INTEGRATED CIRCUITS



Product specification Supersedes data of 1996 Oct 16 File under Integrated Circuits, IC02 1996 Oct 25



TDA5736; TDA5737

FEATURES

- Balanced mixer with a common emitter input for band A (single input)
- 2-pin oscillator for band A
- Balanced mixer with a common base input for bands B and C (balanced input)
- 3-pin oscillator for band B
- 4-pin oscillator for band C
- · Local oscillator buffer output for external prescaler
- SAW filter preamplifier with a low output impedance to drive the SAW filter directly
- · Band gap voltage stabilizer for oscillator stability
- Electronic band switch
- External IF filter between the mixer output and the IF amplifier input.

GENERAL DESCRIPTION

The TDA5736 and TDA5737 are monolithic integrated circuits that perform the mixer/oscillator functions for bands A, B and C in TV and VCR tuners. These low power mixer/oscillators require a power supply of 5 V and are available in a very small package.

These devices give the designer the capability to design an economical and physically small 3-band tuner.

They are suitable for European standards, as illustrated in Fig.17, with the following RF bands: 48.25 to 168.25 MHz, 175.25 to 447.25 MHz and 455.25 to 855.25 MHz. With an appropriate tuned circuit, they are also suitable for NTSC all channel tuners (USA and Japan).

The tuner development time can be drastically reduced by using these devices.

APPLICATIONS

- 3-band all channel TV and VCR tuners
- Any standard.

QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
V _P	supply voltage		-	5.0	-	V
I _P	supply current		_	50	-	mA
f _{RF}	frequency range	RF input; band A; note 1	41	_	171	MHz
		RF input; band B; note 1	166	-	451	MHz
		RF input; band C; note 1	446	-	861	MHz
G _v	voltage gain	band A	-	23	-	dB
		band B	_	34	-	dB
		band C	_	34	-	dB
NF	noise figure	band A	_	7.5	-	dB
		band B	_	8	-	dB
		band C	_	9	-	dB
Vo output voltage level causing		band A	-	116	-	dBµV
	1% cross modulation in	band B	-	115	-	dBµV
	channel	band C	-	115	-	dBµV

Note

1. The limits are related to the tank circuits used in Fig.17 and the intermediate frequency. Frequency bands may be adjusted by the choice of external components.

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ORDERING INFORMATION

TYPE	PACKAGE		
NUMBER	NAME	NAME DESCRIPTION VERSI	
TDA5736M	SSOP24	plastic shrink small outline package; 24 leads; body width 5.3 mm	SOT340-1
TDA5737M	SSOP24		

BLOCK DIAGRAM



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PINNING

	P	IN	DECODIDITION
SYMBOL	TDA5736	TDA5737	DESCRIPTION
IFIN1	1	24	IF filter input 1
IFIN2	2	23	IF filter input 2
RFGND	3	22	ground for RF inputs
CIN1	4	21	band C input 1
CIN2	5	20	band C input 2
AIN	6	19	band A input
BIN1	7	18	band B input 1
BIN2	8	17	band B input 2
V _P	9	16	supply voltage
LOOUT1	10	15	local oscillator amplifier output 1
LOOUT2	11	14	local oscillator amplifier output 2
BS	12	13	band switch input
IFOUT1	13	12	IF amplifier output 1
IFOUT2	14	11	IF amplifier output 2
GND	15	10	ground (0 V)
BOSCOC1	16	9	band B oscillator output collector 1
BOSCOC2	17	8	band B oscillator output collector 2
COSCIB1	18	7	band C oscillator input base 1
BOSCIB	19	6	band B oscillator input base
COSCOC1	20	5	band C oscillator output collector 1
AOSCOC	21	4	band A oscillator output collector
COSCOC2	22	3	band C oscillator output collector 2
AOSCIB	23	2	band A oscillator input base
COSCIB2	24	1	band C oscillator input base 2



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LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

SYMBOL	PARAMETER	MIN.	MAX.	UNIT
V _P	supply voltage	-0.3	+7.0	V
V _{SW}	switching voltage	-0.3	+7.0	V
V _{n(max)}	maximum voltage on each pin with a 22 $k\Omega$ resistor connected in series	-	35	V
lo	output current of each pin to ground	_	-10	mA
t _{sc(max)}	maximum short-circuit time (all pins)	_	10	s
T _{stg}	IC storage temperature	-55	+150	°C
T _{amb}	operating ambient temperature		+80	°C
Tj	junction temperature	_	+150	°C

HANDLING

Human Body Model:

- For TDA5736 GND (15), RFGND (3), VP (9) separate
- For TDA5737 GND (10), RFGND (22), V_P (16) separate.

All pins withstand 2000 V in accordance with the "*UZW-BO/FQ-A302*". Philips specification equivalent to the "*MIL-STD-883C*" category B (2000 V) except pins 16 and 17 (8 and 9 for the TDA5737) which withstand 1000 V; $R = 1500 \Omega$, C = 100 pF.

Machine Model:

- For TDA5736 GND (15), RFGND (3), V_P (9) separate
- For TDA5737 GND (10), RFGND (22), V_P (16) separate.

All pins withstand 200 V in accordance with the "*UZW-BO/FQ-B302*", Philips specification (revision of: Nov. 6th, 1990) except pins 16 and 17 (8 and 9 for the TDA5737) which withstand 100 V; $R = 0 \Omega$, C = 200 pF.

THERMAL CHARACTERISTICS

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
R _{th j-a}	thermal resistance from junction to ambient	in free air	120	K/W

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CHARACTERISTICS

 V_{P} = 5 V; T_{amb} = 25 °C; measured in circuit of Fig.17; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply						
VP	supply voltage		4.5	5.0	5.5	V
I _P	supply current		42	50	58	mA
V _{SW}	switching voltage depending	band A; note 1	0	_	0.18V _P	V
	on supply voltage V_P	band B; note 1	0.26V _P	-	0.47V _P	V
	band C; note 1	0.55V _P	-	V _P	V	
I _{SW}	switching current	band A; note 1	-	-	2	μA
		band B; note 1	-	-	10	μA
		band C; note 1	-	-	25	μA
Band A m	ixer (including IF amplifier)					
f _{RF}	frequency range	note 2	41	-	171	MHz
G _v	voltage gain	f _{RF} = 50 MHz; see Fig.4; note 3	20.5	23.0	25.5	dB
		f _{RF} = 170 MHz; see Fig.4; note 3	20.5	23.0	25.5	dB
NF noise figure	noise figure	f _{RF} = 50 MHz; see Figs.5 and 6	-	7.5	9	dB
		f _{RF} = 170 MHz; see Figs.5 and 6	-	9	10	dB
Vo	output voltage level causing	f _{RF} = 50 MHz; see Fig.7	115	118	-	dBµV
	1% cross modulation in channel	f _{RF} = 170 MHz; see Fig.7	113	116	_	dBµV
Vi	input voltage level causing 10 kHz pulling in channel	f _{RF} = 170 MHz; note 4	96	100	-	dBmV
g _{os}	optimum source conductance	f _{RF} = 50 MHz	-	0.5	_	mS
	for noise figure	f _{RF} = 170 MHz	-	1.1	-	mS
Y _i	input admittance	f _{RF} = 50 to 170 MHz; see Fig.12	-	0.3	-	mS
Ci	input capacitance	f _{RF} = 50 to 170 MHz; see Fig.12	-	1.9	-	pF
Band A os	scillator		•			
f _{osc}	frequency range	$0.45 \text{ V} < \text{V}_{\text{t}} < 28 \text{ V}; \text{ notes 1 and 5}$	80	_	210	MHz
f _{shift}	frequency shift	$\Delta V_p = 5\%$; note 6	-	_	53	kHz
f _{drift}	frequency drift with no	$\Delta T = 25 \ ^{\circ}C; NP0 \text{ capacitors; note } 7$	-	-	650	kHz
	compensation	5 s to 15 mins after switch on; NP0 capacitors; note 8	-	-	250	kHz
frequency drift with compensation	$\Delta T = 25 \text{ °C}$; notes 7 and 9; see Fig.18	_	-	500	kHz	
	5 s to 15 mins after switch on; notes 8 and 9; see Fig.18	_	-	100	kHz	
V _{ripple} ripple susceptibility of supply voltage (peak-to-peak value)	$f_{osc} = 80 \text{ MHz};$ 4.75 V < V _P < 5.25 V; see Fig.8	20	-	_	mV	
		$\label{eq:fosc} \begin{array}{l} f_{osc} = 210 \mbox{ MHz}; \\ 4.75 \mbox{ V} < \mbox{ V}_{P} < 5.25 \mbox{ V}; \mbox{ see Fig.8} \end{array}$	20	-	_	mV
$\Phi_{\sf N}$	phase noise	measured at the IF output at 10 kHz offset; $V_o = 105 \text{ dB}\mu\text{V}$	81	-	_	dBc/H

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Band B m	ixer (including IF amplifier)			1		1
f _{RF}	frequency range	note 2	166	_	451	MHz
G _v	voltage gain	f _{RF} = 170 MHz; see Fig.9; note 3	31	34	37	dB
		f _{RF} = 450 MHz; see Fig.9; note 3	31	34	37	dB
N	noise figure	f _{RF} = 170 MHz; see Fig.10	_	8	10	dB
	(not corrected for image)	f _{RF} = 450 MHz; see Fig.10	_	8	10	dB
Vo	output voltage level causing	f _{RF} = 170 MHz; see Fig.7	114	117	-	dBµV
	1% cross modulation in channel	f _{RF} = 450 MHz; see Fig.7	112	115	-	dBµV
Vi	input voltage level causing 10 kHz pulling in channel	f _{RF} = 450 MHz; note 4	83	87	-	dBµV
Zi	input impedance (R _s + jL _s ω)	f _{RF} = 170 to 450 MHz; see Fig.13	-	23	-	Ω
		f _{RF} = 170 to 450 MHz; see Fig.13	-	9	-	nH
Band B os	scillator		•		•	•
f _{osc}	frequency range	$0.45 \text{ V} < \text{V}_{\text{t}} < 28 \text{ V}; \text{ notes 1 and 5}$	205	_	490	MHz
f _{shift}	frequency shift	$\Delta V_p = 5\%$; note 6	-	_	53	kHz
f _{drift}	frequency drift with no	$\Delta T = 25 \text{ °C}; \text{ NP0 capacitors; note 7}$	_	_	2000	kHz
compensation	5 s to 15 mins after switch on; NP0 capacitors; note 8	-	-	750	kHz	
frequency drift with compensation	$\Delta T = 25 \text{ °C}$; notes 7 and 9; see Fig.18	-	-	750	kHz	
	5 s to 15 mins after switch on; notes 8 and 9; see Fig.18	-	-	300	kHz	
V _{ripple}	ripple susceptibility of supply voltage (peak-to-peak value)	$f_{osc} = 250 \text{ MHz};$ 4.75 V < V _P < 5.25 V; see Fig.8	20	-	-	mV
		$f_{osc} = 490 \text{ MHz};$ 4.75 V < V _P < 5.25 V; see Fig.8	20	-	-	mV
Φ_{N}	phase noise	measured at the IF output at 10 kHz offset; $V_0 = 105$ dBmV	81	-	-	dBc/Hz
Band C M	ixer (including IF amplifier)		•		•	ł
f _{RF}	frequency range	note 2	446	_	861	MHz
G _v	voltage gain	f _{RF} = 450 MHz; see Fig.9; note 3	31	34	37	dB
		f _{RF} = 860 MHz; see Fig.9; note 3	31	34	37	dB
N	noise figure	f _{RF} = 450 MHz; see Fig.10	-	9	11	dB
	(not corrected for image)	f _{RF} = 860 MHz; see Fig.10	_	9	11	dB
V _o output voltage level causing		f _{RF} = 450 MHz; see Fig.7	112	115	-	dBµV
	1% cross modulation in channel	f _{RF} = 860 MHz; see Fig.7	112	115	-	dBµV
Vi	input voltage level causing 10 kHz pulling in channel	f _{RF} = 860 MHz; note 4	91	95	-	dBµV
ZI	input impedance ($R_s + jL_s\omega$)	f _{RF} = 450 to 860 MHz; see Fig.14	-	28	-	Ω
		f _{RF} = 450 to 860 MHz; see Fig.14	_	10	_	nH

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Band C os	scillator			-1	Į	1
f _{osc}	frequency range	$0.45 \text{ V} < \text{V}_{\text{t}} < 28 \text{ V}; \text{ notes 1 and 5}$	485	_	900	MHz
f _{shift}	frequency shift	$\Delta V_P = 5\%$; note 6	-	_	53	kHz
f _{drift}	frequency drift with no	$\Delta T = 25 $ °C; NP0 capacitors; note 7	-	-	2800	kHz
	compensation	5 s to 15 mins after switch on; NP0 capacitors; note 8	-	-	700	kHz
	frequency drift with compensation	$\Delta T = 25 \text{ °C}$; notes 7 and 9; see Fig.18	-	-	1000	kHz
		5 s to 15 mins after switch on; notes 8 and 9; see Fig.18	-	-	250	kHz
V _{ripple} ripple susceptibility of supply voltage (peak to peak value)	f _{osc} = 485 MHz; 4.75 V < V _P < 5.25 V; see Fig.8	20	-	-	mV	
		f _{osc} = 900 MHz; 4.75 V < V _P < 5.25 V; see Fig.8	18	-	-	mV
Φ_{N}	phase noise	measured at the IF output at 10 kHz offset; $V_o = 105 \text{ dB}\mu\text{V}$	81	-	-	dBc/Hz
LO output	t					
Z _O	output admittance (Y _P +jwC _P)	Y _P = 80 MHz; see Fig.12	-	2.5	-	mS
		Y _P = 900 MHz; see Fig.12	-	5	_	mS
		C _P ; see Fig.12	-	0.9	_	pF
Vo	output voltage	$R_L = 50 \Omega; 0 < V_t < 35 V$	80	91	100	dBµV
SRF	spurious signal on LO output with respect to LO output signal	$R_L = 50 \Omega$; 0.2 V < V _t < 35 V; notes 1 and 10	-	-	-10	dB
HLO	LO signal harmonics with respect to LO signal	R_L = 50 Ω; 0 < V _t < 35 V; note 1	-	-	-10	dB
IF amplifie	er					
S ₂₂	output reflection coefficient	magnitude; see Fig.15	-	-16	_	dB
		phase; see Fig.15	-	12	_	deg.
Z _O	output impedance (R _s + jL _s ω)	R _s	-	67	-	Ω
		L _s	_	20	_	nH

Notes

1. $-20 \degree C < T_{amb} < +80 \degree C$; 4.5 V < V_P < 5.5 V.

- 2. The RF frequency range is defined by the oscillator frequency range and the intermediate frequency.
- 3. The gain is defined as the transducer gain (measured in Fig.17) plus the voltage transformation ratio of L7 to L8 (10 : 2, 15.4 dB including transformer loss).
- 4. The input level causing 10 kHz frequency detuning at the LO output. $f_{osc} = f_{RF} + 33.4$ MHz.
- 5. Limits are related to the tank circuits used in Fig.17. Frequency bands may be adjusted by the choice of external components.
- 6. The frequency shift is defined as the change in oscillator frequency when the supply voltage varies from $V_P = 5$ to 4.75 V and from $V_P = 5$ to 5.25 V.

- 7. The frequency drift is defined as the change in oscillator frequency when the ambient temperature varies from $T_{amb} = 25$ to 0 °C and from $T_{amb} = 25$ to 50 °C.
- 8. Switch-on drift is defined as the change in oscillator frequency between 5 s and 15 mins after switch on.
- 9. With thermal compensation, the capacitors of the tank circuits have the following temperature coefficients:
 - a) In band A: C1, C6 and C8 are N750.
 - b) In band B: C4, C11, C12, C13 and C36 are N750.
 - c) In band C: C5, C7, C9 and C10 are N750; C2 is N220 and C3 is NP0.
- 10. SRF: spurious signal on LO with respect to LO output signal;
 - a) RF level = 120 dB μ V at f_{RF} < 180 MHz.
 - b) RF level = 107.5 dB μ V at f_{RF} = 180 to 225 MHz.
 - c) RF level = 97 dB μ V at f_{RF} = 225 to 860 MHz.



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Fig.5 Input circuit for optimum noise figure in band A.























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APPLICATION INFORMATION



Fig.17 Measurement circuit.

Table 1 Capacitors of Fig.17

5 V VHF, hyperband and UHF mixer/oscillators for TV and VCR 3-band tuners

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NUMBER	VALUE
C1	82 pF
C2	5.6 pF
C3	100 pF
C4	82 pF
C5	1 pF
C6	2 pF
C7	2 pF
C8	2 pF
C9	2 pF
C10	1 pF
C11	3.3 pF
C12	3.3 pF
C13	4.7 pF
C14	1 nF
C15	1 nF
C16	39 pF
C17	39 pF
C18	68 pF
C19	68 pF
C20	1 nF
C21	1 nF
C22	1 nF
C23	1 nF
C24	1 nF
C25	2.2 nF
C26	1 nF
C27	1 nF
C28	1 nF
C29	1 nF
C30	1 nF
C31	1 nF
C32	1 nF
C33	1 nF
C34	2.2 µF, 40 V electrolytic
C35	4.7 nF

Table 2 Resistors of Fig.17 (all SMD)

NUMBER	VALUE
R1	47 kΩ
R2	22 kΩ
R3	22 kΩ
R5	27 kΩ
R6	27 kΩ
R7	10 kΩ
R8	50 Ω
R9	4.7 Ω
R10	100 Ω
R11	27 kΩ
R12	15 kΩ

Table 3 Diodes, coils and transformers of Fig.17

NUMBER	VALUE
Diodes	
D1	BB132
D2	BB134
D3	BB133
Coils ⁽¹⁾	
L1	7.5 t (Ø 3 mm)
L2	2.5 t (Ø 3.5 mm)
L3	1.5 t (Ø 2.5 mm)
L4	2.5 t (Ø 3 mm)
L5	5.5 t (Ø 2.5 mm)
L6	5.5 t (Ø 2.5 mm)
L9	12.5 t (Ø 5 mm)
L10	2.2 µH (choke coil)
Transformers ⁽²⁾	
L7	2 × 5 t
L8	2 t

Notes

- 1. Wire size for L1 to L6 is 0.4 mm.
- 2. Coil type: TOKO 7kL.



	NUMBER	VALUE
C1		62 pF
C2		6 pF
C3		100 pF
C4		68 pF
C5		1.2 pF
C6		2 pF
C7		1.2 pF
C8		2 pF
C9		1.5 pF
C10		1.5 pF
C11		3 pF
C12		3 pF
C13		4.3 pF
C14		1 nF
C15		1 nF
C16		39 pF
C17		39 pF
C18		68 pF
C19		68 pF
C20		1 nF
C21		1 nF
C22		1 nF
C23		1 nF
C24		1 nF
C25		2.2 nF
C26		1 nF
C27		1 nF
C28		1 nF
C29		1 nF
C30		1 nF
C31		1 nF
C32		1 nF
C33		1 nF
C34		2.2 µF; 40 V electrolytic
C35		4.7 nF
C36		0.5 pF
-		

Table 4 Capacitors of Fig.18 (all SMD except C34)

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NUMBER	VALUE
R1	47 kΩ
R2	22 kΩ
R3	22 kΩ
R5	27 kΩ
R6	27 kΩ
R7	10 kΩ
R8	50 Ω
R9	4.7 Ω
R10	100 Ω
R11	27 kΩ
R12	15 kΩ
R13	4.7 kΩ

Table 5 Resistors of Fig.18 (all SMD)

 Table 6
 Diodes, coils and transformers of Fig.18

NUMBER	VALUE					
Diodes						
D1	BB132					
D2	BB134					
D3	BB133					
Coils ⁽¹⁾						
L1	7.5 t (Ø 3 mm)					
L2	2.5 t (Ø 2 mm)					
L3	2.5 t (Ø 2 mm)					
L4	2.5 t (Ø 2.5 mm)					
L5	5.5 t (Ø 2.5 mm)					
L6	5.5 t (Ø 2.5 mm)					
L9	12.5 t (Ø 5 mm)					
L10	2.2 μH; choke coil					
Transformers ⁽²⁾						
L7	2×5 turns					
L8	2 turns					

Notes

- 1. The wire size for L1, L2, L5 and L6 is 0.4 mm. The wire size for L3 and L4 is 0.5 mm.
- 2. Coil type: TOKO 7kL.

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INTERNAL PIN CONFIGURATION

SYMBOL	PIN		DESCRIPTION	AVERAGE DC VOLTAGE IN (V) ⁽¹⁾ measured in circuit of Fig.17		
	TDA5736	TDA5737	-	BAND A	BAND B	BAND C
IFIN1	1	24		3.6	3.6	3.6
IFIN2	2	23	(24) (23) MGE977	3.6	3.6	3.6
RFGND	3	22	(22) MGE978	0	0	0
CIN1	4	21		NR	NR	1.0
CIN2	5	20	(21) (21) (20) MGE979	NR	NR	1.0
AIN	6	19	(19) (19) MGE980	1.8	NR	NR
BIN1	7	18		NR	1.0	NR
BIN2	8	17	(18) (18) (17) MGE981	NR	1.0	NR
V _P	9	16	supply voltage	5.0	5.0	5.0

SYMBOL	PIN		DESCRIPTION	AVERAGE DC VOLTAGE IN (V) ⁽¹⁾ measured in circuit of Fig.17		
	TDA5736 TDA5737			BAND A	BAND B	BAND C
LOOUT1	10	15		4.2	NR	NR
LOOUT2	11	14		4.2	NR	NR
BS	12	13	(12) (13) <i>MGE983</i>	0.0	1.8	5.0
IFOUT1	13	12		2.1	NR	NR
IFOUT2	14	11	(13) (12) MGE984 (11)	2.1	NR	NR
GND	15	10	(15) (10) MGE985	0.0	0.0	0.0
BOSCOC1	16	9	ή	NR	2.7	NR
BOSCOC2	17	8		NR	2.7	NR
BOSCIB	19	6		NR	2.0	NR

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SYMBOL	PIN		DESCRIPTION	AVERAGE DC VOLTAGE IN (V) ⁽¹⁾ measured in circuit of Fig.17		
	TDA5736	TDA5737		BAND A	BAND B	BAND C
COSCIB1	18	7	ļ ļ	NR	NR	2.0
COSCOC1	20	5		NR	NR	2.7
COSCOC2	22	3		NR	NR	2.7
COSCIB2	24	1	MGE987	NR	NR	2.0
AOSCOC	21	4		2.5	NR	NR
AOSCIB	23	2	(2) (2) (2) (2) (4) (4) (4) (4) (4) (4) (4) (4) (4) (4	2.0	NR	NR

Note

1. NR = not relevant.

PACKAGE OUTLINE



OUTLINE				LONOFLAN	ISSUE DATE
VERSION	IEC	JEDEC	EIAJ	PROJECTION	ISSUE DATE
SOT340-1		MO-150AG			93-09-08 95-02-04

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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"IC Package Databook"* (order code 9398 652 90011).

Reflow soldering

Reflow soldering techniques are suitable for all SSOP packages.

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt. Dwell times vary between 50 and 300 seconds depending on heating method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 minutes at 45 °C.

Wave soldering

Wave soldering is **not** recommended for SSOP packages. This is because of the likelihood of solder bridging due to closely-spaced leads and the possibility of incomplete solder penetration in multi-lead devices. If wave soldering cannot be avoided, the following conditions must be observed:

- A double-wave (a turbulent wave with high upward pressure followed by a smooth laminar wave) soldering technique should be used.
- The longitudinal axis of the package footprint must be parallel to the solder flow and must incorporate solder thieves at the downstream end.

Even with these conditions, only consider wave soldering SSOP packages that have a body width of 4.4 mm, that is SSOP16 (SOT369-1) or SSOP20 (SOT266-1).

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder is 10 seconds, if cooled to less than 150 °C within 6 seconds. Typical dwell time is 4 seconds at 250 °C.

A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

Repairing soldered joints

Fix the component by first soldering two diagonallyopposite end leads. Use only a low voltage soldering iron (less than 24 V) applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C. When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 °C.

TDA5736; TDA5737

DEFINITIONS

Data sheet status				
Objective specification	Objective specification This data sheet contains target or goal specifications for product development.			
Preliminary specification	Preliminary specification This data sheet contains preliminary data; supplementary data may be published later.			
Product specification This data sheet contains final product specifications.				
Limiting values				
Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.				
Application information				

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.