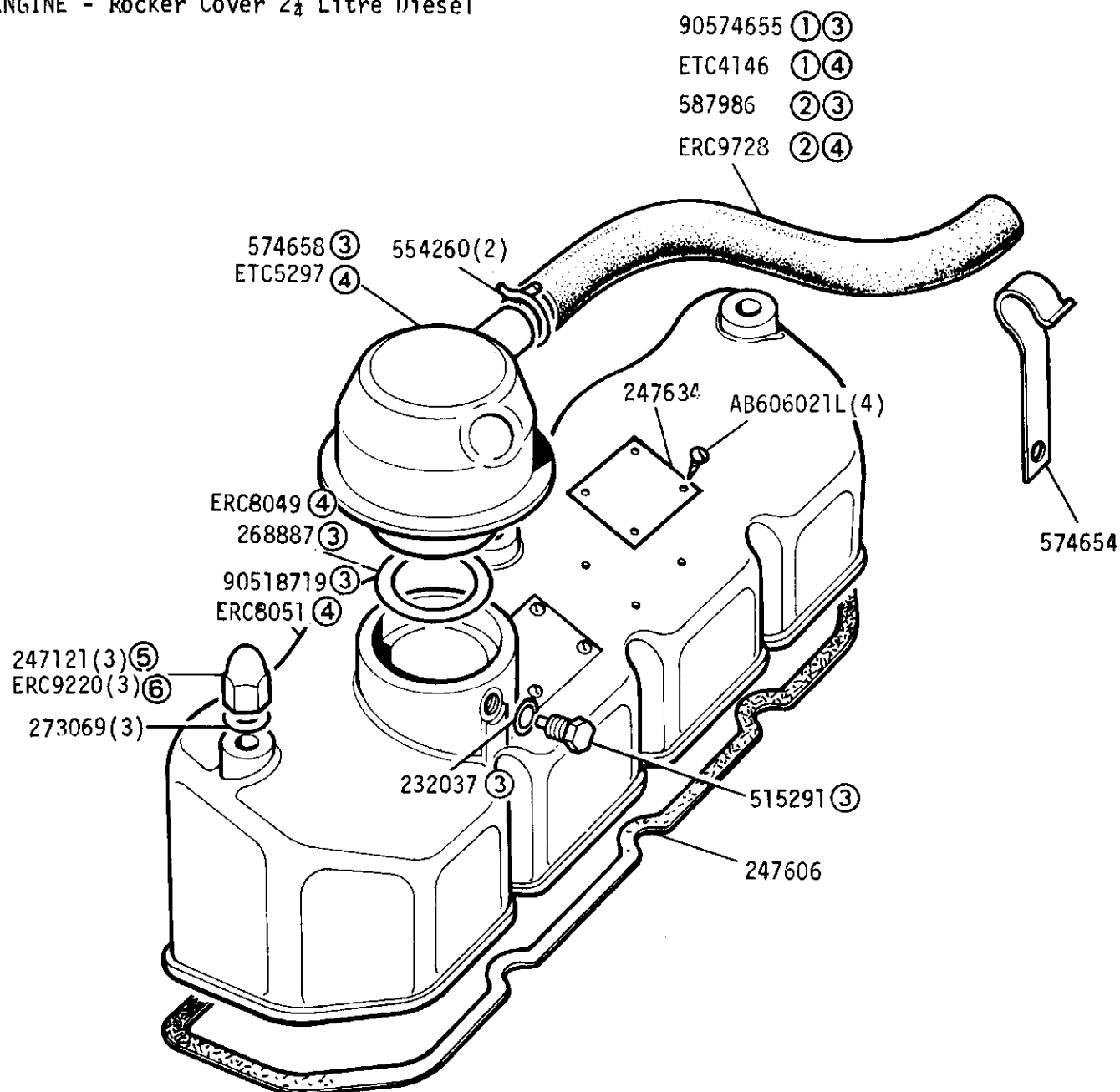


GROUP B

ENGINE - Rocker Cover 2½ Litre Diesel



- ① Vehicles without Servo
- ② Vehicles with Servo
- ③ Up to engine number 36623742B
- ④ From engine number 36623742B
- ⑤ All engine prefix 906 and suffix 'A' & 'B' for engines prefix 366
- ⑥ Engine prefix 366 suffix 'C' onwards

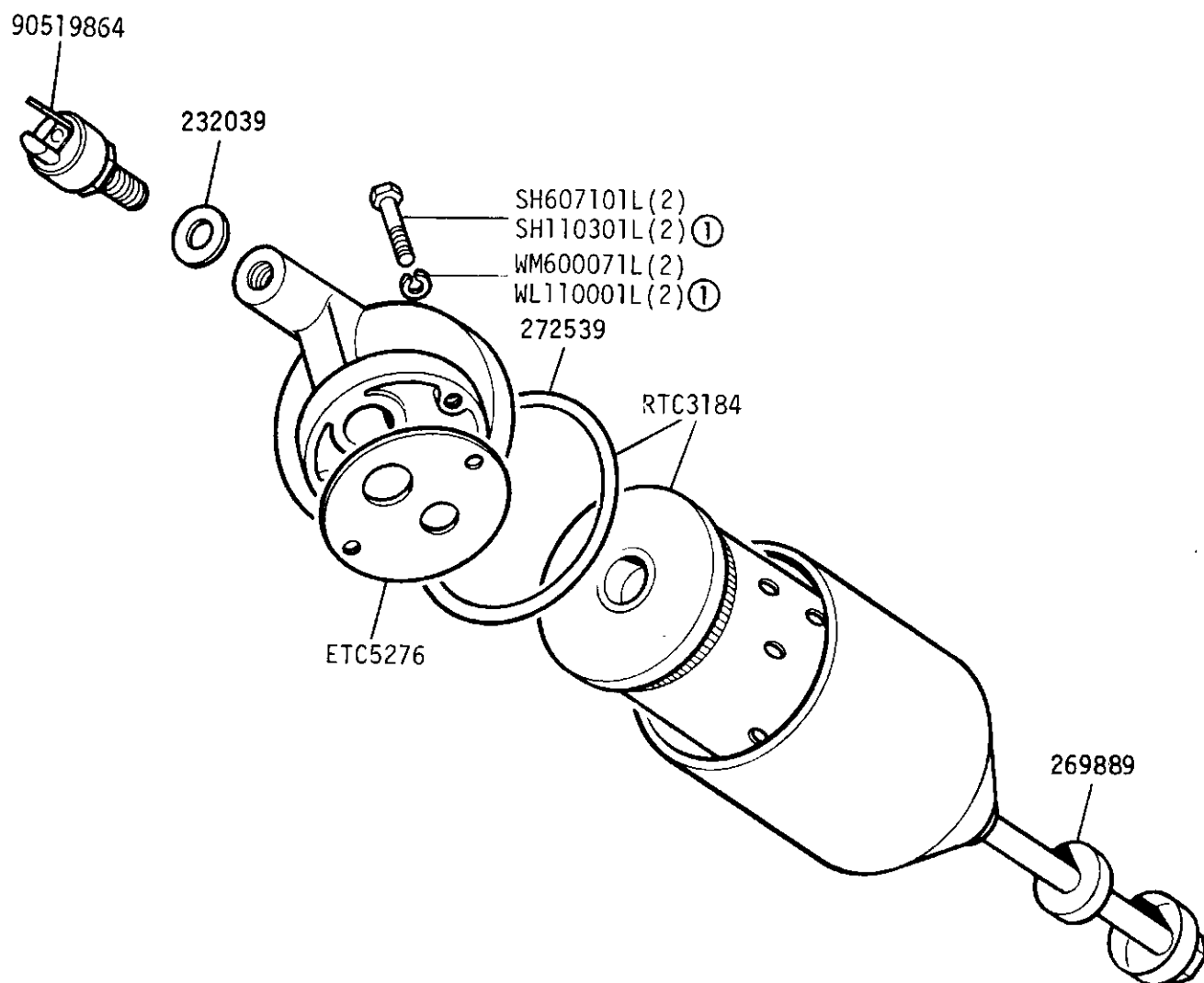


LAND ROVER

1E 12

1RE 200

GROUP B  
ENGINE - Oil Filter 2½ Litre Diesel



Oil Filter assembly 537229

① From engine No. 36619420B

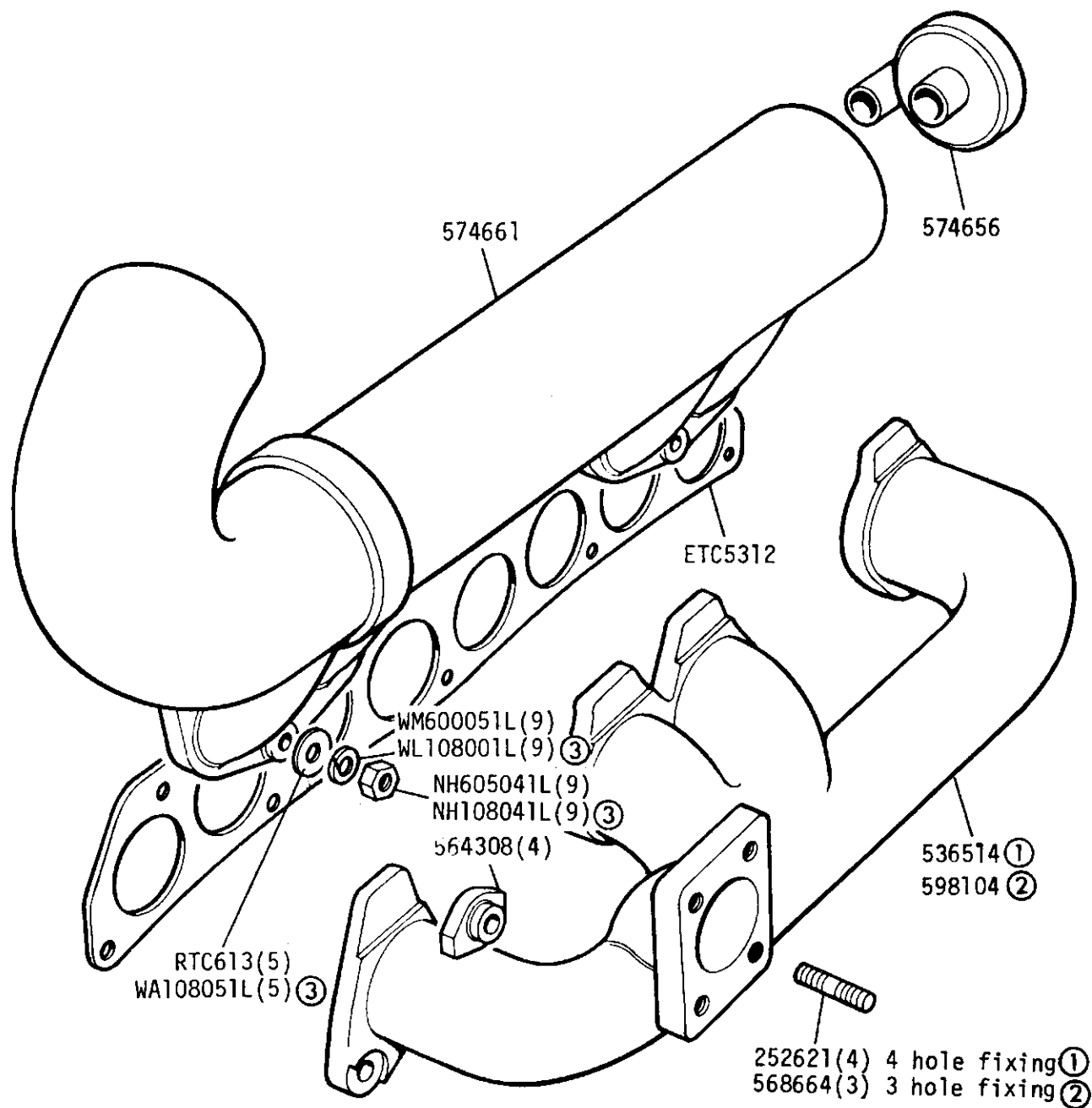


LAND ROVER

1E 12

1RE 282

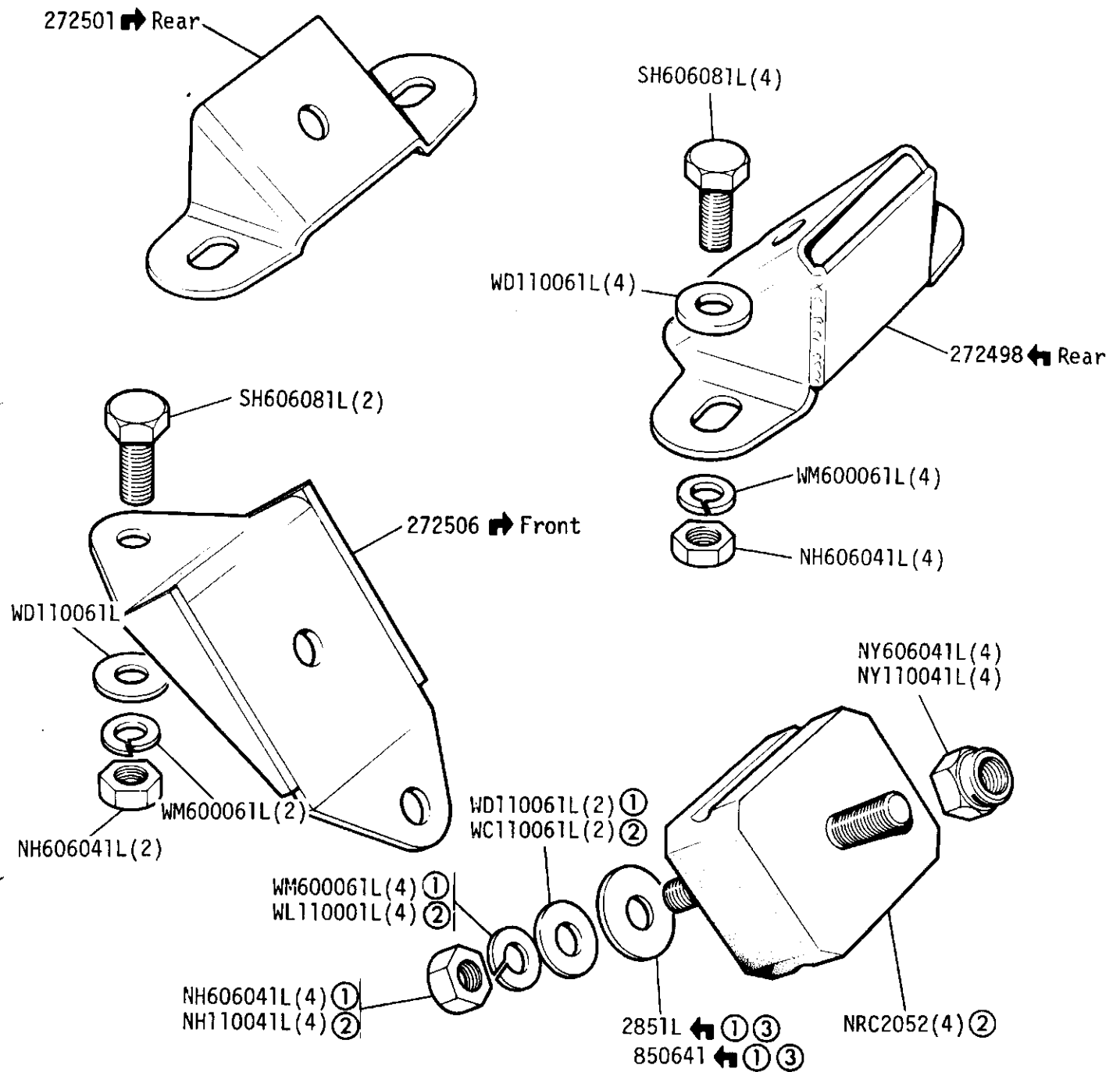
ENGINE - Manifolds 2½ Litre Diesel



- ① Up to Engine suffix 'B' inclusive Four hole fixings
- ② From Engine suffix 'C' onwards Three hole fixings
- ③ From engine No.36619420B

GROUP B

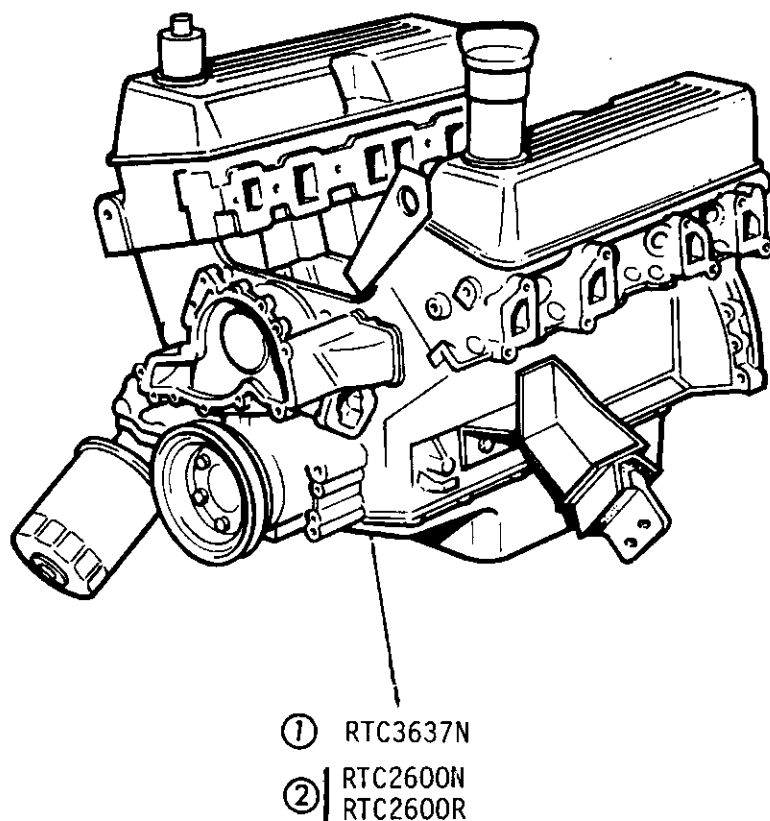
ENGINE - Mountings and Rubbers, Diesel Models



- ① UNF Fixings
- ② Metric Fixings
- ③ ➡ Front Mounting only

GROUP B

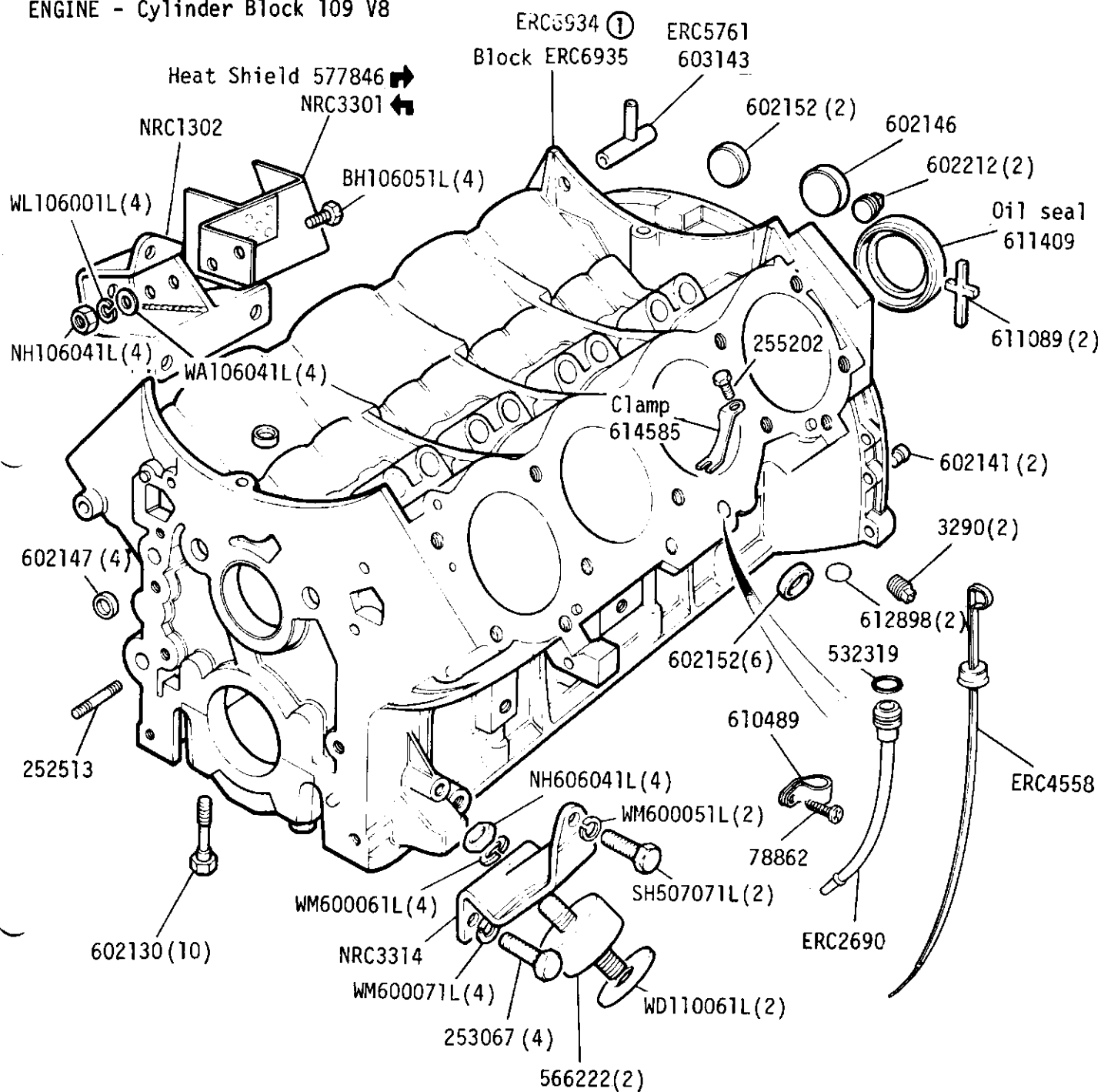
ENGINE - Service engines 109 V8, 8.13: 1 Compression ratio



Typical illustration

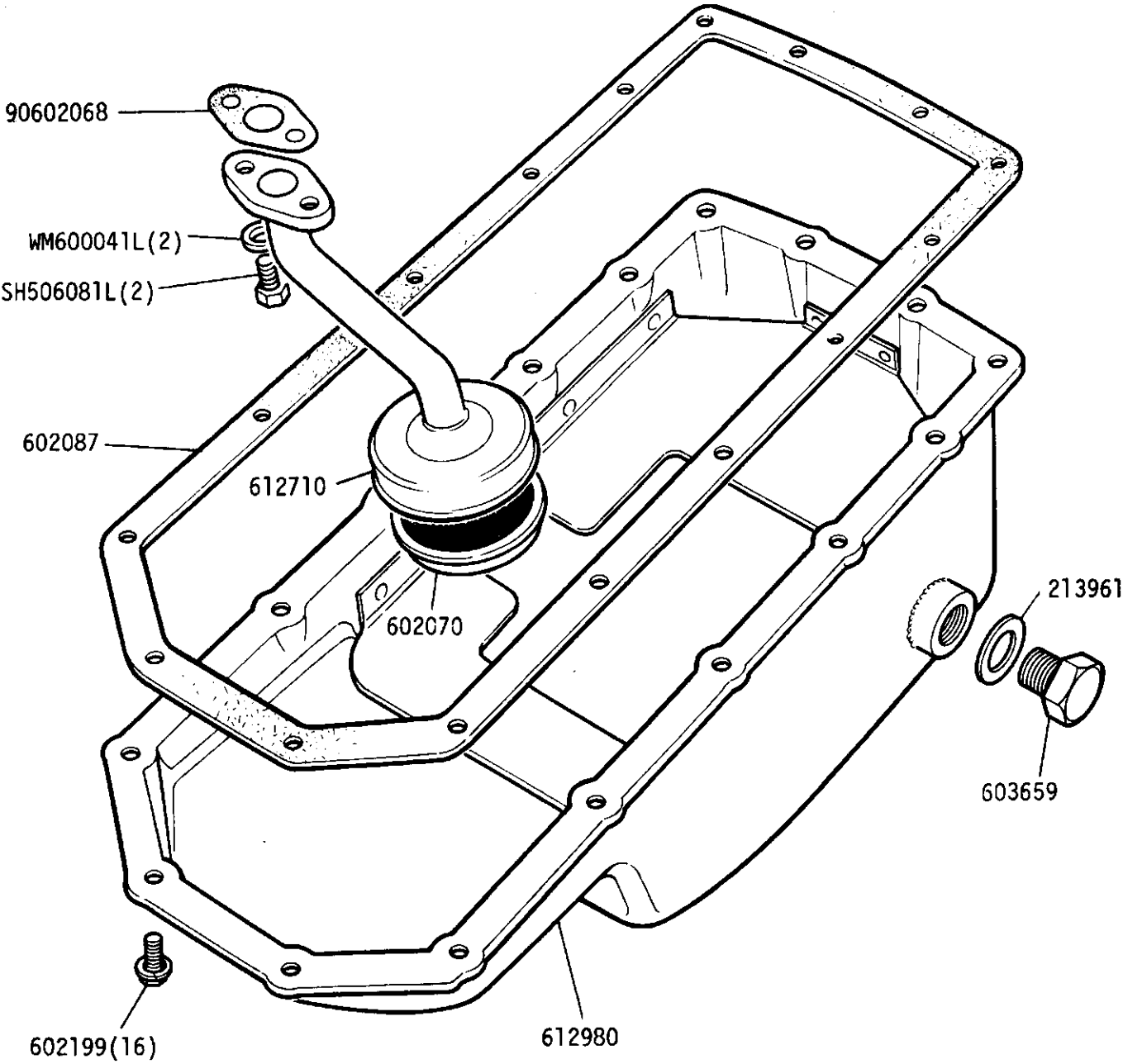
- ① Detoxed to ECE 15-03 Engine prefix 11G
- ② Non detoxed and detoxed prior to ECE 15-03  
less water pump, carburettor, starter motor, alternator etc  
Short engine assembly RTC2373, comprising block, crankshaft  
and pistons

GROUP B  
ENGINE - Cylinder Block 109 V8

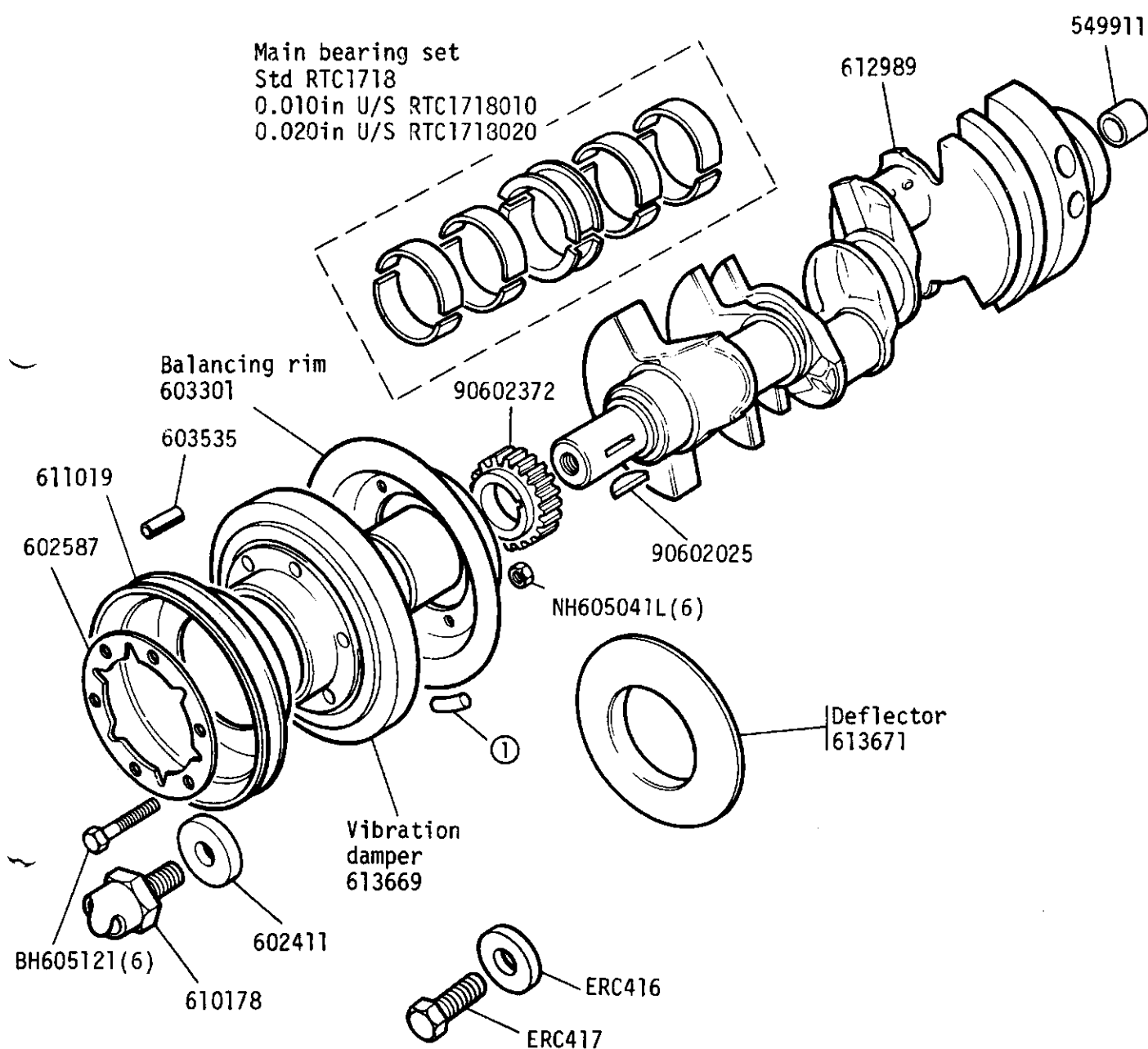


① For use on detoxed vehicles built to ECE 15-03

GROUP B  
ENGINE - Sump and Filter 109 V8

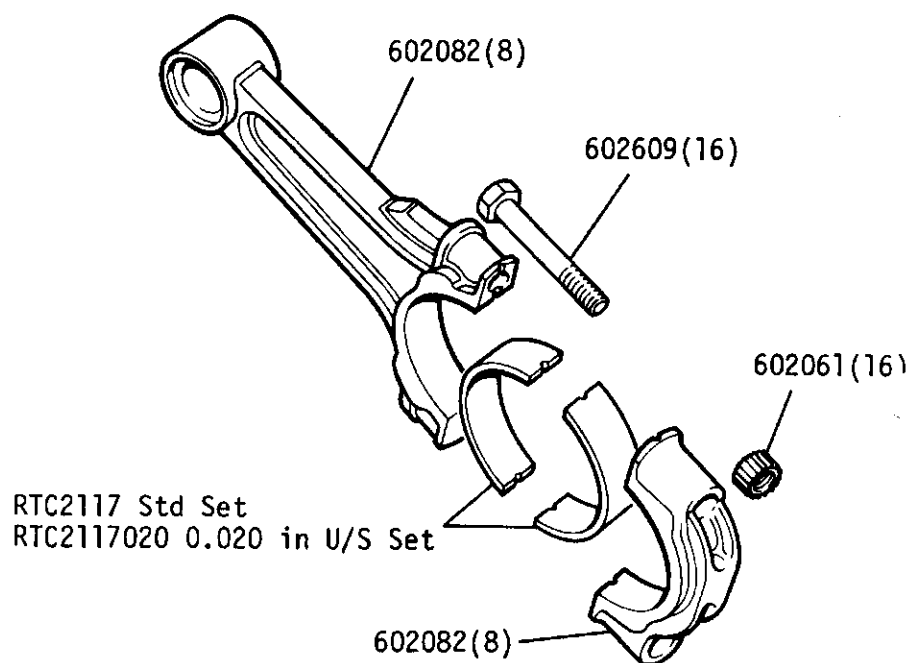
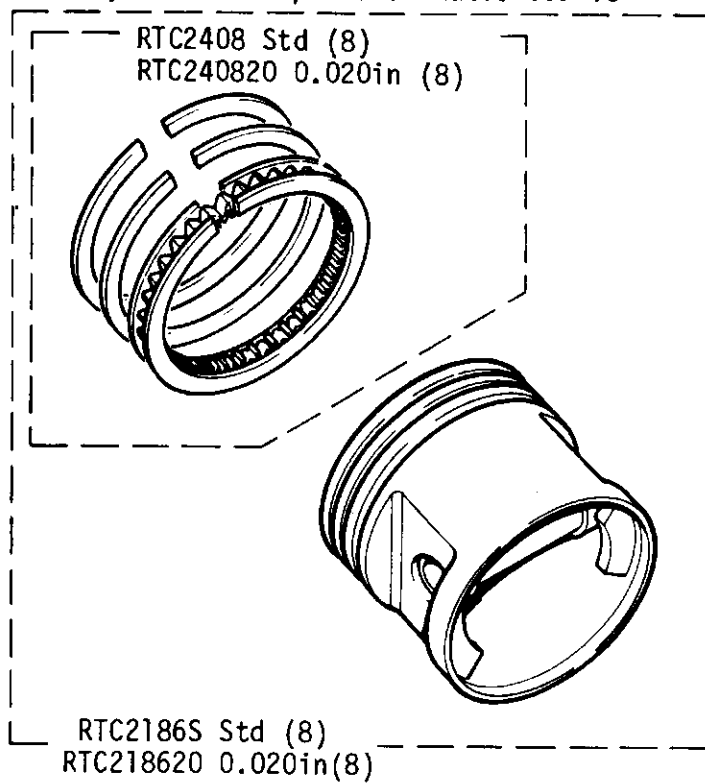


GROUP B  
ENGINE - Crankshaft 109 V8

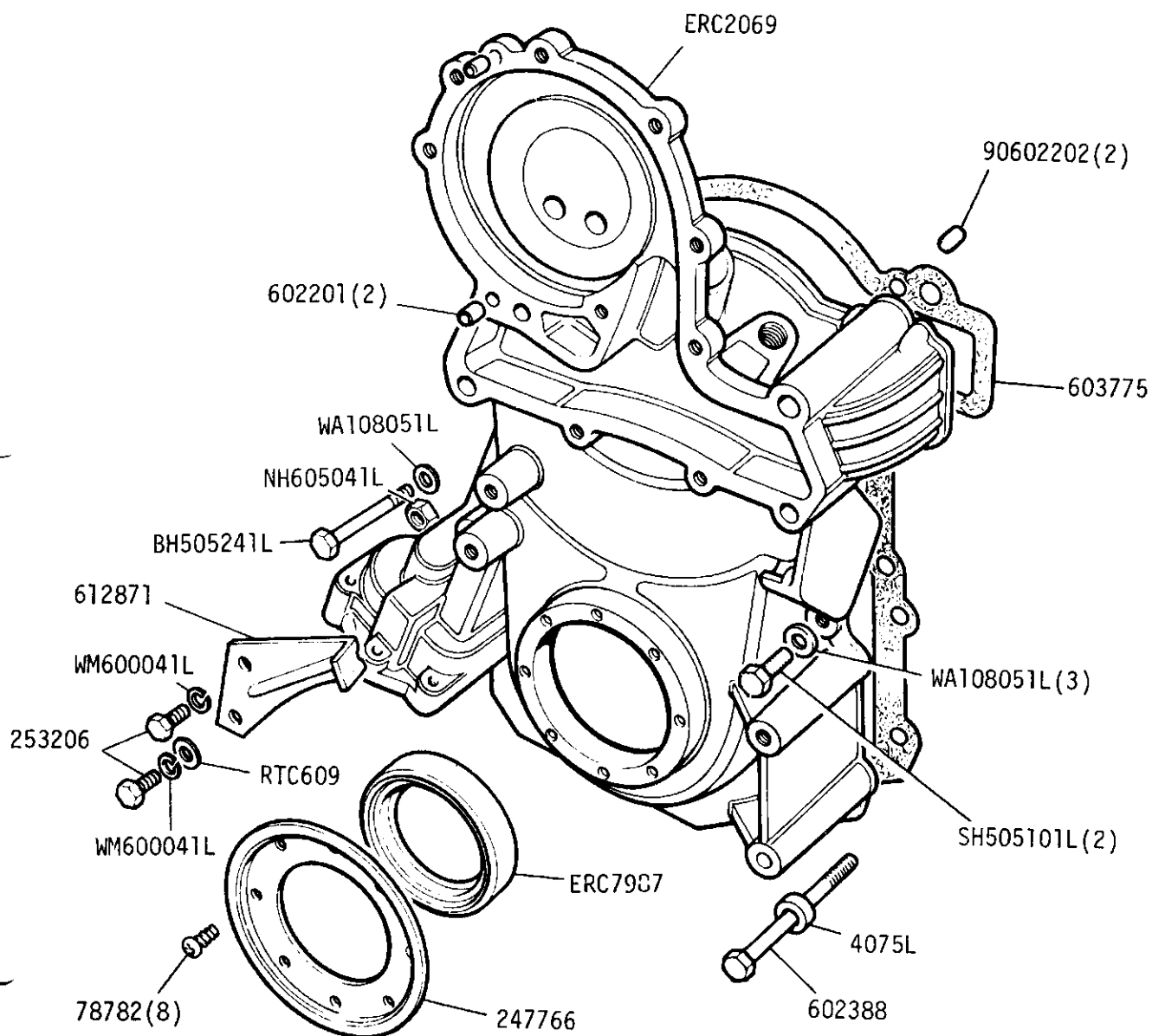


- ① Balance weights, as required
- 180oz ERC4877
  - 360oz ERC4878
  - 540oz ERC4879
  - 720oz ERC4880

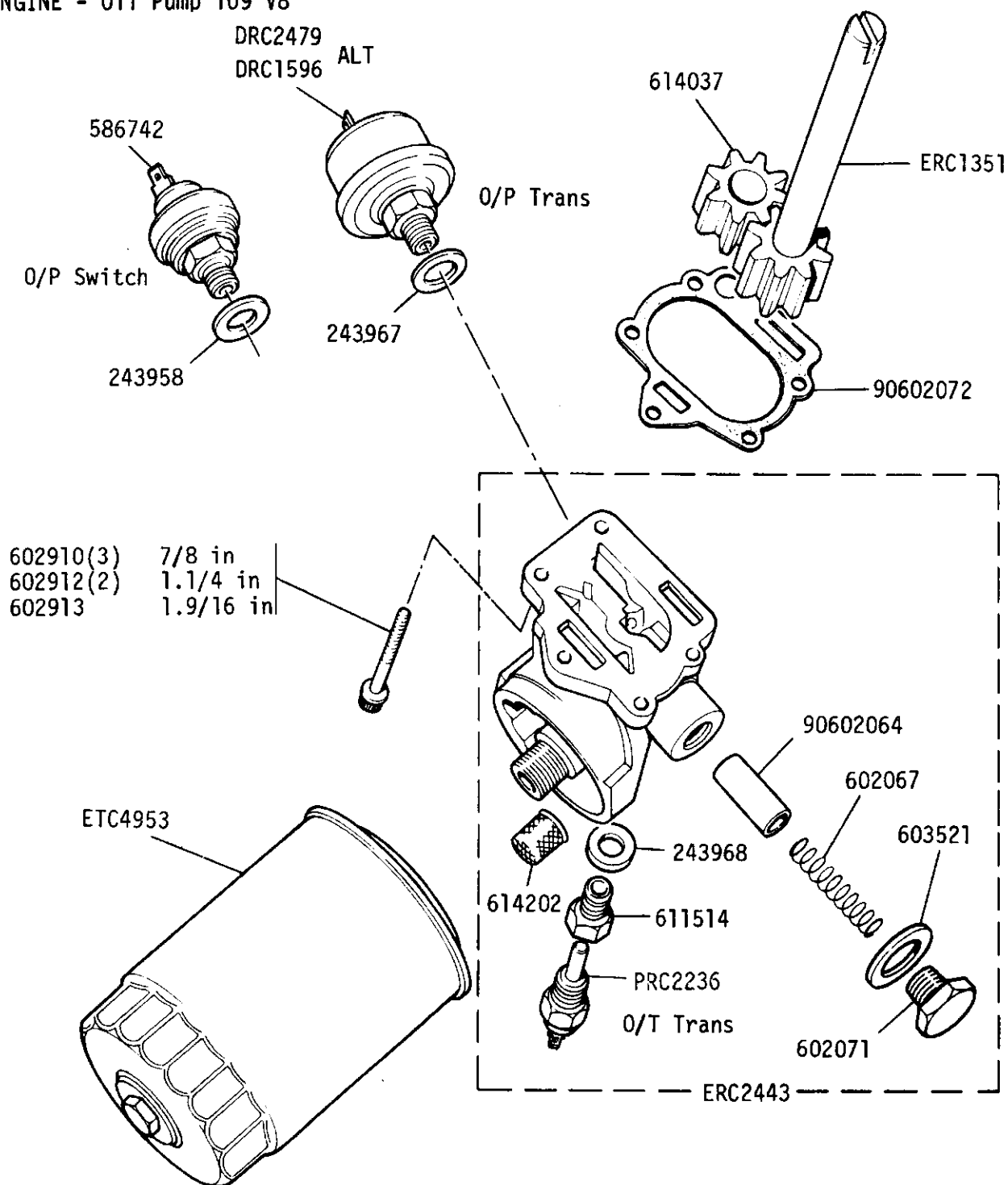
GROUP B  
ENGINE - Pistons, 8.13:1 Compression Ratio 109 V8



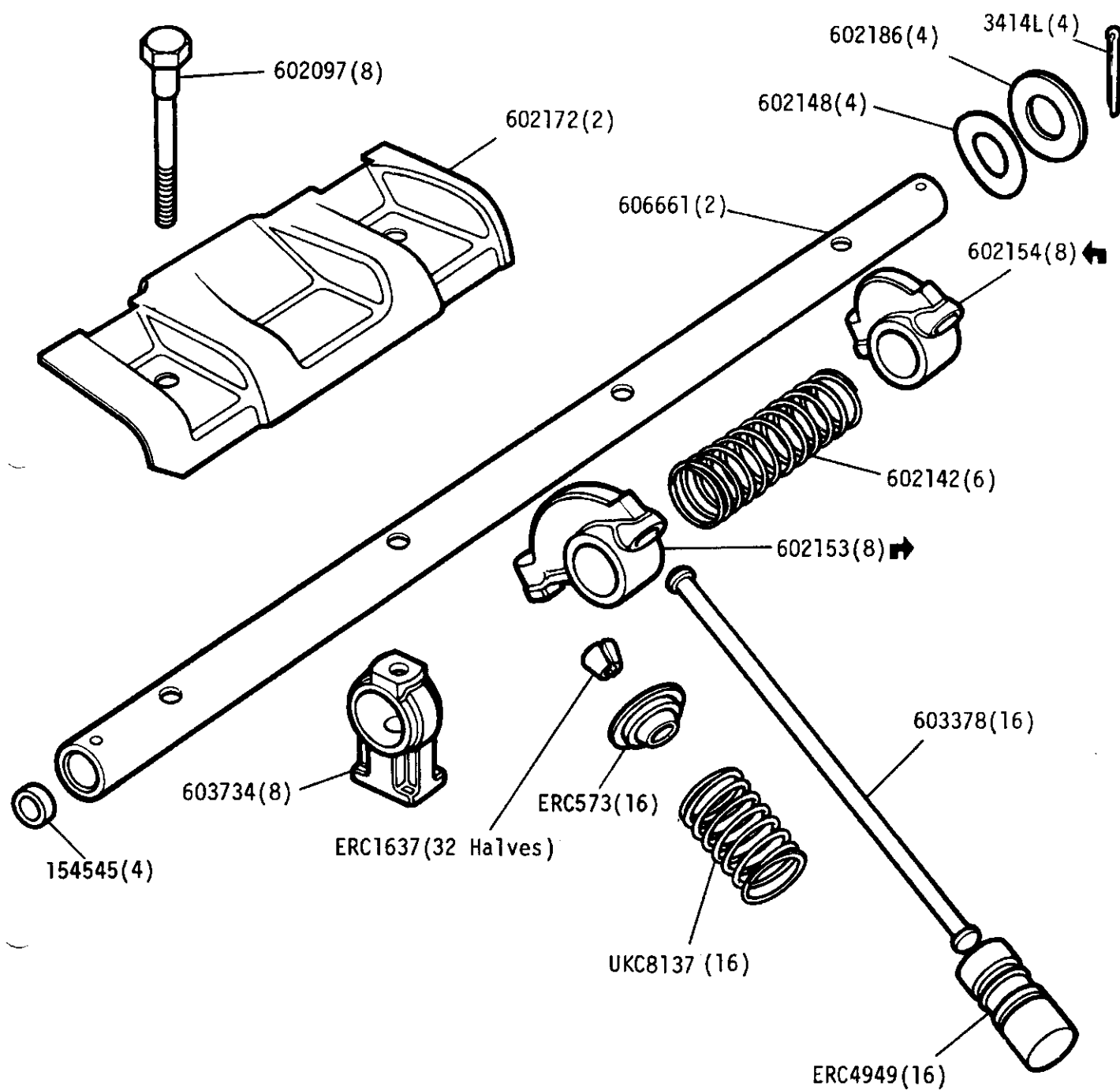
GROUP B  
ENGINE - Front Cover 109 V8



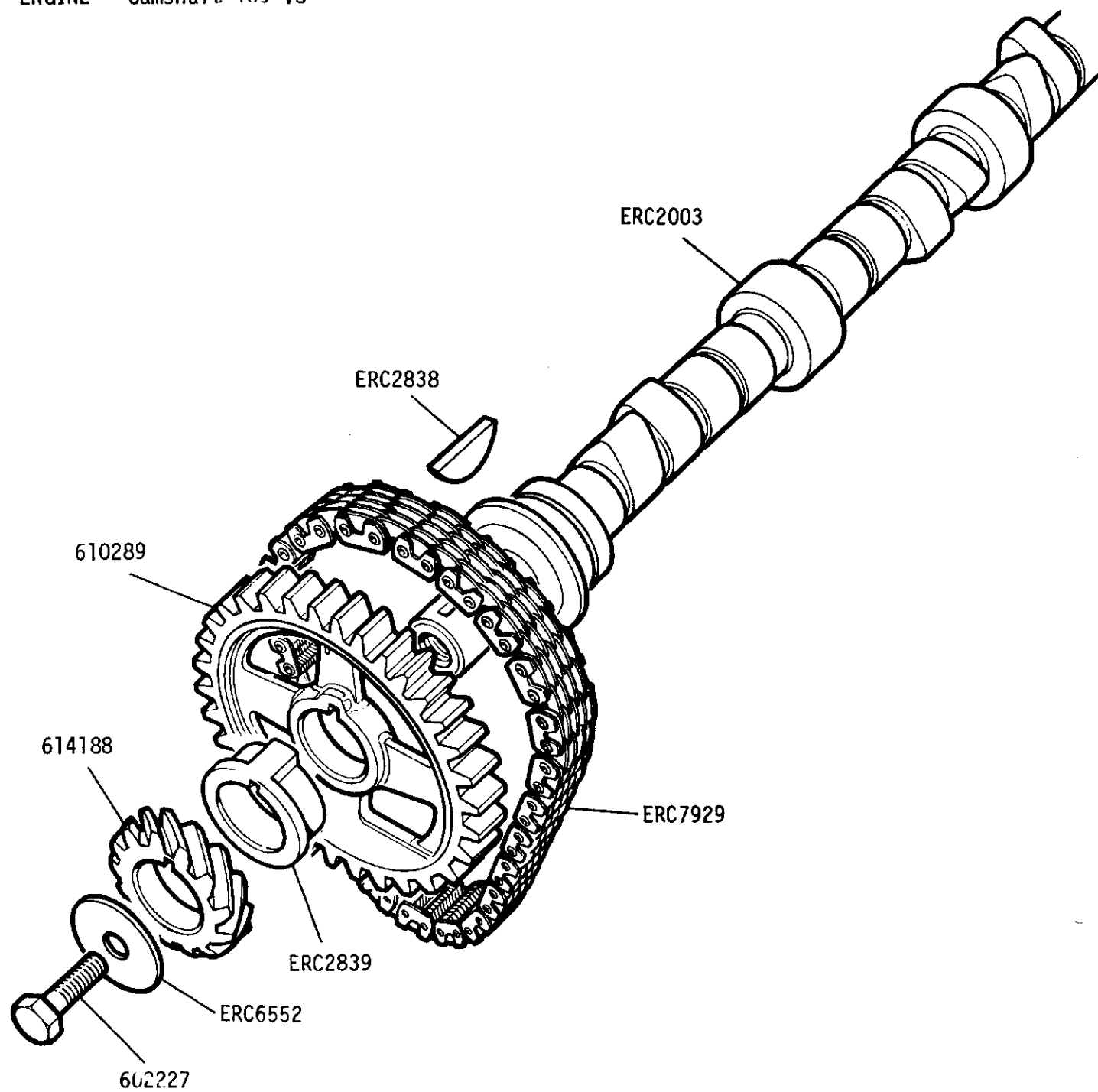
GROUP B  
ENGINE - Oil Pump 109 V8



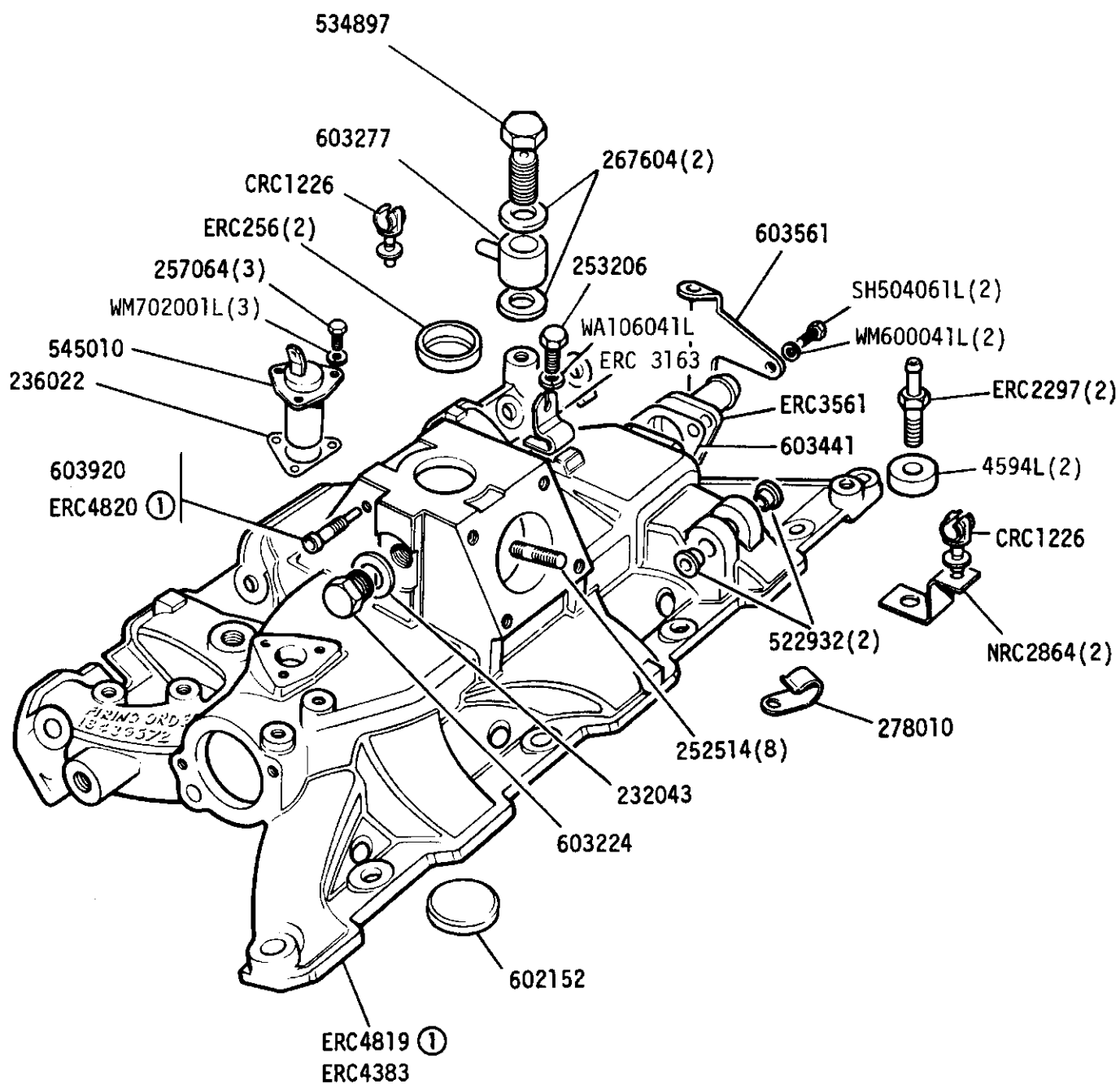
GROUP B  
ENGINE - Valve Gear 109 V8



GROUP B  
ENGINE - Camshaft 109 V8

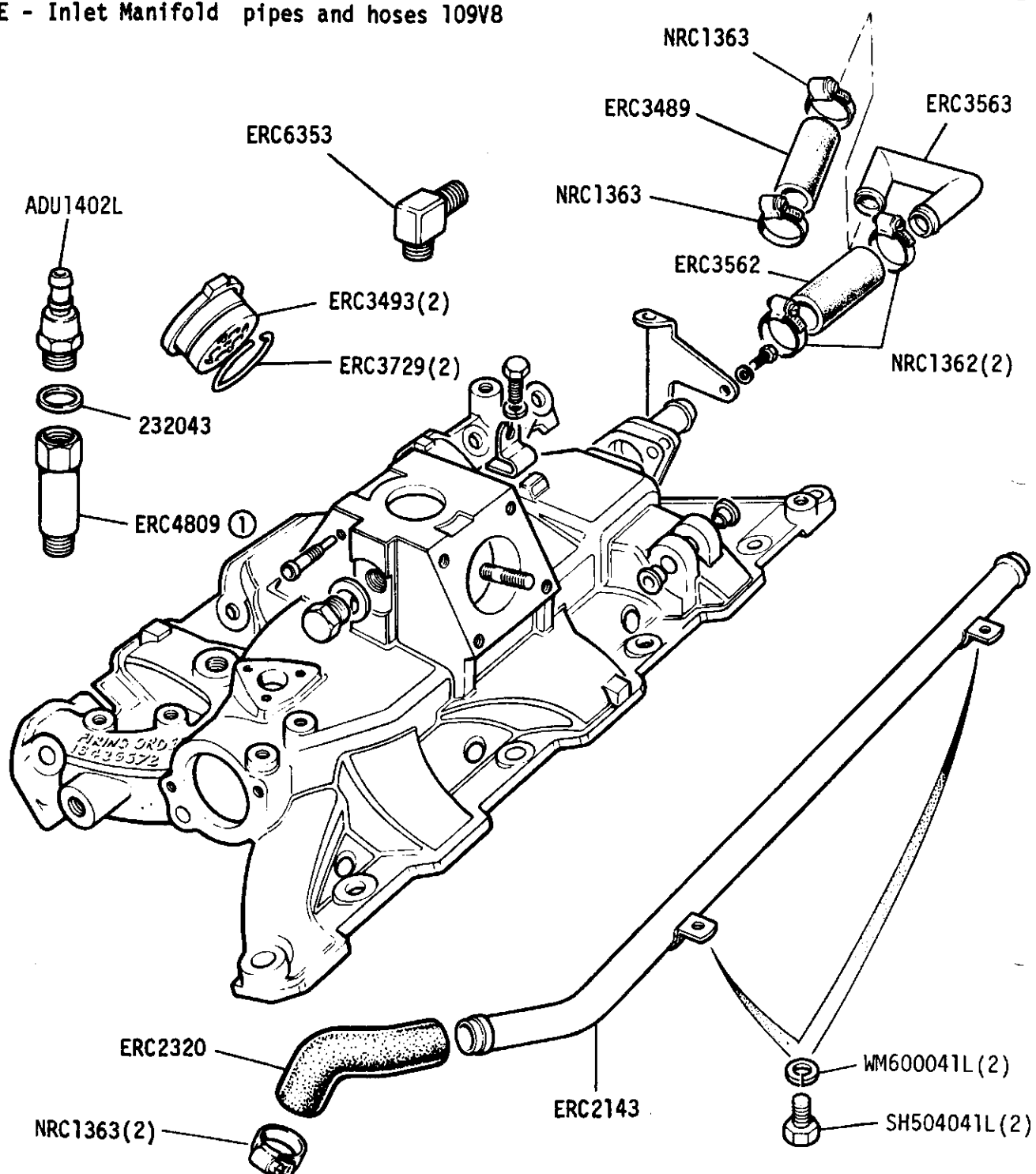


GROUP B  
ENGINE - Inlet Manifold and Thermostat Switch 109 V8



① Vehicles built to ECE 15-03

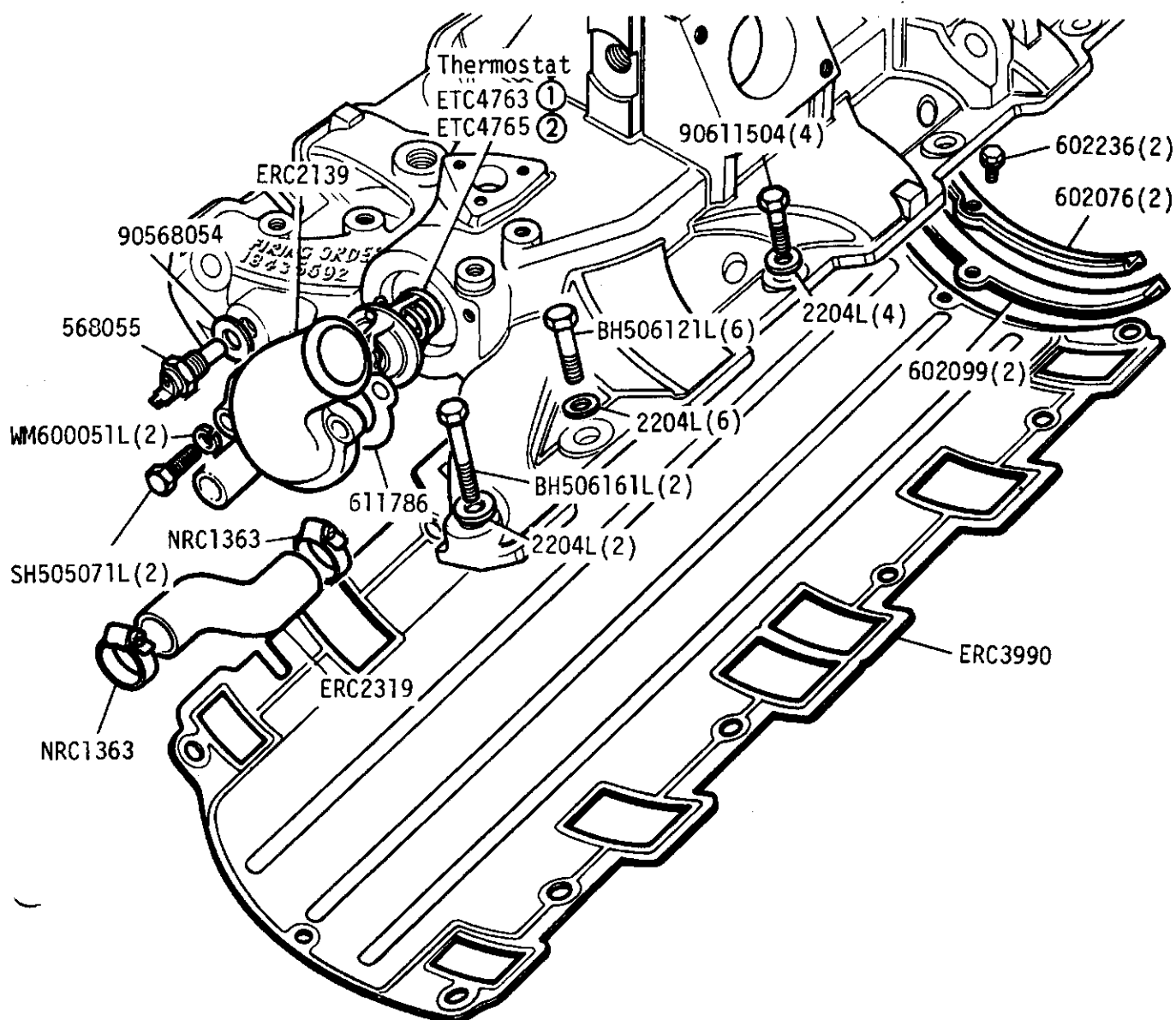
**GROUP B**  
**ENGINE - Inlet Manifold pipes and hoses 109V8**



① Vehicles built to ECE 15-03

GROUP B

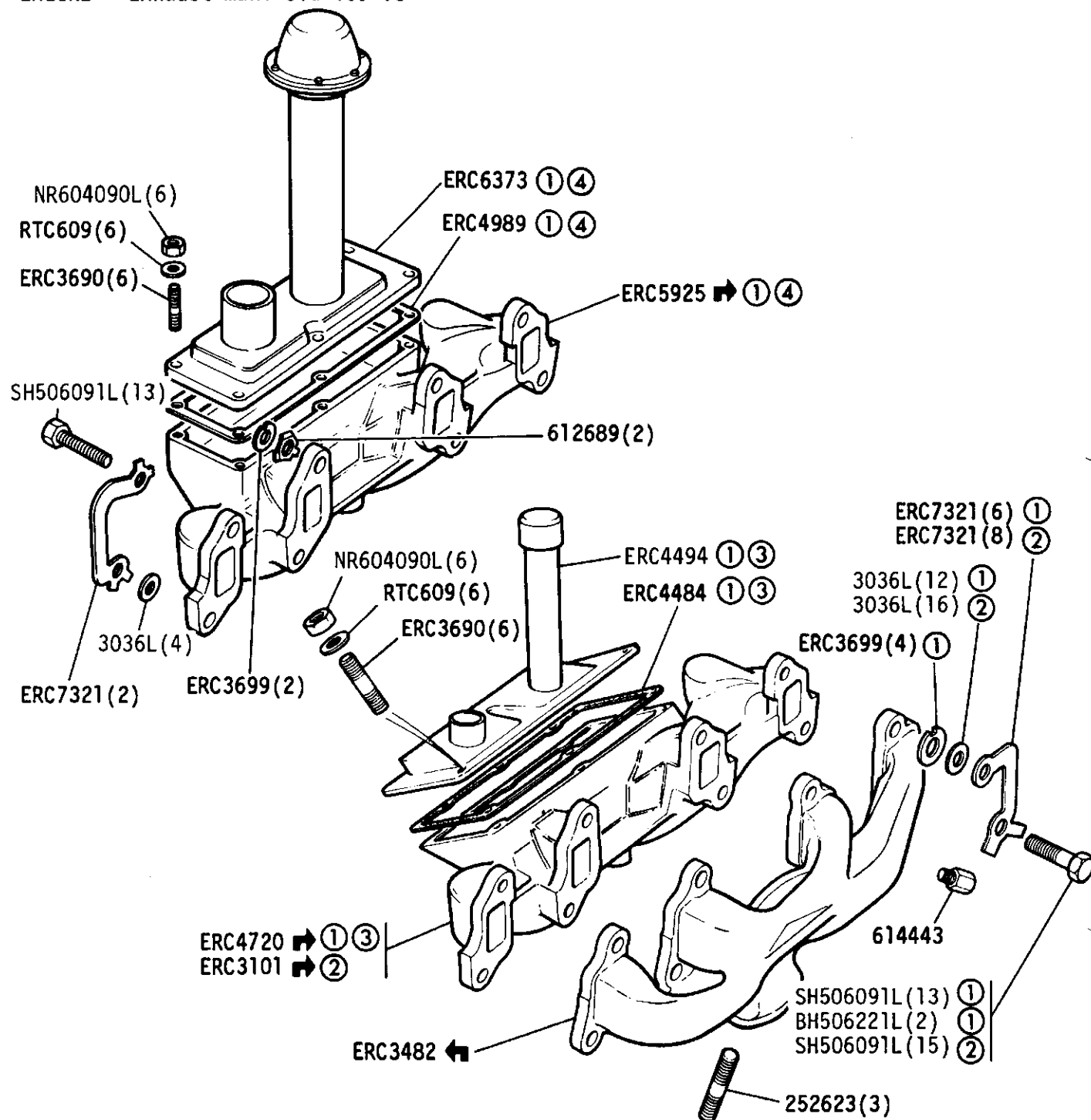
ENGINE - Thermostat, Inlet Manifold fixings and Outlet pipes 109 V8



① Non-detoxed engine

② Detoxed engine

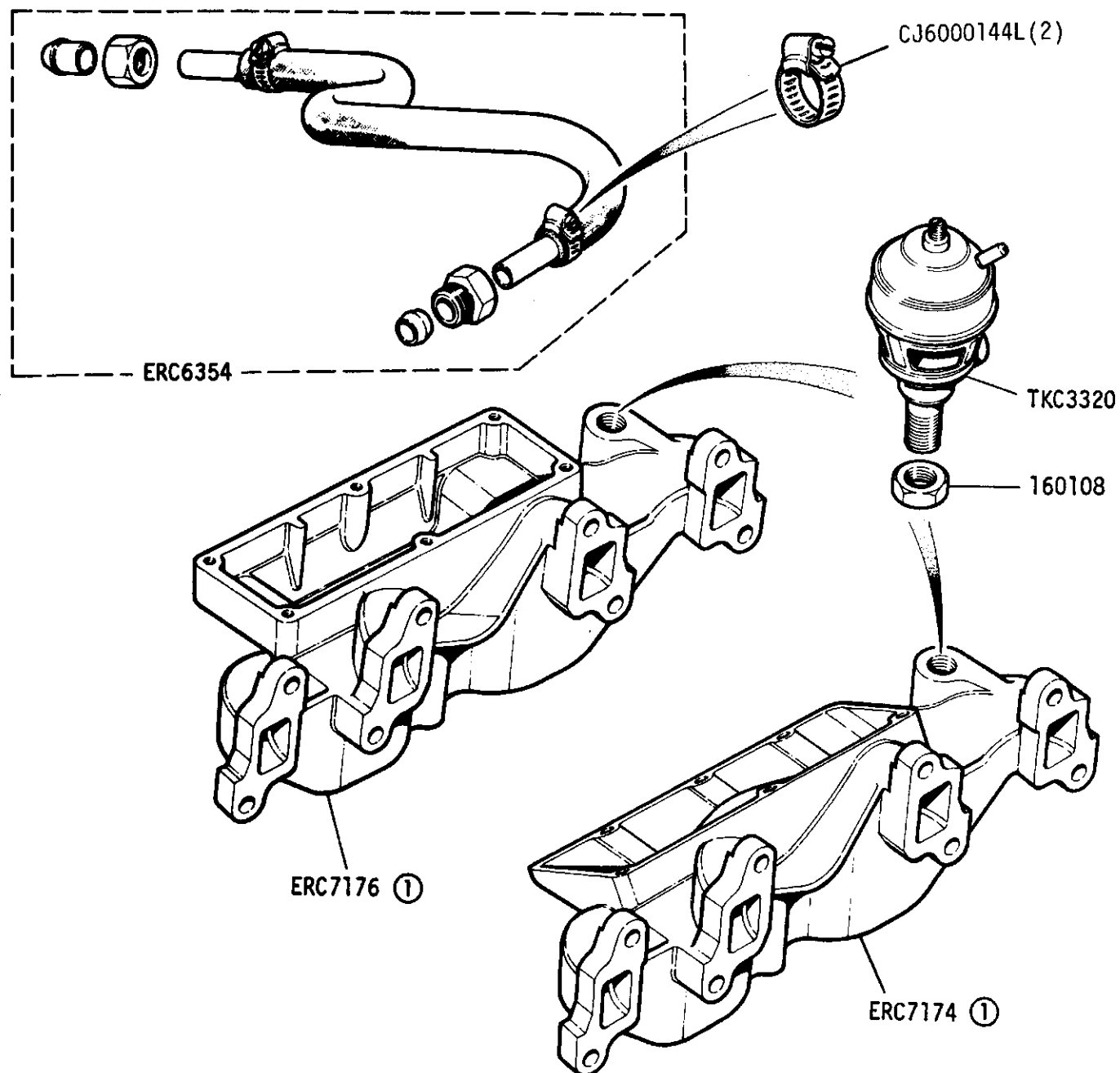
GROUP B  
ENGINE - Exhaust manifold 109 V8



- ① Detoxed engine
- ② Non detoxed engine
- ③ Up to engine No 11G00856
- ④ From engine No 11G00857

GROUP B

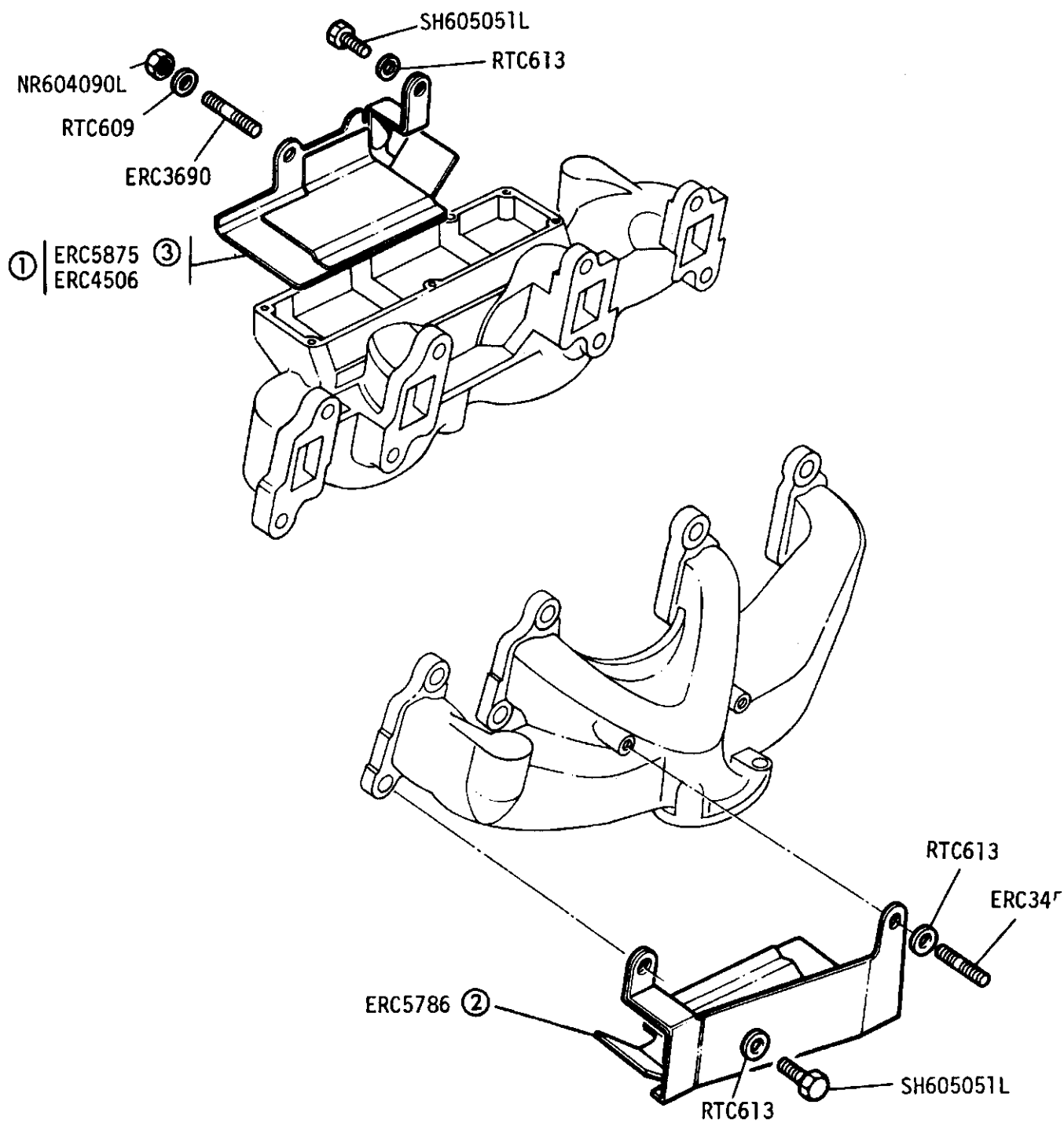
ENGINE - Exhaust Manifold and EGR valve 109 V8



Vehicles built to ECE 15-03

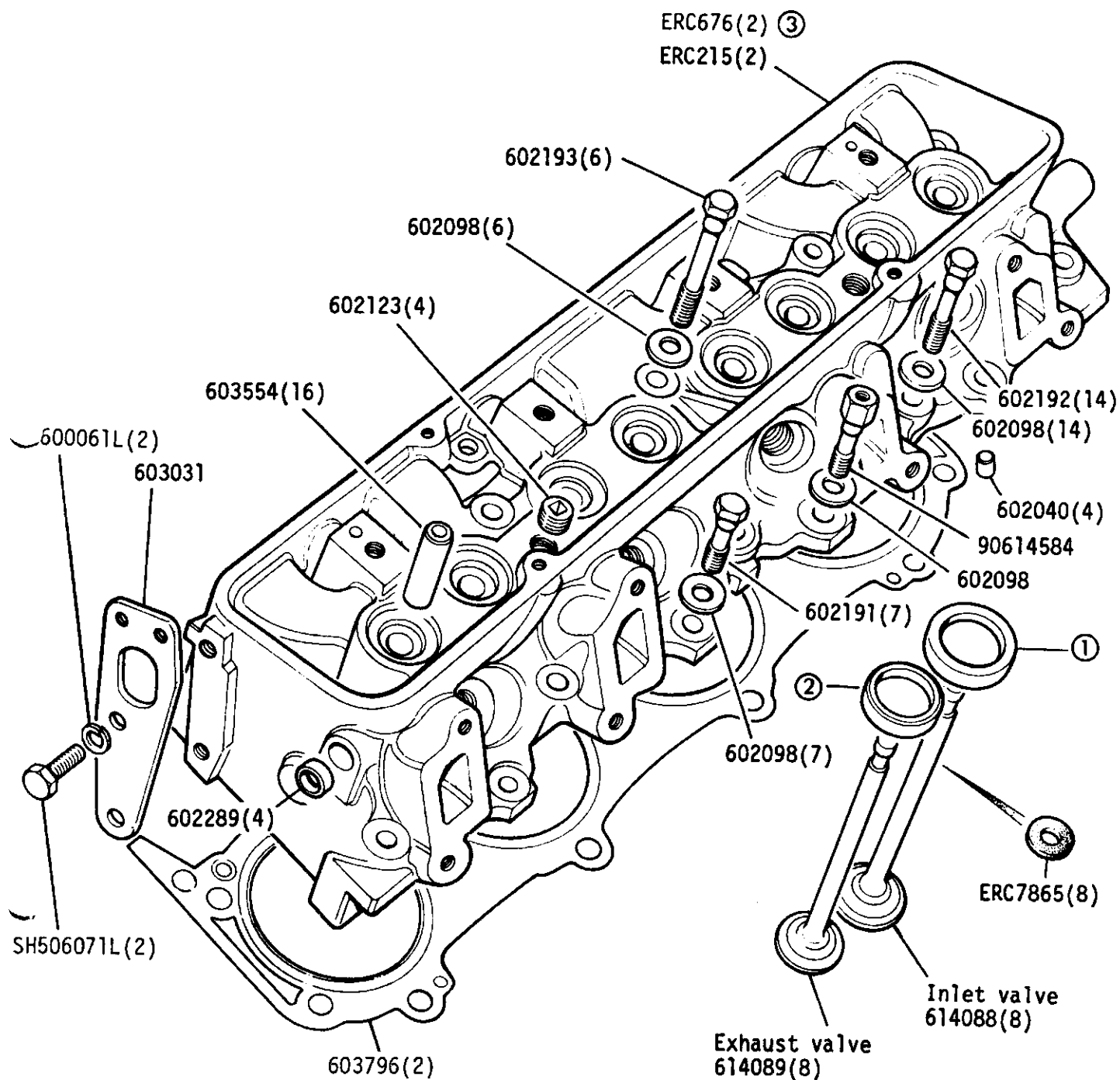
① Alternatives ERC7174 suitable for LHD vehicles only

GROUP B  
ENGINE - Heat Shields 109 V8



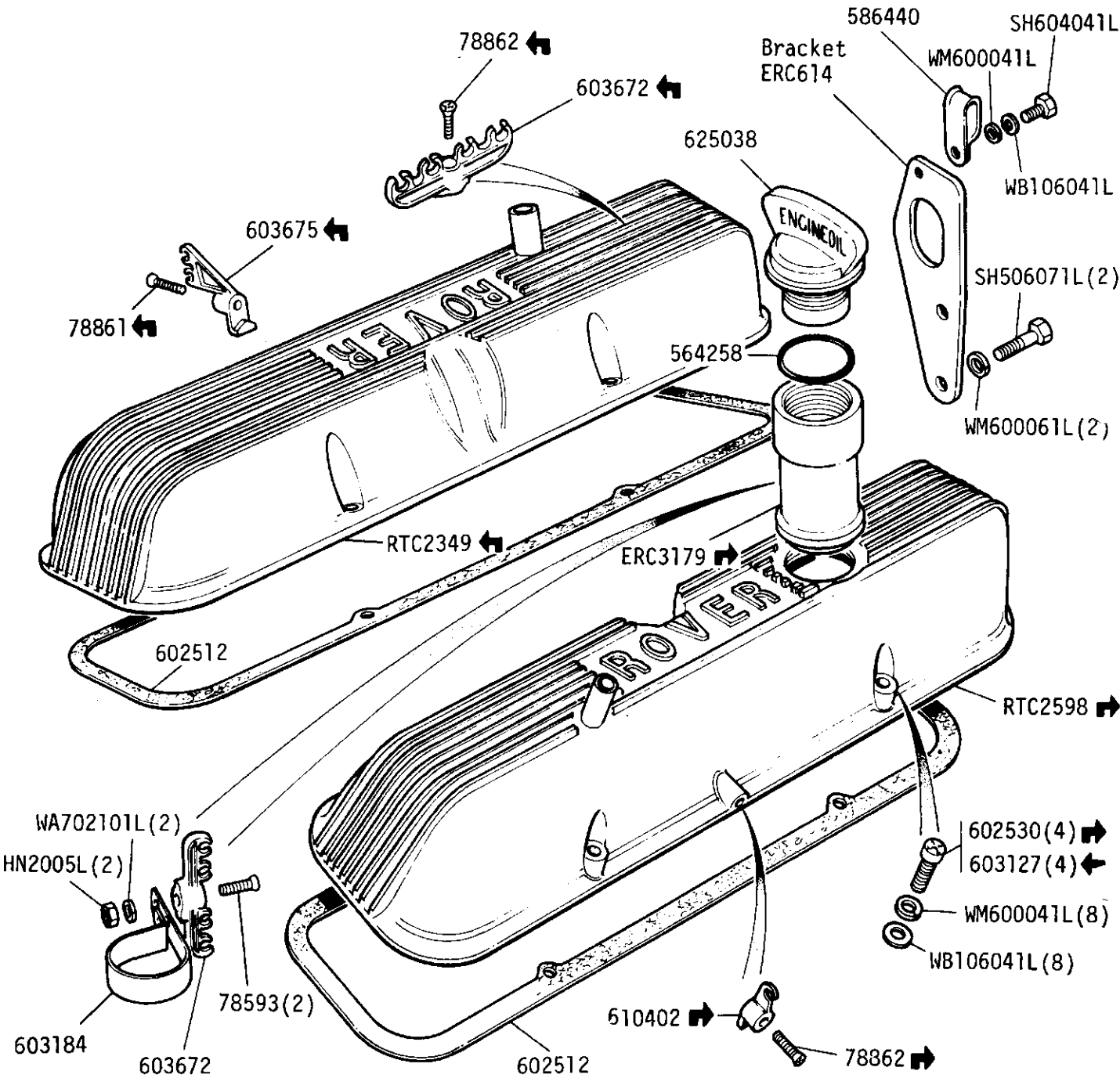
- ① DETOXED ENGINE
- ② NON DETOXED ENGINE
- ③ FROM ENGINE NO 11G00857

GROUP B  
ENGINE - Cylinder Head and Valves 109 V8

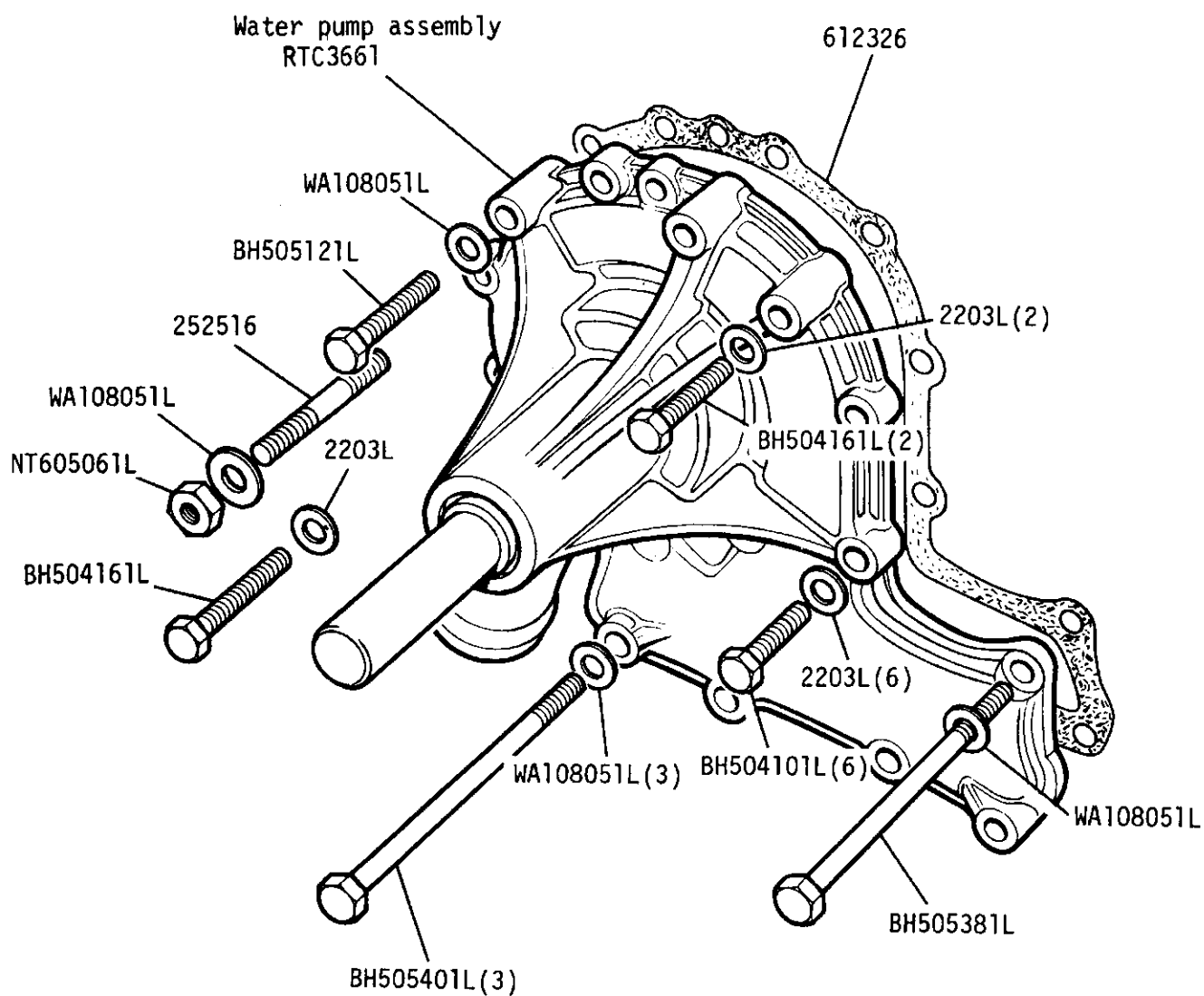


- |   |                                  |     |        |
|---|----------------------------------|-----|--------|
| ① | Valve seat, inlet, Std           | (8) | ERC224 |
|   | Valve seat, inlet, 0.010in O/S   | (8) | ERC225 |
| ② | Valve seat, exhaust, Std         | (8) | ERC210 |
|   | Valve seat, exhaust, 0.010in O/S | (8) | ERC211 |
| ③ | For engines built to ECE 15-03   |     |        |

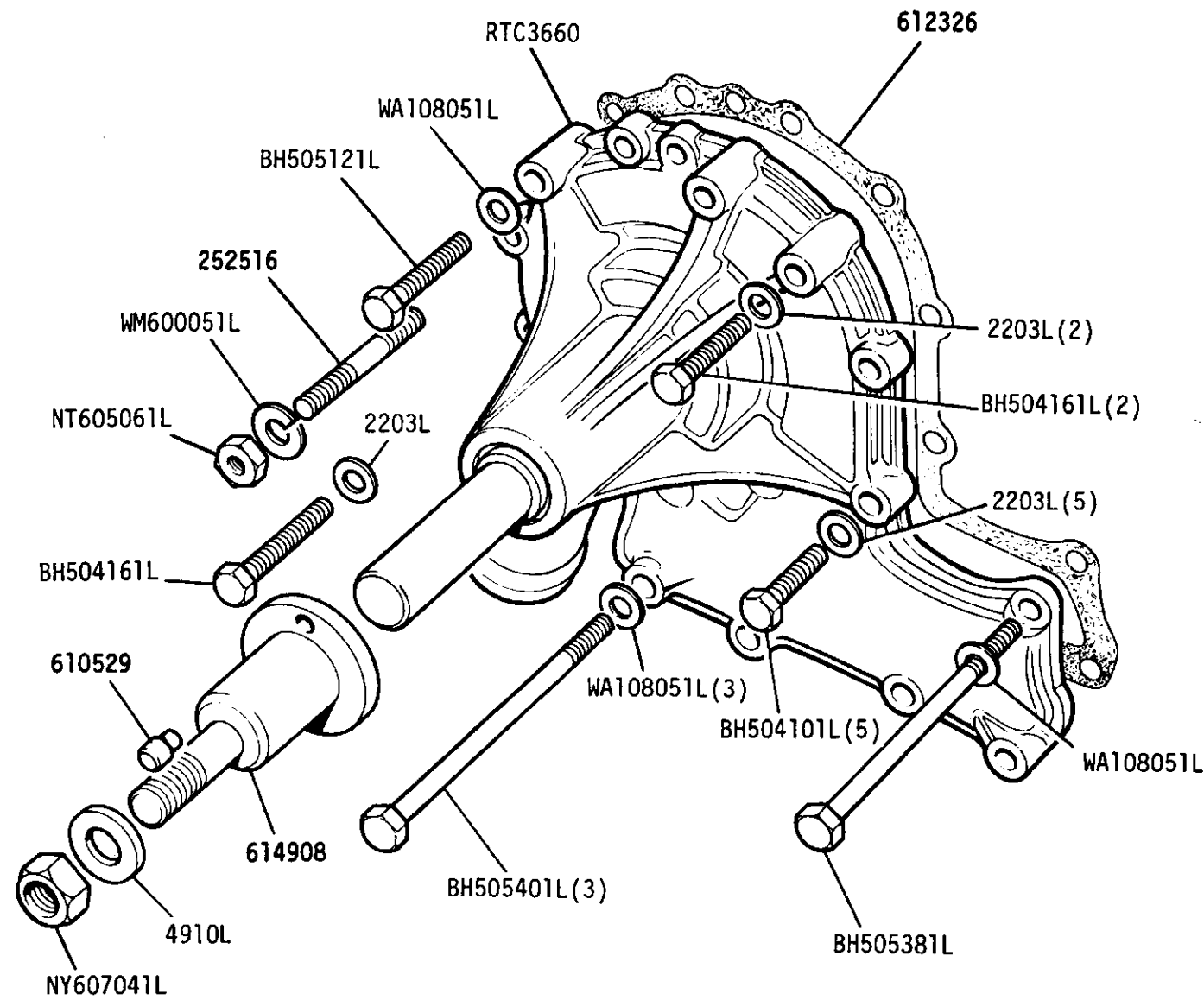
GROUP B  
ENGINE - Rocker Cover 109 V8



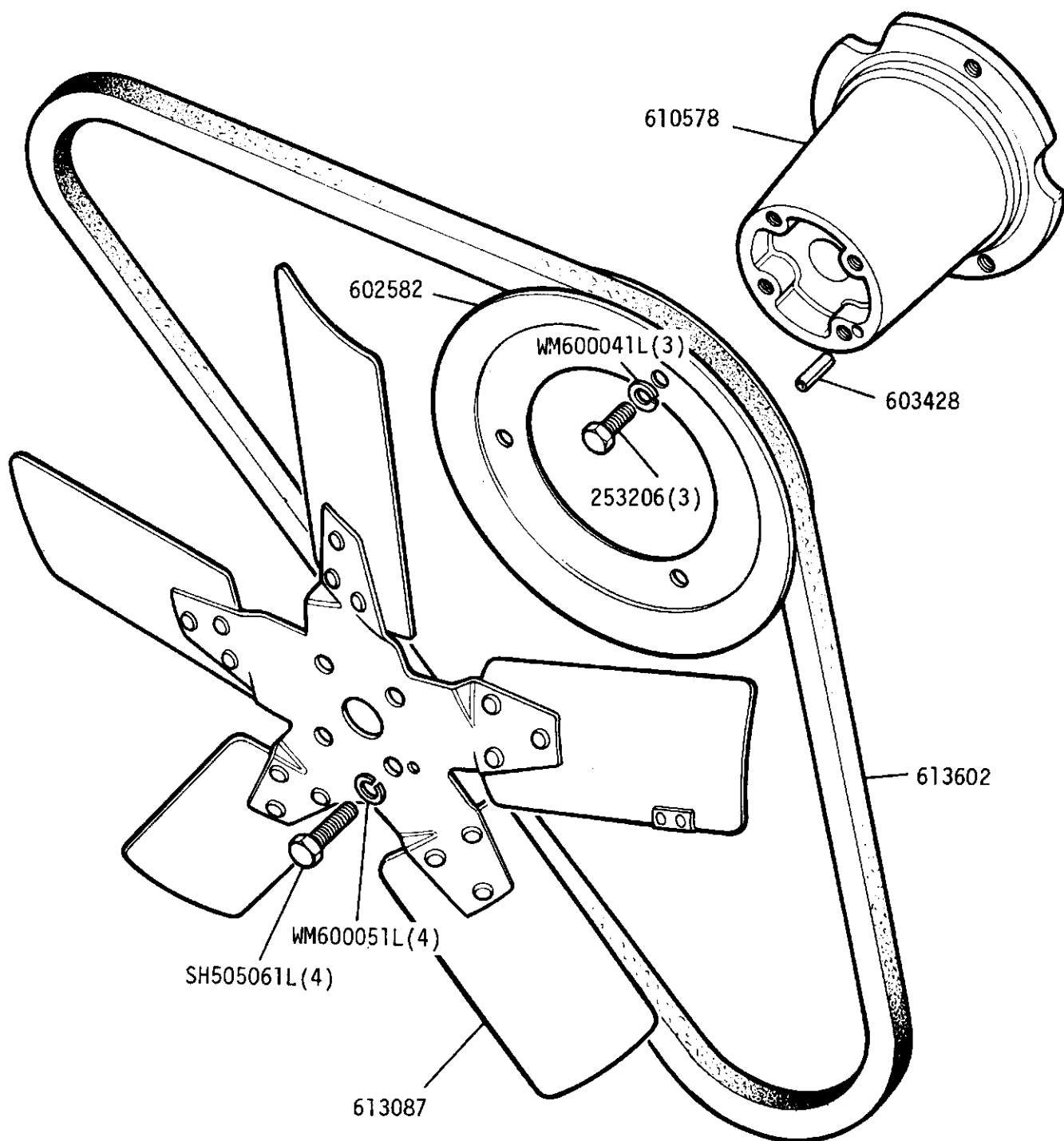
ROUP B  
ENGINE - Water Pump (non-viscous type) 109 V8



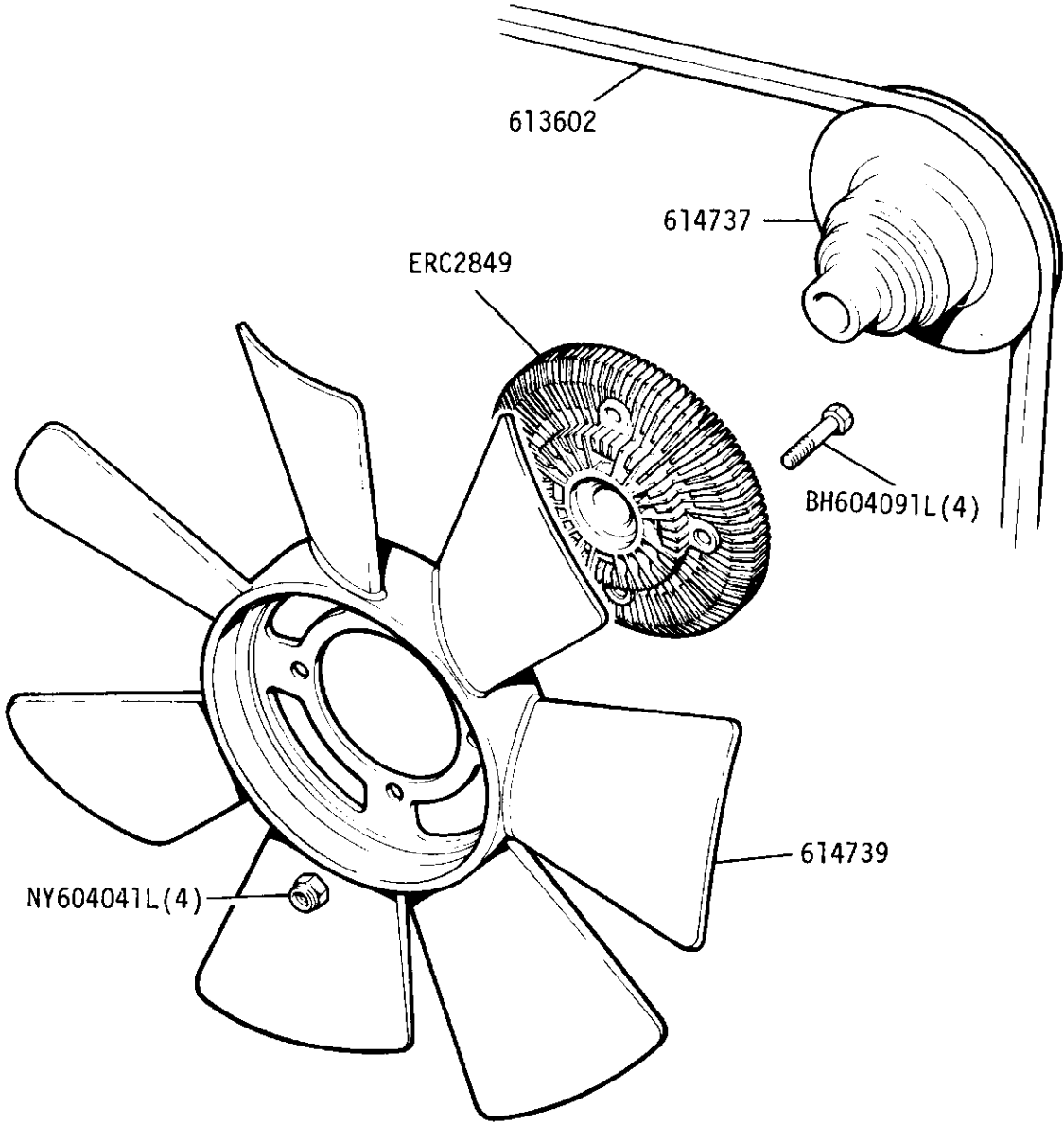
GROUP B  
ENGINE - Water Pump for Viscous Drive (Detoxed Engine) 109 V8



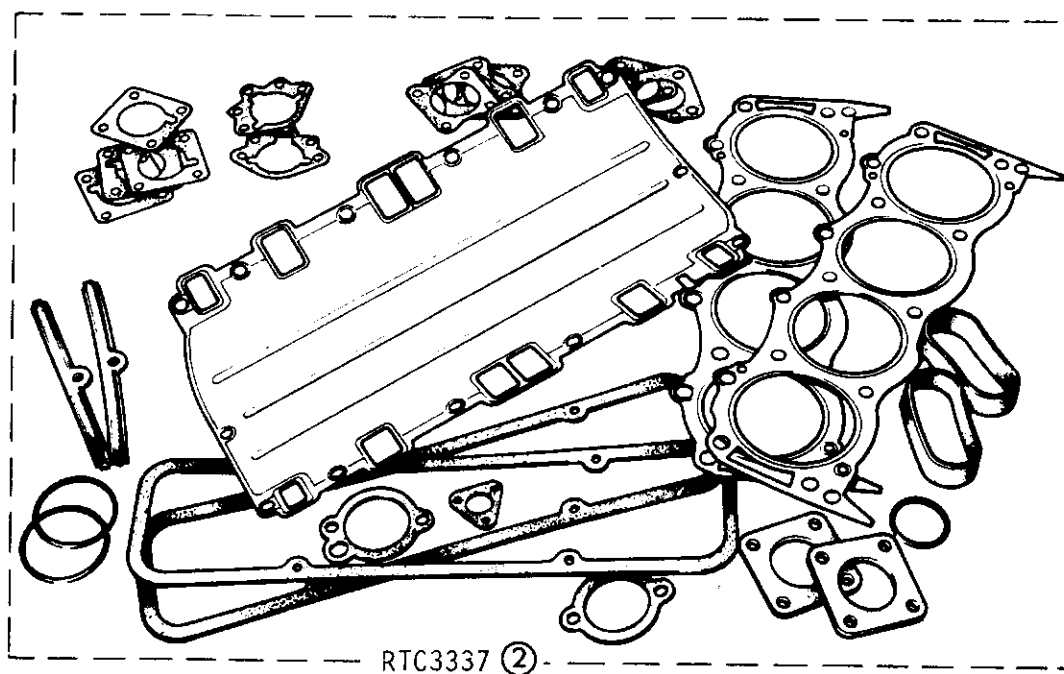
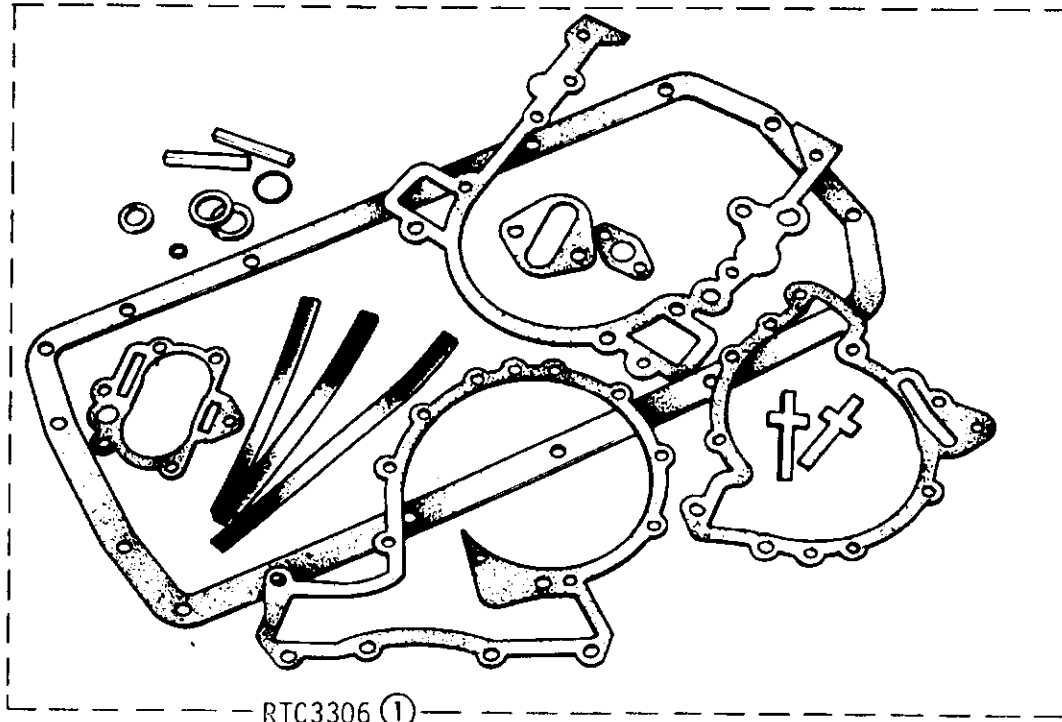
GROUP B  
ENGINE - Fan Pulley, Hub and Driving Belt (non-viscous type) 109 V8



GROUP B  
ENGINE - Viscous Drive Unit and Fan (Detoxed Engine) 109 V8



GROUP B  
ENGINE - Gasket Kits 109 V8

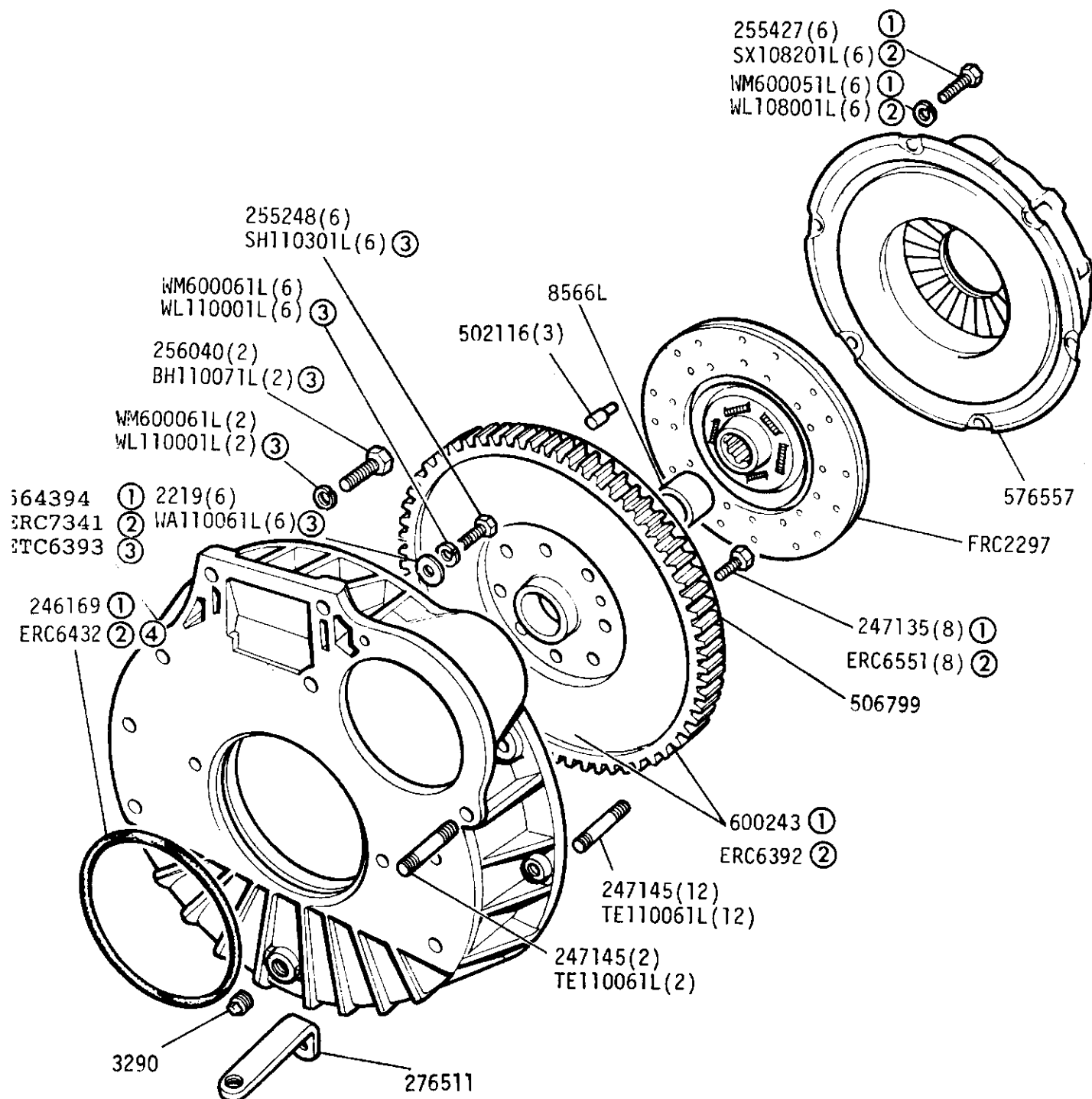


6RE40

- ① Gasket kit - Engine overhaul
- ② Gasket kit - Decarbonising

GROUP C

ENGINE - Flywheel and Clutch 2½ Litre Petrol



Lining package for clutch 605997      Reinforcing plate for flywheel ERC4658 ②

- ① 3 Bearing Crankshaft
- ② 5 Bearing Crankshaft
- ③ From engine numbers 36123672B, 36407286B
- ④ Not required after engine number 36142443C or if liquid gasket compound is used.



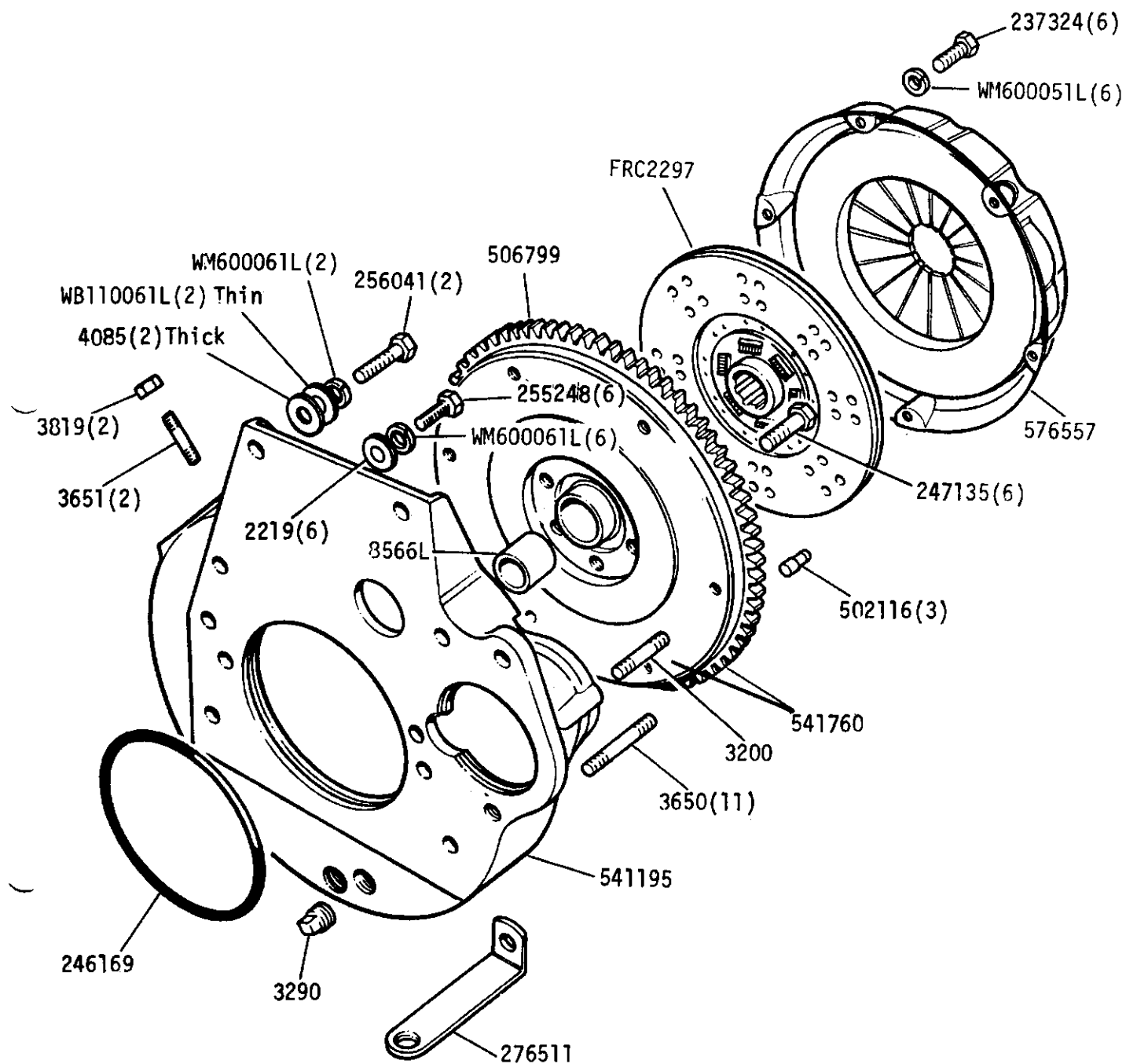
LAND ROVER

1G 02

1RE 16b

GROUP C

ENGINE - Flywheel and Clutch 2.6 Litre Petrol



Lining package for clutch plate 605997



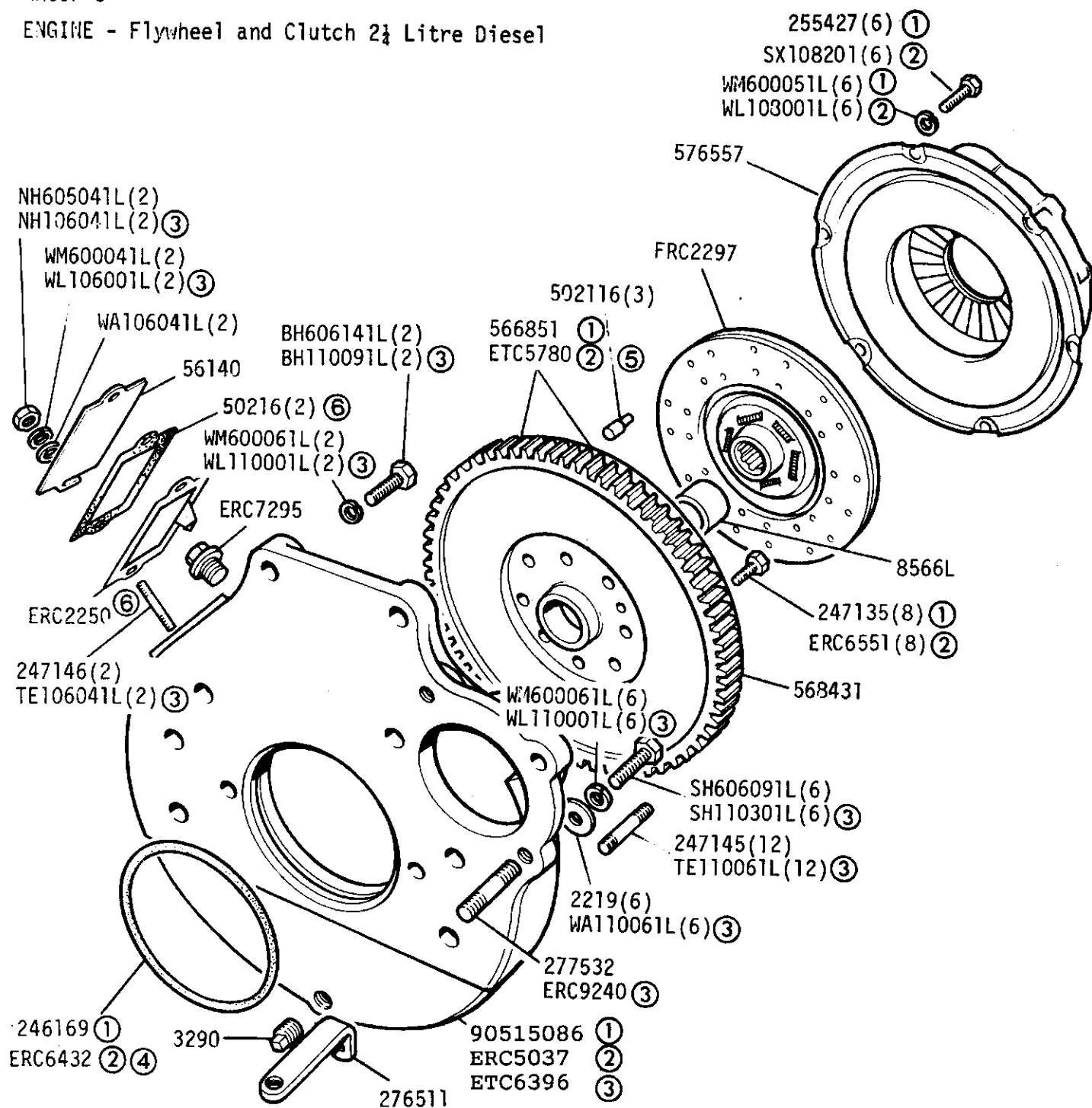
LAND ROVER

1G 02

2RE 59

GROUP C

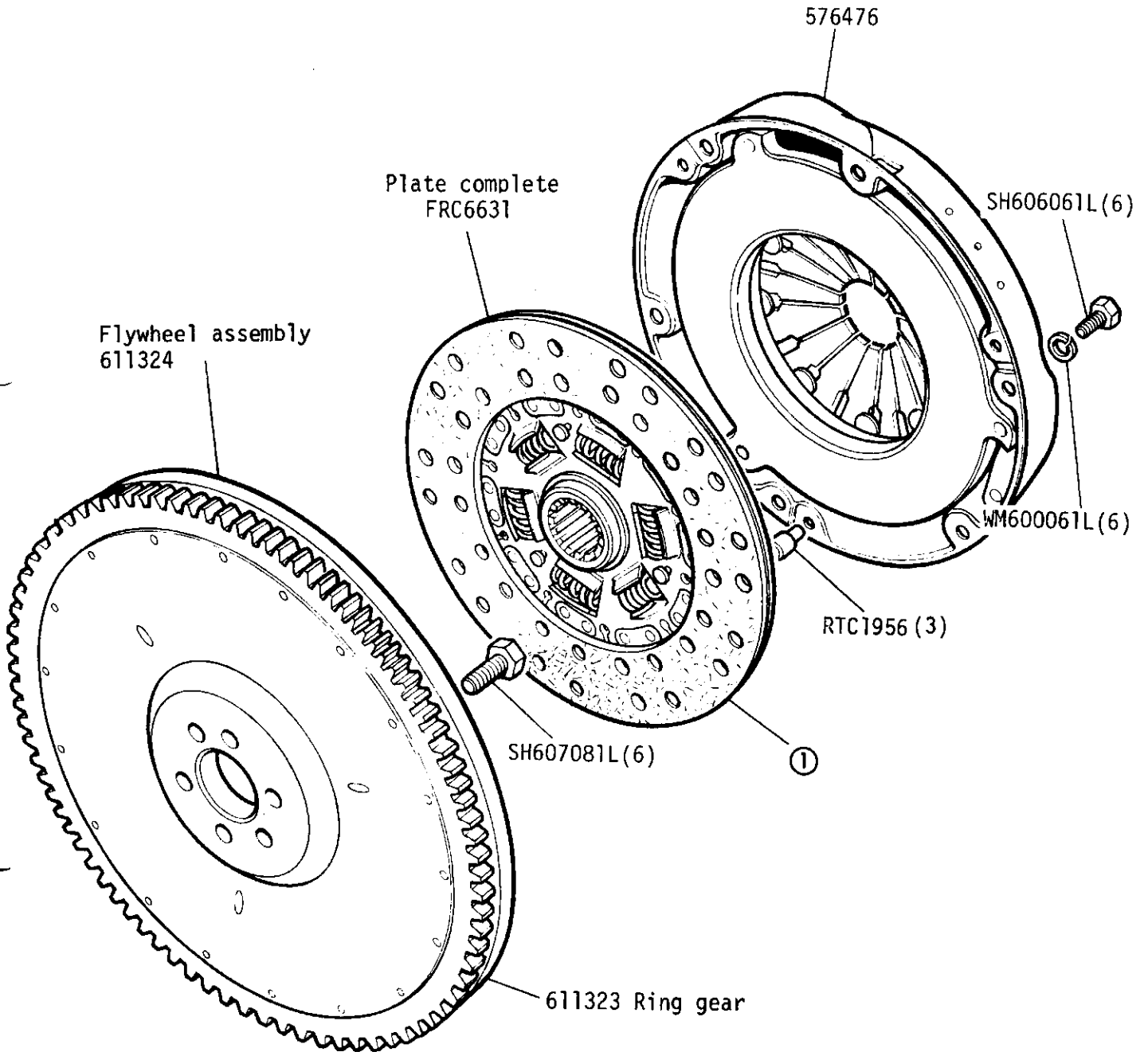
ENGINE - Flywheel and Clutch 2½ Litre Diesel



Linkage pack for Clutch 605997

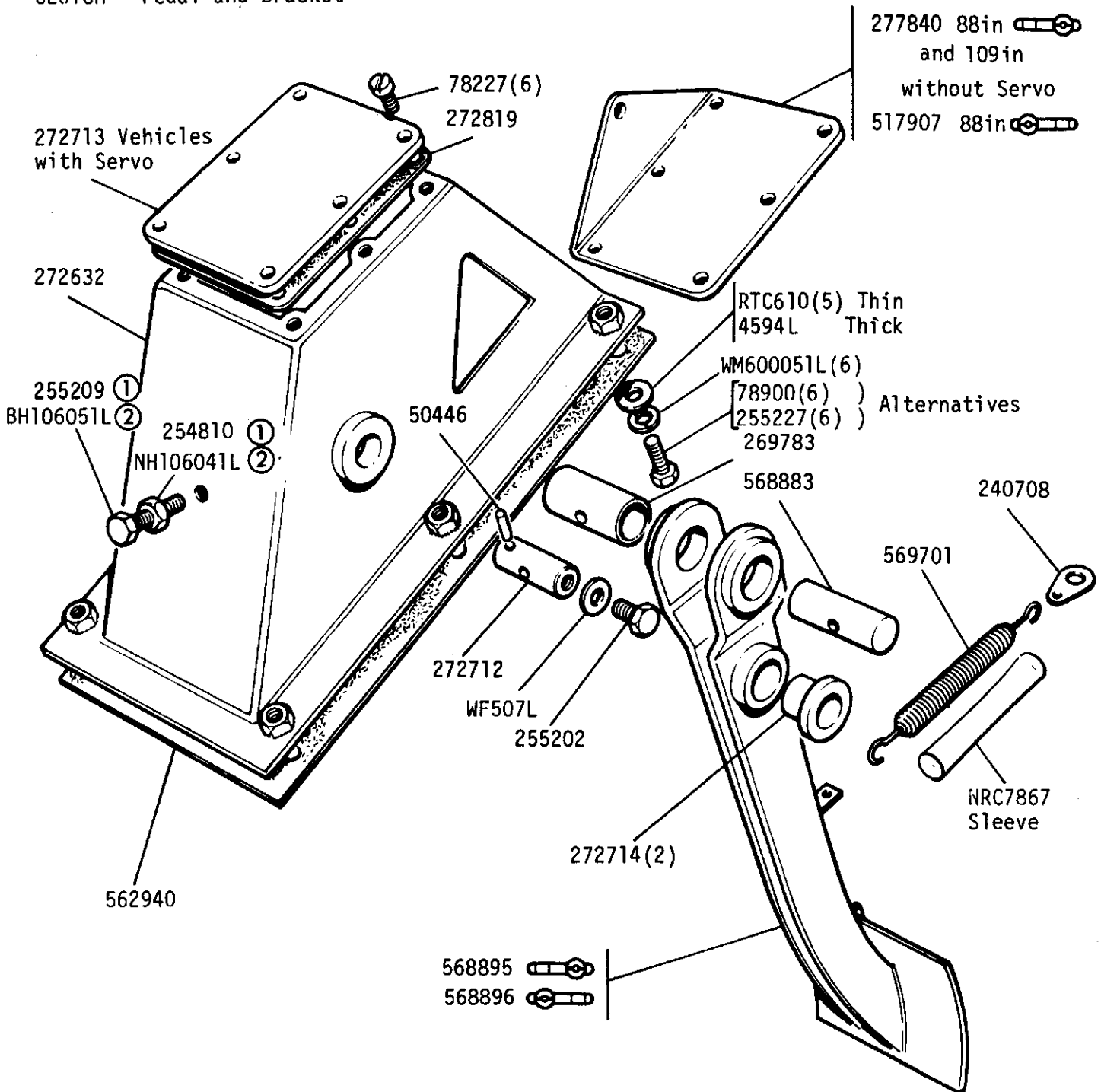
- ① 3 Bearing Crankshaft-engine prefix 906
- ② 5 Bearing Crankshaft-engine prefix 366
- ③ From engine number 36619420B
- ④ Not required if liquid gasket compound has been used
- ⑤ Reinforcing plate for flywheel ERC4658
- ⑥ Timing pointer and one gasket deleted after Nov 82

GROUP C  
CLUTCH - Flywheel and Clutch 109 V8



① Lining package for clutch AEU1750

GROUP C  
CLUTCH - Pedal and Bracket



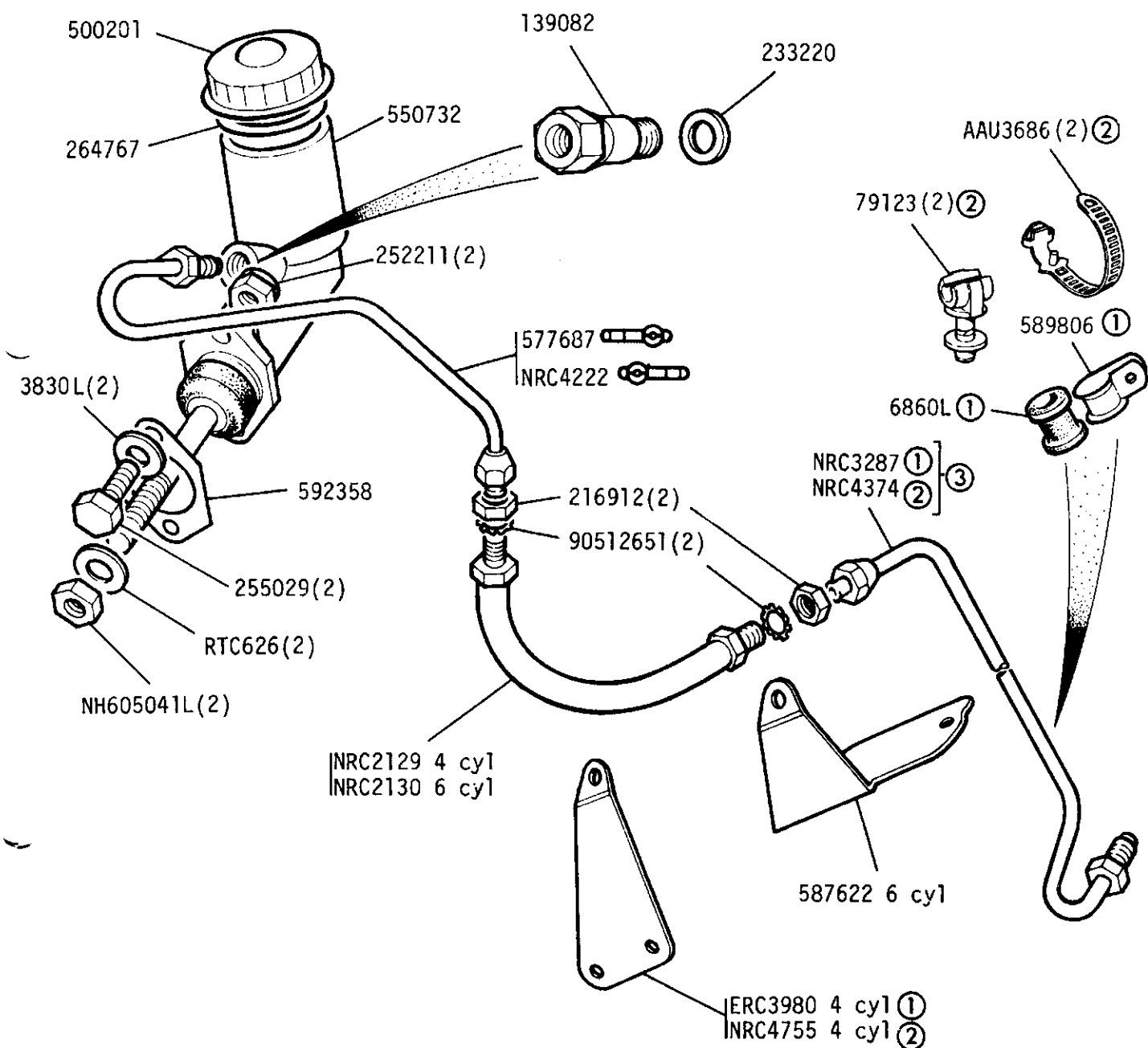
Clutch pedal and bracket assembly 568893

Clutch pedal and bracket assembly 568894

① UNF

② METRIC

GROUP C  
CLUTCH - Master Cylinder and Pipes

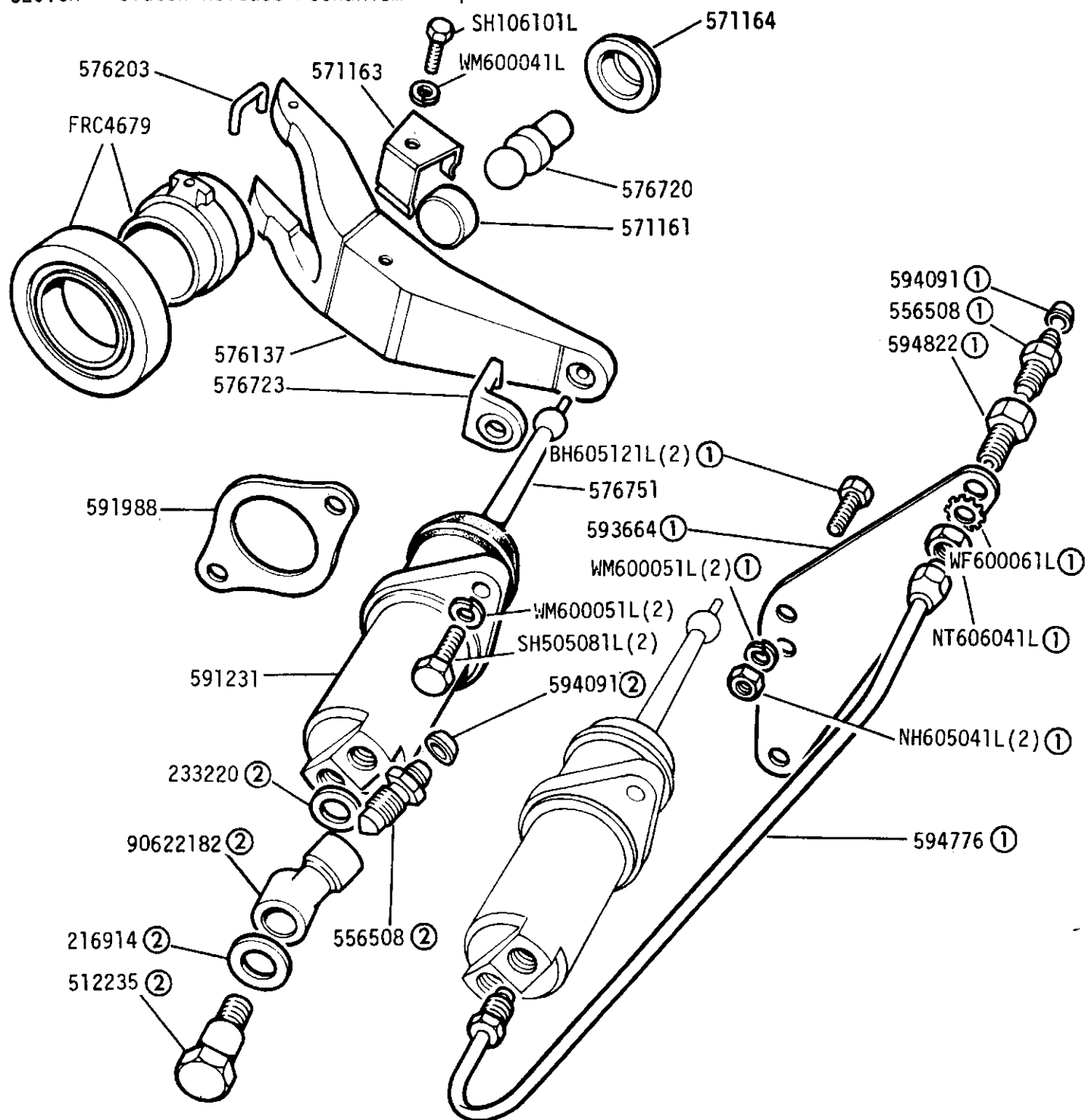


Clutch master cylinder overhaul kit 8G8837L

- ① Required when NRC3287 is fitted
- ② Required when NRC4374 is fitted
- ③ Alternatives - Check before ordering

GROUP C

CLUTCH - Clutch Release Mechanism Except 109 V8



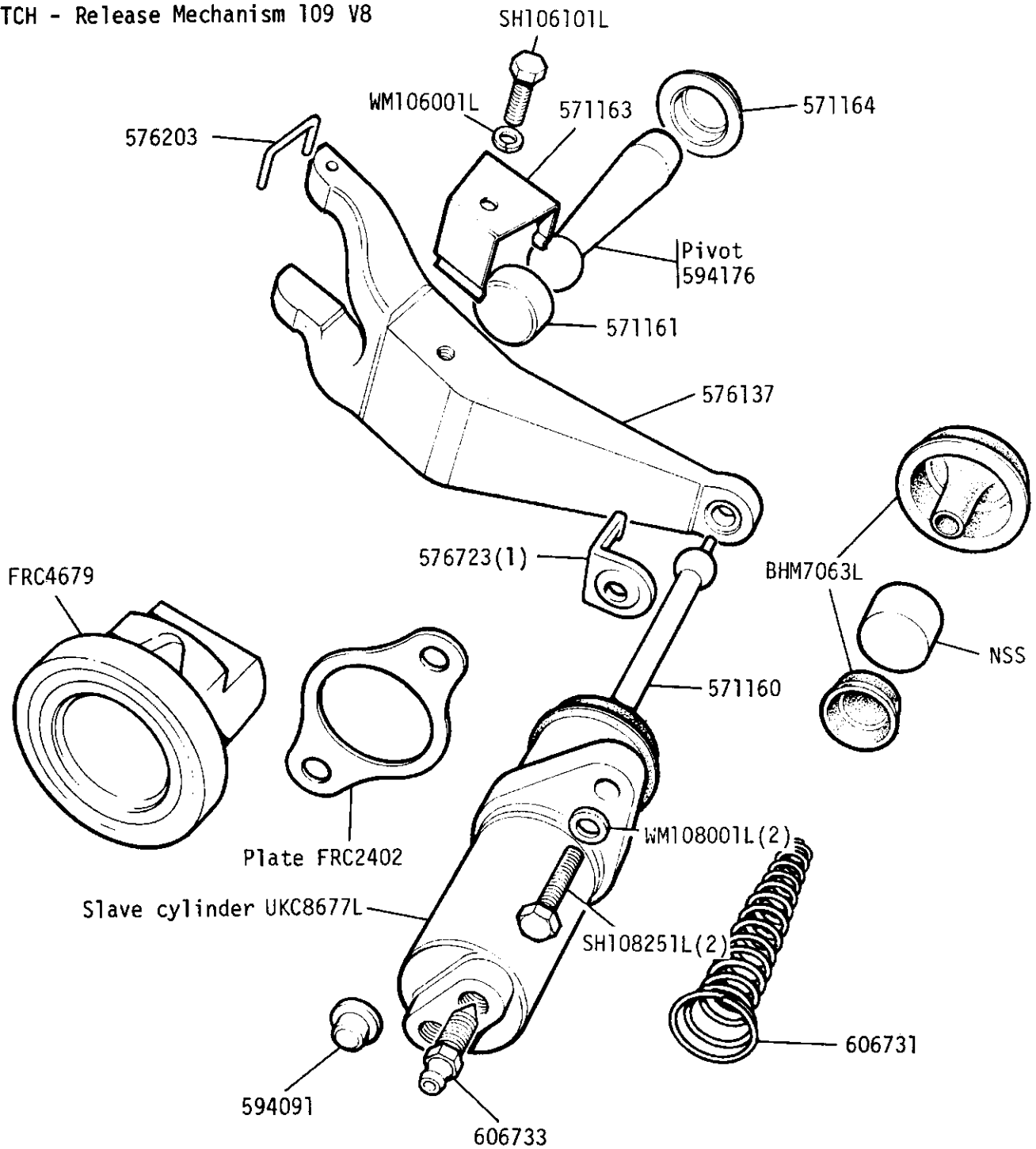
Clutch slave cylinder overhaul kit 8G8600

① Engine suffix 'A'

② From Engine suffix 'B' onwards

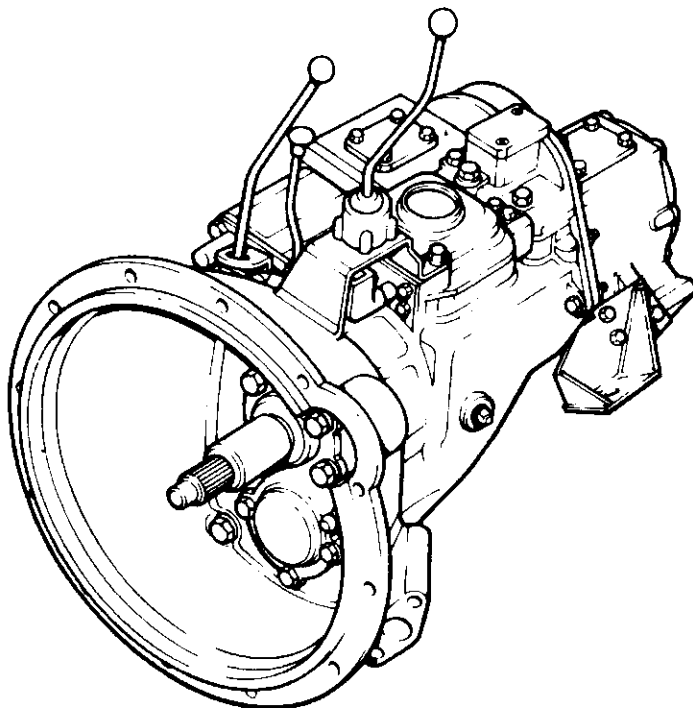


GROUP C  
CLUTCH - Release Mechanism 109 V8



NRC3947 CLUTCH PIPE, HOSE TO SLAVE CYLINDER

GROUP D  
GEARBOX ASSEMBLY Except 109 V8



Gearbox Assemblies. New.

2½ Litre Petrol and Diesel Except 1 Ton RTC2705N

2.6 Litre Petrol Except 1 Ton FRC 2001N

109 2½ Litre Petrol 1 Ton FRC 2003N. Optional on all other models.

109 2.6 Litre Petrol 1 Ton FRC 2002N. Optional on all other models.

Gearbox Assemblies. Rebuilt.

2½ Litre Petrol and Diesel Except 1 Ton Gearbox suffix 'A' 576730R

2½ Litre Petrol and Diesel Except 1 Ton Gearbox suffix 'B' to 'C' FRC 2000R

2.6 Litre Petrol Except 1 Ton Gearbox suffix 'A' 576761R

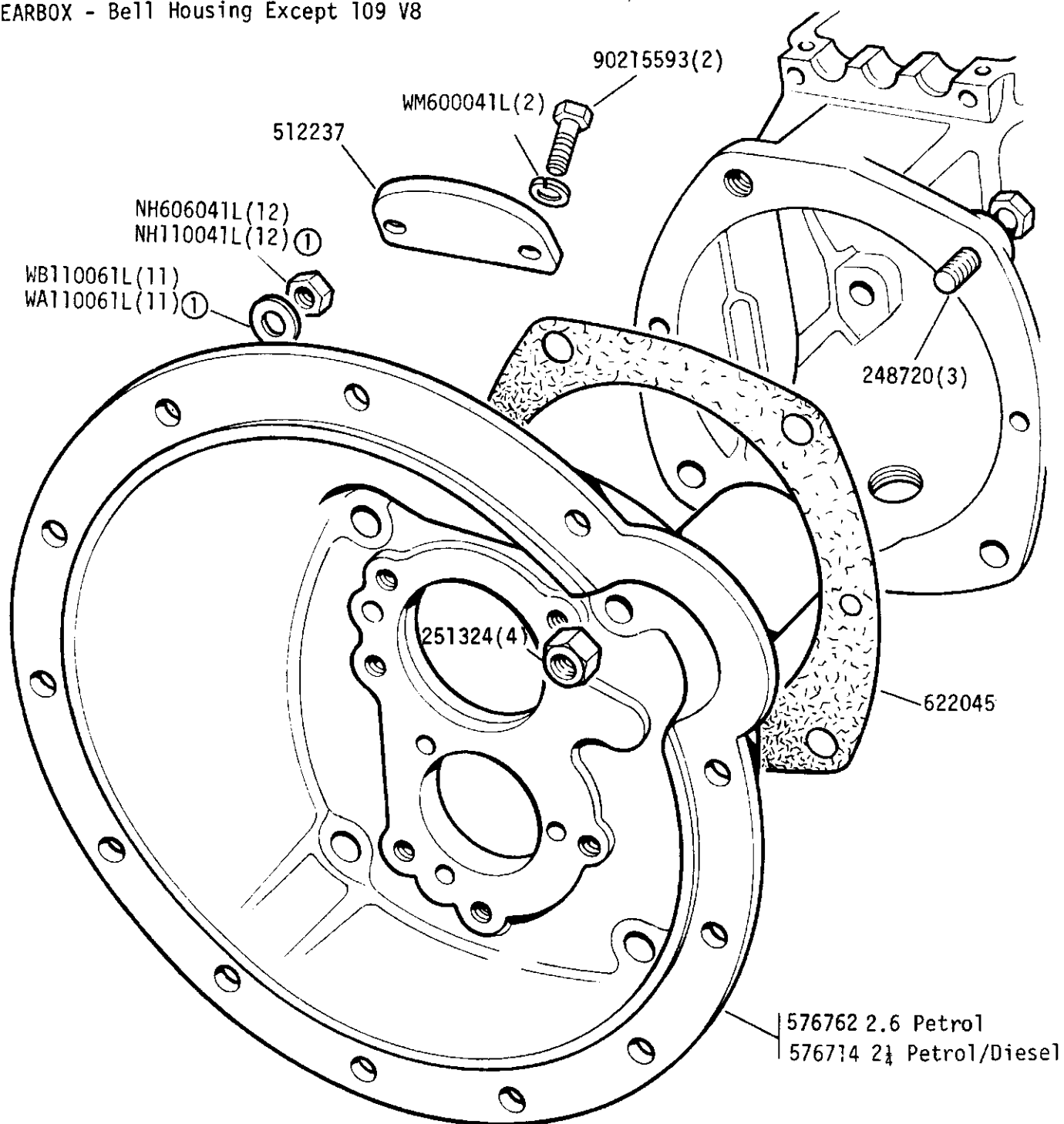
2.6 Litre Petrol Except 1 Ton Gearbox suffix 'B' onwards FRC 2001R 'D' onwards RTC2705R

Gearbox assembly less Transfer box for 2½ petrol and diesel RTC1945

Gearbox Gasket Kit 600603

GROUP D

GEARBOX - Bell Housing Except 109 V8



① From engine numbers 36123672B, 36407386B and 36619420B

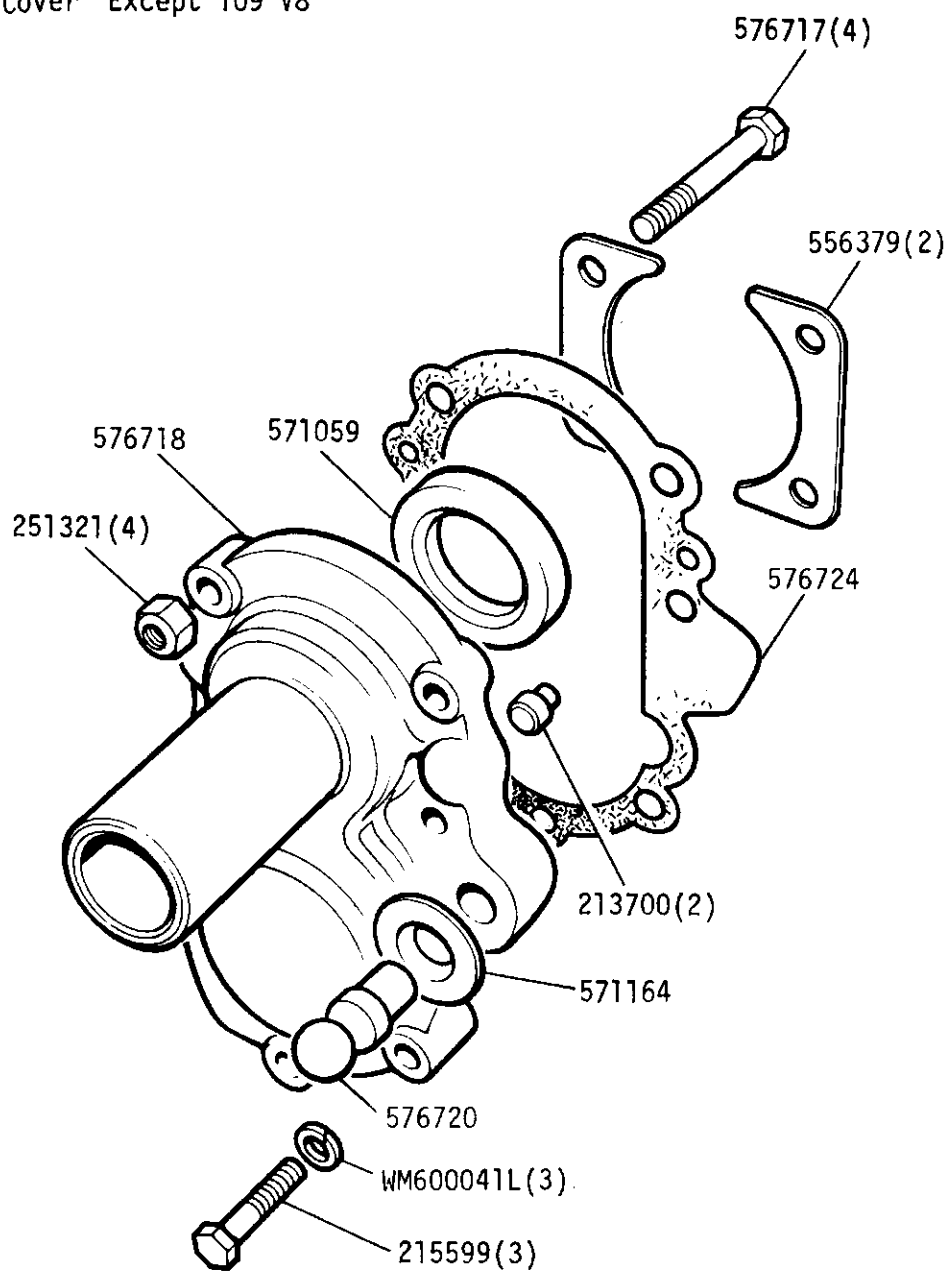


LAND ROVER

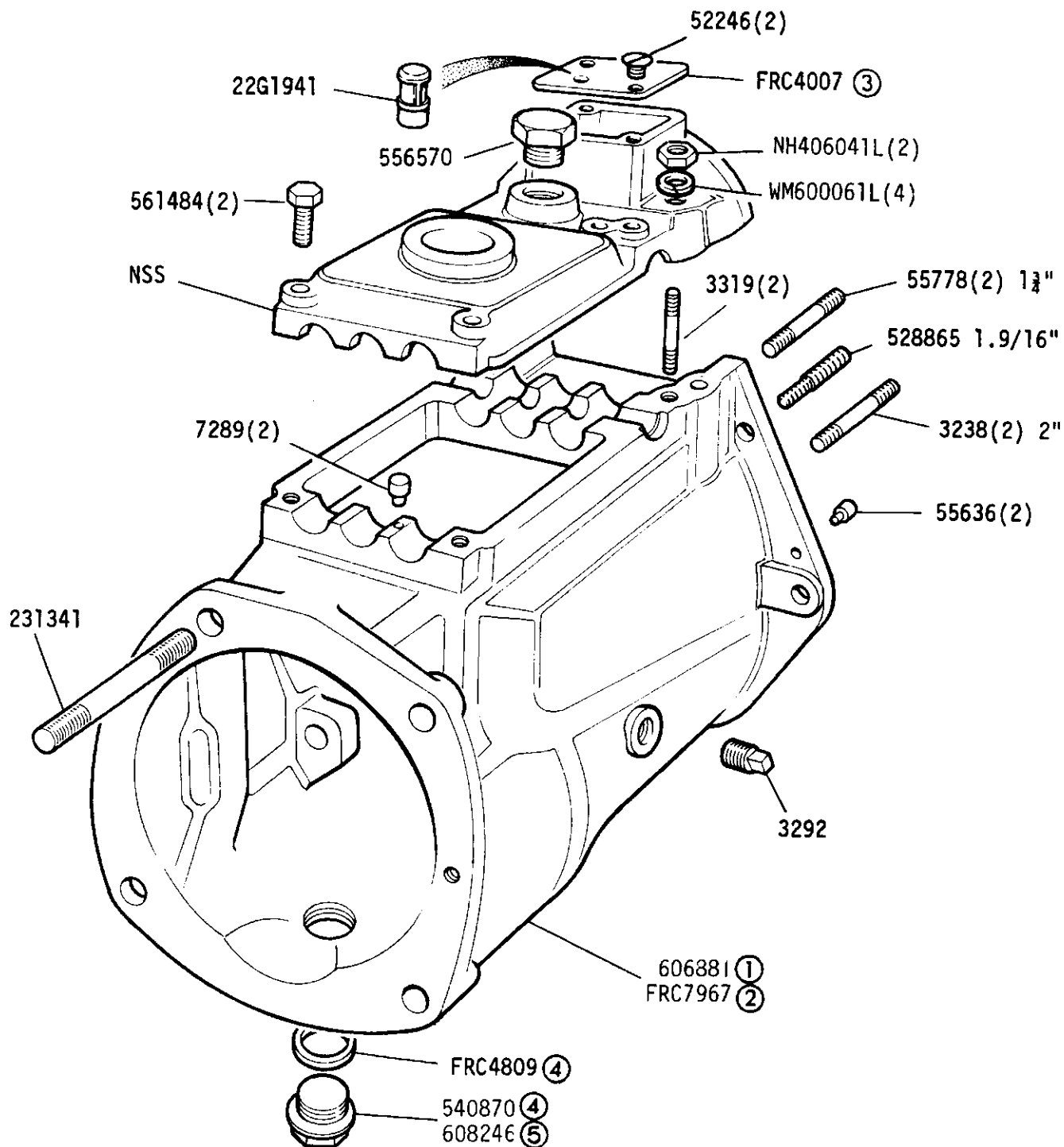
1H 02

1RE 110

GROUP D  
GEARBOX - Front Cover Except 109 V8

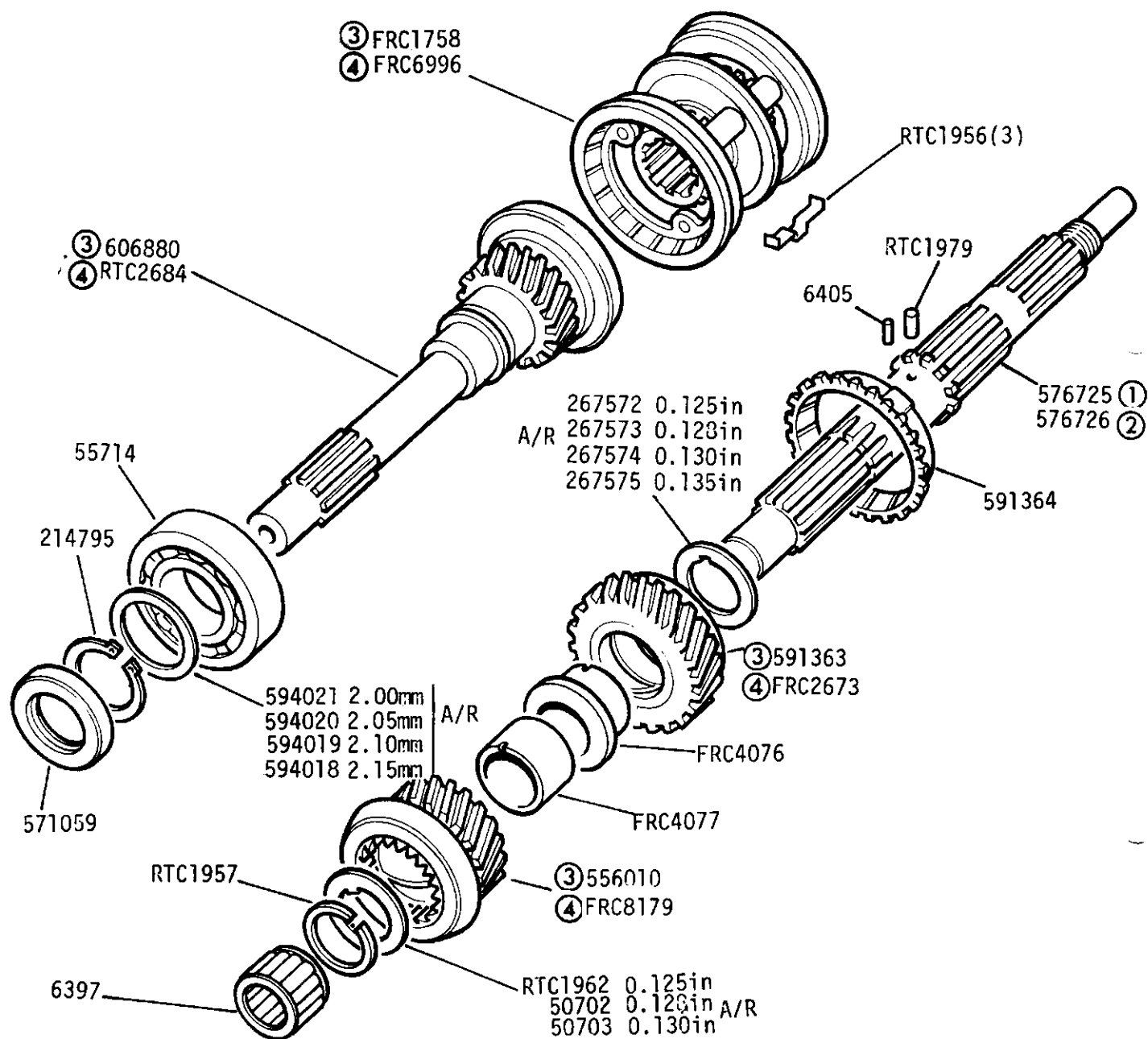


GROUP D  
GEARBOX - Main casing - Except 109 V8



- ① Gearbox suffix A
- ② Gearbox suffix B onwards
- ③ Also use FRC3776 Joint Washer
- ④ Up to gearbox number 36133482D, 90121577D
- ⑤ From gearbox number 36133483D, 90121578D

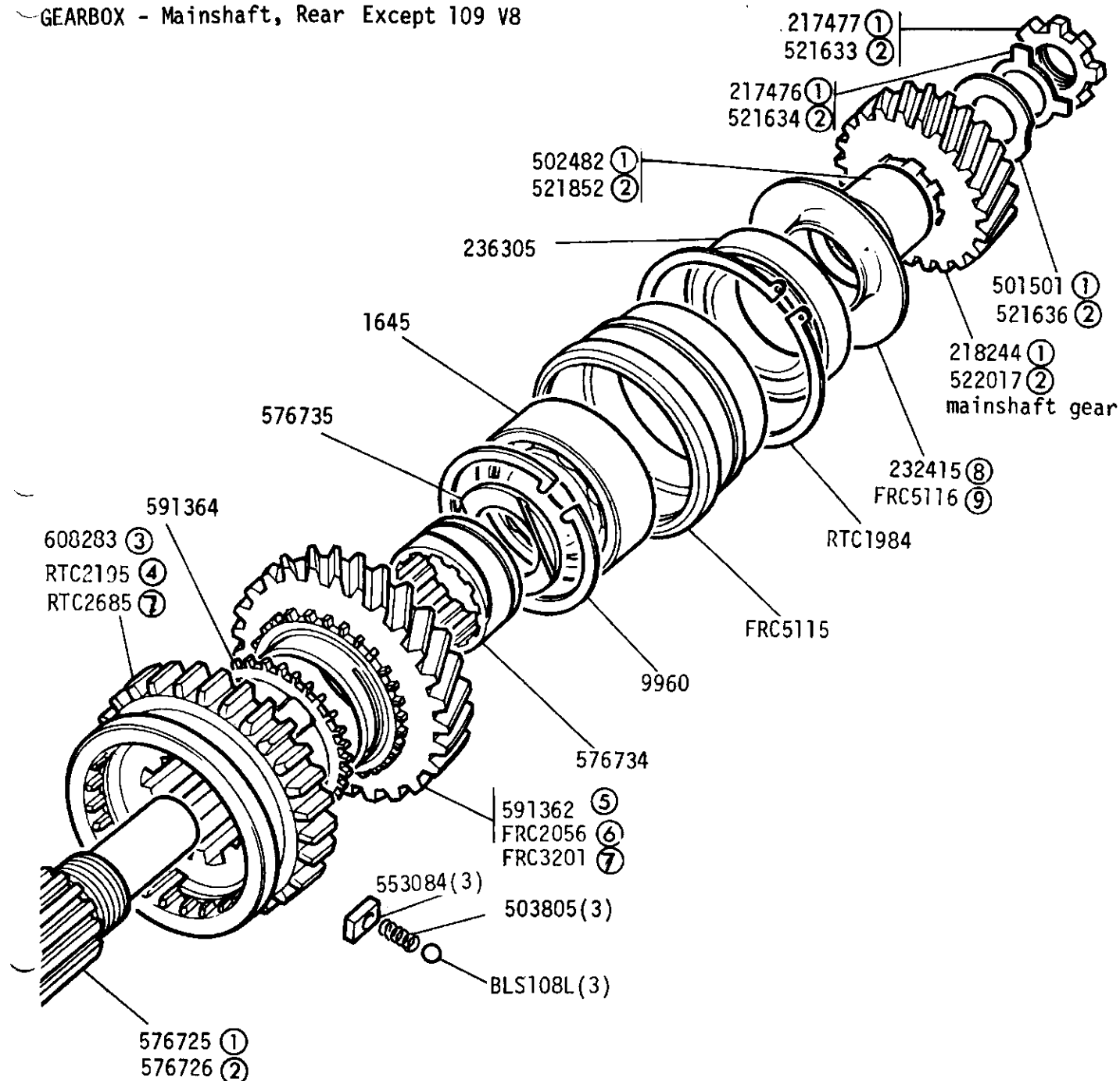
GROUP D  
GEARBOX - Primary pinion and mainshaft, front Except 109 V8



- ① Except 1 ton
- ② 109 1 ton Optional on all other models
- ③ Up to gearbox Suffix 'C' inclusive
- ④ From gearbox Suffix 'D' onwards

GROUP D

GEARBOX - Mainshaft, Rear Except 109 V8



- ① Except 1 Ton
- ② 109 1 Ton, Optional on all other models
- ③ Gearbox suffix 'M'
- ④ Gearbox suffix B and C inclusive
- ⑤ Gearbox Suffix "A" and "B" inclusive
- ⑥ Gearbox Suffix 'C' only
- ⑦ From Gearbox Suffix "D" onwards

- ⑧ Use with Transfer Case 539787
- ⑨ Use with Transfer Case FRC5567



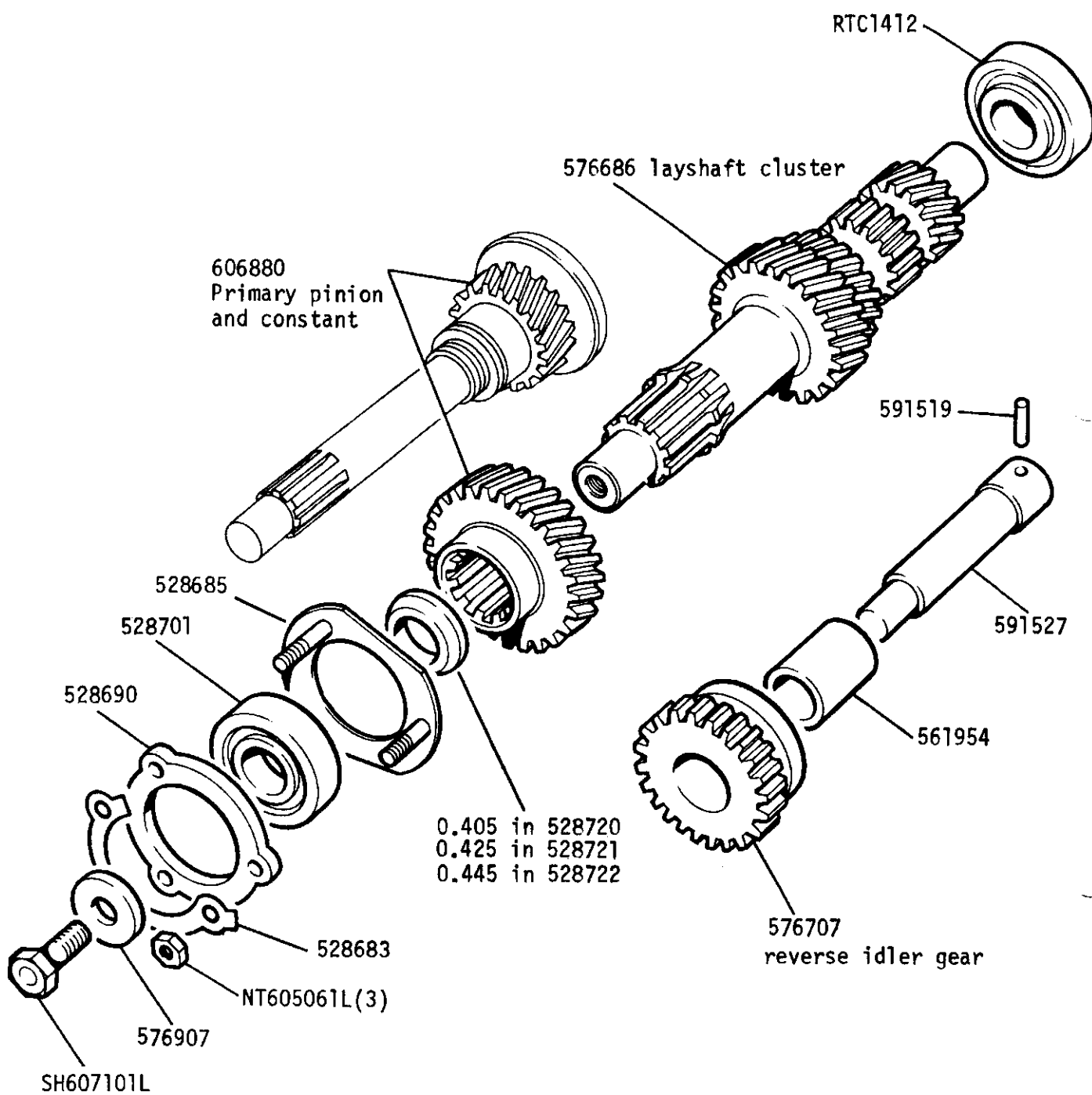
LAND ROVER

1H 04

1RE 165

GROUP D

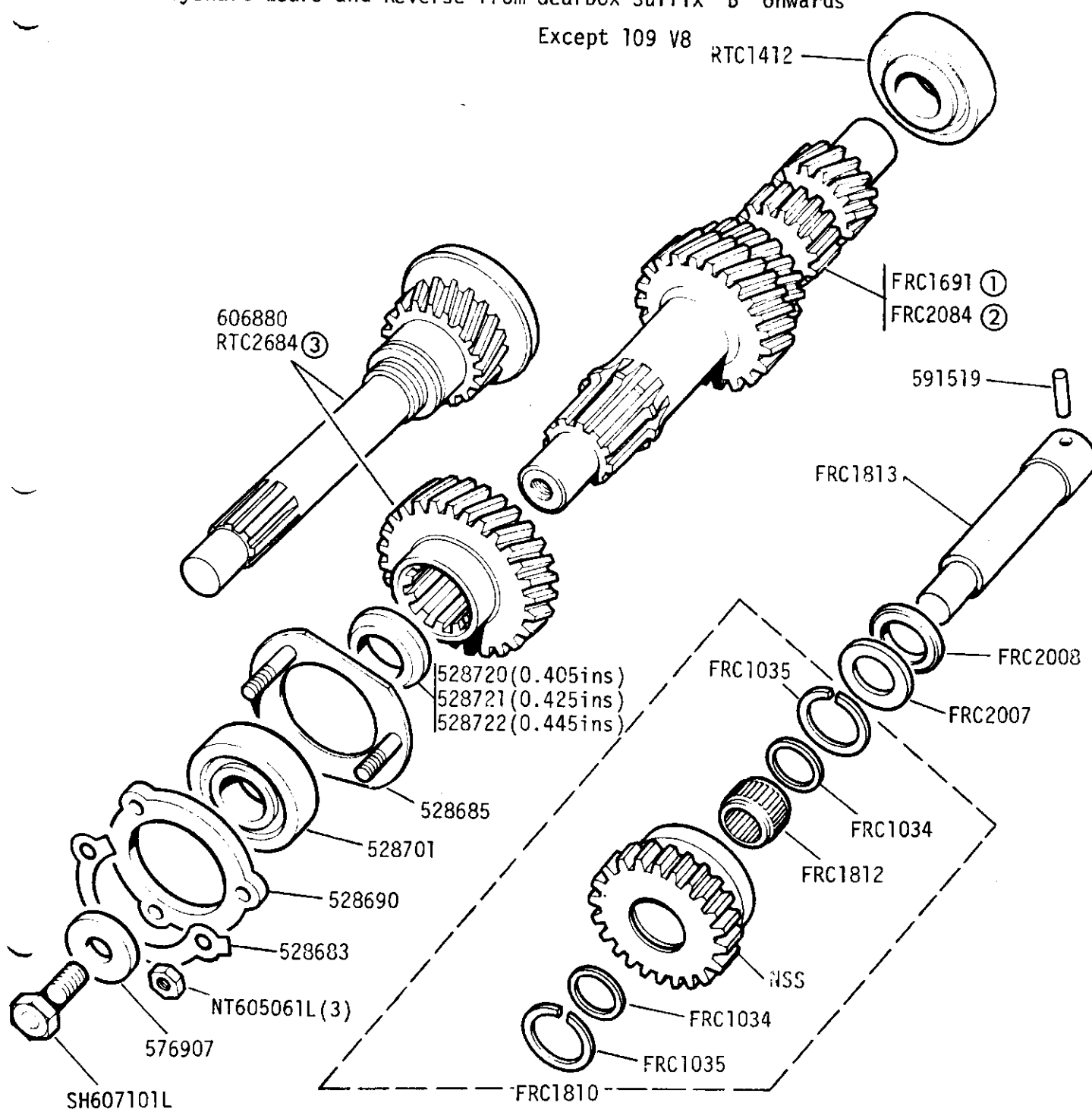
GEARBOX - Layshaft Gears and Reverse - Gearbox Suffix 'A' Except 109 V8



# GROUP D

GEARBOX - Layshaft Gears and Reverse from Gearbox Suffix 'B' onwards

Except 109 V8



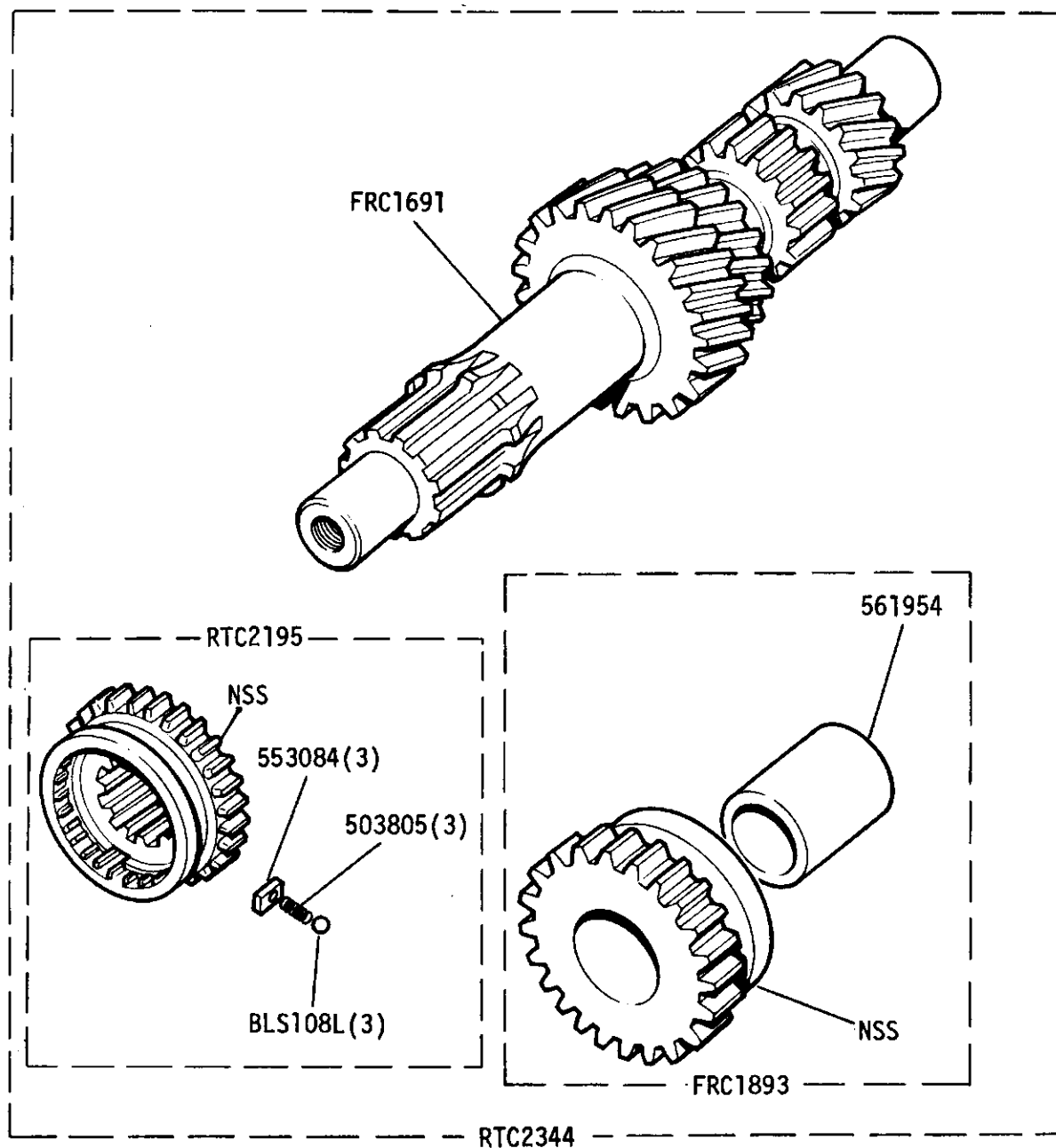
① Gearbox Suffix 'B'

② From Gearbox Suffix 'C' onwards

③ From gearbox suffix 'D' onwards.

GROUP D

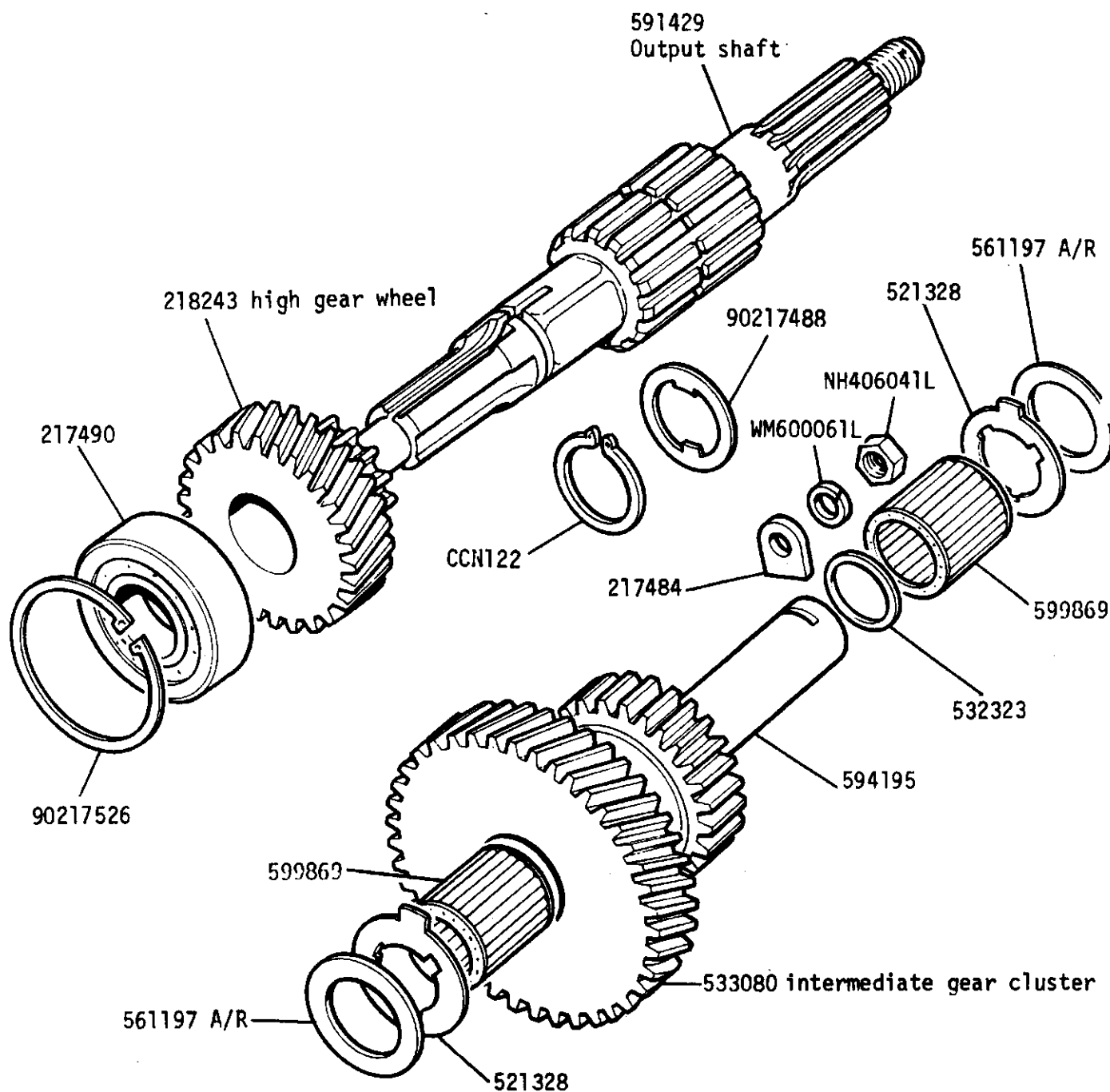
GEARBOX - Reverse gear modification kit Except 109 V8



Reverse gear modification kit RTC2344 for use in gear boxes numbered up to suffix 'A'

GROUP D

GEARBOX - Intermediate and High Gear Wheel - Except 1 Ton Models and 109 V8



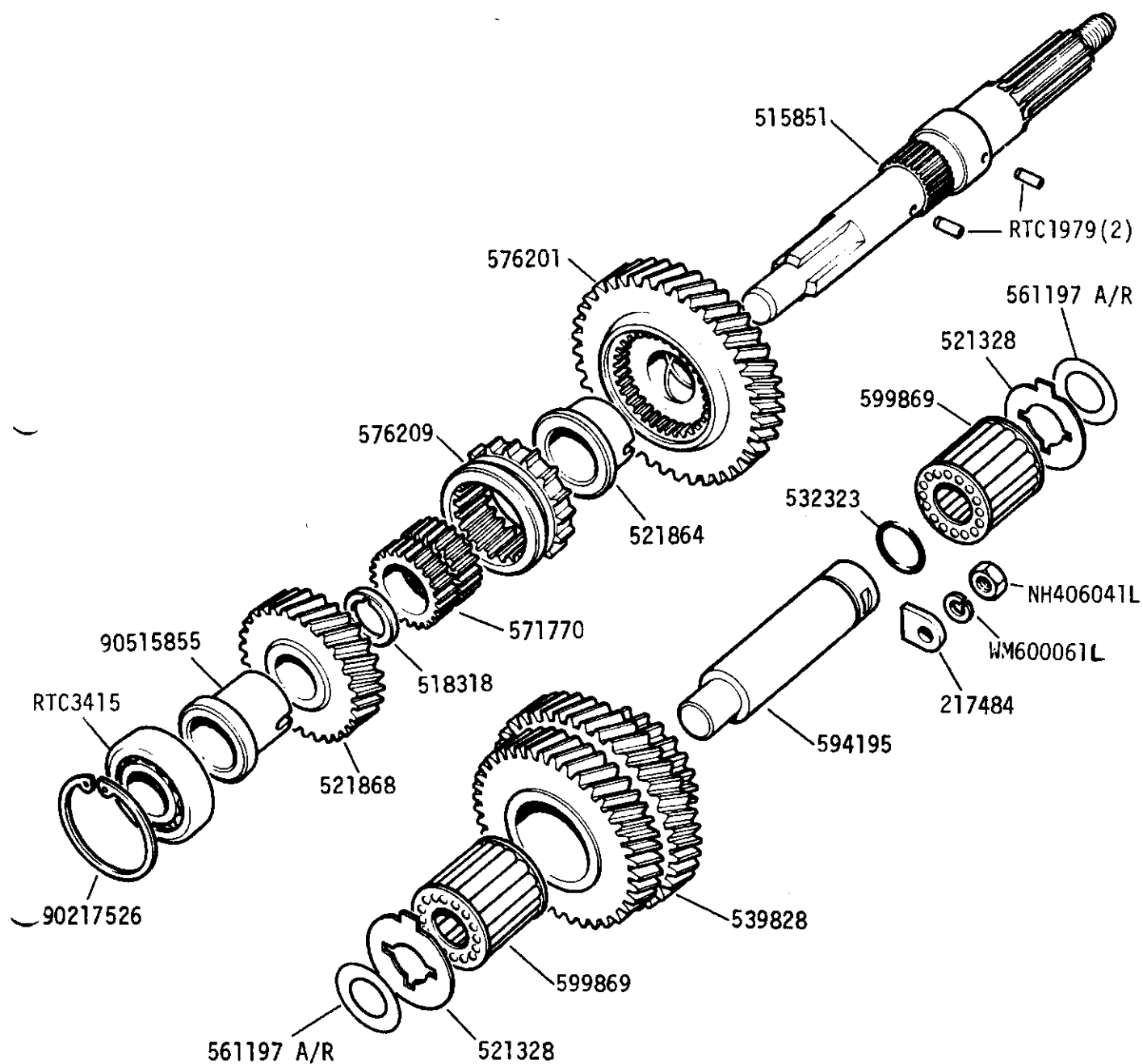
LAND ROVER

1H 07

1RE 113

GROUP D

ARBOX, Intermediate, high and low gear wheels 1 Ton models



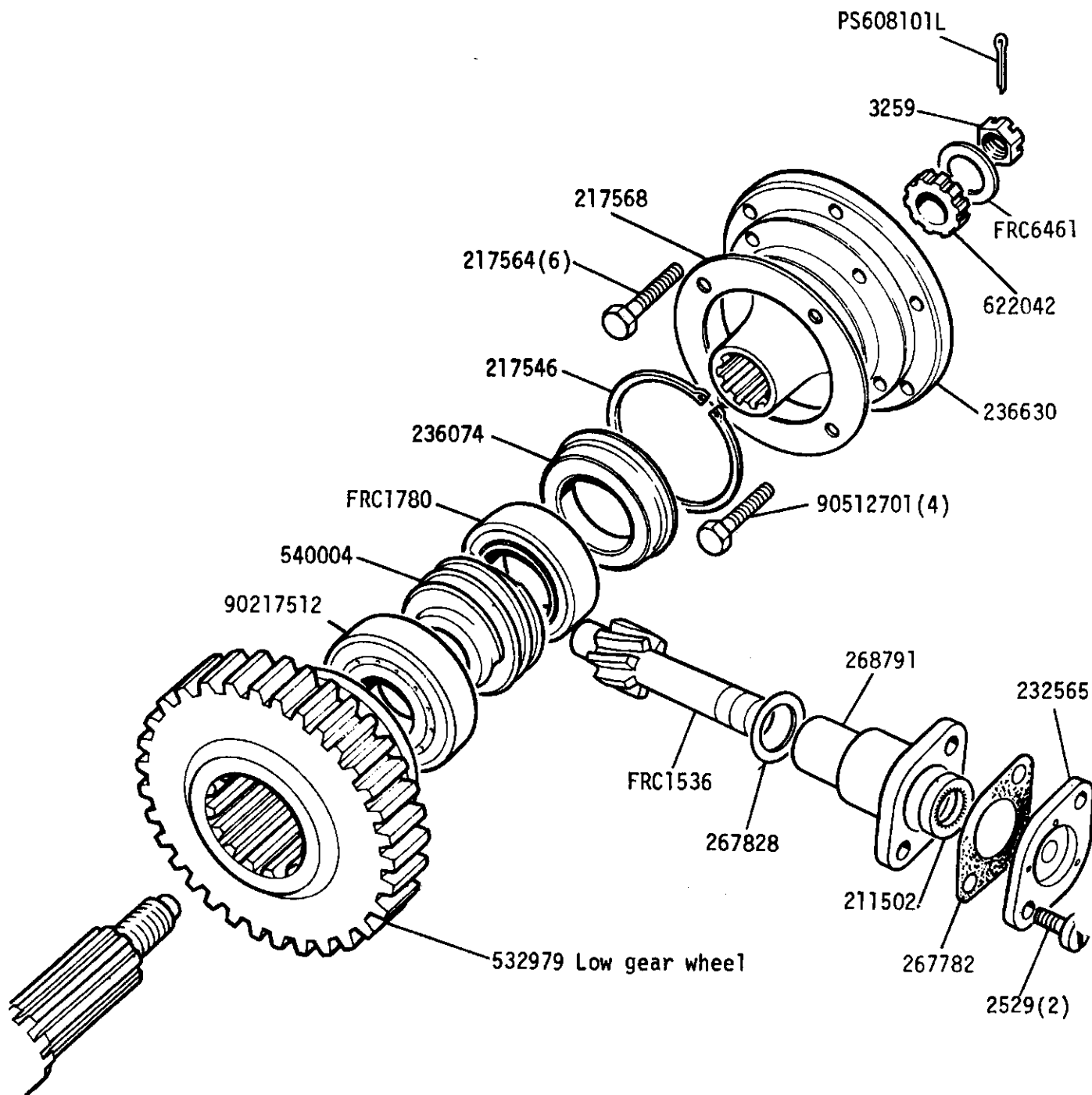
LAND ROVER

1H 07

5RE 167

GROUP D

GEARBOX - Low Gear Wheel and Speedometer Drive - Except 1 Ton Models and 109 V8



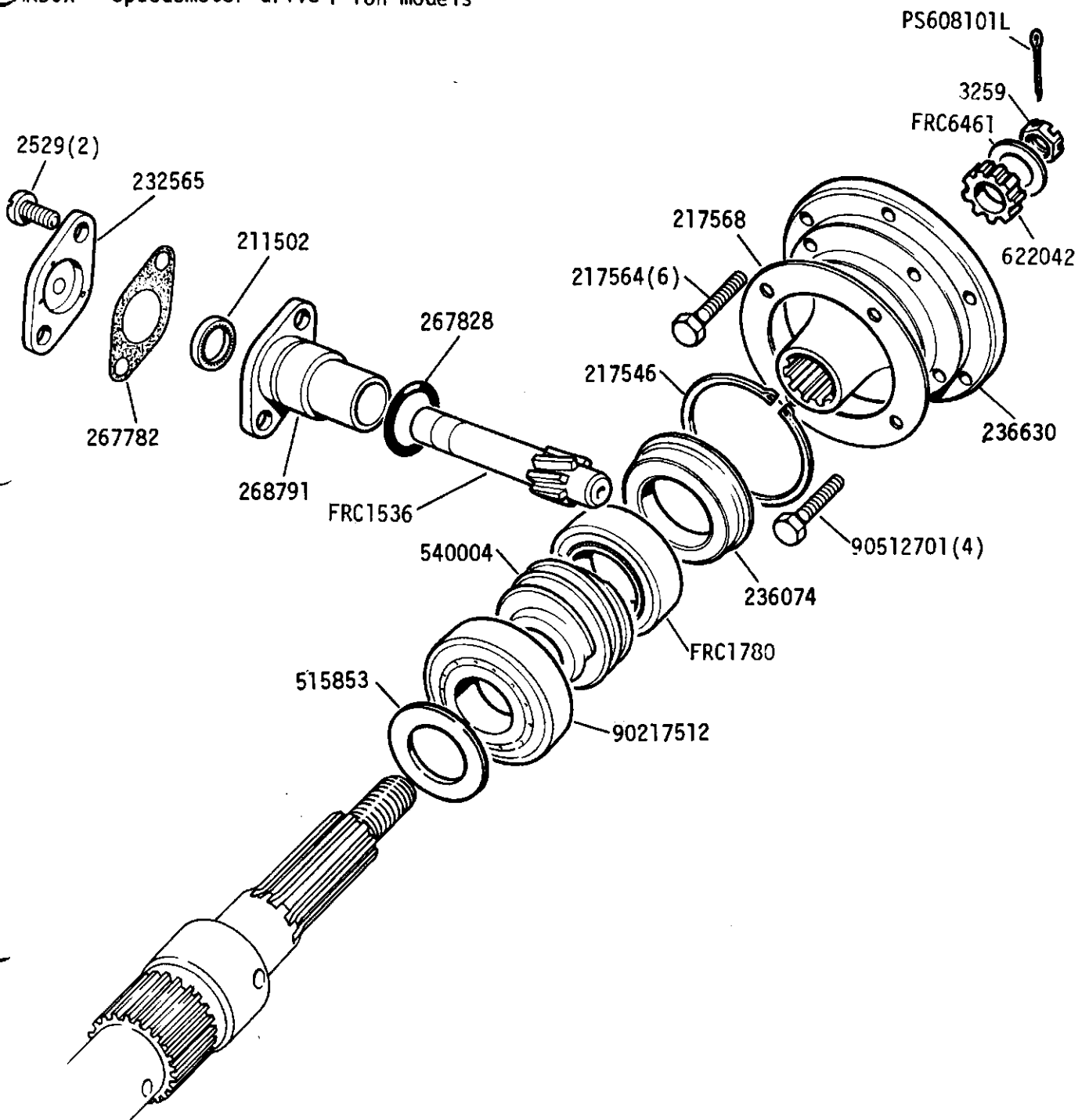
LAND ROVER

1H 08

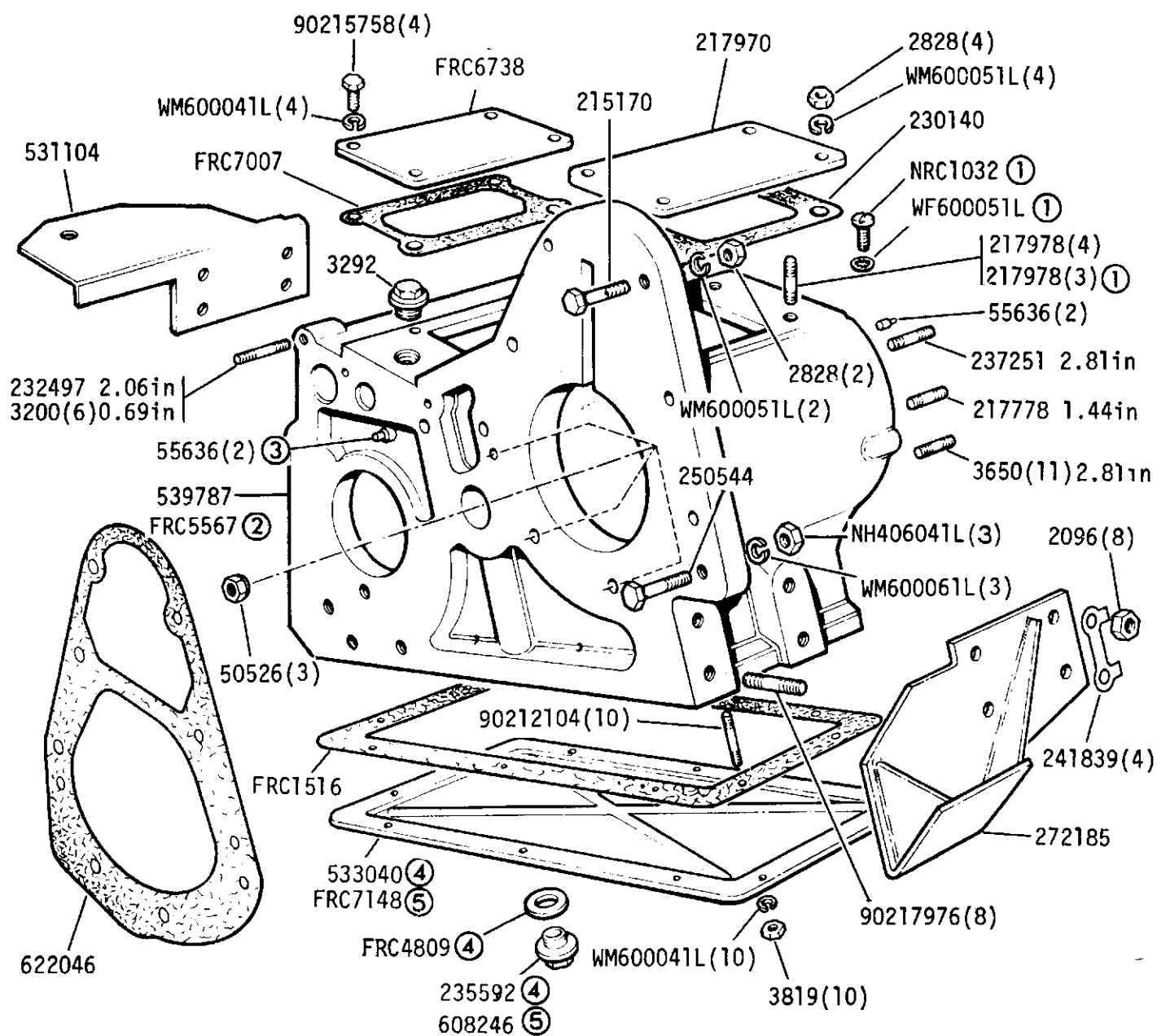
1RE 114

GROUP D

ARBOX - Speedometer drive 1 Ton models



GROUP D  
GEARBOX - Transfer Casing Except 109 V8

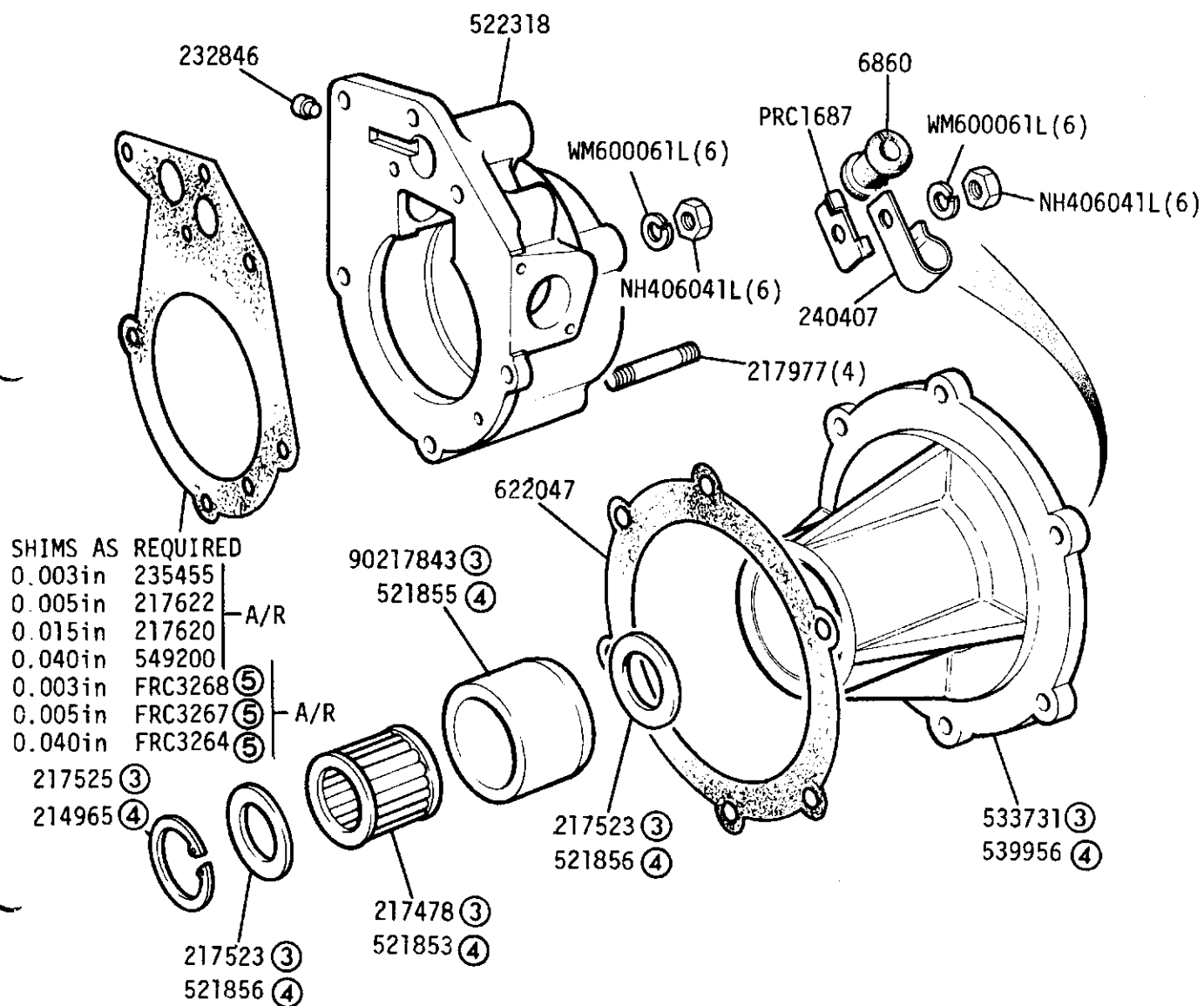


- ① Required when Centre and Rear Power Take Off is fitted
- ② From gearbox number 36117572D
- ③ Use one only with Transfer case FRC5567
- ④ Up to gearbox numbers 36133482D, 90121577D
- ⑤ From gearbox numbers 36133483D, 90121578D



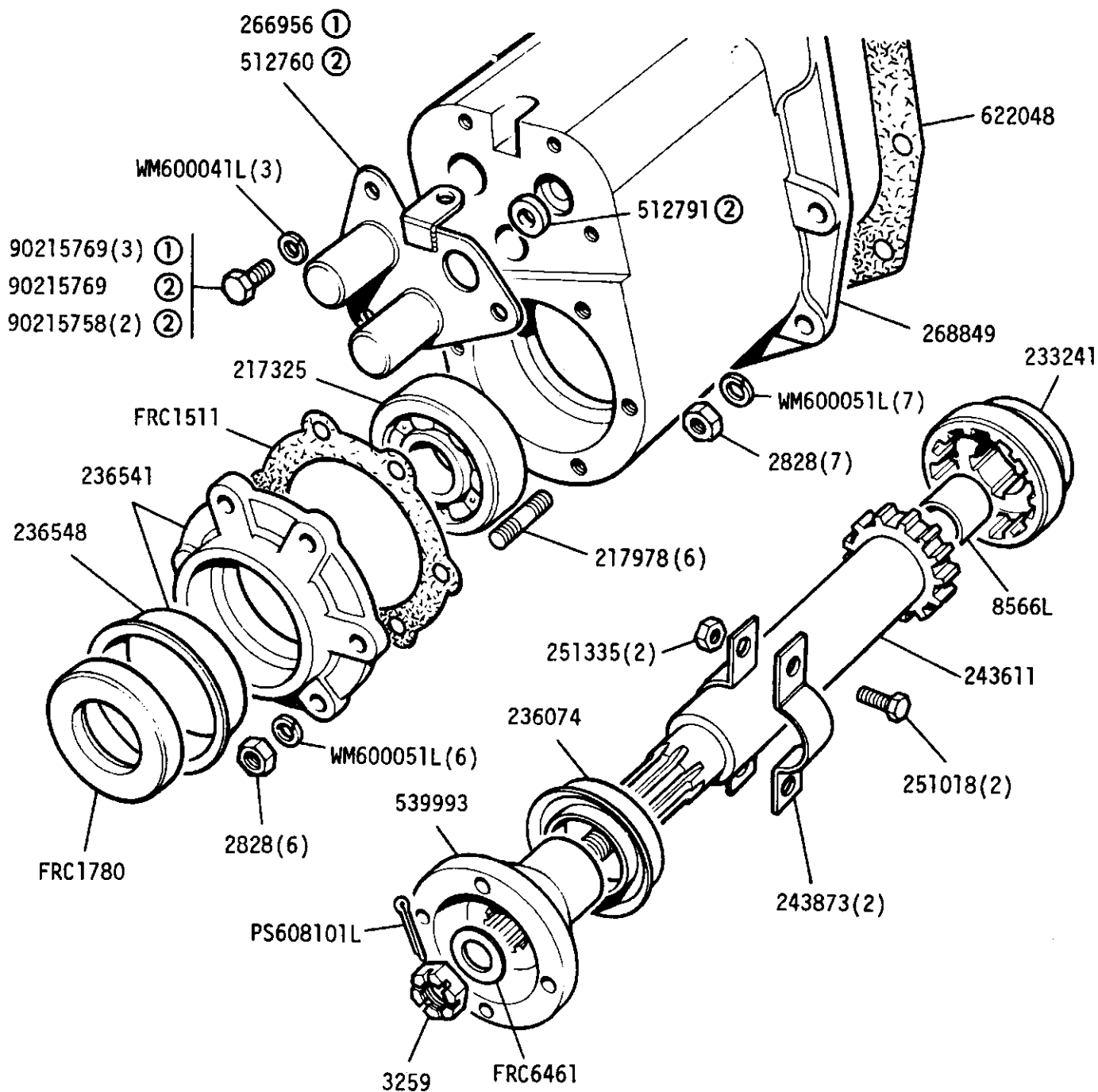
GROUP D

GEARBOX - Speedometer Pinion and rear mainshaft bearing Except 109 V8



- ① Rear Mainshaft Bearing Housing Assembly 230696 ③
- ② Rear Mainshaft Bearing Housing Assembly 521857 ④
- ③ Except 1 Ton
- ④ 109 1 Ton, Optional on all Other Models
- ⑤ Gearbox prefix 991 only

# GEARBOX - Front Output Shaft Housing Except 109 V8

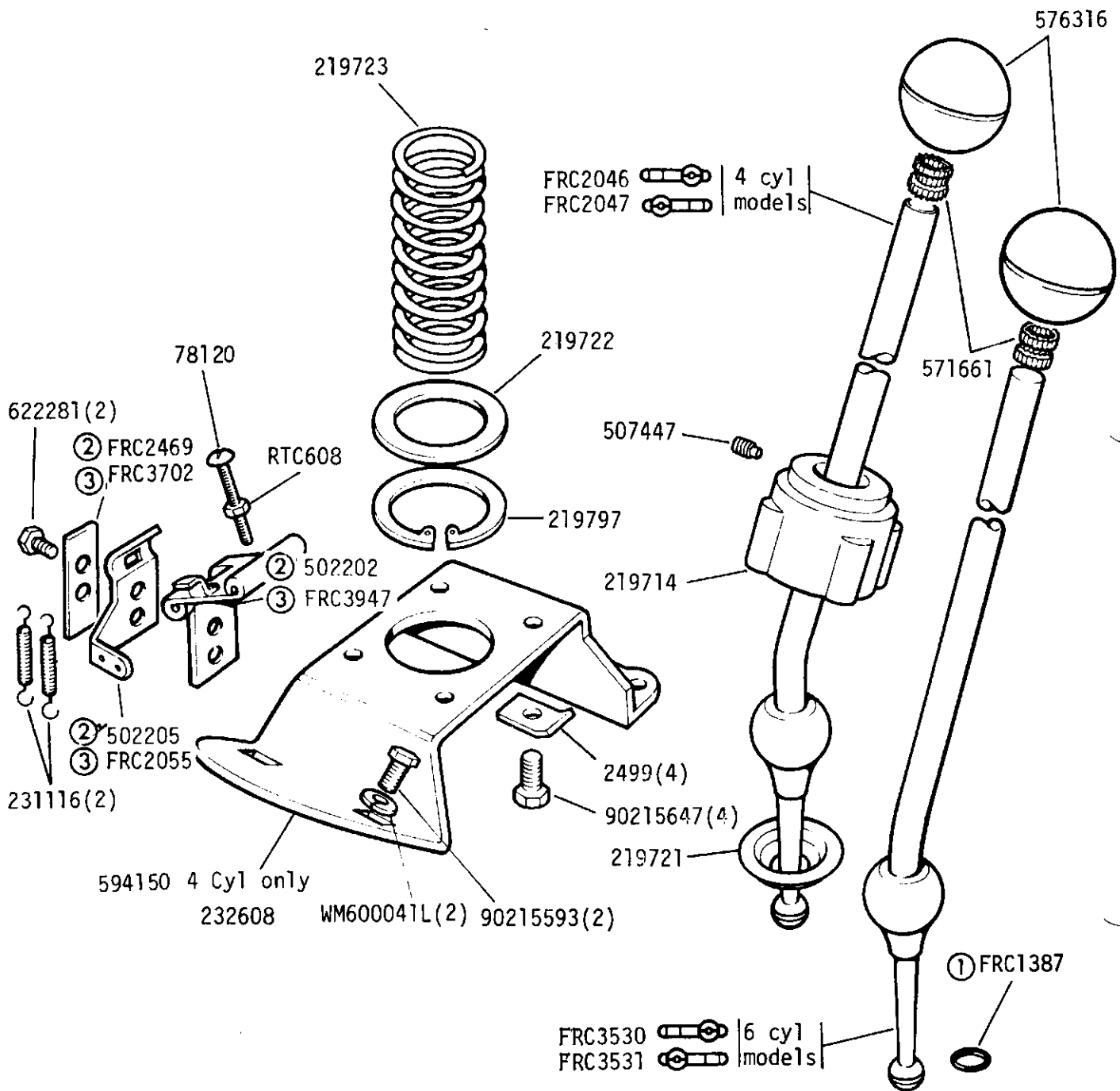


① Except 1 Ton

② 109 1 Ton. Optional on all other models

GROUP D

GEARBOX - Main Gear Lever Except 109 V8



① Early models

② Up to gearbox numbers 24601113C, 90442230C, 94131535C

③ From gearbox numbers 24601114C, 90442281C, 94131536C



LAND ROVER

1H 11

1.RE 1