

**PRELIMINARY**

# IRG4BC20KD-S

## INSULATED GATE BIPOLEAR TRANSISTOR WITH ULTRAFAST SOFT RECOVERY DIODE

Short Circuit Rated  
UltraFast IGBT

### Features

- Short Circuit Rated UltraFast: Optimized for high operating frequencies >5.0 kHz , and Short Circuit Rated to 10 $\mu$ s @ 125°C,  $V_{GE} = 15V$
- Generation 4 IGBT design provides tighter parameter distribution and higher efficiency than previous generation
- IGBT co-packaged with HEXFRED™ ultrafast, ultra-soft-recovery anti-parallel diodes for use in bridge configurations
- Industry standard D<sup>2</sup>Pak package

### Benefits

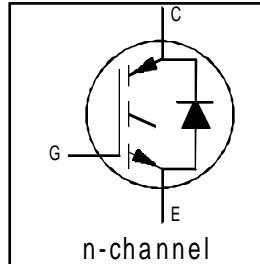
- Latest generation 4 IGBT's offer highest power density motor controls possible.
- HEXFRED™ diodes optimized for performance with IGBTs. Minimized recovery characteristics reduce noise, EMI and switching losses.
- This part replaces the IRGBC20KD2-S and IRGBC20MD2-S products.
- For hints see design tip 97003.

### Absolute Maximum Ratings

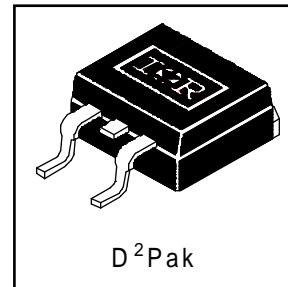
	Parameter	Max.	Units
$V_{CES}$	Collector-to-Emitter Voltage	600	V
$I_c @ T_c = 25^\circ C$	Continuous Collector Current	16	A
$I_c @ T_c = 100^\circ C$	Continuous Collector Current	9.0	
$I_{CM}$	Pulsed Collector Current ①	32	
$I_{LM}$	Clamped Inductive Load Current ②	32	
$I_F @ T_c = 100^\circ C$	Diode Continuous Forward Current	7.0	
$I_{FM}$	Diode Maximum Forward Current	32	
$t_{sc}$	Short Circuit Withstand Time	10	$\mu s$
$V_{GE}$	Gate-to-Emitter Voltage	$\pm 20$	V
$P_D @ T_c = 25^\circ C$	Maximum Power Dissipation	60	W
$P_D @ T_c = 100^\circ C$	Maximum Power Dissipation	24	
$T_J$	Operating Junction and	-55 to +150	$^\circ C$
$T_{STG}$	Storage Temperature Range		
	Soldering Temperature, for 10 sec.	300 (0.063 in. (1.6mm) from case)	
	Mounting Torque, 6-32 or M3 Screw.	10 lbf·in (1.1 N·m)	

### Thermal Resistance

	Parameter	Typ.	Max.	Units
$R_{\theta JC}$	Junction-to-Case - IGBT	—	2.1	$^\circ C/W$
$R_{\theta JC}$	Junction-to-Case - Diode	—	2.5	
$R_{eCS}$	Case-to-Sink, Flat, Greased Surface	0.5	—	
$R_{\theta JA}$	Junction-to-Ambient ( PCB Mounted,steady-state)⑤	—	40	
Wt	Weight	1.44	—	g



$V_{CES} = 600V$   
 $V_{CE(on)} \text{ typ.} = 2.27V$   
 $@ V_{GE} = 15V, I_c = 9.0A$



D<sup>2</sup>Pak

# IRG4BC20KD-S

International  
Rectifier

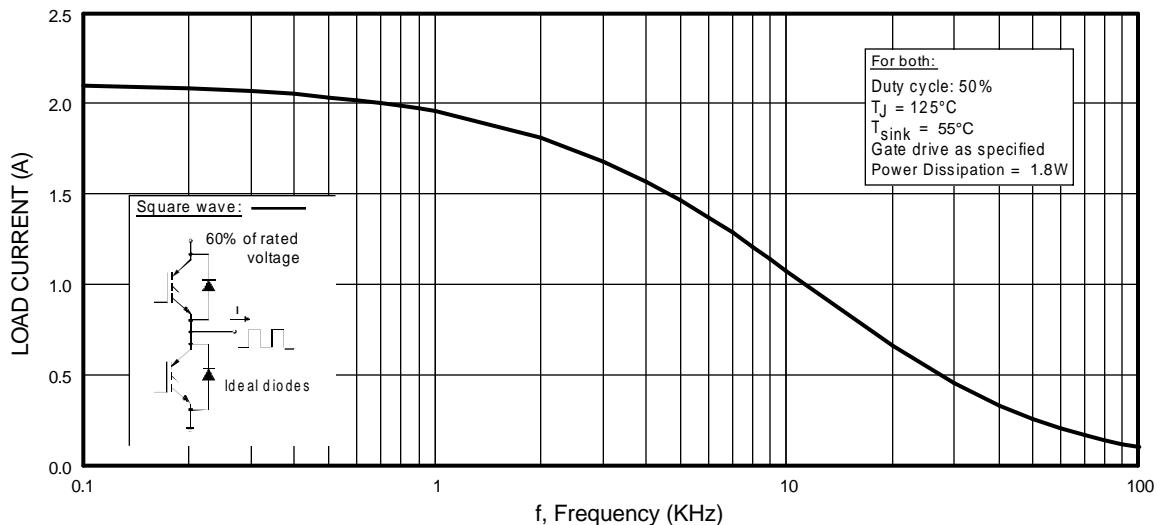
## Electrical Characteristics @ $T_J = 25^\circ\text{C}$ (unless otherwise specified)

	Parameter	Min.	Typ.	Max.	Units	Conditions
$V_{(\text{BR})\text{CES}}$	Collector-to-Emitter Breakdown Voltage <sup>③</sup>	600	—	—	V	$V_{\text{GE}} = 0\text{V}$ , $I_C = 250\mu\text{A}$
$\Delta V_{(\text{BR})\text{CES}/\Delta T_J}$	Temperature Coeff. of Breakdown Voltage	—	0.49	—	V/ $^\circ\text{C}$	$V_{\text{GE}} = 0\text{V}$ , $I_C = 1.0\text{mA}$
$V_{\text{CE}(\text{on})}$	Collector-to-Emitter Saturation Voltage	—	2.27	2.8	V	$I_C = 9.0\text{A}$ $V_{\text{GE}} = 15\text{V}$
		—	3.01	—		$I_C = 16\text{A}$ See Fig. 2, 5
		—	2.43	—		$I_C = 9.0\text{A}$ , $T_J = 150^\circ\text{C}$
$V_{\text{GE}(\text{th})}$	Gate Threshold Voltage	3.0	—	6.0		$V_{\text{CE}} = V_{\text{GE}}$ , $I_C = 250\mu\text{A}$
$\Delta V_{\text{GE}(\text{th})/\Delta T_J}$	Temperature Coeff. of Threshold Voltage	—	-10	—	mV/ $^\circ\text{C}$	$V_{\text{CE}} = V_{\text{GE}}$ , $I_C = 250\mu\text{A}$
$g_{\text{fe}}$	Forward Transconductance <sup>④</sup>	2.9	4.3	—	S	$V_{\text{CE}} = 100\text{V}$ , $I_C = 9.0\text{A}$
$I_{\text{CES}}$	Zero Gate Voltage Collector Current	—	—	250	$\mu\text{A}$	$V_{\text{GE}} = 0\text{V}$ , $V_{\text{CE}} = 600\text{V}$
		—	—	1000		$V_{\text{GE}} = 0\text{V}$ , $V_{\text{CE}} = 600\text{V}$ , $T_J = 150^\circ\text{C}$
$V_{\text{FM}}$	Diode Forward Voltage Drop	—	1.4	1.7	V	$I_C = 8.0\text{A}$ See Fig. 13
		—	1.3	1.6		$I_C = 8.0\text{A}$ , $T_J = 150^\circ\text{C}$
$I_{\text{GES}}$	Gate-to-Emitter Leakage Current	—	—	$\pm 100$	nA	$V_{\text{GE}} = \pm 20\text{V}$

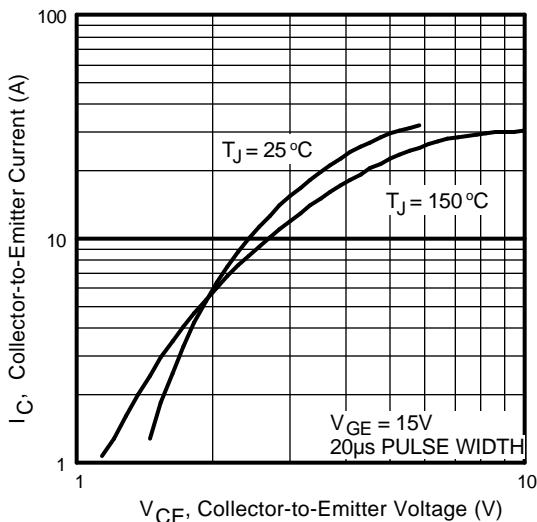
## Switching Characteristics @ $T_J = 25^\circ\text{C}$ (unless otherwise specified)

	Parameter	Min.	Typ.	Max.	Units	Conditions	
$Q_g$	Total Gate Charge (turn-on)	—	34	51	nC	$I_C = 9.0\text{A}$	
$Q_{\text{ge}}$	Gate - Emitter Charge (turn-on)	—	4.9	7.4		$V_{\text{CC}} = 400\text{V}$ See Fig.8	
$Q_{\text{gc}}$	Gate - Collector Charge (turn-on)	—	14	21		$V_{\text{GE}} = 15\text{V}$	
$t_{\text{d}(\text{on})}$	Turn-On Delay Time	—	54	—	ns	$T_J = 25^\circ\text{C}$ $I_C = 9.0\text{A}$ , $V_{\text{CC}} = 480\text{V}$ $V_{\text{GE}} = 15\text{V}$ , $R_G = 50\Omega$	
$t_r$	Rise Time	—	34	—			
$t_{\text{d}(\text{off})}$	Turn-Off Delay Time	—	180	270			
$t_f$	Fall Time	—	72	110			
$E_{\text{on}}$	Turn-On Switching Loss	—	0.34	—	mJ	Energy losses include "tail" and diode reverse recovery See Fig. 9,10,14	
$E_{\text{off}}$	Turn-Off Switching Loss	—	0.30	—			
$E_{\text{ts}}$	Total Switching Loss	—	0.64	0.96			
$t_{\text{sc}}$	Short Circuit Withstand Time	10	—	—	$\mu\text{s}$	$V_{\text{CC}} = 360\text{V}$ , $T_J = 125^\circ\text{C}$ $V_{\text{GE}} = 15\text{V}$ , $R_G = 50\Omega$ , $V_{\text{CPK}} < 500\text{V}$	
$t_{\text{d}(\text{on})}$	Turn-On Delay Time	—	51	—	ns	$T_J = 150^\circ\text{C}$ , See Fig. 11,14 $I_C = 9.0\text{A}$ , $V_{\text{CC}} = 480\text{V}$ $V_{\text{GE}} = 15\text{V}$ , $R_G = 50\Omega$ Energy losses include "tail" and diode reverse recovery	
$t_r$	Rise Time	—	37	—			
$t_{\text{d}(\text{off})}$	Turn-Off Delay Time	—	220	—			
$t_f$	Fall Time	—	160	—			
$E_{\text{ts}}$	Total Switching Loss	—	0.85	—	$\text{mJ}$	Measured 5mm from package	
$L_E$	Internal Emitter Inductance	—	7.5	—	$\text{nH}$	$V_{\text{GE}} = 0\text{V}$ $V_{\text{CC}} = 30\text{V}$ See Fig. 7 $f = 1.0\text{MHz}$	
$C_{\text{ies}}$	Input Capacitance	—	450	—	$\text{pF}$		
$C_{\text{oes}}$	Output Capacitance	—	61	—			
$C_{\text{res}}$	Reverse Transfer Capacitance	—	14	—			
$t_{\text{rr}}$	Diode Reverse Recovery Time	—	37	55	ns	$T_J = 25^\circ\text{C}$ See Fig.	
		—	55	90		$T_J = 125^\circ\text{C}$ 14	
$I_{\text{rr}}$	Diode Peak Reverse Recovery Current	—	3.5	5.0	A	$T_J = 25^\circ\text{C}$ See Fig.	
		—	4.5	8.0		$T_J = 125^\circ\text{C}$ 15	
$Q_{\text{rr}}$	Diode Reverse Recovery Charge	—	65	138	nC	$T_J = 25^\circ\text{C}$ See Fig.	
		—	124	360		$T_J = 125^\circ\text{C}$ 16	
$dI_{(\text{rec})\text{M}}/dt$	Diode Peak Rate of Fall of Recovery During $t_b$	—	240	—	$\text{A}/\mu\text{s}$	$T_J = 25^\circ\text{C}$ See Fig.	
		—	210	—		$T_J = 125^\circ\text{C}$ 17	

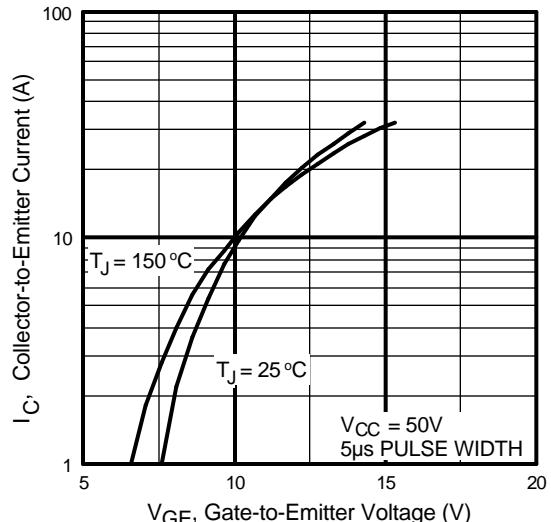
$I_F = 8.0\text{A}$   
 $V_R = 200\text{V}$   
 $di/dt = 200\text{A}/\mu\text{s}$



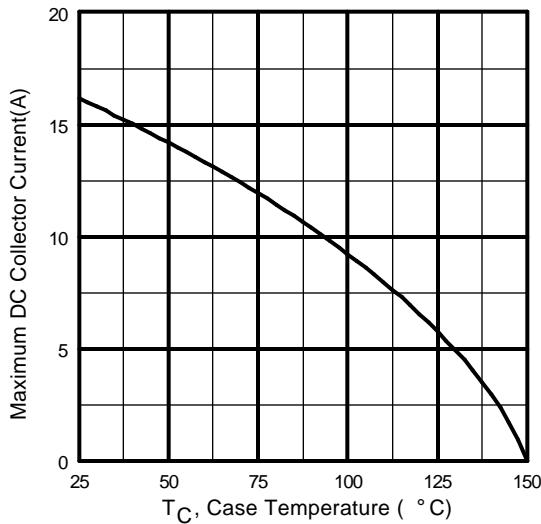
**Fig. 1 - Typical Load Current vs. Frequency**  
(Load Current =  $I_{RMS}$  of fundamental)



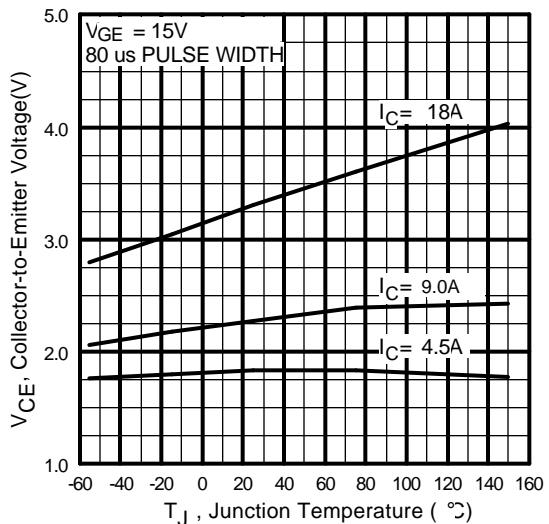
**Fig. 2 - Typical Output Characteristics**



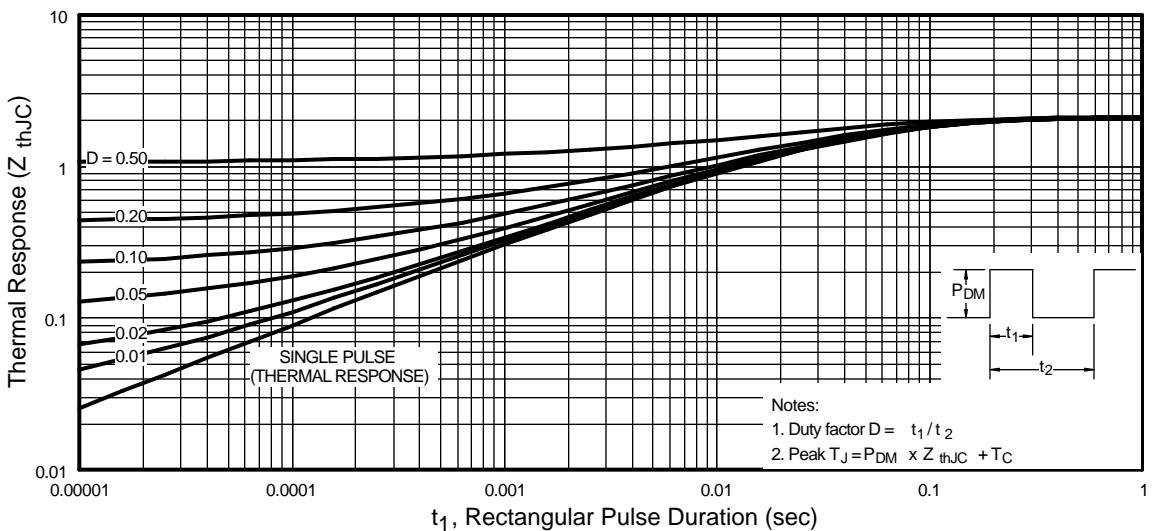
**Fig. 3 - Typical Transfer Characteristics**



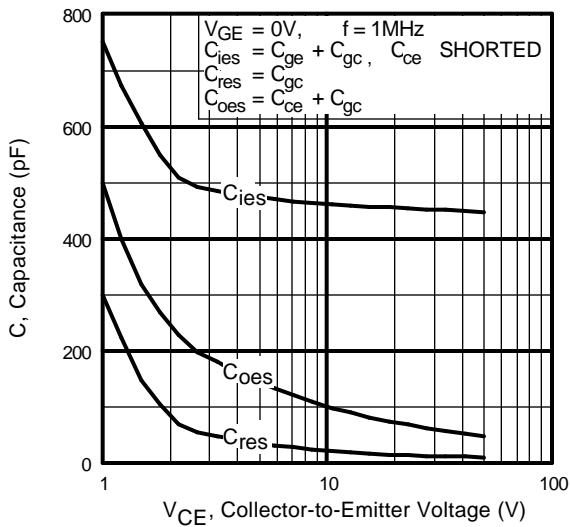
**Fig. 4 - Maximum Collector Current vs. Case Temperature**



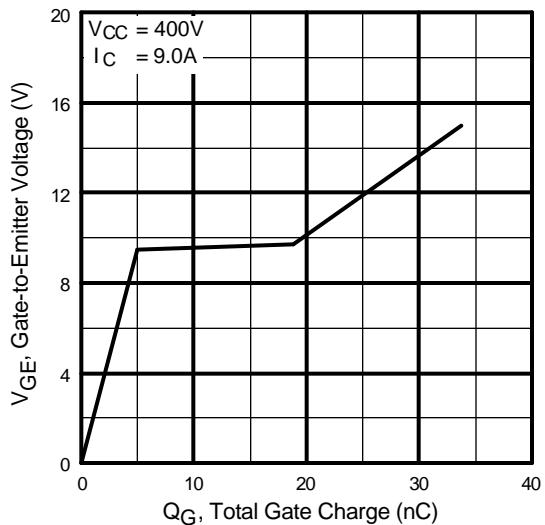
**Fig. 5 - Typical Collector-to-Emitter Voltage vs. Junction Temperature**



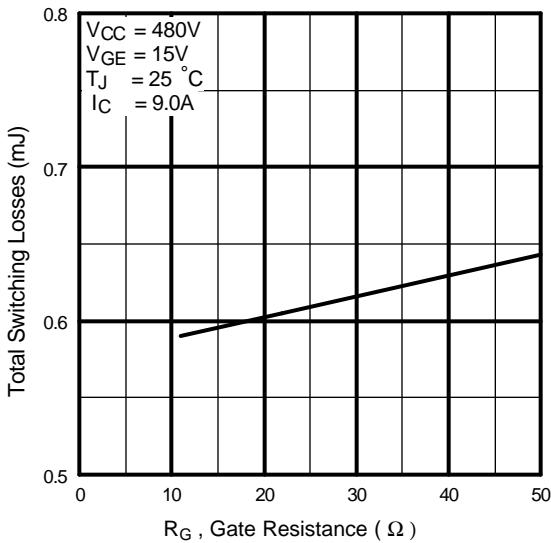
**Fig. 6 - Maximum Effective Transient Thermal Impedance, Junction-to-Case**



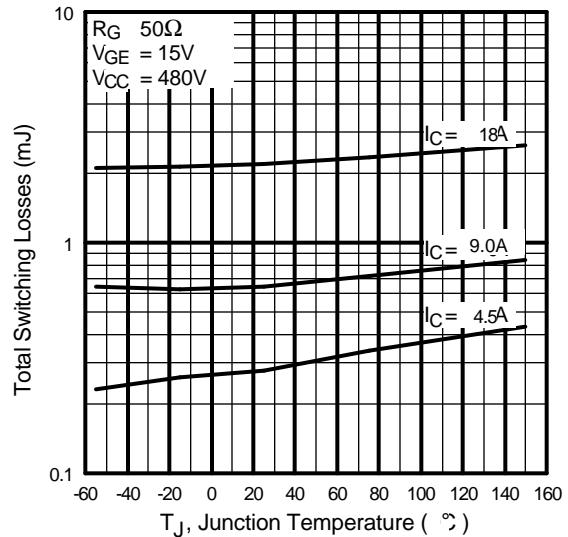
**Fig. 7 - Typical Capacitance vs. Collector-to-Emitter Voltage**



**Fig. 8 - Typical Gate Charge vs. Gate-to-Emitter Voltage**



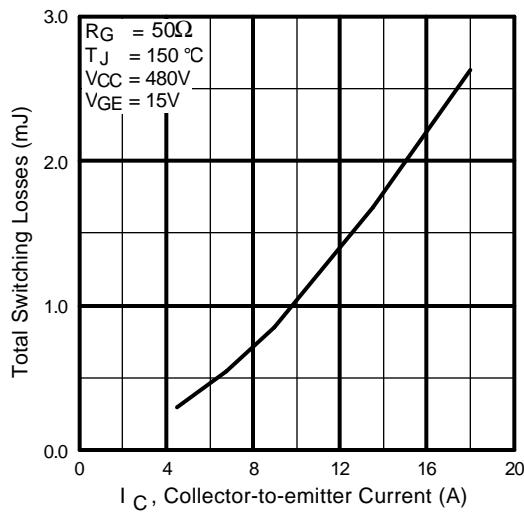
**Fig. 9 - Typical Switching Losses vs. Gate Resistance**



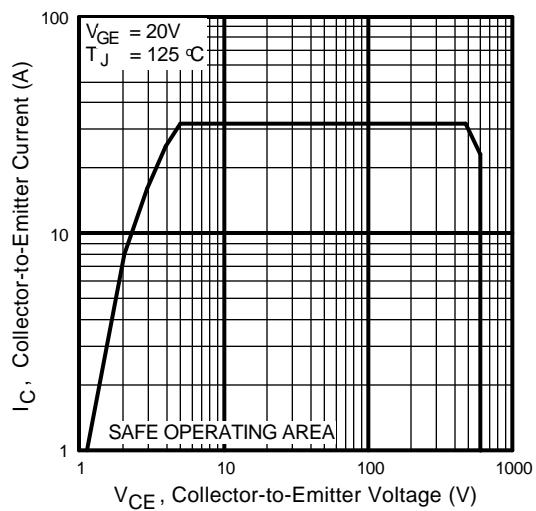
**Fig. 10 - Typical Switching Losses vs. Junction Temperature**

# IRG4BC20KD-S

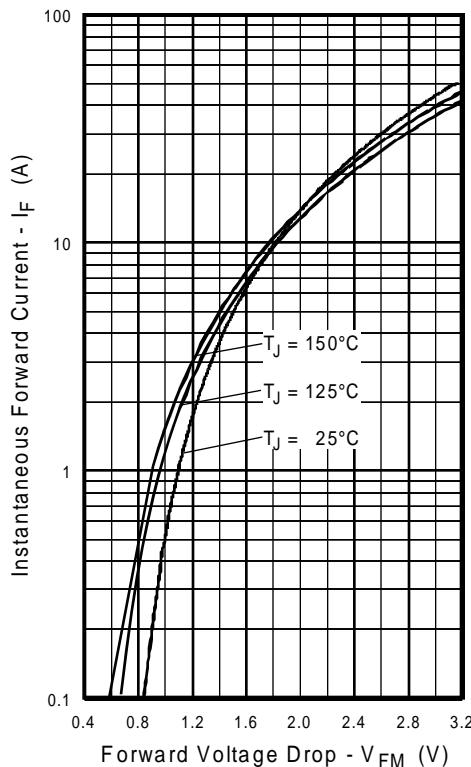
International  
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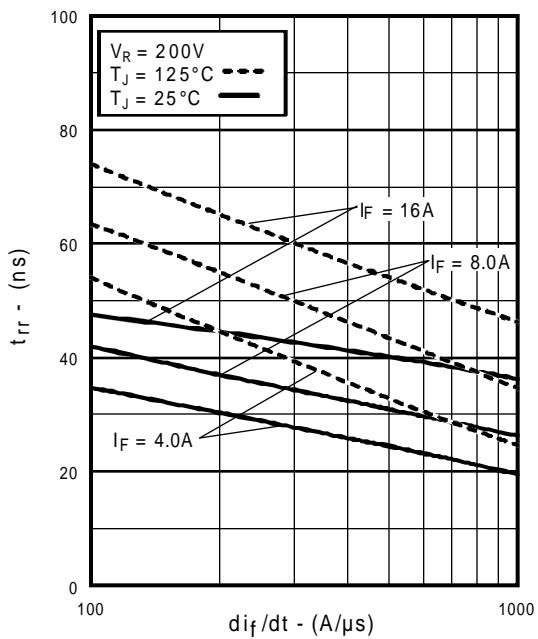
**Fig. 11** - Typical Switching Losses vs.  
Collector-to-Emitter Current



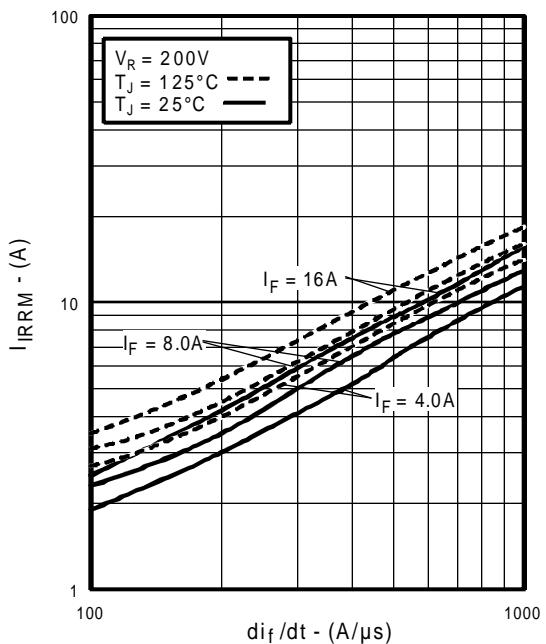
**Fig. 12** - Turn-Off SOA



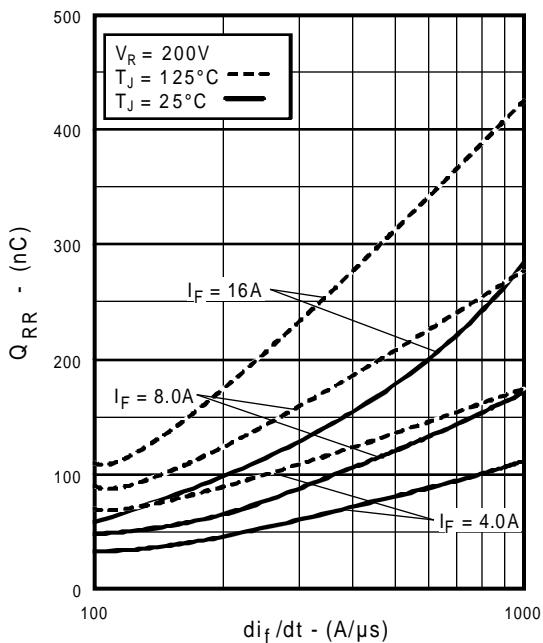
**Fig. 13** - Maximum Forward Voltage Drop vs. Instantaneous Forward Current



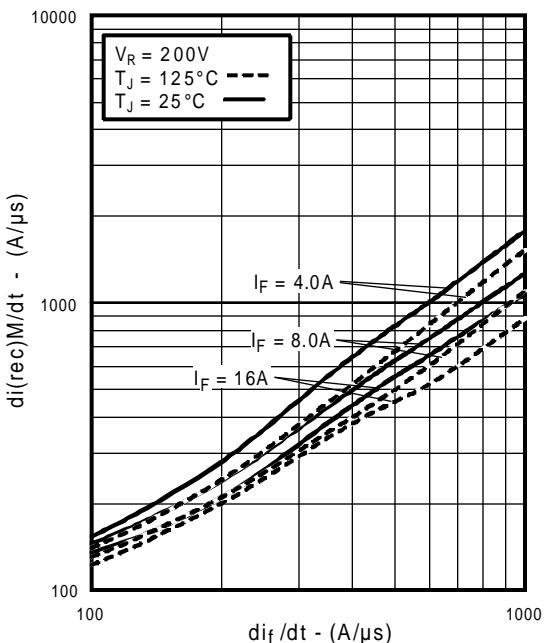
**Fig. 14** - Typical Reverse Recovery vs.  $di_f/dt$



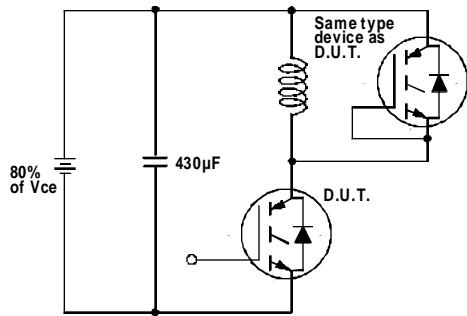
**Fig. 15** - Typical Recovery Current vs.  $di_f/dt$



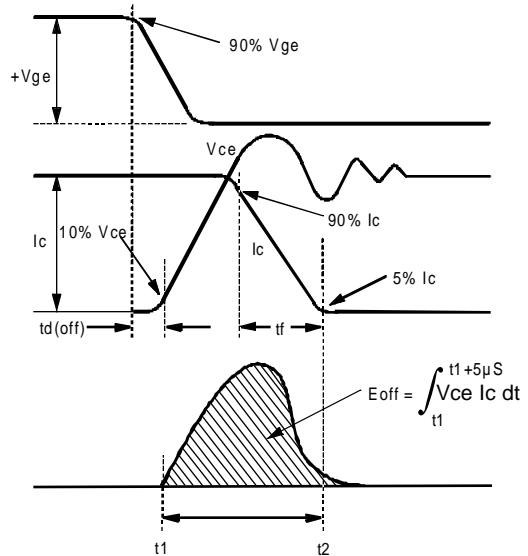
**Fig. 16** - Typical Stored Charge vs.  $di_f/dt$



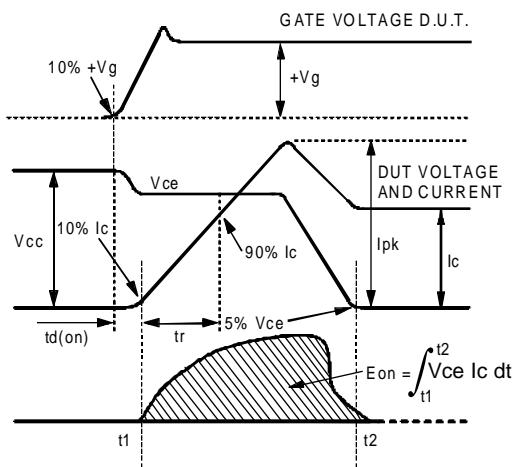
**Fig. 17** - Typical  $di_{(rec)}M/dt$  vs.  $di_f/dt$



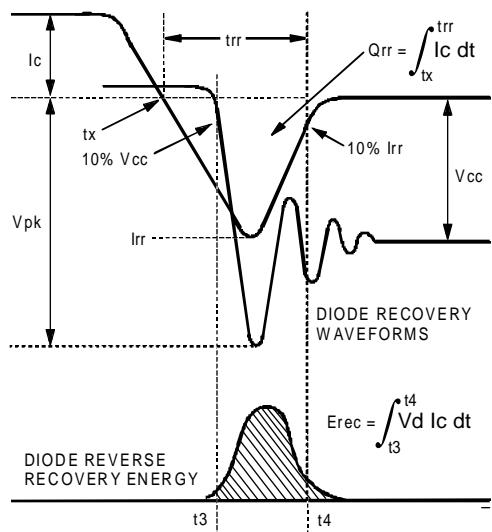
**Fig. 18a -** Test Circuit for Measurement of  $I_{LM}$ ,  $E_{on}$ ,  $E_{off(diode)}$ ,  $t_{rr}$ ,  $Q_{rr}$ ,  $I_{rr}$ ,  $t_d(on)$ ,  $t_f$



**Fig. 18b -** Test Waveforms for Circuit of Fig. 18a, Defining  $E_{off}$ ,  $t_d(off)$ ,  $t_f$



**Fig. 18c -** Test Waveforms for Circuit of Fig. 18a, Defining  $E_{on}$ ,  $t_d(on)$ ,  $t_r$



**Fig. 18d -** Test Waveforms for Circuit of Fig. 18a, Defining  $E_{rec}$ ,  $t_{rr}$ ,  $Q_{rr}$ ,  $I_{rr}$

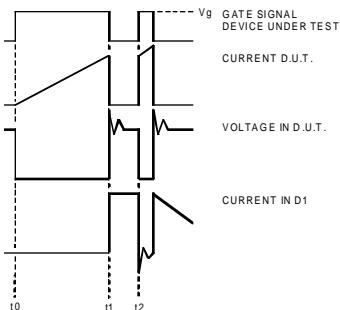


Figure 18e. Macro Waveforms for Figure 18a's Test Circuit

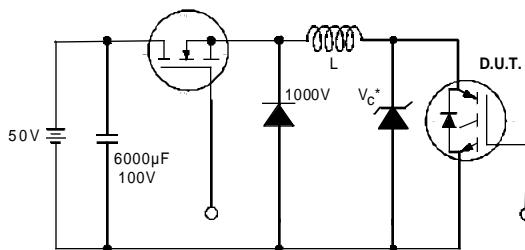


Figure 19. Clamped Inductive Load Test Circuit

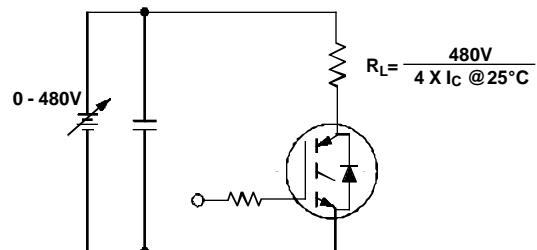
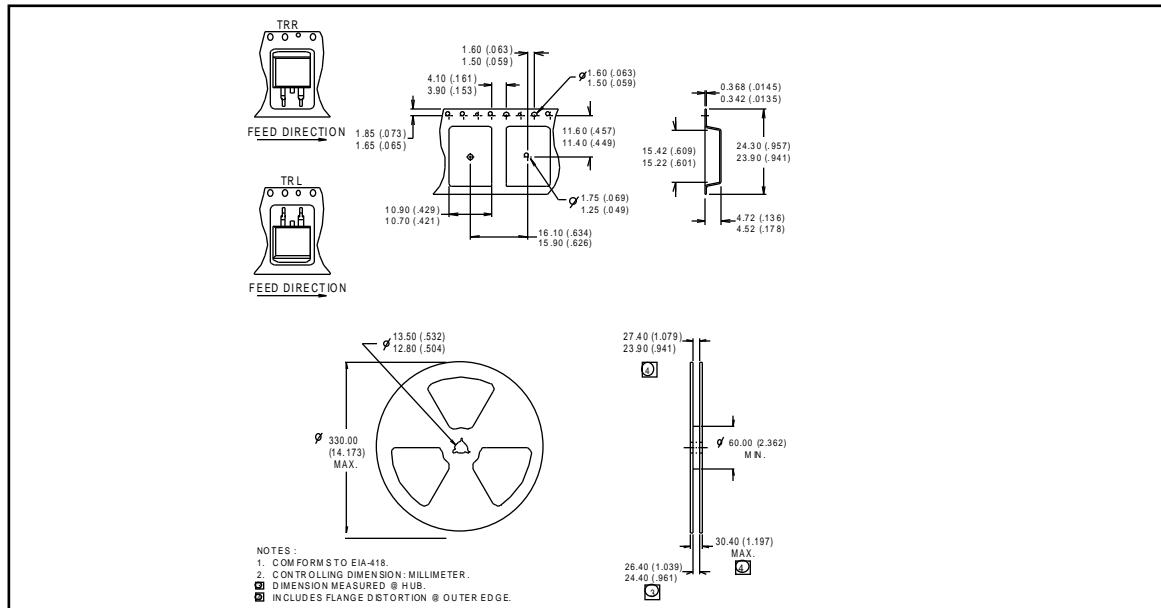


Figure 20. Pulsed Collector Current Test Circuit

## Tape & Reel Information

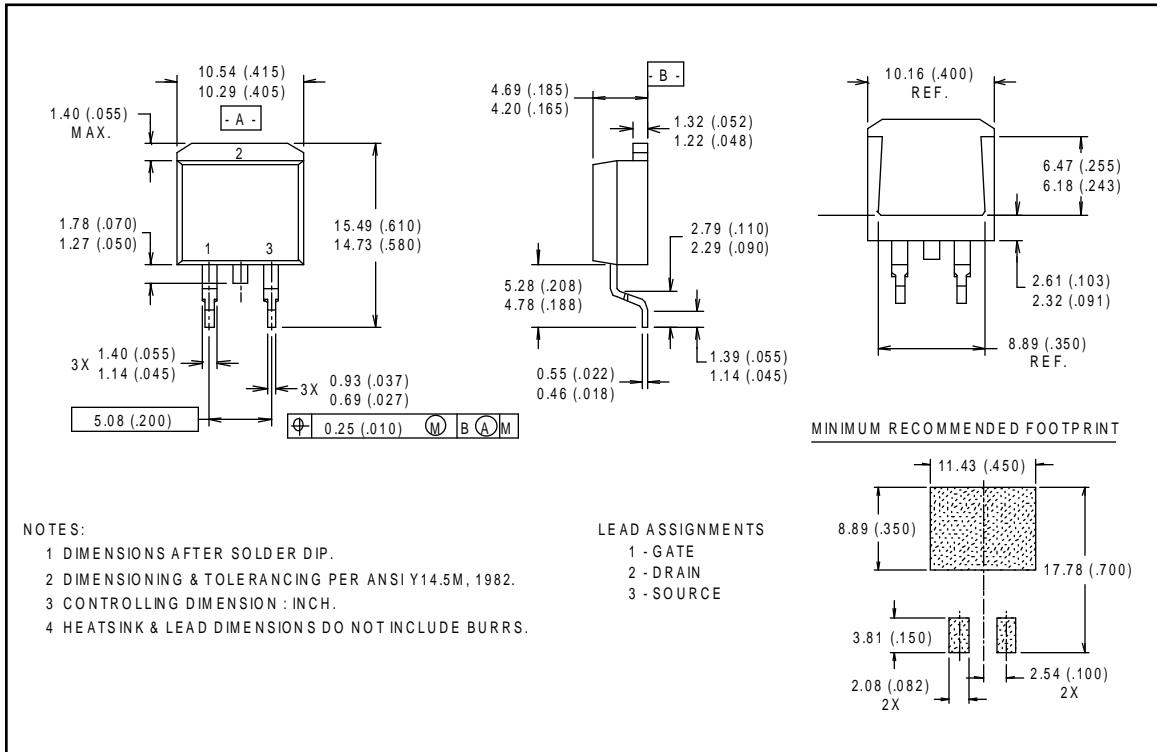
D<sup>2</sup>Pak



## Notes:

- ① Repetitive rating:  $V_{GE}=20V$ ; pulse width limited by maximum junction temperature (figure 20)
- ②  $V_{CC}=80\%$ ( $V_{CES}$ ),  $V_{GE}=20V$ ,  $L=10\mu H$ ,  $R_G=50\Omega$  (figure 19)
- ③ Pulse width  $\leq 80\mu s$ ; duty factor  $\leq 0.1\%$ .
- ④ Pulse width  $5.0\mu s$ , single shot.
- ⑤ When mounted on 1" square PCB (FR-4 or G-10 Material ).  
For recommended footprint and soldering techniques refer to application note #AN-994.

## D<sup>2</sup>Pak Package Outline



International  
**IR** Rectifier

**WORLD HEADQUARTERS:** 233 Kansas St., El Segundo, California 90245, Tel: (310) 322 3331

**EUROPEAN HEADQUARTERS:** Hurst Green, Oxted, Surrey RH8 9BB, UK Tel: ++ 44 1883 732020

**IR CANADA:** 7321 Victoria Park Ave., Suite 201, Markham, Ontario L3R 2Z8, Tel: (905) 475 1897

**IR GERMANY:** Saalburgstrasse 157, 61350 Bad Homburg Tel: ++ 49 6172 96590

**IR ITALY:** Via Liguria 49, 10071 Borgaro, Torino Tel: ++ 39 11 451 0111

**IR FAR EAST:** K&H Bldg., 2F, 30-4 Nishi-Ikebukuro 3-Chome, Toshima-Ku, Tokyo Japan 171 Tel: 81 3 3983 0086

**IR SOUTHEAST ASIA:** 315 Outram Road, #10-02 Tan Boon Liat Building, Singapore 0316 Tel: 65 221 8371

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