

6960A POWER SUPPLY

OPERATING AND SERVICE MANUAL

HEWLETT  PACKARD



OPERATING AND SERVICE MANUAL



MODEL 6960A

DC POWER SUPPLY

Serials Prefixed: G 604

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TABLE OF CONTENTS

<u>Section</u>		<u>Page</u>
I	GENERAL INFORMATION	1-1
	1-1 Introduction	1-1
	1-3 Instrument Identification	1-1
	1-5 General Description	1-1
II	INSTALLATION	2-1
	2-1 Inspection	2-1
	2-3 Power cable	2-1
	2-5 115 V or 230 V Operation	2-1
III	OPERATING INSTRUCTIONS	3-1
	3-1 Operating Controls	3-1
	3-3 Current Limit Control	3-1
	3-5 Connections to Load	3-3
	3-7 Automatic Parallel Operation	3-3
	3-9 Automatic Series Operation	3-3
	3-11 Remote Programming	3-4
	3-13 Remote Sensing	3-4
IV	PRINCIPLES OF OPERATION	4-1
	4-1 Overall Block Diagram	4-1
	4-3 Circuit Description	4-1
V	MAINTENANCE	5-1
	5-1 Introduction	5-1
	5-3 General Maintenance Information	5-1
	5-5 Test Equipment Required	5-1
	5-7 Performance Tests	5-2
	5-9 Detailed Test Procedure	5-5
	5-11 Trouble Shooting	5-8
VI	REPLACEABLE PARTS	6-1
	6-1 Introduction	6-1
	6-4 Ordering Information	6-1

LIST OF ILLUSTRATIONS

<u>Number</u>		<u>Page</u>
1-1	Model 6960A Power Supply	1-1
3-1	Operating Controls	3-2
3-2	Terminal Connections	3-6
4-2	Block Diagram	4-1
5-1	Measuring Line, Load	5-4
	Regulation and Ripple	
5-2	Measuring AC Internal Impedance	5-4
5-3	Recommended Connections at the Power Supply	5-5
5-4	Model 6960 Circuit Diagram	5-9
5-5	Servicing Etched Circuit Boards	5-10

LIST OF TABLES

<u>Number</u>		<u>Page</u>
1-1	Specifications	1-0
5-1	Recommended Test Equipment	5-2
5-2	Trouble Location Chart	5-8
6-2	Reference Designator Index	6-2
6-2	Replaceable Parts	6-5

APPENDICE

Code List of Manufacturers
 Manual Changes
 Sales Office Locations

**TABLE 1-1
SPECIFICATIONS**

REGULATED OUTPUT:	2 ranges switched by push button switch 0-18 V/600 mA: Voltage continuously adjustable from 0-18 V dc. 600 mA over entire voltage range.
LOAD REGULATION:	Less than 5 mV change in output voltage over full operating range.
LINE REGULATION:	Less than 5 mV change in output voltage for $\pm 10\%$ power line changes.
RIPPLE AND NOISE:	Less than 150 μ Vrms.
TEMPERATURE STABILITY:	Less than 0.1 % /° C.
TEMPERATURE RANGE:	0 to 55° C.
OUTPUT IMPEDANCE:	Less than 0.02 Ω from DC to 1 Kc. Less than 0.5 Ω from 1 Kc to 50 kc.
RECOVERY TIME:	Less than 50 μ s after a change from full load to no load.
METER ACCURACY:	$\pm 5\%$ of full scale. (METERS ON OPTION OI ONLY)
OVERLOAD PROTECTION:	Output current limiter continuously variable from 80 to 600 mA on 0-18 V range, 40 to 300 mA on 0-36 V range.
OUTPUT TERMINALS:	Three banana jacks spaced 3/4 inch apart. Positive and negative terminals are isolated from chassis. A maximum of 400 V may be connected between ground and either output terminal.
REMOTE PROGRAMMING:	About 200 Ω /V external resistance applied to rear-mounted terminals.
POWER:	110/220 V $\pm 10\%$, 50 to 60 cps, 40 watts. 115/230 V $\pm 10\%$, 50 to 60 cps, 40 watts.
DIMENSIONS:	6-3/32 inches (155 mm) high, 5-1/8 inches (130 mm) wide, 11 inches (279 mm) deep.
WEIGHT:	Shipping 10 lbs (4.6 kg)

SECTION I GENERAL INFORMATION

1-1 Introduction

1-2 This is an operating and service manual for the Model 6960 A DC Power Supply. This manual is applicable only to instruments with the prefix number shown on the title page except as modified by change sheets.

1-3 Instrument Identification

1-4 Hewlett-Packard instruments use a two-section, eight-digit serial number, that is, 000-00000. The first three digits are an identification number; the last five digits are the instrument serial number. If the identification number on the instrument does not agree with the identification number shown on the manual title page, there are differences between the manual and instrument. These differences are described in manual change sheets having the proper identification number.

1-5 General Description

1-6 The -hp- Model 6960A DC power supply produces a regulated DC voltage continuously adjustable from 0 to 36 V up to a current of 300 mA, or from 0 to 18 V up to a current of 600 mA, according to which range has been selected by means of the front panel push buttons. The supply makes load circuit performance independent of external power supply influences, has very low source impedance and excellent regulation against change in line and load.

This supply is especially useful as a source of power for transistor circuits because it features a protective circuit which electronically limits the maximum output

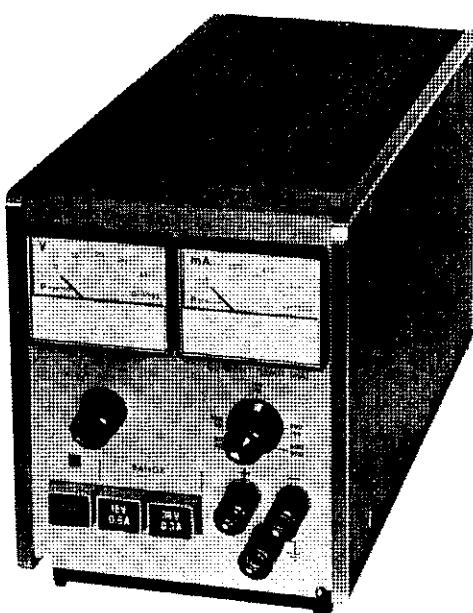


Fig. 1-1 Model 6960A Power Supply

current to values selected by a front panel control. Accidental damaging of expensive components by excessive current can thus be reduced to a minimum, if the CURRENT LIMIT control is set to a value just above the normal operating current of the external circuit. Another important application of the Model 6960A Power Supply is in electronic test systems where various fixed voltages have to be produced sequentially with a high degree of reproducability. This can be achieved because the output voltage of this supply may be programmed by an externally connected fixed resistor or a series of same. The output voltage will then be proportional to the value of this resistor; changing the resistor in predetermined steps will have corresponding effects on the output voltage.

Both output terminals of the power supply are insulated from chassis ground. Either terminal may be grounded as high as 400 V from ground. It is therefore possible to connect a number of supplies in series to obtain higher voltages than 36 V.

If more current than 600 mA is needed, there is the possibility of operating several power supplies in parallel.

Remote sensing can be used for minimizing the effect of supply lead resistance and thus providing an exactly regulated voltage at the supplied circuit regardless of lead length.

SECTION II

INSTALLATION

2-1 Inspection

2-2 When the Model 6960A is received, inspect it for damage received in transit. Operate the instrument to make certain that it is functioning satisfactorily. If damage is evident, follow the procedures outlined in the "CLAIM FOR DAMAGE IN SHIPMENT" page of this manual (inside rear cover).

2-3 Power cable

2-4 The three conductor power cable supplied with the instrument is terminated in a three connector male power plug recommended by the VDE (Verein Deutscher Elektrotechniker).

WARNING

The third conductor grounds the instrument cabinet for the PROTECTION OF OPERATING PERSONNEL. If a two connector line power receptacle is used, the instrument cabinet should be grounded externally.

2-5 115 V or 230 V Operation

2-6 The instrument is designed to work from 110, 115 or 220, 230 volts \pm 10% line voltage. It is shipped from the factory wired for operation from a 110 V or 220 V source. It may be re-wired for operation from a 115 V or 230 V line by changing connection on transformer T1 from 4 A to 4 and from 2 A to 2 (see Figure 5-4). To operate from 220 V (230 V) line, set the slide switch on the rear panel to 230 V, to operate from 110 V (115 V), set the slide switch to 115 V. Fuse F1 should be 0.4 A slow blow for 220 V (230 V) and 0.8 slow blow for 110 V (115 V).

SECTION III

OPERATING INSTRUCTIONS

3-1 Operating Controls

Figure 3-1 shows the functions of the front panel controls and terminals and is self-explanatory.

3-2 To turn the instrument on, push in either of the range buttons, according to the voltage and current which is desired. Accidental setting of both buttons, 18 V and 36 V, will cause no damage to the unit; in this case the instrument has been switched to the 36 V - 300 mA range. Pushing in the button marked OFF turns the instrument off.

3-3 Current Limit Control

3-4 This knob adjusts the peak current output of the supply. The indication is nominal. To set the value exactly, remove the load and short the power supply terminals. Adjust the CURRENT LIMIT control until the meter indicates the required maximum current.

If the supply is to be used in an application where the current drawn from the instrument is not essentially uniform with respect to time, e.g. in pulse type circuits, then the fast acting character of the current limiting circuit must be taken into consideration. The average current may be within the supply rating or below the maximum current set with the CURRENT LIMIT control, but peak currents may be high enough to cause the supply to clip. The CURRENT LIMIT control must, consequently, be set to a value which is greater than the peak current requirements of the circuit.

The output terminals are connected internally to a 200 μ F capacitor which helps supply high current peaks, provided they are of short duration. Any external capacity added will improve the peak current capability, but will decrease the safety provided by the current limit control. High range currents may then destroy external components before the average current inside the supply increases sufficiently to cause the limiting circuit to operate.

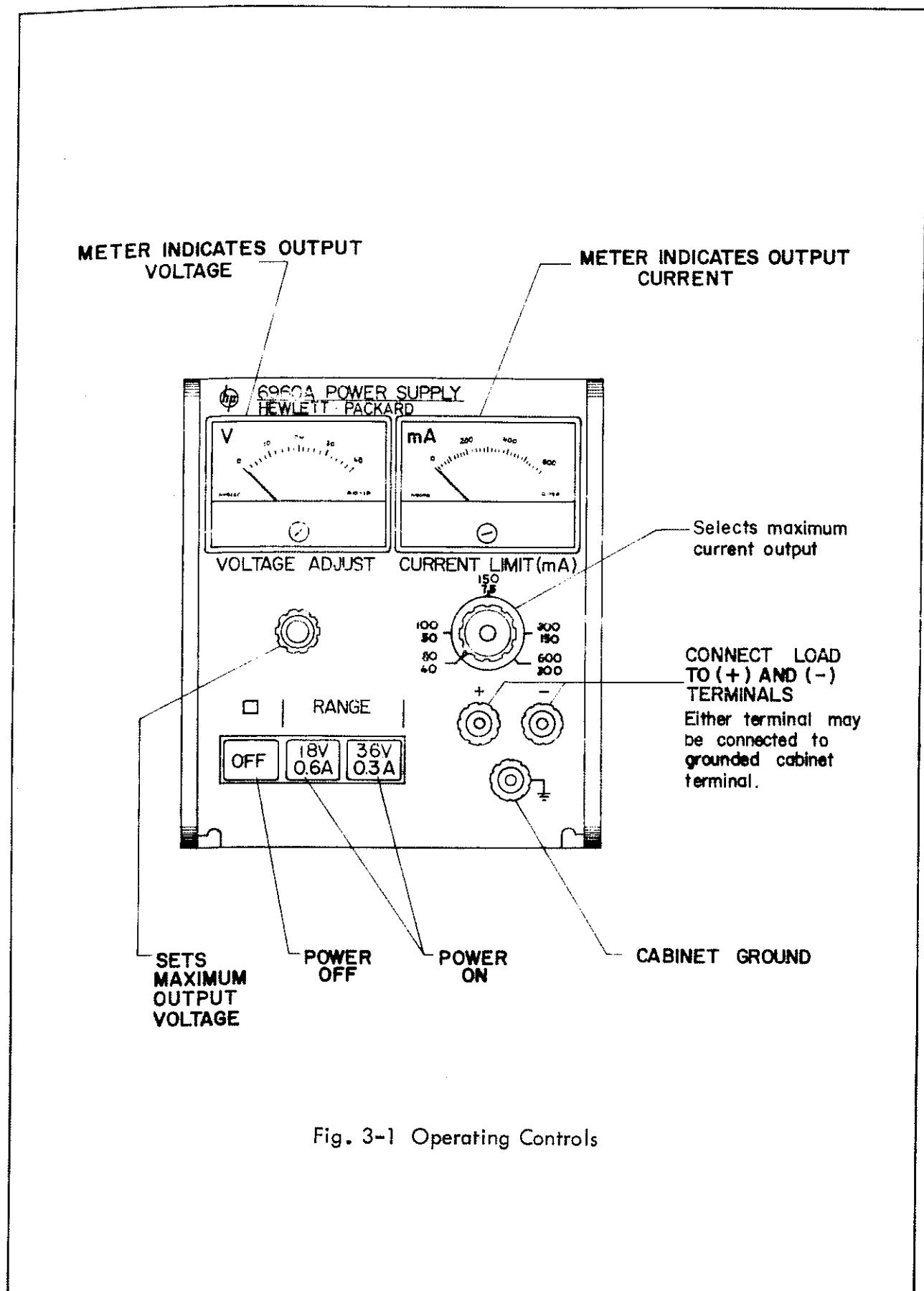


Fig. 3-1 Operating Controls

3-5 Connections to Load

- 3-6 The load may be connected to either the front or rear output terminals of the power supply as shipped from the factory. Sensing of the output voltage is automatically accomplished in both modes of operation.

The user should realize that the specifications describing the electrical characteristics of the power supply are given for measurements made directly at the terminals. Long leads between instrument and load deteriorate load regulation, which can only be maintained within the specifications of the power supply by using remote sensing as described later in this section of the manual.

3-7 Automatic Parallel Operation

- 3-8 Automatic parallel operation as used here is defined as a parallel operation of two or more power supplies with one unit (the master) acting as a control unit and the additional units (the slaves) acting as controlled units, where each supply automatically provides an equal share of current. Each Model 6960A can be used as master or slave unit.

The connections of the supplies have to be made in accordance with Fig. 3-2 C.

NOTE

All units must operate on the same voltage range (0-18V or 0-36V) !

Turn on the master unit first, then the slave units. Each supply will share the load current and the master unit will automatically limit the voltage and the current for all units.

Each slave unit still maintains its own short circuit protection and should be set to a current limit slightly greater than the maximum current set on the master unit. If the slave unit was set to a current limit slightly greater than the master unit and if the slave unit was turned on first, the equipment under test might be damaged by excessive current before the master unit was turned on and took over the current control.

3-9 Automatic Series Operation

- 3-10 Two or more supplies may be operated in series to obtain a higher voltage than that obtainable from a single supply. One unit (the master) acts as a control unit, which controls the additional units (the slaves). The master will set the total output voltage with each unit contributing the same amount of voltage. Any Model 6960A may be used as master or slave unit.

Connect the output terminals of the units so that the two terminals of the master are the most negative of all. The arrangements of interunit connections are shown in Fig. 3-2 b for two units and in Fig. 3-2 d for three or more units. The connection between -S of the master and A 2, A 3 of the first slave has to be done by means of a 10 K Ω /0.5 W resistor.

Prior to turn on set the VOLTAGE ADJUST control on the master unit fully counterclockwise and the ones on all slave units fully clockwise. Then turn on all units and adjust the master unit to the desired voltage. If the slave units do not track the master unit, turn off all instruments and recheck your connections.

For minimum ripple across connected outputs, add a $5 \mu\text{F}$ (or larger) / 50 V electrolytic capacitor from +S to A2 terminals on all slave units. All instruments must be operated on the same range. Do not connect more than ten units in series to avoid exceeding the 400V rating from +or - output terminals to chassis.

3-11 Remote Programming

3-12 The output voltage of Model 6960A may be changed by actuating the front panel VOLTAGE ADJUST control or by changing the value of the external programming resistor. If a number of Model 6960A's are connected in series or parallel, all units can be controlled by changing the programming resistor attached to the master unit only. Thus the output voltage may be programmed remotely by using stepping switches to change the value of the external resistor in accordance with a programmed procedure.

The connections on the rear terminal strip, shown in Fig. 3-2 e have only to be performed on the master unit. Then the output voltage will vary linearly with the programming resistor at a rate of approximately $200 \Omega/\text{V}$, that means, a 200Ω resistor will give 1 V output, a 400Ω resistor 2V output, etc.

When using a switch to change the programming resistance while the instrument is on, be sure to use a shorting contact type switch to keep the voltage of the supply from rising while switching. If the programming circuit is opened, even momentarily, the voltage from the supply will rise. This switching transient may damage the circuit under test.

3-13 Remote Sensing

When the rear terminals of the instrument are connected in the normal fashion, the voltage for regulation control (sensing voltage) is taken from the output of the supply at the front panel. This is not always the best point to obtain this voltage, because there may be a voltage drop in the supply leads between the load and the supply.

To get around this effect, a separate set of terminals for the sensing voltage (+S and -S) are provided on the rear of the instrument. These terminals permit a separate pair of leads to connect at the load to supply the sensing voltage. The leads carry no load current but are inside the regulation loop of the amplifier.

To use remote sensing, run a separate set of leads from the load to the sensing terminals. These leads do not need to be as heavy as the supply leads but they must be protected against hum pickup. Run either twisted pair open wire leads

or shielded leads if hum pickup is severe. Connect the leads to the sensing terminals +S and -S on the rear of the instrument. At the load, attach these leads across the load. Remove the shorting link between (-) and (-S) and (+) and (+S).

CAUTION

Do not operate the instrument with the sensing leads open. Be sure to observe polarity when making these connections. Wrong connections may damage the supply.

If the instrument is operated in this manner, the maximum output current decreases at a rate of approximately 8% per every $100\text{ M}\Omega$ of resistance in the minus load lead.

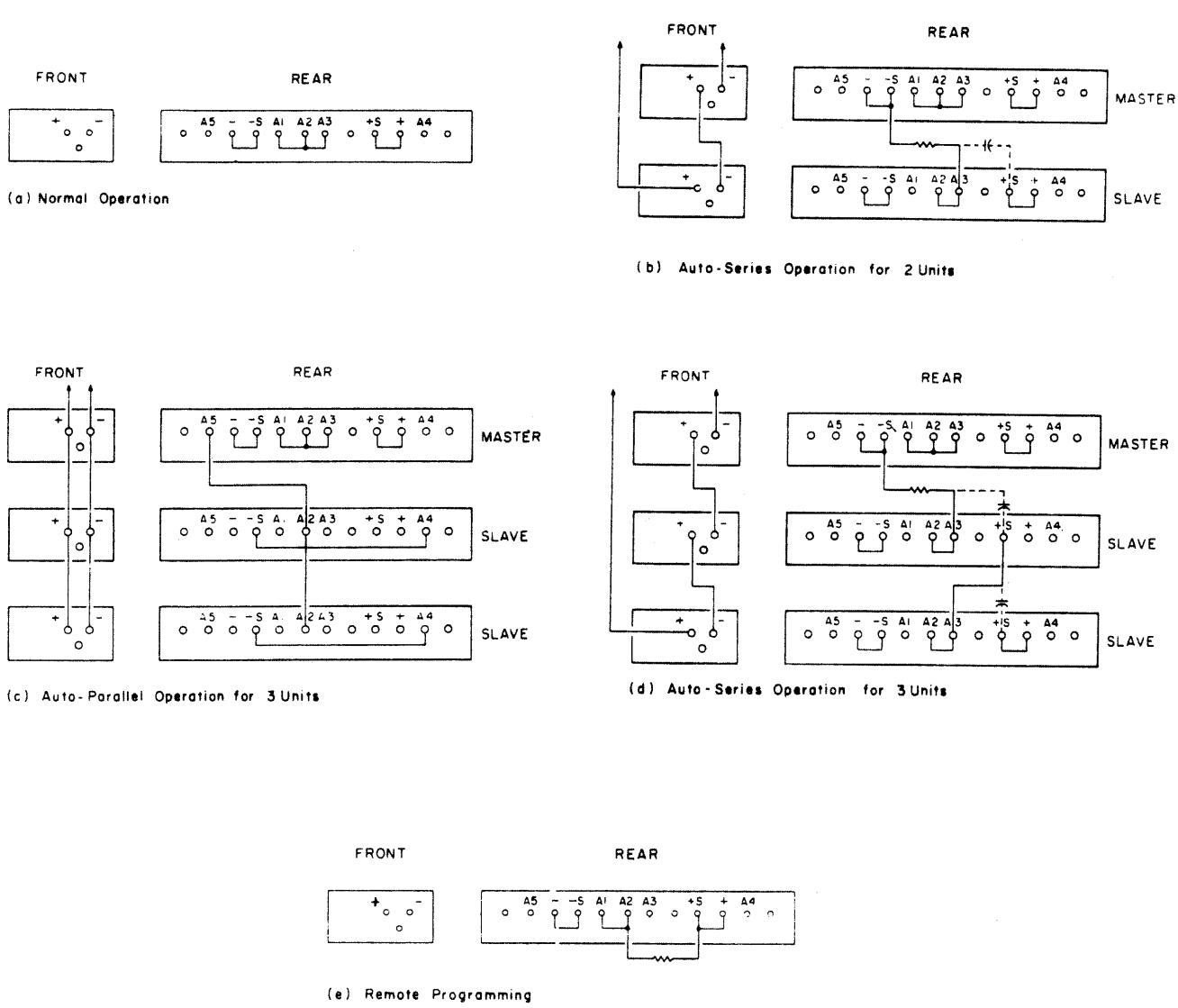


Figure 3-2 Terminal Connections

SECTION IV

PRINCIPLES OF OPERATION

4-1 Overall Block Diagram

- 4-2 As shown in Figure 4-1 the power transformer feeds two fullwave rectifiers. The rectified AC is filtered and controlled by a series regulator. The two built in series regulators can be operated either in series or parallel depending upon the selected range of the push button switch and are controlled from the error amplifier monitoring the output voltage of the supply.

The voltage monitoring error amplifier senses any change in the output voltage compared to a reference voltage. The output of the amplifier causes the resistance of the series regulator to be varied in such a way as to keep the output voltage constant. The programming current, determined by the reference voltage and the series resistor R 35, flows mainly through the VOLTAGE ADJUST potentiometer R 40. The product of the programming current and the value of R 40 equals the output voltage.

4-3 Circuit Description

- 4-4 The schematic diagram (Fig 5-4) shows all details of the circuit. Power transformer is shown to consist of three secondary windings of which the upper two are the main sources of DC power, while the lower supplies the reference and auxiliary voltage circuit. Rectifier bridges CR 3 to CR 6 and CR 7 to CR 10 are coupled by R 1. Filtering is provided by capacitors C2 and C3. Resistors

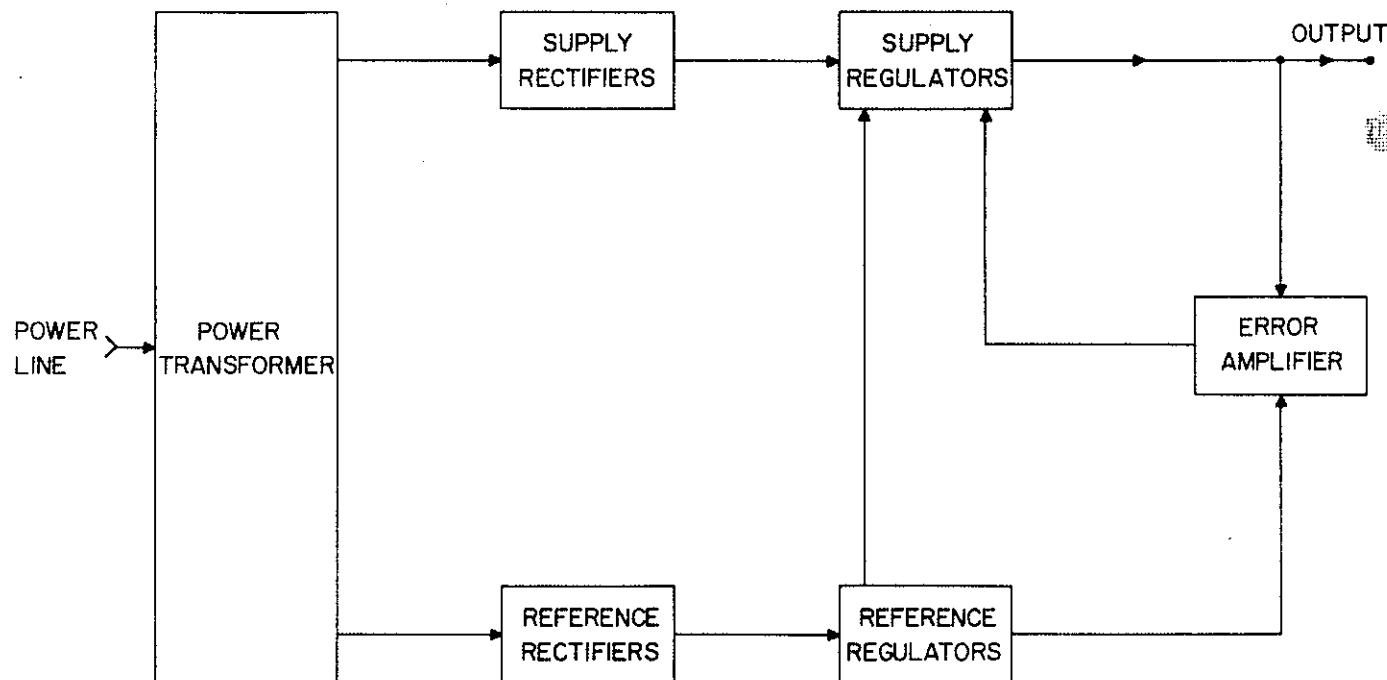


Fig. 4 - 1 Block Diagram

R 3 and R 4 allow a current flow through the rectifier bridges even when no output current is drawn from the instrument. Series regulators Q 1 and Q 2 act as variable resistors determining output voltage and current. The output current from one regulator is monitored by the resistor combinations R 39 B, R 9 and R 8, while R 39 A, R 9 and R 10 monitor the current from the other regulator. The voltage drop across these resistors is applied to the emitter of Q 5. When this potential exceeds a distinct value determined by R 39 A and B and the load current, transistor Q 5 is caused to clip. From then on Q 5 holds the base voltage and hence the emitter voltage of Q 1 through CR 13 and voltage amplifier Q 3, thus preventing any further increase in the load current. Voltage divider R 5, R 6 adjust the base-emitter voltage of transistor Q 2 if the power supply is driven in the 36 V / 300 mA range. The ammeter (M 1) indicates the output current by measuring the voltage across R 22 and the voltmeter M 2 indicates directly the output voltage of the power supply.

The voltage error amplifier consists of the two transistors Q 7 and Q 8 besides Q 3. In the constant voltage mode changes in the output voltage due to changes in load or line voltage are amplified and applied to the base of Q 1 in such a way as to keep the output voltage constant. R 23 is used to adjust the positive feedback from the collector of Q 8 to the base of Q 7. A proper adjustment of this feedback will result in no output voltage change when the load current is changed from no load to full load. It can even be adjusted to yield a negative output resistance, i. e., when a load is applied, the output voltage increases rather than decreases. Normally, this is adjusted to give zero output resistance and not a negative resistance.

CR 14 and CR 13 are disconnecting diodes. In the constant voltage mode CR 13 is closed, CR 14 open, so that the current error amplifier is out of circuit. In the constant current operation CR 13 will be automatically opened and CR 14 will be closed to isolate the voltage error amplifier.

The reference supply consists of a complete feedback amplifier, Q 4 and Q 6. The reference voltage itself is controlled by zener diodes CR 20 and CR 21, which also stabilizes the negative auxiliary voltages. R 41 helps to supply the thermal stability of the base potential of transistor Q 5. Manufacturing tolerances of CR 21 are compensated by factory adjustment of R 27 by means of shunt resistor R 38. The value of R 17 allows current changes proportional to line voltage changes. These current changes compensate possible variations of the current through CR 21 with line voltage variation and minimize changes in output voltage.

SECTION V

MAINTENANCE

5-1 Introduction

5-2 This section contains maintenance and service information for the Model 6960 A Power Supply. A performance check can be made with the instrument in its cabinet and is a good test as part of prevention maintenance and incoming quality control inspection.

5-3 General Maintenance Information

5-4 The power supply has no parts which have a definite limited life. The instrument should operate indefinitely with no routine maintenance. If any parts are replaced you should recheck the settings of R 7, R 10 (maximum short circuit current), R 23 (load regulation) and, if necessary, R 20 and R 21 (meter adjusts). Variations among parts may make it necessary to readjust the controls slightly. Reseal the controls with adhesive or point after adjustment, otherwise the setting will change with shock and vibration.

A list of possible troubles and the probable cause are tabulated in paragraph 5-12. In each case curing the trouble involves replacing the defective parts. Be careful when soldering on the etched circuit board. You can cause damage by excessive heat or improper technique.

5-5 Test Equipment Required

5-6 Test equipment required to test this instrument is listed in table 5-1. The necessary specifications required to obtain reliable test results are listed so that other equipment with equivalent specifications may be used.

Table 5-1 Recommended Test Equipment

Instrument Type	Required Characteristics	Use	Instrument Recommended
AC Voltmeter	Accuracy \pm 3 % Floating input	Measure ripple	④ Model 403B
DC Volt-Ammeter	Accuracy \pm 1 % Voltage \pm 2 % Current	Measure voltage and current	④ Model 412A
Oscillator	100 Hz to 100 kHz Distortion 0.5 %	Measure internal impedance	④ Model 200C or ④ Model 202C
Variable Transformer	Monitormeter 1 volt resolution and 1 % accuracy	Change AC input voltage	Any available variable transformer with monitoring meter
Load Resistor	Variable Resistor 150 Ω 50W	Load for measuring ripple, regulation etc.	Any resistor or combination of fixed resistors
Differential Voltmeter	10 mV-range necessary	Measure load and line regulation	④ Model 740A

5-7 Performance Test

5-8 Before attempting to trouble shoot this instrument make sure the fault is with the instrument and not with the associated circuit under test. The performance test will enable you to determine this without having to remove this instrument from the cabinet. Be sure to perform this test before disturbing any of the internal adjustments of the instrument. This test may also be used as an incoming inspection test to make sure the instrument has not been damaged in shipment, for periodic maintenance or to check operation of the instrument after repairs.

a) Voltage Range.

An external DC-Voltmeter having an accuracy of 1 % or better, i.g. the ④ Model 412A, is connected across the output terminals. The Model 6960A under test is to be operated in the 36V-300 mA range. Turn the VOLTAGE ADJUST clockwise until the 412A indicates 36V output. The knob must have been turned more than 180 degrees. Turn the VOLTAGE ADJUST fully counterclockwise. Output voltage should go through zero to between 2 and 100 mV negative.

b) Current Limiting.

Switch off Model 6960A under test and connect the Model 412A with the current range across the output terminals. Turn the CURRENT LIMIT fully clockwise. VOLTAGE ADJUST should be in a mid range position. Push the buttons 18 V-0.6 A or 36-0.3 A and wait 15 minutes. When the instrument has warmed up measure the maximum short circuit current in both ranges. The 412A should read about 340 mA in the 36V range and 680 mA in the 18 V range.

c) Ripple.

Attach the load resistor for 18 V and 0.6 A to the output terminals and adjust the output voltage and current to these ratings. Connect the floating input of AC-Voltmeter 403B (or equivalent) ungrounded AC-voltmeter to the output terminals. The readout of the 403B should not exceed 150 μ V. In the 36 V-0.3 A range the same result should appear.

d) Load regulation.

For the connections, refer to block diagram in Figure 5-1. If the load is switched off and on the output voltage change in both ranges should not exceed 5 mV. The "internal resistance" of the power supply under test should be positive, that is, with load off the output voltage should be higher than with load on.

If you lack a good differential voltmeter, take a second Model 6960A or another constant voltage source and compare the output voltage changes to the power supply under test using a sensitive DC-voltmeter like the $\frac{1}{2}$ Model 412A or $\frac{1}{2}$ Model 425 A.

e) Line regulation.

Take the same connections as in paragraph 5-8d, change the line voltage of the Model 6960A under test by means of a variable line transformer between 198 V and 242 V. The change in output voltage should not exceed 5 mV on both ranges.

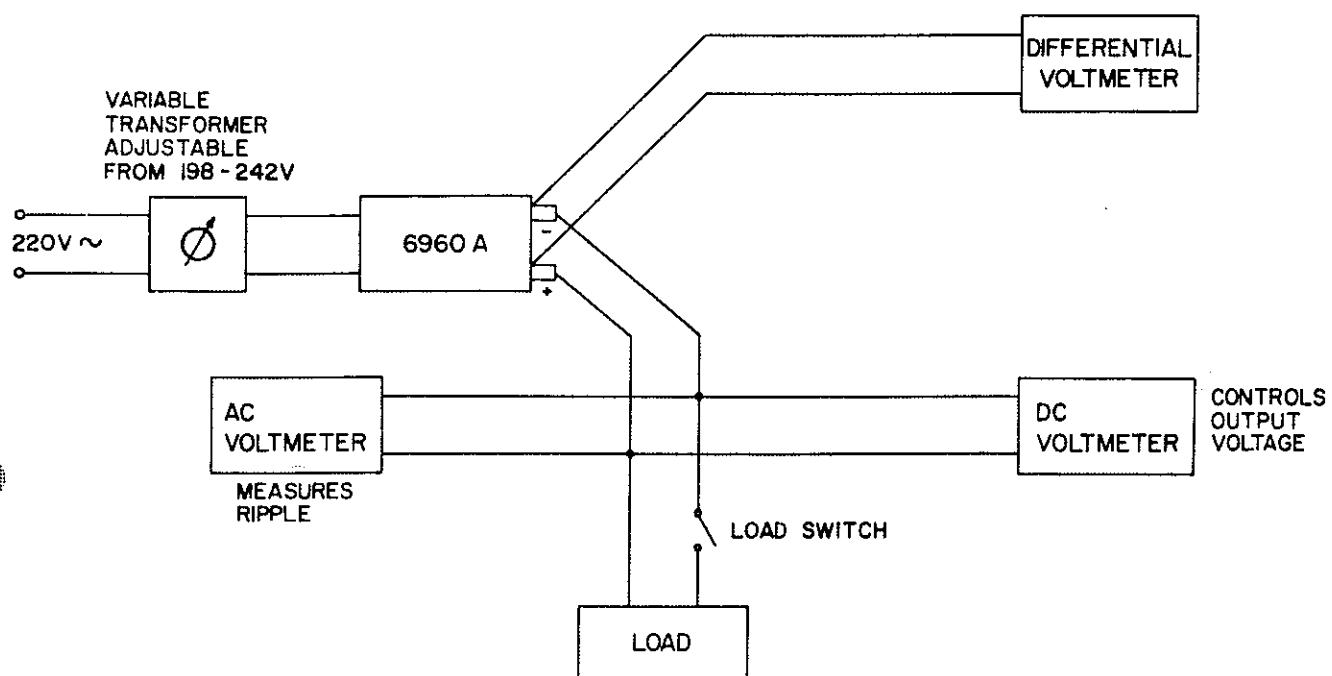


Fig. 5-1 Measuring Line, Load Regulation and Ripple

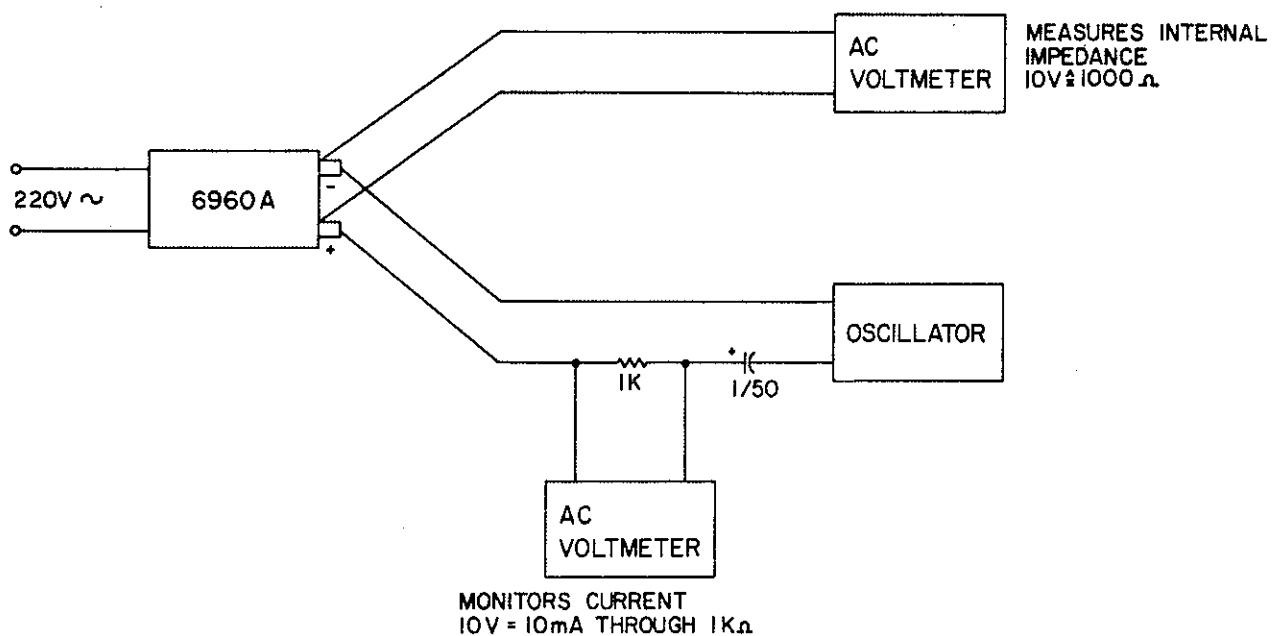


Fig. 5-2 Measuring AC Internal Impedance

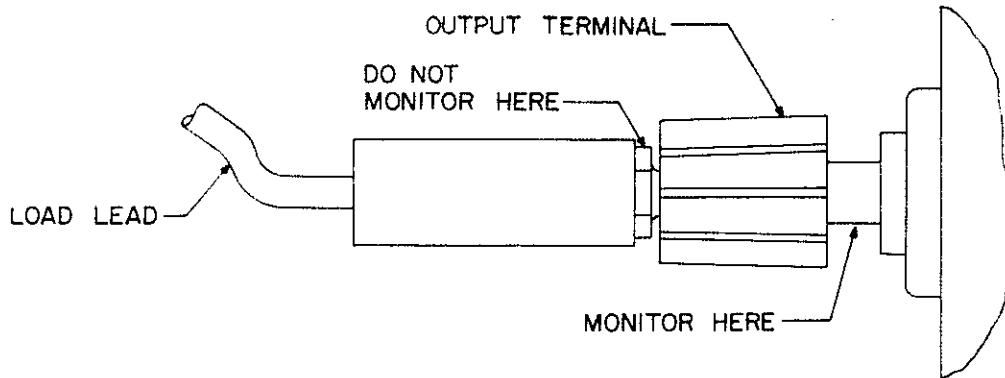


Fig. 5-3 Recommended Connection at the Power Supply

f) AC Internal Impedance.

Make your connections according to the block diagram in Figure 5-2. This measurement is made by driving a constant 10 mA alternating current through the power supply and measuring the voltage drop across the output terminals. The internal impedance can be easily calculated by Ohm's law.

By checking the internal impedance you should consider that the power supply's ripple and noise add to the voltmeter reading. For performing very exact measurements you have to filter out all ripple and noise voltages up to a frequency of about 500 cycles or to use a sensitive wave analyser.

Also take care to prevent stray ground loops which make impossible reliable measurement of internal impedance.

Up to 1 Kc the internal resistance of the Model 6960 A should be below 0.02 Ω .
1 Kc up to 50 Kc below 0.5 Ω .

5-9 Detailed Test Procedure

5-10 The following test procedure should be performed only after the performance test has shown that this instrument is faulty. Do not perform this procedure as an incoming inspection or proof of performance check. The following test procedure contains extra checks to help you analyze the troubles in this instrument. These extra checks and the data they contain cannot be considered as specifications.

Because of internal adjustment or even possible replacement of components, top, bottom, and the side covers may have to be removed. Make sure that the ac fuse is inserted in the fuse holder. The VOLTAGE ADJUST on the front panel should be in a mid-range position, the CURRENT LIMIT control turned fully clockwise. Use

an ohmmeter, e.g. \oplus Model 412A, to make certain the negative output terminal, the positive output terminal, and the collectors of Q 1 and Q 2 are not grounded.

Now switch the Model 6960A on. Vary the output voltage in both voltage ranges with the VOLTAGE ADJUST to be sure that the voltage control is operative.

a) Meter Zero Set.

When the instrument is at normal operating temperature and then switched off, the meter pointers must rest on the zero calibration mark of the meter scale. If they are outside the zero mark, adjust them as follows:

After turning off the instrument wait two minutes for power supply capacitors to discharge completely. Rotate adjustment screw below the meter scale clockwise until the meter pointer is to the left of zero and farther clockwise rotation will move the pointer upscale towards zero.

Turn the adjustment screw clockwise until the pointer is exactly over the zero mark on the scale. If the screw is turned too far repeat the procedure.

Turn meter adjustment screw slightly counterclockwise to break contact between adjustment screw and pointer mounting yoke, but not far enough to move the pointer downscale. If screw is turned too far, as shown by needle movement, repeat the procedure.

b) Volt Meter and Ammeter Calibration.

Set the output to exactly 36 V controlled by an external dc voltmeter which has better than 1 % full scale error, i.g. \oplus Model 412A. Adjust the built-in voltmeter to exactly 36 V by means of variable resistor R 20. Switch the Model 6960A under test into the 18 V-0.6 A range and bring the output current to exactly 600 mA, controlled by an external dc ammeter like the \oplus Model 412A. Adjust variable resistor R 21 so the front panel ammeter reads exactly 600 mA.

c) Maximum Short Circuit Current.

The short circuit current can be measured either by measuring the voltage drop across a 1Ω precision resistor between the output terminals or by switching off the instrument and connecting the current leads of the model 412A across the output terminals and turning on the Model 6960A. The CURRENT LIMIT control must be set fully clockwise.

The maximum rating of short circuit current should be 360 mA or 720 mA respectively; the minimum ratings are 330 mA or 660 mA. The nominal and factory adjusted values are 340 mA and 680 mA. These ratings should be adjusted as follows, if the short circuit current turns out to be too high or too low.

At first select the 36 V-0.3 A range and adjust short circuit current by changing the position of R 7 to 340 mA. Then switch the power supply into the 18V-0.6 A range and adjust short circuit current with R 10 to 680 mA.

Caution : Do not allow current ratings of more than 400 mA to flow through either of the series regulators. This may destroy the series regulators Q 1 and Q 2 !

Attention: Before performing this adjust, the instrument has to be warmed up to its normal operating temperature.

d) Ripple.

Measure ripple according to paragraph 5-8 c. Change the line voltage of the power supply between 198 V and 242 V. Within the whole range the ripple voltage should not exceed $150 \mu\text{V}_{\text{eff}}$. If there is a gradual rise of ripple over $150 \mu\text{V}_{\text{rms}}$ while decreasing the line voltage towards 198 V, transistor Q 6 has stopped working. Remove R 33 and replace it with a decade resistance. Vary the input line voltage between 198 V and 242 V and adjust the decade so that in the whole range the ripple voltage remains below $150 \mu\text{V}_{\text{rms}}$. At the same time check the voltage between minus lead of capacitor C1 and -S. It should read $-14\text{V} \pm 2\%$, otherwise transistor Q 4 will not regulate properly. Replace the decade value with a fixed resistor of equal value.

e) Load Regulation.

For measuring circuit refer to paragraph 5-8 d. If the output voltage change is greater than 5 mV while switching the load off and on, adjust resistor R 23 so that the change is within the specification. After setting R 23 turn the VOLTAGE ADJUST knob fully counterclockwise. A dc voltmeter across the output terminals of the power supply must indicate a negative voltage between -2 mV and -100 mV.

f) Line Regulation.

If the adjustment described in paragraph 5-10 d has been done carefully the output voltage change caused by input line voltage changes should normally be within the specification. If there are, nevertheless, excessive changes, remove R 37 and replace it with a decade resistance. The decade is adjusted so the change of output voltage lies within specification. Replace the decade with a fixed resistor of equal value.

5-11 Troubleshooting

- 5-12 Components within Hewlett-Packard instruments are conservatively operated to provide maximum instrument reliability. In spite of this, parts within an instrument may fail. In this case a systematic approach can greatly simplify and thereby speed up the repair.

CAUTION

Be careful not to short voltages across the transistors, small bias changes may ruin a transistor due to excessive dissipation. Be sure to turn the instrument off before doing any soldering.

If there is no voltage throughout the instrument check the fuse and primary transformer circuit. Transistors Q 1 and Q 2 should have a voltage drop of about 5 to 6 V across them. If the pilot lamp is on but the dc output shows no voltage or excessive voltage with high ripple check all voltages produced by the auxiliary and reference voltage supply. These voltages should be at ratings shown in the schematic diagram and should not exhibit significant changes while varying the input line voltage. If all of these voltages are operating properly the trouble lies in the amplifier loop. Check each transistor of the amplifier, including the diodes CR 13 and CR 14 as well as the front panel potentiometer R 40 (VOLTAGE ADJUST).

Some symptoms indicate, with high degree of probability that certain components may be faulty. Refer to the trouble localization chart below.

Table 5-2 Trouble Localisation chart

Symptom	Check
Blown Line fuse	Primary circuit of T 1 T 1 itself, CR 1 to CR 10 C 1 to C 3.
Either 18 V or 36 V range only is working properly	Push button switch
Excessive short circuit current Poor current limiting.	R 7, R 10, R 39 AB, Q 5
Poor stability of output voltage	CR 20, CR 21, R 40
Poor load regulation	Q 8, Q 7, CR 14, Q 3
Poor line regulation	CR 21, Q 6, Q 4

After replacing faulty components carry out the performance test according to paragraph 5-7 and, if necessary, the adjustment procedure according to paragraph 5-9.

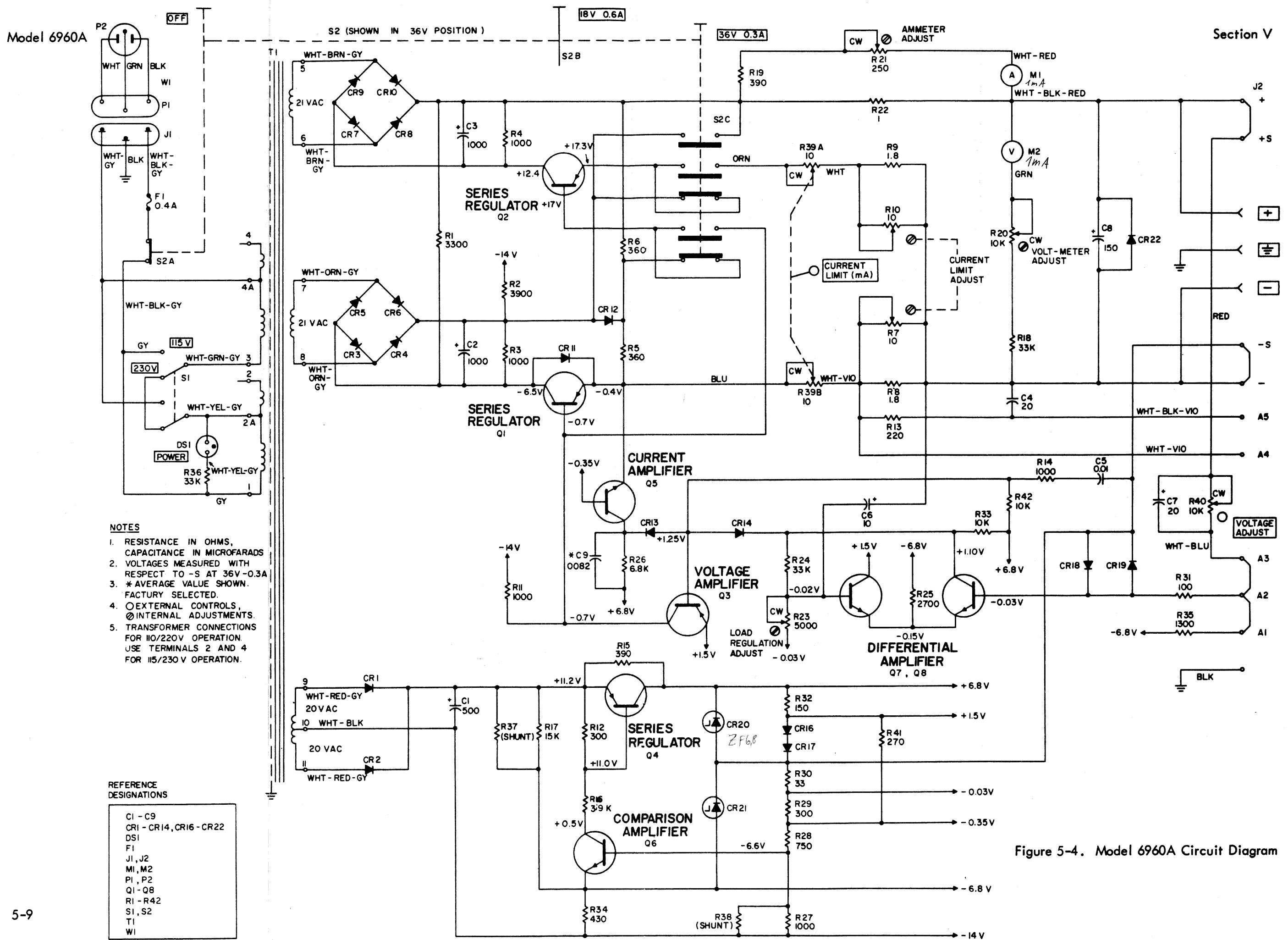


Figure 5-4. Model 6960A Circuit Diagram

SERVICING ETCHED CIRCUIT BOARDS

Excessive heat or pressure can lift the copper strip from the board. Avoid damage by using a low power soldering iron (50 watts maximum) and following these instructions. Copper that lifts off the board should be cemented in place with a quick drying acetate base cement having good electrical insulating properties.

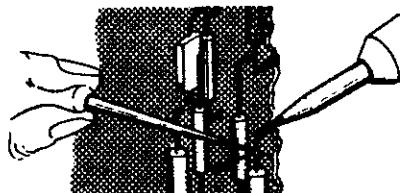
A break in the copper should be repaired by soldering a short length of tinned copper wire across the break.

Use only high quality rosin core solder when repairing etched circuit boards. NEVER USE PASTE FLUX. After soldering, clean off any excess flux and coat the repaired area with a high quality electrical varnish or lacquer.

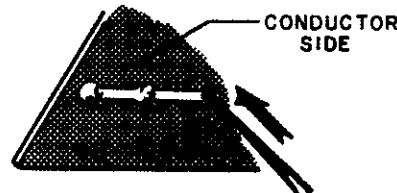
When replacing components with multiple mounting pins such as tube sockets, electrolytic capacitors, and potentiometers, it will be necessary to lift each pin slightly, working around the components several times until it is free.

WARNING: If the specific instructions outlined in the steps below regarding etched circuit boards without eyelets are not followed, extensive damage to the etched circuit board will result.

1. Apply heat sparingly to lead of component to be replaced. If lead of component passes through an eyelet in the circuit board, apply heat on component side of board. If lead of component does not pass through an eyelet, apply heat to conductor side of board.



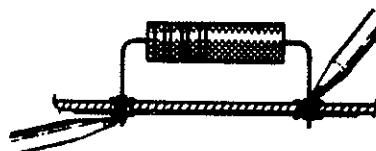
2. Reheat solder in vacant eyelet and quickly insert a small awl to clean inside of hole. If hole does not have an eyelet, insert awl or a #57 drill from conductor side of board.



3. Bend clean tinned leads on new part and carefully insert through eyelets or holes in board.

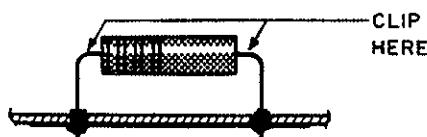


4. Hold part against board (avoid overheating) and solder leads. Apply heat to component leads on correct side of board as explained in step 1.

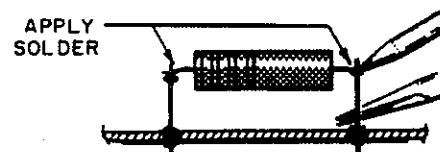


In the event that either the circuit board has been damaged or the conventional method is impractical, use method shown below. This is especially applicable for circuit boards without eyelets.

1. Clip lead as shown below.



2. Bend protruding leads upward. Bend lead of new component around protruding lead. Apply solder using a pair of long nose pliers as a heat sink.



This procedure is used in the field only as an alternate means of repair. It is not used within the factory.

SECTION VI

REPLACEABLE PARTS

6-1. INTRODUCTION.

6-2. This section contains information for ordering replacement parts. Table 6-1 lists parts in alpha-numerical order of their reference designations and indicates the description and # stock number of each part, together with any applicable notes. Table 6-2 lists parts in alpha-numerical order of their # stock number and provides the following information on each part:

- Description of the part (see list of abbreviations below).
- Typical manufacturer of the part in a five-digit code. See list of manufacturers in Table 6-3.
- Manufacturer's part number.
- Total quantity used in the instrument (TQ column).

6-3. Miscellaneous parts are listed at the end of Table 6-1.

6-4. ORDERING INFORMATION.

6-5. To order a replacement part, address order or inquiry to your local Hewlett-Packard Field Office (see maps at rear of this manual for addresses).

6-6. Specify the following information for each part:

- Model and complete serial number of instrument.
- Hewlett-Packard stock number.
- Circuit reference designation.
- Description.

6-7. To order a part not listed in Tables 6-1 and 6-2, give a complete description of the part and include its function and location.

REFERENCE DESIGNATORS

A	= assembly	E	= music electronic part	MP	= mechanical part	TB	= terminal board
B	= motor	F	= fuse	P	= plug	TP	= test point
C	= capacitor	FL	= filter	Q	= transistor	V	= vacuum tube, neon bulb, photocell, etc.
CP	= coupling	J	= jack	R	= resistor	W	= cable
CR	= diode	K	= relay	RT	= thermistor	X	= socket
DL	= delay line	L	= inductor	S	= switch	Y	= crystal
DS	= device signaling (lamp)	M	= meter	T	= transformer		

ABBREVIATIONS

A	= amperes	GE	= germanium	N/C	= normally closed	RMO	= rack mount only
A.F.C.	= automatic frequency control	GL	= glass	NE	= neon	RMS	= root-mean-square
AMPL	= amplifier	GRD	= ground(ed)	NI PL	= nickel plate	S-B	= slow-blow
B, F.O.	= beat frequency oscillator	H	= henries	N/O	= normally open	SCR	= screw
BE CU	= beryllium copper	HEX	= hexagonal	NPO	= negative positive zero (zero temperature coefficient)	SE	= selenium
BH	= binder head	HG	= mercury	NRFR	= not recommended for field replacement	SECT	= section(s)
BP	= bandpass	HR	= hour(s)	NSR	= not separately replaceable	SEMICON	= semiconductor
BRS	= brass	IF	= intermediate freq	OBD	= order by description	SI	= silicon
BWO	= backward wave oscillator	IMPG	= impregnated	OH	= oval head	SIL	= silver
CCW	= counter-clockwise	INCD	= incandescent	OX	= oxide	SL	= slide
CER	= ceramite	INCL	= include(s)	P	= peak	SPL	= special
CMO	= cabinet mount only	INS	= insulation(ed)	PC	= printed circuit	SST	= stainless steel
COEFF	= coefficient	INT	= internal	PF	= picofarads = 10 ⁻¹² farads	SR	= split ring
COM	= common	K	= kilo = 10 ³	PH BRZ	= phosphor bronze	STL	= steel
COMP	= composition	LIN	= linear taper	PHL	= Phillips	TA	= tantalum
CONN	= connector	LK WASH	= lock washer	PIV	= peak inverse voltage	TD	= time delay
CP	= cathode plate	LOG	= logarithmic taper	POLY	= polystyrene	TGL	= toggle
CRT	= cathode-ray tube	LPF	= low pass filter	PORC	= porcelain	TI	= titanium
CW	= clockwise	M	= milli = 10 ⁻³	POS	= position(s)	TOL	= tolerance
DEPC	= deposited carbon	MEG	= meg = 10 ⁻⁶	POT	= potentiometer	TRIM	= trimmer
DR	= drive	METFLM	= metal film	PP	= peak-to-peak	TWT	= traveling wave tube
ELECT	= electrolytic	MFR	= manufacturer	PT	= point	U	= micro = 10 ⁻⁶
ENCAP	= encapsulated	MNAT	= miniature	RECT	= rectifier	VAR	= variable
EXT	= external	MOM	= momentary	RF	= radio frequency	VDCW	= dc working volts
F	= farads	MTG	= mounting	RH	= round head	W/	= with
FH	= flat head	MY	= mylar			W	= watts
FIL H	= fillister head	N	= nano (10 ⁻⁹)			WW	= wirewound
FXD	= fixed					W/O	= without

Table 6-1. REFERENCE DESIGNATION INDEX

Reference Designation	-hp- Stock No.	Description *			Note
C 1	0180-0502	C: FXD, Elect.	500 μ F	29	VDCW
C 2 thru	0180-0518	C: FXD, Elect.	1000 μ F	31	VDCW
C 3					
C 4	0180-0049	C: FXD, Elect.	20 μ F	50	VDCW
C 5	0150-0012	C: FXD, CER.	0.01 μ F	1000	VDCW
C 6	0180-0032	C: FXD, Elect.	10 μ F	10	VDCW
C 7		see C 4			
C 8	0180-0131	C: FXD, Elect.	150 μ F	63	VDCW
C 9	0150-0082	C: FXD, CER.	8200 μ F	500	VDCW
CR 1 thru	1901-0026	Diode — Silicon			
CR 11					
CR 12	1901-0025	Diode — Silicon			
CR 13 thru	1901-0033	Diode — Silicon			
CR 14					
CR 15		Not assigned			
CR 16 thru		see CR-12			
CR 18					
CR 19		see CR-1			
CR 20	1902-0048	Diode — Zener			
CR 21	1902-0057	Diode — Zener			
CR 22		see CR-1			
DS 1	2140-0015	Lamp — Neon			
F 1	2110-0019	220 V: Fuse cartridge 0.4 A, Slow blow			
F 1	2110-0020	110 V: Fuse cartridge 0.8 A, Slow blow			
J 1	1251-0148	Connector Power			
J 2	1510-0503	Binding Post Red			
J 2	1510-0009	Binding Post Black			
M 1	1120-0513	Meter Ampere			
M 2	1120-0512	Meter Volt			
P 1 thru		see W 1			
P 2					

* see List of Abbreviations in introduction to this section

Table 6-1. REFERENCE DESIGNATION INDEX (CON'T)

Reference Designation	-hp- Stock No.	Description *				Note
Q 1 thru	1850-0168	Transistor-Germanium				
Q 2						
Q 3	1850-0169	Transistor-Germanium				
Q 4	1850-0509	Transistor-Germanium				
Q 5 thru	1851-0017	Transistor-Germanium	NPN	2 N 1304		
Q 8						
R 1	0690-3321	R: FxD, Comp.	3.3 K	Ω 10 %	1	W
R 2	0690-3921	R: FxD, Comp.	3.9 K	Ω 10 %	1	W
R 3 thru	0693-1021	R: FxD, Comp.	1 K	Ω 10 %	2	W
R 4						
R 5	0692-3615	R: FxD, Comp.	360	Ω 5 %	2	W
R 6	0692-3315	R: FxD, Comp.	330	Ω 5 %	2	W
R 7	2100-0507	R: VAR,WW	10	Ω 10 %	0.5	W
R 8 thru	0813-0503	R: FxD, WW	1.8	Ω 5 %	2	W
R 9						
R 10		see R 7				
R 11	0686-1025	R: FxD, Comp.	1 K	Ω 5 %	0.5	W
R 12	0686-3015	R: FxD, Comp.	300	Ω 5 %	0.5	W
R 13	0687-2211	R: FxD, Comp.	220	Ω 10 %	0.5	W
R 14	0687-1021	R: FxD, Comp.	1 K	Ω 10 %	0.5	W
R 15	0686-3915	R: FxD, Comp.	390	Ω 5 %	0.5	W
R 16	0687-3921	R: FxD, Comp.	3.9 K	Ω 10 %	0.5	W
R 17	0687-1531	R: FxD, Comp.	15 K	Ω 10 %	0.5	W
R 18	0687-3331	R: FxD, Comp.	33 K	Ω 10 %	0.5	W
R 19	0687-3911	R: FxD, Comp.	390	Ω 10 %	0.5	W
R 20	2100-0505	R: VAR,Comp.	10 K	Ω 20 %	0.3	W
R 21	2100-0503	R: VAR,Comp.	250	Ω 20 %	0.3	W
R 22	0813-0502	R: FxD, WW	1	Ω 5 %	2	W
R 23	2100-0504	R: VAR,Comp.	5 K	Ω 20 %	0.3	W
R 24	0686-3335	R: FxD, Comp.	33 K	Ω 5 %	0.5	W
R 25	0687-2721	R: FxD, Comp.	2.7 K	Ω 10 %	0.5	W
R 26	0687-6821	R: FxD, Comp.	6.8 K	Ω 10 %	0.5	W
R 27		see R 11				
R 28	0686-7515	R: FxD, Comp.	750	Ω 5 %	0.5	W
R 29		see R 12				
R 30	0686-3305	R: FxD, Comp.	33	Ω 5 %	0.5	W

* see List of Abbreviations in introduction to this section

Table 6-1. REFERENCE DESIGNATOR INDEX (CON'T)

Reference Designation	-hp- Stock No.	Description *	Note
R 31	0690-1011	R: FxD, Comp.	100 Ω 10 % 1 W
R 32	0686-1515	R: FxD, Comp.	150 Ω 5 % 0.5 W
R 33	0687-1031	R: FxD, Comp.	10 K Ω 10 % 0.5 W
R 34	0689-4315	R: FxD, Comp.	430 Ω 5 % 1 W
R 35	0760-0501	R: FxD, Met.FLM see R 18	1.3 K Ω 2 % 1 W
R 36		Shunt Resistor	
R 37		Shunt Resistor	
R 38		Shunt Resistor	
R 39 A/B	2100-0506	R: VAR WW	2 x 10 Ω 10 % 2 W LIN
R 40	2100-0234	R: VAR WW	10 K Ω 20 % 2 W LIN
R 41	0687-2711	R: FxD, Comp.	270 Ω 10 % 0.5 W
R 42		see R 33	
R 43	0683-0685	R: FxD, Comp.	6.80 Ω 5 % 0.25 W
S 1	3101-0033	Switch-Slide	
S 2	3101-0503	Switch-Push Button	
T 1	9100-0513	Transformer-Power	
W 1	8120-0100	Standard, Power P2: Schuko Plug	
W 2	8120-0078	Special Order: Power Cord, P2: Nema Plug	
Miscellaneous			
	0370-0133	Knob — Current Limit	
	0370-0137	Knob — Voltage Adjust	
	1400-0084	Fuseholder	

* see List of Abbreviations in introduction to this section

Table 6-2. REPLACEABLE PARTS

-hp- Stock No.	Description *				Mfr.	Mfr.Part.No.	TQ	RS
0150-0012	C: FxD, CER.	0.01	μ F	1000 VDCW	56289	29C214A3	1	1
0150-0082	C: FxD, CER.	8200	μ F	500 VDCW	28480	0150-0082	1	1
0180-0032	C: FxD, ELECT.	10	μ F	10 VDCW	56289	D 32877	1	1
0180-0049	C: FxD, ELECT.	20	μ F	50 VDCW	56289	D 33909	2	1
0180-0502	C: FxD, ELECT.	500	μ F	29 VDCW	28480	0180-0502	1	1
0180-0131	C: FxD, ELECT.	150	μ F	63 VDCW	28480	0180-0131	1	1
0180-0518	C: FxD, ELECT.	1000	μ F	50 VDCW	28480	0180-0518	2	1
0370-0133	KNOB-CURRENT LIMIT				28480	0370-0133	1	1
0370-0137	KNOB-Voltage Adjust				28480	0370-0137	1	1
0686-1025	R: FxD, Comp.	1	K	Ω 5% 0.5 W	01121	EB-1025	2	1
0686-1515	R: FxD, Comp.	150	K	Ω 5% 0.5 W	01121	EB-1515	1	1
0683-0685	R: FxD, Comp.	6.8		Ω 5% 0.25 W	28480	0683-0685	1	1
0686-3915	R: FxD, Comp.	390		Ω 5% 0.5 W	01121	EB-3915	2	1
0686-3305	R: FxD, Comp.	33		Ω 5% 0.5 W	01121	EB-3305	1	1
0686-3335	R: FxD, Comp.	33		Ω 5% 0.5 W	01121	EB-3335	1	1
0686-7515	R: FxD, Comp.	750		Ω 10% 0.5 W	01121	EB-7515	2	1
0687-1021	R: FxD, Comp.	1		Ω 10% 0.5 W	01121	EB-1021	1	1
0687-1531	R: FxD, Comp.	15	K	Ω 10% 0.5 W	01121	EB-1531	2	1
0687-2211	R: FxD, Comp.	220		Ω 10% 0.5 W	01121	EB-2211	1	1
0687-2711	R: FxD, Comp.	270		Ω 10% 0.5 W	01121	EB-2711	1	1
0687-2721	R: FxD, Comp.	2.7		Ω 10% 0.5 W	01121	EB-2721	1	1
0687-3331	R: FxD, Comp.	33	K	Ω 10% 0.5 W	01121	EB-3331	2	1
0687-3911	R: FxD, Comp.	390		Ω 10% 0.5 W	01121	EB-3911	1	1
0687-3921	R: FxD, Comp.	3.9	K	Ω 10% 0.5 W	01121	EB-3921	1	1
0687-1031	R: FxD, Comp.	10	K	Ω 10% 0.5 W	01121	EB-1031	2	1
0678-6821	R: FxD, Comp.	6.8	K	Ω 10% 0.5 W	01121	EB-6821	1	1
0689-4315	R: FxD, Comp.	430		Ω 5% 1 W	01121	GB-4315	1	1
0690-3321	R: FxD, Comp.	3.3	K	Ω 10% 1 W	01121	GB-3321	1	1
0690-1011	R: FxD, Comp.	100		Ω 10% 1 W	01121	GB-1011	1	1
0690-3921	R: FxD, Comp.	3.9	K	Ω 10% 1 W	01121	GB-3921	1	1
0692-3615	R: FxD, Comp.	360		Ω 5% 2 W	01121	GB-3615	2	1
0693-1021	R: FxD, Comp.	1	K	Ω 10% 2 W	01121	HB-1021	1	1
0692-3315	R: FxD, Comp.	330		Ω 5% 2 W	01121	GB-3315	1	1
0760-0501	R: FxD, MET.FLM.	1.3	K	Ω 2% 1 W	28480	0760-0501	1	1

* see List of Abbreviations in introduction to this section

Table 6-2. REPLACEABLE PARTS (CONT'D)

-hp- Stock No.	Description *					Mfr.	Mfr. Part. No.	TQ	RS	
0813-0502	R: FxD	WW	1	Ω	5 %	2 W	28480	0813-0502	1	1
0813-0503	R: FxD	WW	1.8	Ω	5 %	2 W	28480	0813-0503	2	1
1120-0512	Meter Volt						28480	1120-0512	1	1
1120-0513	Meter Ampere						28480	1120-0513	1	1
1251-0148	Connector — Power						0000U	H 1061-2	1	1
1400-0084	Fuseholder						75915	342014	1	1
2140-0015	Lamp — Neon								1	1
1510-0009	Binding Post Black						28480	1510-0501	1	1
1510-0503	Binding Post Red						28480	1510-0502	2	1
1850-0169	Transistor — Germanium						28480	1850-0169	1	1
1850-0168	Transistor — Germanium						28480	1850-0168	2	2
1850-0509	Transistor — Germanium						28480	1850-0509	1	1
1851-0017	Transistor — Germanium NPN 2N 1304						01295	2N 1304	4	4
1901-0025	Diode — Silicon						49956	RD 1526	4	4
1901-0026	Diode — Silicon						02735	34531	13	13
1901-0033	Diode — Silicon						07910	IN485B	2	2
1902-0048	Diode — Zener						28480	1902-0502	1	1
1902-0057	Diode — Zener						28480	1902-0048	1	1
2100-0234	R: VAR. WW	10 K	Ω	20 %	2	WLIN	01121	Type J	1	1
2100-0503	R: VAR. Comp.	250	Ω	20 %	2	WLIN	28480	2100-0503	1	1
2100-0504	R: VAR. Comp.	5 K	Ω	20 %	0.3	W	28480	2100-0504	1	1
2100-0505	R: VAR. Comp.	10 K	Ω	20 %	0.3	W	28480	2100-0505	1	1
2100-0506	R: VAR. WW	2 x 10	Ω	10 %	2	WLIN	28480	2100-0506	1	1
2100-0507	R: VAR. WW	10	Ω	10 %	0.5	W	28480	2100-0507	2	1
2110-0019	220 V: Fuse Cartridge 0.44 A, slow blow						75915	313.400	1	10
2110-0020	110 V: Fuse Cartridge 0.8 A, slow blow						75915	313.800	1	10
3101-0033	Switch — Slide						42190	4633	1	1
3101-0503	Switch — Push Button						28480	3101-503	1	1
8120-0078	Special Order: Power Cord, P2: Nema plug						70903	KH4147	1	1
8120-0100	Standard: Power P2: Schuko plug						28480	8120-0100	1	1
9100-0513	Transformer — Power						28480	9100-0513	1	1

* see List of Abbreviations in introduction to this section

TABLE 6-3.
CODE LIST OF MANUFACTURERS

The following code numbers are from the Federal Supply Code for Manufacturers Cataloging Handbooks H4-1 (Name to Code) and H4-2 (Code to Name) and their latest supplements. The date of revision and the date of the supplements used appear at the bottom of each page. Alphabetical codes have been arbitrarily assigned to suppliers not appearing in the H4 Handbooks.

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
00000 U.S.A. Common	Any supplier of U.S.		05397 Union Carbide Corp., Linde Div., Kemet Dept.	Cleveland, Ohio		11242 Bay State Electronics Corp.	Waltham, Mass.	
00136 McCoy Electronics	Mount Holly Springs, Pa.		05593 Illumitronic Engineering Co.	Sunnyvale, Calif.		11312 Teledyne Inc., Microwave Div.	Palo Alto, Calif.	
00213 Sage Electronics Corp.	Rochester, N.Y.		05616 Cosmo Plastic			11534 Duncan Electronics Inc.	Costa Mesa, Calif.	
00287 Cemco Inc.	Danielson, Conn.		05620 Irc o Electrical Spec. Co.)	Cleveland, Ohio		11711 General Instrument Corp., Semiconductor		
00334 Humidial	Colton, Calif.		05624 Barber Colman Co.	Rockford, Ill.		Div., Products Group	Newark, N.J.	
00348 Microtron Co., Inc.	Valley Stream, N.Y.		05728 Tiffen Optical Co.	Roslyn Heights, Long Island, N.Y.		11717 Imperial Electronic, Inc.	Buena Park, Calif.	
00373 Garlock Inc.,	Electronics Products Div.	Camden, N.J.	05729 Metro-Tel Corp.	Westbury, N.Y.		11870 Melabs, Inc.	Palo Alto, Calif.	
00656 Aerovox Corp.	New Bedford, Mass.		05783 Stewart Engineering Co.	Santa Cruz, Calif.		12136 Philadelphia Handle Co.	Camden, N.J.	
00779 Amp, Inc.	Harrisburg, Pa.		05820 Wakefield Engineering Inc.	Wakefield, Mass.		12361 Grove Mfg. Co., Inc.	Shady Grove, Pa.	
00781 Aircraft Radio Corp.	Boonton, N.J.		06004 Bassick Co., The	Bridgeport, Conn.		12574 Gulton Ind., CG Elect. Div.		
00815 Northern Engineering Laboratories, Inc.	Burlington, Wis.		06090 Raychem Corp.	Redwood City, Calif.		12697 Clarostat Mfg. Co.	Albuquerque, N.M.	
00853 Sangamo Electric Co., Pickens Div.	Pickens, S.C.		06175 Bausch and Lomb Optical Co.	Rochester, N.Y.		12728 Elmar Filter Corp.	Dover, N.H.	
00866 Goe Engineering Co.	Los Angeles, Calif.		06402 E. T. A. Products Co. of America	Chicago, Ill.		12859 Nippon Electric Co., Ltd.	W. Haven, Conn.	
00881 Carl E. Holmes Corp.	Los Angeles, Calif.		06540 Amalon Electronic Hardware Co., Inc.	New Rochelle, N.Y.		12881 Metex Electronics Corp.	Tokyo, Japan	
00929 Microlab Inc.	Livingston, N.J.		06555 Beede Electrical Instrument Co., Inc.	Penacook, N.H.		12930 Delta Semiconductor Inc.	Clark, N.J.	
01002 General Electric Co., Capacitor Dept.	Hudson Falls, N.Y.		06666 General Devices Co., Inc.	Indianapolis, Ind.		12954 Dickson Electronics Corp.	Newport Beach, Calif.	
01009 Alden Products Co.	Brockton, Mass.		06751 Semcor Div., Components Inc.	Phoenix, Ariz.		13103 Thermolloy	Scottsdale, Arizona	
01121 Allen Bradley Co.	Milwaukee, Wis.		06812 Torrington Mfg. Co., West Div.			13396 Telefunken (GmbH)	Dallas, Texas	
01255 Litton Industries, Inc.	Beverly Hills, Calif.		06980 Varian Assoc., Eimac Div.	Van Nuys, Calif.		13835 Midland-Wright Div. of Pacific Industries, Inc.	Hanover, Germany	
01281 TRW Semiconductors, Inc.	Lawndale, Calif.		07088 Kelvin Electric Co.	San Carlos, Calif.		14099 Sem-Tech	Kansas City, Kansas	
01295 Texas Instruments, Inc., Transistor Products Div.	Dallas, Texas		07126 Digitran Co.	Van Nuys, Calif.		14193 Calif. Resistor Corp.	Newbury Park, Calif.	
01349 The Alliance Mfg. Co.	Alliance, Ohio		07137 Transistor Electronics Corp.	Pasadena, Calif.		14298 American Components, Inc.	Santa Monica, Calif.	
01589 Pacific Relays, Inc.	Van Nuys, Calif.		07138 Westinghouse Electric Corp., Electronic Tube Div.	Minneapolis, Minn.		14433 ITT Semiconductor, A Div. of Int. Telephone & Telegraph Corp.	West Palm Beach, Fla.	
01930 Amerock Corp.	Rockford, Ill.		07149 Filmohm Corp.	Elmira, N.Y.		14493 Hewlett-Packard Company	Loveland, Colo.	
01961 Pulse Engineering Co.	Santa Clara, Calif.		07233 Cinch-Graphik Co.	New York, N.Y.		14655 Cornell Dubilier Electric Corp.	Newark, N.J.	
02114 Ferroxcube Corp. of America	Saugerties, N.Y.		07261 Avnet Corp.	City of Industry, Calif.		14674 Corning Glass Works	Corning, N.Y.	
02116 Wheelock Signals, Inc.	Long Branch, N.J.		07263 Fairchild Camera & Instl. Corp., Semiconductor Div.	Culver City, Calif.		14752 Electro Cube Inc.	So. Pasadena, Calif.	
02286 Cole Rubber and Plastics Inc.	Sunnyvale, Calif.		07322 Minnesota Rubber Co.	Mountain View, Calif.		14960 Williams Mfg. Co.	Rockaway, N.J.	
02660 Amphenol-Borg Electronics Corp.	Chicago, Ill.		07387 Birtcher Corp., The	Monterey Park, Calif.		15203 Webster Electronics Co.	New York, N.Y.	
02735 Radio Corp. of America, Semiconductor and Materials Div.	Somerville, N.J.		07397 Sylvania Elect. Prod. Inc., Mt. View Operations	Rockaway, N.J.		15287 Scionics Corp.	Northridge, Calif.	
02771 Vocaline Co. of America, Inc.	Old Saybrook, Conn.		07700 Technical Wire Products Inc.	Cranford, N.J.		15291 Adjustable Bushing Co.	N. Hollywood, Calif.	
02777 Hopkins Engineering Co.	San Fernando, Calif.		07910 Continental Device Corp.	Hawthorne, Calif.		15558 Micron Electronics	Garden City, Long Island, N.Y.	
03508 G.E. Semiconductor Prod. Dept.	Syracuse, N.Y.		07933 Raytheon Mfg. Co., Semiconductor Div.	Mountain View, Calif.		15566 Amprobe Inst. Corp.	Lynbrook, N.Y.	
03705 Apex Machine & Tool Co.	Dayton, Ohio		07980 Hewlett-Packard Co., Boonton Radio Div.	Rockaway, N.J.		15631 Cabletronics	Costa Mesa, Calif.	
03797 Eldema Corp.	Compton, Calif.		08145 U.S. Engineering Co.	Los Angeles, Calif.		15772 Twentieth Century Coil Spring Co.	Santa Clara, Calif.	
03877 Transition Electric Corp.	Wakefield, Mass.		08289 Biann, Delbert Co.	Pomona, Calif.		15818 Amelco Inc.	Mt. View, Calif.	
03888 Pyrofilm Resistor Co., Inc.	Cedar Knolls, N.J.		08358 Burgess Battery Co.	Niagara Falls, Ontario, Canada		15909 Daven Div., Thomas A. Edison Ind.	Long Island City, N.Y.	
03954 Singer Co., Diehl Div.	Findene Plant	Sumerville, N.J.					McGraw-Edison Co.	
04009 Arrow, Hart and Hegeman Elect. Co.	Hartford, Conn.		08524 Deutsch Fastener Corp.	Los Angeles, Calif.		16037 Spruce Pine Mica Co.	Spruce Pine, N.C.	
04013 Taurus Corp.	Lambertville, N.J.		08664 Bristol Co., The	Waterbury, Conn.		16179 Omni-Spectra Inc.	Detroit, Mich.	
04222 Hi-Q Division of Aerovox	Myrtle Beach, S.C.		08717 Sloan Company	Sun Valley, Calif.		16352 Computer Diode Corp.	Lodi, N.J.	
04354 Precision Paper Tube Co.	Chicago, Ill.		08718 ITT Cannon Electric Inc., Phoenix Div.	Phoenix, Arizona		16688 Ideal Prec. Meter Co., Inc.	De Jure Meter Div.	
04404 Dymec Division of Hewlett-Packard Co.	Palo Alto, Calif.		08792 CBS Electronics Semiconductor Operations, Div of C. B. S. Inc.	Lowell, Mass.		16758 Delco Radio Div. of G.M. Corp.	Brooklyn, N.Y.	
04651 Sylvania Electric Products, Microwave Device Div.	Mountain View, Calif.		08984 Mel-Rain	Indianapolis, Ind.		17109 Thermonetics Inc.	Kokomo, Ind.	
04713 Motorola, Inc., Semiconductor Prod. Div.	Phoenix, Arizona		09026 Babcock Relays Div.	Costa Mesa, Calif.		17474 Tranex Company	Canoga Park, Calif.	
04732 Filtron Co., Inc. Western Div.	Culver City, Calif.		09134 Texas Capacitor Co.	Houston, Texas		17675 Hamlin Metal Products Corp.	Mountain View, Calif.	
04773 Automatic Electric Co.	Northlake, Ill.		09145 Alohm Electronics	Sun Valley, Calif.		17745 Angstrom Prec. Inc.	Akron, Ohio	
04796 Sequoia Wire Co.	Redwood City, Calif.		09250 Electro Assemblies, Inc.	Chicago, Ill.		18042 Power Design Pacific Inc.	No. Hollywood, Calif.	
04811 Precision Coil Spring Co.	El Monte, Calif.		09569 Mallory Battery Co. of Canada, Ltd.	Toronto, Ontario, Canada		18083 Clevite Corp., Semiconductor Div.	Palo Alto, Calif.	
04870 P. M. Motor Company	Westchester, Ill.					18476 Ty-Car Mfg. Co., Inc.	Holliston, Mass.	
04919 Component Mfg. Service Co.	W. Bridgewater, Mass.		10411 Ti-Tal, Inc.	Berkeley, Calif.		18486 TRW Elect. Comp. Div.	Des Plaines, Ill.	
05006 Twentieth Century Plastics, Inc.	Los Angeles, Calif.		10646 Carborundum Co.	Niagara Falls, N.Y.		18583 Curtis Instrument, Inc.	Mt. Kisco, N.Y.	
05277 Westinghouse Electric Corp., Semi-Conductor Dept.	Youngwood, Pa.		11236 CTS of Berne, Inc.	Berne, Ind.		18873 E.I. DuPont and Co., Inc.	Wilmington, Del.	
05347 Ultronix, Inc.	San Mateo, Calif.		11237 Chicago Telephone of California, Inc.	So. Pasadena, Calif.		18911 Duranit Mfg. Co.	Milwaukee, Wis.	
						19315 Bendix Corp., The Eclipse-Pioneer Div.	Teterboro, N.J.	
00015-43						19500 Thomas A. Edison Industries, Div. of McGraw-Edison Co.	West Orange, N.J.	
Revised: May, 1967						19589 Concoa	Baldwin Park, Calif.	
						19644 LRC Electronics	Horseheads, N.Y.	
						19701 Electra Mfg. Co.	Independence, Kansas	
						20183 General Atomics Corp.	Philadelphia, Pa.	
						21226 Executone, Inc.	Long Island City, N.Y.	

From: FSC. Handbook Supplements
H4-1 Dated AUGUST 1966
H4-2 Dated NOV 1962

TABLE 6-3.
CODE LIST OF MANUFACTURERS (Cont'd)

Code No.	Manufacturer	Address	Code No.	Manufacturer	Address	Code No.	Manufacturer	Address
21335	Fafnir Bearing Co., The	New Britain, Conn.	71450	CTS Corp.	Elkhart, Ind.	77075	Pacific Metals Co.	San Francisco, Calif.
21520	Fansteel Metallurgical Corp.	N. Chicago, Ill.	71468	ITT Cannon Electric Inc.	Los Angeles, Calif.	77221	Phanostran Instrument and Electronic Co.	South Pasadena, Calif.
23783	British Radio Electronics Ltd.	Washington, D.C.	71471	Cinema, Div. Aerovox Corp.	Burbank, Calif.	77252	Philadelphia Steel and Wire Corp.	Philadelphia, Pa.
24455	G.E. Lamp Division	Nela Park, Cleveland, Ohio	71482	C.P. Clare & Co.	Chicago, Ill.	77342	American Machine & Foundry Co. Potter & Brumfield Div.	Princeton, Ind.
24655	General Radio Co.	West Concord, Mass.	71590	Centralab Div. of Globe Union Inc.	Milwaukee, Wis.	77630	TRW Electronic Components Div.	Camden, N.J.
26365	Gries Reproducer Corp.	New Rochelle, N.Y.	71616	Commercial Plastics Co.	Chicago, Ill.	77638	General Instrument Corp., Rectifier Div.	Brooklyn, N.Y.
26462	Grobet File Co. of America, Inc.	Carlstadt, N.J.	71700	Cornish Wire Co., The	New York, N.Y.	77764	Resistance Products Co.	Harrisburg, Pa.
26992	Hamilton Watch Co.	Lancaster, Pa.	71707	Coto Coil Co., Inc.	Providence, R.I.	77969	Rubbercraft Corp. of Calif.	Torrance, Calif.
28480	Hewlett-Packard Co.	Palo Alto, Calif.	71744	Chicago Miniature Lamp Works	Chicago, Ill.	78189	Shakeproof Division of Illinois Tool Works	Elgin, Ill.
28520	Heyman Mfg. Co.	Kenilworth, N.J.	71753	A.O. Smith Corp., Crowley Div.	West Orange, N.J.	78283	Signal Indicator Corp.	New York, N.Y.
33173	G.E. Receiving Tube Dept.	Owensboro, Ky.	71785	Cinch Mfg. Co., Howard B. Jones Div.	Chicago, Ill.	78290	Shuthers-Dunn Inc.	Pitman, N.J.
35434	Lectrohm Inc.	Chicago, Ill.	71984	Dow Corning Corp.	Midland, Mich.	78452	Thompson-Bremer & Co.	Chicago, Ill.
36196	Stanwyck Coil Products Ltd.	Hawkesbury, Ontario, Canada	72136	Electro Motive Mfg. Co., Inc.	Willimantic, Conn.	78471	Tilley Mfg. Co.	San Francisco, Calif.
36287	Cunningham, W.H. & Hill, Ltd.	Toronto Ontario, Canada	72354	John E. Fast Co., Div. Victoreen Instr. Co.	Chicago, Ill.	78488	Stackpole Carbon Co.	St. Marys, Pa.
37942	P.R. Mallory & Co. Inc.	Indianapolis, Ind.	72619	Dialight Corp.	Brooklyn, N.Y.	78493	Standard Thomson Corp.	Waltham, Mass.
39543	Mechanical Industries Prod. Co.	Akron, Ohio	72656	Indiana General Corp., Electronics Div.	Kearny, N.J.	78553	Tinnerman Products, Inc.	Cleveland, Ohio
40920	Miniature Precision Bearings, Inc.	Keene, N.H.	72699	General Instrument Corp., Cap. Div. Newark, N.J.	78790	Transformer Engineers	San Gabriel, Calif.	
42190	Muler Co.	Chicago, Ill.	72765	Drake Mfg. Co.	Chicago, Ill.	78947	Ucinite Co.	Newtonville, Mass.
43990	C.A. Norgren Co.	Englewood, Colo.	72825	Hugh H. Eby Inc.	Philadelphia, Pa.	79136	Walde Kohinor Inc.	Long Island City, N.Y.
44655	Ohmite Mfg. Co.	Skochie, Ill.	72928	Gudeman Co.	Chicago, Ill.	79142	Veeder Root, Inc.	Hartford, Conn.
46384	Penn Eng. & Mfg. Corp.	Doylestown, Pa.	72964	Robert M. Hadley Co.	Los Angeles, Calif.	79251	Wenco Mfg. Co.	Chicago, Ill.
47904	Polaroid Corp.	Cambridge, Mass.	72982	Erie Technological Products, Inc.	Erie, Pa.	79272	Continental-Wirt Electronics Corp.	Philadelphia, Pa.
48620	Precision Thermometer & Inst. Co.	Southampton, Pa.	73061	Hansen Mfg. Co., Inc.	Princeton, Ind.	79963	Zierick Mfg. Corp.	New Rochelle, N.Y.
49956	Microwave & Power Tube Div.	Waltham, Mass.	73076	H.M. Harper Co.	Chicago, Ill.	80031	Mepco Division of Sessions Clock Co.	Morristown, N.J.
52090	Rowan Controller Co.	Westminster, Md.	73138	Heilipot Div. of Beckman Inst., Inc.	Fullerton, Calif.	80120	Schnitzer Alloy Products Co.	Elizabeth, N.J.
52983	Sanborn Company	Waltham, Mass.	73293	Hughes Products Division of Hughes Aircraft Co.	Newport Beach, Calif.	80131	Electronic Industries Association.	Any brand
54294	Shallicross Mfg. Co.	Seima, N.C.	73445	Amperex Electronic Co., Div. of North American Phillips Co., Inc.	Hicksville, N.Y.	80207	Unimax Switch, Div. Maxon Electronics Corp.	Wallingford, Conn.
55026	Simpson Electric Co.	Chicago, Ill.	73506	Bradley Semiconductor Corp.	New Haven, Conn.	80223	United Transformer Corp.	New York, N.Y.
55933	Sonotone Corp.	Elmwood, N.Y.	73559	Carling Electric, Inc.	Hartford, Conn.	80248	Oxford Electric Corp.	Chicago, Ill.
55938	Raytheon Co. Commercial Apparatus & Systems Div.	So. Norwalk, Conn.	73586	Circle F Mfg. Co.	Trenton, N.J.	80294	Bourns Inc.	Riverside, Calif.
56137	Spaulding Fibre Co., Inc.	Tonawanda, N.Y.	73682	George K. Garrett Co., Div. MSL Industries Inc.	Philadelphia, Pa.	80411	Acro Div. of Robertshaw Controls Co.	Columbus, Ohio
56289	Sprague Electric Co.	North Adams, Mass.	73734	Federal Screw Products Inc.	Chicago, Ill.	80486	All Star Products Inc.	Defiance, Ohio
59446	Texel Inc.	St. Paul, Minn.	73743	Fischer Special Mfg. Co.	Cincinnati, Ohio	80509	Avery Adhesive Label Corp.	Monrovia, Calif.
59730	Thomas & Betts Co.	Elizabeth, N.J.	73793	General Industries Co., The	Elyria, Ohio	80583	Hammarlund Co., Inc.	New York, N.Y.
60741	Tripplett Electrical Inst. Co.	Bluffton, Ohio	73846	Gosher Stamping & Tool Co.	Goshen, Ind.	80640	Stevens, Arnold, Co., Inc.	Boston, Mass.
61775	Union Switch and Signal, Div. of Westinghouse Air Brake Co.	Pittsburgh, Pa.	73899	JFD Electronics Corp.	Brooklyn, N.Y.	81030	International Instruments Inc.	Orange, Conn.
62119	Universal Electric Co.	Owosso, Mich.	73905	Jennings Radio Mfg. Corp.	San Jose, Calif.	81073	Grayhill Co.	LaGrange, Ill.
63743	Ward-Leonard Electric Co.	Mt. Vernon, N.Y.	74276	Signalite Inc.	Neptune, N.J.	81095	Triad Transformer Corp.	Venice, Calif.
64959	Western Electric Co., Inc.	New York, N.Y.	74455	J.H. Winns, and Sons	Winchester, Mass.	81312	Winchester Elec. Div. Litton Ind., Inc.	Oakville, Conn.
65092	Weston Inst. Inc. Weston-Newark	Newark, N.J.	74861	Industrial Condenser Corp.	Chicago, Ill.	81349	Military Specification
66295	Witek Mfg. Co.	Chicago, Ill.	74868	R.F. Products Division of Amphenol-Borg Electronics Corp.	Danbury, Conn.	81483	International Rectifier Corp.	El Segundo, Calif.
66346	Revere Wollensak Div. Minn. Mining & Mfg. Co.	St. Paul, Minn.	74970	E.F. Johnson Co.	Waseca, Minn.	81541	Airpax Electronics, Inc.	Cambridge, Mass.
70276	Allen Mfg. Co.	Hartford, Conn.	75042	International Resistance Co.	Philadelphia, Pa.	81860	Barry Controls, Div. Barry Wright Corp.	Watertown, Mass.
70309	Allied Control	New York, N.Y.	75378	CTS Knights Inc.	Sandwich, Ill.	82042	Carter Precision Electric Co.	Skokie, Ill.
70318	Allmetal Screw Product Co., Inc.	Garden City, N.Y.	75382	Kulka Electric Corporation	Mt. Vernon, N.Y.	82047	Sperri Faraday Inc., Copper Hewitt Electric Div.	Hoboken, N.J.
70485	Atlantic India Rubber Works, Inc.	Chicago, Ill.	75818	Lenz Electric Mfg. Co.	Chicago, Ill.	82142	Jeffers Electronics Division of Speer Carbon Co.	Du Bois, Pa.
70563	Ampere Co., Inc.	Union City, N.J.	75915	Littlefuse, Inc.	Des Plaines, Ill.	82170	Fairchild Camera & Inst. Corp.	Clifton, N.J.
70674	ADC Products Inc.	Minneapolis, Minn.	76005	Lord Mfg. Co.	Erie, Pa.	82209	Maguire Industries, Inc.	Greenwich, Conn.
70903	Beiden Mfg. Co.	Chicago, Ill.	76210	C.W. Marwedel	San Francisco, Calif.	82219	Sylvania Electric Prod. Inc.	Emporium, Pa.
70998	Bird Electronic Corp.	Cleveland, Ohio	76433	General Instrument Corp., Micamold Division	Newark, N.J.	82376	Astron Corp.	East Newark, Harrison, N.J.
71002	Birnbach Radio Co.	New York, N.Y.	76487	James Millen Mfg. Co., Inc.	Malden, Mass.	82389	Switchcraft, Inc.	Chicago, Ill.
71041	Boston Gear Works Div. of Murray Co. of Texas	Quincy, Mass.	76493	J.W. Miller Co.	Los Angeles, Calif.	82647	Metals & Controls Inc. Spencer Products	Attleboro, Mass.
71218	Bud Radio, Inc.	Willoughby, Ohio	76530	Cinch-Monadnock, Div. of United Carr Fastener Corp.	San Leandro, Calif.	82768	Phillips-Advance Control Co.	Joliet, Ill.
71286	Camloc Fastener Corp.	Paramus, N.J.	76545	Muller Electric Co.	Cleveland, Ohio			
71313	Cardwell Condenser Corp.	Lindenhurst L.I., N.Y.	76703	National Union	Newark, N.J.			
			76854	Oak Manufacturing Co.	Crystal Lake, Ill.			
71400	Bussmann Mfg. Div. of McGraw-Edison Co.	St. Louis, Mo.	77068	Bendix Corp., The	N. Hollywood, Calif.			
71436	Chicago Condenser Corp.	Chicago, Ill.		Bendix Pacific Div.				
71447	Calif. Spring Co., Inc.	Pico-Rivera, Calif.						

MANUAL CHANGES

M O D E L 6 9 6 0 A

DC POWER SUPPLY

Manual Serial Prefixed: 604~
Manual Printed: AUG. 1967

To adapt this manual to instruments with other serial prefixes check for errata below, and make changes shown in tables.

Instrument Serial Prefixes
G-604~

Make Manual Changes

and above

ERRATA: In Table 1-1, Specifications:

Delete: "Meters on Option 01 only".

-hp- Stock No.

In Section VI, Replaceable Parts:

Change: C9 to C9* C:fxd., cer. (preferred value 0.0082uF, 500VDCW) 0150-0082

R5 R:fxd., to 330 Ohm, +5%, 2W

0692-3315

R6 R:fxd., to 360 Ohm, -5%, 2W

0692-3615

R43 to R43 * R:fxd., comp. (preferred value 6.8 Ohm,
+5%, 0.25W)

0683-0685

the "Reference Designator" of S2 to SW2

Add: R44 R:fxd., 47 Ohm, 0.25W, +5%
(connected in series with CR13)

0684-4701

In Section V, Figure 5-4, Circuit Diagram:

Add: R43 * (connected in series with CR16,17;
part may be omitted).



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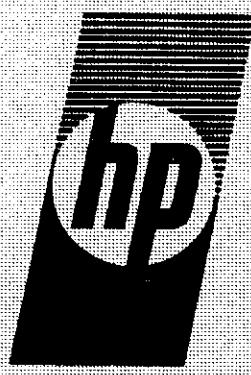
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