

HP 3245A Universal Source

HP 3245A Calibration Manual



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GROUND THE INSTRUMENT

To minimize shock hazard, the instrument chassis and cabinet must be connected to an electrical ground. The instrument is equipped with a three-conductor ac power cable. The power cable must either be plugged into an approved three-contact electrical outlet or used with a three-contact to two-contact adapter with the grounding wire (green) firmly connected to an electrical ground (safety ground) at the power outlet. The power jack and mating plug of the power cable meet International Electrotechnical Commission (IEC) safety standards.

DO NOT OPERATE IN AN EXPLOSIVE ATMOSPHERE

Do not operate the instrument in the presence of flammable gases or fumes. Operation of any electrical instrument in such an environment constitutes a definite safety hazard.

KEEP AWAY FROM LIVE CIRCUITS

Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified maintenance personnel. Do not replace components with power cable connected. Under certain conditions, dangerous voltages may exist even with the power cable removed. To avoid injuries, always disconnect power and discharge circuits before touching them.

DO NOT SERVICE OR ADJUST ALONE

Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT

Because of the danger of introducing additional hazards, do not install substitute parts or perform any unauthorized modification to the instrument. Return the instrument to a Hewlett-Packard Sales and Service Office for service and repair to ensure that safety features are maintained.

DO NOT OPERATE A DAMAGED INSTRUMENT

Whenever it is possible that the safety protection features built into this instrument have been impaired, either through physical damage, excessive moisture, or any other reason, REMOVE POWER and do not use the instrument until safe operation can be verified by service-trained personnel. If necessary, return the instrument to a Hewlett-Packard Sales and Service Office for service and repair to ensure that safety features are maintained.

DANGEROUS PROCEDURE WARNINGS

Warnings, such as the example below, precede potentially dangerous procedures throughout this manual. Instructions contained in the warnings must be followed.

WARNING

Dangerous voltages, capable of causing death, are present in this instrument. Use extreme caution when handling, testing, and adjusting.



Operating and Safety Symbols

Symbols Used On Products And In Manuals

~ LINE

AC line voltage input receptacle.



Instruction manual symbol affixed to product. Warns and cautions the user to refer to respective instruction manual procedures to avoid personal injury or possible damage to the product.



Indicates dangerous voltage – terminals connected to interior voltage exceeding 1000 volts.



Protective conductor terminal. Indicates the field wiring terminal that must be connected to earth ground before operating equipment – protects against electrical shock in case of fault.



Clean ground (low-noise). Indicates terminal that must be connected to earth ground before operating equipment – for single common connections and protection against electrical shock in case of fault.



Frame or chassis ground. Indicates equipment chassis ground terminal – normally connects to equipment frame and all metal parts.



Affixed to product containing static sensitive devices – use anti-static handling procedures to prevent electrostatic discharge damage to components.

NOTE

Calls attention to a procedure, practice, or condition that requires special attention by the reader.

CAUTION

CAUTION Calls attention to a procedure, practice, or condition that could possibly cause damage to equipment or permanent loss of data.

WARNING

WARNING

Calls attention to a procedure, practice, or condition that could possibly cause bodily injury or death.

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Chapter 1 Introduction

Manual Contents

This manual describes procedures for operational verification, performance testing, and adjustments for the HP 3245A Universal Source. Chapter 2 through 4 contents are:

Chapter 2 - Operational Verification describes operational verification tests for the HP 3245A, including DCV tests, DCI tests, and AC tests.

Chapter 3 - Performance Tests describes performance tests for the HP 3245A, including DCV tests, DCI tests, and AC tests.

Chapter 4 - Adjustments describes adjustment procedures for the HP 3245A, including securing adjustments, manual adjustments, and automated adjustments.

Calibration Guidelines -

Guidelines for performing operational verification, performance testing, and adjustments for the HP 3245A follow.

Operational Verification

Operational verification provides a 90% confidence that the HP 3245A is operational and meets its 90-day specifications. Operational verification offers a faster way to check operation and accuracy than does performance testing. Use operational verification during incoming inspection and after repair.

Performance Tests

Performance testing provides an approximately 95% confidence that the HP 3245A is operational and meets its 90-day specifications. Use performance tests (as required) during incoming inspection, at 90-day intervals, at one-year intervals, and after repair.

Adjustments

Most HP 3245A adjustments require that you read a series of voltage and current outputs from the instrument and enter the values back into the HP 3245A. The 10x Voltage Amplifier (Option 002) offset must be manually adjusted using a screwdriver. Perform the necessary adjustments during incoming inspection and as required.

Warnings and Cautions

WARNINGS and CAUTIONS which apply to operation and programming of the HP 3245A follow. Please review the WARNINGS and CAUTIONS before applying power to the instrument.

WARNING

SHOCK/FIRE HAZARD. Only qualified, service-trained personnel who are aware of the hazards involved should install or configure the HP 3245A. Turn off all power to the instrument before attempting repairs or connecting cables. For protection from electrical shock, the power cord ground must not be defeated. For continued fire protection, replace fuse only with one of the same type and rating.

CAUTION

POSSIBLE INSTRUMENT DAMAGE. Before connecting the HP 3245A to an AC power source, verify that the line voltage selector switch is set to match the AC line voltage and the proper line fuse is installed.

CAUTION

VOLTAGE/CURRENT LIMITS. Voltage/current limits for all BNC connectors on the HP 3245A are TTL-compatible 5.0 Vdc @-5.2 mA (HIGH) and 0 Vdc @ 48 mA (LOW).

The 3245A's output BNCs are specified to source up to 100 mA and are current limited at approximately 120 mA. Application of voltages higher than ± 15 V peak external to the output terminals may open the output relays. Each channel contains two output relays: one each for the front and rear panel BNC connectors. The relays are fused for additional protection.

CAUTION

The 10x V Output BNCs are specified to source up to $\pm 40 \text{ mA}$ and are current limited at approximately $\pm 100 \text{ mA}$. Application of voltages greater than ± 102.5 volts peak external to the output terminals may open the output relays. Each 10x V Output contains output protection relays. The 10x V Outputs are also fused for additional protection (a spare fuse is also included on the printed circuit board).



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Chapter 2 Operational Verification

Introduction

Equipment

Preliminary

Steps

Required

The Operational Verification Tests are designed to provide a 90% confidence that the HP 3245A is operational and meets specification. The tests, which provide a faster method of checking HP 3245A operation and accuracy than the performance tests, are recommended during incoming inspection and following repair.

NOTE

Ninety day specifications are used in the following procedures. These tests can be performed without access to the interior of the HP 3245A.

In order to perform the operational verification, the following equipment is required:

Instrument	Critical Specifications	Model
Digital Multimeter	DCV, DCI, ACV measurements Accuracy: 10 ppm, DCV 25 ppm, DCI 500 ppm, ACV	HP 3458A
Electronic Counter	Frequency Range to 1 MHz Frequency measurement Frequency range to 1.5 MHz Resolution: 7 digits Accuracy: 10ppm	HP 5316A

Test Record An Operational Verification Test record can be found at the end of this chapter. The test record contains 90 day specifications. Copies of the test record can be made.

Before the test procedures are performed, complete the following steps:

1. Select the test environment. For greatest accuracy, the temperature of the test area should be between 18° C and 28° C and should be stable within $\pm 1^{\circ}$ C.

2. Power on the HP 3245A and other test equipment. Allow 1 hour for warm-up.

3. The channel being tested must be designated as the USE channel. To select channel A, toggle the Chan A/Chan B key or execute USE 0. To select channel B, toggle Chan A/Chan B or execute USE 100.

4. Connect the HP 3245A Channel A Output connector to the channel's Trigger (I/O) connector. Execute the FTEST 0 command. To test Channel B, connect the Channel B connectors and execute FTEST 100. If you are testing a rear panel output, connect the Output connector to the appropriate Trigger (I/O) connector on the front panel. Execute either FTEST 1 or FTEST 101 to test the rear panel Output connector of Channel A or Channel B respectively. If any test fails, note and correct the cause of the failure before proceeding.

5. Execute RESET, NPLC 100, and ACAL on the HP 3458A.

NOTE

The HP 3458A autocalibration (ACAL) takes approximately 15 minutes to complete.

DC Tests

This section describes DC voltage and current tests. It includes:

- DCV Amplitude Accurary
- DCV Zero Ohm Output Resistance
- DCI Amplitude Accuracy

DCV Amplitude Accuracy This procedure tests the accuracy of the HP 3245A DCV output signals.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

High Resolution Mode

1. Execute the following commands: **RESET 0; USE 0; RANGE 1; APPLY DCV 1.25**. (To test channel B, substitute **RESET 100; USE 100;** in the command string.)

2. Set the DMM to DCV, connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be $1.25V \pm 84\mu V$ (1.2499160 to 1.2500840).

3. For the following output values, execute the command **APPLY DCV** volts and record the DMM reading.

Volts	Specification
0.0	0.000V ± 31µV
	(-0.0000310 to 0.0000310)
-1.25	-1.250V ±84µV
	(-1.2500840 to -1.2499160)

4. Execute the following commands: RANGE 10; APPLY DCV 10.25.

5. Record the DMM reading. The reading must be $10.25V \pm 570\mu V$ (10.249430 to 10.250570).

6. For the following values, execute the command **APPLY DCV** volts and record the DMM reading.

Volts	Specification
0.0	0.000v ±180µv
	(-0.0001800 to 0.0001800)
-10.25	-10.250v ±570µv
	(-10.250570 to -10.249430)

Low Resolution Mode

1. Execute the following commands on the HP 3245A: RESET 0; USE 0; DCRES LOW; RANGE .15625; APPLY DCV .15625. (To test channel B, substitute RESET 100; USE 100; in the command string.)

2. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be $.15625V \pm 1.0mV$ (0.155250 to 0.157250).

3. For the following values, execute the command APPLY DCV volts and record the DMM reading.

Volts	Specification
0.0	0.00000V ±0.73mV (-0.0007300 to 0.0007300)
-0.15625	-0.15625V ±1.00mV (-0.1572500 to -0.1552500)

4. Execute the following commands on the HP 3245A: **RANGE 10; APPLY DCV 10**.

5. Record the DMM voltage reading. The reading must be $10V \pm 54mV$ (9.9460000 to 10.0540000).

6. For the following values, execute the command **APPLY DCV** volts and record the DMM reading.

Volts	Specification
0.0	0.000V ±37mV
	(-0.0370000 to 0.0370000)
- 10	10.000V ±54mV
	(-10.0540000 to -9.9460000)

DCV Zero Ohm Output Resistance

This test determines if the output resistance is within the range of $0\Omega - 0.5\Omega$.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

1. On the HP 3245A, execute the command RESET 0 (or RESET 100).

2. Configure the DMM to measure 2-wire ohms (use a low resistance cable) and measure the resistance at the front Output connector of the HP 3245A.

3. The resistance should be between 0.0Ω and 0.5Ω . If the reading is slightly out of the specification, try a 4-wire ohm measurement or subtract the cable resistance from the 2-wire reading.

This procedure tests the accuracy of the HP 3245A DCl output signals.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

High Resolution Mode

- 1. Execute the following commands on the HP 3245A: RESET 0; USE 0; RANGE .0001; APPLY DCI .0001. (To test channel B, substitute RESET 100; USE 100; in the command string.)
- Set the DMM to DCI, connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be .0001A ±8.5nA (0.0999915 mA to 0.1000085 mA).
- 3. For the following values, execute the command **APPLY DCI** value and record the DMM reading.

Value	Specification
0.0	0.00000A ± 3.3 nA (-0.0000033 mA to 0.0000033 mA)
-0.0001	-0.0001A ±8.5 nA (-0.1000085 mA to -0.0999915 mA)

- 4. Execute the following commands: RANGE .1; APPLY DCI .1.
- 5. Record the DMM reading. The reading must be $0.1A \pm 23.3$ uA (0.0999767 to 0.1000233).
- 6. For the following output values, execute the command APPLY DCI value and record the DMM reading.



Value	Specification
0.0	0.0000A ± 3.3 uA (-0.0000033 to 0.0000033)
-0.1	-0.100A ±23.3 uA (-0.1000233 to -0.0999767)

Low Resolution Mode

- -

- 1. Execute the following HP 3245A commands: **RESET 0; USE 0; DCRES** LOW; RANGE .0001; APPLY DCI .0001. (To test channel B, substitute **RESET 100; USE 100;** in the command string.)
- 2. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be 0.0001 ±630 nA (0.000099370 to 0.000100630).
- 3. For the following values, execute the command APPLY DCI value and record the DMM reading.

Value	Specification
0.0	0.00000A ±380 nA
	(-0.000000380 to 0.000000380)
-0.0001	-0.0001A ±630 nA
	(-0.000100630 to -0.000099370)

- 4. Execute the following commands: RANGE .1; APPLY DCI .1.
- 5. Record the DMM reading. The reading must be .1A \pm 720 uA (0.0992800 to 0.1007200).
- 6. For the following values, execute the command **APPLY DCI** value and record the DMM reading.

Value	Specification
0.0	0.0000A ±400 uA
	(-0.000400 to 0.000400)
·0.1	-0.100A ±720 uA
	(-0.100720 to -0.099280)

This section describes AC tests. It includes:

- ACV Amplitude Accuracy
- Offset Accuracy
- Flatness
- Frequency Accuracy
- Reference Frequency Output Accuracy

ACV Amplitude Accuracy This procedure tests the amplitude accuracy of HP 3245A ACV output signals.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

Sine Wave

1. Execute the following commands on the source: **RESET 0**; **USE 0**; **IMP** 50; **APPLY ACV .15625**; **RANGE .15625**. (To test channel B, substitute **RESET 100**; **USE 100**; in the command string.)

2. If using the HP 3458A DMM, execute the commands **RESET, ACV** and **ACBAND 1000** on the HP 3458A.

3. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be 0.11047V RMS ± 720 uV (0.109750 to 0.111190).

4. For the following values, execute the command APPLY ACV volts and record the DMM reading.

Volts	Specification	
0.11719	0.08285V RMS ±640µV (0.08221 to 0.08349)	
0.07813	0.05523V RMS ±560µV (0.05467 to 0.05579)	

5. Execute the following HP 3245A commands: ARANGE ON; APPLY ACV 10; RANGE 10.

6. Record the DMM voltage reading. The reading must be 7.070V RMS $\pm 46mV$ (7.024 to 7.116).

7. For the following values, execute the command **APPLY ACV** volts and record the DMM reading.

Volts	Specification
7.5	5.303V RMS ±41mV (5.262 to 5.344)
5.0	3.535V RMS ±36mV (3.499 to 3.571)

Square Wave

1. Execute the following HP 3245A commands: **RESET 0; USE 0; IMP 50;** APPLY SQV .15625; RANGE .15625. (To test channel B, substitute **RESET** 100; USE 100; in the command string.)

2. If using the HP 3458A DMM, execute the commands **RESET**, ACV and ACBAND 1000 on the HP 3458A.

3. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be 0.15625V RMS $\pm 1.27mV$ (0.15498 to 0.15752).

4. For the following values, execute the command **APPLY SQV** volts and record the DMM reading.

Volts	Specification	
0.11719	0.11719V RMS ±1.15mV	
	(0.11604 to 0.11834)	
0.07813	0.07813V RMS ±1.04mV	
	(0.07709 to 0.07917)	

5. Execute the following commands on the source: ARANGE ON; APPLY SQV 10; RANGE 10.

6. Record the DMM voltage reading. The reading must be 10V RMS $\pm 81 \text{mV}$ (9.919 to 10.081).

7. For the following values, execute the command **APPLY SQV** volts and record the DMM reading.

Volts	Specification
7.5	7.5V RMS ±74mV (7.426 to 7.574)
5.0	5.0V RMS ±67mV (4.933 to 5.067)

Offset Accuracy

This procedure tests the amplitude accuracy of the DC Offset Voltage (**DCOFF**). A DC offset voltage = 0.5*RANGE/2 and a peak to peak ACV = RANGE/2 are generated with the HP 3245A and the DC offset voltage is measured. The measured voltage will equal twice the expected value because the HP 3245A output resistance will be set to 50 ohms, but an external 50 ohm load will not be used (a very high R load, the DMM input, will be used instead).

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

1. Execute the following HP 3245A commands: **RESET 0; USE 0; IMP 50**. (To test channel B, substitute **RESET 100; USE 100;** in the command string.)

2. If using the HP 3458A DMM, execute the command **PRESET**, then connect the DMM to the HP 3245A Output connector.

3. On the HP 3245A, execute the commands APPLY ACV 5; FREQ 600; DCOFF -2.5 then record the negative DC offset reading from the DMM.

4. Execute the command **DCOFF 2.5** and record the positive DC offset reading. The readings obtained in steps 3 and 4 must be ± 5 Volts ± 86.5 mV (4.91350 to 5.08650, -5.08650 to -4.91350).

5. Execute the command DCOFF 0.

6. Record the DMM reading for the following **APPLY ACV** and **DCOFF** values.

ACV	DCOFF	Specification
0.078125	<u>+</u> 0.0390625	±0.078125V ±1.352mV (0.076773 to 0.079477) (-0.079477 to -0.076773)

Flatness This procedure tests the amplitude accuracy of an ACV sine wave signals over the frequency range.

Frequency	<u>Flatness</u> *
to 10 kHz	0.07 dB
to 1 MHz	2.00 dB

* 1kHz Reference

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

1. Execute the following HP 3245A commands: **RESET 0; USE 0; IMP 50; APPLY ACV 10; FREQ 1000**. (To test channel B, substitute **RESET 100; USE 100;** in the command string.)

2. If using the HP 3458A DMM, execute the commands **RESET** and **ACDCV**.

3. Connect the DMM to the HP 3245A Output connector using a cable < 2 meters long and record the DMM reading. The reading must be 7.070V RMS ±54mV (7.016 to 7.124).

4. On the HP 3458A DMM, execute the commands SMATH 9 and MATH

DB. Succeeding readings will be referenced to the reading in step 3 and returned in dB.

5. Change the frequency to 10 kHz by executing the command FREQ 10000.

6. Record the DMM reading and verify the reading is $\leq \pm 0.07$ dB.

7. Change the frequency to 1 MHz and verify the reading is $\leq \pm 2.0$ dB.

Frequency Accuracy

Reference

Frequency

Accuracy

Output

This test determines if sine, square, and ramp frequencies are accurate within ± 50 ppm. The frequencies tested are 1 MHz for the sine and square wave, and 100 kHz for the ramp.

Equipment Required: Electronic Counter (HP 5316 or equivalent).

Procedure:

1. Connect the HP 3245A Output connector to the electronic counter input.

2. On the HP 3245A, execute the commands RESET 0; USE 0; IMP 50; APPLY ACV 1; FREQ 1E6 to measure sine wave accuracy. (For channel B, use RESET 100; USE 100;.)

3. Measure the frequency of the output signal and ensure it is within the specified limits of 1 MHz ± 50 Hz (999,950 to 1,000,050).

4. On the HP 3245A, execute the command APPLY SQV 1 to measure square wave accuracy. The frequency limits are the same as those listed in step 3.

5. Execute the commands APPLY RPV 1; FREQ 1E5 to measure ramp wave accuracy. Ensure the frequency is within the specified limits of 100 kHz ± 5 Hz (99,995 to 100,005).

This test compares the accuracy of the FREQ REF output signal to the specification of 1,073,741.824 Hz ± 50 ppm (1,073,688 - 1,073,796).

Equipment Required: Electronic Counter (HP 5316A or equivalent).

Procedure:

1. Connect the HP 3245A FREQ REF connector to the electronic counter input.

2. Execute the HP 3245A commands USE 0 and REFOUT EXT (or USE 100).

3. Measure the frequency of the FREQ REF output signal and ensure it is within the specified limits shown above.

10x Voltage Output Tests

This section describes 10x voltage output tests (Option 002). It includes:

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- Output Resistance
- DCV Amplitude Accuracy
- ACV Amplitude Accuracy

Output Resistance	This test determines if the output resistance is within the range of 0Ω to 0.5 Ω .	
Resistance	Equipment Required: Digital Multimeter (HP 3458A)	
	Procedure:	
	1. On the HP 3245A, execute the command RESET 0.	
	2. Configure the DMM to measure 2-wire ohms with OCOMP ON (use a low resistance cable) and measure the resistance at the front 10x V Output connector of the HP 3245A.	
	3. The resistance should be between 0.0Ω and 0.5Ω . If the reading is slightly out of spec- ification, try a 4-wire ohms measurement or subtract the cable resistance from the 2-wire reading.	
DCV Amplitude	This procedure tests the accuracy of the 10x V Output DCV signals.	
Accuracy	Equipment Required: Digital Multimeter (HP 3458A))
	Procedure:	
	1. Set the DMM to DCV, connect the DMM to the HP 3245A 10x V Output connector.	
	2. On the HP 3245A, execute the following commands: RESET 0; RANGE 10; APPLY DCV 10.25.	
	3. Record the DMM reading. The reading must be 102.5 volts ± 34.05 mV (102.46595 to 102.53405).)
	4. For the following 10x V Output values, execute the command APPLY DCV volts and record the DMM reading.	
	Volts <u>Iest Limit</u>	
	0 0 volts ± 3.3 mV (-0.0033000 to 0.0033000)	
	-10.25 $-102.5 \text{ volts} \pm 34.05 \text{ mV}$ (-102.53405 to -102.46595)	

This procedure tests the accuracy of the 10x V Output ACV signals.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

ACV Amplitude

Accuracy

1. On the HP 3245A, execute the commands: RESET 0.

2. On the DMM, execute **RESET** and then set it to ACV. Connect the DMM to the HP 3245A 10x V Output connector.

3. On the HP 3245A, execute the following commands: FREQ 1000; RANGE 10; APPLY ACV 20.

4. Record the DMM reading. The reading must be 70.7107 volts \pm 0.5863 volts (70.1424 to 71.2790).

5. On the HP 3245A, execute the command APPLY ACV 2.

6. Record the DMM reading. The reading must be 7.0711 volts \pm 0.1126 volts (6.9585 to 7.1837).

HP	3245A	OPERATION	VERIFICA	TION	TEST	RECORD
		90 [DAY LIMIT	S		

Test Performed by _____ Hewlett-Packard Model 3245A Date ____ Universal Source Serial Number____ Reference Temperature_____ DC VOLTAGE TEST Test Test Step# HP 3245A Range High Reading Low Pass Fail Limit Output Limit High Resolution Accuracy 1.249916V 1 1.25 1 V + 1.250084V + 2 0.00 1 V + 31.0 μV 31.0 μV 1.250084V -1.25 1 V - 1.249916V 3 10.249430V 10 V + 10.250570V 4 10.25 + 180.0 μV 5 0.00 10 V 180.0 µV - 10.249430V 10.250570V 10 V 6 -10.25 • • • Low Resolution Accuracy + .15525 V + .15725 V 7 .15625 .15625 0.00 .15625 730.0 µV 730.0 μV 8 + .15625 .15725 V 9 -.15625 • .15525 V 9.946 V + 10.054 V 10 10.0 10.0 + 37 mV 11 0.00 10.0 + 37 mV 10.054 - 9.946 V ۷ 12 -10.0 10.0 -DCV Zero Ohm Output Resistance Ω 0 Ω RESET 0.5 13

1

HP 3245A OPERATION VERIFICATION TEST RECORD 90 DAY LIMITS

Hewlett-Packard Model 3245A Universal Source Serial Number				Test Performed by Date Reference Temperature		
			DC CU	RRENT TEST		
Step#	HP 3245A Output	Range	High Limit	Reading	Low Limit	Test Test Pass Fail
	High Resolu	ution Accuracy	4			
1	.0001	.0001	+ 100.0085	uA	_ + 99.9915 uA	
2	0.0	.0001	+ 3.3	nA	3.3 nA	
3	0001	.0001	- 99.9915	uA	100.0085 uA	<u> </u>
4	.1	.1	+ 100.0233	mA	+ 99.9767 mA	
5	0.0	.1	+ 3.3	uA	3.3 uA	<u> </u>
6	•.1	.1	- 99.9767	mA	100.0233 mA	
	Low Resolu	tion Accuracy				
7	.0001	.0001	+ 100.630	uA	+ 99.370 uA	<u> </u>
8	0.0	.0001	+ 380	nA	380 nA	
9	0001	.0001	- 99.370	uA	100.630 uA	<u> </u>
10	.1	.1	+ 100.72	mA	+ 99.28 mA	
11	0.0	. 1	+ 400	uA	400 uA	<u> </u>
12	•.1	. 1	- 99.28	mA	- 100.72 mA	<u></u>

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HP	3245A	OPERATION VERIFICATION TEST	RECORD
		90 DAY LIMITS	

Test Performed by ____ Hewlett-Packard Model 3245A Date Universal Source Reference Temperature___ Serial Number AC VOLTAGE TEST Test Test LOW High Reading HP 3245A Range Step# Fail Pass Limit Limit RMS Output Sine Wave .10975 V .11119 V .15625 .15625 1 .08221 V .08349 V .11719 .15625 2 .05467 V .05579 V 3 .07813 .15625 7.024 ۷ 7.116 V 10. 10. 4 5.262 ۷ 5.344 v 10. 5 7.5 3.499 ٧ 3.571 ۷ 6 5.0 10. Square Wave .15498 V .15625 .15752 V .15625 7 .11604 V .15625 .11834 V .11719 8 .07709 V .07917 V .07813 .15625 9 9.919 10.081 ۷ 10. 10 10. 7.426 7.574 ۷ 7.5 10. 11 4.933 v 5.067 V 5.0 10. 12 Offset Accuracy DCV ACV . 5.08650 V 4.91350 V • 13 5.0 -2.5 4.91350 V 5.08650 V 2.5 + 14 5.0 0.079477V 0.076773V 15 0.078125 -0.0390625 . + 0.076773V 16 0.078125 0.0390625 0.079477V + Test Test Reading High Freq. HP 3245A Step# Pass Fail Limit Output Flatness 10 Kliz .07dB 10 15 2.0 dB 1 MHz 16 10

HP 3245A OPERATION VERIFICATION TEST RECORD 90 DAY LIMITS

			and the second					_
Universa	Packard Model 3 al Source umber		Test Performed Date Reference Tempe					
			FREQUENCY	rest				
Step 🖸	HP 3245A Output	Range	High Limit	Reading	Low Limit	Test Pass	Test Fail	
	Output Freque	ency Accuracy						
1	1 V, 1 MHz	1VSine	1000050 Hz		999950 Hz			
2	1 V, 1 MHz	1 V Square	1000050 Hz		999950 Hz			
3	1 V, 100 kHz	1 V Ramp	100005 Hz		99995 Hz			
	Reference Fr	requency Accuracy						
4	1073741 Hz	REFOUT	1073796 Hz		1073688 Hz			
			10X VOLTAGE	E AMPLIFIER TEST				
Step #	HP 3245A 10x Output	Range	High Limit	Reading	Low Limit	Test Pass	Test Fail	
Step #			-	Reading				
Step #	10x Output		-	Reading				
	10x Output 10x V Output RESET O		Limit 0.5Ω	Read ing	Limit			
	10x Output 10x V Output RESET O	Resistance	Limit 0.5Ω	Read ing	Limit			
1	10x Output 10x V Output RESET O 10x V Output	Resistance DCV Amplitude Acc	Limit 0.5Q uracy	Reading	Limit			
1	10x Output 10x V Output RESET O 10x V Output + 102.5 V	Resistance DCV Amplitude Acc 10	Limit 0.5Ω uracy 102.53405 V	Read ing	Limit 0Ω 102.46595 V			
1 1 2	10x Output 10x V Output RESET 0 10x V Output + 102.5 V 0 V - 102.5 V	Resistance DCV Amplitude Acc 10 10	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V	Read ing	Limit 0Ω 102.46595 V 0.0033000 V			
1 1 2	10x Output 10x V Output RESET 0 10x V Output + 102.5 V 0 V - 102.5 V	Resistance DCV Amplitude Acc 10 10 10	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V	Read ing	Limit 0Ω 102.46595 V 0.0033000 V			
1 1 2 3 1	10x Output 10x V Output RESET 0 10x V Output + 102.5 V 0 V - 102.5 V 10x V Output 200.0 V p-p	Resistance DCV Amplitude Acc 10 10 10 ACV Amplitude Acc 10	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V uracy 70.1424 V	Read ing	Limit 0Ω 102.46595 V 0.0033000 V 102.53405 V			
1 1 2 3	10x Output 10x V Output RESET 0 10x V Output + 102.5 V 0 V - 102.5 V 10x V Output	Resistance DCV Amplitude Acc 10 10 10 ACV Amplitude Acc	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V uracy	Read ing	Limit 0Ω 102.46595 V 0.0033000 V 102.53405 V 71.2790 V			
1 1 2 3	10x Output 10x V Output RESET 0 10x V Output + 102.5 V 0 V - 102.5 V 10x V Output 200.0 V p-p	Resistance DCV Amplitude Acc 10 10 10 ACV Amplitude Acc 10	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V uracy 70.1424 V	Read ing	Limit 0Ω 102.46595 V 0.0033000 V 102.53405 V 71.2790 V			

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Chapter 3 Performance Tests

Introduction

The HP 3245A performance tests check the operation and accuracy of the instrument against its 90 day specifications. These tests can be performed without access to the interior of the HP 3245A.

Equipment Required

Execution of the performance tests requires the following equipment:

Instrument	Critical Specs	Model
DMM	DCV, DCI, ACV measurement Accuracy: 10 ppm, DCV 25 ppm, DCI 500 ppm, ACV Freq. range to 1MHz	HP 3458
Electronic Counter	Frequency measurement Frequency range to 1.5 MHz Resolution: 7 digits Accuracy: 10ppm	HP 5316
Oscilloscope	Risetime <25 ns Bandwidth 50MHz	HP 54200
Power Supply	8 to 10 volt output	General Purpose
Spectrum Analyzer	Frequency Range to 5 MHz Amplitude Accuracy ±1dB	HP 3585A
50 Ohm Termination		HP 11048C

Calibration Cycle The HP 3245A performance tests should be performed periodically depending on instrument usage and the operating environment. To maintain 90 day specifications, the performance tests should be performed at 90 day intervals. To maintain 1 year specifications, the tests should be performed annually.

Test Record Results of the performance tests can be tabulated on the Test Record located at the end of the chapter. The test record lists all tested specifications and their acceptable limits (90 day). It is recommended the Performance Tests be performed, and the results tabulated, when the instrument is received. Copies of the test record can be made if necessary.

Preliminary Steps

Before the test procedures are performed, complete the following steps:

1. Select the test environment. For greatest accuracy, the temperature of the test area should be between 18° C and 28° C and should be stable within $\pm 1^{\circ}$ C.

2. Power on the HP 3245A and other test equipment. Allow 1 hour for

warm-up.

- 3. The channel being tested must be designated as the USE channel. To select channel A, toggle the Chan A/Chan B key or execute USE 0. To select channel B, toggle Chan A/Chan B or execute USE 100.
- 4. Connect the HP 3245A Channel A Output connector to the channel's Trigger (I/O) connector. Execute the **FTEST 0** command. To test Channel B, connect the Channel B connectors and execute **FTEST 100**. If you are testing a rear panel output, connect the Output connector to the appropriate Trigger (I/O) connector on the front panel. Execute either **FTEST 1** or **FTEST 101** to test the rear panel Output connector of Channel A or Channel B respectively. If any test fails, note and correct the cause of the failure before proceeding.
- 5. Execute RESET, NPLC 100, and ACAL on the HP 3458A.

NOTE

The HP 3458A autocalibration (ACAL) takes approximately 15 minutes to complete.

DCV Tests

This section describes DCV tests. It includes:

- Amplitude Accuracy
- High Resolution Settling Time
- Zero Ohm Output Impedance



This procedure tests the accuracy of the HP 3245A DCV output signals.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

High Resolution Mode

- 1. Execute the following commands: **RESET 0; USE 0; RANGE 1; APPLY DCV 1.25**. (To test channel B, substitute **RESET 100; USE 100;** in the command string.)
- 2. Set the DMM to DCV, connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be $1.25V \pm 84\mu V$.
- 3. For the following values, execute the command **APPLY DCV** volts and record the DMM reading.

Volts	Specification
0.625	0.625V ± 57µV
0.0	0.000V ± 31µV
-0.625	-0.625V ± 57µV
-1.25	-1.250V ±84µV

- 4. Execute the following commands: RANGE 10; APPLY DCV 10.25.
- 5. Record the DMM reading. The reading must be $10.25V \pm 570\mu V$.
- 6. For the following values, execute the command APPLY DCV volts and record the DMM reading.

Volts	Specification						
5.125	5.125V ±375µV						
0.0	0.000V ±180µV						
-5.125	-5.125V ±375µV						
-10.25	-10.250V ±570µV						

Low Resolution Mode

- 1. Execute the following commands on the HP 3245A: RESET 0; USE 0; DCRES LOW; RANGE .15625; APPLY DCV .15625. (To test channel B, substitute RESET 100; USE 100; in the command string.)
- 2. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be .15625V ±1.0mV.
- 3. For the following values, execute the command APPLY DCV volts and record the DMM reading.

Volts	Specification
0.07813	0.07813V ±0.86mV
0.0	0.00000V ±0.73mV
-0.07813	-0.07813V ±0.86mV
-0.15625	-0.15625V ±1.00mV

- 4. Execute the following commands on the HP 3245A: RANGE .3125; APPLY DCV .3125.
- 5. Record the DMM voltage reading. The reading must be $.3125V \pm 1.83mV$.
- 6. For the following values, execute the command **APPLY DCV** volts and record the DMM reading.

Volts	Specification						
0.15625	0.15625V ±1.57mV						
0.0	0.00000V ±1.30mV						
-0.15625	-0.15625V ±1.57mV						
-0.3125	-0.31250V ±1.83mV						
Range	Volts	Specification					
-------	---	--					
0.625	0.625 0.3125 0.0 -0.3125 -0.625	0.625V ±3.56mV 0.3125V ±3.03mV 0.000V ±2.50mV -0.3125V ±3.03mV -0.625V ±3.56mV					
Range	Volts	Specification					
1.25	1.25 0.625 0.0 -0.625 -1.25	1.250V ±6.73mV 0.625V ±5.66mV 0.000V ±4.60mV -0.625V ±5.66mV -1.250V ±6.73mV					
Range	Volts	Specification					
2.5	2.5 1.25 0.0 -1.25 -2.5	2.500V ±13.5mV 1.250V ±11.3mV 0.000V ±9.2mV -1.250V ±11.3mV -2.500V ±13.5mV					
Range	Volts	Specification					
5	5.0 2.5 0.0 -2.5 -5.0	5.000V ±28mV 2.500V ±24mV 0.000V ±19mV -2.500V ±24mV -5.000V ±28mV					
Range	Volts	Specification					
10	10 5 0 -5 -10	10.00V ±54mV 5.00V ±46mV 0.00V ±37mV -5.00V ±46mV -10.00V ±54mV					

7. Record the DMM voltage readings for the following **RANGE** and **APPLY DCV** values.

High Resolution Settling Time

This test ensures the output voltage has settled to 0.1% of the programmed voltage within 20 mS and 0.001% in 40 mS.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

1. From the HP 3245A menu, enter and execute: **RESET 0**; **USE 0**; **RANGE 10**; **DELAY 0**; **TRIGOUT EXT**; **APPLY DCV 10**. (To test channel B, substitute RESET 100; **USE 100**; in the command string.)

- 2. Set the DMM to DCV, connect the DMM INPUT terminals to the HP 3245A Output connector and record the reading. This will be the reference reading for the following.
- 3. Set the HP 3245A output to 0 volts by executing APPLY DCV 0.
- 4. To measure the voltage at 20 ms, execute the following commands on the DMM: **RESET; RANGE 10; DELAY .02; NPLC .1; TRIG EXT**. Leave the DMM connected to the HP 3245A and connect the DMM EXT TRIG connector to the HP 3245A Trigger connector.
- 5. On the HP 3245A, execute APPLY DCV 10; TRIGIN SGL. Record the DMM reading. The reading must be within 0.1% of the reading recorded in step 2 ($\simeq 10V \pm 10mV$).
- 6. Set the HP 3245A output to 0 volts by executing APPLY DCV 0; TRIGIN SGL.
- 7. To measure the voltage at 40 ms, execute the DMM commands DELAY .04; NPLC 1.
- 8. On the HP 3245A, execute APPLY DCV 10; TRIGIN SGL. Record the DMM reading.
- 9. Set the HP 3245A output to 0 volts by executing the commands APPLY DCV 0; TRIGIN SGL.

NOTE

Since the 3458A accuracy/HP 3245A accuracy ratio is 2/1, it is recommended that Steps 8 and 9 be repeated until five readings have been recorded. Calculate the average of the readings. The average must be within 0.001% of the reading recorded in Step 2 ($\approx 10V \pm 100 \text{ uV}$).

Zero Ohm Output Resistance

This test determines if the output resistance is within the range of $0\Omega - 0.5\Omega$.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

- 1. Reset the HP 3245A by executing RESET 0 (or RESET 100).
- 2. Reset the DMM and configure it to measure 2-wire ohms (use low resistance cable) and measure the resistance at the front Output connector of the HP 3245A.
- 3. Ensure the resistance meets the specification listed above. If the reading is slightly out of the specification, try a 4-wire ohm measurement or subtract the cable resistance from the 2-wire reading.

DCI Tests		
	This section describes DCI tests	s. It includes:
	 Amplitude Accuracy Output Resistance Voltage Compliance 	
Amplitude	This procedure tests the accura	cy of the HP 3245A DCI output signals.
Accuracy	Equipment Required: Digital Multimeter (HP 3458A)	
	Procedure:	
	High Resolution Mode	
	-	3245A commands: RESET 0; USE 0; RANGE (To test channel B, substitute RESET 100; USE g.)
	2. Set the DMM to DCI, connect the DMM to the HP 3245A Output connec- tor and record the DMM reading. The reading must be .0001A ±8.5nA.	
3. For the following values, execute APPLY DCI value a reading.		execute APPLY DCI value and record the DMM
	Value	Specification
	0.00005	0.00005A ±5.9 nA
	0.0	0.00000A ±3.3 nA
	-0.00005	-0.00005A ±5.9 nA
	-0.0001	-0.0001A ±8.5 nA
	4. Execute the following com	amands: RANGE .001; APPLY DCI .001.
	5. Record the DMM reading.	The reading must be $0.001A \pm 72 nA$.
	6. For the following values, e reading.	execute APPLY DCI value and record the DMM
	Value	Specification
	0.0005	0.0005A ±46 nA
-	0.0	$0.0000A \pm 20 nA$
	-0.0005	$-0.0005A \pm 46 nA$
	-0.001	$-0.001A$ ± 72 nA
	7. Record the DMM current APPLY DC1 values.	readings for the following HP 3245A RANGE and

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Range	Value	Specification
0.01	0.01 0.005 0.0 -0.005 -0.01	0.01A ±0.96μA 0.005A ±0.59μA 0.000A ±0.22μA -0.005A ±0.59μA -0.01A ±0.96μA
Range	Value	Specification
0.1	0.1 0.05 0.0 -0.05 -0.1	0.1A ±23.5µA 0.05A ±13.4µA 0.00A ± 3.3µA -0.05A ±13.4µA -0.1A ±23.5µA

Low Resolution Mode

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- 1. Execute the following HP 3245A commands: RESET 0; USE 0; DCRES LOW; RANGE .0001; APPLY DCI .0001. (To test channel B, substitute **RESET 100; USE 100;** in the command string.)
- 2. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be 0.0001 ± 630 nA.
- 3. For the following values, execute the command APPLY DCI value and record the DMM reading.

Value	Specification
0.00005	0.00005A ±505 nA
0.0	0.00000A ±380 nA
-0.00005	-0.00005A ±505 nA
-0.0001	-0.0001A ±630 nA

- 4. Execute the following commands: RANGE .001; APPLY DCI .001.
- 5. Record the DMM reading. The reading must be .001A $\pm 6.3\mu A$.
- 6. For the following values, execute APPLY DCl value and record the DMM reading.

Value	Specification
0.0005	0.0005A ±5.1µA
0.0	0.0000A ±3.8µA
-0.0005	-0.0005A ±5.1µA
-0.001	-0.001A ±6.3µA

7. Record the DMM current readings for the following HP 3245A ranges and currents (RANGE, APPLY DCI).

Range	Value	Specification
0.01	0.01 0.005 0.0 -0.005 -0.01	0.01A ±82.0μA 0.005A ±67.0μA 0.000A ±52.0μA -0.005A ±67.0μA -0.01A ±82.0μA
Range	Value	Specification
0.1	0.1 0.05 0.0 -0.05 -0.1	0.1A ±720µA 0.05A ±560µA 0.00A ±400µA -0.05A ±560µA -0.1A ±720µA

Output Resistance

This test determines if the high resolution mode output resistance meets the specified limits shown below.

Range	Output Res	istance
100mA	>3.1	Mohm
lOmA	>210	Mohm
lmA	>2500	Mohm
0.1mA	>10000	Mohm

Equipment Required: Digital Multimeter (HP 3458A); Power Supply (10 volt output)

Procedure:

- 1. Execute the following HP 3245A commands: RESET 0; USE 0; APPLY DCI 0; RANGE .1. (To test channel B, substitute RESET 100; USE 100; in the command string.)
- 2. Using the DMM, measure and record the current at the HP 3245A Output connector. With the **RANGE** command, change the range to 0.01, 0.001, and 0.0001 (for example **RANGE 0.01**). Measure and record the current on each range.
- Adjust the power supply voltage to 8 volts ±.05V. Connect the power supply (+) terminal to the DMM 'LO' terminal. Connect the DMM 'I' terminal to the HP 3245A high terminal (center of BNC). Connect the HP 3245A low terminal (outside of BNC) to the power supply (-) terminal. See Figure 3-1.

HP 3245A FRONT PANEL



HP 3458A FRONT PANEL

(ME10) 32450P/F.E.1

Figure 3-1. DCI Output Resistance and Voltage Compliance Test Set Up

- 4. Change the HP 3245A range to 0.1 then measure and record (under Step 6 Rdg on the Performance Test Record) the current at the Output connector.
- 5. To determine the output resistance for the 0.1 range, the formula $R=\Delta E/\Delta I$ is used. $\Delta E = 8$ and $\Delta I =$ the reading taken in Step 2, minus the reading taken in Step 4.
- 6. Change the supply to 10V and record the current for the ranges: 0.01, 0.001, and 0.0001A. For each range, subtract the reading in Step 2 from the reading in Step 6. Divide 10 by the result to determine the resistance. Verify all readings are within specification.

Voltage Compliance

This test checks the voltage compliance limits. The procedure identifies the maximum load resistance for full-scale output current and voltage where the maximum voltage is the compliance voltage.

Equipment Required: Digital Multimeter (HP 3458A); Power Supply (8 to 10 volt output)

Procedure:

- 1. Execute the following HP 3245A commands: RESET 0; USE 0 (RESET 100; USE 100; for channel B).
- 2. Connect the power supply, DMM, and HP 3245A as shown in Figure E-1.
- 3. To check for compliance on the 100mA range, set the DMM to DCI and the power supply output to 8 volts ± 0.1 V.

- 4. On the HP 3245A, execute APPLY DCI .1.
- 5. Record the DMM reading and ensure it is $100mA \pm 26uA$.
- 6. To check for compliance while applying negative current, reverse the positions of the power supply leads (move power supply + to HP 3245A low and - to current meter 'LO').
- 7. Execute APPLY DCI -.1, record the DMM reading, and ensure it is -100mA ±26uA.
- 8. Set the HP 3245A to 0A by executing the command APPLY DCI 0.
- 9. To check for compliance on the -10mA range, adjust the power supply output to 10 volts ±0.1V.
- 10. Execute APPLY DCI -.01, record the DMM reading, and ensure it is $-10mA \pm 2uA$.
- 11. To check the +10mA compliance, reverse the position of the power supply leads (move power supply to HP 3245A low and + to current meter 'LO').
- 12. Execute APPLY DCI .01, record the DMM reading, and ensure it is +10mA ±2uA.

ACV Tests

This section describes ACV Tests. It includes:

- Amplitude Accuracy
- Offset Accuracy
- Flatness
- Harmonic and Spurious Levels
- Square Wave Rise Time
- Square Wave Symmetry
- Frequency Accuracy
- Reference Frequency Output Accuracy

Amplitude Accuracy This procedure tests the amplitude accuracy of the HP 3245A ACV output signals.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

Sine Wave

- 1. Execute the following HP 3245A commands: RESET 0; USE 0; IMP 50; RANGE .15625; APPLY ACV .15625. (To test channel B, substitute RESET 100; USE 100; in the command string.)
- 2. If using the 3458A DMM, execute RESET, ACV, and ACBAND 1000.

- 3. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be 0.11047V RMS ±720µV.
- 4. For the following values, execute **APPLY ACV** volts and record the DMM reading.

Volts	Specification
0.11719	0.08285V RMS ±640μV
0.07813	0.05523V RMS ±560μV

- 5. Execute the following HP 3245A commands: RANGE .3125; APPLY ACV .3125.
- 6. Record the DMM voltage reading. The reading must be .22094V RMS ± 1.44 mV.
- 7. For the following values, execute **APPLY ACV** volts and record the DMM reading.

Volts Specification	
0.23438	0.16570V RMS ±1.28mV
0.15625	0.11047V RMS ±1.12mV

8. Record the DMM reading for the following HP 3245A ranges and amplitudes (RANGE and APPLY ACV).

Range	Volts	Specification
0.625	0.625 0.46875 0.3125	0.44188V RMS ±2.87mV 0.33141V RMS ±2.55mV 0.22094V RMS ±2.23mV
1.25	1.25 0.9375 0.625	0.88375V RMS ±5.75mV 0.66281V RMS ±5.11mV 0.44188V RMS ±4.46mV
2.5	2.5 1.875 1.25	1.76750V RMS ±11.49mV 1.32562V RMS ±10.21mV 0.88375V RMS ± 8.93mV
5	5.0 3.75 2.5	3.535V RMS ±23.0mV 2.65125V RMS ±20.4mV 1.76750V RMS ±17.9mV
10	10 7.5 5	7.070V RMS ±46mV 5.303V RMS ±41mV 3.535V RMS ±36mV

Square Wave

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1. Execute the following HP 3245A commands: RESET 0; USE 0; IMP 50;

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RANGE .15625; APPLY SQV .15625. (To test channel B, substitute **RESET** 100; USE 100; into the command string.)

- 2. On the 3458A DMM, execute RESET, ACV, and ACBAND 1000.
- 3. Connect the DMM to the HP 3245A Output connector and record the DMM reading. The reading must be 0.15625V RMS ±1.27mV.
- 4. For the following values, execute APPLY SQV volts and record the DMM reading.

Volts	Specification
0.11719	0.11719V RMS ±1.15mV
0.07813	0.07813V RMS ±1.04mV

- 5. Execute the following HP 3245A commands: RANGE .3125; APPLY SQV .3125.
- 6. Record the DMM voltage reading. The reading must be 0.3125V RMS $\pm 2.53mV$.
- 7. For the following values, execute APPLY SQV volts and record the DMM reading.

Volts	Specification
0.23438	0.23438V RMS ±2.31mV
0.15625	0.15625V RMS ±2.08mV

8. Record the DMM reading for the following HP 3245A ranges and amplitudes (RANGE and APPLY SQV).

Range	Volts	Specification
0.625	0.625 0.46875 0.3125	0.625V RMS ±5.06mV 0.46875V RMS ±4.61mV 0.3125V RMS ±4.16mV
1.25	1.25 0.9375 0.625	1.25V RMS ±10.13mV 0.9375V RMS ± 9.22mV 0.625V RMS ± 8.31mV
2.5	2.5 1.875 1.25	2.5V RMS ±20.25mV 1.875V RMS ±18.44mV 1.25V RMS ±16.63mV
5	5.0 3.75 2.5	5.0V RMS ±40.5mV 3.75V RMS ±36.9mV 2.5V RMS ±33.3mV
10	10 7.5 5	10.0V RMS ±81mV 7.5V RMS ±74mV 5.0V RMS ±67mV

Offset Accuracy

This procedure tests the amplitude accuracy of the DC Offset Voltage (**DCOFF**). A DC offset voltage = 0.5*RANGE/2 and a peak to peak ACV = RANGE/2 are generated with the HP 3245A and the DC offset voltage is measured. The measured voltage will equal twice the expected value because the HP 3245A output resistance is set to 50 ohms, but an external 50 ohm load is not used (a very high R load, the DMM input, will be used instead).

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

- 1. Execute the following HP 3245A commands: RESET 0; USE 0; IMP 50 (RESET 100; USE 100; if using channel B).
- 2. On the 3458A, execute **PRESET** then connect the DMM to the HP 3245A Output connector.
- 3. On the HP 3245A, execute **APPLY ACV 5; FREQ 600; DCOFF -2.5** then record the negative DC offset reading from the DMM.
- 4. Execute **DCOFF 2.5** and record the positive DC offset reading. The readings obtained in Steps 3 and 4 must be ±5 Volts ±86.5mV.
- 5. Record the DMM reading for the following HP 3245A AC amplitude and DC offset values (APPLY ACV and DCOFF).

ACV	DCOFF	Specification
2.5 1.25 0.625 0.3125 0.15625	+1.25 +0.625 +0:3125 +0.15625 +0.078125	±2.50V ±43.25mV ±1.25V ±21.625mV ±0.625V ±10.813mV ±0.3125V ±5.406mV ±0.15625V ±2.703mV ±0.078125V ±1.352mV
0.078125	+0.0390625	_0,0,01201 =11002m.

Flatness

This procedure tests the amplitude accuracy of ACV sine wave signals over the frequency range.

Frequency		cy	<u>Flatness</u> <u>*</u>
to	3	kHz	0.07 dB
to	10	kHz	0.07 dB
to	30	kHz	0.07 dB
to	100	kHz	0.20 dB
to	300	kHz	0.60 dB
to	1	MHz	2.00 dB

* 1 kHz Reference

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

 Execute the following HP 3245A commands: RESET 0; USE 0; IMP 50; APPLY ACV 10; FREQ 1000. (To test channel B, substitute RESET 100; USE 100; in the command string.)

2. On the 345	8A, execute RESET :	and ACDCV.	
	g and record the DM	245A Output connector usi M reading. The reading m	
4. On the 345 readings wi	8A, execute the com Il be referenced to t	mands SMATH 9 and MAT he reading in Step 3 and re	H DB. Succeeding turned in dB.
5. Change the	frequency of the H	P 3245A by executing FRE	Q 3000.
6. Record the	DMM reading and	verify the reading is $\leq \pm .07$	dB.
7. Check the	frequencies listed bel	low against their specificati	ons.
10 kHz	0.07 dB	300 kH	z 0.60 dB
30 kHz	0.07 dB	1 MH	z 2.00 dB
100 kHz	0.20 dB		

Harmonic and Spurious Levels

This procedure tests the harmonic and spurious signal levels of the sine wave output.

Frequ	iency	ž	Harmonic & Spurious <u>Signal</u> <u>Levels</u> *
to	3	kHz	< -62 dB
to	10	kHz	< -62 dB
to	30	kHz	< -55 dB
to	100	kHz	< -46 dB
to	300	kHz	< -40 dB
to	1	MHz	< -40 dB

* Relative to fundamental, and with amplitude $\geq 50\%$ of range.

Equipment Required: Spectrum Analyzer (HP 3585A)

Procedure:

- Execute the following HP 3245A commands: RESET 0; USE 0; IMP 50; APPLY ACV 10; FREQ 3000. (To test channel B, substitute RESET 100; USE 100; in the command string.)
- 2. Connect the HP 3585A Spectrum Analyzer 50Ω terminal to the HP 3245A Output connector.
- 3. Configure the spectrum analyzer to measure the level of the harmonics and spurious signals. The following settings are recommended: Start Freq = frequency being measured; Stop Freq = 10 X frequency being measured; Res BW and Video BW = 100Hz.
- 4. Verify that all harmonics are below the specified level of -62 dB, relative to the fundamental.

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	5. On the HP 3245A, set the following frequencies by using the FREQ command and verify that all harmonics are below the specified levels, relative to the fundamental. Recommended spectrum analyzer settings are those given in Step 3, except Res BW and Video BW should be adjusted as needed.			
	10 kHz -62 dB 100 kHz -46 dB 1 MHz -40 dB 30 kHz -55 dB 300 kHz -40 dB			
Square Wave Rise Time	This procedure compares the square wave output to its rise/fall time specifica- tion which is given below.			
	Rise and Fall Time: <250 ns, 10% - 90%			
	Equipment Required: Oscilloscope (HP 54200 or equivalent) and 50 Ohm Termination (HP 11048C or equivalent)			
	Procedure: 1. Connect the oscilloscope and 50 ohm termination to the HP 3245A Output connector.			
	2. On the HP 3245A, execute RESET 0; USE 0; IMP 50; APPLY SQV 10 (RESET 100; USE 100; if channel B).			
	3. Adjust the oscilloscope's vertical and horizontal controls so the square wave rise time between the 10% and 90% points can be measured. Rise time should be less than 250 ns.			
Square Wave Symmetry	This test checks the symmetry of the square wave signal to determine if the symmetry is accurate within $\pm (0.8\% \text{ of period} + 120 \text{ ns})$.			
	Equipment Required: Electronic Counter (HP 5316A or equivalent).			
	Procedure: 1. Connect the HP 3245A Output connector to the electronic counter input, channel A. Set the counter SEP/COM A switch to COM A; AC/DC cou- pling to DC; Filter to NORM; ATTN to X1 and Trigger Levels to 0 volts.			
	2. On the HP 3245A, execute the commands RESET 0; USE 0; APPLY SQV 1; FREQ 1E6 (RESET 100; USE 100; if channel B).			
	3. Adjust the counter to measure time interval average A to B, set channel A Slope to + and channel B Slope to Record the reading.			
	4. Change Slope A to - and Slope B to + and record the reading. The dif- ference between the Step 3 and Step 4 reading must be ≤ ±256 ns.			
Frequency Accuracy	This test determines if sine, square, and ramp frequencies are accurate within ± 50 ppm. The frequencies tested are 1 MHz for the sine and square wave, and 100 kHz for the ramp.			
	Equipment Required: Electronic Counter (HP 5316A or equivalent).			
	Procedure: 1. Configure the electronic counter to measure frequency and connect it to the HP 3245A output.			
	Performance Tests 3-15			

- 2. On the HP 3245A, execute RESET 0; USE 0; IMP 50; APPLY ACV 1; FREQ 1E6 (RESET 100; USE 100; for channel B) to measure sine wave accuracy.
- 3. Measure the frequency of the output signal and ensure it is within the specified limits of 1 MHz ± 50 Hz.
- 4. On the HP 3245A, execute APPLY SQV 1 to measure square wave accuracy. The frequency limits are the same as those listed in Step 3.
- 5. Execute the commands APPLY RPV 1; FREQ 1E5 to measure ramp wave accuracy. Ensure the frequency is within the specified limits of 100 kHz ±5 Hz.

Reference Frequency Output Accuracy

This test compares the accuracy of the FREQ REF output signal to the specification of 1.073,741.824 Hz ± 50 ppm (1.073,688 - 1.073,796).

Equipment Required: Electronic Counter (HP 5316A or equivalent).

Procedure:

- 1. Connect the HP 3245A FREQ REF connector to the electronic counter input.
- 2. On the HP 3245A, execute USE 0 (USE 100) and REFOUT EXT.
- 3. Measure the frequency of the FREQ REF output signal and ensure it is within the specified limits shown above.

10x Voltage Output Tests This section describes 10x voltage output tests (Option 002). It includes: • Output Resistance DCV Amplitude Accuracy • ACV Amplitude Accuracy Harmonic and Spurious Levels Amplifier Flatness Square Wave Rise Time Output This test determines if the output resistance is within the range of 0Ω to 0.5Ω . Resistance Equipment Required: Digital Multimeter (HP 3458A) **Procedure:** 1. On the HP 3245A, execute the command RESET 0. 2. Configure the DMM to measure 2-wire ohms with OCOMP ON (use a low resistance cable) and measure the resistance at the front 10x V Output connector of the HP 3245A. 3. The resistance should be between 0.0Ω and 0.5Ω . If the reading is slightly out of specification, try a 4-wire ohms measurement or subtract the cable resistance from the 2-wire reading. **DCV Amplitude** This procedure tests the accuracy of the 10x V Output DCV signals. Accuracy Equipment Required: Digital Multimeter (HP 3458A) Procedure: 1. Set the DMM to DCV, connect the DMM to the HP 3245A 10x V Output connector. 2. On the HP 3245A, execute the following commands: RESET 0; RANGE 10; **APPLY DCV 10.25.** 3. Record the DMM reading. The reading must be 102.5 volts ± 34.05 mV (102.46595 to 102.53405). 4. For the following 10x V Output values, execute the command APPLY DCV volts and record the DMM reading. <u>Test Limit</u> Volts $0 \text{ volts} \pm 3.3 \text{ mV}$ 0 (-0.0033000 to 0.0033000) $-102.5 \text{ volts} \pm 34.05 \text{ mV}$ -10.25 (-102.53405 to -102.46595)

	5. On the HP 3245A, execute the command APPLY 1.
	6. Record the DMM reading. The reading must be 10 volts ± 4.8 mV (9.995200 to 10.004800).
	7. On the HP 3245A, execute the command APPLY -1.
	8. Record the DMM reading. The reading must be -10 volts $\pm 4.8 \text{ mV}$ (-10.004800 to -9.995200).
ACV Amplitude	This procedure tests the accuracy of the 10x V Output ACV signals.
Accuracy	Equipment Required: Digital Multimeter (HP 3458A)
	Procedure:
	1. On the HP 3245A, execute the commands: RESET 0.
	2. On the DMM, execute RESET and then set it to ACV. Connect the DMM to the HP 3245A 10x V Output connector.
	3. On the HP 3245A, execute the following commands: FREQ 1000; RANGE 10; APPLY ACV 20.
	4. Record the DMM reading. The reading must be 70.7107 volts ± 0.5863 volts (70.1424 to 71.2790).
	5. On the HP 3245, execute the command APPLY ACV 2.
	6. Record the DMM reading. The reading must be 7.0711 volts ± 0.1126 volts (6.9585 to 7.1837).
Harmonic and Spurious Levels	This procedure tests the harmonic and spurious levels of the sine wave output of the 10x V Output.
	Equipment Required: Spectrum Analyzer (HP 3585A).
	Procedure:
	1. Execute the HP 3245A commands: RESET 0.
	2. Connect the Spectrum Analyzer's 1 MΩ input using a 10:1 oscilloscope probe to the HP 3245A 10x V Output connector.
	3. Execute the HP 3245A commands: APPLY ACV 20; FREQ 1000. Use caution, the output signal is 70.7 volts RMS.
	4. Configure the spectrum analyzer to measure the level of the harmonics and spurious signals. These settings are recommended: Start Frequency = frequency being measured, Stop Frequency = 10 X frequency being measured, Resolution BW and Vidco BW = 100 Hz.
Performance Tests	

5. Verify that all harmonics and spurious signals are below the specified level of -54 dB relative to the fundamental.

6. On the HP 3245A, set the following frequencies using the FREQ command and verify that all harmonics and spurious signals are below the specified levels related to the fundamental. The recommended spectrum analyzer settings are those in step 4, except the Resolution BW and Video BW which should be adjusted as needed.

Frequency	Specified Level
10 kHz	- 54 dB
100 kHz	- 40 dB

Amplifier Flatness

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This procedure test the amplitude accuracy of ACV sine wave signals over the frequency range.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

1. Execute the following HP 3245A commands: RESET 0.

2. On the HP 3458A, execute RESET and ACDCV.

3. Connect the DMM to the HP 3245A 10x V Output connector using a cable less than 2 meters long.

4. On the HP 3245A, execute these commands: RANGE 10; APPLY ACV 20; FREQ 1000.

5. Record the DMM reading. The reading must be 70.7107 volts \pm 0.5863 volts (70.1424 to 71.2790).

6. On the HP 3458A, execute the commands SMATH 9 and MATH DB. Successive readings will be referenced to the reading in step 5 and returned in dB.

7. Change the frequency of the HP 3245A by executing FREQ 10000.

8. Record the DMM reading and verify that the reading is $\leq \pm 0.2$ dB.

9. Change the frequency of the HP 3245A by executing FREQ 100000.

10. Record the DMM reading and verify that the reading is $\leq \pm 0.6$ dB.

Square Wave Rise Time

This procedure compares the square wave output of the 10x V Output to its rise/fall time specification.

Equipment Required: Oscilloscope (HP 54200 or equivalent)

Procedure:

1. On the HP 3245A, execute RESET 0.

2. Connect the oscilloscope using a 10:1 oscilloscope probe to the HP 3245A 10x V Output connector.

3. On the HP 3245A, execute APPLY SQV 20; FREQ 10000. Use caution, there is now high voltage on the 10x V Output connector.

4. Adjust the oscilloscope's vertical and horizontal controls so the square wave rise times and fall times between the 10% and 90% points can be measured. These times should be less than 3μ sec.

PERFORMA	ANCE	TEST	RECORD
90	DAY	LIMITS	6

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Univers	-Packard Mode al Source Number				Test Performed Date Reference Temp	_	
			DC VOLTA	GE TEST			
Step#	HP 3245A Output	Range	High Limit	Reading	Low Limit	Test Pass	Tes Fai
	High Reso	olution Accur	асу				
1	1.25	1 V	+ 1.250084V		+ 1.249916V	. <u></u>	
2	0.625	1 V	+ 0.625057V		+ 0.624943V		
3	0.00	1 V	+ 31.0 μV		- 31.0 μV		
4	-0.625	1 V	- 0.624943V		- 0.625057V		
5	-1.25	1 V	- 1.249916V		- 1.250084V	<u></u>	
6	10.25	10 V	+ 10.250570V		+ 10.249430V		
7	5.125	10 V	+ 5.125375V	<u></u>	+ 5.124625V		
8	0.00	10 V	+ 180.0 µV		µ۷ 180.0 µ۷		
9	-5.125	10 V	- 5.124625V		- 5.125375V		
10	-10.25	10 V	- 10.249430V		- 10.250570V		
	Low Reso	lution Accura	су				
11	.15625	.15625	+ .15725 V		+ .15525 V		
12	.07813	. 15625	+ .07899 V		+ .07727 V		
13	0.00	. 15625	+ 730.0 μV	<u></u> ,	- 730.0 μV		
14	07813	. 15625	07727 V		07899 V		
15	•.15625	.15625	15525 V	<u></u>	15725 V		
16	.3125	.3125	+ .31433 V		+ .31067 V		
17	. 15625	.3125	+ .15782 V	·	_ + .15468 V		
18	0.00	.3125	+ 1.3 mV		- 1.3 mV		
19	15625	.3125	15468 V		15782 V		
20	3125	.3125	31067 V		31433 V		

	PERFORMANCE TEST RECORD 90 DAY LIMITS	
Model 3245A		Test Performed by
2		Date
		Reference Temperature

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	DC VOLTAGE TE	ST (Cont'd)				
Range	High Limit	Reading		Low Limit	Test Tes Pass Fai	1
.625	+ .62856 V		+	.62144 V		_
.625	+ .31553 V		+	.30947 V	<u> </u>	
.625	+ 2.5 mV		-	2.5 mV	<u> </u>	_
.625	30947 V		-	.31553 v	<u></u>	
.625	62144 V		•	.62856 V		- (
1.25	+ 1.2567 V		+	1.2433 V		_
1.25	+ .63066 V		+	.61934 V		-
1.25	+ 4.6 mV		-	4.6 mV	<u> </u>	_
1.25	61934 V		•	.63066 V	<u> </u>	-
1.25	- 1.2433 V		-	1.2567 V	<u></u>	-
2.5	+ 2.5135 V		+	2.4865 V		
2.5	+ 1.2613 V		+	1.2387 V		-
2.5	+ 9.2 mV			9.2 mV		- (
2.5	- 1.2387 V		-	1.2613 V		- `
2.5	- 2.4865 V		-	2.5135 V		_
5.0	+ 5.028 V		+	4.972 V		_
5.0	+ 2.524 V		+	2.476 V		-
5.0	+ 19 mV		-	19 mV	<u> </u>	
5.0	- 2.476 V		-	2.524 V	·	_

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HP 3245A Output

.625

.3125

0.00

-.3125

-.625

1.25

0.625

0.00

.0.625

-1.25

2.5

1.25

0.00

-1.25

·2.5

5.0

2.5

0.00

·2.5

-5.0

5.0

Step#

21

22

23

24

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PERFORMANCE TEST RECORD 90 DAY LIMITS

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Universa	lett-Packard Model 3245A Test Performed by versal Source Date ial Number Reference Temperature								
			DC VOLTAGE TES	ST (Cont'd)					
Step#	HP 3245A Output	Range	High Limit	Reading		Low Limit		Test Pass	Test Fail
41	10.0	10.0	+ 10.054 V	<u> </u>	+	9.946	v		
42	5.0	10.0	+ 5.046 V		+	4.954	v		
43	0.00	10.0	+ 37 mV	. <u> </u>	-	37	mV		
44	-5.0	10.0	- 4.954 V		-	5.046	v		
45	-10.0	10.0	- 9.946 V		-	10.054	v		
	High Reso	lution Set	tling Time						
46	10.0	10.0	N/A	<u></u>		N/A		N/A	N/A
47	10.0	10.0	Within .1% of Step 46						
48	10.0	10.0	Within .001% of Step 46						
	DCV Zero	Ohm Output	Resistance						
49	RESET		0.5 Ω			0	Ω		

nivers	•Packard Mode al Source Number				Test Performed by Date Reference Temperature			
			DC CURRENT	TEST				
Step#	HP 3245A Output	Range	High Limit	Reading	Low Limit	Test Test Pass Fail		
	High Resolu	ution Accuracy	y					
1	.0001	.0001	+ 100.0085 uA _		_ + 99.9915 uA			
2	.00005	.0001	+ 50.0059 uA		_ + 49.9941 uA			
3	0.0	.0001	+ 3.3 nA		- 3.3 nA			
4	00005	.0001	- 49.9941 uA	<u>aa .</u>	- 50.0059 uA			
5	0001	.0001	- 99.9915 uA		- 100.0085 uA			
6	.001	.001	+ 1000.072 uA	<u></u>	_ + 999.928 uA			
7	.0005	.001	+ 500.046 uA		_ + 499.954 uA			
8	0.0	.001	+ 20 nA _		_ • 20 nA	<u></u>		
9	0005	.001	- 499.954 uA	••••	- 500.046 uA			
10	001	.001	- 999.928 uA _		- 1000.072 uA			
11	.01	.01	+ 10.00096 mA		_ + 9.99904 mA			
12	.005	.01	+ 5.00059 mA		_ + 4.99941 mA			
13	0.0	.01	+ .22 uA		22 uA			
14	005	.01	- 4.99941 mA		- 5.00059 mA			
15	01	.01	- 9.99904 mA		- 10.00096 mA			
			. 100 0375 -4		+ 99.9765 mA			
16	.1	.1	+ 100.0235 mA		-			
17	.05	. 1						
18	0.0	.1						
19	05	. 1						

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Hewlett	Packard Mode	l 3245A				Test Perf		′	
Universa	al Source					Date			
Serial H	Number					Reference	Tempera	ture_	
			DC CURRENT	TEST	(Cont'd)				
Step#	HP 3245A	Range	High		Reading	Low	Т	est	Test
•	Output	-	Limit			Limit	P	ass	Fail
21 22 23	Low Resolut .0001 .00005 0.0	ion Accuracy .0001 .0001 .0001		uA uA nA		+ 99.470 + 49.495 - 380	uA uA nA		
24	00005	.0001	- 49.495	uA		- 50.505	uA		
25	0001	.0001	- 99.470	uA		- 100.630	uA		
26	.001	.001	+ 1006.3	uA		+ 993.7	uA		
27	.0005	.001	+ 505.1	uA		+ 494.9	uA		
28	0.0	.001	+ 3.8	uA		- 3.8	uA		
29	0005	.001	- 494.9	uA		- 505.1	uA		
30	001	.001	- 993.7	uA	<u> </u>	- 1006.3	uA		
31	.01	.01	+ 10.082	mA		+ 9.918	mA		
32	.005	.01	+ 5.067	mA		+ 4.933	mA		
33	0.0	.01	+ 52	uA		- 52	uA _		
34	005	.01	- 4.933	mA		- 5.067	mA		<u> </u>
35	01	.01	- 9.918	mA		- 10.082	mA		
36	.1	.1	+ 100.72	mA		+ 99.28	mA		
37	.05	.1	+ 50.560	mA		+ 49.440	mA		
38	0.0	.1	+ 400	uA		- 400	uA		
39	05	.1	- 49.440	mA		- 50.560	mA		
40	· . 1	.1	- 99.28	mA		- 100.72	mA ·		<u></u>

			PEF			FEST RECOP	RD			
Univers	-Packard Mo al Source Number						Test Performed by Date Reference Temperature			
				DC CURRENT	TEST	(Cont'd)				
Step#	Range	Step 6 Rdg	Step 2 Rdg	Delta I (DI)		Resistance R=10/DI	Low Limit	Test Pass	Test Fail	
	DCI Outpu	ut Resista	nce. High	Resolution						
44	100mA			=			3.1Mohm			
45	10mA			=			210 Mohm		<u> </u>	
46	1mA			=			2500 Mohm	- <u>-</u>		
47	. 1mA		·	=			10000 Mohm			
Step#	HP 3245A Output	Pwr Si Output		High Limit		Reading	Low Limit	Test Pass	Test Fail	
	DCI Volta	ige Complia	ance							
48	.1	8v		+ 100.026	mA		_ + 99.974 mA			
49	•.1	8v		- 99.974	mA	·····	100.026 mA			
50	•.01	10V		- 9.998	mA	. <u></u>	10.002 mA			
51	.01	10V		+ 10.002	mA		_ + 9.998 mA			

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PERFORMANCE TEST RECORD 90 DAY LIMITS

Hewlett-Packard Model 3245A Test Performed by ____ Universal Source Date Reference Temperature_ Serial Number_ AC VOLTAGE TEST HP 3245A High Reading LOW Test Test Step# Range Fail Output Limit RMS Limit Pass Sine Wave .15625 .11119 V .10975 V .15625 1 2 .11719 .08349 V .08221 V .15625 .05467 V .05579 V 3 .07813 .15625 .21950 V .22238 V 4 .3125 .3125 .16442 V .16698 V 5 .23438 .3125 .10935 V .11159 V 6 .15625 .3125 7 .625 .625 .44475 V .43901 V .33396 V .32886 V 8 .4688 .625 .625 .21871 V 9 .22317 V .3125 .88950 V .87800 V 1.25 1.25 10 .65770 V .66792 V .9375 1.25 11 .43742 V .44634 V 12 .625 1.25 1.75601 V 2.5 2.5 1.77899 V 13 1.31541 V 1.33583 V 2.5 1.875 14 .89268 V .87482 V 1.25 2.5 15 3.5580 V 3.5120 V 5.0 5.0 16 2.67165 V 2.63085 V 17 3.75 5.0 1.74985 V 2.5 5.0 1.78565 V 18 7.024 ۷ 10. 7.116 V 10. 19 5.262 20 7.5 10. 5.344 v ۷ 3.499 10. 3.571 ۷ ۷ 5.0 21

			PERFORMANCE T 90 DAY LI)		(
Univers	-Packard Mod al Source				Date		
Serial	Number				Reterence Temp	erature	
		·	AC VOLTAGE TES	T (Cont'd)			
Step#	HP 3245A Output	Range	High Limit	Reading	Low Limit	Test Test Pass Fail	
	Square Way	ve					
22	. 15625	. 15625	.15752 V		.15498 V		
23	.11719	. 15625	.11834 V		.11604 V		
24	.07813	. 15625	.07917 V		.07709 V		
25	.3125	.3125	.31503 V		.30997 V		
26	. 23438	.3125	.23669 V		.23207 V		
27	. 15625	.3125	.15833 V		.15417 V		
28	.625	.625	.63006 V		.61994 V		
29	.46875	.625	.47336 V		.46414 V		
30	.3125	.625	.31666 V		.30834 V		
31	1.25	1.25	1.26013 V		1.23987 V		
32	.9375	1.25	.94672 V	tr	.92828 V		
33	.625	1.25	.63331 V		.61669 V		4
34	2.5	2.5	2.52025 V		2.47975 V		
35	1.875	2.5	1.89344 V	<u></u>	1.85656 V		
36	1.25	2.5	1.26663 V		1.23337 V		
37	5.0	5.0	5.0405 V		4.9595 V		
38	3.75	5.0	3.7869 V		3.7131 V		
39	2.5	5.0	2.5333 V		2.4667 V		
40	10.	10.	10.081 V		9.919 V		
41	7.5	10.	7.574 V		7.426 V	<u> </u>	
42	5.0	10.	5.067 V		4.933 V		

PERFORMANCE	TEST RECORD
90 DAY	LIMITS

Univers	Hewlett-Packard Model 3245A Universal Source Serial Number						Test Perform Date Reference Ter		_
Serial	Number		-				keterence ler	uperature_	
					AC VOLTAGE T	EST (Cont'd)			
Step#	HP 3245 Output	5A			High Limit	Reading	Low Limit	Test Pass	Te Fa
		Accuracy							
43	ACV 5.0	DCOFF •2.5			4.91350 V		- 5.08650 V		
44	5.0	2.5		+	5.08650 V		+ 4.91350 V		
45	2.5	-1.25			2.45675 V		- 2.54325 V		
46	2.5	1.25		+	2.54325 V		+ 2.45675 V		
47	1.25	-0.625		-	1.228375V		- 1.271625v		
48	1.25	0.625		+	1.271625V		+ 1.228375v		
49	0.625	-0.3125		-	0.614187V		- 0.635813V		
50	0.625	0.3125		+	0.635813V		+ 0.614187V		
51	0.3125	-0.15625		-	0.307094V		- 0.317906v		
52	0.3125	0.15625		+	0.317906V		+ 0.307094V	h.	
53	0.15625	-0.078125		-	0.153547V		- 0.158953V		
54	0.15625	0.078125		+	0.158953V		+ 0.153547V		
55	0.078125	-0.0390625		•	0.076773V		- 0.079477v		
56	0.078125	0.0390625		+	0.079477V		+ 0.076773V		
Step#		5A	Freq.		High	Reading		Test Pass	T - F
	Output			<u></u>	Limit			- G 35	
	Flatne	55							
57	10 10		3 KHZ 10 KHZ		.07dB .07dB		-		
58 59	10 10		30 KHZ		.07dB		-		
60	10		100 KHz		.2 dB		-		
61	10		300 KHz		.6 dB		-		
62	10		1 MHz		2.0 dB		_		

Univers	-Packard Mode al Source Number				Test Performed Date Reference Tem	_	
			AC VOLTAGE TE	ST (Cont'd)			
Step#	HP 3245A Output	Imp./freq.	High Limit	Reading		Test Pass	Test Fail
	Harmonics a	nd Spurious Levels	5				
63 64 65 66 67	10 10 10 10 10 10	50/ 3 KHz 50/10 KHz 30 KHz 50/100 KHz 50/300 KHz 50/1 MHz	62 dB 62 dB 55 dB 46 dB 40 dB 40 dB				
68	Rise Time	3071 MH2	40 46				
69	10 SQV	50/1 KHz	250 nS				
Step#	HP 3245A Output	Freq.	High Limit	Reading		Test Pass	Test Fail
	Squarewave	Symmetry					
72	1	1E6	+ 128 nS		- 128 nS	<u> </u>	

PERFORMANCE TEST RECORD
90 DAY LIMITS

Universa	Packard Model 3 1 Source umber				Test Performed by Date Reference Temperature				
			FREQUENCY T	EST					
Step #	HP 3245A Output	Range	High Limit	Reading	Low Limit	Test Pass	Tes Fai		
	Output Freque	ency Accuracy							
1	1 V, 1 MHz	1 V Sine	1000050 Hz	. <u></u>	999950 Hz	<u> </u>			
2	1 V, 1 MHz	1 V Square	1000050 Hz	· · · · ·	999950 Hz				
3	1 V, 100 kHz	1 V Ramp	100005 Hz		99995 Hz	<u></u>			
	Reference Fr	equency Accuracy							
4	1073741 Hz	REFOUT	1073796 Hz		1073688 Hz				
Step #	HP 3245A 10x Output	Range	High Limit	Reading	Low Limit	Test Pass			
Step #		<u></u>		Reading					
Step #	10x Output	<u></u>		Reading					
	10x Output 10x V Output F RESET O	<u></u>	Limit 0.5Ω	Reading	Limit				
	10x Output 10x V Output F RESET O	Resistance	Limit 0.5Ω	Reading	Limit				
1	10x Output 10x V Output F RESET O 10x V Output F	Resistance DCV Amplitude Acc	Limit 0.5Ω uracy	Reading	Limit 0Ω				
1	10x Output 10x V Output F RESET 0 10x V Output F + 102.5 V	Resistance DCV Amplitude Acc 10	Limit 0.5Ω uracy 102.53405 V	Reading	Limit 0Ω 102.46595 V				
1 1 2	10x Output 10x V Output F RESET 0 10x V Output F + 102.5 V 0 V	Resistance DCV Amplitude Acc 10 10	Limit 0.5Ω uracy 102.53405 V 0.0033000 V		Limit 0 102.46595 V 0.0033000 V				
1 1 2 3	10x Output 10x V Output F RESET 0 10x V Output F + 102.5 V 0 V - 102.5 V	Resistance DCV Amplitude Acc 10 10 10	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V		Limit 0Ω 102.46595 V 0.0033000 V 102.53405 V				
1 1 2 3 4	10x Output 10x V Output F RESET 0 10x V Output F + 102.5 V 0 V - 102.5 V 10 V - 10 V	Resistance DCV Amplitude Acc 10 10 10 10	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V 9.995900 V -10.004100 V		Limit 0Ω 102.46595 V 0.0033000 V 102.53405 V 10.004100 V				
1 1 2 3 4	10x Output 10x V Output F RESET 0 10x V Output F + 102.5 V 0 V - 102.5 V 10 V - 10 V	Resistance DCV Amplitude Acc 10 10 10 10 10	Limit 0.5Q uracy 102.53405 V 0.0033000 V -102.46595 V 9.995900 V -10.004100 V		Limit 0Ω 102.46595 V 0.0033000 V 102.53405 V 10.004100 V		Tes Fa : 		

Hewlett-Packard Model 3245A Universal Source Serial Number					Date	ed by mperature	
			10X VOLTAGE A	MPLIFIER TEST (co	nt'd)		
tep #	HP 3245A 10x Output	Frequency	High Limit	Reading	Test Pass	Test Fail	
	Harmonics and	d Spurious Levels					
1	200.0 V p-p	1 kHz	-54 dB		• ••••••		
2	200.0 V p-p	10 kHz	-54 dB				
3	200.0 V p-p	100 kHz	-40 dB				
	Flatness						
1	200.0 V p-p	10 kHz	± 0.2 dB				
2	200.0 V p-p	100 kHz	± 0.6 dB				
	Rise/Fall Tim	nes					
1	200.0 V p-p	10 kHz	3 µsec	<u>.</u>	·		



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Chapter 4 Adjustments

Introduction

Adjustment

Commands

All but one of the HP 3245A adjustments require that you read a series of voltage and current outputs from the instrument and enter the values back into the HP 3245A. The 10x Voltage Amplifier (Option 002) offset must be manually adjusted using a screw-driver. Perform the necessary adjustments during incoming inspection and as required.

There are two adjustment options: a full adjustment which consists of 71 readings; 47 which are voltage, and 24 which are current. The second option is a voltage adjustment only. Here, only the 47 voltage readings are entered back into the HP 3245A. In addition, the 10x V Output requires the manual adjustment of its offset.

Equipment Required Equipment required to perform the adjustment depends on whether a manual or automated procedure is used. The manual procedure requires an HP 3458A Digital Multimeter. The automated procedure requires the HP 3458A, an HP 9000 Series 200/300 controller, and the adjustment software (3.5 inch or 5.25 inch disc).

Adjustment Software An automated adjustment procedure, which includes software and instructions, is included with this product. This software is for use with the HP 9000 Series 200 and Series 300 controllers. The software automatically adjusts the HP 3245A to its rated specifications. Instructions on loading and running the adjustment program are at the end of this chapter.

Six commands are associated with HP 3245A adjustments. Refer to the HP 3245A Command Reference Manual for details on these commands. A brief explanation of each command follows.

• SECURE sets a security code to prevent accidental or unauthorized adjustment of the HP 3245A.

• CAL initializes an algorithm to perform a full adjustment of voltage and current ranges. CAL VOLTS performs only voltage range adjustment.

• CALEN? is a calibration enable query. Returns "1" if the CAL Jumper is in the left (ENABLE) position, or "0" if the jumper is in the right (DISABLE) position.

• **CALSTR** sends information to the CALibration RAM. Up to 75 characters of information can be stored in RAM in the form of calibration dates, calibration temperature, etc.

• CALSTR? is calibration string query. Returns the information stored in the CAL RAM by CALSTR.

• CAL VALUE reading is used during adjustment to enter voltage and current values into memory.

Preliminary Steps

Complete the following steps before adjusting (manual or automatic) the HP 3245A.

1. Select the adjustment environment. For greatest accuracy, the temperature of the environment should be between 18° C and 28° C and should be stable within $\pm 1^{\circ}$ C.

2. Power on the HP 3245A and other adjustment equipment. Allow one hour for warm-up.

3. The channel being adjusted must be designated as the USE channel. To select channel A, execute USE 0. To select channel B, execute USE 100.

4. Connect the HP 3245A Channel A OUTPUT connector to the channel's Trigger (I/O) connector. Execute the **FTEST 0** command. To test Channel B, connect the Channel B connectors and execute **FTEST 100**.

5. If you are using a rear panel output, connect the Output connector to the appropriate Trigger (I/O) connector on the front panel. Execute either FTEST 1 or FTEST 101 to test the rear panel Output connector of Channel A or Channel B respectively.

6. If any test fails, note and correct the cause of the failure before proceeding.

Securing Adjustments

A security feature of the HP 3245A allows the person responsible for calibration/adjustments to enter a security code which prevents accidental or unauthorized calibrations/adjustments. The security code is set with the **SECURE** command.

WARNING

SHOCK/FIRE HAZARD. Only qualified, service-trained personnel who are aware of the hazards involved should install or configure the HP 3245A. Turn off all power to the instrument before attempting repairs or connecting cables. For protection from electrical shock, the power cord ground must not be defeated. For continued fire protection, replace fuse only with one of the same type and rating.



The security code is set with **SECURE** old_code, new_code. The security code must be an integer from -2.1E-9 to 2.1E9. If the number specified is not an integer, the HP 3245A rounds it to an integer value. The HP 3245A is shipped from the factory with the security code set to 3245.

NOTE

Using **SECURE** 0 disables the security feature so it is no longer necessary to enter the security code to perform a calibration or adjustment.

Changing the Security Code

Use **SECURE** *old_code*, *new_code* to change the security code. The procedure to change the security code is:

1. Access the **SECURE** command from the MENU or send the command over HP-IB.

2. Enter the old security code, the "," delimiter, and the new security code. The instrument is shipped from the factory with security code set to 3245. To change the security code from 3245 to 12345 (for example), enter 3245, 12345.

3. Press the Enter key. The instrument will now respond to the new security code. Note that "ERR 61:OUT OF RANGE - - Secure code" will occur if the wrong security code (*old_code*) is entered.

Disabling the Security Feature

If the security code is unknown, the security feature can be disabled with the following procedure, thus allowing a new code to be entered.

1. Turn the HP 3245A OFF and remove the line cord from the instrument.

- 2. Remove the top cover:
 - (a) Remove both rear handle brackets with a #2 Pozidrive.
 - (b) Remove the rear bezel by loosening the four #15 TORX screws.
 - (c) With the back of the instrument facing you, remove the
 - #10 TORX screw securing the top cover to the right side.

(d) Remove the top cover.

3. With the front of the instrument facing you, change the position of jumper JM600 on the 03245-66505 assembly from the left position to the right position. The jumper is located underneath the ribbon cable.

4. Reconnect the power and turn the instrument on.

5. Access the SECURE command from the MENU.

6. Enter the number 0 followed by the "," delimiter and the security code you want to use.

7. Press the ENTER key.

8. Turn the HP 3245A OFF, disconnect power, and return jumper JM600 to the left position.

9. Replace the top cover and reconnect power. The HP 3245A will now respond to the new security code.

NOTE

When jumper JM600 is in the right position, the security feature is disabled (i.e., old_code = 0) and the HP 3245A can be adjusted without entering a security number. If a new security number (new_code of SECURE command) is not entered while the jumper is in the right position, the original number will again be in effect when jumper JM600 is returned to the left position.

Hardware Lock-Out

You can set jumper JM1 (labeled S1) on the 03245-66501 assembly so that removing the instrument cover and repositioning the jumper are required whenever an adjustment is performed. The following procedure sets this "hardware lock-out" for both channels.

1. Remove the top cover of the HP 3245A as described in Steps 1 and 2 of "Disabling the Security Feature".

2. With the front of the HP 3245A facing you, set jumper JM1 to the right position. The **CAL** command cannot be executed when the jumper is in the right position even when the correct security code is entered.

3. Replace the top cover.

NOTE

To perform an adjustment with the CAL command, you must remove the top cover and set jumper JM1 to the left position (HP 3245A front facing you).

Adjustments Procedures

This section describes manual and automatic adjustment procedures for the HP 3245A.

Manual Adjustments Procedure The manual adjustment procedure requires an HP 3245A and an HP 3458A multimeter. To begin the procedure, connect the HP 3245A output to the 'HI' and 'LO' inputs of the HP 3458A.

NOTE

The HP 3457 can be used; however, it has less accuracy. The HP 3456 will calibrate voltage only.

1. Execute RESET, ACAL, and NPLC 100 on the HP 3458A multimeter.

NOTE

The HP 3458A autocalibration (ACAL) takes approximately 15 minutes.

2. On the HP 3245A, execute: **RESET; USE 0; CAL** [code] to perform a full calibration. If only the voltage is to be calibrated, execute **CAL VOLTS** [code] in place of the **CAL** command. (If Channel B is adjusted, substitute **USE 100** in the command string.) [code] is not necessary if the 3245A has been unsecured.

3. A reading near +9.5 volts should be displayed on the HP 3458A. Enter this reading into the HP 3245A using the command **CAL VALUE** reading. Be sure to use the proper sign before the value. For best accuracy, the value entered should have resolution to better than 1 ppm.

NOTE

Be careful when entering values or one of the following may occur:

(a) The first few values entered are not checked against an internal limit by the processor. Therefore, if the value entered is incorrect, later values may not be accepted by the processor. When this occurs, restart the adjustment procedure.

(b) Some values are checked against limits and if too large or small, the error string will exhibit ERR 116: CAL INPUT OUT OF RANGE. When this occurs, check the value just entered and correct if necessary.

4. Once the value in Step 3 is entered, another reading (reading #2) is generated by the HP 3245A and is measured by the HP 3458A. Enter the value displayed (on the HP 3458A) again using CAL VALUE reading.

5. Repeat Step 4 for each of the following values. Note that the values are approximately equal to those generated by the HP 3245A each time a new

reading is entered with **CAL VALUE**. They are intended to help you keep track of the readings you have entered. Remember to enter the readings as measured on the HP 3458A, <u>not the values shown below</u>.

NOTE

Reading number 45 should be taken on the HP 3458A 100V DC range. Autorange should be used for all other readings.

Typical Voltage Values							
Rdg #	Value	Rdg #	Value	Rdg #	Value	Rdg #	Value
2	-9.55612	13	8.69571	25	.260405	37	.972845
3	-9.07270	14	-8.98757	26	277966	38	975624
4	9.11090	15	8.87979	27	.128434	39	.482371
5	.003857	16	1.527120	28	141705	40	488240
6	.006429	17	4.34966	29	7.87700	41	.235490
7	.009027	18	-4.50022	30	8.33560	42	242910
8	.003856	19	2.16810	31	-7.83650	43	.115940
9	9.11371	20	-2.24777	32	-8.12451	44	124109
10	-9.06988	21	1.074346	33	3.93995	45	.100220
11	1.130233	22	-1.118369	34	-3.9241	46	9.98835
12	-1.124515	23	.532930	35	1.96365	47	·10.03865
		24	559357	36	-1.9603		

NOTE

If calibrating voltage only, omit Step 6.

6. Connect the HP 3245A output to the 'I' and 'LO' inputs of the HP 3458A. Change the multimeter function to DCI and continue the adjustments. The following values are approximately equal to those that will be measured by the 3458A. Again, enter the <u>measured</u> values.

Typical Current Values

Rdg #	Value	Rdg #	Value	Rdg #	Value	Rdg #	Value
48	.028483	54	8.46492E-5	60	.000594	66	.008824
49	028022	55	-8.42163E-5	61	000621	67	008763
50	.009772	56	.0590461	62	5.94123E-5	68	.000786
51	009725	57	0626234	63	-6.21755E-5	69	000780
52	.000846	58	.0068411	64	.078508	70	7.88477E-5
53	000842	59	0071487	65	078732	71	-7.82605E-5

7. After all calibration values have been entered, the CAL RAM is updated. At this time, adjustment string information such as adjustment dates, temperature, etc. can be stored in memory using the CALSTR command.

Automated Adjustments Procedure

Manual

Adjustment

Procedure

To run the automated adjustments procedure, first ensure that the BASIC language is loaded into the HP 9000 Series 200/300 computer. The adjustment program is stored on the disc labeled "Adjustments." Insert the disc and load the program by entering LOAD "CAL". Then press RUN to start the program. Follow the instructions as prompted.

10x Voltage Output Offset Adjustment

This section describes the manual adjustment procedure for the 10x V Output of the HP 3245A.

Equipment Required: Digital Multimeter (HP 3458A)

Procedure:

1. Connect the HP 3245A 10x V Output to the "HI" and "LO" inputs of the HP 3458A.

2. On the HP 3458A, execute: RE SET and NPLC 100.

3. On the HP 3245A, execute: RESET 0; RANGE 1; APPLY DCV 0.

4. With a small screwdriver, adjust the potentiometer through the ventilation slot shown in Figure 4-1. An LED is positioned behind the potentiometer to make it easy to locate through the ventilation slot. The reading on the DMM should be less than $\pm 100 \,\mu$ V.



Figure 4-1. 10x Voltage Output Adjustment Location

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