Instruction Manual

Model 72B

Capacitance Meter

SAFETY SUMMARY

The following general safety precautions must be observed during all phases of operation and maintenance of this instrument. Failure to comply with these precautions or with specific warnings elsewhere in this manual violates safety standards of design, manufacture, and intended use of the instrument. Boonton Electronics assumes no liability for the customer's failure to comply with these requirements.

THE INSTRUMENT MUST BE GROUNDED.

To minimize shock hazard the instrument chassis and cabinet must be connected to an electrical ground. The instrument is equipped with a three conductor, three prong a.c. power cable. The power cable must either be plugged into an approved three-contact electrical outlet or used with a three-contact to a two-contact adapter with the (green) grounding wire firmly connected to an electrical ground at the power outlet.

DO NOT OPERATE THE INSTRUMENT IN AN EXPLOSIVE ATMOSPHERE.

Do not operate the instrument in the presence of flammable gases or fumes.

KEEP AWAY FROM LIVE CIRCUITS.

Operating personnel must not remove instrument covers. Component replacement and internal adjustments must be made by qualified maintenance personnel. Do not replace components with the power cable connected. Under certain conditions dangerous voltages may exist even though the power cable was removed, therefore; always disconnect power and discharge circuits before touching them.

DO NOT SERVICE OR ADJUST ALONE.

Do not attempt internal service or adjustment unless another person, capable of rendering first aid and resuscitation, is present.

DO NOT SUBSTITUTE PARTS OR MODIFY INSTRUMENT.

Do not install substitute parts or perform any unauthorized modification of the instrument. Return the instrument to Boonton Electronics for repair to ensure that the safety features are maintained.

SAFETY SYMBOLS.



This safety requirement symbol (located on the rear panel) has been adopted by the International Electrotechnical Commission, Document 66 (Central Office) 3, Paragraph 5.3, which directs that and instrument be so labeled if, for the correct use of the instrument, it is necessary to refer to the instruction manual. In this case it is recommended that reference be made to the instruction manual when connecting the instrument to the proper power source. Verify that the correct fuse is installed for the power available, and that the switch on the rear panel is set to the applicable operating voltage.



The CAUTION sign denotes a hazard. It calls attention to an operation procedure, practice, or the like, which, if not correctly performed or adhered to, could result in damage to or destruction of part or all of the equipment. Do not proceed beyond a CAUTION sign until the indicated conditions are fully understood and met.

WARNING

The WARNING sign denotes a hazard. It calls attention to an operation procedure, practice, or the like, which, if not correctly performed or adhered to, could result in injury or loss of life. Do not proceed beyond a WARNING sign until the indicated conditions are fully understood and met.



Indicates dangerous voltages.

SECTION I

GENERAL INFORMATION

1-1. INTRODUCTION

This instruction manual provides general information, installation and operating instructions, theory of operations, maintenance instructions, a parts lists, and schematics for the Model 72B.

SAFETY NOTICE

Although this instrument has been designed in accordance with international safety standards, general safety precautions must be observed during all phases of operation and maintenance of the instrument. Failure to comply with the precautions listed in the Safety Summary located in the front of this manual could result in serious injury or death. Service and adjustment should be performed only by qualified service personnel.

1-2. DESCRIPTION

The Model 72B Capacitance Meter provides instant, direct reading, three-terminal and differential capacitance measurements from 0.01 to 3000 pF. This coverage is divided into eight ranges, selected either by the front-panel switch or remotely, arranged in a 1-3-10 sequence. The solid-state design and crystal-controlled signal source contribute to the high stability and excellent reliability of the instrument.

The 1 MHz test signal is held to a level of 15 mV, r.m.s. (option -0.3 is 100 mV), allowing the measurement of capacitance of semiconductor devices. The provision for application of d.c. bias to either or both sides of the specimen makes it possible to measure these devices under normal operating conditions. The bias voltages can be applied either to the rear-panel terminals provided, or to the appropriate pins on the edge connector.

The 72B employs an unusual range-switching system using switching diodes and miniature reed relays; the elimination of the switch contacts from the measurement circuits assures a maximum of reliability and stability.

The instrument's phase-sensitive detector system permits the measurement of even low-Q devices (down to Q=1) without appreciably degrading the accuracy of the measurement. The 72B responds to the effective parallel capacitance of the test specimen. For a specimen with predominantly series loss and a Q-factor of less than 10, the 72B will indicate the effective parallel capacitance; i.e.:

$$C_p = C_s Q^2 / (1 + Q^2)$$

Two plug-in connection adapters are supplied with the 72B. One adapter, fitted with two sets of coaxial connectors, 72-4B, is intended for use with coaxial cables and remotely located test fixtures for both three-terminal and differential measurements. The second adapter, 72-5C, with three terminal posts, is used for wire-lead components; differential measurements are not possible with this adapter.

A linear d.c. output is available at rear-panel terminals as well as at the appropriate pins on the edge connector. This feature extends the range of applications beyond ordinary laboratory measurements to include production testing as well as a variety of control functions. Flexibility is further

§1-2, Continued.

enhanced by the provision of remote ranging terminals.

Remote ranging is controlled by grounding the MANUAL DISABLE terminal on the rear edge connector, disabling the front-panel range switch. Grounding any one of the eight range-line terminals will then select that range.

Connection to the rear-panel edge connector should be made with an Amphenol Type 225-2221-101 jack.

1-3. ACCESSORIES FURNISHED

- A. Test Post Adapter (BNC), 72-4B: for remote connections to TEST and DIFF terminals.
- B. Test Post Adapter (Clips), 72-5C: grip-posts for local connection of axial-lead components.

1-4. OPTIONS AND ACCESSORIES

A. Options

- 1. -03: 100 mV r.m.s. test signal (standard is 15 mV, r.m.s.)
- 2. -05A: 50 µs d.c. output response time for full accuracy (standard unit responds in 1 ms). R.M.S. noise level 10 mV (100 kHz bandwidth).

B. Accessories

- 1. 950032: Single rack-mounting kit (mounts left or right).
- 2. 950030: Dual rack-mounting kit.
- 76-2A/(1): Capacitance Standard, 0.1 pF.
- 4. 76-2A/(3): Capacitance Standard, 0.3 pF.
- 5. 76-2A/(10): Capacitance Standard, 1.0 pF.
- 76-2A/(13): Capacitance Standard, 3.0 pF.
- 7. 76-2A/(20): Capacitance Standard, 10.0 pF.
- 8. 76-2A/(23): Capacitance Standard, 30.0 pF.
- 9. 76-2A/(30): Capacitance Standard, 100.0 pF.
- 10. 76-2A/(33): Capacitance Standard, 300.0 pF.
- 11. 76-2A/(40): Capacitance Standard, 1000.0 pF.
- 12. 76-2A/(43): Capacitance Standard, 3000.0 pF.
- 13. 76-3A: Capacitance Decade Standard, 1 MHz: 1 3000 pF, in a 1-2-3 sequence
- 14. 953000: Chip Capacitor Test Fixture.

1-5. ENVIRONMENTAL DATA, OPERATING AND STORAGE

Temperature: Operating, +10°C to +40°C (Refer to Temperature Influence specifications) Storage, -55°C to +75°C

1-6. SPECIFICATIONS

WEIGHT

CAPACITANCE RANGE 0.01 to 3000 pF 1, 3, 10, 30, 100, 300, 1000, 3000 pF **FULL-SCALE RANGES ACCURACY** $\pm(0.5% \text{ of reading} + 0.01 \text{ pF})$ 1 pF f.s. Q > 5 $\pm (0.5% \text{ of reading} + 0.5%)$ (.5. 3-1000 pF t(1% of reading + 0.5% f.s.) 3000 pF 1 pF f.s. t(1% of reading +0.01 pF) Q = 1 to 5±(1% of reading +0.5% f.s.) 3-1000 pF ±(2% of reading +0.5% f.s.) 3000 pF. RESOLUTION 0.5% of f.s. on all ranges 4-1/2" taut-band. Two linear scales: 0 to 10 METER (0.1 per division), and 0 to 30 (0.5 per div.). 1-3000 pF f.s. \pm (0.1% of reading \pm 0.01% f.s.) Linearity 1000-3000 pF $\pm (0.25\% \text{ of reading } \pm 0.01\% \text{ f.s.})$ 1 ms (for full accuracy) Response Time 50 µs (for full accuracy) Option-05A Source Resistance $1 k\Omega$ HI TO GND: ±200 V, maximum EXTERNAL BIAS LO TO GND: ±400 V, maximum LO to HI: ±600 V, max. (floating supply only) TEST SIGNAL 1 MHz, crystal-controlled, 15 mV r.m.s. 100 mV r.m.s. Option -03 TEMPERATURE INFLUENCE Max. Influence Temperature Range Reference: 21°C to 25°C Normal: 18°C to 30°C Extreme: 10°C to 40°C 0 0.2% of reading 0.5% of reading POWER REQUIREMENTS 100, 120, 220 or 240 V ±10%, 50 to 400 Hz, 7 W 132 mm high × 211 wide × 305 deep DIMENSIONS $(5.2 in. \times 8.3 \times 12)$ without feet

3.3 kg (7.2 lbs.), approximately

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S E C T I O N II INSTALLATION & OPERATION

2-1. INSTALLATION

Each instrument has been inspected and tested at the factory for full compliance with all specifications before packing. Notify the carrier and the factory immediately should any indication of shipping damage be apparent upon unpacking. It is recommended that the special packing materials be saved for use in the event that the instrument must be reshipped.

2-2. OPERATING CONTROLS, INDICATORS AND CONNECTORS
All controls, indicators and connectors used during operation of the 72B are described in Table 2-1, below.

Table 2-1. Operating Controls, Indicators and Connectors

ITEM	FUNCTION
FULL SCALE pF switch	Selects full-scale range of instrument.
PWR switch	Turns line power on and off. LED is lit when power is "on".
ZERO control	Used to balance out capacitance across TEST terminals contributed by exposed terminations of connecting cables, test fixtures, etc.
METER	Indicates capacitance with two linear scales, reading 0 to 10 with 0.1 per division, and 0 to 30 with 0.5 per division.
ANALOG OUTPUT terminals	Provide a d.c. voltage proportional to the meter reading, adjustable $\pm 2\%$.
BIAS terminals	External d.c. bias may be applied to the HI and LO Test Terminals via these posts.
LINE VOLTAGE switch	Permits selection of appropriate a.c. line voltage.
Fuse holder	Contains replaceable line fuse.
P102	A 22-pin edge connector for remote ranging and output connections. See Figure 4-4.
Test adapter	These banana plugs are used for storing the unused connection adapter: 72-4B or 72-5C.
	This safety-requirement symbol has been adopted by the International Electrotechnical Commission, Document 66 (Central Office) 3, ¶5.3, which directs that an instrument be so labeled, if, for the correct use of the instrument, it is necessary to refer to the Instruction Manual. In this case it is recommended that reference be made to the Instruction Manual when connecting the instrument to the proper power source.

2-3. OPERATING INSTRUCTIONS

- A. See that the rear-panel voltage selector switch is set correctly for the line voltage used. Check also that the proper line fuse is installed: a 0.10-A fuse for 100 or 120 V; 0.06-A fuse for 220 or 240 V. If necessary, adjust the mechanical-zero screw of the meter. Plug the instrument into a power outlet and allow it to warm up for a few minutes.
- B. Plug the appropriate test connection adapter into the front-panel receptacle. If remote or other coaxially connected components are to be measured, connect all cables and test fixtures to the TEST jacks of the connection adapter. The test adapter is held in place by a captive screw located in the center of the adapter.
- C. Switch the instrument to its lowest range (1 pF, f.s.). Set the meter reading to zero, using the ZERO control.

NOTE: The ZERO control uses a dual-ratio vernier to drive a differential air capacitor having a full 360° of rotation. The ZERO control turns easily for about 270°, at which point the ratio shifts from 36:1 to 6:1 and the required torque increases abruptly.

The ZERO adjustment has sufficient range to compensate for approximately 5 pF of shunt capacitance across the TEST terminals. If this range is insufficient, a small capacitor (value determined experimentally), can be connected across the DIFF terminals to effect a zero setting within the range of the ZERO control.

D. The instrument is now ready for use. Once the zero setting has been made on the lowest range, it will hold on all other ranges.

2-4. REMOTE MEASUREMENTS

A. <u>Cable Shunt Capacitance</u>. When more than a few inches of coaxial cable is used to connect the instrument to a remote fixture, attention must be given to the shunt capacitance of the cable. To maintain the specified accuracy, the values shown in Table 2-2 should not be exceeded.

Table 2-2. Maximum Cable Shunt Capacitance

a. HI post to ground:

RANGE MAX. C

1 pF & 3 pF 200 pF 10 to 3000 pF 500 pF

b. LO post to ground: 500 pF, maximum, on all ranges

Refer to 2000
Refer to 2000
Refer to 2000

B. Transmission-Line Effect. The remote measurement of capacitance via coaxial cables introduces a measurement error owing to the transmission-line effect on the test voltage transmitted from the LO terminal, and on the received current at the HI terminal. The combined effect is such that the ratio of measured capacitance to actual capacitance is

$$C_{m}/C = \frac{1 + j\omega Cr}{\left[\cos\beta\ell - \omega CZ_{O} \left(\sin\beta\ell\right)\right]^{2} \left[1 + j\frac{\omega Cr \left(\cos\beta\ell\right) + \left(\sin\beta\ell\right)r/Z_{O}}{\cos\beta\ell - \omega CZ_{O} \left(\sin\beta\ell\right)}\right]}$$

where $\beta\ell$ = the electrical length of each line, in degrees; Z_O = the characteristic impedance of the line, in ohms; (NOTE: At 1 mHz, Z_O for RG-58/U is approximately 56.5 ohms and relative velocity is 63.5%)

and r = the equivalent resistance of the Capacitance Meter from HI terminal to ground--as shown in the following table.

Range				r		
		-		***************************************		
1	рF	and	3 pF	140	ohms	
10	рF	and	30 pF.	7	ohms	
100	рF	and	above	1	ohm	

For the 72B Capacitance Meter, the error is positive and its magnitude is shown in Figure 2-1 as a function of the measured capacitance, C_m , and the cable length, ℓ .

CAPACITANCE CORRECTION FOR REMOTE MEASUREMENTS WITH 72B/BD AND RG 58/U CABLE.

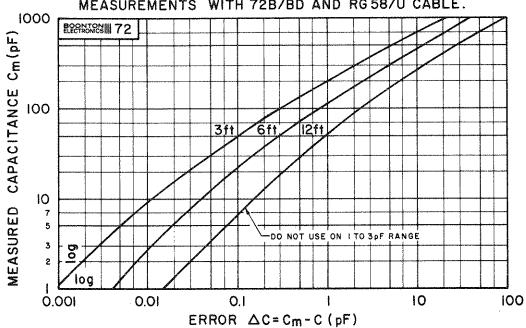


Figure 2-1. Capacitance Correction for Remote Measurements with RG-58/U

The error is not shown for the lower two ranges using 12-foot lengths of cable, as the capacitive loading of the HI test terminal is excessive for lengths of RG-58/U greater than about 3.5 feet, and lengths of about eight feet for the 10 pF and the 30 pF ranges.

When calculating βl , which is the electrical length in degrees of each of the two cables, it is necessary to know the velocity of propagation of the cable at 1 MHz. Tested samples of RG-58/U indicate a relative velocity of 63.5%. The impedance of the same cable measured 57.5 ohms at 1 MHz.

In order for the above correction curves and equation to be valid, it is imperative that the shields of both ends of the coaxial dables be tied together with a strap of low resistance and low inductance.

For short lengths of cable, a resonable correction may be made based upon the effect of the series inductance of both lengths of cable. The measured capacitance, C_{m} , of a specimen will differ from the true capacitance, C_{t} ; the error will be seen as an apparent increase in capacitance as follows:

$$C_{m} = \frac{C_{t}}{1 - \omega^{2} L C_{t}} = \frac{C_{t}}{1 - (X_{L}/X_{C_{t}})}$$

Or, if the true capacitance is required:

$$C_t = \frac{C_m}{1 + \omega^2 L C_m} = \frac{C_m}{1 + (X_L/X_{C_m})}$$

Where L = the combined series inductance of BOTH lengths of the con-

§2-4B, Continued.

necting cables and the inductance of the sample (generally small with respect to the cables' inductance).

As an approximation, the inductance/foot of RG-58/U cable (with shields common at both ends), is about 0.091 μH_{\star}

2-5. DIFFERENTIAL TERMINALS

Measurement of the relative differential capacitance between two specimen capacitors can be made by connecting one capacitor to the DIFF terminals, and the other to the TEST terminals. (The capacitance that is connected to the DIFF terminals may be as large as the full-scale value of the selected range, without introducing serious error.) The display will indicate the difference in capacitance between the two; by switching down to the next lower range (but no lower), the resolution will be improved.

Although the 72B is not calibrated for absolute differential measurements, the relative differential can be of value. For example: in determining the change of capacitance of a specimen during heat cycling, the absolute difference between the specimen and a capacitor held at a fixed temperature is not as important as the percentage change between them.

In addition to permitting differential measurements, the DIFF terminals serve another purpose: excess fixture capacitance across the TEST terminals (i.e.: capacitance beyond the normal range of the ZERO control), can be balanced out by the addition of a capacitor to the DIFF terminals (§2-3C).

2-6. D.C. BIAS

D.c. bias voltages may be applied to either or both sides of the specimen via the rear-panel bias terminals or via the proper pins on the rear edge connector. The applied voltages should not exceed ± 200 volts from the HI terminal to ground, or ± 400 volts from the LO terminal to ground. When bias is applied to one side only, it is recommended that the other bias terminal be connected to ground.

The sum of the two voltages (600 V, d.c.) may be applied between the HI and the LO terminals. In this connection the bias supply should not be grounded (An internal voltage divider, of resistance values of 240 $k\Omega$ from HI to ground and 510 $k\Omega$ from LO to ground, establishes the ground point.) The bias lines are internally protected by 30 mA fuses.

2-7. PULSE BIAS (For specific applications contact the Application Engineering Department, Boonton Electronics.) The internal bias circuit of the 72B needs adequate bypassing of the 1 MHz test signal and therefore may be unsuitable for the application of pulses to bias the test speciment through the rear bias terminals.

In any event, pulse bias can be applied through external circuitry (Figure 2-2). If the impedance of the pulse-transformer secondary is small, relative to R_1 , the test specimen may be considered to be in series with a

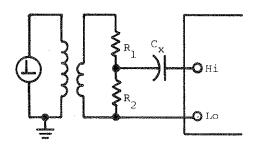


Figure 2-2. Application of Pulse Bias

§2-7, Continued.

resistance of $R_1R_2/(R_1+R_2)$ ohms. This value need only be less than about one-fifth of the reactance of the test capacitor, at 1 MHz, in order to be ignored by the phase detector in the capacitance meter. The ratio of the two resistors, and their absolute values, will depend upon the pulse transformer and its load-matching requirements, as well as the nature and the magnitude of the pulse needed for bias.

2-8. DC OUTPUT RESPONSE TIME

The rise time of the analog output can be reduced by removing the bypass circuitry in this section of the instrument. The cost of this improvement is an increase in the residual noise at the output terminals.

The normal rise time is < 1 ms and the r.m.s. noise is < 1 mV. If C131 is removed, the rise time will be reduced to < 175 μ s and the noise will be less than 3 mV. (Option -05A)

2-9. APPLICATIONS

The Model 72B can be used to measure the small-signal capacitance and the forward-gain parameters of bipolar and unipolar transistors at 1 MHz. Capacitance and transconductance are measured with a test signal of 15 mV; beta is measured with a base signal current of approximately 100 nA. (Model 72B-03, the 100 mV test-signal-level option, is not recommended for these measurements.)

The principle of operation of the 72B is basically that of a transmission test set. That is, the test capacitance is interposed between a low-level signal generator of fixed, known, amplitude and phase, and a calibrated phase-sensitive detector. Likewise, the forward-gain parameters of transistors can be measured, provided that the phase of the output current is proper, or is suitably altered. The necessary external circuitry and components are described in the following text. The parameters that can be measured include the following:

- A. Capacitance (Three Terminal). See Figures 2-3 and 2-4.

 NOTE: When measuring the capacitance of transistors, it is imperative to remember that a signal applied to the input of the test device will appear amplified in some form at the output (and usually with a phase reversal). Capacitance measurements must be made with the output of the device connected to the low test terminal (generator), and the device's input connected to the high test terminal (detector).
 - 1. C_{rss} : Reverse transfer capacitance between drain and gate, source guarded. Device under test is fully biased. $V_{GS} = 0$.
 - 2. C_{eb} : Emitter-to-base capacitance, collector guarded; emitter is reverse biased. $V_{CE}=0$ (open circuit for d.c.).
 - 3. C_{ce} : Collector-to-emitter capacitance, base guarded; collector is reverse biased. $V_{BE}=0$ (open circuit for d.c.).
 - 4. Cre: Collector-to-base capacitance, emitter guarded. Device under test is fully biased.
 - 5. C_{cb} : Collector-to-base capacitance, emitter guarded; collector is reverse biased. I_E = 0 (open circuit for d.c.).
- B. Capacitance (Two Terminal). See Figure 2-5.

 1. Coss:Output capacitance between drain and source, gate a.c. connected to the source. Device under test is fully biased. VGS = 0.
 - 2. C_{iss} :Input capacitance between gate and source with drain a.c. connected to the source. Device under test is fully biased. $V_{GS}=0$.
 - 3. Cob: Collector-to-base capacitance. Emitter is open-circuited for both a.c. and d.c. Collector is reverse biased.

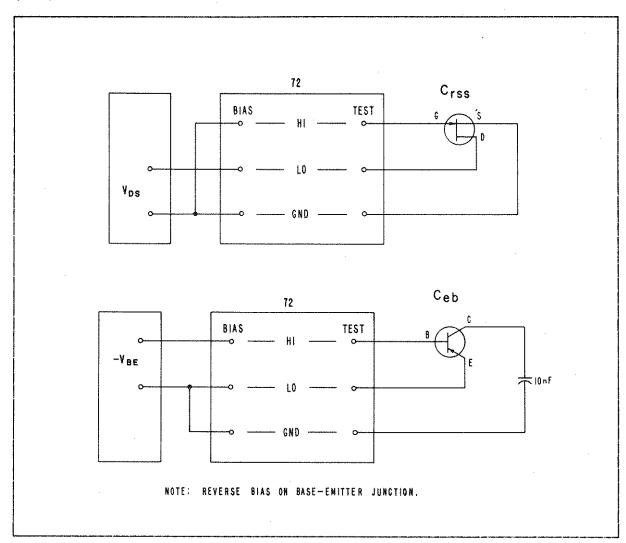


Figure 2-3. Transistor Capacitance Measurements: Crss and Ceb

C. Beta (h_{fe}). See Figure 2-6. A sensibly constant base current, i_b , of 94 nA can be generated with the aid of a 1.0 pF capacitor connected between the 72B's LO DIFF terminal and the base of the transistor under test. The collector current, which equals βi_b , is fed to the HI TEST terminal, and the instrument responds as though a capacitance of $\beta \times 1.0$ pF were connected to its terminals. Beta (h_{fe}) is

equal to the indicated capacitance in picofarads.

The LO DIFF terminal is used for the current source in order to offset the 180° phase reversal of current in the transistor.

The measurement of beta should be made under full bias conditions. In this arrangement, the base current is independent (very nearly) of the input resistance of the transistor because of the quadrature relation between the reactance of the current source and the input resistance

The variable series capacitor in the base circuit (see Figure 2-6) must be adjusted for a value of 1.0 pF. This is easily accomplished by connecting a small jumper between the socket's base and collector terminals (a "unitygain transistor"), permitting the direct measurement of this capacitance.

If the LO DIFF terminal is used, the reading should be adjusted to $-1.0~\rm pF$, using the d.c. recorder output; or the LO TEST terminal may be temporarily used for a reading of $+1.0~\rm pF$ on the meter.

If the transistor socket (and its circuitry) has excessive capacitance from the base terminal to ground, it can be absorbed with a simple parallel-resonant circuit, using a high L/C ratio to obtain maximum impedance.

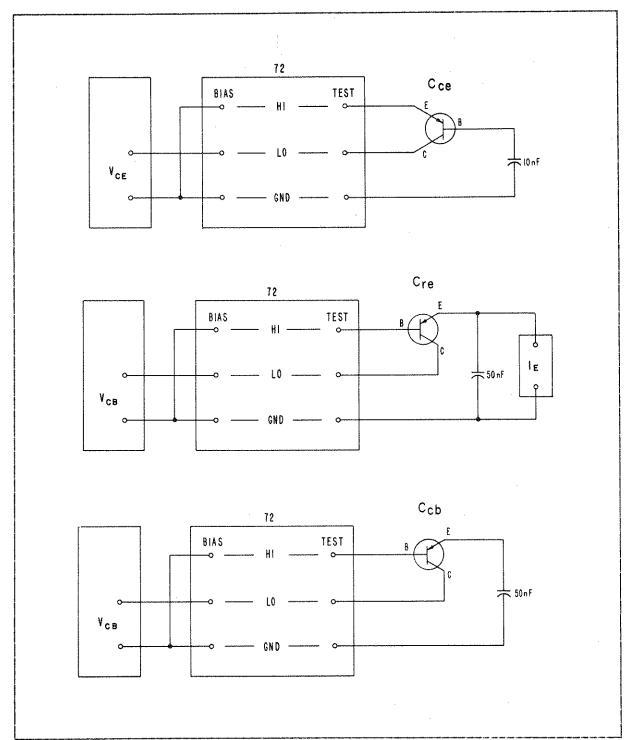


Figure 2-4. Transistor Capacitance Measurements: Cce, Cre and Ccb

D. Forward Transconductance (gfs). See Figure 2-7. The $\overline{72B}$ is calibrated for an input current of $+je_g\omega C$, where C is the full-scale value of capacitance for any given range. Connecting the gate of a unipolar transistor to the LO TEST terminal will, by definition, generate a drain current of eggfs, provided that the external drain-circuit impedance

is small. Unfortunately, the phase of the drain current lacks the required +90 degrees. A network is needed that presents a low impedance to the drain, and that provides the pacessary phase shift of +90 degrees. The circuit shown in Figure 25 satisfies these conditions. The resistor, R, is the calibrating resistor for the full-scale value of $g_{\rm fs}$. Its value is readily derived. The instrument is calibrated for a high-terminal current of: $i_{\rm C} = e_{\rm q}\omega C/90^{\circ}$

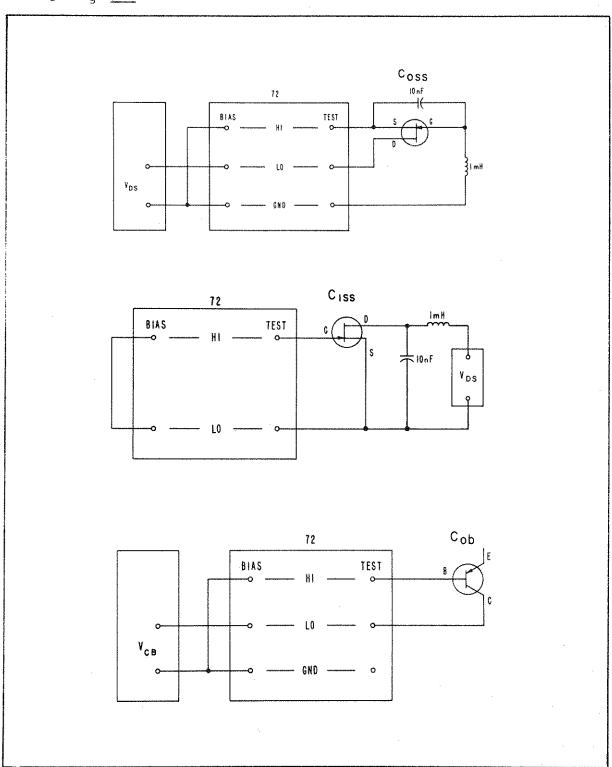


Figure 2-5. Transistor Capacitance Measurements: C_{OSS} , C_{ISS} and C_{Ob}

§2-9D, Continued.

The actual drain current is:

$$id = e_q gfs$$

The voltage induced in the secondary of the transformer is:

$$e' = ji_d \omega M/90^\circ$$
 (polarity arranged for +M)

To achieve a full-scale indication for a given value of g_{fs} the resistor, R, must have the value:

$$R = e'/i_C = \frac{e_g g_{fs} \omega M/90^{\circ}}{e_g \omega C/90^{\circ}} = g_{fs} M/C$$

where R >> $\omega L_{\rm S}$ for the current to have the correct phase; M is the mutual inductance of the transformer and equals

$$M = k \sqrt{L_p L_s}$$

The coefficient of coupling, k, may be determined easily by measuring the primary inductance with the secondary open-circuited, then short circuited:

$$k = \sqrt{I - (L_{SC}/L_{OC})}$$

If the resistor is selected for a full-scale reading of 1000 μS on the 100 pF range, the instrument will read:

C Range	g _{fs} Range
100 pF 300 pF	1000 μS 3000 μS
1000 pF	10,000 μS 30,000 μS
3000 pF	30,000 µ5

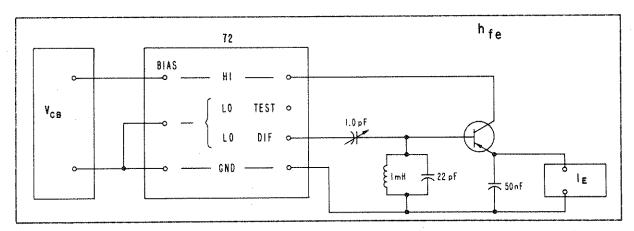


Figure 2-6. Transistor Beta Measurement

§2-9D, Continued.

A typical toroidal transformer might have the following circuit values:

$$L_p = 250 \mu H$$

 $L_s = 5 \mu H$
 $k = 0.935$

from which,

$$M = 33 \mu H$$

The series primary capacitance for resonance must equal 100 pF (approx.), and for a full-scale range of 1000 μS on the 100 pF range, the calibrating resistor should equal:

$$R = (1000)(33/100) = 330 \Omega$$

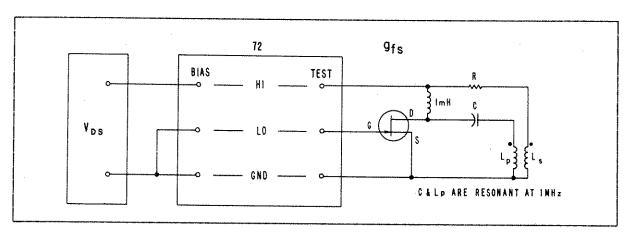


Figure 2-7. Transistor Transconductance Measurement

SECTION III

THEORY OF OPERATION

3-1. GENERAL NOTE

Refer to Figure 3-1, a simplified schematic diagram of the Model 72B, in connection with this explanation of the instrument's operation.

3-2. BRIDGE CIRCUITS

The output of the 1 MHz crystal-controlled oscillator appears across the secondary of the transformer, the center tap of which is at r.f. ground. One end of this secondary winding goes to the LO TEST terminal; the other end goes to the LO DIFF terminal. The HI terminals are connected together and lead to the measuring section. A differential capacitor (the ZERO control), has its stators connected across the transformer secondary winding, and its rotor connected to the common HI post connection.

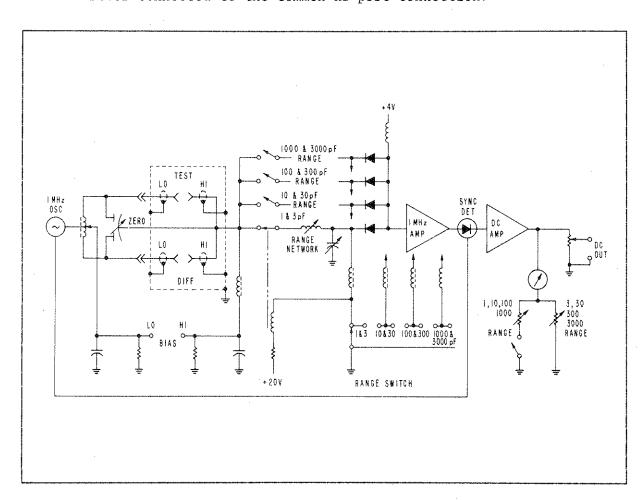


Figure 3-1. Simplified Schematic Diagram

With the instrument operating, and with both TEST and DIFF terminals open, the only signal appearing at the output of this section would be the result of the residual capacitances of the terminals and any fixtures connected to them. Adjustment of the differential capacitor (ZERO) balances out this signal, within the limits specified in §2-3C, resulting in zero output from the measuring section.

§3-2, Continued.

When a specimen capacitor is connected between the LO and HI TEST terminal a current directly proportional to its susceptance flows through the low-impedance series-resonant LC circuit to ground. (The appropriate resonant circuit is selected by the range-switching circuits.) The resultant voltage appearing across the capacitive part of the LC circuit is applied, through a tuned amplifier, to the synchronous detector.

The synchronous detector, gated by the crystal oscillator, converts the l-MHz signal to d.c. and applies it to the d.c. amplifier section. The d.c. amplifier's output drives the panel meter; it also drives a voltage divider that supplies an adjustable analog output (both at the rear terminals and at the rear connector, P102), for external indication or control purposes.

3-3. RANGING CIRCUITS

Range switching in the 72B is accomplished by a combination of the panel range switch, switching diodes, and miniature reed relays. The panel switch handles only control voltages; no signal currents pass through it. This design eliminates a frequent source of errors, and improves reliability.

The switching diodes are biased "off" by the 2.4 V differential between the +6.6 V on the cathodes and the +4.2 V on the anodes. When contacts of the range switch are closed, the cathode of the appropriate diode is grounded for d.c. through an r.f. choke and a 10 $k\Omega$ resistor. As it then has a net positive bias on its anode, the diode is switched to the conducting state and thereby connects one end of its associated range network to the input of the 1 MHz amplifier. At the same time, the range switch energizes the associated reed relay through a logic circuit that then connects the other end of the range network to the output of the measuring section.

SECTION IV

MAINTENANCE

4-1. GENERAL NOTES

A. The values and tolerances shown in this section are not specifications; they are provided only as guides to maintenance and calibration.

B. For all calibration checks, the 72B requires a warm-up of one hour, minimum.

4-2. INTRODUCTION

The Model 72B is designed to operate within stated specifications over a long period. However, to achieve the maximum performance, it is desirable to check and adjust the instrument periodically. Basically, two adjustments are recommended:

- A. A zero-balance check and adjustment every 500 hours of operation (three months of normal use).
- B. A calibration check every 1000 hours of operation (six months of normal use).

In addition to these two periodic checks, complete adjustment procedures are described in §4-8 to §4-14. It is felt, however, that because of the complete calibration procedures performed at the BEC factory, these adjustments are not needed when the instrument is used in normal laboratory or factory environments. It is recommended they be performed only in case of accidental misadjustment, component failure and replacement, or when the instrument has been subjected to severe environmental stresses such as shock or vibration.

Complete schematics, a parts list, and component-location drawings are at the end of this manual and should be referred to for servicing.

4-3. TEST EQUIPMENT REQUIRED

Test equipment required for maintenance and adjustment of the 72B is listed in Table 4-1. Other models of test equipment that meet or exceed critical specifications may be used instead.

4-4. ZERO ADJUSTMENT

If, after the zero has been adjusted on the lowest range with the front-panel ZERO control, there is disagreement between the higher-range zeros, the following zero adjustment should be performed. No standards or test equipment are needed to perform this check and adjustment.

- A. To check the zeros with no capacitance on the TEST terminal, set the 72B to its lowest range and adjust the front-panel ZERO control for zero indication. Now select all higher ranges and observe and record the meter indications on these ranges. The indications should not differ from zero by more than $\pm 0.5\%$ f.s. If a zero indication does exceed these limits, proceed as follows:
- B. Turn the instrument "off" and check the meter pointer with the 72B in its normal operating position. Adjust the meter zero (black screw below the dial) to indicate exactly zero.
- C. Turn the 72B "on", connect the BNC adapter to the instrument, but use no capacitor, and adjust the front ZERO control on the 1 pF range until the 72B indicates zero.
- D. Select the 1000 pF range and adjust R133 (at the rear of the 72B) until

§4-4D, Continued.

the instrument indicates zero on the 1000 pF range.

E. Set the instrument to the 1 pF range and adjust the front ZERO again. Now check all other ranges, which should be within the $\pm 0.5\%$ f.s. limits.

If desired, the 1000 pF range zero (R133) may be reset slightly to make the maximum positive zero deviation equal to the maximum negative deviation. This procedure will minimize the zero error when the instrument is used on different ranges without front ZERO adjustment.

Table 4-1. Required Test Equipment for Maintenance and Adjustment

EQUIPMENT	CRITICAL SPECIFICATIONS	SUGGESTED MODEL
Digital D.C. Voltmeter	100 mV to 20 V. Minimum input resistance 1 MΩ	Data Precision 1350
R.F. Millivolt- meter	1 mV to 1 V, 1 MHz minimum bandwidth	Boonton Electronics 92E with r.f. probe
High-Q/Low-Q Standard	100 pF \pm 0.25%, Q > 500 and Q \simeq 3, at 1 MHz	(See Figure 4-3)
Capacitance Standards, 1 MHz	1000 pF ±0.1% 300 pF ±0.1% 100 pF ±0.1% 10 pF ±0.1% 1 pF ±0.1%	BEC Model 953116 BEC Model 953115 BEC Model 953114 BEC Model 953112 BEC Model 953110
Loading Capacitor	200 pF ±5%, mica 500 pF ±5%, mica	

4-5. CALIBRATION CHECK

- A. Allow a minimum of one hour warm-up. For the checks in the following paragraph, adjust the zero with the front ZERO control at every range prior to making measurements. Perform the Zero Adjustment (§4-4), if necessary.
- B. Connect, one at a time, the 1, 10, 100, 300, and 1000 pF standards and check the errors on the corresponding ranges. These errors should not exceed 0.5% on any range. Record the indications.
- C. Before making further adjustments, analyze the results. If all ranges have errors in the same direction and approximately by the same percentage, a simple test-level adjustment will correct the calibration. However, when ranges need adjustment in different directions (i.e., some have positive, some have negative errors), or by different amounts, they will have to be calibrated separately.

4-6. CALIBRATION ADJUSTMENT

A. Test-Level Adjustment. When all ranges have drifted by approximately the same amount, a single test-level adjustment may correct the calibra-

tion. For this adjustment, warm up the 72B, remove the top cover, select the 100 pF range, zero the range, and connect a 100 pF ± 0.18 standard to the TEST terminals. If the indication is not within 0.5% of the standard, adjust the ten-turn trimmer R2O2 on the amplifier plug-in board to obtain the correct reading within 0.1%. By this adjustment, indications on all ranges will be corrected by the same percentage. The test level is also changed by this adjustment, but this change usually is insignificant. The zeros of the ranges will not be affected.

The same result may be achieved by adjusting R142 on the 100 pF range (thus correcting all "1" ranges by the same percentage), and R146 on the 300 pF range (which corrects all "3" ranges by the same percentage).

- B. Range Adjustments. For individual range adjustments, the instrument's bottom cover has to be removed in order to allow access to calibration adjustments C111, C117, and C121 on the lower left side of the instrument. To shield the instrument during these adjustments, the 72B should be set on a plain aluminum sheet; alternatively, use a test cover provided with the appropriate access holes.
 - The adjustments should always start with R202 (§4-6A) on the 100 pF range because this adjustment affects all other ranges.
 - 2. For the 1000 pF range, connect the 1000 pF ± 0.1 % standard to the TEST terminal and, using a 1/16" insulated screwdriver, adjust Cl21 for a reading within 0.1%.
 - 3. For the 10 pF range, use a 10 pF standard and adjust C117.
 - 4. For the 1 pF range, use a 1 pF standard and adjust Clll.
 - 5. For all "3" ranges, select the 300 pF range, use a 300 pF standard and adjust R146 (located at the rear of the instrument).

4-7. NOTE: PERIODIC CALIBRATION

The procedures of §4-4 and 4-5 cover the recommended periodic calibration of the 72B. The adjustments in the following section are **not** recommended to be performed periodically.

4-8. MAINTENANCE AND REPAIR ADJUSTMENTS

The following adjustments are factory adjustments that are not affected by aging or drift of the components, and are therefore expected to remain set during the life of the instrument. Furthermore, their influence on the 72B's accuracy is somewhat less than the influence of direct calibration adjustments. Therefore it is not recommended that the adjustments described below be made during periodic calibration routine. They have to be adjusted only in circumstances described in $\S4-2B$, or when certain characteristics they affect are known to be out of specification. The characteristic that each adjustment affects, and the method of adjustment, are described below.

4-9. POWER-SUPPLY ADJUSTMENTS R115 AND R118

Trimmer Rl15 should be adjusted to make the positive supply +15.0 V, within ± 0.25 V. Use Rl18 to adjust the negative supply to -15 V, ± 0.25 V.

4-10. L102, L103, AND L104 LOADING ADJUSTMENT

The 72B is designed for three-terminal measurement; that is, it measures only the capacitive component between HI and LO terminals and ignores the "loading capacitance" from the HI terminal, or from the LO terminal, to ground. If fixtures or cables with high loading capacitances are used to connect the test capacitance to the 72B, and an error is introduced that is more than that specified due to capacitive loading, the loading adjustments L102, L103, and L104 have to be adjusted.

NOTE: When loading errors are intolerable (owing to inordinately large values of loading capacitance at either or both test terminals), the loading capacitance can be negated by means of a parallel in-

§4-10, Continued.

ductor connected between the center conductor and ground at the offended terminal(s). The combination of loading capacitance and shunt inductance should resonate at 1 MHz. Capacitance can be added in order to avoid non-standard inductance values.

A. Loading-Error Test. To test for loading error, special loading capacitors of 200 pF and 500 pF should be constructed according to Figure 4-1.

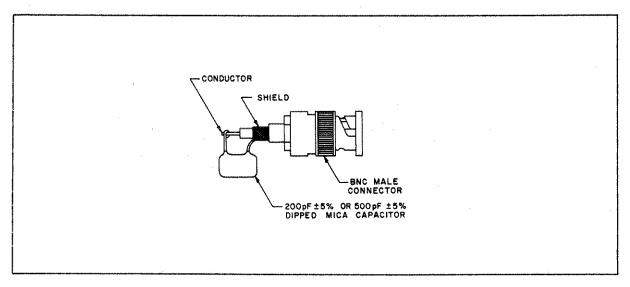


Figure 4-1. Special Loading Capacitor

To connect the loading capacitor and the test capacitor, use a BNC adapter with a BNC "Tee", as shown in Figure 4-2.

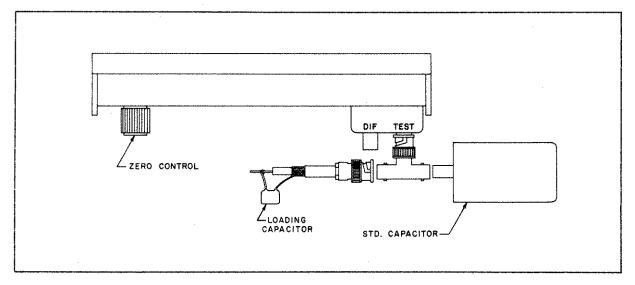


Figure 4-2. Loading Capacitor Test

For the loading test, select the desired range, connect the BNC Tee adapter as shown above, and zero the instrument with the front ZERO control.

Connect the standard capacitor to the right side of the Tee and record the instrument indication. Now disconnect the standard capacitor and connect the loading capacitor to the left side of the Tee on the HI terminal. Zero

§4-10A, Continued.

the instrument again, connect the standard capacitor to the right side of the Tee and measure the standard capacitor again. The difference between indications should be within the following limits:

HI TERMINAL LOADING	RANGE	MAXIMUM DIFFERENCE
200 pF	l pF or 3 pF	0.5%
500 pF	10 pF and higher	0.25%

Should the HI terminal loading cause larger errors than those listed above, adjust the loading coils as follows.

B. <u>L102</u>, <u>L103</u>, <u>and L104</u> <u>Loading-Coil Adjustments</u>. Select the proper range, proper standard, and proper loading capacitor. Only "1" ranges have to be checked, because the next higher "3" range uses the same input circuitry. Zero the 72B and measure the standard capacitor; record the result. Now remove the standard capacitor and connect the loading capacitor to the HI terminal. Zero the instrument again, then re-connect and re-measure the the standard capacitor. If the measured value does not agree with the pre-vious measurement, adjust:

LOADING	
ADJUSTMENT	RANGE
L102	1, 3 pF
L103	10, 30 pF
L104	100, 300 pF

The 1000 pF range is adjusted with the 100 pF range adjustment.

The loading-coil adjustment may affect the calibration of the ranges to which it applies. Therefore, the calibration has to be checked ($\S4-5$), and if required, adjusted ($\S4-6$).

LO terminal loading should not change during the life of the instrument and should not have to be checked.

4-11. HIGH-Q/LOW-Q ADJUSTMENT C223, C228, AND T201

The 72B measures only the capacitive component, and ignores the resistive component, of the current between the HI and LO terminals. In order to accomplish this, the reference voltage to the phase detector should be in correct phase relationship to the signal voltage through the amplifier. Correct phase relationship is established by checking the instrument with high-Q and low-Q capacitors as follows.

- A. $\frac{\text{High-Q/Low-Q}}{\text{High-Q/Low-Q}}$ Test. Set the 72B to the 100 pF range, zero, and connect the $\frac{\text{High-Q/Low-Q}}{\text{High-Q/Low-Q}}$ standard to the instrument. (The schematic diagram of a $\frac{\text{High-Q/Low-Q}}{\text{High-Q/Low-Q}}$ standard that is suitable for use at 1 MHz is shown in Figure 4-3.) Measure the capacitance in both the HI and LO Q position of the standard and compare the results. If they differ by more than 0.5%, the high-low Q adjustments need readjusting.
- B. High-Low Q Adjustment. Set the 72B to its 100 pF range and zero with the front ZERO control. Connect the r.f. voltmeter to test point TP3 and measure the r.f. voltage, which is typically 10 30 mV. Adjust the phase-detector balance with C233 for a minimum indication on the r.f. voltmeter. Now connect the High-Q/Low-Q capacitance standard to the TEST terminal and make a measurement in the HI-Q position. Record the result. Make the same measurement in the standard's LO-Q position and adjust C228 until the HI and the LO Q measurements agree within 0.25%. If the range of C228 is not sufficient to bring the indications into agreement, the core of transformer T201 may be adjusted for the same purpose. In either case, take note that high-low Q adjustment may necessitate recalibration of the 100 pF range, as described in §4-6A.

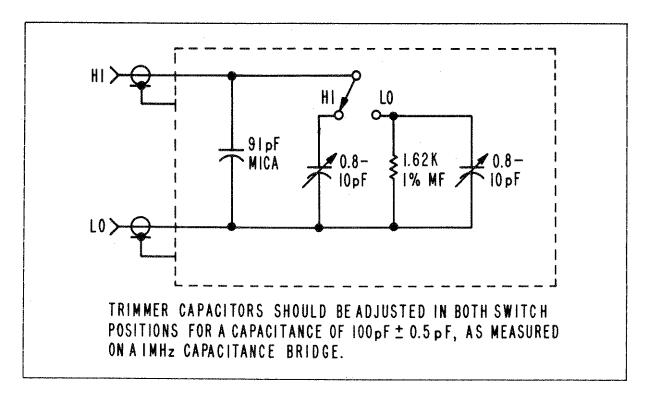


Figure 4-3. High-Q/Low-Q Standard

4-12. T401, C202 TUNING

The input transformer, T401, should be tuned to the l MHz crystal for the proper operation of the oscillator. This may be accomplished by adjusting either the trimmer C202 or the transformer core. The core adjustment should be used only when the range of C202 is insufficient for proper adjustment.

To adjust the trimmer C202, remove the 72B's top cover and connect the d.c. voltmeter (10 V range), to TPl on the amplifier plug-in board. Now adjust C202 for a maximum voltage, typically +7 to +12 V, d.c.

If the maximum cannot be reached by adjusting C202, the core of transformer T401 can be adjusted. This adjustment is available at the bottom of T401 by removing the bottom cover of the 72B. Set C202 to the midpoint of its range, and vary T401's core adjustment to achieve a maximum d.c. voltage as measured at TP1.

Following either of the above adjustments, the 72B should be calibrated as described in §4-6A.

4-13. TEST-VOLTAGE SYMMETRY ADJUSTMENT

The single-turn secondary of transformer T401 has an adjustable center tap by which the test voltage on TEST and DIFF terminals can be adjusted to be equal. The equality of TEST and DIFF voltages is important when an external standard is connected to the DIFF terminals for differential mesurements. Normally the TEST and DIFF voltages are adjusted to be equal within 0.25%.

To adjust the symmetry, remove the top and bottom covers. Connect the d.c. digital voltmeter to TP2 on the oscillator amplifier plug-in board. Adjust the front ZERO for zero indication on the DVM. Plug a 100 pF capacitance standard to the TEST and DIFF terminals and observe the voltmeter's indication. The voltmeter should indicate approximately +0.5 V at the TEST terminal, and -0.5 V at the DIFF terminal. Using a 1/16" screwdriver, adjust T401 (at the right side of the 72B), until the magnitude of both these voltages is exactly equal.

4-14. 1 MHz AMPLIFIER TUNING (L201 ADJUSTMENT)

For accurate adjustment of L201, the 1 MHz amplifier should be operated without overall feedback by unsoldering the link between the two solder terminals next to the L201 coil. Now the amplifier gain is increased by about 30 dB and the frequency response is sharply peaked at 1 MHz.

To adjust L201, set the 72B to the 100 pF range, connect the r.f. voltmeter to TP3, and adjust the ZERO control until the voltmeter indicates 0.2 to 0.5 V. Adjust the core of L201 (from the rear of the amplifier board) with a 1/16" insulated screwdriver, to peak the voltmeter indication. Resolder the link removed above. Perform the test-level adjustment ($\S4-6A$).

4-15. TROUBLESHOOTING: GENERAL

Should the 72B fail or malfunction, a two-step approach to troubleshooting and repair is recommended: identify the defective section; and troubleshoot and repair the section.

The instruments listed in Table 4-1 will serve also for troubleshooting. The only point for attention is terminal D--input to the 1 MHz amplifier. The signal level there (under normal operating conditions), is 150 μV at 1 MHz for a full-scale indication on every "1" range. This signal is too low to be measured accurately with the recommended instrumentation. Therefore, introduce a $\times 10$ overload (100 pF test capacitor on the 10 pF range) to bring this level to a measurable range, for testing ranging circuitry.

4-16. IDENTIFICATION OF DEFECTIVE SECTION

To identify the defective section, use the troubleshooting block diagram (Figure 6-1), and the simplified troubleshooting schematic diagram (Figure 6-2). These diagrams should be sufficient to guide you through a logical troubleshooting sequence.

4-17. TROUBLESHOOTING DEFECTIVE SECTIONS

Figure 6-2 should be used to find the pertinent signal— and d.c.-voltage levels. This information, together with specific tests recommended in the following paragraphs, should enable an experienced troubleshooter to locate and repair defective components.

- A. Power Supply. Normal output levels are as follows:
 - +15 V supply, (at the positive terminal of Cl28), +15 V ±0.25 V;
 - -15 V supply, (at the negative terminal of Cl29), -15 V ±0.25 V.

When the output voltage cannot be set within the specified limit, check for an external "short" by checking the temperature of the series regulators (ICl01, 102, and 103). High temperatures indicate external shorts; a cool regulator indicates trouble in the power supply—or normal operation.

- B. 1 MHz Oscillator. Normal operating levels are
 - at LO terminal: 1 MHz, 15 mV ±2 mV
 - at TP1: +7.5 to +12 V, d.c.
 - at J101, pin X: 3.4 V, r.m.s., 1 MHz

Check C202 or T401 tuning ($\S4-12$). When grossly out of tune, the oscillator will not oscillate.

C. Ranging Circuitry. Ranges are selected by reed relays Kl01 to Kl03 and switching diodes CR109 to CR112. If a particular range is activated, that range's reed relay is closed and its associated switching diode is forward biased. Normal voltage levels are as follows:

	Pin 3 or pin 5 of ICl06 or ICl07	Pin D of J101
Range Activated	o v	4.2 V
Range Not Activated	+20 V	4.2 V

§4-17C, Continued.

If the voltage on pin 3 or pin 5 of ICl06 or ICl07 is pulled down when the proper range is selected, but the range is not activated properly, look for trouble in the reed relays, diodes CRl09-CRl12, and associated circuitry.

If pin 3 or 5 voltage is not pulled down by range selection, the trouble is in the range switch, ranging lines, or in IC106 and/or IC107.

The "3" ranges are selected by decreasing indicator Ml01 current by opening Kl04 contact.

D. 1 MHz Amplifier. The amplifier is a tuned feedback amplifier with a closed-loop gain of approximately 70 dB. The open-loop gains by stages are

First Stage (Q203 and Q204): 54 dB Second Stage (Q205): 23 dB Third Stage (Q207): 23 dB

An output level of 0.5 V at TP3 is produced by an input level of 150 μV at pin D of J201; the input level is too low to measure accurately with normal instrumentation.

To troubleshoot the amplifier, check d.c. operating voltages and signal levels as shown in Figure 6-2. Replace defective components, if necessary. If this does not restore normal gain, check L201's tuning ($\S4-14$).

The condition in which the 72B operates normally in one or more ranges (but not in all ranges), indicates that the trouble is in the ranging circuitry. The amplifier should not be serviced in that case.

E. Phase-Sensitive Detector. The phase-sensitive detector circuitry consists of bridge circuit CR205-CR208, and overload detector Q208 and Q209. Normal operating levels at full scale (100 pF on the 100 pF range) are:

1 MHz Amplifier Output TP3: 500 mV, 1 MHz Detector Output at TP2: +0.5 V, d.c. Phase-Reference Drive at C228: 10 V, 1 MHz

When the 72B is zeroed, the phase-detector output at TP2 should be 0 mV.

Normal overload sensor voltage on pin S, J101, is -15 V when indication is on-range (1 MHz amplifier output at TP3 of 1.5 V, 1 MHz). With an overload condition (TP3 voltage above 1.8 V), the pin-S voltage should change to +12 volts.

F. Phase-Reference Channel. The phase-reference channel consists of the reference amplifier Q206, and a voltage-divider and phase-shifting network. Normal operating levels are

Input (Q206 base): 4.8 V, 1 MHz
Ouput at T201 secondary: 10 V, 1 MHz

T201 is tuned for maximum output at 1 MHz, and finally adjusted for correct phase ($\S4-11$).

G. Output Amplifier. Operational amplifier AlOl drives the meter circuit and the analog output. Normal operating levels (with 100 pF on the 100 pF range), are

Input at pin 3: +0.5 V Ouput at pin 6: +3.67 V

An overload signal causes the amplifier to clamp to a maximum positive output; the overload signal is then applied to pin 8, whose normal voltage (up to $1.5~\rm V$ at pin 3) is 0, and whose overload voltage (above $1.8~\rm V$ at pin 3) is up to $+12~\rm V$.

§4-17G, Continued

The input and output voltage of the 72B's output amplifier will be zero if there is zero input to the 72B and the instrument is properly zeroed.

4-18. EXTERNAL PIN ASSIGNMENTS

Rear-panel connector PlO2 makes available +15 V and +5 V for use with BEC options; it also provides an analog output for a recorder. In addition, pins are available for the following purposes: (1) for the connection of external voltage supplies to bias the HI and/or LO terminal; (2) for remote ranging. See Table 4-2 and Figure 4-4 for pin locations and descriptions.

Table 4-2. External Pin Assignments

TERMINAL	FUNCTION	REMARKS
A	+15 V	Power for BEC-supplied options only
В	+5 V	и и и и и
1	#HI terminal bias	±200 V, d.c., maximum
2	±LO terminal bias	±400 V, d.c., maximum
3	Ground	
4	+ Analog output	+1 V, f.s., $1-10-100-1000$ range +3 V, f.s., $3-30-300-3000$ range Z \approx 1 k Ω
5	Ground	
7	Manual disable	Connect to ground to disable front-panel programming
9	3000 pF range	Pins 9-16 are external range-programming inputs.
10	1000 pF range	Logic 0, or connection to common, selects corresponding range. These
11	300 pF range	lines may be used as outputs to indicate current operating range:
12	100 pF range	the range line corresponding to the operating range will be at logic 0
13	30 pF range	(logic 0 < +0.5 V).
14	10 pF range	
15	3 pF range	
16	1 pF range	· ·

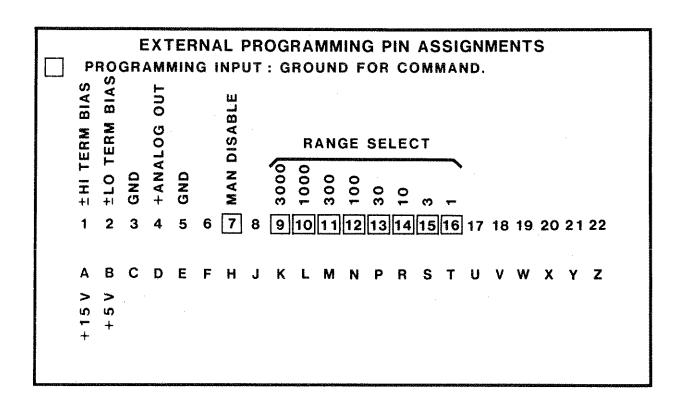


Figure 4-4. External Connections

S E C T I O N V REPLACEABLE PARTS

5-1. INTRODUCTION

Table 5-2, Replaceable Parts, identifies the manufacturers of components by five-digit groups taken from the Federal Supply Code for Manufacturers. A list of the applicable code groups and manufacturers is given in Table 5-1.

The Table of Replaceable Parts begins with major assemblies, including PC boards complete with all their parts, followed by miscellaneous parts and components not mounted on PC boards. Then all the components of the individual assemblies (including PC boards) are listed.

To simplify ordering, please note the following:

- A. When ordering a component or an assembly, the BEC Part Number is all that we need. However, part numbers can suffer changes during transmission and it is safer to include also a brief description. Examples:

 1) BEC Part #200050: Mica Capacitor, 470 pF, 1%, 500V.
 - 2) BEC Part #102409: Oscillator PC Board Assembly.
- B. The number printed on a PC board is not an assembly number; it is the number for the bare board, alone. To order a complete assembly--the board with all its components installed--specify it by the BEC Part Number given in the Assemblies Section of this table.
- C. Unless otherwise identified, the number on a schematic diagram or on a parts-location diagram is not an assembly number; it is the number for just the diagram itself.

Table 5-1. Manufacturers' Federal Supply Code Numbers

NUMBER	NAME	NUMBER	NAME
00213	Nytronics	27735	F-Dyne Electronics
00241	Fenwal Electronics	32897	Erie
01121	Allen Bradley	32997	Bourns, Inc., Trimpot Div.
	Texas Instruments	33883	RMC
02660	Amphenol	34430	Monsanto
04222	AVX	54426	Buss Fuses
04713	Motorola Semiconductor	56289	Sprague Electric
04901	Boonton Electronics	57582	Kangan Electronics
06776	Robinson Nugent	71450	CTS Corp.
	Fairchild Semiconductor	73138	
14655	Cornell-Dubilier	74970	E.F. Johnson
16482	Belden	78526	Stanwyck
17117	Electronic Molding	81840	Ledex, Inc.
19701	Mepco Electronics	83330	H.H. Smith
20307	Arco (Micronics)	91637	Dale Electronics
	National Semiconductor	96804	J.W. Miller
27264	Molex, Inc.	98291	Sealectro Corp.

```
Replaceable Parts List for Front Sub Panel Assembly
                                                                                                                                   PL 072002-050
                                                                                               Mfr. Mfr's Part No. BEC Part No.
                 Description
                  Capacitor Var 1.8-8.7 pF
                                                                                                74970 160-0305-001
                                                                                                                                                                       275138-000
                   Diode LED Red Diffused
                                                                                             34430 MV5025
CR401
                                                                                                                                                                         536000-000
                                                                                           27264 Reel #02-06-1231
J411
                   Connector Female
                                                                                                                                                                       479320-000
J412
                   Connector Female
                                                                                                                                                                        479320-000
J413
                   Connector Female
                                                                                                                                                                        479320-000
                   Connector Female
                                                                                                                                                                         479320-000
J415
                   Connector Female
                                                                                                                                                                        479320-000
                   Connector Female
                                                                                                 27264 Reel #02-06-1231
J416
                                                                                                                                                                        479320-000
                                                                                                 27264 Reel #02-06-1231
27264 Reel #02-06-1231
J417
                   Connector Female
                                                                                                                                                                        479320-000
J418
                   Connector Female
                                                                                                                                                                        479320-000
1424
                   Connector Female
                                                                                                 27264 Reel #02-06-1231
                                                                                                                                                                       479320-000
           Connector Female
Connector Female
Connector Female
Meter & Scale M/F 554247, 554248
Banana Plug with Stud 6/32 x 3/4
Banana Plug with Stud 6/32 x 3/4
Switch Rocker (white) ON/OFF
Oscillator Transformer Assembly
J425
                                                                                                 27264 Reel #02-06-1231
                                                                                                                                                                       479320-000
                                                                                    27264 Reel #02-06-1231
04901 BEC 554249-000
83330 416 477178-000
83330 416 477178-000
04426 RSW-04-22-SD-BB-S-W1-BK 465203-000
04901 BEC 072006-030
J426
                  Meter & Scale M/F 554247, 554248
M101
P402A
P402B
S401
THO1
                  Oscillator Transformer Assembly
Replaceable Parts List for Rear Panel Assembly
                                                                                                                                    PL 072003-040
Reference
                 Description
                                                                                                                                                                         BEC Part No.
Symbol
                                                                                                Mfr. Mfr's Part No.
             Capacitor Cer 0.01 µF 20% 1000V 56289 C023A102J103M (5GA-S10) 224228-000 Capacitor Cer 0.01 µF 20% 1000V 56289 C023A102J103M (5GA-S10) 224228-000 Capacitor Cer 1000 pF 10% 200V 61637 C052C102K2X5CA (MIL CK05) 224289-000 Fuse 0.1 A Slo-Blo 54426 MDL 545519-000 Fuse 0.2 A 5426 MDL 0.2 545508-000
0403
C408
F401
F401
                  Fuse 1/32 250V
F402
                                                                                                 54426 AGC
                                                                                                                                                                         545525-000
F403
                  Fuse 1/32 250V
                                                                                                 54426 AGC
                                                                                                                                                                         545525-000
                                                                                                27264 Reel *02-06-1231
J401
               Connector Female
                                                                                                                                                                        479320-000
J406
                   Connector Female
                                                                                                                                                                         479320-000
3407
                 Connector Female
                                                                                                                                                                         479320-000
J408
                 Connector Female
                                                                                                                                                                         479320-000
              Connector Female
Connector Female
Connector Female
Connector Female
Connector Female
Jung.
                                                                                                                                                                         479320-000
J410
                                                                                                 27264 Reel #02-06-1231
                                                                                                                                                                         479320-000
J427
                                                                                                27264 Reel #02-06-1231
                                                                                                                                                                         479320-000
JU28
                                                                                                 27264 Reel #02-06-1231
                                                                                                                                                                        479320-000
J429
           Connector Female
Connector Female
Connector Line Cord
Resistor Comp 510
Resistor Comp 510
                                                                                                27264 Reel #02-06-1231
                                                                                                                                                                        479320-000
.1430
                                                                                                 27264 Reel #02-06-1231
                                                                                                                                                                        479320-000
.7431
                                                                                                27264 Reel #02-06-1231
                                                                                                                                                                        479320-000
                                                                                       27264 Reel #02-06-1231
16482 17252
01121 EB
01121 EB
J432
                                                                                                                                                                        479320-000
P401
                                                                                                                                                                        477281-000
R401
                   Resistor Comp 510k ohm 5%
                                                                                                                                                                         344568-000
8402
                  Resistor Comp 240k ohm 5%
                                                                                                                                                                         344537-000
S402
                                                                                                81840 Series 210
                                                                                                                                                                         466230-000
           Transformer Power
                                                                                                 04901 BEC
                                                                                                                                                                         446071-000
Replaceable Parts List for Master Board Assembly
                                                                                                                                   PL 072021-000
Reference
          * SELECTED PART
IC LM301AN Op Amp
Capacitor PC 0.1 pF 10% 630V
Capacitor PC 0.15 pF 10% 630V
Capacitor Mica 82 pF 1% 500V
Capacitor Mica 100 pF 5% 500V
Capacitor Mica 910 pF 1% 100V
Capacitor Mica 0.01 pF 1% 300V
Capacitor Mica 0.01 pF 1% 300V
Capacitor Mica 10 pF 5% 500V
Capacitor EL 2200 pF -10%/+50% 35V
Capacitor EL 2200 pF -10%/+50% 35V
Capacitor Mica 68 pF 5% 500V
Capacitor Mica 68 pF 5% 500V
Capacitor Mica 68 pF 1% 500V
Capacitor Mica 68 pF 1% 500V
Capacitor Mica 68 pF 1% 500V
Capacitor Mica 68 pF 5% 500V
Capacitor Mica 68 pF 1% 500V
Capacitor Mica 68 pF 1% 500V
Capacitor Mica 680 pF 1% 300V
Capacitor Mica 680 pF 1% 300V
Capacitor Mica 680 pF 1% 500V
Capacitor Mylar 0.1 pF 10% 100V (only)
Capacitor Mylar 0.1 pF 10% 100V (only)
Capacitor Mylar 0.1 pF 10% 100V (only)
Capacitor Mylar 0.1 pF 500V
Symbol Description
                                                                                              Mfr. Mfr's Part No.
                                                                                                                                                                      BEC Part No.
A101
                                                                                                                                                                         535012-000
C101
                                                                                                                                                                         234091-000
C102
                                                                                                                                                                       234147-000
C103
                                                                                                                                                                         200107-000
                                                                                                                                                                       500001-000
C104
C105
                                                                                                                                                                         200075-000
                                                                                                                                                                        203017-000
C106
                                                                                                                                                                       200043-000
C107
C107
                                                                                                                                                                        500055-000
                                                                                                                                                                        283351-000
C108
C109
                                                                                                                                                                         283351-000
C111
                                                                                                                                                                        281015-000
C112
                                                                                                                                                                        200031-000
C113
                                                                                                                                                                       200107-000
C114
                                                                                                                                                                         200015-000
C115
                                                                                                                                                                        224114-000
                                                                                                                                                              234080-000
281006-000
                  Capacitor Mylar 0.1 µF 10% 100V (only)
Capacitor Mylar 0.1 µF 500V
Capacitor Mylar 0.1 µF 500V
Capacitor Mylar 0.1 µF 10% 100V (only)
C117
C118
                                                                                                                                                                        234080-000
                                                                                                                                                                       224114-000
                                                                                                                                                                        234080~000
             Capacitor Var 5.1-50 pF 250V 52769 GKR5000U
Capacitor Mylar 0.1 µF 10% 100V (only)
Capacitor Cer 0.001 µF 500V 33883 Z5U B-GP Short Dip
Capacitor Cer 0.001 µF 500V 33883 Z5U B-GP Short Dip
Capacitor Cer 0.001 µF 500V 33883 Z5U B-GP Short Dip
Capacitor Cer 0.001 µF 500V 33883 Z5U B-GP Short Dip
Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only)
                                                                                                                                                      234080-080
234080-000
224114-000
224114-0
C124
                                                                                                                                                                       224114-000
0125
                                                                                                                                                                        234080-000
```

Reference Mfr. Mfr's Part No. BEC Part No. Symbol Description Capacitor EL 100 µF 25V 56289 TE-1211 (30D107G025DB2) 283105-000 Capacitor EL 100 µF 25V 56289 TE-1211 (30D107G025DB2) 283105-000 Capacitor Mica 30 pF 5% 500V 20307 DM10-300J 200073-000 Capacitor Mylar 0.1 µF 10% 180V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor PE 0.022 µF 20% 250V 19701 C280MAH/A100K (only) 234079-000 Capacitor Cer 1.0 µF 20% 50V 04222 SR305E105MAA 224264-000 Capacitor Tant 1 µF 10% 35V only 56289 1980105X9035HA1 only 283216-000 Capacitor Tant 1 µF 10% 35V only 56289 1980105X9035HA1 only 283216-000 Capacitor Mica 3 pF ±0.5 pF 300V 20307 DM5-CC030D 205013-000 Capacitor Mica 5 pF 10% 300V 20307 DM5-CC050K 205000-000 Diode 1N914 530058-000 ______ C128 0129 C130 C131 C132 C135 C136 C137 C138 C134* C134* Diode 1N914 Diode 1N914 Diode 1N914 01295 1N914 01295 1N914 CR101 CR102 530058-000 530058-000 01295 1N914 20307 KBP-02 530058-000 CR103 Diode Bridge KBP-02 532013-000 CR104 CR105 Diode Bridge KBP-02 20307 KBP-02 532013-000 01295 1N914 01295 1N914 CR107 Diode 1N914 530058-000 CR108 Diode 1N914 530058-000 CR109 Diode FOH-300 07263 FDH300 (WIV 125) 530052-000 CR110 Diode FOH-300 07263 FDH300 (WIV 125) 530052-000 Diode FDH-300 Diode FDH-300 07263 FDH300 (WIV 125) CR111 530052-000 CR112 07263 FDH300 (WIV 125) 530052-000 CR113 Diode Zener 1N5230B 4.7V 04713 1N5230B 530103-000 Diode 1N914 CR114 01295 1N914 530058-000 Diode 1N914 IC pA7805UC Regulator CR115 530058-000 01295 1N914 IC101 07263 µA7805UC 535011-000 IC PA7805UC Regulator
IC PA7805UC Regulator
IC LM723CN Regulator
IC LM723CN Regulator TC102 07263 µA7805UC 535011-000 535037-000 27014 LM723CN 10104 535037-000 IC105 27014 LM723CN IC SN75451AP 01295 SN75451AP 534006-000 IC106 01295 SN75451AP 01295 SN75451AP IC SN75451AP 534006-000 TC107 IC SN75451AP 534006-000 IC108 IC N8471A Connector 22 Pin 534005-000 TC110 18324 N8471A Connector 22 Pin
Relay Coil M/F 802151
Inductor 560 µH
Inductor Var 28-60 µH
Inductor Var 14-28 µH
Inductor Var 1.5-3 µH
Inductor Var 1.5-3 µH
Inductor 2.2 mH
Connector Pin (male)
Connector Pin (male) 429231-000 02660 143-022-07 J101 K101 04901 BEC 470502-000 420502-000 K102 04901 BEC 420502-000 K103 04901 BEC 420502-000 K104 04901 BEC 78526 DINK-560 400183-000 L101 400372-000 96804 9054 L102 96804 9053 400231-000 L103 400232-000 1.104 96804 9050 400113-000 00213 WEE-4.7 pH L105 400141-000 L106 00213 WEE-2200 400141-000 L107 00213 WEE-2200 00513 MEE-5500 400141-000 L108 00213 WEE-2200 400141-000 L109 400141-000 00213 WEE-2200 L110 00213 WEE-2200 400141-000 L111 59474 1315-20J 400319-000 1.112 98291 229-1086-000-550 477240-000 P101 P105 98291 229-1086-000-550 477240-000 98291 229-1086-000-550 427240-000 P106 P107 98291 229-1086-000-550 477240-000 P108 98291 229-1086-000-550 477240-000 422240-000 P109 98291 229-1086-000-550 P110 Connector Pin (male) 98291 229-1086-000-550 477240~000 P111 Connector Pin (male) 98291 229-1086-000-550 427240-000 98291 229-1086-000-550 98291 229-1086-000-550 98291 229-1086-000-550 P112 Connector Pin (male) 427240-000 P113 Connector Pin (male) 427240-000 Connector Pin (male) 427240-000 P114 98291 229-1086-000-550 Connector Pin (male) P115 427240-000 98291 229-1086-000-550 P116 Connector Pin (male) 422240-000 Connector Pin (male) 98291 229-1086-000-550 477240-000 P117 98291 229-1086-000-550 Connector Pin (male) 477240-000 P123 98291 229-1086-000-550 Connector Pin (male) P124 427240-000 98291 229-1086-000-550 427240-000 Connector Pin (male) P125 98291 229-1086-000-550 427240-000 Connector Pin (male) P126 98291 229-1086-000-550 427240-000 Connector Pin (male) P127 98291 229-1086-000-550 Connector Pin (male) 477240-000 P128 98291 229-1086-000-550 Connector Pin (male) 477240-000 P129 Connector Pin (male) 98291 229-1086-000-550 477240-000 P130 Connector Pin (male) 98291 229-1086-000-550 477240-000 P131 Resistor Comp 1.3k ohm 5% Resistor Comp 100k ohm 5% 344311-000 01121 EB R103 01121 EB 344500-000 R104 Resistor Comp 100k ohm 5% 344500-000 01121 FB R105 Resistor Comp 5.1k ohm 5% Resistor Comp 1.0k ohm 5% Resistor Comp 1.0k ohm 5% R106 01121 EB 344368-000 R107 01121 CB 343300~000 343300-000 01121 CB R108 Resistor Comp 2.0k ohm 5% 01121 FR 344329-006 R109 Resistor Comp 10k ohm 5% 01121 FB 344400-000 R110 Resistor Comp 10k ohm 5% 01121 FB 344400-000 R111 01121 EB 344400~000 Resistor Comp 10k ohm 5% R112

Replaceable Parts List for Master Board Assembly PL 072021-000 Reference Description Mfr. Mfr's Part No. Symbol ... BEC Part No. Resistor Comp 10k obm 57 01121 ED 344400-000 341350-000 311316-000 341346-000 341350-000 311316-000 341346-000 344308-000 343357-000 343357-000 Resistor Comp 3.9k ohm 5% 01121 CB
Resistor Comp 3.9k ohm 5% 01121 CB
Resistor Comp 5.1k ohm 5% 01121 CB
Resistor MF 10.0k ohm 1% 0121 CB
Resistor Var 20k ohm 10% 1W 91637 *784
Resistor Comp 10M ohm 5% 01121 CB
Resistor MF 63.4k ohm 1% 01121 CB
Resistor MF 63.4k ohm 1% 01121 CB
Resistor MF 10.0k ohm 1% 01121 CB
Resistor MF 3.32k ohm 1% 01121 CB
Resistor MF 26.1k ohm 1% 0121 CB
Resistor Var 200 ohm 10% 1W 91637 *784
Resistor Var 5k ohm 10% 1W 91637 *784
Resistor Var 5k ohm 10% 1W 91637 *784
Resistor MF 1.21k ohm 1% 0121 CB
Resistor MF 1.21k ohm 1% 0121 CB
Resistor Comp 1.3k ohm 5% 01121 CB
Resistor Comp 1.8k ohm 5% 01121 CB 343357-000 343368-000 343368-000 343368-000 343368-000 343368-000 343368-000 343368-000 343368-000 341400-000 311266-000 344665-000 343700-000 344400-000 R138 341477-000 R139 341400-000 R140 341350-000 R141

 Resistor MF 26.1k ohm 1%
 --- RN55

 Resistor Var 5k ohm 10% 1W
 91637 *784

 Resistor Comp 1.3k ohm 5%
 01121 EB

 Resistor Var 200 ohm 10% 1W
 91637 *784

 Resistor MF 54.9k ohm 1%
 --- RN55

 Resistor Var 5k ohm 10% 1W
 91637 *784

 Resistor MF 1.21k ohm 1%
 --- RN55

 Resistor Comp 4.7k ohm 5%
 01121 EB

 Resistor Comp 1.8k ohm 5%
 01121 CB

 Resistor Comp 1.8k ohm 5%
 01121 EB

 Resistor Comp 1.3k ohm 5%
 01121 EB

 Socket IC 8 Pin
 06776 ICN
 341440-000 R142 311268-000 R143 344311-000 R144 311269-000 R145 341471-000 R146 311268-000 R147 341308-000 R148 344365-000 R149 343325-000 R150 343325-000 R151 344311-000 Socket IC 8 Pin 06776 ICN-083-S3-6 06776 ICN-143-S3-G XA101 473041-000 XU104 Socket IC 14 Pin 473019-000 06776 ICN-143-33-6 06776 ICN-143-S3-6 06776 ICN-083-S3-G XIII 05 Socket IC 14 Pin 473019-000 Socket IC 8 Pin 473041-000 Socket IC 8 Pin 06776 1CN-083-S3-G 423041-000 Socket IC 8 Pin 06776 ICN-083-S3-G 473041-000 XU110 Socket IC 14 Pin 06776 ICN-143-53-G 423019-000 Replaceable Parts List for Oscillator Amplifier Board Assembly Pt 072022-000 Reference Symbol Description Mfr. Mfr's Part No. * * SFLECTED PART BEC Part No. Capacitor Mica 39 pF 5% 500V 20307 DM15-E390J 200025-000 Capacitor Cer 0.001 µF 500V 33883 Z5U B-GP Short Dip 224114-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Var 2.5-2.0 pF 250V (blue) 52769 GKR20000 261005-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Mylar 0.1 µF 10% 100V (only) 19701 C280MAH/A100K (only) 234080-000 Capacitor Myla C550 C221 C555 C223 C554 C225 0226 C227 C558 C259 C530 C231

Replaceable Parts List for Oscillator Amplifier Board Assembly PL 072022-000 Reference Mfr. Mfr's Part No. Symbol Description BEC Part No. Capacitor Mica 39 pF 5% 500V 20307 DM15-E390J Capacitor Var 5.1-50 pF 250V 52769 GKR50000 Capacitor PE 0.022 µF 20% 250V 19701 C280AE/P22K Capacitor PE 0.022 µF 20% 250V 20307 DM5-EC390J Capacitor Mica 39 pF 300V 20307 DM5-EC390J Capacitor Mica 39 pF 5% 300V 20307 DM5-EC360J Capacitor Mica 56 pF 5% 300V 20307 DM5-EC560J Capacitor Mica 130 pF 5% 100V 20307 DM5-FA131J Capacitor Mica 150 pF 5% 100V 20307 DM5-FA151J Capacitor Mica 150 pF 5% 300V 20307 DM5-FA151J 20307 C535 200025-000 C233 281006-000 234079-000 C234 C235 234079-000 C236 224114-000 0237 234079-000 C238 234079-000 C239 224119-000 C243* 205044-000 C243* 205043-000 C243* 205031-000 C243* 205011-000 C243* 205009-000 C243* 205006-000 CR201 530058-000 Diode Zener 1N5240B 10V Diode 1N914 530077-000 CR202 530058-000 CR203 01295 1N914 CR204 Diode 1N914 01295 1N914 530058-000 Diode 1N914
Diode S/F 530058 (4)
Diode S/F 530058 (4)
Diode S/F 530058 (4)
Diode S/F 530058 (4)
Diode 1N914
Diode 1N914 CR205 04901 BEC 530131-000 CR208 04901 BEC 530131-000 CR207 530131-000 04901 BEC CR208 530131-000 04901 BEC 01295 1N914 01295 1N914 01295 1N914 01295 1N914 CR209 530058-000 CR210 530058-000 Diode 1N914 CR211 530058-000 Diode 1N914 CR212 530058-000 Inductor 2.2 mH Inductor 2.2 mH L202 00213 WEE-2200 400141-000 00213 WEE-2200 400141-000 L203 L204 Inductor 2.2 mH 00213 WEE-2200 400141-000 00213 WEE-220 04713 2N5949 04713 2N5949 04901 BEC 04713 2N5088 04901 BEC Transistor FET 2N5949 N-Channel Transistor FET 2N5949 N-Channel 0201 528019-000 0505 528019-000 Transistor JFET 2N5953 Transistor NPN 2N5088 0203 528145-000 0204 528047-000 0205 Transistor 40673 S/F 528054 Blue 528119-000 Transistor NPN 2N2219
Transistor 40673 S/F 528054 Blue 0206 04713 2N2219 528014-000 04901 BEC 04713 2N3905 01295 3N161 0207 528119-000 Transistor PNP 2N3905 0208 528025-000 01295 3N161 --- RN55D-1211-F 91637 *784 --- RN55D-8251-F --- RN55D-4321-F --- RN55D-3322-F 01121 EB --- RN55D-1003-F 01121 EB 01121 EB 01121 EB 01121 EB Transistor FET 3N161 0209 528132-000 Resistor MF 1.21k ohm 1% R201 341308-000 Resistor Mr 1.21k dhm 12 Resistor Var 2k ohm 10% 1W R202 311264-000 Resistor MF 8.25k ohm 1% Resistor MF 4.32k ohm 1% R203 341388-000 R204 341361-000 R205 Resistor MF 33.2k ohm 1% 341450-000 R206 Resistor Comp 100k ohm 5% 344500-000 Resistor MF 100k ohm 1% Resistor Comp 12k ohm 5% R207 341500-000 R208 344408-000 Resistor Comp 6.8k ohm 5% R209 344380-000 01121 EB 01121 EB 01121 EB --- RN55D-10R0-F 01121 EB 01121 EB 01121 EB 01121 EB --- RN55D-5900-F 01121 EB R210 Resistor Comp 560k ohm 5% 344572-000 R211 Resistor Comp 33 ohm 5% 344150-000 R212 Resistor Comp 1.0k ohm 5% 344300-000 Resistor MF 10.0 ohm 1% Resistor Comp 150k ohm 5% Resistor Comp 100k ohm 5% R213 341100~000 R214 344517-000 R215 344500-000 Resistor Comp 2.7k ohm 5% Resistor Comp 1.0k ohm 5% R216 344341-000 R217 344300-000 Resistor MF 590 ohm 1% Resistor Comp 6.2k ohm 5% R218 341274-000 R219 344376-000 Resistor Comp 2.7k ohm 5% K550 344357-000 Resistor Comp 120k ohm 5% R221 344508-000 R222 Resistor Comp 47k ohm 5% 344465-000 Resistor Comp 2.2M ohm 5% R223 344633-000 Resistor Comp 510 ohm 5% R224 344268-000 Resistor Comp 270 ohm 5% **K558** 344241-000 Resistor Comp 47 ohm 5% R227 344165-000 Resistor Comp 56 ohm 5% R228 01121 EB 344172-000 R229 Resistor Comp 47k ohm 5% 01121 EB 344465-000 01121 E8 01121 EB 01121 EB 01121 EB --- RN55D-2671-F --- RN55D-49R9-F 01121 EB 01121 EB 19701 5043 (RN60D) 19701 5043 (RN60D) Resistor Comp 2.4k ohm 5% R230 01121 EB 344337-000 R231 Resistor Comp 1.5k ohm 5% 344317-000 R232 Resistor Comp 100 ohm 5% 344200-000 R233 Resistor Comp 12k ohm 5% 344408-000 Resistor MF 2.67k ohm 1% Resistor MF 49.9 ohm 1% Resistor Comp 2.0k ohm 5% R234 341341-000 R235 341167-000 R236 344329-000 Resistor Comp 2.7k ohm 5% R237 344341-000 Resistor MF 5.23k ohm 1% Resistor MF 5.23k ohm 1% R238 325396-000 R239 325396-000 R240 Resistor Comp 10M ohm 5% 01121 EB 344200-000 01121 EB 19701 5043 (RN60D) 32997 3005P-1-101 19701 5043 (RN60D) --- RN55D-1002-F Resistor MF 5.23k ohm 1% Resistor Var 100 ohm 10% 1W Resistor MF 5.23k ohm 1% Resistor MF 10.0k ohm 1% Resistor Comp 47k ohm 5% R241 325396-000 R242 311338-000 R243 325396-000 R244 341400-000 01121 EB R245 344465-000

	Description	Mfr. Mfr's Part No.	ngo n
		HITT, HITT'S MARE NO.	BEC Part No
R246	Resistor MF 100 ohm 1%	RN55D-1000-F	341200-000
R24/	Resistor MF 10.0k ohm 1%	RN55D-1002-F	341400-000
RT201	Thermistor 50 ohm 10%	00241 CB15L1	325011-000
1 4 2 D 1	Frase bens. Det Transformer Assembly	04901 BEC	062011-000
X0205	Socket Transistar # Dia	17417 2060 26E E	473041-000
XQ207	Resistor MF 100 onm 1% Resistor MF 10.0k ohm 1% Thermistor 50 ohm 10% Phase Sens, Det Transformer Assembly Socket IC 8 Pin Socket Transistor 4 Pin Socket Transistor 4 Pin	17117 7004-200-5	473051-000 473051-000
		1/11/ /004 200 3	4/3031 000
Replacea Referenc	ble Parts List for Oscillator Amplifier E e	Board Assembly PL 072022-000	
Symbol	Description	Mfr. Mfr's Part No.	BEC Part No
Y201	Crystal 1 MHz	21821 1 MHz ± .01%	547029-000
Banlaces:	his Parks tick for Tabulana V		
Referenc			
	Description	Mfr. Mfr's Part No.	BEC Part No
-501	Inductor Var	04901 BEC	400227-000
Replacea Referenc	ble Parts List for Amplifier Output Trans	former Assembly PL 062010-000	
Symbol	Description	Mfr. Mfr's Part No.	BEC Part No
Symbol		Mfr. Mfr's Part No.	BEC Part No 400228-000
Symbol T202	Description Inductor Amp Gutput Transformer	Mfr. Mfr's Part No.	
Symbol T202 Replaceat	Description Inductor Amp Gutput Transformer ple Parts List for Phase Sens. Det Transf	Mfr. Mfr's Part No. 04901 BEC ormer Assembly PL 062011-000	400228-000
Symbol T202 Replaceat Reference Symbol	Description Inductor Amp Cutput Transformer ole Parts List for Phase Sens. Det Transf Description	Mfr. Mfr's Part No. 04901 BEC ormer Assembly Pt 062011-000 Mfr. Mfr's Part No.	400228-000 BEC Part No
Symbol T202 Replaceat Reference Symbol	Description Inductor Amp Output Transformer ole Parts List for Phase Sens. Det Transf	Mfr. Mfr's Part No. 04901 BEC ormer Assembly Pt 062011-000 Mfr. Mfr's Part No.	400228-000
Symbol T202 Replaceat Reference Symbol	Description Inductor Amp Output Transformer ole Parts List for Phase Sens. Det Transf Description Inductor Phase Sensor Det. Transformer	Mfr. Mfr's Part No. 04901 BEC ormer Assembly Pt 062011-000 Mfr. Mfr's Part No. 04901 BEC	400228-000 BEC Part No
Symbol T202 Replaceat Reference Symbol T201 Replaceat Reference	Description Inductor Amp Cutput Transformer ple Parts List for Phase Sens. Det Transformer Description Inductor Phase Sensor Det. Transformer	Mfr. Mfr's Part No. 04901 BEC ormer Assembly PL 062011-000 Mfr. Mfr's Part No. 04901 BEC PL 062013-030	400228-000 BEC Part No 400229-000
Symbol T202 Replaceat Reference Symbol T201 Replaceat Reference Symbol	Description Inductor Amp Output Transformer ple Parts List for Phase Sens. Det Transformer Description Inductor Phase Sensor Det. Transformer	Mfr. Mfr's Part No. 04901 BEC ormer Assembly PL 062011-000 Mfr. Mfr's Part No. 04901 BEC PL 062013-030	400228-000 BEC Part No 400229-000
Replaceat Reference Symbol T201 Replaceat Reference Symbol	Description Inductor Amp Output Transformer Description Inductor Phase Sensor Det. Transformer Description Output Transformer Description Description Description Switch Rotary	Mfr. Mfr's Part No. 04901 BEC ormer Assembly PL 062011-000 Mfr. Mfr's Part No. 04901 BEC PL 062013-030 Mfr. Mfr's Part No. 81840 Series 208	400228-000 BEC Part No 400229-000 BEC Part No
Symbol T202 Replaceat Reference Symbol T201 Replaceat Reference Symbol G403	Description Inductor Amp Output Transformer De Parts List for Phase Sens. Det Transformer Description Inductor Phase Sensor Det. Transformer De Parts List for Switch Assembly Description Switch Rotary	Mfr. Mfr's Part No. 04901 BEC ormer Assembly PL 062011-000 Mfr. Mfr's Part No. 04901 BEC PL 062013-030 Mfr. Mfr's Part No. 81840 Series 208	400228-000 BEC Part No 400229-000 BEC Part No
Replaceat Reference Symbol P201 Replaceat Reference Symbol H03	Description Inductor Amp Output Transformer Description Inductor Phase Sensor Det. Transformer Description Sele Parts List for Switch Assembly Description Switch Rotary Description Switch Rotary	Mfr. Mfr's Part No. 04901 BEC ormer Assembly PL 062011-000 Mfr. Mfr's Part No. 04901 BEC PL 062013-030 Mfr. Mfr's Part No. 81840 Series 208 Assembly PL 072006-030 Mfr. Mfr's Part No.	#00228-000 BEC Part No #00229-000 BEC Part No #66214-000
Replaceat Reference Symbol P201 Replaceat Reference Symbol W03 Replaceat Reference Symbol	Description Inductor Amp Output Transformer De Parts List for Phase Sens. Det Transformer Description Inductor Phase Sensor Det. Transformer De Parts List for Switch Assembly Description Switch Rotary Le Parts List for Oscillator Transformer Description	Mfr. Mfr's Part No. 04901 BEC ormer Assembly PL 062011-000 Mfr. Mfr's Part No. 04901 BEC PL 062013-030 Mfr. Mfr's Part No. 81840 Series 208 Assembly PL 072006-030 Mfr. Mfr's Part No.	#00228-000 BEC Part N #00229-000 BEC Part N #66214-000

SECTION VI

SCHEMATIC DIAGRAMS

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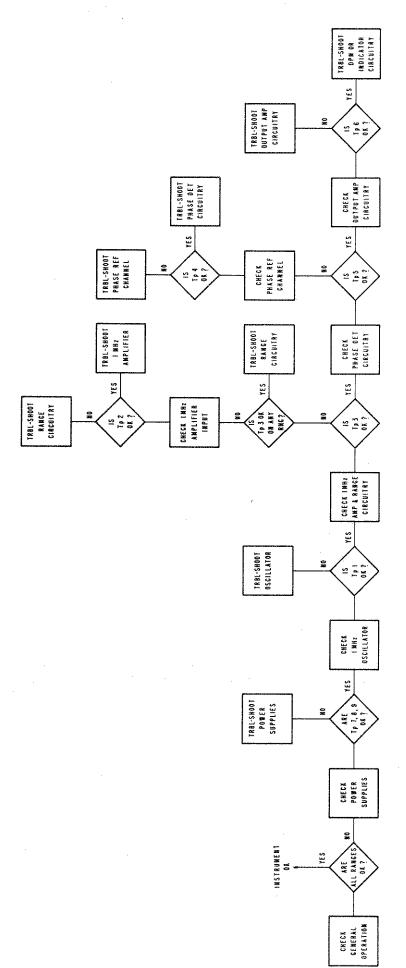


Figure 6-1.
Troubleshooting Block Diagram (D830716A)
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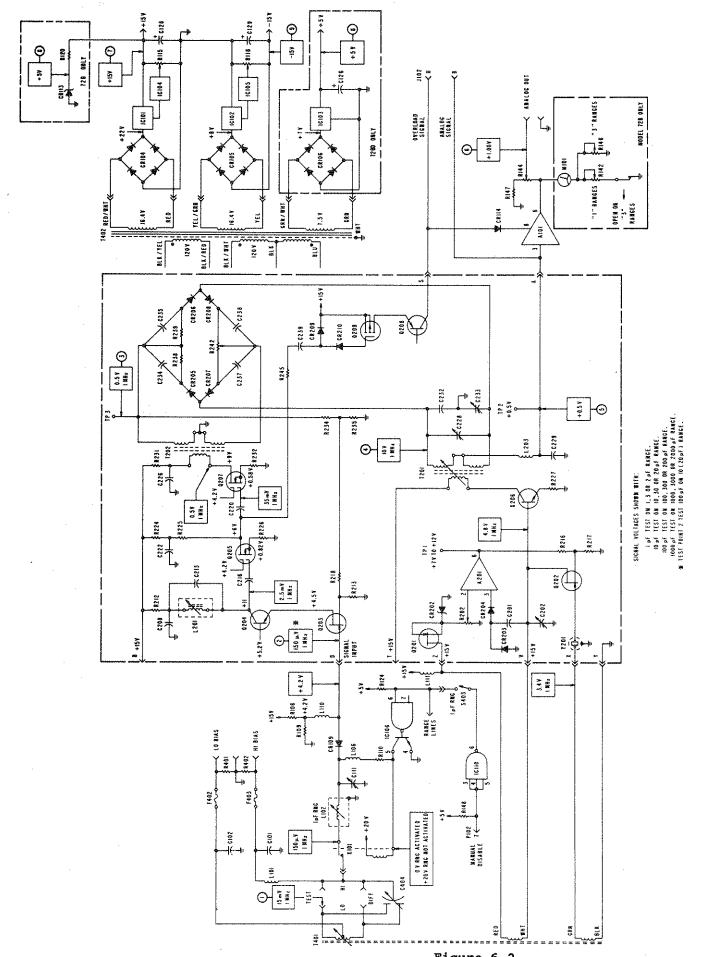


Figure 6-2.
Troubleshooting Schematic Diagram (E830715B)

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