DC POWER SUPPLY BENCH SERIES MODEL 6213A

OPERATING AND SERVICE MANUAL

FOR SERIALS 8F0101 - 0150*

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Figure 1-1. DC Power Supply

1-1 DESCRIPTION

1-2 This power supply, Figure 1-1, is completely transistorized and suitable for either bench or relay rack operation. It is a compact, regulated, Constant Voltage/Current Limiting supply. The output voltage can be continuously adjusted throughout the output voltage range. The power supply is fully protected from overloads by a fixed current limit which is set by means of an internal adjustment. The current limit circuit permits series and parallel connection of two or more supplies when greater voltage or current is desired.

1-3 Either the positive or negative output terminal may be grounded or the power supply can be operated floating at up to a maximum of 300 volts off ground.

1-4 A single meter is used to measure either output voltage or output current in volts and milliamps, respectively. The voltage or current range is selected by the METER switch on the front panel.

1-5 SPECIFICATIONS

1-6 Detailed specifications for the power supply are given in Table 1-1.

1-7 OPTIONS

1-8 Options are factory modifications of a standard instrument that are requested by the customer. The following options are available for the instrument covered by this manual. Where necessary, detailed coverage of the options is included throughout the manual.

Option No. 28

Description

230Vac, 50-400Hz, Single-Phase Output: Factory modification consists of reconnecting the input transformer for 230Vac operation. Refer to Section II for further details.

1-9 ACCESSORIES

1-10 The accessories listed in the following chart may be ordered with the power supply or separately from your local Hewlett-Packard field sales office (refer to list at rear of manual for addresses).

Description

- 14521A 3¹/₂" High Rack Kit for mounting up to three BENCH supplies. (Refer to Section II for details.)
 14522A 7" High Rack Kit for mounting up to
 - six BENCH supplies. (Refer to Section II for details.)

1-11 INSTRUMENT/MANUAL IDENTIFICATION

1-12 Hewlett-Packard power supplies are identified by a three-part serial number tag. The first part is the power supply model number. The second part is the serial number prefix, which consists of a number-letter combination that denotes the date of a significant design change. The number designates the year, and the letter A through L designates the month, January through December respectively. The third part is the power supply serial number.

1-13 If the serial number prefix on your power supply does not agree with the prefix on the title page of this manual, change sheets are included to update the manual. Where applicable, backdating information is given in an appendix at the rear of the manual.

1-14 ORDERING ADDITIONAL MANUALS

1-15 One manual is shipped with each power supply. Additional manuals may be purchased from your local Hewlett-Packard field office (see list at rear of this manual for addresses). Specify the model number, serial number prefix, and by stock number provided on the title page.

| Table 1-1. Specifications |
|---------------------------|
|---------------------------|

| INPUT: 105-125Vac, single phase, 50-400Hz, 0.29A, 28W. | between the no load and full load voltages. |
|---|--|
| OUTPUT: 0-10Vdc, 0-1A. | RESOLUTION: <5mV. |
| LOAD REGULATION: Less than 4mV for a load current change equal to the current rating of the supply. | OVERLOAD PROTECTION: A fixed current limiting circuit protects the power supply for all overloads including a direct short placed across the output terminals in constant volt- |
| LINE REGULATION: Less than 4mV for a change in line voltage from 103.5 to 126.5 (or 126.5 to 103.5) at any output voltage and current within rating. | age operation. METER: The front panel meter can be used as either a 0-12V voltmeter or as a 0-1.2A ammeter. |
| RIPPLE AND NOISE: Less than 200µVrms/lmV p-p (dç to 20MHz). TEMPERATURE RANGES: Operating: 0 to 55°C. Storage: -40 to +75°C. | OUTPUT CONTROLS: On-off switch and separate pilot light; one-turn coarse and fine voltage controls set desired output voltage. Meter switch selects voltage or current. |
| TEMPERATURE COEFFICIENT: Less than 0.02% plus 1mV per degree centigrade change in ambient following 30 minutes warm-up. STABILITY: Less than 0.1% plus 5mV total drift for 8 hours | OUTPUT TERMINALS: Three "five-way" output posts are provided on the front panel. All power supply output terminals are isolated from the chassis and either the positive or negative terminal may be connected to the chassis through a separate ground terminal located on the output terminal strip. |
| after an initial warm-up time of 30 minutes at con- stant ambient, constant line voltage, and constant load. | COOLING: Convection cooling is employed. The supply has no moving parts. |
| INTERNAL IMPEDANCE AS A CONSTANT VOLTAGE SOURCE: Less than 0.03 ohms from dc to 1kHz. Less than 0.5 ohms from 1kHz to 100kHz. Less than 3.0 ohms from 100kHz to 1MHz. | SIZE: $5\frac{1}{4}$ "/13,34cm W x $3\frac{1}{4}$ "/8,26cm H x 7"/17,78cmD. Using a Rack Mounting Kit, three units can be mounted side by side in a standard 19" relay rack. |
| TRANSIENT RECOVERY TIME: Less than 50µsec for output voltage recovery in constant voltage operation to within 15mV of the nominal output voltage following a change in out- put current equal to the current rating of the supply. The nominal output voltage is defined as the mean | WEIGHT: 4.5 lbs./2,0 kg net, 6.5 lbs./2,9 kg shipping. POWER CORD: A three-wire, five-foot power cord is provided with each unit. |

SECTION II



Figure 2-1. Outline Diagram

2-1 INITIAL INSPECTION

2-2 Before shipment, this instrument was inspected and found to be free of mechanical and electrical defects. As soon as the instrument is unpacked, inspect for any damage that may have occurred in transit. Save all packing materials until the inspection is completed. If damage is found, proceed as described in the Claim for Damage in Shipment section of the warranty page at the rear of this manual.

2-3 MECHANICAL CHECK

2-4 This check should confirm that there are no broken knobs or connectors, that the cabinet and

panel surfaces are free of dents and scratches, and that the meter is not scratched or cracked.

2-5 ELECTRICAL CHECK

2-6 The instrument should be checked against its electrical specifications. Section V includes an "in-cabinet" performance check to verify proper instrument operation.

2-7 INSTALLATION DATA

2-8 The instrument is shipped ready for bench operation. It is necessary only to connect the instrument to a source of power and it is ready for operation.

2-9 LOCATION

2-10 This instrument is air cooled. Sufficient space should be allotted so that a free flow of cooling air can reach the rear of the instrument when it is in operation. It should be used in an area where the ambient temperature does not exceed 55° C.

2-11 OUTLINE DIAGRAM

2-12 Figure 2-1 illustrates the outline shape and dimensions of Models 6213A through 6218A.

2-13 RACK MOUNTING

2-14 This instrument may be rack mounted separately or with a maximum of two other BENCH Series supplies as shown in Figure 2-2. The



Figure 2-2. Rack Kit with Three BENCH Supplies

units are placed in the Rack Mounting Frame. The Rack Mounting Frame is then fastened to the rack frame.

2-15 INPUT POWER REQUIREMENTS

2-16 This power supply may be operated continuously from either a nominal 115 Volt or 230 Volt 50-400Hz power source. The unit as shipped from the factory, is wired for 115 Volt operation. The input power required when operated from a 115 Volt power source at full load is:

| Model | Input Current | Input Power |
|-----------------|---------------|-------------|
| 6213A and 6214A | 0.29A | 28W |
| 6215A and 6217A | 0.25A | 25W |
| 6216A and 6218A | 0.25A | 26W |

2-17 CONNECTIONS FOR 230 VOLT OPERATION (Figure 2-3)

2-18 Normally, the two primary windings of the input transformer are connected in parallel for operation from 115 Volt source. To convert the power supply to operation from a 230 Volt source, the power transformer windings are connected in series as follows:

a. Unplug the line cord and remove the top cover as described in Paragraph 5-3.

b. Remove the jumpers between taps 4-2 and 3-1. Solder a jumper between taps 3-2 on the input power transformer T1, see Figure 2-3.

c. Replace existing fuse with a 0.5 Ampere, 230 Volt fuse.

d. Replace existing line cord plug with a standard 230 Volt plug.

2-19 POWER CABLE

2-20 To protect operating personnel, the National Electrical Manufacturers Association (NEMA) recommends that the instrument panel and cabinet be grounded. This instrument is equipped with a three conductor power cable. The third conductor is the ground conductor and when the cable is plugged





into an appropriate receptacle, the instrument is grounded. The offset pin on the power cable three-prong connector is the ground connection.

2-21 To preserve the protection feature when operating the instrument from a two-contact outlet, use a three-prong to two-prong adapter and connect the green lead on the adapter to ground.

2-22 REPACKAGING FOR SHIPMENT

2-23 To insure safe shipment of the instrument, it is recommended that the package designed for the instrument be used. The original packaging material is reusable. If it is not available, contact your local Hewlett-Packard field office to obtain the materials. This office will also furnish the address of the nearest service office to which the instrument can be shipped. Be sure to attach a tag to the instrument which specifies the owner, model number, full serial number, and service required, or a brief description of the trouble.

SECTION III OPERATING INSTRUCTIONS

3-1 TURN-ON CHECKOUT PROCEDURE

3-2 The following checkout procedure describes the use of the front panel controls and indicators and ensures that the supply is operational:
 a. Set AC toggle switch (1) upward to on

position; indicator (2) should light.



Figure 3-1. Front Panel Controls and Indicators

b. Set METER SELECTION switch (4) to VOLTS position.

c. Turn COARSE (6) and FINE (5) VOLTAGE controls fully ccw to ensure that output decreases to 0V, then turn the VOLTAGE controls fully cw to ensure that output voltage increases to the maximum rated output voltage.

d. Connect a milliammeter across the output of the supply (3) to check that the current limit circuit within the supply is limiting the output current to:

| <u>Model</u> | <u>Current Limit</u> |
|--------------|----------------------|
| 6213A | 1300 ±50mA |
| 6215A | 475 ±10mA |
| 6217A | 250 ±10mA |

e. Remove milliammeter and connect load to output terminals.

3-3 OPERATION

3-4 The power supply can be operated as a single unit (normal operation), in parallel, or in series. The output of the supply can be floated up to 300 volts off ground.

3-5 CONSTANT VOLTAGE

3-6 To select a constant voltage output turn on the supply and, with no load connected, adjust the VOLTAGE controls for the desired output voltage. To check the current limit, connect an external ammeter across the output of the supply, turn the VOLTAGE controls fully clockwise, and observe the reading. The current limit is factory adjusted in excess of the current rating of the supply. If the existing current is not compatible with the anticipated load requirements, the limit can be changed as outlined in the following paragraphs.

3-7 CHANGING CURRENT LIMIT

3-8 The current limit can be varied by adjusting resistor R50, located on the printed wiring board. This adjustment procedure is described in Paragraph 5-63. The range of the current limit control R50 is as follows:

| Model | <u>Current Limit Range</u> |
|-------|----------------------------|
| 6213A | 800 - 1700mA |
| 6215A | 300 - 540mA |
| 6217A | 180 - 300mA |

The current limit is normally adjusted to a value far in excess of the current rating of the supply to prevent the deterioration of line and load regulation. Therefore, if for any reason the current limit is adjusted so that the output current is close to this value, the performance will not meet the published specifications.

3-9 CONNECTING LOAD

3-10 Each load should be connected to the power supply output terminals using separate pairs of connecting wires. This will minimize mutual coupling effects between loads and will retain full advantage of the low output impedance of the power supply. Each pair of connecting wires should be as short as possible and twisted or shielded to reduce noise pickup. (If shield is used, connect one end to power supply ground terminal and leave the other end unconnected.)

3-11 If load considerations require that the output power distribution terminals be remotely located from the power supply, then the power supply output terminals should be connected to the remote distribution terminals via a pair of twisted or shielded wires and each load separately connected

to the remote distribution terminals.

3-12 OPERATION OF SUPPLY BEYOND RATED OUTPUT

3-13 The shaded area on the front panel meter face indicates the amount of output voltage or current that is available in excess of the normal rated output. Although the supply can be operated in this shaded region without being damaged, it cannot be guaranteed to meet all of its performance specifications. However, if the line voltage is maintained above 115 VAC, the supply will probably operate within its specifications.

3-14 OPTIONAL OPERATING MODES

3-15 SERIES OPERATION

3-16 Normal Series Connections. Two or more power supplies can be operated in series to obtain a higher voltage than that available from a single supply. When this connection is used, the output voltage is the sum of the voltages of the individual supplies. Each of the individual supplies must be adjusted in order to obtain the total output voltage. The power supply contains a protective diode connected internally across the output which protects the supply if one power supply is turned off while its series partner(s) is on.

3-17 PARALLEL OPERATION

3-18 Normal Parallel Connections. Two or more power supplies can be connected in parallel to obtain a total output current greater than that available from one power supply. The total output current is the sum of the output currents of the individual power supplies. The output CURRENT controls of each power supply can be separately set. The output voltage controls of one power supply should be set to the desired output voltage; the other power supply should be set for a slightly larger output voltage. The supply set to the lower output voltage will act as a constant voltage source; the supply set to the higher output will act as a current limit source, dropping its output voltage until it equals that of the other supply. The constant voltage source will deliver only that fraction of its total rated output current which is necessary to fulfill the total current demand.

3-19 SPECIAL OPERATING CONSIDERATIONS

3-20 PULSE LOADING

3-21 The power supply will automatically cross

over from constant voltage to current limit operation in response to an increase (over the preset limit) in the output current. Although the preset limit may be set higher than the average output current high peak currents (as occur in pulse loading) may exceed the preset current limit and cause crossover to occur. If this crossover limiting is not desired, set the preset limit for the peak requirement and not the average,

3-22 OUTPUT CAPACITANCE

3-23 An internal capacitor, across the output terminals of the power supply, helps to supply high-current pulses of short duration during constant voltage operation. Any capacitance added externally will improve the pulse current capability, but will decrease the safety provided by the current limiting circuit. A high-current pulse may damage load components before the average output current is large enough to cause the current limiting circuit to operate.

3-24 REVERSE CURRENT LOADING

3-25 Active loads connected to the power supply may actually deliver a reverse current to the power supply during a portion of its operating cycle. An external source cannot be allowed to pump current into the supply without loss of regulation and possible damage to the output capacitor. To avoid these effects, it is necessary to preload the supply with a dummy load resistor so that the power supply delivers current through the entire operating cycle of the load device.

3-26 Reverse Voltage Protection. A diode is connected across the output terminals with reverse polarity. This diode protects the output electrolytic capacitors and the series regulator transistors from the effects of a reverse voltage applied across the output terminals. For example, in series operation of two supplies, if the AC is removed from one supply, the diode prevents damage to the unenergized supply which would otherwise result from a reverse polarity voltage.

Since series regulator transistors or driver transistors cannot withstand reverse voltage, another diode is connected across the series transistor. This diode protects the series transistors in parallel or Auto-Parallel operation if one supply of the parallel combination is turned on before the other.

CRIO Ψ1 10 +6.2V + S ×۱۱ REFERENCE CIO 48 V REGULATOR Q9,Q1 -6.2V CRU 12 +12.4V 4 + OUT - OUT METER M CIRCUIT S2 R50 LIMIT CR7 1157 3 +0 CR 29 SERIES С REGULATOR R33 CURRENT SAMPLING RESISTOR R40 Q7 +6.2V 812 FS DSI CONSTANT CURRENT LIMIT AMPL Q3 VOLTAGE PULLOUT CR 30 0 SI VOLTAGE (+5) ON/OFF SWITCH INPUT CIRCUIT QI,Q2 CRI4 C14 -R32 C9: ERROR AMPL. Q4 DRIVER NOTE I: MAIN SUPPLY OUTPUT VOLTAGES ARE: NOTE I RI MODEL VDC COARSE VOLTAGE 22 44 83 62134 6215A 6217A C4 3 RIO FINE VOL TAGE Ô

SECTION IV PRINCIPLES OF OPERATION

Figure 4-1. Simplified Schematic

4-1 SIMPLIFIED DISCUSSION

4-2 The power supply, as shown on the simplified schematic diagram of Figure 4-1, consists of a power transformer, rectifier and filter, series regulator, error amplifier and driver, constant voltage input circuit, current limiting circuit, reference regulator circuit, and a metering circuit.

4-3 The input line voltage passes through the power transformer to the rectifier and filter. The rectifier-filter converts the ac input to raw dc which is fed to the positive terminal via the regulator and current sampling resistor network. The regulator, part of the feedback loop, is made to alter its conduction to maintain a constant output voltage. The voltage developed across the current sampling resistor is the input to the current limiting circuit. If the output current that passes through the sampling resistor exceeds a certain predetermined level, the current limiting circuit applies a feedback signal to the series regulator which alters the regulator's conduction so that the output current does not exceed the current limit. The constant voltage input circuit obtains its input by sampling the output voltage of the supply. Any changes in output voltage are detected in the constant voltage input circuit, amplified by the error amplifier and driver, and applied to the series regulator in the correct phase and amplitude to counteract the change in output voltage. The reference regulator circuit provides stable reference voltages which are used by the constant voltage input circuit for comparison purposes. The meter circuit provides indications of output voltage or current in either operating mode.

4-4 Diode CR14, connected across the output terminals of the power supply, is a protective device which prevents internal damage that might occur if a reverse voltage were applied across the output terminals.

4-5 DETAILED CIRCUIT ANALYSIS (Refer to overall schematic diagram at rear of manual)

4-6 FEEDBACK LOOP

4-7 The feedback loop functions continuously to keep the output voltage constant, during constant voltage operation, and the output current at a safe limit during current limit operation. For purposes of this discussion, assume that the unit is in constant voltage operation and that the programming resistors R10 and R11 have been adjusted so that the supply is yielding the desired output voltage. Further assume that the output voltage instantaneously rises (goes positive) due to a variation in the external load circuit.

4-8 Note that the change may be in the form of a slow rise in the output voltage or a positive going AC signal. An AC signal is coupled to the voltage input circuit through capacitor C1 and a DC voltage is coupled through R10 and R11.

4-9 The rise in output voltage causes the voltage at the base of Ql to decrease (go negative). Ql now decreases its conduction and its collector voltage rises. The positive going error voltage is amplified and inverted by Q4 and fed to the base of series transistor Q7 via emitter follower Q5. The negative going input causes Q7 to decrease its conduction so that it drops more of the line voltage, and reduces the output voltage to its original level.

4-10 When the external load resistance decreases, the output current increases until the current limit is reached. The positive voltage developed at the wiper of R50 causes Q3 to conduct. CR4 becomes forward biased and controls the conduction of Q5 and Q7. Any further decreases in load resistance increase the negative voltage on the base of Q5 which decreases the conduction of Q7. Thus, through feedback action the output current is limited to the value at which CR4 conducts.

4-11 SERIES REGULATOR

4-12 The series regulator consists of transistor stage Q7 (see schematic at rear of manual). The regulator serves as a series control element by altering its conduction so that the output voltage is kept constant and the current limit is never exceeded. The conduction of Q5 is controlled by the feedback voltage obtained from driver Q4. Diode CR7, connected across the regulator circuit, protects the series transistor against reverse voltages that could develop across it during parallel or autoparallel operation if one supply is turned on before the other.

4-13 CONSTANT VOLTAGE INPUT CIRCUIT (Refer to overall schematic at rear of manual)

4-14 The circuit consists of the coarse and fine programming resistors (R10 and R11), and a differential amplifier stage (Q1, Q2, and associated components). Drift due to thermal differentials is minimized, since both transistors operate at essentially the same temperature.

4-15 The constant voltage input circuit continuously compares a fixed reference voltage with a portion of the output voltage and, if a difference exists, produces an error voltage whose amplitude and phase is proportional to the difference. The error output is fed back to the series regulator, through the error and driver amplifiers. The error voltage changes the conduction of the series regulator which, in turn, alters the output voltage so that the difference between the two input voltages applied to the differential amplifier is reduced to zero. The above action maintains the output voltage constant.

4-16 Stage Q2 of the differential amplifier is connected to a common (+S) potential through impedance equalizing resistor R6. Resistors R5 and R7 are used to zero bias the input stage, offsetting minor base-to-emitter voltage differences in Q1 and Q2. The base of Q1 is connected to a summing point at the junction of the programming resistors and the current pullout resistor, R12. Instantaneous changes in output voltage result in an increase or decrease in the summing point potential. Ql is then made to conduct more or less, in accordance with the summing point voltage change. The resultant output error voltage is fed back to the series regulator via the remaining components of the feedback loop. Resistor R1, in series with the base Q1, limits the current through the programming resistors during rapid voltage turn-down. Diodes CR1 and CR2 form a limiting network which prevents excessive voltage excursions from over driving stage O1, Capacitor C1,

shunting the programming resistors, increases the high frequency gain of the input amplifier.

4-17 DRIVER AND ERROR AMPLIFIER (Refer to overall schematic at rear of manual)

4-18 The error and driver amplifiers amplify the error signal from the constant voltage input circuit to a level sufficient to drive the series regulator transistor. Driver Q5 also receives a current limiting input if CR4, the current limiting diode, becomes forward biased.

4-19 Stage Q4 contains a feedback equalizer network, C3 and R17, which provides for high frequency roll off in the loop gain in order to stabilize the feedback loop.

4-20 CURRENT LIMITING CIRCUIT

4-21 Current limiting occurs when transistor Q3 conducts. This is determined by the voltage drop across current sampling resistor R33 and the adjustment of current limit potentiometer R50. When the output current reaches the limit value, the positive voltage (with respect to \pm S) on the wiper arm of R50 causes Q3 to conduct. Diode CR4 becomes forward biased clamping the base of Q5 to a potential which decreases the conduction of the series regulator, thus limiting the output current. Potentiometer R50 permits the base potential of Q3 to be varied and thus changes the current limiting threshold.

4-22 REFERENCE CIRCUIT (Refer to schematic at rear of manual)

4-23 The reference circuit is a separate power

supply similar to the main supply. It provides stable reference voltages which are used throughout the unit. The reference voltages are all derived from smoothed dc obtained from the full wave rectifier (CR10 and CR11) and filter capacitor C5. The -6. 2V reference voltage is derived from VR1 which is a second dc source regulating at 6. 2vdc. Current for VR1 is supplied by the (-) side of C5 and flows through VR1, the base-emitter junction of Q7, R20, and back to the positive side of C5.

4-24 The base-emitter junction of Q11 is held constant by 6. 2V zener diode VR7 which regulates line voltage changes that alter the voltage across C5. Thus Q11 is a constant current source feeding 12. 4V zener diode VR4 and 6. 2V temperature-compensated zener diode VR6.

4-25 Resistors R27 and R30 form a voltage divider across the stable 6.2 volts developed by VR1. The base-emitter junction of Q9 is therefore held constant by the voltage developed across R27. Thus Q9 provides a constant current to zener diode VR3, which regulates the -6.2V source.

4-26 METER CIRCUIT

4-27 This circuit provides indications of output voltage or output current. With METER SELECTION switch S2 set to VOLTS position the meter, in series with R38, is connected directly across the output of the supply. With S2 set to the MA position the meter, in series with R37 and R47, is connected across the current sampling resistor R33. Potentiometer R47 adjusts the electrical meter zero in the MA position.

SECTION V MAINTENANCE

5-1 INTRODUCTION

5-2 Upon receipt of the power supply, the performance check (Paragraph 5-13) should be made. This check is suitable for incoming inspection. If a fault is detected in the power supply while making the performance check or during normal operation, proceed to the troubleshooting procedures (Paragraph 5-46). After troubleshooting and repair (Paragraph 5-53), perform any necessary adjustments and calibrations (Paragraph 5-55). Before returning the power supply to normal operation, repeat the performance check to ensure that the fault has been properly corrected and that no other faults exist. Before doing any maintenance checks. turn-on power supply, allow a half-hour warm-up, and read the general information regarding measurement techniques (Paragraph 5-6).

5-3 COVER REMOVAL AND REPLACEMENT

5-4 To remove the top and bottom covers, proceed as follows:

a. Insert a small screwdriver in each of the four notches at the front of the unit at the top and bottom. Push the screwdriver under the front panel and gently pry toward the front of the unit to release the holding mechanism.

b. Pull the front panel forward until it clears the top and bottom covers.

c. Remove the rear cover by repeating step a.

d. Pull the rear cover until it clears the top and bottom covers. Then lift off the top cover and lift the unit out of the bottom cover.

5-5 To replace the top and bottom covers, proceed as follows:

a. Place the unit into the bottom cover (identified by the four protruding feet) and align the heat sink into the track in the bottom cover.

b. Place the top cover over the unit and align the track over the heat sink.

c. While holding the covers together at the rear of the unit, carefully push on the rear panel.

d. Position the front panel so that the two slotted ears at the bottom of the panel align with the printed wiring boards.

e. Carefully push on the front panel.

5-6 GENERAL MEASUREMENT TECHNIQUES

5-7 The measuring device must be connected as close to the output terminals as possible when

measuring the output impedance, transient response, regulation, or ripple of the power supply in order to achieve valid measurements. A measurement made across the load includes the impedance of the leads to the load and such lead lengths can easily have an impedance several orders of magnitude greater than the supply impedance, thus invalidating the measurement.

5-8 The monitoring device should be connected as shown in Figure 5-1. Note that when measurements are made at the front terminals, the monitoring leads are connected at A, not B, as shown in Figure 5-1. Failure to connect the measuring device at A will result in a measurement that includes the resistance of the leads between the output terminals and the point of connection.



Figure 5-1. Front Panel Terminal Connections

5-9 For output current measurements, the current sampling resistor should be a four-terminal resistor. The four terminals are connected as shown in Figure 5-2. In addition, the resistor should be of the low noise, low temperature coefficient (less than 30 ppm/°C) type and should be used at no more than 5% of its rated power so that its temperature rise will be minimized.



Figure 5-2. Output Current Measurement Technique

5-10 When using an oscilloscope, ground one terminal of the power supply and then ground the case of the oscilloscope to this same point. Make certain that the case is not also grounded by some other means (power line). Connect both oscilloscope input leads to the power supply ground terminal and check that the oscilloscope is not exhibiting a ripple or transient due to ground loops, pick-up, or other means.

5-11 TEST EQUIPMENT REQUIRED

5-12 Table 5-1 lists the test equipment required to perform the various procedures described in this Section.

| Table | 5-1. | Test | Equipment | Required |
|-------|------|------|-----------|----------|
|-------|------|------|-----------|----------|

| TYPE | REQUIRED CHARACTERISTICS | USE | RECOMMENDED Model |
|--------------------------------|--|--|---|
| Differential Voltmeter | Sensitivity: 1mV full scale (min.). Input impedance: 10 megohms (min.). | Measure DC voltages; calibration procedures | @ 3420 (See Note) |
| Variable Voltage | Range: 90-130 volts. Equipped with voltmeter accurate within 1 volt. | Vary AC input | |
| AC Voltmeter | Accuracy: 2%. Sensitivity: 1mV full scale deflection (min.). | Measure AC voltages and ripple | @ 403B |
| Oscilloscope | Sensitivity: 100µV/cm. Differ- ential input. | Display transient response waveforms | @140A plus 1400A plug-in. 1402A plug-in for spike measurements only. |
| Oscillator | Range: 5Hz to 600KHz. Accuracy: 2%. Output: 10Vrms. | Impedance checks | @ 200CD |
| DC Voltmeter | Accuracy: 1%. Input resistance: 20,000 ohms/volt (min.). | Measure DC voltages | · @ 412A |
| Repetitive Load Switch | Rate: 60-400Hz, 2µsec rise and fall time. | Measure transient response | See Figure 5-9. |
| Resistive Loads | Values: See Paragraph 5-16. | Power supply load resistors | |
| Current Sam- pling Resistor | See R33 in Parts List (Section VI). | Measure current; calibrate meter | |
| Resistor | lKn ±1%, 2 watt non-inductive. | Measure impedance | |
| Resistor | 100 ohm s, ± 5%, 10 watt. | Measure impedance | |
| Capacitor | 500µf, 50WVdc. | Measure impedance | and any one has the last |

NOTE

A satisfactory substitute for a differential voltmeter is to arrange a reference voltage source and null detector as shown in Figure 5-3. The reference voltage source is adjusted so that the voltage difference between the supply being measured and the reference voltage will have the required resolution for the measurement being made. The voltage difference will be a function of the null detector that is used. Examples of satisfactory null detectors are: @419A null detector, a dc coupled oscilloscope utilizing differential input, or a 50mv meter movement with a 100 division scale. For the latter, a 2mv change in voltage will result in a meter deflection of four divisions.



Figure 5-3. Differential Voltmeter Substitute Test Setup

-----CAUTION------

Care must be exercised when using an electronic null detector in which one input terminal is grounded to avoid ground loops and circulating currents.

5-13 PERFORMANCE TEST

5-14 The following test can be used as an incoming inspection check and appropriate portions of the test can be repeated either to check the operation of the instrument after repairs or for periodic maintenance tests. The tests are performed using a 115-VAC 60 Hz, single phase input power source. If the correct result is not obtained for a particular check, do not adjust any controls; proceed to troubleshooting (Paragraph 5-48).

5-15 RATED OUTPUT AND METER ACCURACY

5-16 <u>Voltage</u>. To check the output voltage, proceed as follows:

a. Connect load resistor (RL) indicated in Figure 5-4 across the output terminals of supply.

b. Connect differential voltmeter across (+) and (-) terminals of supply observing correct polarity.

c. Set METER SELECTION switch to VOLTS and turn on supply.

d. Adjust VOLTAGE controls until front panel meter indicates exactly the maximum rated output voltage.

e. Differential voltmeter should indicate maximum rated output voltage within $\pm 2\%.$

5-17 <u>Current.</u> To check the output current, proceed as follows:

a. Connect test setup shown in Figure 5-4.



Figure 5-4. Output Current, Test Setup

b. Set METER SELECTION switch to MA position.

c. Turn on supply and adjust VOLTAGE controls until front panel meter indicates maximum rated output current.

| d. | Differential volt | meter should read as |
|----------|-------------------|----------------------|
| follows: | Model No. | Reading (Vdc) |
| | 6213A | 1 ±0.03V |
| | 6215A | $1.2 \pm 0.036V$ |
| | 6217A | $1.2 \pm 0.036V$ |

5-18 LOAD REGULATION

Definition: The change ΔE_{OUT} in the static value of DC output voltage resulting from a change in load resistance from open circuit to a value which yields maximum rated output current (or vice versa).

5-19 To check the constant voltage load regulation, proceed as follows:

a. Connect test setup as shown in Figure 5-5.

b. Set METER SELECTION switch to MA position.

c. Turn on supply and adjust VOLTAGE controls until front panel meter indicates maximum rated output current.

d. Read and record voltage indicated on differential voltmeter.

e. Disconnect load resistor.

f. Reading on differential voltmeter should not vary from reading recorded in step d by more than 4mV.

5-20 LINE REGULATION

Definition: The change, ΔE_{OUT} , in the static value of DC output voltage resulting from a change in AC input voltage over the specified range from low line (usually 105 volts) to high line (usually 125 volts), or from high line to low line.



Figure 5-5. Load Regulation, Test Setup

5-21 To test the line regulation, proceed as follows:

a. Connect variable auto transformer between input power source and power supply power input.

b. Connect test setup shown in Figure 5-5.
 c. Adjust variable auto transformer for 105

VAC input. d. Set METER SELECTION switch to VOLTS

position. e. Turn on supply and adjust VOLTAGE

controls until front panel meter indicates exactly the maximum rated output voltage.

f. Read and record voltage indicated on differential voltmeter.

g. Adjust variable auto transformer for 125V ac input.

h. Reading on differential voltmeter should not vary from reading recorded in step ${\rm f}$ by more than 4mv.

5-22 Ripple and Noise.

Definition: The residual ac voltage which is superimposed on the dc output of a regulated power supply. Ripple and noise may be specified and measured in terms of its RMS or (preferably) peak-to-peak value.

Ripple and noise measurement can be made at any input ac line voltage combined with any dc output voltage and load current within rating.

5-23 The amount of ripple and noise that is present on the power supply output is measured either in terms of the RMS or (preferably) peak-to-peak value. The peak-to-peak measurement is particularly important for applications where noise spikes could be detrimental to a sensitive load, such as logic circuitry. The RMS measurement is not an ideal representation of the noise, since fairly high output noise spikes of short duration could be present in the ripple and not appreciably increase the RMS value.

5-24 The technique used to measure high frequency noise or "spikes" on the output of a power supply is more critical than the low frequency ripple and noise measurement technique; therefore the former is discussed separately in Paragraph 5-32.

5-25 Ripple and Noise Measurements. Figure 5-6A shows an incorrect method of measuring p-p ripple. Note that a continuous ground loop exists from the third wire of the input power cord of the supply to the third wire of the input power cord of the oscilloscope via the grounded power supply case, the wire between the negative output terminal of the power supply and the vertical input of the scope, and the grounded scope case. Any ground current circulating in this loop as a result of the difference in potential $E_{\rm C}$ between the two ground points causes an IR drop which is in series with the scope input. This IR drop, normally having a 60 Hz line frequency fundamental, plus any pickup on the unshielded leads interconnecting the power supply and scope, appears on the face of the CRT. The magnitude of this resulting noise signal can easily be much greater than the true ripple developed between the plus and minus output terminals of the power supply, and can completely invalidate the measurement.

5-26 The same ground current and pickup problems can exist if an RMS voltmeter is substituted in place of the oscilloscope in Figure 5-6. However, the oscilloscope display, unlike the true RMS meter reading, tells the observer immediately whether the fundamental period of the signal displayed is 8.3 milliseconds (1/120 Hz) or 16.7 milliseconds (1/60 Hz). Since the fundamental ripple frequency present on the output of an \overline{w} supply is 120 Hz (due to full-wave rectification), an oscilloscope display showing a 120 Hz fundamental component is indicative of a "clean" measurement setup, while the presence of a 60 Hz fundamental usually means that an improved setup will result in a more accurate (and lower) value of measured ripple.

5-27 Figure 5-6B shows a correct method of measuring the output ripple of a constant voltage power supply using a single-ended scope. The ground loop path is broken with a 3 to 2 adapter in series with the power supply's AC line plug. Notice,



Figure 5-6. Ripple and Noise, Test Setup

however, that the power supply case is still connected to ground via the power supply output terminals, the leads connecting these terminals to the scope terminals, the scope case and the third wire of the power supply cord.

5-28 Either a twisted pair or (preferably) a shielded two-wire cable should be used to connect the output terminals of the power supply to the vertical input terminals of the scope. When using a twisted pair, care must be taken that one of the two wires is connected both to the grounded terminal of the power supply and the grounded input terminal of the oscilloscope. When using shielded two-wire, it is essential for the shield to be connected to ground at one end only so that no ground current will flow through this shield, thus inducing a noise signal in the shielded leads.

5-29 To verify that the oscilloscope is not displaying ripple that is induced in the leads or picked up from the grounds, the (+) scope lead should be shorted to the (-) scope lead at the power supply terminals. The ripple value obtained when the leads are shorted should be subtracted from the actual ripple measurement.

5-30 In most cases, the single-ended scope method of Figure 5-6B will be adequate to eliminate non-real components of ripple and noise so that a satisfactory measurement may be obtained. However, in more stubborn cases, or in measurement situations where it is essential that both the power supply case and the oscilloscope case be connected to ground (e.g. if both are rack-mounted), it may be necessary to use a differential scope with floating input as shown in Figure 5-6C. If desired, two single conductor shielded cables may be substituted in place of the shielded two-wire cable with equal success. Because of its common mode rejection, a differential oscilloscope displays only the difference in signal between its two vertical input terminals, thus ignoring the effects of any common mode signal introduced because of the difference in the AC potential between the power supply case and scope case. Before using a differential input scope in this manner, however, it is imperative that the common mode rejection capability of the scope be verified by shorting together its two input leads at the power supply and observing the trace on the CRT. If this trace is a straight line, the scope is properly ignoring any common mode signal present. If this trace is not a straight line, then the scope is not rejecting the ground signal and must be realigned in accordance with the manufacturer's instructions until proper common mode rejection is attained.

5-31 To check the ripple and noise output, proceed as follows:

a. Connect the oscilloscope or RMS voltmeter as shown in Figures 5-6B or 5-6C.

b. Adjust VOLTAGE control until front panel meter indicates maximum rated output voltage.

c. The observed ripple and noise should be less than 200 $\mu Vrms$ and 1mV p-p.

5-32 Noise Spike Measurement. When a high frequency spike measurement is being made, an instrument of sufficient bandwidth must be used; an oscilloscope with a bandwidth of 20 MHz or more is adequate. Measuring noise with an instrument that has insufficient bandwidth may conceal high frequency spikes detrimental to the load.

5-33 The test setups illustrated in Figures 5-6A and 5-6B are generally not acceptable for measuring spikes; a differential oscilloscope is necessary. Furthermore, the measurement concept of Figure 5-6C must be modified if accurate spike measurement is to be achieved:

1. As shown in Figure 5-7, two coax



Figure 5-7. Noise Spike Test Setup

cables, must be substituted for the shielded twowire cable.

2. Impedance matching resistors must be included to eliminate standing waves and cable ringing, and the capacitors must be connected to block the DC current path.

3. The length of the test leads outside the coax is critical and must be kept as short as possible; the blocking capacitor and the impedance matching resistor should be connected directly from the inner conductor of the cable to the power supply terminals.

4. Notice that the shields of the power supply end of the two coax cables are not connected to the power supply ground, since such a connection would give rise to a ground current path through the coax shield, resulting in an erroneous measurement.

5. The measured noise spike values must be doubled, since the impedance matching resistors constitute a 2-to-1 attenuator.

6. The noise spikes observed on the oscilloscope should be less than 0.5mV p-p.

5-34 The circuit of Figure 5-7 can also be used for the normal measurement of low frequency ripple and noise; simply remove the four terminating resistors and the blocking capacitors and substitute a higher gain vertical plug-in in place of the wideband plug-in required for spike measurements. Notice that with these changes, Figure 5-7 becomes a two-cable version of Figure 5-6C.

5-35 OUTPUT IMPEDANCE

Definition: At any given frequency of load change, $\Delta E_{OUT} / \Delta I_{OUT}$. Strictly speaking the definition applies only for a sinusoidal load disturbance, unless, of course, the measurement is made at zero frequency (DC). The output impedance of an ideal constant voltage power supply would be zero at all frequencies, while the output impedance for an ideal constant current power supply would be infinite at all frequencies.

The output impedance of a power supply is normally not measured, since the measurement of transient recovery time reveals both the static and dynamic output characteristics with just one measurement. The output impedance of a power supply is commonly measured only in those cases where the exact value at a particular frequency is of engineering importance.

5-36 To check the output impedance, proceed as follows:

a. Connect test setup shown in Figure 5-8.



Figure 5-8. Output Impedance, Test Setup

b. Set METER SELECTION switch to VOLTS position.

c. Turn on supply and adjust VOLTAGE controls until front panel meter reads 20 volts.

d. Set AMPLITUDE control on Oscillator to 10 volts (E_{in}), and FREQUENCY control to 100 Hz.

e. Record voltage across output terminals of the power supply (E_0) as indicated on AC voltmeter. f. Calculate the output impedance by the

following formula:

$$Z_{out} = \frac{E_0 R}{E_{in} - E_0}$$

 ${\rm E}_{\rm O}$ = rms voltage across power supply output terminals.

R = 1000

 $E_{in} = 10$ volts

g. The output impedance ($Z_{\rm Out}$) should be less than 0.030 ohms.

h. Using formula of step f, calculate output impedance at frequencies of $50 \, \text{kHz}$ and $500 \, \text{kHz}$. Values should be less than 0.5 ohm and 3.0 ohms, respectively.

5-37 <u>Output Inductance</u>. To check the output inductance, repeat steps a through f at frequencies of 10 kHz, 50 kHz and 100 kHz. Calculate the output inductance (L) using the following formula:

$$L = \frac{XL}{2 \pi f}$$
 (See Note)

The oscillator frequency is equivalent to f in the equation. The output inductance should be less than 20 microhenries.

NOTE

The equation assumes that $X_{\rm L}$ is much greater than $R_{\rm out}$ and therefore $X_{\rm L}\!=\!{\rm Zout}$.

5-38 CURRENT LIMIT

5-39 To check the current limiting characteristics of the supply, proceed as follows:

a. Attach the multimeter or a milliameter to the output terminals of the supply. Set the meter for approximately 600 mA. The internal resistance of the meter is low enough to overload the supply so that the output will current limit.

b. Adjust the VOLTAGE controls fully clockwise.

c. The meter should read as follows: Model 6213A 1300 ± 50mA 6215A 475 ± 10mA 6217A 250 ± 10mA

5-40 TRANSIENT RECOVERY TIME Definition: The time "X" for output voltage recovery to within "Y" millivolts of the nominal output voltage following a "Z" amp step change in load current — where: "Y" is specified separately for each model but is generally of the same order as the load regulation specification. The nominal output voltage is defined as the DC level half way between the static output voltage before and after the imposed load change, and

"Z" is the specified load current change, normally equal to the full load current rating of the supply.

5-41 Transient recovery time may be measured at any input line voltage combined with any output voltage and load current within rating. 5-42 Reasonable care must be taken in switching the load resistance on and off. A hand-operated switch in series with the load is not adequate, since the resulting one-shot displays are difficult to observe on most oscilloscopes, and the arc energy occurring during switching action completely masks the display with a noise burst. Transistor load switching devices are expensive if reasonably rapid load current changes are to be achieved.

5-43 A mercury-wetted relay, as connected in the load switching circuit of Figure 5-9 should be used for loading and unloading the supply. When this load switch is connected to a 60 Hz AC input, the mercury-wetted relay will open and close 60 times per second. Adjustment of the 25K control permits adjustment of the duty cycle of the load current switching and reduction in jitter of the oscilloscope display.

5-44 The maximum load ratings listed in Figure 5-9 must be observed in order to preserve the mercurywetted relay contacts. Switching of larger load currents can be accomplished with mercury pool relays; with this technique fast rise times can still be obtained, but the large inertia of mercury pool relays limits the maximum repetition rate of load switching and makes the clear display of the transient recovery characteristic on an oscilloscope more difficult.



Figure 5-9. Transient Recovery Time, Test Setup

5-45 To check the transient recovery time, proceed as follows:

a. Connect test setup shown in Figure 5-9.

b. Set METER SELECTION switch to mA.

c. Turn on supply and adjust voltage controls until front panel meter indicates exactly the maximum rated output current.

d. Close the line switch on the repetitive load switch setup.

e. Set the oscilloscope for internal sync and lock on either the positive or negative load transient spike.

f. Set the vertical input of the oscilloscope for ac coupling so that small dc level changes in the output voltage of the power supply will not cause the display to shift.

g. Adjust the vertical centering on the scope so that the tail ends of the no load and full load waveforms are symmetrically displaced about the horizontal center line of the oscilloscope. This center line now represents the nominal output voltage defined in the specification.

h. Adjust the horizontal positioning control so that the trace starts at a point coincident with a major graticule division. This point is then representative of time zero.

i. Increase the sweep rate so that a single transient spike can be examined in detail.

j. Adjust the sync controls separately for the positive and negative going transients so that not only the recovery waveshape but also as much as possible of the rise time of the transient is displayed.



Figure 5-10. Transient Recovery Time, Waveforms

k. Starting from the major graticule division representative of time zero, count to the right 50 μ sec and vertically 10 mV. Recovery should be within these tolerances as illustrated in Figure 5-10

5-46 TROUBLESHOOTING

5-47 Components within Hewlett-Packard power supplies are conservatively operated to provide maximum reliability. In spite of this, parts within a supply may fail. Usually the instrument must be immediately repaired with a minimum of "down time" and a systematic approach as outlined in succeeding paragraphs can greatly simplify and speed up the repair.

5-48 TROUBLE ANALYSIS

5-49 <u>General</u>. Before attempting to troubleshoot this instrument, ensure that the fault is with the instrument and not with an associated circuit. The performance test (Paragraph 5-13) enables this to be determined without having to remove the instrument from the cabinet.

5-50 Once it is determined that the power supply is at fault, check for obvious troubles such as open fuse, a defective power cable, or an input power failure. Next, remove the top and bottom covers as described in Paragraph 5-3 and inspect for open connections, charred components, etc. If the trouble source cannot be detected by visual inspection, follow the detailed procedure outlined in succeeding paragraphs. Once the defective component has been located (by means of visual inspection or trouble analysis) correct it and re-conduct the performance test. If a component is replaced, refer to the repair and replacement and adjustment and calibration paragraphs in this section.

5-51 A good understanding of the principles of operation is a helpful aid in troubleshooting, and it is recommended that the reader review Section IV of the manual before attempting to troubleshoot the unit in detail. Once the principles of operation are understood, logical application of this knowledge used in conjunction with the normal voltage readings shown on the schematic and the additional procedures given in the following paragraphs should suffice to isolate a fault to a component or small group of components. The normal voltages shown on the schematic are positioned adjacent to the applicable test points (identified by encircled numbers on the schematic and printed wiring boards).

5-52 Table 5-2 includes the symptoms and probable causes of many possible troubles. If either high or low output voltage is a symptom, there are two methods of isolating the fault. The first is a simplified procedure that involves only measuring voltages; the second is a more thorough approach requiring that transistor stages be opened or shorted. Both methods are described as follows: 1. First, the reference, bias, and filtered dc voltages as given in Table 5-3 should be checked. Then the voltage levels at critical points (base and collector) in the feedback loop should be measured and compared to the normal voltages given on the overall schematic diagram at the rear of the manual. This method of troubleshooting a

feedback loop is not always conclusive; a better method is described in (2).

2. First, measure the reference, bias, and filtered dc voltages as given in Table 5-3. Then, drive each stage in the feedback loop into conduction or cutoff by either shorting or opening the previous stage as indicated in Tables 5-4 or 5-5.

| Table | 5-2. | Common | Troubles |
|-------|------|---|-----------|
| | | ~ | ********* |

| SYMPTOM | PROBABLE CAUSE |
|--|---|
| Low output or no output voltage | Refer to Table 5-3, then 5-4. |
| High output voltage | Refer to Table 5-3, then 5-5. |
| High rippie | a. Check operating setup for ground, refer to Paragraph 5-22. b. If output floating, connect 1µf capacitor between output and ground. c. Check for excessive internal ripple; refer to Table 5-3. d. Ensure that supply is not in current limit operation under loaded conditions. To prevent this condition, increase load resistance so that output current does not exceed maximum rated output. e. Check for low voltage across C5 or C9. |
| Poor line regulation | a. Improper measuring technique; refer to Paragraph 5-6. b. Check reference circuit voltages, Table 5-3. |
| Poor load regulation (Constant Voltage) | a. Improper measuring technique; refer to Paragraph 5-6. b. Check reference circuit voltages (Table 5-3). c. Ensure that supply is not in current limit operation under loaded conditions. To prevent this condition, ensure that output current does not exceed maximum rated output. |
| Oscillates | a. Check C3 and R17. |
| Poor stability (Constant Voltage) | a. Check +6.2Vdc reference voltage (Table 5-3). b. Noisy programming resistor R10 or R11. c. CR1, CR2 leaky. d. Check R1, R12, and C1 for noise or drift. e. Stage Q1/Q2 defective. |
| Poor transient recovery | a. Check R17 and C3. |

| METER COMMON | METER POSITIVE | NORMAL VDC | NORMAL RIPPLE (P~P) | PROBABLE CAUSE |
|-----------------|-------------------|---|------------------------|-------------------------|
| C5(-) | C5(+) | +48 ± 4.8V | 2V | T1, C10, CR10, CR11, C5 |
| + S | 7 | $+12.4 \pm 0.6V$ | 0.5mV | VR4,Q11,VR7 |
| + S | 8 | +6.2 ± 0.3V | 0.2mV | VR6,R25 |
| 9 | +S | +6.2 ± 0.3V | 0.lmV | VR3,Q9,R30,VR8 |
| 11 | +S | +12.4 ± 0.6V | 4.5mV | VR1,R27,R30 |
| -OUT | 6 | 22 ± 2.2V (6213A) 44 ± 4.5V (6215A) 78 ± 7.8V (6217A) | 3V 400mV 500mV | CR15, CR16, C9, R32, T1 |

Table 5-3. Reference, Bias, and Filtered DC Troubleshooting

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Table 5-4. Low Output Voltage Troubleshooting

| STEP | ACTION | RESPONSE | PROBABLE CAUSE |
|------|---|---|---|
| 1 | Turn the VOLTAGE control fully clockwise and disconnect the load | | |
| 2 | To eliminate the current limit circuit as a cause of the mal- function, remove CR4 cathode or anode lead | a. Output increases b. Output remains low | a. CR4 or Q3 defective b. Reconnect CR4 and proceed to Step 3 |
| 3 | Check conduction of Q7 by con- necting a jumper between Q5 emitter and base | a. Output remains low b. Output increases | a. Q7, CR7, or associated parts defectiveb. Remove jumper and proceed to Step 4 |
| 4 | Check turnoff of Q5 by shorting Q4 emitter to collector | a. Output remains low b. Output increases | a. Q5,R19,R20 defective b. Remove jumper and proceed to Step 5 |
| 5 | Check conduction of Q4 by shorting Q1 emitter to collector | a. Output remains low b. Output increases | a. Stage Q4 defective b. Stage Q1/Q2 defective. Check R10, R11, C1 for short and R12 for open. |

| STEP | ACTION | RESPONSE | PROBABLE CAUSE |
|------|--|---|--|
| 1 | Turn the VOLTAGE control to ap- proximately mid-range and dis- connect the load. If the output voltage should rise to an exces- sive value during the following procedures, the VOLTAGE control could be damaged if it is turned fully CCW. | | |
| 2 | Check turnoff of Q7 by shorting Q5 emitter to collector | a. Output remains high b. Output decreases | a. Q7, CR7, R20 defective. b. Remove short across Q5 and proceed to Step 3. |
| | Check conduction of Q5 by removing Q4 collector lead | a. Output remains high b. Output decreases | a. Stage Q5 defective. b. Replace Q4 collector lead and proceed to Step 4. |
| 4 | Check turnoff of Q4 by shorting Q1 emitter to collector | a. Output remains high b. Output decreases | a. Stage Q4 defective b. Stage Q1/Q2 defective. Check R10,R11 for open and R12 for short. |

Table 5-5. High Output Voltage Troubleshooting

5-53 REPAIR AND REPLACEMENT

5-54 Before servicing a printed wiring board, refer to Figure 5-11. Section VI of this manual contains a tabular list of the instruments replaceable parts. Before replacing a semiconductor device, refer to Table 5-6 which lists the special characteristics of selected semiconductors. If the device to be replaced is not listed in Table 5-6, the standard manufacturers part number listed in Section VI is applicable.

| REFERENCE DESIGNATOR | CHARACTERISTICS | le part no. | SUGGESTED REPLACEMENT |
|-------------------------|--|-------------|--------------------------|
| Q7 | Power NPN Silicon $h_{fe} = 35 \text{ min.} @ 1 = 4 \text{ Ampere}$ $V_{CE} = 4 \text{ Volts.}$ | 1854-0225 | 2N3055 R.C.A. |

Excessive heat or pressure can lift the copper strip from the board. Avoid damage by using a low power soldering iron (50 watts maximum) and following these instructions. Copper that lifts off the board should be cemented in place with a quick drying acetate base cement having good electrical insulating properties.

A break in the copper should be repaired by soldering a short length of tinned copper wire across the break.

Use only high quality rosin core solder when repairing etched circuit boards. NEVER USE PASTE FLUX. After soldering, clean off any excess flux and coat the repaired area with a high quality electrical varnish or lacquer.

When replacing components with multiple mounting pins such as tube sockets, electrolytic capacitors, and potentiometers, it will be necessary to lift each pin slightly, working around the components several times until it is free.

WARNING: If the specific instructions outlined in the steps below regarding etched circuit boards without eyelets are not followed, extensive damage to the etched circuit board will result.



Figure 5-11. Servicing Printed Wiring Boards

Table 5-7. Calibration Adjustment Summary

| Adjustment or Calibration | Paragraph | Control Device |
|---------------------------|-----------|----------------|
| Meter Zero | 5-57 | Pointer |
| Ammeter Tracking | 5-59 | R72 |
| "Zero" Volt Output | 5-61 | R6 or R8 |
| Current Limit | 5-63 | R81 |

5-55 ADJUSTMENT AND CALIBRATION

5-56 Adjustment and calibration may be required after performance testing, troubleshooting, or repair and replacement. Perform only those adjustments that affect the operation of the faulty circuit and no others. Table 5-7 summarizes the adjustments and calibrations contained in the following paragraphs.

5-57 METER MECHANICAL ZERO

5-58 Proceed as follows to zero meter:

a. Turn off instrument (after it has reached normal operating temperature) and allow 30 seconds for all capacitors to discharge.

b. Insert sharp pointed object (pen point or awl) into the small hole at top of round black plastic disc located directly below meter face.

c. Rotate plastic disc clockwise (cw) until meter reads zero, then rotate ccw slightly in order to free adjustment screw from meter suspension. If pointer moves, repeat steps b and c.

5-59 METER CALIBRATION

5-60 To calibrate the ammeter, proceed as follows:

a. Connect test setup as shown on Figure 5-4.

b. Set METER SELECTION switch to mA

position.

c. Turn on supply and adjust VOLTAGE controls so that differential voltmeter indicates exactly 1.2 volts for 6215A and 6217A, and 1 Volt for 6213A.

d. Adjust R47 until front panel ammeter indicates: 6213A 1A

| · 🖓 • | 0 L L OF1 | 1 <i>m</i> |
|-------|-----------|------------|
| | 6215A | 400mA |

| 6217A | 200mA |
|-------|-------|
| | |

5-61 ZERO VOLTS OUTPUT ADJUSTMENT

5-62 To calibrate the output voltage so that there

is zero volts output when the VOLTAGE controls are fully ccw, proceed as follows:

a. Connect differential voltmeter between (+) and (-) output terminals.

b. Short out voltage controls by connecting jumper across R10 and R11.

c. Turn on supply and observe reading on differential voltmeter.

d. If it is more positive than 0 volts, shunt resistor R5 with a decade resistance box.

e. Adjust decade resistance until differential voltmeter reads zero, then shunt R5 with resistance value equal to that of the decade resistance.

f. If reading of step c was more negative than 0 volts, shunt resistor R7 with the decade resistance.

g. Adust decade resistance until differential voltmeter reads zero, then shunt R7 with resistance value equal to that of the decade resistance.

5-63 OUTPUT CURRENT LIMIT ADJUSTMENT

5-64 To adjust the limiting level of the output current, proceed as follows:

a. Attach the multimeter or a milliammeter to the output terminals of the supply. Set the meter for approximately 600 mA. The internal resistance of the meter is low enough to overload the supply so that the output will current limit.

b. Adjust the VOLTAGE controls fully clock-wise.

c. Adjust current limit control R50 for the following indications on the multimeter:

| Model | Current Limit |
|-------|---------------|
| 6213A | 1300mA |
| 6215A | 475mA |
| 6217A | 250mA |

SECTION VI REPLACEABLE PARTS

6-1 INTRODUCTION

6-2 This section contains information for ordering replacement parts.

6-3 Table 6-4 lists parts in alpha-numerical order of the reference designators and provides the following information:

a. Reference Designators. For abbreviations, refer to Table 6-1.

b. Description. Refer to Table 6-2 for abbre-viations.

c. Total Quantity (TQ) used in the instrument; given only first time the part number is listed.

d. Manufacturer's part number.

e. Manufacturer's code number. Refer to

Table 6-3 for manufacturer's name and address.

f. @ Part Number.

g. Recommended spare parts quantity (RS) for complete maintenance of one instrument during one year of isolated service.

h. Parts not identified by a reference designator are listed at the end of Table 6-4 under Miscellaneous.

6-4 ORDERING INFORMATION

6-5 To order a replacement part, address order or inquiry to your local Hewlett-Packard sales office (see lists at rear of this manual for addresses).

6-6 Specify the following information for each part:

a. Model and complete serial number of instrument.

b. Hewlett-Packard part number.

c. Circuit reference designator.

d. Description.

6-7 To order a part not listed in Table 6-4, give a complete description of the part and include its function and location.

Table 6-1. Reference Designators

| A = | assembly | CR = | diode |
|-----|-----------|------|------------------|
| B = | motor | DS = | device, |
| C = | capacitor | | signaling (lamp) |
| 1 | | | |

Table 6-1. Reference Designators (Continued)

| E | = | misc. electronic part | RT S | | thermistor switch |
|---|---|--------------------------|---------|---|----------------------|
| F | = | fuse | T | = | transformer |
| Ĵ | = | jack | V | | vacuum tube, |
| К | | relay | | | neon bulb, |
| L | _ | inductor | | | photocell, etc. |
| М | = | meter | Х | | socket |
| Ρ | = | plug | XF | - | fuseholder |
| Q | | transistor | XDS | Ħ | lampholder |
| R | = | resistor | Z | = | network |

Table 6-2. Description Abbreviations

| a | = amperes (| obd = order by descrip- |
|-------|----------------------------|-------------------------|
| С | = carbon | tion |
| cer | = ceramic H | o = peak |
| coef | = coefficient | pc = printed circuit |
| com | = common | board |
| comp | = composition | of = picofarads = |
| conn | = connection | 10-12 farads |
| crt | = cathode-ray | pp = peak-to-peak |
| | tube I | opm = parts per million |
| dep | = deposited | pos = position(s) |
| elect | = electrolytic | poly = polystyrene |
| encar |) = encapsulated | pot = potentiometer |
| f | = farads | prv = peak reverse |
| fxd | = fixed | voltage |
| GE | = germanium | rect = rectifier |
| grd | = ground(ed) | rot = rotary |
| h | = henries | rms = root-mean-square |
| Hg | = mercury | s-b = slow-blow |
| impg | = impregnated | sect = section(s) |
| ins | = insulation(ed) | Si = silicon |
| K | = kilo $=$ 1000 | sil = silver |
| lin | = linear taper | sl = slide |
| log | = logarithmic | td = time delay |
| | taper | TiO2 = titanium dioxide |
| mA | $=$ milli $= 10^{-3}$ | tog = toggle |
| M | = megohms | tol = tolerance |
| ma | = milliamperes | trim = trimmer |
| μ | = micro = 10 ⁻⁶ | twt = traveling wave |
| mfr | = manufacturer | tube |
| mtg | = mounting | var = variable |
| my | = mylar | w/ = with |
| NC | = normally | W = watts |
| | closed | w/o = without |
| Ne | = neon | cmo = cabinet mount |
| NO | = normally open | only |
| 1 | | |

6-1

Table 6-3. Code List of Manufacturers

| r | | | r |
|------|------------|--|----------|
| 1 | DDE 10. | MANUFACTURER ADDRESS | CO NG |
| | | EBY Sales Co. New York, N.Y. | 068 |
| | | Aerovox Corp. New Bedford, Mass. | |
| 00 | 0853 | Sangamo Electric Compary, | 071 |
| | | Ordill Division (Capacitors) Marion, Ill. | |
| 01 | 1121 | Allen Bradley Co. Milwaukee, Wis. | 071 |
| 01 | 1255 | | |
| | | Beverly Hills, Calif. | 072 |
| 01 | l281 | TRW Semiconductors, Inc. | |
| | | Lawndale, Calif. | |
| 01 | L295 | Texas Instruments, Inc. Semiconductor- | 073 |
| | | Components Division Dallas, Texas | 073 |
| | | RCL Electronics, Inc. Manchester, N. H. | |
| | | Amerock Corp. Rockford, Ill. | |
| 02 | 2114 | Ferroxcube Corp. of America | |
| | | Saugerties, N.Y. | 077 |
| | | Fenwal Laboratories Morton Grove, Ill. | |
| 02 | 2660 | Amphenol-Borg Electronics Corp. | 079 |
| | | Broadview, Ill. | 079 |
| 02 | 2735 | Radio Corp. of America, Commercial | |
| | | Receiving Tube and Semiconductor Div. | 08.5 |
| | | Somerville, N.J. | 087 |
| 03 | 35.08 | G.E. Semiconductor Products Dept. | 087 |
| | | Syracuse, N.Y. | 088 |
| | | Eldema Corp. Compton, Calif. | 091 |
| 03 | 877 | Transitron Electronic Corp. | 0.00 |
| 0.2 | 0000 | Wakefield, Mass. Pyrofilm Resistor Co. Cedar Knolls, N.J. | 093 |
| | | Arrow, Hart and Hegeman Electric Co. | 112 |
| | 1005 | Hartford, Conn. | 112 |
| 04 | 072 | ADC Electronics, Inc. Harbor City, Calif. | 117 |
| | | Caddell-Burns Mfg. Co. Inc. | 117 |
| | | Mineola, N.Y. | 121 |
| 04 | 404 | Dymec Division of | 1.61 |
| | | Hewlett-Packard Co. Palo Alto, Calif. | 126 |
| 04 | 713 | Motorola, Inc., Semiconductor | 144 |
| | | Products Division Phoenix, Arizona | 1 |
| 05 | 277 | Westinghouse Electric Corp. | 146 |
| | | Semi-Conductor Dept. Youngwood, Pa. | 149 |
| . 05 | 347 | Ultronix, Inc. Grand Junction, Colo. | _ |
| 06 | 486 | North American Electronics, Inc. | |
| | | Lynn, Mass. | 159 |
| 06 | 540 | Amathom Electronic Hardware Co., Inc. | |
| 1 | | New Rochelle, N.Y. | 162 |
| 06 | 555 | Beede Electrical Instrument Co., Inc. | |
| ł | | Penacook, N.H. | 1 |
| 06 | 666 | General Devices Co, , Inc. | 167 |
| | | Indianapolis, Ind. | |
| 06 | 751 | Nuclear Corp. of America, Inc., | 175 |
| | | U.S. Semcor Div. Phoenix, Arizona | |
| L | | | L |

| CODE NO. | MANUFACTURER ADDRESS |
|---|---|
| 06812 | Torrington Mfg. Co., West Div. Van Nuvs. Calif. |
| 07137 | Transistor Electronics Corp. Minneapolis, Minn. |
| 07138 | Westinghouse Electric Corp. |
| 07263 | Electronic Tube Div. Elmira, N.Y. Fairchild Semiconductor Div. of Fairchild Camera and Instrument Corp. Mountain View, Calif. |
| 07387 07397 | Birtcher Corp., The Los Angeles, Calif. Sylvania Electric Products Inc. Mountain View Operations of Sylvania Electronic Systems |
| 07716 | Mountain View, Calif. International Resistance Co. |
| 07910 07933 | Burlington, Iowa Continental Device Corp. Hawthorne, Calif. Raytheon Mfg. Co., Semiconductor Div. Mountain View, Calif. |
| 08530 08717 08730 08863 09182 | Reliance Mica Corp. Brooklyn, N.Y. Sloan Company Sun Valley, Calif. Vemaline Products Co. Franklin Lakes, N.J. Nylomatic Corp. Morrisville, Pa. Hewlett-Packard Co., Harrison Division Berkeley Heights, N. J. |
| 09353 11236 11237 | C & K Components Newton, Mass. CTS of Berne, Inc. Berne, Ind. Chicago Telephone of California, Inc. So. Pasadena, Calif. |
| 11711 12136 | General Instrument Corp., Semiconductor Prod. Group, Rectifier Div. Newark, N.J. Philadelphia Handle Co., Inc. |
| 12697 14493 | |
| 14655 14936 | Cornell-Dubilier Elec. Corp. Newark, N.J. General Instrument Corp., Semiconductor Prod. Group, Semiconductor Div. Hicksville, N.Y. |
| 15909 | Daven Div. of Thos. Edison Industries, McGraw Edison Co. Livingston, N.J. |
| 16299 | Corning Glass Works, Electronic Components Div. Raleigh, N.C. |
| 16758 | Delco Radio Div. of General Motors Corp. Kokomo, Ind. |
| 17545 | Atlantic Semiconductors, Inc. Asbury Park, N.J. |

Table 6-3. Code List of Manufacturers (Continued)

| NO.MANUFACTURERADDRESSNO.19315The Bendix Corp., Eclipse Pioneer Div. Teterboro, N. J.7313819701Electra Mfg. Co.Independence, Kan.21520Fansteel Metallurgical Corp. No. Chicago, Ill.7344522229Union Carbide Corp., Linde Div., Kemet Dept.No. Chicago, Ill.22767TIT Semiconductors, A Division of International Telephone & Telegraph Corp. Palo Alto, Calif.7355924446General Electric Co.Schenectady, N. Y.24455General Electric Co.Schenectady, N. Y.24456General Radio Co.West Concord, Mass.28480Hewlett-Packard Co.Palo Alto, Calif.741937419328420Heyman Mfg. Co.Kenllworth, N. J.3173G. E., Tube Dept.Owensboro, Ky.33173G. E., Tube Dept.Owensboro, Ky.33434Lectrohm, Inc.Chicago, Ill.75042Simpson Electric Co.Noitago, Mass.76493Fower Tube Div.Waltham, Mass.76494Polaroid CorporationCambridge, Mass.77065Simpson Electric Co.Noitadass.77066Simpson Electric Co.Noitadass.77433Amperite Co., Inc.Union City, N. J.77253Amperite Co., Inc.Union City, N. J.77264Superior Electric Co.Stocago, Ill.77343Ward-Leonard Electric Co.Stocago, Ill.77343Maperite Co., Inc.Union City, N. J.77063Belden Mfg. Co.Chicago, I | | | |
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| Teterboro, N.J.19701Electra Mfg. Co.Independence, Kan.21520Fansteel Metallurgical Corp.No. Chicago, Ill.22229Union Carbide Corp., Linde Div., Kemet Dept.No. Chicago, Ill.22767ITT Semiconductors, A Division of International Telephone & Telegraph Corp.7350624446General Electric Co.Schenectady, N.Y.24455General Electric Co., Lamp Division Nela Park, Cleveland, Ohio7357424655General Radio Co.West Concord, Mass.24460Hewlett-Packard Co.Palo Alto, Calif.24655General Radio Co.West Concord, Mass.28480Hewlett-Packard Co.Palo Alto, Calif.74545G. F., Tube Dept.Owensboro, Ky.35434Lectrohm, Inc.Chicago, Ill.37942P.R. Mallory & Co., Inc.Indianapolis, Ind.44655Ohmite Manufacturing Co.Skokle, Ill.7904Polaroid CorporationCambridge, Mass.75052Simpson Electric Co.Mitham, Mass.55026Simpson Electric Co.Mitham, Mass.76493Sprague Electric Co.Mitham, Mass.7063Superior Electric Co.Mitham, Mass.71400Bussmann Mfg. Div. of McGraw-Edison Co.St. Louis, Mo.7753Ginch Mig. Co.Nilloughby, Ohio71406L.T. Cannon Electric Inc.776671400Bussmann Mfg. Div. of McGraw-Edison Co.Nilloughby, Ohio71453Cinch Mig. Co.New York, N.Y.72644 <t< th=""><th>1</th><th>MANUFACTURER ADDRESS</th><th>CODE NO.</th></t<> | 1 | MANUFACTURER ADDRESS | CODE NO. |
| 19701Electra Mfg. Co.Independence, Kan.7329321520Fansteel Metallurgical Corp.No. Chicago, Ill.7344522229Union Carbide Corp., Linde Div., Kemet Dept.Mountain View, Calif.22767ITT Semiconductors, A Division of International Telephone & Telegraph Corp.7350624446General Electric Co.Schenectady, N.Y.24455General Electric Co., Lamp Division | 19315 | The Bendix Corp., Eclipse Pioneer Div. | 73138 |
| No.Chicago, Ill.7344522229Union Carbide Corp., Linde Div., Kemet Dept.Mountain View, Calif.22767ITT Semiconductors, A Division of International Telephone & Telegraph Corp.7350624446General Electric Co.Schenectady, N.Y.24455General Electric Co., Lamp Division Nela Park, Cleveland, Ohio7357824655General Radio Co.West Concord, Mass.24480Hewlett-Packard Co.Palo Alto, Calif.28480Hewlett-Packard Co.Palo Alto, Calif.28480Hewlett-Packard Co.Palo Alto, Calif.28480Hewlett-One, Inc.Chicago, Ill.30173G. E., Tube Dept.Owensboro, Ky.35434Lectrohm, Inc.Chicago, Ill.37942P.R. Mallory & Co., Inc.Indianapolis, Ind.44655Ohmite Manufacturing Co.Skokie, Ill.47904Polaroid CorporationCambridge, Mass.75015Sprague Electric Co.Chicago, Ill.76056Simpson Electric Co.Matham, Mass.55026Simpson Electric Co.Bristol, Conn.61637Union Carbide Corp.New York, N.Y.70903Belden Mfg. Co.Chicago, Ill.71450CTS CorporationElkhart, Ind.71450CTS CorporationElkhart, Ind.71450CTS CorporationElkhart, Ind.71450Cancenabelov. of Globe Union, Inc.Milwaukee, Wis.784871590Centralab Div. of Globe Union, Inc.71785Cinch Mfg. Co. <td></td> <td>Electra Mfg. Co. Independence, Kan.</td> <td>73293</td> | | Electra Mfg. Co. Independence, Kan. | 73293 |
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| 22767ITT Semiconductors, A Division of International Telephone & Telegraph Corp.7350624446General Electric Co.Schenectady, N.Y.24455General Electric Co., Lamp Division Nela Park, Cleveland, Ohio24655General Radio Co.West Concord, Mass.28480Hewlett-Packard Co.Palo Alto, Calif,28480Hewlett-Packard Co.Palo Alto, Calif,28480Hewlett-Packard Co.Palo Alto, Calif,28480Hewlett-Packard Co.Palo Alto, Calif,28480Hewlett-Packard Co.Chicago, Ill,3173G. E., Tube Dept.Owensboro, Ky,35434Lectrohm, Inc.Chicago, Ill,7542P.R. Mallory & Co., Inc. Indianapolis, Ind,42190Muter Co.Chicago, Ill,4655Ohmite Manufacturing Co.Skokie, Ill,7904Polaroid CorporationCambridge, Mass.7642Sprague Electric Co.Chicago, Ill,7653Simpson Electric Co.Belden, Mass.5026Simpson Electric Co.Noth Adams, Mass.58474Superior Electric Co.Miternon, N.Y.70563Amperite Co., Inc.Union City, N.J.70903Belden Mfg. Co.St. Louis, Mo.71450CTS CorporationElkhart, Ind.71450CTS CorporationElkhart, Ind.71450Centralab Div. of Globe Union, Inc.Milwaukee, Wis.7188Cinch Mfg. Co.New York, N.Y.71785Cinch Mfg. Co.New York, N.Y.7184Dow Corning Corp | 22229 | Kemet Dept. Mountain View, Calif. | |
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| 24655General Radio Co.West Concord, Mass.7419328480Hewlett-Packard Co.Palo Alto, Calif.7454528520Heyman Mfg. Co.Kenilworth, N. J.7486833173G. E., Tube Dept.Owensboro, Ky.7436833173G. E., Tube Dept.Owensboro, Ky.748683173G. E., Tube Dept.Owensboro, Ky.7454537942P.R. Mallory & Co., Inc. Indianapolis, Ind.7504242190Muter Co.Chicago, Ill.7518344655Ohmite Manufacturing Co.Skokie, Ill.47904Polaroid CorporationCambridge, Mass.759159956Raytheon Mfg. Co., Microwave and Power Tube Div.Waltham, Mass.759155026Simpson Electric Co.Chicago, Ill.7685456289Sprague Electric Co.North Adams, Mass.7706658474Superior Electric Co. Mt. Vernon, N. Y.7705377056370903Belden Mfg. Co.Chicago, Ill.7734371400Bussmann Mfg. Div. of McGraw-Edison Co.St. Louis, Mo.7763471450CTS CorporationElkhart, Ind.7146871590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.785271744Chicago Miniature Lamp Works Chicago, Ill.79307184Dow Corning Corp.Midland, Mich.793072619Dialight CorporationBrooklyn, N.Y.79727265Drake Mfg. Co.Chica | 21100 | Nela Park, Cleveland, Ohio | |
| 28480Hewlett-Packard Co.Palo Alto, Calif.7454528520Heyman Mfg. Co.Kenilworth, N. J.7466833173G. E., Tube Dept.Owensboro, Ky.35434Lectrohm, Inc.Chicago, Ill.37942P.R. Mallory & Co., Inc. Indianapolis, Ind.7504242190Muter Co.Chicago, Ill.44655Ohmite Manufacturing Co.Skokie, Ill.47904Polaroid CorporationCambridge, Mass.49956Raytheon Mfg. Co., Microwave and Power Tube Div.7649355026Simpson Electric Co.Chicago, Ill.56289Sprague Electric Co.North Adams, Mass.58474Superior Electric Co.Meryon, N. Y.63743Ward-Leonard Electric Co. Mt. Vernon, N. Y.70903Belden Mfg. Co.Chicago, Ill.71400Bussmann Mfg. Div. of McGraw-Edison Co.7766371450Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works Chicago, Ill.785271744Chicago Miniature Lamp Works Chicago, Ill.785271745Cinch Mfg. Co.Chicago, Ill.7184Dow Corning Corp.Midland, Mich.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill.72765Drake Mfg. Co.Chicago, Ill. | 24655 | | 74193 |
| 28520Heyman Mig. Co.Kenilworth, N. J.33173G. E., Tube Dept.Owensboro, Ky.35434Lectrohm, Inc.Chicago, Ill.37942P.R. Mallory & Co., Inc. Indianapolis, Ind.42190Muter Co.Chicago, Ill.44655Ohmite Manufacturing Co.Skokie, Ill.47904Polaroid CorporationCambridge, Mass.75362Fower Tube Div.Waltham, Mass.76493Fower Tube Div.Waltham, Mass.76643Sprague Electric Co.Chicago, Ill.76643Sprague Electric Co.Bristol, Conn.61637Union Carbide Corp.New York, N. Y.70563Amperite Co., Inc.Union City, N. J.70903Belden Mfg. Co.Chicago, Ill.71400Bussmann Mfg. Div. of McGraw-Edison Co.St. Louis, Mo.71450CTS CorporationElkhart, Ind.71450Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.71590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871704Chicago Miniature Lamp Works Chicago, Ill.785571744Chicago Miniature Lamp Works Chicago, Ill.79307184Dow Corning Corp.Midland, Mich.72659General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill.72765Drake Mfg. Co.Chicago, Ill. | 1 | Hewlett-Packard Co. Palo Alto, Calif. | 74545 |
| 35434Lectronm, Inc.Chicago, III.37942P.R. Mallory & Co., Inc. Indianapolis, Ind.42190Muter Co.Chicago, III.44655Ohmite Manufacturing Co.Skokie, III.47904Polaroid CorporationCambridge, Mass.49956Raytheon Mfg. Co., Microwave and75915Power Tube Div.Waltham, Mass.7649355026Simpson Electric Co.Chicago, III.56289Sprague Electric Co.Bristol, Conn.61637Union Carbide Corp.New York, N.Y.63743Ward-Leonard Electric Co. Mt. Vernon, N.Y.70563Amperite Co., Inc.Union City, N.J.70903Belden Mfg. Co.Chicago, III.71400Bussmann Mfg. Div. ofMcGraw-Edison Co.71450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc.776371700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works784871705Cinch Mfg. Co.Chicago, III.7185Cinch Mfg. Co.Chicago, III.7184Dow Corning Corp.Midland, Mich.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, III.72765Drake Mfg. Co.Chicago, III. | | Heyman Mfg. Co. Kenilworth, N.J. | 74868 |
| 35434Lectronm, Inc.Chicago, III.37942P.R. Mallory & Co., Inc. Indianapolis, Ind.42190Muter Co.Chicago, III.44655Ohmite Manufacturing Co.Skokie, III.47904Polaroid CorporationCambridge, Mass.49956Raytheon Mfg. Co., Microwave and75915Power Tube Div.Waltham, Mass.7649355026Simpson Electric Co.Chicago, III.56289Sprague Electric Co.Bristol, Conn.61637Union Carbide Corp.New York, N.Y.63743Ward-Leonard Electric Co. Mt. Vernon, N.Y.70563Amperite Co., Inc.Union City, N.J.70903Belden Mfg. Co.Chicago, III.71400Bussmann Mfg. Div. ofMcGraw-Edison Co.71450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc.776371700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works784871705Cinch Mfg. Co.Chicago, III.7185Cinch Mfg. Co.Chicago, III.7184Dow Corning Corp.Midland, Mich.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, III.72765Drake Mfg. Co.Chicago, III. | | G.E., Tube Dept. Owensboro, Ky. | |
| 37942P.R. Mallory & Co., Inc. Indianapolis, Ind. 421907518342190Muter Co.Chicago, Ill.44655Ohmite Manufacturing Co.Skokie, Ill.47904Polaroid CorporationCambridge, Mass.49956Raytheon Mfg. Co., Microwave and Power Tube Div.7518355026Simpson Electric Co.Chicago, Ill.56289Sprague Electric Co.North Adams, Mass.58474Superior Electric Co.Bristol, Conn.61637Union Carbide Corp.New York, N. Y.63743Ward-Leonard Electric Co. Mt. Vernon, N. Y.70563Amperite Co., Inc.Union City, N. J.70903Belden Mfg. Co.Chicago, Ill.71400Bussmann Mfg. Div. of McGraw-Edison Co.St. Louis, Mo.71450CTS CorporationElkhart, Ind.71590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works Chicago, Ill.785271785Cinch Mfg. Co.Chicago, Ill.7184Dow Corning Corp.Midland, Mich.72619Dialight Corporation Brooklyn, N.Y.79727269General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill. | | Lectrohm, Inc. Chicago, Ill. | 75042 |
| 42190Muter Co.Chicago, Ill.7518344655Ohmite Manufacturing Co.Skokie, Ill.7538247904Polaroid CorporationCambridge, Mass.7538249956Raytheon Mfg. Co., Microwave and Power Tube Div.7649355026Simpson Electric Co.Chicago, Ill.7685456289Sprague Electric Co.North Adams, Mass.7706858474Superior Electric Co.Bristol, Conn.6163761637Union Carbide Corp.New York, N. Y.7722163743Ward-Leonard Electric Co. Mt. Vernon, N. Y.77056370903Belden Mfg. Co.Chicago, Ill.71218Bud Radio, Inc.Willoughby, Ohio71450CTS CorporationElkhart, Ind.71450CTS CorporationElkhart, Ind.71590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works Chicago, Ill.785271785Cinch Mfg. Co.Chicago, Ill.7184Dow Corning Corp.Midland, Mich.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill. | | | |
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| 55026Simpson Electric Co.Chicago, Ill.7685456289Sprague Electric Co.North Adams, Mass.7706858474Superior Electric Co.Bristol, Conn.7722161637Union Carbide Corp.New York, N. Y.7722163743Ward-Leonard Electric Co. Mt. Vernon, N. Y.7725370903Belden Mfg. Co.Chicago, Ill.71218Bud Radio, Inc.Willoughby, Ohio71400Bussmann Mfg. Div. of McGraw-Edison Co.St. Louis, Mo.71450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc. Milwaukee, Wis.7763271700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works Chicago, Ill.785571785Cinch Mfg. Co.Chicago, Ill.71844Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.7265Drake Mfg. Co.Chicago, Ill.72765Drake Mfg. Co.Chicago, Ill. | | | 76493 |
| 56289Sprague Electric Co.North Adams, Mass.7706858474Superior Electric Co.Bristol, Conn.7722161637Union Carbide Corp.New York, N. Y.7722163743Ward-Leonard Electric Co. Mt. Vernon, N. Y.7705637706870903Belden Mfg. Co.Union City, N. J.7725170903Belden Mfg. Co.Chicago, Ill.7734171218Bud Radio, Inc.Willoughby, Ohio7734171400Bussmann Mfg. Div. of McGraw-Edison Co.St. Louis, Mo.7763171450CTS CorporationElkhart, Ind.77763171450Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.785271744Chicago Miniature Lamp Works Chicago, Ill.785571785Cinch Mfg. Co.Chicago, Ill.79307184Dow Corning Corp.Midland, Mich.797272699General Instrument Corp., Capacitor Div.Newark, N.J.800372765Drake Mfg. Co.Chicago, Ill.8003 | 55026 | Simpson Electric Co. Chicago, Ill. | 76854 |
| 58474Superior Electric Co.Bristol, Conn.61637Union Carbide Corp.New York, N. Y.63743Ward-Leonard Electric Co. Mt. Vernon, N. Y.70563Amperite Co., Inc.Union City, N. J.70903Belden Mfg. Co.Chicago, Ill.71218Bud Radio, Inc.Willoughby, Ohio71400Bussmann Mfg. Div. of McGraw-Edison Co.St. Louis, Mo.71450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc.777671590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.71785Cinch Mfg. Co.Chicago, Ill.7184Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.7265Drake Mfg. Co.Newark, N. J.72765Drake Mfg. Co.Chicago, Ill. | | Sprague Electric Co. North Adams, Mass. | 77068 |
| 61637Union Carbide Corp.New York, N. Y.7722.63743Ward-Leonard Electric Co. Mt. Vernon, N. Y.70563Amperite Co., Inc.Union City, N. J.70903Belden Mfg. Co.Chicago, Ill.7725.70903Belden Mfg. Co.Chicago, Ill.7734.71218Bud Radio, Inc.Willoughby, Ohio7734.71400Bussmann Mfg. Div. ofMcGraw-Edison Co.St. Louis, Mo.71450CTS CorporationElkhart, Ind.7763.71450CTS CorporationElkhart, Ind.77763.71450Centralab Div. of Globe Union, Inc.7848.71700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works7848.71785Cinch Mfg. Co.Chicago, Ill.71844Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill. | | | |
| 63743Ward-Leonard Electric Co. Mt. Vernon, N. Y.70563Amperite Co., Inc.Union City, N. J.70903Belden Mfg. Co.Chicago, Ill.71218Bud Radio, Inc.Willoughby, Ohio71400Bussmann Mfg. Div. of McGraw-Edison Co.776371450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc. Los Angeles, Calif.777671590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co.New York, N.Y.71785Cinch Mfg. Co.Chicago, Ill.7184Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.7265Drake Mfg. Co.Chicago, Ill.72765Drake Mfg. Co.Chicago, Ill. | 61637 | Union Carbide Corp. New York, N.Y. | 77223 |
| 71210Bussmann Mfg. Div. of McGraw-Edison Co.7140071400Bussmann Mfg. Div. of McGraw-Edison Co.716171450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc. Los Angeles, Calif.776371590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co. Chicago Miniature Lamp Works Chicago, Ill.785271744Chicago Miniature Lamp Works Chicago, Ill.793071984Dow Corning Corp. Dialight Corporation Corp., Capacitor Div.Midland, Mich. N.Y.72765Drake Mfg. Co.Chicago, Ill. Chicago, Ill. | 63743 | Ward-Leonard Electric Co. Mt. Vernon, N.Y. | |
| 71210Bussmann Mfg. Div. of McGraw-Edison Co.7140071400Bussmann Mfg. Div. of McGraw-Edison Co.716171450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc. Los Angeles, Calif.776371590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co. Chicago Miniature Lamp Works Chicago, Ill.785271744Chicago Miniature Lamp Works Chicago, Ill.793071984Dow Corning Corp. Dialight Corporation Corp., Capacitor Div.Midland, Mich. N.Y.72765Drake Mfg. Co.Chicago, Ill. Chicago, Ill. | 70563 | Amperite Co., Inc. Union City, N.J. | 77252 |
| 71210Bussmann Mfg. Div. of McGraw-Edison Co.7140071400Bussmann Mfg. Div. of McGraw-Edison Co.716171450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc. Los Angeles, Calif.776371590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co. Chicago Miniature Lamp Works Chicago, Ill.785271744Chicago Miniature Lamp Works Chicago, Ill.793071984Dow Corning Corp. Dialight Corporation Corp., Capacitor Div.Midland, Mich. N.Y.72765Drake Mfg. Co.Chicago, Ill. Chicago, Ill. | 70903 | Belden Mfg. Co. Chicago, Ill. | |
| McGraw-Edison Co.St. Louis, Mo.776371450CTS CorporationElkhart, Ind.777671468I. T. T. Cannon Electric Inc.77761590Centralab Div. of Globe Union, Inc.784871700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works785271785Cinch Mfg. Co.Chicago, Ill.71984Dow Corning Corp.Midland, Mich.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill. | 71218 | Bud Radio, Inc. Willoughby, Ohio | 7734 |
| 71450CTS CorporationElkhart, Ind.71450CTS CorporationElkhart, Ind.71468I. T. T. Cannon Electric Inc.7776Los Angeles, Calif781871590Centralab Div. of Globe Union, Inc.784871700The Cornish Wire Co.New York, N.Y.71744Chicago Miniature Lamp Works785271785Cinch Mfg. Co.Chicago, Ill.71984Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill. | 71400 | Bussmann Mfg. Div. of | |
| 71468I. T. T. Cannon Electric Inc. Los Angeles, Calif777671468I. T. T. Cannon Electric Inc. Los Angeles, Calif781871590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co. Chicago Miniature Lamp Works Chicago, Ill.785271744Chicago Miniature Lamp Works Chicago, Ill.785571785Cinch Mfg. Co. Dialight Corporation Corp.Chicago, Ill. Brooklyn, N.Y.797272699General Instrument Corp., Capacitor Div.Newark, N.J. Chicago, Ill.800372765Drake Mfg. Co.Chicago, Ill. | | McGraw-Edison Co. St. Louis, Mo. | 7763 |
| Los Angeles, Calif. 71590 Centralab Div. of Globe Union, Inc. Milwaukee, Wis. 71700 The Cornish Wire Co. 71744 Chicago Miniature Lamp Works Chicago, Ill. 71785 Cinch Mfg. Co. 71785 Cinch Mfg. Co. 71984 Dow Corning Corp. 71984 Dow Corning Corp. 71984 Dialight Corporation 72619 Dialight Corporation 72699 General Instrument Corp., Capacitor Div. 72765 Drake Mfg. Co. Capacitor Div. 72765 Drake Mfg. Co. 7818 7818 7818 7818 7818 7818 7818 7818 7818 7818 7818 7818 7818 7818 7818 7818 7848 7848 7848 7848 7852 7852 7852 7852 7852 7852 7852 7852 7852 7852 7852 7852 7852 7852 7852 7852 7855 7852 7855 7855 7855 7855 7855 7856 7855 7856 7855 7856 7855 7857 7856 7855 7856 7855 7856 7855 7856 7855 7856 7 | 71450 | OID Oorporation | |
| 71590Centralab Div. of Globe Union, Inc. Milwaukee, Wis.784871700The Cornish Wire Co. Chicago Miniature Lamp Works Chicago, Ill.785271744Chicago Miniature Lamp Works Chicago, Ill.785571785Cinch Mfg. Co. Dialight Corporation Corp.Chicago, Ill. Prokland, Mich.72699General Instrument Corp., Capacitor Div.Newark, N. J. Chicago, Ill.72765Drake Mfg. Co.Chicago, Ill. Prokland, Mich. | 71468 | I. T. T. Cannon Electric Inc. | 1 |
| Milwaukee, Wis. 71700 The Cornish Wire Co. New York, N.Y. 71744 Chicago Miniature Lamp Works Chicago, Ill. 71785 Cinch Mfg. Co. Chicago, Ill. 71984 Dow Corning Corp. Midland, Mich. 72619 Dialight Corporation Brooklyn, N.Y. 72699 General Instrument Corp., Capacitor Div. Newark, N.J. 72765 Drake Mfg. Co. Chicago, Ill. | | Los Angeles, Calif | 7818 |
| 71700The Cornish Wire Co.New York, N.Y.785271744Chicago Miniature Lamp WorksChicago, Ill.785571785Cinch Mfg. Co.Chicago, Ill.793071984Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.797272699General Instrument Corp., Capacitor Div.Newark, N.J.800372765Drake Mfg. Co.Chicago, Ill.7010 | 71590 | Centralab Div. of Globe Union, Inc. | |
| 71744Chicago Miniature Lamp Works Chicago, Ill.785571785Cinch Mfg. Co.Chicago, Ill.71984Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill. | | | |
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| Chicago, Ill. 71785 Cinch Mfg. Co. 71984 Dow Corning Corp. 71984 Dow Corning Corp. 72619 Dialight Corporation 72699 General Instrument Corp., Capacitor Div. 72765 Drake Mfg. Co. Chicago, Ill. 7855 Midland, Mich. 7970 8003 72765 Drake Mfg. Co. Chicago, Ill. 7855 7930 7972 | 71744 | Chicago Miniature Lamp Works | |
| 71984Dow Corning Corp.Midland, Mich.72619Dialight CorporationBrooklyn, N.Y.72699General Instrument Corp., Capacitor Div.Newark, N.J.72765Drake Mfg. Co.Chicago, Ill. | | | 7855 |
| 72619Dialight CorporationBrooklyn, N.Y.797272699General Instrument Corp., Capacitor Div.Newark, N.J.800372765Drake Mfg. Co.Chicago, Ill. | 71785 | | 7930 |
| 72699General Instrument Corp., Capacitor Div.Newark, N.J.800372765Drake Mfg. Co.Chicago, Ill. | 71984 | | |
| Capacitor Div.Newark, N. J.800372765Drake Mfg. Co.Chicago, Ill. | | | 7972 |
| 72765 Drake Mfg. Co. Chicago, Ill. | 72699 | | |
| | | | 8003 |
| 72982 Erie Technological Products, Inc. Erie, Pa. 8029 | 72765 | | |
| | 72982 | Erie Technological Products, Inc. Erie, Pa. | 8029 |
| | L | | |

| CODE NO. | MANUFACTURER ADDRESS |
|----------------|--|
| 73138 | Helipot Div. of Beckman Instruments, Inc. Fullerton, Calif. |
| 73293 | Hughes Components Division of Hughes Aircraft Co. Newport Beach, Calif. |
| 73445 | Amperex Electronic Co., Div. of North American Phillips Co., Inc. Hicksville, N.Y. |
| 73506 | Bradley Semiconductor Corp. New Haven, Conn. |
| 73559 73734 | Carling Electric, Inc. Hartford, Conn. Federal Screw Products, Inc. Chicago, Ill. |
| 73978 | Hardwick Hindle Co., |
| 74193 | Memcor Components Div. Huntington, Ind. Heinemann Electric Co. Trenton, N.J. |
| 74545 | Harvey Hubbel, Inc. Bridgeport, Conn. |
| 74868 | FXR Div. of Amphenol-Borg |
| | Electronics Corp. Danbury, Conn. |
| 75042 | International Resistance Co. |
| 13042 | Philadelphia, Pa. |
| 75183 | Howard B. Jones Div., of Cinch Mfg. Corp. (Use 71785) New York, N.Y. |
| 75382 | (Use 71785) New York, N.Y. Kulka Electric Corp. Mt. Vernon, N.Y. |
| 75915 | Littlafuse Inc Des Plaines, Ill |
| | Littlefuse, Inc. Des Plaines, Ill. J. W. Miller Co. Los Angeles, Calif. |
| 76493 | Oak Manufacturing Co. Crystal Lake, Ill. |
| 76854 | Dak Manufacturing Co. Crystar Lake, In. |
| 77068 | Bendix Corp., Bendix-Pacific Div. No. Hollywood, Calif. |
| | Phaostron Instrument and Electronic Co. |
| 77221 | South Pasadena, Calif. |
| | |
| 77252 | Philadelphia Steel and Wire Corp. Philadelphia, Pa. |
| 77342 | American Machine and Foundry, Potter and Brumfield Div. Princeton, Ind. |
| 77630 | TRW Electronics, Components Div. |
| | Camden, N.J. |
| 77764 | Resistance Products Co. Harrisburg, Pa. |
| 78189 | Shakeproof Div. of Illinois Tool Works |
| | Elgin, Ill. |
| 78488 | Stackpole Carbon Co. St. Marys, Pa. |
| 78526 | Stanwyck Winding Co., Inc. |
| | Newburgh, N.Y. |
| 78553 | Tinnerman Products, Inc. Cleveland, Ohio |
| 70333 | Whitehead Metal Products Co., Inc. |
| 1000/ | New York, N.Y. |
| 79727 | Continental-Wirt Electronics Corp. Philadelphia, Pa. |
| 80031. | |
| 80294 | |
| | |

6-3

Table 6-3. Code List of Manufacturers (Continued)

| CODE NO. | MANUFACTURER ADDRESS |
|-------------|--|
| 81042 | Howard Industries, Inc. Racine, Wis. |
| 81483 | International Rectifier Corp. |
| | El Segundo, Calif. |
| 81751 | Columbus Electronics Corp. Yonkers, N.Y. |
| 82099 | Goodyear Sundries & Mechanical Co., Inc. |
| 00010 | New York, N.Y. |
| 82219 | Sylvania Electric Products, Inc., |
| 82389 | Electronic Tube Division Emporium, Pa. |
| 82389 | Switchcraft, Inc. Chicago, Ill. |
| 02047 | |
| 82866 | Spencer Products Attleboro, Mass. Research Products Corp. Madison, Wis. |
| 82877 | Research Products Corp. Madison, Wis. |
| 82893 | 1.0000000k, 11,1 |
| 83058 | , outil |
| 83186 | Carr Fastener Co. Cambridge, Mass. |
| 83298 | Victory Engineering Corp. Springfield, N.J. |
| 83330 | Bendix Corp., Red Bank Div. Eatontown, N.J. |
| 83385 | Liobright, INC. Diobright, N.I. |
| 83501 | Central Screw Co. Chicago, Ill. Gavitt Wire and Cable Co., Div. of |
| 00001 | Amerace Corp. Brookfield, Mass. |
| 83508 | Grant Pulley and Hardware Co. |
| | West Nyack, N.Y. |
| 83594 | Burroughs Corp., Electronic |
| | Components Div. Plainfield, N.J. |
| 83877 | Yardeny Laboratories, Inc. New York, N.Y. |
| 84171 | Arco Electronics, Inc. Great Neck, N.Y. |
| 84411 | TRW Capacitor Div. Ogallala, Neb. |
| 86684 | Radio Corporation of America, Electronic |
| | Components & Devices Div. |
| | Harrison, N.J. |
| 87034 | Marco Industries Co. Anaheim, Calif. |
| 87216 | Philco Corp. (Lansdale Div.) Lansdale, Pa. |
| 87585 | Stockwell Rubber Co., Inc. |
| | Philadelphia, Pa. |
| 87929 | B. M. Tower Co., Inc. Bridgeport, Conn. |
| 1 | |

| 5 | | |
|------------------|---|---------------------------------------|
| CODE NO. | MANUFACTURER | ADDRESS |
| 88140 | | Lincoln, Ill. |
| 89473 | | ng Corp. |
| | | henectady, N.Y. |
| 91345 | Miller Dial and Nameplate | Co. |
| | | El Monte, Calif. |
| 91637 | | Columbus, Neb. |
| 91662 | arco corp. W | mow Grove, Pa. |
| 91929 | Honeywell, Inc., Micro Sv | vitch Div. |
| | | Freeport, Ill. |
| 93332 | 1 - Mana moorne mou, ma | c., Semicon- |
| | ductor Prod. Div. | Woburn, Mass. |
| 93410 | | Mansfield, Ohio |
| 94144 | | Div., Industrial |
| | Components Operation | Quincy, Mass. |
| 94154 | Tung-Sol Electric, Inc. | Newark, N.J. |
| 94310 | The officer and the moon | r |
| | Components Div. | Huntington, Ind. |
| 95263 | Leecraft Mfg. Co., Inc. | |
| 05054 | Long Is | land City, N.Y. |
| 95354 | Methode Mfg. Co. | Chicago, Ill. |
| 96791 | Amphenol Controls Div. of | Amphenol- |
| 00.0.0.1 | Borg Electronics Corp. | anesville, Wis. |
| 98291 98978 | Sealectro Corp. Ma | maroneck, N.Y. |
| 30319 | International Electronic Res | · · · · · · · · · · · · · · · · · · · |
| 99934 | Development all a | Burbank, Calif. |
| 399334 | Renbrandt, Inc. | Boston, Mass. |
| BERS A THE FI | OLLOWING H-P VENDORS H ASSIGNED IN THE LATEST S EDERAL SUPPLY CODE FOR S HANDBOOK. | UPPLEMENT TO |
| 0000 | Cooltron | |
| 00000 | Plastic Ware Co. | Oakland, Calif. |
| | | Brooklyn, N.Y. |

6-4

| | Table 6-4. F | ергасе | able raits | | | |
|---|--|---|---|--|---|--------------------------------------|
| REF. DESIG. | DESCRIPTION | TQ | MFR. PART NO. | MFR. Code | Ø Part no. | RS |
| C1 C2,4,6-8,13 C3 C5 C9 C10,11A C11,12 C14 CR1,2 CR3,5,6,8, 9,12 CR4 CR7 | fxd, elect. $5\mu f$ 50Vdc NOT ASSIGNED fxd, film .0047 μf 200V fxd, elect. 200 μf 65Vdc fxd, elect. 2000 μf 28Vdc fxd, cer02 μf 600Vdc NOT USED fxd, elect. 100 μf 65Vdc Rect. Si. 250mW 200prv NOT ASSIGNED Rect. Si. 250mW 200prv Rect. Si. 1A 200prv | 1 - 1 1 2 - 1 3 - | 30D505G050BB2 - 192P47292 obd obd 841-000-Z5U-203Z - obd 1N485B - 1N485B 1N5059 | 56289 - 56289 09182 72982 - 09182 93332 - 93332 - 93332 03508 | 0180-0301 - 0160-0157 0180-1884 0180-1916 0150-0024 - 0180-1853 1901-0033 - 1901-0033 1901-0327 | 1 - 1 1 - 1 3 - |
| CR10,11 CR13 CR14-18 | Rect. Si. 500mA 200prv Stabistor 400mW 10prv Rect. Si. 1A 200prv | 2 1 | 1N3253 1N4830 1N5059 | 02735 03508 03508 | 1901-0389 1901-0460 1901-0327 | 2 |
| DS1 | Lamp, Neon AlC Red | 1 | 6141-000-603 Red | 72765 | 1450-0361 2110-0012 | 1 5 |
| F1 Q1-3 Q4 Q5 Q6,8,10 Q7 Q9 Q11 | Fuse cartridge 0.5A 250V 3AG SS NPN Si. SS PNP Si. SS PNP Si. NOT ASSIGNED Power NPN Si. SS NPN Si. SS PNP Si. | 1 3 1 2 - 1 1 | 312.005 2N3391 2N2907A 40362 - obd 2N3417 40362 | 75915 03508 03508 02735 - 09182 03508 02735 | 2110-0012 1854-0071 1853-0099 1853-0041 - 1854-0225 1854-0087 1853-0041 | 5 3 2 - 1 1 |
| Rl R2 R3,4 R5 R6 R7 R8,9,13-15, 22,23,29,34, 39,41-46, | fxd, ww 1K _A ±5% 3W 20ppm fxd, met. film $6.2K_A \pm 1\%$ 1/8W fxd, met. film $20K_A \pm 1\%$ 1/8W fxd, comp 110K _A ±5% $\frac{1}{2}$ W fxd, met. film 1.5K _A ±1% 1/8W fxd, comp 560K _A ±5% $\frac{1}{2}$ W | 1 1 2 1 1 1 | 242E1025 CEA T-O obd CEA T-O obd EB-1145 CEA T-O obd EB-5645 | 56289 07716 07716 01121 07716 01121 | 0813-0001 0698-5087 0757-0449 0686-1145 0757-0427 0686-5645 | |
| 48,49 R10 R11 R12 R16 R17 R18 R19 R20 R21 R24 R25 R26 R27 R28 R30 R31 | NOT ASSIGNED var. ww 50 $_{\Lambda}$ ±5% 2W var. ww 5K $_{\Lambda}$ ±5% 2W fxd, ww 2.6K $_{\Lambda}$ ±5% 3W 20ppm fxd, comp 2.2K $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 4.7K $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 6.2K $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 6.2K $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 1K $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 1K $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 300 $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 300 $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 620 $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 160 $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 200 $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 2.2K $_{\Lambda}$ ±5% 1W fxd, comp 470 $_{\Lambda}$ ±5% $\frac{1}{2}$ W fxd, comp 620 $_{\Lambda}$ ±5% $\frac{1}{2}$ W | | - obd obd 242E2625 EB-2225 EB-4725 EB-6225 EB-1025 242E1225 EB-3015 GB-3625 EB-6215 EB-1615 EB-2015 GB-2225 EB-4715 EB-6215 | - 09182 09182 56289 01121 01121 01121 01121 01121 01121 01121 01121 01121 01121 | $\begin{array}{c} -\\ 2100-1858\\ 2100-1853\\ 0811-1808\\ 0686-2225\\ 0686-4725\\ 0686-6225\\ 0686-1025\\ 0811-1208\\ 0686-3015\\ 0689-3625\\ 0686-6215\\ 0686-6215\\ 0686-2015\\ 0689-2225\\ 0686-4715\\ 0686-6215\end{array}$ | |

Table 6-4. Replaceable Parts

| R32 fxd, ww $390_{A} \pm 5\%$ 3W 1 R33 fxd, ww $1_{A} \pm 5\%$ 5W 20ppm 1 R35 fxd, met. film 1K_{A} \pm 1% 1/8W 1 R36 fxd, comp $56_{A} \pm 5\%$ $\frac{1}{2}$ W 1 R37 fxd, comp $12K_{A} \pm 5\%$ $\frac{1}{2}$ W 1 R38 fxd, met. film $12K_{A} \pm 1\%$ $1/8W$ 1 R40 fxd, comp $68K_{A} \pm 5\%$ $\frac{1}{2}$ W 1 R40 fxd, comp $68K_{A} \pm 5\%$ $\frac{1}{2}$ W 1 R47 var. ww $250_{A} \pm 20\%$ 1 R50 var. ww $100_{A} \pm 20\%$ 1 S1 Switch, toggle, power 1 S2 Switch, slide, DPDT, $\frac{1}{2}$ " knob, term. 1 T1 Power Transformer 1 VR1 Zener 12.4V $\pm 5\%$ 400mW 2 VR2 Zener 6.2V $\pm 5\%$ 400mW 1 VR3 Zener 6.2V $\pm 5\%$ 400mW 1 VR4 Zener 6.2V $\pm 5\%$ 400mW 1 VR5 NOT ASSIGNED - VR6 Zener 6.19V $\pm 5\%$ 400mW 1 MISCELLANEOUS P. C. Board, Main (Includes Com- Ponents 1 Printed Circ | 1 obd 09182 0811-1340 1 CEA T-O obd 07716 0757-0280 1 EB-5605 01121 0686-5605 1 EB-1235 01121 0686-1235 1 CEA T-O obd 07716 0698-5088 1 EB-6835 01121 0686-6835 1 110-F4 obd 11236 2100-0281 1 7101 09353 3101-0163 1 XA-70420 82389 3101- 1 obd 09182 9100-2200 2 1N963B 04713 1902-3185 1 1N749 04713 1902-3761 1N963B 04713 1902-3185 - - - - 1N821 07716 1902-0761 | |
|--|--|--|
| P. C. Board, Front Panel (Includes Components)1Printed Circuit Board, Front Panel (Blank) (Meter Board)1Heat Sink15 Way Binding Post, Black25 Way Binding Post, Black25 Way Binding Post, Maroon1Cap, Rear1Cover, Top1Cover, Bottom1Front Panel Assembly1Meter, $2\frac{1}{4}$ " Scale1Dual Scale 0-12V, 0-1. 2A1Bezel, Meter 1/6 Mod1Spring, Meter4Line Cord1Strain Relief Bush, Line Cord1Nut, Fuseholder1Nut, Fuseholder1Insulator, Mica, Q71Insulator, Transistor Pin, Q72Knob, Black2 | 1obd 09182 $5020-5722$ 1obd 09182 $06213-60021$ 1obd 09182 $06213-60021$ 1obd 09182 $5020-5723$ 1obd 09182 $5060-6141$ 2DF21C 58474 $1510-0039$ 1obd 09182 $4040-0052$ 1obd 09182 $4040-0051$ 1obd 09182 $4040-0051$ 1obd 09182 $4040-0295$ 1obd 09182 $1120-1133$ 1obd 09182 $1460-0256$ 1KH-4096 70903 $8120-0050$ 1 342014 75915 $1400-0084$ 1 $901-2$ 75915 $1400-0084$ 1 $901-2$ 75915 $2950-0038$ 1 $1224-08$ 78189 $2190-0037$ 1 734 08530 $0340-0166$ 2obd 09182 $0340-0166$ | |

SECTION VII CIRCUIT DIAGRAMS

This section contains the circuit diagrams necessary for the operation and maintenance of this power supply. Included are:

a. Component Location Diagram, Figure 7-1, which shows the physical location and reference designator of parts mounted on the printed wiring board.

b. Schematic Diagram, Figure 7-2, which illustrates the circuitry for the entire power supply. Voltages are given adjacent to test points, identified by encircled numbers on the schematic and printed wiring board.