

NANOVOLT SOURCE
MODEL 260
INSTRUCTION MANUAL

WARRANTY

We warrant each of our products to be free from defects in material and workmanship. Our obligation under this warranty is to repair or replace any instrument or part thereof which, within a year after shipment, proves defective upon examination. We will pay domestic surface freight costs. To exercise this warranty, call your local field representative or the Cleveland factory, DD 216-248-0400. You will be given assistance and shipping instructions.

REPAIRS AND RECALIBRATION

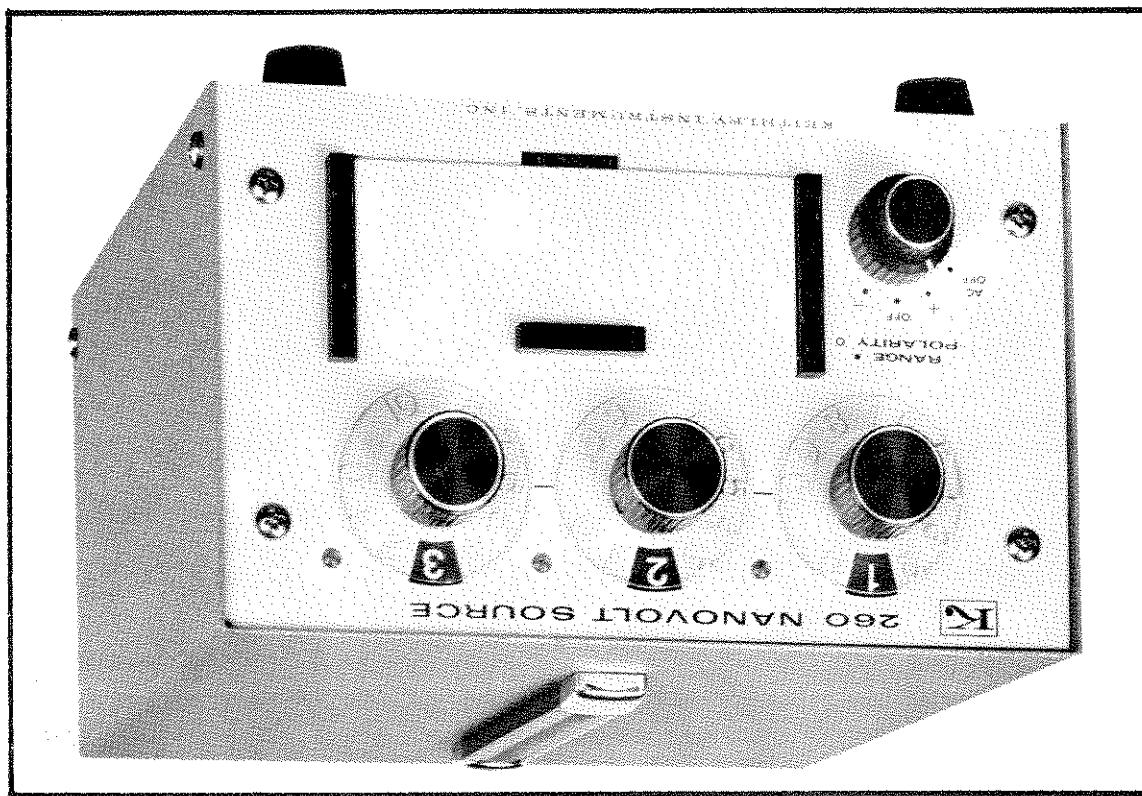
Kelthley instruments maintains a complete repair service and standards laboratory in Cleveland, and has an authorized field repair facility in Los Angeles and in all countries outside the United States having Kelthley field representatives. To insure prompt repair or recalibration service, please contact your local field representative or the plant directly before returning the instrument. Estimates for repairs, normal recalibrations, and calibrations traceable to the National Bureau of Standards are available upon request.

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FIGURE 1. Kettley Instruments Model 260 Nanovolt Source



a. Thermal voltages generated by the source are less than 10 nanovolts absolute when

the unit is allowed to warm up for 1 hour. There is less than a 2-nanovolt change during a step temperature change of 10°C . The excellent thermal characteristics result from massive heat sinking, extensive thermal shieling and using pure copper resistive dividers,

1-2. FEATURES.

c. The Model 260 is line operated; the low side of the output can be floated to avoid ground loops or for use in ungrounded systems. The source is basically a stable power supply coupled with a precision divider network. The power supply uses solid-state components throughout, and it is highly regulated for stability.

b. Output accuracy is $\pm 0.25\%$ of setting at 10^{-3} volt and greater, $\pm 0.50\%$ of setting from 10^{-6} to 10^{-3} volt, and $\pm 0.75\%$ of setting for the smaller outputs. The Model 260 will operate within stated accuracy for one year.

a. The Kettley Model 260 Nanovolt Source is a secondary standard for use in calibrating nanovoltmeters and microvoltmeters. Its output is from 10-10 volt to 1.11 volts, positive or negative, in nine decade ranges. The source has 3-digit resolution for any value between 1 nanovolt and 1 volt.

1-1. GENERAL.

SECTION 1. GENERAL DESCRIPTION

c. Potentiometric measurements are a special case of zero suppression. In this case, the nanovoltmeter is used as a null detector and the unknown voltage is read directly.

b. The Model 260 may be used for zero suppression by placing its output in series with a nanovoltmeter and an unknown source. Its high stability permits suppression of voltages up to 1000 times full scale.

a. Primarily, the Model 260 is used in calibrating nanovoltmeters and microvoltmeters, which have full-scale ranges anywhere from 10^{-9} to 1 volt.

1-4. APPLICATIONS.

ACCESSORIES SUPPLIED: Model 2601 Low-Thermal Output Cable with copper alligator clips.

9 pounds.

DIMENSIONS, WEIGHT: 5-1/2 inches high x 8-3/4 inches wide x 10 inches deep; net weight,

CONNECTORS: Output: Binding posts. Low and Ground: Binding posts.

POWER: 105-125 or 210-250 volts (switch selected), 50 - 1000 cps, 6 watts.

CERTIFICATION: A Calibration Certificate is furnished including temperature and date of calibration. A Calibration Certificate is traceable to the National Bureau of Standards is also available.

OUTPUT ISOLATION: Low to ground: greater than 10^9 ohms shunted by 0.001 microfarad.

RESOLUTION: Three significant figures from 1 nanovolt to 1.11 volts.

SOURCE RESISTANCE: 1 ohm, 10^{-9} volt to 1.11×10^{-3} volt; 100 ohms, 10^{-3} volt to 1.11 volts.

LINE REGULATION: 0.01% for 10% change in line voltage.

WARM-UP TIME: 1 hour.

THERMAL VOLTAGES: Less than 10 nanovolts absolute when allowed to stabilize for 1 hour. Less than a 2-nanovolt change during a step temperature change of 10°C.

TEMPERATURE COEFFICIENT: $\pm 0.1\%$ /°C, 150°C to 300°C, on millivolt and microvolt ranges; $\pm 0.2\%$ /°C on nanovolt ranges.

LONG-TERM STABILITY: Will operate within stated accuracy for six months.

$\pm 0.25\%$ of setting, 10^{-3} volt to 1.11 volts;

$\pm 0.5\%$ of setting, 10^{-6} volt to 10^{-3} volt;

$\pm 0.75\%$ of setting, 10^{-9} volt to 10^{-6} volt.

OUTPUT: 10^{-10} volt to 1.11 volts, positive or negative, in nine decade ranges.

1-3. SPECIFICATIONS.

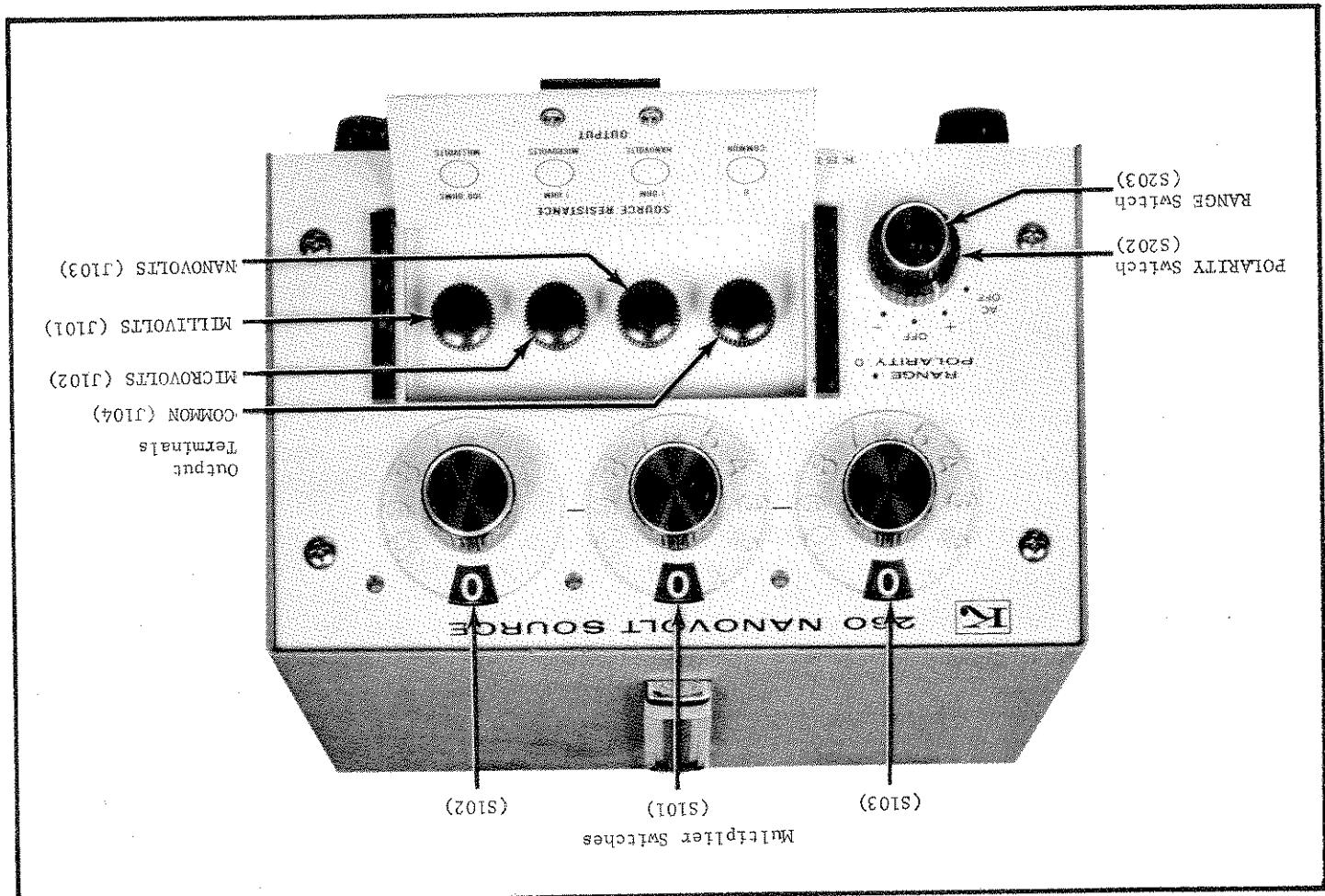
b. Using extremely low-impedance output dividers minimizes Johnson noise.

resistance is only 1 ohm on the 1-nanovolt to 1.11-millivolt ranges, and 100 ohms on the 1-millivolt to 1.11-volt ranges. Extensive magnetic shielding around the output compartment and the final output divider also minimizes Johnson noise.

c. Potentialometric measurements minimize Johnson noise. Source resistance is only 1 ohm on the 1-nanovolt to 1.11-millivolt ranges, and 100 ohms on the 1-millivolt to 1.11-volt ranges. Extensive magnetic shielding around the output compartment and the final output divider also minimizes Johnson noise.

- a. Model 2602 Low-Thermal Calibration Connection Cable connects the Nanovolt Source to the Keitelley Models 149 and 150A. The Model 2603 Low-Thermal Calibration Connection Cable connects the Nanovolt Source to the Keitelley Models 1483 and 1484. Both cables contain a crimp tool, pure copper lugs, cable and assortments hardware for making calibration connection setups which need the best Low-Thermal connections. Model 1484 ReFill Kit contains replacement parts for the best Low-Thermal connections. Model 1483 ReFill Kit contains parts for both Kits is in Section 8.
- b. Model 1483 Low-Thermal Connection Kit contains a crimp tool, pure copper lugs, cable and assortments hardware for making calibration connection setups which need the best Low-Thermal connections. Model 1483 ReFill Kit contains replacement parts for the best Low-Thermal connections. Model 1483 ReFill Kit contains parts for both Kits is in Section 8.
- c. Several mounting kits are available. The Model 4003 Rack Mounting Kit converts the Model 260 for mounting in a standard 19-inch rack. The Model 4004 Dual Rack Mounting Kit is for rack mounting two Model 260's or a Model 260 and a Model 261 Picocomputer in one rack frame. Total dimensions for units in the Model 4004 Kit are 5-1/4 inches high x 19 inches wide x 10 inches deep. The dual instruments will measure 5-1/2 inches high x 17-1/2 inches wide for bench use. The dual instruments will measure 5-1/2 inches high x 17-1/2 inches wide x 10 inches deep. See Section 7 for photographs and installation instructions.
- 1-6. EQUIPMENT SHIPPED. The Model 260 Nanovolt Source is factory-calibrated. It will remain within its rated specifications for at least 1 year after date of shipment. The signed Certificate of Compliance and Calibration furnished with each Source lists calibration data. The shipping carton also contains the Instruction Manual and the Model 2601 Low-Thermal Output Cable.

FIGURE 2. Model 260 Front Panel Controls and Terminals. Circuit designations refer to the schematic diagram.



- SECTION 2. OPERATION**
- 2-1. FRONT PANEL CONTROLS AND TERMINALS. (SEE FIGURE 2.)
- a. POLARITY SWITCH. The control knob for this switch is the outer part of a dual control. The POLARITY switch has four position: the + and - positions provide centric control. When the POLARITY switch is set to OFF, the power supply remains on, but power is disconnected. For either positive or negative voltage outputs. In the AC OFF position, the Model 260 for either positive or negative voltage outputs: the + and - positions provide centric control. The POLARITY switch is concentric with the RANGE switch, has three positions which determine the Model 260 output. Each position is indicated by an illuminated decimal point located after each Multitap dial. When the switch is in the X100 position; in the X10, the far right decimal point is lit; in the X100, the middle decimal point; in the X10, the left decimal point.
- b. RANGE SWITCH. The RANGE switch, which is concentric with the POLARITY switch, has three dial positions, from 0 to 10, providing overlapping multivoltage values. Each dial has 11 positions, from 0 to 10, providing overlapping multivoltage values for the RANGE switch. Three switches provide multivoltage values for the RANGE switch. Each dial has 11 positions, from 0 to 10, providing overlapping multivoltage values. The door on the front panel. All terminals are gold plated to minimize thermals. A slot in the hinged door allows the door to be closed with the Output Cable connected. This eliminates air currents from the terminal connections, which could cause errors in the output.
- c. MULTITAP SWITCHES. Three switches provide multivoltage values for the RANGE switch. Each dial has 11 positions, from 0 to 10, providing overlapping multivoltage values for the RANGE switch. Three switches provide multivoltage values for the RANGE switch. Each dial has 11 positions, from 0 to 10, providing overlapping multivoltage values for the RANGE switch. Three switches provide multivoltage values for the RANGE switch. Each dial has 11 positions, from 0 to 10, providing overlapping multivoltage values for the RANGE switch.
- d. OUTPUT TERMINALS. Three output terminals and a common terminal are located behind the door on the front panel. All terminals are gold plated to minimize thermals. A slot in the hinged door allows the door to be closed with the Output Cable connected. This eliminates air currents from the terminal connections, which could cause errors in the output.
- a. 117-234 SWITCH. The screwdriver-operated slide switch sets the Model 260 for 117 or 234-volt ac power lines.
- b. FUSE. For 105-125 volt operation, use a 1/32-ampere, 3 AG slow-blow fuse. For 210-250 volt operation, use a 1/16-ampere, 3 AG slow-blow fuse. For 210-250 volt operation, use a 1/32-ampere, 3 AG slow-blow fuse.
- c. POWER CARD. The 3-wire power card with the NEMA approved 3-prong plug provides a ground connection for the cabinet. An adapter for use from 2-terminal lines is provided.
- d. COM AND GND TERMINALS. The green COM binding Post is electrically connected to the common output terminal and the internal shield. The black GND Binding Post is connected directly to the chassis. A shorting link is provided to connect the two posts together and ground the low side of the output to the chassis.
- e. SET THE MODEL 260 CONTROLS AS FOLLOWS:
- a. CHECK THE 117-234 SWITCH AND THE FUSE FOR THE PROPER AC LINE VOLTAGE. CONNECT THE POWER CARD.
- b. SET THE MODEL 260 CONTROLS AS FOLLOWS:
- 2-3. OPERATING PROCEDURES.

Measuring in the nanovolt and microvolt ranges makes good connections necessary. The Kelvin accessory cables are recommended to minimize many problems introduced by ordinary cables. Even using these access-sorts, careful procedures are necessary to minimize errors.

NOTE

F. The Model 260 source resistance is very low (values appear below the OUTPUT Terminal); errors due to a nanovoltmeter loading the Model 260 will be negligible in most cases; errors due to a nanovoltmeter reading the Model 260 will be negligible in most cases. For example, on the microvolt range, the 100,000-ohm input resistance of the Kelvin Model 149 or 149 will cause a loading error of only 0.001%. On the nanovolt range, the 1000-ohm input resistance of the Model 148 will cause only a 0.1% error in the calibration reading. Since these values are well within the span of the Model 260 accuracy specification, loading errors can generally be neglected when checking a nanovoltmeter.

Because of switch contact resistance and connecting wire resistance, there is a residual output with the Multiplexer switches at zero.

NOTE

Use the Terminal which allows using the most significant figures on the Multiplexer. This gives the most accurate Model 260 output. Set the RANGE Switch so that the decimal appears as far to the right as possible. For example, NNN is better than N.N or N.NN. Set the POLARITY Switch to + or - for the voltage of the needed polarity. Select ranges by connecting the Output Cable to one of the three OUTPUT Terminals.

d. Make sure all connectors, binding posts and lugs are clean and free of contamination before making the connection. Refer to paragraph 2-5. Make all connections in accordance with the precautions in paragraph 2-6.

The low side of the output is then floating.

Ground loops may occur when equipment connected to the Model 260 has one side of the input grounded. In this case, disconnect the shorting link between the Model 260 COM and GND Binding Posts.

NOTE

c. Connect the Model 260 to the nanovoltmeter with the Output or Calibration Cable. Insert the Output through the Input compartment door. Close the door during calibration, especially for the microvolt and nanovolt ranges, to eliminate air currents in the input compartment. These cause erroneous signals due to the thermal emf's generated at the terminal connection. Connect one spade lug on the Output Cable to the GOMON shielded connection of the Model 260 Cable may be connected to the nanovoltmeter case. Terminate and the other to the terminal which furnishes the desired output range. The ground loop connection causes extraneous signals due to the thermal emf's generated at the terminal connection. Connect one spade lug on the Output Cable to the GOMON shorting link between the Model 260 COM and GND Binding Posts.

Warm up the Nanovolt Source for 1 hour. This produces the best stability, especially on the nanovolt and microvolt ranges.

NOTE

Disconnect the shorting link between the COM and GND Binding Posts.

c. **Electrostatic and Electromagnetic fields**, if strong enough, can induce errors in nanovolt calibrations. To reduce such errors, use adequate shielding. Usually it is sufficient to connect the cases of all apparatus in the circuit together and to earth ground at one point. The "tree" grounding configuration also eliminates ground loops.

For example, a 100-kilohm resistor develops about 0.2 microvolt peak-to-peak of noise at room temperature when the amplifier bandwidth is 1 cps. By comparison, a 100-ohm resistor under the same circumstances has noise of only about 6.5 nanovolts. Thus the value of the source resistance limits the usable voltage sensitivity.

F is the amplifier bandwidth in cps.

R is the resistance in ohms;

where E is the peak-to-peak Johnson noise in volts;

$$E = 6.45 \times 10^{-10} (R F)^{1/2}$$

b. **Thermal agitation noise**, or Johnson noise, is present in any resistor. The approximate equation for peak-to-peak Johnson noise at 300°K is

a. Thermal resistance noise, electrostatic and electromagnetic fields, thermoelectric voltages and motion of leads have a significant effect on the calibration voltage. This paragraph briefly outlines some likely sources of errors. Also read the more complete instructions in the Instruction Manual sent with the nanovoltmeter and the microvoltmeter.

2-6. POINTS TO INCREASE CALIBRATION ACCURACY.

c. Use crimp connections with copper wire and lugs for the best low-thermal joints.

The Model 1483 Kit contains a crimp tool, shielded cable, an assortment of copper lugs, copper wire, cadmium solder and nylon bolts and nuts. It is a complete kit for making very low-thermal calibrating circuits. The kit enables the user of the Model 260 to maintain the high thermal stability of the source in his own circuit.

b. If cadmium solder is used for a connection, make sure the soldering iron used is clean and that it has not been used with regular solder before. Use only rosin solder flux. If possible, heat sink all cadmium-soldered joints together to reduce generated thermal emf's.

a. When working on the microvolt ranges, all connections must use low thermal materials. This is why the Kettley accessory cables are recommended. Also, the Model 1483 Low-Thermal Connection Kit contains materials to make the best and easiest low-thermal connections. Before making a junction, clean the bare metal with the Model 1483 Kit, provide the best low-thermal connections.

2-5. MAKING OUTPUT CONNECTIONS.

2-4. **ACCESSORY CABLES**. Kettley has three cables to facilitate connections from the Model 260 to the nanovoltmeter. The Model 2601 Low-Thermal Output Cable can be used with any voltmeter; it is designed to minimize noise and thermal emf's. One end has a pair of copper spade lugs and the other end has a pair of copper alligator clips. The Model 2602 Low-Thermal Calibration Cable has a pair of copper alligator clips. The Model 2603 Low-Thermal Calibration Cable has a connector which mates with the input receptacle on the Kettley Model 147 and 148.

In areas where high ac magnetic fields exist, magnetic as well as electrostatic shielding may be required.

d. Thermoelectric voltages are produced when a temperature difference exists between two or more junctions of dissimilar metals. For this reason, all junctions should be copper-to-copper, or, if soldering is required, low-thermal solder should be used to keep these thermal emf's to a minimum. Refer to paragraph 2-5.

e. Any conductor moved through a magnetic field, including that of the earth, generates an emf. Calibration leads are no exception. If allowed to move during the calibration, they can induce significant errors. Electrostatic shields are provided on the cables to prevent extraneous signals due to stray electrostatic fields.

SECTION 3. APPLICATIONS

3-1. GENERAL. This Section discusses other uses for the Model 260 Nanovolt Source. Two applications are particularly well suited to the instruments: voltage suppression and potentiometric voltage measurements. These do not exhaust the possibilities of using the Model 260; instead, they illustrate techniques used for the most common applications other than in calibrating nanovoltmeters.

a. The Model 260 can be used to buckout or suppress a constant voltage in order to use a more sensitive range on a nanovoltmeter to observe a superimposed signal. It can supply press voltages up to 1000 times full scale.

3-2. VOLTAGE SUPPRESSION.

b. Operating Procedures.

1. The Model 260 must be floating; disconnect the shorting link between the LO and COM Binding Posts. Use either circuit shown in Figure 3 to connect the Model 260 and the nanovoltmeter to the unknown source. One circuit is for a line-operated voltmeter and the other for a battery-operated instrument.

2. Operate the Model 260 as instructed in paragraph 2-3. Set the Model 260 POLARITY switch to the polarity opposite that of the unknown voltage. Set the nanovoltmeter to its least sensitive range; gradually increase sensitivity until a null is reached.

3. After reaching null, increase the nanovoltmeter's sensitivity. Small changes in the unknown voltage now may be observed.

3-3. POTENTIOMETRIC VOLTAGE MEASUREMENTS.

a. In this application, the Model 260 buckouts the unknown voltage and a null detector indicates null. The Model 260 buckouts out the unknown voltage and a null detector indicates null. The unknown voltage is read directly from the Model 260 setting.

b. Follow the same procedures generally as given in paragraph 3-2. In use, potentials voltage measurements are a special case of voltage suppression.

1. The Model 260 must be floating. Disconnect the shorting link between the LO and COM Binding Posts. If the shielded connection to the Model 260 output cable is used, connect it to the chassis ground of the Model 260 and the null detector. Use either circuit shown in Figure 3 to connect the Model 260 and the nanovoltmeter to the unknown source. One circuit is for a line-operated null detector and the other for a battery-operated instrument.

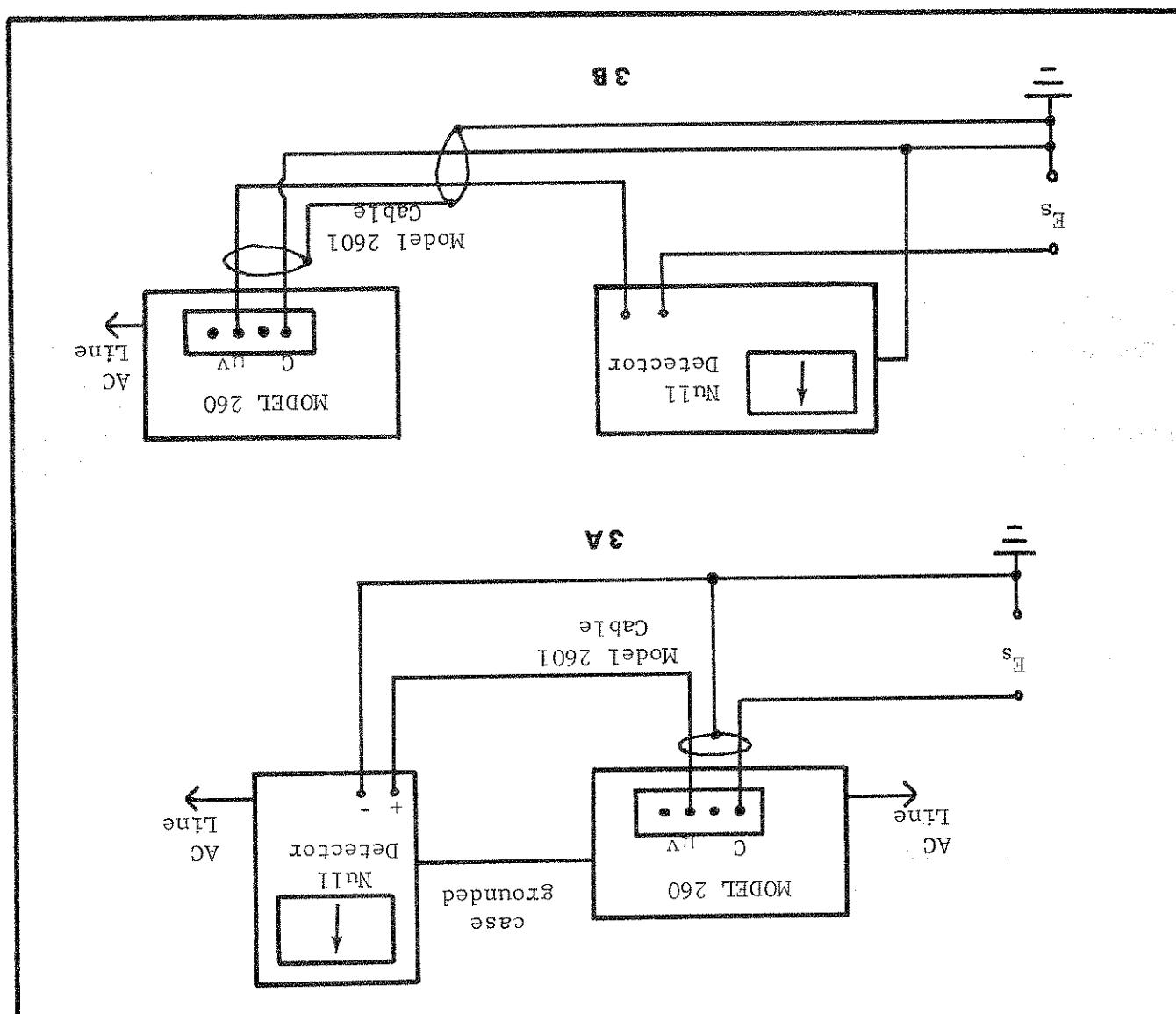
2. Follow the operating instruction in paragraphs 2-3 and 3-2. When a null is reached, the voltage indicated by the Nanovolt Source will be equal to the unknown voltage. The accuracy of this measurement is equal to the Model 260 accuracy plus any uncertainty due to errors in the connections between instruments and the resolution of the null detector.

connected between the LO and COM Posts.

FIGURE 3. Circuits Using Model 260 for Voltage Suppression and Isolation

Use the circuit in 3A when the shunt resistor is terminated to the chassis. If the circuit has a capacity as well as shunt resistor or null detector is line operated and there is no ground connection between the chassis and the power source. Use the circuit in 3B when the low voltage is supplied from the chassis. The circuit has a capacity as well as shunt resistor or null detector is terminated to the chassis. If the circuit has a capacity as well as shunt resistor or null detector is terminated to the chassis. Note that the Model 260 is floating in both circuits; the shorting link is not terminated across the null into the null detector input.

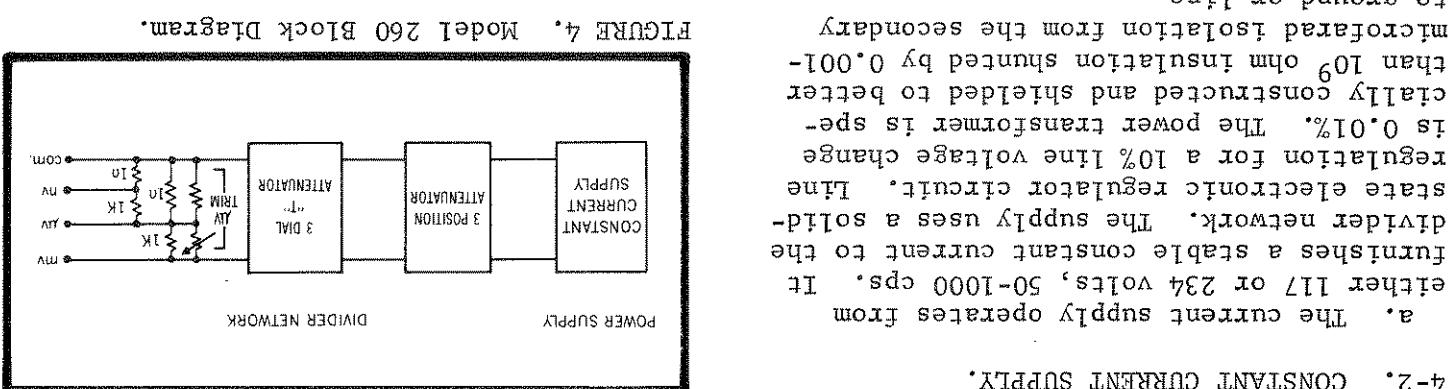
FIGURE 3. Cutouts Using Model 260 for Voltage Suppression and Potentiometric Measurement



a. The Kettchley Model 260 Nanovolt Source is basically a high stability power supply coupled with a precision divider network (Figure 4). The power supply is used as a zener reference constant current source which provides approximately 11 milliamperes. The current is used to develop accurate voltage drops across the divider network.

b. Four separate sections make up the divider network. The first is a 3-position attenuator that switches decades and automatically moves the illuminated decimal point. The second is a 3-dial "T" type attenuator which gives 3-digit resolution between the decades. These two attenuators cover the range from 1 millivolt to 1 volt to 1 millivolt. The third section tends the range from 1 millivolt to 1 microvolt by dividing the millivolt output with another ultra-low thermal 1000:1 divider.

c. The compartment containing the divider network is magnetically shielded, using special materials to prevent excessive pickup of nearby magnetic fields by the wirewound resistors. The resistors are wound non-inductively to minimize pickup noise is kept at a minimum through the use of extremely low impedance dividers.



a. The current supply operates from either 117 or 234 volts, 50-1000 cps. It furnishes a stable constant current to the divider network. The supply uses a solid-state electronic regulator. The regulator consists of a shunt transformer with a 0.01% regulation for a 10% line voltage change. Line regulation for a 10% load change is 0.01%. The power transformer is specially constructed and shielded to better isolate the secondary from the primary. The secondary is shunted by 0.001 ohm insulation shunted by 0.001 ohm insulation from the secondary to ground or line.

b. Four separate sections make up the divider network. The first is a 3-position attenuator that switches decades and automatically moves the illuminated decimal point. The second is a 3-dial "T" type attenuator which gives 3-digit resolution between the decades. These two attenuators cover the range from 1 millivolt to 1 volt to 1 millivolt. The third section tends the range from 1 millivolt to 1 microvolt by dividing the millivolt output with another ultra-low thermal 1000:1 divider.

c. The compartment containing the divider network is magnetically shielded, using special materials to prevent excessive pickup of nearby magnetic fields by the wirewound resistors. The resistors are wound non-inductively to minimize pickup noise is kept at a minimum through the use of extremely low impedance dividers.

4-2. CONSTANT CURRENT SUPPLY.

4-1. GENERAL.

SECTION 4. CIRCUIT DESCRIPTION

d. Divider as well as the constant impedance Multiplexer Switch dividers are connected between resistors R209 and R214 and the power supply output. A constant current, therefore, is maintained through these dividers by the power supply output.

e. Transistor Q203 operates at a high gain by connecting its collector load to a negative regulated supply. The circuit permits linear operation of transistor Q202 with wide voltage input voltages. To supply transistor Q203, one side of the secondary of transformer T201 is half-wave rectified and filter fed by diode D203 and capacitor C201, referred to the collector of transistor Q202.

f. Resistors R202 and R203 and diode D205 provide current overload protection. Excessive current drawn from the power supply causes an increased voltage drop across resistor Q203 from ground negative feedback, and further current increase is prevented.

4-3. 3-POSITION ATTENUATOR.

a. The 3-position attenuator is a current divider, allowing three decades for each output range selected with each output terminal. The Range Switch, S203, controls R212 and R213 adjust the X10 and X100 ranges respectively.

b. Another section of the Range Switch controls the pilot lamps, DS201 to DS203. The Range Switch position determines which decimal between the Multiplexer switches will light to indicate the proper range.

a. The 3-dial attenuator allows 3-digit resolution multiplying values for the voltage ranges. The attenuator allows 3-digital resolution between

b. The attenuator maintains a constant output and nearly constant input impedance while it also provides outputs from 1 volt to 1 millivolt.

c. The 3-dial attenuator, Multiplexer Switches S101, S102 and S103, provides multiplying

4-4. 3-DIAL ATTENUATOR.

a. The 3-dial attenuator, Multiplexer Switches S101, S102 and S103, provides multiplying values for the voltage ranges selected. The attenuator allows 3-digital resolution between

b. The attenuator maintains a constant output and nearly constant input impedance while it also provides outputs from 1 volt to 1 millivolt.

c. The 3-dial attenuator, Multiplexer Switches S101, S102 and S103, provides multiplying

4-5. FIXED DIVIDERS.

a. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a potentiometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

b. All connections between the dividers and the output terminals are made with solid emf's. All connections between the dividers and the output terminals are made with solid

copper wires and crimp connections to eliminate all foreign metals from the output circuit.

A massive heat sink is thermally coupled to all critical junctions to reduce temperature differences. The thermal emf generated when the unit is stabilized at room temperature is less than 10 nanovolts.

b. The fixed output dividers are pure copper wirewound resistors to minimize thermal

c. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

d. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

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tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

h. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

i. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

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j. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

k. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

l. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

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tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

n. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

o. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

p. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

q. Resistors R103 and R104 are the dividers for the nanovolt ranges; resistors R106 and R107 are the dividers for the microvolt ranges. A fixed resistor, R102, and a poten-

tometer, R101, shunt the microvolt divider to provide an adjustment for the microvolt and nanovolt outputs.

b. Table I contains the more common troubles which might occur. If the repairs indicated in the Table do not clear up the trouble, find the difficulty through a circuit-by-

repaired, Kettley Instruments or its representative can service the instrument.

Model 260. Use these procedures and use only specific replacement parts. Table 2 lists Model 260 Troubles which follow are for repairing troubles which occur in the

5-4. TROUBLESHOOTING.

When replacing the output dividers, thoroughly clean all copper leads with Scotch Brute or a similar non-metallic abrasive.

leads on the copper will affect the Model 260 thermal characteristics. Make sure the copper nuts on all four terminals are tight. If copper lugs are not available, secure the leads by wrapping them around the terminal posts. Copper lugs for this purpose are in the Model 1483 Low-Thermal Connection Kit. Use only low-thermal cadmium-tin solder for soldered joints.

NOTE

a. Resistors R103, R104, R106 and R107, used in the microvolt and nanovolt dividers, are special, pure-copper, wirewound resistors made to Kettley specifications. If their replacement is needed, purchase parts only from Kettley Instruments, Inc. Replace both R106 and R107, not just one resistor. Use the Kettley Part Number given in the Replacement Parts List. Substitute resistors will not be properly matched, nor will the proper thermal characteristics to maintain the accuracy and thermal stability of the Model 260.

a. The Replaceable Parts List in Section 8 describes the electrical components of the Nanovolt Source. Replace components only as necessary. Use only reliable replacements which meet the specifications.

5-3. PARTS REPLACEMENT.

b. Recommended recalibration is once a year; refer to Section 6. This will take of possible deterioration of the copper wirewound resistors used in the microvolt and nanovolt dividers. Either the user or Kettley Instruments, Inc., can perform the calibration.

a. The Model 260 requires no periodic maintenance beyond the normal care required of high-quality electronic equipment. No part should need replacement under ordinary use except the pilot lamp or the fuse.

5-2. SERVICING SCHEDULE.

Model 260 Nanovolt Source. It is recommended that these procedures be followed as closely as possible to maintain the accuracy of the instrument.

5-1. GENERAL. Section 5 contains the maintenance and troubleshooting procedures for the

SECTION 5. SERVICING

Instrument	Use	dc voltmeter, with minimum 100-megohm input resistance, 10% accuracy, range from one volt to 300 volts	Circuit checking
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c. Power Supply.

1. Set the POLARITY Switch to + and connect the dc voltmeter between the red test jack, J202, and the emitter of transistor Q202 (Figure 7). The voltage should be -12 volts.

5-3. PROCEDURES TO GUIDE TROUBLESHOOTING.

a. If the instrument will not operate, check the fuse, line cord and power source. If these are all found satisfactory, use the following procedures to isolate the trouble. If b. The schematic diagram indicates all the transistor terminal voltages referenced to ground. Check the Notes on the diagram for the settings used.

TABLE I. Model 260 Troubleshotting.

Difficulty	Probable Cause	Solution	Notes
No output on any range of Multiplexer Switch settings	Defective power supply	Check Q202 and R202 for "open"	No output on any range of Multiplexer Switch settings
No output on any range of Multiplexer Switch settings	Defective divider resistor	Check S101 and S103 or switch	No output on wrong output on nanovolt range
No output on wrong output on nanovolt range	Defective fixed divider resistor	Check R103, R104, R106, R107	No output on X10 or X100 or X1000 or ranges when POLARITY switch is set to +.
No output on X10 or X100 or X1000 or ranges when POLARITY switch is set to +.	Defective current divider resistor on switch	Check R210, R211, R215, S203	High residual output on multivolt range with S101, S102, S103
High residual output on multivolt range with S101, S102, S103	Defective or transisted multiplexer switches	Clean S101, S102, S103	Switches with a common rail at zero and range switch on X1000
Switches with a common rail at zero and range switch on X1000	Multiplexer switches	Clean S101, S102, S103	Residual switch cleaner
Residual switch cleaner	Adjust per paragraph 6-3	R214 out of adjustment	Wrong output on all ranges

2. If the voltage is not -12 volts, measure the voltage at the collector of transistor Q202. It should be -17.3 volts \pm 20%. Presence of this voltage indicates the regulator circuitry is not operating or transistor Q202 is defective.
3. Measure the voltage at the anode of diode D204 (Figure 7). It should be -17 volts \pm 10%. If this bootstrap voltage is not sufficient, transistor Q203 (Figure 7) will not operate and transistors Q201 and Q202 will be cut off.
4. Check the reference amplifier and amplifier stage using the schematic voltage values as a guide.

Instruments are also shown.

FIGURE 5. Model 260 traceable chart to National Bureau of Standards.

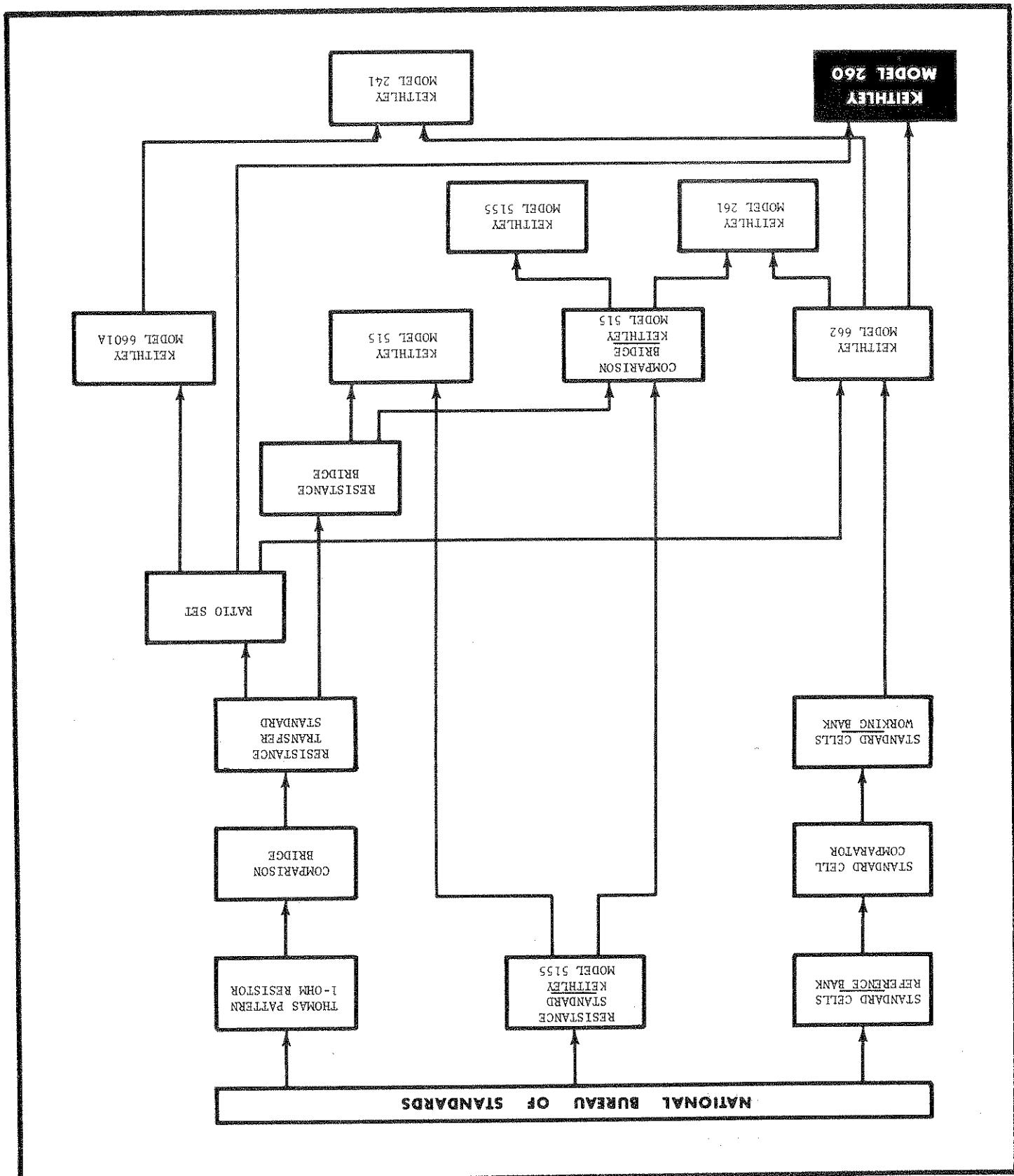


TABLE 3. Equipment Recommended for Model 260 Calibration. Use these instruments or their equivalents.

Instrument	Use	Description
Electro Scientific Industries Model RV722	Check microvolt range divider output voltages of two dividers	Decade Voltage Divider, 0.1 ppm resolution, ±1 ppm terminal linearity
Electro Scientific Industries Model 875B	Compensate for slight differences between output voltages of two dividers	Lead Compensation
Ketethley Instruments Model 148 Nanovolt-	Check output voltage on microvolt and nanovolt ranges.	Ketethley Instruments Model 148 Nanovolt-
Ketethley Instruments Model 150A Microvolt-	Null detector to check microvolt range divider	Ketethley Instruments Model 150A Microvolt-
Ketethley Instruments Model 241 Regulated	Source to check microvolt range divider.	Ketethley Instruments Model 241 Regulated
Ketethley Instruments Model 662 Guarded	Check output voltages.	Ketethley Instruments Model 662 Guarded
Ketethley Instruments Model 1003 Low-Thermal	Gone with Models 260 and 148	Ketethley Instruments Model 2603 Low-Thermal
Connection Cable		

Certification traceable to the National Bureau of Standards is available for the Model 260 from Keitechley Instruments, Inc.

ELON

- b. Calibration is done in five steps. The power supply and the millivolt output are adjusted (paragraph 6-3), and the difference between identical positive and negative outputs is checked (paragraph 6-4). The output voltage is calibrated (paragraph 6-5). The microvolt and nanovolt outputs are verified (paragraphs 6-6 and 6-7).

c. If the Model 260 is not within specifications after the calibration and adjustments, follow the troubleshooting procedures or contact Kettley Instruments or its nearest representative.

6-1. GENERAL.

SECTION 6. CALIBRATION

2. Connect the Model 662 Differential Voltmeter to the MILLIVOLT and COM Binding Posts in the output compartment. Set the RANGE Switch to the X1000 position. Set the first Multiplexer Switch (S103, Figure 2) to 10. The Model 662 should read 1 volt ± 1.8 millivolts. Adjust potentiometer R214 (Figure 6), if necessary, for this output.

1. Warm up the Nanovolt Source for two hours. Check the power supply output across capacitor C204. Voltage between terminals J201 and J202 (Figure 7) should be 12 volts $\pm 5\%$.

b. Procedures.

- a. This adjustment sets the potential applied to the attenuators and the dividers. It is also the principal millivolt range adjustment. Normally, no adjustment will be necessary; checking the output value will be sufficient.

6-3. POWER SUPPLY ADJUSTMENT.

6-3 to 6-7.

Make the calibrations and adjustments in the order of paragraphs

NOTE

- 6-2. CALIBRATION SCHEDULE. Calibrate the Model 260 every twelve months. This is necessary to adjust for even small changes in component value and to maintain the specified accuracy. Also, recalibrate after replacing any transistors, any components in the input compartment, or any resistors in the Multiplexer and Range Switches.

TABLE 4. Model 260 Internal Controls. The Table lists all internal controls, the figure picturing the location and the paragraph describing the adjustment.

Control	Circuit	Fig.	Ref. to Design.	Ref. to Paragraph
Microvolts Cal	R101	8	6-6	
X10 Cal	R212	6	6-3	
X100 Cal	R213	6	6-3	
X1000 Cal	R214	6	6-3	

TABLE 5. Voltage Calibration on X1000 Range. Set the Multiplier Switches to the Listed Outputs in Order. The RANGE Switch is set to X1000. Output should be within the above Tolerance. See Paragraph 6-5.

b. Set the RANGE Switch to X100. Set the Multiplier Switches to 12.0 mV. If necessary, adjust potentiometer R213 (Figure 6) for 12.0 millivolts to 0.005 millivolt when measured with the Model 662. Switch the Multiplier Switches through the settings in Table 6. Set

a. Make sure the offset is within ± 60 microvolts (paragraph 6-4) and the power supply is adjusted (paragraph 6-3). Connect the Model 662 to the MILLIVOLT and COM binding posts. Set the Model 260 RANGE and Multitipper Switches for a 120-millivolt output. Adjust potentiometer R214 (Figure 6), if necessary, for 120 millivolts ± 0.05 millivolt. Adjust potentiometer R214, as shown in Figure 6, to set the output of the Multitipper switch through the settings in Table 5. Set in the order given in the table. The output and the switch settings should agree within the maximum error. If any setting is out of tolerance, adjust potentiometer R214 slightly.

6-5. VILLAGE CALIBRATION.

b. Set the RANGE Switch to X100. With all Multiplier Switches at zero, output voltage should be less than ± 6 microvolts. Set the RANGE Switch to X10. With all Multiplier Switches at zero, output voltage should be less than ± 0.6 microvolt.

a. Switch the RANGE Switch back to X1000. Set all the Multiplier Switches to zero, Check the voltage output with either the Model 148 or 150A when the Model 260 POLARITY switch is set to + and -. Voltage should be less than +60 microvolts.

6-4. VOLTAGE OFFSET ADJUSTMENT.

During this and other adjustments, keep the Model 260 output compartment door closed to minimize thermal emf's. In general, follow the precautions outlined in Section 2.

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4. Change the RANGE Switch to the X10 position. The Model 662 should now read 10 millivolts ±18 microvolts. Adjust potentiometer R212 (Figure 6), if necessary, for this output.

- 6-6. MICROVOLT RANGE OUTPUT VERIFICATION.
- a. The vertical calibration basically follows the procedures in paragraph 6-3. Use the Model 260 Thermal Connection Cable to connect the Model 148 Nanovoltmeter to the MICROVOLTS and COM Binding Posts in the output compartment. Set the first Multiplexer Dial (S103, Figure 2) to 10. Set the RANGE Switch to the X1000, X100 and X10 positions. The Model 148 should read 1 millivolt, 100 microvolts and 10 microvolts respectively.
- b. If the microvolt output is out of specifications, check the 100:1 ratio of the microvolt divider resistors R101 and R102. Normally, no adjustment is needed. If an adjustment is attempted, follow good standards laboratory techniques.
- c. Note the percentage of error for the 100-millivolt setting in Table 6. Set the RANGE Switch to X10. Dial 10 millivolts on the Multiplexer Switches. Adjust potentiometer R212 (Figure 6) to obtain the same percentage of error as occurred on the 100-millivolt setting. For example, if the same percentage of error was 100 microvolts low, its error was 0.1%. On the 10-millivolt range, the error in output should be -10 microvolts.
- d. The vertical output voltage is out of tolerance, adjust potentiometer R213 slightly. In the order given in the Table, the output and the switch settings should agree within the maximum error. If any setting is out of tolerance, adjust switch settings to the listed outputs in order. The output and the switch settings should be within the above tolerance. See paragraph 6-5.
- TABLE 6. VOLTAGE CALIBRATION ON X100 RANGE. Set the Multiplexer Switches to the listed outputs in order. The RANGE Switch is set to X100. Output should be within the above tolerance. See paragraph 6-5.

Multiplexer	Maximum																				
Setting	(millivolts)																				
10	20	20	40	30	50	11.1	22.2	22.4	22.6	22.8	23.0	23.2	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0
11	22	22	42	40	60	11.2	22.4	22.6	22.8	23.0	23.2	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2
12	24	24	44	50	80	11.3	22.6	22.8	23.0	23.2	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4
13	26	26	46	60	100	11.4	22.8	23.0	23.2	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4	25.6
14	28	28	48	70	120	11.5	23.0	23.2	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4	25.6	25.8
15	30	25	50	80	140	11.6	23.2	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4	25.6	25.8	26.0
16	32	26	52	90	160	11.7	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4	25.6	25.8	26.0	26.2
17	34	27	54	90	160	11.7	23.4	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4	25.6	25.8	26.0	26.2
18	36	28	56	100	180	11.8	23.6	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4	25.6	25.8	26.0	26.2	26.4
19	38	29	58	100	180	11.9	23.8	24.0	24.2	24.4	24.6	24.8	25.0	25.2	25.4	25.6	25.8	26.0	26.2	26.4	26.6

3. Connect the Model 150A as a null detector to the Lead Compensator. Set the Model 260 microvolt divider to the current leads applied to the low and high sides of the microvolt divider. Make sure the current leads are outside the voltage tap or divider tap lead (Figure 8). Also, adjust the Lead Compensator correctly for the low end of the divider.

4. Connect the Model 875B Lead Compensator to the Model RV722 output and the Model 260 microvolt divider. Make sure the current leads are outside the voltage tap or divider tap lead.

1. The ratio of the divider must be within 1 microvolt (0.1%). Set the Model 241 Voltage Supply for a 1-volt output. Set the Model RV722 Decade Voltage Divider for a 1000:1 ratio.

2. Connect the Model 875B Lead Compensator to the Model RV722 output and the Model 260 microvolt divider resistors R101 and R102. Normally, no adjustment is needed. If an adjustment is attempted, follow good standards laboratory techniques.

3. If the microvolt output is out of specifications, check the 100:1 ratio of the microvolt divider resistors R101 and R102. Normally, no adjustment is needed. If an adjustment is attempted, follow good standards laboratory techniques.

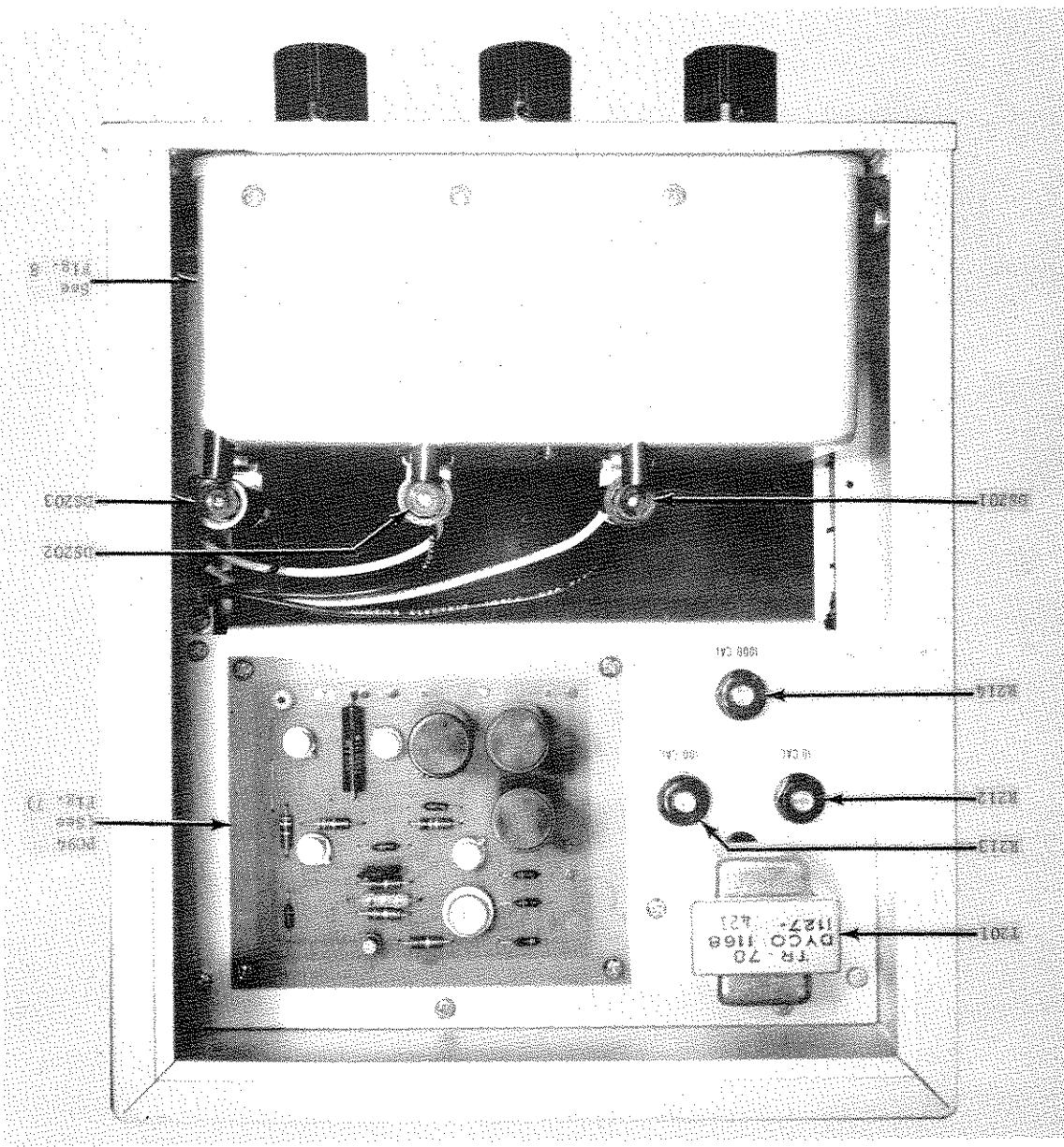
4. The vertical output voltage is out of tolerance, adjust switch settings to the listed outputs in order. The output and the switch settings should agree within the above tolerance. See paragraph 6-5.

5. Note the percentage of error for the 100-millivolt setting in Table 6. Set the RANGE Switch to X10. Dial 10 millivolts on the Multiplexer Switches. Adjust potentiometer R212 (Figure 6) to obtain the same percentage of error as occurred on the 100-millivolt setting. For example, if the same percentage of error was 100 microvolts low, its error was 0.1%. On the 10-millivolt range, the error in output should be -10 microvolts.

6. The vertical output voltage is out of tolerance, adjust switch settings to the listed outputs in order. The output and the switch settings should agree within the above tolerance. See paragraph 6-5.

7. Set the Multiplexer Switches to the listed outputs in order. The RANGE Switch is set to X100. Output should be within the above tolerance. See paragraph 6-5.

FIGURE 6. Top View of Model 260 Chassis. The front panel is along the bottom of the photograph. Location of components is shown. Refer to the Replaceable Parts List for circuit designations. Resistor R215 is located on the opposite side of the chassis.



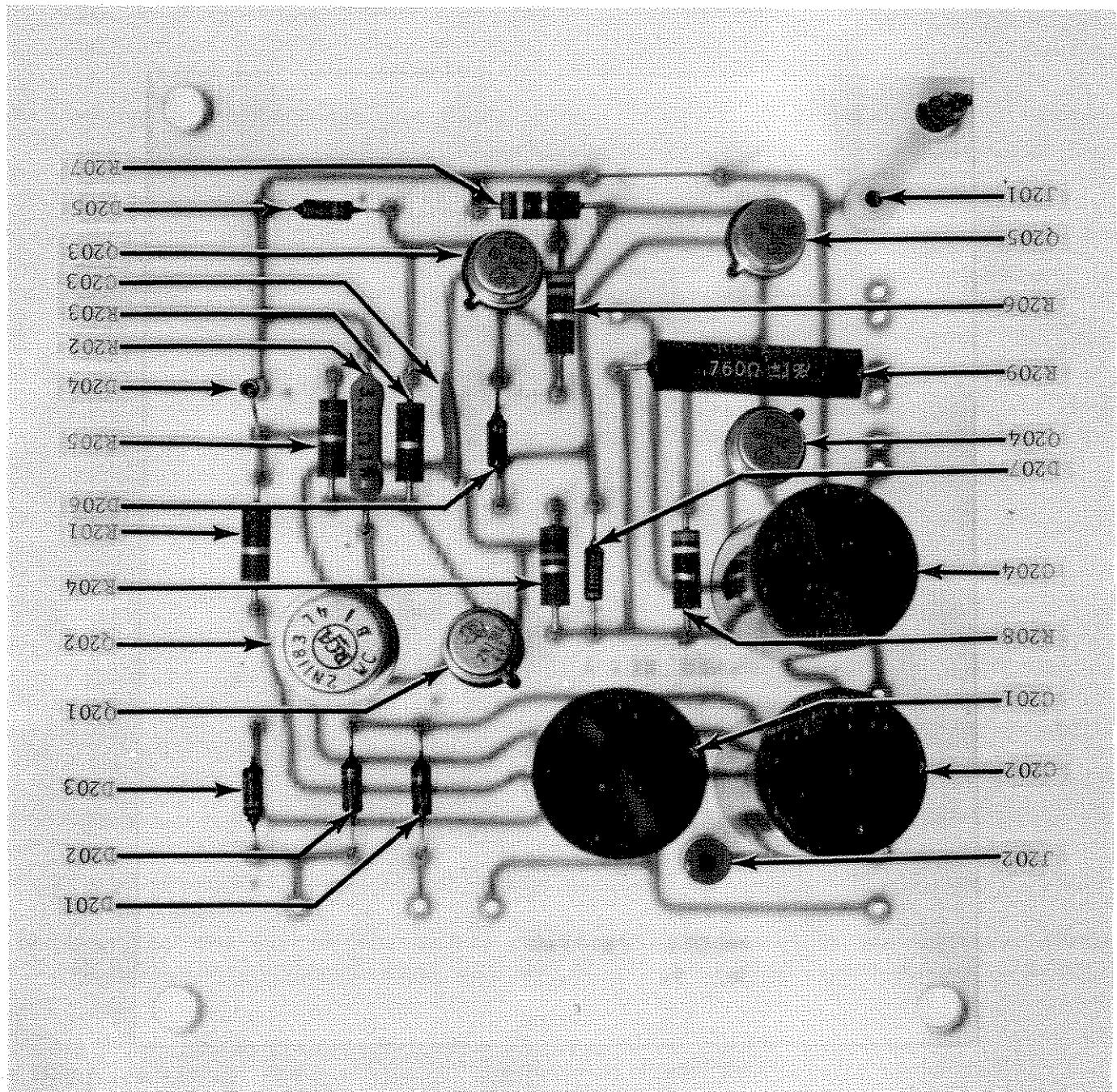
Do not adjust potentiometers R212, R213 and R214. The microvolt and nanovolt ranges are verified, not calibrated. Adjust the potentiometers only on the millivolt ranges.

NOTE

6-7. NANOVOLT RANGE OUTPUT VERIFICATION. Connect the Model 148 Nanovoltmeter to the NANOVOLTS and COM Binding Posts in the output compartment. Set the first Multimeter Switch (S103, Figure 2) to 10. Set the RANGE Switch to the X1000, X100 and X10 position. The Model 148 should read 1 microvolt, 100 nanovolts and 10 nanovolts respectively.

4. With one volt applied to the Decade Voltage Divider and to the microvolt divider, the null detector should not be more than 1 microvolt off null. If it is, adjust potentiometer R101 (Figure 8) until it is within the requirements.

FIGURE 7. Component Locations on Printed Circuit PC-94.



er. R101 is accessible from the bottom of the Model 260. The hole in the compartment cover is to reach the potentiometer. Point A is the red wire lead to the high side of the microvolt divider. Point B is the black wire lead to the low side of the microvolt divider.

FIGURE 8. Component Locations of Output Compartment. R103 and R104 are one assembly.

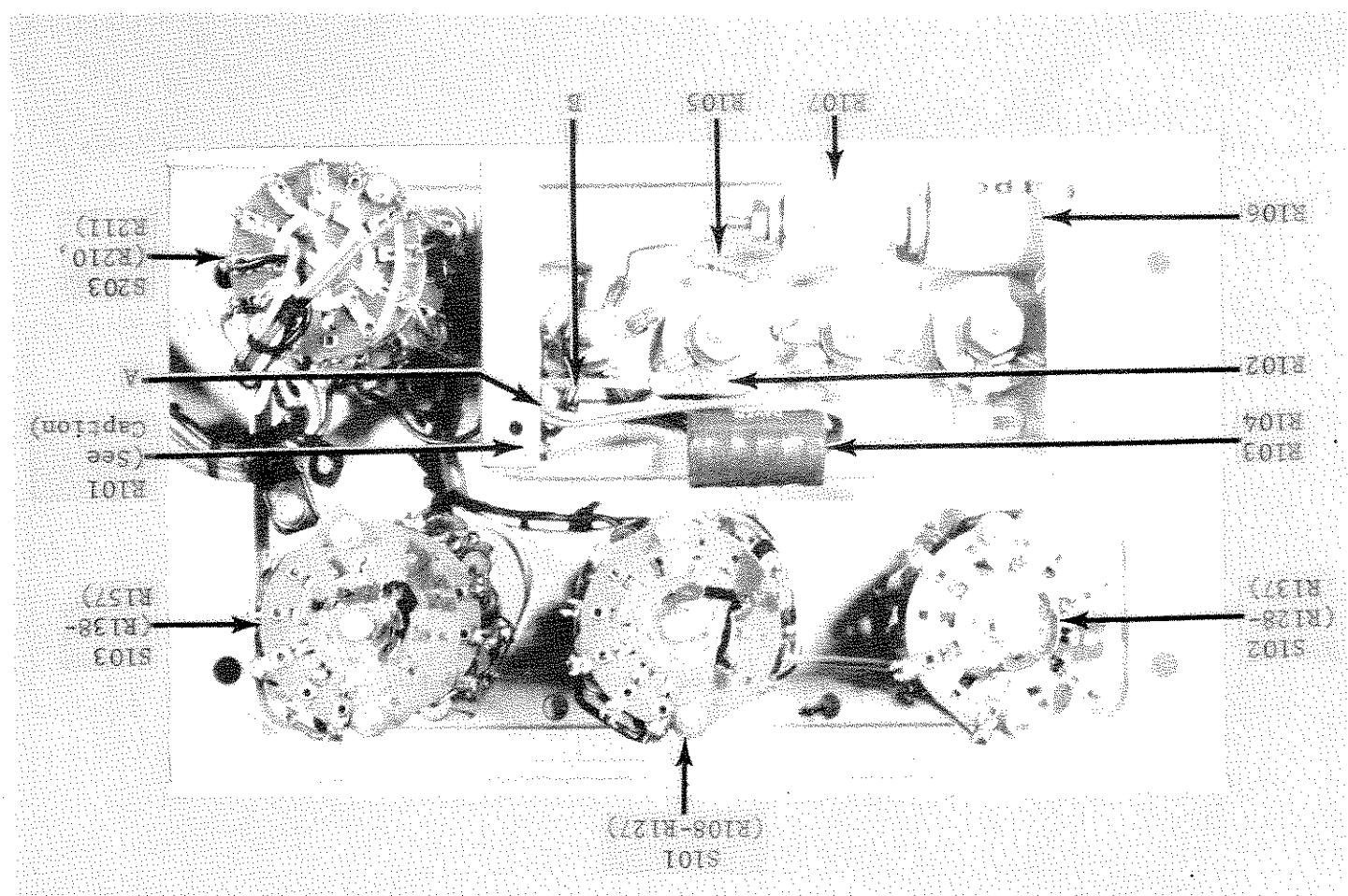


FIGURE 11. Model 260 Converted for Rack Mounting with Model 4003A Rack Mounting Kit.

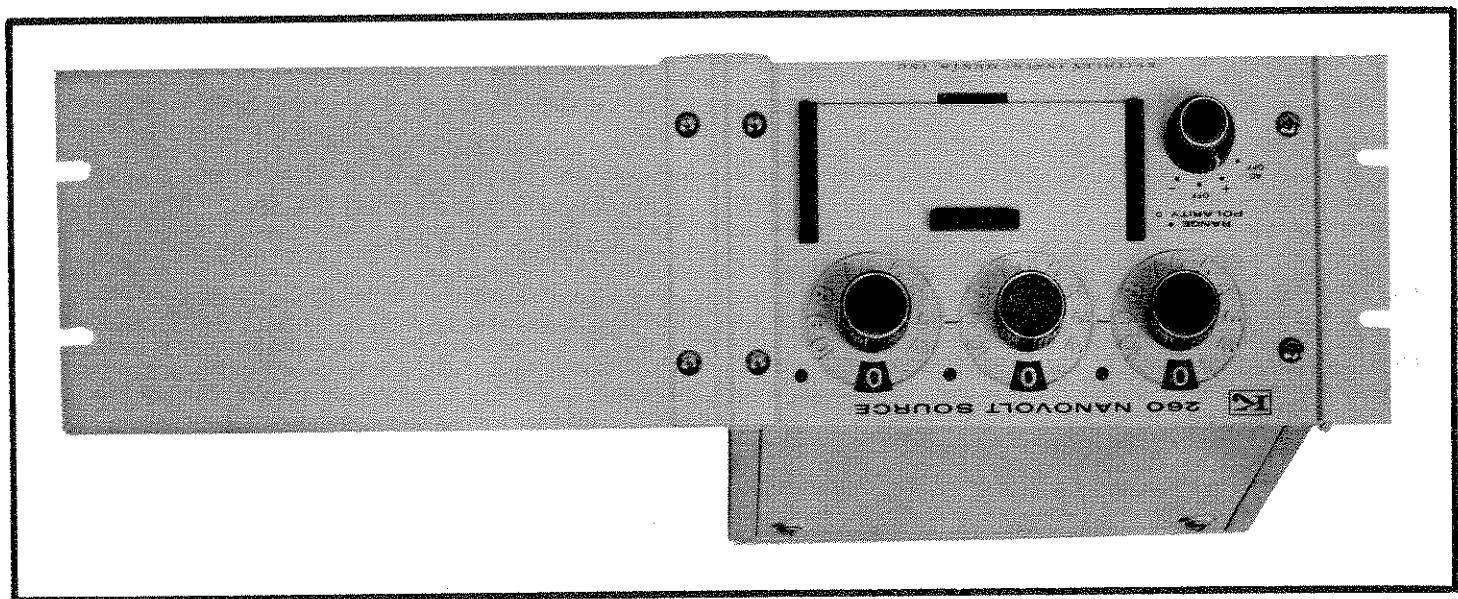
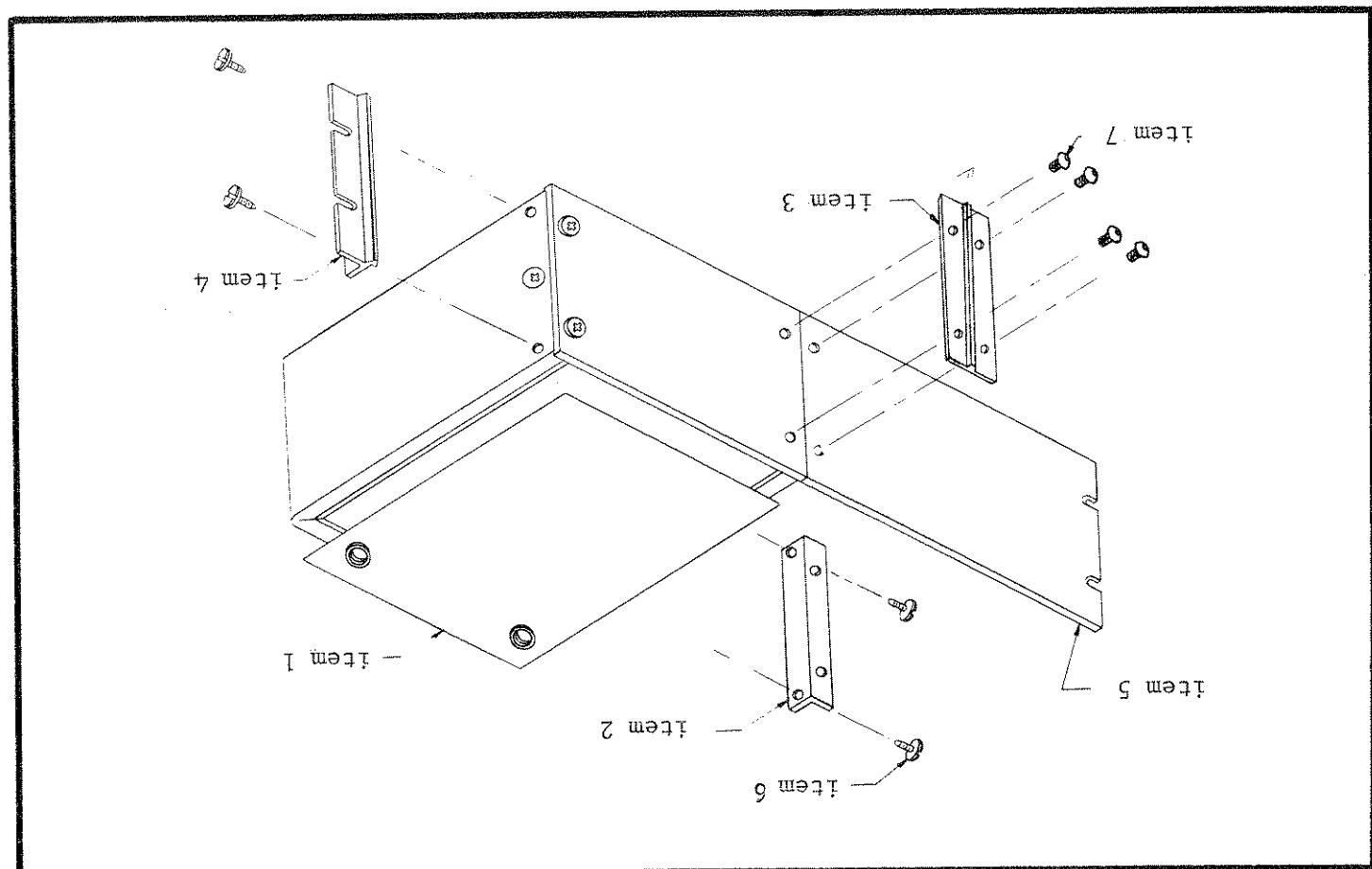


FIGURE 10. Assembly Drawing for Model 4003A Rack Mounting Kit.



b. Procedures. Remove the wrap-around cover on each Source by removing the two corner screws at the bottom of each side. Assemble the rack mounting parts as shown in Figure 12. Attach in this order: cover (1), two rack angles (5), chassis connecting plate (2), and chassis connecting plate (3).

a. The Model 4004A Kit converts the Model 260 to rack mounting. The assembled Kit will contain either two Model 260's or one each of Models 260 and 261 Picocompare Source. Dimensions are 5-1/4 inches high x 19 inches wide x 10 inches deep.

7-3. MODEL 4004A DUAL RACK MOUNTING KIT.

TABLE 7. Parts List for Model 4003A Rack Mounting Kit.

Item	Quantity	Part No.	Description	Key
1	1	18554B	Cover Assembly	
2	1	17476A	Panel Support Angle	
3	1	17476A	Chassis Connecting Plate	
4	1	14624B	Rack Angle	
5	1	17452B	Rack Adapter Panel	
6	1	14624B	Rack Angle	
7	4	---	Screw, rounded head, hex socket, #10 x 1/2	

b. Procedures. Remove the wrap-around cover on the Source by removing the two corner screws at the bottom of each side. Add the rack mounting parts to the Source as shown in Figure 10. Attach in this order: cover (1), rack angle (5), panel support angle (2), and chassis connecting plate (3).

a. The Model 4003A Kit converts the Model 260 from a bench model to rack mounting. Rack dimensions are 5-1/4 inches high x 19 inches wide x 10 inches deep. The Source converts to half-track size, and the Kit contains a half-track adapter panel.

7-2. MODEL 4003A RACK MOUNTING KIT.

7-1. GENERAL. This Section contains instructions on using Key accessory accessories with the Model 260 Picocompare Source. The principal accessories described here are the rack and bench mounting kits. The Model 260 Output Cable, furnished with the Source, is described in Section 2, along with the Low-Terminal Calibration Cables and Connection Kit.

SECTION 7. ACCESSORIES

FIGURE 13. Models 260 and 261 in Dual Rack Mounting. Use the Model 4004A Kit.

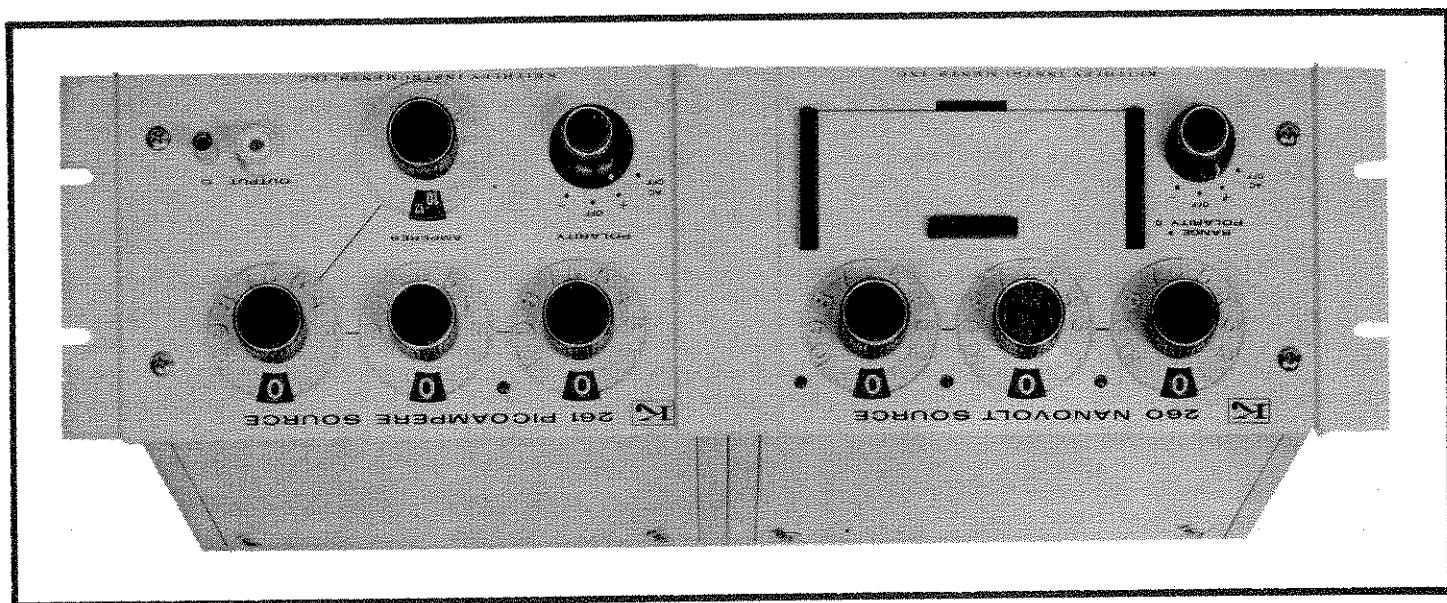


FIGURE 12. Assembly Drawing for Model 4004A Dual Rack Mounting Kit.

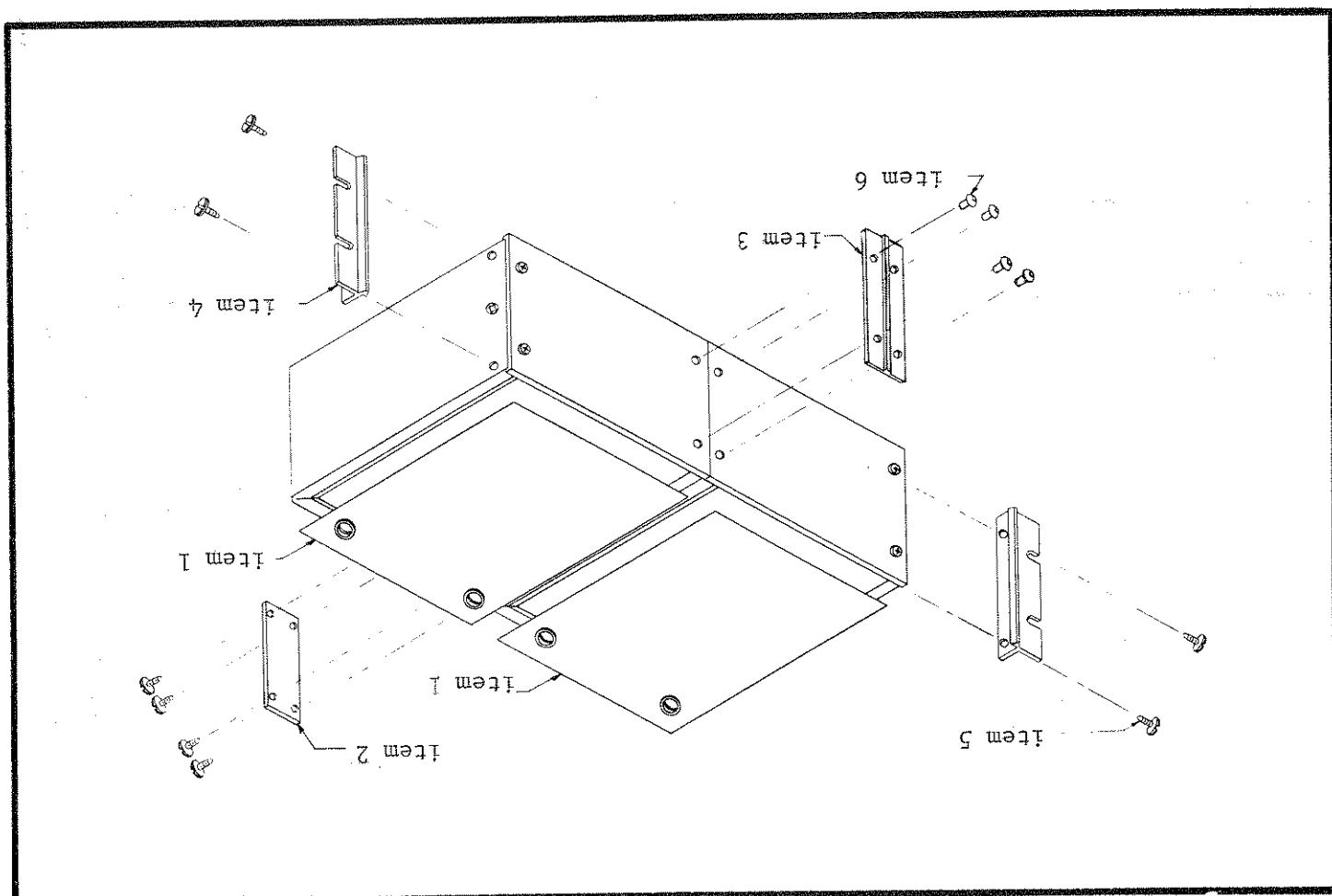


TABLE 9. Parts List for Model 3004 Dual Bench Mounting Kit.

Item	Part No.	Quantity	Detail	Description
1	18555B	1	Cover Assembly	Glass-to-glass connecting plate
2	17454A	1		Glass-to-glass connecting plate
3	19126A	1		Glass-to-glass connecting plate
4	19126A	4		Screw, round head, hex socket, #10 x 1/2
5	—	8		Screw, slotted, #10 x 1/2

a. The Model 3004 Kit, when assembled, will hold either two Model 260's or one each of the Models 260 and 261 Picoampere Source. The two instruments will be contained in one, easy-to-carry bench unit. Dimensions are 5-1/2 inches high x 17-1/2 inches wide x 10 inches deep.

b. Procedures. Remove the wrap-around cover on each Source by removing the two corner screws at the bottom of each slide. Assemble the kit as shown in Figure 14. Attach in this order: glass-to-glass connecting plate (2), glass-to-glass connecting plate (3), and cover (1).

7-4. MODEL 3004 DUAL BENCH MOUNTING KIT.

TABLE 8. Parts List for Model 4004A Rack Mounting Kit.

Item	Part No.	Quantity	Detail	Description
1	18554B	2	Cover Assembly	Glass-to-glass connecting plate
2	17454A	1		Glass-to-glass connecting plate
3	19126A	1		Glass-to-glass connecting plate
4	14624B	2	Rack Angle	Rack angle
5	—	8		Screw, slotted, #10 x 1/2
6	—	4		Screw, round head, hex socket, #10 x 1/2

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FIGURE 15. Models 260 and 261 in Dual Bench Mounting.

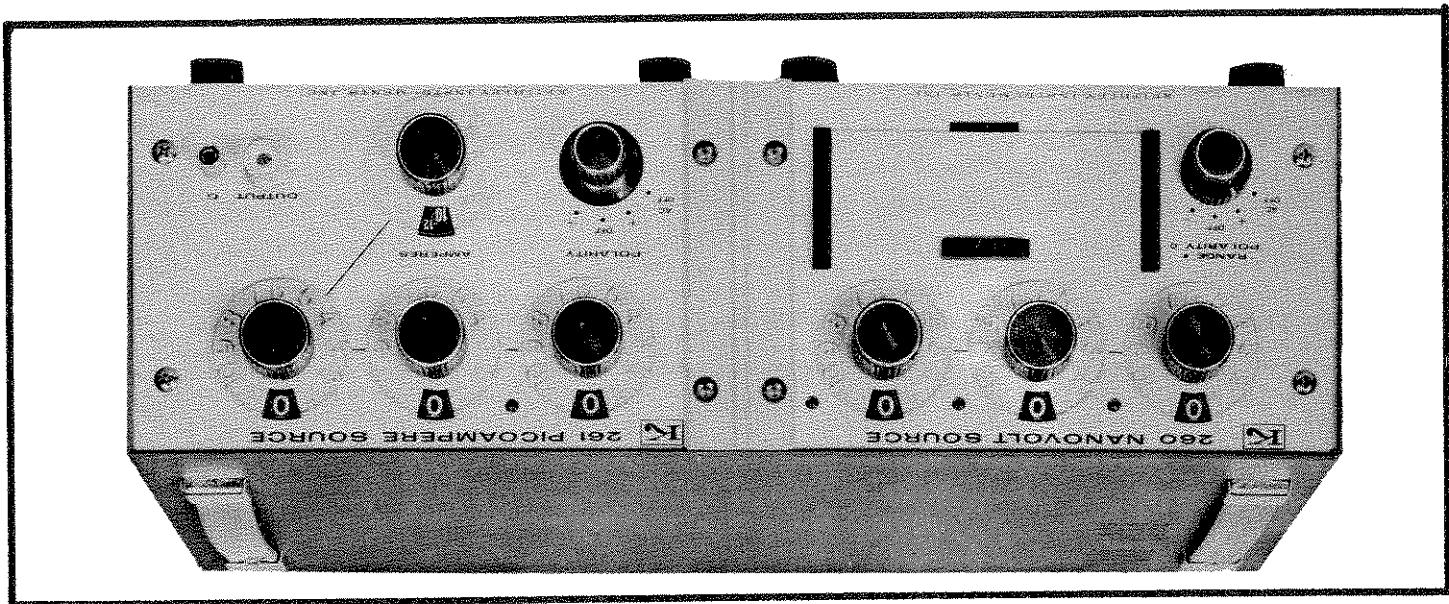


FIGURE 14. Assembly Drawing for Model 3004 Dual Bench Mounting Kit.

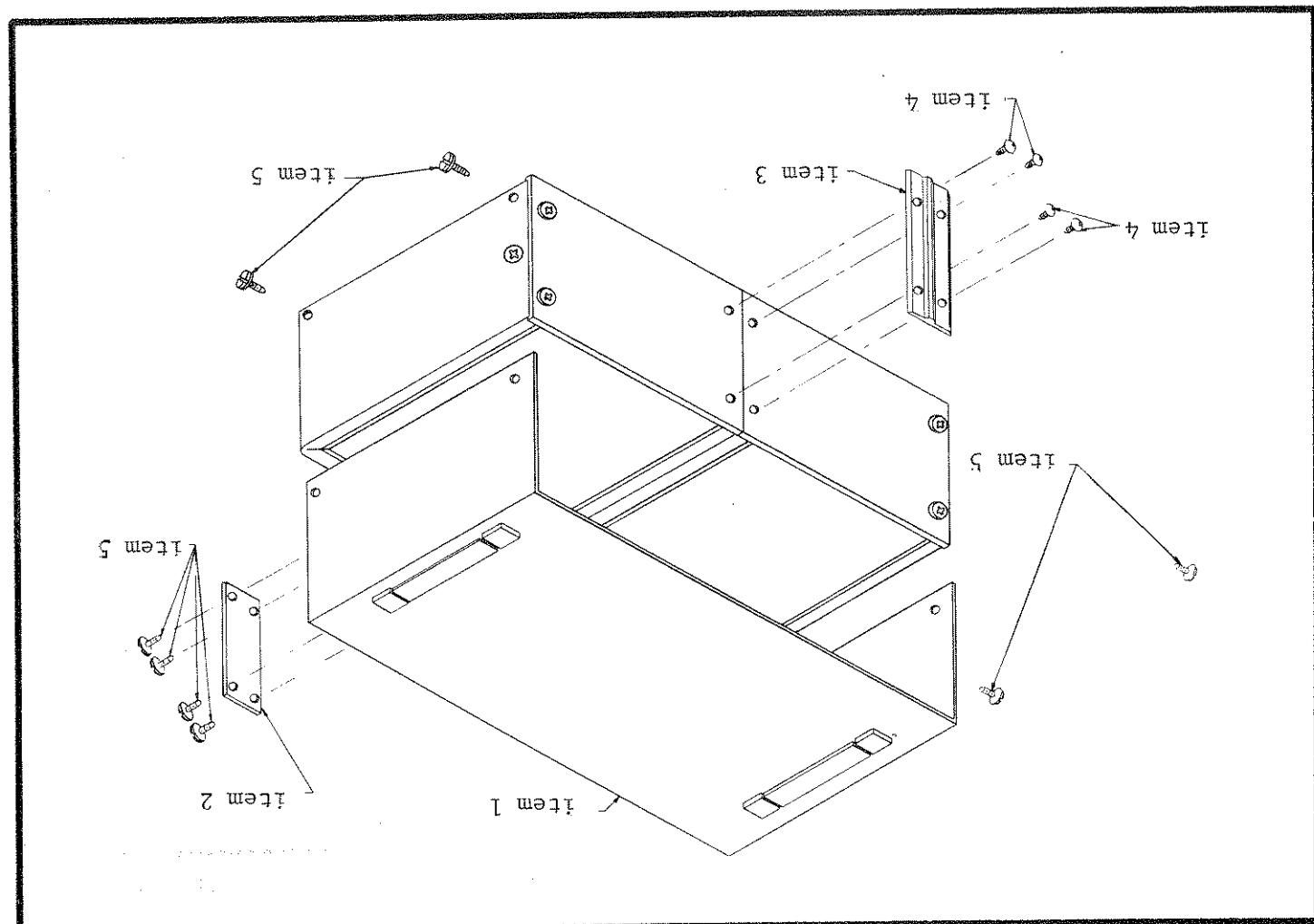


TABLE 10. Abbreviations and Symbols.

amp	ampere	MFE	MIL. No.	Military Type Number	Mylar	Mylar	Mylar	Carbon Variable	Carbon Variable	Comp	CBVar	ampere
Dcb	Deposited Carbon	Poly	p	picco (10-12)	Aluminum	Electrolytic	HMC	Electrolytic, metal cased	Electrolytic, tantalum	EAT	EAT	Volt
DCb	Deposited Carbon	Poly	p	picco (10-12)	Aluminum	Electrolytic	HMC	Electrolytic, metal cased	Electrolytic, tantalum	EAT	EAT	Var
FE	farad	V	v	micro (10-6)	Electrolytic, tantalum	EAT	HMC	Electrolytic, metal cased	Electrolytic, tantalum	EAT	EAT	Variable
K	kilo (10 ³)	w	w	watt	Watt	Watt	M or meg	mega (10 ⁶) or megohms	megohms	M or meg	M or meg	Wirewound Variable
M	meg (10 ⁶) or megohms	WWar	WW	Wirewound	Wirewound	Wirewound	Mil 111 (10-3)	Mil 111 (10-3)	Mil 111 (10-3)	Mil 111 (10-3)	Mil 111 (10-3)	Manufacturer

b. Order parts through your nearest Keitechley representative or the Sales Service Department, Keitechley Instruments, Inc.

a. For parts orders, include the instrument's model and serial number, the Keitechley Part Number, the circuit designator and a description of the part. All structural parts and those parts coded for Keitechley manufacture (80164) must be ordered from Keitechley Instruments or its representatives. In ordering a part not listed in the Replacable Parts List, completely describe the part, its function and its location.

8-2. HOW TO ORDER PARTS.

8-1. REPLACABLE PARTS LIST. The Replacable Parts List describes the components of the model 260 and its accessories. The List gives the circuit designator, the part description, a suggested manufacturer's part number and the Keitechley Part Number. The last column indicates the figure picturing the part. The name and address of the manufacturer listed in the "Mfg. Code" column are in Table 11.

SECTION 8. REPLACABLE PARTS

(Refer to Schematic Diagram 18208H for circuit designations.)

MODEL 260 REPLACEMENT PARTS LIST

Circuit	Design.	Value	Rating	Type	Code	Part No.	Ref.
Circuit	Design.	Mfg.	Mfg.	Ketihley	Code	Part No.	Ref.
DIODES							
C201	500 μ F	25 V	EAI	56289	89D231	G94-500M	7
C202	500 μ F	25 V	EAI	56289	89D231	G94-500M	7
C203	.01 μ F	1000 V	CERD	72982	81125V103P	C22-.01M	7
C204	500 μ F	25 V	EAI	56289	89D231	G94-500M	7
D201	Silicon	1N645	01295	RF-14	01295	RF-14	7
D202	Silicon	1N645	01295	RF-14	01295	RF-14	7
D203	Silicon	1N645	01295	RF-14	01295	RF-14	7
D204	Zener	1N706	12954	DZ-1	12954	DZ-1	7
D205	Silicon	1N645	01295	RF-14	01295	RF-14	7
D206	Silicon	1N645	01295	RF-14	01295	RF-14	7
D207	Zener	1N936	04713	DZ-5	04713	DZ-5	7
Miscellaneous Parts							
DS201	Pilot Light Bulb (Mfg. No. 313)	08804	PL-21	6	08804	PL-21	6
DS202	Pilot Light Bulb (Mfg. No. 313)	08804	PL-21	6	08804	PL-21	6
DS203	Pilot Light Bulb (Mfg. No. 313)	08804	PL-21	6	08804	PL-21	6
Circuits							
F201 (117V)	Fuse, slow blow, 1/8 amp (Mfg. Type MEL)	71400	FU-20	---	71400	FU-21	---
F201 (234V)	Fuse, slow blow, 1/16 amp (Mfg. Type MEL)	71400	FU-20	---	71400	FU-21	---
J101	Binding Post, MEDIUM (Mfg. No. 124309)	35529	20391A	2	35529	20391A	2
J102	Binding Post, MICROVOLTS (Mfg. No. 124309)	35529	20391A	2	35529	20391A	2
J103	Binding Post, NANOVOLTS (Mfg. No. 124309)	35529	20391A	2	35529	20391A	2
J104	Binding Post, COMMON (Mfg. No. 124309)	35529	20391A	2	35529	20391A	2
J105	Bindning Post, COM (Mfg. No. DF21BC)	58474	BP-11B	2	58474	BP-11B	2
J106	Bindning Post, GND (Mfg. No. DF21GC)	58474	BP-11G	2	58474	BP-11G	2
J201	Test Jack (Mfg. No. TJ300M)	81453	TJ-4C	7	81453	TJ-5C	7
J202	Test Jack (Mfg. No. TJ303R)	81453	TJ-4C	7	81453	TJ-5R	7

*** Resistors R103 and R104 are in a single case
*** Resistors R106 and R107 are matched to 0.5%; order replacement as pairs.

Circuit	Design	Description	Mfg.	Code	Keythley Part No.	Ref.
RESISTORS						
R101	P201	Coax Set, 6 feet (Mfg. No. 4638-13)	93656	CO-5		
S101	---	Rotary Switch Less components, X10 Multilayer	80164	SW-207	14829A	2
S102	---	Rotary Switch Less components, X1 Multilayer Dial Assembly, 0-10	80164	SW-185	14829A	2
S103	---	Rotary Switch Less components, X100 Multilayer	80164	SW-207	14829A	2
S201	---	Slide Switch, 117-234 V	80164	SW-151		
S202	---	Rotary Switch, POLARITY Dial Assembly	80164	SW-192	16994A	2
S203	---	Rotary Switch Less components, RANGE Dial Assembly, 0-10	80164	SW-207	14829A	2
S204	---	Rotary Switch Less components, RANGE Knob Assembly, Range Switch	80164	16993A		
T201	6	Transformer	80164	TR-78		
REPLACEMENT PARTS (Cont'd)						
R101	50 kΩ	10%, 1/2 W GbVar	91637	2319	R39-50K	8
R102	35 kΩ	10%, 1/2 W Comp	91637	79727	R12-35K	8
R103	1 kΩ	1%, 1/2 W	80164	**17627A	**17627A	8
R104	1 kΩ	1%, 1/2 W	80164	80164	**17627A	8
R105	50 Ω	1%, 1/2 W Dcb	79727	CFE-15	R12-50	8
R106	1 kΩ	1%	80164	80164	***R18-18-1K	8
R107	1 kΩ	1%	80164	80164	***R18-18-1K	8
R108	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8
R109	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8
R110	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8
R111	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8
R112	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8
R113	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8
R114	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8
R115	1 kΩ	1%, 1/2 W	01686	7009	R95-1	8

RESISTORS (Cont'd)

Circuit Design	Value	Rating	Type	Mfg.	Ref.	Part No.	Part No.	Ref.
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R116	1 u	.1%, 1/2 w	WW	01686	7009	R95-1	R12-4	8
R117	1 u	.1%, 1/2 w	WW	01686	7009	R95-1	R12-1	8
R118	1 u	.1%, 1/2 w	WW	01686	7009	R95-1	R12-2	8
R119	2 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R12-3	8
R120	3 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R12-2	8
R121	4 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-4	R12-8	8
R122	5 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-5	R12-7	8
R123	6 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-6	R12-15	8
R124	7 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-7	R12-27	8
R125	8 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-8	R12-15	8
R126	9 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-9	R12-10	8
R127	10 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-15	R12-15	8
R128	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-10	R12-30	8
R129	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R12-30	8
R130	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R58-1	8
R131	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R58-1	8
R132	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R58-1	8
R133	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R58-1	8
R134	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R58-1	8
R135	11 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-1	R58-1	8
R136	.1 u	.1%, 1/2 w	WW	01686	E-30	R58-1	R58-1	8
R137	.1 u	.1%, 1/2 w	WW	01686	E-30	R58-1	R58-1	8
R138	.1 u	.1%, 1/2 w	WW	01686	E-30	R95-10	R95-10	8
R139	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R140	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R141	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R142	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R143	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R144	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R145	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R146	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R147	.1 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R148	10 u	.1%, 1/4 w	WW	01686	7009	R95-10	R95-10	8
R149	20 u	.1%, 1/2 w	WW	01686	7009	R12-10	R12-20	8
R150	30 u	.1%, 1/2 w	WW	01686	7009	R12-30	R12-30	8
R151	40 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-40	R12-40	8
R152	50 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-50	R12-50	8
R153	60 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-60	R12-60	8
R154	70 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-70	R12-70	8
R155	80 u	.1%, 1/2 w	DCB	79727	CFE-15	R12-80	R12-80	8

Circuit	Design	Value	Rating	Type	Code	Part No.	Ref.
RESISTORS (Cont'd)							
R201	1.5 kΩ	10%, 1/2 W	Comp	01121	EB	R1-1.5K	7
R202	3.3 kΩ	10%, 1/2 W	DCb	79727	CFE-15	R12-3.3	7
R203	1.5 kΩ	10%, 1/2 W	Comp	01121	EB	R1-1.5K	7
R204	10 kΩ	10%, 1/2 W	Comp	01121	EB	R1-10K	7
R205	10 kΩ	10%, 1/2 W	Comp	01121	EB	R1-10K	7
R206	330 Ω	10%, 1/2 W	Comp	01121	EB	R1-330	7
R207	2.2 kΩ	10%, 1/2 W	Comp	01121	EB	R1-2.2K	7
R208	3.9 kΩ	10%, 1/2 W	Comp	01121	EB	R1-3.9K	7
R209	760 Ω	10%, 1/2 W	Comp	01121	EB	R58-760	7
R210	21.6 kΩ	10%, 1/2 W	WW	01686	E-30	R58-21.6K	8
R211	11 kΩ	10%, 1/2 W	WW	01686	E-30	R58-11K	8
R212	50 Ω	10%, 5 W	WWVar	71450	AW	R58-50	6
R213	100 Ω	10%, 5 W	WWVar	71450	AW	R58-100	6
R214	100 Ω	10%, 5 W	WWVar	71450	AW	R58-100	6
R215	200 Ω	10%, 5 W	WWVar	71450	AW	R58-200	6
R216	120 Ω	10%, 1/2 W	WW	01686	E-30	R58-120	6
Q201	2N1381	01295	TG-8	01295	TG-11	TG-8	7
Q202	2N1183	02735	TG-8	02735	TG-11	TG-8	7
Q203	2N1381	01295	TG-8	01295	TG-8	TG-8	7
Q204	2N1381	01295	TG-8	01295	TG-8	TG-8	7
Q205	2N1381	01295	TG-8	01295	TG-8	TG-8	7
MODELS 1483, 1484 REPLACEMENT PARTS LIST							
Circuit	Design	Number	Mfg.	Keithley	Part No.	Ref.	Ref.
Q201	2N1381	01295	WW	01686	E-30	R58-11K	8
Q202	2N1183	02735	WW	01686	E-30	R58-50	6
Q203	2N1381	01295	WW	01686	E-30	R58-100	6
Q204	2N1381	01295	WW	01686	E-30	R58-200	6
Q205	2N1381	01295	WW	01686	E-30	R58-120	6

MODEL 260 NANOVOLT SOURCE REPLACEMENT PARTS

No. 6005)

Circuit	Design	Value	Rating	Type	Code	Part No.	Ref.
Crimp Tool for Copper Lugs	1	1483	80164	TL-1	1483	1483, 1484	
#8 Nylon Screws	50	1483	80164	---	---	1483, 1484	
#8 Nylon Hex Nuts	50	1483	80164	---	---	1483, 1484	
Copper Bolts-on Lugs	100	1483	80164	17340A	1483	1484	
Copper Spade Lugs	100	1483	80164	17339A	1483	1484	
Copper Hook Lugs	100	1483	80164	17336A	1483	1484	
Copper Thermo-Tin Solders	100	1483	80164	17338A	1483	1484	
Copper Alligator Clips (Mfg.	10	1483	76545	AC-9	1483	1484	

TABLE II (Sheet 1). Code List of Suggested Manufacturers. (Based on Federal Supply Code for Manufacturers, Cataloging Handbook H-1.)

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
01686	RCL Electronics, Inc.	08804	Lamp Metals and Components Phoenix, Arizona	Department G. E. Co. Riverside, N. J.
02735	Radio Corp. of America	12954	Dickson Electronics Corp. Cleveland, Ohio	Commercial Recyclizing Tube and Semiconductor Division Somerville, N. J.
02735	Radio Corp. of America	12954	Dickson Electronics Corp. Cleveland, Ohio	Commercial Recyclizing Tube and Semiconductor Division Somerville, N. J.

Copper Spade Tugs (two)	80164	LU-21	Plugs, Special (Mates with Kettchley 17638A on Models 147 and 148)	Cable Assembly
	80164	CS-132		

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
01686	RCL Electronics, Inc.	08804	Lamp Metals and Components Phoenix, Arizona	Department G. E. Co. Riverside, N. J.

Kettchley	MFg.	Code	Part No.	Description

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
01686	RCL Electronics, Inc.	08804	Lamp Metals and Components Phoenix, Arizona	Department G. E. Co. Riverside, N. J.

Copper Spade Tugs (two)	80164	LU-21	Plugs, Special (Mates with Kettchley 12450B on Models 149 and 150A)	Cable Assembly
	80164	13011B		

Kettchley	MFg.	Code	Part No.	Description

Copper Spade Tugs (two)	80164	LU-21	Plugs, Special (Mates with Kettchley 12450B on Models 149 and 150A)	Cable Assembly
	80164	13011B		

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
01686	RCL Electronics, Inc.	08804	Lamp Metals and Components Phoenix, Arizona	Department G. E. Co. Riverside, N. J.

Kettchley	MFg.	Code	Part No.	Description

Copper Spade Tugs (two)	80164	LU-21	Plugs, Alligator Clips, two (Mfg. No. 6005)	Cable Assembly
	80164	AG-9		

Kettchley	MFg.	Code	Part No.	Description

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
01686	RCL Electronics, Inc.	08804	Lamp Metals and Components Phoenix, Arizona	Department G. E. Co. Riverside, N. J.

Kettchley	MFg.	Code	Part No.	Description

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
01686	RCL Electronics, Inc.	08804	Lamp Metals and Components Phoenix, Arizona	Department G. E. Co. Riverside, N. J.

Kettchley	MFg.	Code	Part No.	Description

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
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Kettchley	MFg.	Code	Part No.	Description

01295	Texas Instruments, Inc.	04713	Motorola, Inc.	Semiconductor Components Division Dallas, Texas
01686	RCL Electronics, Inc.	08804	Lamp Metals and Components Phoenix, Arizona	Department G. E. Co. Riverside, N. J.

Kettchley	MFg.	Code	Part No.	Description

TABLE II (Sheet 2). Code List of Suggested Manufacturers. (Based on Federal Supply Code for Manufacturers, Cataloging Handbook H4-1.)

24655	General Radio Co., West Concord, Mass.	75915	Littelfuse, Inc., Des Plaines, Ill.	35529	Leeds and Northrup Co., Philadelphia, Pa.	76545	Melller Electric Co., Cleveland, Ohio	56289	Sprague Electric Co., North Adams, Mass.	79727	ContinentaL-Wire Electronics Corp., Philadelphia, Pa.	58474	Superior Electric Co., The Bristol, Conn.	80164	Ketechley Instruments, Inc., CleveLand, Ohio	71400	Bussmann Mfg. Div. of McGraw-Edison Co., St. Louis, Mo.	80294	Burns Laboratories, Inc., RiverSide, Calif.	71450	CTS Corp., Elkhart, Ind.	81453	Raytheon Co., Newton, Mass.	72619	Dialight Corp., Brooklyn, N.Y.	83125	General Instrument Corp., Industrial Tube Operation	72982	Erie Technological Products, Inc., Dartington, S.C.	93656	Electric Cord Co., Caldwell, N.J.
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