

# INTRODUCTION

## TABLE OF CONTENTS

|                                    | page |                       | page |
|------------------------------------|------|-----------------------|------|
| <b>DESCRIPTION AND OPERATION</b>   |      | <b>FASTENER USAGE</b> | 3    |
| VEHICLE IDENTIFICATION NUMBER      | 1    | THREADED HOLE REPAIR  | 3    |
| VEHICLE SAFETY CERTIFICATION LABEL | 2    | METRIC SYSTEM         | 6    |
| INTERNATIONAL SYMBOLS              | 2    | TORQUE REFERENCES     | 6    |
| FASTENER IDENTIFICATION            | 3    |                       |      |

## DESCRIPTION AND OPERATION

### VEHICLE IDENTIFICATION NUMBER

The Vehicle Identification Number (VIN) plate is located on the lower windshield fence near the left A-pillar. The VIN contains 17 characters that provide data concerning the vehicle. Refer to the VIN decoding chart to determine the identification of a vehicle.

The Vehicle Identification Number is also imprinted on the:

- Body Code Plate.

- Vehicle Safety Certification Label.
- Frame rail.

To protect the consumer from theft and possible fraud the manufacturer is required to include a Check Digit at the ninth position of the Vehicle Identification Number. The check digit is used by the manufacturer and government agencies to verify the authenticity of the vehicle and official documentation. The formula to use the check digit is not released to the general public.

VEHICLE IDENTIFICATION NUMBER DECODING CHART

| POSITION   | INTERPRETATION              | CODE = DESCRIPTION   |
|------------|-----------------------------|--|
| 1          | Country of Origin           | 1 = United States  |
| 2          | Make                        | J = Jeep   |
| 3          | Vehicle Type                | 4 = MPV  |
| 4          | Gross Vehicle Weight Rating | F = 4001-5000 lbs.   |
| 5          | Vehicle Line                | F = Cherokee 4X4 (LHD)<br>N = Cherokee 4X4 (RHD)<br>B = Cherokee 4X2 (RHD)<br>T = Cherokee 4X2 (LHD) |
| 6          | Series                      | 2 = SE<br>6 = Sport/Classic<br>7 = Limited   |
| 7          | Body Style                  | 7 = 2dr Sport Utility<br>8 = 4dr Sport Utility   |
| 8          | Engine                      | P = 2.5L Gasoline<br>S = 4.0L Gasoline   |
| 9          | Check Digit                 |  |
| 10         | Model Year                  | Y=2000   |
| 11         | Assembly Plant              | L = Toledo #1  |
| 12 thru 17 | Vehicle Build Sequence      |  |

DESCRIPTION AND OPERATION (Continued)

VEHICLE SAFETY CERTIFICATION LABEL

A vehicle safety certification label (Fig. 1) is attached to every DaimlerChrysler Corporation vehicle. The label certifies that the vehicle conforms to all applicable Federal Motor Vehicle Safety Standards. The label also lists:

- Month and year of vehicle manufacture.
- Gross Vehicle Weight Rating (GVWR). The gross front and rear axle weight ratings (GAWR's) are based on a minimum rim size and maximum cold tire inflation pressure.
- Vehicle Identification Number (VIN).
- Type of vehicle.
- Type of rear wheels.
- Bar code.
- Month, Day and Hour (MDH) of final assembly.
- Paint and Trim codes.
- Country of origin.

The label is located on the driver-side door shut-face.

MFD BY

CHRYSLER CORPORATION

DATE OF MFR

1-96 C

GVWR

2268 KG (05000 LB)

GAWR FRONT

1203 KG (2650 LB)

WITH TIRES

P195/75R14

RIMS AT

14 X 5.5

COLD

380 KPA(35 PSI)

GAWR REAR

1225 KG (2700 LB)

WITH TIRES

P195/75R14

RIMS AT

14 X 5.5

COLD

380 KPA(35 PSI)

THIS VEHICLE CONFORMS TO ALL APPLICABLE FEDERAL MOTOR VEHICLE SAFETY STANDARDS IN EFFECT ON THE DATE OF MANUFACTURE SHOWN ABOVE.

VIN:XXXXXXXXXXXXXX

TYPE:

SINGLE X DUAL



MDH: 010615 021

PAINT:POP

VEHICLE MADE IN CANADA

TRIM:C5C3

4848505

80ab36d9

























Fig. 1 Vehicle Safety Certification Label—Typical

INTERNATIONAL SYMBOLS

DESCRIPTION

The graphic symbols illustrated in the following International Control and Display Symbols Chart are used to identify various instrument controls. The symbols correspond to the controls and displays that are located on the instrument panel.

## DESCRIPTION AND OPERATION (Continued)

|   |   |   |   |   |   |
|---|---|---|---|---|---|
| <br>1  | <br>2  | <br>3  | <br>4  | <br>5  | <br>6  |
| <br>7  | <br>8  | <br>9  | <br>10 | <br>11 | <br>12 |
| <br>13 | <br>14 | <br>15 | <br>16 | <br>17 | <br>18 |
| <br>19 | <br>20 | <br>21 | <br>22 | <br>23 | <br>24 |

80be4788

|    |                                      |    |                            |
|----|--------------------------------------|----|----------------------------|
| 1  | High Beam                            | 13 | Rear Window Washer         |
| 2  | Fog Lamps                            | 14 | Fuel                       |
| 3  | Headlamp, Parking Lamps, Panel Lamps | 15 | Engine Coolant Temperature |
| 4  | Turn Warning                         | 16 | Battery Charging Condition |
| 5  | Hazard Warning                       | 17 | Engine Oil                 |
| 6  | Windshield Washer                    | 18 | Seat Belt                  |
| 7  | Windshield Wiper                     | 19 | Brake Failure              |
| 8  | Windshield Wiper and Washer          | 20 | Parking Brake              |
| 9  | Windscreen Demisting and Defrosting  | 21 | Front Hood                 |
| 10 | Ventilating Fan                      | 22 | Rear hood (Decklid)        |
| 11 | Rear Window Defogger                 | 23 | Horn                       |
| 12 | Rear Window Wiper                    | 24 | Lighter                    |

## FASTENER IDENTIFICATION

## DESCRIPTION

## GRADE/CLASS IDENTIFICATION

The SAE bolt strength grades range from grade 2 to grade 8. The higher the grade number, the greater the bolt strength. Identification is determined by the line marks on the top of each bolt head. The actual bolt strength grade corresponds to the number of line marks plus 2. The most commonly used metric bolt strength classes are 9.8 and 10.9. The metric strength class identification number is imprinted on the head of the bolt. The higher the class number, the greater the bolt strength. Some metric nuts are imprinted with a single-digit strength class on the nut face. Refer to the Fastener Identification and Fastener Strength Charts.

## FASTENER USAGE

**WARNING: USE OF AN INCORRECT FASTENER MAY RESULT IN COMPONENT DAMAGE OR PERSONAL INJURY.**

Figure art, specifications and torque references in this Service Manual are identified in metric and SAE format.

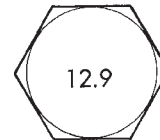
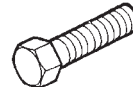
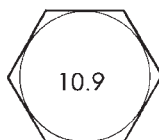
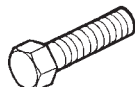
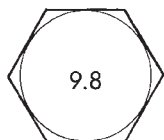
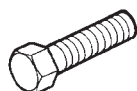
During any maintenance or repair procedures, it is important to salvage all fasteners (nuts, bolts, etc.) for reassembly. If the fastener is not salvageable, a fastener of equivalent specification must be used.

## THREADED HOLE REPAIR

Most stripped threaded holes can be repaired using a Helicoil®. Follow the manufactures recommendations for application and repair procedures.

## DESCRIPTION AND OPERATION (Continued)

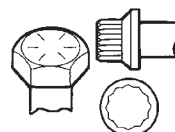
## FASTENER IDENTIFICATION

**Bolt Markings and Torque - Metric****Commercial Steel Class****9.8****10.9****12.9****Bolt Head Markings**

| Body Size | Torque    |     |          |     |       | Torque    |       |          |       |     | Torque    |     |          |     |       |
|-----------|-----------|-----|----------|-----|-------|-----------|-------|----------|-------|-----|-----------|-----|----------|-----|-------|
|           | Cast Iron |     | Aluminum |     |       | Cast Iron |       | Aluminum |       |     | Cast Iron |     | Aluminum |     |       |
|           | Diam.     |     |          |     |       |           |       |          |       |     |           |     |          |     |       |
|           | mm        | N•m | ft-lb    | N•m | ft-lb | N•m       | ft-lb | N•m      | ft-lb | N•m | ft-lb     | N•m | ft-lb    | N•m | ft-lb |
|           | 6         | 9   | 5        | 7   | 4     | 14        | 9     | 11       | 7     | 14  | 9         | 11  | 7        |     |       |
|           | 7         | 14  | 9        | 11  | 7     | 18        | 14    | 14       | 11    | 23  | 18        | 18  | 14       |     |       |
|           | 8         | 25  | 18       | 18  | 14    | 32        | 23    | 25       | 18    | 36  | 27        | 28  | 21       |     |       |
|           | 10        | 40  | 30       | 30  | 25    | 60        | 45    | 45       | 35    | 70  | 50        | 55  | 40       |     |       |
|           | 12        | 70  | 55       | 55  | 40    | 105       | 75    | 80       | 60    | 125 | 95        | 100 | 75       |     |       |
|           | 14        | 115 | 85       | 90  | 65    | 160       | 120   | 125      | 95    | 195 | 145       | 150 | 110      |     |       |
|           | 16        | 180 | 130      | 140 | 100   | 240       | 175   | 190      | 135   | 290 | 210       | 220 | 165      |     |       |
|           | 18        | 230 | 170      | 180 | 135   | 320       | 240   | 250      | 185   | 400 | 290       | 310 | 230      |     |       |

**Bolt Markings and Torque Values - U.S. Customary****SAE Grade Number****5****8****Bolt Head Markings**

These are all SAE Grade 5 (3) line


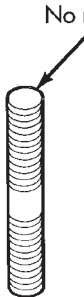






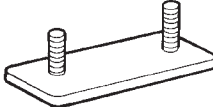

**Bolt Torque - Grade 5 Bolt****Bolt Torque - Grade 8 Bolt**

| Body Size | Cast Iron |       | Aluminum |       | Cast Iron |       | Aluminum |       |
|-----------|-----------|-------|----------|-------|-----------|-------|----------|-------|
|           | N•m       | ft-lb | N•m      | ft-lb | N•m       | ft-lb | N•m      | ft-lb |
| 1/4 - 20  | 9         | 7     | 8        | 6     | 15        | 11    | 12       | 9     |
| - 28      | 12        | 9     | 9        | 7     | 18        | 13    | 14       | 10    |
| 5/16 - 18 | 20        | 15    | 16       | 12    | 30        | 22    | 24       | 18    |
| - 24      | 23        | 17    | 19       | 14    | 33        | 24    | 25       | 19    |
| 3/8 - 16  | 40        | 30    | 25       | 20    | 55        | 40    | 40       | 30    |
| - 24      | 40        | 30    | 35       | 25    | 60        | 45    | 45       | 35    |
| 7/16 - 14 | 60        | 45    | 45       | 35    | 90        | 65    | 65       | 50    |
| - 20      | 65        | 50    | 55       | 40    | 95        | 70    | 75       | 55    |
| 1/2 - 13  | 95        | 70    | 75       | 55    | 130       | 95    | 100      | 75    |
| - 20      | 100       | 75    | 80       | 60    | 150       | 110   | 120      | 90    |
| 9/16 - 12 | 135       | 100   | 110      | 80    | 190       | 140   | 150      | 110   |
| - 18      | 150       | 110   | 115      | 85    | 210       | 155   | 170      | 125   |
| 5/8 - 11  | 180       | 135   | 150      | 110   | 255       | 190   | 205      | 150   |
| - 18      | 210       | 155   | 160      | 120   | 290       | 215   | 230      | 170   |
| 3/4 - 10  | 325       | 240   | 255      | 190   | 460       | 340   | 365      | 270   |
| - 16      | 365       | 270   | 285      | 210   | 515       | 380   | 410      | 300   |
| 7/8 - 9   | 490       | 360   | 380      | 280   | 745       | 550   | 600      | 440   |
| - 14      | 530       | 390   | 420      | 310   | 825       | 610   | 660      | 490   |
| 1 - 8     | 720       | 530   | 570      | 420   | 1100      | 820   | 890      | 660   |
| - 14      | 800       | 590   | 650      | 480   | 1200      | 890   | 960      | 710   |

## DESCRIPTION AND OPERATION (Continued)

## FASTENER STRENGTH

## HOW TO DETERMINE BOLT STRENGTH

|  | Mark   | Class   |             | Mark   | Class |
|--|--|---|-------------|--|-------|
| Hexagon head bolt                            | <div> <div>4 —</div> <div>5 —</div> <div>6 —</div> <div>7 —</div> <div>8 —</div> <div>9 —</div> <div>10 —</div> <div>11 —</div> </div> <div>  <div>Bolt head No.</div> </div> | <div>4T</div> <div>5T</div> <div>6T</div> <div>7T</div> <div>8T</div> <div>9T</div> <div>10T</div> <div>11T</div> | Stud bolt   | <div>No mark</div>    | 4T    |
|  |  <div>No mark</div>   | 4T  |             |  |       |
| Hexagon flange bolt<br>w/washer hexagon bolt |  <div>No mark</div>   | 4T  | Welded bolt | <div>Grooved</div>  | 6T    |
| Hexagon head bolt                            |  <div>Two protruding lines</div>  | 5T  |             |  |       |
| Hexagon flange bolt<br>w/washer hexagon bolt |  <div>Two protruding lines</div>  | 6T  |             |  |       |
| Hexagon head bolt                            |  <div>Three protruding lines</div>  | 7T  |             |                     | 4T    |
| Hexagon head bolt                            |  <div>Four protruding lines</div>   | 8T  |             |  |       |

## DESCRIPTION AND OPERATION (Continued)

## METRIC SYSTEM

The following chart will assist in converting metric units to equivalent English and SAE units, or vise versa.

## DESCRIPTION

The metric system is based on quantities of one, ten, one hundred, one thousand and one million.

## CONVERSION FORMULAS AND EQUIVALENT VALUES

| MULTIPLY              | BY        | TO GET                  | MULTIPLY | BY        | TO GET                |
|-----------------------|-----------|-------------------------|----------|-----------|-----------------------|
| in-lbs                | x 0.11298 | = Newton Meters (N·m)   | N·m      | x 8.851   | = in-lbs              |
| ft-lbs                | x 1.3558  | = Newton Meters (N·m)   | N·m      | x 0.7376  | = ft-lbs              |
| Inches Hg (60° F)     | x 3.377   | = Kilopascals (kPa)     | kPa      | x 0.2961  | = Inches Hg           |
| psi                   | x 6.895   | = Kilopascals (kPa)     | kPa      | x 0.145   | = psi                 |
| Inches                | x 25.4    | = Millimeters (mm)      | mm       | x 0.03937 | = Inches              |
| Feet                  | x 0.3048  | = Meters (M)            | M        | x 3.281   | = Feet                |
| Yards                 | x 0.9144  | = Meters                | M        | x 1.0936  | = Yards               |
| mph                   | x 1.6093  | = Kilometers/Hr. (Km/h) | Km/h     | x 0.6214  | = mph                 |
| Feet/Sec              | x 0.3048  | = Meters/Sec (M/S)      | M/S      | x 3.281   | = Feet/Sec            |
| mph                   | x 0.4470  | = Meters/Sec (M/S)      | M/S      | x 2.237   | = mph                 |
| Kilometers/Hr. (Km/h) | x 0.27778 | = Meters/Sec (M/S)      | M/S      | x 3.600   | Kilometers/Hr. (Km/h) |

## COMMON METRIC EQUIVALENTS

|                         |                                     |
|-------------------------|-------------------------------------|
| 1 inch = 25 Millimeters | 1 Cubic Inch = 16 Cubic Centimeters |
| 1 Foot = 0.3 Meter      | 1 Cubic Foot = 0.03 Cubic Meter     |
| 1 Yard = 0.9 Meter      | 1 Cubic Yard = 0.8 Cubic Meter      |
| 1 Mile = 1.6 Kilometers |                                     |

Refer to the Metric Conversion Chart to convert torque values listed in metric Newton- meters (N·m). Also, use the chart to convert between millimeters (mm) and inches (in.)

cations Chart for torque references not listed in the individual torque charts.

## TORQUE REFERENCES

## DESCRIPTION

Individual Torque Charts appear at the end of many Groups. Refer to the Standard Torque Specifi-

## DESCRIPTION AND OPERATION (Continued)

## METRIC CONVERSION CHART

## in-lbs to N•m

## N•m to in-lbs

| in- lb | N•m    | in-lb | N•m    | in-lb | N•m     | in-lb | N•m     | in-lb | N•m     | N•m | in-lb   | N•m | in-lb   | N•m  | in-lb    | N•m  | in-lb    | N•m  |          |
|--------|--------|-------|--------|-------|---------|-------|---------|-------|---------|-----|---------|-----|---------|------|----------|------|----------|------|----------|
| 2      | .2260  | 42    | 4.7453 | 82    | 9.2646  | 122   | 13.7839 | 162   | 18.3032 | .2  | 1.7702  | 4.2 | 37.1747 | 8.2  | 72.5792  | 12.2 | 107.9837 | 16.2 | 143.3882 |
| 4      | .4519  | 44    | 4.9713 | 84    | 9.4906  | 124   | 14.0099 | 164   | 18.5292 | .4  | 3.5404  | 4.4 | 38.9449 | 8.4  | 74.3494  | 12.4 | 109.7539 | 16.4 | 145.1584 |
| 6      | .6779  | 46    | 5.1972 | 86    | 9.7165  | 126   | 14.2359 | 166   | 18.7552 | .6  | 5.3107  | 4.6 | 40.7152 | 8.6  | 76.1197  | 12.6 | 111.5242 | 16.6 | 146.9287 |
| 8      | .9039  | 48    | 5.4232 | 88    | 9.9425  | 128   | 14.4618 | 168   | 18.9811 | .8  | 7.0809  | 4.8 | 42.4854 | 8.8  | 77.8899  | 12.8 | 113.2944 | 16.8 | 148.6989 |
| 10     | 1.1298 | 50    | 5.6492 | 90    | 10.1685 | 130   | 14.6878 | 170   | 19.2071 | 1   | 8.8511  | 5   | 44.2556 | 9    | 79.6601  | 13   | 115.0646 | 17   | 150.4691 |
| 12     | 1.3558 | 52    | 5.8751 | 92    | 10.3944 | 132   | 14.9138 | 172   | 19.4331 | 1.2 | 10.6213 | 5.2 | 46.0258 | 9.2  | 81.4303  | 13.2 | 116.8348 | 17.2 | 152.2393 |
| 14     | 1.5818 | 54    | 6.1011 | 94    | 10.6204 | 134   | 15.1397 | 174   | 19.6590 | 1.4 | 12.3916 | 5.4 | 47.7961 | 9.4  | 83.2006  | 13.4 | 118.6051 | 17.4 | 154.0096 |
| 16     | 1.8077 | 56    | 6.3270 | 96    | 10.8464 | 136   | 15.3657 | 176   | 19.8850 | 1.6 | 14.1618 | 5.6 | 49.5663 | 9.6  | 84.9708  | 13.6 | 120.3753 | 17.6 | 155.7798 |
| 18     | 2.0337 | 58    | 6.5530 | 98    | 11.0723 | 138   | 15.5917 | 178   | 20.1110 | 1.8 | 15.9320 | 5.8 | 51.3365 | 9.8  | 86.7410  | 13.8 | 122.1455 | 17.8 | 157.5500 |
| 20     | 2.2597 | 60    | 6.7790 | 100   | 11.2983 | 140   | 15.8176 | 180   | 20.3369 | 2   | 17.7022 | 6   | 53.1067 | 10   | 88.5112  | 14   | 123.9157 | 18   | 159.3202 |
| 22     | 2.4856 | 62    | 7.0049 | 102   | 11.5243 | 142   | 16.0436 | 182   | 20.5629 | 2.2 | 19.4725 | 6.2 | 54.8770 | 10.2 | 90.2815  | 14.2 | 125.6860 | 18.5 | 163.7458 |
| 24     | 2.7116 | 64    | 7.2309 | 104   | 11.7502 | 144   | 16.2696 | 184   | 20.7889 | 2.4 | 21.2427 | 6.4 | 56.6472 | 10.4 | 92.0517  | 14.4 | 127.4562 | 19   | 168.1714 |
| 26     | 2.9376 | 66    | 7.4569 | 106   | 11.9762 | 146   | 16.4955 | 186   | 21.0148 | 2.6 | 23.0129 | 6.6 | 58.4174 | 10.6 | 93.8219  | 14.6 | 129.2264 | 19.5 | 172.5970 |
| 28     | 3.1635 | 68    | 7.6828 | 108   | 12.2022 | 148   | 16.7215 | 188   | 21.2408 | 2.8 | 24.7831 | 6.8 | 60.1876 | 10.8 | 95.5921  | 14.8 | 130.9966 | 20   | 177.0225 |
| 30     | 3.3895 | 70    | 7.9088 | 110   | 12.4281 | 150   | 16.9475 | 190   | 21.4668 | 3   | 26.5534 | 7   | 61.9579 | 11   | 97.3624  | 15   | 132.7669 | 20.5 | 181.4480 |
| 32     | 3.6155 | 72    | 8.1348 | 112   | 12.6541 | 152   | 17.1734 | 192   | 21.6927 | 3.2 | 28.3236 | 7.2 | 63.7281 | 11.2 | 99.1326  | 15.2 | 134.5371 | 21   | 185.8736 |
| 34     | 3.8414 | 74    | 8.3607 | 114   | 12.8801 | 154   | 17.3994 | 194   | 21.9187 | 3.4 | 30.0938 | 7.4 | 65.4983 | 11.4 | 100.9028 | 15.4 | 136.3073 | 22   | 194.7247 |
| 36     | 4.0674 | 76    | 8.5867 | 116   | 13.1060 | 156   | 17.6253 | 196   | 22.1447 | 3.6 | 31.8640 | 7.6 | 67.2685 | 11.6 | 102.6730 | 15.6 | 138.0775 | 23   | 203.5759 |
| 38     | 4.2934 | 78    | 8.8127 | 118   | 13.3320 | 158   | 17.8513 | 198   | 22.3706 | 3.8 | 33.6342 | 7.8 | 69.0388 | 11.8 | 104.4433 | 15.8 | 139.8478 | 24   | 212.4270 |
| 40     | 4.5193 | 80    | 9.0386 | 120   | 13.5580 | 160   | 18.0773 | 200   | 22.5966 | 4   | 35.4045 | 8   | 70.8090 | 12   | 106.2135 | 16   | 141.6180 | 25   | 221.2781 |

## ft-lbs to N•m

## N•m to ft-lbs

| ft-lb | N•m     | ft-lb | N•m     | ft-lb | N•m     | ft-lb | N•m      | ft-lb | N•m      | N•m | ft-lb   | N•m | ft-lb   | N•m | ft-lb   | N•m | ft-lb   | N•m |         |
|-------|---------|-------|---------|-------|---------|-------|----------|-------|----------|-----|---------|-----|---------|-----|---------|-----|---------|-----|---------|
| 1     | 1.3558  | 21    | 28.4722 | 41    | 55.5885 | 61    | 82.7049  | 81    | 109.8212 | 1   | .7376   | 21  | 15.9888 | 41  | 30.2400 | 61  | 44.9913 | 81  | 59.7425 |
| 2     | 2.7116  | 22    | 29.8280 | 42    | 56.9444 | 62    | 84.0607  | 82    | 111.1770 | 2   | 1.4751  | 22  | 16.2264 | 42  | 30.9776 | 62  | 45.7289 | 82  | 60.4801 |
| 3     | 4.0675  | 23    | 31.1838 | 43    | 58.3002 | 63    | 85.4165  | 83    | 112.5328 | 3   | 2.2127  | 23  | 16.9639 | 43  | 31.7152 | 63  | 46.4664 | 83  | 61.2177 |
| 4     | 5.4233  | 24    | 32.5396 | 44    | 59.6560 | 64    | 86.7723  | 84    | 113.8888 | 4   | 2.9502  | 24  | 17.7015 | 44  | 32.4527 | 64  | 47.2040 | 84  | 61.9552 |
| 5     | 6.7791  | 25    | 33.8954 | 45    | 61.0118 | 65    | 88.1281  | 85    | 115.2446 | 5   | 3.6878  | 25  | 18.4391 | 45  | 33.1903 | 65  | 47.9415 | 85  | 62.6928 |
| 6     | 8.1349  | 26    | 35.2513 | 46    | 62.3676 | 66    | 89.4840  | 86    | 116.6004 | 6   | 4.4254  | 26  | 19.1766 | 46  | 33.9279 | 66  | 48.6791 | 86  | 63.4303 |
| 7     | 9.4907  | 27    | 36.6071 | 47    | 63.7234 | 67    | 90.8398  | 87    | 117.9562 | 7   | 5.1629  | 27  | 19.9142 | 47  | 34.6654 | 67  | 49.4167 | 87  | 64.1679 |
| 8     | 10.8465 | 28    | 37.9629 | 48    | 65.0793 | 68    | 92.1956  | 88    | 119.3120 | 8   | 5.9005  | 28  | 20.6517 | 48  | 35.4030 | 68  | 50.1542 | 88  | 64.9545 |
| 9     | 12.2024 | 29    | 39.3187 | 49    | 66.4351 | 69    | 93.5514  | 89    | 120.6678 | 9   | 6.6381  | 29  | 21.3893 | 49  | 36.1405 | 69  | 50.8918 | 89  | 65.6430 |
| 10    | 13.5582 | 30    | 40.6745 | 50    | 67.7909 | 70    | 94.9073  | 90    | 122.0236 | 10  | 7.3756  | 30  | 22.1269 | 50  | 36.8781 | 70  | 51.6293 | 90  | 66.3806 |
| 11    | 14.9140 | 31    | 42.0304 | 51    | 69.1467 | 71    | 96.2631  | 91    | 123.3794 | 11  | 8.1132  | 31  | 22.8644 | 51  | 37.6157 | 71  | 52.3669 | 91  | 67.1181 |
| 12    | 16.2698 | 32    | 43.3862 | 52    | 70.5025 | 72    | 97.6189  | 92    | 124.7352 | 12  | 8.8507  | 32  | 23.6020 | 52  | 38.3532 | 72  | 53.1045 | 92  | 67.8557 |
| 13    | 17.6256 | 33    | 44.7420 | 53    | 71.8583 | 73    | 98.9747  | 93    | 126.0910 | 13  | 9.5883  | 33  | 24.3395 | 53  | 39.0908 | 73  | 53.8420 | 93  | 68.5933 |
| 14    | 18.9815 | 34    | 46.0978 | 54    | 73.2142 | 74    | 100.3316 | 94    | 127.4468 | 14  | 10.3259 | 34  | 25.0771 | 54  | 39.8284 | 74  | 54.5720 | 94  | 69.3308 |
| 15    | 20.3373 | 35    | 47.4536 | 55    | 74.5700 | 75    | 101.6862 | 95    | 128.8026 | 15  | 11.0634 | 35  | 25.8147 | 55  | 40.5659 | 75  | 55.3172 | 95  | 70.0684 |
| 16    | 21.6931 | 36    | 48.8094 | 56    | 75.9258 | 76    | 103.0422 | 96    | 130.1586 | 16  | 11.8010 | 36  | 26.5522 | 56  | 41.3035 | 76  | 56.0547 | 96  | 70.8060 |
| 17    | 23.0489 | 37    | 50.1653 | 57    | 77.2816 | 77    | 104.3980 | 97    | 131.5144 | 17  | 12.5386 | 37  | 27.2898 | 57  | 42.0410 | 77  | 56.7923 | 97  | 71.5435 |
| 18    | 24.4047 | 38    | 51.5211 | 58    | 78.6374 | 78    | 105.7538 | 98    | 132.8702 | 18  | 13.2761 | 38  | 28.0274 | 58  | 42.7786 | 78  | 57.5298 | 98  | 72.2811 |
| 19    | 25.7605 | 39    | 52.8769 | 59    | 79.9933 | 79    | 107.1196 | 99    | 134.2260 | 19  | 14.0137 | 39  | 28.7649 | 59  | 43.5162 | 79  | 58.2674 | 99  | 73.0187 |
| 20    | 27.1164 | 40    | 54.2327 | 60    | 81.3491 | 80    | 108.4654 | 100   | 135.5820 | 20  | 14.7512 | 40  | 29.5025 | 60  | 44.2537 | 80  | 59.0050 | 100 | 73.7562 |

## in. to mm

## mm to in.

| in. | mm    | in. | mm     | in. | mm     | in. | mm     | mm   | in.    | mm  | in.    | mm  | in.    | mm  | in.    | mm  | in.    | mm   |        |
|-----|-------|-----|--------|-----|--------|-----|--------|------|--------|-----|--------|-----|--------|-----|--------|-----|--------|------|--------|
| .01 | .254  | .21 | 5.334  | .41 | 10.414 | .61 | 15.494 | .81  | 20.574 | .01 | .00039 | .21 | .00827 | .41 | .01614 | .61 | .02402 | .81  | .03189 |
| .02 | .508  | .22 | 5.588  | .42 | 10.668 | .62 | 15.748 | .82  | 20.828 | .02 | .00079 | .22 | .00866 | .42 | .01654 | .62 | .02441 | .82  | .03228 |
| .03 | .762  | .23 | 5.842  | .43 | 10.922 | .63 | 16.002 | .83  | 21.082 | .03 | .00118 | .23 | .00906 | .43 | .01693 | .63 | .02480 | .83  | .03268 |
| .04 | 1.016 | .24 | 6.096  | .44 | 11.176 | .64 | 16.256 | .84  | 21.336 | .04 | .00157 | .24 | .00945 | .44 | .01732 | .64 | .02520 | .84  | .03307 |
| .05 | 1.270 | .25 | 6.350  | .45 | 11.430 | .65 | 16.510 | .85  | 21.590 | .05 | .00197 | .25 | .00984 | .45 | .01772 | .65 | .02559 | .85  | .03346 |
| .06 | 1.524 | .26 | 6.604  | .46 | 11.684 | .66 | 16.764 | .86  | 21.844 | .06 | .00236 | .26 | .01024 | .46 | .01811 | .66 | .02598 | .86  | .03386 |
| .07 | 1.778 | .27 | 6.858  | .47 | 11.938 | .67 | 17.018 | .87  | 22.098 | .07 | .00276 | .27 | .01063 | .47 | .01850 | .67 | .02638 | .87  | .03425 |
| .08 | 2.032 | .28 | 7.112  | .48 | 12.192 | .68 | 17.272 | .88  | 22.352 | .08 | .00315 | .28 | .01102 | .48 | .01890 | .68 | .02677 | .88  | .03465 |
| .09 | 2.286 | .29 | 7.366  | .49 | 12.446 | .69 | 17.526 | .89  | 22.606 | .09 | .00354 | .29 | .01142 | .49 | .01929 | .69 | .02717 | .89  | .03504 |
| .10 | 2.540 | .30 | 7.620  | .50 | 12.700 | .70 | 17.780 | .90  | 22.860 | .10 | .00394 | .30 | .01181 | .50 | .01969 | .70 | .02756 | .90  | .03543 |
| .11 | 2.794 | .31 | 7.874  | .51 | 12.954 | .71 | 18.034 | .91  | 23.114 | .11 | .00433 | .31 | .01220 | .51 | .02008 | .71 | .02795 | .91  | .03583 |
| .12 | 3.048 | .32 | 8.128  | .52 | 13.208 | .72 | 18.288 | .92  | 23.368 | .12 | .00472 | .32 | .01260 | .52 | .02047 | .72 | .02835 | .92  | .03622 |
| .13 | 3.302 | .33 | 8.382  | .53 | 13.462 | .73 | 18.542 | .93  | 23.622 | .13 | .00512 | .33 | .01299 | .53 | .02087 | .73 | .02874 | .93  | .03661 |
| .14 | 3.556 | .34 | 8.636  | .54 | 13.716 | .74 | 18.796 | .94  | 23.876 | .14 | .00551 | .34 | .01339 | .54 | .02126 | .74 | .02913 | .94  | .03701 |
| .15 | 3.810 | .35 | 8.890  | .55 | 13.970 | .75 | 19.050 | .95  | 24.130 | .15 | .00591 | .35 | .01378 | .55 | .02165 | .75 | .02953 | .95  | .03740 |
| .16 | 4.064 | .36 | 9.144  | .56 | 14.224 | .76 | 19.304 | .96  | 24.384 | .16 | .00630 | .36 | .01417 | .56 | .02205 | .76 | .02992 | .96  | .03780 |
| .17 | 3.318 | .37 | 9.398  | .57 | 14.478 | .77 | 19.558 | .97  | 24.638 | .17 | .00669 | .37 | .01457 | .57 | .02244 | .77 | .03032 | .97  | .03819 |
| .18 | 4.572 | .38 | 9.652  | .58 | 14.732 | .78 | 19.812 | .98  | 24.892 | .18 | .00709 | .38 | .01496 | .58 | .02283 | .78 | .03071 | .98  | .03858 |
| .19 | 4.826 | .39 | 9.906  | .59 | 14.986 | .79 | 20.066 | .99  | 25.146 | .19 | .00748 | .39 | .01535 | .59 | .02323 | .79 | .03110 | .99  | .03898 |
| .20 | 5.080 | .40 | 10.160 | .60 | 15.240 | .80 | 20.320 | 1.00 | 25.400 | .20 | .00787 | .40 | .01575 | .60 | .02362 | .80 | .03150 | 1.00 | .03937 |



## DESCRIPTION AND OPERATION (Continued)

## TORQUE SPECIFICATIONS

## SPECIFIED TORQUE FOR STANDARD BOLTS

| Class | Diameter<br>mm | Pitch<br>mm | Specified torque  |        |            |                     |        |            |
|-------|----------------|-------------|-------------------|--------|------------|---------------------|--------|------------|
|       |                |             | Hexagon head bolt |        |            | Hexagon flange bolt |        |            |
|       |                |             | N•m               | kgf-cm | ft-lbf     | N•m                 | kgf-cm | ft-lbf     |
| 4T    | 6              | 1           | 5                 | 55     | 48 in.-lbf | 6                   | 60     | 52 in.-lbf |
|       | 8              | 1.25        | 12.5              | 130    | 9          | 14                  | 145    | 10         |
|       | 10             | 1.25        | 26                | 260    | 19         | 29                  | 290    | 21         |
|       | 12             | 1.25        | 47                | 480    | 35         | 53                  | 540    | 39         |
|       | 14             | 1.5         | 74                | 760    | 55         | 84                  | 850    | 61         |
|       | 16             | 1.5         | 115               | 1,150  | 83         | —                   | —      | —          |
| 5T    | 6              | 1           | 6.5               | 65     | 56 in.-lbf | 7.5                 | 75     | 65 in.-lbf |
|       | 8              | 1.25        | 15.5              | 160    | 12         | 17.5                | 175    | 13         |
|       | 10             | 1.25        | 32                | 330    | 24         | 36                  | 360    | 26         |
|       | 12             | 1.25        | 59                | 600    | 43         | 65                  | 670    | 48         |
|       | 14             | 1.5         | 91                | 930    | 67         | 100                 | 1,050  | 76         |
|       | 16             | 1.5         | 140               | 1,400  | 101        | —                   | —      | —          |
| 6T    | 6              | 1           | 8                 | 80     | 69 in.-lbf | 9                   | 90     | 78 in.-lbf |
|       | 8              | 1.25        | 19                | 195    | 14         | 21                  | 210    | 15         |
|       | 10             | 1.25        | 39                | 400    | 29         | 44                  | 440    | 32         |
|       | 12             | 1.25        | 71                | 730    | 53         | 80                  | 810    | 59         |
|       | 14             | 1.5         | 110               | 1,100  | 80         | 125                 | 1,250  | 90         |
|       | 16             | 1.5         | 170               | 1,750  | 127        | —                   | —      | —          |
| 7T    | 6              | 1           | 10.5              | 110    | 8          | 12                  | 120    | 9          |
|       | 8              | 1.25        | 25                | 260    | 19         | 28                  | 290    | 21         |
|       | 10             | 1.25        | 52                | 530    | 38         | 58                  | 590    | 43         |
|       | 12             | 1.25        | 95                | 970    | 70         | 105                 | 1,050  | 76         |
|       | 14             | 1.5         | 145               | 1,500  | 108        | 165                 | 1,700  | 123        |
|       | 16             | 1.5         | 230               | 2,300  | 166        | —                   | —      | —          |
| 8T    | 8              | 1.25        | 29                | 300    | 22         | 33                  | 330    | 24         |
|       | 10             | 1.25        | 61                | 620    | 45         | 68                  | 690    | 50         |
|       | 12             | 1.25        | 110               | 1,100  | 80         | 120                 | 1,250  | 90         |
| 9T    | 8              | 1.25        | 34                | 340    | 25         | 37                  | 380    | 27         |
|       | 10             | 1.25        | 70                | 710    | 51         | 78                  | 790    | 57         |
|       | 12             | 1.25        | 125               | 1,300  | 94         | 140                 | 1,450  | 105        |
| 10T   | 8              | 1.25        | 38                | 390    | 28         | 42                  | 430    | 31         |
|       | 10             | 1.25        | 78                | 800    | 58         | 88                  | 890    | 64         |
|       | 12             | 1.25        | 140               | 1,450  | 105        | 155                 | 1,600  | 116        |
| 11T   | 8              | 1.25        | 42                | 430    | 31         | 47                  | 480    | 35         |
|       | 10             | 1.25        | 87                | 890    | 64         | 97                  | 990    | 72         |
|       | 12             | 1.25        | 155               | 1,600  | 116        | 175                 | 1,800  | 130        |