

# TROUBLESHOOTING TRANSISTORIZED CIRCUITS FASTER

by George Stanley

Many books and articles have been written on transistors and transistorized circuits but very few have been written about troubleshooting transistorized circuits. This article is aimed at providing practical troubleshooting tips for those of you repairing transistorized equipment.

Before describing specific tips let's take a moment and review several important transistor characteristics:

A conventional PNP or NPN transistor has three operating states:

- A. Off, that is an open switch.
- B. Part way on, bias voltage are set so the transistor can amplify, i.e. it can be turned further on or further off. This is the normal bias condition for amplifiers.
- Saturated. behaves like a C. closed switch. Saturation is defined as where the IR drop across the emitter and collector resistors equals the supply voltage. The interesting thing about saturation is that both the base-emitter and basecollector diodes are forward biased. A saturated germanium transistor may have as low as 0.05 volts between its emitter and collector while a satured silicon transistor might have about 0.5 volts between these leads.

Saturated or off are the usual

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conditions found in digital circuits.

In troubleshooting transistor circuits, the most important area to examine is the base-emitter junction as this is the control point of the transistor. Remember that conventional PNP and NPN transistors are basically "off" devices and must be biased "on" to their operating point. This is done by forward biasing the base-emitter junction. Therefore, the status of the base-emitter diode tells exactly what the transistor should be doing. This diode is made out of either silicon or germanium. If the transistor is silicon and has approximately 0.6V forward bias between base and emitter, the transistor should be "on". The amount it should be on depends upon the current gain ( $\beta$ ) of the transistor, the resistors in series with the collector and emitter, and the supply voltage. If the transistor were germanium and had approximately 0.2 volts forward bias between base and emitter. it would behave in the same general fashion.

If the transistor has zero bias or reverse bias on its base-emitter junction, it should be turned off. If it is not off under these condiions, it is either shorted or leaky.

This review leads us to our first troubleshooting tip.

TIP #1: Measure the base-emitter voltage. From this decide how the transistor should be behaving. Then look at the collector voltage and see if the transistor is behaving as it should be.

For example, if the base-emitter voltage is 0.6V forward biased and the collector voltage is the same as the supply voltage, something is wrong. Probably the collectorbase junction is open. **NOVEMBER-DECEMBER 1974** 

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Expanding on the above idea leads to our second troubleshooting tip.

TIP #2: Modify the control signals present and see if the circuit responds accordingly.



For example, Figure 1 shows a normally biased NPN silicon transistor with the bias resistors adjusted to have the transistor turned on half way. Now remove the forward bias on the baseemitter diode junction by adding the short as is shown in Figure 2. When the short is added, the collector voltage should rise to within a few tenths of a volt of the supply voltage. If it doesn't, we've identified a bad transistor. This technique is perfectly safe in AC

IN THIS ISSUE SERVICE TIPS NEW SERVICE NOTES READER'S CORNER QUIZ SOLUTION



coupled circuits. In some DC coupled circuits we could cause damage if base-emitter shorts are applied around high power levels such as the output stage of a power amplifier.



When we use the above technique, the collector voltage would rise to exactly the supply voltage if there was no collector-base leakage current. Since all PNP and NPN transistors have some leakage let's review this area.



Figure 3 shows a properly biased transistor. Note the collector voltage is more positive than the base voltage — thus in normal operation the base-collector diode junction is *reverse biased*. This reverse-biased diode should be off but because we have never been able to make a perfect diode there is a very small current leaking across it. This leakage current flows across the collector-base junction and part of it goes thru the base-emitter (control point) junction.

Since leakage current is extremely temperature sensitive we can use this to our advantage in troubleshooting: TIP #3: When a transistor with excessive leakage is sprayed with coolant, it often starts behaving properly. Conversely, heating a leaky transistor will make the problem much worse.

In an amplifier stage excessive leakage current will cause clipping distortion because of the shift in the quiescent operating point.

TIP #4: In an amplifier with clipping distortion try cooling each transistor. Quite likely you will find that when one transistor is cooled the clipping distortion disappears. That transistor probably has excessive leakage.

Even though all the above tips are good ones there is a transistor tester that will speed up troubleshooting even more. This tester works on the known fact that PNP and NPN transistors are made up of two diodes and examines each diode independently. The display is shown on an oscilloscope.

Figure 4 shows a simplified schematic of the transistor checker. This tester was described in the September issue of BENCH BRIEFS. Key characteristics are repeated here for the sake of completeness.



With the tester connected as shown we would expect the following waveforms:



Since our transistor checker puts out a sine wave that has alternatively positive and negative half cycles we would expect a perfect diode to behave as shown in Figure 6.



In actual practice the waveforms shown in Figure 7 are obtained because we do not care which lead is on the base and which lead is on the collector (or emitter).



The above waveforms are typical of *out of circuit* transistor checks. Note in Figure 8, which shows



a complete schematic, there is a switch for "In-Circuit" and "Out-Of-Circuit" operation. When performing In-Circuit tests there are usually resistors and capacitors associated with the transistor under test. The result is often a waveform such as is shown in Figure 9.



The loop in Figure 9 shows there is associated capacitance (probably a coupling capacitor) and the fact that the waveform is not a perfect "right" angle is because of the associated resistance (probably bias or load resistors).

This transistor tester leads to our next troubleshooting tip.

TIP #5: Use the transistor checker for rapid testing. Make sure to test both the base-emitter and basecollector diodes.

A little experimenting with a printed circuit board containing many transistors will rapidly show you the various waveforms you will encounter for good transistors. The important thing to look for is whether or not the waveform has a "break" in it (Pt A in Figure 9). If it does, the transistor diode is good. Remember, the lower the bias resistors, the less defined the "break" (Pt A Figure 9) and the more the waveform appears like a "short". Of course, when testing out-of-circuit the "break" will be very sharp - just like a true diode.

This tester can also be used for testing tunnel diodes. The wave-form is shown in Figure 10.



When testing tunnel diodes, make sure the switch is in the In-Circuit

position as you need the extra current.

Another way to test transistors is to perform a forward and reverse ohmmeter check on the two transistor diodes. It's much slower than with the transistor checker. Also you have to be careful about the short-circuit current and opencircuit voltage of your ohmmeter. On Rx1 and Rx10 scales VOM's often have a very high short circuit. This current may be as high as several hundred mA and can damage small delicate transistors. On the other hand VOM's often have high open circuit voltages (22.5V) on their high resistance scales. These voltages also can damage delicate emitter-base junctions. Usually the Rx1K scales are safe for most meters but it is best to measure your own.

TIP #6: Measure the short-circuit current and open-circuit voltage for each resistance scale on your VOM's and VTVM's. Keep this information along with the polarity of the leads on a chart on the back of the ohmmeter.

TIP #7: If you are using a VTVM make sure the range you are using has enough open-circuit voltage to overcome the 0.2V for germanium and 0.6V for silicon. Otherwise you will get an unsatisfactory reading.

Since leakage does not show up well on the transistor checker of Figure 8 nor on the ohmmeter tests, it is best to have an inexpensive beta/leakage tester on hand. There are many available for under \$50.00 and some of the best are available in kit form. If a leakage current tester is unavailable you can always short out the emitter-base junction simultaneously measuring the drop across the collector load resistor. For example, if you did this and measured 30 mV across a 10K load resistor (with the emitter shorted) your leakage current would be

 $I = \frac{E}{R} = \frac{30mV}{10K}$  or  $3\mu A$  which

would be about right for a german-

ium transistor at room temperature but a little high for a silicon surface-passivated transistor.

TIP #8: Measure  $I_{CBO}$  by shorting the emitter-base junction and monitoring the voltage across the collector load resistor.  $I_{CBO}$  =

$$\frac{RL}{R_{I}}$$
 (see text).

One of the most common mistakes in analyzing transistor circuits is to miscalculate a stage gain in a multistage amplifier. For example, an excellent approximation of stage gain is  $A_e \approx -\frac{R_L}{hi_b}$  where hib is 30 $\Omega$  at 1MA of DC emitter current, 15 $\Omega$  at 2MA, etc. The prob-

rent,  $15\Omega$  at 2MA, etc. The problem comes in plugging in the correct value for R<sub>L</sub>. Figure 11 shows a two-stage amplifier. The correct value for R<sub>L1</sub> is not the

actual value of this resistor but rather the parallel combination of  $R_{L_1}$ ,  $R_a$ ,  $R_b$  and  $R_{in}$  of  $Q_2$ . Usually the  $R_{in}$  of  $Q_2$  is the most dominant factor in this combination.



TIP #9: When calculating the gain of a stage, be sure and include the parallel loading effects of the next stage bias resistors and input impedance.

All of the above tips relate back to important characteristics of transistors. Of course, there are many other tips that are common to NPN



and PNP transistors as well as to FET's and vacuum tubes but that may be good material for another article.

In summary, here is a list of important points relating to transistors which you may find useful in coming up with troubleshooting tips of your own.

- A. NPN and PNP transistors are basically "off" devices while vacuum tubes are basically "on" devices.
- B. Transistors are made up of two diodes: a base-emitter diode and a base-collector diode. In normal (amplifier) operation, the base-emitter diode is forward biased and the base-collector diode is reversed biased.
- C. Shorting the base to emitter turns off transistors while forward biasing base-emitter junctions turns on transistors.
- D. All transistors have leakage current across their reversed biased base-collector diodes. For surface passivated silicon transistors, this current is usually no more than several nanoamperes. Since germanium transistors cannot be surface passivated, this leakage current normally may be several microamperes.
- E. Leakage current increases with heat (a law of physics) and doubles about every 10°C.
- F. Leakage current may be easily measured by shorting the base-emitter junction (diode) and measuring between the transistor collector and the

supply voltage. The leakage current then equals the voltage across the load resistor ( $R_L$ ) divided by  $R_L$ . (Make sure the collector is not DC coupled to the next stage.)

Abnormal increases in room G. temperature leakage current, say 10 times normal, often indicate contamination of the base-collector junction (possibly due to a cracked or broken hermetic seal). The result is a shift in the normal bias operating point. Trouble will only be experienced if the driving signal drives the transistor to or near cutoff. The transistor, of course, will not properly turn off and the result may be clipping or distortion due to the residual leakage current flowing thru the external resistors. Heatand cooling a transistor aggravates this condition and some-

> George Stanley, a member of I.E.E.E., received his B.S.E.E. degree from Stanford University. He is very interested and active in the area of technical educa-



times shows up marginal operation.

H. Shorting collector to emitter simulates saturation as the transistor behaves like a closed switch.

Essentially the same material is covered in a service video tape which you can purchase from Hewlett-Packard. This tape is entitled *Troubleshoot Transistor Circuits Faster* (17 minutes), I.D. #800683.

If you have some good troubleshooting ideas, send them in and we will share them with all the readers.

This material is printed with the permission of the Hayden Book Co., Inc., Rochelle Park, N.J. It will appear along with other troubleshooting material in a revised edition of George Stanley's well-known book, TRANSISTOR BASICS: A SHORT COURSE. Watch for it.

tion, and is the author of Transistor Basics: A Short Course, Hayden Book Co., and A Casebook of Basic Circuits for Electronics Instrumentation, Rhinehart Press. He also created a fifteen-part video tape series entitled "Practical Transistors" for Hewlett-Packard.

Prior to becoming involved in technical education, George was a microwave development engineer and holds a patent in the area of control circuitry. He lives in Los Altos, California with his wife and their three children.



# QUIZ SOLUTION

Here's the solution to the logic quiz that was in the last issue.



SERVICE TIPS



# SPECTRUM ANALYZER USE

If your job entails measuring analog signals for such things as modulation, harmonic mixing, spectral purity and other related items, you may be interested in investigating spectrum analysis. An application note is available that discusses what a spectrum analyzer is, how it works, and other related items. For a free copy of AN150 Spectrum Analyzer Basics, please contact your local HP office.

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Community Antenna Television personnel may be interested in the method of verifying the performance of CATV systems to U.S., Canadian, and Japanese CATV specifications by using a spectrum analyzer. Measurements can be made easily and accurately. Details are available in a free application note AN 150-6 which is available by calling your local HP office.

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Memo to Dick Gasperini:

Re: BENCH BRIEFS pp 5 and 6. "SUPERSEDES" supersedes "SUPERCEDES." Elsam Products Co.

Brockton, Mass.

Are you implying that we make spelling misteaks and occasionally do not catch typographic errors?

Editor

Dear Editor:

The diode/transistor checker shown in the Sept-Oct 1974 issue of BENCH BRIEFS (Figure 3) has two drawbacks:

- The curves are in the wrong quadrants. A diode, for instance, shows forward conductance in the second or fourth quadrant, rather than the first or third, as would be preferred.
- If the scope horizontal input impedance is less than infinity (100K is common), the "open circuit" curve will have a tilt, rather than being perfectly horizontal. This could be 8% for the values shown.

The circuit shown here (original, as far as I know) overcomes both problems:



Note that when the Device Under Test (DUT) is a short, the H and G leads are in a bridge configuration. If  $\frac{R_1}{R_2} = \frac{R_3}{R_4}$ , there is zero

voltage to the horizontal input, as desired, regardless of the input impedance of the scope. If the DUT is zero since no current can flow through  $R_1$ . As long as these two conditions are met, the circuit must work correctly under all intermediate conditions.

Also note that the H and V leads are on the same side of ground, in effect, rather than on opposite sides like the circuit in BENCH BRIEFS. This puts the curves in the proper quadrant. Without the bridge arrangement, this configuration requires an impractically small vertical sampling resistor to avoid tilt in the short circuit case. The bridge, however, allows any convenient value to be chosen for R<sub>1</sub>.

I use the following resistor values:  $R_1 = 1K$ ,  $R_2 = 10K$ ,  $R_3 = 10K$ ,  $R_4 = 100K$ .

If more current is needed, an appropriate resistor can be shunted from V to P without upsetting the bridge. Also, for real precision work  $R_3$  and  $R_4$  can be replaced by a 100K pot, which allows exact nulling.

Sincerely,

James J. Davidson Davidson Consultants Overland Park, Kansas

The diode waveform can appear in any quadrant depending on which way the diode is connected and whether the scope vertical input switch is in the "+ up" or "- up" position.

You are correct about the slight tilt. If your input is 10 megohms, the tilt is hardly noticeable. If you have a 100K scope input impedance, you will have about 8% tilt when in the out-of-circuit position. When using the in-circuit position, it is about 1%.

Of prime importance in any transistor check of this type is its behavior when actually testing transistors. When doing in-circuit testing (see article this issue), note there is tilt produced by in-circuit resistors and "looping" produced by in-circuit capacitors — see Figure 9. These characteristics are probably secondary to whether or not the diode has the telltale diode "knee" — again, see Figure 9. If it does, then the diode is good; if not, then it is shorted or open.

Many people do not bother with an in-circuit/ out-of-circuit switch and do everything in the in-circuit position. This works fine in about 99% of the cases and the only place you might get into trouble is with very highspeed or very high-frequency transistors.

George Stanley





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## 184A/B HIGH SPEED

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412A/AR DC VACUUM TUBE VOLTMETER 412A/AR-4. Offsets on current ranges.

412A/AR VACUUM TUBE VOLTMETER 412A-7B. All serials. Supersedes 412A-7A Replaceable parts for voltage probe assembly.

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1202A/B-1A, 1202A serial numbers below 1044A00631; 1202B serial numbers below 0931A00491. Increased protection for input preamplifier boards when making power measure-ments. Supersedes 1202A/B-1.

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information. 1220A-9. Serial numbers below 1416A-02340.

Triggering at low amplitudes. 1220A-10. All serials. DC trace shift.

1220A-11. All serials. Replacement of A3R1. 1220A-12. All serials. Replacement of capacitors A1C40, A1C401, A1C402 and A1C407.

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New instrument configuration. 331A/C-11. 1331A serial prefix 1319A and be-low; 1331C serial prefix 1318A and below. Addi-1331A/C-11. tion of heat sink on A5Q41.

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2741 SCANNER EXTENDER FRAME -2. L and N scanner interconnections. -4. Part numbers for 2740 scanner. 3050A-4.

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reference. 3050A-6. Leeds and Northrup offices.

3431A DIGITAL PANEL METER Troubleshooting procedure. 3431A-4.

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- 12004-7. All serials. Content of the serial s

7200A-9. All serials. PC board numbering conventions

- 9862A-13/7210A-9/7203A-9/7202A-9/7201A-3/

7200A-10. All serials. New plotter hood latch. 7200A-11/7202A-10. All serials. Replacing the EIA RS232C interface board with a current interface board

- 7202A-6. All serials. Current to EIA RS232C interface conversion.
- 7203A-6. All serials. Service manual corrections test tape.
- 7203A-7. All serials. Interface and mother board
- schematics. 7203A-12. Serial prefixes below 1440A. Compo-nent change on interface board.

7210A DIGITAL PLOTTER All serials. DOS III drivers for use with 7210A-7. HP 2100 systems.

- 9862A-12/7210A-8/7203A-5/7202A-8/7201A-2/ 7200A-9. All serials. PC board numbering con-
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- 9862A-13/7210A-9/7203A-9/7202A-9/7201A-3/
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- driver and library compatibility. 9862A-14, 9125A/B-1, 7210A-11, 7203A-8, 7202A -7, 7201A-4, 7200A-8. All serials. Converting one plotter model to another

7260A OPTICAL MARK READERS 7260A-8. Serial prefix 1422A. New serial I/O board.

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- 8640A/B SIGNAL GENERATORS
   8640A/B-13A. 8640A serial prefix 1244A and below; 8640B serial prefix 1243A and below. Installation of FM gain compensation circuit and potentiometer. Supercedes 8640A/B-13.
   8640A/B-21. 8640A serial prefix 1415A and be-low; 8640B serial prefix 1423A and below. Recommended fuse replacement for 220/240V operation.
- operation. 8640A/B-22. All serials. Alternate method for FM Jinearity adjustment.
   8640A/B-23. All serials. Correcting intermittent RF divider/filter switching.
   8640A/B-24. All serials. RF oscillator end stop adjustment.

8660B SYNTHESIZED SIGNAL GENERATOR 8660B-22. All serials. Display flicker modification. 9125A CALCULATOR PLOTTER

125A-2. All serials. 17127A retrofit kit installa-tion instructions.

7200A-9. All serials. PC board numbering con-

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9125A-2

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HEWLETT ( PACKARD

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I hope you have enjoyed reading this sample issue of BENCH BRIEFS. This is another one of the after-sales services available from Hewlett-Packard. BENCH BRIEFS is published six times a year and gives details about recommended modifications on HP electronics products, mentions new tools available for service personnel, gives help with replacement parts, and offers suggestions on troubleshooting techniques. BENCH BRIEFS also includes listing of new Service Notes. These are recommendations from the HP factories on modifications or other recommended procedures for specific HP products.

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Regards. RAEM

Richard E. Gasperini Editor, BENCH BRIEFS

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- 4 🔲 Missiles, Space Vehicles
- 8 📋 Navigation & Guidance Systems
- 12 Ground or Sea Transport Equip.
- 16 Consumer Electronics
- 20 Computers, Data Process. Equip.
- 24 Communications Equipment 28 Meas./Test Equip.
- 32 Components/Semiconductors Mfg.
- 36 Pharmaceuticals
- 40 Petroleum Products
- 44 Chemicals/Plastics/Synthetics
- /Rubber
- 92 Other Processed Materials

## Please check the ONE category which BEST describes your job

- 12 🗍 Management
- 8 📋 Applications Engineering

ment

- 6 Consulting
- 9 Design/Develo
- 5 Instruction/Teaching 7 Research
- 10 Maintenance/Field Service 14 Manufacturing/Production 3 Medical Diagnosis/Treatment
- 11 D Purchasing
- 13 [] Quality Control/Test

95 Primary Metals

88 Production Machinery

98 T Electric/Gas Utility

64 D Physician/Clinic

68 🔲 Hospital

97 🗍 Other

56 C Radio/TV/CATV Broadcasting 60 Telephone & Telegraph Service

76 🔲 Federal Govt. (non-military)

84 🗍 State or Local Government

80 DOD/Armed Services

48 
Educational Institution (non-medical)
72 
Medical Research Lab or School

52 D Independent Research Lab (non-medical)

97 🖸 Other:

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## MERRY CHRISTMAS

It's hard to believe that the end of the year is here again.

I thought it may be interesting to review the past year and take a look at the upcoming issues.

BENCH BRIEFS was started 14 years ago to provide service information about HP products to customers involved with repair, calibration, maintenance, performance verification and related area. BENCH BRIEFS evolved from the HP tradition of providing top quality support services along with a top quality product. That tradition continues today.

The problems of today are a little different than those of 1960. Electronic products are more powerful and complex, creating more of a challenge for service personnel. It is even more important today to stay abreast of new advances in technology.

In 1975 we plan to continue featuring articles that will help you be more effective in your job. There will be more emphasis on digital electronics—tips to diagnose and isolate a failure, tools available that will speed troubleshooting, methods of unsoldering IC's, etc. We hope you find this series interesting and worthwhile. I hope 1974 proved to be challenging and rewarding for each of you. Best wishes for an even better year in 1975.

> Dick Gasperini Editor



## WHO'S DICK GASPERINI?

Dick joined HP in 1969 after receiving a BSEE from Michigan Tech and immediately began working with service people and service-related problems.

In addition to editing *BENCH BRIEFS*, Dick spends a good deal of time teaching a course for service personnel -"Digital Troubleshooting Techniques". This course, which will soon be available on HP Videotape, is intended for people needing an understanding of digital circuitry.

Dick is single and enjoys photography, camping, and woodworking.

# MEET CHRISTINA FREEMAN

Christina is in charge of art production for *BENCH BRIEFS* and spends her time compiling service note listings, getting material typeset, working on drawings and layouts, and coordinating printing and distribution.

Christina enjoys the outdoors and camping, in addition to drawing and sewing.



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