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# HM62G36256 Series

8M Synchronous Fast Static RAM  
(256k-words x 36-bits)

## HITACHI

ADE-203-1010(Z)  
Preliminary, Rev. 0.0  
Feb. 5, 1999

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### Features

- 3.3V+10%, -5% Operation
- 8M bit density
- 200MHz - 250MHz frequency
- Synchronous Operation
- Internal self-timed Late Write
- Byte Write Control  
( 4 byte write selects, one for each 9 bits)
- Optional x 18 configuration
- HSTL compatible I/O
- Programmable impedance output drivers
- User selective input trip - point
- Differential , HSTL Clock Inputs
- Asynchronous  $\bar{G}$  Output Control
- Asynchronous sleep mode
- BGA 119pin Package
- Limited set of boundary scan JTAG IEEE 1149.1 compatible
- Protocol : Single Clock Register-Register Mode

### Ordering Information

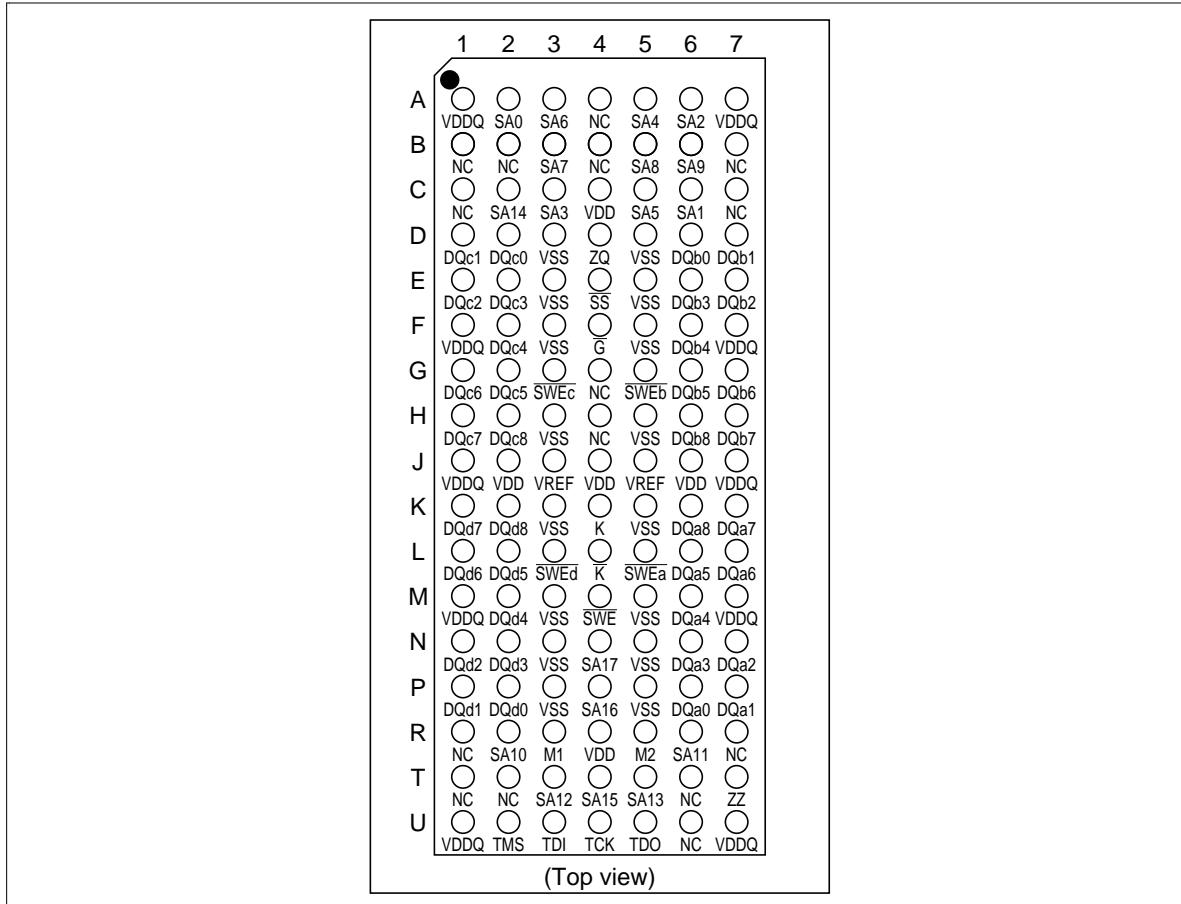
Type Number	Access Time	Cycle Time	Package
HM62G36256BP-4	2.2ns	4.0 ns	119 Bump 1. 27 mm
HM62G36256BP-5	2.5ns	5.0 ns	14 mm x 22 mm BGA (BP-119A)

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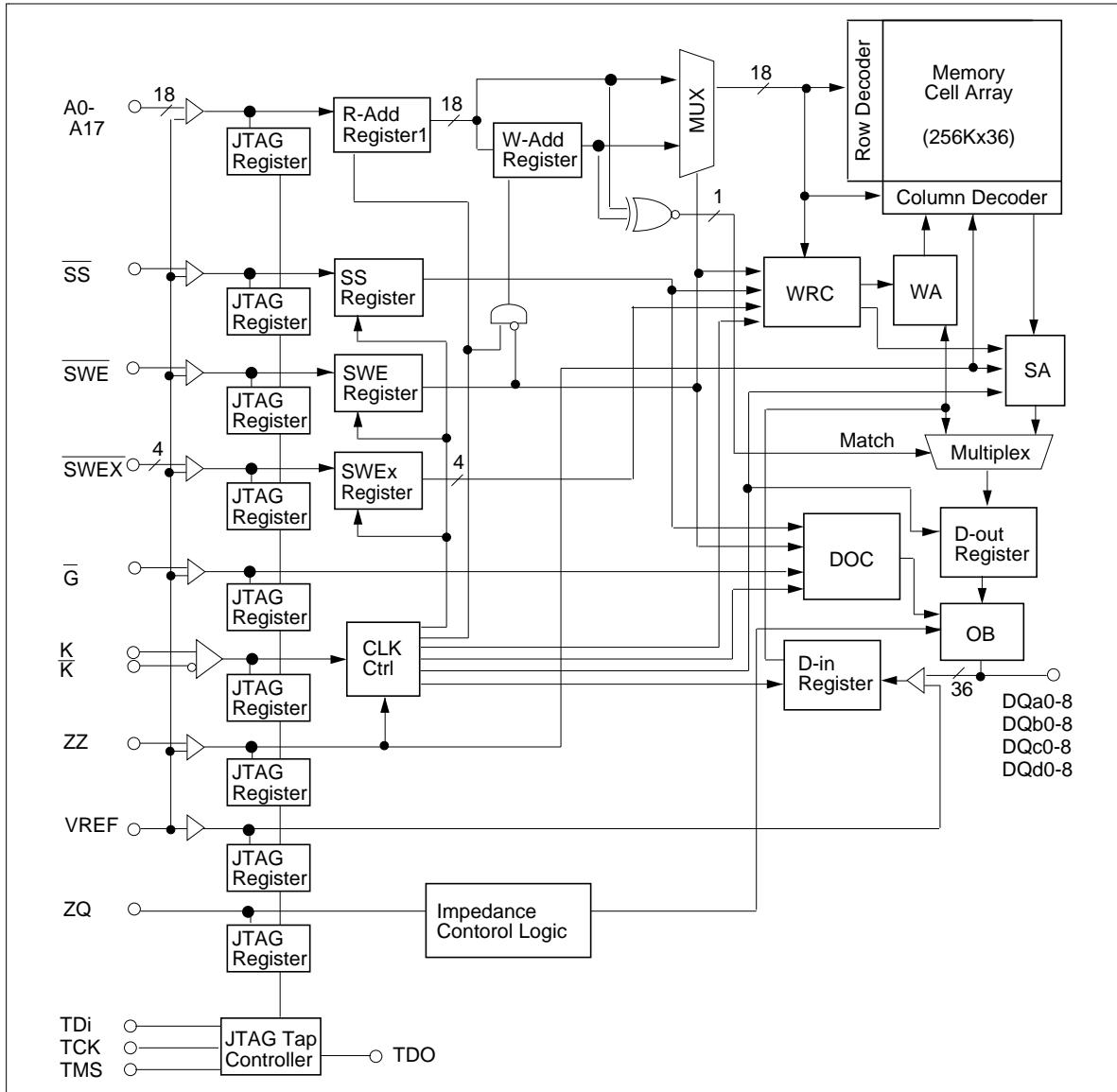
## HM62G36256 Series

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### Pin Arrangement



**Block Diagram**



## HM62G36256 Series

### Pin Descriptions

Name	I/O Type	Descriptions	Note
$V_{DD}$	Supply	Core Power Supply	
$V_{SS}$	Supply	Ground	
$V_{DDQ}$	Supply	Output Power Supply	
$V_{REF}$	Supply	Input Reference : provides input reference voltage	
K	Input	Clock Input. Active high.	
$\bar{K}$	Input	Clock Input. Active low.	
SS	Input	Synchronous Chip Select	
SWE	Input	Synchronous Write Enable	
SAn	Input	Synchronous Address Input	$n=0,1,2\dots 17$
SWEx	Input	Synchronous Byte Write Enables	$x = a, b, c, d$
$\bar{G}$	Input	Asynchronous Output Enable	
ZZ	Input	Power Down Mode Select	
ZQ	Input	Output impedance control	1
DQxn	I/O	Synchronous Data Input/Output	$x = a, b, c, d \quad n=0,1,2\dots 8$
M1, M2	Input	Output Protocol Mode Select	
TMS	Input	Boundary Scan Test Mode Select	
TCK	Input	Boundary Scan Test Clock	
TDI	Input	Boundary Scan Test Data Input	
TDO	Output	Boundary Scan Test Data Output	
NC	—	No Connection	

M1	M2	Protocol	
$V_{SS}$	$V_{DD}$	Synchronous register to register operation	2

- Notes:
1. ZQ is to be connected to Vss via a resistance RQ where  $150\Omega \leq RQ \leq 350 \Omega$ , if  $ZQ=V_{DDQ}$  or open, output buffer impedance will be maximum. A case of minimum impedance, it needs to connect over  $120 \Omega$  between ZQ and Vss.
  2. There is 1 protocol with mode pin. Mode control pins(M1,M2) are to be tied either VDD or Vss. The state of the Mode control inputs must be set before power-up and must not change during device operation. Mode control inputs are not standard inputs and may not meet VIH or VIL specification.

## HM62G36256 Series

### Truth Table

<u>ZZ</u>	<u>SS</u>	<u>G</u>	<u>SWE</u>	<u>SWEa</u>	<u>SWEb</u>	<u>SWEc</u>	<u>SWEd</u>	<u>K</u>	<u>K̄</u>	Operation	DQ(n)	DQ(n+1)
H	X	X	X	X	X	X	X	X	X	sleep mode	High-Z	High-Z
L	H	X	X	X	X	X	X	L-H	H-L	Dead (not selected)	X	High-Z
L	X	H	X	X	X	X	X	X	X	Dead (Dummy read)	High-Z	High-Z
L	L	L	H	X	X	X	X	L-H	H-L	Read	X	Dout(a,b,c,d)0-8
L	L	X	L	L	L	L	L	L-H	H-L	Write a, b, c, d byte	High-Z	Din(a,b,c,d)0-8
L	L	X	L	H	L	L	L	L-H	H-L	Write b, c, d byte	High-Z	Din(b,c,d)0-8
L	L	X	L	L	H	L	L	L-H	H-L	Write a, c, d byte	High-Z	Din(a,c,d)0-8
L	L	X	L	L	L	H	L	L-H	H-L	Write a, b, d byte	High-Z	Din(a,b,d)0-8
L	L	X	L	L	L	L	H	L-H	H-L	Write a, b, c byte	High-Z	Din(a,b,c)0-8
L	L	X	L	H	H	L	L	L-H	H-L	Write c, d byte	High-Z	Din(c,d)0-8
L	L	X	L	L	H	H	L	L-H	H-L	Write a, d byte	High-Z	Din(a,d)0-8
L	L	X	L	L	L	H	H	L-H	H-L	Write a, b byte	High-Z	Din(a,b)0-8
L	L	X	L	H	L	L	H	L-H	H-L	Write b,c byte	High-Z	Din(b,c)0-8
L	L	X	L	H	H	H	L	L-H	H-L	Write d byte	High-Z	Din(d)0-8
L	L	X	L	H	H	L	H	L-H	H-L	Write c byte	High-Z	Din(c)0-8
L	L	X	L	H	L	H	H	L-H	H-L	Write b byte	High-Z	Din(b)0-8
L	L	X	L	L	H	H	H	L-H	H-L	Write a byte	High-Z	Din(a)0-8

- Notes:
1. X means don't care for synchronous inputs, and H or L for asynchronous inputs.
  2. SWE, SS, SWEa to SWEd, SA are sampled at the rising edge of K clock.
  3. Although differential clock operation is implied, this SRAM will operate properly with one clock phase(either K or K̄)tied to Vref. Under such single-ended clock operation, all parameters specified within this document will be met.

## HM62G36256 Series

### Absolute Maximum Ratings

Parameter	Symbol	Rating	Unit	Note
Input Voltage on any pin	$V_{IN}$	-0.5 to $V_{DDQ}+0.5$	V	1, 4
Core Supply voltage	$V_{DD}$	-0.5 to 3.9	V	1
Output Supply Voltage	$V_{DDQ}$	-0.5 to 2.2	V	1, 4
Operating Temperature	$T_{OPR}$	0 to 70	°C	
Storage Temperature	$T_{STG}$	-55 to 125	°C	
Output Short-Circuit Current	$I_{OUT}$	25	mA	
Latch up Current	$I_{LI}$	200	mA	
Package junction to case thermal resistance	$\theta_{JC}$	5	°C/W	5,7
Package junction to ball thermal resistance	$\theta_{JB}$	8	°C/W	6,7

Notes: 1. All voltage are referenced to  $V_{SS}$ .

2. Permanent device damage may occur if Absolute Maximum Ratings are exceeded. Functional operation should be restricted to the Operation Conditions. Exposure to higher than recommended voltages for extended periods of time could affect device reliability.
3. These CMOS memory circuits have been designed to meet the DC and AC specifications shown in the tables after thermal equilibrium has been established.
4. The following supply voltage application sequence is recommended:  $V_{SS}$ ,  $V_{DD}$ ,  $V_{DDQ}$ ,  $V_{ref}$  then  $V_{IN}$ . Remember, according to the Absolute Maximum Ratings table,  $V_{DDQ}$  is not to exceed 3.9V, whatever the instantaneous value of  $V_{DDQ}$ .
5.  $\theta_{JC}$  is measured at the center of mold surface in fluorocarbon.(See Fig 1.)
6.  $\theta_{JB}$  is measured on the center ball pad after removing the ball in fluorocarbon. (See Fig 1.)
7. These thermal resistance value have error of +/- 5°C/W.

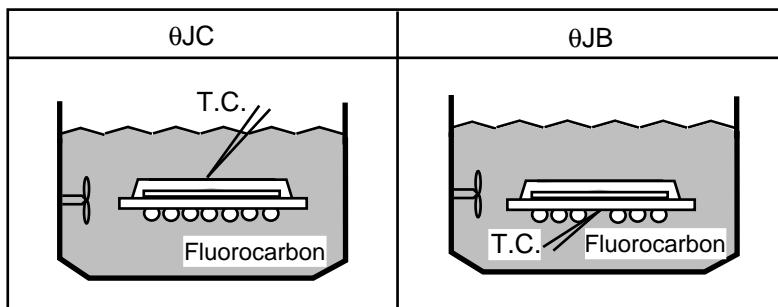


Fig.1 Definition of measurement

## HM62G36256 Series

### Recommended DC Operating Conditions (Ta = 0 to 70°C [Tj max = 110°C])

Parameter	Symbol	Min	Typ	Max	Unit	Notes
Power Supply voltage -- Core	V <sub>DD</sub>	3.135	3.30	3.63	V	
Power Supply voltage -- I/O	V <sub>DDQ</sub>	1.4	1.5	1.6	V	
Input Reference Voltage -- I/O	V <sub>REF</sub>	0.65	0.75	0.90	V	1
Input High Voltage	V <sub>IH</sub>	V <sub>REF</sub> +0.1	—	V <sub>DDQ</sub> +0.3	V	
Input Low Voltage	V <sub>IL</sub>	-0.5	—	V <sub>REF</sub> -0.1	V	
Clock Differential Voltage	V <sub>DIF</sub>	0.1	—	V <sub>DDQ</sub> +0.3	V	2, 3
Clock Common Mode Voltage	V <sub>CM</sub>	0.55	—	0.90	V	3

Notes : 1. Peak to Peak AC component superimposed on V<sub>ref</sub> may not exceed 5% of V<sub>ref</sub>.

2. Minimum differential input voltage required for differential input clock operation.

3. See Figure 1.

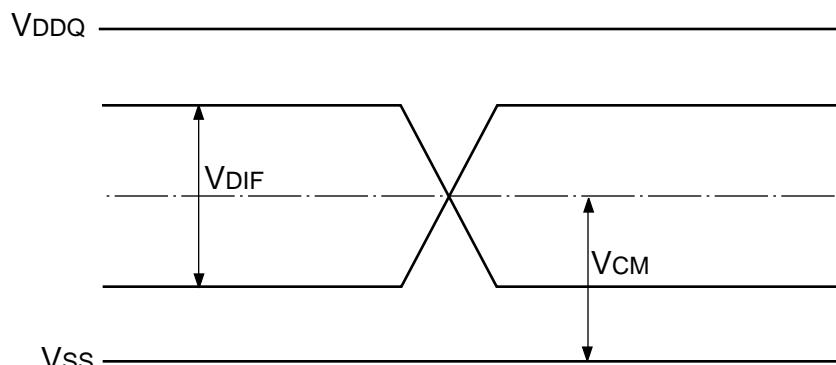


Figure 1. Differential Voltage / Common Mode Voltage

## HM62G36256 Series

**DC Characteristics** ( $T_a = 0$  to  $70^\circ\text{C}$ , [ $T_{jmax}=110^\circ\text{C}$ ],  $V_{DD} = 3.3\text{V}+10\%, -5\%$ )

Parameter		Symbol	Min	Max	Unit	Note
Input Leakage Current		$I_{LI}$	—	2	$\mu\text{A}$	1
Output Leakage Current		$I_{LO}$	—	5	$\mu\text{A}$	2
Standby Current		$I_{SBZZ}$	—	100	mA	3
VDD Operating Current, excluding output drivers.	4ns cycle	$I_{DD4}$	—	600	mA	4
	5ns cycle	$I_{DD5}$	—	500	mA	4
Quiescent Active Power Supply Current.		$I_{DD2}$	—	180	mA	5

Parameter	Symbol	Min	Typ	Max	Unit	Note
Output Low Voltage	$V_{OL}$	$V_{SS}$	—	$V_{SS}+0.4$	V	6
Output High Voltage	$V_{OH}$	$V_{DDQ}-0.4$	—	$V_{DDQ}$	V	6
ZQ pin Connect Resistance	RQ	150	250	350	$\Omega$	
Output "Low" Current	$I_{OL}$	$(V_{DDQ}/2)/[(RQ/5)-15\%]$		$(V_{DDQ}/2)/[(RQ/5)+15\%]$	mA	7,9
Output "High" Current	$I_{OH}$	$(V_{DDQ}/2)/[(RQ/5)+15\%]$		$(V_{DDQ}/2)/[(RQ/5)-15\%]$	mA	8,9

- Note:
1.  $0 \leq V_{in} \leq V_{DDQ}$  for all input pins( except  $V_{REF}, ZQ, M1, M2$  pin)
  2.  $0 \leq V_{OUT} \leq V_{DDQ}$ , DQ in High-Z
  3. All inputs (except clock) are held at either VIH or VIL,ZZ is held at VIH,Iout=0 mA
  4. Iout = 0 mA , read 50% / write 50%,  $V_{DD} = V_{DD}$  max , Frequency =min.cycle
  5. Iout = 0 mA , read 50% / write 50%,  $V_{DD} = V_{DD}$  max , Frequency = 3 MHz
  6. Minimum impedance push pull output buffer mode,  $I_{OH}=-6\text{mA}$ ,  $I_{OL}=6\text{mA}$
  7. Measured at  $V_{OL}=1/2 V_{DDQ}$
  8. Measured at  $V_{OH}=1/2 V_{DDQ}$
  9. Output buffer impedance can be programmed by terminating the ZQ pin to VSS through a precision resister(RQ). The value of RQ is five times the output impedance desired. The allowable range of RQ to guarantee impedance matching with a tolerance of 15% is between  $150\Omega$  and  $350\Omega$  . If the status of ZQ pin is open ,output impedance is maximum. Maximum impedance occurs with ZQ connected to  $V_{DDQ}$ . The impedance update of the output driver occurs when the SRAM is in High-Z. Write and Deselect operations will synchronously switch the SRAM into and out of High-Z, therefore triggering an update. The user may choose to invoke asynchronous  $\bar{G}$  updates by providing a  $\bar{G}$  setup and hold about the K clock to guarantee the proper update. At power up, the output impedance default to minimum impedance. It will take 1024 cycles for the impedance to be completely updated if the programmed impedance is much higher than minimum impedance.

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## HM62G36256 Series

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### AC Characteristics ( $0^{\circ}\text{C} \leq \text{Ta} \leq 70^{\circ}\text{C}$ [ $\text{T}_j \text{ max} = 110^{\circ}\text{C}$ ], $V_{\text{DD}} = 3.3\text{V} + 10\%, -5\%$ )

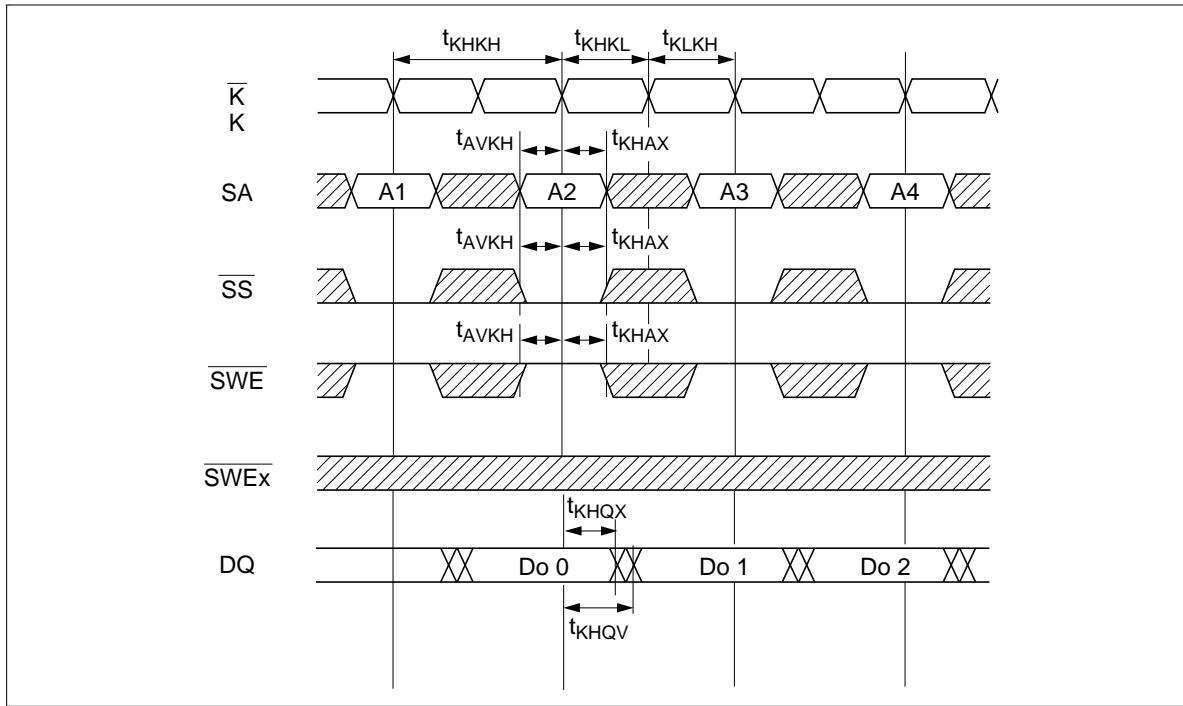
Single Differential Clock Register-Register Mode ( $M1 = V_{\text{SS}}$ ,  $M2 = V_{\text{DD}}$ )

Parameter	Symbol	- 4		- 5		Unit	Notes
		Min	Max	Min	Max		
CK Clock Cycle time	$t_{\text{KHKH}}$	4.0	—	5.0	—	ns	
CK Clock High Width	$t_{\text{KHKL}}$	1.5	—	1.5	—	ns	
CK Clock Low Width	$t_{\text{KLKH}}$	1.5	—	1.5	—	ns	
Address Setup Time	$t_{\text{AVKH}}$	0.5	—	0.5	—	ns	
Data Setup Time	$t_{\text{DVKH}}$	0.5	—	0.5	—	ns	
Address Hold Time	$t_{\text{KHAX}}$	—	0.75 <sup>1)</sup>	—	1.0	ns	
Data Hold Time	$t_{\text{KHDX}}$	—	0.75 <sup>1)</sup>	—	1.0	ns	
Clock High to output valid	$t_{\text{KHQV}}$	—	2.2	—	2.5	ns	2
Clock High to output hold	$t_{\text{KHQX}}$	0.5	—	0.5	—	ns	2
Clock High to output valid( $\overline{\text{SS}}$ ctrl.)	$t_{\text{KHQX2}}$	—	2.2	—	2.5	ns	2,5
Clock High to output High-Z	$t_{\text{KHQZ}}$	—	2.5	—	3.0	ns	2,3
Output Enable low to output Low-Z	$t_{\text{GLQX}}$	0.5	—	0.5	—	ns	2,5
Output Enable low to output valid	$t_{\text{GLQV}}$	—	2.5	—	2.5	ns	2,3
Output Enable low to output High-Z	$t_{\text{GHQZ}}$	—	2.5	—	2.5	ns	2,3
Sleep mode recovery time	$t_{\text{ZXR}}$	10.0	—	10.0	—	ns	
Sleep mode enable time	$t_{\text{ZZE}}$	—	10.0	—	10.0	ns	2,3

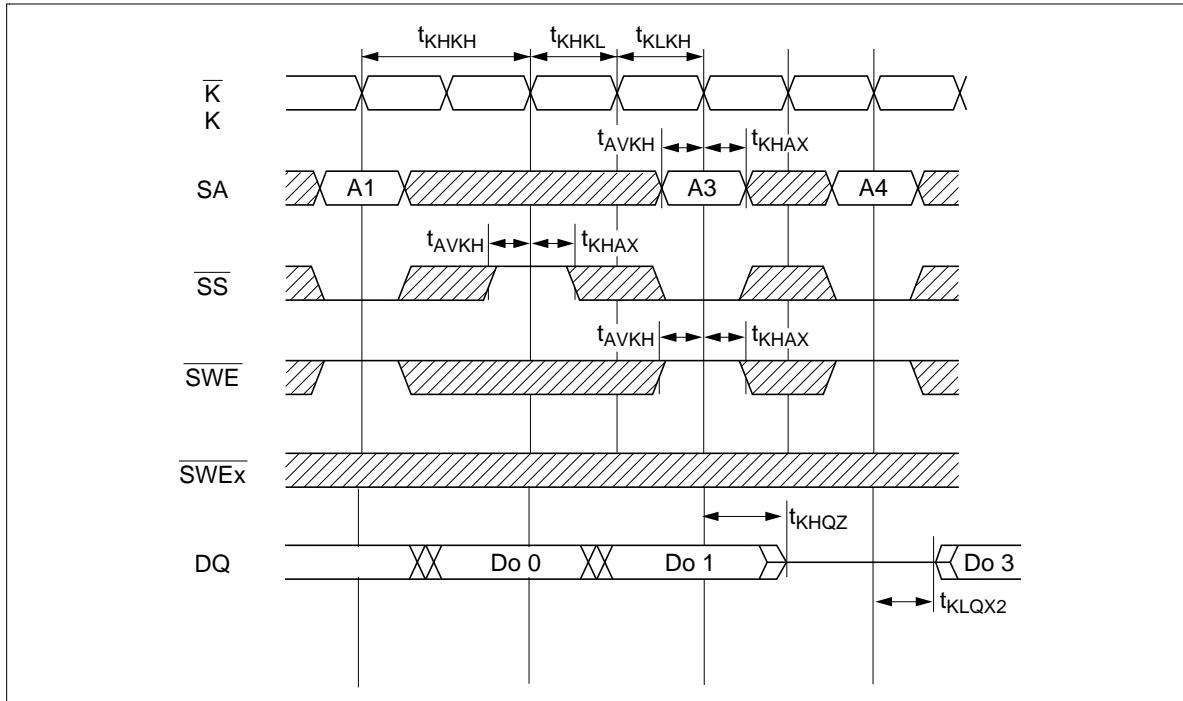
- Notes:
1. Guaranteed by design.
  2. See AC Test Loading figure.
  3. Transitions are measured at start point of output high impedance from output low impedance.
  4. Output Driver Impedance update specifications for  $\overline{\text{G}}$  induced updates. Write and Deselected cycles will also induce Output Driver updates during High-Z.
  5. Transitions are measured  $\pm 50\text{mV}$  from steady state voltage.

## HM62G36256 Series

### Read Cycle 1

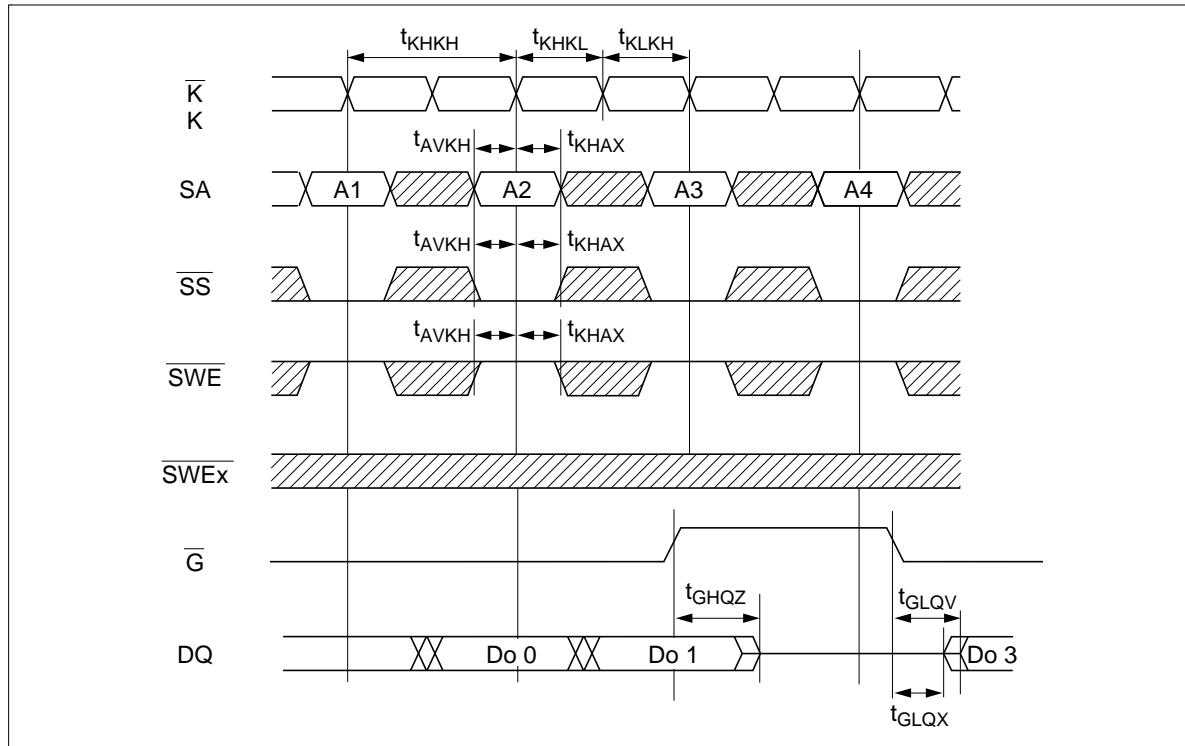


### Read Cycle 2 ( $\overline{SS}$ Controlled)

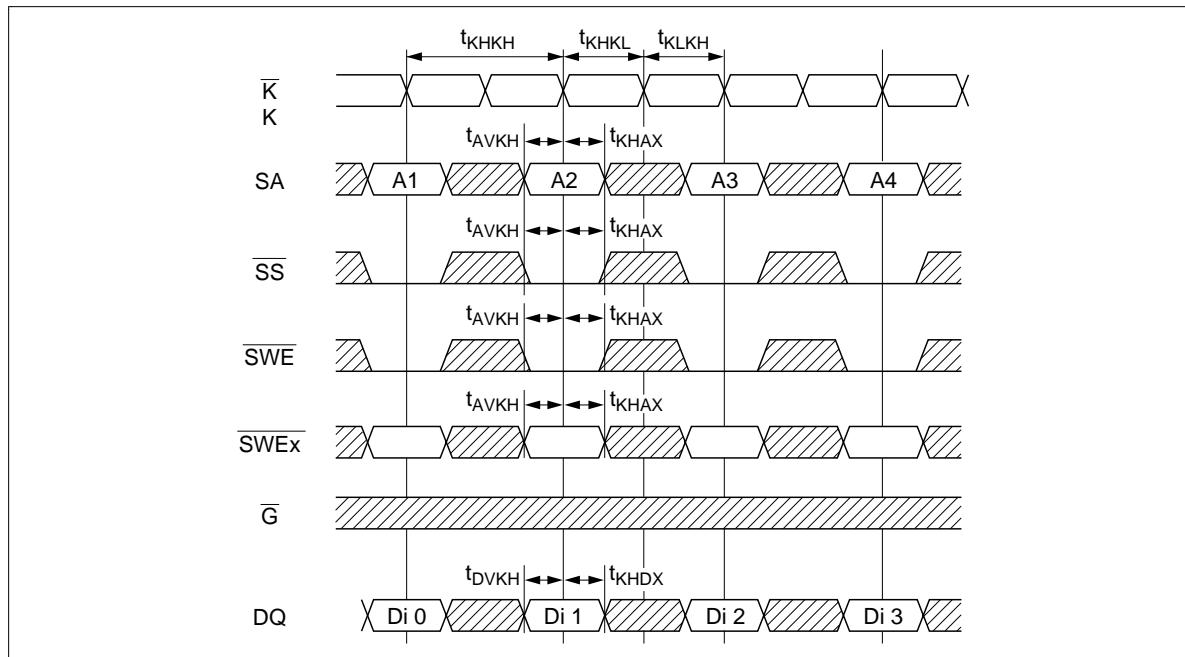


Notes:  $\overline{G}_{ZZ} = VIL$ ,  $x = a, b, c, d$

**Read Cycle 3 ( $\bar{G}$  Controlled)**



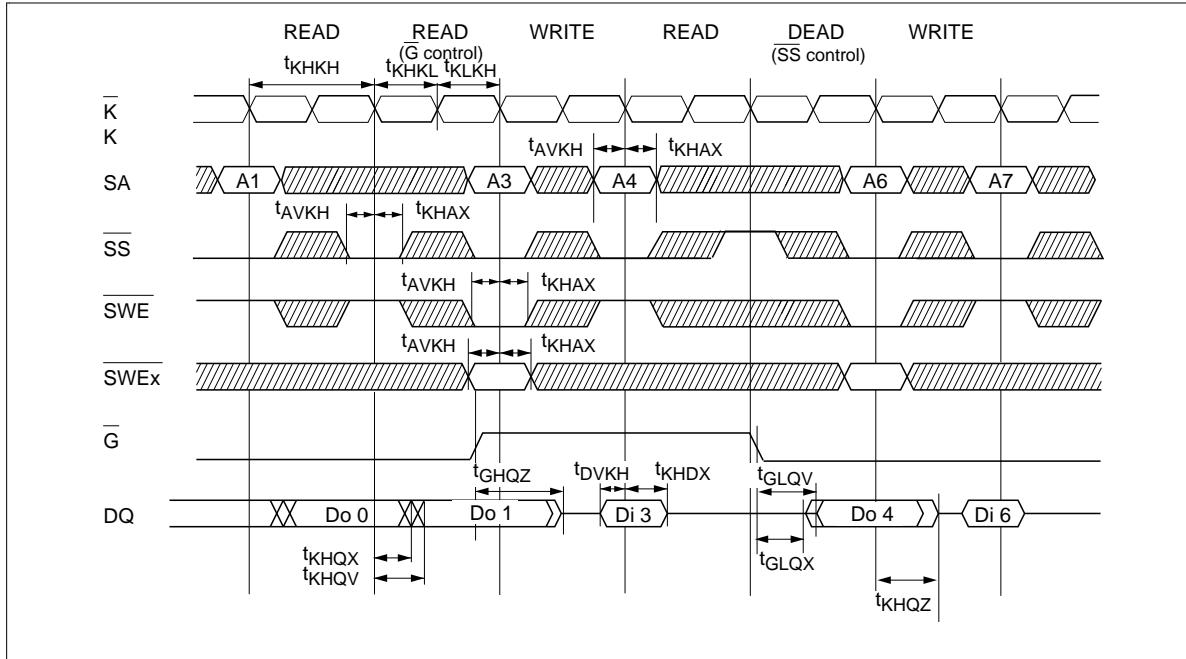
**Write Cycle**



Notes: ZZ =  $V_{IL}$ , x = a, b, c, d

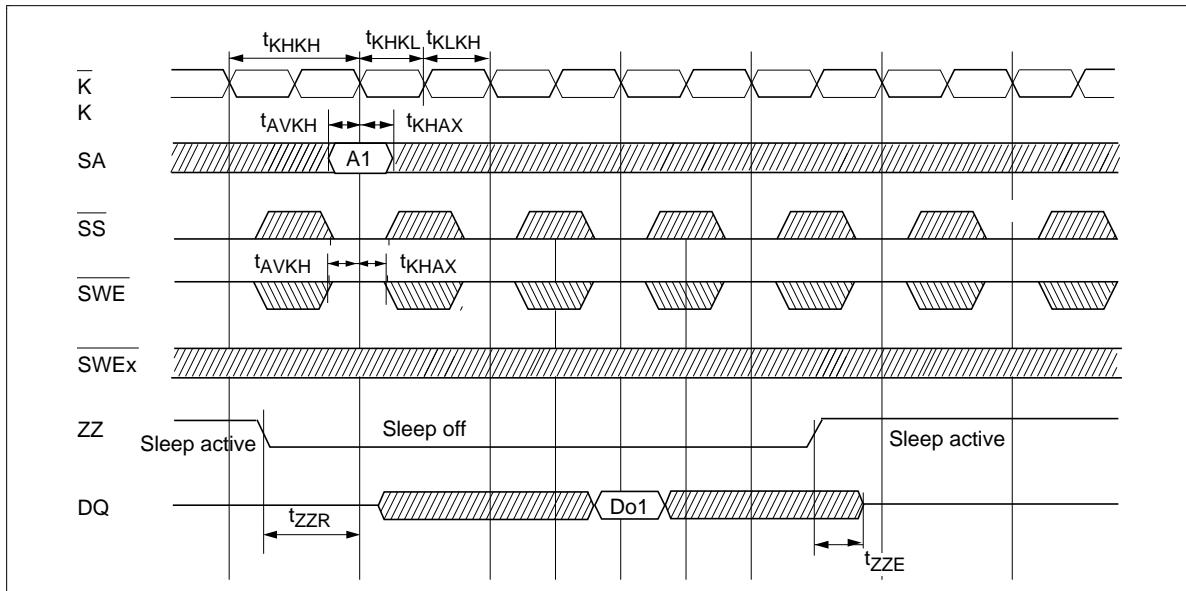
## HM62G36256 Series

### Read-Write Cycle



Note: ZZ =  $V_{IL}$ , x = a, b, c, d

### ZZ Control



Notes:  $\bar{G} = V_{IL}$ , x = a, b, c, d

## HM62G36256 Series

### Input Capacitance ( $T_a = 25^\circ C$ , $f = 1 \text{ MHz}$ )

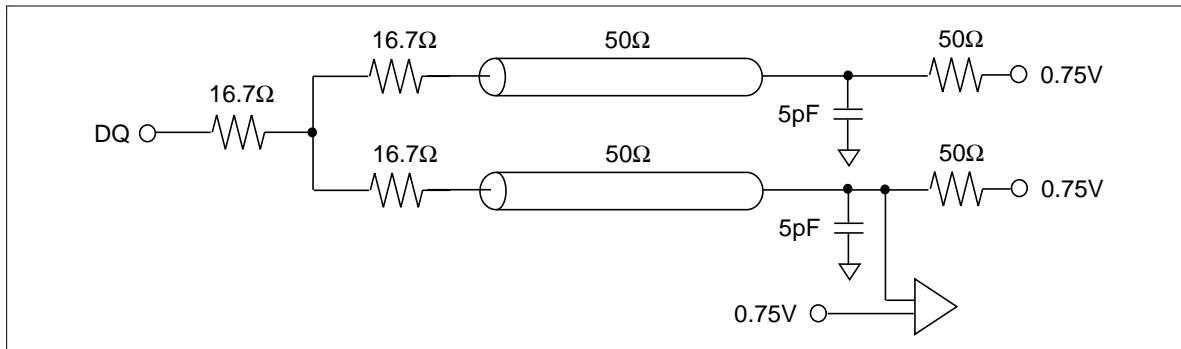
Parameter	Symbol	Min	Max	Unit	Pin Name
Input Capacitance	$C_{IN}$	—	4	pF	SAn, $\overline{SS}$ , $\overline{SWE}$ , $\overline{SWEx}$
Clock Input Capacitance	$C_{CLK}$	—	7	pF	K, $\overline{K}$ , $\overline{G}$
I/O Capacitance	$C_{IO}$	—	5	pF	DQxn

Note: This parameter is sampled and not 100% tested.

### AC Test Conditions

Parameter	Symbol	Conditions	Unit	Note
Input and output timing reference levels	$V_{REF}$	0.75	V	
Input signal amplitude	$V_{IL}, V_{IH}$	0.25 to 1.25	V	
Input rise / fall time	$tr, tf$	0.5 (10% to 90%)	ns	
Clock input timing reference level		Differential Cross Point		
$V_{DIF}$ to Clock		0.75	V	
$V_{CM}$ to Clock		0.75	V	
Output Loading conditions		See Figures		

Note : Measurement condition is the minimum impedance push pull output buffer mode,  $IOH=-6\text{mA}$ ,  $IOL=6\text{mA}$



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## HM62G36256 Series

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### Boundary Scan Test Access Port Operations

#### overview

In order to perform the interconnect testing of the modules that include this SRAM, the serial boundary scan test access port (TAP) is designed to operate in a manner consistent with IEEE Standard 1149.1 - 1990. But does not implement all of the functions required for 1149.1 compliance. The HM62G series contains a TAP controller. Instruction register, Boundary scan register, Bypass register and ID register.

### Test Access Port Pins

Symbol I/O	Name
TCK	Test Clock
TMS	Test Mode Select
TDI	Test Data In
TDO	Test Data Out

Notes: This Device does not have a TRST (TAP Reset) pin. TRST is optional in IEEE 1149.1.

To disable the TAP, TCK must be connected to Vss. TDO should be left unconnected.

To test Boundary scan, ZZ pin need to be kept below Vref -0.4V.

### TAP DC Operating Characteristics ( $T_a = 0^{\circ}\text{C}$ to $70^{\circ}\text{C}$ [ $T_j \text{ max} = 110^{\circ}\text{C}$ ])

Parameter	Symbol	Min	Max	Note
Boundary scan Input High voltage	$V_{IH}$	2.0 V	$V_{DD} + 0.3$ V	
Boundary scan Input Low voltage	$V_{IL}$	-0.5 V	0.8 V	
Boundary scan Input Leakage Current	$I_{LI}$	-2 $\mu$ A	+2 $\mu$ A	1
Boundary scan Output Low voltage	$V_{OL}$		0.4 V	2
Boundary scan Output High voltage	$V_{OH}$	2.4 V		3

Notes: 1.  $0 \leq V_{in} \leq V_{DD}$  for all logic input pin

2.  $I_{OL} = -8$  mA

3.  $I_{OH} = 8$  mA

## HM62G36256 Series

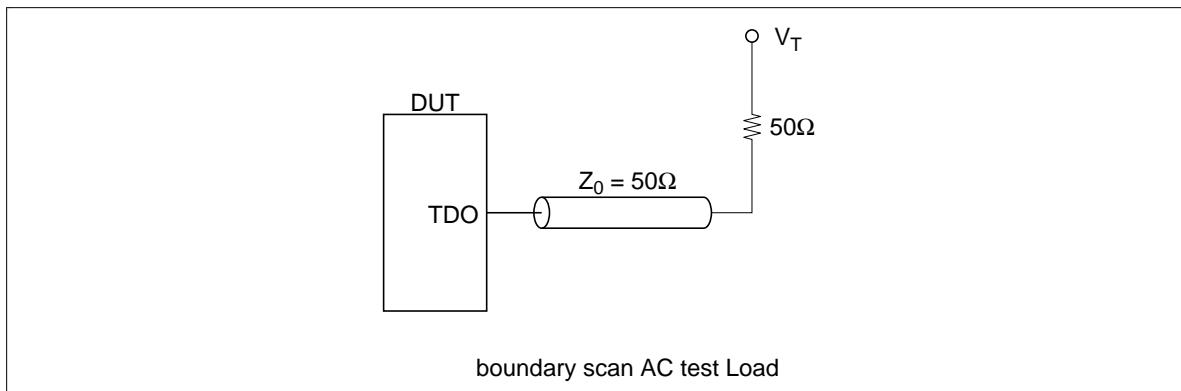
### TAP AC Operating Characteristics (Ta = 0°C to 70°C [Tj max = 110 °C])

Parameter	Symbol	Min	Max	Unit	Note
Test Clock Cycle Time	$t_{THTH}$	67	—	ns	
Test Clock High Pulse Width	$t_{THTL}$	30	—	ns	
Test Clock Low Pulse Width	$t_{TLTH}$	30	—	ns	
Test Mode Select Setup	$t_{MVTH}$	10	—	ns	
Test Mode Select Hold	$t_{THMX}$	10	—	ns	
Capture Setup	$t_{CS}$	10	—	ns	1
Capture Hold	$t_{CH}$	10	—	ns	1
TDI Valid to TCK High	$t_{DVTH}$	10	—	ns	
TCK High to TDI Don't Care	$t_{THDX}$	10	—	ns	
TCK Low to TDO Unknown	$t_{TLQX}$	0	—	ns	
TCK Low to TDO Valid	$t_{TLQV}$	—	20	ns	

Note: 1.  $t_{CS} + t_{CH}$  defines the minimum pause in RAM I/O pad transitions to assure pad data capture.

### TAP AC Test Conditions

- Temperature  $0^{\circ}\text{C} \leq \text{Ta} \leq 70^{\circ}\text{C}$  [Tj max = 110°C]
- Input timing measurement reference Level 1.5 V
- Input pulse levels 0 to 3.0 V
- Input Rise/Fall Time 2.0 ns typical (10% to 90%)
- Output timing measurement reference Level 1.5 V
- Test load termination supply voltage ( $V_T$ ) 1.5 V
- Output Load See figures

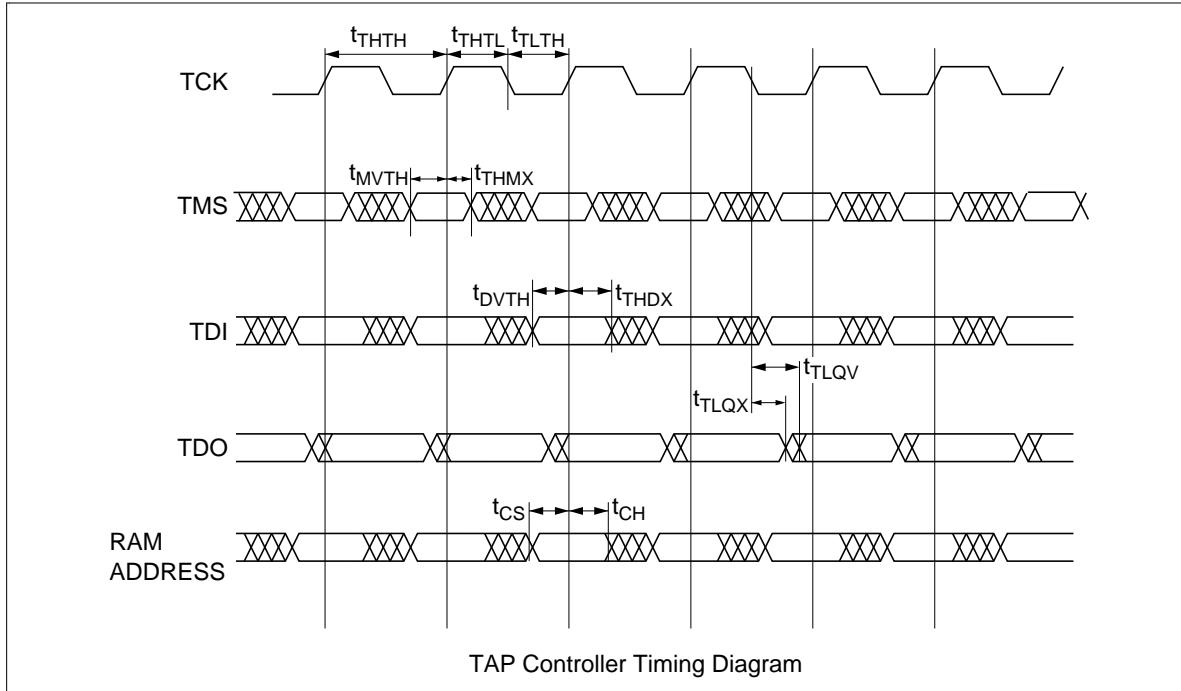


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## HM62G36256 Series

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### TAP Controller Timing Diagram



### Test Access Port Registers

Register Name	Length	Symbol	Note
Instruction Register	3 bits	IR [0;2]	
Bypass Register	1 bits	BP	
ID Register	32 bits	ID [0;31]	
Boundary Scan Register	70 bits	BS [1;70]	HM62G36256 series

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## **HM62G36256 Series**

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### **TAP Controller Instruction Set**

<b>IR2</b>	<b>IR1</b>	<b>IR0</b>	<b>Instruction</b>	<b>Operation</b>
0	0	0	SAMPLE-Z	Tristate all data drivers and capture the pad value
0	0	1	IDCODE	
0	1	0	SAMPLE-Z	Tristate all data drivers and capture the pad value
0	1	1	BYPASS	
1	0	0	SAMPLE	
1	0	1	BYPASS	
1	1	0	BYPASS	
1	1	1	BYPASS	

Note: This Device does not perform EXTEST, INTEST or the preload portion of the PRELOAD command in IEEE 1149.1.

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## **HM62G36256 Series**

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### **Boundary Scan Order**

<b>Bit #</b>	<b>Bump ID</b>	<b>Signal Name</b>	<b>Bit #</b>	<b>Bump ID</b>	<b>Signal Name</b>
1	5R	M2	36	3B	SA7
2	4P	SA16	37	2B	NC
3	4T	SA15	38	3A	SA6
4	6R	SA11	39	3C	SA3
5	5T	SA13	40	2C	SA14
6	7T	ZZ	41	2A	SA0
7	6P	DQa0	42	2D	DQc0
8	7P	DQa1	43	1D	DQc1
9	6N	DQa3	44	2E	DQc3
10	7N	DQa2	45	1E	DQc2
11	6M	DQa4	46	2F	DQc4
12	6L	DQa5	47	2G	DQc5
13	7L	DQa6	48	1G	DQc6
14	6K	DQa8	49	2H	DQc8
15	7K	DQa7	50	1H	DQc7
16	5L	<u>SWEa</u>	51	3G	<u>SWEc</u>
17	4L	<u>K</u>	52	4D	ZQ
18	4K	K	53	4E	<u>SS</u>
19	4F	<u>G</u>	54	4G	NC
20	5G	<u>SWEb</u>	55	4H	NC
21	7H	DQb7	56	4M	<u>SWE</u>
22	6H	DQb8	57	3L	<u>SWEd</u>
23	7G	DQb6	58	1K	DQd7
24	6G	DQb5	59	2K	DQd8
25	6F	DQb4	60	1L	DQd6
26	7E	DQb2	61	2L	DQd5
27	6E	DQb3	62	2M	DQd4
28	7D	DQb1	63	1N	DQd2
29	6D	DQb0	64	2N	DQd3
30	6A	SA2	65	1P	DQd1
31	6C	SA1	66	2P	DQd0
32	5C	SA5	67	3T	SA12
33	5A	SA4	68	2R	SA10
34	6B	SA9	69	4N	SA17
35	5B	SA8	70	3R	M1

Notes: 1. Bit#1 is the first scan bit to exit the chip.

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## HM62G36256 Series

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2. The NC pads listed in this table are indeed no connects, but are represented in the boundary scan register by a "Place Holder". Place holder registers are internally connected to VSS.
3. In Boundary scan mode, differential input K and  $\bar{K}$  are referenced to each other and must be at opposite logic levels for reliable operation.
4. ZZ must remain at  $V_{IL}$  during boundary scan.
5. In boundary scan mode, ZQ must be driven to VDDQ or VSS supply rail to ensure consistent results.
6. M1 and M2 must be driven to VDD or VSS supply rail to ensure consistent results.

### ID register

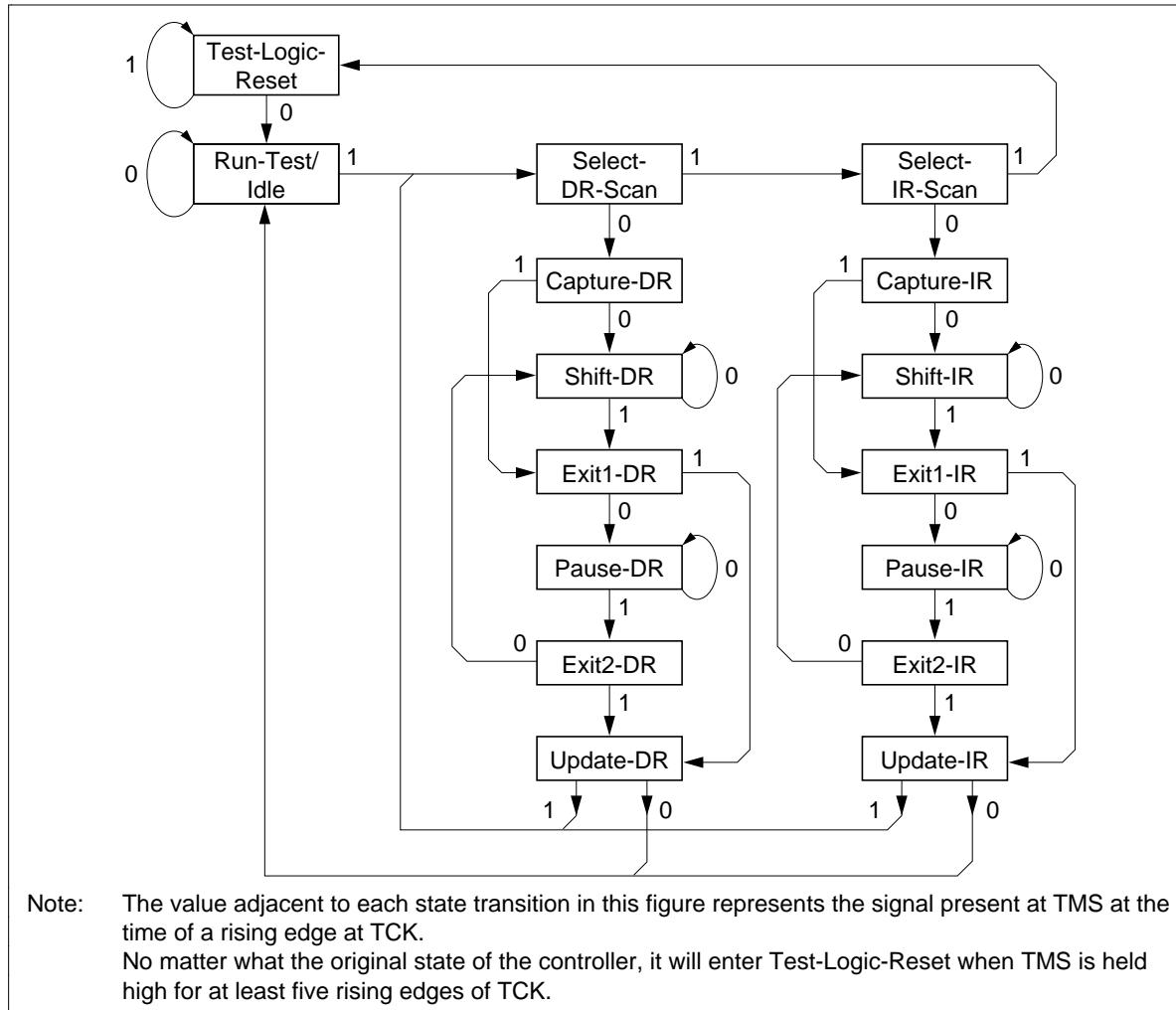
Bit#	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	
Value	X	X	X	X	0	0	1	1	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	1	1	1	1
	Vendor Revision No.	Depth				Width				Use in the future				Vendor ID No.																Fix			

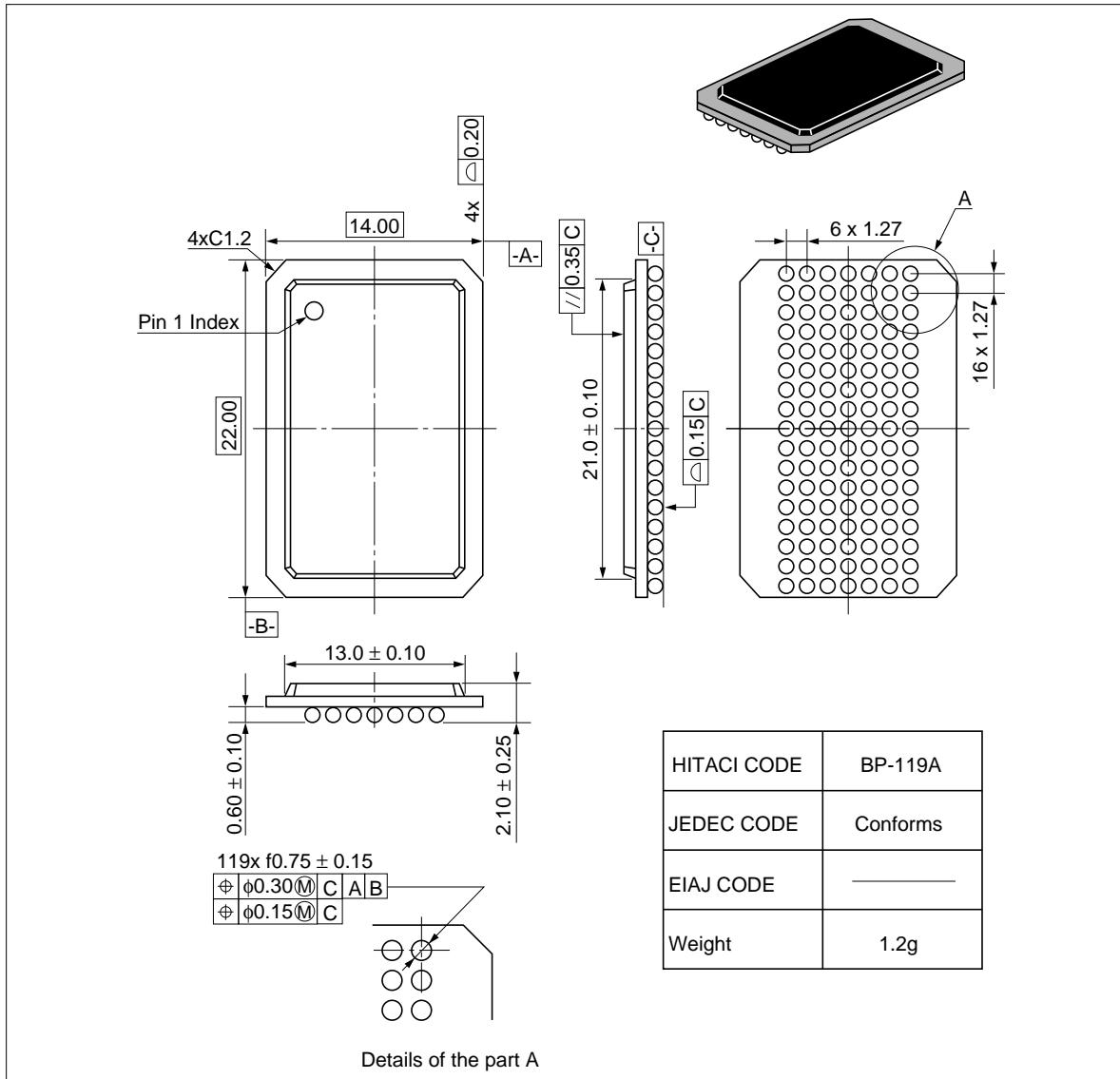
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## HM62G36256 Series

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### TAP Controller State Diagram



**Package Outline****(BP-119A) (Unit : mm)**

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## **HM62G36256 Series**

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**Revision Record**

Rev.	Date	Contents of Modification	Drawn by	Approved by
0.0	Feb. 05, 1999	Initial release	M. Ikeda	S.Nakazato