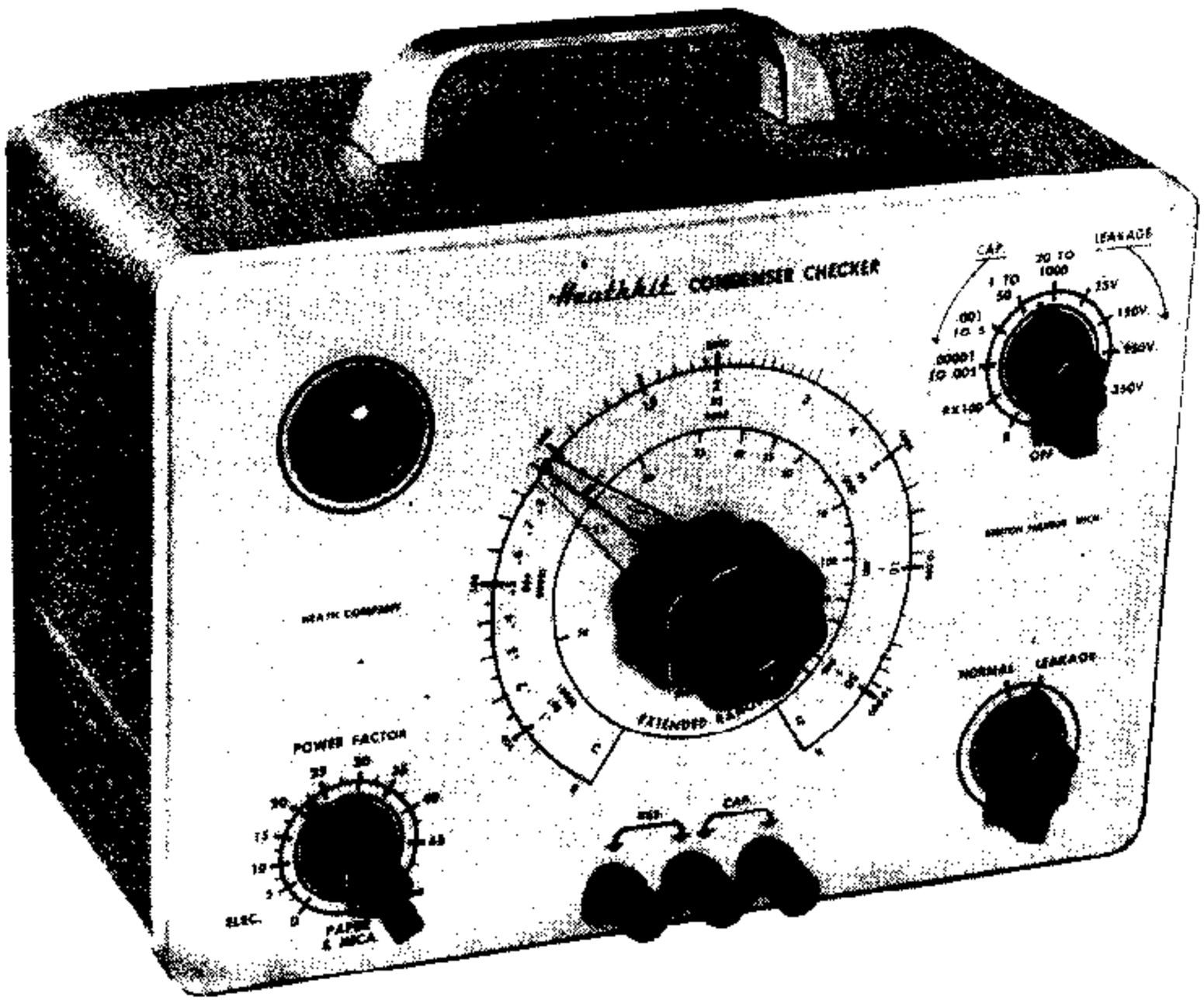
HEATHKIT CONDENSER CHECKER

MODEL C-3



SPECIFICATIONS

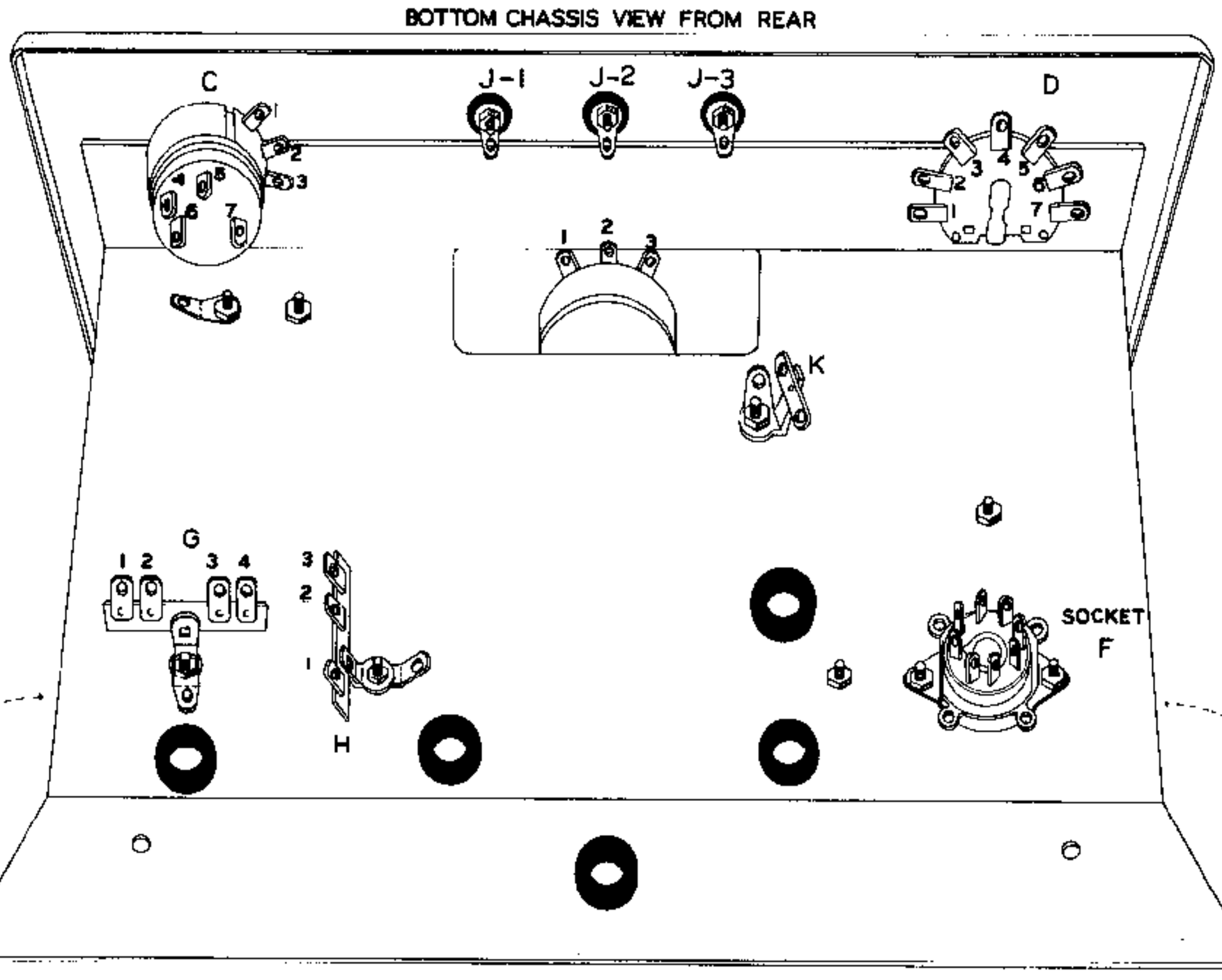
Power Requirements:	110-125 volts, 50-60 cycles a-c
Cabinet Size:	$9\frac{1}{2}$" wide x $6\frac{1}{2}$" high x 5" deep
Kit Shipping Weight:	7 pounds
Power Supply:	Power transformer—half wave rectifier
Capacity: 4 Ranges:	.00001 mfd - .005 mfd .001 mfd - .5 mfd .1 mfd - 50 mfd 20 mfd - 1000 mfd
D-C Leakage Test	
Polarizing Voltages: 5 Ranges:	25 volts d-c 150 volts d-c 250 volts d-c 350 volts d-c 450 volts d-c
Resistance Ranges: 2 Ranges:	100 ohms to 50,000 ohms 10,000 ohms to 5 megohms
Circuit:	A-c powered bridge for both capacitive and resistive measurements. Maximum opening of electron beam indicator denotes bridge balance.

STEP-BY-STEP ASSEMBLY

Mounting of Parts

(✓) Mount power transformer E on top of chassis rear center. Placement should be made so that the black leads and yellow leads are along the rear edge. Install 3-lug terminal H under chassis using the same transformer mounting 6-32 screw. See Pictorial 3. Next, slip a solder lug on the same screw and tighten assembly with a 6-32 nut. Another 6-32 screw through the remaining transformer mounting lug chassis lock washer and a 6-32 mounting nut completes the transformer mounting.

(✓) Install the five 3/8 rubber grommets on chassis as shown in Pictorial 1.



PICTORIAL 1

(✓) Dress power transformer leads as shown in Pictorial 3. Note: Green and green-yellow leads are not dressed through the chassis.

(✓) Install saddle mounting octal socket F so that keyway is towards the power transformer. Use 6-32 screws, lockwashers and 6-32 nuts.

(✓) Mount Z shaped mounting bracket on top of chassis using 6-32 mounting screws and under the chassis slip a solder lug over a 6-32 screw.

(✓) Mount 4 lug terminal strip G under chassis using a 6-32 screw with a solder lug under the 6-32 nut. Refer to Pictorial 1.

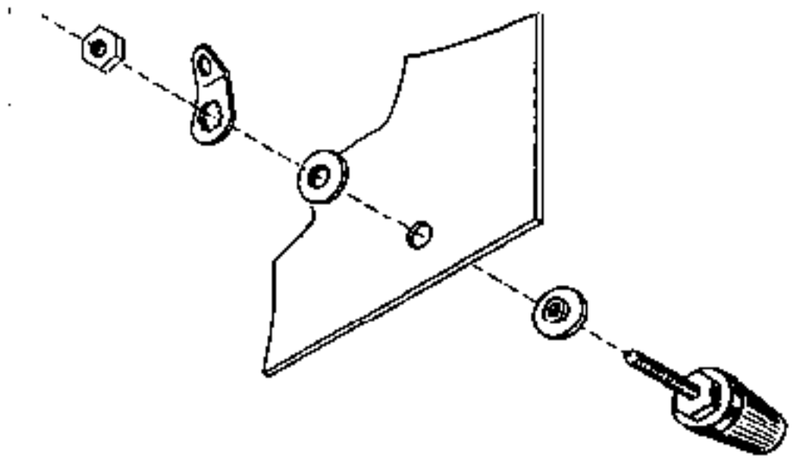
(✓) Mount spring base clamp on top of bracket M.

(✓) Install 1-lug terminal K under chassis. See Pictorial 1. Slip solder lug under the 6-32 nut.

(✓) On top of chassis install 2-lug terminal L. See pictorial 2 for placement.

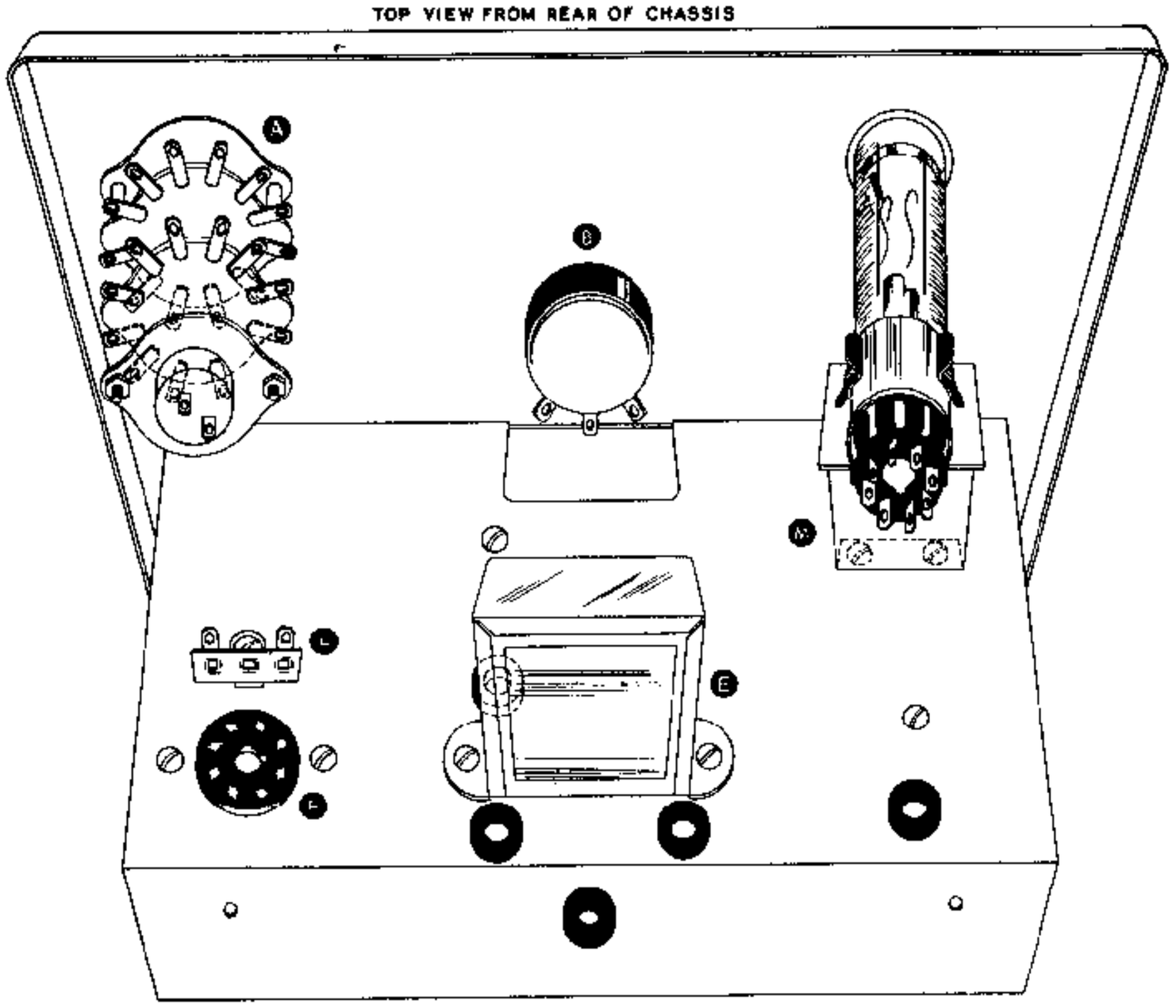
(✓) Mount main control B in center panel opening. Use control lockwasher between control and panel. Use flat nickel washer under control Mounting nut. Position control so that terminal points downward.

(✓) Install three binding posts in openings at bottom edge of panel. First install fiber shoulder washer on binding post threaded stud. Slip stud through panel opening and install a flat fiber washer, solder lug and 6-32 nut. Be sure that the entire assembly is properly centered in the panel opening to prevent a short circuit condition. Make sure that solder lugs are pointed downward and bent away from chassis edge.



(✓) Fasten the panel to the chassis by mounting the power factor control C on left side of chassis. Use a control lock washer between the power factor control and chassis and run the control bushing through the panel. Use a flat nickel washer between control nut and panel.

TOP VIEW FROM REAR OF CHASSIS



PICTORIAL 2

(✓) Repeat the same mounting procedure on the right side of the chassis by mounting the spring return rotary test switch D.

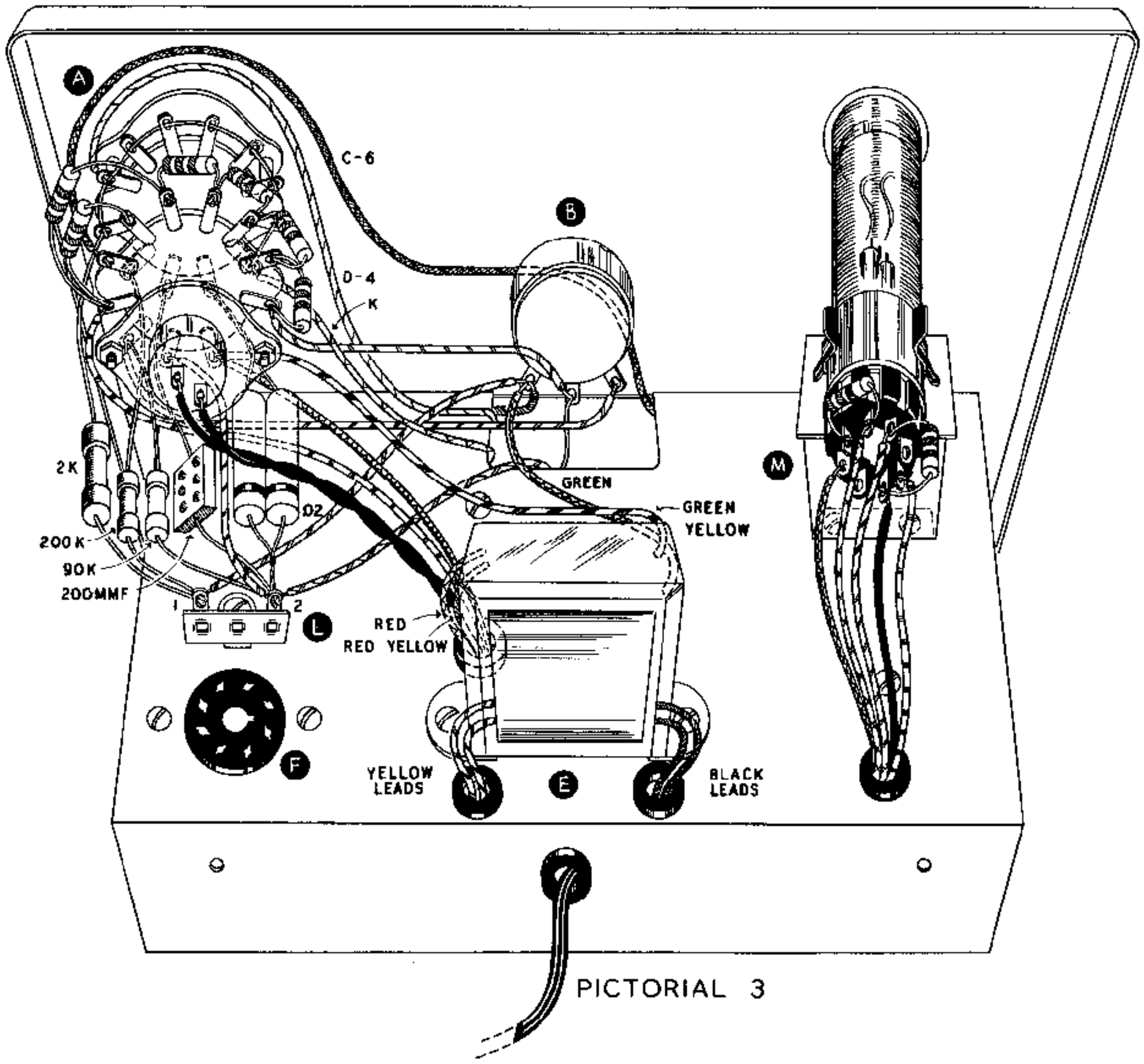
This completes the mechanical assembly except for the selector switch which will be installed on upper right corner of panel in a subsequent step. Before proceeding further, it would be well to carefully recheck all of the mounting of parts against the pictorials. This may save unnecessary difficulty after instrument construction.

WIRING HINTS

When following wiring procedure make the leads as short and direct as possible. In filament wiring requiring the use of a twisted pair of wires allow sufficient slack in the wiring that will permit the twisted pair to be pushed against the chassis as closely as possible thereby affording relative isolation from adjacent parts and wiring.

When removing insulation from the end of hookup wire, it is seldom necessary to expose more than a quarter inch of the wire. Excessive insulation removal may cause a short circuit condition in respect to nearby wiring or terminals.

When mounting parts such as resistors or condensers trim off all excess lead lengths so that the parts may be installed in a direct point-to-point manner. When necessary use spaghetti or insulated sleeving over exposed wires that might short to nearby terminals. It is recommended that the wiring dress and parts layout as shown in this construction manual be faithfully followed. In every instance, the desirability of this arrangement was carefully determined through the construction of a series of laboratory models.



PICTORIAL 3

Proper soldered connections are not at all difficult to make but it would be advisable to observe a few precautions. First of all before a connection is to be soldered, the connection itself should be clean and mechanically strong. Do not depend on solder alone to hold a connection together. The tip of the soldering iron should be bright, clean and free of excess solder. Use enough heat to thoroughly flow the solder smoothly into the joint. Avoid excessive use of solder and do not allow a flux flooding condition to occur which could conceivably cause a leakage path between adjacent terminals and switch assemblies or tube sockets. Excessive heat will also burn or damage the insulating material used in the manufacture of switch assemblies.

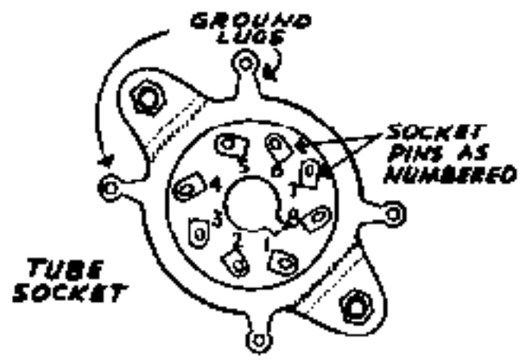
USE ONLY GOOD QUALITY ROSIN CORE RADIO TYPE SOLDER. ACID CORE SOLDER OR PASTE FLUXES SHOULD NEVER BE USED FOR KIT INSTRUMENT WORK. THE USE OF ACID CORE SOLDER OR PASTE FLUX WILL VOID ALL WARRANTIES.

WIRING

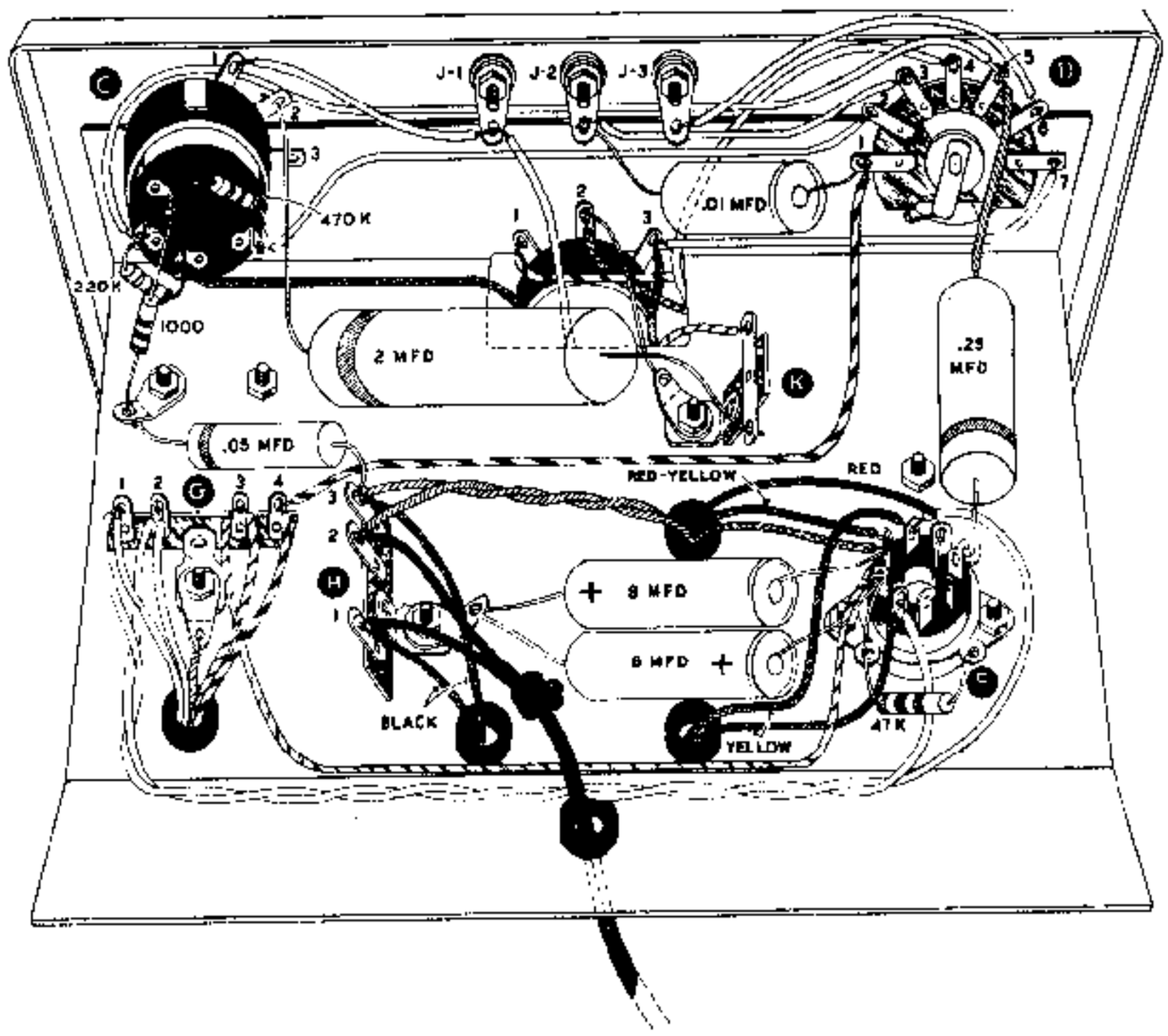
(S) means solder (NS) do not solder yet

(✓) Connect one black transformer lead to H1 (NS). Connect remaining black transformer lead to H3 (NS).

The octal tube socket pins are numbered from 1 to 8 starting at the keyway and reading clockwise when viewed from the bottom. For additional assistance, octal sockets used in Heathkits are imprinted with the numbering system.



(✓) Connect yellow transformer lead to F2 (NS).
(✓) Connect remaining yellow transformer lead to F7 (NS).
(✓) Connect red transformer lead through F3 (S) to F5 (S).
(✓) Connect red-yellow transformer lead to F1 (NS).
(✓) Twist together two 10 inch lengths of wire, connect one of the twisted wires to F2 (S).
(✓) Connect the remaining wire to F7 (S).
(✓) Dress the twisted wire along the rear chassis bend to 4-lug terminal G.
(✓) Connect one of the twisted wires to G1 (NS).
(✓) Connect the remaining twisted wire to G2 (NS).
(✓) Install 8 mfd tubular filter condenser, positive lead to F8 (NS) and remaining lead to ground solder lug (NS) at terminal H.
(✓) Install another 8 mfd tubular filter condenser, negative lead to F1 (NS) and positive lead to ground solder lug (S) at terminal H.
(✓) Connect a wire from F8 (NS) to G3 (NS).
(✓) Install a 47K (yellow-violet-orange) 1 watt resistor from F8 (S) to ground solder lug (S) on socket F.



PICTORIAL 4

( ) Connect a wire from panel control C4 (NS) to panel switch D5 (NS).
( ) Install a .25 mfd condenser from D5 (S) to ground solder lug (S) on socket F.
( ) Connect a wire from D6 (S) to J3 (S).
( ) Connect a wire from D7 (S) to B3 (NS).
( ) Connect a wire from D3 (S) to J2 (NS).
( ) Connect a wire from D2 (S) to C7 (NS).
( ) Connect a wire from D1 (NS) to G4 (NS).
( ) Connect a .01 mfd condenser from J2 (S) to D1 (S).
( ) Connect a wire from J1 (NS) to C1 (S).
( ) Connect a wire from J1 (S) to L2 (NS) on top of chassis.
( ) Install a 2 mfd condenser, band end, to C2 (S) and to terminal K (S).
( ) Install a 470K (yellow-violet-yellow) resistor between C5 (NS) and C7 (S).
( ) Connect a 1K (brown-black-red) resistor from C5 (S) to ground solder lug (NS) on chassis.
( ) Install a 220K (red-red-yellow) resistor from C4 (S) to C6 (NS).
( ) Install a .05 condenser from H3 (NS) to chassis ground solder lug (S).
( ) Connect a short piece of bare wire from B2 (NS) to chassis ground solder lug (S).
( ) Connect a wire from terminal ~~K (NS)~~ B3 (NS) to L1 (NS).

ELECTRON BEAM INDICATOR WIRING

( ) Install 1 meg (brown-black-green) resistor between lug 3 (S) of round octal socket and lug 4 (NS).
( ) Install a 10 meg (brown-black-blue) resistor from lug 5 (NS) of round octal socket to lug 8 (NS).

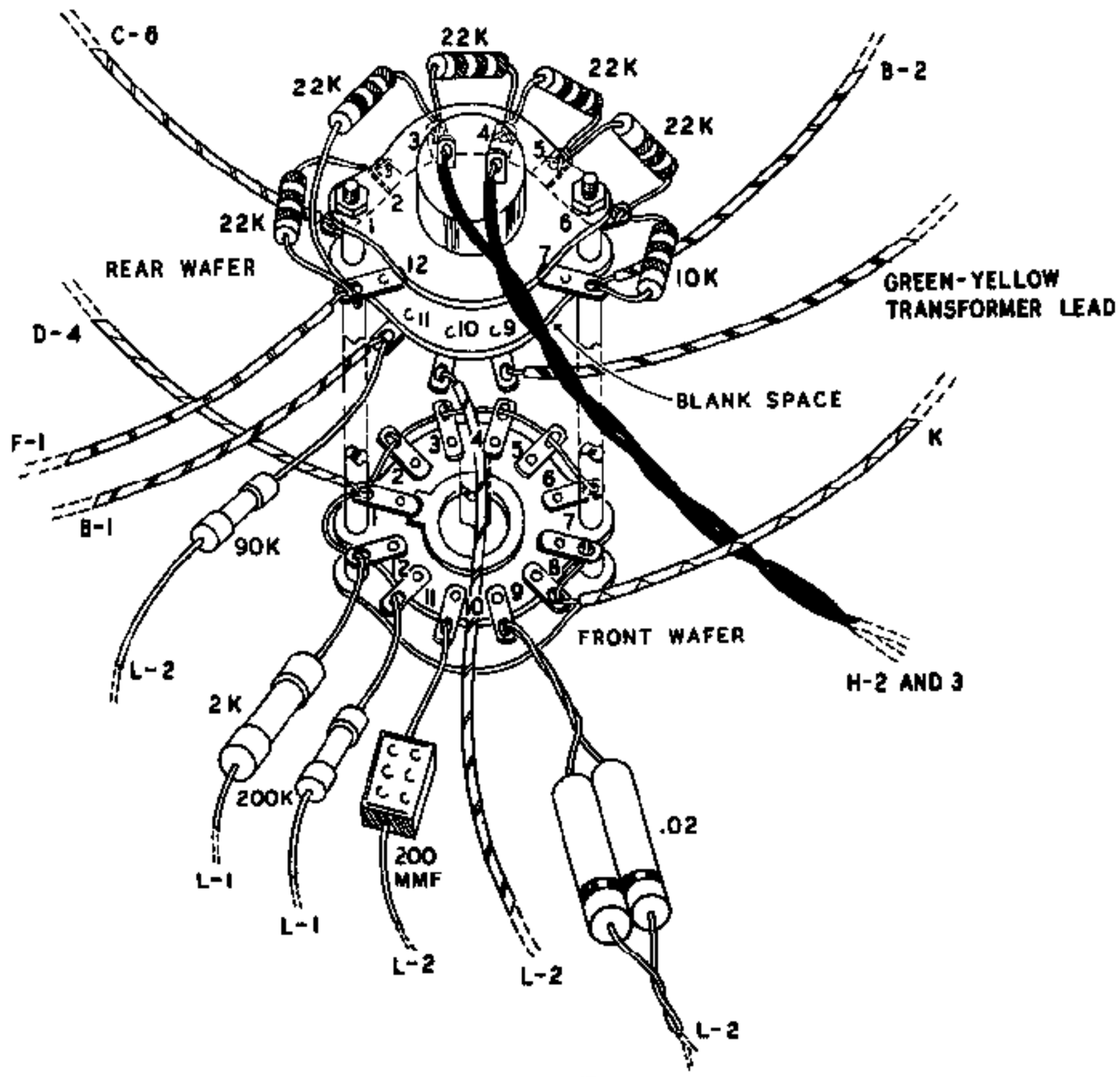
Install 1629 tube in round octal socket and snap the assembly into the spring base clamp. Point socket keyway down towards chassis and adjust horizontal positioning of tube so that it protrudes slightly through panel opening.

( ) Connect a wire from round octal socket lug 2 (S) to G2 (S).
( ) Connect a wire from round octal socket lug 4 (S) to G3 (S).
( ) Connect a wire from round octal socket lug 5 (S) to G4 (S).
( ) Connect a wire from round octal socket lug 7 (S) to G1 (S).
( ) Connect a wire from lug 8 (S) of round octal socket to ground solder lug under chassis at G (S).

SELECTOR SWITCH WIRING

The selector switch is composed of two separate wafers and the terminals for each wafer are numbered 1 through 12 in a clockwise manner when viewed from the rear. See Pictorial 5. The wafer that will mount closest to the front panel is designated "front wafer." The remaining wafer is designated "rear wafer." To properly orient the switch for wiring and panel mounting note that lug 8 on rear wafer is missing. This blank space on the switch should be positioned so that in the final panel assembly it will be on the under side. The following wiring steps of the switch are made before actually mounting the switch on the panel.

( ) Connect a bare wire from front wafer 12 (NS) and run through terminals, 2, 3, 4, 5 and 6 (S). Twisting the terminal lugs carefully will facilitate this wiring step.
( ) Connect a 10K (brown-black-orange) resistor between 7 (NS) and 6 (NS) on rear wafer.
( ) Mount the five 22K (red-red-orange) resistors on the rear switch wafer in the following manner:
( ) Connect a 22K resistor between 6 (S) and 5 (NS).
( ) Connect a 22K resistor between 5 (S) and 4 (NS).
( ) Connect a 22K resistor between 4 (S) and 3 (NS).
( ) Connect a 22K resistor between 3 (S) and 12 (NS).



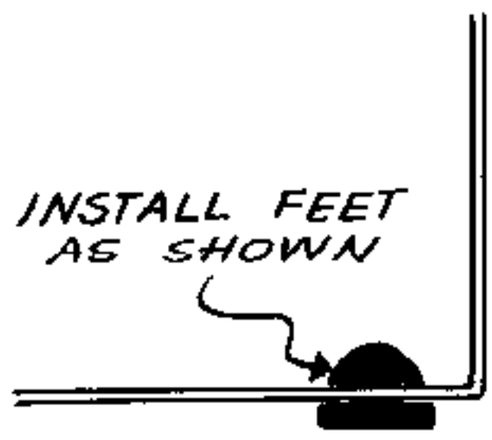
PICTORIAL 5

( ) Connect a 22K resistor between 2 (S) and 12 (NS).
( ) Connect an 8 inch length of wire to 1 (S) on front wafer.
( ) Connect a 5 inch length of wire through 8 (S) and to 7 (S) on front wafer.
( ) Connect the .02 precision condenser unit (two matched .01 condensers connected in parallel) to 9 (S) on front wafer.
( ) Connect 200 mmfd precision mica condenser to 10 (S) on front wafer.
( ) Connect the 200K precision resistor to 11 (S) on front wafer.
( ) Connect the 2K precision resistor to 12 (S) on front wafer.
( ) Connect a 10 inch length of wire to 1 (S) on rear wafer.
( ) Connect a 4 inch length of wire to 7 (S) on rear wafer.
( ) Connect a $2\frac{1}{2}$ inch length of wire to 10 (S) on rear wafer.
( ) Connect a 5 inch length of wire to 11 (NS) on rear wafer.
( ) Connect a 90K precision resistor to 11 (S) on rear wafer.
( ) Connect an 8 inch length of wire to 12 (S) on rear wafer.
( ) Mount entire switch assembly on panel using control lock washer between switch and panel. Use flat nickel washer under control nut. Dress wires and parts as shown in Pictorial 3.
( ) Connect wire from front wafer 1 to D4 (S).
( ) Connect wire from front wafer 8 and 7 to K (S).
( ) Connect .02 precision condenser to L2 (NS).
( ) Connect 200 mmfd mica condenser to L2 (NS).
( ) Connect the $2\frac{1}{2}$" wire from rear wafer 10 to L-2 (NS).
( ) Connect 90K precision resistor from rear wafer to L2 (S).
( ) Connect 200K precision resistor to L1 (NS).
( ) Connect 2K precision resistor to L1 (S).
( ) Connect wire from rear wafer 1 to C6 (S).
( ) Connect wire from rear wafer 7 to B2 (S).

(✓) Connect green-yellow transformer lead to rear wafer 9 (S).
(✓) Connect green transformer lead to B3 (S).
(✓) Connect wire from rear wafer 11 to B1 (S).
(✓) Connect wire from rear wafer 12 to F1 (S).
(✓) Twist together two 9 inch lengths of wire. Connect one wire to a-c switch terminal on rear of selector switch (S). See Pictorial 3 and 5.
(✓) Connect the remaining wire to the other a-c switch terminal (S).
(✓) Dress the twisted pair of wires through chassis grommet and connect one wire to H3 (S). Connect the other wire to H2 (NS).
(✓) Dress the line cord through rubber grommet at rear of chassis and knot about three inches from free end to provide strain relief.
(✓) Connect one line cord wire to H1 (S).
(✓) Connect the other line cord wire to H2 (S).
(✓) Install a red banana plug on one end of a red test lead. Solder an alligator clip to the remaining end.
(✓) Connect a black banana plug to one end of a black test lead. Solder an alligator clip to the remaining end.
(✓) Install 1626 tube in socket F.
(✓) Install pointer knob on power factor control. With control in maximum counter-clockwise position, the pointer should read PAPER AND MICA
(✓) Install a pointer knob on the test switch so that it indicates NORMAL
(✓) Install pointer knob on selector switch so that at maximum counter-clockwise position the reading is AC OFF

CABINET PREPARATION

Install the four rubber feet in the openings provided on the bottom of the cabinet. The rounded portion of the rubber feet should be inserted in the cabinet opening and carefully worked in with a small screw driver. The flat portion should be the actual resting or contact surface. Install the handle on top of the cabinet using the two handle screws furnished. Lock washers are not necessary for this particular installation.



CALIBRATION

Plug the a-c line cord into a 117 volt a-c supply source. Turn the instrument on and allow a few minutes warm up time. Set the selector switch to the Rx100 position. Connect the red test lead to the center panel terminal and the black test lead to the left panel terminal. Clip the 200K precision calibrating resistor supplied with the kit to the test lead alligator clips. Fasten the pointer indicator knob to the main control shaft using just enough tension on the knob setscrew to hold the knob on the shaft. Because the dial calibrating point of 2000 is found near the top panel edge thereby placing the pointer indicator knob in a vertical position, it is possible that the center panel binding post may interfere with proper adjustment of the knob setscrew. The correct setting of the indicator knob would be at 2000 when the electron beam indicator is at null or in balance with the calibrating resistor. A preliminary check will determine whether the indicator knob is to be moved to the left or right on the control shaft and this can easily be accomplished by forcing the knob slightly against either the left or right rotation stop of the main control and permitting a slight amount of slippage between the knob and control shaft to take place. By repeating the null checking and knob slipping procedure, it will be possible to arrive at the desired calibration point and then, of course, the setscrew should be firmly tightened. After tightening, recheck to determine whether or not any slippage has taken place during the tightening process.

INITIAL TEST

Turn the instrument on and set the selector switch to the lowest capacity range. Remove test leads from panel terminals and rotate the main control to the left or counter-clockwise position. Near the end of control rotation, a null indication will be obtained. A null indication represents the widest possible opening of the eye or maximum shadow angle and indicates that the circuit is in balance. The panel reading at this null indication is usually a small value in the order of 5 to 30 mmfd. This value represents the inherent minimum capacity of the instrument. Factors involved in the inherent minimum capacity are the general construction technique, wiring dress, parts placement and distributed capacity in the transformer windings.

Because of variation in individual construction technique, there is a definite possibility that the inherent minimum capacity can be further reduced through the following experiments. Experiment with the circuit connection of the .05 AC line bypass condenser by changing the connection from H3 to H1 and leaving it in whichever position permits the lowest possible inherent minimum capacity. In some instances, the inherent minimum capacity can be further reduced by reversing the red and red-yellow transformer leads. In these experiments, the reduction or change in inherent minimum capacity should be observed on the electron ray beam indicator When making critical and accurate capacity measurements on the lowest range, consideration should be given the inherent minimum capacity and this value should be subtracted from the indicated value. Of course, on higher capacity readings, the effect of the inherent minimum capacity is minimized and need not be considered.

The completed instrument can now be installed in the cabinet by dressing the a-c line cord through the rear cabinet opening and fitting the chassis and panel to the cabinet. When properly aligned, the panel will fit smoothly and evenly on the cabinet flange. Insert the two No. 6 sheet metal screws in the rear of the cabinet and engage the corresponding holes in the rear of the chassis. While tightening these screws make sure that the panel is still properly fitted to the cabinet flange to prevent possible bending of the panel in event an obstruction is encountered.

OPERATION OF THE HEATHKIT C-3 CONDENSER CHECKER

The operation of this instrument is basically simple and through continued use the serviceman will perform the various test functions automatically. In all test procedures, the center binding post is considered positive and is common to all tests. The black test lead should be connected to the right binding post for capacity measurements and transferred to the left binding post for resistance measurements. For service convenience, liberal length test leads are supplied. For making accurate measurements of small capacities or low value resistors, the test leads should be removed entirely and the component under test connected directly to the instrument binding posts.

Resistance measurements are read directly on the outer calibrated scale when the selector switch is set at the R position. With the switch set at Rx100, it is merely necessary to add two zeros to the resistance measurement obtained. Resistance measurements are made by connecting the left and center binding posts or test leads to the component under test and rotating the main control for a balance or null indication. The total range of resistance measurements is from 100 ohms to 5 megohms.

To measure capacity, it is merely necessary to transfer the black test lead to the capacity binding post terminal. You will note that the dial is calibrated in three capacity ranges plus an extended range for checking extremely high capacity values. The ranges are in logical sequence working from the inner edge of the calibrated scale toward the outer or resistance scale as the selector switch is progressively advanced through succeeding ranges. The calibration for the extended capacity range will be found on the extreme inner portion of the dial calibration. This calibration was deliberately placed in this manner to minimize confusion on the three capacity ranges most commonly used.

For applications requiring the testing of paper or mica condensers, the power factor control should be rotated to its maximum counterclockwise position until a click of the switch is heard and the pointer knob is at the paper-mica position. The test leads should be connected to the center and right or capacity binding post. The test lead alligator clips should be clipped to the condenser under test and with proper setting of the capacity range switch, it will be possible to obtain a null indication by rotating the indicator knob. The capacity can then be read directly on the calibrated scale. If the condenser being measured is connected in a circuit, it will be necessary to disconnect at least one side of the condenser from the circuit so that associated wiring will not adversely affect the information supplied by the condenser checker. To measure extremely small capacity values, it would be desirable to remove the condenser from the circuit entirely and connect it directly to the instrument binding posts, removing the test leads entirely. The value of the inherent minimum capacity for your particular instrument should be subtracted from the reading obtained.

After the capacity value has been determined, a leakage test for quality can be quickly made. Set the selector switch to one of the five polarizing voltages available. The working or rated voltage of a condenser is usually printed on the condenser itself. Rotate the leakage switch to the leakage position and observe action of the electron beam indicator tube. A sudden closing and then return to normal shadow angle would indicate a satisfactory condenser. A partially closed eye or a fluttering condition would indicate a leaky condenser. If the eye closes entirely or overlaps, the condenser is shorted. The spring return test switch will automatically discharge the condenser under test so as to completely eliminate d-c shock hazard to the serviceman.

Electrolytic condensers frequently have a certain amount of internal resistance in series with the capacity. To balance the bridge circuit, it is necessary to balance such resistance with resistance in series with the standard condenser (power factor control). As electrolytic condensers are found only in the higher capacity values, the control only functions on the high and extended ranges.

When checking the capacity or quality of electrolytic condensers, it is essential that polarity be observed. The positive terminal of the condenser should be connected to the red test lead or center binding post and the negative condenser terminal to the black test lead or outer condenser binding post.

The power factor is a measure of the energy loss in an imperfect condenser. In filter applications, a higher power factor decreases the effective capacity so that the effective capacity at 20% power factor is 98% of the measured capacity. At 30% power factor, the effective capacity is decreased to 95%. While at 50% power factor, the effective capacity is decreased to 87% of the measured capacity.

When measuring the capacity of electrolytic condensers, the main control as well as the power factor control should both be adjusted for null indication. When both controls are set to the point of balance or null, the capacity reading can be made directly on the calibrated scale and the power factor reading can be taken from the power factor control which is calibrated percentagewise.

The tolerance of many types of condensers is quite wide. While small ceramic and mica condensers used in tuned circuits sometimes have a tolerance of plus or minus 2%, condensers for blocking or bypass applications seldom are rated closer than plus or minus 20%. Frequently tolerances of minus 50% to plus 100% are encountered for bypass and filter condensers. Many of the ceramic bypass condensers are specified with a guaranteed minimum capacity.

A significant point of condenser checker operation which would be well worth remembering is that a condenser which will not balance on any of the ranges but allows the eye to open on the low end of the low range is an open condenser. A condenser which allows the eye to open on the high end of the high ranges is a shorted condenser.

CIRCUIT DESCRIPTION

The circuit of the Heathkit Model C-3 Condenser Checker is fundamentally an a-c powered bridge circuit formed for both resistive and capacitive measurements. The main control varies the resistance in two arms and third arm (in resistive measurements) consists of either of two resistors one of which is one hundred times larger than the other. Thus the coverage of resistance range measurements is obtained. The fourth arm is the unknown resistance.

For capacitive measurements, the main control varies the resistance in two arms, the third arm consists of any one of three known condensers and the fourth arm is the unknown condenser. The high capacity end of the dial is extended by means of an added resistance placed on one side of the main control resistance.

Electrolytic condensers frequently have a certain amount of internal resistance in series with the capacity. To balance the bridge, it is necessary to balance such resistance with resistance in series with the standard condenser (power factor control). As electrolytic condensers are only found in the higher capacity values, the control only functions on the high and extended ranges.

The leakage test places the correct test voltage on the condenser and leakage is indicated by the degree of angle closing in the electron beam indicator tube.

The a-c power to the bridge is supplied by a winding on the secondary of the power transformer. Indication of balance or null is by means of a magic eye or electron beam indicator tube. At balance, the eye is open to its maximum point.

For safety of operation, the entire instrument is transformer operated and d-c operating voltages are obtained from a half wave rectifier circuit. The spring return panel leakage switch completely eliminates shock hazard to the operator.

IN CASE OF DIFFICULTY

1. Carefully recheck the instrument wiring. The most frequent cause of difficulty can be traced to wiring errors or reversed connections. Often having a friend check the wiring will reveal a mistake consistently overlooked.
2. Check all operating voltages both a-c and d-c. The readings listed below were made with a Heathkit VTVM. It would be reasonable to expect some deviation from these values and factors involved would be the type of measuring instrument used, the tolerance of components and variations in a-c line voltage.

TRANSFORMER A-C VOLTAGES		D-C OPERATING VOLTAGES	
Yellow-to-yellow	12 volts	From chassis to pin 8 of 1626 tube	+150 volts +160
Green-to-green-yellow	55 volts	From chassis to pin 1 of 1626 tube	-410 volts -410
Red-to-red-yellow	500 volts	From chassis to pin 3 of 1629 tube	+80 volts +110

3. Carefully recheck the wiring of the selector switch. Check the panel binding posts for possible shorting through incorrectly mounted shoulder and fiber washers.
4. If you are unable to locate the difficulty in your instrument, may we suggest that you write to the Heath Company and furnish all possible information which may assist us in diagnosing the difficulty being experienced. A chart of operating voltages would be helpful and any other information such as circuit behavior or overheating of components may afford the necessary clue. The Heath Company maintains a personalized technical consultation service for customer convenience.

REPLACEMENTS

Material supplied with Heathkits has been carefully selected to meet design requirements and ordinarily will fulfill its function without difficulty. Occasionally improper instrument operation can be traced to a faulty tube or component. Should inspection reveal the necessity for replacement, write to the Heath Company and supply all of the following information:

A. Thoroughly identify the part in question by using the part number and description found in the manual parts list.
B. Identify the type and model number of kit in which it is used.
C. Mention the order number and date of purchase.
D. Describe the nature of defect or reason for requesting replacement.

The Heath Company will promptly supply the necessary replacement. Please do not return the original component until specifically requested to do so. Do not dismantle the component in question as this will void the guarantee. If tubes are to be returned, pack them carefully to prevent breakage in shipment as broken tubes are not eligible for replacement. This replacement policy does not cover the free replacement of parts that may have been broken or damaged through carelessness on the part of the kit builder.

SERVICE

In event continued operational difficulties of the completed instrument are experienced, the facilities of the Heath Company Service Department are at your disposal. Your instrument may be returned for inspection and repair for a service charge of $3.00 plus the cost of any additional material that may be required. THIS SERVICE POLICY APPLIES ONLY TO COMPLETED INSTRUMENTS CONSTRUCTED IN ACCORDANCE WITH THE INSTRUCTIONS AS STATED IN THE MANUAL. Instruments that are not entirely completed or instruments that are modified in design will not be accepted for repair. Instruments showing evidence of acid core solder or paste fluxes will be returned not repaired.

The Heath Company is willing to offer its full cooperation to assist you in obtaining the proper operation of your instrument and therefore this factory repair service is available for a period of one year from the date of purchase.

SHIPPING INSTRUCTIONS

Before returning a unit for service, be sure that all parts are securely mounted. Attach a tag to the instrument giving name, address and trouble experienced. Pack in a rugged container preferably wood using at least three inches of shredded newspaper or excelsior on all sides. DO NOT SHIP IN THE ORIGINAL KIT CARTON AS THIS CARTON IS NOT CONSIDERED ADEQUATE FOR SAFE SHIPMENT OF THE COMPLETED INSTRUMENT. Ship by prepaid express if possible. Return shipment will be made by express collect. Note that a carrier cannot be held liable for damage in transit if packing, in HIS OPINION, is insufficient.

SPECIFICATIONS

All prices are subject to change without notice. The Heath Company reserves the right to discontinue instruments and to change specifications, at any time without incurring any obligation to incorporate new features in instruments previously sold.

WARRANTY

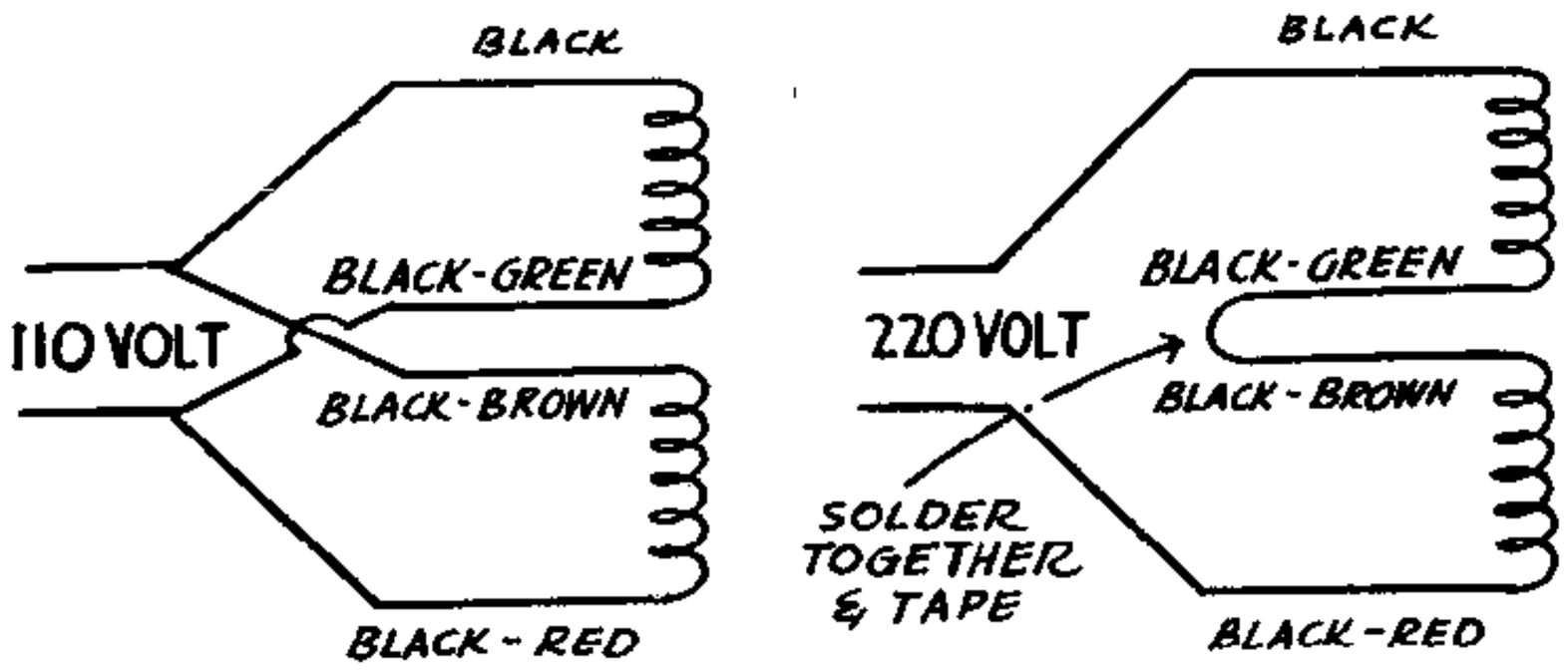
The Heath Company limits its warranty of parts supplied with any Heathkit (except tubes, meters and rectifiers, where the original manufacturer's guarantee only applies) to a period of three (3) months from the date of purchase. Replacement will be made only when said part is returned postpaid, with prior permission and in the judgment of the Heath Company was defective at the time of sale. This warranty does not extend to any Heathkits which have been subjected to misuse, neglect, accident and improper installation or applications. Material supplied with a kit shall not be considered as defective, even though not in exact accordance with specifications if it substantially fulfills performance requirements. This warranty is not transferable and applies only to the original purchaser. This warranty is in lieu of all other warranties and the Heath Company neither assumes nor authorizes any other person to assume for them any other liability in connection with the sale of Heathkits.

The assembler is urged to follow the instructions exactly as provided. The Heath Company assumes no responsibility for the operation of the completed instrument, nor liability for any damages or injuries sustained in the assembly or operation of the device.

HEATH COMPANY
Benton Harbor, Michigan

WIRING OF EXPORT TYPE 110/220 VOLT POWER TRANSFORMERS

These transformers have a dual primary for use on either 110 Volts or 220 Volts. Wire as shown.

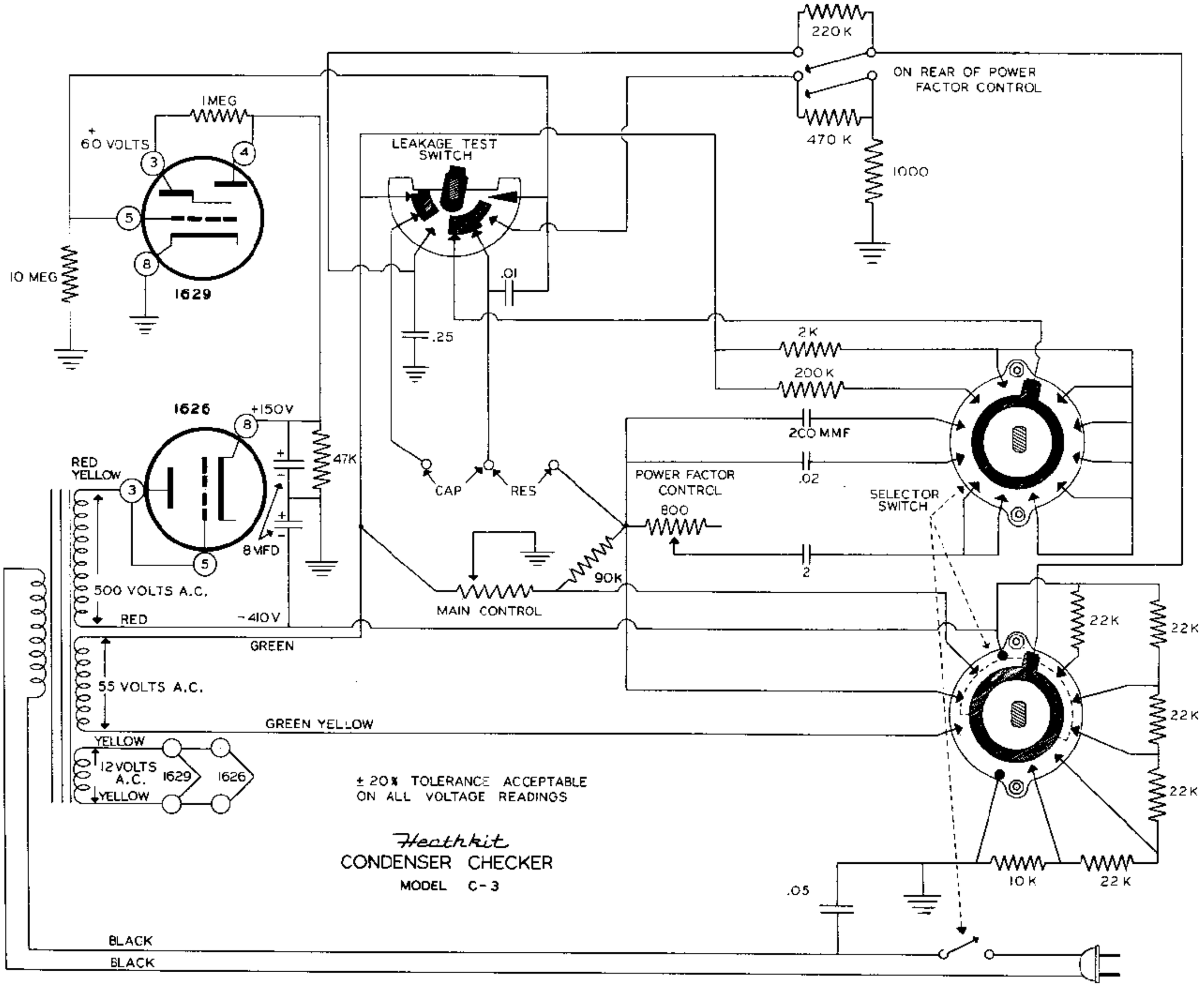


C3 PARTS LIST

Part No.	Parts Per Kit	Description
Resistors		
1-9	1	1000 ohms
1-20	1	10K ohms
1-22	5	22K ohms
1-29	1	220K ohms
1-33	1	470K ohms
1-35	1	1 megohm
1-40	1	10 megohm
1-7A	1	47K ohm 1 watt
2-41	1	90K ohm precision
2-54	2	200K ohm precision
2-16A	1	2K ohm precision
Condensers		
20-2	1	200 MMF precision
23-3	1	.01 MFD
23-19	1	.02 MFD precision
23-10	1	.05 MFD
23-13	1	.25 MFD
23-16	1	2 MFD precision
25-2	2	8 MFD-475V. electrolytic
Controls—Switches		
11-6	1	10K ohm W.W. control
19-13	1	800 ohm W.W. control w. DPST sw.
63-45	1	2 pos. spring return switch
63-46	1	12 pos. switch
Transformer-Tubes		
54-7	1	power transformer
411-29	1	1626 tube
411-30	1	1629 tube
Sheet metal parts		
90-14	1	Cabinet
200-M35	1	Chassis
203-39F7	1	Panel
204-M34	1	Bracket
211-1	1	Handle

Part No.	Parts Per Kit	Description
Knobs-Sockets		
100-M4	1	Indicator Knob
434-2	1	Octal saddle socket
434-4	1	Octal ring socket
462-M1	3	Pointer knobs
Grommets-Feet-Terminal Strips		
73-1	5	3/8 grommets
261-1	4	rubber feet
431-1	1	1-lug terminal strip
431-2	1	2-lug terminal strip
431-3	1	3-lug terminal strip
431-5	1	4-lug terminal strip
Clips-Binding Posts-Plugs		
260-1	2	alligator clips
100-M16	3	binding post caps
427-2	3	binding post bases
438-1	1	black banana plug
438-2	1	red banana plug
Wire		
89-1	1	line cord
340-2	1	#20 bare wire
341-1	1	length red test wire
341-2	1	length black test wire
344-1	1	length hookup wire
Hardware		
208-2	1	mounting clip
250-8	2	#6 sheet metal screws
250-9	9	6-32 screws
250-19	2	#10 handle screws
250-22	3	setscrews for knobs
252-3	12	6-32 nuts
252-7	4	control nuts
253-1	3	#6 fibre flat washers
253-2	3	#6 fibre shoulder washers
253-10	4	control nickel washers
254-1	4	#6 lockwashers
254-4	4	control lockwasher
259-1	7	#6 solder lugs

HEATH COMPANY
Benton Harbor, Michigan



± 20% TOLERANCE ACCEPTABLE ON ALL VOLTAGE READINGS

Heathkit

CONDENSER CHECKER

MODEL C-3