

<sup>\*</sup> FACT products qualified as JAN S "R"/QML V "R", JAN B "R"; meets 100krads

Radiation tolerance varies by function and wafer lot



This manual is designed to assist individuals who work in the field of radiation effects and component hardening, reliability, testing, and evaluation. Much of the information in this manual is the result of hard work by scientists and engineers throughout the world who search for accurate information. However, as accurate as this information is now, the radiation-hardened field continues to evolve as researchers make new discoveries. These discoveries are driven by better understanding of the radiation environments, use of new materials and new technologies, and by the increased complexity of new products and system design.

In the United States, many important investigative projects in the radiation field have been sponsored by government agencies, national laboratories, and the military services. These specialized projects have yielded significant information from which to gain future radiation expertise. Also contributing to the foundation of radiation knowledge are the significant contributions made by universities, their involved professors, and their young and inquisitive graduate students. Users and manufacturers of radiation-hardened circuits, systems, and components also advance our knowledge. By understanding the need to improve our data base with practical experience, this group contributes greatly in application, manufacturing, and processing expertise.

As a manufacturer of radiation-tolerant products, National Semiconductor is committed to the military/aerospace industry and its use of radiation-hardened assured product. To this end, National continues to support and expand the knowledge base through experimentation and investigation of innovative and promising new ideas and by applying the successful ones to new products where appropriate.

We dedicate this Radiation Owner's Manual to all of those who contribute so much of their time and effort to the radiation effects knowledge base.

Mike Maher Editor



# References

- 1. Rita G. Lerner and George L.Trigg, "Encylopedia of Physics", Second Edition, VCH Publishers, Inc., 1991
- T. P. Ma and Paul V. Dressendorfer, "Ionizing Radiation Effects in MOS Devices and Circuits", John Wiley & Sons, 1989
- 3. George C. Massenger and Milton S. Ash, "Single Event Phenomena", International Thompson Publishing, 1997
- 4. Janet Barth, 1997 IEEE NSREC Short Course, Snowmass Village, Colorado
- 5. Donald G. Fink and H. Wayne Beaty, Editors, "Standard Handbook for Electrical Engineers", 13th Edition, McGraw-Hill, Inc., 1993
- 6. William R. Dawes, Jr., F. Barry McLean, Paul A. Robinson, Jr., and John J. Silver, "Hardening Semiconductor Components Against Radiation and Temperature", Noves Data Corp., 1989
- E. H. Nicollian and J. R. Brews, "MOS (Metal Oxide Semiconductor) Physics and Technology", John Wiley & Sons, 1982
- 8. S. M. Sze, "Physics of Semiconductor Devices", John Wiley & Sons, 1981
- 9. Marion A. Rose, "Neutron SEE System Impacts", 1998 Radiation Hardened Electronics Technology (RHET) Meeting, Melbourne, Florida, November 3 5, 1998
- 10. Private communication with Dr. Eugene Normand, Boeing, November, 1998
- 11. Private communication with Marion A. Rose, JAYCOR, November, 1998
- 12. E. Normand, "Single Event Effects in Avionics", IEEE Trans. Nuc. Sci., Vol. NS-43, No. 2, pp 461 473, April, 1996
- 13. E. Normand, "Single Event Upset at Ground Level", IEEE Trans. Nuc. Sci., Vol. NS-43, No. 6, pp 2742 2750, December, 1997
- 14. JEDEC Standard JESD 57, Test Procedure for the Measurement of Single Event Effects in Semiconductor Devices from Heavy Ion Irradiation
- JEP-133, Guideline for the Production and Acquisition of Radiation-Hardness Assured Multichip Modules and Hybrid Microcircuits
- Allan Sheets, "Nuclear Hardness Assurance Manual", Smith Industries, Aerospace & Defense Systems, Inc., Document No. NS1002, October 15, 1998.
- 17. George C. Messenger and Milton Ash, "The Effects of Radiation on Electronic Systems", Van Nostrand Reinhold, Second Edition 1992



	Page
National Semiconductor's Military/Aerospace Family Portfolio	Inside front cover
Foreword	i
References	ii
Glossary	
Glossary of Radiation Terms	1
Glossary of Measurement Terms	6
Issues, Environments, Effects	
Radiation Needs Today	7
Providing a Unique and Cost-Effective Approach to Your Radiation Resistance Needs	8
Product Migration	10
Focusing on Military & Space Environments	11
Radiation Environments	18
Particle Interaction	20
Radiation Damage Effects	22
Radiation Design Issues & Considerations	23
Radiation Testing	
Test Philosophy	31
National's Radiation Effects Laboratories	31
All About National's South Portland, Maine, REL	31
All About National's Santa Clara, California, REL	33
Processing & Flows	
Processing Capabilities	35
Space Options & Test Flows	36
Analog Radiation Test Results	
Glossary of Analog Specific Terms	39
Radiation Results - Analog Summary	41
Analog Test Results	44
Analog Final Reports	48
Interface Radiation Test Results	
Glossary of Interface-Specific Terms	49
Radiation Results - Interface Summary	51
Interface Products Proposed for RHA Qualifications — Test Results	53
Interface Final Reports	54
Logic Radiation Test Results	
Glossary of Logic-Specific Terms	57
Radiation Results — Logic Summary	61
FACT™ Logic (AC and ACT)	69
FACT Quiet Series ™ Logic (ACQ and ACTQ)	79
FACT FCT Logic	83
F100K300 Series ECL Logic	84
SCAN System & Board Test Logic (IEEE 1149.1)	88
Logic Final Reports	89



	Page
Published Papers	
Dose Rate Response of Advanced CMDS Products (Applications Note AN-924)	91
Radiation Design Test Data for Advanced CMOS Product (Applications Note AN	-925) 91
Radiation Design Considerations using CMDS Logic (Applications Note AN-926	91
Total Dose Testing of Advanced CMDS Logic at Low Voltage (Applications Note	AN-927) 91
SEU and Latchup Tolerant Advanced CMOS Technology (Application Note AN-93	
Single Event Upset and Latchup Considerations for CMOS Devices Operated at 3.3V	91
(Application Note AN-989)	
Single Event Upset (SEU) Sensitivity Dependence of Linear Integrated Circuits (ICs) or	<b>1 Bias</b> 93
Conditions	
Ion Induced Charge Collection and SEU Sensitivity of Emitter Coupled Logic (ECL) De	vices 101
Plastic Packaging and Burn-in Effects on Ionizing Dose Response in CMOS Microcircu	<b>its</b> 107
RHA-Related Documents	
Military Performance Specifications	115
Military Handbooks	115
Service Documents	115
Military Test Methods	116
ASIM Standards	118
Commercial Test Methods	120
ESA Test Methods and Guides	120
Upscreening Disclaimers	Inside back cover
RHA Product Guarantees	Inside back cover
Life Support Policy	Inside back cover
To Obtain Additional Information	Back cover



National Semiconductor® is aware that some customers may be "upscreening" or "retesting" semiconductor components. This upscreening can be potentially dangerous to the end user. Using components in applications or environments for which they were not intended can lead to component or system failure. For example, products specified to operate in office environments should not be expected to function properly or reliably in an application which is subjected to more extreme conditions.

National offers a wide variety of COTS (Commercial Off the Shelf) component solutions designed to meet today's numerous application and environmental conditions. These COTS products are designed and manufactured to perform reliably in applications ranging from office desktop PCs to radiation-sensitive satellites. We strongly encourage component users to work closely with their suppliers and demand devices that are specifically designed and tested for use in the intended application and environment.

In specific regard to National Semiconductor, our products are designed to be used only within the electrical and environmental limits published in their respective datasheets. National does not authorize the use of any of its products beyond these published datasheet limits. Electrical and/or environmental testing of parts after shipment from National may cause damage or result in latent reliability problems. Such electrical and/or environmental testing or use of National products outside of the published datasheet limits voids all National warranties. National will not be responsible for any component or system failure due to the inappropriate use of its products.

Should you have additional questions or comments, please contact your National Semiconductor representative.

## **RHA Product Guarantees**

National Semiconductor will not guarantee the RHA performance of any product unless National Semiconductor has tested and certified the specific manufacturing lot.

JAN Class S and QML V products are used for National Semiconductor's radiation die bank. Typical data is available for other military-processed products (i.e., MIL-STD-883). Consumer-grade products may exhibit significantly worse results.

## Life Support Policy

National's products are not authorized for use as critical components in life support devices or systems without the express written approval of the President of National Semiconductor Corporation®. As used herein:

- Life support devices or systems are devices or systems which, (a) are intended for surgical
  implant into the body, or (b) support or sustain life, and whose failure to perform, when
  properly used in accordance with instructions for use provided in the labeling, can be
  reasonably expected to result in a significant injury to the user.
- A critical component is any component of a life support device or system whose failure to perform can be reasonably expected to cause the failure of the life support device or system, or to affect its safety or effectiveness.



For radiation technical assistance or information on how to order National's radiation-resistant products, email us at milmktg@nsc.com.

For information on National's other Mil/Aero solutions, please contact us:

## In the U.S.

Call the Customer Support Center: Telephone: 1-800-272-9959 Fax: 1-800-737-7018 Email: support@nsc.com

### In Europe

Call the Customer Support Centre:

- German Speaking Service Tel: +49 (0) 1 80 5 30 85 85
- English Speaking Service Tel: +49 (0) 1 80 5 32 78 32
- Fax: +49 (0) 1 80 5 30 85 86
- Email: europe.support@nsc.com

# Or call Mil/Aero Marketing at

+49 (0) 8141 351495

## In Southeast Asia

Contact the Customer Support Center at:

• Tel: 65-2544466 • Fax: 65-2504466

• Email: sea.support@nsc.com

# In Japan

Call Jepico at (03) 3348 0623

www.national.com/mil

National's Distributors provide a direct connection to the factory:

## In the U.S.

Internet

**Future Electronics** Hamilton Hallmark Pioneer Standard Zeus Electronics, an Arrow Company

For discontinued National products **Rochester Electronics** 

#### In Europe

Call National's Mil/Aero Marketing at +49 8141 351492/5

#### **National's Die Processors**

Chip Supply Minco Technology Labs Die Technology (Europe) Mintech (Europe)

# In Japan

Call Jepico at (03) 3348 0623

## **Contact National Semiconductor via the Internet:**

http://www.national.com or http://www.national.com/mil

FACT™, FACT Quiet Series™, FACT QS™, FAST™, and VIP™ are trademarks of National Semiconductor Corporation. National ®, National Semiconductor ®, and TRI-STATE ® are registered trademarks of National Semiconductor Corporation. All companies and product names are trademarks of their respective holders.

© 1999 National Semiconductor Corporation

