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Series 8650A Universal Power Meters Service Manual

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WARRANTY

Giga-tronics Series 8650A instruments are warranted against defective materials and workmanship for two years from date of shipment. Giga-tronics will at its option repair or replace products that are proven defective during the warranty period. This warranty DOES NOT cover damage resulting from improper use, nor workmanship other than Giga-tronics service. There is no implied warranty of fitness for a particular purpose, nor is Giga-tronics liable for any consequential damages. Specification and price change privileges are reserved by Giga-tronics.

MODEL NUMBERS

The series 8650A includes two models: The single-channel Model 8561A and the dual-channel Model 8652A. Apart from the number of sensors they support, the two models are identical. Both models are referred to in this manual by the general term 8650A, except where it is necessary to make a distinction between the models.

DECLARATION OF CONFORMITY

Giga-tronics

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DECLARATION OF CONFORMITY

Application of Council Directive(s)

Standard(s) to which Conformity is Declared:

89/336/EEC and 73/23/EEC	EMC Directive and Low Voltage Directive
EN61010-1/1A (1993)	Electrical Safety
EN61326-1 (1997)	EMC - Emissions & Immunity

Manufacturer's Name:

Giga-tronics Incorporated

Manufacturer's Address:

4650 Norris Canyon Road
San Ramon, California 94583
U.S.A.

Type of Equipment:

Universal Power Meter

Model Series Number:

8650A

Model Number(s) in Series:

8651A
8652A

With Sensor Series 803XXA, 804XXA, 806XXA, 807XXA

I, the undersigned, hereby declare that the equipment specified above conforms to the above Directive(s) and Standard(s).

Claudio Mariotta
(Full Name)

(Signature)



Acting Director of Quality Assurance
(Position)

San Ramon, California
(Place)

July 1, 2001
(Date)

Preparation for Reshipment

Follow these instructions if it is necessary to return the product to the factory.

To protect the instrument during reshipment, use the best packaging materials available. If possible use the original shipping container. If this is not possible, a strong carton or a wooden box should be used. Wrap the instrument in heavy paper or plastic before placing it in the shipping container. Completely fill the areas on all sides of the instrument with packaging material. Take extra precautions to protect the front and rear panels.

Seal the package with strong tape or metal bands. Mark the outside of the package **“FRAGILE — DELICATE INSTRUMENT”**. If corresponding with the factory or local Giga-tronics sales office regarding reshipment, please reference the full model number and serial number. If the instrument is being reshipped for repair, enclose all available pertinent data regarding the problem that has been found.



NOTE: *If you are returning an instrument to Giga-tronics for service, first contact Giga-tronics Customer Service at **800.444.2878** or Fax at **925.328.4702** so that a return authorization number can be assigned. You can also contact Customer Service via our e-mail address **repairs@gigatronics.com**.*

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About This Manual

This manual contains the following chapters to describe the service components of the Giga-tronics Series 8650A Universal Power Meters:

Preface:

In addition to a comprehensive Table of Contents and general information about the manual, the Preface also contains a record of changes made to the manual since its publication.

Chapter 1 - Specifications:

This chapter contains brief information about the instrument and provides information on its performance parameters.

Chapter 2 - Adjustments & Performance Tests:

This chapter provides procedures for inspection, calibration and performance testing. It defines the procedures to verify the performance of the Series 8650A Universal Power Meters.

Chapter 3 - Theory of Operation:

This chapter provides an instrument block diagram level description and its circuits for maintenance and applications.

Chapter 4 - Replaceable Parts:

This chapter provides replaceable parts for the Series 8650A Universal Power Meters.

Chapter 5 - Troubleshooting:

This chapter contains procedures for troubleshooting.

Index:

A word index of the various elements of the Series 8650A Universal Power Meters Service manual.

Changes that occur after publication of the manual, will be inserted as loose pages in the manual binder. Please insert and/or replace the indicated pages as detailed in the Technical Publication Change Instructions included with new and replacement pages.

Conventions

The following conventions are used in this product service manual. Additional conventions not included here will be defined at the time of usage.

Warning

WARNING

The **WARNING** statement is encased in gray and centered in the page. This calls attention to a situation, or an operating or maintenance procedure, or practice, which if not strictly corrected or observed, could result in injury or death of personnel. An example is the proximity of high voltage.

Caution

CAUTION

The **CAUTION** statement is enclosed with single lines and centered in the page. This calls attention to a situation, or an operating or maintenance procedure, or practice, which if not strictly corrected or observed, could result in temporary or permanent damage to the equipment, or loss of effectiveness.

Notes



NOTE: A *NOTE* Highlights or amplifies an essential operating or maintenance procedure, practice, condition or statement.

Series 8650A Universal Power Meters

Specifications

1.1 Introduction

This chapter contains the power meter's specifications and supplemental characteristics.

1.1.1 Environmental Requirements

The Series 8650A instruments are type tested to MIL-PRF-28800F, Class 3 for all departments and agencies of the Department of Defense applications except as follows:

- Operating temperature range is 0 °C to 55 °C (calibrator operating temperature range is 5 °C to 35 °C).
- Operating the 8651A/8652A Power Meters in a high level RF field (approximately 3 V/m) may degrade performance, this degradation occurs at measured levels below -36 dBm and when the frequency of the field is nominally between 50 and 1000 MHz.
- Non-operating (storage) temperature range is -40 °C to +70 °C.
- Relative humidity is limited to 95% non-condensing.

1.2 Safety Precautions

This 8650A has a 3-wire power cord with a 3-terminal polarized plug for connection to the power source and safety-ground. The ground (or safety ground) is connected directly to the chassis.

WARNING

If a 3-to-2 wire adapter is used, connect the ground lead from the adapter to earth ground. Failure to do this can cause the instrument to float above earth ground, posing a shock hazard.

The 8650A is designed for international use with source voltages of 100, 120, 220, or 240 Vac, $\pm 10\%$ at 48 to 440 Hz. The 8650A uses an internationally approved connector that includes voltage selection, fuse, and filter for RFI protection.

1.3 8650A Universal Power Meter Specifications

Power Meter

Frequency Range:	10 MHz to 40 GHz ¹
Power Range:	-70 dBm to +47 dBm (100 pW to 50 Watt) ¹
Single Sensor	
Dynamic Range:	
CW Power Sensors:	90 dB ¹
Peak Power Sensors:	40 dB Peak, 50 dB CW
Modulation Sensors:	87 dB CW; 80 dB MAP/PAP; 60 dB BAP
Display Resolution:	User-selective from 1 dB to 0.001 dB in Log mode and from 1 to 4 digits of display resolution in Linear mode.
Measurement Modes:	CW, Peak, MAP, BAP, PAP
Averaging:	User-selective auto-averaging or manual, 1 to 512 readings. Timed averaging from 20 ms to 20 seconds. Automatic noise compensation in auto-averaging mode.
dB Rel and Offset:	Allows both relative and offset readings. Power display can be offset by -99.999 dB to +99.999 dB to account for external loss/gain.
Configuration Storage	
Registers:	Up to 20 front panel setups plus a last instrument state at power-down to be stored and recalled from non-volatile memory.
Power Measurements and Display Configuration:	Any four of the following channel configurations simultaneously: A, B, A/B, B/A, A-B, B-A, DLYA, DLYB, Min/Max, Bar Graph/Peaking Meter, Peak Hold, Crest Factor, or Mean & Std Deviation. Alternately, full-screen graphic display of Histogram, Strip Chart, Cumulative Distribution Function (CDF) and Complementary CDF (CCDF) functions.
Sampling:	
CW Mode and Modulation Mode:	
Mode:	2.5 to 5.0 Mhz, asynchronous
Analog Bandwidth:	
CW Mode:	≥3 kHz
Modulation Mode:	>10 MHz

Time Gated Measurements:

Gate Polarity:	Specifies the external signal TTL high or low level as true for defining the gated time.
Trigger Delay:	0 to 327 ms
Gate Time:	10 μ s to 327 ms
Holdoff Time:	0 to 327 ms
External Trigger Polarity:	Positive or negative leading edge
Delay & Range Accuracy:	+1.5 μ s or 100 ppm of the set time, whichever is greater
Settability:	5 μ s steps or selective by cursoring to specific digits
Trigger Signal:	Standard TTL levels

Accuracy

50 MHz Calibrator

Standard

Calibrator:	+20 to -30 dBm power sweep calibration signal to dynamically linearize the sensors.
Frequency:	50 MHz nominal
0.0dBm Accuracy:	\pm 1.2% worst case for one year over a temperature range of 5 to 35 $^{\circ}$ C.
VSWR:	<1.05 (Return Loss >33 dB) @ 0 dBm
Connector:	Type N, 50 Ω

1 GHz Calibrator

(Option 12)

Required for 80701A Series Sensors (see Option 12 in Appendix C).

Calibrator:	+20 to -30 dBm power sweep calibration signal to dynamically linearize the sensors.
Frequency:	1 GHz, nominal
0.0dBm Accuracy:	\pm 1.2% worst case for one year over a temperature range of 5 to 35 $^{\circ}$ C.
VSWR:	<1.07 (Return Loss >30 dB) @ 0 dBm
Connector:	Type N, 50 Ω

800 MHz to 1 GHz Synthesizer (Option 12)

Power Range:	+15 to -30 dBm, settable in 1 dB steps
Frequency:	800 MHz to 1 GHz, settable in 1 MHz steps
Power Stability:	<0.1 dB/hour
Frequency Accuracy:	\pm 0.05%



NOTE: Power accuracy for Option 12 is only guaranteed while in calibration mode at 1 GHz, 0 dBm.

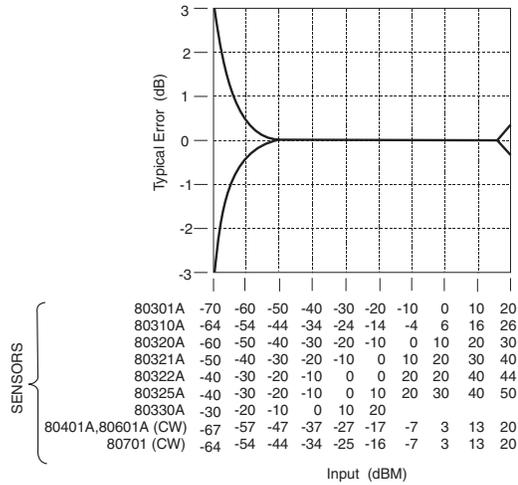
Series 8650A Universal Power Meters

Instrumentation Linearity

System Linearity at 50 MHz:

± 0.02 dB over any 20 dB range from -70 to +16 dBm¹
 ± 0.02 dB (± 0.05 dB/dB) from +16 to +20 dBm
 ± 0.04 dB from -70 to +16 dBm

The following chart shows linearity plus worst case zero set and noise vs. input power.



Temperature Coefficient of

Linearity:

<0.3%/ °C temperature change following Power Sweep calibration. 24-hour warm-up required.

Zeroing Accuracy:

(CW)

Zero Set:

< ± 50 pW, < ± 100 pW with 80400A, 80600A series Modulation Power Sensors.
 < ± 200 pW with 80700A Series Sensors.
 < ± 100 pW during 1 hour

Zero Drift (during 1 hour):

< ± 200 pW with 80400A and 80600A Series Modulation Sensors
 < ± 400 pW with 80700A Series Sensors

Noise:

< ± 50 pW, < ± 100 pW with 80400A and 80600A Series modulation power sensors.
 < ± 200 pW with 80700A Series Sensors.
 Measurable over any 1 minute interval after zeroing, three standard deviations.

Notes:

1. Depending on sensor used (see Power Sensor details in Appendix B of the Series 8650A Universal Power Meters Operation Manual P/N 31470).
2. Zero Drift Measurement
 - a. Set the meters Average to 512. Perform Calibration. Connect a 50-ohm load to the sensor after Calibration and Zero meter.
 - b. Temperature stabilize at 25 °C for 24 hours.
 - c. After the 24 hour stabilization, perform a Zero Drift test.
 - d. Zero the meter and take an initial measurement reading.
 - e. Continue taking one reading every 10 minutes until 6 readings have been taken. Plot the 6 readings, Zero Drift should be ± 200 pW or ± 400 pW, depending on the sensor.

Measurement Rates

Table 1-1 illustrates typical maximum measurement rates for different measurement collection modes. The rate of measurement depends on several factors including the controller speed and the number of averages. The Fast Buffered Mode speed does not include bus communication time. Measurement speed increases significantly using the 8650A Fast Buffered Mode. Storing data in the power meter's memory for later downloading to your controller reduces GPIB protocol overhead. Up to 5000 readings can be buffered.

Table 1-1: Measurement Rates

Measurement Collection Mode	Readings per Second (CW Measurement)	Readings per Second (MAP, PAP, BAP Measurement)
Normal (TR3), Continuous Single Readings	>300	150
Swift Mode, Continuous or Buffered, Bus/TTL triggered	>1750	800
Fast Buffered Mode, Buffered Data, Time Interval = 0	26,000	N/A
Fast Modulated Mode, Continuous Single Readings	N/A	800

Individual data points are read immediately after measurement in the Normal mode. The Normal mode and the Swift mode both slow down at low power levels (<-37 dBm for Standard Sensors) to average the effects of noise. The Swift mode allows triggering of individual data points and can store the data in the 8650A memory. Measurement timing of individual data points is controlled by setting the time interval (0 to 5000 ms) between the data points following a trigger.

Remote Operation

GPIB Interface: All front panel operations and some GPIB-only operations to be remotely programmed in IEEE-488.2 or IEC-625 formats.

Interrupts: SRQs are generated for the following conditions:
Power Up, Front Panel key actuation, Operation Complete and Illegal Command.

Fast Buffered Mode Controls

Trigger Source: TTL or GPIB

Data Buffer Control: Pre- or Post-measurement data is collected immediately either before or after receipt of the TTL or GPIB trigger.

Time Interval: TIME ### - controls time interval in milliseconds between measurements. Accurate to 5%, typical.

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Inputs/Outputs

V_{PROP} Input (BNC):	Recalls cal factors using source V_{PROP} output. Corrects power readings for sensor frequency response using sweeper voltage output. Input resistance = 50K. Does not operate in the fast measurement collection modes (normal mode only).
Analog Output (BNC):	Provides an output voltage of 0 to 10V from the respective channel in either Log or Lin units. Does not operate in the swift and fast measurement buffered modes.
Trigger Input (BNC):	Accepts a TTL trigger input signal for swift and fast measurement buffered modes, and time gating mode.
GPIB connector:	Interfaces the power meter to a host computer for remote programming using SCPI, IEEE 488.2 and IEC-625 coding, also emulation modes.
RS-232 connector:	Interfaces the power meter to serial communications equipment, using RS-232 format.

General Specifications

Temperature Range:

Operating:	0 to 55 °C (32 to 132 °F)
Storage:	-40° to 70 °C (-40° to 158 °F)

Power Requirements: 100/120/220/240Vac $\leq \pm 100$ pW 10%, 48 to 440 Hz, 20 VA typical

Physical Characteristics:

Dimensions:	215 mm (8.4 in) wide, 89 mm (3.5 in) high, 368 mm (14.5 in) deep
Weight:	4.55 kg (10 lbs)

Adjustments & Performance Tests

2.1 Introduction

This chapter defines procedures for adjustments and performance testing for the Series 8650A Universal Power Meters.

2.2 Calibration Procedure

If any of the instrument performance characteristics cannot be calibrated within specification, refer to the Troubleshooting Chapter of the 8650A Service Manual.

2.2.1 Equipment Requirements

Table 2-1 lists the equipment required for calibration of the 8650A power meters.

Table 2-1: Related Equipment List

Description	Representative Model	Key Characteristics
CW Thermistor Power Meter	HP 432A	VRF and V _{comp} available externally
Thermistor Mount	HP 478-H75	≤ 1.07 VSWR @ 50 MHz (30 dB return loss) Accuracy ± 0.5% @ 50 MHz
Digital Voltmeter	HP 34401A	±0.05% accuracy & 1 μV resolution
PC		Win 95, 98, 2000, NT
PC comm port software	HyperTerminal™	Serial Port Communications software
9 pin Type D Serial Cable	Radio Shack P/N 26-117	Serial cable (non-null modem)

2.2.2 Calibrator Output Power

Power up the 8650A and allow for a 30 minute warm up period. Perform the Calibrator Performance and Output Power Reference Level tests (see section 2.3). The unit should meet all required performance specifications. If the unit fails to meet the 1 mW Reference Output Specification within the 0.981 mW to 1.019 mW minimum and maximum limits, continue to section 2.2.3.

2.2.3 1 mW Reference Output Adjustment

Connect the test equipment per Figure 2-1. Set the 50 MHz calibrator to 0 dBm from the front panel of the 8650A and turn on the calibrator. Using the HyperTerminal™ program, connect to the 8650A and enter the command "XC TESTCAL". Record the 50 MHz Cal Factor from the response into the Cal Factor column of the Calibrator Cal Factor table. Type "T" and press "Enter". Enter "0" at the prompt to reset the calibrator cal factor to zero. Measure the calibrator output using the following procedure:

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In the following steps, precision power measurements will be made using the 432A Power Meter. For detailed information on using the 432A, please refer to the operating section of the 432A manual. Allow all equipment 30 minutes to thermally stabilize before proceeding.

1. Connect the 432A to the Calibrator Output on the 8650A as shown in Figure 2-1. Be certain that the 8650A Calibrator is off.
2. Set the 432A RANGE switch to COARSE ZERO, and adjust the front panel COARSE ZERO control to obtain a zero ($\pm 2\%$ F.S.) meter indication.



NOTE: Ensure that the DVM input leads are isolated from chassis ground when performing the next step.

3. Set the DVM to a range that results in a resolution of $1\ \mu\text{V}$ and connect the positive and negative input, respectively, to the V_{COMP} and V_{RF} connectors on the rear panel of the 432A.
4. Fine zero the 432A on the most sensitive range, then set the 432A range switch to $1\ \text{mW}$.
5. Record the DVM indication as V_0 .
6. Turn ON the 8650A Calibrator RF power as follows:

Press MENU, scroll to REF POWER ON/OFF, press ENTER, select ON, press ENTER.
Record the reading shown on the DVM as V_1 .
7. Disconnect the DVM negative lead from the V_{RF} connector on the 432A, and reconnect it to the 432A chassis ground. Record the new indication observed on the DVM as V_{COMP} .
8. Calculate the Calibrator Output level (P_{CAL}) using the following formula:

$$P_{\text{CAL}}(\text{Watts}) = \frac{2V_{\text{COMP}} (V_1 - V_0) + V_0^2 - V_1^2}{4R(\text{Calibration Factor})}$$

where:

P_{CAL} = calibrator output power reference level

V_{COMP} = previously recorded value in Step 8

V_1 = previously recorded value in Step 7

V_0 = previously recorded value in Step 6

$R = 200\ \Omega$ (assuming HP478A-H75 mount)

Calibration factor = value for the thermistor mount at 50 MHz (traceable to the NIST)

Enter the power level reading into the following formula:

$$CF_{new} = (-10\text{Log}_{10}(P_{cal} * 1000)) * 1000$$

Record the new Cal Factor value (CF_{new}) into the New Cal Factor column of the Calibrator Cal Factor table. Enter the new Calibrator Cal Factor by typing "T" and Enter. Repeat the power measurement to confirm the new Cal Factor for 50 MHz. If Option 12 is installed, repeat section 2.2.3 using the 1000 MHz settings and readings. To enter the new cal factor, type "U" and Enter.

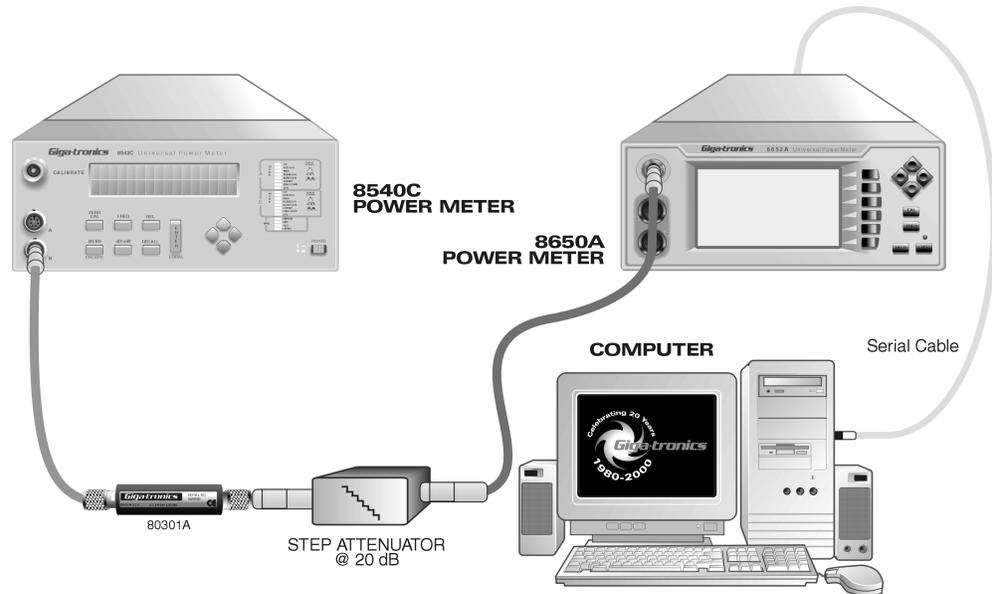


Figure 2-1: Calibrator Output Test Setup

2.2.4 Display Brightness Adjustment

The Series 8650A Universal Power Meters LCD display can be adjusted for brightness. The display brightness is adjustable in 5% or 10% increments.

Procedure

1. From the main display screen, press the "Display" softkey.
2. Press the "More Options" softkey.
3. Use the UP and DOWN arrow buttons to increase or decrease the brightness setting.
4. Press the "OK" softkey to return the main menu.

2.3 Performance Verification Tests

If any of the instrument performance characteristics are not within specifications, refer to Chapter 5, the Troubleshooting section of the 8650A Service Manual.

2.3.1 Equipment Requirement

Table 2-2 lists the equipment required for performance verification of the Series 8650A Power Meters.

Table 2-2: Required Equipment List

Description	Representative Model	Key Characteristics
CW Thermistor Power Meter	HP 432A	V _{RF} and V _{comp} available externally
Thermistor Mount	HP 478-H75	≤ 1.07 VSWR @ 50 MHz (30 dB return loss) Accuracy ± 0.5% @ 50 MHz
Digital Voltmeter	HP 34401A	±0.05% accuracy & 1 μV resolution
Directional Coupler, 10 dB	Mini Circuits ZFDC-10-1 10 dB	≤ 1.15 SWR @ 50 MHz
Step Attenuator, 0 to 90 dB In 10 dB increments	Weinshel Model AC 118A-90-33	≤ 1.15 SWR @ 50 MHz ±0.1 dB attenuation
RF Source	Giga-tronics 12508 Frequency Synthesizer	+15 dBm @ 50 MHz and 1 GHz
Low Pass Filter	Integrated Microwave Model 904 881	>30 dB attenuation @ 100 MHz
Universal Power Meter	Giga-tronics 8560A Universal Power Meter	Return Loss/VSWR measurement
Directional Bridge	Giga-tronics 80501A Directional Bridge	Relative accuracy 0.02 dB/20 dB
GPIB Controller	National Instruments IEEE 488.2	IEEE 488.2 compatible driver
Amplifier, 10 MHz to 1000 MHz	Mini Circuits ZFL-1000VH	≥ +22.0 dBm output
PC comm port software	HyperTerminal™	Serial Port Communications software
9 pin Type D Serial Cable (M-F)	Radio Shack P/N 26-117	Serial cable (non-null modem)
Frequency Counter	Tektronix CMC251	±1 ppm/year Time Base

2.3.2 Calibrator Performance and Output Power Reference Level

2.3.2.1 Calibrator Output Power Reference Level

This test determines if the Calibrator Output Power Reference Level given in this section is valid for an ambient temperature range between +5° C and +35° C (+41° F to +95° F).

The Calibrator Output power reference is factory adjusted to 1 mW $\pm 0.7\%$. To achieve this accuracy, Giga-tronics uses a precision measurement system with accuracy to $\pm 0.5\%$ (traceable to the NIST - formerly the NBS), and allows for a transfer error of $\pm 0.2\%$ for a total of $\pm 0.7\%$. If an equivalent measurement system is used for verification, the power reference oscillator output can be verified to 1mW $\pm 1.9\%$ ($\pm 1.2\%$ accuracy, $\pm 0.5\%$ verification system error, $\pm 0.2\%$ transfer error, for a maximum error of $\pm 1.9\%$). To ensure maximum accuracy in verifying the Calibrator Output power reference, the following procedure provides step-by-step instructions for using specified test instruments of known capability. If equivalent test instruments are substituted, refer to the Key Characteristics section in Table 2-2.

Procedure:

In the following steps, thermistor power measurements will be made using the 432A Power Meter. For detailed information on using the 432A, please refer to the operating section on the 432A manual.

1. Turn on the 8650A and the associated test equipment.
2. After 15 minutes, turn the 8650A's Calibrator Output OFF and ON. This establishes the 1mW reference for the instrument firmware.
3. Connect the Thermistor Mount to the 8650A Calibrator output "N" type connector as show in Figure 2-1. Allow a 15 minute thermal equilibrium period between the Thermistor and Calibrator connector to minimize temperature differences.
4. Set the 432A RANGE switch to COARSE ZERO, and adjust the front panel COARSE ZERO control to obtain a zero ($\pm 2\%$ F.S.) meter indication.



NOTE: Ensure that the DVM input leads are isolated from chassis ground when performing the next step.

5. Set the DVM to a range that results in a resolution of 1 μV and connect the positive and negative input, respectively, to the V_{COMP} and V_{RF} connectors on the rear panel of the 432A.
6. Fine zero the 432A on the most sensitive range, then set the 432A range switch to 1 mW.
7. Record the DVM indication as V_0 .
8. Turn ON the 8650A Calibrator RF power as follows:

Press [Meter Setup] [Calibrator] [Frequency], set to 50.0 MHz, press [ON] then [OK]
Record the reading shown on the DVM as V_1 .
9. Disconnect the DVM negative lead from the V_{RF} connector on the 432A, and reconnect it to the 432A chassis ground. Record the new indication observed on the DVM as V_{COMP}

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10. Calculate the Calibrator Output level (P_{CAL}) using the following formula:

$$P_{CAL}(\text{Watts}) = \frac{2V_{COMP} (V_1 - V_0) + V_0^2 - V_1^2}{4R(\text{Calibration Factor})}$$

where:

P_{CAL} = calibrator output power reference level
 V_{COMP} = previously recorded value in Step 8
 V_1 = previously recorded value in Step 7
 V_0 = previously recorded value in Step 6
 $R = 200\Omega$ (assuming HP478A-H75 mount)

Calibration factor = value for the thermistor mount at 50 MHz (traceable to the NIST)

11. Verify that the P_{CAL} is within the following limits:

$$1 \text{ mW} \pm 0.019 \text{ mW} \text{ (0.981 to 1.019 mW)}$$

For record purposes, the measured value of P_{CAL} can be entered on the Test Data Recording Sheet located on page 2-10.

12. For Option 12, set the calibrator frequency to 1.000 GHz as in step 8 and repeat steps 7 & 9 through 12.

2.3.2.2 Maximum Output Power

Connect the test setup as shown in Figure 2-2. Start the HyperTerminal program and connect to the 8650A using the serial communications port. The Comm Port set up should include the Append Line Feeds to incoming Line Ends. When communications are established, enter the command "XC TESTCAL". The 8650A will output data as shown in Figure 2-3. Set the Step Attenuator so that the Attenuator is at 20 dB attenuation.

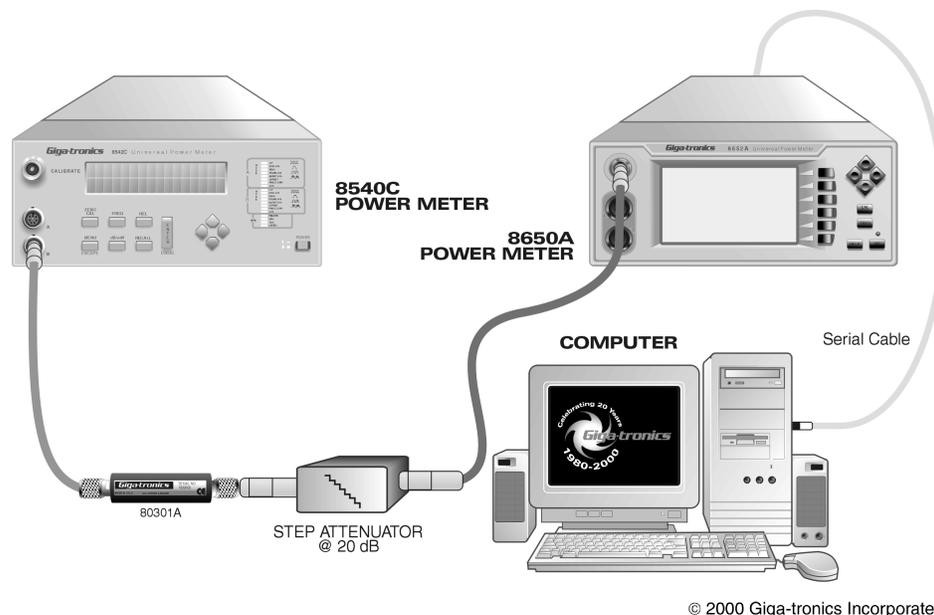


Figure 2-2: Calibrator Maximum Output Test Setup

GIGA-TRONICS MODEL 8650 CALIBRATOR SERVICE

```

-----
Calibrator S/N 001835111 ... Password XXXXXXXX ... High Band Enabled
CF(50M) -307 @ 52.4 C, SC_50: 0 ..... CF(1G) 264 @ 52.4 C, SC_1G: 0
Temperature : 49.4 C ... Oven Control : 3.860 Volts
MAX335 register = 5e1c ATTN 0007 MODE 5e00 ... CAL_OFF
Attenuation = 0 Frequency 50 MHz LOCKED LEVELLED
Ambient Voltage 2.0797 Volts (27033)
Reference Voltage 2.2040 Volts (28649)
Difference Voltage 0.3769 Volts (04940)
Power 0.000 dBm Spigot -0.005 dBm Diode 3.1603e-01 CH: 0
50 MHz Cal Factor Setting CF (50)
    
```

```

Enter one of the following numbers (any other number to exit)
A = Set RF Attenuation  F = Set Frequency  L=LEVEL MODE
O = Calibrator Off      P = Set Power      M=Difference
D = Set DAC             C = Cal Freq. Response G=Temp Comp A
S = Set Calibrator SN   R = Set HiBand Password X=Set 50M SC
T = Set 50M Cal Factor  U = Set 1G Cal Factor Y=Set 1G SC
Q=QUIT
Amb : 2.079655  Ref : 2.203974  DAC : 0.395279
    
```

Figure 2-3: HyperTerminal™ Display

1. Turn on the calibrator by entering "L" or by manually turning on the calibrator through the front panel Meter Setup Menu.
2. Set the frequency to 50 MHz by using the "X" command or by manually setting the frequency of the calibrator to 50 MHz. (It is necessary to do this only if Option 12 is installed).
3. Type "D". The 8650A will request a DAC value. Type "65000" and press the ENTER key. The maximum value is 65535. Type "L" after entering the DAC value to load the new DAC setting.
4. Measure the output power. If the reading is not greater than or equal to the specification for Maximum Output Power, repeat step 3 and increase the DAC value in increments of 50 until the maximum DAC value has been reached. Record the calibrator maximum output power reading in the Performance Verification Test Data Sheet.
5. If Option 12 is installed, repeat steps 2 through 4 with the Calibrator set to 1000 MHz.
6. Refer to the Calibrator Troubleshooting section of the manual if the Calibrator does not meet the Maximum Output Power Specification.

2.3.2.3 Calibrator Attenuator Test

Using the same test setup in Figure 2-2. Set the Step Attenuator so that the Attenuator is at 0 dB attenuation. Press the **REL** softkey and set the 8650A to make a relative measurement. Using the HyperTerminal Comm program, type "A" and press enter. Next, enter "0". Use the attenuator settings specified in the Calibrator Attenuator Test section of the Performance Verification Test Data Sheet. Record the relative measurement of the 8650A power meter in the appropriate column and compare to the specifications.

2.3.2.4 Return Loss

Connect the test setup as shown in Figure 2-4. Set the RF Source frequency to 50 MHz and level to 10 dBm. Calibrate the 80501A Directional Bridge to the 8650A Universal Power Meter according to manufacturer's specifications.

1. Connect the Short supplied with the Directional Bridge and set the meter into relative mode (0 dB).
2. Disconnect the Short and connect the 80501A Directional Bridge to the Calibrator. Turn the Calibrator off when performing this measurement.
3. Measure and record the **absolute value** of the reading in the appropriate section of the Performance Verification Test Data Sheet provided at the end of this chapter.
4. If Option 12 is installed, repeat steps 2 through 3 with the RF source set to 1000 MHz.

Refer to the Calibrator Troubleshooting section of the manual if the Calibrator does not meet the Return Loss specification.

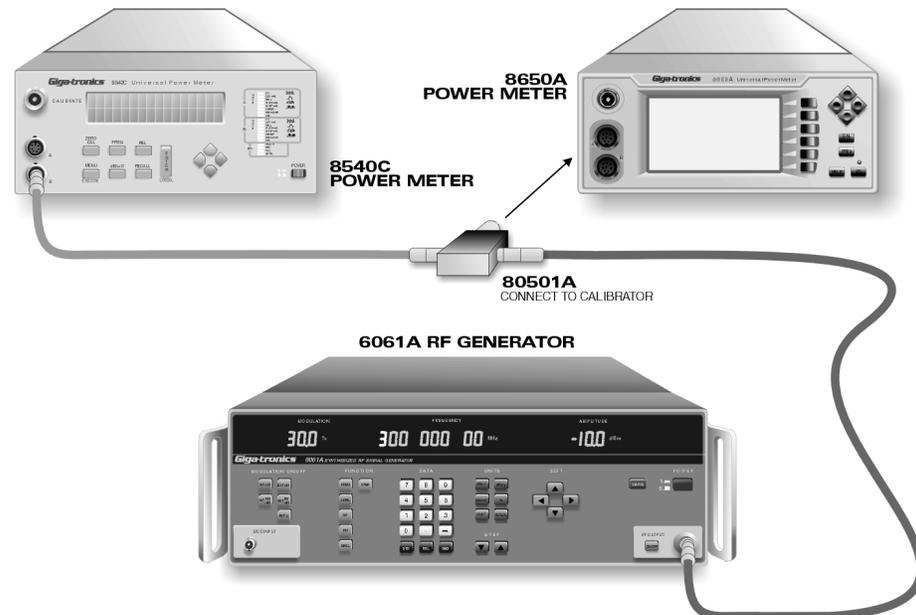


Figure 2-4: Return Loss Setup

2.3.2.5 Calibrator Frequency Check

Connect the output of the 8650A calibrator to the frequency counter. Set the output of the calibrator to 50 MHz, +5 dBm and turn on the calibrator. Record the reading of the frequency counter in the Performance Verification Test Data Sheet. If Option 12 is installed, repeat this test for 1000 MHz.

Series 8650A Universal Power Meters

GIGA-TRONICS 8650A SERIES PERFORMANCE VERIFICATION TEST DATA SHEET	
Date:	
Operator:	
Test Number:	(if required)
Series 8650A S/N:	
Power Sensor S/N:	

Test	50 MHz		1000 MHz (Option 12)	
	Spec.	Actual	Spec.	Actual
1 mW Reference Output	0.981 mW to 1.019 mW		0.981 mW to 1.019 mW	
Maximum Power Output	$\geq +20.8$ dBm		$\geq +20.8$ dBm	
Calibrator Return Loss	≥ 33 dB		≥ 30 dB	
Calibrator Frequency Accuracy	49 MHz to 51 MHz		999.5 MHz to 1000.5 MHz	

Calibrator Attenuator Test			
Attenuator Setting	Attenuation (dB)	Spec. (+/- dB)	Actual
0	0.00	0.00	
1	6.25	.25	
2	12.50	.50	
4	25.00	1.00	
7	43.75	2.00	

Calibrator Cal Factor Table		
Frequency (MHz)	Cal Factor	New Cal Factor
50		
1000		

Adjustments & Performance Tests

Linearity Data - (+16 dBm to +20 dBm)							
Step Attenuator Value	Power Set Point	Power Meter Reading (P)	8650A (DUT) Reading (R)	Reference Power Ratio	8650A (DUT) Reading Ratio	Linearity Error (%) ¹	
						Linearity Specification	Accumulated Linearity Error ²
0 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	3.98 mW ±0.10 mW	P2 =	R2 =			±1%	Same as Lin. error above
0 dB	3.98 mW ±0.10 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	5.01 mW ±0.13 mW	P2 =	R2 =			+1% -1.6%	
0 dB	5.01 mW ±0.13 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	6.31 mW ±0.16 mW	P2 =	R2 =			+1% -2.7%	
0 dB	6.31 mW ±0.16 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	7.94 mW ±0.2 mW	P2 =	R2 =			+1% -3.8%	
0 dB	7.94 mW ±0.2 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10 mW ±0.25 mW	P2 =	R2 =			+1% -4.9%	
Linearity Data - (-60 dBm to +16 dBm)							
Step Attenuator Value	Power Set Point	Power Meter Reading (P)	8650A (DUT) Reading (R)	Reference Power Ratio	8650A (DUT) Reading Ratio	Linearity Error (%) ¹	
						Linearity Specification	Accumulated Linearity Error ²
0 dB						See Note 3	
						±1%	Same as Lin. error above
10 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10.00 mW ±0.25 mW	P2 =	R2 =			±1%	
20 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10.00 mW ±0.25 mW	P2 =	R2 =			±1%	
30 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10.00 mW ±0.25 mW	P2 =	R2 =			±1%	
40 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10.00 mW ±0.25 mW	P2 =	R2 =			±1%	
50 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10.00 mW ±0.25 mW	P2 =	R2 =			±1%	
60 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10.00 mW ±0.25 mW	P2 =	R2 =			±1.5%	
70 dB	1.00 mW ±0.025 mW	P1 =	R1 =	P1/P2 =	R1/R2 =		
	10.00 mW ±0.25 mW	P2 =	R2 =			±6%	

Notes:

1. Linearity Error (%) = [(R1/R2) / (P1/P2) - 1] x 100
2. Accumulated error is the sum of the current dB segment linearity error plus the previous accumulated error.
3. Use the first CW Linearity error value entered in the +16 dBm to +20 dBm Linearity Data.

2.3.3 GPIB Port Check

The following steps confirm that the GPIB port is functional:

1. Set the 8650A to the desired address (the default is 13; see Section 2.2.1 of the Operation Manual for instructions on how to set the GPIB mode and address).
2. Connect the GPIB controller to the GPIB Port on the rear of the 8650A.
3. Send the command:

*IDN?

(*IDN? is the IEEE 488.2 Common ID query. When addressed to talk after receiving the command, the 8650A will output a string that identifies itself as Model 8651A or 8652A.)

4. Display the response on the controller.

This completes the performance verification test for the 8650A Universal Power Meter and its sensors. If the instrument has performed as described in this chapter, it is correctly calibrated and within specifications.

Setup Parameters

The following setup parameters should be accomplished prior to performing the Power Linearity test:

1. The 8650A and sensor should be calibrated.
2. The Averaging is set to AUTO.
[Sensor Setup] select Sensor A or B [Avg] set the number of Periods [Averages] [Auto]

Test Procedure

Extreme care is required in the following procedure since the accuracy requirements are critical to ensure the most accurate test results.

Power readings are determined using the thermistor power meter in the same general way as given in the Power Reference Level test. That is, P1 and P2 in the Power Meter reading column of the Performance verification Test Data Sheet tables are calculated each time for the respective values of V_{COMP} , V_0 , and V_1 read on the DVM.

1. Set the step attenuator to 70 dB. Turn the source power output off, and then zero the 8650A. (The 8650A is zeroed by pressing [ZERO/CAL] and then following the softkey label instructions.)
2. Set the step attenuator to 0 dB after the 8650A has zeroed.
3. Set the power output of the RF source so that the thermistor power meter indicates $1.00 \text{ mW} \pm 0.025 \text{ mV}$.
4. Record the calculated power meter reading and the displayed 8650A reading in the correct columns of the Linearity Data recording sheet on page 2-11.
5. Set the power output of the RF source so that the thermistor power meter indicates $3.98 \text{ mW} \pm 0.10 \text{ mW}$.
6. Record the new calculated power meter reading and the new displayed 8650A reading as in Step 4 above.
7. Record the new calculated power meter reading and the new displayed 8650A reading as in Step 4, above.
8. Repeat using the other power set points in the Data Recording sheet on page 2-11. Note that the Step Attenuator is used to generate the remaining 70 dB range of 10 dB steps for a total range of 80 dB. Repeat Step 1, above, between each 10 dB step shown on the Linearity Data Recording sheet.
9. Make the calculations indicated on the Linearity Data sheet, and enter the values in the appropriate blank spaces.

2.4 Calibrator Service GPIB 488.2 Commands

2.4.1 Set or Query Cal Factor of the Calibrator for 50 MHz and 1 GHz (Option 12 Only)

TEST CALIB KB 50M|1G d

TEST CALIB KB 50M?|1G?

2.4.2 Set or Query Calibrator Output Power Level

TEST CALIB POWER d where d is the dBm power level

TEST CALIB POWER?

2.5 Sensor EEPROM GPIB 488.2 Commands

2.5.1 General Sensor Data

TEST EEPROM A|B TYPE Nx9

TEST EEPROM A|B TYPE?

Example: TEST EEPROM A TYPE 80301, 1800101, 0, 59, 18, 15, 4, 01, 0

Set sensor A model, serial number, cal location (see below), minute, hour, day, month, year, password flag.

Model range: 0 to 999999

Serial number range: 0 to 99999999

Cal location range: 0 to 3 (0 = factory; 1 = field rep; 2 = service center; 3 = customer site)

Password flag: 0 for disable, 1 for enable

2.5.2 Load Sensor Data to Edit Buffer and Write from Buffer to Sensor EEPROM

TEST EEPROM A|B READ

TEST EEPROM A|B WRITE n

where n = password number in range of 0 to 999999

2.5.3 Cal Factor Table & Frequency Query

EEPROM A|B CALF?

Response: whole cal factor table sorted by frequency

EEPROM A|B FREQ?

Response: whole frequency table sorted by frequency

2.5.4 Standard Frequency Correction Factor Table & Standard Frequencies Table

TEST EEPROM A|B CALFST d*

TEST EEPROM A|B CALFST?

TEST EEPROM A|B FREQST?

2.5.5 Standard Start Frequency, Standard Frequency Increment, Number of Standard Frequencies, Number of Special Frequencies

TEST EEPROM A|B CALFR d d n n

Query: TEST EEPROM A|B CALFR?

Syntax Examples

NI 488.2

wrt\$ = "TEST EEPROM A CALFR 2E9,1E9,17,1"

ibwrt pwrmttr%, wrt\$

mNI VISA

wrt\$= "TEST EEPROM A CALFR 2E9,1E9,17,1"

stat = viWrite(sesn, wrt\$, Len(wrt\$), retCount)

Description: This command sets the lowest frequency in the normal frequency correction table, the frequency increment, the number of normal frequency correction points and the number of special frequency correction points.

2.5.6 Special Frequency Correction Factor Table & Special Frequencies Table

TEST EEPROM A|B CALFSP d*

TEST EEPROM A|B CALFSP?

TEST EEPROM A|B FREQSP d*

TEST EEPROM A|B FREQSP?

2.5.7 Cal Factor Write Example NI 488.2 Syntax

wrt\$ = "TEST EEPROM A READ"

ibwrt pwrmt%, wrt\$

spfrqcf = "0.00"
'50 MHz cal factor

stanFreq =
"2.00,3.00,4.00,5.00,6.00,7.00,8.00,9.00,10.00,11.00,12.00,13.00,14.00,15.00,16.00,17.00,18.00"

'standard frequency cal factors

wrt\$ = "test eeprom a calfsp" + spfrqcf

ibwrt pwrmt%, wrt\$ 'load special frequency cal factor into edit buffer

wrt\$ = "test eeprom a calfst" + stanfreq

ibwrt pwrmt%, wrt\$ 'load standard frequency cal factors into edit buffer

wrt\$ = "test eeprom a write 0"

ibwrt pwrmt%, wrt\$ 'write cal factors from edit buffer to sensor EEPROM

2.5.8 Linearity Correction Factors

TEST EEPROM A|B CORR dX6
Correction factor range: -99 to 99

TEST EEPROM A|B CORR?

2.5.9 Start/Stop Frequency, Power (dBm), Video R+ and R-

TEST EEPROM A|B SPEC dX5

TEST EEPROM A|B SPEC?

2.5.10 Sensor Temperature Compensation (807XXA Only)

TEST EEPROM A|B TC CLR|LO|MID|HI

TEST EEPROM A|B TC CUR?|LO?|MID?|HI?

Returns 9 values. Use the "CUR?" to query last temperature data after a calibration.

Theory of Operation

3.1 8650A Power Meter Theory of Operation

The power meter is basically a specialized microvoltmeter which measures the RF detector diode's voltage. A patented calibration system 'linearizes' the diode sensors while EEPROM stored data (in the sensors) is used to apply frequency related correction factors.

3.1.1 General Theory

The 8650 power meter is used with a dual Schottky diode detector sensor module. It measures RF power up to 40 GHz depending on which sensor is used. All Schottky diodes operate in the square law region below -30 dBm. This means they give a DC voltage output proportional to the RF input voltage squared ($P=V^2/R$). The detector is a good $50\ \Omega$ termination. At higher power levels the diodes no longer give a linear output directly proportional to input power. The detected voltage is measured with a known RF power from -30 dBm to $+20$ dBm. The built in calibrator generates this accurate RF power at 50 MHz and optionally at 1 GHz. This data is used to correct the meter readings.

The detector sensors are measured over their frequency range during manufacturing. Frequency correction factors are stored in EEPROM in each sensor. When the front panel (or GPIB) FREQ switch is pressed and the signal frequency is entered, the frequency correction factor is automatically calculated in the displayed reading.

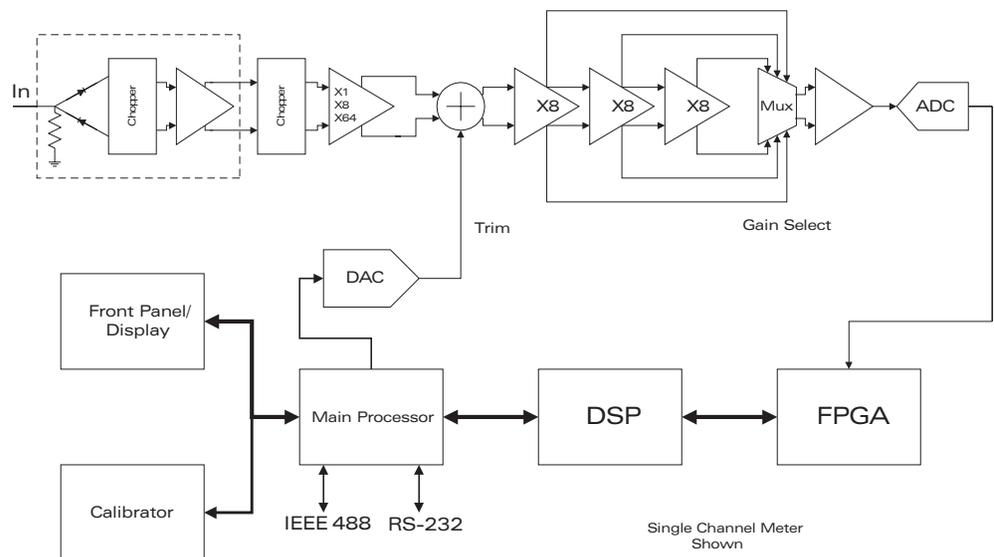


Figure 3-1: 8650A Meter Block Diagram

3.1.2 Analog Section Operation

Single channel meters have one analog amplifier chain while the dual channel meters have two.

The input from the power sensor is a differential DC level (with modulation for all but 300 series sensors). The 300 and 400 series sensors output the diode voltages directly. The 350, 600, and 700 series sensors have internal amplifiers. This DC level is amplified by selectable gain amplifiers, controlled by the instrument processor and associated logic elements. In CW mode, for signal levels less than -38 dBm, the balanced detector voltages from the sensor are switched (chopped) between the inverting and non-inverting paths of the amplifier chain with CMOS solid-state switches. This chopping is done in the sensors when using the 600 and 700 series sensors and in the meter itself when using the 300 and 400 series sensors. This essentially produces classic amplitude modulation at a low frequency rate thus converting the spectrum from around DC to around the chopping frequency. The purpose is to eliminate the DC input offset drift of the amplifiers and to reduce the $1/f$ noise. The amplifiers are DC coupled in this power meter because above -38 dBm the chopper is not used and the DC must be amplified directly.

In modulation mode (MAP and BAP), the high frequency AC component is separately amplified and remixed with the DC/low frequency amplifier output so that wide bandwidth can be achieved without compromising DC performance. This is done both at the first gain block of the 8650 and in the 600 and 700 series sensors.

Both the amplitude modulated signal and the directly amplified DC go directly to the A-D converter. In the chopping mode (below -38 dBm input), the demodulation is done using digital signal processing.

When the meter is zeroed, the instrument processor adjusts a D-A converter to sum a correction voltage into the amplifier chain. The use of this correction voltage prevents saturation of the amplifiers at high gain settings due to detector and amplifier offsets. A bias is also added to the A-D to achieve 13 bits of resolution out of a 12-bit A-D.

The instrument power supply circuitry and the rear panel analog outputs are also located on the host board. The power supply is a linear/switching type supplying +3.3, +5, +6.5, -6.5 , +12 and -12 volts.

3.1.3 Digital Section Operation

Control for all instrument functions is provided by a combination of processing and programmable logic elements. The Motorola 68340 microprocessor acts as the primary control element. It accepts user interface and remote control information to set up the measurement processes and display/output the results.

The output of each amplifier chain is a high speed Analog to Digital converter. This device is read by the system FPGA and thus sends its data to a Texas Instruments Floating Point Digital Signal Processor. These two devices provide the majority of the data acquisition and computation for the various measurement modes of the meter.

3.1.4 Calibrator Operation

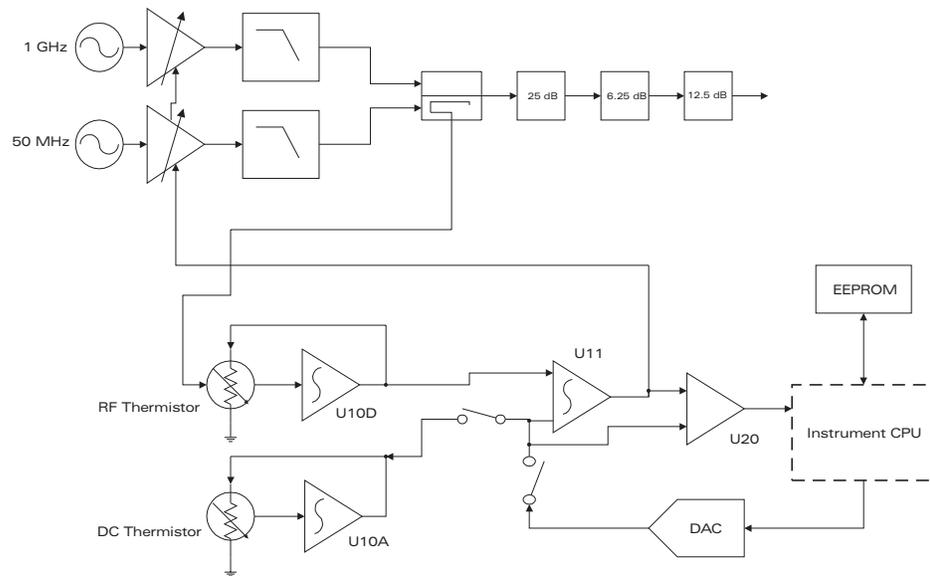


Figure 3-2: Calibrator Block Diagram

The calibrator consists of two oscillators (one for the 50 MHz only version), an ovenized dual bridge leveling circuit, and a switched attenuator. The operation of the calibrator and the calibration process is covered by US patent 4,794,325 and various foreign patents.

Initially the oscillators are turned off. The amplifiers are not powered up. All the pads are switched in. The oven temperature has reached 55 °C. The D-A converter voltage is zero.

The DC current heats the thermistors until they reach about 125 °C. When the thermistors are exactly $100 \Omega \pm 0.1 \%$, the bridge is in balance. There is no error voltage to the integrators U10D, U10A. The integrator will hold the voltage and current to the thermistor constant. The power to the thermistor is constant. The temperature in the oven is constant. The heat transfer out the thermistor leads is constant.

The voltage at the output of U10D is measured. The switches are flipped. The microprocessor adjusts the DAC voltage until the comparator (U20) flips when the LSB is toggled. In effect the integrator (U11) slams from one rail to the other. This forms a very accurate 16-bit voltmeter. The microprocessor calculates the power dissipated in the bridge resistors. The power in the RF Thermistor is one third of this. This is stored as P1. The power dissipated in the RF thermistor stays CONSTANT. Any RF power that is dissipated by the thermistor adds to the DC power in the thermistor. The bridge integrator U10D will decrease the DC power to remain in balance.

The voltage of U10D is measured with respect to U10A with the switches in their original positions. Again, the microprocessor adjusts the D-A until the comparator flips for a LSB change. U10A simply provides a reference for variations in the oven temperature.

3.1.5 Setting the Calibrator Level

To set the calibrator power, an HP432 power meter with an HP8478B thermistor is placed at the calibrator output. The 432 output is monitored with a DVM connected to a computer system. The 25 dB pad is switched out. The 50 MHz oscillator is turned on and the 50 MHz amplifiers are powered up. As the RF power is applied to the thermistor, integrator U10D starts to decrease the DC power to the thermistor. Integrator U11 senses the error voltage and decreases the gain of the oscillator buffer amplifier. The actual output power reading is sent to the instrument microprocessor which adjusts the DAC until there is exactly 1.000 mW at the calibrator output as measured by the HP432/8478 power meter.

The data that was written to the DAC, to get 1.000 mW, is stored permanently in the EEPROM. This sets the accuracy of the 1.000 mW reference. While the HP8478 thermistor is on the calibrator output, it also sets the 1.000 mW reference for 1 GHz. The A-D value is also stored in the EEPROM.

3.1.6 Calibrating the Sensor/Meter Combination

The sensor is connected to the calibrator output. There is +3.00 dBm going to the detector in the sensor. The 8650 meter measures the detector voltage and temporarily stores it. The 6.25 dB pad is switched out. The microprocessor increases the DC power in the thermistor until the diode detector in the sensor provides the same voltage as the temporarily stored value. The microprocessor calculates the new DC power from the new DAC value. The difference between the new and the old DC power is the change in RF power. $10 \text{ Log } (P_{\text{RFO}}/P_{\text{RFN}})$ is the value of the pad. The accuracy is independent of the detector diode because it is only used at one level. The accuracy is only dependant upon the linearity of the DAC and the 0.1 % resistors. The accuracy is much better than 0.01 dB. The other two pads are measured in a similar manner.

During the three attenuator measurements, the detector voltage is measured every 6.25 dB from +20 to -30 dBm. Then the calibrator is stepped in 1.000 dB steps. This data is used to correct the diode non-linearity during normal meter usage. In effect, the detector is now calibrated.

Replaceable Parts

4.1 8650A Replaceable Parts

Table 4-1 is a list of assemblies that are available through Giga-tronics.



NOTE: Due to the nature of the surface mount construction of the 8650A series power meters, discrete components are not called out. It is assumed that the average field repair facility will not have the ability to replace Surface Mount Parts.

Table 4-1: 8650A List of Assemblies

Nomenclature	Part Number
Cover Assembly	31395
Chassis Cover	31396
Cover Base Pan	31397
Front Feet	HFFB-00001
Rear Feet	HFFB-00002
Ground Strip	GGSO-00007
Front Bezel Subassembly	31391
Detector Input Assembly (single channel)	31383
Detector Input Assembly (dual channel)	31393
Front Panel Board	31351
Front Bezel	31400
Keypad	31404
LCD Display Module	32053
Calibrator	31394
Signal Processor Board (Dual Channel)	31371
Signal Processor Board (Single Channel)	31373
Digital (Host) Board	31356

Troubleshooting

5.1 8650A Fault Isolation

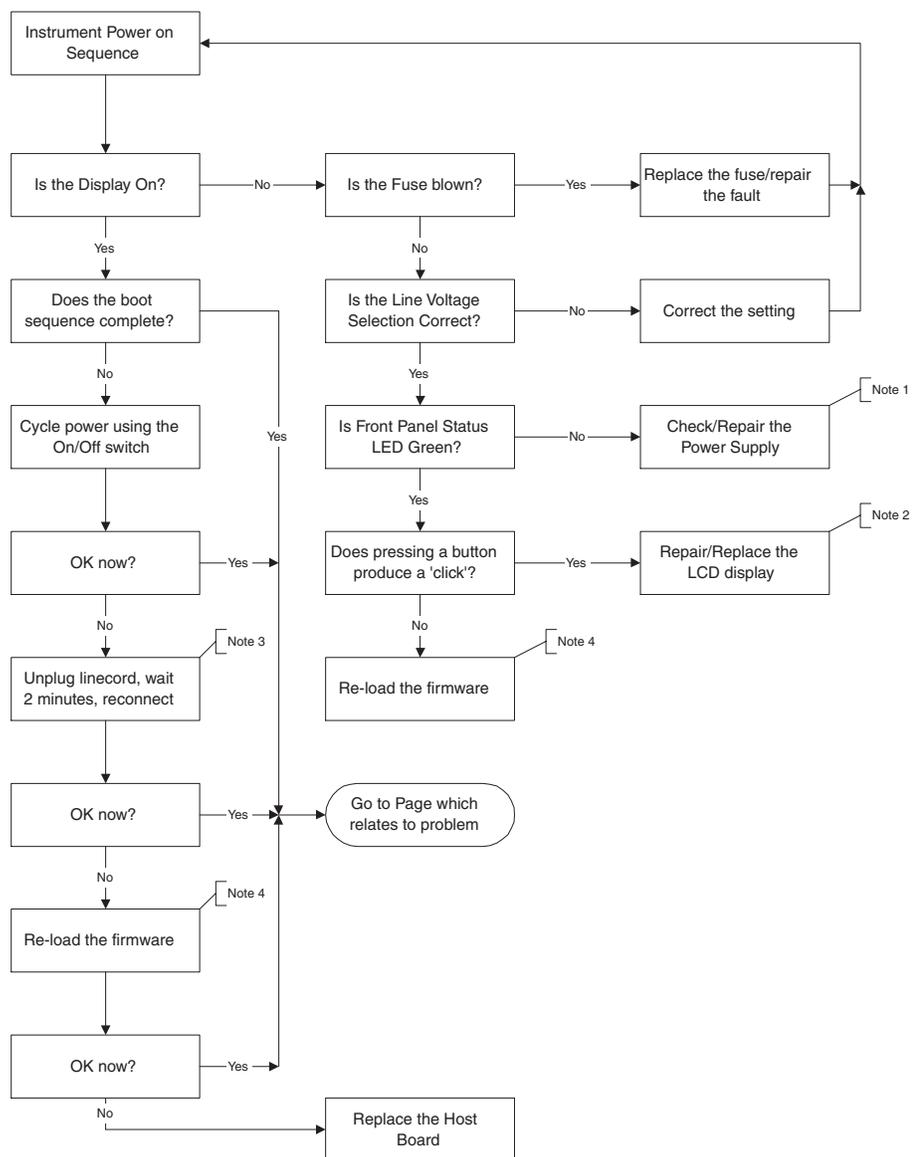


Figure 5-1: Fault Isolation Tree (Power on Sequence)

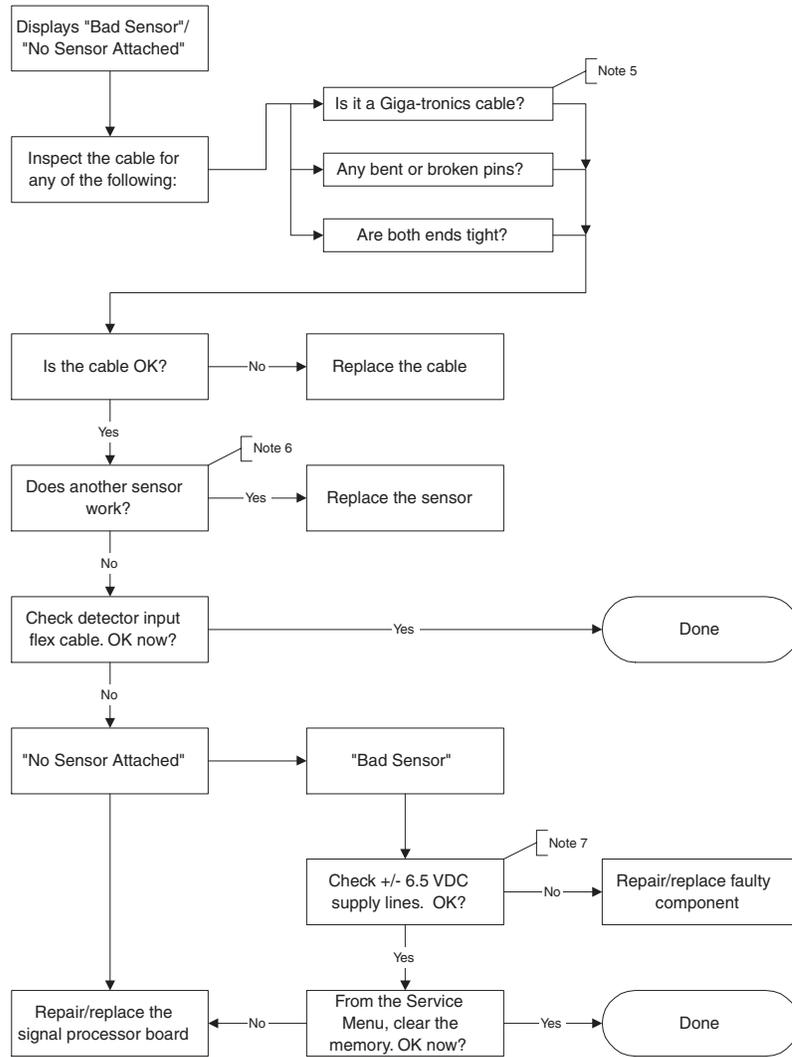


Figure 5-2: Fault Isolation Tree (Sensor Problems)

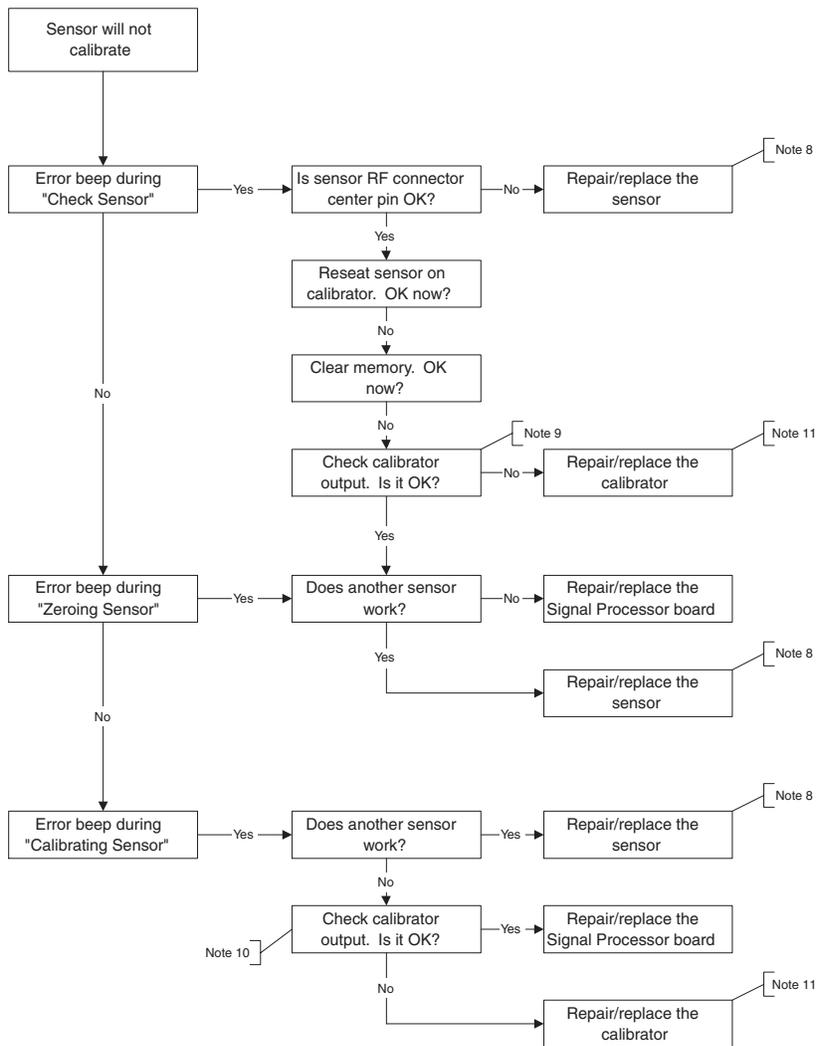


Figure 5-3: Fault Isolation Tree (Sensor Problems) Continued

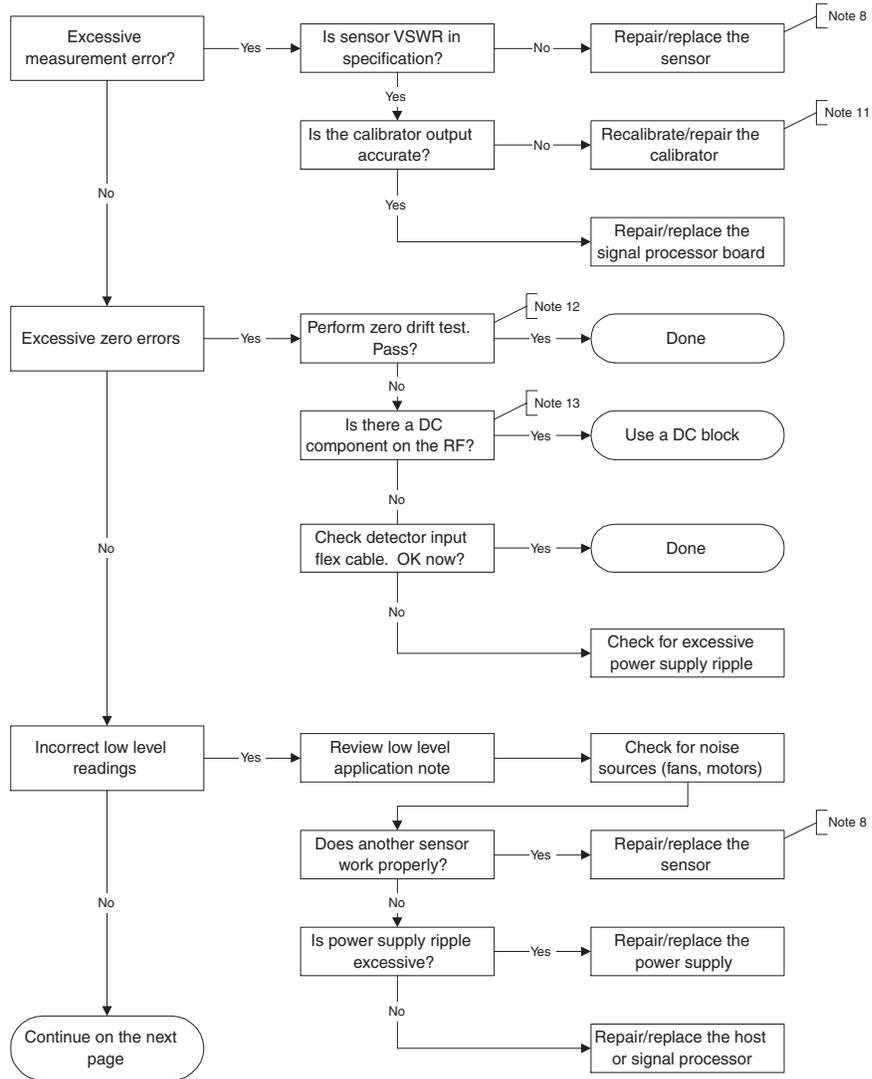


Figure 5-4: Fault Isolation Tree (Measurement Problems)

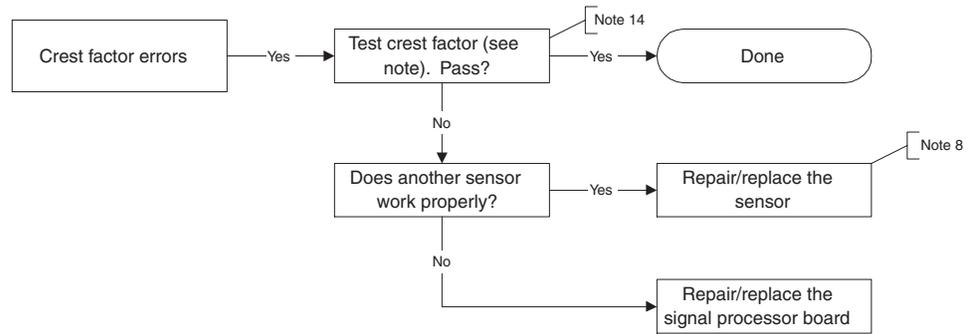


Figure 5-5: Fault Isolation Tree (Measurement Problems) Continued

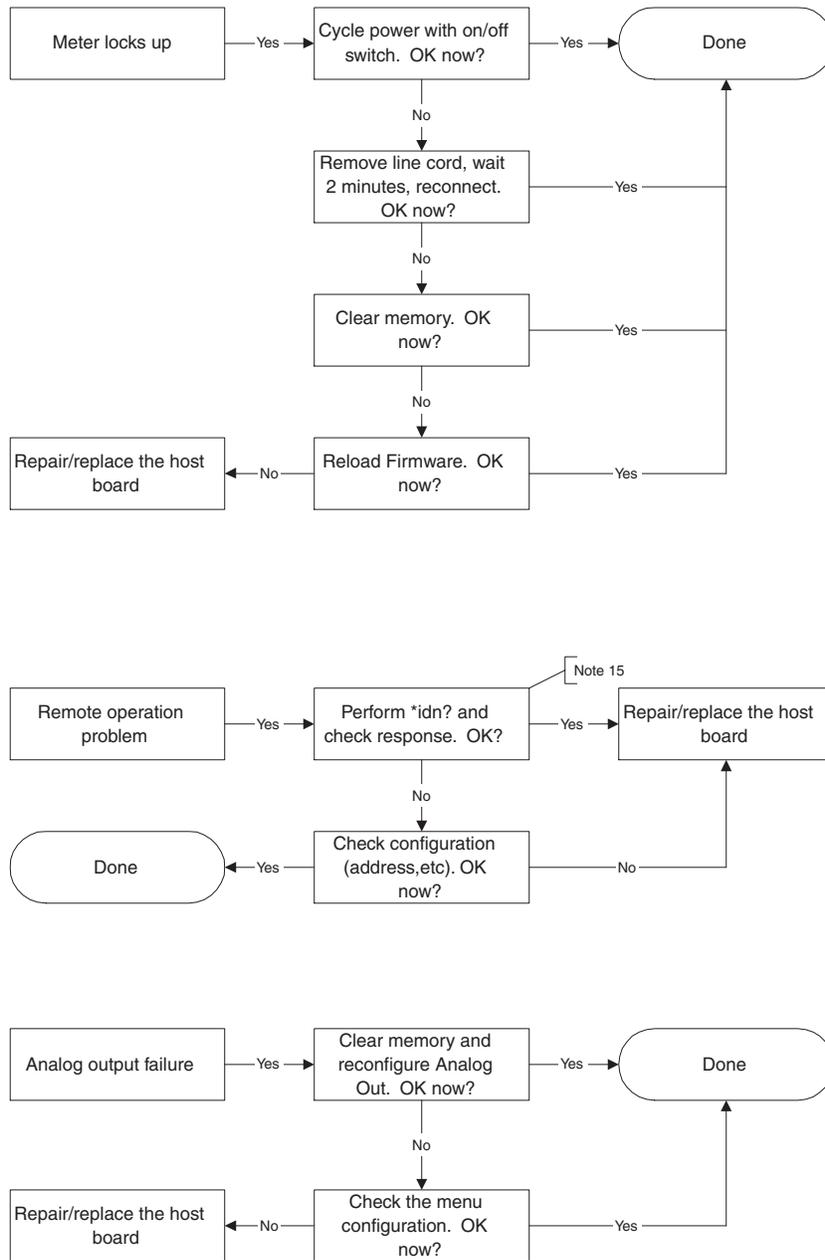


Figure 5-6: Fault Isolation Tree (Other Problems)

Notes:

1. The instrument power supply generates ± 6.5 V, ± 12 V, + 5 V and + 3.3 V. Check each of these voltages. The supply is transformer operated and uses individual switch mode regulators for the individual voltages.
2. If the power supplies are OK and pressing buttons produces a 'click', then most likely the instrument computer is functioning and the LCD display itself is defective or the backlight (or its inverter power supply) needs replacement. The backlight does have a finite lifetime.
3. Unplugging the instrument removes standby power and therefore does a more complete reset.
4. Although this is not a highly likely failure mode, the instrument firmware may be easily reloaded from a PC. The code is available on the company website: www.gigatronics.com and the procedure for firmware download is located in the operation manual.
5. The cables used by Agilent (HP) will fit the connectors on this meter but they do not contain sufficient wires to operate the sensors.
6. If another sensor is available, try substituting it.
7. These power connections are part of the flex cables going from the sensor connectors to the signal processor board.
8. Following any repair to a sensor, the sensor must be tested for proper VSWR and may need to have the frequency correction factors determined again.
9. The calibrator output may be tested using the front panel calibrator control menu and another power meter. The intent here is not to determine accuracy but functionality.
10. The calibrator can be removed from the instrument as a sub-assembly and replaced. The calibrator stores its own factory calibration data and needs no re-calibration when installed.
11. See the appropriate section in this manual for the procedure. The purpose of the procedure is to determine, under controlled conditions, the meter and sensor meet the drift specifications.
12. Giga-tronics power sensors are DC coupled. There must be **NO** DC component on the measured signal.
13. The crest factor measurement may be verified by measuring a RF source which has 50% amplitude modulation. Under these conditions, the crest factor should be $3 \text{ dB} \pm 0.3 \text{ dB}$.
14. Sending ***idn?** Should return the meter model, serial number and firmware version. Proper operation of this query verifies the IEEE 488 hardware and the general software operation. If there is no response, the host board is likely defective. Do be certain that the instrument address matches the command address and that all cables are properly attached and known to be good.

5.2 8650A Disassembly/Assembly Instructions

The following instructions are provided to assist in the removal and replacement of the various subassemblies in the 8650A.

5.2.1 Cover

1. Unplug the line cord from the instrument.
2. Remove the three #6 pan head phillips screws on the rear panel.
3. Set the instrument front panel on a soft surface (a cloth or piece of cardboard) such that the rear panel is up.
4. Hold the cover near the rear panel with both hands and use your thumbs to press on the rear panel BNC connectors and the power entry module while lifting the cover. The cover has EMI grounding fingers around the front edge which make the cover fit tightly.
5. Carefully lift the cover off the instrument and set the instrument down.
6. When replacing the cover slip it over the rear panel connectors and, with the front panel again resting on a soft surface press the cover onto the front casting. Be sure the EMI grounding fingers are properly in place.
7. Replace the three screws.

5.2.2 Analog (Signal Processing) PC Board

1. Unplug the line cord from the instrument.
2. Remove the instrument cover.
3. Carefully unplug the flex cable(s) from the socket(s) near the front of the board. First lift up the outer 'U' shaped shell of the connector on the board then pull straight up on the flex cable to remove it.
4. Remove the large bolt from the front corner of the board near the sensor connector(s).
5. Pull up on the three plastic fasteners on the remaining corners of the board. These are captive and do not come out completely.
6. Remove the board from the instrument.



NOTE: *There is a multi-pin connector on the bottom of this board which connects to the Host (digital) board. Lift the board straight up with a slight rocking motion to un-mate the connector.*

7. To replace the board, first line up the pins on the multi-pin connector, then press down on the board. Next press down on the three plastic latches and reinstall the large bolt. Now make sure the 'U' shaped outer shell of the flex cable socket is up and carefully press the flex cable(s) into the socket(s). Press down the shell to lock the connector.
8. Replace the instrument cover.

5.2.3 Calibrator

1. Unplug the line cord from the instrument.
2. Remove the instrument cover.
3. Release the ribbon cable connector from the calibrator using the extractor handles on the calibrator ribbon cable socket.
4. Remove the three flat head screws holding the calibrator assembly to the side of the instrument.
5. Lift the calibrator out of the instrument.
6. When replacing the calibrator, slide the output connector through the hole in the panel, replace the three screws, and reinsert the ribbon cable connector. Be certain that the extractor handles lock in place.
7. Replace the instrument cover.

5.2.4 Digital (Host) PC Board

1. Unplug the line cord from the instrument.
2. Remove the instrument cover.
3. Remove the calibrator.
4. Disconnect the ribbon cable going to the rear panel RS-232 connector.
5. Disconnect the ribbon cable going to the rear panel IEEE 488 connector.
6. Disconnect the power transformer connector from the board by pressing on the two plastic 'buttons' on the connector and pulling straight up with a slight rocking motion.
7. Carefully unplug the flex cable going to the front panel from its socket. First lift up the outer 'U' shaped shell of the connector on the board then pull straight up on the flex cable to remove it.
8. Pull up on the four plastic fasteners on the corners of the board. These are captive and do not come out completely.
9. Remove the board from the instrument.



NOTE: *There is a multi-pin connector on the bottom of this board which connects to the Analog board. Lift the board straight up with a slight rocking motion to un-mate the connector.*

10. To replace the board, insert the BNC connectors through the holes in the rear panel, next line up the pins on the multi-pin connector, then press down on the board. Next press down on the four plastic latches. Now make sure the 'U' shaped outer shell of the flex cable socket is up and carefully press the flex cable into the socket. Press down the shell to lock the connector. Re-connect the power transformer, IEEE 488, and RS-232 connectors.
11. Reinstall the calibrator.
12. Replace the instrument cover.

5.2.5 Front Panel Assembly

1. Unplug the line cord from the instrument.
2. Remove the instrument cover.
3. Carefully unplug the flex cable(s) from the socket(s) near the front of the analog board. First lift up the outer 'U' shaped shell of the connector on the board then pull straight up on the flex cable to remove it.
4. Carefully unplug the flex cable from the front panel to the digital board from its socket. First lift up the outer 'U' shaped shell of the connector on the board then pull straight up on the flex cable to remove it.
5. Peel off the plastic strips on each side of the front panel casting to reveal the mounting screws. Since it is likely that these will not re-adhere, new strips may be ordered from Giga-tronics (P/N 31347).
6. Remove the four screws, two on each side of the front panel casting and slide the panel forward.
7. Remove the single screw from the shield (near the sensor input area). Just loosen the two at the other end. Now slide the shield toward the sensor input area and remove it.
8. Remove the display assembly (with integral backlight) by first unplugging the backlight power connector on the keyboard interface board. Now remove the three screws at the corners (one corner has a locating pin).



NOTE: *There is a connector on the top edge of the board. To un-mate this connector, carefully lift (pry from the edges) this side of the display board*

9. The keyboard interface board may now be removed after the five mounting screws are removed.
10. Reverse the above procedure to re-assemble the front panel. Be sure to carefully align the connector pins of the display when replacing it and to re-connect the backlight power connector.
11. Mount the front panel assembly to the instrument.



NOTE: *Use caution when mounting and ensure flex cables are not pinched between chassis and front panel assembly before tightening mounting screws.*

Now make sure the 'U' shaped outer shells of the flex cable sockets are up and carefully press the flex cables into their sockets. Press down the shells to lock the connectors.

12. Replace the instrument cover.

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