DEPARTMENT OF THE ARMY TECHNICAL BULLETIN

CALIBRATION PROCEDURE FOR TIME MARK GENERATOR, TEKTRONIX TYPES TG 501 AND TG 501 OPTION 1

Headquarters, Department of the Army, Washington, DC

16 December 2002

Approved for public release; distribution is unlimited

REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can improve this manual. If you find any mistakes or if you know of a way to improve these procedures, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publications and Blank Forms) directly to Commander, U.S. Army Aviation and Missile Command, ATTN: AMSAM-MMC-MA-NP, Redstone Arsenal, AL 35898-5000. A reply will be furnished to you. You may also provide DA Form 2028 information to AMCOM via e-mail, fax, or the World Wide Web. Our FAX number is: DSN 788-6546 or Commercial 256-842-6546. Our e-mail address is: <u>2028@redstone.army.mil</u>. Instructions for sending an electronic 2028 may be found at the back of this manual. For the World Wide Web, use: <u>https://amcom2028.redstone.army.mil</u>.

			Paragraph	Page
SECTION	I.	IDENTIFICATION AND DESCRIPTION		
		Test instrument identification	1	2
		Forms, records, and reports	2	2
		Calibration description	3	2
	II.	EQUIPMENT REQUIREMENTS		
		Equipment required	4	2
		Accessories required	5	2
	III.	CALIBRATION PROCESS		
		Preliminary instructions	6	3
		Equipment setup	7	3
		Marker timing	8	4
		Error readout	9	6
		High speed trigger amplitude	10	6
		Marker amplitude	11	7
		Power supply	12	8
		Final procedure	13	8

^{*}This bulletin supersedes TB 9-6625-1958-35, 6 July 2001.

SECTION I IDENTIFICATION AND DESCRIPTION

1. Test Instrument Identification. This bulletin provides instructions for the calibration of Time Mark Generator, Tektronix, Types TG 501 and TG 501 Option 1. The manufacturer's manual was used as the prime data source in compiling these instructions. The equipment being calibrated will be referred to as the TI (test instrument) throughout this bulletin.

a. Model Variations. Variations among models are described in the text.

b. Time and Technique. The time required for this calibration is approximately 2 hours, using the dc and low frequency technique.

2. Forms, Records, and Reports. Forms, records, and reports required for calibration personnel at all levels are prescribed by TB 750-25.

3. Calibration Description. TI parameters and performance specifications which pertain to this calibration are listed in table 1.

Test instrument					
parameters	Performance specifications				
Markers	Range: 1 ns to 5 s				
	Accuracy: 1 part in 10^5 (±0.001%)				
	5 parts in 10 ⁷ (±0.00005%) (Option 1)				
	Amplitude: ≥ 1 V peak into 50 Ω , 5 s to 10 ns				
	\geq 750 mV p-p into 50 Ω , 5 ns and 2 ns				
	<u>></u> 200 mV p-p into 50Ω, 1 ns				
Variable error readout	Range: +7.5 to -7.5%				
	Accuracy: \pm one least significant digit				

Table 1. Calibration Description

SECTION II EQUIPMENT REQUIREMENTS

4. Equipment Required. Table 2 identifies the specific equipment to be used in this calibration procedure. This equipment is issued with Secondary Transfer Calibration Standards Set AN/GSM-286. Alternate items may be used by the calibrating activity. The items selected must be verified to perform satisfactorily prior to use and must bear evidence of current calibration. The equipment must meet or exceed the minimum use specifications listed in table 2.

5. Accessories Required. The accessories required are issued as indicated in paragraph **4** above and are used in this calibration procedure. The following peculiar accessories are required: Extender, Tektronix 067-0645-02, and Power Module, Tektronix TM 500 series.

Table 2. Minimum Specifications of Equipment Required					
Common Name	Minimum Use Specifications	Manufacturer and Model (Part			
		Number)			
FREQUENCY COUNTER	Range: 1 GHz to 5 s	Hewlett-Packard, Model 5345A			
	Accuracy: 1 part in 10 ⁷	(MIS-28754/1 Type 1)			
		w/frequency converter, Hewlett-			
		Packard, Model 5355A (5355A)			
MEASURING RECEIVER	Range: ≥265.1 mV, 200 and 500 MHz	Hewlett-Packard, Model 8902A			
	≥70.7 mV, 1000 MHz	(8902A) w/sensor module,			
		Hewlett-Packard, Model			
		11722A (11722A)			
MULTIMETER	Range: 14.75 to 15.25 V dc	John Fluke, Model 8840A/AF			
	Accuracy: ±0.4%	(AN/GSM-64D)			
OSCILLOSCOPE	Measurement: .1µs and 50 ns	Tektronix, Type 2465BOPT46			
	marker amplitudes	(2465BOPT46)			

Table 2. Minimum Specifications of Equipment Required

SECTION III CALIBRATION PROCESS

6. Preliminary Instructions

a. The instructions outlined in paragraphs **6** and **7** are preparatory to the calibration process. Personnel should become familiar with the entire bulletin before beginning the calibration.

b. Items of equipment used in this procedure are referenced within the text by common name as listed in table 2.

c. Unless otherwise specified, verify the result of each test and, whenever the test requirement is not met, take corrective action before continuing with the calibration. Additional maintenance information is contained in the manufacturer's manual for this TI.

d. For TIs with serial numbers B0131770 and up, when indications specified in paragraphs **8** through **11** are not within tolerance, perform the power supply check prior to making adjustments. After adjustments are made, repeat paragraphs **8** through **11**. Do not perform power supply check if all other parameters are within tolerance.

e. Unless otherwise specified, all controls and control settings refer to the TI.

7. Equipment Setup

WARNING

HIGH VOLTAGE is used or exposed during the performance of this calibration. DEATH ON CONTACT may result if personnel fail to observe safety precautions. REDUCE OUTPUT(S) to minimum after each step within the performance check where applicable.

- **a.** Connect TI to power module.
- **b.** Connect power module to a 115 V ac power source.

NOTE

Do not remove TI covers unless required to gain access to adjustments. Replace covers upon completion of adjustments. Covers removed for extended periods of time will degrade timing accuracy.

c. Energize equipment and allow at least 1 hour for equipment to stabilize.

CAUTION

Always deenergize power module before removing TI. Damage to TI may result.

8. Marker Timing

a. Performance Check

- (1) Position controls as listed in (a) through (c) below:
 - (a) **MARKER (SEC)** switch to **1m**
 - (b) **VARIABLE TIMING (OUT)** control pushed in.
 - (c) **NOT VARIABLE** pushbuttons released.

(2) Connect frequency counter input to TI **MARKER OUT** using 50Ω feedthrough termination. If frequency counter does not indicate between 0.99999 and 1.00001 µs (0.9999995 and 1.0000005 µs for option 1), perform **b** below.

(3) Repeat technique of (2) above for TI **MARKER (SEC)** switch settings listed in table 3. Frequency counter will indicate within limits specified.

Test									
instrument		Frequency counter indications							
MARKER									
(SEC)		Sta	ndard			Option 1			
switch settings									
	Min		Max		Min		Max		
10 n	9.9999	ns	10.0001	ns	9.999995	ns	10.000005	ns	
20 n	19.9998	ns	20.0002	ns	19.99999	ns	20.00001	ns	
50 n	49.9995	ns	50.0005	ns	49.999975	ns	50.000025	ns	
.1 μ	99.999	ns	100.001	ns	99.99995	ns	100.00005	ns	
.2 μ	199.998	ns	200.002	ns	199.9999	ns	200.0001	ns	
.5 μ	499.995	ns	500.005	ns	499.99975	ns	500.00025	ns	
2 μ	1.99998	μs	2.00002	μs	1.999999	μs	2.000001	μs	
5 μ	4.99995	μs	5.00005	μs	4.9999975	μs	5.0000025	μs	
10 μ	9.9999	μs	10.0001	μs	9.999995	μs	10.000005	μs	
20 μ	19.9998	μs	20.0002	μs	19.99999	μs	20.00001	μs	
50 μ	49.9995	μs	50.0005	μs	49.999975	μs	50.000025	μs	

Table 3. Marker Timing

Test	-			Sie o. Marker	0					
instrum		Frequency counter indications								
MARK				1						
(SEC)		Standard				Option 1				
switch										
settings		Min	Min		Max		Min		Max	
.1	m	99.999	μs	100.001	μs	99.99995	μs	100.00005	μs	
.2	m	199.998	μs	200.002	μs	199.9999	μs	200.0001	μs	
.5	m	499.995	μs	500.005	μs	499.99975	μs	500.00025	μs	
1	m	0.99999	ms	1.00001	ms	0.9999995	ms	1.0000005	ms	
2	m	1.99992	ms	2.00002	ms	1.999999	ms	2.000001	ms	
5	m	4.99995	ms	5.00005	ms	4.9999975	ms	5.0000025	ms	
10	m	9.9999	ms	10.0001	ms	9.999995	ms	10.000005	ms	
20	m	19.9998	ms	20.0002	ms	19.99999	ms	20.00001	ms	
50	m	49.9995	ms	50.0005	ms	49.999975	ms	50.000025	ms	
.1		99.999	ms	100.001	ms	99.99995	ms	100.00005	ms	
.2		199.998	ms	200.002	ms	199.9999	ms	200.0001	ms	
.5		499.995	ms	500.005	ms	499.99975	ms	500.00025	ms	
1		0.99999	S	1.00001	s	0.9999995	S	1.0000005	s	
2		1.99998	s	2.00002	S	1.999999	s	2.000001	s	
5		4.99995	s	5.00005	s	4.9999975	s	5.0000025	s	
521	n ¹	4.99995	ns	5.00005	ns	4.9999975	ns	5.0000025	ns	
521	n ²	499.995	MHz	500.005	MHz	499.999750	MHz	500.000250	MHz	
521	n ³	999.990	MHz	1000.010	MHz	999.9995	MHz	1000.0005	MHz	

Table 3. Marker Timing - Continued

¹Press **5nS** pushbutton.

²Press **2nS** pushbutton.

³Press **1nS** pushbutton and move connection to **1 nS ONLY**.

b. Adjustments. Adjust **TIME REF SET** (fig. 1) until frequency counter indicates 1.00000 µs, or if required, for best intolerance condition on all ranges (R).



Figure 1. Main circuit board - component locations.

9. Error Readout

a. Performance Check

(1) Set **MARKER (SEC)** switch to **1m** and pull out **VARIABLE TIMING (OUT)** control.

(2) Adjust **VARIABLE TIMING (OUT)** control fully cw, then fully ccw while noting **VARIABLE TIMING** indication at each limit. If **VARIABLE TIMING** indication at each limit is not at least 7.5, perform **b** below.

(3) Connect frequency counter input to TI **MARKER OUT** using 50Ω feedthrough termination.

(4) Set **MARKER (SEC)** switch to **.1m**.

(5) Adjust **VARIABLE TIMING (OUT)** control for a 0.0% **VARIABLE TIMING** indication. Frequency counter will indicate between 9.99 and 10.01 kHz.

(6) Adjust **VARIABLE TIMING (OUT)** control for a 5.0% **FAST VARIABLE TIMING** indication. Frequency counter will indicate between 10.49 and 10.51 kHz.

(7) Adjust **VARIABLE TIMING (OUT)** control for a 5.0% **SLOW VARIABLE TIMING** indication. Frequency counter will indicate between 9.49 and 9.51 kHz.

(8) Push in **VARIABLE TIMING (OUT)** control.

b. Adjustments. Adjust VARIABLE TIMING CENTER (fig. 1) until VARIABLE TIMING indication at each limit is at least 7.5 (R).

10. High Speed Trigger Amplitude

a. Performance Check

(1) Connect oscilloscope **CH 1** input to TI +**TRIGGER OUT** using 50Ω feedthrough termination.

(2) Connect a 50Ω feedthrough termination to TI **MARKER OUT**.

(3) Rotate **MARKER (SEC)** switch back and forth between **.1m** and **50n** noting amplitude at each position. If amplitudes are not within 0.1 V of each other, perform **b** below.

b. Adjustments.

(1) Adjust **HIGH SPEED TRIGGER AMPL** (fig. 1) until amplitudes are within 0.1 V of each other (R).

11. Marker Amplitude

a. Performance Check

(1) Connect measuring receiver sensor module to TI MARKER OUT.

(2) Set **MARKER (SEC)** switch to **521n** and press **5nS** pushbutton.

(3) Set measuring receiver to measure volts at 200 MHz. If measuring receiver indication is less than 265.1 mV, perform $\mathbf{b}(1)$.

(4) Press **2nS** pushbutton.

(5) Set measuring receiver to measure volts at 500 MHz. If measuring receiver indication is less than 265.1 mV, perform $\mathbf{b}(2)$ through (14) below.

(6) Disconnect sensor module from TI **MARKER OUT** and connect to TI **1nS ONLY**.

(7) Press **1nS** pushbutton.

(8) Set measuring receiver to measure volts at 1000 MHz. If measuring receiver indication is less than 70.7 mV, perform $\mathbf{b}(8)$ through (14) below.

b. Adjustments.

(1) Adjust C450, C465, and C467 (fig. 2) for maximum measuring receiver indication (R).



Figure 2. Multiplier circuit board.

- (2) Adjust C498 and R482 (fig. 2) for maximum measuring receiver indication (R).
- (3) Adjust C504 and C505 (fig. 2) for maximum measuring receiver indication (R).

(4) Adjust C510, C511, C512, and C513 (fig. 2) (order of adjustments as shown by arrow) for maximum measuring receiver indication (R).

(5) Disconnect sensor module from TI **MARKER OUT** and connect to TI **1nS ONLY**.

(6) Press **1nS** pushbutton.

(7) Set measuring receiver to measure volts at 1000 MHz.

(8) Adjust C517, C518, C519, and C520 (fig. 2) (order of adjustment as shown by arrow) for maximum measuring receiver indication (R).

(9) Adjust C515 (fig. 2) for a measuring receiver indication > 70.7 mV (R).

(10) Disconnect sensor module from TI **1nS ONLY** and connect to TI **MARKER OUT**.

(11) Press **2nS** pushbutton.

- (12) Set measuring receiver to measure volts at 500 MHz.
- (13) Adjust C515 (fig. 2) for a measuring receiver indication > 265.1 mV (R).

(14) 1ns and 2ns adjustments interact; repeat (2) through (13) above as necessary.

12. Power Supply

NOTE

Do not perform power supply check if all other parameters are within tolerance.

a. Performance Check. Connect multimeter **INPUT HI** to TI **TP** + **15V** (fig. 1) and **INPUT LO** to ground. If multimeter indication is not between 14.75 and 15.25 V, perform **b** below.

b. Adjustments. Adjust +15V ADJ (fig. 1) for a multimeter indication of 15.0 V (R).

13. Final Procedure

- **a.** Deenergize and disconnect all equipment and reinstall TI protective covers.
- **b.** Annotate and affix DA label/form in accordance with TB 750-25.

THESE ARE THE INSTRUCTIONS FOR SENDING AN ELECTRONIC 2028

The following format must be used if submitting an electronic 2028. The subject line must be exactly the same and all fields must be included; however, only the following fields are mandatory: 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

- From: "Whomever" whomever@avma27.army.mil
- To: <u>ls-lp@redstone.army.mil</u>
- Subject: DA Form 2028
- 1. **From**: Joe Smith
- 2. Unit: Home
- 3. Address: 4300 Park
- 4. **City**: Hometown
- 5. **St**: MO
- 6. **Zip:** 77777
- 7. **Date Sent:** 19-Oct-93
- 8. **Pub No:** TB 9-6625-xxxx-35
- 9. **Pub Title: Calibration Procedure for ...**
- 10. **Publication Date:**
- 11. Change Number:
- 12. Submitted Rank: MSG
- 13. Sumitter Fname: Joe
- 14. Submitter Mname: T
- 15. **Submitter Lname**: Smith
- 16. **Submitter Phone**: (123) 123-1234
- 17. **Problem**: 1
- 18. **Page**: 2
- 19. **Paragraph**: 3
- 20 **Line**: 4
- 21. **NSN**: 5
- 22. **Reference**: 6
- 23. **Figure**: 7
- 24. **Table**: 8
- 25. **Item**: 9
- 26. Total: 123
- 27: **Text**:

This is the text for the problem below line 27.

ERIC K. SHINSEKI General, United States Army Chief of Staff

OFFICIAL:

Jul B. Hula

JOEL B. HUDSON Administrative Assistant to the Secretary of the Army 0229405

Distribution:

To be distributed in accordance with IDN 342156, requirements for calibration procedure TB 9-6625-1958-35.

PIN: 015199-000