INTEGRATED CIRCUITS



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TDA3668AT

FEATURES

- Fixed 5 V, 100 mA regulator
- Supply voltage range up to 50 V
- Very low quiescent current of 15 μA (typical value)
- Very low dropout voltage
- High ripple rejection
- Very high stability
 - Electrolytic capacitors: Equivalent Series Resistance (ESR) < 38 Ω at I_{REG} \leq 25 mA
 - Other capacitors: 100 nF at 200 $\mu A \leq I_{REG} \leq$ 100 mA.
- Pin compatible family TDA3661 to TDA3676
- Protections:
 - Reverse polarity safe (down to -25 V without high reverse current)
 - Negative transient of 50 V ($R_S = 10 \Omega$, t < 100 ms)

- Able to withstand voltages up to 18 V at the output (supply line may be short-circuited)
- ESD protected for all pins
- DC short-circuit safe to ground and V_P of regulator output
- Temperature protection at T_i > 150 °C
- Load dump protection, which will switch off V_{REG} during load dump.

GENERAL DESCRIPTION

The TDA3668AT is a fixed 5 V voltage regulator with a very low dropout voltage and quiescent current, which operates over a wide supply voltage range.

The regulator should use a supply voltage of V_P \leq 50 V. It has a temperature range of –40 °C \leq T_{amb} \leq +125 °C, and it is available as an automotive version in an SO8 package.

QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply						
V _P	supply voltage	regulator on	3	14.4	24	V
		load dump; t \leq 50 ms; t _r \geq 2.5 ms	-	-	50	V
lq	quiescent supply current	V _P = 14.4 V; I _{REG} = 0 mA	_	15	30	μA
Regulator outp	out					
V _{REG}	output voltage	$8 \text{ V} \le \text{V}_{P} \le 22 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$	4.8	5.0	5.2	V
		$\begin{array}{l} 6 \ V \leq V_P \leq 24 \ V; \ I_{REG} = 0.5 \ mA; \\ T_{amb} \leq 125 \ ^{\circ}C \end{array}$	4.75	5.0	5.25	V
		$\label{eq:VP} \begin{array}{l} V_{P} = 14.4 \text{ V}; 0.5 \text{ mA} \leq I_{REG} \leq 100 \text{ mA}; \\ T_{amb} \leq 125 \ ^{\circ}\text{C} \end{array}$	4.75	5.0	5.25	V
V _{REG(drop)}	dropout voltage	V _P = 4.5 V; I _{REG} = 50 mA	-	0.18	0.3	V

ORDERING INFORMATION

ТҮРЕ		PACKAGE		
NUMBER NAME DESCRIPTION		VERSION		
TDA3668AT	SO8	plastic small outline package; 8 leads; body width 3.9 mm		

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BLOCK DIAGRAM



PINNING

SYMBOL	PIN	DESCRIPTION
REG	1	regulator output
GND	2, 3, 6, and 7	ground; note 1
n.c.	4 and 5	not connected
V _P	8	supply voltage

Note

 For the SO8 package all GND pins are connected to the lead frame and can also be used to reduce the total thermal resistance R_{th(j-a)} by soldering these pins to a ground plane. The ground plane on the top side of the Printed-Circuit Board (PCB) acts like a heat spreader.



FUNCTIONAL DESCRIPTION

The TDA3668AT is a fixed 5 V regulator which can deliver output currents up to 100 mA. The regulator is available in an SO8 package. The regulator is intended for portable, mains, telephone and automotive applications. To increase the lifetime of batteries, a specially built-in clamp circuit keeps the quiescent current of this regulator very low, also in dropout and full load conditions.

The regulator remains operational down to very low supply voltages and at lower voltages it switches off.

A temperature protection circuit is included, which switches off the regulator output at a junction temperature above 150 °C.

A new output circuit guarantees the stability of the regulator for a capacitor output circuit with an ESR up to 38 Ω . This is very attractive as the ESR of an electrolytic capacitor increases strongly at low temperatures (no expensive tantalum capacitor is required).

A load dump circuit (see Fig.3) and an overvoltage protection circuit is built-in which will switch off the IC above 28 V (typical value).



LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V _P	supply voltage	operating	-	24	V
		load dump	-	50	V
V _{P(rp)}	reverse polarity supply voltage	non-operating	-	-25	V
P _{tot}	total power dissipation	temperature of PCB ground plane is 25 °C	-	4.1	W
T _{stg}	storage temperature	non-operating	-55	+150	°C
T _{amb}	ambient temperature		-40	+125	°C
Tj	junction temperature	operating	-40	+150	°C

THERMAL CHARACTERISTICS

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
R _{th(j-a)}	thermal resistance from junction to ambient	in free air; soldered	125	K/W
R _{th(j-c)}	thermal resistance from junction to case	to centre pins; soldered	30	K/W

QUALITY SPECIFICATION

In accordance with "SNW-FQ-611E".

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CHARACTERISTICS

 V_P = 14.4 V; T_{amb} = 25 °C; measured in test circuit of Fig.4; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply vol	tage: pin V _P			1	1	
VP	supply voltage	regulator operating; note 1	3	14.4	24	V
		load dump; $t_f \le 50 \text{ ms}$; $t_r \ge 2.5 \text{ ms}$	-	-	50	V
		overvoltage protection; regulator switched off	24	28	-	V
lq	quiescent current	$V_{P} = 4.5 \text{ V}; \text{ I}_{REG} = 0 \text{ mA}$	-	10	-	μA
		V _P = 14.4 V; I _{REG} = 0 mA	-	15	30	μA
		$6 \text{ V} \le \text{V}_{P} \le 22 \text{ V}; \text{ I}_{REG} = 10 \text{ mA}$	-	0.2	0.5	mA
		$6 \text{ V} \le \text{V}_{\text{P}} \le 22 \text{ V}; \text{ I}_{\text{REG}} = 50 \text{ mA}$	-	1.4	2.5	mA
Regulator of	output: pin REG; note 2					
V _{REG}	output voltage	$8 \text{ V} \le \text{V}_{P} \le 22 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA}$	4.8	5.0	5.2	V
		$6 \text{ V} \le \text{V}_{P} \le 24 \text{ V}; \text{ I}_{REG} = 0.5 \text{ mA};$ $\text{T}_{amb} \le 125 \text{ °C}$	4.75	5.0	5.25	V
		$0.5 \text{ mA} \le I_{\text{REG}} \le 100 \text{ mA};$ $T_{\text{amb}} \le 125 \text{ °C}$	4.75	5.0	5.25	V
V _{REG(drop)}	dropout voltage	V _P = 4.5 V; I _{REG} = 50 mA; T _{amb} ≤ 85 °C	-	0.18	0.3	V
V _{REG(stab)}	long-term stability voltage		-	20	_	mV/1000 h
$\Delta V_{\text{REG(line)}}$	line input regulation voltage	8 V \leq V _P \leq 22 V; I _{REG} = 0.5 mA	-	1	30	mV
		7 V \leq V _P \leq 22 V; I _{REG} = 0.5 mA; T _{amb} \leq 85 °C	-	1	50	mV
$\Delta V_{\text{REG(load)}}$	load output regulation voltage	0.5 mA \leq I _{REG} \leq 50 mA; T _{amb} \leq 125 °C	-	10	50	mV
SVRR	supply voltage ripple rejection		50	60	-	dB
I _{REG(crl)}	current limit	V _{REG} > 4.5 V	0.17	0.25	_	A
I _{LO(rp)}	output leakage current at reverse polarity	$V_P = -15 \text{ V}; V_{REG} \leq 0.3 \text{ V}$	-	1	500	μA

Notes

1. The regulator output will follow V_P if $V_P < V_{REG} + V_{REG(drop)}$.

2. Limiting values as applicable for device type: V_P \leq 50 V and –40 $^\circ C \leq T_{amb} \leq$ +125 $^\circ C.$

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TEST AND APPLICATION INFORMATION



Noise

The output noise is determined by the value of the output capacitor. The noise figure is measured at a bandwidth of 10 Hz to 100 kHz (see Table 1).

Table 1	Noise figures
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OUTPUT	NOISE FIGURE (μV)				
CURRENT I _{REG} (mA)	C2 = 10 μF	C2 = 47 μF	C2 = 100 μF		
0.5	550	320	300		
50	650	400	400		

Stability

The regulator is stabilized with an external capacitor connected to the output. The value of this capacitor can be selected using the diagrams shown in Figs 5 and 6. The following four examples show the effects of the stabilization circuit using different values for the output capacitor.





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EXAMPLE 1

The regulator is stabilized with an electrolytic capacitor of 68 μ F (ESR = 0.5 Ω). At T_{amb} = -40 °C, the capacitor value is decreased to 22 μ F and the ESR is increased to 3.5 Ω . The regulator will remain stable at a temperature of T_{amb} = -40 °C.

EXAMPLE 2

The regulator is stabilized with an electrolytic capacitor of 10 μ F (ESR = 3.3 Ω). At T_{amb} = -40 °C, the capacitor value is decreased to 3 μ F and the ESR is increased to 20 Ω . The regulator will remain stable at a temperature of T_{amb} = -40 °C.

EXAMPLE 3

The regulator is stabilized with a 100 nF MKT capacitor connected to the output. Full stability is guaranteed when the output current is larger then 200 μ A. Because the thermal influence on this capacitor value is almost zero, the regulator will remain stable at a temperature of $T_{amb} = -40$ °C.

EXAMPLE 4

The regulator is stabilized with a 100 nF capacitor in parallel with an electrolytic capacitor of 10 μ F connected to the output.

The regulator is now stable under all conditions and independent of:

- The ESR of the electrolytic capacitor
- The value of the electrolytic capacitor
- The output current.

Application circuits

The maximum output current of the regulator equals:

$$I_{\text{REG}(\text{max})} = \frac{150 - T_{\text{amb}}}{R_{\text{th}(j\text{-}a)} \times (V_{\text{P}} - V_{\text{REG}})}$$
$$= \frac{150 - T_{\text{amb}}}{100 \times (V_{\text{P}} - 5)} \text{ (mA)}$$

When $T_{amb} = 21 \text{ °C}$ and $V_P = 14 \text{ V}$ the maximum output current equals 140 mA.

For successful operation of the IC (maximum output current capability) special attention has to be given to the PCB ground plane required as heatsink, the thermal capacity of the heatsink and its ability to transfer heat to the external environment. For the SO8 package it is possible to reduce the total thermal resistance from 125 to 50 K/W.

APPLICATION CIRCUIT WITH BACKUP FUNCTION

Sometimes a backup function is needed to supply, for example, a microcontroller for a short period of time when the supply voltage spikes to 0 V (or even -1 V).

This function can easily be built with the TDA3668AT by using an output capacitor with a large value. When the supply voltage is 0 V (or -1 V), only a small current will flow into pin REG from this output capacitor (a few μ A).

The application circuit is given in Fig.7.



Additional application information

This section gives typical curves for various parameters measured on the TDA3668AT. Standard test conditions are: $V_P = 14.4 \text{ V}$; $T_{amb} = 25 \degree C$.



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Very low dropout voltage/quiescent current 5 V regulator with overvoltage switch off







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PACKAGE OUTLINE

SO8: plastic small outline package; 8 leads; body width 3.9 mm



SOT96-1

SOLDERING

Introduction to soldering surface mount packages

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"Data Handbook IC26; Integrated Circuit Packages"* (document order number 9398 652 90011).

There is no soldering method that is ideal for all surface mount IC packages. Wave soldering is not always suitable for surface mount ICs, or for printed-circuit boards with high population densities. In these situations reflow soldering is often used.

Reflow soldering

Reflow soldering requires solder paste (a suspension of fine solder particles, flux and binding agent) to be applied to the printed-circuit board by screen printing, stencilling or pressure-syringe dispensing before package placement.

Several methods exist for reflowing; for example, infrared/convection heating in a conveyor type oven. Throughput times (preheating, soldering and cooling) vary between 100 and 200 seconds depending on heating method.

Typical reflow peak temperatures range from 215 to 250 °C. The top-surface temperature of the packages should preferable be kept below 230 °C.

Wave soldering

Conventional single wave soldering is not recommended for surface mount devices (SMDs) or printed-circuit boards with a high component density, as solder bridging and non-wetting can present major problems.

To overcome these problems the double-wave soldering method was specifically developed.

If wave soldering is used the following conditions must be observed for optimal results:

- Use a double-wave soldering method comprising a turbulent wave with high upward pressure followed by a smooth laminar wave.
- For packages with leads on two sides and a pitch (e):
 - larger than or equal to 1.27 mm, the footprint longitudinal axis is **preferred** to be parallel to the transport direction of the printed-circuit board;
 - smaller than 1.27 mm, the footprint longitudinal axis must be parallel to the transport direction of the printed-circuit board.

The footprint must incorporate solder thieves at the downstream end.

• For packages with leads on four sides, the footprint must be placed at a 45° angle to the transport direction of the printed-circuit board. The footprint must incorporate solder thieves downstream and at the side corners.

During placement and before soldering, the package must be fixed with a droplet of adhesive. The adhesive can be applied by screen printing, pin transfer or syringe dispensing. The package can be soldered after the adhesive is cured.

Typical dwell time is 4 seconds at 250 °C. A mildly-activated flux will eliminate the need for removal of corrosive residues in most applications.

Manual soldering

Fix the component by first soldering two diagonally-opposite end leads. Use a low voltage (24 V or less) soldering iron applied to the flat part of the lead. Contact time must be limited to 10 seconds at up to 300 °C.

When using a dedicated tool, all other leads can be soldered in one operation within 2 to 5 seconds between 270 and 320 $^\circ\text{C}.$

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Suitability of surface mount IC packages for wave and reflow soldering methods

PACKAGE	SOLDERING METHOD		
FACKAGE	WAVE	REFLOW ⁽¹⁾	
BGA, LFBGA, SQFP, TFBGA	not suitable	suitable	
HBCC, HLQFP, HSQFP, HSOP, HTQFP, HTSSOP, SMS	not suitable ⁽²⁾	suitable	
PLCC ⁽³⁾ , SO, SOJ	suitable	suitable	
LQFP, QFP, TQFP	not recommended ⁽³⁾⁽⁴⁾	suitable	
SSOP, TSSOP, VSO	not recommended ⁽⁵⁾	suitable	

Notes

- 1. All surface mount (SMD) packages are moisture sensitive. Depending upon the moisture content, the maximum temperature (with respect to time) and body size of the package, there is a risk that internal or external package cracks may occur due to vaporization of the moisture in them (the so called popcorn effect). For details, refer to the Drypack information in the "Data Handbook IC26; Integrated Circuit Packages; Section: Packing Methods".
- 2. These packages are not suitable for wave soldering as a solder joint between the printed-circuit board and heatsink (at bottom version) can not be achieved, and as solder may stick to the heatsink (on top version).
- 3. If wave soldering is considered, then the package must be placed at a 45° angle to the solder wave direction. The package footprint must incorporate solder thieves downstream and at the side corners.
- 4. Wave soldering is only suitable for LQFP, TQFP and QFP packages with a pitch (e) equal to or larger than 0.8 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.65 mm.
- 5. Wave soldering is only suitable for SSOP and TSSOP packages with a pitch (e) equal to or larger than 0.65 mm; it is definitely not suitable for packages with a pitch (e) equal to or smaller than 0.5 mm.

DEFINITIONS

Data sheet status	
Objective specification	This data sheet contains target or goal specifications for product development.
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.
Product specification	This data sheet contains final product specifications.
Limiting values	

Limiting values given are in accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or more of the limiting values may cause permanent damage to the device. These are stress ratings only and operation of the device at these or at any other conditions above those given in the Characteristics sections of the specification is not implied. Exposure to limiting values for extended periods may affect device reliability.

Application information

Where application information is given, it is advisory and does not form part of the specification.

LIFE SUPPORT APPLICATIONS

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