INTEGRATED CIRCUITS



Product specification File under Integrated Circuits, IC02 June 1994



TDA3858

FEATURES

- Quasi-split sound processor for all standards e. g. B/G (FM sound) and L (AM sound)
- Reducing of spurious video signals by tracking function and AFC for the vision carrier reference circuit; (recommended for NICAM)
- Automatic muting of the AF2 signal (at B/G) by the input level
- AM signal processing for L standard and switching over the audio signal
- Stereo matrix correction
- Layout-compatible with TDA3856 (24 pins) and TDA3857 (20 pins).

GENERAL DESCRIPTION

Separate symmetrical IF inputs for FM or AM sound.

Gain controlled wideband IF amplifier, input select switch. AGC generation due to peak sync for FM or mean signal level for AM. Reference amplifier for the regeneration of the vision carrier. Optimized limiting amplifier for AM suppression in the regenerated vision carrier signal and 90° phase shifter.

Intercarrier mixer for FM sound, output with low-pass filter. Separate signal processing for 5.5 and 5.74 MHz intercarriers. Wide supply voltage range, only 300 mW power dissipation at 5 V.

QUICK REFERENCE DATA

| SYMBOL | PARAMETER | MIN. | TYP. | MAX. | UNIT |
|-------------------------------|-------------------------------------|------|------|------|------|
| V _{P1} | supply voltage (pin 27) | 4.5 | 5 | 8.8 | V |
| V _{P2} | alternative supply voltage (pin 28) | | 12 | 13.2 | V |
| Data at V _{P1} = 5 V | | | | | |
| IP | supply current (pin 27) | _ | 60 | 72 | mA |
| V _{i IF} | IF input sensitivity (-3 dB) | - | 70 | 100 | μV |
| V _{O (RMS)} | audio output signal for FM (B/G) | _ | 1 | _ | V |
| V _{O (RMS)} | audio output signal for AM (L) | - | 0.6 | - | V |
| THD | total harmonic distortion | | | | |
| | for FM | _ | 0.5 | _ | % |
| | for AM | - | 1 | - | % |
| S/N (W) | weighted signal-to-noise ratio | | | | |
| | for FM – | | 68 | _ | dB |
| | for AM | - | 56 | - | dB |

ORDERING INFORMATION

| EXTENDED | PACKAGE | | | | | |
|-------------|----------------------|------------|----------|-----------------------|--|--|
| TYPE NUMBER | PINS PIN POSITION | | MATERIAL | CODE | | |
| TDA3858 | 32 | shrink DIL | plastic | SOT232 ⁽¹⁾ | | |

Note

1. SOT 232-1; 1996 November 21.

TDA3858

Quasi-split sound processor for all standards



TRACK

 C_{AFAM} FM1I

C_{AF1}

ICO

 C_{AF2}

FM2I

GND

 V_{P1}

 V_{P2}

CREF n.c.

FMIF1

FMIF2

19

20

21

22

23

24

25

26

27

28

29

30

31

32

ground (0 V)

not connected

| | - 1 | | | | | | |
|---------|-----|--|---|-------|-------|---|------|
| PINNING | | | | | | | |
| SYMBOL | PIN | | D | ESCRI | οτιοι | N | |

| PINNING | | |
|------------------|-----|---|
| SYMBOL | PIN | DESCRIPTION |
| AMIF1 | 1 | AM IF difference input 1 for L standard (32.4 MHz) |
| AMIF2 | 2 | AM IF difference input 2 for L standard (32.4 MHz) |
| n.c. | 3 | not connected |
| C _{AGC} | 4 | charge capacitor for AGC (FM and AM) |
| C _{AM} | 5 | charge capacitor for AM AGC |
| MODE | 6 | 3-state input for standard select |
| MATR | 7 | input for stereo matrix correction |
| FM2R1 | 8 | reference circuit for FM2 (5.74 MHz) |
| FM2R2 | 9 | reference circuit for FM2 (5.74 MHz) |
| AF2 | 10 | AF2 output (AF out of 5.74 MHz) |
| AF1 | 11 | AF1 output (AF out of 5.5 MHz or AM) |
| FM1R1 | 12 | reference circuit for FM1 (5.5 MHz) |
| FM1R2 | 13 | reference circuit for FM1 (5.5 MHz) |
| n.c. | 14 | not connected |
| n.c. | 15 | not connected |
| VC-R1 | 16 | reference circuit for the vision carrier (38.9 MHz) |
| VC-R2 | 17 | reference circuit for the vision carrier (38.9 MHz) |
| n.c. | 18 | not connected |

DC output level for tracking

intercarrier input for FM1 (5.5. MHz)

intercarrier output signal (5.5/5.74 MHz)

intercarrier input for FM2 (5.74 MHz)

charge capacitor for reference voltage

DC decoupling capacitor for AM demodulator (AF-AM)

DC decoupling capacitor for FM1 demodulator (AF1)

DC decoupling capacitor for FM2 demodulator (AF2)

+5 to +8 V supply voltage (pin 28 not connected)

IF difference input 1 for B/G standard (38.9 MHz)

IF difference input 2 for B/G standard (38.9 MHz)

+ 12 V supply voltage (pin 27 not connected)

| AMIE 1 | | |
|-------------------|-----------|-----------------------|
| | | 32 FMIF2 |
| AMIF2 2 n.c. 3 | 7 | 31] FMIF1 30] n.c. |
| | 1 | 29 CREF |
| CAN S | 1 | 20 VP2 |
| MODE E | 1 | 277 VP1 |
| MATR 2 | | 28 GND |
| FM2R1 | TD 4 7050 | 29 FM21 |
| FM2R2 | TDA3858 | CAF2 |
| AF2 | 5 | 四 100 |
| AF1 | 1 | 22 CAF1 |
| FMIRI 🗓 | 2 | 21 FM11 |
| FM1R2 | 7 | 20 CAFAM |
| n.c. 14 | - | 19 TRACK |
| n.c. [1 | | 18 n.c. |
| VC-RI | | 17 VC-R2 |

TDA3858

Quasi-split sound processor for all standards

Philips Semiconductors

FUNCTIONAL DESCRIPTION

The quasi-split sound processor is suitable for all standards. Dependent on the voltage at pin 6 either FM mode (B/G) or AM mode (L) is selected.

B/G standard (FM mode)

Pins 31 and 32 are active, AGC detector uses peak sync level. Sound carrier SC1 (5.5 MHz) provides AF1, sound carrier SC2 (5.74 MHz) provides AF2.

Muting

With no sound carrier SC2 at pin 25, AF2 output is muted (in mid-position of the standard select switch FM mode without muting of AF2 is selected).

The mute circuit prevents false signal recognition in the stereo decoder at high IF signal levels when no second sound carrier exists (mono) and an AF signal is present in the identification signal frequency range. With 1 mV at pin 25, under measurement conditions, AF2 is switched on (see limiting amplifier). Weak input signals at pins 31 and 32 generate noise at pin 25, which is present in the intercarrier signal and passes through the 5.74 MHz filter. Noise at pin 25 inhibits muting. No misinterpretation due to white noise occurs in the stereo decoder, when non-correlated noise masks the identification signal frequencies, which may be present in sustained tone signals. The stereo decoder remains switched to mono.

L standard (AM mode)

Pins 1 and 2 are active, AGC detector uses mean signal level. The audio signal from the AM demodulator is output on AF1, with AF2 output muted.

Sound carrier notch filter for an improved intercarrier buzz

The series capacitor C_s in the 38.9 MHz resonant circuit provides a notch at the sound carrier frequency in order to provide more attenuation for the sound carrier in the vision carrier reference channel. The ratio of parallel/series capacitor depends on the ratio of VC/SC frequency and has to be adapted to other TV transmission standards if necessary, according to the formula $C_S = C_P (f_{VC}/f_{SC})^2 - C_P.$

The result is an improved intercarrier buzz (up to 10 dB improvement in sound channel 2 with 250 kHz video modulation for B/G stereo) or suppression of 350 kHz video modulated beat frequency in the digitally-modulated NICAM subcarrier.

Intercarrier buzz fine tuning with 250 kHz square wave video modulation

The picture carrier for quadrature demodulation in the intercarrier mixer is not exactly 90 degrees due to the shift variation in the integrated phase shift network. The tuning of the LC reference circuit to provide optimal video suppression at the intercarrier output is not the same as that to provide optimal intercarrier buzz suppression. In order to optimize the AF signal performance, a fine tuning for the optimal S/N at the sound channel 2 (from 5.74 MHz) may be performed with a 250 kHz square wave video modulation.

Measurements at the demodulators

For all signal-to-noise measurements the generator must meet the following specifications:

phase modulation errors $<0.5^\circ$ for B/W-jumps

intercarrier signal-to-noise ratio as measured with 'TV-demodulator AMF2' (weighted S/N) must be > 60 dB at 6 kHz sine wave modulation of the B/W-signal.

Signal-to-noise ratios are measured with $\Delta f = \pm 50$ kHz deviation and $f_{mod} = 1$ kHz; with a deviation of ± 30 kHz the S/N ratio is deteriorated by 4.5 dB.

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LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

| SYMBOL | PARAMETER | MIN. | MAX. | UNIT |
|----------------------|--|------|------|------|
| V _{P1} | supply voltage (pin 27) | _ | 8.8 | V |
| V _{P2} | supply voltage (pin 28) | - | 13.2 | V |
| VI | voltage (pins 1, 2, 6, 10, 11, 21, 23, 25, 31and 32) | 0 | VP | V |
| V _{I(12 V)} | voltage at 12 V supply (pin 6) | 0 | 5.5 | V |
| P _{tot} | total power dissipation | 0 | 950 | mW |
| T _{stg} | storage temperature | -25 | +150 | °C |
| T _{amb} | operating ambient temperature | 0 | +70 | °C |
| V _{ESD} | electrostatic handling (note 1) | | | |
| | all pins except pins 1, 2, 31 and 32 | ±500 | - | V |
| | pins 1, 2, 31 and 32 | +400 | - | V |
| | | -500 | - | V |

Note to the Limiting Values

1. Equivalent to discharging a 200 pF capacitor through a 0 Ω series resistor.

TDA3858

CHARACTERISTICS

 $V_P = 5 V$ (pin 27) and $T_{amb} = +25 °C$; measurements taken in Fig.3 with $f_{VC} = 38.9 \text{ MHz}$, $f_{SC1} = 33.4 \text{ MHz}$ and $f_{SC2} = 33.158 \text{ MHz}$. Vision carrier (VC) modulated with different video signals, modulation depth 100% (proportional to 10% residual carrier).

Vision carrier amplitude (RMS value) $V_{i VC} = 10 \text{ mV}$; vision to sound carrier ratios are VC/SC1 = 13 dB and VC/SC2 = 20 dB. Sound carriers (SC1, SC2) modulated with f = 1 kHz and deviation $\Delta f = 50 \text{ kHz}$, unless otherwise specified.

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|-------------------------|--|---|------|------|-----------------|------|
| V _{P1} | supply voltage (pin 27) | pin 28 not connected | 4.5 | 5 | 8.8 | V |
| V _{P2} | supply voltage (pin 28) | pin 27 not connected | 10.8 | 12 | 13.2 | V |
| I _{P1} | supply current (pin 27) | V _{P1} = 5 V | 48 | 60 | 72 | mA |
| IF source c | ontrol (pin 6) | | | | | |
| V ₆ | input voltage in order to obtain standards | | | | | |
| | B/G (FM) with automatic muting | pin 6 connected | 2.8 | - | V _{P1} | V |
| | | pin 6 open-circuit | - | 2.8 | - | V |
| | B/G (FM) without muting | pin 6 connected or alternative measure: 22 k Ω to GND | 1.3 | _ | 2.3 | V |
| | L(AM sound) | pin 6 connected | 0 | - | 0.8 | V |
| I ₆ | input current | $V_6 = V_{P1}$ | - | - | 100 | μA |
| | | V ₆ = 0 V | - | - | -300 | μA |
| V _{6(12 V)} | maximum input voltage (pin 6) | supply at pin 28 | - | - | 5.5 | V |
| IF input not | t activated (pins 1-2 or 31-32) | | | | | |
| RI | input resistance | | - | _ | 100 | Ω |
| VI | DC input voltage (pins 1, 2 or 31, 32) | LOW set internally | - | - | 0.1 | V |
| α ₁₆₋₁₇ | crosstalk attenuation of IF input switch | note 1 | 50 | 56 | - | dB |
| IF amplifier | (pins 1-2 or 31-32) | | | | | |
| RI | input resistance | | 1.8 | 2.2 | - | kΩ |
| CI | input capacitance | | - | 2.0 | 2.6 | pF |
| VI | DC potential, voltage (pins 1, 2, 31, 32) | | _ | 1.75 | - | V |
| V _{i IF (RMS)} | maximum input signal (RMS value) | V _o = +1 dB | 70 | 100 | - | mV |
| | input signal sensitivity B/G standard (RMS value, pins 31-32) | –3 dB intercarrier signal reduction at pin 23 | - | 70 | 100 | μV |
| | input signal sensitivity L standard (RMS value, pin 1-2) | -3 dB intercarrier signal reduction at pin 11 | - | 70 | 100 | μV |

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|-----------------------------------|--|---|------|---------------------|------|------|
| V ₄ | voltage for gain control (pin 4) | | 1.7 | _ | 2.6 | V |
| ΔG _v | IF gain control | | 60 | 63 | - | dB |
| В | IF bandwidth | –3 dB | 50 | 70 | - | MHz |
| Resonance | amplifier (pins 16-17) | • | 1 | | -1 | -1 |
| V _{o (p-p)} | vision carrier amplitude (peak-to-peak value) | f _o = 38.9 MHz | _ | 270 | - | mV |
| R ₁₆₋₁₇ | operating resistance | | _ | 4 | - | kΩ |
| L | inductance | Figs 3 and 5 | _ | 0.247 | - | μH |
| С | capacitance | | _ | 68 | - | pF |
| QL | Q-factor of resonant circuit | Q ₀ = 90 | _ | 40 | - | |
| V _{16, 17} | DC voltage (pins 16 and 17) | | _ | V _{P1} - 1 | - | V |
| | mixer output (pin 23) | • | | • | | |
| V _{o(RMS)} | output signal for 5.5 MHz (RMS value) | | 71 | 95 | 125 | mV |
| | output signal for 5.74 MHz (RMS value) | | 32 | 43 | 56 | mV |
| В | IF bandwidth | –1 dB | 6 | 8.5 | - | MHz |
| | | –3 dB | 7 | 10 | - | MHz |
| V _{VID} /V ₂₃ | residual video AM on intercarrier | note 2 | _ | 3 | 10 | % |
| V _{VC (RMS)} | residual vision carrier (RMS value) | 1st/2nd harmonic (38.9/77.8 MHz) | _ | 0.5 | 1 | mV |
| R ₂₃ | output resistance (emitter follower) | 1 mA emitter current | _ | 30 | - | Ω |
| lo | allowable AC output current (pin 23) | | _ | _ | ±0.7 | mA |
| I ₂₃ | allowable DC output current | | _ | _ | -2 | mA |
| V ₂₃ | DC voltage | LC-circuit at pin 16, 17 adjusted to minimum video content at pin 23 | 1.5 | 1.75 | 2.0 | V |
| Limiting am | plifiers (pins 21 and 25) | | | | | |
| V _{i(RMS)} | minimum input signal (RMS value) | –3 dB AF signal | _ | 300 | 450 | μV |
| | maximum input signal (RMS value) | | 200 | _ | - | mV |
| R _{21, 25} | input resistance | | 450 | 560 | 700 | Ω |
| V _{21, 25} | DC voltage | | - | 0 | - | V |
| V _{i(RMS)} | level detector threshold for no muting (RMS value, pin 25) | only 5.74 MHz channel | 0.8 | 1.2 | 1.7 | mV |
| ΔVi | hysteresis of level detector | 1 | 4 | 7 | 12 | dB |

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|---|---|--------------------------|-----------------------|------|---------------------|--------|
| Tracking Au | utomatic Frequency Control (AFC) of the | e vision carrier refere | nce circuit | 1 | • | • |
| V _{0 19} | tracking output voltage (pin 19) | note 3 | V _{P1} – 3.3 | - | V _{P1} – 1 | V |
| F _{TR} | tracking reducing factor for | | | | | |
| | black picture | | _ | 9 | _ | |
| | white test picture | | _ | 4 | _ | |
| | 50% grey picture | | _ | 6 | _ | |
| S | AFC steepness (open loop) for | | | | | |
| | black picture | | _ | -8 | _ | mV/kHz |
| | white test picture | | _ | -3 | _ | mV/kHz |
| | 50% grey picture | | _ | -5.5 | _ | mV/kHz |
| FM1 and FM | / //2 demodulators | | | | | • |
| De-emphasi Q _L -factor = ⁻ | z) at pins 21 and 25 without ceramic filte s 50 μ s and V ₆ = V _{P1} (B/G standard). 11 for resonant circuits at pins 8-9 and $\frac{2}{2}$ intercarrier signals | | - | 100 | 1 | mV |
| V _{IC(RMS)} | (RMS values, pins 8-9 and 12-13) | | _ | 100 | - | mv |
| V | DC voltage (pins 8, 9, 12 and 13) | | _ | 1.8 | - | V |
| V _{o(RMS)} | AF output signals (RMS values, pins 10 and 11) | | 0.84 | 0.95 | 1.07 | V |
| ΔV_{o} | difference of AF signals between channels (pins 10 and 11) | note 4 | - | _ | 1 | dB |
| R _{10, 11} | output resistance | | 75 | 100 | 130 | Ω |
| V _{10, 11} | DC voltage | | 1.8 | 2.1 | 2.4 | V |
| I _{10, 11 (M)} | allowed AC current of emitter output (peak value) | note 5 | - | - | ±1.5 | mA |
| I _{10, 11} | maximum allowed DC output current | | - | - | -2 | mA |
| THD | total harmonic distortion | | _ | 0.5 | 1.0 | % |
| V _{o(RMS)} | AF output signal (RMS value) | THD = 1.5% | 1.25 | - | - | V |
| α _{AM} | AM suppression | 1 kHz; m = 0.3 | 48 | 54 | - | dB |
| S/N(W) | weighted signal-to-noise ratio | CCIR468-3 | 64 | 68 | - | dB |
| В | AF bandwidth (–3 dB) lower limit | | _ | _ | 20 | Hz |
| | upper limit | | 100 | _ | _ | kHz |
| α _{CR} | crosstalk attenuation (pins 10-11) | | 60 | 70 | _ | dB |
| V ₇ | adjustment voltage for AF2 | note 6 | | 1 | | |
| | | minimum output signal | _ | 0 | - | V |
| | | maximum output signal | - | 5 | - | V |
| | • | • | | • | • | |

| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|---|---|--|---------|------|------|------|
| ΔG_{AF2min} | gain for minimum V _{out} | V ₇ = 0 V | -1.5 | -2.5 | _ | dB |
| ΔG_{AF2max} | gain for maximum V _{out} | V ₇ = 5 V | 1.0 | 1.5 | _ | dB |
| V _{22, 24} DC voltage (pins 22 and 24) | | | _ | 1.8 | _ | V |
| AM demodu | llator V6 = 0 V (AM mode) | | | | | |
| input signal | at pins 1-2: SC = 32.4 MHz; f _{mod} = 1 kH | Iz; m = 0.8; V _{i AM (RMS)} | = 10 mV | | | |
| V _{o(RMS)} | AF output signal at pin 11 (RMS value) | | 530 | 600 | 675 | mV |
| R ₁₁ | output resistance (pin 11) | | 75 | 100 | 130 | Ω |
| I _{o (M)} | maximum AC output current (peak value) | note 5 | - | - | ±1.5 | mA |
| I ₁₁ | maximum DC output current | | _ | - | -2 | mA |
| V ₁₁ | DC voltage | | 1.8 | 2.1 | 2.4 | V |
| THD | total harmonic distortion | Fig.4 | _ | 1 | 2 | % |
| S/N(W) | weighted signal-to-noise ratio | CCIR468-3 | 50 | 56 | - | dB |
| В | AF bandwidth (-3 dB) | | | | | |
| | lower limit | | - | - | 20 | Hz |
| | upper limit | | 100 | - | _ | kHz |
| V ₂₀ | DC voltage (pin 20) | | _ | 2 | _ | V |
| AF signal s | witches | | | | | |
| input signals | : AM carrier into pin 1, 2 | see part AM demodu | lator | | | |
| | FM intercarrier into pin 21 | see part FM demodu | llator | | | |
| the output si | no signal in pin 25 (AF2) gnals are related to the signals describ | ed in the demodulator | narte | | | |
| V _o /V _{omute} | AF2 mute attenuation (pin 10) | B/G mode; $V_6 = V_P$ | 70 | _ | _ | dB |
| V _{oAM} /V _{oFm} | AF1 AM signal (pin 11) attenuation of unwanted FM signal | L mode; $V_6 = 0$; FM: modulated; | 70 | _ | - | dB |
| | | AM: unmodulated | | | | |
| V _{oFM} /V _{oAM} | AF1 FM signal (pin 11) attenuation of unwanted AM signal | B/G mode; $V_6 = V_P$; FM: unmodulated; AM: modulated | 70 | - | - | dB |
| dV _{10, 11} | DC jump at the AF outputs | switching to FM or AM sound or Mute | - | 5 | 25 | mV |

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| SYMBOL | PARAMETER | CONDITIONS | MIN. | TYP. | MAX. | UNIT |
|---------------|--|--|--------|------|------|------|
| AF perform | ance for FM operation (standard B/ | G) | 1 | -1 | | 1 |
| input signals | :: B/G IF input signal (pin 31, 32) | | | | | |
| | unmodulated sound carriers | | | | | |
| | different video modulation (100%) | | | | | |
| the output si | gnals are related to the signals descri | bed in the demodulator | parts. | | | |
| (S+N)/N(W) | weighted signal-to-noise ratio | CCIR468-3; de-emphasis 50 μs | | | | |
| | black picture | f _i = 5.5 MHz | 59 | 63 | _ | dB |
| | 2T/20T pulses with white bar | f _i = 5.5 MHz | 57 | 61 | _ | dB |
| | 6 kHz sine wave, B/W-modulated | f _i = 5.5 MHz | 52 | 56 | _ | dB |
| | 250 kHz square wave, B/W-modulated | f _i = 5.5 MHz | 50 | 54 | - | dB |
| | black picture | f _i = 5.742 MHz | 57 | 61 | _ | dB |
| | 2T/20T pulses with white bar | f _i = 5.742 MHz | 55 | 59 | _ | dB |
| | 6 kHz sine wave, B/W-modulated | f _i = 5.742 MHz | 50 | 54 | _ | dB |
| | 250 kHz square wave, B/W-modulated | f _i = 5.742 MHz | 48 | 52 | _ | dB |
| Ripple rejec | tion of the AF outputs (B/G and L s | standard) | | | | |
| RR | ripple rejection V_{ripple} on V_P / V_{ripple} on V_{out} | $V_{R(p-p)} = 200 \text{ mV};$ f _R = 70 Hz | 30 | 40 | _ | dB |

Notes to the characteristics

- 1. Crosstalk attenuation of IF input switch, measured at $R_{16-17} = 470 \Omega$ (instead of LC circuit); input signal $V_{i (RMS)} = 20 \text{ mV}$ (pins 31-32). AGC voltage V_4 set to a value to achieve $V_{o(RMS)} = 20 \text{ mV}$ (pins 16-17). After switching ($V_6 = 0 \text{ V}$) measure attenuation. IF coupling with OFWG3203 and OFWL9350 (Siemens).
- 2. Spurious intercarrier AM: m = (A B)/A (A = signal at sync; B = signal with 100% picture modulation).
- Automatic Frequency Control (AFC) of the vision carrier reference circuit (pins 16 and 17) for reducing spurious video signals in the stereo/dual sound modes. The factor of reducing F_{TR} at a deviation ∆f_{VC} specifies the ratio of spurious signals with/without tracking function.
- 4. AF signal can be adjusted by V_7 .
- 5. For larger current: $R_L > 2.2 \text{ k}\Omega$ (pin 10 or 11 to GND) in order to increase the bias current of the output emitter follower.
- 6. If not used, pin 7 should not be connected.

TDA3858

Quasi-split sound processor for all standards







TDA3858

APPLICATION INFORMATION





TDA3858

Quasi-split sound processor for all standards

PACKAGE OUTLINE

SDIP32: plastic shrink dual in-line package; 32 leads (400 mil)



SOT232-1

95-02-04

SOT232-1

TDA3858

SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"IC Package Databook"* (order code 9398 652 90011).

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact

with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg\,max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

DEFINITIONS

| Data sheet status | | | | | | |
|---|---|--|--|--|--|--|
| Objective specification | This data sheet contains target or goal specifications for product development. | | | | | |
| Preliminary specification | tion This data sheet contains preliminary data; supplementary data may be published later. | | | | | |
| Product specification | This data sheet contains final product specifications. | | | | | |
| Limiting values | | | | | | |
| more of the limiting values m of the device at these or at a | accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or hay cause permanent damage to the device. These are stress ratings only and operation ny other conditions above those given in the Characteristics sections of the specification miting values for extended periods may affect device reliability. | | | | | |
| Application information | | | | | | |
| Where application information is given, it is advisory and does not form part of the specification. | | | | | | |

LIFE SUPPORT APPLICATIONS

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