

DM44 - DIGITAL MULTIMETER

For the following TEKTRONIX® Portable Storage Oscilloscopes

Type 464 Serial Numbers B050102 - UP Type 466 Serial Numbers B050297 - UP

This Modification Kit provides parts and instructions to install the DM44 - DIGITAL MULTIMETER.

The DM44 provides the following:

- A Digital Readout to replace the function of the tenturn counting dial on the DELAY TIME POSITION Control.
- A precision DC voltmeter with ranges from 0-200mV to 0-1200V in five steps.
- A precision ohmmeter with ranges of 0-2002 to 0-200M2 in six steps.
- A precision temperature probe with a range of -55°C to +150°C.

All of the above features are included in a unit that mounts on top of the instrument inside of the oscillo-scope cabinet.

Power to operate the DM44 is derived from a regulated power supply that utilizes the special primary winding of the instrument power transformer.

The 464 and 466 DM44 operates on 115-230 VAC ONLY and CANNOT be used with Option 7.

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PARTS INCLUDED IN MODIFICATION KIT:

Ckt. No.	Quantity	Part Number	Description
	1 pr	003-0120-00*	LEAD, TEST, PAIR
	l ea	016-0594-00	POUCH, ACCESSORY:W/HARDWARE
	l ea	070-2036-01	MANUAL, DM44 SERVICE
	l ea	070-2037-00	MANUAL, 464/466 DM44 OPERATORS
	0.125 ft	162-0503-00	INSUL SLVG, ELECTRICAL
	1 ea	198-3162-00	WIRE SET, (SEE NEXT PAGE)
	l ea	200-1722-00	COVER, SCOPE, DM44
	1 ea	200-1723-00	COVER, SCOPE, FRONT W/DN44
	1 ea	210-0590-001	NUT, HEX, 0.375 X 0.438
	2 ea	210-0803-002	WASHER, FLAT, 0.15 ID X 0.375 OD
	l ea	210-0840-001	WASHER, FLAT, 0.39 ID X 0.562 OD
	2 ea	210-0938-003	WASHER, FLAT, 0.109 ID X 0.25 0D
	1 ea	210-0978-001	WASHER, FLAT, 0.375 ID X 0.50 OD
	2 ea	211-0008-003	SCREW, MACHINE, 4-40 X 0.25
	2 ea	212-0130-01	SCREW, MACHINE, 8-32 x 0.625
	2 ea	213-0146-002	SCREW, TAPPING, 6-20 X 0.312 PAN HEAD
R1116	l ea	311-1709-00	RESISTOR, VAR, 20Kg 10 PCT 10-TURN
R918	l ea	315-0203-00	RESISTOR, CMPSN, 20Ka 5 PCT 0.25W
R1112	l ea	321-0154-00	RESISTOR, FILM, 3920 1 PCT 0.125W
R1113	1 ea	321-0252-00	RESISTOR, FILM, 4.12Ko 1 PCT 0.125W
R1117	1 ea	321-0265-00	RESISTOR, FILM, 5.62Ka 1 PCT 0.125W
R1142	l ea	321-0612-07	RESISTOR, FILM, 500a 0.1 PCT 0.125W
R1143,R1147	2 ea	321-0928-07	RESISTOR, FILM, 250g 0.1 PCT 0.125W
	l ea	348-0063-00	GROMMET, PLASTIC, 0.50 OD
	l ea	366-1563-00	KNOB, GRAY
	l ea	437-0176-00	CABINET, SCOPE
	l ea	672-0482-00	CIRCUIT BOARD, POWER SUPPLY
	l ea	672-0591-21	CIRCUIT BOARD, DM44 W/010-6430-00 PROBE

* A deluxe set of Test Leads is available, as an optional accessory. Order pn 012-0427-00.

1Mounting hardware for R1116.

2DM44 Assembly mounting hardware.

3power Supply Assembly mounting hardware.

040-0838-02

Page 2 of 13 127.04 (continued)

PARTS INCLUDED IN MODIFICATION KIT:

Quantity	Part Number	Description
1 ea	198-3162-00	WIRE SET, CONSISTING OF:
l ea	المتيتك	8-wire ribbon cable, 6-inches long, w/two 8-contact harmonica-type plugs.
l ea	ليبتد	7-wire ribbon cable, 6-inches long, w/two 8-contact harmonica-type plugs (pin 4 blank).
l ea		3-wire ribbon cable, 24-inches long, w/one 1-contact and one 2-contact harmonica-type plugs on one end.
l ea		2-wire ribbon cable, 6-inches long, w/one 2-contact harmonica-type plug.

040-0838-02

INSTRUCTIONS:

WARNING

Disconnect the instrument from all other electrical equipment and the power source before proceeding.

The following instructions are for use by qualified service personnel only. To avoid personal injury, do not perform any of the following procedures unless you are qualified to do so.

- () 1. Unwrap the power cord from the instrument feet.
- Remove the four rear feet and two ring assembly mounting screws and remove the ring assembly.
- Slide the wraparound cover to the rear to remove it.

A. TO INSTALL THE DM44 POWER SUPPLY*

- Install the 0.5-inch plastic grommet, from the kit, in the hole in the instrument chassis behind the power transformer.
- Mount the DM44 Power Supply on the CRT side of the instrument chassis opposite the power transformer, with the open side of the 'U'-shaped channel toward the top of the instrument.
- () 3. Thread the five-wire ribbon cable without connectors through the grommet in the instrument chassis, and dress the wires to the outside edge of the power transformer. Fasten the power supply to the instrument chassis using the hardware indicated in Note 3 in the Parts List. Install the mounting screws from the CRT side.
- () 4. Solder the Power Supply wires to T1701 terminals as follows: (see Fig. 1)
 - () White-brown wire to terminal 10.
 - () White-red wire to terminal 11.
 - () White-orange wire to terminal 12.
 - White-yellow wire to terminal 13.
 - White-green wire to terminal 14.
 - The five-wire ribbon cable with connectors and holder will be connected in a later step.
- * Since the design of the 464, 466 Oscilloscope provides only one Option to operate from the special primary winding, you must choose either Option 7 (DC Power Operation) or Digital Multimeter.

040-0838-02

Page 4 of 13 127.04



FIG. 1 POWER TRANSFORMER

8. TO MODIFY THE VERTICAL MODE SWITCHING CIRCUIT BOARD.

- () 1. Remove the Vertical Preamp circuit board as follows:
 - a. Disconnect and remove the following control extension shafts (held to switch or potentiometer shafts with 0.050" Allen setscrews):
 - () Two vertical POSITION shafts.
 - () Two VAR VOLTS/DIV shafts.
 - () TRIG VIEW pushbutton shaft.
 - () b. Disconnect the INVERT pushbutton extension shaft from the INVERT switch shaft. Insert a scribe or similar tool between the end of the white-plastic switch shaft and the inside of the black-plastic extension shaft and pry gently.

040-0838-02

Page 5 of 13 127.04

- () c. Remove the CH 1 and CH 2 attenuator shields (each is held with five screws and washers). Depending on the serial number of your instrument, one of the five mounting screws for each of the attenuator shields may have been replaced with a standoff, for a cabinet grounding clip.
- d. Unsolder the two resistors that connect the Vertical Preamp board to the Attenuator boards.
- () e. Remove the five Vertical Preamp circuit board mounting screws. Depending on the serial number of your instrument, it may be necessary to remove one to three standoffs (for cabinet grounding clips) from the Vertical Preamp circuit board.
- f. Disconnect P96, P196, and P350 from the Vertical Mode Switching circuit board.
- () g. Disconnect P1731 from the Interface circuit board.
- () h. Lift the front of the Vertical Preamp circuit board and move it until the VERTical MODE Switch contacts on the Vertical Mode Switching circuit board are accessible.
- () 2. Make the following changes on the Vertical Mode Switching circuit board (See Fig. 2):
 - a. Add a 0.5 inch 26AWG bare wire between the contacts of the ALTernate Mode Switch as shown in Fig. 2.
 - () b. Thread the white-brown and white-red leads without connectors and the 23.5-inch three-wire ribbon cable (from the kit) through the grommets in the instrument chassis, located near the back of the front CRT shield. The ribbon wire should be positioned so the white-orange wire without a connector is located near the back of the Trigger Generator Sweep circuit board and the white-brown and white-red wires without connectors extend out the left side of the instrument chassis.
 - c. Solder the white-brown lead of the three-conductor ribbon wire to a contact on the ALTernate Mode Switch as shown in Fig. 2.
- () 3. Reinstall the Vertical Preamp circuit board by performing step B-1 in reverse order.

040-0838-02

Page 6 of 13 127.04





FIG. 2. VERTICAL MODE SWITCHING CIRCUIT BOARD

- C. TO MODIFY THE VERTICAL PREAMP CIRCUIT BOARD.
- Solder the white-red wire from the three-wire ribbon cable added in step B-10 to the R364 (1.54kg) circuit board pad that connects to the collector of Q364.
 - D. TO MODIFY THE TRIGGER GENERATOR SWEEP CIRCUIT BOARD.
- () 1. Install R918, a 20kp resistor from the kit, on the back of the circuit board. Solder one end to the R916 circuit board pad that connects to the emitter of Q916. Solder the other end of R918 to the white-orange wire of the three-ribbon wire added in step 8-10.
- Remove C822, a luF electrolytic capacitor, located directly above Q866.
- Solder the white-red wire of the 6-inch two-wire ribbon cable (from the kit) to the +5V end of R866 on the component side of the circuit board.
 - E. TO MODIFY THE TIMING CIRCUIT BOARD.

Install the following parts (from the kit) on to the Timing circuit board (see Fig. 3):

- () 1. Replace R1117, a 562g resistor, with a 5.62kg resistor.
- Replace and relocate R1113, a 49.90 resistor, with a 4.12k0 resistor with 0.75 inch of insulating sleeving on both leads.
- () 3. Replace R1112, a 196a resistor, with a 392a resistor.
- 4. Install R1142, a 500a resistor.
- Install R1143 and R1147, two 250g resistors.
- () 6. Solder the white-brown wire of the 6-inch two-wire ribbon cable connected to the Trigger Generator Sweep circuit board to the unused +15V circuit board pad near R1147.

040-0838-02





Fig. 3. Modifications to Timing Circuit Board.

040-0838-02

Page 9 of 13 127.04

- F. TO REPLACE THE DELAY TIME POSITION POTENTIOMETER AND DIAL.
- () 1. Disconnect the three-wire ribbon cable w/black holder from J1110 on the Timing circuit board.
- Remove the DELAY TIME POSITION ten-turn counting dial and the potentiometer mounting hardware.
- Unsolder the three-wire ribbon cable from the DELAY TIME POSITION potentiometer making note of the wiring connections.
- () 4. Solder the three-wire ribbon cable, removed in the previous step, to the 20kg 10-turn potentiometer from the kit. The wiring connections on the new potentiometer should be the same as on the old potentiumeter.
- Install the new potentiometer using the hardware indicated by Note 1 in the Parts List.
- () 6. Install the charcoal knob, from the kit, in place of the ten-turn counting dial removed in step 2, and connect the three-wire ribbon cable w/black holder to J1110 on the Timing circuit board. Match the arrow on the holder with the arrow on the circuit board.
 - G. TO INSTALL THE DM44 ASSEMBLY.

REFER TO FIG.4 ON PAGE 13 WHILE PERFORMING STEP G-2 THROUGH G-7.

- () 1. Place the DM44 assembly on top of the instrument with the DM44 front panel facing toward the front of the instrument.
- () 2. Dress the five-wire ribbon cable from the Power Supply, across the CRT neck, through the plastic grommet in the left side of the instrument chassis near the back of the front CRT shield, up through the left-hand slot in the rear mounting plate of the DM44 assembly, and connect it to P3476. Ensure the white-brown wire of the ribbon cable connects to Gl (square circuit board pad) of P3476.
- () 3. Dress the white-brown wire of the three-wire ribbon cable up through the center slot on the right hand side of the DM44 assembly and connect it to P3215 located between U3256 and U3275. (P3215 is not labeled on the circuit board.)

040-0838-02

Page 10 of 13 127.04

- () 4. Dress the two-wire ribbon cable from the Timing and Trigger Generator Sweep circuit boards, up through the center slot on the right hand side of the DM44 assembly and connect it to pins 9 and 10 of P3306. The white-brown wire connects to pin 9 (+15V) and the white-red wire connects to pin 10 (+5V).
- () 5. Dress the white-red and white-orange wires of the three-wire ribbon cable up through the rear slot of the right hand side of the DM44 assembly and connect it to P3201. Ensure the white-red wire connects to pin 1 (square circuit board pad) of P3201.
- () 6. Replace the jumper connector on J1120 of the Timing circuit board with the seven-wire ribbon cable from the kit. Ensure the indicator arrow on the connector holder is adjacent to the indicator arrow on the circuit board. Dress the ribbon cable around the right edge of the DN44 assembly and connect it to P3255. Ensure the white-brown wire connects to pin 1 (square circuit board pad) of P3255.
- () 7. Connect the eight-wire ribbon cable, from the kit, to J1130 on the Timing circuit board. Ensure the indicator arrow on the connector holder is adjacent to the indicator arrow on the circuit board. Dress the ribbon cable around the right edge of the DM44 assembly and connect it to P3306. Ensure the whitebrown wire connects to pin 1 (square circuit board pad) to P3306.
- () 8. Install the front end of the DM44 assembly in the slot in the edge of the front casting.
- () 9. Fasten the back end of the DM44 assembly to the edge of the instrument chassis using the hardware indicated by Note 2 in the Parts List.

Refer to the Service Manual and check Calibration and adjust as necessary.

- H. TO INSTALL THE NEW OSCILLOSCOPE CABINET.
- () 1. Slide the new oscilloscope cabinet (from the kit) over the instrument being careful not to bump any components, and seat the front edge of the cabinet in the groove in the front casting.

040-0838-02

Page 11 of 13 127.04

- () 2. Reinstall the cabinet retaining ring and the hardware removed in step 1.
- () 3. Install the plastic cover (from the kit) on top of the instrument over the Digital Multimeter, using the 8-32 x 0.625inch screws.

DCL:cp

040-0838-02

Page 12 of 13 127.04 OM44 Instruction





C C C C C

-		1.000	GRID	1000	-	1000		-	-
TX: IO	LOC		LOC	CILT	LOC	RO	LOC	CKT	LOC
-1023	38	DESE	18 4C	R3062		P		R3365	SQ
3824		L3075	40	R3085		R3234		R3368	
3637	30	1	1.40	R3068 R3073		R3235	4	R3370	
3082	38	P3071		R3677	2G	R3241	51	83378	
3034	10	P3215	A	R3078	18	83242		83378	
3106	20	P3227		13000	20	R3245	51	R3360	
3107	10	P3228		R3062	10	R3247	51	R3388	SG
3100	20	P3255		R3083	16	R3248	51	R3399	_
3113	10	P3272		R5088	*	R3251		R3675	
3149	30	P3277		R3088	20	R3258	4		
3162	28	P3306		R3089	27	R3280	41	\$3010	
3163	40	P3307	414	R3080	15	R3262		\$3020	8C
3164	2C	P3351	70	R3083	10	R3263		TP303	1 30
3167	30	P3476	18	R3085	10	83267		TP303	
3213	พ	02432	10	83088	40	R3288	ū	TP303	
1223	21	01834		R3164	20	R3209		TP310	
3255	41	G2636		RSIES	20	R3272	71	TP312	
3254 3257	4	Q2638	20 2A	R3108 R3113	2D 1C	R3273 R3277	71	TP315	
3250	51	03143		R3115	10	83278		TP316	
3200	ä	03153		R3116	10	R3279	41	TP327	7 31
3200		03251		R3117	10	R3286	314	TP327	
3274	4	03260		R3129 R3132	TF	R3287	34	TP328	
3277	4	Q3350 Q3355	8G	R3132	72	R3299	34	TP333	-
3279		01360	-	R3137	30	R3292			
3282	41	03365	8G	R3138	30	R3302	ZE	U3023	
3302	28	0.1370	*G	R3140	20	R3303	28	U3061	39
3383	2E 1H	Q3380 Q3380	84	R3141 R3145	30	R3307 R3309	4G	U3091 U3103	1F 20
3322	11	-	-	R3147	ñ	R3311	46	(3113	20
3324	114	R3002	58	R3153	10	R3313	×	U3165	30
1333	10	R3003	-	R3154	28	R3314	7#	U3211	u
3341	57	R3004	SC	R3155	30	R3315	*	U3213	11
3661	10	R3005	58	R3157 R3158	30	R3316 R3317	*	U3223 U3256	21
3676		R3007	-	R3160	ñ	R3321		L3275	4
3881	10	R3010	40	R3161	28	R3322	11	U3282	31
		R3011	SC	R3165	30	R3324	67	U3301	æ
13016	40	R3012		R3201 R3202	21	R3325	-	U3308 U3310	4
13062	38	R3016 R3019	40	R3204	21	R3326 R3327	71 26	U3312	10
13065		R3023		R3205	21	R3328	71	U3320	211
13074		R1030	30	R3208	21	R3332	20	A3353	214
13075		R3031	30	R3209	21	R3333	10	U3340	36
13120	70	R3032 R3033	30	R3210 R3212	21	R3334 R3335	20	U3343 U3373	3G 3E
13133	30	R3034	-	R3213	11	R3341	SG	U3383	
11221		R3041		R3215	44	R3347	SG	U3385	
13232		R3043		R3216	41	R3348	50		
3278		R3044	28	R3217	401	R3351	SG .	VR3037	
13279	48	R3045 R3047	28	R3229 R3227	41	R3353 R3355	SG	VR3077	
13320		R3048	18	R3228	21		50	VR3149	
13321		R3051		R3231	21	A3360	SG	VR3291	
13324		R3058	40	R3232	34 1	83363	SG	VR3292	
					1			VR3293	73
							1.11	W3291	7.1

040-0838-02

Page 13 of 13 127.04