## INTEGRATED CIRCUITS

# DATA SHEET

## **TDA8540**

4 × 4 video switch matrix

Product specification Supersedes data of April 1993 File under Integrated Circuits, IC02 1995 Feb 06

## **Philips Semiconductors**



**PHILIPS** 

#### 4 × 4 video switch matrix

#### **TDA8540**

#### **FEATURES**

- I<sup>2</sup>C-bus or non-I<sup>2</sup>C-bus mode (controlled by DC voltages)
- · S-VHS or CVBS processing
- 3-state switches for all channels
- Selectable gain for the video channels
- · sub-address facility
- Slave receiver in the I2C mode
- · Auxiliary logic outputs for audio switching
- System expansion possible up to 7 devices (28 sources)
- · Static short-circuit proof outputs
- · ESD protection.

#### **APPLICATIONS**

- Colour Television (CTV) receivers
- · Peritelevision sets
- · Satellite receivers.



#### **GENERAL DESCRIPTION**

The TDA8540 has been designed for switching between composite video signals, therefore the minimum of four input lines are provided as requested for switching between two S-VHS sources. Each of the four outputs can be set to a high impedance state, to enable parallel connection of several devices.

#### **QUICK REFERENCE DATA**

| SYMBOL                 | PARAMETER                              | CONDITIONS   | MIN. | TYP. | MAX. | UNIT |
|------------------------|--|--------------|------|------|------|------|
| V <sub>CC</sub>        | supply voltage                         |              | 7.2  | _    | 8.8  | V    |
| I <sub>CC</sub>        | supply current                         |              | _    | 20   | 30   | mA   |
| I <sub>SO</sub>        | isolation 'OFF' state                  | at f = 5 MHz | 60   | 80   | _    | dB   |
| В                      | 3 dB bandwidth                         |              | 12   | _    | _    | MHz  |
| $\alpha_{\mathrm{ct}}$ | crosstalk attenuation between channels |              | 60   | 70   | _    | dB   |

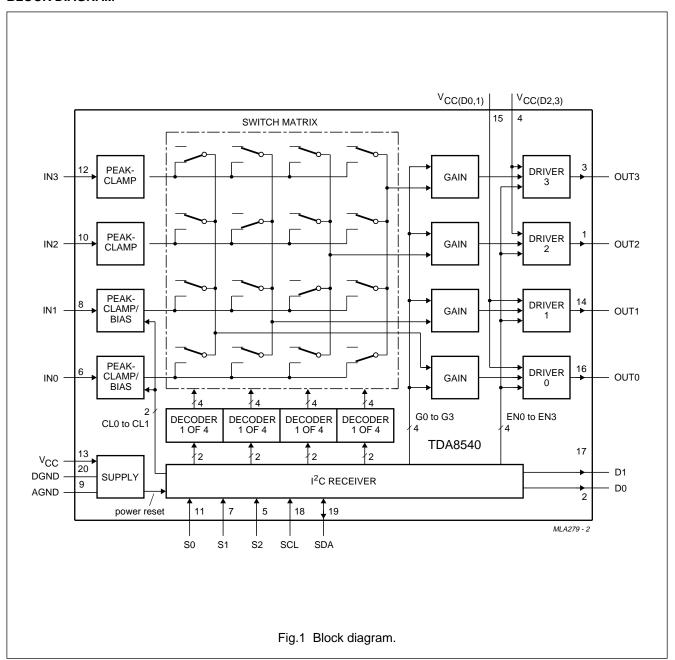
#### **ORDERING INFORMATION**

| TYPE     |       | PACKAGE  |          |  |  |  |  |  |
|----------|-------|--|----------|--|--|--|--|--|
| NUMBER   | NAME  | DESCRIPTION  | VERSION  |  |  |  |  |  |
| TDA8540  | DIP20 | plastic dual in-line package; 20 leads (300 mil)           | SOT146-1 |  |  |  |  |  |
| TDA8540T | SO20  | plastic small outline package; 20 leads; body width 7.5 mm | SOT163-1 |  |  |  |  |  |

## 4 × 4 video switch matrix

TDA8540

#### **BLOCK DIAGRAM**

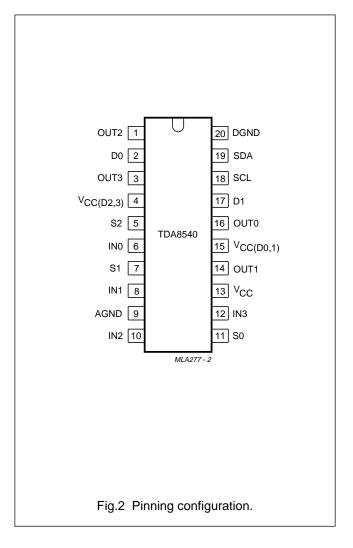


## $4 \times 4$ video switch matrix

TDA8540

#### **PINNING**

| SYMBOL                | PIN | DESCRIPTION                                |
|-----------------------|-----|--|
| OUT2                  | 1   | video output 2                             |
| D0                    | 2   | control output 0                           |
| OUT3                  | 3   | video output 3                             |
| V <sub>CC(D2,3)</sub> | 4   | driver supply voltage; for drivers 2 and 3 |
| S2                    | 5   | sub-address input 2                        |
| IN0                   | 6   | video input 0 (CVBS or chrominance signal) |
| S1                    | 7   | sub-address input 1                        |
| IN1                   | 8   | video input 1 (CVBS or chrominance signal) |
| AGND                  | 9   | analog ground                              |
| IN2                   | 10  | video input 2 (CVBS or luminance signal)   |
| S0                    | 11  | sub-address input 0                        |
| IN3                   | 12  | video input 3 (CVBS or luminance signal)   |
| V <sub>CC</sub>       | 13  | general supply voltage                     |
| OUT1                  | 14  | video output 1                             |
| V <sub>CC(D0,1)</sub> | 15  | driver supply voltage; for drivers 0 and 1 |
| OUT0                  | 16  | video output 0                             |
| D1                    | 17  | control output 1                           |
| SCL                   | 18  | serial clock input                         |
| SDA                   | 19  | serial data input/output                   |
| DGND                  | 20  | digital ground                             |



#### 4 × 4 video switch matrix

TDA8540

#### **FUNCTIONAL DESCRIPTION**

The TDA8540 is controlled via a bidirectional I<sup>2</sup>C-bus. 3 bits of the I<sup>2</sup>C address can be selected via the address pin, thus providing a facility for parallel connection of 7 devices.

Control options via the I2C-bus:

- The input signals can be clamped at their negative peak (top sync).
- The gain factor of the outputs can be selected between 1x or 2x.
- Each of the four outputs can individually be connected to one of the four inputs.
- Each output can individually be set in a high impedance state.
- Two binary output data lines can be controlled for switching accompanying sound signals.

The SDA and SCL pins (pins 19 and 18) can be connected to the I<sup>2</sup>C-bus or to DC switching voltage sources. Address inputs S0 to S2 (pins 11, 7 and 5) are used to select sub-addresses or switching to the non-I<sup>2</sup>C mode. Inputs S0 to S2 can be connected to the supply voltage (HIGH) or the ground (LOW). In this way no peripheral components are required for selection.

**Table 1** I<sup>2</sup>C-bus sub-addressing

| S2 | S1 | S0 | SUB-ADDRESS                      |    |    |  |  |
|----|----|----|----------------------------------|----|----|--|--|
| 32 | 31 | 30 | A2                               | A1 | A0 |  |  |
| L  | L  | L  | 0                                | 0  | 0  |  |  |
| L  | L  | Н  | 0                                | 0  | 1  |  |  |
| L  | Н  | L  | 0                                | 1  | 0  |  |  |
| L  | Н  | Н  | 0                                | 1  | 1  |  |  |
| Н  | L  | L  | 1                                | 0  | 0  |  |  |
| Н  | L  | Н  | 1                                | 0  | 1  |  |  |
| Н  | Н  | L  | 1                                | 1  | 0  |  |  |
| Н  | Н  | Н  | non I <sup>2</sup> C addressable |    |    |  |  |

#### I<sup>2</sup>C-bus control

After power-up the outputs are initialized in the high impedance state, and D0 and D1 are at a LOW level.

Detailed description of the I<sup>2</sup>C-bus specification, with applications, is given in brochure "The I<sup>2</sup>C-bus and how to use it". This brochure may be ordered using the code 9398 393 40011.

The TDA8540 is a **slave receiver** and the protocol is given in Table 2.

Table 2 The TDA8540 protocol

|                  | SEQUENCE           |                  |     |                  |      |                  |      |                  |                  |
|------------------|--------------------|------------------|-----|------------------|------|------------------|------|------------------|------------------|
| S <sup>(1)</sup> | SLV <sup>(2)</sup> | A <sup>(3)</sup> | SUB | A <sup>(3)</sup> | DATA | A <sup>(3)</sup> | DATA | A <sup>(3)</sup> | P <sup>(4)</sup> |

#### Notes

- 1. S = START condition.
- 2. Data transmission to the TDA8540 starts with the slave address (SLV).
- 3. A = acknowledge bit, generated by TDA8540.
- 4. P = STOP condition.

Table 3 Data transmission to the TDA8540 begins with SLV

| A6<br>MSB | A5 | A4 | А3 | A2                | <b>A</b> 1        | Α0                | R/W<br>LSB       |
|-----------|----|----|----|-------------------|-------------------|-------------------|------------------|
| 1         | 0  | 0  | 1  | A2 <sup>(1)</sup> | A1 <sup>(1)</sup> | A0 <sup>(1)</sup> | 0 <sup>(2)</sup> |

#### **Notes**

- 1. A2 to A0: pin programmable slave address bits.
- 2.  $R/\overline{W} = 0$ ; write only.

After the SLV, a second byte, SUB, is required for selecting the functions, as shown in Table 4.

#### 4 × 4 video switch matrix

TDA8540

Table 4 The second byte: SUB

| 7 MSB | 6 | 5 | 4 | 3 | 2 | 1   | 0 LSB |
|-------|---|---|---|---|---|-----|-------|
| 0     | 0 | 0 | 0 | 0 | 0 | RS1 | RS0   |

#### Options for SUB:

If SUB = 00H: access to switch control (SW1)

If SUB = 01H: access to gain/clamp/data control (GCO)

If SUB = 02H: access to output enable control (OEN).

#### Remarks:

If more than one data byte is sent, the SUB byte will be automatically incremented.

If more than 3 data bytes are sent, the internal counter will roll over and the device will then rewrite the first register.

#### **Data Bytes**

SWI (SUB = 00H): selects which input is connected to the different outputs, as shown in Table 5.

**Table 5** SWI (SUB = 00H) selection of inputs connected to outputs

| 7 MSB | 6   | 5   | 4   | 3   | 2   | 1   | 0 LSB |
|-------|-----|-----|-----|-----|-----|-----|-------|
| S31   | S30 | S21 | S20 | S11 | S10 | S01 | S00   |

#### Table 6 Selection of inputs

| OUTPUT | Sj1 AND Sj0 <sup>(1)</sup> |     |     |     |  |
|--------|----------------------------|-----|-----|-----|--|
| OUTPUT | 00                         | 01  | 10  | 11  |  |
| OUTj   | IN0                        | IN1 | IN2 | IN3 |  |

#### Note

1. For j = 0 to 3.

Example: if S21 = 0 and S20 = 1, then OUT2 is connected to IN1.

#### GCO (SUB = 01H):

- Selects the gain of each output.
- Selects the clamp action or mean value on inputs 0 and 1.
- Determines the value of the auxiliary outputs D1 and D0.

#### Table 7 GCO byte

| 7 MSB             | 6                 | 5                 | 4                 | 3                  | 2                  | 1                 | 0 LSB             |
|-------------------|-------------------|-------------------|-------------------|--------------------|--------------------|-------------------|-------------------|
| G3 <sup>(1)</sup> | G2 <sup>(1)</sup> | G1 <sup>(1)</sup> | G0 <sup>(1)</sup> | CL1 <sup>(2)</sup> | CL0 <sup>(2)</sup> | D1 <sup>(3)</sup> | D0 <sup>(3)</sup> |

#### Notes

- 1. For j = 0 to 3: if Gj = 0 (1), then output j has a gain of 2 (1).
- 2. If CL0 (CL1) = 0, then input signal on IN0 (IN1) is clamped.
- 3. For j = 0 or 1: if Dj = 0 (1), then logical output j is LOW (HIGH).

#### 4 × 4 video switch matrix

TDA8540

OEN (SUB = 02H): selects, for each output, if the output is active or high impedance, see Table 8.

Table 8 OEN (SUB = 02H) determines which output is active or high impedance

| 7 MSB            | 6                | 5                | 4                | 3                  | 2                  | 1                  | 0 LSB              |
|------------------|------------------|------------------|------------------|--------------------|--------------------|--------------------|--------------------|
| X <sup>(1)</sup> | X <sup>(1)</sup> | X <sup>(1)</sup> | X <sup>(1)</sup> | EN3 <sup>(2)</sup> | EN2 <sup>(2)</sup> | EN1 <sup>(2)</sup> | EN0 <sup>(2)</sup> |

#### Notes

- 1. X = don't care.
- 2. For j = 0 to 3: if ENj = 0 (1), then OUT j is high impedance (active).

#### After a power-on reset:

- The outputs are set to a high impedance state; the outputs are connected to INO; the gains are set at two and inputs INO and IN1 are clamped.
- Programming of the device is necessary because the outputs are in high impedance state.

#### Non-I<sup>2</sup>C-bus control

If the S0, S1 and S2 pins are all connected to V<sub>CC</sub> the device will enter the non-I<sup>2</sup>C-bus mode.

After a power-on reset:

- · Gain is set at two for all outputs.
- · All inputs are clamped.
- · All outputs are active.
- The matrix position is given by the SDA and SCL voltage level.

Table 9 Non-I<sup>2</sup>C-bus control

| OUTPUT | SCL AND SDA |     |     |     |  |  |  |
|--------|-------------|-----|-----|-----|--|--|--|
|        | 00          | 01  | 10  | 11  |  |  |  |
| OUT3   | IN3         | IN2 | IN1 | IN0 |  |  |  |
| OUT2   | IN2         | IN3 | IN0 | IN1 |  |  |  |
| OUT1   | IN1         | IN0 | IN3 | IN2 |  |  |  |
| OUT0   | IN0         | IN1 | IN2 | IN3 |  |  |  |

SCL and SDA act as normal input pins:

SCL interchanges (OUT3 and OUT2) with (OUT1 and OUT0).

SDA interchanges OUT3 with OUT2 and OUT1 with OUT0.

Remark: For use with chrominance signals, the clamp action must be overruled by external bias.

## 4 × 4 video switch matrix

TDA8540

#### **LIMITING VALUES**

In accordance with the Absolute Maximum System (IEC 134).

| SYMBOL  | PARAMETER                             | CONDITIONS  | MIN.  | MAX.  | UNIT |
|---|---------------------------------------|-------------|-------|-------|------|
| V <sub>CC</sub>                               | supply voltage (pin 13)               |             | -0.3  | +9.1  | V    |
| P <sub>tot</sub>                              | total power dissipation               |             | _     | 750   | mW   |
| V <sub>CC(D0,1)</sub> , V <sub>CC(D2,3)</sub> | driver supply voltage                 |             | -0.3  | +13.8 | V    |
| IN0 to IN3                                    | video input voltage                   |             | -0.3  | +7.2  | V    |
| OUT0 to OUT3                                  | video output voltage                  |             | -0.3  | +7.2  | V    |
| D0, D1  | control output voltage                |             | -0.3  | +7.2  | V    |
| SDA, SDL                                      | I <sup>2</sup> C input/output voltage |             | -0.3  | +8.8  | V    |
| S0 to S2                                      | sub-address input voltage             |             | -0.3  | +8.8  | V    |
| T <sub>stg</sub>                              | IC storage temperature                |             | -55   | +125  | °C   |
| T <sub>j</sub>                                | junction temperature                  |             | _     | +150  | °C   |
| V <sub>es</sub>                               | electrostatic handling                | HBM; note 1 | -1500 | +1500 | V    |
|   |                                       | MM; note 2  | -200  | +200  | V    |

#### Notes

- 1. Human Body Model (HBM): in accordance with UZW-BO/FQ-A302.
- 2. Machine Model (MM): in accordance with UZW-BO/FQ-B302 (stress reference pins: AGND and DGND short-circuited and V<sub>CC</sub>).

#### THERMAL CHARACTERISTICS

| SYMBOL              | PARAMETER   | VALUE     | UNIT |
|---------------------|---|-----------|------|
| R <sub>th j-a</sub> | thermal resistance from junction to ambient in free air |           |      |
|                     | SOT146-1  | 60 (typ.) | K/W  |
|                     | SOT163-1  | 85 (typ.) | K/W  |

#### **OPERATING CHARACTERISTICS**

| SYMBOL                        | PARAMETER                                       | CONDITIONS | MIN. | TYP. | MAX. | UNIT |  |
|-------------------------------|---|------------|------|------|------|------|--|
| General                       | General   |            |      |      |      |      |  |
| V <sub>CC</sub>               | supply voltage (pin 13)                         |            | 7.2  | _    | 8.8  | V    |  |
| T <sub>amb</sub>              | operating ambient temperature                   |            | 0    | _    | 70   | °C   |  |
| Video inputs (pins            | Video inputs (pins 6, 8, 10 and 12)             |            |      |      |      |      |  |
| Cı                            | external capacitor                              |            | _    | 100  | _    | nF   |  |
| $V_{I(p-p)}$                  | C signal amplitude (peak-to-peak value)         | note 1     | _    | _    | 1    | V    |  |
| $V_{I(p-p)}$                  | CVBS or Y-signal amplitude (peak-to-peak value) | note 2     | _    | _    | 1.5  | V    |  |
| Video drivers (pins 4 and 15) |   |            |      |      |      |      |  |
| R <sub>D</sub>                | external collector resistor                     | note 3     | _    | 25   | _    | Ω    |  |
| C <sub>D</sub>                | external decoupling capacitor                   | note 4     | _    | 22   | _    | μF   |  |

## 4 × 4 video switch matrix

TDA8540

| SYMBOL                                       | PARAMETER                | CONDITIONS | MIN. | TYP. | MAX.            | UNIT |
|--|--------------------------|------------|------|------|-----------------|------|
| Sub-address S0, S1 and S2 (pins 5, 7 and 11) |                          |            |      |      |                 |      |
| V <sub>IH</sub>                              | HIGH level input voltage |            | 4    | _    | V <sub>CC</sub> | ٧    |
| V <sub>IL</sub>                              | LOW level input voltage  |            | 0    | _    | 1               | ٧    |

#### **Notes**

- 1. Only for pins 6 and 8 when clamp action is not selected for these pins.
- 2. On all the video input pins, when non-I<sup>2</sup>C-bus control mode is selected or when clamp action is selected on pins 6 and 8 (by I<sup>2</sup>C-bus control).
- 3. Connected between  $V_{CC}$  and pin 4 or pin 15.
- 4. Connected between AGND and pin 4 or pin 15.

#### **CHARACTERISTICS**

 $V_{CC} = 8 \text{ V}$ ;  $T_{amb} = 25 \,^{\circ}\text{C}$ ; gain condition, clamp condition and OFF state are controlled by the I<sup>2</sup>C-bus; unless otherwise specified.

| SYMBOL              | PARAMETER                                 | CONDITIONS                    | MIN. | TYP. | MAX. | UNIT |  |  |
|---------------------|---|-------------------------------|------|------|------|------|--|--|
| Supply              | Supply                                    |                               |      |      |      |      |  |  |
| Icc                 | supply current                            | without load                  | _    | 20   | 30   | mA   |  |  |
|                     |   | OFF state                     | _    | 12   | _    | mA   |  |  |
| Video inputs: IN0 t | co IN3 when the clamp is active (see Figs | 3 and 4)                      | •    |      | •    | •    |  |  |
| ILI                 | input leakage current                     | V <sub>I</sub> = 3 V          | _    | 0.4  | 1    | μΑ   |  |  |
| V <sub>clamp</sub>  | input clamping voltage                    | Ι <sub>Ι</sub> = 5 μΑ         | _    | 2.2  | _    | ٧    |  |  |
| I <sub>clamp</sub>  | input clamping current                    | V <sub>I</sub> = 0 V          | 1.2  | _    | _    | mA   |  |  |
| Video inputs: IN0 a | and IN2 when the clamp is not active (se  | ee Fig.3)                     | •    |      |      |      |  |  |
| V <sub>bias</sub>   | DC input bias level                       | $I_1 = 0$                     | _    | 2.9  | _    | V    |  |  |
| R <sub>I</sub>      | input resistance                          |                               | _    | 10   | _    | kΩ   |  |  |
| Video outputs: OU   | Video outputs: OUT0 to OUT3 (see Fig.5)   |                               |      |      |      |      |  |  |
| Z <sub>O</sub>      | output impedance                          | OFF state                     | 100  | _    | _    | kΩ   |  |  |
| Ro                  | output resistance                         |                               | _    | 5    | _    | Ω    |  |  |
| ISO                 | isolation                                 | OFF state; f = 5 MHz          | 60   | _    | _    | dB   |  |  |
| Vo                  | output top sync level; (Y or CVBS)        |                               | 0.4  | 0.7  | 1    | V    |  |  |
| V <sub>bias</sub>   | output mean value for chrominance         | $G = 2$ ; load = 150 $\Omega$ | 1.5  | 1.9  | 2.2  | ٧    |  |  |
|                     | signals                                   | G = 1; without load           | 1    | 1.3  | 1.6  | V    |  |  |
| G <sub>v</sub>      | voltage gain                              | G = 1; f = 1 MHz              | -1   | 0    | +1   | dB   |  |  |
|                     |   | G = 2; f = 1 MHz              | 5    | 6    | 7    | dB   |  |  |
| G <sub>diff</sub>   | differential gain                         | note 1                        | _    | 0.5  | 3    | %    |  |  |
| Φdiff               | differential phase                        | note 1                        | _    | 0.6  | _    | deg  |  |  |
| NL                  | non linearity                             | note 2                        | _    | 0.5  | 2    | %    |  |  |
| $\alpha_{ct}$       | crosstalk attenuation between channels    | note 3                        | 60   | 70   | _    | dB   |  |  |
| SVRR                | supply voltage rejection                  | note 4                        | 36   | 55   | _    | dB   |  |  |

#### 4 × 4 video switch matrix

TDA8540

| SYMBOL                          | PARAMETER   | CONDITIONS              | MIN. | TYP. | MAX. | UNIT |  |  |
|---------------------------------|---|-------------------------|------|------|------|------|--|--|
| ΔG                              | maximum gain variation                                | 100 kHz < f < 5 MHz     | _    | 0.5  | _    | dB   |  |  |
|                                 |   | 100 kHz < f < 8.5 MHz   | _    | 1    | _    | dB   |  |  |
|                                 |   | 100 kHz < f < 12 MHz    | _    | 3    | _    | dB   |  |  |
| $\alpha_{\text{ct}}$            | crosstalk attenuation of I <sup>2</sup> C-bus signals |                         | 60   | _    | _    | dB   |  |  |
| Auxiliary outputs [             | D0 and D1 (open collector)                            |                         |      |      |      |      |  |  |
| I <sub>OH</sub>                 | HIGH level output current                             | V <sub>OH</sub> = 5.5 V | _    | _    | 10   | μΑ   |  |  |
| V <sub>OL</sub>                 | LOW level output voltage                              | I <sub>OL</sub> = 4 mA  | _    | _    | 0.4  | ٧    |  |  |
| I <sup>2</sup> C-bus inputs SCI | I <sup>2</sup> C-bus inputs SCL and SDA               |                         |      |      |      |      |  |  |
| I <sub>IH</sub>                 | HIGH level input current                              | V <sub>IH</sub> = 3.0 V | _    | _    | 10   | μΑ   |  |  |
| I <sub>IL</sub>                 | LOW level input current                               | V <sub>IL</sub> = 1.5 V | -10  | _    | _    | μΑ   |  |  |
| Ci                              | input capacitance                                     |                         | _    | _    | 10   | pF   |  |  |
| I <sup>2</sup> C-bus output SD  | I <sup>2</sup> C-bus output SDA                       |                         |      |      |      |      |  |  |
| V <sub>OL</sub>                 | LOW level output voltage                              | I <sub>OL</sub> = 3 mA  | _    | _    | 0.4  | V    |  |  |
| Sub-address S0, S1 and S2       |   |                         |      |      |      |      |  |  |
| I <sub>IH</sub>                 | HIGH level input current                              | $V_{IH} = V_{CC}$       | _    | _    | 10   | μΑ   |  |  |
| I <sub>IL</sub>                 | LOW level input current                               | V <sub>IL</sub> = 0 V   | _    | _    | 10   | μΑ   |  |  |

#### Notes

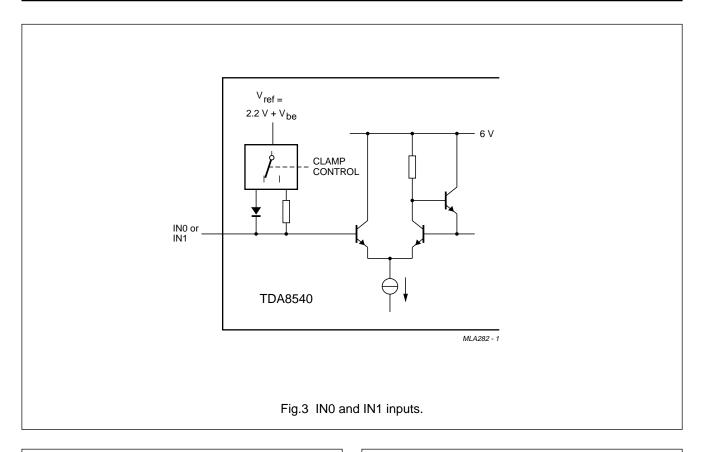
- 1. Gain set at 2;  $R_L = 150 \Omega$ ; test signal D2 from CCIR 330.
- 2. Gain set at 2;  $R_L$  = 150  $\Omega$ ; test signal D1 from CCIR 17.
- 3. Measured from any selected input to output; f = 5 MHz;  $R_L = 150 \Omega$ ; gain set at 2;  $V_I = 1.5$  V (peak-to-peak value). This measurement requires an optimized board.
- 4. Supply voltage ripple rejection: 20 log  $\frac{V_{ripple (supply)}}{V_{ripple (on output)}}$ ;

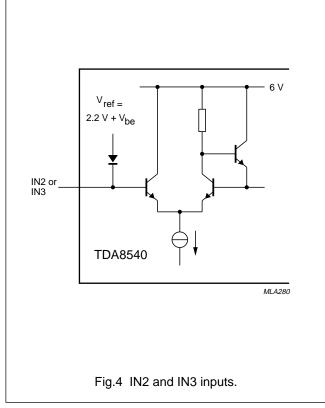
measured at f = 1 kHz with  $V_{\text{ripple (supply max)}} = 100 \text{ mV}$  (peak-to-peak value).

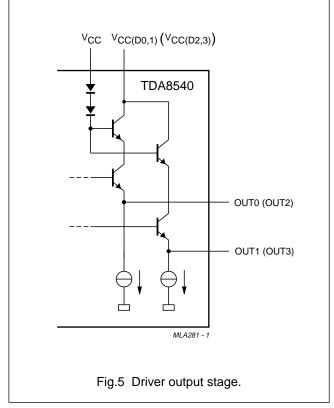
The supply voltage rejection ratio is >36 dB at  $f_{max} = 100$  kHz.

## 4 × 4 video switch matrix

TDA8540



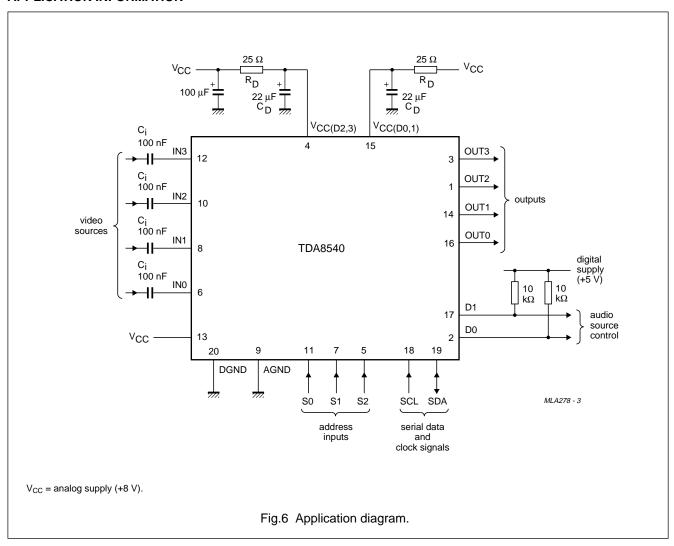




## 4 × 4 video switch matrix

TDA8540

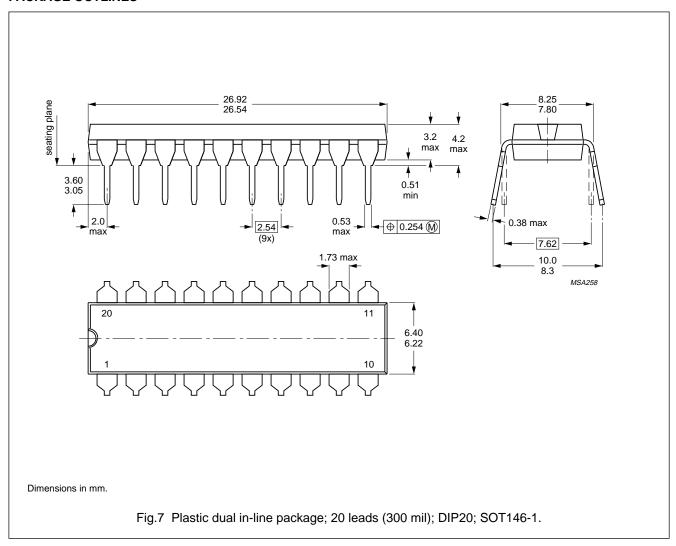
#### **APPLICATION INFORMATION**



## 4 × 4 video switch matrix

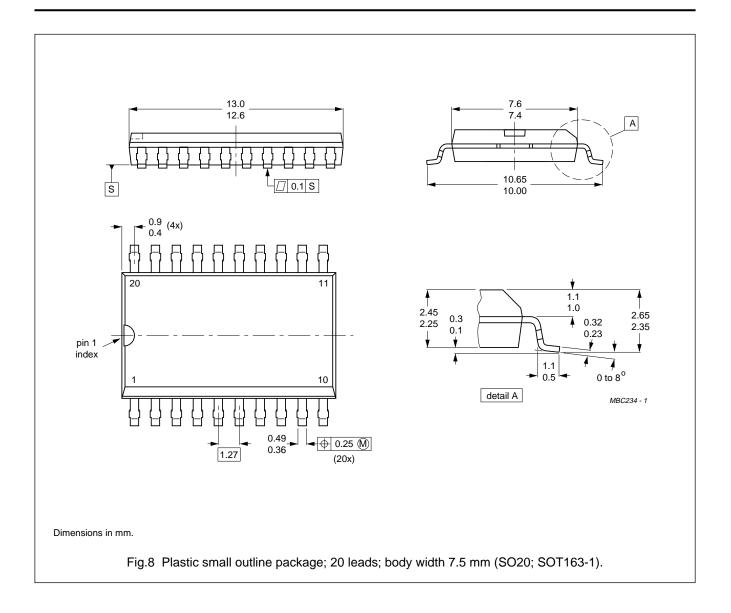
TDA8540

#### **PACKAGE OUTLINES**



## 4 × 4 video switch matrix

TDA8540



#### 4 × 4 video switch matrix

TDA8540

#### SOLDERING

#### Plastic small outline packages

BY WAVE

During placement and before soldering, the component must be fixed with a droplet of adhesive. After curing the adhesive, the component can be soldered. The adhesive can be applied by screen printing, pin transfer or syringe dispensing.

Maximum permissible solder temperature is 260 °C, and maximum duration of package immersion in solder bath is 10 s, if allowed to cool to less than 150 °C within 6 s. Typical dwell time is 4 s at 250 °C.

A modified wave soldering technique is recommended using two solder waves (dual-wave), in which a turbulent wave with high upward pressure is followed by a smooth laminar wave. Using a mildly-activated flux eliminates the need for removal of corrosive residues in most applications.

#### BY SOLDER PASTE REFLOW

Reflow soldering requires the solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the substrate by screen printing, stencilling or pressure-syringe dispensing before device placement.

Several techniques exist for reflowing; for example, thermal conduction by heated belt, infrared, and vapour-phase reflow. Dwell times vary between 50 and 300 s according to method. Typical reflow temperatures range from 215 to 250 °C.

Preheating is necessary to dry the paste and evaporate the binding agent. Preheating duration: 45 min at 45 °C.

REPAIRING SOLDERED JOINTS (BY HAND-HELD SOLDERING IRON OR PULSE-HEATED SOLDER TOOL)

Fix the component by first soldering two, diagonally opposite, end pins. Apply the heating tool to the flat part of the pin only. Contact time must be limited to 10 s at up to 300 °C. When using proper tools, all other pins can be soldered in one operation within 2 to 5 s at between 270 and 320 °C. (Pulse-heated soldering is not recommended for SO packages.)

For pulse-heated solder tool (resistance) soldering of VSO packages, solder is applied to the substrate by dipping or by an extra thick tin/lead plating before package placement.

#### Plastic dual in-line packages

BY DIP OR WAVE

The maximum permissible temperature of the solder is 260 °C; this temperature must not be in contact with the joint for more than 5 s. The total contact time of successive solder waves must not exceed 5 s.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified storage maximum. If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

#### REPAIRING SOLDERED JOINTS

Apply a low voltage soldering iron below the seating plane (or not more than 2 mm above it). If its temperature is below 300  $^{\circ}$ C, it must not be in contact for more than 10 s; if between 300 and 400  $^{\circ}$ C, for not more than 5 s.

#### 4 × 4 video switch matrix

TDA8540

#### **DEFINITIONS**

| Data sheet status         |   |
|---------------------------|---|
| Objective specification   | This data sheet contains target or goal specifications for product development.       |
| Preliminary specification | This data sheet contains preliminary data; supplementary data may be published later. |
| Product specification     | This data sheet contains final product specifications.                                |
| Limiting values           |   |

#### Limiting values

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

#### **Application information**

Where application information is given, it is advisory and does not form part of the specification.

#### LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

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Purchase of Philips  $I^2C$  components conveys a license under the Philips'  $I^2C$  patent to use the components in the  $I^2C$  system provided the system conforms to the  $I^2C$  specification defined by Philips. This specification can be ordered using the code 9398 393 40011.

## $4 \times 4$ video switch matrix

TDA8540

**NOTES** 

## $4 \times 4$ video switch matrix

TDA8540

**NOTES** 

## $4 \times 4$ video switch matrix

TDA8540

**NOTES** 

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