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LFG-1310
FUNCTION GENERATOR
SERVICE MANUAL

NOTE

These servicing instructions are for use by qualified personnel only. To avoid electrical shock, do not perform any servicing other than that contained in the service manual unless you are qualified to do so.

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1. SPECIFICATIONS

Frequency Range:	0.01Hz to 10MHz, 9 ranges
Accuracy:	x0.01 to x100k ranges . . . ±5% of full scale x1M range . . . ±10% of full scale
Waveforms:	Sine wave, triangle wave, square wave, ramp wave, and pulse wave
Sine wave:	
Flatness:	0.01Hz to 100kHz . . . ±0.3 dB 100kHz to 10MHz . . . ±1 dB
Distortion:	10Hz to 50kHz . . . 0.5% or less
Triangle wave:	
Linearity error:	1% at 100Hz
Square wave:	
Rise/fall time:	25ns or less (with max. output)
Symmetry Variation:	20:80 to 80:20 (0.01Hz to 1MHz)
Operation Mode:	
CW:	Continuous generation
TRIG/GATE:	TRIG . . . one cycle oscillation triggered by input signal GATE . . . oscillation only when input is HI
Frequency range:	0.1Hz to 1MHz
Input voltage:	TTL
Input frequency:	DC to 100kHz
Start/stop phase:	Variable
BURST:	Burst wave oscillation for gate time of 1ns to 10s by built-in oscillator. ON/OFF time is symmetrical and variable.
SWEEP:	
Sweep mode:	Selection of linear and logarithmic sweeps
Sweep time:	1ms to 10s, 2 ranges, continuously variable. Fly-back time interval is symmetrical and variable.
Sweep width:	Max. 1:100, continuously variable (sweep start frequency can be specified.)
Output Characteristics:	
Output level:	20Vp-p (output terminal open)
Attenuator:	0, 20, 40, and 60dB, continuously variable
Output impedance:	50ohms ±10%
DC offset:	Max. ±10V (output opened)
SYNC output:	TTL level (duty cycle are symmetrical and variable.)
GCV output:	Voltage output in proportion to frequency, 0 to 5V (max. frequency in each range)
SWEEP output:	Sweep output in sweep mode, 0 to -5V
SWEEP/BURST gate out:	TTL level
Amplitude Modulation (AM):	Modulation level . . . 0 to 100%, continuously variable Input signal level . . . max. 5Vp-p Suppressed-carrier mode
External Control of Frequency (VCG):	
Frequency range:	Max. 1000:1, with frequency dial set to "10"
Input level:	0 to -5V (±20%) (frequency is decreased by negative voltage)
Power Supply:	100 VAC ±10% 50/60Hz 30VA 120, 200, 220, and 240V available by adjusting the power transformer tap
Size and Weight:	300(W) x 100(H) x 300(D)mm, approx. 3.5kg
Accessories:	Connection cable: LC-204B (50-ohm BNC-clip cable) x 1 Instruction manual x 1 Option: 50-ohm terminator LT-2049

- Remarks: 1. The specifications described above are applicable at a temperature of 23°C ±5°C and a relative humidity of 40 to 85%.
 2. Unless otherwise stated, the frequency dial is set to 1 to 10, and SYMMETRY is set OFF for the specification data.

2. TEST EQUIPMENT REQUIRED

The following test equipment is required for calibration and servicing of the Model LFM-1310. The suggested specifications are the minimum necessary for proper calibration of this instrument.

<u>Test Equipment</u>	<u>Minimum Spec</u>
- Multimeter	0 - 20V Accuracy < 0.1% 3-1/2 digit
- Oscilloscope	10mV sensitivity 100MHz bandwidth Delayed sweep Low capacitance probe
- Frequency Counter	0.01Hz - 10MHz
- Distortion Meter	1kHz 1% full scale
- Audio Generator	1kHz sine wave
- Function Generator	100kHz TTL signal
- 50 ohm Terminator	Feedthrough

3. CALIBRATION PROCEDURE

3.1 General

- Calibration should be performed after a 30 minute warm-up period. It should also be confirmed that the unit is connected to the rated power line voltage.
- During the adjustment procedure, remove the case only when necessary and replace immediately after making an adjustment. This will maintain all circuits at constant operating temperature.
- All adjustments should be completed in the given order, because some adjustments interact with others.

3.2 Initial Control Settings

- The initial control settings to be used for each check and adjustment are listed below. Any variations from these settings are stated in the applicable procedure.

FREQ Dial	10
FREQ RANGE	x100
MODE	CW
FUNCTION	Sine wave
OUTPUT	
DC OFFSET	OFF
ATTENUATION	0dB
VARIABLE	Fully clockwise
SWEEP/BURST/AM MOD	
SYMMETRY	OFF
VARIABLE	Center
AM CARRIER LEVEL	0
TIME	1-100mS
START/MOD LEVEL	Center
SET	START
LIN-LOG	LIN
AM	OFF
TRIG START LEVEL	Center
SYMMETRY	OFF

3.3 Power Supply

- Connect the DC voltmeter between TP3(+17V line) and/or TP4(-17V line), on the pc board(T-3571), and chassis.
- Adjust VR8(T-3571) so that the voltages at the TP3 and TP4 are exactly same absolute value.

- Check all supplies according to Table 3-1.

Voltage	Test point
+14V	D43(T-3570) anode
-14V	D44(T-3570) cathode
+6V	Junction of R53 and R54
+5V	IC13(T-3570) pin3
+5V1	D42(T-3570) cathode

Table 3-1

3.4 Offset Adjustment-1 (Current source)

- Set: FREQ Dial Fully counterclockwise
- FREQ RANGE x100
- Connect the DC voltmeter between TP4 and TP5(T-3570). Note the voltage reading to three places of decimal. Remove the voltmeter.
- Connect the DC voltmeter between TP2 and TP3(T-3570).
- Adjust VR3(T-3570) for exactly same voltage as above noted.

3.5 Buffer Amplifier

- Set: FREQ Dial Fully counterclockwise
- FREQ RANGE x100
- FUNCTION Square wave
- SYMMETRY On
- Connect the oscilloscope to OUTPUT connector and set the TIME/DIV control to 0.1mS, SLOPE button to +. Adjust TIME VARIABLE control for 1 cycle display.

(1) Bias Adjustment

- Adjust VR6(T-3570) to the center of the stable oscillation range when rotate the SYMMETRY control at both extreme positions.

(2) Symmetry Checking

- Expand the negative going edge, located at the center area of the graticule, 100 times using the delayed sweep mode of the oscilloscope as shown in Figure 3-1.



Figure 3-1

Observe this point

- The displacement of the positive and negative going edge should be less than 0.4%(4 divisions) when switch the SLOPE button between + and -.

3.6 Offset Adjustment-2 (Tuning Amplifier)

- Connect the junction of R1 and VR1(T-3570) to chassis by short clip lead.
- Connect the DC voltmeter to TP2(T-3570).
- Adjust VR2(T-3570) for a voltmeter reading of 0.000V.

3.7 Frequency Adjustment-1(1kHz)

- Set: FREQ Dial	10
FREQ RANGE	x100
FUNCTION	Square wave

- Connect the frequency counter to OUTPUT connector.
- Adjust VR1(T-3570) for a frequency reading of 1.005kHz.

3.8 Symmetry Adjustment-1(Dial "1")

- Set: Same as 3.7
- Connect the frequency counter to OUTPUT connector.

Connect the oscilloscope to SYNC OUT connector and set the TIME/DIV control to 0.1mS/DIV for 1 cycle display.

- Connect the DC voltmeter to TP1(T-3570) and note the voltage. Call the voltage -V.
- Rotate the FREQ Dial clockwise until the voltage reading becomes -V/10.

- Adjust VR4 and VR5(T-3570) alternately to obtain an 100Hz, symmetrical square wave.

3.9 Dial Settings

- Set: FREQ Dial	1
FREQ RANGE	x100

- Connect the frequency counter to OUTPUT connector.
- The frequency reading should be between 97Hz and 103Hz.
- If not, reset the FREQ Dial by two set screws on the dial knob for frequency reading of 100Hz then repeat step 3.7 and 3.8 to re-adjust the frequency.

3.10 Frequency Adjustment-2(10Hz)

- Set: FREQ Dial	10
FREQ RANGE	x1
FUNCTION	Square wave

- Connect the frequency counter to OUTPUT connector.
- Adjust VR8(T-3570) for a frequency reading of 10.00Hz.

3.11 Symmetry Adjustment-2(x1 RANGE)

- Set: FREQ Dial	1
FREQ RANGE	x1
FUNCTION	Square wave

- Connect the oscilloscope to OUTPUT connector and set the TIME/DIV control to 0.1S/DIV then expand the sweep width 10 times using horizontal magnifier mode.
- Adjust VR7(T-3570) precisely so that the displacement of the positive and negative going edge of the square wave should be less than 0.5%(0.25 division) when switch the SLOPE button between + and -. Refer to Figure 3-1.

3.12 Frequency Adjustment -3

(1) 1MHz

- Set: FREQ Dial	10
FREQ RANGE	x100k
FUNCTION	Square wave

Connect the frequency counter to OUTPUT connector.

- Adjust VC1(T-3570) for a frequency reading of 1.000MHz.

(2) 10MHz

- Set: FREQ Dial	10
FREQ RANGE	x1M

- Adjust VC4(T-3570) for a frequency reading of 10MHz.

(3) 5MHz

- Set: FREQ Dial	5
FREQ RANGE	x1M

- Check that the accuracy is between 4.8MHz and 5.2MHz.
- If not, adjust VC3(T-3570) so that the frequency reading is 10000 times of the x100 RANGE.
- Repeat the step (1) and (2) if necessary.

(4) 100kHz

- Set: FREQ Dial	10
FREQ RANGE	x10k

- Adjust VC2(T-3570) for a frequency reading of 100.0kHz.

3.13 Sweep Generator

(1) Symmetry Adjustment

Set: SWEEP/BURST/AM MOD

TIME	1-100mS
TIME VARIABLE	Fully counterclockwise
SYMMETRY	OFF
SET	SWEEP

- Connect the oscilloscope to SWEEP/BURST GATE OUT connector.
- Adjust VR4(T-3569) for a symmetrical square wave.

(2) Anti-log Circuit Adjustment

- Adjust following adjustments on the pc board(T-3570) to obtain a waveform as shown in Figure 3-2.

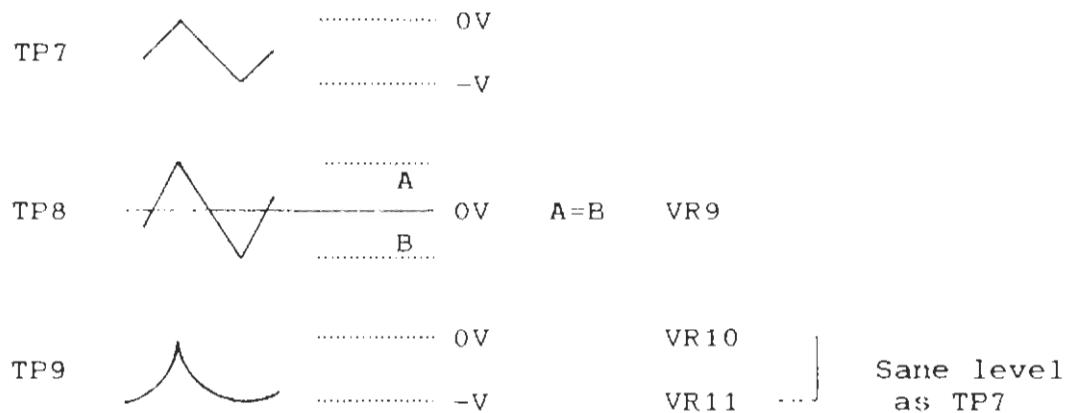


Figure 3-2

3.14 High Frequency Compensation

(1) Gate

- Set:

FREQ Dial	10
FREQ RANGE	x100k
MODE	GATE
FUNCTION	Sine wave
- Connect the oscilloscope to OUTPUT connector via 50 ohm terminator.
- Apply 100kHz TTL signal from the reference function generator to TRIG IN connector.
- Set the TRIG START LEVEL control to obtain a waveform as shown in Figure 3-3.



Figure 3-3

- Adjust VC5(T-3570) so that the base line becomes as flat as possible with less ringing and overshoot.

(2) Output Amplifier

- Set: FREQ Dial	1
FREQ RANGE	x1M
MODE	CW
FUNCTION	Square wave
ATTENUATION	0dB
VARIABLE	Fully clockwise

- Connect the oscilloscope to OUTPUT connector via 50 ohm terminator.

Adjust VR1-4 and VC1(T-3571) for a flat top square wave.

- Set: FUNCTION Sine wave

- Adjust vertical sensitivity of the oscilloscope for 6 divisions display.

- Set: FREQ Dial 10

- The sine wave amplitude should be between 5.5 division and 6.5 division.

- Repeat above adjustment if necessary.

3.15 Distortion Adjustment

- Set: FREQ Dial	10
FREQ RANGE	x1k
FUNCTION	Sine wave

- Connect the distortion meter to OUTPUT connector via 50 ohm terminator.

- Adjust VR6 and VR7(T-3571) alternately for minimum sine wave distortion.

3.16 AM Modulation

- Set: FREQ Dial	10
FREQ RANGE	x10k
FUNCTION	Sine wave
SWEEP/BURST/AM MOD	
AM	ON
AM CARRIER LEVEL	Fully clockwise
MOD LEVEL	Fully clockwise

- Connect the oscilloscope to OUTPUT connector.
- Connect the sine wave generator to MOD IN connector and set the frequency to 1kHz, output level for 100% AM.
- Adjust CARRIER LEVEL control and VR5(T-3571) alternately for correct DSB(Double Side Band) waveform as shown in Figure 3-4.

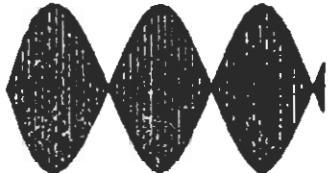


Figure 3-4

4. TROUBLESHOOTING PROCEDURE

4.1 Troubleshooting Aid-1

- Confirm that the any equipment used with the LFG-1310 is operating correctly.
- Check all control settings, because an incorrect setting can make a good unit appear defective. If there is any question about the function, see the INSTRUCTION MANUAL for a correct operation.
- Check all circuit for visual defects such as broken component, loose connections, open wire, poor soldering etc.
- Some troubles can be solved with proper adjustment.
- Check voltage, waveform and state of logic circuit as shown in the "7 BLOCK DIAGRAM/SCHEMATIC DIAGRAM" to trace the defective circuit. Then, troubleshoot the associated circuit and/or the control circuit. Start with the power supply.

4.2 Troubleshooting Aid-2

- (1) Overall operation is not satisfactory or unit is "dead".
 - a. Check the power supplies. Refer to "3.3 Power supply".

Secondary voltage of the power transformer

+17V: Check IC4 and associated circuit (Adjust VR8)

-17V: Check IC5 and associated circuit (Adjust VR8)

+14V: Check D43 and associated circuit

-14V: Check D44 and associated circuit

+6V: Check D9 and associated circuit

+5V: Check IC13 and associated circuit

+5V1: Check D42 and associated circuit

(2) FUNCTION

- a. No triangle wave comes out with CW MODE.
 - Check that triangle wave is present at TP6.
 - Yes: Check waveform at pin 1 of P2(T-3571) for triangle wave.
 - Yes- Check output amplifier(Q1-9, IC1 T-3571)
Attenuator(S1, R11-16).
 - No- Check FUNCTION switch(S2 T-3568), AM ON/OFF switch(S3 T-3569), VARIABLE control(VF4, 5).
 - No: Check the triangle generator by following procedure.
 - Apply 1kHz sine wave from audio generator to the gate of Q7(T-3570) and set the amplitude about 10Vp-p.
 - Check that the clipped sine wave is present at the OUTPUT connector.
 - Yes- Connect the DC voltmeter to TP1(T 3570). The voltage reading should be between about -60mV and -5.5V when rotate the FREQ dial from fully clockwise to fully counterclockwise. And also, the voltage at the TP3 and 4 are proportioned to the voltage at TP1.
 - If the voltage changes correct, check current sources(IC4, 5, Q3-6), diode bridge(D3-10 T-3570).
 - If the no voltage is present, check tuning amplifier(IC1 T-3570) and SYMMETRY control.
 - No- Check comparator(IC7, Q13-20 T-3570), buffer amplifier(Q7-10 T-3570).
- b. No sine wave comes out
 - Confirm that the triangle function works correctly.
 - Yes: Check waveform and DC voltage at the sine wave converter(Q15-20 T-3571), FUNCTION switch and associated circuit.
 - No: Check the triangle generator.
- c. Distorted sine wave comes out
 - Adjust VR6, 7(T-3571). Refer 3.16.
- d. No square wave comes out
 - Confirm that the triangle function works correctly.
 - Yes: Check FUNCTION switch and associated circuit.
 - No: Check the triangle generator.
- e. No frequency change or intermittent by rotating FREQ dial.
 - Check VR1, FREQ RANGE switch and range capacitors(C17-22).
 - If x1 and lower ranges do not work, check capacitance multiplier(IC6, Q11, 12 T-3570).

f. No SYMMETRY control works

Check S1, VR1(T-3569) and associated circuit.

g. No DC OFFSET works

Check IC1(T-3570) and associated circuit.

(3) Burst

a. No burst signal comes out

Check waveform at TP7(T-3570) for triangle wave which frequency is changed by rotate the TIME VARIABLE control.
Yes: Check input signal at following points of burst gate (T-3570).

Pin 4 of IC9 for triangle wave

Pin 5 of IC8 for square wave

Pin 1 of IC8 for square wave

DC voltage at pin 9 of IC9 from -6.7V to -12V
when rotate TRIG START LEVEL control.

Yes- Check burst gate(IC8, Q21, 22, 32 T-3570) and associated circuit.

No Check the signal sources

No: Integrator(IC10 T-3570), comparator(IC11, 12, Q26-30 T-3570) and associated circuit.

b. TRIG MODE

Check one-shot multivibrator(IC1 T-3568) and signal source of TRIG IN connector.

c. GATE MODE

Check burst control(IC12 T-3570) and signal source of TRIG IN connector.

d. No SYMMETRY control works

Check integrator and comparator(IC10-12, Q26-28 T-3570).

e. No TRIG START LEVEL control works

VR2(T-3569) and associated circuit. See (2) a.

(4) Sweep

a. Confirm that the CW came out from the OUTPUT connector, also the frequency to be changed by rotating the FREQ dial

b. No sweep mode works

Check waveform at TP7(T-3570) for triangle wave which frequency is changed by rotate the TIME VARIABLE control.

Yes: Check waveform at pin 2 of P3(T-3570).

Yes- Tuning amplifier(IC1 T-3570) and associated circuit.

No Integrator and comparator(IC10-12, Q26-28 T-3570).

No: Check MODE switch and associated circuit.

c. Log sweep does not work

Check antilogarithmic converter(IC14-16 T-3570) and associated circuit

d. No sweep time changes

Check C1, 2(T-3569) and associated circuit.

(5) AM modulation

a. No modulated signal comes out

Check waveform at pin 2 of P3(T-3571) for CW and pin 1 of P5(T-3571) for associated signal from MOD IN connector.

Yes: Check waveform at base of Q12(T-3571) for modulated signal.

Yes- Check output amplifier(Q12-14 T-3571) and associated circuit.

No- Check IC3(T-3571) and associated circuit.

No: Check that the signal sources, MOD LEVEL control(VR5 T-3569) and associated circuit.

(6) Others

a. No SYNC output

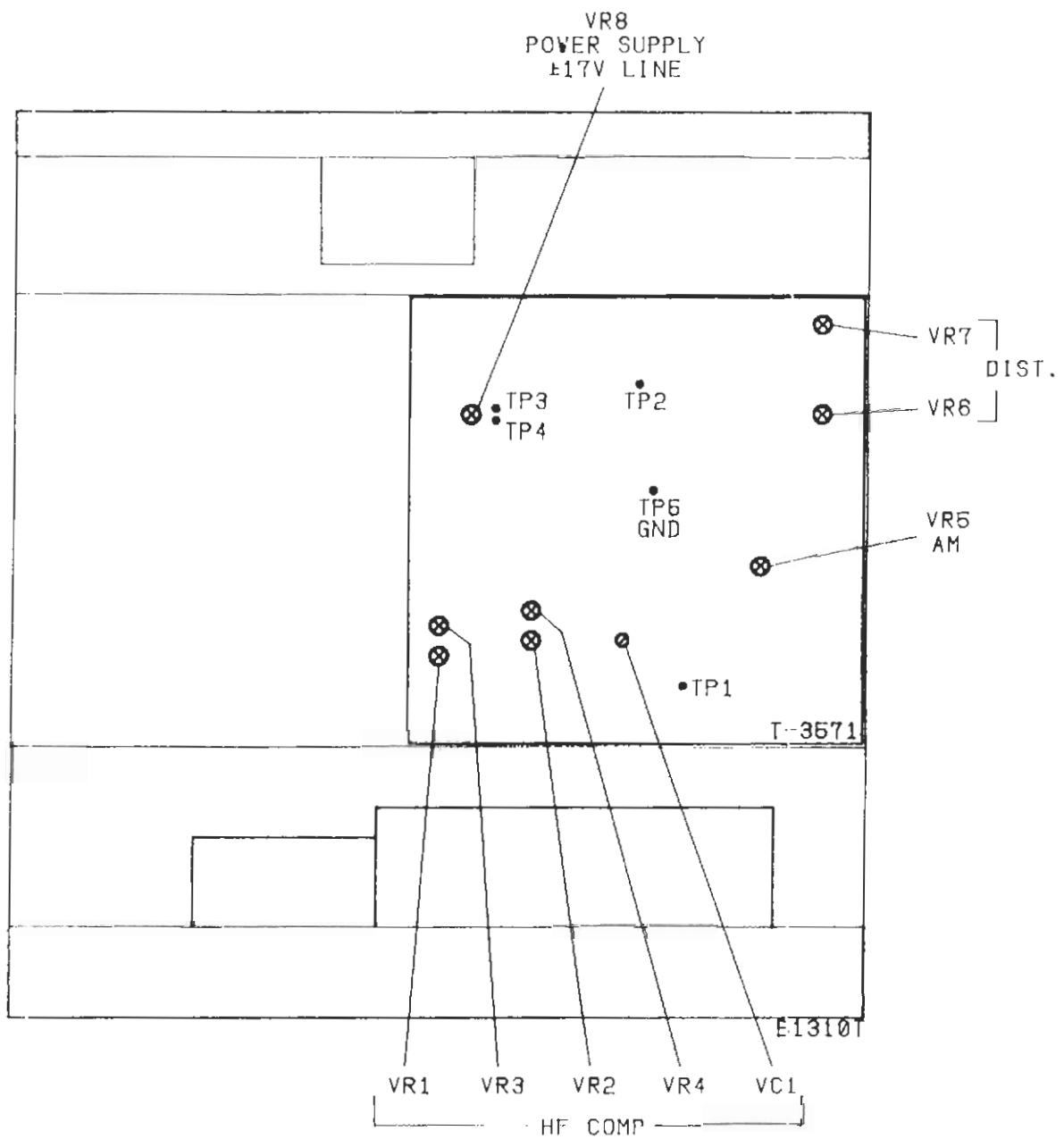
Check sync output amplifier(Q23-25 T-3570).

b. No SWEEP/BURST GATE OUT signal comes out

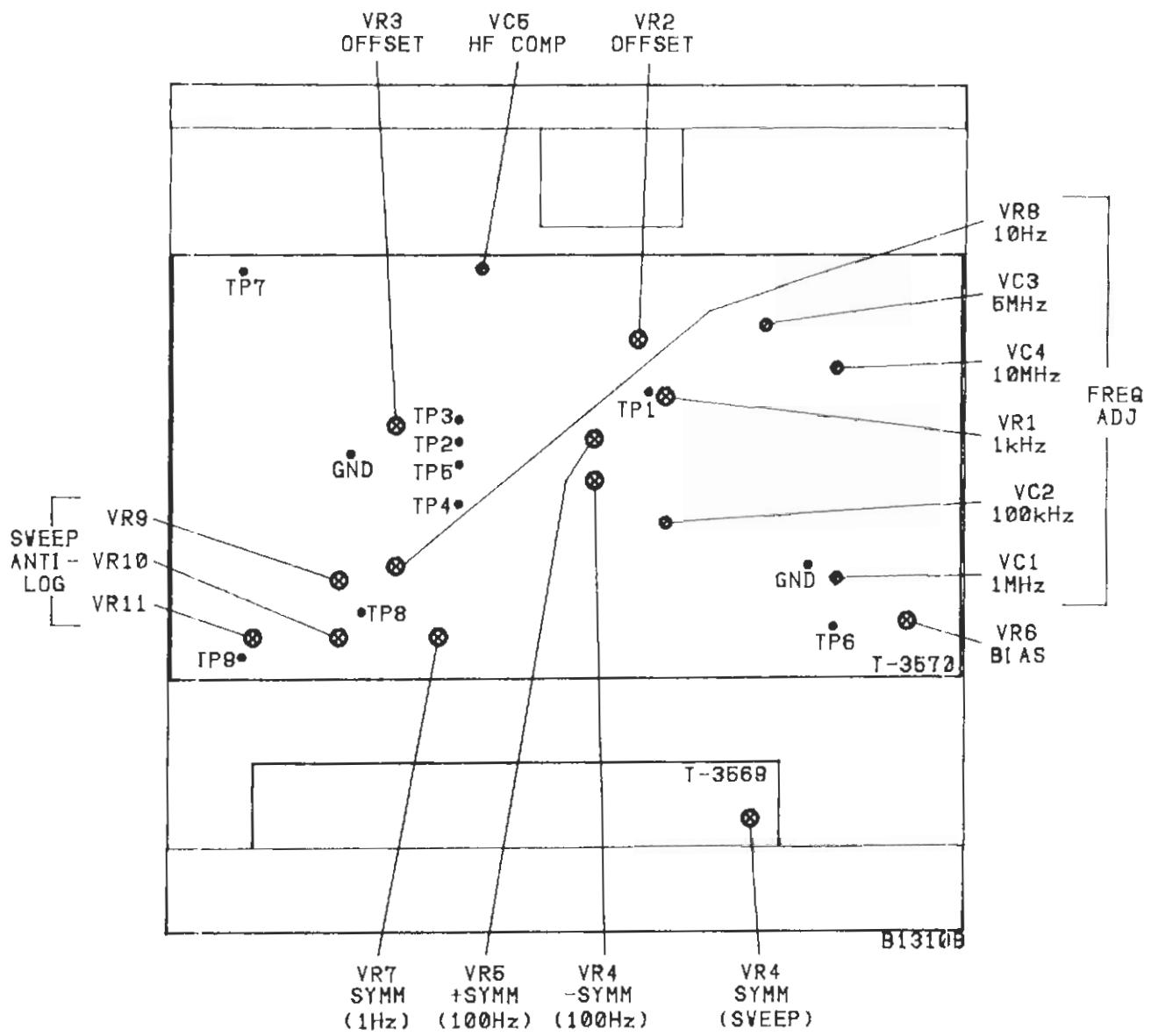
Check Q31(T-3570) and associated circuit.

5. ADJUSTMENT LOCATIONS

<TOP VIEW>

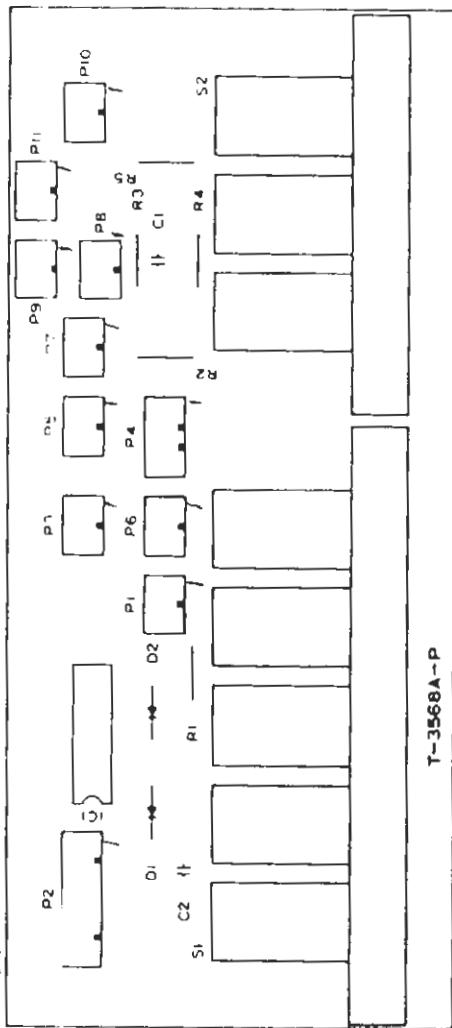


<BOTTOM VIEW>



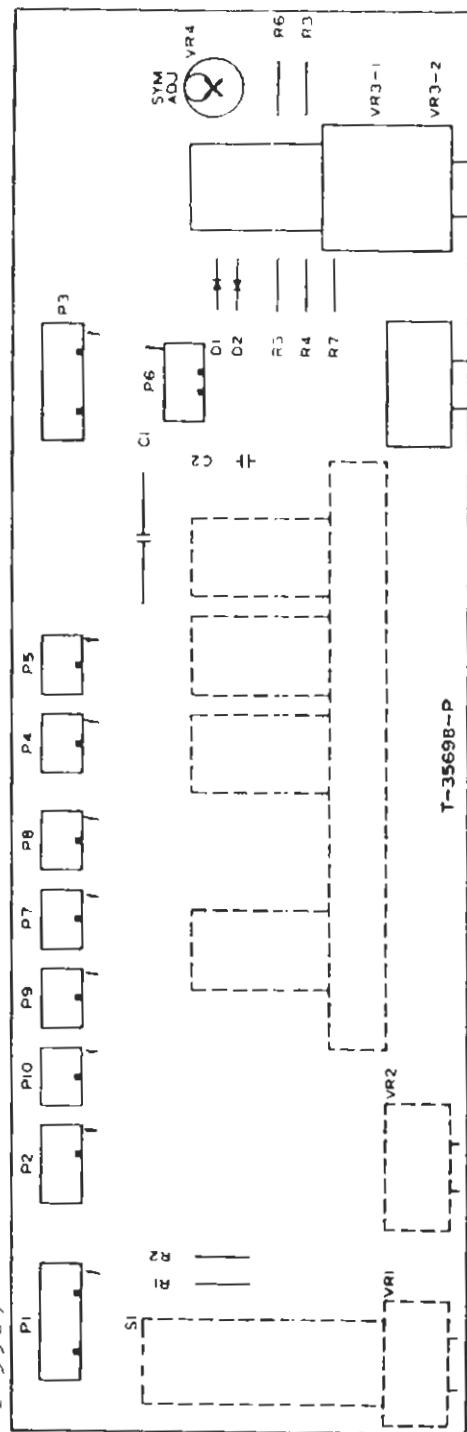
6. PRINTED CIRCUIT BOARD

- 3568

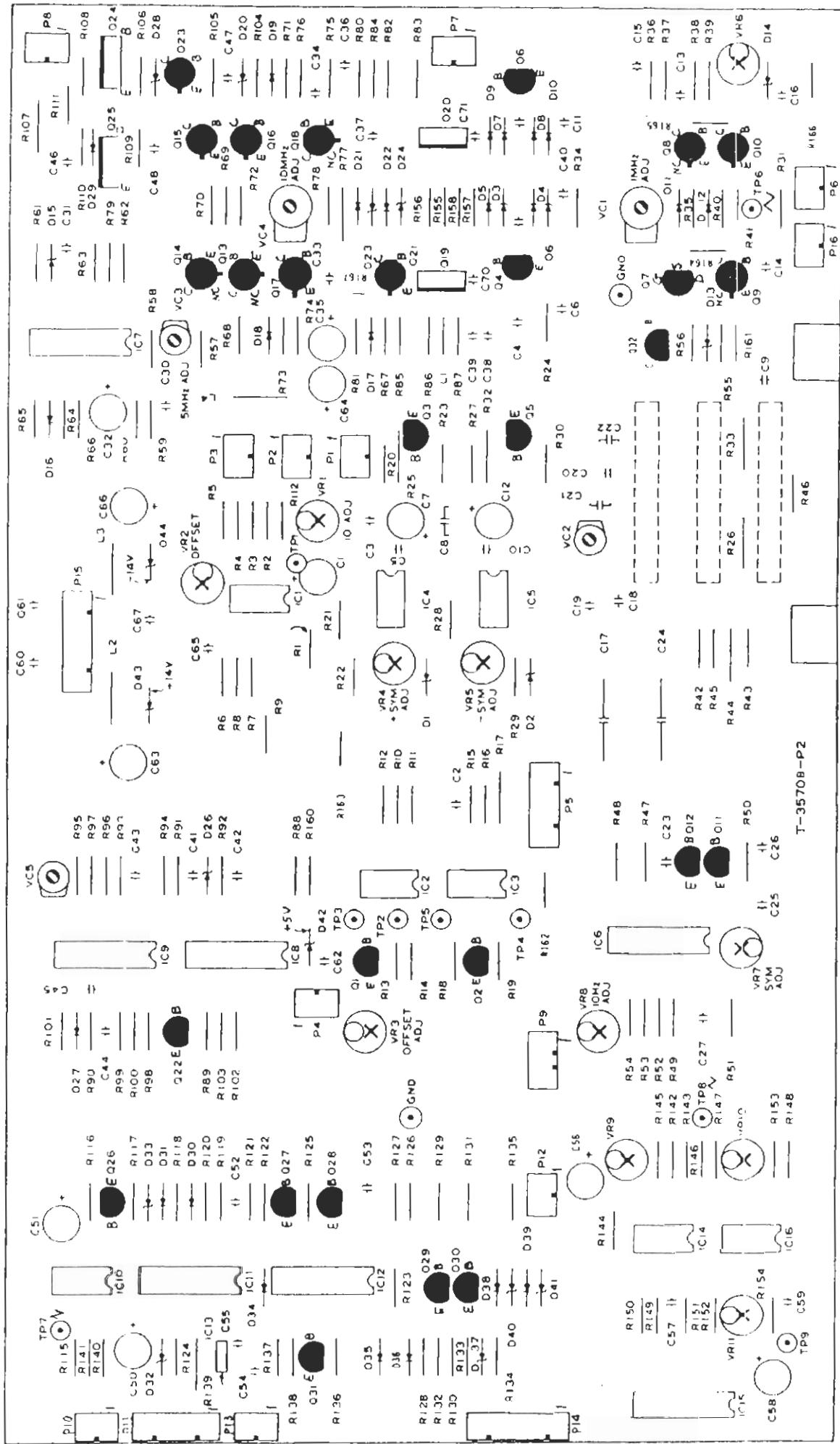


T-3568A-P

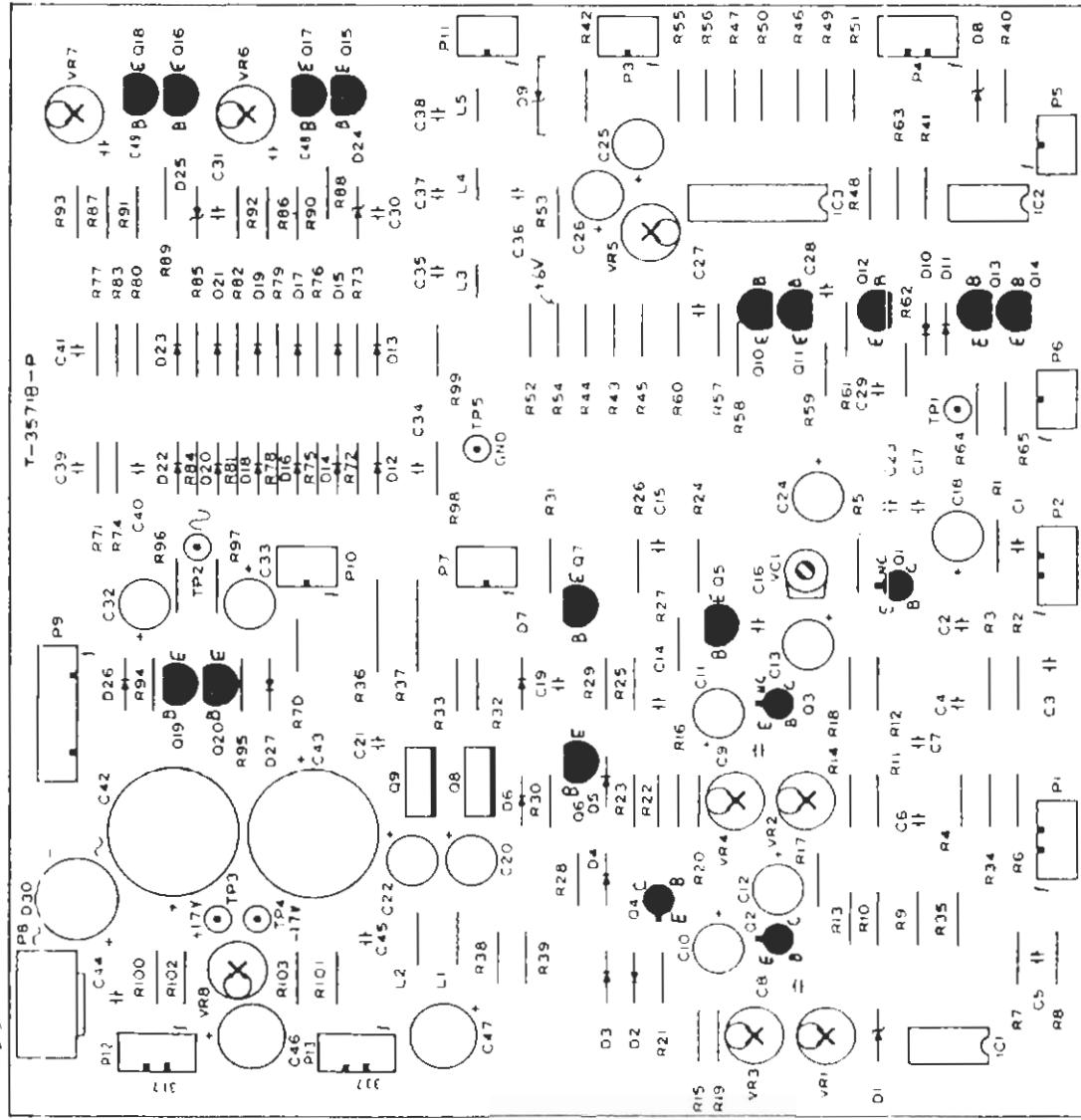
- 3569



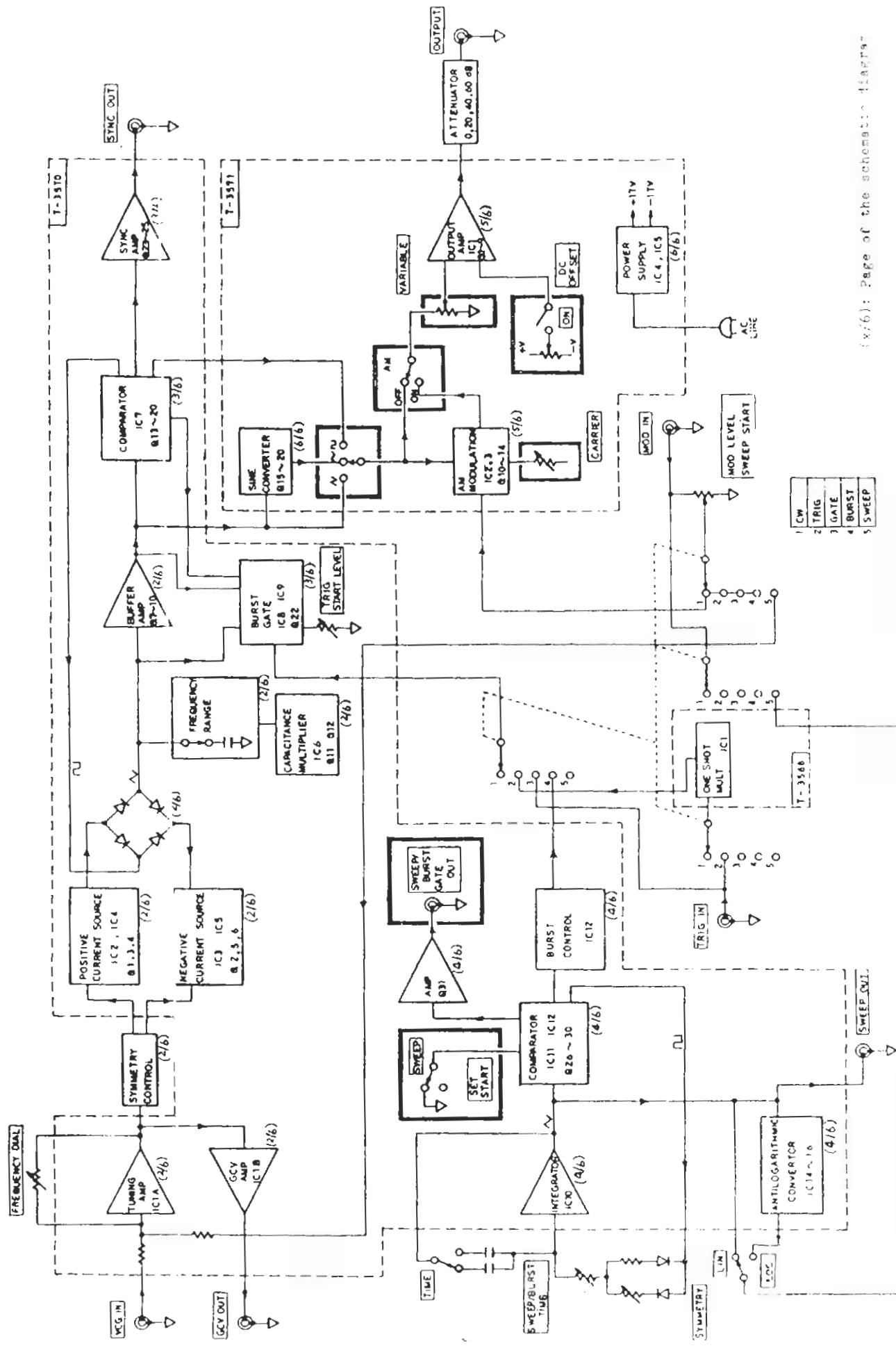
T-3570

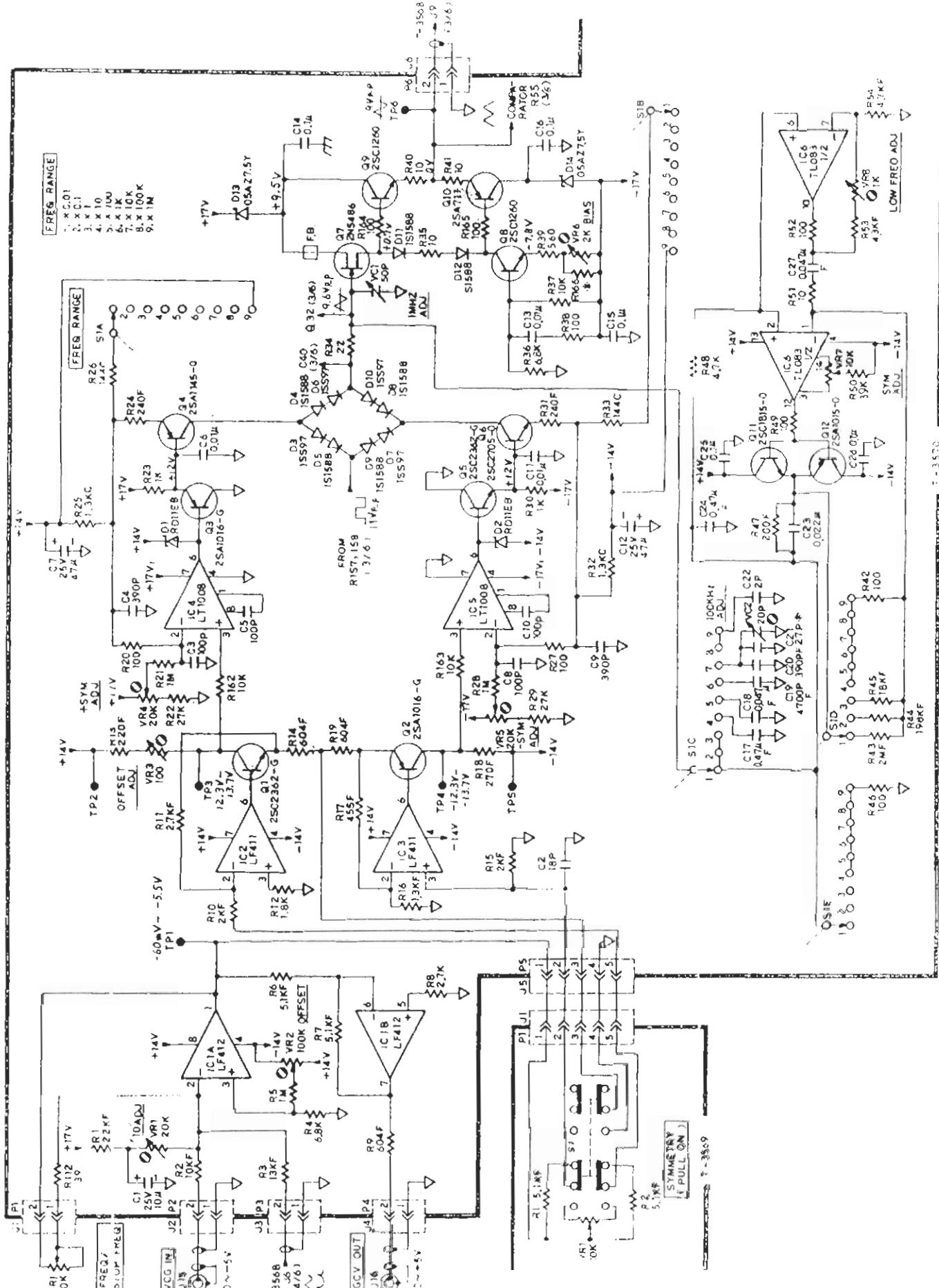


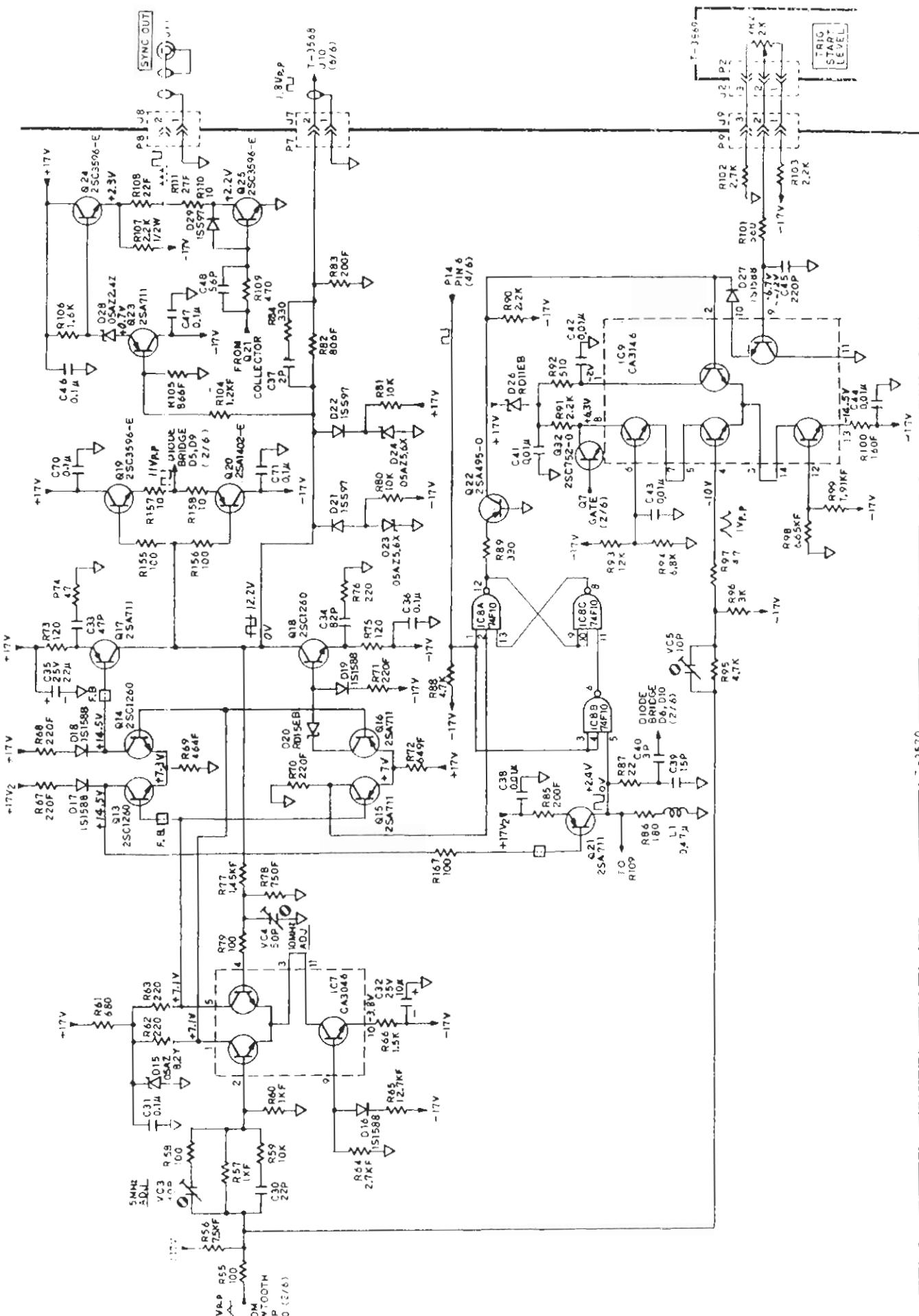
T-3571



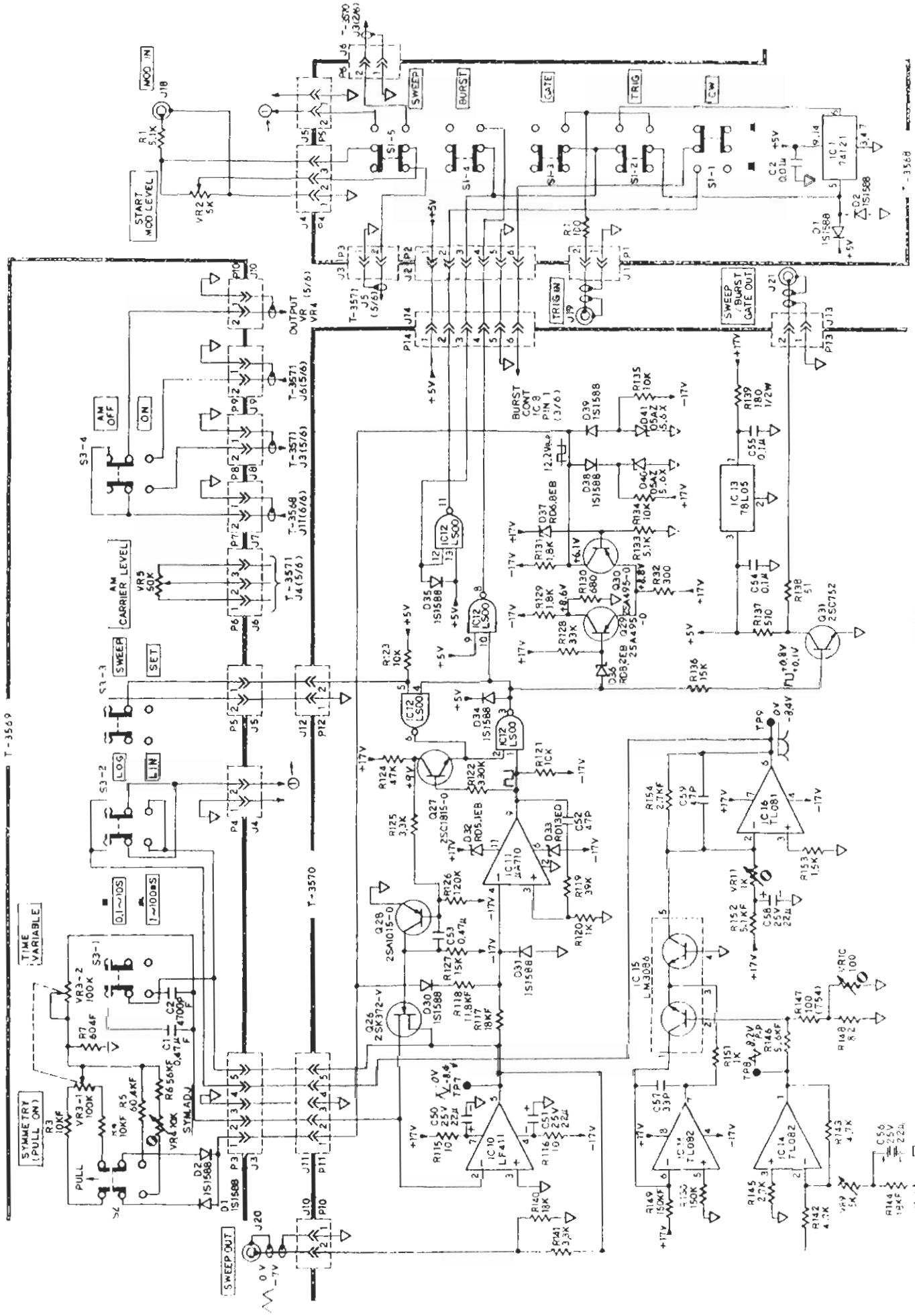
7. BLOCK DIAGRAM/SCHEMATIC DIAGRAM

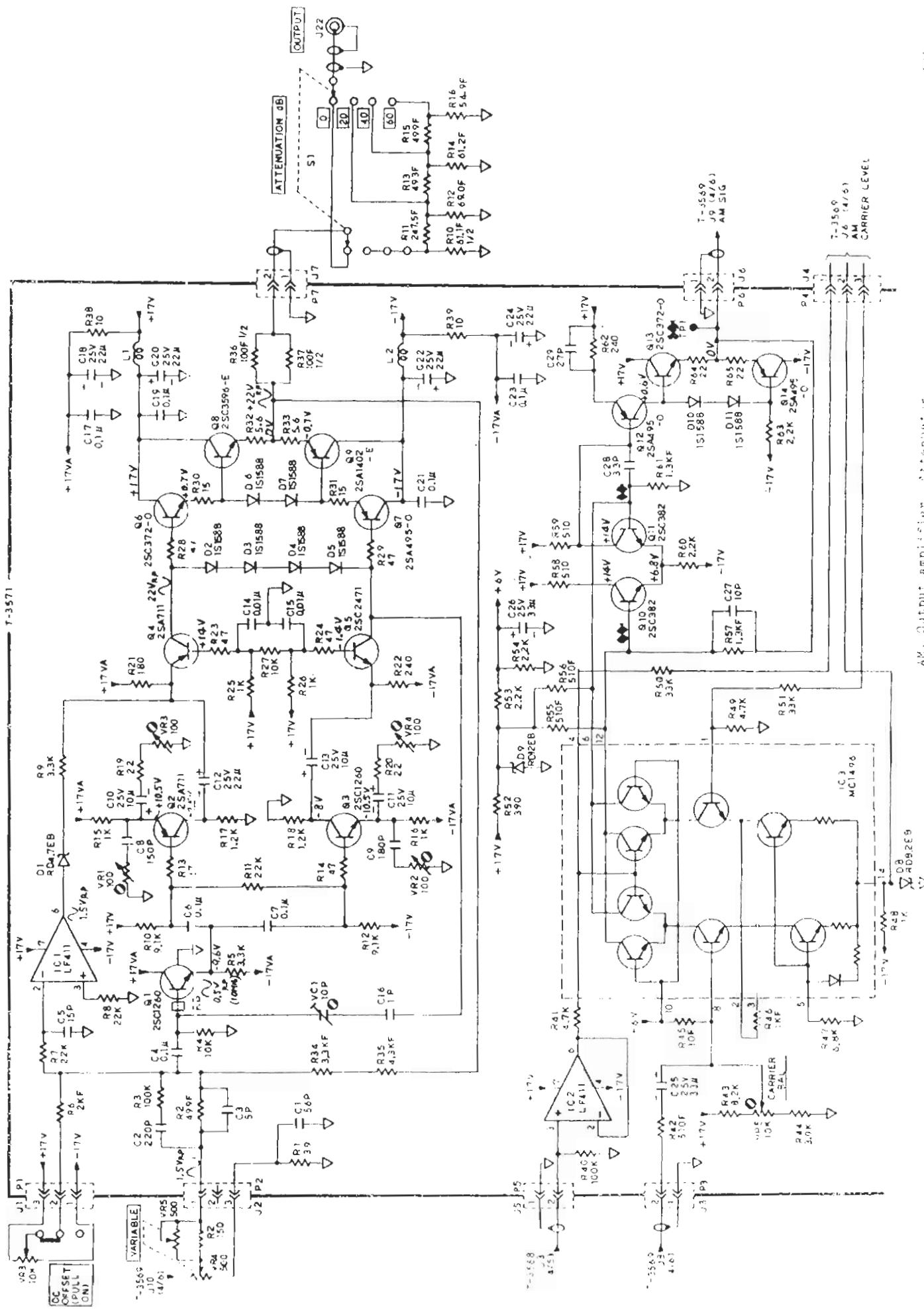


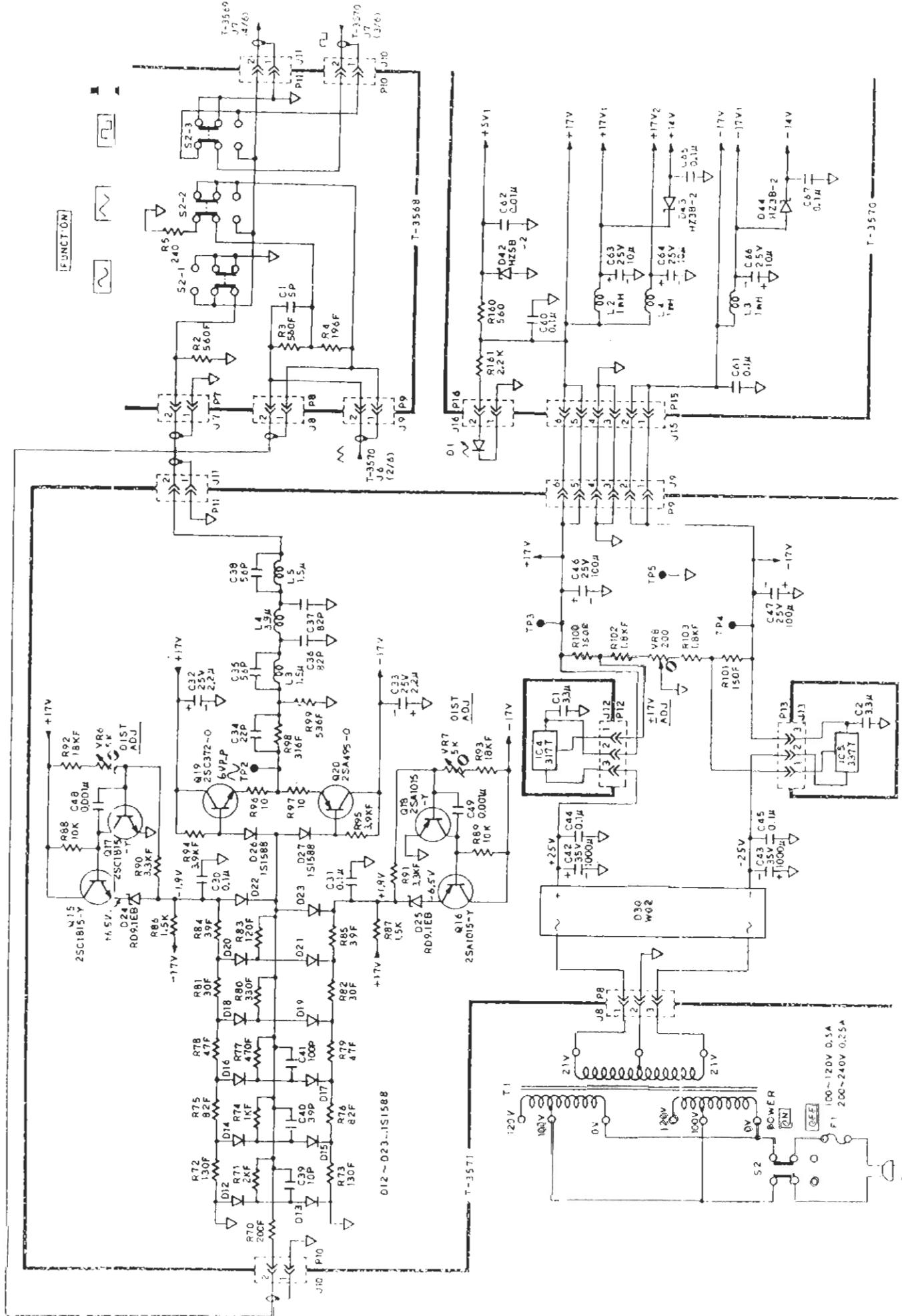




T-3569







No. LUR PT No. DESCRIPTION

No. LDR PT No. DESCRIPTION

*** MAIN FRAME ***

-RESISTORS-

R1	1010512003	CARBON FILM	5.1K OHM	5K
R2	101051007	CARBON FILM	150 OHM	5K
R10	1346119002	METAL FILM	61.1 OHM	1K
R11	1362475004	METAL FILM	247.5 OHM	1K
R12	132695007	METAL FILM	69.0 OHM	1K
R13	132431006	METAL FILM	493 OHM	1K
R14	1326129001	METAL FILM	61.2 OHM	1K
R15	13499007	METAL FILM	499 OHM	1K
R16	1315475001	METAL FILM	54.9 OHM	1K

-VARIABLE RESISTORS-

VR1	1940046003	PLASTIC CARBON FILM	10K OHM 1.5% LIN.	1W "FIRE"
VR2	1815008501	CARBON FILM	5K OHM 2.0%	1.8W "MODE LEVEL"
VR3	1815011115	CARBON FILM	10K OHM 2.0%	1.8W "DC OFFSET"

-CAPACITORS-

C1	2470339008	ELECTROLYTIC	3.3uF	20%
C2	2470339008	ELECTROLYTIC	3.3uF	35%

-DIODE-

C1 313063000 LED

TLC164 PULLER,

-INTEGRATED CIRCUITS-

IC4	321031005	REGULATOR	LM317T
IC5	321031005	REGULATOR	LM337T

-TRANSFORMER-

T1	8800537004	TRANSFORMER	J-537
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-SWITCHES-

S1	4000556019	RUTARY ...	5-546A "ATTENUATION"
S2	4000538003	PUSH	E5E-70702V "POWER"

-FUSE-

F1	436375007	TIME LAG	ST4 250mA "180V-264V"
F2	436375002	TIME LAG	ST4 500mA "90V-132V"

-FUSE HÜLDER

C1	4310214006	CONNECTOR	BNC 136 FH-022(6 35X3) .8
C2	43719U003	FUSE HÜLDER	

-SWITCHES

C1	2134022003	PLASTIC FILM	0.47uF
C2	2132025007	PLASTIC FILM	4.7uF

*** CONTROL BOARD:

S1	1010191002	CARBON FILM	100 OHM	5K
S2	1315600604	METAL FILM	560 OHM	1K
S3	1315600604	METAL FILM	560 OHM	1K
S4	1314800600	METAL FILM	196 OHM	1K
S5	10102841003	CARBON FILM	240 OHM	1K

-CONTROLLING BOARD:

S1	2120050005	MICRO	50uV
S2	2010103005	SDP	0.1uF

-SWITCHES

S1	3110060004	DETECTOR	1-547 "SWEEP/BURST/HOLD"
S2	3110060004	PUSH	0-543 "FUNCTION"

-PC BOARD-

S1	5903569024		T-35634
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No. LDR PT No. DESCRIPTION

No. LDR PT No. DESCRIPTION

*** MAIN BOARD ***

*-RESISTORS-

R1	13122402004	METAL FILM	2.2K	Ω	2.2
R2	13113002000	METAL FILM	10.0K	Ω	1.4K
R3	1311302002	METAL FILM	1.2K	Ω	1.4K
R4	13109682005	CARBON FILM	6.8K	Ω	5.5K
R5	10101050000	CARBON FILM	1M	Ω	5.5K
R6	1315101006	METAL FILM	5.1K	Ω	5.5K
R7	1315101006	METAL FILM	5.1K	Ω	5.5K
R8	10102722009	CARBON FILM	2.7K	Ω	5.5K
R9	1316040008	METAL FILM	604	Ω	1.2K
R10	1312001004	METAL FILM	2K	Ω	1.2K
R11	1312701002	METAL FILM	2.7K	Ω	1.2K
R12	10101032008	CARBON FILM	1.8K	Ω	1.2K
R13	1312200000	METAL FILM	220	Ω	1.2K
R14	1316040008	METAL FILM	604	Ω	1.2K
R15	1312001004	METAL FILM	2K	Ω	1.2K
R16	1311301000	METAL FILM	1.3K	Ω	1.2K
R17	1324550006	METAL FILM	455	Ω	1.2K
R18	1312701000	METAL FILM	270	Ω	1.2K
R19	1316040008	METAL FILM	604	Ω	1.2K
R20	1010101002	CARBON FILM	100	Ω	1.2K
R21	1310105000	CARBON FILM	1M	Ω	1.2K
R22	1010273001	CARBON FILM	27K	Ω	1.2K
R23	1010102004	CARBON FILM	1K	Ω	1.2K
R24	1312400008	METAL FILM	240	Ω	1.2K
R25	1381050005	METAL FILM	1.3K	Ω	1.2K
R26	1384500061	METAL FILM	1.44	Ω	1.2K
R27	1010101002	CARBON FILM	100	Ω	1.2K
R28	1010101000	CARBON FILM	1M	Ω	1.2K
R29	1010273001	CARBON FILM	27K	Ω	1.2K
R30	1010102004	CARBON FILM	1K	Ω	1.2K
R31	1312400008	METAL FILM	240	Ω	1.2K
R32	1381005005	METAL FILM	1.3K	Ω	1.2K
R33	1384500061	METAL FILM	1.44	Ω	1.2K
R34	1010220000	CARBON FILM	22	Ω	1.2K
R35	1010100000	CARBON FILM	10	Ω	1.2K
R36	10106820003	CARBON FILM	6.8K	Ω	1.2K
R37	10101030005	CARBON FILM	1.0K	Ω	1.2K
R38	1010101002	CARBON FILM	100	Ω	1.2K
R39	1010561006	CARBON FILM	560	Ω	1.2K
R40	1010100000	CARBON FILM	10	Ω	1.2K
R41	10101010000	CARBON FILM	10	Ω	1.2K
R42	1010101002	CARBON FILM	100	Ω	1.2K
R43	1312004000	METAL FILM	2.7K	Ω	1.2K
R44	13219330019	METAL FILM	198K	Ω	1.2K
R45	13111202002	CARBON FILM	18K	Ω	1.2K
R46	1010101002	CARBON FILM	100	Ω	1.2K
R47	1312000062	METAL FILM	200	Ω	1.2K
R48	1010472007	CARBON FILM	4.7K	Ω	1.2K
R49	1010101002	CARBON FILM	100	Ω	1.2K
R50	1010392001	CARBON FILM	39K	Ω	1.2K
R51	1010100000	CARBON FILM	10	Ω	1.2K
R52	10101010062	CARBON FILM	100	Ω	1.2K
R53	1314301008	METAL FILM	3K	Ω	1.2K
R54	1314201004	METAL FILM	4.7K	Ω	1.2K
R55	1010101002	CARBON FILM	100	Ω	1.2K

T-3570 CONT'D					
NO.	LDR PT No.	DESCRIPTION	NO.	LDR PT No.	DESCRIPTION
R56	1317501004	METAL FILM	7.5K	Ω	1.2K
R57	1311001008	METAL FILM	1K	Ω	1.2K
R58	1010303006	CARBON FILM	100	Ω	1.2K
R59	1010103006	METAL FILM	10K	Ω	1.2K
R60	1311001008	CARBON FILM	680	Ω	1.2K
R61	1010681006	CARBON FILM	220	Ω	1.2K
R62	1010210002	CARBON FILM	220	Ω	1.2K
R63	1010210002	CARBON FILM	2.7K	Ω	1.2K
R64	1312701002	METAL FILM	2.7K	Ω	1.2K
R65	1312720009	METAL FILM	1.2K	Ω	1.2K
R66	1010152009	CARBON FILM	1.5K	Ω	1.2K
R67	1322000000	METAL FILM	220	Ω	1.2K
R68	1322000000	METAL FILM	649	Ω	1.2K
R69	1346400000	METAL FILM	47	Ω	1.2K
R70	1322000000	METAL FILM	120	Ω	1.2K
R71	1322000000	METAL FILM	220	Ω	1.2K
R72	136490009	METAL FILM	250	Ω	1.2K
R73	1010121008	CARBON FILM	100	Ω	1.2K
R74	1010470003	CARBON FILM	100	Ω	1.2K
R75	1010121008	CARBON FILM	10K	Ω	1.2K
R76	1010221002	CARBON FILM	10K	Ω	1.2K
R77	1321451006	METAL FILM	30K	Ω	1.2K
R78	137500002	METAL FILM	200	Ω	1.2K
R79	1010101002	CARBON FILM	330	Ω	1.2K
R80	1010103006	CARBON FILM	200	Ω	1.2K
R81	1010103006	CARBON FILM	10K	Ω	1.2K
R82	138060006	METAL FILM	30K	Ω	1.2K
R83	132000002	METAL FILM	200	Ω	1.2K
R84	1010331009	CARBON FILM	330	Ω	1.2K
R85	132000002	METAL FILM	200	Ω	1.2K
R86	1010181006	CARBON FILM	180	Ω	1.2K
R87	1010220000	CARBON FILM	22	Ω	1.2K
R88	1010472007	CARBON FILM	4.7K	Ω	1.2K
R89	1010331009	CARBON FILM	330	Ω	1.2K
R90	1010222004	CARBON FILM	2.2K	Ω	1.2K
R91	10101222004	CARBON FILM	2.2K	Ω	1.2K
R92	1010511001	CARBON FILM	510	Ω	1.2K
R93	1010123002	CARBON FILM	1.2K	Ω	1.2K
R94	1010682008	CARBON FILM	6.8K	Ω	1.2K
R95	1010472007	CARBON FILM	4.7K	Ω	1.2K
R96	1010302002	CARBON FILM	7K	Ω	1.2K
R97	1010470003	CARBON FILM	47	Ω	1.2K
R98	132651007	METAL FILM	8.5K	Ω	1.2K
R99	1311911007	METAL FILM	1.31K	Ω	1.2K
R100	1311600000	METAL FILM	160	Ω	1.2K
R101	1010361006	CARBON FILM	560	Ω	1.2K
R102	1010272009	CARBON FILM	2.7K	Ω	1.2K
R103	1010222004	METAL FILM	2.2K	Ω	1.2K
R104	1312010006	METAL FILM	1.2K	Ω	1.2K
R105	1386600000	METAL FILM	866	Ω	1.2K
R106	1010561006	CARBON FILM	1.6K	Ω	1.2K
R107	1010272009	CARBON FILM	2.7K	Ω	1.2K
R108	1322000008	METAL FILM	2.2K	Ω	1.2K
R109	1010471005	CARBON FILM	4.7K	Ω	1.2K
R110	1010000000	METAL FILM	1.0	Ω	1.2K
R111	1327200008	METAL FILM	27	Ω	1.2K
R112	1010390005	CARBON FILM	39	Ω	1.2K

No. LDR PT No. DESCRIPTION

R115	1010100000	C0017-D	CT-3570 (CONT'D)
R116	1010100000	VR5	1940045001
R117	1311802002	VR6	1711004051
R118	131182008	VR7	1711004079
R119	1010353001	VR8	1711004042
R120	1010102004	VR9	1711004125
R121	1010101004	VR10	1711004064
R122	1010334005	VR11	1711004042
R123	1010103006	CAPACITORS-	
R124	1010473009	C1	2240100006
R125	1010333003	C2	2120180008
R126	1010124004	C3	2110101009
R127	1010153001	C4	100F
R128	1010333003	C5	100F
R129	1010182008	C6	100F
R130	1010681006	C7	2240470009
R131	1010182008	C8	2110101009
R132	1010361000	C9	2130391008
R133	1010512003	C10	100F
R134	1010103006	C11	2110101009
R135	1010103006	C12	2010103005
R136	1010153001	C13	2010103005
R137	1010511001	C14	2030916006
R138	1010510009	C15	2050160006
R139	1020181003	C16	2093016006
R140	1010183000	C17	2134022003
R141	1010532001	C18	2192031002
R142	1010472007	C19	47.0PF
R143	1311802002	C20	39.0PF
R144	1010272009	C21	0.1UF
R145	1215610006	C22	27.0PF
R146	1232900297	C23	0.47UF
R147	1010682004	C24	0.22UF
R148	1211503002	C25	0.47UF
R149	1010154003	C26	0.1UF
R150	1010102004	C27	0.1UF
R151	1315101006	C28	0.47UF
R152	1010515009	C29	0.22UF
R153	1312701002	C30	0.1UF
R154	1010101002	C31	0.1UF
R155	1010101002	C32	0.1UF
R156	1010101002	C33	0.1UF
R157	1010100000	C34	0.1UF
R158	1010100000	C35	0.1UF
R159	1010561006	C36	0.1UF
R160	1010561006	C37	0.1UF
R161	1010222004	C38	0.1UF
R162	1010102006	C39	0.1UF
R163	1010101002	C40	0.1UF
R164	1010101002	C41	0.1UF
R165	1010100000	C42	0.1UF
R166	1010561006	C43	0.1UF
R167	1010101005	C44	0.1UF
R168	1010101005	C45	0.1UF
R169	1010101005	VARIABLE RESISTORS-	
R170	1711004088	VR1	20K OHM
R171	1711004087	VR2	100K OHM
R172	1340142009	VR3	100K OHM
R173	1340142009	VR4	100K OHM
		VR1-VR4	2240220006
			2240220006
			2240220006

No.	LDR PT No.	DESCRIPTION	No.	LDR PT No.	DESCRIPTION
C1	CT-3570	CONT D)	C1	CT-3570	CONT'D)
C52	2120470016	MICA	C31	3030752005	NPN
E53	2610470008	PLASTIC FILM	C32	3030752005	NPN
C54	2120016006	CERAMIC			
D55	2090016006	RESISTOR			
C56	2120422006	ELECTROLYTIC	D1	31120055004	ZENER
E57	2120533001	MICA	D2	31120055004	ZENER
C58	2120422006	ELECTROLYTIC	D3	31110071005	SCHOTTKY
C59	2120427006	MICA	D4	3111006004	DETECTOR
E60	2090016006	CERAMIC	D5	3111006004	DETECTOR
C61	2120016006	CERAMIC	D6	31110071005	SCHOTTKY
E62	2120103005	CERAMIC	D7	31110071005	SCHOTTKY
C63	2120100006	ELECTROLYTIC	D8	3111006004	DETECTOR
E64	2120410006	ELECTROLYTIC	D9	3111006004	DETECTOR
C65	2120016006	CERAMIC	D10	31110071005	SCHOTTKY
E66	2120410006	ELECTROLYTIC	D11	3111006004	DETECTOR
C67	2090016006	CERAMIC	D12	3111006004	DETECTOR
C70	2090016006	CERAMIC	D13	311200227018	ZENER
C71	2090016006	CERAMIC	D14	311200227018	ZENER
			D15	31210028010	ZENER
			D16	3111006004	DETECTOR
			D17	3111006004	DETECTOR
			D18	3111006004	DETECTOR
			D19	3111006004	DETECTOR
			D20	3120030003	ZENER
			D21	31110071005	SCHOTTKY
			D22	31110071005	SCHOTTKY
			D23	31210057017	ZENER
			D24	31210057017	ZENER
			D26	31210055004	DETECTOR
			D27	3111006004	DETECTOR
			D28	31210071003	ZENER
			D29	31110071005	SCHOTTKY
			D30	3111006004	DETECTOR
			D31	3111006004	DETECTOR
			D32	31210024003	ZENER
			D33	31210054002	ZENER
			D34	3111006004	DETECTOR
			D35	3111006004	DETECTOR
			D36	31210028001	ZENER
			D37	31210026001	ZENER
			D38	3111006004	DETECTOR
			D39	3111006004	DETECTOR
			D40	311210057017	ZENER
			D41	311210057017	ZENER
			D42	3121002003	ZENER
			D43	31210081005	ZENER
			D44	31210081005	ZENER
				-INTEGRATED CIRCUITS-	
			I1	32210075000	OP AMP
			I2	32210075008	OP AMP
			I3	32210075008	OP AMP
			I4	32210147007	OP AMP
			I5	32210147007	OP AMP
			I6	32210146005	OP AMP
			I7	32900134007	TRANSISTOR HFEAY
			I8	3290010002	TTL
			I9	74F10 ECL	

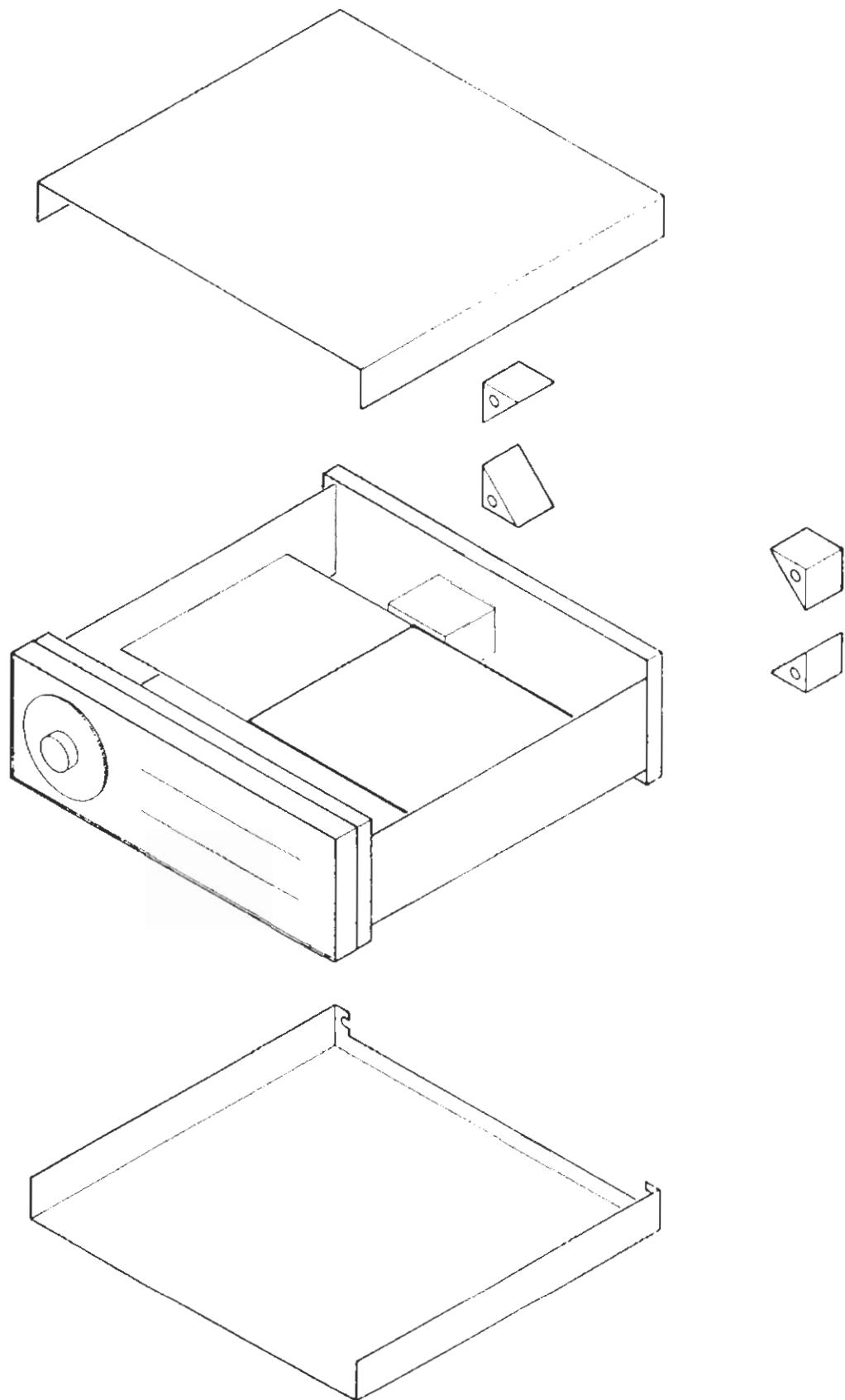
No.	LDR PT No.	DESCRIPTION
(T-3570 CONT'D)		
LC9	3090035005	TRANSISTOR ARRAY
LC10	3220075005	JP HMP
LC11	3210710651	LINER
LC12	3260000955	TTL
LC13	3220049007	REGULATOR
LC14	3220038008	JP AMP
LC15	3220038003	TRANSISTOR ARRAY
LC16	3220048005	JP HMP
-COILS-		
L1	3960478004	COIL
L2	3960109104	COIL
L3	3960109104	COIL
L4	3960109003	COIL
-SWITCH-		
S1	4000545008	ROTARY
-PC BOARD-		
	5963570024	T-3570B
-MISCELLANEOUS-		
	4323019021	SOLLET
	310-99-120	T-3571
*** POWER SUPPLY, AMPLIFIER BOARD T-3571 ***		
-RESISTORS-		
R1	1010790005	CARBON FILM
R2	1314991007	METAL FILM
R3	1010104006	CARBON FILM
R4	1010003006	CARBON FILM
R5	101033001	CARBON FILM
R6	1311200003	METAL FILM
R7	1910223006	CARBON FILM
R8	1010223006	CARBON FILM
R9	1010332001	CARBON FILM
R10	1010912003	CARBON FILM
R11	1010223006	CARBON FILM
R12	1010912009	CARBON FILM
R13	1010472003	CARBON FILM
R14	1010472003	CARBON FILM
R15	1010162004	CARBON FILM
R16	1010162004	CARBON FILM
R17	1010122000	CARBON FILM
R18	1010122000	CARBON FILM
R19	1010220000	CARBON FILM
R20	1010220000	CARBON FILM
R21	1010181006	CARBON FILM
R22	1010241006	CARBON FILM
R23	1010470005	CARBON FILM
R24	1010470005	CARBON FILM
R25	1010181006	CARBON FILM
R26	1010181006	CARBON FILM
R27	1010241006	CARBON FILM
R28	1010470005	CARBON FILM
R29	1010470005	CARBON FILM
R30	1010470005	CARBON FILM
R31	1010150005	CARBON FILM
R32	1010569002	CARBON FILM
R33	1010569002	CARBON FILM
R34	17-724-2-22	CRYSTAL CLO
R35	1314301008	METAL FILM
R36	1310000000	METAL FILM
R37	1310000000	METAL FILM
R38	1010100000	CARBON FILM
R39	1010100000	CARBON FILM
R40	1010104008	CARBON FILM
R41	1010472007	CARBON FILM
R42	1315100004	METAL FILM
R43	1010822008	CARBON FILM
R44	1010392009	CARBON FILM
R45	1311009004	METAL FILM
R46	1311001008	METAL FILM
R47	1010682008	CARBON FILM
R48	1010102004	CARBON FILM
R49	1010472007	CARBON FILM
R50	1010333003	CARBON FILM
R51	1010333003	CARBON FILM
R52	1010391007	CARBON FILM
R53	1010222004	CARBON FILM
R54	1010222004	CARBON FILM
R55	1315100004	METAL FILM
R56	1315100004	METAL FILM
R57	1311301000	METAL FILM
R58	1010511001	CARBON FILM
R59	1010511001	CARBON FILM
R60	1010222004	CARBON FILM
R61	1311301000	METAL FILM
R62	1010241008	CARBON FILM
R63	1010222004	CARBON FILM
R64	1010220000	CARBON FILM
R65	1010220000	CARBON FILM
R70	1312000002	METAL FILM
R71	1312001004	METAL FILM
R72	1311300008	METAL FILM
R73	1311300008	METAL FILM
R74	1311001008	METAL FILM
R75	1318209004	METAL FILM
R76	1313209004	METAL FILM
R77	1314700002	METAL FILM
R78	1314700002	METAL FILM
R79	1314709000	METAL FILM
R80	1313300000	METAL FILM
R81	1313009006	METAL FILM
R82	1313009006	METAL FILM
R83	1311200004	METAL FILM
R84	1313909002	METAL FILM
R85	1313909002	METAL FILM
R86	1010192005	CARBON FILM
R87	1010152005	CARBON FILM
R88	1010103006	CARBON FILM
R89	1010103006	CARBON FILM

No.	LDR PT No.	DESCRIPTION	No.	LDR PT No.	DESCRIPTION
17-3571	(CONT'D.)		17-3571	(CONT'D.)	
R90	1313301002	METAL FILM	C32	2240229004	ELECTROLYTIC
R91	1313301002	METAL FILM	C33	2240229004	ELECTROLYTIC
R92	1313302003	METAL FILM	C34	2120220004	MICA
R23	1311802002	METAL FILM	C35	2120560008	MICA
R94	1313901006	METAL FILM	C36	2120820008	MICA
R95	1313901006	METAL FILM	C37	2120920008	MICA
R96	1010100000	CARBON FILM	C38	2120560008	MICA
R97	1010100000	CARBON FILM	C39	2120100004	MICA
R98	1313160000	METAL FILM	C40	2120390009	MICA
R99	1315360000	METAL FILM	C41	2110101009	MICA
R100	1311500006	METAL FILM	C42	2320048004	ELECTROLYTIC
R101	1311500006	METAL FILM	C43	2320048004	ELECTROLYTIC
R102	1311801000	METAL FILM	C44	2090016006	CERAMIC
R103	1311801000	METAL FILM	C45	209016006	CERAMIC
			C46	2240101008	ELECTROLYTIC
			C47	2240101008	ELECTROLYTIC
			C48	2010102003	CERAMIC
			C49	2010102003	CERAMIC
					-VARIABLE CAPACITOR-
			V1	2910013006	CERAMIC
					-TRANSISTORS-
			Q1	3031260000	NPN
			Q2	3010211007	NPN
			Q3	3031260000	NPN
			Q4	3010211007	NPN
			Q5	3032471009	NPN
			Q6	3030372005	NPN
			Q7	3010430007	NPN
			Q8	3033596005	NPN
			Q9	3011402000	NPN
			Q10	3030322008	NPN
			Q11	3030382008	NPN
			Q12	3010435007	NPN
			Q13	3030372005	NPN
			Q14	3010450007	NPN
			Q15	3031815013	NPN
			Q16	3010150112	NPN
			Q17	3031815018	NPN
			Q18	3011015012	NPN
			Q19	3030372005	NPN
			Q20	3010435007	NPN
					-DIODES-
			D1	3120058000	ZENER
			D2	3110060004	DETECTOR
			D3	3110060004	DETECTOR
			D4	3110060004	DETECTOR
			D5	3110060004	DETECTOR
			D6	3110060004	DETECTOR
			D7	3110060004	DETECTOR
			D8	3120028001	ZENER
			D9	3120059002	ZENER
			D10	3110060004	DETECTOR
			D11	3110060004	DETECTOR
			D12	3110060004	DETECTOR

No.	LDR	PT No.	DESCRIPTION
< T-3571 CONT'D >			
D13	3110006004	DETECTOR	IS1588
D14	3110006004	DETECTOR	IS1538
D15	3110006004	DETECTOR	IS1588
D16	3110006004	DETECTOR	IS1588
D17	3110006004	DETECTOR	IS1588
D18	3110006004	DETECTOR	IS1588
D19	3110006004	DETECTOR	IS1588
D20	3110006004	DETECTOR	IS1588
D21	3110006004	DETECTOR	IS1588
D22	3110006004	DETECTOR	IS1588
D23	3110006004	DETECTOR	IS1588
D24	3120029003	ZENER	RD9.1EB 9.1V
D25	3120029003	ZENER	RD9.1EB 9.1V
D26	3110006004	DETECTOR	IS1588
D27	3110006004	DETECTOR	IS1588
D30	3110042008	BRIDGE RECTIFIER	U-02
- INTEGRATED CIRCUITS -			
IC1	3220075008	OP AMP	LF411
IC2	3220075008	OP AMP	LF411
IC3	3211496010	BAL MOD	MC1496L
- COILS -			
L3	3970159005	COIL	1.5uH 1.0%
L4	3970399005	COIL	3.9uH 1.0%
L5	3970159005	COIL	1.5uH 1.0%
- PC BOARD -			
	5902571026		T-3571B

9. CABINET REMOVAL

- Take four screws, holding cord wrappers, to remove the Top and Bottom cover.



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