### **Product Preview**

# 128K x 36 Bit Flow–Through BurstRAM™ Synchronous Fast Static RAM

The MCM69F737 is a 4M bit synchronous fast static RAM designed to provide a burstable, high performance, secondary cache for the PowerPC™ and other high performance microprocessors. It is organized as 128K words of 36 bits each. This device integrates input registers, a 2–bit address counter, and high speed SRAM onto a single monolithic circuit for reduced parts count in cache data RAM applications. Synchronous design allows precise cycle control with the use of an external clock (K).

\_Addresses (SA), data inputs (DQx), and all control signals except output enable (G) and Linear Burst Order (LBO) are clock (K) controlled through positive—edge—triggered noninverting registers.

Bursts can be initiated with either ADSP or ADSC input pins. Subsequent burst addresses can be generated internally by the MCM69F737 (burst sequence operates in linear or interleaved mode dependent upon state of LBO) and controlled by the burst address advance (ADV) input pin.

Write cycles are internally self–timed and are initiated by the rising edge of the clock (K) input. This feature eliminates complex off–chip write pulse generation and provides increased timing flexibility for incoming signals.

Synchronous byte write (SBx), synchronous global write (SGW), and synchronous write enable (SW) are provided to allow writes to either individual bytes or to all bytes. The four bytes are designated as "a", "b", "c", and "d". SBa controls DQa, SBb controls DQb, etc. Individual bytes are written if the selected byte writes SBx are asserted with SW. All bytes are written if either SGW is asserted or if all SBx and SW are asserted.

For read cycles, a flow–through SRAM allows output data to simply flow freely from the memory array.

The MCM69F737 operates from a 3.3 V core power supply and all outputs operate on a 2.5 V power supply. All inputs and outputs are JEDEC standard JESD8–5 compatible.

#### MCM69F737 Speed Options

Speed	<sup>t</sup> KHKH	Flow-Through <sup>t</sup> KHQV	Setup	Hold	I <sub>DD</sub>
117 MHz	8.5 ns	7.5 ns	2 ns	0.5 ns	350 mA
100 MHz	10 ns	8 ns	2 ns	0.5 ns	325 mA
90 MHz	11 ns	8.5 ns	2 ns	0.5 ns	300 mA

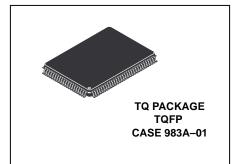
- 3.3 V + 10%, 5% Core Power Supply, 2.5 V I/O Supply
- ADSP, ADSC, and ADV Burst Control Pins
- Selectable Burst Sequencing Order (Linear/Interleaved)
- Single–Cycle Deselect Timing
- Internally Self–Timed Write Cycle
- · Byte Write and Global Write Control
- JEDEC Standard 100 Pin TQFP Package

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This document contains information on a new product under development. Motorola reserves the right to change or discontinue this product without notice.

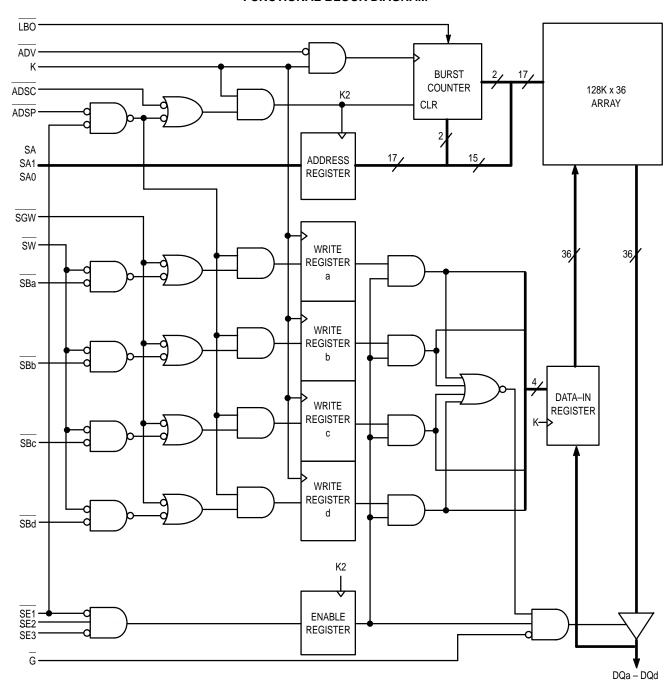
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## MCM69F737

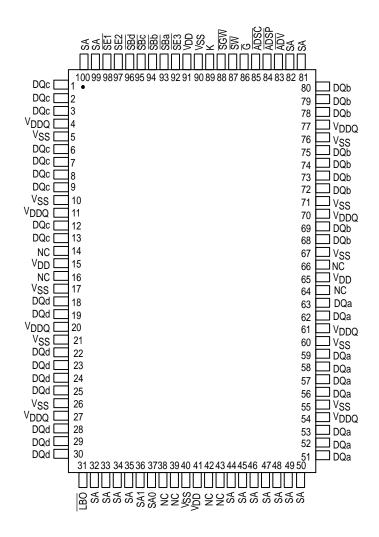




#### **FUNCTIONAL BLOCK DIAGRAM**



#### **PIN ASSIGNMENTS**



**TOP VIEW** 

Not to Scale

#### PIN DESCRIPTIONS

Pin Locations	Symbol	Type	Description
85	ADSC	Input	Synchronous Address Status Controller: Initiates READ, WRITE, or chip deselect cycle.
84	ADSP	Input	Synchronous Address Status Processor: Initiates READ, WRITE, or chip deselect cycle (exception — chip deselect does not occur when ADSP is asserted and SE1 is high).
83	ADV	Input	Synchronous Address Advance: Increments address count in accordance with counter type selected (linear/interleaved).
(a) 51, 52, 53, 56, 57, 58, 59, 62, 63 (b) 68, 69, 72, 73, 74, 75, 78, 79, 80 (c) 1, 2, 3, 6, 7, 8, 9, 12, 13 (d) 18, 19, 22, 23, 24, 25, 28, 29, 30	DQx	I/O	Synchronous Data I/O: "x" refers to the byte being read or written (byte a, b, c, d).
86	G	Input	Asynchronous Output Enable Input: Low — enables output buffers (DQx pins). High — DQx pins are high impedance.
89	К	Input	Clock: This signal registers the address, data in, and all control signals except G and LBO.
31	LBO	Input	Linear Burst Order Input: This pin must remain in steady state (this signal not registered or latched). It must be tied high or low.  Low — linear burst counter (68K/PowerPC).  High — interleaved burst counter (486/i960/Pentium).
32, 33, 34, 35, 44, 45, 46, 47, 48, 49, 50, 81, 82, 99, 100	SA	Input	Synchronous Address Inputs: These inputs are registered and must meet setup and hold times.
36, 37	SA1,SA0	Input	Synchronous Address Inputs: These pins must be wired to the two LSBs of the address bus for proper burst operation. These inputs are registered and must meet setup and hold times.
93, 94, 95, 96 (a) (b) (c) (d)	SBx	Input	Synchrono <u>us Byte Write Inputs</u> : "x" refers to the byte being written (byte a, b, c, d). SGW overrides SBx.
98	SE1	Input	Synchronous Chip Enab <u>le: Ac</u> tive low to enable chip Negated high — blocks ADSP or deselects chip when ADSC is asserted.
97	SE2	Input	Synchronous Chip Enable: Active high for depth expansion.
92	SE3	Input	Synchronous Chip Enable: Active low for depth expansion.
88	SGW	Input	Synchronous <u>Global Write</u> : This signal writes all bytes regardless of the status of the SBx and SW signals. If only byte write signals SBx are being used, tie this pin high.
87	SW	Input	Synchronous Write: This signal writes only those bytes that have been selected using the byte write SBx pins. If only byte write signals SBx are being used, tie this pin low.
15, 41, 65, 91	V <sub>DD</sub>	Supply	Core Power Supply.
4, 11, 20, 27, 54, 61, 70, 77	V <sub>DDQ</sub>	Supply	I/O Power Supply.
5, 10, 17, 21, 26, 40, 55, 60, 67, 71, 76, 90	VSS	Supply	Ground.
14, 16, 38, 39, 42, 43, 64, 66	NC	_	No Connection: There is no connection to the chip.

#### TRUTH TABLE (See Notes 1 through 5)

Next Cycle	Address Used	SE1	SE2	SE3	ADSP	ADSC	ADV	<u>G</u> 3	DQx	Write 2, 4
Deselect	None	1	Х	Х	Х	0	Х	Х	High–Z	Х
Deselect	None	0	Х	1	0	Х	Х	Х	High-Z	Х
Deselect	None	0	0	Х	0	Х	Х	Х	High–Z	Х
Deselect	None	Х	Х	1	1	0	Х	Х	High–Z	Х
Deselect	None	Х	0	Х	1	0	Х	Х	High–Z	Х
Begin Read	External	0	1	0	0	Х	Х	Х	High–Z	χ5
Begin Read	External	0	1	0	1	0	Х	Х	High–Z	READ <sup>5</sup>
Continue Read	Next	Х	Х	Х	1	1	0	1	High-Z	READ
Continue Read	Next	Х	Х	Х	1	1	0	0	DQ	READ
Continue Read	Next	1	Х	Х	Х	1	0	1	High-Z	READ
Continue Read	Next	1	Х	Х	Х	1	0	0	DQ	READ
Suspend Read	Current	Х	Х	Х	1	1	1	1	High-Z	READ
Suspend Read	Current	Х	Х	Х	1	1	1	0	DQ	READ
Suspend Read	Current	1	Х	Х	Х	1	1	1	High–Z	READ
Suspend Read	Current	1	Х	Х	Х	1	1	0	DQ	READ
Begin Write	External	0	1	0	1	0	Х	Х	High-Z	WRITE
Continue Write	Next	Х	Х	Х	1	1	0	Х	High-Z	WRITE
Continue Write	Next	1	Х	Х	Х	1	0	Х	High-Z	WRITE
Suspend Write	Current	Х	Х	Х	1	1	1	Х	High-Z	WRITE
Suspend Write	Current	1	Х	Х	Х	1	1	Х	High–Z	WRITE

- 3. G is an asynchronous signal and is not sampled by the clock K. G drives the bus immediately (t<sub>GLQX</sub>) following G going low.
- 4. On write cycles that follow read cycles, G must be negated prior to the start of the write cycle to ensure proper write data setup times. G must also remain negated at the completion of the write cycle to ensure proper write data hold times.
- 5. This read assumes the RAM was previously deselected.

#### LINEAR BURST ADDRESS TABLE (LBO = VSS)

1st Address (External)	2nd Address (Internal)	3rd Address (Internal)	4th Address (Internal)
X X00	X X01	X X10	X X11
X X01	X X10	X X11	X X00
X X10	X X11	X X00	X X01
X X11	X X00	X X01	X X10

#### INTERLEAVED BURST ADDRESS TABLE (LBO = $V_{DD}$ )

1st Address (External)	2nd Address (Internal)	3rd Address (Internal)	4th Address (Internal)
X X00	X X01	X X10	X X11
X X01	X X00	X X11	X X10
X X10	X X11	X X00	X X01
X X11	X X10	X X01	X X00

#### **WRITE TRUTH TABLE**

Cycle Type	SGW	sw	SBa	SBb	SBc	SBd
Read	Н	Н	Х	Х	Х	Х
Read	Н	L	Н	Н	Н	Н
Write Byte a	Н	L	L	Н	Н	Н
Write Byte b	Н	L	Н	L	Н	Н
Write Byte c	Н	L	L	Н	L	Н
Write Byte d	Н	L	Н	L	Н	L
Write All Bytes	Н	L	L	L	L	L
Write All Bytes	L	Х	Х	Х	Х	Х

NOTES: 1. X = Don't Care. 1 = logic high. 0 = logic low.
2. Write is defined as either 1) any SBx and SW low or 2) SGW is low.

#### ABSOLUTE MAXIMUM RATINGS (See Note 1)

Rating	Symbol	Value	Unit
Power Supply Voltage	V <sub>DD</sub>	V <sub>SS</sub> – 0.5 to + 4.6	V
I/O Supply Voltage (See Note 3)	V <sub>DDQ</sub>	$V_{SS}$ – 0.5 to $V_{DD}$	V
Input Voltage Relative to VSS for Any Pin Except VDD (See Note 3)	V <sub>in</sub> , V <sub>out</sub>	V <sub>SS</sub> – 0.5 to V <sub>DD</sub> + 0.5	V
Input Voltage (Three–State I/O) (See Note 3)	VIT	V <sub>SS</sub> – 0.5 to V <sub>DDQ</sub> + 0.5	V
Output Current (per I/O)	l <sub>out</sub>	± 20	mA
Package Power Dissipation (See Note 2)	PD	1.6	W
Temperature Under Bias	T <sub>bias</sub>	– 10 to 85	°C
Storage Temperature	T <sub>stg</sub>	- 55 to 125	°C

This device contains circuitry to protect the inputs against damage due to high static voltages or electric fields; however, it is advised that normal precautions be taken to avoid application of any voltage higher than maximum rated voltages to this high-impedance circuit

#### NOTES:

- Permanent device damage may occur if ABSOLUTE MAXIMUM RATINGS are exceeded. Functional operation should be restricted to RECOMMENDED OPERAT-ING CONDITIONS. Exposure to higher than recommended voltages for extended periods of time could affect device reliability.
- 2. Power dissipation capability is dependent upon package characteristics and use environment. See Package Thermal Characteristics.
- This is a steady-state DC parameter that is in effect after the power supply has achieved its nominal operating level. Power sequencing cannot be controlled, and is not allowed.

#### PACKAGE THERMAL CHARACTERISTICS (See Note 1)

Rating		Symbol	Max	Unit	Notes
Junction to Ambient (@ 200 lfm)	Single Layer Board Four Layer Board	$R_{ heta JA}$	40 25	°C/W	2
Junction to Board (Bottom)		$R_{\theta JB}$	17	°C/W	3
Junction to Case (Top)		$R_{\theta JC}$	9	°C/W	4

#### NOTES:

- 1. Junction temperature is a function of on—chip power dissipation, package thermal resistance, mounting site (board) temperature, ambient temperature, air flow, board population, and board thermal resistance.
- 2. Per SEMI G38-87.
- 3. Indicates the average thermal resistance between the die and the printed circuit board.
- 4. Indicates the average thermal resistance between the die and the case top surface via the cold plate method (MIL SPEC-883 Method 1012.1).

#### DC OPERATING CONDITIONS AND CHARACTERISTICS

 $(3.6 \text{ V} \ge \text{V}_{DD} \ge 3.135 \text{ V}, 110^{\circ}\text{C} \ge \text{T}_{J} \ge 20^{\circ}\text{C}, \text{ Unless Otherwise Noted})$ 

#### **RECOMMENDED OPERATING CONDITIONS** (Voltages referenced to V<sub>SS</sub> = 0 V)

\	,				
Parameter	Symbol	Min	Тур	Max	Unit
Supply Voltage	V <sub>DD</sub>	3.135	3.3	3.6	V
Operating Temperature	TJ	20	_	110	°C
Input Low Voltage	V <sub>IL</sub>	- 0.3	_	0.7	V
Input High Voltage	VIH	1.7	_	V <sub>DD</sub> + 0.3	V
I/O Supply Voltage	$V_{DDQ}$	2.375	2.5	$V_{DD}$	V

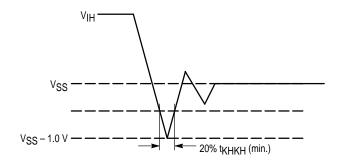


Figure 1. Undershoot Voltage

#### DC CHARACTERISTICS AND SUPPLY CURRENTS

Parameter	Symbol	Min	Тур	Max	Unit	Notes
Input Leakage Current (0 $V \le V_{in} \le V_{DD}$ )	l <sub>lkg(l)</sub>	_	_	± 1	μΑ	
Output Leakage Current (0 $V \le V_{in} \le V_{DDQ}$ )	l <sub>lkg(O)</sub>	_	_	± 1	μΑ	
AC Supply Current (Device Selected, MCM69F737-7.5 All Outputs Open, Cycle Time ≥ t <sub>KHKH</sub> min) MCM69F737-8 MCM69F737-8.5	I <sub>DDA</sub>	_	_	350 325 300	mA	2, 3, 4
CMOS Standby Supply Current (Deselected, Clock (K) Cycle Time ≥ t <sub>KHKH</sub> )	ISB1	_	_	130	mA	1, 2, 3, 4
Clock Running Supply Current (Deselected, Clock (K) Cycle Time $\geq$ t <sub>KHKH</sub> , All Other Inputs Held to Static CMOS Levels V <sub>in</sub> $\leq$ V <sub>SS</sub> + 0.2 V or $\geq$ V <sub>DD</sub> – 0.2 V)	I <sub>SB2</sub>	_	_	30	mA	1
Output Low Voltage (I <sub>OL</sub> = 2 mA). Refer to Figure 4.	VOL	_	_	0.7	V	
Output High Voltage ( $I_{OL} = -2 \text{ mA}$ ). Refer to Figure 4.	Vон	1.7	_	_	V	
Desk Top Suspend Current (Selected, All Inputs $\leq$ 0.2 V, freq. = max, $V_{DD}$ = max, ADSP and ADSC = Logic High, Outputs Disabled)	IDS1	_	_	TBD	mA	
Desk Top Idle Current (Selected, All Inputs $\leq$ 0.2 V, freq. = 0, $V_{DD}$ = max, ADSP and ADSC = Logic High, Outputs Disabled)	I <sub>DS1A</sub>	_	_	TBD	mA	
Desk Top Standby Current (Deselected, All Inputs $\leq$ 0.2 V, freq. = 0, $V_{DDQ}$ = max, Outputs Disabled)	I <sub>DS2</sub>	_	_	TBD	mA	

#### NOTES:

- 1. Device is deselected as defined by the Truth Table.
- 2. Reference AC Operating Conditions and Characteristics for input and timing.
- 3. All addresses transition simultaneously low (LSB) then high (MSB).
- 4. Data states are all zero.

#### $\textbf{CAPACITANCE} \text{ (f = 1.0 MHz, dV = 3.0 V, } 110^{\circ}\text{C} \geq \text{T}_{\textbf{J}} \geq 20^{\circ}\text{C}, \text{ Periodically Sampled Rather Than 100\% Tested)}$

Parameter	Symbol	Min	Тур	Max	Unit
Input Capacitance	C <sub>in</sub>	_	4	5	pF
Input/Output Capacitance	C <sub>I/O</sub>	_	7	8	pF

#### **AC OPERATING CONDITIONS AND CHARACTERISTICS**

 $(3.6 \text{ V} \ge \text{V}_{DD} \ge 3.135 \text{ V}, 110^{\circ}\text{C} \ge \text{T}_{J} \ge 20^{\circ}\text{C}, \text{ Unless Otherwise Noted})$ 

Input Timing Measurement Reference Level 1.25 V	Output Timing Reference Level
Input Pulse Levels 0 to 2.5 V	Output Load See Figure 2 Unless Otherwise Noted
Input Slew Rate (See Note 1) 1.0 V/ns	Output Rise/Fall Times (max)

#### READ/WRITE CYCLE TIMING (See Notes 1 and 2)

		MCM69F737-7.5 MCM69F737-8 117 MHz 100 MHz		MCM69F737-8.5 90 MHz					
Parameter	Symbol	Min	Max	Min	Max	Min	Max	Unit	Notes
Cycle Time	<sup>t</sup> KHKH	8.5	_	10	_	11	_	ns	
Clock High Pulse Width	<sup>t</sup> KHKL	3	_	4	_	4.5	_	ns	
Clock Low Pulse Width	<sup>t</sup> KLKH	3	_	4	_	4.5	_	ns	
Clock Access Time	<sup>t</sup> KHQV	_	7.5	_	8	_	8.5	ns	3
Output Enable to Output Valid	tGLQV	_	3.5	_	3.5	_	3.5	ns	3
Clock High to Output Active	tKHQX1	0	_	0	_	0	_	ns	3, 4, 5
Clock High to Output Change	tKHQX2	2	_	2	_	2	_	ns	4, 5
Output Enable to Output Active	tGLQX	0	_	0	_	0	_	ns	3, 4, 5
Output Disable to Q High–Z	tGHQZ	_	3.5	_	3.5	_	3.5	ns	3, 4, 5
Clock High to Q High-Z	tKHQZ	2	3.5	2	3.5	2	3.5	ns	3, 4, 5
Setup Times:  Address ADSP, ADSC, ADV Data Ir Write Chip Enable	tADSKH tDVKH tWVKH	2.0	_	2.0	_	2.0	_	ns	3
Hold Times:  ADSP, ADSC, ADV Data Ir Write Chip Enable	tKHADSX tKHDX tKHWX	0.5	_	0.5	_	0.5	_	ns	3

#### NOTES:

- 1. Write is defined as either any SBx and SW low or SGW is low. Chip Enable is defined as SE1 low, SE2 high and SE3 low whenever ADSP or ADSC is asserted.
- 2. All read and write cycle timings are referenced from K or  $\overline{\text{G}}$ .
- 3. Tested per AC Test Load, Figure 2.
- 4. Measured at  $\pm$  200 mV from steady state.
- 5. This parameter is sampled and not 100% tested.

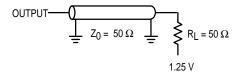
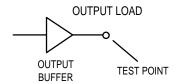
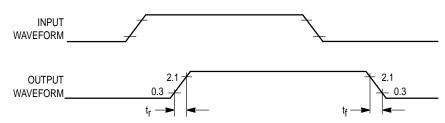


Figure 2. AC Test Load



#### UNLOADED RISE AND FALL TIME MEASUREMENT

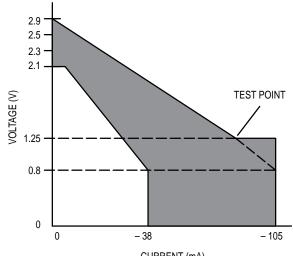


#### NOTES:

- 1. Input waveform has a slew rate of 1 V/ns.
- 2. Rise time is measured from 0.3 V to 2.1 V unloaded.
- 3. Fall time is measured from 2.1 V to 0.3 V unloaded.

Figure 3. Unloaded Rise and Fall Time Characterization

PULL-UP					
VOLTAGE (V)	I (mA) Min	I (mA) Max			
- 0.5	- 38	- 105			
0	- 38	- 105			
0.8	- 38	- 105			
1.25	- 26	- 83			
1.5	- 20	- 70			
2.3	0	- 30			
2.7	0	- 10			
2.9	0	0			
3.4	0	0			



(a) Pull-Up

CURRENT (mA)

PULL-DOWN						
VOLTAGE (V)	I (mA) Min	I (mA) Max				
- 0.5	0	0				
0	0	0				
0.4	10	20				
0.8	20	40				
1.25	31	63				
1.6	40	80				
2.8	40	80				
3.2	40	80				
3.4	40	80				

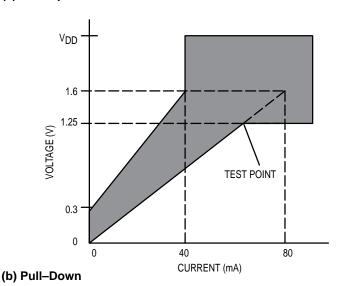


Figure 4. Typical Output Buffer Characteristics

READ/WRITE CYCLES

Note:  $\overline{E}$  low = SE2 high and  $\overline{SE3}$  low.  $\overline{W}$  low =  $\overline{SGW}$  low and/or  $\overline{SW}$  and  $\overline{SBx}$  low.

#### **APPLICATION INFORMATION**

#### STOP CLOCK OPERATION

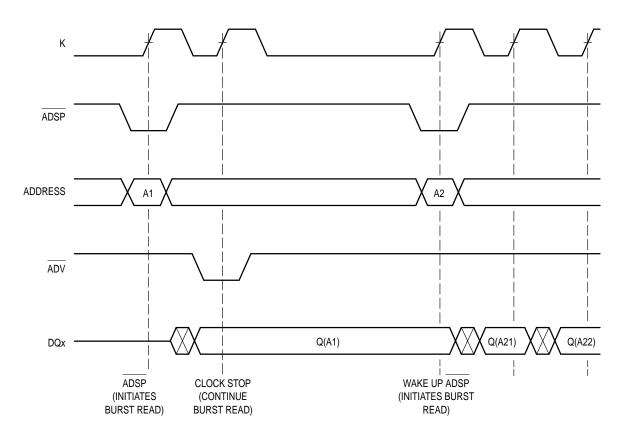
In the stop clock mode of operation, the SRAM will hold all state and data values even though the clock is not running (full static operation). The SRAM design allows the clock to start with ADSP and ADSC, and stops the clock after the last write data is latched, or the last read data is driven out.

When starting and stopping the clock, the AC clock timing and parametrics must be strictly maintained. For example, clock pulse width and edge rates must be guaranteed when starting and stopping the clocks.

To achieve the lowest power operation for all three stop clock modes, stop read, stop write, and stop deselect:

- 1. Force the clock to a low state.
- 2. Force the control signals to an inactive state (this guarantees any potential source of noise on the clock input will not start an unplanned on activity).
- 3. Force the address inputs to a low state ( $V_{IL}$ ), preferable < 0.2 V.

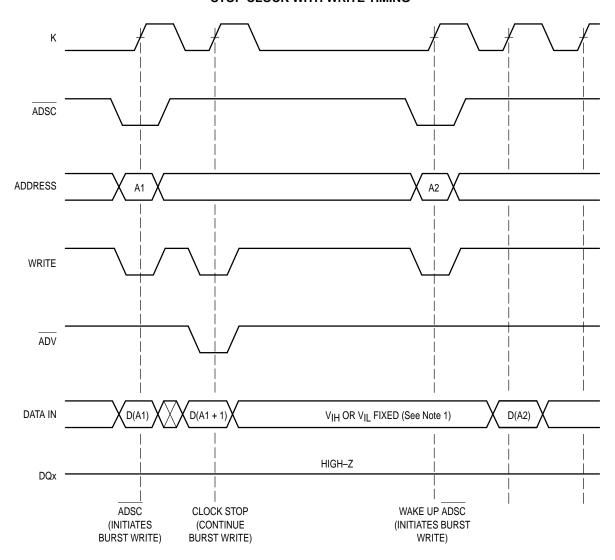
#### STOP CLOCK WITH READ TIMING



#### NOTES:

For lowest possible power consumption during stop clock, the addresses should be driven to a low state (V<sub>IL</sub>).
 Best results are obtained if V<sub>II</sub> < 0.2 V.</li>

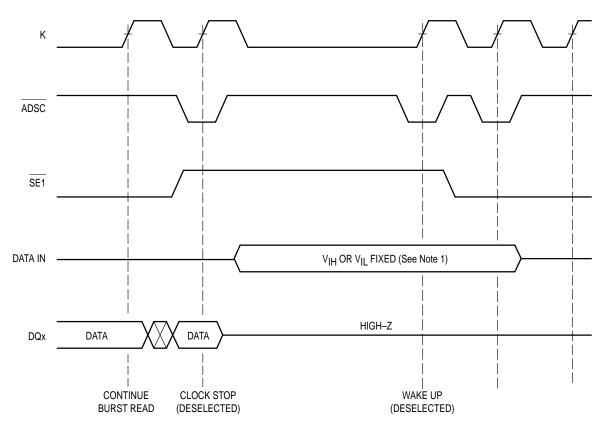
#### STOP CLOCK WITH WRITE TIMING



#### NOTES:

- 1. While the clock is stopped, DATA IN must be fixed in a high (V<sub>IH</sub>) or low (V<sub>IL</sub>) state to reduce DC current of the input buffers. For lowest power operation, all data and address lines should be held in a low (V<sub>IL</sub>) state and control lines held in an inactive state.
- 2. For best possible power savings, the data-in should be driver low.

#### STOP CLOCK WITH DESELECT OPERATION TIMING



#### NOTES:

- 1. While the clock is stopped, DATA IN must be fixed in a high  $(V_{\parallel H})$  or low  $(V_{\parallel L})$  state to reduce DC current of the input buffers. For lowest power operation, all data and address lines should be held in a low  $(V_{\parallel L})$  state and control lines held in an inactive state.
- 2. For best possible power savings, the data–in should be driver low.

#### NON-BURST SYNCHRONOUS OPERATION

Although this BurstRAM has been designed for PowerPC – and other high end MPU – based systems, these SRAMs can be used in other high speed L2 cache or memory applications that do not require the burst address feature. Most L2 caches designed with a synchronous interface can make use of the MCM69F737. The burst counter feature of the BurstRAM can be disabled, and the SRAM can be configured to act upon a continuous stream of addresses. See Figure 5.

#### **CONTROL PIN TIE VALUES** $(H \ge V_{IH}, L \le V_{IL})$

Non-Burst	ADSP	ADSC	ADV	SE1	LBO
Sync Non–Burst, Flow–through SRAM	Н	L	Н	L	Х

NOTE: Although X is specified in the table as a don't care, the pin must be tied either high or low.

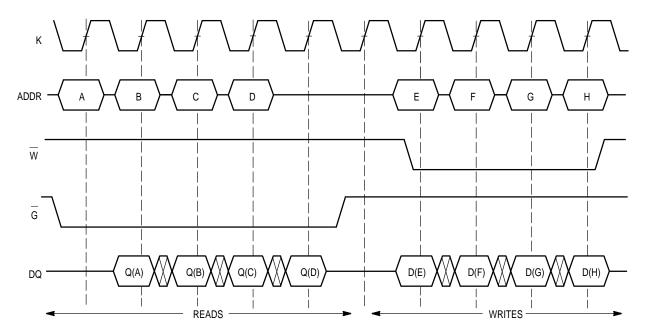
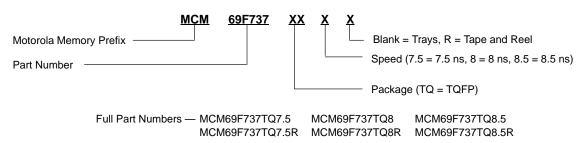


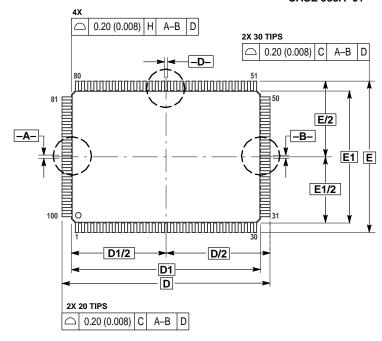
Figure 5. Configured as Non-Burst Synchronous SRAM

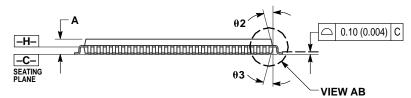
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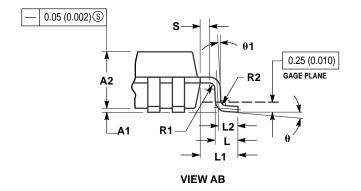


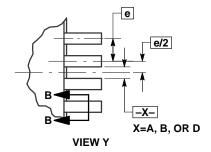
#### **PACKAGE DIMENSIONS**

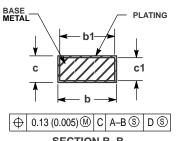
#### **TQ PACKAGE TQFP** CASE 983A-01











#### SECTION B-B

#### NOTES:

- NOTES:

  1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.

  2. CONTROLLING DIMENSION: MILLIMETER.

  3. DATUM PLANE -H- IS LOCATED AT BOTTOM OF LEAD AND IS COINCIDENT WITH THE LEAD WHERE THE LEAD EXITS THE PLASTIC BODY AT THE POTTOM OF THE PARTING LINE.
- THE BOTTOM OF THE PARTING LINE.

  4. DATUMS –A., –B. AND –D. TO BE DETERMINED AT DATUM PLANE –H.

  5. DIMENSIONS D AND E TO BE DETERMINED AT
- SEATING PLANE -C-.
   BIMENSIONS DI AND E1 DO NOT INCLUDE MOLD PROTRUSION. ALLOWABLE PROTRUSION IS 0.25 (0.010) PER SIDE. DIMENSIONS D1 AND B1 DO INCLUDE MOLD MISMATCH AND ARE DETERMINED AT DATABLE AND B1 DETERMINED AT DATABLE AND B1.
- DETERMINED AT DATUM PLANE -H-.
  DIMENSION 6 DOES NOT INCLUDE DAMBAR
  PROTRUSION. DAMBAR PROTRUSION SHALL
  NOT CAUSE THE 6 DIMENSION TO EXCEED 0.45 (0.018).

	MILLIN	IETERS	INCHES			
DIM	MIN	MAX	MIN	MAX		
Α		1.60	_	0.063		
A1	0.05	0.15	0.002	0.006		
A2	1.35	1.45	0.053	0.057		
b	0.22	0.38	0.009	0.015		
b1	0.22	0.33	0.009	0.013		
С	0.09	0.20	0.004	0.008		
c1	0.09	0.16	0.004	0.006		
D	22.00	BSC	0.866 BSC			
D1	20.00	20.00 BSC		0.787 BSC		
E	16.00		0.630 BSC			
E1		14.00 BSC		0.551 BSC		
е	0.65	BSC	0.026 BSC			
L	0.45	0.75	0.018	0.030		
L1		REF	0.039 REF			
L2		REF		REF		
S	0.20		0.008			
R1	0.08		0.003	0.008		
R2	0.08	0.20	0.003			
θ	0 °	7°	0 °	7°		
θ1	0 °		0 °			
θ2	11 °	13°	11 °	13°		
θ3	11 °	13°	11 °	13°		

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