INTEGRATED CIRCUITS



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TDA3609JR

FEATURES

General

- Extreme low noise behaviour and good stability with very small output capacitors
- Two V_P-state controlled regulators (regulator 1 and regulator 3) and a power switch
- Regulator 2, reset and ignition buffer operate during load dump and thermal shutdown
- Separate control pins for switching regulator 1, regulator 3 and the power switch
- Supply voltage range of -18 to +50 V
- · Low reverse current of regulator 2
- Low quiescent current (when regulator 1, regulator 3, and power switch are switched-off)
- Hold output (only valid when regulator 1 is switched-on)
- · Reset and hold outputs (open collector outputs)
- · Adjustable reset delay time
- High ripple rejection
- Back-up capacitor for regulator 2
- Two independent ignition buffers (one inverted and with open collector output).

Protections

- Reverse polarity safe (down to -18 V without high reverse current)
- Able to withstand voltages up to 18 V at the outputs (supply line may be short-circuited)
- · ESD protected on all pins
- · Thermal protections with hysteresis
- · Load dump protection
- Foldback current limit protection for regulators 1, 2 and 3
- Delayed second current limit protection for the power switch (at short-circuit)
- The regulator outputs and the power switch are DC short-circuited safe to ground and V_P.

GENERAL DESCRIPTION

The TDA3609JR is a multiple output voltage regulator with a power switch and ignition buffers, intended for use in car radios with or without a microcontroller. It contains:

- Two fixed voltage regulators with a foldback current protection (regulator 1 and regulator 3) and one fixed voltage regulator (regulator 2), intended to supply a microcontroller, that also operates during load dump and thermal shutdown
- A power switch with protections, operated by an enable input
- Reset and hold outputs that can be used to interface by the microcontroller. The reset-signal can be used to call up the microcontroller and the hold output indicates regulator 1 voltage available and within range.
- A supply pin which can withstand load dump pulses and negative supply voltages.
- Regulator 2 that will be switched on at a back-up voltage greater than 6.5 V and off when the output voltage of regulator 2 drops below 1.9 V.
- A provision for use of a reserve supply capacitor that will hold enough energy for regulator 2 (5 V continuous) to allow a microcontroller to prepare for loss of voltage.
- An inverted ignition 1 input with open collector output stage.
- An ignition 2 input Schmitt trigger with push pull output stage.

ORDERING INFORMATION

TYPE NUMBER	PACKAGE		
ITPE NOWIDER	NAME	DESCRIPTION VERS	
TDA3609JR	DBS17P	plastic DIL-bent-SIL (special bent) power package; 17 leads (lead length 12 mm)	SOT475-1

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QUICK REFERENCE DATA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply						
V _P	supply voltage					
	operating		11	14.4	18	V
	reverse polarity	non-operating	_	-	-18	V
	regulator 2 on		2.4	14.4	50	V
	jump start	t ≤ 10 minutes	_	-	30	V
	load dump protection	$t \le 50 \text{ ms}; t_r \ge 2.5 \text{ ms}$	-	_	50	V
I _{q(tot)}	total quiescent supply current	standby mode	-	500	600	μA
Tj	junction temperature		-	-	150	°C
Voltage re	gulators					
V _{O(REG1)}	output voltage regulator 1	$1 \text{ mA} \le I_{\text{REG1}} \le 600 \text{ mA}$	9.5	10.0	10.5	V
V _{O(REG2)}	output voltage regulator 2	$0.5 \text{ mA} \le I_{REG2} \le 150 \text{ mA}; \text{ V}_{P} = 14.4 \text{ V}$	4.75	5.0	5.25	V
V _{O(REG3})	output voltage regulator 3	$1 \text{ mA} \le I_{\text{REG3}} \le 500 \text{ mA}$	4.75	5.0	5.25	V
Power sw	itch					
V _d	drop-out voltage	I _{sw} = 1 A	-	0.45	0.7	V
		I _{sw} = 1.8 A	-	1	1.8	V
I _M	peak current		3	-	-	А

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BLOCK DIAGRAM



Preliminary specification

Multiple voltage regulator with switch and ignition buffers

PINNING

SYMBOL	PIN	DESCRIPTION
V _P	1	supply voltage
REG1	2	regulator 1 output
REG3	3	regulator 3 output
EN3	4	enable input regulator 3
IGN2 _{IN}	5	ignition 2 input
IGN1 _{IN}	6	ignition 1 input
IGN1 _{OUT}	7	ignition 1 output (active LOW)
IGN2 _{OUT}	8	ignition 2 output
RES	9	reset output
EN1	10	enable input regulator 1
ENSW	11	enable input power switch
HOLD	12	hold output
C _{RES}	13	reset delay capacitor
GND	14	ground
REG2	15	regulator 2 output
BU	16	back-up
SW	17	power switch output

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FUNCTIONAL DESCRIPTION

The TDA3609JR is a multiple output voltage regulator with a power switch, intended for use in car radios with or without a microcontroller. Because of low-voltage operation of the car radio, low-voltage drop regulators are used in the TDA3609JR.

Regulator 2 will switch on when the back-up voltage exceeds 6.5 V for the first time and will switch off again when the output voltage of regulator 2 is below 1.9 V (this is far below an engine start). When regulator 2 is switched on and the output voltage of this regulator is within its voltage range, the reset output will be enabled (reset will go HIGH via a pull-up resistor) to generate a reset to the microcontroller. The reset cycles can be extended by a external capacitor at pin 13. The above mentioned start-up feature is built-in to secure a smooth start-up of the microcontroller at first connection, without uncontrolled switching of regulator 2 during the start-up sequence. The charge of the back-up capacitor can be used to supply regulator 2 for a short period when the supply falls down to 0 V (time depends on value of storage capacitor).

The output stages (regulator 1 and 3) of this regulator have extreme low noise behaviour and good stability. Using small output capacitors regulator 1 and 3 are made stable.

When both regulator 2 and the supply voltage ($V_P > 4.5 V$) are available, regulators 1 and 3 can be operated by means of enable inputs (pins 10 and 4 respectively).

Regulator 1 has a hold output (open collector) indicating that the output voltage of this regulator is settled (held HIGH by external pull-up resistor). When the output voltage of this regulator drops out of regulation (because of supply voltage drop or high load) the hold output will go LOW. The hold output signal is only valid when regulator 1 is enabled by its enable input (pin 10).

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The power switch can also be controlled by means of a separate enable input (pin 11).

All output pins are fully protected. The regulators are protected against load dump (regulator 1 and 3 will switch off at supply voltages >18 V) and short-circuit (foldback current protection).

The switch contains a current protection, but this protection is delayed at short-circuit condition for at least 10 ms. During this time the output current is limited to a peak value of at least 3 A and 2 A continuous ($V_P \le 18$ V).

At supply voltages >17 V the switch is clamped at maximum 16 V (to avoid external connected circuitry being damaged by an overvoltage) and the switch will switch off at load dump.

By means of two independent ignition Schmitt triggers and ignition output buffers (one open collector and one push-pull output), interfacing with the microcontroller can be accomplished (simple full/semi on/off logic applications). The ignition 1 output is inverted.

The total timing diagrams are shown in Figs 3 and 4.





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LIMITING VALUES

In accordance with the Absolute Maximum Rating System (IEC 134).

SYMBOL	PARAMETER	CONDITIONS	MIN.	MAX.	UNIT
V _P	supply voltage				
	operating		_	18	V
	reverse polarity	non-operating	_	-18	V
	jump start	$t \le 10$ minutes	_	30	V
	load dump protection	$t \le 50 \text{ ms}; t_r \ge 2.5 \text{ ms}$	_	50	V
P _{tot}	total power dissipation		_	62	W
T _{stg}	storage temperature	non-operating	-55	+150	°C
T _{amb}	ambient temperature	operating	-40	+85	°C
Tj	junction temperature	operating	-40	+150	°C

THERMAL CHARACTERISTICS

SYMBOL	PARAMETER	CONDITIONS	VALUE	UNIT
R _{th(j-c)}	thermal resistance from junction to case		2	K/W
R _{th(j-a)}	thermal resistance from junction to ambient	in free air	50	K/W

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CHARACTERISTICS

 V_P = 14.4 V; T_{amb} = 25 °C; see Fig.7; unless otherwise specified.

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Supply	1	ł			1	4
V _P	supply voltage					
	operating		11	14.4	18	V
	regulator 2 on	note 1	2.4	14.4	18	V
	jump start	t ≤ 10 minutes	_	_	30	V
	load dump protection	$t \le 50 \text{ ms}; t_r \ge 2.5 \text{ ms}$	-	_	50	V
lq	quiescent supply current	$V_P = 12.4 \text{ V}; \text{ note } 2;$ $I_{REG2} = 0.1 \text{ mA}$	-	500	600	μA
		$V_P = 14.4 \text{ V}; \text{ note } 2;$ $I_{REG2} = 0.1 \text{ mA}$	_	520	-	μA
Schmitt tr	igger power supply for swi	tch, regulator 1 and regula	tor 3			
V _{thr}	rising threshold voltage		6.5	7.0	7.5	V
V _{thf}	falling threshold voltage		4.0	4.5	5.0	V
V _{hys}	hysteresis voltage		2.1	2.5	3.3	V
Schmitt tr	igger for regulator 2		•		•	-
V _{thr}	rising threshold voltage		6.0	6.5	7.1	V
V _{thf}	falling threshold voltage		1.7	1.9	2.2	V
V _{hys}	hysteresis voltage		_	4.6	_	V
	igger for enable input (regu	lator 1, regulator 3 and sw	/itch)		-	
V _{thr}	rising threshold voltage		1.7	2.2	2.7	V
V _{thf}	falling threshold voltage		1.5	2.0	2.5	V
V _{hys}	hysteresis voltage	I _{REG} = I _{sw} = 1 mA	0.1	0.2	0.5	V
ILI	input leakage current	V _{en} = 5 V	1	5	10	μA
Reset trig	ger level	l			-	-1
V _{thr}	rising threshold voltage of regulator 2	V _P rising; I _{REG1} = 50 mA; note 3	4.5	V _{REG2} – 0.15	V _{REG2} - 0.1	V
Schmitt tr	igger for hold	•	•		•	
V _{thr}	rising threshold voltage of regulator 1	V _P rising; note 3	-	V _{REG1} - 0.15	V _{REG1} - 0.075	V
V _{thf}	falling threshold voltage of regulator 1	V _P falling; note 3	9.2	V _{REG1} – 0.35	-	V
V _{hys}	hysteresis voltage		0.1	0.2	0.3	V
Reset and	hold buffer	·	•			
I _{sinkL}	LOW-level sink current	$V_{\text{RES/HOLD}} \le 0.8 \text{ V}$	2	_	-	mA
ILO	output leakage current	$V_P = 14.4 V;$ $V_{RES/HOLD} = 5 V$	-	0.1	5	μA
	rise time	note 4	-	7	50	μs
	fall time	note 4	_	1	50	μs

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Multiple voltage regulator with switch and ignition buffers

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Reset dela	ay		•	4		
I _{ch}	charge current		2	4	8	μA
I _{dch}	discharge current		500	800	_	μA
V _{thr}	rising voltage threshold		2.5	3.0	3.5	V
t _d	delay time	C = 47 nF; note 5	20	35	70	ms
Regulator	1 (I _{REG1} = 5 mA unless ot	herwise specified)	-			
V _{O(off)}	output voltage off		-	1	400	mV
V _{O(REG1)}	output voltage	$1 \text{ mA} \le I_{\text{REG1}} \le 600 \text{ mA}$	9.5	10.0	10.5	V
. ,		$12 \text{ V} \le \text{V}_P \le 18 \text{ V}$	9.5	10.0	10.5	V
ΔV	line regulation	$12 \text{ V} \le \text{V}_{\text{P}} \le 18 \text{ V}$	-	2	75	mV
ΔV_L	load regulation	$1 \text{ mA} \le I_{\text{REG1}} \le 600 \text{ mA}$	_	20	100	mV
lq	quiescent current	I _{R1} = 600 mA	-	25	60	mA
SVRR	supply voltage ripple rejection	$f_i = 3 \text{ kHz}; V_{i(p-p)} = 2 \text{ V}$	60	70	-	dB
V _d	drop-out voltage	I _{REG1} = 550 mA; V _P = 9.5 V; note 6	-	0.4	0.7	V
I _{REGm1}	current limit	V _{REG1} > 8.5 V; note 7	0.65	1.2	_	A
I _{REGsc1}	short-circuit current	$R_L \le 0.5 \Omega$; note 8	250	800	-	mA
Regulator	2 (I _{REG2} = 5 mA unless ot	herwise specified)	-			
V _{O(REG2)}	output voltage	$0.5 \text{ mA} \le I_{\text{REG2}} \le 150 \text{ mA}$	4.75	5.0	5.25	V
. ,		I _{REG2} = 300 mA; note 9	4.75	5.0	5.25	V
		$8 \text{ V} \le \text{V}_{P} \le 18 \text{ V}$	4.75	5.0	5.25	V
		$18 \text{ V} \le \text{V}_{\text{P}} \le 50 \text{ V};$ $I_{\text{REG2}} \le 150 \text{ mA}$	4.75	5.0	5.25	V
ΔV	line regulation	$6 \text{ V} \le \text{V}_{\text{P}} \le 18 \text{ V}$	_	2	50	mV
		$6 \text{ V} \le \text{V}_{\text{P}} \le 50 \text{ V}$	_	15	75	mV
ΔV_L	load regulation	$1 \text{ mA} \le I_{REG2} \le 150 \text{ mA}$	-	20	50	mV
		$1 \text{ mA} \le I_{REG2} \le 300 \text{ mA}$	-	-	100	mV
SVRR	supply voltage ripple rejection	$f = 3 \text{ kHz}; V_{i(p-p)} = 2 \text{ V}$	60	70	-	dB
V _d	drop-out voltage	$I_{REG2} = 100 \text{ mA};$ V _P = 4.75 V; note 6	-	0.4	0.6	V
		I _{REG2} = 200 mA; V _P = 5.75 V; note 6	-	0.8	1.2	V
		I _{REG2} = 100 mA; V _{bu} = 4.75 V; note 10	-	0.2	0.5	V
		I _{REG2} = 200 mA; V _{bu} = 5.75 V; note 10	-	0.8	1.0	V
I _{REGm2}	current limit	V _{REG2} > 4.5 V; note 7	0.32	0.37	_	A
I _{REGsc2}	short-circuit current	$R_{L} \leq 0.5 \Omega$; note 8	20	100	_	mA

SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Regulator	3 (I _{REG3} = 5 mA unless oth	erwise specified)	1	ł		
V _{O(off)}	output voltage off		_	1	400	mV
V _{O(REG3)}	output voltage	$1 \text{ mA} \le I_{\text{REG3}} \le 500 \text{ mA}$	4.75	5.0	5.25	V
		$7 \text{ V} \le \text{V}_{P} \le 18 \text{ V}$	4.75	5.0	5.25	V
ΔV	line regulation	$7 \text{ V} \le \text{V}_{P} \le 18 \text{ V}$	-	2	50	mV
ΔV_L	load regulation	$1 \text{ mA} \le I_{REG3} \le 500 \text{ mA}$	-	20	75	mV
lq	quiescent current	I _{R3} = 500 mA	-	19	45	mA
SVRR	supply voltage ripple rejection	$f_i = 3 \text{ kHz}; V_{i(p-p)} = 2 \text{ V}$	60	70	-	dB
V _d	drop-out voltage	$I_{REG3} = 500 \text{ mA};$ V _P = 5.75 V; note 6	-	1	1.5	V
I _{REGm3}	current limit	V _{REG3} > 4.5 V; note 7	0.60	0.80	_	A
I _{REGsc3}	short-circuit current	$R_L \le 0.5 \Omega$; note 8	100	400	_	mA
Power sw	itch	•				·
V _d	drop-out voltage	I _{sw} = 1 A; V _P = 13.5 V; note 11	-	0.6	0.85	V
		I _{sw} = 1.8 A; V _P = 13.5 V; note 11	-	1.4	1.9	V
I _{dc}	continuous current	V _P = 16 V; V _{sw} = 13.5 V	1.8	2.0	_	A
V _{cl}	clamping voltage	$V_P \ge 17 V$	13.5	15.0	16.0	V
I _M	peak current	$V_{P} = 17$ V; notes 12 and 13	3	-	_	A
V _{fb}	fly back voltage behaviour	I _{sw} = -100 mA	_	V _P + 3	22	V
l _{sc}	short-circuit current	V _P = 14.4 V; V _{sw} < 1.2 V; note 13	-	0.8	-	A
Back-up s	witch		1			
I _{dc}	continuous current		0.3	0.35	_	Α
V _{cl}	clamping voltage	V _P ≥ 16.7 V	_	_	16	V
I _r	reverse current	V _P = 0 V; V _{bu} = 12.4 V	_	_	900	mA
	igger for enable input of ig	nition 1	1		1	
V _{thr}	rising threshold voltage of ignition 1 input		2.75	3.25	3.75	V
V _{thf}	falling threshold voltage of ignition 1 input		0.8	_	1.3	V
V _{hys}	hysteresis voltage		1.5	_	_	V
ILI	input leakage current	V _{IGN1in} = 5 V	_	-	1.0	μA
I _{I(clamp)}	input clamping current	$V_{IGN1in} > 50 V$	_	_	50	mA
V _{IH(clamp)}	HIGH-level input clamping voltage		V _P	-	50	V
V _{IL(clamp)}	LOW-level input clamping voltage		-0.6	-	0	V
			1	1	1	

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Schmitt tr	igger power supply for igni	tion 1	1	1		
V _{thr}	rising threshold voltage		6.5	7.0	7.5	V
V _{thf}	falling threshold voltage	note 14	4.0	4.5	5.0	V
Ignition 1	buffer					
V _{OL}	LOW-level output voltage	I _{IGN1out} = 0 mA	0	0.2	0.8	V
I _{OL}	LOW-level output current	$V_{\overline{IGN1}out} \le 0.8 V$	0.45	0.8	_	mA
I _{LO}	output leakage current	$V_{\overline{IGN1}out} = 5 V; V_{IGN1in} = 0 V$	-	-	1.0	μA
t _{PLH}	LOW-to-HIGH propagation time	V _{IGN1in} rising from 0.8 V to 3.75 V	-	-	500	μs
t _{PHL}	HIGH-to-LOW propagation time	V _{IGN1in} falling from 3.75 V to 0.8 V	-	-	500	μs
Schmitt tr	igger for enable input of ig	nition 2			·	
V _{thr}	rising threshold voltage of ignition 2 input	V _P > 3.5 V	1.9	2.2	2.5	V
V _{thf}	falling threshold voltage of ignition 2 input	V _P > 3.5 V	1.7	2.0	2.3	V
V _{hys}	hysteresis voltage	V _P > 3.5 V	0.1	0.2	0.5	V
ILI	input leakage current	V _{IGN2in} = 5 V	-	-	1.0	μA
I _{I(clamp)}	input clamp current	V _{IGN2in} > 50 V	-	-	50	mA
$V_{\text{IH(clamp)}}$	HIGH-level input clamping voltage		V _P	-	50	V
V _{IL(clamp)}	LOW-level input clamping voltage		-0.6	-	0	V

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SYMBOL	PARAMETER	CONDITIONS	MIN.	TYP.	MAX.	UNIT
Ignition 2	buffer					
V _{OL}	LOW-level output voltage	I _{IGN2out} = 0 mA	0	0.2	0.8	V
V _{OH}	HIGH-level output voltage	I _{IGN2out} = 0 mA	4.5	5.0	5.25	V
I _{OL}	LOW-level output current	$V_{IGN2out} \le 0.8 V$	0.45	0.8	-	mA
I _{OH}	HIGH-level output current	$V_{IGN2out} \ge 4.5 V$	-0.45	-2.0	-	mA
I _{LO}	output leakage current (source)	$V_{\overline{IGN1}out} = 5 \text{ V}; V_{IGN1in} = 0 \text{ V}$	-	-	1.0	μA
t _{PLH}	LOW-to-HIGH propagation time	V _{IGN2in} rising from 1.7 V to 2.5 V	-	-	500	μs
t _{PHL}	HIGH-to-LOW propagation time	V _{IGN2in} falling from 2.5 V to 1.7 V	-	-	500	μs

Notes

- 1. Minimum operating voltage, only if V_P has exceeded 6.5 V.
- 2. The quiescent current is measured in the standby mode. So, the enable inputs of regulator 1, 3 and the power switch are grounded and $R_{L(REG2)} = \infty$ (see Fig.7).
- 3. The voltage of the regulator sinks as a result of a V_{P} drop.
- 4. The rise and fall time is measured with a 10 k Ω pull-up resistor and a 50 pF load capacitor.

5. The delay time depends on the value of the capacitor:
$$t_d = \frac{C}{I_{ch}} \times V_{C(th)} = C \times (750 \times 10^3) (ms)$$

- 6. The drop-out voltage of regulators 1, 2 and 3 is measured between V_P and REGn.
- 7. At current limit, I_{REGmn} is held constant (see Fig.5 for behaviour of I_{REGmn}).
- 8. The foldback current protection limits the dissipated power at short-circuit (see Fig.5).
- 9. The peak current of 300 mA can only be applied for short periods (t < 100 ms).
- 10. The drop-out voltage measured between BU and REG2.
- 11. The drop-out voltage of the power switch is measured between V_P and SW.
- 12. The maximum output current of the switch is limited to 1.8 A when the supply voltage exceeds 18 V. A test-mode is built-in. The delay time of the switch will be disabled when a voltage of V_P + 1 V is applied to the switch-enable input.
- 13. At short-circuit, I_{sc} of the power switch is held constant to a lower value than the continuous current after a delay of at least 10 ms. A test-mode is built-in. The delay time of the switch will be disabled when a voltage of V_P + 1 V is applied to the switch-enable input.
- 14. $V_{IGN1out} = LOW$ for $V_{IGN1out} > 1.2$ V or $V_{EN1} > 1.3$ V or $V_{EN3} > 1.3$ V or $V_{ENSW} > 1.3$ V.





TEST AND APPLICATION INFORMATION

Test information



Application information

NOISE

Table 1Noise figures

REGULATOR	NOISE FIGURE (µV) ⁽¹⁾			
	C_O = 10 μ F	C_O = 47 μF	C_{O} = 100 μ F	
1	tbf	150	tbf	
2	tbf	150	tbf	
3	tbf	200	tbf	

Note

1. Measured at a bandwidth of 200 kHz.

The noise on the supply line depends on the value of the supply capacitor and is caused by a current noise (output noise of the regulators is translated into a current noise by means of the output capacitors). When a high frequency capacitor of 220 nF in parallel with an electrolytic capacitor of 100 μF is connected directly to pins 1 and 14 (supply and ground) the noise is minimal.

STABILITY

The regulators are made stable with the external connected output capacitors.

The output capacitors can be selected using the graphs of Figs 8 and 9. When an electrolytic capacitor is used, the temperature behaviour of this output capacitor can cause oscillations at a low temperature. The next 2 examples show how an output capacitor value is selected.

Example 1

Regulators 1 and 3 are made stable with an electrolytic output capacitor of 220 μ F (ESR = 0.15 Ω). At –30 °C the capacitor value is decreased to 73 μ F and the ESR is increased to 1.1 Ω . The regulator will remain stable at –30 °C.

Example 2

Regulator 2 is made stable with a 10 μ F electrolytic capacitor (ESR = 3 Ω). At -30 °C the capacitor value is decreased to 3 μ F and the ESR is increased to 23.1 Ω . Using Fig.9, the regulator will be instable at -30 °C.

Solution

Use a tantalum capacitor of 10 μF or a larger electrolytic capacitor. To avoid problems with stability at low temperatures, the use of tantalum capacitors is recommended.





PACKAGE OUTLINE



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SOLDERING

Introduction

There is no soldering method that is ideal for all IC packages. Wave soldering is often preferred when through-hole and surface mounted components are mixed on one printed-circuit board. However, wave soldering is not always suitable for surface mounted ICs, or for printed-circuits with high population densities. In these situations reflow soldering is often used.

This text gives a very brief insight to a complex technology. A more in-depth account of soldering ICs can be found in our *"IC Package Databook"* (order code 9398 652 90011).

Soldering by dipping or by wave

The maximum permissible temperature of the solder is 260 °C; solder at this temperature must not be in contact

with the joint for more than 5 seconds. The total contact time of successive solder waves must not exceed 5 seconds.

The device may be mounted up to the seating plane, but the temperature of the plastic body must not exceed the specified maximum storage temperature ($T_{stg max}$). If the printed-circuit board has been pre-heated, forced cooling may be necessary immediately after soldering to keep the temperature within the permissible limit.

Repairing soldered joints

Apply a low voltage soldering iron (less than 24 V) to the lead(s) of the package, below the seating plane or not more than 2 mm above it. If the temperature of the soldering iron bit is less than 300 °C it may remain in contact for up to 10 seconds. If the bit temperature is between 300 and 400 °C, contact may be up to 5 seconds.

DEFINITIONS

Data sheet status				
Objective specification	This data sheet contains target or goal specifications for product development.			
Preliminary specification	This data sheet contains preliminary data; supplementary data may be published later.			
Product specification	This data sheet contains final product specifications.			
Limiting values				
more of the limiting values i of the device at these or at	accordance with the Absolute Maximum Rating System (IEC 134). Stress above one or nay cause permanent damage to the device. These are stress ratings only and operation any other conditions above those given in the Characteristics sections of the specification imiting values for extended periods may affect device reliability.			
Application information				
Where application information is given, it is advisory and does not form part of the specification.				

LIFE SUPPORT APPLICATIONS

These products are not designed for use in life support appliances, devices, or systems where malfunction of these products can reasonably be expected to result in personal injury. Philips customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify Philips for any damages resulting from such improper use or sale.

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NOTES

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Netherlands: Postbus 90050, 5600 PB EINDHOVEN, Bldg. VB, Argentina: see South America Tel. +31 40 27 82785, Fax. +31 40 27 88399 Australia: 34 Waterloo Road, NORTH RYDE, NSW 2113, New Zealand: 2 Wagener Place, C.P.O. Box 1041, AUCKLAND, Tel. +61 2 9805 4455, Fax. +61 2 9805 4466 Tel. +64 9 849 4160, Fax. +64 9 849 7811 Austria: Computerstr. 6, A-1101 WIEN, P.O. Box 213, Tel. +43 160 1010, Norway: Box 1, Manglerud 0612, OSLO, Fax. +43 160 101 1210 Tel. +47 22 74 8000, Fax. +47 22 74 8341 Belarus: Hotel Minsk Business Center, Bld. 3, r. 1211, Volodarski Str. 6, 220050 MINSK, Tel. +375 172 200 733, Fax. +375 172 200 773 Philippines: Philips Semiconductors Philippines Inc., 106 Valero St. Salcedo Village, P.O. Box 2108 MCC, MAKATI, Belgium: see The Netherlands Metro MANILA, Tel. +63 2 816 6380, Fax. +63 2 817 3474 Brazil: see South America Poland: UI. Lukiska 10, PL 04-123 WARSZAWA, Bulgaria: Philips Bulgaria Ltd., Energoproject, 15th floor, Tel. +48 22 612 2831, Fax. +48 22 612 2327 51 James Bourchier Blvd., 1407 SOFIA, Tel. +359 2 689 211, Fax. +359 2 689 102 Portugal: see Spain Romania: see Italy Canada: PHILIPS SEMICONDUCTORS/COMPONENTS, Tel. +1 800 234 7381 Russia: Philips Russia, UI. Usatcheva 35A, 119048 MOSCOW, Tel. +7 095 755 6918, Fax. +7 095 755 6919 China/Hong Kong: 501 Hong Kong Industrial Technology Centre, 72 Tat Chee Avenue, Kowloon Tong, HONG KONG, Singapore: Lorong 1, Toa Payoh, SINGAPORE 1231, Tel. +852 2319 7888, Fax. +852 2319 7700 Tel. +65 350 2538, Fax. +65 251 6500 Slovakia: see Austria Colombia: see South America Czech Republic: see Austria Slovenia: see Italy Denmark: Prags Boulevard 80, PB 1919, DK-2300 COPENHAGEN S, South Africa: S.A. PHILIPS Pty Ltd., 195-215 Main Road Martindale, Tel. +45 32 88 2636, Fax. +45 31 57 0044 2092 JOHANNESBURG, P.O. Box 7430 Johannesburg 2000, Tel. +27 11 470 5911, Fax. +27 11 470 5494 Finland: Sinikalliontie 3, FIN-02630 ESPOO, Tel. +358 9 615800, Fax. +358 9 61580920 South America: Rua do Rocio 220, 5th floor, Suite 51, 04552-903 São Paulo, SÃO PAULO - SP, Brazil, France: 4 Rue du Port-aux-Vins. BP317. 92156 SURESNES Cedex. Tel. +55 11 821 2333, Fax. +55 11 829 1849 Tel. +33 1 40 99 6161, Fax. +33 1 40 99 6427 Spain: Balmes 22, 08007 BARCELONA Germany: Hammerbrookstraße 69, D-20097 HAMBURG, Tel. +34 3 301 6312. Fax. +34 3 301 4107 Tel. +49 40 23 53 60, Fax. +49 40 23 536 300 Sweden: Kottbygatan 7, Akalla, S-16485 STOCKHOLM, Greece: No. 15, 25th March Street, GR 17778 TAVROS/ATHENS, Tel. +46 8 632 2000, Fax. +46 8 632 2745 Tel. +30 1 4894 339/239, Fax. +30 1 4814 240 Switzerland: Allmendstrasse 140, CH-8027 ZÜRICH, Hungary: see Austria Tel. +41 1 488 2686, Fax. +41 1 481 7730 India: Philips INDIA Ltd, Band Box Building, 2nd floor, Taiwan: Philips Semiconductors, 6F, No. 96, Chien Kuo N. Rd., Sec. 1, 254-D, Dr. Annie Besant Road, Worli, MUMBAI 400 025, TAIPEI, Taiwan Tel. +886 2 2134 2865, Fax. +886 2 2134 2874 Tel. +91 22 493 8541, Fax. +91 22 493 0966 Thailand: PHILIPS ELECTRONICS (THAILAND) Ltd. Indonesia: see Singapore 209/2 Sanpavuth-Bangna Road Prakanong, BANGKOK 10260, Ireland: Newstead, Clonskeagh, DUBLIN 14, Tel. +66 2 745 4090, Fax. +66 2 398 0793 Tel. +353 1 7640 000, Fax. +353 1 7640 200 Turkey: Talatpasa Cad. No. 5, 80640 GÜLTEPE/ISTANBUL, Israel: RAPAC Electronics, 7 Kehilat Saloniki St, PO Box 18053, Tel. +90 212 279 2770, Fax. +90 212 282 6707 TEL AVIV 61180, Tel. +972 3 645 0444, Fax. +972 3 649 1007 Ukraine: PHILIPS UKRAINE, 4 Patrice Lumumba str., Building B, Floor 7, Italy: PHILIPS SEMICONDUCTORS, Piazza IV Novembre 3, 252042 KIEV, Tel. +380 44 264 2776, Fax. +380 44 268 0461 20124 MILANO, Tel. +39 2 6752 2531, Fax. +39 2 6752 2557 United Kingdom: Philips Semiconductors Ltd., 276 Bath Road, Haves. Japan: Philips Bldg 13-37, Kohnan 2-chome, Minato-ku, TOKYO 108, MIDDLESEX UB3 5BX, Tel. +44 181 730 5000, Fax. +44 181 754 8421 Tel. +81 3 3740 5130, Fax. +81 3 3740 5077 United States: 811 East Arques Avenue, SUNNYVALE, CA 94088-3409, Korea: Philips House, 260-199 Itaewon-dong, Yongsan-ku, SEOUL, Tel. +1 800 234 7381 Tel. +82 2 709 1412, Fax. +82 2 709 1415 Uruguay: see South America Malaysia: No. 76 Jalan Universiti, 46200 PETALING JAYA, SELANGOR, Vietnam: see Singapore Tel. +60 3 750 5214, Fax. +60 3 757 4880 Yugoslavia: PHILIPS, Trg N. Pasica 5/v, 11000 BEOGRAD, Mexico: 5900 Gateway East, Suite 200, EL PASO, TEXAS 79905, Tel. +381 11 625 344, Fax.+381 11 635 777 Tel. +9-5 800 234 7381 Middle East: see Italy

For all other countries apply to: Philips Semiconductors, Marketing & Sales Communications, Building BE-p, P.O. Box 218, 5600 MD EINDHOVEN, The Netherlands, Fax. +31 40 27 24825

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