ. capacitances vs. V_{CE}

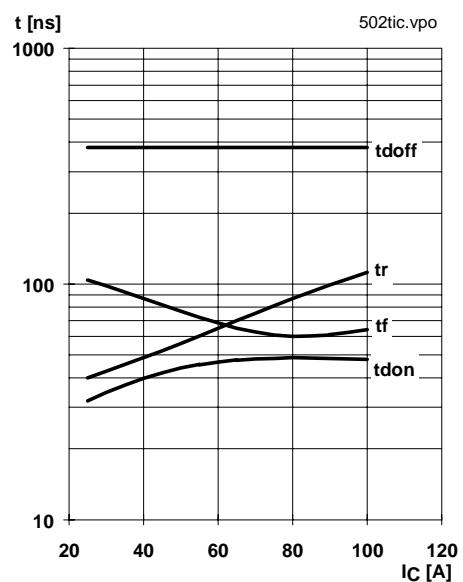


Fig. 15 Typ. switching times vs. I_C

$T_j = 125$ °C
 $V_{CE} = 600$ V
 $V_{GE} = \pm 15$ V
 $R_{Gon} = 22$ Ω
 $R_{Goff} = 22$ Ω
induct. load

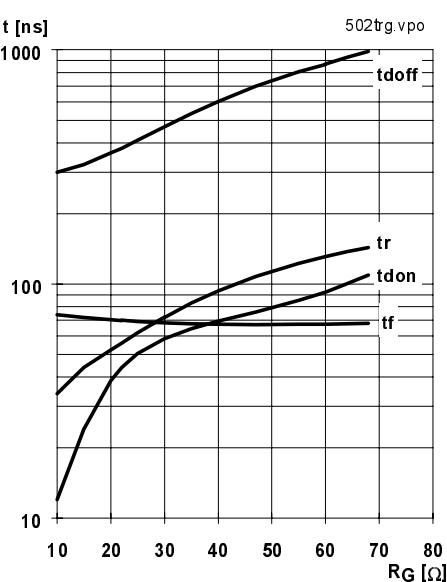


Fig. 16 Typ. switching times vs. gate resistor R_G

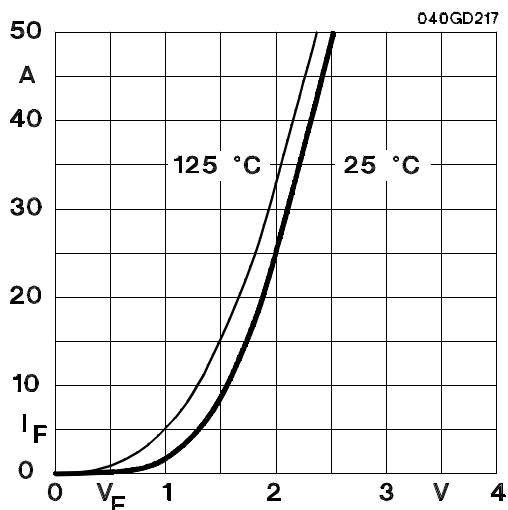


Fig. 17 Typ. CAL diode forward characteristic

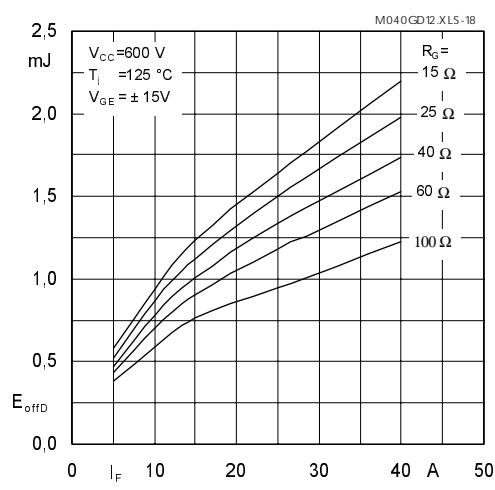


Fig. 18 Diode D8 turn-off energy dissipation per pulse

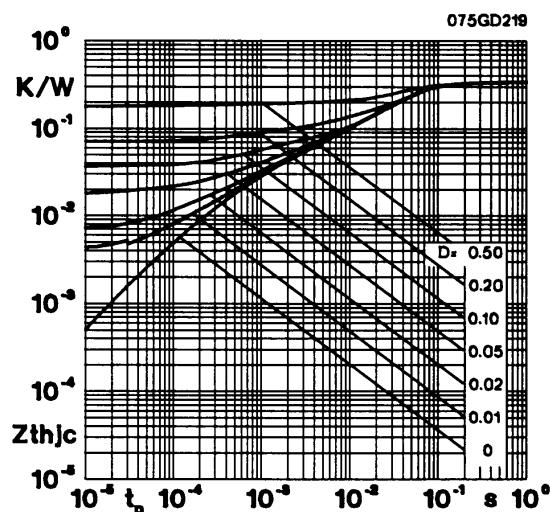


Fig. 19 Transient thermal impedance of IGBT
 $Z_{thJC} = f(t_p)$; $D = t_p / t_c = t_p \cdot f$

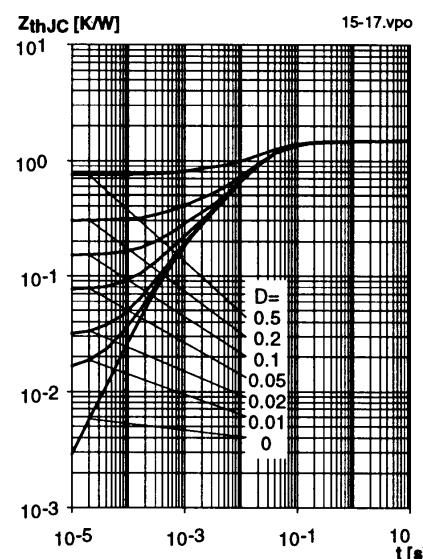


Fig. 20 Transient thermal impedance of
inverse CAL diode D7

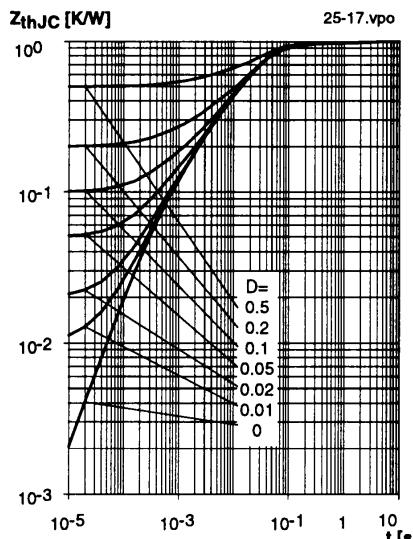


Fig. 21 Transient thermal impedance Z_{thjc} of
freewheeling diode D8 and D1-D6

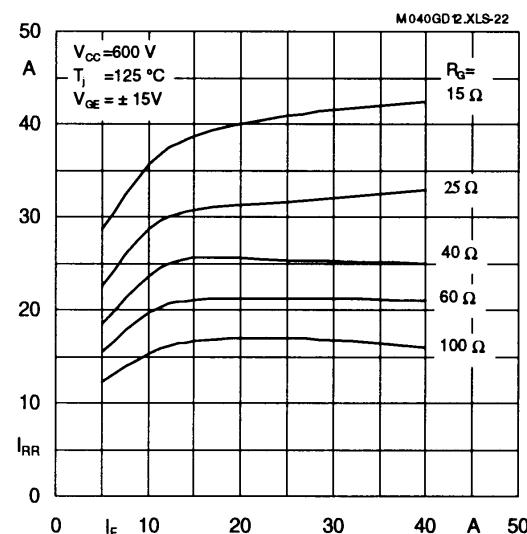


Fig. 22 Typ. CAL diode (D8) peak reverse recovery current ($I_{RR} = f(I_F; R_G)$)

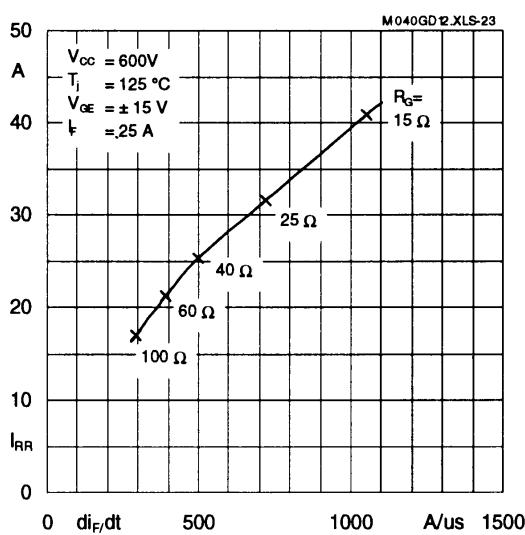


Fig. 23 Typ. CAL diode (D8) reverse recovery current $I_{RR} = f(dI_F/dt)$

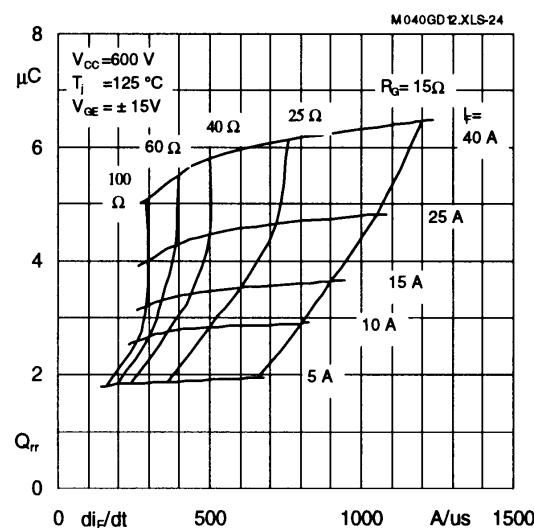


Fig. 24 Typ. CAL diode (D8) recovered charge $Q_{rr} = f(dI/dt)$

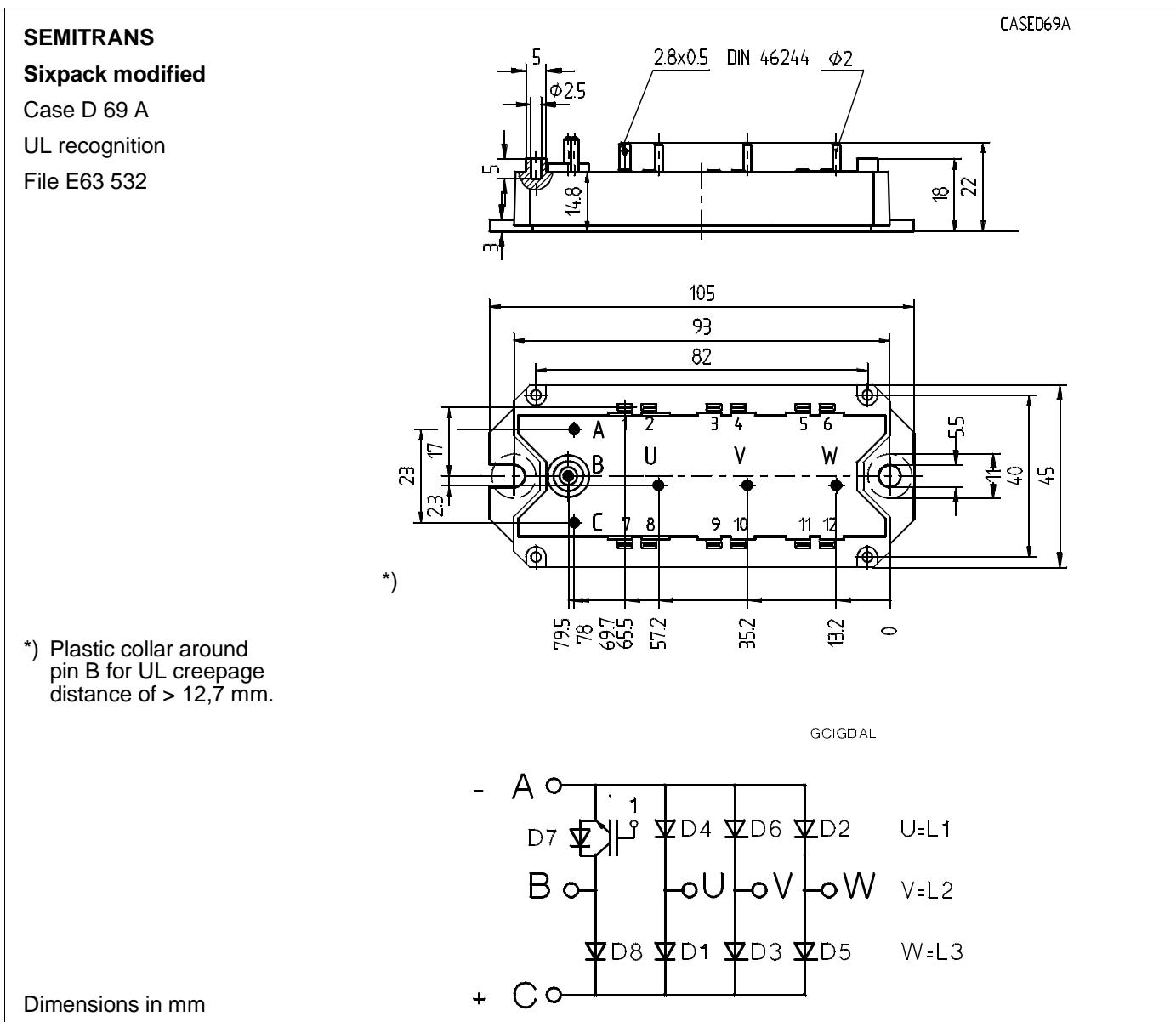


Fig. 21 Case outline and circuit diagram

Symbol	Conditions ¹⁾	Values			Units
		min.	typ.	max.	
Input V _{RRM}	Bridge Rectifier D1...D6	1400	—	—	V
I _D	T _{case} = 80 °C;	—	—	100	A
V _F	T _{vj} = 25 °C; I _F = 75 A	—	—	1,45	V
V _{TO}	T _{vj} = 150 °C	—	—	0,8	V
r _T	T _{vj} = 150 °C	—	—	8,5	mΩ
R _{thjc}	D1...D6			1,0	K/W
T _{solder}	> 5 s max. 15 sec. (transfer)	—	180	250	°C
Mechanical Data					
M1	to heatsink, SI Units to heatsink, US Units	(M5)	4 35 — —	5 44 5x9,81 175	Nm lb.in. m/s ² g
a w					

This is an electrostatic discharge sensitive device (ESD). Please observe the international standard IEC 747-1, Chapter IX.

Two devices are supplied in one SEMIBOX A. Larger Packing units (10 and 20 pieces) are used if suitable. SEMIBOX → C - 1.