

.

TABLE OF CONTENTS

Section

Ţ.

Page

| A. General Description | |
|---|---|
| | |
| C. Measuring Circuit Connection | 7 |
| C. Measuring-Circuit Connection Terminals D. Power Sources | 7 |
| D. Power Sources | 7 |

II. SPECIFICATIONS

I. DESCRIPTION

| Α | Freques a | | |
|------------|------------------------------------|----|--|
| _ | Prequency | 7 | |
| В. | Q Measurements | | |
| C | Difference (+ O) Ir | 8 | |
| | - Merchee (AQ) Measurements | - | |
| | TALLINAL INCOULDING LADACITOR | | |
| F | Effective Inductance Measurements. | 8 | |
| | - Measurements. | ~ | |
| F. | Tubes | 0 | |
| G | Power Street | 8 | |
| U . | rower source | - | |
| H. | Dimensions | ູ້ | |
| Ŧ | TUT. * 1 | 8 | |
| 1. | Weight | ~ | |
| | | × | |

III. OPERATING INSTRUCTIONS

| Ā. | General | |
|-------------|---|----|
| B. | Installation | 8 |
| C. | Operating Precautions | 8 |
| D. | · Memous of Connecting Components | |
| | 1. Direct Connection | ~ |
| 11 | | - |
| | 3. Series Connection | 9 |
| E. | Operating Procedures | |
| | 1. Initial Adjustments | |
| | 2. Q Measurements (Direct Connection) | 10 |
| | 3. AQ Measurements | 10 |
| | 4. Inductance Measurements (Dimen C | 11 |
| F | 4. Inductance Measurements (Direct Connection). | 11 |
| ^ •• | Low Frequency Measurements. | 11 |

IV. PRINCIPLE OF OPERATION

| А. | General | | |
|----------|----------|---------------------|----|
| B. | O Meter | Theory | 12 |
| C | Residual | Theory. | 12 |
| . | residual | Circuit Parameters. | 12 |

Continued on following page

TABLE OF CONTENTS-Continued

La state of

| SOURCES OF ERROR | 12 |
|---|----|
| A. Insertion Resistance B. Residual Inductance | 13 |
| B. Residual Inductance | 13 |
| B. Residual InductanceC. Q Voltmeter Conductance | 14 |
| C. Q Voltmeter Conductance | |

VI. MAINTENANCE

Section

| | | 14 |
|----|--|----|
| A. | General | 15 |
| в. | Removing the Instrument from its California | 15 |
| C. | Replacement of Tubes | 16 |
| D. | Replacement of Tubes Replacement of Thermocouple Assembly Adjustment and Calibration | 17 |
| | | |
| F. | Adjustment and Calibration Power Supply Check | 19 |
| G. | Power Supply Check | |

APPENDIX

| 1 | ソー |
|------------------------------|----|
| A. Nomenclature | 9 |
| B. Distributed Capacitance 2 | 1 |
| C. Parallel Measurements 2 | 24 |
| C. Parallel Measurements | 25 |
| D. Series Measurements | |
| | 30 |
| FIECTRICAL COMPONENTS | |

SECTION I

DESCRIPTION

A. GENERAL DESCRIPTION.

The Q Meter Type 260-A measures the Q of inductors directly from 10 to 625 over a frequency range of 50 KC to 50 MC. Values of inductance from 0.09 microhenries to 130 millihenries can also be measured directly with this instrument. Front panel dials which indicate the frequency of the applied voltage and the capacitance of the measuring circuit permit the calculation of inductance outside this range as well as values of Q, X, R, and L or C of other components.

B. PANEL LAYOUT AND CONTROLS.

A front view of the instrument appears in Figure I-1 which shows the various controls, meters, and measuring-circuit terminal posts. The CIRCUIT Q meter is centrally located and has three scales: Q, ΔQ ; and LOW Q. The LOW Q scale expands the lower portion of the Q scale for values of Q from 10 to 60. The ΔQ scale reads directly the change in Q between two circuit conditions ($\Delta Q = Q_1 - Q_2$). The range of this scale, 0 to 50, is intentionally limited so that small changes of Q can be accurately measured.

Immediately below the CIRCUIT Q meter is the MULTIPLY Q BY meter. Its readings are set by the XQ COARSE and XQ FINE controls located to the right of the meter. These controls adjust the oscillator output, hence the injection voltage in the measuring circuit. Readings on all scales of the CIRCUIT Q meter must be multiplied by the value indicated on the MULTIPLY Q BY meter to obtain the actual values.

Both CIRCUIT Q and MULTIPLY Q BY meters have a wide-mirrored arc for parallax correction.

The lower section of the instrument panel contains a pilot lamp, Q ZERO ADJUST control for the CIR-CUIT Q meter, spring-return lever key which selects one of three scales on the CIRCUIT Q meter, concentric controls for ΔQ BALANCE which permit zeroing the meter on the ΔQ scale, and a fuse holder.

The XQ COARSE control; in its extreme counterclockwise position, actuates the POWER switch.

The FREQUENCY RANGE switch and companion FREQUENCY CONTROL dial are located on the left side of the front panel. Eight bands completely cover the frequency range from 50 KC to 50 MC. The vernier drive knob for the FREQUENCY CONTROL dial is to the left of the dial.

On the right side of the panel are the RESONAT-ING CAPACITOR and VERNIER CAPACITOR dials, covering a capacitance range of 30 $\mu\mu$ f to 460 $\mu\mu$ f and 0 to $\pm 3.0 \ \mu\mu$ f, respectively. The vernier drive knob for the RESONATING CAPACITOR dials is just to the right of the INDUCTANCE-FREQUENCY chart.

C. MEASURING-CIRCUIT CONNECTION TERMINALS.

Four binding-post terminals on top of the instrument provide facilities for connecting unknown components to the measuring circuit. Inductors which resonate with the RESONATING CAPACITOR within the frequency range of the Q Meter Type 260-A, may be measured by connecting them to the COIL terminals. Other components are generally measured in conjunction with an auxiliary work coil. Small inductors, large capacitors, and low impedance components should be connected in series with the work coil, while small capacitors, large inductors, and components of high impedance are to be connected across the CAP terminals. Connecting an unknown component to the measuring circuit usually requires retuning the circuit. The parameters of the unknown component may be calculated by noting the magnitudes of the changes. al garde present

A set of Inductors, Type 103-A, is available for use with the Q Meter Type 260-A. These specially constructed coils serve as work coils and also allow periodic checks of instrument operation.

Q-Standards Type 513-A and 518-A are available for testing the Q calibration of the instrument.

D. POWER SOURCES.

The Q Meter Type 260-A may be used *only* with a 60-cycle a-c power source and provides internal stabilization of a-c line voltage, which spares the user the inconvenience of oscillator output variations and slight changes of electrical zero set.

The Q Meter Type 260-AP, available on special order. may be used with an a-c power source of 50 or 60 cycles, in conjunction with an external voltage stabilizer.

SECTION II

SPECIFICATIONS

FREQUENCY RANGE: Continuously variable from 50 kilocycles to 50 megacycles in eight self-contained ranges.

FREQUENCY ACCURACY: Approximately $\pm 1\%$.

. 7

RANGE OF CIRCUIT Q MEASUREMENT:

Q Measurements can be made from 10 to 625. Range of $\triangle Q$ scale is from 0 to 50.

ACCURACY OF Q MEASUREMENT:

Circuit Q of 250 read directly on the indicating meter is accurate to $\pm 5\%$ from 50 kc. to 30 mc.; accuracy decreases to $\pm 10\%$ at 50 mc.

CAPACITANCE OF INTERNAL

CALIBRATED CONDENSER:

30 to 460 mmf. (direct reading) calibrated in 1.0 mmf. increments from 30 to 100 mmf: 5.0 mmf. increments from 100 to 460 mmf.

ACCURACY:

Approximately 1% or 1.0 mmf., whichever is greater. Range of Vernier capacitance dial is -3.0 to +3.0 mmf. (direct reading) calibrated in 0.1 mmf. increments.

Accuracy ± 0.1 mmf.

EFFECTIVE INDUCTANCE MEASUREMENTS:

0.09 uh to 130 mh (direct reading) at six specific frequencies. Accuracy: Approx. $\pm 3.0\%$ for resonating capacitance $\stackrel{>}{=} 100$ mmf.

SPECIAL FEATURES:

Operation down to 1 kc. with external oscillator and coupling transformer Type 564-A. Expanded sensitivities provided by "Lo Q" and " \triangle Q" scales. Thermocouple overload protection for normal operation.

Internally regulated.

ACCESSORIES:

Furnished: None Available: 564-A Coupling Transformer 103-A Type work coils 513-A Q Standard

TUBE COMPLEMENT:

| 1 | - 535-A |
|---|------------|
| 1 | 5763 |
| 1 | <u>6X4</u> |
| 1 | — OB2 |
| 1 | — OA2 |

POWER REQUIREMENTS:

Power Supply: 95-130 volts — 60 cps only (internally regulated); power consumption is 65 watts, Model 260-AP available for 95 to 130 volts, 50 cps only. State voltage required in your order. Power consumption is 65 watts.

SIZE:

Height: 121/2", Width: 20", Depth: 81/2"

WEIGHT:

260-A

40 lbs. net 98 lbs. gross packed for export

55 lbs. gross packed for domestic

50 lbs. legal weight packed for export

260-AP

- 40 lbs. net
- 98 lbs. gross packed for export
- 55 lbs. gross packed for domestic
- 50 lbs. legal weight packed for export

SECTION III

OPERATING INSTRUCTIONS

A. GENERAL.

The direct measurement of Q and inductance is described in this section, as well as the procedure for connecting other components to the measuring circuit.

The Q Meter Type 260-A requires the connection of an inductor to the COIL terminals to complete the measuring circuit. This circuit may then be tuned to resonance, either by setting the oscillator to a given frequency and varying the internal resonating capacitor, or by presetting the resonating capacitor to a desired value and adjusting the frequency controls. Resonance is evidenced by a maximum deflection of the CIRCUIT Q meter.

The *indicated* Q (which is the resonant reading on the CIRCUIT Q meter) is called the *circuit* Q because the losses of the internal resonating capacitor, Q voltmeter, and insertion resistor are all included in the measuring circuit. To avoid ambiguity, the *circuit* Q, as read on the Q Meter, will be called *indicated* Q throughout the remainder of this book. The *effective* Q of the measured inductor will be somewhat greater than the *indicated* Q. The difference can generally be neglected. In certain cases, however, the Q readings may require correction. This is considered in greater detail in Section V.

B. INSTALLATION.

Make certain that the supply voltage and frequency of the a-c power source corresponds with the values shown in Section II, or on the instrument.

To improve stability and prevent overloading the CIRCUIT Q meter whenever the HI terminals of the measuring circuit are touched by the operator's hands, the Q Meter should be well grounded. The binding post on the back of the cabinet is provided for this purpose.

If it is necessary, adjust the mechanical zero of the CIRCUIT Q meter and the MULTIPLY Q BY meter. 「「「「「「「「「」」」」を見ていていた。

Plug the line cord into a suitable receptacle and apply power by turning the XQ COARSE control clockwise from its OFF position just far enough to actuate the switch. CAUTION: Do not turn this control fully clockwise or the thermocouple may be overloaded when the oscillator warms up. Allow about one minute to elapse before proceeding.

---- 8 ----

The XQ COARSE control should then be advanced clockwise until a reading is obtained on the MULTIPLY Q BY meter. This indicates that the internal oscillator is functioning and providing power to the measuring circuit.

C. OPERATING PRECAUTIONS.

When the Q Meter is first received, it is suggested that careful measurements be made using BRC Q-Standards Type 513-A and 518-A, or a set of Inductors Type 103-A, and the data be recorded and filed. At least one measurement should be made near each end of each inductor frequency band. These recommended measurements provide data for each individual Q Meter which will be available for reference and comparison should it ever become necessary to perform maintenance work on the instrument. Only data obtained with Q-Standards Type 513-A and 518-A should be relied on for instrument recalibration.

Routine measurements may be made with the Q Meter a few minutes after turning on the power. A warm-up time of at least one hour is desirable before making precision measurements. When components are measured in conjunction with work coils, the work coils should be well shielded. The possibility of error which may result from coupling between the work coil and the component is thereby eliminated. Inductors Type 103-A are well suited for this application.

The LO post of the COIL terminals is not at ground potential. Signal voltage from the internal oscillator is injected into the measuring circuit between this point and ground. Components which are grounded, therefore, cannot be measured at the COIL terminals. Care should be taken that components under test are not accidentally grounded to the instrument case.

The MULTIPLY Q BY meter derives its voltage from a thermocouple which monitors the signal voltage injected into the measuring circuit. Since it is possible to damage the thermocouple, it is necessary to restrict the XQ meter to on-scale deflections. While the output of the internal oscillator is held reasonably constant over the entire frequency range of the instrument, some variation must be expected. The greatest danger of thermocouple burnout, therefore, occurs when the frequency range switch is changed, or, when searching for a condition of resonance with the frequency control. Thermocouple damage can be prevented by establishing a practice of lowering the MULTIPLY Q BY meter deflection to about mid-scale before shifting the oscillator frequency.

The recessed areas surrounding the measuring circuit terminal posts should be examined frequently for wire clippings and dirt particles. Foreign material accumulated in these wells should be removed since it may reduce the measured Q and possibly short the measuring circuit.

D. METHODS OF CONNECTING COMPONENTS.

There are three basic methods of connecting components to the measuring circuit of the Q Meter. The nature and magnitude of the impedance to be measured usually dictates the method of connection.

1. DIRECT CONNECTION.

Most coils can be measured by connecting them directly to the COIL terminals, as shown in Figure III-1. The measuring circuit is resonated by adjusting either the capacitance or frequency. The *indicated* Q is read on the CIRCUIT Q meter.



Figure III-1 Direct connection to measuring circuit

If one of the frequencies designated on the front panel INDUCTANCE-FREQUENCY chart is used, the effective inductance of the coil may be read on the L scale of the resonating-capacitor dial. For frequencies other than those specified on the chart, the inductance of the coil can be calculated using indicated values of frequency and capacitance.

2. PARALLEL CONNECTION.

High impedance components, such as high-value resistors, certain inductors, and small capacitors, are measured by connecting them in parallel with the CAP terminals. This connection is shown in Figure III-2. Before the unknown component is connected, however, the measuring circuit must be resonated, using a stable work



Figure III-2 Parallel connection to measuring circuit

coil (such as an Inductor Type 103-A) to establish reference values of Q and C. Then, when the component under test is connected to the measuring circuit and the capacitor is readjusted for resonance, the altered values of Q and C can be combined with the reference values in equations which yield the parameters of the unknown specimen. These measurements, as well as those described in Section D-3, which follows, are discussed in the Appendix.

3. SERIES CONNECTION.

Low impedance components, which include low value resistors, small coils, and large capacitors, are measured in series with the measuring circuit. Figure III-3 shows this connection. The component to be measured is placed in series with a work coil between the LO terminal and the low-potential end of the work coil. A heavy shorting strap, as illustrated, should be used to



Figure III-3 Series connection to measuring circuit short-circuit the unknown component while a reference condition is established. The strap is then opened, or removed, and the measuring circuit re-resonated. This procedure permits the component under test to be physically connected even though it is electrically out of the circuit, and eliminates possible errors by maintaining the relative positions of the work coil and unknown component.

Simple but effective measuring jigs can be constructed for production testing which provide facilities for connecting and shorting the specimen and for holding the reference coil.

The reference and altered values of Q and C may be combined in suitable equations (see Table I in the Appendix) to calculate the parameters of the unknown component.

E. OPERATING PROCEDURES.

1. INITIAL ADJUSTMENTS.

In making the following adjustments, observe the precautions outlined in Section III-C. The various controls are described in Section I-B. and shown in Figure I-1. Preliminary adjustment of these controls is as follows:

a. Check, and if necessary, adjust the mechanical zeroes of both meters.

b. Turn the POWER OFF switch on. The XQ COARSE control should be turned only enough to actuate the switch.

c. Allow a few minutes for the instrument to warm up. For precision measurements, the warm-up period should be at least one hour.

d. It is necessary to adjust the zero of the Q voltmeter in the absence of a resonant rise of the injection voltage. To do this, connect a coil to the COIL terminals to provide a low resistance path for the Q voltmeter, making certain the coil selected is not close to resonance. If the reading on the CIRCUIT Q meter changes when either the frequency or capacitance is varied, shift to a higher or lower frequency, or detune the circuit with the resonating capacitor control.

e. Using the Q ZERO ADJUST potentiometer, zero the CIRCUIT Q meter needle. Depressing the lever key to LOW Q increases the meter sensitivity and permits the zero to be set more accurately. The accuracy may be further checked by alternating the lever key between the Q and LOW Q positions. The setting is correct if the needle remains stationary at zero.

The instrument is now ready for use.

2. Q MEASUREMENTS (DIRECT CONNECTION).

The following procedure can be used to measure directly the Q of coils connected to the COIL terminals.

4. Connect the coil to be measured to the COIL terminals (after completing "Initial Adjustments"). Figure III-1 illustrates this connection.

b. Set the frequency range switch to the proper band and adjust the frequency control to the desired frequency. c. Using the XQ controls (COARSE and FINE), adjust the MULTIPLY Q BY meter to read 1.0.

d. Resonate the coil by adjusting the resonating capacitor control for maximum deflection of the CIR-CUIT Q meter. Alternatively, the resonating capacitor control may be set to a desired value and the measuring circuit resonated by adjusting the oscillator frequency.

e. Read the *indicated* Q on the top (Q) scale of the CIRCUIT Q meter.

f. If the Q reading is less than 60, depress the lever key to the LOW Q position, readjust for resonance and read the LOW Q scale.

g. When the circuit Q is greater than 250, the meter will deflect off scale. If this happens, readjust the MUL-TIPLY Q BY meter with the XQ controls to a suitable multiplying factor which will allow the CIRCUIT Q meter to be read, preferably on the upper third of its scale.

Note: The final adjustment for resonance can be made with greater ease, for high-Q coils, by using the vernier capacitor. The total circuit capacitance is then obtained by adding or subtracting the vernier dial reading to or from the reading on the main capacitor dial as indicated by the sign on the vernier dial.

b. To calculate the effective series resistance of the coil being measured, substitute the values of Q, C, and ω in the equation,

$$R_s = 1/\omega CQ \quad (ohms) \quad (3.1)$$

where $\omega = 2\pi$ times the frequency in cycles-persecond

> C = measuring circuit capacitance in faradsQ = indicated Q

If very accurate measurements are required, refer to Section V and the Appendix for corrections which may be applied.

- 10 ---

3. AQ MEASUREMENTS.

Measurements are described in the Appendix which require a knowledge of a change of *indicated* Q. If the two values of Q are nearly identical, the difference is difficult to read accurately on the normal Q scale.

The ΔQ feature of the Q Meter Type 260-A provides a direct-reading scale for these differences of Q's. The scale is calibrated from 0 to 50 (from right to left) and readings should be multiplied by the setting on the MULTIPLY Q BY meter. Delta (Δ) Q is measured as follows:

a. Resonate the measuring circuit with only the work coil in the circuit. Mentally note the value of Q_1 .

b. Set the ΔQ coarse control (outer knob) and its attached dial to the approximate value of Q_1 . Lift the lever key to the ΔQ position and adjust the fine ΔQ BALANCE control (center knob) for a meter reading of zero on the ΔQ scale (full scale deflection). Recheck the tuning with the lever key in this position for exact resonance (as indicated by a maximum deflection to the right) and, if necessary, reset the ΔQ zero.

c. Release the lever key and make the desired circuit change. Restore resonance to the circuit and again lift the lever key to the ΔQ position. Carefully recheck the tuning for resonance (maximum meter deflection) and read the change in Q on the ΔQ (red) scale. This value of ΔQ must be multiplied by the reading on the MUL-TIPLY Q BY meter. Release the lever key before making other changes.

If the change in Q exceeds the limit of the scale, the difference should be calculated arithmetically from the two Q values, namely, $\Delta Q = Q_1 - Q_2$.

4. INDUCTANCE MEASUREMENTS (DIRECT CONNECTION).

The following procedure can be used to measure directly the inductance of coils connected to the COIL terminals.

a. If the approximate value of inductance is known, select the appropriate measuring frequency from the INDUCTANCE-FREQUENCY chart on the front panel. Set the frequency controls to the designated frequency.

b. Using the XQ controls, adjust the MULTIPLY Q BY meter to read 1.0 (use a higher multiplying factor for coils of Q > 250).

c. Resonate the coil by adjusting the resonating capacitor control for maximum deflection of the CIR-CUIT Q meter. Vernier capacitor must be at O.

If the inductance cannot be estimated, resonate the coil at any frequency, then move the oscillator frequency to the nearest frequency specified on the chart, changing the resonating capacitor accordingly.

d. Read the effective* inductance of the coil on the L scale of the resonating capacitor dial. The value shown on this scale must be multiplied by an appropriate factor, depending on the frequency used and the corresponding range of inductance.

*Effective inductance is defined in the Appendix.

Occasionally it may be necessary to measure inductance at frequencies other than those specified by the chart. In such instances, after resonating the measuring circuit, the effective inductance can be calculated with the equation,

$$L_{s} = 1/\omega^{2}C \qquad (3.2)$$

where $\omega = 2\pi$ times the frequency in cycles-persecond

and C = capacitance in farads, as read on the dials of the Internal Resonating Capacitor

Cupucitor

Corrections for true inductance are given in the Appendix.

F. LOW FREQUENCY MEASUREMENTS.

The Q Meter Type 260-A may be used at frequencies below 50 KC by connecting the output of an external oscillator to the measuring circuit. A receptacle (shown in Figure VI-1) is provided for this purpose at the rear of the injection resistor housing. The external oscillator must be capable of delivering one ampere to a load of approximately 0.3 ohms. To meet this requirement, most oscillators will have to work through a matching transformer. The BRC Coupling Unit Type 564-A will match an impedance of about 500 ohms to the injection circuit from 5C KC to about 1 KC. Under these conditions the oscillator output level should be approximately 22 volts at the transformer primary.

The secondary of the Coupling Unit Type 564-A terminates in a UG-88/U connector. The injection circuit receptacle which fits this connector is accessible through a door in the rear panel. Remove the internal oscillator connector and replace it with the connector from the Coupling Unit.

CAUTION: Before this connection is made, make sure the output control on the external oscillator is turned to zero.

Measurements at frequencies below 50 KC will usually require a substantial increase in measuring-circuit capacitance. External standard capacitors, other than polarized or high-loss types, may be connected directly to the CAP terminals for this purpose. The total circuit capacitance is then the sum of internal and external capacitances.

As the measuring frequency decreases, the importance of short leads is reduced. It is good practice, however, to keep the external capacitor as close as possible to the CAP terminals of the Q Meter.

Measurement of Q, X, R, and L or C is made in the normal manner. If high-Q inductors are measured at low frequencies, and either effective or true Q and L is needed, corrections should be made for the input conductance of the Q voltmeter and the distributed capacitance of the test coil. These corrections are discussed in Section V and the Appendix.



Figure III-4 Low Frequency Q Voltmeter Correction

The Q voltmeter circuit is by-passed for optimum performance for frequencies between 50 KC and 50 MC. The frequency response of the voltmeter is therefore not flat to low audio frequencies. A correction curve for the Q voltmeter is given in Figure III-4.

SECTION IV

PRINCIPLE OF OPERATION

A. GENERAL, Mathe

The measuring principle of the Q Meter Type 260-A is based on a familiar characteristic of series resonant circuits, namely, that the magnitude of voltage appearing across either reactor is equal to the voltage induced into the circuit multiplied by the *circuit* Q. In the Q Meter Type 260-A the voltage is induced across a 0.02 ohms resistor in series with the circuit. Circuit Q is defined as the Q of the internal measuring circuit of the Q Meter, in conjunction with the component under test. In most practical cases this is essentially equal to the Q of the component alone.

B. Q METER THEORY.

When the circuit of Figure IV-1 is resonant, by defi-





 $I = e/R_{t}$.

We can also write,

or,

$$E = I \omega L_c = I / \omega C.$$

Combining these expressions and solving for E/e,

ωCR

$$E/e = \omega L_e/R_e = 1/2$$

$$E/e = Q_e$$

This equation is sensibly correct if the *circuit* $Q \ge 10$.

C. RESIDUAL CIRCUIT PARAMETERS.

The reduction of the ideal circuit configuration of Figure IV-1 to a physical and practical structure inherently introduces residual parameters which do not exist in the ideal circuit.

These parameters have been minimized in the design of the 260-A using means developed over many



Figure IV-2 Equivalent Measuring circuit (Approximate)

years of experience. As a result, practically all measurements can be made without corrections for these residuals, except where extreme accuracy is required.

The equivalent circuit of the Q Meter measuring circuit, to a first approximation, is shown in Figure IV-2. Average values of residual parameters are also given. In general, these values are satisfactory for most purposes. Accurate measurements, however, require that these quantities be determined for each individual Q Meter, and references for these measurements are included in the bibliography.

SECTION V SOURCES OF ERROR

A. INSERTION RESISTANCE.

--- 12 ---

While, for many measurements, the residual resistance of the Q Meter measuring circuit, shown in Figure IV-2, is sufficiently small to be considered negligible, under certain conditions it can contribute an error to the measurement of Q.

BOONTON RADIO CORPORATION

The degree of influence of this residual resistance on a measurement depends on the magnitude of the impedance of the unknown component with respect to the residual impedance. For instance, the 20 milliohms of insertion resistance may be safely neglected in comparison with an effective series coil resistance of 10 ohms but assumes importance when compared with an effective coil resistance of 0.1 ohms. Consider the following example:

$$f = 1.0 MC$$

$$C = 65 \mu\mu f$$
and R_s = 10 ohms

Then the effective Q of the coil equals,

$$Q_{\rm c}=1/\omega {\rm CR}_{\rm s}=245\,,$$

while the *indicated* Q equals,

$$Q_i = 1/\omega C (R_s + 0.02)$$

= 244.5,

an error of only 0.2 percent.

However, when the coil resistance is, say 0.1 ohms, and we are interested in learning the *effective* Q of the coil, we must correct for the insertion resistance, for example:

$$f = 40 \text{ MC}$$

$$C = 135 \mu\mu f$$
and $R_s = 0.1 \text{ ohms}$

Then the effective Q of the coil equals,

$$D_e = 1/\omega CR_s = 295$$

but the indicated Q equals,

$$O_i = 1/\omega C (R_s + 0.02) = 245$$

The equations which follow correct for insertion resistance errors:

Effective coil resistance,

$$R_{s} = (1/\omega CQ_{i}) - (2 \times 10^{-2})$$
 (5.1)

Effective Q, Q_e =
$$\frac{Q_i}{1 - \frac{\omega C Q_i}{50}}$$
 (5.2)

- where $\omega = 2\pi$ times the frequency in cycles-persecond
 - C = capacitance in farads, as read on the dials of the Internal Resonating Capacitor

and
$$Q_i$$
 = indicated Q

Error due to the insertion resistor will be 5 percent, or less, for values of indicated Q equal to, or less than, those values shown in Figure V-1 for attendant values of frequency and capacitance. When the effective Q of a coil is needed to an accuracy of better than 5 percent of the indicated Q, corrections should be made for all indicated Q values which exceed those shown in Figure V-1 (for corresponding setting of f and C).



Figure V-1 Circuit Q Correction Guide for Insertion Resistor Error. Indicated Q's for given values of resonating capacitance and frequency below those shown on the chart are less than 5% in error.

B. RESIDUAL INDUCTANCE.

The residual inductance in series with the COIL terminals of the Q Meter is included as part of the measured inductance of unknown coils (when using Direct Connection—see Figure III-1). When accurate values of effective inductance are required, correction for the residual inductance is necessary for coils of less than 0.5 microhenries (approximately). The correction is simply,

effective L,

$$L_e = L_{meas.} - L_m$$

where the residual inductance, L_m , is approximately 0.015 μ h.

The effect of distributed capacitance on measured values of Q and inductance is discussed in the Appendix.

C. Q VOLTMETER CONDUCTANCE.

Another internal parameter which causes the *indicated* Q to deviate from *effective* Q, at both very low and very high frequencies, is the input conductance of the Q voltmeter circuit. At very low frequencies this conductance consists of a 100 megohim grid leak resistor in parallel with the internal losses of the vacuum tube. At very high frequencies the transit time loss in the voltmeter tube shunts the resonating capacitor and introduces a shunt resistance across the measuring circuit.





Q values, altered by this circuit loss, may be corrected with the equation,

effective Q,

$$Q_e = \frac{Q_i}{1 - \frac{Q_i G_v}{wC}}$$
(5.4)

where $Q_i = indicated Q$

and $G_v = input$ conductance of the Q voltmeter.

Corrections for Q's of less than 50 or 60 are seldom, if ever, necessary. G, should therefore be measured with the CIRCUIT Q meter lever key in its normal (Q) position. Corrections based on values of G, measured in this way will then apply only to the normal Q scale.

A typical curve of Q voltmeter input resistance vs. frequency is shown in Figure V-2.

D. CORRELATION OF Q.

The Q Meter Type 260-A contains improvements developed through years of experience in Q Meter design. The residual internal parameters of the measuring circuit have been reduced over those of the preceding BRC.Q Meter, Type 160-A.

The signal insertion resistance, for example, has

been reduced 50 percent (from forty to twenty milliohms) and the inductance of this resistor has been made negligible. Circuit improvements have also lowered the input conductance of the Q voltmeter at the lower frequencies.

Thus the Q's of inductors measured directly at the COIL terminals of the 260-A depart very little from their effective values. When comparison measurements are made, therefore, using the Type 260-A and 160-A Q Meters, a difference of indicated Q must be expected.

The difference is most apparent at low and high frequencies. Most measurements made from 500 KC to about 5 MC will have good agreement.

SECTION VI

MAINTENANCE

A. GENERAL.

-14

The Q Meter Type 260-A is a precision-built, factory-calibrated instrument, and because the special test and calibration equipment necessary is, in most cases, not readily available, field maintenance must be limited to certain practical operations if the accuracy of the instrument is to be retained.

BOONTON RADIO CORPORATION

It is the policy of the Boonton Radio Corporation to make available to its customers such service as is needed to maintain its products within specifications, as advertised, at a reasonable cost. If the accuracies of the Q Meter Type 260-A appear to be impaired, it is recommended that the instrument be returned to the factory. Maintenance operations beyond the scope of this section should be referred to the factory.

Generally, all troubles other than tube replacement and routine circuit repair, can best be handled at our factory. However, experienced engineers and technicians may replace thermocouple assemblies in the event of failure if our instructions are carefully followed.

NOTE: It is recommended that careful measurements be made, using a set of Inductors Type 103-A as soon as the Q Meter is placed in operation. These data should be filed for each individual Q Meter and reference made to these measurements in the event maintenance work becomes necessary. At least one measurement should be made near each end of the frequency band of each inductor. Similar measurements should be made using Q-Standards Type 513-A and 518-A in the event that recalibration of the instrument is ever necessary.

B. REMOVING THE INSTRUMENT FROM ITS CABINET.

Although removal of the instrument from its cabi-

THERMOCOUPLE ASSEMBLY

net is a simple operation, it must be done with care.

Remove the screws from around the edge of the top and front panels and the 3 screws from the bottom of the instrument. The entire front panel and top may then be lifted out of the cabinet and carefully placed on end with the oscillator compartment nearest the bench. The cable and plug connecting the voltage stabilizer (not present in the Type 260-AP) to the power supply may be removed from the power supply chassis if further separation of the instrument and cabinet is required.

If repair work on the Q Meter is interrupted, the instrument should be returned to its cabinet temporarily to prevent dust from settling between the plates of the resonating capacitor.

C. REPLACEMENT OF TUBES.

1. GENERAL.

Four of the five electron tubes in the Q Meter Type 260-A may be replaced with commercial grade tubes. The Q voltmeter triode (V-301, type BRC 535-A), however, is specially manufactured and if replacement of this tube is necessary it must be obtained from the Boonton Radio Corporation. Any substitution may drastically impair operation of the Q Meter.

When any of the tubes, except the voltage regulators, V-402 (type OB2) and V-403 (type OA2) and rectifier V-401 (type 6X4), are replaced, recalibration

UG-88/U CONNECTOR

TUE CLAMP TUE CLAMP TO MEGOHAM GRID RESISTOR TO MEGOHAM GRID RESISTOR O AMEGOHAM GRID RESISTOR O CANAGUNA G CANAGUNA Figure V1-1. Resonating capacitor, Q voltmeter tube, and thermocouple assembly

Q METER TYPE 260-A

is required to retain the full accuracy of the instrument. The procedures are described in this section. All components which require adjustment are shown in Figures VI-2 and VI-3.

2. REPLACEMENT OF THE VOLTMETER TUBE, V-301 (TYPE BRC 535-A).

a. Carefully remove the grid cap and release the clamp at the base of the tube (Figure VI-1).

b. Withdraw the tube from its socket, insert the new voltmeter tube and lock the clamp. Make certain no dust or grease is on the glass envelope and then replace the grid cap.

During the withdrawal and replacement of the tube, relieve any strain from the resonating capacitor frame by supporting the tube socket subchassis with one hand.

c. Check the voltmeter calibration as described in Section VI-E-1.

3. REPLACEMENT OF THE OSCILLATOR TUBE, V-101 (TYPE 5763).

a. Remove the nine screws which hold the cover in place on the oscillator compartment (Figure VI-2). It is suggested that the frequency control be turned clockwise so that the main variable oscillator capacitor is fully meshed to avoid accidental bending of the plates. b. To remove the oscillator tube, first depress the shield and turn it slightly to the left, then lift off. Remove the faulty tube and insert the new tube. Properly align the pins of the new tube before applying pressure to the glass envelope. Replace the tube shield.

Sec. 18. 18. 18

c. After replacing the compartment cover, check the oscillator calibration according to Section VI-E-2.

REPLACEMENT OF THE RECTIFIER, V-401 (TYPE 6X4) AND VOLTAGE REGULATORS, V-402 (TYPE OB2) AND V-403 (TYPE OA2).

a. These tubes are located on the power supply chassis (Figure VI-3) and are easily removed for replacement. No adjustments are required when any of these tubes are replaced.

D. REPLACEMENT OF THE THERMOCOUPLE ASSEMBLY.

1. GENERAL.

Burn-out of the thermocouple may occur if it is subjected to a severe overload. For the prevention of thermocouple burn-out see Section III-C. If a burn-out does occur, a new thermocouple assembly must be ordered from our factory. This assembly includes a 0.02 ohm insertion resistor, a thermocouple, calibration resistors for the MULTIPLY Q BY meter, and filter capacitors.



Figure VI-2 Oscillator compartment showing tube and calibration adjustment capacitor

- 16 ---



Figure VI-3 Power Supply chassis showing Q voltmeter calibration adjustments .

17

NOTE: Because the value of the calibration resistors are partially determined by the internal resistance of the MULTIPLY Q BY meter, it is necessary that our factory know the type and serial number of the inoperative Q Meter. This information must be furnished when ordering a new thermocouple assembly.

2. REPLACEMENT OF THE THERMOCOUPLE ASSEMBLY.

a. Remove the UG-88/U plug from its receptacle at the rear of the thermocouple assembly (Figure VI-1).

b. Unscrew and remove the LO binding post finger nut to reduce the heat required to unsolder the strap. Then carefully unsolder the strap that emerges from





the assembly housing and connects to the bottom of the LO post. See Figure VI-4.

c. Remove the terminal lugs from the MULTIPLY Q BY meter, unsolder the ground lead, and unclamp the cable from the front panel and resonating capacitor frame.

d. Remove the four mounting screws for the thermocouple assembly located on top of the instrument just in back of the LO binding post. Carefully extract the assembly from the Q Meter.

e. Install the new unit and connect the attached cable to the MULTIPLY Q BY meter terminals. Observe the indicated polarity. Reclamp the cable to the resonating capacitor frame and front panel.

f. Trim the connecting strap to a length that will permit it to reach the LO post with a small amount of slack to allow for motion of the binding post. Carefully solder this strap to the bottom of the LO binding post. Replace the top nut on the binding post.

E. ADJUSTMENT AND CALIBRATION.

1. VOLTMETER CALIBRATION.

When the voltmeter tube or other voltmeter circuit components are replaced, all voltmeter scales should be recalibrated for maximum accuracy. The following equipment is required:

A signal source of 20 KC to 100 KC with an adjustable output up to 5 volts and less than 1 percent distortion. The d-c resistance of the source should not exceed one megohm. If the output is capacitively coupled to its terminals, connect a terminating resistor across the CAP terminals.



Figure VI-5 Q voltmeter calibration circuit

An a-c voltmeter, 0-1 and 0-5 volts, with an accuracy of 2 percent at the signal frequency.

Connections are shown in Figure VI-5. The procedure is as follows:

PRELIMINARY.

a. Adjust the mechanical zero of the CIRCUIT Q meter before turning on the power.

b. Because the output of the internal oscillator is not used during the voltmeter calibration, the XQ control need only be turned enough to actuate the power switch. Turn on the power and allow a warm up period of at least 15 minutes.

ZERO SET.

c. Strap the HI and GND terminals of the measuring circuit together.

d. To provide maximum control for the Q ZERO potentiometer, set the Q ZERO control to its midposition and approximately zero the CIRCUIT Q meter with R-312 (Figure VI-3).

e. Carefully zero the CIRCUIT Q meter using the Q ZERO control and both the Q and LOW Q positions of the lever key as described in Section III-E-1-e.

f. Remove the shorting strap and set the resonating capacitor at minimum capacitance. Connect the calibrating equipment as shown in Figure VI-5. Q VOLTMETER.

g. Apply successively 5, 4, 3, 2, and 1 volt, adjusting R-310 (Figure VI-3) to obtain the best overall accuracy of Q readings which should be 250, 200, 150, 100, and 50, respectively. LOW Q VOLTMETER.

b. With the lever key depressed to the LOW Q position, successively apply 1.2, 1.0, 0.8, 0.6, 0.4, and 0.2 volts, adjusting R-308 (Figure VI-3) to obtain the best overall accuracy of LOW Q readings which should be 60, 50, 40, 30, 20, and 10, respectively.

△Q VOLTMETER.

i. Apply 3.0 volts to the Q voltmeter.

j. Raise the lever key to the ΔQ position and adjust the COARSE and FINE ΔQ BALANCE controls until the meter needle reads 50 on the ΔQ (red) scale. Note: This is *not* the usual operating adjustment: ordinarily the meter needle is adjusted for a ΔQ of zero.

k. With the lever key still in the ΔQ position, apply successively 3.2, 3.4, 3.6, 3.8, and 4.0 volts, adjusting R-306 (Figure VI-3) to obtain the best overall accuracy of ΔQ readings which should be 50, 40, 30, 20, 10, and 0, respectively.

2. OSCILLATOR CALIBRATION (C-129 ADJUSTMENT).

When the oscillator tube is changed, it is necessary to check the frequency calibration. Because a tube change affects only the capacitance of the circuit, recalibration is only necessary on one frequency band.

A 10 MC crystal calibrator is recommended for this operation. However, standard broadcast stations may be satisfactorily used in lieu of the crystal calibrator.

To calibrate the oscillator, proceed as follows:

a. Turn on the Q Meter and allow at least 15 minutes warm-up time.

b. Connect the r-f input terminals of the crystal calibrator to the LO and GND terminals of the measuring circuit.

c. Adjust the calibrator to 10 MC.

d. Switch the frequency range to the 4.2-10 MC range. Set the MEGACYCLE dial to exactly 10 MC.

e. Adjust the XQ controls for a reading of 1.0 on the MULTIPLY Q BY meter.

f. Carefully adjust C-129 (Figure VI-2) until a zero beat is heard in the calibrator headset.

Standard broadcast stations in the neighborhood of 700 KC or 1500 KC may also be used, in conjunction with a radio receiver, to calibrate the oscillator. The upper ends of either the 300-700 KC or 700-1700 KC ranges may be used to zero beat the Q Meter oscillator with the station carrier.

F. POWER SUPPLY CHECK.

18

A check of the power supply should be made if the Q Meter is operating erratically and no other fault is apparent. All the important voltages may be checked between the points listed below and ground. Erratic operation of either regulator tube can often be determined by visual examination. Fluctuations of the discharge glow within the tube is usually evidence of a poor regulator tube.

BOONTON RADIO CORPORATION

| | | 14 M A 1 M 1 | · · · · · · · | ·· · · · · · | •*• • |
|--|---|--------------|---------------|------------------|-------|
| Test | Voltage | Pin | Socket | Tolerance | |
| Unregulated d-c voltage | Variable with range (Approx. 315 VDC on range 1 to 285 VDC on range 8) | ·· 1 · | J-401 | | |
| Oscillator screen voltage | Variable with XQ controls. | · 6 | J-401 | | |
| Regulated d-c for Q voltmeter | 258 VDC | I | V-402 | ± 2 volts | |
| Regulated d-c for Q voltmeter | 150 VDC | 1 | V-403 | ±1 volt | |
| Q voltmeter heater | 2.25 VAC | 6 | V-301 | ±1% | |
| Oscillator heater | 6.0 VAC | 3 | J-401 | ±1% ⁻ | |

Instrument required: DC/AC Multitester, $\pm 2\%$, 1,000 ohms/volt or more.

G. TROUBLE SHOOTING.

1. GENERAL.

The electrical simplicity of the circuitry of the Q Meter Type 260-A makes trouble shooting a straightforward operation. Observation of the two meters and a few simple tests will sometimes indicate the trouble before the instrument is removed from its cabinet. If further investigation is necessary, reference to the schematic diagram, combined with continuity and voltage analysis with a multitester will usually reveal the source of trouble.

A few troubles which may be encountered are given below in terms of external symptoms; together with the probable cause(s). It should be remembered, however, that in addition to the probable cause(s) given in this table, any of these troubles may be due to defective components, such as resistors, capacitors, transformers, etc.

| Symptom | Possible Cause(s) | • • |
|--|--|---|
| No meter indications of any kind. | Faulty rectifier tube. | با با |
| Downward deflection of CIRCUIT Q meter. No Q ZERO adjust- ment possible. Normal MULTIPLY Q BY readings. | Faulty Q Voltmeter tube. (V301). | in the second |
| Erratic Q readings. No MULTIPLY Q BY readings. CIRCUIT Q meter reacts to the touch of a finger on the HI terminals. | Faulty voltage regulator tubes (V402, V403). Faulty oscillator tube (V101) or burned-out thermocouple unit. The trouble may be isolated by listening for oscilla- tions with a radio re- ceiver. | B. 1 |
| Impossible to set ΔQ meter to zero. No CIRCUIT Q meter reading on LO Q. | Check R304, R306 and R307. Check S301, R308. | mod the the |
| | | hibi |

*Do not increase this voltage without observing the reading on the MULTIPLY Q BY meter. THIS READING SHOULD NEVER EXCEED X 1.0.

| Symptom | Possible Cause(s) |
|---|--|
| CIRCUIT Q meter reads near mid-scale, no zero adjust. | Faulty bucking voltage bleeder resistor. Check R305, R307, R311 and R312. |
| Irregular or erratic read- ings on Q, ΔQ , LO Q scales. | Dirty contacts or loose wipers on potentiometers or key switch. |

APPENDIX

A. NOMENCLATURE.

In the following nomenclature for parallel and series measurements, the subscript 1 (as in C_1 , Q_1) will denote values measured with only the work coil connected to the measuring circuit. The subscript 2 (as in C_2 , Q_2) will refer to values measured after the unknown is added to the circuit.

For other measurements the subscript 1 will refer to the first reading while the second reading will be identified by the subscript 2.

Subscripts "p" and "s" will denote parallel and series parameters, respectively.

The units are defined as follows:

| C = capacitance of the Q capacitor as indicated on the main and vernier dials | (farads) |
|---|--|
| Q = indicated Q observed on the meter | |
| $\Delta Q = \text{change in } Q; \ \Delta Q = Q_1 - Q_2$ | |
| f = oscillator frequency $\omega = 2\pi f$ | (cys/sec) |
| L = inductance | (henries) |
| R = resistance | (ohms) |
| $L_m = residual inductance referred to the COIL terminals$ | (henries) |
| $L_e = residual inductance referred$ to the capacitor (CAP) | enter de la composition al |
| terminals | (henries) |
| $G_v = input \text{ conductance of the } Q$ voltmeter | (mhos) |
| $C_d =$ distributed capacitance of an inductor | (farads) |
| $f_o = $ self-resonant frequency of | an a |
| an inductor | (cys/sec) |

B. DISTRIBUTED CAPACITANCE.

1. GENERAL.

The presence of distributed capacitance in a coil modifies the effective Q and inductance of the coil. At the frequency at which the distributed capacitance and the inductance of the coil are resonant, the circuit exhibits a purely resistive impedance. Typical variations of the effective Q and L under these conditions with frequency are shown in Figure A. The true Q and inQ METER TYPE 260-A



Figure A Typical variation of effective Q and induct-

ductance may be determined, however, if the value of distributed capacitance is known. Figure B is a chart which gives ratios of effective inductance to true inductance and true Q to effective Q for various values of distributed capacitance and Q capacitance.

The chart also illustrates that the effective inductance and Q will closely approximate true values if the distributed capacitance is not excessive and the Q capacitance which tunes the coil is large.

286. 1.00 0.95 • EFFECTIVE ž 0.90 32 DISTRIBUTED CAPACITANCE Sec. 1. 0.85 5 0_80 INDUCTANCE 16 INDUCTANCE 0.7. FFECTIVE TRUE 0.70 0.65 50 200 300 450 30 78 100 Q-METER CAPACITANCE IN MICRO-MICROFARADS Figure B Correction chart for distributed capacitance

2. MEASURING C_e (PREFERRED METHOD) The impedance of a coil at its self-resonant frequency is resistive and usually high. This characteristic may be utilized for the measurement of distributed capacitance. Proceed as follows:

a. Set the resonating capacitor to about 400 $\mu\mu$ f. Call this value C,.

b. Connect the coil to be measured to the COIL terminals and resonate the measuring circuit by adjusting the oscillator frequency. When resonance is established, note frequency f_1 .

Now find the self-resonant frequency of the coil, as follows:

c. Reset the oscillator frequency to approximately ten times f_1 and replace the test coil with a work coil capable of resonating in the measuring circuit at this higher frequency.

d. Adjust the resonating capacitor for circuit resonance.

e. Connect the test coil to the CAP terminals and restore resonance by readjusting the resonating capacitor.

f. If the capacitance has to be increased, increase the oscillator frequency until alternately connecting and disconnecting the test coil to the CAP terminals changes the *indicated* Q but does not affect the tuning. Call this frequency the self-resonant frequency, f_o . Likewise, if the capacitance must be decreased, the frequency should be decreased until the self-resonant frequency of the coil obtains. Unless the required change of capacitance is very small, the frequency should be changed at first in reasonably large steps, for example, 20 to 30 percent.

The distributed capacitance may be found from,

$$C_{\rm d} = \frac{C_1}{\left(\frac{f_0}{f_1}\right)^2 - 1} \qquad (\text{farads}) \qquad (1)$$

If $f_0 >> f_1$, this expression reduces to

$$= \left(\frac{f_1}{f_0}\right)^2 C_1 \qquad (farads)$$

3. MEASURING C_d (APPROXIMATE METHOD – $C_d \ge 10 \ \mu\mu f$).

The distributed capacitance of coils with large values of C_d may be approximated with a simple measuring procedure.

a. Set the resonating capacitor to about 50 μ_{ll} f. Call this value C₁. b. Connect the test coil to the COIL terminals and resonate the measuring circuit by adjusting the oscillator frequency. Note this frequency as f₁.

c. Reset the oscillator to a lower frequency, f_2 , equal to f_1/n . Restore resonance by increasing the resonating capacitance. Let this new value of capacitance be C.. The distributed capacitance is then,

$$C_{1} = \frac{(C_2 - n^2 C_1)}{n^2 - 1}$$
 (farads) (2)

If f_2 is made exactly one half of f_1 , then $C_d = \frac{C_2 - 4C_1}{3}$ (farads)

20

An average of several measurements using different values of C_1 will improve the results of this measurement. The best accuracy to be expected with this method, however, is in the order of $\pm 2 \mu \mu f$.

4. CORRECTION FOR Q.

The effective Q of a coil with distributed capacitance is less than the true Q by a factor that depends on the value of the distributed capacitance and the measuring circuit resonating capacitance. It can be shown that,

true Q = Q_r
$$\left(\frac{C + C_d}{C}\right)$$
 (3)

Where $Q_e = effective Q$ of the coil

and C = measuring-circuit resonating capacitance

The effective Q can usually be considered the *indicated* Q. Exceptions are discussed in Section V.

A graphical solution for the above equation is given in Figure B.

5. CORRECTION FOR INDUCTANCE (MEASURED AT COIL TERMINALS).

The Q Meter Type 260-A measures the effective inductance of coils, except where the measured inductance is in the vicinity of 0.5 microhenries or less. In these cases, the internal inductance of the measuring circuit, L_m , must be subtracted from the measured value (see Section V).

The effective inductance of a coil with distributed capacitance is somewhat greater than its true inductance. Ratios of true inductance to effective inductance can be found from Figure B for various values of distributed and resonating capacitance. The true inductance can also be calculated from,

true inductance = $L_e \left(\frac{C}{C + C_d} \right)$ (henries) (4)

where $L_e =$ effective inductance of the coil

and C = measuring-circuit resonating = capacitance

While the true inductance may be calculated from the above equation or obtained graphically from Figure B, a simpler method can be used which utilizes both scales on the resonating capacitor dial. This dial contains an inductance scale based, at selected frequencies, on the equation, $L = 1/\omega^2 C$ where C can be read directly above the measured inductance on the capacitance scale. This is the effective inductance of the coil. The true inductance resonates with the sum of the resonating capacitance and the distributed capacitance, thus, true $L = 1/\omega^2 (C + C_0)$.

If the distributed capacitance is known, a correction yielding true inductance can be made as follows:

a. If the approximate value of inductance is known, select the appropriate measuring frequency from the

INDUCTANCE-FREQUENCY chart on the panel. Set the frequency controls to the designated frequency.

b. Using the XQ controls, adjust the MULTIPLY Q BY meter to read 1.0 (use a higher multiplying factor for coils of Q > 250).

c. Resonate the coil by adjusting the resonating capacitor control for a maximum deflection of the CIRCUIT Q meter.

If the inductance cannot be estimated, resonate the coil at any frequency, then move the oscillator frequency to the nearest frequency specified on the chart, changing the Q capacitor accordingly.

d. Read the *effective* inductance of the coil on the L scale of the Q capacitor dial. The value shown on this scale must be multiplied by an appropriate factor, depending on the frequency used and the corresponding range of inductance.

e. With the measuring circuit at resonance, note the value of Q capacitance and add to this the distributed capacitance of the coil. Advance the dial then, to read the sum of C plus C_n . Although the measuring circuit is detuned by this procedure, the true inductance of the coil can now be read directly on the inductance scale.

This correction is shown in Figures C-1 and C-2 for a coil whose effective inductance was 49 microhenries and distributed capacitance measured 7 micromicrofarads. The true inductance of the coil was found to be 45 microhenries.



C. PARALLEL MEASUREMENTS.

1. GENERAL.

- 21 ----

High impedance components, such as high value resistors, certain inductors, and small capacitors, are measured by connecting them across the CAP terminals. This connection is shown in Figure III-2. Before the unknown is connected, however, the measuring circuit must be resonated, using an Inductor Type 103-A or other stable coil, to establish reference values of Q and C. Then, when the component under test is connected to the circuit and the capacitor is readjusted for resonance, the altered values of Q and C can be combined with the reference values in equations which yield the parameters of the unknown specimen.

2. LARGE RESISTORS.

When the measuring circuit is at resonance (using a work coil), a resistor placed in parallel with the resonating capacitor will lower the *indicated* Q. The smaller this resistance, the greater the reduction of Q. A reasonable range of resistance may be measured with the parallel method, providing that ΔQ is not less than 5, nor the indicated Q reduced below 10.

The limits of measurable resistance are dependent on frequency and both maximum and minimum limits decrease as the frequency increases. Figure D shows approximate limits for both parallel and series measurements. These limits are based on a maximum $Q_{i^{2}}$ of 250, although higher Q's are feasible for measurements outside the ranges shown. The lower limits for parallel measurements may also be extended by using external standard capacitors connected to the CAP terminals.



The following procedure may be used for the measurement of large resistors:

a. Set the oscillator controls to the desired measuring frequency.

b. Connect a suitable work coil to the COIL terminals and adjust the resonating capacitor for resonance mentally noting this value of Q_1 . Set the MULTIPLY Q BY meter to the appropriate multiplying factor; preferably X1.

The work coil should be selected so that larger resistors are measured with small values of resonating

capacitance and smaller resistors are measured with large values of tuning capacitance.

c. Set the ΔQ coarse control (outer knob) and its attached dial to the approximate value of Q_1 . Lift the lever key to the ΔQ position and adjust the fine ΔQ BALANCE control (center knob) for a meter reading of zero on the ΔQ scale (full scale deflection). Recheck the tuning with the lever key in this position for exact resonance (as indicated by a maximum deflection to the right) and, if necessary, reset the ΔQ zero.

d. Release the lever key and make the desired circuit change. Restore resonance to the circuit and again lift the lever key to the ΔQ position. Carefully recheck the tuning for resonance (minimum ΔQ reading) and read the change in Q on the ΔQ (red) scale. This value of ΔQ must be multiplied by the setting on the MULTIPLY Q BY meter. Release the lever key before making other changes.

If the change in Q exceeds the limit of the scale, the difference should be calculated arithmetically from the two Q values, viz., $\Delta Q = Q_1 - Q_2$.

The parameters of the resistor are:

$$R_{\nu} = \frac{Q_1 Q_2}{\omega C_1 \Delta Q} \quad \text{(ohms)} \tag{5}$$

If the resistor is also reactive,

$$c_{p} = \frac{1}{\omega(C_{2} - C_{1})}$$
 (ohms) (usually capacitive) (6)
and $C_{p} = C_{1} - C_{2}$ (farads) (7)

If the resistor is inductive, $(C_2 > C_i)$, the sign of Eq. (6) will be positive.

3. SMALL CAPACITORS.

Capacitors of less than about 430 micro-microfarads can be measured by a simple substitution method on the Q Meter.

a. Connect a work coil* to the COIL terminals and set the Q capacitor to a convenient value. Call this value C_1 . If the capacitance of the test capacitor is known approximately, select a value of C_1 such that the difference between C_1 and the test capacitance falls between 30 and 100 $\mu\mu f$.

b. Adjust the frequency controls for circuit resonance. If the Q of the test capacitor is desired, proceed according to Section C-2, above. If the Q is not required, continue with the next step.

c. Connect the unknown capacitor to the CAP terminals and adjust the resonating capacitor to restore resonance. Note C_2 . The parameters of the capacitor are:

$$C_p = C_1 - C_2 \qquad (farads) \qquad (7)$$

and Q =
$$\frac{Q_1 Q_2 (C_1 - C_2)}{\Delta Q C_1}$$
 (8)

*Unless the capacitance of the unknown capacitor requires investigation at a particular frequency, it is advisable to use a work coil that will resonate at 1.0 MC or less. Normal lead length will not affect the measured capacitance at these frequencies.

Values of capacitance less than 6 micro-microfarads can best be measured with the vernier capacitor using a procedure similar to that just described.

4. LARGE INDUCTORS.

Although large coils (say, greater than 100 millihenries), can be measured by the parallel method, other means are often more satisfactory. For example, using a frequency less than 50 KC with an external oscillator and/or external capacitance connected in parallel with the resonating capacitor while the inductor is connected in a normal manner to the COIL terminals.

As the measuring frequency approaches the selfresonant frequency of the coil, however, the parallel method must be used to measure the effective inductance just below resonance, the impedance at resonance, and the apparent capacitance above f_o . Overtones in the coil can also be discovered by this means. Measurements made on a typical 1.0 millihenry r-f choke and a 250 microhenry coil are shown in Figure E.

The measuring procedure for the parallel connection of coils is similar to that described previously for

.

capacitors, but in this instance the resonating capacitance must usually be increased to restore resonance after the coil is connected to the CAP terminals.

a. Set the oscillator to the required measuring frequency.

b. If possible, select a work coil which will allow the measuring circuit to resonate at this frequency with a resonating capacitance of 30 to 70 $\mu\mu f$. For convenience only, adjust the main capacitor dial to the nearest round value and call this C₁. Make the final adjustment for resonance with the vernier capacitor. Note: If the vernier is not changed during the measurement, its value will not affect the calculated effective inductance. When calculating the effective Q, however, the value of C₁ in the denominator of Eq. (8) must be the sum (or difference) of the readings on the main and vernier capacitor dials.

c. Connect the test coil to the CAP terminals and restore resonance by increasing the resonating capacitance. Note the value of C_2 .



Figure E Apparent capacitance and conductance of two rf chokes in the vicinity of self-resonance

- 23

승규는 말 말 아니는 것을 같다.

. The inductance of the unknown coil is:

effective inductance =
$$1/\omega^2 (C_2 - C_1)$$
 (henries) (9)

and the effective Q equals,

effective Q =
$$\frac{Q_1Q_2 (C_2 - C_1)}{\Delta QC_1}$$
 (8)

If the measuring frequency, however, is greater than the self-resonant frequency of the coil, the coil under test will not appear inductive but is capacitive, and C_2 will be less than C_1 . A convenient expression for coils in the neighborhood of self-resonance and at frequencies greater than f_0 , is,

apparent capacitance,
$$C_a = C_1 - C_2$$
 (farads)

Another useful expression for coils operating under these conditions is,

apparent conductance,
$$G_a = \frac{\omega C_1 \Delta Q}{Q_1 Q_2}$$
 (mhos)

The expression, *large*, used in this section is relative and a significant parallel measurement can be made with coils of only normal inductance, but which are designed to tune with values of capacitance less than the minimum 27 $\mu\mu$ f of the resonating capacitor. A great number of coils known as "peaking" coils fall in this category.

While the inductance of such coils can be found with the equation just given for effective inductance, it should be emphasized that an advantage of measuring coils by the "direct method", is that the capacitance required to tune the coil at the measuring frequency is given directly on the resonating capacitor dial. The distributed capacitance of the coil is taken into account with the "direct measurement".

If the capacitance required to tune a coil which normally resonates with less than 27 $\mu\mu$ f is desired, a direct measurement is impossible, due to the minimum resonant capacitance in the Q Meter measuring circuit. A parallel measurement, however, will yield the desired information, including the effects of distributed capacitance.

d. Proceed according to steps a., b., and c. above.

e. The capacitance required to tune the coil at the measuring frequency is simply,

$$C = C_2 - C_2$$

This measurement accounts for distributed capacitance and provides the same information with respect to tuning capacitance as would a direct connection to the COIL terminals.

D. SERIES MEASUREMENTS.

1. GENERAL.

Low impedance components, which include low value resistors, small coils, and large capacitors, are measured in series with the measuring circuit. Figure III-3 shows this connection. The specimen to be measured is placed in series with a reference coil between the LO terminal and the low potential end of the reference coil. A heavy shorting strap should be employed to short-circuit the unknown component while a reference condition is established. The strap can then be opened, or removed, and the measuring circuit re-resonated. This procedure permits the specimen to be physically connected even though it is electrically out of the circuit and eliminates possible errors by maintaining the relative positions of the work coil and unknown component. If production measurements require this connection, it is advisable to construct a simple jig to provide terminals for the unknown specimens and a shorting plug to establish reference values of C, Q, and frequency. Such a jig will also facilitate laboratory measurements. Two 6-32 inserts are located near the measuring-circuit terminals for the mounting of special Q Meter jigs.

2. SMALL RESISTORS.

A small resistor connected in series with a work coil will lower the *indicated* Q and thus produce information for the calculation of the resistance. The higher this resistance, the greater the reduction of Q. The resistance must be sufficient to make ΔQ equal 5, but not large enough to reduce the *indicated* Q below 10. Within these limits, a range of resistance shown in Figure D can be measured.

The following procedure is recommended.

a. Set the oscillator controls to the desired measuring frequency. Adjust the XQ controls for a suitable MULTIPLY Q BY reading, preferably X1.

b. Connect a suitable work coil and the unknown resistor in series and place a shorting strap across the resistor. Connect the series combination to the COIL terminals with the strapped resistor next to the LO terminal.

The work coil should be selected so that larger resistors are measured with small values of resonating capacitance and smaller resistors are measured with large values of resonating capacitance.

c. Resonate the measuring circuit with the resistor shorted. Mentally note the value of Q_1 .

d. Set the ΔQ coarse control to the approximate value of Q₁. Lift the lever key to the ΔQ position and adjust the fine ΔQ BALANCE control for a ΔQ reading of zero. Recheck the tuning with the lever key in this position for exact resonance (indicated by maximum deflection to the right). If necessary, reset the ΔQ zero.

e. Release the lever key and remove the short from across the resistor. Restore resonance and again lift the lever key to the ΔQ position. Carefully recheck the tuning for resonance and read the change in Q on the ΔQ (red) cale. Multiply this value by the reading on the MUL'11PLY Q BY meter.

The parameters of the resistor are:

24

$$R_s = \frac{\left(\frac{C_1}{C_2}\right)Q_1 - Q_2}{\omega C_1 O_1 O_2} \quad (ohms) \quad (10)$$

If R_s is very small and Q_2 approximates Q_1 , it is recommended that the value of Q_2 be obtained by subtracting ΔQ from the measured value of Q_1 . The reactance of the resistor may be found from,

$$X_{*} = \frac{(C_1 - C_2)}{\omega C_1 C_2}$$
 (ohms) (11)

If the resistor is purely resistive, $C_2 = C_1$, the equation for resistance reduces to,

$$R_{s} = \frac{\Delta Q}{\omega C_{1}Q_{1}Q_{2}} \qquad (ohms)$$

Other equations can be found in Table I.

3. SMALL INDUCTORS.

Measurement of small coils at relatively low frequencies cannot be made directly at the COIL terminals. The following series method is recommended.

a. Set the oscillator controls to the desired measuring frequency.

b. Connect the unknown coil in series with the work coil, between the LO terminal and the low-potential end of the work coil. Provide a heavy shorting strap, which may be placed across the unknown coil.

c. With the shorting strap connected across the coil, adjust the resonating capacitor for resonance and note C_1 . The work coil selected should allow C_1 to be about 400 $\mu\mu f$.

d. Remove the short from across the unknown coil and restore resonance by decreasing the resonating capacitor. Note C_2 . The inductance may be found from,

$$L_{s} = \frac{(C_{1} - C_{2})}{\omega^{2}C_{1}C_{2}}$$
 (henries) (12)

If the Q of the coil is required, it may be calculated from,

$$Q = \frac{Q_1 Q_2 (C_1 - C_2)}{C_1 Q_1 - C_2 Q_2}$$
(13)

4. LARGE CAPACITORS.

The series measuring method is also suitable for the measurement of large capacitors. The procedure is similar to that given for small inductors with the following exceptions.

a. A large resistor should be connected across the unknown capacitor to provide a d-c grid return for the Q voltmeter tube. 10 megohms should be satisfactory for most applications.

b. The initial setting of resonating capacitance should be just low enough so that the addition of the unknown capacitor in series with the work coil will not require a value of C₂ greater than 460 $\mu\mu$ f in order to restore resonance to the measuring circuit. In general, C₁ need not be less than about 200 $\mu\mu$ f.

c. The effective capacitance of the series capacitor may be calculated using the equation,

$$C_* = \frac{C_1 C_2}{(C_2 - C_1)} \quad (farads) \quad (14)$$

The Q of the capacitor may be found with Eq. (13).

This measuring technique is also convenient for finding the self-resonant frequency of by-pass capacitors. At that frequency the impedance of the capacitor is a minimum owing to series resonance between the capacitance and the lead inductance.

The self-resonant frequency of the capacitor can be found by alternately connecting and disconnecting the shorting strap while the frequency is increased in relatively large increments until a frequency is reached where C_2 (strap removed) is less than C_1 (capacitance shorted). Now decrease the frequency in smaller increments until C_2 equals C_1 . The impedance of the capacitor is resistive at this frequency (f_0) and equals,

$$R_s = \frac{\Delta Q}{\omega C_1 Q_1 Q_2} \qquad (ohms)$$

For example, a 0.01 μ f paper tubular capacitor with 2 inch leads (total length) was found to be resonant at 5.2 MC. The impedance at this frequency was only 0.19 ohms (resistive).

E. RULES FOR THE CORRECTION OF ERRORS.

When circumstances call for measurements of a high degree of accuracy, the following corrections should be made in the order listed and partially corrected values used in each succeeding step.

1. DIRECT CONNECTION OF COILS.

a. Q and R_s

Correct indicated Q for:

(1) Q voltmeter conductance;

$$r = \frac{Q_i}{1 - \frac{Q_i G_v}{\omega C}}$$
(5.4)

(Usually negligible if $C \ge 100 \ \mu\mu f$ and $Q \le 150$, between 500 KC and 30 MC.)

(2) Insertion resistance:

$$Q_e = \frac{Q_i}{1 - \frac{\omega C Q_i}{50}}$$

(See Figure V-1 for limits of Q in error by 5 percent for attendant values of C and frequency.)

(3) Distributed capacitance;

$$C_{d} = \frac{C_{1}}{\left(\frac{f_{o}}{f_{1}}\right)^{2} - 1}$$

(See Figure A for a guide concerning the importance of $C_{d.}$)

Q METER TYPE 260-A

. b. L

Correct the measured inductance for:

(1) Internal inductance;

 $L_{e} = L_{meas.} - L_{m}$ (Requires correction only if $L \leq 0.5 \ \mu h.$)

(2) Distributed capacitance

true inductance =
$$L_e\left(\frac{C}{C+C_d}\right)$$

(Usually negligible only if $L \leq 1.0 \ \mu h$.)

2. PARALLEL CONNECTION.

a. R_p

No correction needed below 20 MC. Above 20 MC, if the internal inductance, L_e , is not negligible compared with the effective inductance of the work coil, correct the value of resonating capacitance, C, for that portion of residual inductance which appears between the CAP terminals, using the following equation.

$$\frac{\text{effective}}{\text{capacitance}} = \frac{C}{1 - \frac{\omega L_e}{\left(\frac{1}{\omega C}\right)}} = \frac{C}{1 - \omega^2 L_e C}$$
(15)

Use this value of effective capacitance in place of C

in the equation
$$R_{\rm p} = \frac{Q_{\rm i}Q_{\rm p}}{\omega C_{\rm I}\Delta Q}$$

b.
$$X_n$$
, C_n , and L_n

No corrections needed, except as noted above for R_p . Values of both C₁ and C₂ should be corrected using equation 15 and substituting in the following:

$$X_{p} = \frac{1}{\omega(C_{2}-C_{1})}$$

$$C_{p} = C_{1} - C_{2}, \text{ and}$$

$$L_{p} = \frac{1}{\omega^{2}(C_{2}-C_{1})}$$

c. Q

Same as for X_p .

3. SERIES CONNECTION.

a. R_s

Same as for R_p . Use effective capacitance in place of C in the equation

$$R_s = \frac{\left(\frac{C_1}{C_2}\right)Q_1 - Q_2}{\omega C_1 Q_1 Q_2}$$

b.
$$X_s$$
, L_s , and C_s

Same as for X_p . When necessary, use effective values of C, and C₂ in the following:

$$X_s = \frac{C_1 - C_2}{\omega C_1 C_2}$$
$$L_s = \frac{C_1 - C_2}{\omega^2 C_1 C_2}$$
$$C_s = \frac{C_1 C_2}{C_2 - C_2}$$

The distributed capacitance of a test coil that requires measurement by the series method is usually so small that the true inductance and effective inductance of the coil are essentially equal at the measuring frequency. In a few cases, however, correction may be necessary.





and a second second

المعالمين المعالمين المحالي المعالمين المعالمين المعالمين المعالمين المعالمين المعالمين المعالمين المعالمين الم المحالي المعالمين الم المحالي المعالمين الم

en la Transministra de Caracteria de Caracteria de Caracteria de Caracteria de Caracteria de Caracteria de Cara Compositivo de Caracteria d

BOONTON RADIO CORPORATION

TABLE I

FORMULAS FOR CALCULATING Q AND IMPEDANCE PARAMETERS FROM PARALLEL AND SERIES MEASUREMENTS

Parallel Measurements

Effective Q of Unknown

$$Q = \frac{Q_1 Q_2 (C_2 - C_1)}{\Delta Q C_1}$$
(8)

Effective Parallel Resistance of Unknown

$$R_{p} = \frac{Q_{1}Q_{2}}{\omega C_{1} \Delta Q} \tag{5}$$

Effective Parallel Reactance of Unknown

$$X_{p} = \frac{1}{\omega(C_{2} - C_{1})} \tag{6}$$

Effective Parallel Inductance of Unknown

$$L_{p} = \frac{1}{\omega^{2}(C_{2}-C_{1})}$$
(9)

Effective Parallel Capacitance of Unknown

and the state of the second second

$$C_{p} = C_{1} - C_{2} \tag{7}$$

Note 1: In Eq. (6) the sign of the quantity $(C_2 - C_1)$ indicates the type of effective reactance. A positive quantity results from an inductive reactance and a negative sign from a capacitive reactance.

Note 2: Disregard the sign of the quantity $(C_2 - C_1)$ in Eq. (8) above.

Sec. 14

and costs

and the stand of the

Series Measurements

Effective Q of Unknown

$$Q = \frac{Q_1 Q_2 (C_1 - C_2)}{C_1 Q_1 - C_2 Q_2}$$
(13)

Effective Series Resistance of Unknown

$$R_{s} = \frac{\left(\frac{C_{1}}{C_{2}}\right)Q_{1} - Q_{2}}{\omega C_{1}Q_{2}Q_{2}}$$
(10)

Effective Series Reactance of Unknown

$$X_{s} = \frac{C_{1} - C_{2}}{\omega C_{1} C_{2}}$$
(11)

Effective Series Inductance of Unknown

$$L_{s} = \frac{C_{1} - C_{2}}{\omega^{2} C_{1} C_{2}}$$
(12)

Effective Series Capacitance of Unknown

$$C_{s} = \frac{C_{1}C_{2}}{C_{2}-C_{1}}$$
(14)

Note 1: In Eq. (11) the sign of the quantity (C_1-C_2) indicates the type of effective reactance. A positive quantity results from an inductive reactance and a negative sign from a capacitive reactance.

Note 2: Disregard the sign of the quantity $(C_1 - C_2)$ in Eq. (13) above.

and a second state of the second s Second second

ເມືອງ ເຮັດໃຫ້ເປັນສາດ ແລະ ເຊື້ອງ ເ ເພື່ອງ ເຊື້ອງ TABLE II

FORMULAS RELATING SERIES AND PARALLEL COMPONENTS

an shi si

BIBLIOGRAPHY

Many measuring techniques have evolved around the Q Meter since its introduction by the Boonton Radio Corporation in 1934. While these measurements are too specialized to present in an instruction book, it was considered desirable to include a bibliography of Q Meter measurements and related subjects. We will welcome having any omissions brought to our attention and invite correspondence concerning new applications for Q Meters.

The Boonton Radio Corporation is indebted to those engineers and technicians whose contributions to the literature have advanced the art of Q Meter measurements and wish to offer our thanks to the entire engineering profession for the world-wide acceptance given to BRC Q Meters.

GENERAL Q METER THEORY

(CALIBRATION AND CORRECTION OF ERRORS)

V. V. K. Rao, "The Q Meter and Its Theory," Proc. I.R.E., p. 502; Nov., 1942.

I. Bady, "Calibration of Q Meter, Model 160-A," Signal Corps Report, March, 1943.

W. F. Lovering, "On the Measurement of the Residual Parameters of a Q Meter," Philo. Mag., Feb., 1944.

Aircraft Radio Laboratory Engineering Report No. 371 (War Department), "Derivation of Q Meter Formulae and Limits of Application to Fixed Frequency Impedance Measurements," August, 1944.

D. M. Hill, "Measurement of the Internal Inductance of the Q Meter Circuit of the 160-A Q Meter," BRC Report No. 1549, Oct., 1944.

I. Bady, "Notes on Increasing the Accuracy and Usefulness of the Boonton Q Meter Model 160-A," Signal Corps Report, Sept., 1945.

G. F. Barnett, "Method for Extending Range of Q Meter," Elect. World, p. 78, March, 1946.

H. G. M. Spratt, "Q Meters," Wireless World, p. 7, Jan., 1949.

A. C. Lynch, "Improved Accuracy with a Q Meter by the Use of Auxiliary Components," Elect. Eng., p. 91, March, 1949.

Cathode Ray, "Q — How Many Kinds Are There?", Wireless World, p. 267, July, 1949.

R. E. Lafferty, "Q Meter Correction Chart for Q Voltmeter Loading," p. 43, Tele-Tech, Oct., 1952.

R. E. Lafferty, "Q Meter Correction Chart for Distributed Capacitance," p. 63, Tele-Tech, Nov., 1952.

Bureau of Standards Circular C-47, "Radio Instruments and Measurements," p. 133.

R. F. Field and D. B. Sinclair, "A Method for Determining the Residual Inductance and Resistance of a Variable Air Condenser at Radio Frequencies," Proc. I.R.E., Feb., 1936.

R. G. Medhurst, "HF Resistance and Self-Capacitance of Single-Layer Solenoid," Wireless Engineer, Feb. and March, 1947.

Q MEASUREMENTS

C. J. Franks, "Values of Q for Various Component Parts," Electronics, p. 126, April, 1935.

NAMES OF A DESCRIPTION OF A

28

A. W. Barber, "The Resultant Q of Tuned Circuits," Radio Eng., July, 1937.

I. Bady, "Measurement of Q of High Capacity Condensets by the Series-Parallel Method," Signal Corps Report, March, 1943. E. L. Hall, "VHF Behavior of Radio Components," Electronics, March, 1944.

L. E. Pepperberg, "Determining Q of Capacitors," Electronics, p. 146, Sept., 1945.

R. S. Naslund, "Optimum Q and Impedance of RF Inductors," QST, July, 1941.

"Nomograph for Q Meter," Electr. Ind., p 90, Sept., 1945.

W. J. Spaven, "High Q Measurement," Electronics, p. 166, Nov., 1952.

INDUCTANCE AND IRON CORES

E. Measing, "Coil Testing Methods for Use in Radio Plants," Electronics, p. 248, August, 1935.

D. Pollack, "The Design of Inductance for Frequencies Between 4 and 25 mc," Electrical Eng., Sept., 1937.

D. E. Foster and A. E. Newlon, "Measurement of Iron Cores at Radio Frequencies," Proc. I.R.E., p. 266, May, 1941.

W. J. Polydoroff and A. J. Klapperich, "Effective Permeability of High Frequency Iron Cores," Radio, p. 38, Nov., 1945.

A. I. Forbes Simpson, "The Design of Small Single Layer Coils," Electrical Eng., p. 353, Nov., 1947.

"Basic Theory for Ohmite Frequency Rated RF Chokes," Ohmite News, Feb., 1948.

R. E. Lafferty, "Extended Q Meter Measurements," Electronics, Nov., 1951.

E. Both, "Magnetic Powdered Cores for Military Communication," Tele-Tech, p. 36, August, 1952.

National Bureau of Standards Technical Bulletin, "Calibration of Magnetic Materials," Tele-Tech, Jan., 1953.

W. J. Polydoroff, "Powdered Magnetic Cores," Tele-Tech, p. 69, Feb., 1953.

W. T. Cocking, "Q and Inductance," Wireless World, Nov. and Dec., 1949.

H. A. Wheeler, "Inductance Chart for Solenoid Coil," Proc. I.R.E., p. 1398, Dec., 1950.

General Analine and Film Corp. Brochure, "Bibliography on Iron Cores."

Peter H. Haas, "A Radio-Frequency Permeameter," Journal of Research of the National Bureau of Standards, p. 221, Vol. 51, No. 5, November, 1953.

CAPACITANCE AND DIELECTRIC MEASUREMENTS

H. A. Snow, "Losses in Mica and Simple Test Procedure," Radio Eng., Feb., 1937.

A. W. Barber, "Simplified Dielectric Loss Measurements," Radio Eng., July, 1937.

J. R. Townsend, "Testing, Grading, Classifying, and Quality Control of Mica," BTL, August, 1943.

D. M. Hill, "Q Meter for Power Factor and Dielectric Constant," Electr. World, Oct., 1943.

JAN-C-5 Specification: "Capacitors, Mica-Dielectric, Fixed," Nov., 1944.

I. Bady, "Notes on Increasing the Accuracy and Usefulness of the Boonton Q Meter, Model 160-A," Signal Corps Report, Sept., 1945.

T. Hazen, "Dielectric Properties vs. Temperature of Thermosetting Molding Preforms at Radio Frequencies," Electrochem. Soc., Vol. 9, p. 1443, 1946. K. G. Coutlee, "Judging Mica Quality Electrically," Trans. A.I.E.E., Vol. 64, pp. 735-740.

G. N. Howatt, "Dielectric Properties of Steatite Porcelain," Jour. Am. Ceramic Soc., May, 1946.

A. P. Wangsgard and T. Hazen, "The Q Meter for Dielectric Measurement on Polyethylene and Other Plastics at Frequencies up to 50 mc," Electrochem. Soc., Vol. 90, pp. 361-375, Oct., 1946.

Amer. Soc. for Testing Materials, D-150: "Power Factor and Dielectric Constant of Electrical Insulating Materials."

A. H. Scott and H. L. Curtis, "Edge Correction in the Determination of Dielectric Constant," Jour. of Research, Nat. Bureau of Standards, Vol. 22, pp. 747-775, June, 1939.

J. F. Price, "Effectiveness of By-Pass Capacitors at VHF," Comm. Feb., 1948.

E. W. Greenfield, "Refresher for Dielectric Calculations," Electrical Eng., Oct., 1943.

RESISTANCE

I. Bady, "Notes on Increasing the Accuracy and Usefulness of the Boonton Q Meter, Model 160-A," Signal Corps Report, Sept., 1945.

R. E. Lafferty, "Extended Q Meter Measurements," Electronics, Nov., 1951.

R. Miedke, "Q Meter Impedance Charts," Electronics, p. 112, Jan., 1950.

H. A. Wheeler, "Formulas for Skin Effect," Proc. I.R.E., Sept., 1942.

R. G. Medhurst, "HF Resistance and Self-Capacitance of Single-Layer Solenoids," Wireless Eng., Feb. and Mar., 1947.

TRANSFORMERS

L. E. Pepperberg, "Coupling Coefficient Chart," Electronics, July, 1945.

"Q Meter Method of Determining Actual Coupling to Critical Coupling in IF Transformer," JWL of TWA, Radio Engrg. Rpt. No. RER14, Aug. 45.

S. G. Feldman and M. Goldstein, "Measuring Coupling Coefficients in Tuned RF Transformers," Electronics, Dec., 1950. R. E. Lafferty, "RF Coupling Nomograph," Electronics, p. 166, Oct., 1952. P. M. Honnell, "Note on Measuring Coupling Coefficient," Radio, p. 41, Feb., 1945.

C. B. Aiken, "Two-Mesh Coupled Circuit Filters," Proc. I.R.E., Feb., 1937.

"Inductive Coupling of RF Coils," BRC Report, April, 1953.

TRANSMISSION LINES

Ballantine Laboratories, "Measurement of High Frequency Lines," Electronics, April, 1938.

C. Stewart, Jr., "The S Function Method of Measuring Attenuation of Coaxial Radio Frequency Cable," Technical Paper A.I.E.E. 45-134, Oct., 1944.

C. Stewart, Jr., "A Method of Measuring Attenuation of Short Lengths of Coaxial Cable," Proc. I.R.E., p. 946, Jan., 1945.

C. C. Fleming, "Measuring Coaxials at Ultra High Frequencies," BTL, Bell Labs Record, Jan., 1946.

ANTENNAS

G. L. Haller, "Constants of Fixed Antennas on Aircraft," Proc. I.R.E., April, 1938.

G. L. Haller, "Aircraft Antennas," Proc. I.R.E., p. 357, August, 1942.

E. F. Kiernan, "Transport Aircraft Antenna Characteristics," Electronics, Dec., 1944.

W. S. Bachman, "Loop Antenna Coupling Transformer Design," Proc. I.R.E., p. 865, Dec., 1945.

J. E. Browder and V. J. Young, "Design Values for Loop-Antenna Input Circuits," Proc. I.R.E., May, 1947.

E. M. Kendell, "Receiver Loop-Antenna Design Factors," Comm. Nov., 1945.

SPECIAL MEASUREMENTS

29

B. N. Prakash, "On the Measurement of Negative Impedances with a Q Meter," Electrotechniques, pp. 69-73, Dec., 1946.

H. A. Bierwirth and C. N. Hoyler, "Radio Frequency Heating Applied to Wood Gluing," Proc. I.R.E., Oct., 1943.

W. D. George, M. C. Selby, and R. Scolink, "Precision Measurement of Electrical Characteristics of Quartz Crystal Units," Proc. I.R.E., p. 1122, Sept., 1948.

NO XQ METER TYPE 260-A

ELECTRICAL COMPONENTS

here heights

- L-

Construction of the Construction

والمتحقق والمحمور

OSCILLATOR

5 - 5 - 4 -

| | SYMBOL | BRC PART NO. | DESCRIPTION |
|-------|---------------|-----------------|---|
| | C-101 | 82216 | Capacitor, fixed; mica; 250 $\mu\mu$ f; $\pm 10\%$; 500 VDCW; button type |
| | C-102 | 82115 | Capacitor, fixed; ceramic; 47 $\mu\mu$ f; $\pm 2.5\%$; NPO; 600 VDCW |
| | C-103 | | Capacitor, variable; pyrex tubular; 1-8 µµf |
| - | C-104 | | Capacitor, fixed; ceramic; 33 $\mu\mu$ f; $\pm 2.5\%$; NPO; 600 VDCW |
| | C-105 | | Capacitor, variable; pyrex tubular; 1-12 $\mu\mu f$ |
| | C-106 | 82428 | Capacitor, fixed; Hi K ceramic; .01 μ f; +80%, -20%; 600 VDCW |
| | C-107 | 82306 | Capacitor, fixed; Hi K ceramic; 1000 µµf; +80%, -20%; 600 VDCW |
| | C-108 | 82216 | Capacitor, fixed; mica; 250 $\mu\mu f$; $\pm 10\%$; 500 VDCW; button type |
| | C-109 | 82114 | Capacitor, fixed; ceramic; 33 $\mu\mu$ f; $\pm 2.5\%$; NPO; 600 VDCW |
| | C-110 | 84090 | Capacitor, variable; pyrex tubular; 1-12 µµf |
| | C-111 | 82132 | Capacitor, fixed; ceramic; 47 $\mu\mu$ f; $\pm 5\%$; N330; ± 500 PPM |
| | C-112 | 84089 | Capacitor, variable; pyrex tubular; 1-8 µµf |
| . 1 | C-113 | 82306 | Capacitor, fixed; Hi K ceramic; 1000 µµf; +80%, -20%, 600 VDCW |
| | C-114 | 82216 | Capacitor, fixed; mica; 250 $\mu\mu f$; $\pm 10\%$; 500 VDCW; button type |
| | C-115 | 82033 | Capacitor, fixed; ceramic; 22 $\mu\mu$ f; $\pm 2\%$; NPO; ± 60 PPM; 500 VDCW |
| | C-116 | 84090 | Capacitor, variable; pyrex tubular; 1-12 µµf |
| | C-117 | 82132 | Capacitor, fixed; ceramic; 47 $\mu\mu$ f; $\pm 5\%$; N330; ± 500 PPM |
| | C-118 | 82000 | Capacitor, fixed; ceramic; 5 $\mu\mu$ f; \pm 5%; \pm 2 PPM |
| . • 1 | C-119 | 84090 | Capacitor, variable; pyrex tubular; 1-12 µµf |
| | C-120 | 82120 | Capacitor, fixed; ceramic; 100 $\mu\mu$ f; $\pm 20\%$; 350 VDCW |
| | C-121 | 82000 | Capacitor, fixed; ceramic; 5 µµf; ±5%; ±2 PPM word? apartment? |
| | C-122 | 84090 | Capacitor, variable; pyrex tubular; 1-12 µµf |
| | C-123 | 82117 | Capacitor, fixed; ceramic; 68 $\mu\mu$ f; $\pm 20\%$; 500 VDCW |
| | C-124 | 82010 | Capacitor, fixed; ceramic; 10 $\mu\mu f$; $\pm 10\%$ |
| | C-125 | 84089 | Capacitor, variable; pyrex tubular; 1-8 µµf |
| | C-126 | B301691 | Capacitor, variable; air; dual; 12.5-480 µµf; 9.5-240 µµf |
| | C-127 | 82033 | Capacitor, fixed; ceramic; 22 $\mu\mu$ f; $\pm 2\%$; NPO; ± 60 PPM; 500 VDCW |
| | C-128 | 83001 | Capacitor, fixed; mica; 0.1 μ f; $\pm 10\%$; 400 VDCW |
| | C-129 | A300552 | Capacitor, variable; air; 1.8 to 8.6 µµf |
| • | C-130 | 82428 | Capacitor, fixed; Hi K ceramic; .01 µf; +80%, -20%; 600 VDCW |
| | C-131 | 82318 | Capacitor, fixed; feed through ceramicon; 1500 $\mu\mu f$; $\pm 20\%$ |
| | C-132 | 82318 | Capacitor, fixed; feed through ceramicon; 1500 $\mu\mu f$; $\pm 20\%$ |
| | C-133 | 82318 | Capacitor, fixed; feed through ceramicon; 1500 $\mu\mu f$; $\pm 20 \%$ |
| | C-134 | 82318 | Capacitor, fixed; feed through ceramicon; 1500 $\mu\mu f$; $\pm 20\%$ |
| | L-101 | A85537 | Choke, RF; 12 μ hy |
| | L -102 | A85592 | Choke, RF; 50 µhy |
| | R-101 | 80186 | Resistor; fixed; composition; 1000Ω ; $\pm 10\%$; $\frac{1}{2}$ W |
| | R-102 | 80143 | Resistor; fixed; composition; 680Ω ; $\pm 10\%$; $\frac{1}{2}$ W |
| | R-103 | 80279 | Resistor; fixed; composition; 3300Ω ; $\pm 10\%$; 1 W |
| | R-104 | 80385 | Resistor; fixed; composition; 10 K Ω ; $\pm 10\%$; $\frac{1}{2}$ W |
| | R-105 | 80332 | Resistor; fixed; composition; 10 K Ω ; $\pm 10\%$; 1W |
| | R-106 | 80186 | Resistor; fixed; composition; 1000Ω ; $\pm 10\%$; $\frac{1}{2}$ W |
| | R-107 | 80143 | Resistor; fixed; composition; 680Ω ; $\pm 10\%$; $\frac{1}{2}$ W |
| | R-108 | 80530 | Resistor; fixed; composition; 150 K Ω ; $\pm 10\%$; 1 W |
| | R-109 | 80562 | Resistor; fixed; composition; 68 K Ω ; $\pm 10\%$; 1 W |
| | R-110 | 80527 | Resistor; fixed; composition; 150 K Ω ; $\pm 5\%$; $\frac{1}{2}$ W |
| | R-1 11 | 80279 | Resistor; fixed; composition; 3300Ω ; $\pm 10\%$; 1 W |
| | R-112 | 80186 | Resistor; fixed; composition; 1000Ω ; $\pm 10\%$; $\frac{1}{2}$ W |
| | R-1 13 | 80143 | Resistor; fixed; composition; 680Ω ; $\pm 10\%$; $\frac{1}{2}W$ |
| · • | R-1 14 | 80562 | Resistor; fixed; composition; 68 K Ω ; $\pm 10\%$; 1 W |
| | R -115 | 80273 | Resistor; fixed; composition; 1500Ω ; $\pm 5\%$; $\frac{1}{2}$ W |
| 11.1 | 1 | 1 | |

BOONTON RADIO CORPORATION

OSCILLATOR (Continued)

| SYMBOL | BRC Part No. | DESCRIPTION |
|--------------|-----------------|--|
| JIMBOL | | |
| R-116 | 80332 | Resistor; fixed; composition; 10 K Ω ; $\pm 10^{\prime\prime}$; 1W |
| R-117 | 80562 | Resistor; fixed; composition; 68 K Ω ; $\pm 10^{\circ}$; 1 W |
| R-118 | 80273 | Resistor; fixed; composition; 1500Ω ; $\pm 5\%$; $\frac{1}{2}$ W |
| R-119 | 80273 | Resistor; fixed; composition; 1500Ω ; $\pm 5^{\circ}$; $\frac{1}{2}$ W |
| R-120 | 80062 | Resistor; fixed; composition; 100Ω ; $\pm 5^{c}$; $\frac{1}{2}$ W |
| R-121 | 80190 | Resistor; fixed; composition; 220Ω ; $\pm 10\%$; 1 W |
| R-122 | 80032 | Resistor; fixed; composition; 33Ω ; $\pm 5C_c$; $\frac{1}{2}$ W |
| R-123 | A80516 | Resistor; fixed; composition; 100 K Ω ; $\pm 10\%$; $\frac{1}{2}$ W |
| R-124 | A80170 | Resistor; fixed; composition; 470Ω ; $\pm 5\%$; $\frac{1}{2}$ W |
| V-101 | | 5763 tube |
| | | Q CIRCUIT |
| C-201A, | | |
| C-201B | C301752 | Capacitor, variable; air; 30-460 µµf |
| C-202 | 82428 | Capacitor, fixed; Hi K ceramic; .01 μ f; +80%, -20%; 600 VDCW |
| C-203 | 82428 | Capacitor, fixed; Hi K ceramic; .01 μ f; +80%, -20%; 600 VDCW |
| J-201 | 301742 | Connector, female; UG-535/U |
| M-201 | B301416 | Meter; "Multiply Q by" |
| P-201 | A94156 | Connector, male; UG-88/U |
| R-201 | A80673 | Resistor, fixed; 100 megohm; $\pm 15\%$ at DC |
| R-202 | A301887 | Resistor, fixed; Annular type; $.02\Omega$; $\pm 1\%$ |
| R-203 | 80015 | Resistor, fixed; WW; $\pm 1\%$ (to be selected) |
| R-204 | 80015 | Resistor, fixed; WW; $\pm 1\%$ (per spec. #A302229) |
| TC-201 | 565-A | Thermocouple Unit |
| • | й. | |
| | | |
| • • • | | Q VOLTMETER |
| C-301 | 83071 | Capacitor, fixed; flat plate ceramic; 0.1μ f; $+80\%$, -20% ; 600 VDCW |
| C-302. | 83019 | Capacitor, fixed; metallized paper; $0.1 \ \mu f$; $+30\%$, -20% ; 200 VDCW |
| M-301 | B301415 | Meter, "Circuit Q" |
| R-301 | 80498 | Resistor, fixed; WW; 22 K Ω ; $\pm 1\%$; $\frac{1}{2}$ W |
| R-302 | 80295 | Resistor, fixed; WW; 3.5 K Ω ; $\pm 1\%$; $\frac{1}{2}$ W |
| R-303 | A80148 | Resistor, fixed; composition; 1000Ω ; $\pm 5\%$; $\frac{1}{2}$ W |
| R-304 | 80294 | Resistor, fixed; film type; 1300Ω ; $\pm 2\%$; $\frac{1}{2}$ W |
| R-305 | 80419 | Resistor, fixed; WW; 32 K Ω ; ± 1 $\frac{6}{2}$; 1 W |
| R-306 | A81211 | Resistor, variable; WW; 3 KO; 2W |
| R-307 | A81217-2 | Resistor, variable; WW; 15002, 502, 502 triple section |
| R-308 | A81211 | Resistor, variable; WW; 3 K12; 2 W |
| R-309 | 80499 | Resistor, fixed; WW; 39 K Ω ; ± 1 G ; $\frac{1}{2}$ W |
| R-310 | A81330 | Resistor, variable; WW; 10 KΩ; 2 W |
| R-311 | A81122 | Resistor, variable; WW; 200Ω |
| R-312 | A81123 | Resistor, variable; WW; 7509; SDA serial \$ 206 and up |
| R-312 | 80129 | Resistor, fixed; composition; 5102; 1/2 W; serial # 6 through 205 |
| S-301 | A301758 | Switch, Lever General Control MCT-1 P-3 |
| V-301 | 91004-1 | BRC Type 535-A (Supersedes 105-A) |

Q METER TYPE 260-A

POWER SUPPLY

| SYMBOL | BRC PART NO. | DESCRIPTION |
|----------------|-------------------|--|
| C-401 | 83102 | Capacitor, fixed; electrolytic; 40 μ f; 450 VDCW |
| F-401 | 93667 95011 | Fuse holder Fuse, 1 ampere; type 3AG |
| I-401 | A 303876 90904 | Lamp socket, miniature bayonet Lamp S-47 |
| J-401 J-402 | 301754 301755 | Socket, 6 prong; Jones % S-306-AB Socket, 4 prong; Jones % S-304-AB |
| L-401 | A301769 | Filter choke; 10 hy; 80 ma; 240 ohms |
| P-401 P-402 | 301749 301756 | Connector, male; Jones P-306-CCT; 6 prong Connector, male; Jones P-304-CCT; 4 prong |
| R-401 | 80389 | Resistor, fixed; composition; 4.7 K Ω ; $\pm 5\%$; 2 W |
| R-402 | 80420 | Resistor, fixed; composition; 33 K Ω ; $\pm 5\%$; 2 W |
| R-403 | 80420 | Resistor, fixed; composition; 33 K Ω ; $\pm 5\%$; 2 W |
| R-404 | A81211 | Resistor, variable; WW; 3 KΩ; 2 W; SDA |
| R-405 | A81418 | Resistor, variable: WW; dual 40 K; $\pm 10\%$; 40 W; w/switch |
| T-401 | B301757 | |
| V-401 | | 6X4 Tube |
| V-402 | | 0B2 tube |
| V-403 | | 0A2 tube |
| X7D (01 | 405000 | |

VR-401 A85028 Voltage stabilizer



- . -



a de la companya de la

260A-2

REFERENCE DESIGNATION INDEX

| | Designation | Stock Number | The second se |
|-------------------|------------------------------|-------------------------------------|---|
| × | C101 | 0160-0425 | C: fxd, mica, 250 $\mu\mu$ F, ±10%, 500 vdcw, button type |
| | C102 | 0160-0491 | C: fxd, cer, 47 $\mu\mu$ F, ±2.5%, NPO, 600 vdcw |
| | C103 | 0121-0078 | C: var, pyrex tubular, 1-8 $\mu\mu$ F |
| | C104 | 0160-0705 | C: fxd, cer, 33 $\mu\mu$ F, ±2.5%, NPO, 600 vdcw |
| | C105 | 0121-0083 | C: var, pyrex tubular, 1-12 $\mu\mu$ F |
| | C106 | 0160-0992 | C: fxd, Hi K cer, $.01 \mu$ F, $+80\%$, -20% , 600 vdcw |
| | C107 | 0150-0050 | C: fxd, Hi K cer, 1000 $\mu\mu$ F, $+80\%$, -20% , 600 vdcw |
| | C108 | 0160-0425 | C: fxd, mica, 250 $\mu\mu$ F, $\pm10\%$, 500 vdcw, button type |
| | C109 | 0160-0705 | C: fxd, cer, 33 $\mu\mu$ F, $\pm2.5\%$, NPO, 600 vdcw |
| | C110 | 0121-0083 | C: var, pyrex tubular, $1-12 \ \mu\mu$ F |
| | C111 | 0160-0440 | C: fxd, cer, 47 $\mu\mu$ F, ±5%, N330, ±500 PPM |
| | C112 | 0121-0078 | C: var, pyrex tubular, 1-8 $\mu\mu$ F |
| | C113 | 0150-0050 | C: fxd, Hi K cer, 1000 $\mu\mu$ F, +80%, -20%, 600 vdcw |
| | C114 | 0160-0425 | C: fxd, mica, 250 $\mu\mu$ F, ±10%, 500 vdcw, button type |
| | C115 | 0160-0438 | C: fxd, cer, 22 $\mu\mu$ F, ±2%, NPO, ±60 PPM, 500 vdcw |
| | C116 | 0121-0083 | C: var, pyrex tubular, 1-12 $\mu\mu$ F |
| | C117 | 0160-0440 | C: fxd, cer, 47 $\mu\mu$ F, ±5%, N330, ±500 PPM |
| | C118 | 0160-0748 | C: fxd, cer, 5 $\mu\mu$ F, ±5%, ±2 PPM |
| | C119 | 0121-0083 | C: var, pyrex tubular, 1-12 $\mu\mu$ F |
| | C120 | 0160-0443 | C: fxd, cer, 100 $\mu\mu$ F, ±20%, 350 vdcw |
| | C121 | 0160-0748 | C: fxd, cer, 5 $\mu\mu$ F, ±5%, ±2 PPM |
| | C122 | 0121-0083 | C: var, pyrex tubular, 1-12 $\mu\mu$ F |
| | C123 | 0160-0442 | C: fxd, cer, 68 $\mu\mu$ F, ±20%, 500 vdcw |
| | C124 | 0160-0436 | C: fxd, cer, 10 $\mu\mu$ F, ±10% |
| | C125 | 0121-0078 | Cap, var, pyrex tubular, 1-8 $\mu\mu$ F |
| | C126 | 0121-0089 | C: var, air, dual, 12. 5-480 $\mu\mu$ F, 9.5-240 $\mu\mu$ F |
| | C127 | 0160-0438 | C: fxd, cer, 22 $\mu\mu$ F, ±2%, NPO, ±60 PPM, 500 vdcw |
| | C128 | 0160-0760 | C: fxd, mica, 0.1 μ F, ±10%, 400 vdcw |
| | C129 | 0121-0092 | C: var, air, 1.8-8.6 $\mu\mu$ F |
| | C130 | 0160-0992 | C: fxd, Hi K cer, .01 μ F, +80%, -20%, 600 vdcw |
| te strandski seri | C131 | 0160-0734 | C: fxd, feed through caramicon, $1500 \ \mu\mu$ F, $\pm 20\%$ |
| | C132 | 0160-0734 | C: fxd, feed through ceramicon, $1500 \ \mu\mu$ F, $\pm 20\%$ |
| | C133 | 0160-0734 | C: fxd, feed through ceramicon, $1500 \ \mu\mu$ F, $\pm 20\%$ |
| | C134 | 0160-0734 | C: fxd, feed through ceramicon, $1500 \ \mu\mu$ F, $\pm 20\%$ |
| | C201A, B | 00260-60021 | C: var, air, $30-460 \ \mu\mu$ F |
| | C202 | 0160-0992 | C: fxd, Hi K cer, $.01 \mu$ F, $+80\%$, -20% , 600 vdcw |
| | C203 | 0160-0992 | C: fxd, Hi K cer, $.01 \mu$ F, $+80\%$, -20% , 600 vdcw |
| | C301 | 0160-0704 | C: fxd, flat plate cer, 0.1μ F, $+80\%$, -20% , 600 vdcw |
| | C302 | 0160-0168 | C: fxd, metallized paper, 0.1μ F, $+30\%$, -20% , 200 vdcw |
| | C401 | 0180-0024 | C: fxd, electrolytic, 400 F, 450 vdcw |
| | F401 | 2110-0001 | Fuse, 1 amp, type 3AG, 115 vac operation |
| | F401 | 2110-0012 | Fuse, 1/2 amp, type 3AG, 230 vac operation |
| | 1401 | 2140-0009 | Lamp, S47 |
| | J201 J401 J402 J403 | 1251-0408 1251-0011 1251-0148 | Connector, RF, female, UG-535/U, not field replaceable, P/O calibrated thermocouple TC201 Socket, 6 prong, Jones S-406AB Socket, 4 prong, Jones S-304AB Receptacle, 3 prong, ac line |
| | L101 | 00260-80006 | Choke, RF, 12 μ hy |
| | L102 | 5080-1701 | Choke, RF, 50 μ hy |
| | L401 | 9110-0096 | Choke, filter, 10H. 80 ma, 240 dc ohms |

and the second second second second second second second

۰.

, 清水行

RINE CA

REFERENCE DESIGNATION INDEX

| Reference Designation | Stock Number | Description |
|---|-------------------------------------|--|
| M201 | 1120-0333 | Meter, multiply Q By |
| M301 | 1120-0332 | Meter, Circuit Q |
| P201 | 1250-0061 | Connector, RF, male, UG88/U |
| P401 | 1251-0407 | Connector, male, Jones 8306CC |
| P402 | 1251-0010 | Connector, male, Jones P304CC |
| R101 | 0687-1021 | R: fxd, comp, 1000 ohms, ±10%, 1/2 w |
| R102 | 0687-6811 | R: fxd, comp, 680 ohms, ±10%, 1/2 w |
| R103 | 0640-3321 | R: fxd, comp, 3300 ohms, ±10%, 1/2 w |
| R104 | 0687-1031 | R: fxd, comp, 10K ohms, ±10%, 1/2 w |
| R105 | 0690-1031 | R: fxd, comp, 10K ohms, ±10%, 1 w |
| R106 | 0681-1021 | R: fxd, comp, 1000 ohms, $\pm 10\%$, 1/2 w |
| R107 | 0687-6811 | R: fxd, comp, 680 ohms, $\pm 10\%$, 1/2 w |
| R108 | 0690-1541 | R: fxd, comp, 150K ohms, $\pm 10\%$, 1 w |
| R109 | 0690-6831 | R: fxd, comp, 68K ohms, $\pm 10\%$, 1 w |
| R110 | 0686-1545 | R: fxd, comp, 150K ohms, $\pm 5\%$, 1/2 w |
| R111 | 0640-3321 | R: fxd, comp, 3300 ohms, ±10%, 1 w |
| R112 | 0687-1021 | R: fxd, comp, 1000 ohms, ±10%, 1/2 w |
| R113 | 0687-6811 | R: fxd, comp, 680 ohms, ±10%, 1/2 w |
| R114 | 0690-6831 | R: fxd, comp, 68K ohms, ±10%, 1 w |
| R115 | 0686-1525 | R: fxd, comp, 1500 ohms, ±5%, 1/2 w |
| R116 | 0690-1031 | R: fxd, comp, 10K ohms, ±10%, 1 w |
| R117 | 0690-6831 | R: fxd, comp, 68K ohms, ±10%, 1 w |
| R118 | 0680-1525 | R: fxd, comp, 1500 ohms, ±5%, 1/2 w |
| R119 | 0686-1525 | R: fxd, comp, 1500 ohms, ±5%, 1/2 w |
| R-120 | 0686-1015 | R: fxd, comp, 100 ohms, ±5%, 1/2 w |
| R121 | 0690-2211 | R: fxd, comp, 220 ohms, ±10%, 1 w |
| R122 | 0686-3305 | R: fxd, comp, 33 ohms, ±5%, 1/2 w |
| R123 | 0687-1041 | R: fxd, comp, 100K ohms, ±10%, 1/2 w |
| R124 | 0686-4715 | R: fxd, comp, 470 ohms, ±5%, 1/2 w |
| R201 | 0732-0001 | R: fxd, comp, 100 megohms, ±15% at dc |
| R202 R203, 204 R301 R302 R303 | 0811-0292 0811-0290 0686-1025 | R: fxd, annular type, .02 ohm, ±1%, P/O calibrated thermocouple TC201 R: fxd, W.W. P/O calibrated thermocouple TC201 R: fxd, WW, 22K ohms, ±1%, 1/2 w R: fxd, WW, 3.5k ohms, ±1%, 1/2 w R: fxd, comp, 1000 ohms, ±5%, 1/2 w |
| R304 | 0727-0944 | R: fxd, film type, 1300 ohms, ±2%, 1/2 w |
| R305 | 0811-0289 | R: fxd, WW, 32K ohms, ±1%, 1 w |
| R306 | 2100-0829 | R: var, WW, 3K ohms, 2 w |
| R307 | 00260-80003 | R: var, WW, 1500 ohms, 50 ohms, 50 ohms triple section |
| R308 | 2100-0829 | R: var, WW, 3K ohms, 2 w |
| R309 | 0811-0291 | R: fxd, WW, 39K ohms, ±1%, 1/2 w |
| R310 | 2100-0828 | R: var, WW, 10K ohms, 2 w |
| R311 | 2100-0844 | R: var, WW, 200 ohms |
| R312 | 2100-0845 | R: var, WW, 750 ohms, SDA serial#206 and up |
| R312 | 0686-5115 | R: fxd, comp, 510 ohms, 1/2 w, serial #6 through 205 |
| R401 | 0692-4725 | R: fxd, comp, 4.7K ohms, 5%, 2 w |
| R402 | 0770-0006 | R: fxd, comp, 15K ohms, 5%, 2 w |
| R404 | 2100-0829 | R: var, WW, 3K ohms, 2 w |
| R405A,B | 2100-0843 | R: var, WW dual, 40K ohms, includes Power on Switch |

an her geberetegete her her a all the

260A-2

1.10

260A-2

• •

21.8Q

an X. Martin a Ark

. . .

REFERENCE DESIGNATION INDEX

.

۰.

- - - - -

.. -

.

1

| Reference Designation | Stock Number | Description |
|--------------------------------------|---|---|
| S301 | 3100-0800 | Switch, Lever General Control MCT-1 P-3 |
| T401 | 9100-0255 | Transformer, Power |
| TC201 | 00260-60076 | Thermocouple Unit, calibrated. Includes R202-204, C202, C203. Specify instrument serial number when ordering |
| V101 V301 V401 V402 V403 | 1923-0003 00260-80005 1930-0016 1940-0007 1940-0004 | Tube, type 5763 Tube, RCA 1659, special manufacture. Selected. Tube, type 6X4 Tube, type OB2 Tube, type OA2 |
| VR401 | 9100-0265 | Voltage Stabilizer |
| XF401 | 1400-0084 | Fuse holder |
| XI401 | 1450-0099 | Lamp socket. Miniature bayonet. |
| XV101 XV301 XV401,403 | 1200-0019 1200-0015 1200-0131 | Socket, tube, 9 PIN Socket, tube, 6 PIN Socket, tube, 7 PIN |
| | • • | Undesignated or Mechanical Parts |
| | 00250-60041 00260-60017 00260-60018 00260-60019 00260-60020 | Wiper contact. Replaces 00250-00040.* Coil and Cradle Assy, range 1 and 8 Coil and Cradle Assy, range 2 and 3 Coil and Cradle Assy, range 4 and 5 Coil and Cradle Assy, range 6 and 7 |
| | 00260-60035 00260-20012 00260-60009 0370-0023 0370-0028 | Binding Post Assy, includes 4 binding posts, teflon insulator, mounting plate Binding Post, finger nut Thermocouple Cable Assy Knob - AQ BALANCE (Fine) Knob - Vernier Drive (Frequency) - Q ZERO ADJUST - XQ FINE - Vernier Drive (Capacitor) |
| | 0370-0029 | - Vernier Drive (Q Capacitor) - Vernier Drive (Q Capacitor) Knob - XQ COARSE |
| | 0370-0038 0370-0044 0370-0173 00260-60039 | Knob - Frequency Control Knob - Q Capacitor Knob - Frequency Range Knob - ΔQ BALANCE (Coarse) (includes dial) |
| | | *00250-00040 has a 45 degree tab. To replace, use a solder lug and 00250-00041 with tab removed |
| | | |

| <u>ىدىك سىغىرى ئۇر.</u> | <u>. Ali shi ka maraka na </u> | | | | |
|-----------------------------|---------------------------------------|----------------|-------|------|--|
| | | | | | |
| | | | | | |
| | | · | | | |
| | | | | | |
| 5. | | | | | |
| | · · · · · · · · · · · · · · · · · · · | a sector a sec | · - · | | |
| | | | | | |

| | | 1 | | |
|--|------|-------------|-----------|--|
| | | · · · · | 5. Z · •. | |





• •

.

2. A set of a set of the set

KA CARLAN SA

Section Section

MANUAL CHANGES

MODEL: 260A

Manual Serial Prefixed: not applicable

HP Part No .: none

To adapt this manual to instruments with other serial prefixes check for errata below, and make changes shown in tables.

Instrument Serial Prefix. Make Manual Changes

Instrument Serial Prefix Make Manual Changes

| All | 1 |] | |
|-------|----------|---|--|
| 1034 | 1, 2 |] | |
| 1207 | 1,2,3 |] | |
| 1234A | 1 thru 4 | | |

 Δ New or revised item.

CHANGE 1.

Add: Reference Designation Index to manual.

Note

The three pages attached to this Manual Change are a Reference Designation Index for the 260A Q-Meter, manufactured by Hewlett-Packard under the Boonton Radio Co. trade name. This information replaces the Electrical Components list given in the instruction manual for this instrument.

Identify replacement parts by their Hewlett-Packard stock numbers as given in this Manual Change, and address your order or inquiry to your Hewlett-Packard Sales Office.

To order thermocouple unit TC201, or meter M301, include the instrument serial number with your order.

CHANGE 2.

Reference Designation Index

| page 2. | change: | I401 to | 1450-0433 | Lampholder, white |
|---------|---------|---------|-------------|---------------------|
| | • | J403 to | 1251-2357 | Connector, ac power |
| | add: | W401 | 8120-1348 | Cable Assembly, ac |
| | | S402 | 3101 - 1234 | Switch, slide |

CHANGE 3

The standard colors for this instrument are now mint gray (for front panel) and olive gray (for all other surfaces). Option X95 designates use of the former color scheme of light gray and blue gray. Option A85 designates use of a light gray front panel with olive gray used for all other external surfaces. New Part Numbers are shown below:

| DESCRIPTION | HP PART NO. | | | |
|---------------|-------------------------|-------------|-------------------------------|--|
| | STANDARD C | ption A85 | Option X95 | |
| Front Panel | 00260-00047 00260-00044 | | Refer to Manual Parts List | |
| Cabinet Ass'y | 00260-60078 | 00260-60078 | | |

CHANGE 4:

Thermocouple Unit TC201 has been redesigned so that the same assembly now used in new production can be used as a replacement in any 260A or 260AP regardless of its serial number. The new assembly can be replaced only in its entirety, no individual components are field replaceable. -On the attached Reference Designation Index, change the HP Stock No. from 00260-60076 to 00260-60079. Also add the note, "not field replaceable", to the listings of C202, C203, and R202-R204. A Service Note detailing the replacement and calibration procedures for the new assembly is available. Its number is P-00260-60079.

On the attached Reference Designation Index, change the Stock No. of L102 from 5080-1701 to 9100-1630, and change the listed inductance to 51μ H.

2-5-73



SERVICE NOTE

260 A - 2

260A Q METER

Reference Designation Index

All Serials

The three pages attached to this service note are a Reference Designation Index for the 260A Q Meter, manufactured by Hewlett-Packard under the Boonton Radio Co. trade name. This information replaces the Electrical Components list given in the instruction manual for this instrument.

Identify replacement parts by their Hewlett-Packard stock numbers as given in this service note, and address your order or inquiry to your Hewlett-Packard Sales Office.

To order thermocouple unit TC201, or meter M301, include the instrument serial number with your order.

D Europe: 64 Route des Acecias, Geneve, Switzerland, Cable "HEWPACKSA" Tel: (022) 49.81.80

| $\frac{1}{2} \left(\frac{1}{2} \right) = \frac{1}{2} \left(\frac{1}{2} \right) \left(\frac{1}{2}$ | X | |
|--|---|---|
| | | and the second secon |
| | | |
| | | and the second |
| | | and a second second In the second |



- South and the second se

はならい

Section Section

EDE STREAM STREET STREET STREET STREET



SALES & SERVICE OFFICES

AFRICA, ASIA, AUSTRALIA

AMERICAN SAMOA Calculators Only-Oceanic Systems Inc. P.O. Box 777 Pago Pago Bayfront Road Pago Pago S6793 Tel: 633-5513 Cable: OCEANIC-Pago Pago

ANGOLA ANGOLA Telectra Equipamentos Eléctricos, S.A.R.L. R. Barbosa Rodrigues, 42-PDT.º Caixa Postal, 6487 Luanda. Tel: 35515/6 Cable: TELECTRA Luanda AUSTRALIA Hewiet-Packard Australia Pty. Ltd. 31-41 Joseph Street Blackburn, Victoria 3130 P.O. Box 36 Doncaster East, Victoria 3109 Tel: 89-5351 Telex: 31-024 Cable: HEWPARD Melbourne Cable: REWPARD Meloduri Hewlett-Packard Australia Pty. Ltd. 31 Bridge Street Pymble New South Wales, 2073 Tel: 449-6566 Telex: 21551 Cable: HEWPARD Sydney Hewlett-Packard Australia Hewlett-Packard Australia Pty. Ltd. 153 Greenhilt Road Parkside, 5063, S.A. Tel: 272-591 Telex: 82536 ADEL Cable: HEWPARD ADELAIDE Hewlett-Packard Australia Pry. Ltd. 141 Stirling Highway Nedlancta: W.A. 6009 Tel: 85-5455 Telex: 93859 PERTH Cable: HEWPARD PERTH Hewlet-Packard Australia Pry. Ltd. Province-rackard Australia Prv. Ltd. 121 Wollongong Street Fyshwick, A.C.T. 2609 Tel: 95-3733 Teles: B2650 Canberra Cable: HEWPARD CANBERRA Hewlett Packard Australia Pty. Ltd. Stit Floor Teachers Union Building 495-499 Boundary Street Spring-Hill, 4000 Queensland Tel: 29-1544 Tel:: 42133 BRISBANE

GUAM Medicat/Pocket Calculators Only Guam Medicat Supply, Inc. Jay Ease Building, Room 210 P.O. Box 8947 Temuning 96911 Tel; 545-4513 Cable: FARMED Guam Labe: Exkined Glam HONG KONG -Schmidt & Co.(Hong Kong) Ltd. PO. 30x 227 Connalight Centre 38th Rior Soft Rior Commupht Read, Central Hong Kong Tei: H-35291-5 Tele:: 74765 SCHMC HX Cable: SCHMIDTCO Hong Kong-INDIA Blue Star Ltd. Kasturi Buildings Jamshedji Tata Ad. Bornbay 400 020 Tel: 29 50 21 * Telex: 2155 Cable: BLUEFROST Blue Star Ltd. Sahas 414/2 Vir Savarkar Marg Prabhadevi Bornbay 400 025 Tele: 4578 87 Telex: 4993 Cable: FROSTBLUE Cable: PRUSTALUE Blue Star Ltd. Band Box House Prabhadevi Bompey 400 025 Tel: 45 73 01 Telex: 3751 Cable: BLUESTAR Blue Star Ltd. 14/40 Civil Lines Kanpur 208 001 Tel: 6 38 82 Telex: 292 Cable: BLUESTAR Blue Star Ltd. 7 Hare Street P.0. 80x 506 Celcutte 700 001 Tel: 23-0131 Telex: 7655 Cable: SLUESTAR Blue Star Ltd. 7th & 8th Floor 7th & 8th Floor Bhandari House 97 Nehru Place New Delhi 110024 Tel: 634770 & 635166 Telex: 2453 Cable: BLUESTAR Cable: BLOESTAR Blue Star Ltd. Blue Star House 11/11A Magarath Road Bangalore 560 025 Tel: 55568 Tel: 55568 Tel: 430 Cable: BLUESTAR

Blue Star Ltd. Meeakshi Mandiran xxx1678 Mahatma Gandhi Rd. Cochin St2059, 32161, 32282 Tel:x 2065, 32161, 32282 Tel:x: 2065-514 Cable: BLUESTAR www.BLUESTAR Blue Star Ltd. 1-11717 Sarojini Devi Road Secundersbad 500 003 Tei: 70126, 70127 Cable: BLUEFROST Teiter; 459 Bise Star Ltd. 2/34 Kodambakkan High Road Madras 500034 Tel: 82056 Teler: 041-379 Cable: BLUESTAR Blue Star Ltd. Nathraj Mansions 2nd Floor Bistupur Jamshedpur B31 001 Tel: 7383 Cable: BLUESTAR Telex: 240 INDONESIA BERCA Indonesia P.T. P.Q. 80x 495 1st Floor JL, Cikini Raya 61 Jakarta Tel: 56038, 40369, 49886 Telex: 42895 Cable: BERCACON BERCA Indonesia P.T. 53 JL, Rava Gubeng Surabaya Tel: 44309 ISRAEL ISFRAEL Bectronics & Engineering Div. of Motorola Israel Ltd. 15. Kremenetski Street P.O. Box 25015 Tel-Aviv Tel: 03-389 73 Telex: 33569 Cable: BASTEL Tel-Aviv JAPAN JAPAN Yokogawa-Hewlett-Packard Ltd. Ohashi Bullding 1-53-1 Yoyogi Shibaya-ku, Tokyo Tel: 03-370-2281/92 Telex: 232-2024/HP Cable: YHPMARKET TOX 23-724 Gable: THPMARke1 TUR 23-724 Yokogawa-Hewlett-Packard Ltd, Nissei Ibaraki Building 2-B Kasuga 2-chrome, Ibaraki-shi Caaka,567 Tel: (0726) 23-1643 Telex: 5332-385 YHP OSAKA Yokogawa-Hewlett-Packard Ltd, Tanigawa Buliding 2-24-1 Tsuruya-choo Kanagawa-k Yokohama, 221 Tei: 045-312-1252 Tei:x: 382-3204 YHP YOK Yokonya-Newlett-Bodiard Ltd Yokogawa-Hewlett-Packard Ltd, Mito Mitsui Building 105, 1-chrome, San-no-maru Mito, Ibaragi 310 Tel:: 0292-25-7470 Yokogawa-Hewlett-Packard Ltd, Inoue Building 1348-3. Asahi-cho, 1-chome Atsugi, Xanagawa 243 Tet: 0452-24-0452 Yokogawa-Hewlett-Packard Ltd. Inoue Building 1348-3, Asahi-cho, 1-chome Ataugi, Kanagawa 243 Tel: 0452-24-0452 Yokogawa-Hewlett-Packard Ltd. Kimura Building 3rd Floor 20 2-chome, Tsukuba Kumagaya, Saitama 360 Tel: 0485-24-6563 Technical Engineering Services (E.A.)Ltd., P.O. Box 18311 Nairobi Tek 557726/556762 Cable: PROTON Medical Only International Aeradio(E.A.)Ltd., P.O. Box 19012 Natrobi Arport Natrobi Tel: 036055/56 Tel:ex: 22201/22301 Tetex: 22201722301 KOREA Samsung Electronics Co., Ltd. 20th Fl. Dongbang Bidg, 250, 2-KA, C.P.O. Box 2775 Taepyung-Ro, Chung-Ku Seoul Tetex: 22575 Tetex: 22575 Tetex: 223/3 MALAYSIA Teknik Mutu Sda: Bhd. 2 Lorong 13/5A Section 13 Petaling Jaya, Selangor Tet: Kuala Lumpur-54994 Telex: MA 37605 Protel Engineering P.O. Box 1917 Lot 259, Satok Road Kuching, Sarawak Tel: 2400 MOZAMBIQUE MOZAMBICDE A.N. Goocalves, Lta. 162, 1º Apt. 14 Av. D. Luis Caixa Postal 107 Lourenco Marques Tel: 27091, 27114 Telex: 5-203 Negon Mo

Hewlett-Packard (N.Z.) Ltd. 4-12 Cruickshank Street Kilbirnie, Weifington 3 Mailing Address: Hewlett-Packard (N.Z.) Ltd. P.O. Box 9443 Courtney Place Weilington Tel: 877-199 Telex: NZ 3839 Cable: HEWPACK Wellington Hewlett-Packard (N.Z.) Ltd, Pakuranga Professional Centre 267 Pakuranga Highway 80x 51092 Tel: 569-651 Telex: NZ 3839 Cable: HEWPACK,Auckland Cable: HEWPACK Aucoland Analytical/Medical Only Medical Supplies N.Z. Ltd, Scientific Division 79 Cartion Gene Rd., Newmarket P.O. Box 1234 Auckland Tet: 75-289 Teltex: 2558 MEDISUP Cable: DENTAL Auckland Auckland Cable: DENTAL Auckland Analytical/Medical Only Medical Supplies N.Z. Ltd. P.O. Box 1994 147-161 Tory St. Weillington Tel: 850-799 Telex: 3838 Cable: DENTAL, Wellington Cable: DENTAL, Wellington Analytical/Medical Only Medical Supplies N.Z. Ltd. P.O. Box 309 239 Stammore Road Christchurch Tel: 892-019 Cable: DENTAL, Christchurch Analytical/Medical Only Medical Supplies N.Z. Ltd, 303 Great King Street P.O. Box 233 Dunedin Tel: 88-817 Cable: DENTAL Dunedin NIGERIA The Electronics The Electronics Instrumentations Ltd. N6B/770 Oyo Road Cluseun House P.M.B. 5402 Ibadan Tel; 61577 Telex; 31231 TEIL, Nigeria Cable: THETEIL Ibadan The Electronics Instrumenta-tions Ltd. 144 Agege Motor Road, Mushin P.O. Box 6545 Lagos Cable: THETEIL Lagos

NEW ZEAF AND

PAKISTAN Mushko & Company, Ltd. Oosman Chambers Abdullah Haroon Road Karachi-3 Tel: 511027, 512927 Telex: KR84 Cable: COOPERATOR Karachi Mushko & Company, Ltd. Cable: GOOPERATOR Rarac Mushko & Company, Ltd. 388, Satellite Town Rawalpindi Tel: 41924 Cable: FEMUS Rawalpindi PHILIPPINES The Opline Advanced Systems The Unline Advanced Sy Corporation Filcapital Bidg, 11th Floor, Ayala Ave, Makati, Rizat Tel; 85-34-91, 85-35-81 Telex; 3274 ONLINE RHODESIA Field Technical Sales 45 Kelvin Road North 2.0, 90x 3458 Salieburg Salisbury Tel: 705231 (5 lines) Telex: RH 4/22 SINGAPORE SINGAPORE Hewiter Packard Singapore (Pte.) 1:d. Buk: 2: 6th Floor, Jalan Buk: Meran Redhill Industrial Estate Alexandra P. 0. Box 58, Singapore Tels: HESG RS 21486 Cable: HEWPACK, Singapore Cable: HEWPACK. Singapore SOUTH AFRICA Hewlett-Packard South Africa (PN). Ltd. Private Bag Wendywood Sandton, Transvaal 2144 Hewlett-Packard House Daphne Street, Wendywood, Sandton, Transvaal 2144 Tel: 802-104016 Telex: SA43-782JH Cable: HEWPACK JOHANNESBURG Hewlett-Packard South Africa (Pty.), Ltd, P.O. Box 120 P.O. Box 120 Howard Place, Cape Province, 7450 Pine Park Center, Forest Drive, Pinelands, Cape Province, 7405 Tel: 53-7955 thu 9 Telex: 57-0006 Hewlett-Packard South Africa (Pty.), Ltd. P.O. Box 37099 Overport, Durban 4067 641 Ridge Road, Durban Durban, 4001 Tel: 88-7478/9

TAIWAN Hewlett-Packard Far East Ltd., Taiwan Branch 39 Chung Shina West Road Sec. 1. 7m Rioor Taipei Tei: 3819160-4 (5 Lines) Teiex: 21224 HEWPACK Cablet HEWPACK TAIPEI Heriter Branch Far Far Het Hewiet-Packard Far East Ltd. Taiwan Branch 68-2. Chung Cheng 3rd. Road Kaohalung Tel: (07) 242318-Kaohalung Tet: (0/) 2423 (2430-Aduishung Analytical Ooly San Kwang Instruments Co., Ltd., No, 20, yung Sui Road Taipet, 100 Tet: 3715/71-4 (5 lines) Teter: 2258 SANKWANG Cable: SANKWANG TAIPEI Made Jank Man (Jan Car TANZANA Medical Only International Aeradio (E.A.). Ltd. P.O. Box 861 Daressalaam Tel: 21251 Ext, 265 Telex: 41030 THAILAND UNIMESA Co., Ltd. Ecom Research Building Banglock Banglock Tel: 932387, 930338 Cable: UNIMESA Bangkok UGANDA Medical Only International Aeradio(E.A.), Ltd., 2.0, Box 2577 Kampala Tel: 54388 Cable: INTAERIO Xampala ZAMBIA R.J. Tilbury (Zambia) Ltd. P.O. Box 2792 Lusaka Tel: 73793 Cable: ARJAYTEE, Lusaka OTHER AREAS NOT LISTED, CONTACT: Hewlet-Packard Intercontinental

CANADA

C 42133 BRISBANE

ALBERTA ALBERTA Hewiett-Packard (Canada) Ltd: 11620A - 168 Street Edmonton TSM 319 Tel: (403) 452-3670 TWX: 610-831-2431 EDTH Hewlett-Packard (Canada) Ltd. 915-42 Ave S.E. Suite 102 310-42 Ave S.E. Suit Calgary T2G 1Z1 Tel: (403) 287-1672 Twx: 610-821-6141

BRITISH COLUMBIA Hewlett-Packard (Canada) Ltd, 837 E. Cordova Street Vancouver V5A 3R2 Tel: (604) 254-0531 TWX: 510-922-5059 VCR

MANITOBA Hewlett-Packard (Canada) Ltd. 513 Century St. James 5t. James Winnipeg R3H 0L8 Tel: (204≻786-7581 TWX: 610-671-3531

Yokogawa-Hewlett-Packard Ltd. Nakamo Building 24 Kani Sasajima-cho Nakamura-ku, Nagoya , 450 Tel: (052) 577-5171

NOVA SCOTIA Hewlett-Packard (Canada) Ltd. 800 Windmill Road P.O. Box 9331 Dartmouth 82Y 326 Tak: 1000 459 7920 Tel: (902) 469-7820 TWX: 610-271-4462 HFX

ONTABLO Hewiett-Packard (Ganada) Ltd. 1785 Woodward Or. Oftawas K2C 0P9 Ter: (613) 225-6530 TWX: 610-562-8968 Hewlett-Packard (Canada) Ltd. 6877 Goreway Drive Misalisaaruga L4V 1M8 Tel: (416) 678-9430 TWX: 610-492-4246 QUEBEC Hewlett-Packard (Canada) Ltd. 275 Hymus Blvd. Pointe Claire H9R 167 Tel: (514) 697-422 TWX: 610-422-3022 TLX: 05-821521 HPCL

Telex: 6-7954 Cable: HEWPACK

FOR CANADIAN AREAS NOT LISTED: Contact Hewlett-Packard (Canada) Ltd. in Mississauga.

CENTRAL AND SOUTH AMERICA

ARGENTINA Hewlett-Packard Argentina

Hewlett-Packard Argentina S.A. Av. Leandro N, Alem 822 - 12° 1001Buences Alfres Tel: 31-6053,45,6 and 7 Telex: Public Booth Nº 9 Cable: HEWPACK ARG

BOLIVIA Stambuk & Mark (Belivia) Ltda. Av. Mańscal, Santa Cruz 1342 Le Pez Tel: 40625, 53163, 52421 Telex: 3560014 Cable: BUKMAR

BRAZIL Hewlett-Packard do Brasil I.E.C. Ltda. Avenida filo Negro, 980 Alphaville 06400 Bartierta Sao Paulo Tel: 429-2148/9:429-2118/9 Harvett-Packard Go Brasil I.E.C. Ltda. Rug Padre Chagas, 32 90000-Pórto Alegre-RS Tel: (0512) 22-2998, 22-5621 Cable: HEWPACk polto Alegre

Hewlett-Packard do Brasil I.E.C. Ltda. Rua Sigueira Campos, 53, 4* andar-Copeacbana 20000-Rio de Janeiro-GB Tet: 257-82-9-3-000 (021) Tetex: 39-212-1905 HEWP-BR Cable: HEWPACK Rio de Janeiro CHILE CHILE Calcagni y Metcalle Lida. Alameda 580-01, 807 Casilla 2118 Santiago, 1 Tel: 398613 Telex: 3520001 CALMET Cable: CALMET Santiago

Medical Only General Machinery Co., Ltda. Paraguay 494 Casilla 13910 Santlago Tel: 31123, 31124 Cable: GEMCO Santiago

COLOMBIA COLOMBIA Instrumentación Hennik A. Langebaek & Xier S.A. Carrera 7 No. 48-75 Apartado Aéreo 6287 Bogota, I. D.E. Tel: 59-88-77 Cable: AARIS 60gota Telez: 044-400 COSTA BICA Cientifica Costarricense S.A. Calle Central, Avenidas 1 y 3 Apartado 10159 San José Tel: 21-86-13 Cable: GALGUR San José ECUADOR ECUADOR Medical Only A.F. Viscaino Compañía Ltda. Av. Rio Amazonas No. 239 P.O. Box 2925 Guito Tel: 242-150,247-033/034 Cable: Astor Quito

Calculators Only Computatoras y Equipos Electrónicos 990 Toledo (y Cordero) Quitto Tel: 525-982 Telex: 02-2113 Sagita Ed Cable: Sagita-Ouito FI. SALVADOR EL SALVADON Instrumentadon y Procesamiento Electronico de el Salvador Bulevar de los Heroes II-48 Sen Salvador Tel: 252787 GUATEMALA IPESA Avenida La Reforma 3-48. Zona 9 Guatemain City Tel: 53627, 54786 Telex: 4192 Teletro-Gu

NICARAGUA

NICARASCA Roberto Terán G. Apartado Postal 689 Edificio Terán Managua Tel: 25114, 23412,23454 Cable: ROTERAN Managua

MEXICO Hewiett-Packard Mexicana. S.A. de C.V. Torres Adalid No. 21. 11^s Piso. Col. del Valle Mexico 12. D.F. Tel: (905) 543-42-32 Telex: 017-74-507 PARAGUAY Z.J. Melamed S.R.L. Divisidir. Aparatos y Equipos Médicos Divisidir. Aparatos y Equipos Científicos y de Investigación P.O. Box 676 Chile-482, Edificio Victoria Hewlett-Packard Mexicana. S.A. de C.V. Ave, Constitución No. 2184 Monterrey, N.L. Tei: 48-71-32, 48-71-84 Telex: 038-843

Asunción Tel: 4-5069, 4-6272 Cable: RAMEL PERU Compañía Electro Médica S.A. Los Flamencos 145 San Isidro Casila 1030 Lima 1 Tei: 41-4325 Cable: ELMED Lima

Cable: HUTERAN Managua PANAMA Electronico Balboa, S.A. P.O. Box 4929 Calle Samuel Lewis Cuided de Panama Tel: 64-2700 Tel: 3431103 Curunda. Canal Zone Cable: ELECTRON Panama

PUERTO RICO Hewlett-Packard Inter-Americas Puerto Rico Branch Office Calle 272. Uto. Country Club Carolina D0639 Tei: (309) 762-7355/7455/7655 Telex: HPIC-PR 3450514 TA Ca Te

UFIUGUAY Pablo Ferrando S.A. Comercial e Industrial Avenida Italia 2877 Casilla de Correo 370 Montevideo Tel: 40-3102 Cable: RADIUM Montevideo Cable: RADIUM Montevideo VENEZUELA Hewlett-Packard de Venezuela Aparado 5033, Caracas 105 Editios Segre Tercera Transversal Los Ruices Norte Caracas 107 Tet: 35-04-7, 35-00-84, 35-00-55, 35-00-31 Telex: 251-86 HEWPACK Cable: HEWPACK Caracas

FOR AREAS NOT LISTED, CONTACT: FOR AREAS NOT LISTEL Hewlett-Packard Inter-Americas 3200 Histriew Ave. Parlo Atto. California 94304 Tel: (415) 493-1501 TWX: 910-373-1250 Cable: HEWPACK Palo Atto Teles: 034-8300, 034-8493

Hewlet-Packard Intercontine 3209 Hillview Ave, Palo Atto. California 94304 Tel: (415) 493-1501 TWX: 910-373-1267 Cable: HEWPACK Palo Atto Telex: 034-8300, 034-8493

. . .

• • •

EUROPE, NORTH AFRICA AND MIDDLE EAST

AUSTRIA AUSTRIA Hewlett-Packard Ges.m.b.H. Handelskai 52 P.O. box 7 A-1205 Vienna Tel: (0222) 35 15 21 to 27 cable: HEWPAK Vienna Telex: 75923 hewpak a

Teter: 75923 newpak a BEL GIUM Hewtett-Packard Benelux S.A.N.V. Avenue de Col-Vert, 1. (Groenkraagiaan) 5-1170 Brussels Tet: (02) 672 22 40 Cable: PALOBEN Brussels Tetex: 23 494 paloben bru CYPRUS CYPHUS Kypronics 19, Gregorios & Xenopoulos Rd. P.O. Sox 1152 CY-Nicosia Tei: 45628/29 Cable: KYPRONICS PANDEHIS Telex: 3018 CZECHOSLOVAKIA Vyvojova a Provozni Zakladna Vyznamných Ustavu v Bechovicích CSSR-25097 Bechovice u Prahy (d) 89 93 41 Telex: 121333 DDR Entwicklungslabor der TU Dresden Forschungsinstitut Meinsberg DDR-7305 Waldheim/Meinsberg Tel: 37 567 Telex: 518741

Firma Forgber Schlegelstrasse 15 1040 Berlin Tel: 28 27 411 Telex: 112889 DENMARK Newet-packard A/S Datavej 52 DK-3460 Birkerod Tel: (02) 81 65 40 Cable: HEWPACK AS Telex: 166 40 hpas Telex: 166 40 npas Hewlett-Packard A/S Navervei 1 DK-8500 Silkeborg Tel: (06) 82 71 66 Telex: 165 40 hpas Cable: HEWPACK AS

Gaure: newPACK AS FINLAND Hewtert-Packard OY Nahkahousunte 5 P.0. Box 6 SF-00211 Helsinki 21 Ter: 6923031 Cable: HEWPACKOY Helsinki Telex: 12-1563 FRANCE Hewiett-Packard France Ouartier de Courtaboeuf Boite Postale No. 6 F-91401 Orsay Cédex Tei: (1) 907 78 25 Cable: HEWPACK Orsay Telex: 500048 Hewlett-Packard France "Le Saquin" Chemin des Mouilles Boite Postale No. 12 F-69130 Ecutity Tel: (78) 33 81 25. Cable: HEWPACK Ecuty Telex: 310617

Hewlett-Packard France Agence Régionale Pércentre de la Cépière Chemin de la Cépière, 20 F-31300 Toulouse-Le Mirali Tel;(61) 40 11 12 Cable: HEWPACK 51957 Telex: 510957 Hewlett-Packard France Agence Régionale Aéroport principal de Marseille-Marignane Marsone-marignane F-13721Marignane Tel: (91) 89 12 36 Cable: HEWPACK MARGN Telex: 410770 Hewlett-Packard France Agence Régionale 63, Avenue de Rochester Bolte Postale F-35014 Rennes Cédex Tel: (99) 35 33 21 Cable: HEWPACK 74912 Tetex: 740912 Hewlett-Packard Franca Hewlett-Packard France Agence Régionaie 74. Aliée de la Robertsau F67000 Strasbourg Tel: (88) 35 23 20/21 Telex: 890141 Cable: HEWPACK STRBG Hewlett-Packard France Agence Régionale Agence Hegonale Centre Vauban 201, rue Colbert Entrée A2 F-59000 Lille Tel: (20) 51 44 14 Telex: 820744 GERMAN FEDERAL REPUBLIC REPUBLIC Newlett-Packard GmbH Verniebszentrale Frankfurt Bernerstrasse 117 Posttach 550 140 D-5000 Frankfurt 55 Tel: (0611) 50 04-1 Cebie: HEVPACKSA Frankfurt Telex: 04 13249 hptfmd Hewlett-Packard GmbH Telex: 04 13249 hptmd Hewlett-Packard GmbH Technisches Buero &bblingen Herrebergerstrasse 110 D-7030 Boblingen, Wärttemberg Tel: (07031) 667-1 Cable: HEPAK Böblingen Talere 07766737 bie Telex: 07265739 bbr Telex: 07265739 bbn Hewiett-Packard GmbH Technisches Buero Düsseldorf Emanuel-Leutze-Str.1 (Seestem) D-4000 Düsseldorf Tel: (0211) 59 71-1 Telex: 085/86 533 hpdd d Helex: (045)/85 533 hpdf d Hewlett-Packard GmbH Technisches Buero Hamburg Wendenstrasse 23 D-2000 Hamburg 1 Tel: (040) 24 13 93 Cable: HEWPACKSA Hamburg Telex: 21 63 032 hphh d Hewlett-Packard GmbH Technisches Buero Hannover Am Grossmarkt 5 D-3000 Hannover 91 Tel: (0511) 46 60 01 Telex: 092 3259 Hewiett-Packard GmbH Hewiett-Packard GmbH Technisches Buero Nuremberg Neumeyer Str. 90 D-8500 Nuremberg Tel: (0911) 55 30 83/85 Telex: 0523 850

Hewlett-Packard GmbH Technisches Buero München Unterhachinger Strasse 28 ISAR Center D-8012 Ottobrunn Tel: (089) 601 30 51/7 Cable: HEWPACKSA München Telex: 0524985 Hewlet: 0524985 Hewlet:-Packard GmbH Technisches Buero Berlin Keith Strasse 2-4 D-1000 Berlin 30 Tel: (030) 24 90 86 Telex: 18 3405 hpbin d GREECE GREECE Kostas Karayannis 18. Ermou Street GR-Athens 126 Tel: 3237731 Cable: RAKAR Athens Telex: 21 59 62 rkar gr Analytical Only "INTECO" "INTECO" G. Papathanassiou & Co. Marni 17 GR - Athens 103 Tel: 522 1915 Cable: INTEKNIKA Athens Teles: 21 5329 INTE GR Martinel Only Medical Only Technomed Hellas Ltd. 52.Skouta Street GR - Athens 135 Tel: 362 6972, 363 3830 Cable;etalak athens Telex: 21-4693 ETAL GR HUNGARY MTA Müszerügyi és Méréstechnikai Szolgalata Lenin Krt. 67 1391 Budapest VI Tel: 42 03 38 Telex: 22 51 14 ICELAND ICELAND Medical Only Eiding Trading Company Inc. Hafnarhvoli - Tryggvatotu IS-Reykjavik Tel: 1 58 20 Cable: ELDING Reykjavik IAAN Hewlet IRAN Hewlett-Packard Iran Ltd. No. 13, Fourteenth St. Miremad Avenue P.O. Box 41/2419 IR-Tehran Tel: 851082-7 Telex: 213405 HEWP 18 RELAND Hewlett-Packard Lio. King Street Lane GB-Winnersch/Wökingham Berks, RG11 SAR Tel: (0734) 78 47 74 Telex: 847178 Packard Lto. TTALY Hewlett-Packard Italiana S.p.A. Caselia postale 3845 I-20100 Milano Tel: (2) 6251 (10 lines) Cable: HEWPACKIT Milano Telax: 32046 Telex: 32046 Hewiett-Packard Italiana S.p.A. Via Pietro Maroncelli 40 (ang. Via Visentin) I-35100 Padove Tel: (49) 66-48-88 Telex: 41612 Hewpacki

Medical only Hewlett-Packard Italiana S.p.A. Via d'Aghiardi, 7 1-56100 Plasa Tel: (050) 2 32 04 Telex: 32045 via Milano Here: 32045 via Milano Hewiett-Packard Italiana S.p.A. Via G. Armellini 10 I-00143 Roma Tel: (06) 54 69 61 Telez: 61514 Cable: HEWPACKIT Roma Hewlett-Packard Italiana S.p.A. Via San Quintino, 46 I-10121 Torrino Tel: (011) 52 82 64/54 84 68 Telex: 32046 via Milano Medical/Calculators Only Hewlett-Packard Italiana S.p.A. Via Principe Nicola 43 G/C I-95128 Catania Tel:(095) 37 05 04 Hewlett-Packard Italiana S.p.A. Via Amerigo Vespucci. 9 I-50142 Napoli Tel: (081) 33 77 11 Hewiett-Packard Italiana S.p.A. Via E. Masi, 9/8 I-40137 Bologne Tel: (051) 30 78 87 KUWAIT Al-Khaldya Trading & Contracting Co. P.O. Box 830 Kuwait Tel: 42 49 10 Cable: VISCOUNT LUXEMBURG ett-Packard Benelux S.A./N.V. Avenue du Col-Vert, 1, (Groenkraadaan) 9-1170 Brussels Tel: (02) 672 22 40 Cable: PALOBEN Brussels Telex: 23 494 MOROCCO Gerep 190, Blvd, Brzhim Roudani Casabianca Tel: 25-15-76/25-90-99 Cable: Gerep-Casa Telex: 23739 NETHERLANDS Hewlett-Packard Benelux N.V. Van Heuven Goedhardzan 127 P.D. Box 567 NL- Amstehveen 1134 Tel: (020) 47 20 21 Cable: PALOBEN Amsterdam Telex: 13 216 hepa ni NORWAY Hewleth-Packard Norge A/S Nesveien 13 Box 149 N-1344 Hasilum Tel: (02) 53 83 50 Telex: 15621 hpnas n POLAND Bioro Informacji Technica Hewlett-Packard UI Stawki 2 6P 00-950/Warstaw Tei: 39 67 43 Telesc 81 24 53 hepa pl macii TechnicznejUNIPAN Zakiad Doswiadczainy Budowy Aparatury Nauk U1. Krajoweł Rady Narodowej 51/55 00-800 Wisrsaw Teł: 20 52 21 Teł: 20 52 21 Telex: 81 46 48 Zaklady Naprawcze Sprzetu Medycznego Plac Komuny Paryskiej 6 90-007 Lodz Tei; 334-41, 337-83 PORTUGAL Telectra-Empresa Técnica de Equipamentos Eléctricos S.a.r.1, Rua Rodrigo da Fonseca 103 P.O. Box 2531 P-Lisbon 1 Tel: (19) 58 60 72 Cable: TELECTRA Lisbon Telex: 12596 Medical only Mundinter Intercampio Mundial de Comércio Av.A.A.de Aguiar 138 P.O. Box 2751 P.- Lisbon Tel: (19) 53 21 31/7 Cable: INTERCAMBIO Lisbon RUMANIA Hewlett-Packard Reprezentanta BD.N. Baicescu 15 Bucharest Tel: 158023/138885 Telex: 10440 I.I.R.U.C. Intreprinderea Pentru Intreprinderea Pentru Intretinerea Si Repararea Utilajelor de Calcui B-dui prot. Dimitrie Pompei 6 Buchareast-Sectorul 2 Tei: 12 54 30 Telex: 01183716 SAUDI ARABIA Modern Electronic Establishment King Abdul Aziz str. (Head office) P.O. Box 1228 Jeddah Tei: 31173-332201 Cable: ELECTRA P.O. Box 2728 (Service center) Rivadh Tel: 62596-66232 Cable: RAOUFCO SPAIN SPAIN Hewlett-Packard Española, S.A. Jerez No. 3 E-Madrid 15 Tel:(1) 458 26 00 (10 lines) Telex: 23515 hpc Hewlett-Packard Española, S.A. Milanesado 21-23 E-Barcelone 17 E-Barcelone 17 Tel: (3) 203 6200 (5 lines) Telex: 52603 hpbe e Hewlett-Packard Española, S.A. Av Ramón y Cajat. 1-9° (Edificio Sevilla I) E-Seville 5 Tel: 64 44 54/58-Hewlett-Packard Española S.A. Edificio Albia II 7º B E-Blibao-1 Tel: 23 83 06/23 82 06

SWEDEN SWEDEN Hewlett-Packard Sverige AB Enighetsvägen 3 Fack 5-161 20 Bromms 20-Tel: (08) 730 05 50 Cable: MEASUREMENTS Stockholm Telex: 10721 Hewin-Packard Svenge AB Froftzilsgatan 30 Froftzilsgatan 30 Freitzilsgatan 30 Freitzilsgatan 30 Freitzilsgatan 30 Freitzilsgatan 30 Telex: 10721 Via Bromma Office SWITZEBLAND swittZERLAND Hewlett-Packard (Schweiz) AG Zürcherstrasse 20 P.0. Box 307 CH-8952 Schlieren-Zurlch Tel: (011730 52 40 Cable: HPAG CH Telex; 53933 hpag ch Hewlett-Packard (Schweiz) AG Château Bloc 19 CH-1219 Le Lignon-Geneva Tel: (022) 96 03 22 Cable: HEWPACKAG Geneva Telex: 27 333 hpag ch SYRIA Medical/Calculator only Sawah & Co. Place Azme : B.P. 2308 SYR-Damascus Tel: 16367, 19697, 14258 Cable: SAWAH, Damascus TURKEY TURKEY Telekom Engineering Sureau P.O. Box 437 Beyodlu TR-Istanbul Tel: 49 40 40 Cable: TELEMATION Istanbul Telex: 23609 Telex: 23809 Medical only E.M.A. Muhendislik Kollektif Sirketi Adakale Sokak 41/5 TR-Ankara Tel: 175622 Analytical only Yilmaz Ozyurek Milli Mudataz Cad No. 16/6 Kizilay TR-Ankara Tel: 25 03 09 Telex: 42576 Ozek tr UNITED KINGDOM Hewlett-Packard Ltd. King Street Lane GB-Winnersh, Wokingham Berks, RG11 SAR Tel: (0734) 78 47 74 Cable: Hewleie London Telex:847178/9 Hewlett-Packard Ltd. "The Grattons" Stamford New Road GB-Attrincham Cheshire WA14 100 Tel: (061) 5285021 Cable: Hewois Manchester Telex: 668058

Calculators Unity Hewlett-Packard Española S.A. Gran Via Fernando El Católico, 67 E-Valencia-8 Tel: 326 67 28/326 85 55 Hewlett-Packard Ltd. Hewett-Packard Ltd. Lygon Court Dudley Aoad 68-Halesowen, Worcs Tel: (021) 550 9911 Telex: 339105

Hewiett-Packard Ltd. Wedge House 799, London Road G8-Thornton Heath Surrey CR4 6XL Tel: (01) 6540103 Telex: 946825

Hewiett-Packard Ltd. c'o Makro South Service Wholesale Centre Wear Industrial Estate Washington GB-New Town, County Dumam Tel; Washington 464001 ext, 57/58

Hewlett-Packard Ltd 10, Westey St, GB-Castleford West Yorkshire WF10 TAE Tel: (09775) 50402 Telex: \$57355

Hewlett-Packard Ltd 1, Wailace Way G8-Hitchin Herts Tel: (0462) 52824/56704 Telex: 825981

VSSR Hewistt-Packard Representative Office USSR Pokrosky Boulevard 4/17-XV 12 Moscow 101000 Tel:294-2024 Teles: 7825 hewpak su

YUGOSLAVIA I USUDELAVIA Iskra-standard/Hewlett-Packard Miklosiceva 38/VII 81000 Ljubijana Tel: 31 55 79/32 16 74 Telex: 31300

SOCIALIST COUNTRIES NOT SHOWN PLEASE CONTACT: Hewiett-Packard Ges.m.b.H P.O. Box 7 A-1205 Vienna, Austria Tel: (0222) 35 16 21 to 27 Cable: HEWPAK Vienna Telex: 75923 hewpak a

Telec: 7523 newpak a MEDITERRAMEAN AND MIDDLE EAST COUNTRIES NOT SHOWN PLEASE CONTACT: HewiterPackard S.A. Mediterranean and Middle East Operations 35, Kolokotroni Street Pitha Ketalianiou GR-Kifissia-Athena, Greece Tel: 8080373/59/429 8081741/742/142/743/744 Telex: 21-6588 Cable: HEWPACKSA Athens

FOR OTHER AREAS Hewlett-Packard S.A. 7, rue du Bois-du-Lan P.O. Box CH-1217 Mayrin 2 - Geneva Switzerland Tel: (022) 41 54 00

UNITED STATES

ALABAMA 8290 Whitesburg Dr., S.E. P.O. 80x 4207 Huntsville 35802 Tel: (205) 881-4591 Medical Only 228 W. Valley Ave., Room 220 Birmingham 35209 Tel: (205) 942-2081

ARIZONA 2336 E. Magnolia St. Phoenix 85034 Tel: (602) 244-1361 2424 East Aragon Rd. Tucson 85706 Tel: (602) 294-3148

ARKANSAS Medical Service Only P.O. Box 5646 Brady Station Little Rock 72205 Tel: (501) 664-8773

CALIFORNIA 1430 East Orangethorpe Ave. Fuilerton 92631 Tel: (714) 870-1000 3939 Lankershim Boulevard North Hollywood 91604 Tel: (213) 877-1282 TWX: 910-499-2170

6305 Arizona Place Los Angeles 90045 Tel: (213) 649-2511 TWX: 910-328-6147

"Los Angeles Tel: (213) 776-7500 3003 Scott Boulevard Senta Ctara 95050 Tel: (408) 249-7000 TWX: 910-338-0518

"Ridgecrest Tel: (714) 446-6165 646 W. North Market Blvd Sacramento 95834 Tel: (916) 929-7222 9606 Aero Drive P.O. Box 23333 San Olego 92123 Tel: (714) 279-3200 COLORADO 5600 South Ulster Parkway Englewood 80110 Tel: (303) 771-3455

CONNECTICUT 12 Lunar Drive New Haven 06525 Tel: (203) 389-6551 TWX: 710-465-2029

FLORIDA P.O. dox 24210 2805 W. Oakland Parx Bivd, Ft. Lauderdale 33307 Tel: (305) 731-2020 "Jacksonville Medical Service only Tel: (904) 725-6333 Tel: (904) 725-5333 P.O. 80x 13910 S177 Lake Ellenor Dr. Orlando 32809 Tel: (305) 859-2900 P.O. 80x 12826 Pensacota 32575 Tel: (904) 434-3081

GEORGIA P.D. Box 105005 Atlanta 30348 Tel: (404) 955-1500 TWX:810-766-4890

Medical Service Only "Augusta 30903 Tel: (404) 736-0592

HAWAII 2875 So. King Street Honolulu 96814 Tel: (808) 955-4455

ILLINOIS 5201 Tollview Dr. Rolling Mendows 60008 Tel: (312) 255-9800 TWX: 910-687-2250 INDIANA 7301 North Shadeland Ave.

Indianapolis/6250 Tel: (317)842-1000 TWX: 810-250-1797

KENTUCKY Medical Only Atkinson Square 3901 Atkinson Dr., Suite 207 Louisville 40218 Tel: (502) 456-1573 LOUISIANA P.O. 30x 840 3239 Williams Boulevard Kenner 70052 Tel: (504) 721-5201

IOWA 1902 Broadway Iowa City 52240 Tal: (319) 338-9466 Night; (319) 338-9467

MARYLAND 6707 Whitestone Road Baltimore 21207 Tel: (301) 944-5400 TWX: 710-862-9157 2 Choke Charry Road Rockville 20850 Tel: (301) 948-6370 TWX: 710-828-9684

MASSACHUSETTS 32 Hartwell Ave. Lexington 02173 Tel: (617) 861-8960 TWX: 710-325-6904

MICHIGAN 23855 Research Drive Farmington Hitls 48024 Tel: (313) 476-6400 TWX: 810-242-2900

MINNESOTA 2400 N. Prior Ave. Roseville 55113 Tel: (612) 636-0700 TWX: 910-563-3734 MISSISSIPPI

"Jackson Medical Service only Tel: (601) 982-9383 MISSOURI 11131 Colorado Ave. Kansas City 84137 Tel: (315) 753-8000 TWX: 910-771-2087

148 Weldon Parkway Maryland Heights 63043 Tel: (314) 567-1455 TWX: 910-764-0830

NEBRASKA Medical Only 7171 Mercy Road Suite II0 Omaha 68106 Tel: (402) 392-0948

NEW JERSEY W. 120 Century Rd. Paramus 07552 Tel: (201) 265-5000 TWX: 710-990-4951

NEW MEXICO P.O. Box 11534 Station E 11300 Lomas Blvd., N.E. Albuquerque 87123 Tel: (505) 292-1330 TWX: 910-989-1185

156 Wyatt Drive Las Cruces 88001 Tel; (505) 526-2485 TWX: 910-983-0550

NEW YORK 5 Automation Lane Computer Park Albany 12205 Tel: (518) 458-1550 201 South Avenue Poughkeepsie 12601 Tel; (914) 454-7330 TWX: 510-248-0012 39 Saginaw Drive Rochester 14623 Tel; (716) 473-9500 TWX: 510-253-5981 5858 East Molicy Road Syracuse 13211 Tel: (315) 454-2486 1 Crossways Park West Woodbury 11797 Tel: (516) 921-0300 TWX: 710-990-4951 NORTH CAROLINA

P.O. Sox 5188 1923 North Main Street High Point 27262 Tel; (919) 885-8101

OHIO 16500 Sprague Road Cleveland 44130 Tel: (216) 243-7300 TWX: 810-423-9431 330 Progress Rd. Dayton 45449 Tel: (513) 859-8202 TWX: 810-474-2818

1041 Kingsmill Parkway Columbus 43229 Tel: (614) 435-1041 OKLAHOMA P.G. Box 32008 Okiahoma City 73132 Tel: (405) 721-0200

111 Zeta Drive Pittsburgh 15238 Tel: (412) 782-0400 TWX: 710-795-3124 1021 8th Avenue King of Prussia Industrial Park King of Prussia 19406 Tel: (215) 265-7000 TWX: 510-660-2570 SOUTH CAROLINA 5941-0 N, Trenhoim Road Columbia 29260 Tel: (803) 782-5493

OREGON 17890 SW Lower Boones

Ferry Road Tualatin 97052 Tel: (503) 620-3350

PENNSYLVANIA

*Knoxvilte Medical Services only Tel: (615) 523-5022

Nashville Medical Service only Tel: (615) 244-5448

TEXAS P.O. Box 1270 201 E. Arapaho Rd. Richardson 75080 tel: (214) 231-6101 P.O. 80x 27409 6300 Westpark Drive Suits 100 Houston 77927 Tel: (713) 781-5000

FOR U.S. AREAS NOT LISTED: FOR U.S. AREAS NOT LIS Contact the regional office nearest you: Atlanta. Georgia... North Hollywood, California... Rockville, Maryland...Rolling h Illinois.Their complete addresses are listed above.

UTAH 2160 South 3270 West Street Sait Lake City 84119 Tel: (801) 487-0715 VIRGINIA Medical Only P.O. Box 12778 No. 7 Koger Exec. Center Suite 212 Nortolk 23502 Tel:(804) 497-1026/7

P.O.Box 9854 2974 Hungary Springs Road Richmond 23228 Tel: (804) 285-3431 WASHINGTON Bellefield Office Pk. 1203-114th Ave. S.E. Bellevue 98004 Tel: (206) 454-397+ TWX: 919-443-2445

WEST VIRGINIA Medical/Analytical Only Charleston Tel: (304) 345-1540

WISCONSIN 9004 West Lincoln Ave. West Allis 53227 Tel: (414) 541-0550

1/77

TENNESSEE 1473 Madison Avenue Memphia 38104 Tel: (901) 274-7472

205 Billy Mitchell Road San Antonio 78226 Tel: (512) 434-8241

. •

•