ETM<sub>S1</sub>

#### CIRCUIT OPERATION

The Air Suspension System is designed to maintain vehicle height under varying loads or to the driver's preference. The system adjusts the vehicle height by adjusting the volume of air supplied to each air spring located at each wheel. It should be noted that the system is not an active suspension system that controls the vehicle's dive and roll during cornering.

The system can operate in any one of five heights or modes: standard, low profile, high profile, access, and extended. The driver has the option of selecting three heights (standard, high profile, or access) using the switches on the instrument panel. The driver can also inhibit automatic system operation using the instrument panel mounted inhibit switch. When the system is inhibited, the vehicle will revert to standard height and will maintain vehicle leveling. It is recommended that the system be inhibited whenever towing a trailer.

#### **Height Modes**

**Standard height**. The standard height mode is the normal vehicle height which is approximately 790 mm between the center wheel arch and the floor.

Low profile mode. The low profile mode is approximately 20 mm below the standard height and is automatically entered when the system is not inhibited and vehicle speed is 80 kmh (50 mph) for more than 30 seconds. The light in the lower switch will illuminate.

**High profile mode**. The high profile mode is approximately 40 mm above the standard height and is entered when the driver selects it using the up switch and vehicle speed is below 56 kmh (35 mph). If the vehicle speed exceeds 56 kmh (35 mph) when in the high profile mode, the system will automatically enter the standard height mode. The light in the raise switch will illuminate.

Access profile mode. The accesss profile mode is driver selected by using the down switch and requires the vehicle to be stopped, the inhibit function off, all doors closed, and the park brake applied on manual transmission vehicles or the gear selector in P on vehicles with an automatic transmission. The access profile can be requested for 15 seconds after the ignition is turned off. The access profile is reached when the vehicle is

lowered to approximately 60 mm below the standard mode. The lower light will flash while the vehicle is lowering and remain on when completed.

Extended mode. When the vehicle is off road in standard or high profile, and the wheels hang unsupported over a rut for example, the air suspension system will enter the extended mode. Initially when the system enters this mode the system will deflate the air springs. When the system sees no change in height, the system will inflate the air springs 20 to 30 mm above the high profile position in an attempt to regain traction. The raise lamp will flash continuously. The system can operate in the extended mode for up to ten minutes. After ten minutes the system will return to the high profile unless the lower switch is pressed.

#### Air Suspension ECU (Z165)

The air suspension system is controlled by the Air Suspension ECU (Z165). The ECU is a microprocessor-controlled device that primarily monitors output signals from the height sensors and the driver operated switches. Based on the signals received from the height sensors and switches, the ECU determines if a height adjustment is required. If an adjustment is needed, the ECU will apply voltage to the appropriate air solenoid valves in the Air Valve Block (K163) to attain the desired height.

The ECU also controls the air suspension compressor operation based on the input signals it receives from the Reservoir Pressure Switch (X204) and the Generator. The ECU monitors the Generator output to determine whether the engine is running. The ECU will not allow compressor operation if the engine is not running.

The ECU also has diagnostic capabilities that allows it to detect some malfunctions during the monitoring process. If the ECU detects a malfunction it will flash the Up and Down warning lamps for 30 seconds. The lamps will remain lit after the 30 second period.

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#### 1993 RANGE ROVER

#### **Compressor Operation**

Before the Air Suspension ECU (Z165) will operate the compressor and dump valve, the ECU must detect that the reservoir pressure is low based on the Reservoir Pressure Switch's (X204) position when the engine is running. When these conditions are met, the ECU will apply battery voltage to the Air Suspension Compressor Relay (K156). The relay will energize and apply voltage to the compressor to run. The compressor is equipped with a thermal circuit breaker that the ECU monitors at terminal 16. If the circuit breaker opens due to an overheated compressor, the ECU will turn off the compressor by interrupting power to the compressor relay. When the reservoir pressure switch detects full pressure, the ECU will stop the compressor.

#### **Height Sensors**

The Height Sensors are variable resistors or potentiometers located at each air spring. As the height of an air spring changes, the height sensor output signal voltage changes due to the varying resistance. The sensors output voltage increases as the height is lowered and decreases as the height increases. The Air Suspension ECU (Z165) monitors the sensors output signal to determine what action is required to obtain the correct vehicle height.

#### Air Valve Block

The Air Valve Block (K163) contains six solenoid operated valves, an inlet valve, an exhaust valve, and one valve for each air spring. When an increase in height is required at an air spring, the ECU energizes the inlet solenoid valve and the respective air spring solenoid valve by applying voltage to their respective Air Valve Block (K163) terminal. The solenoid valves are grounded at ground E300 through Air Valve Block (K163) terminals 10 and 11. When an air release is required, the ECU energizes the exhaust solenoid valve and the respective air spring solenoid valve.

#### Vehicle Speed Input

The Air Suspension ECU (Z165) monitors the vehicle speed output signal at terminal 30 to determine the correct height mode. The speed

sensor output signal is a pulsing voltage and its frequency changes with the vehicle speed.

#### Hand Brake/Gear Input

The Air Suspension ECU (Z165) will not activate the access mode if it senses voltage at terminal 14. On vehicles equipped with an automatic transmission, voltage is applied to the ECU whenever the gear selector is any gear except park. On manual transmission vehicles, voltage is applied to the ECU terminal 14 whenever the handbrake is not applied.

#### **Delay Relay**

The Air Suspension Delay Relay (K158) supplies power to the Air Suspension ECU (Z165) and Air Valve Block (K163) when energized. Fuse F13 applies voltage to energize the relay when the ignition switch is in position 1 and 2. The relay is grounded at ground E300 through the air suspension diagnostic connector. The air suspension diagnostic connector jumper must be connected or the relay's ground circuit will be interrupted and the air suspension system will be inhibited. The Air Suspension Delay Relay (K158) is designed to remain energized for approximately 20 seconds after the ignition is turned off. This feature allows the system to operate the access function after the ignition is turned off.

#### **Up and Down Switches**

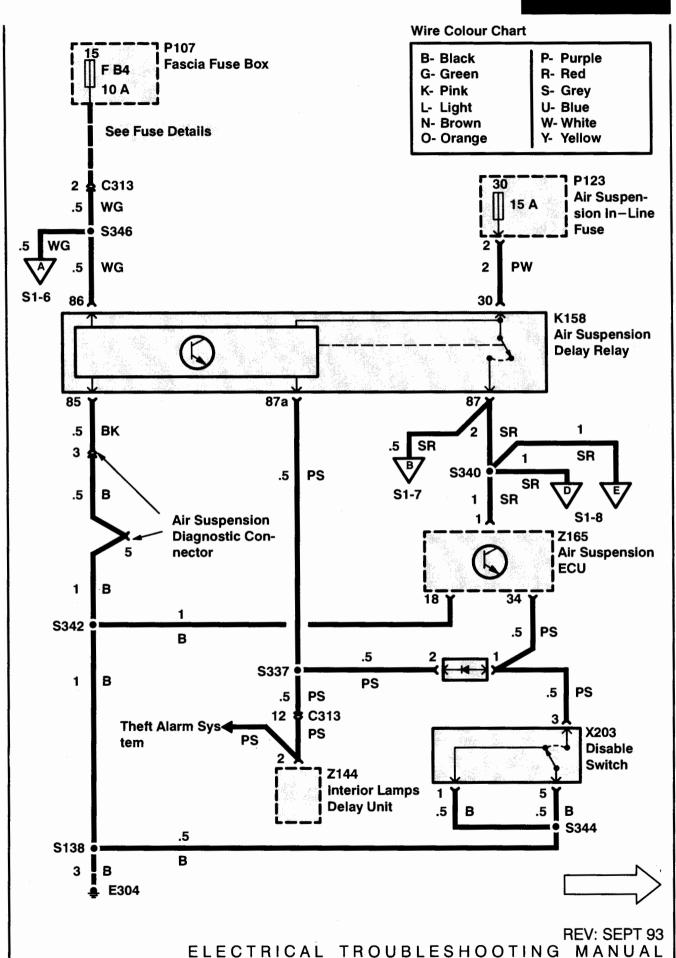
The Air Suspension Up and Down Switches are momentary. When either of these switches are depressed, the switch grounds Air Suspension ECU (Z165) terminal 33 (down) or 32 (up) momentarily. This signals the driver's desire to raise or lower the suspension.

#### **Switch Warning Lamps**

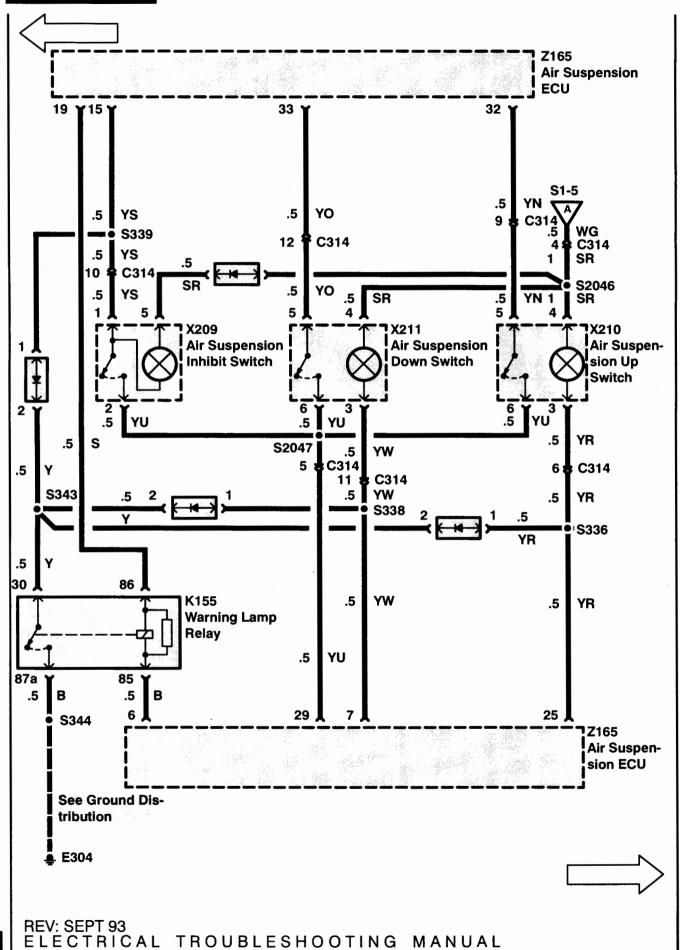
Each of the driver operated switches contains a warning lamp to indicate air suspension operation and is controlled by the Air Suspension ECU (Z165). When the ECU detects the engine running, it will illuminate all of the lamps for three seconds as a bulb check. It does this by grounding the Warning Lamp Relay (K155). When the ECU enters the access mode, the ECU will flash the down switch lamp by intermittently grounding the lamp. The lamp will stay on until the vehicle reaches the access position. When the system is in the extended mode, the ECU will flash the up switch lamp by intermittently grounding the lamp. If the ECU detects a fault in the system, the ECU will inform the driver by intermittently grounding the warning lamp relay for 30 seconds. This causes all of the warning lamps to flash for 30 seconds. After 30 seconds the lights will remain on until the repair is made.

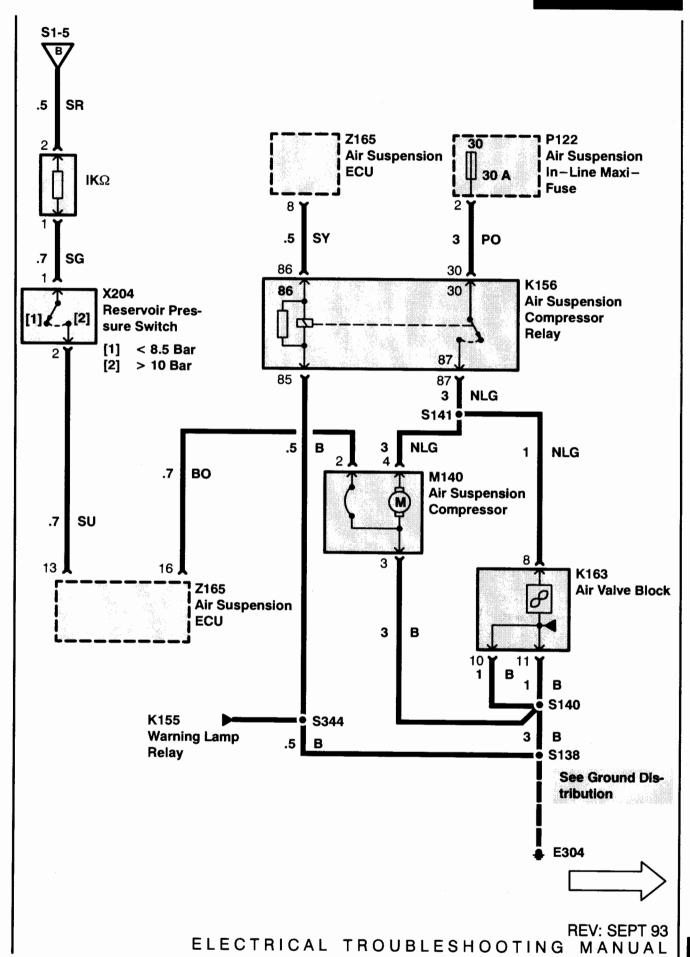
#### Inhibit/Disable

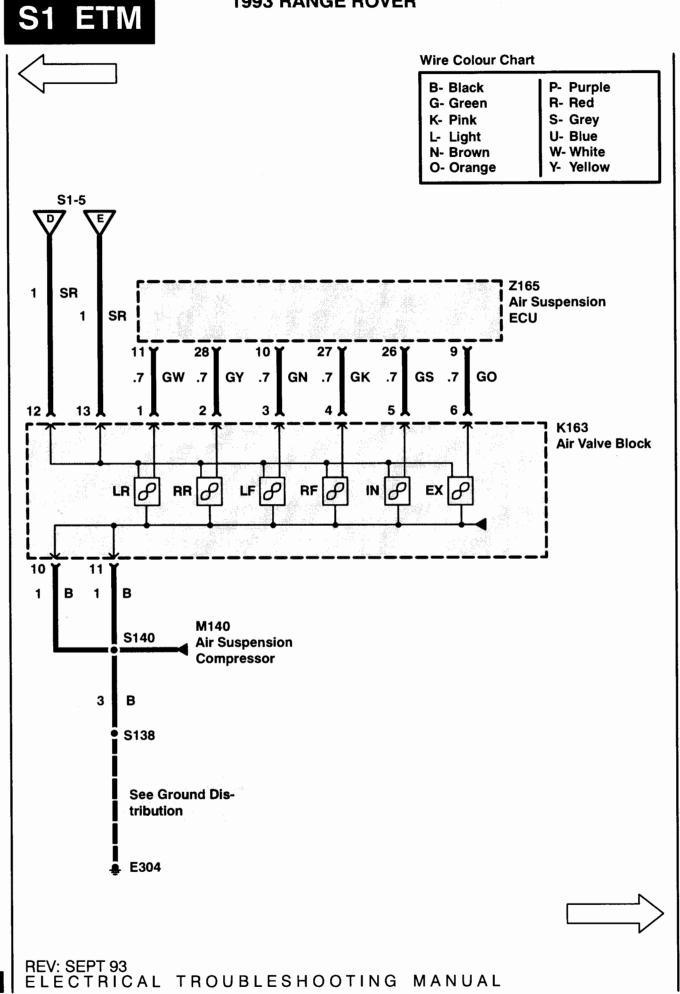
The system can be disabled by operating the disable switch located under the left front seat. It is recommended that the system be disabled using the disable switch when any service under the vehicle is required or the vehicle is to be lifted.

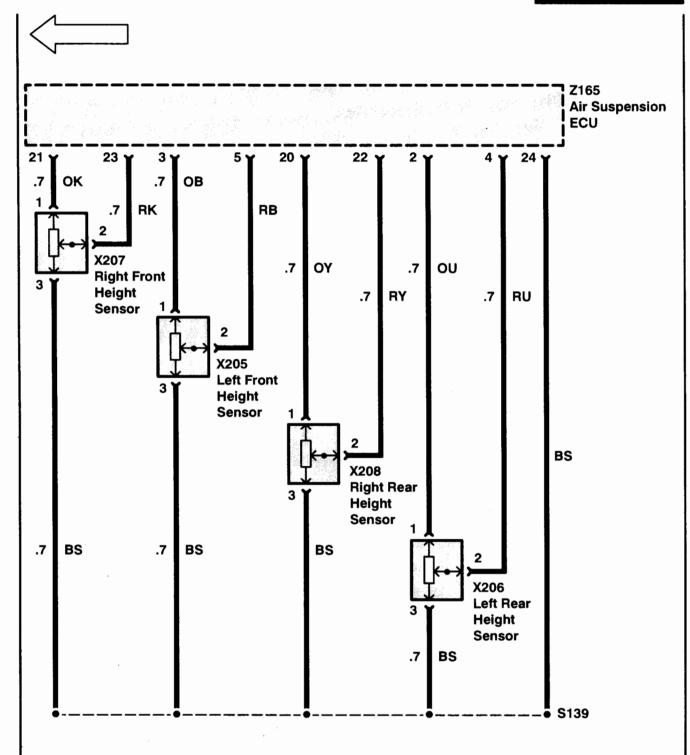


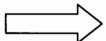
# S1 ETM

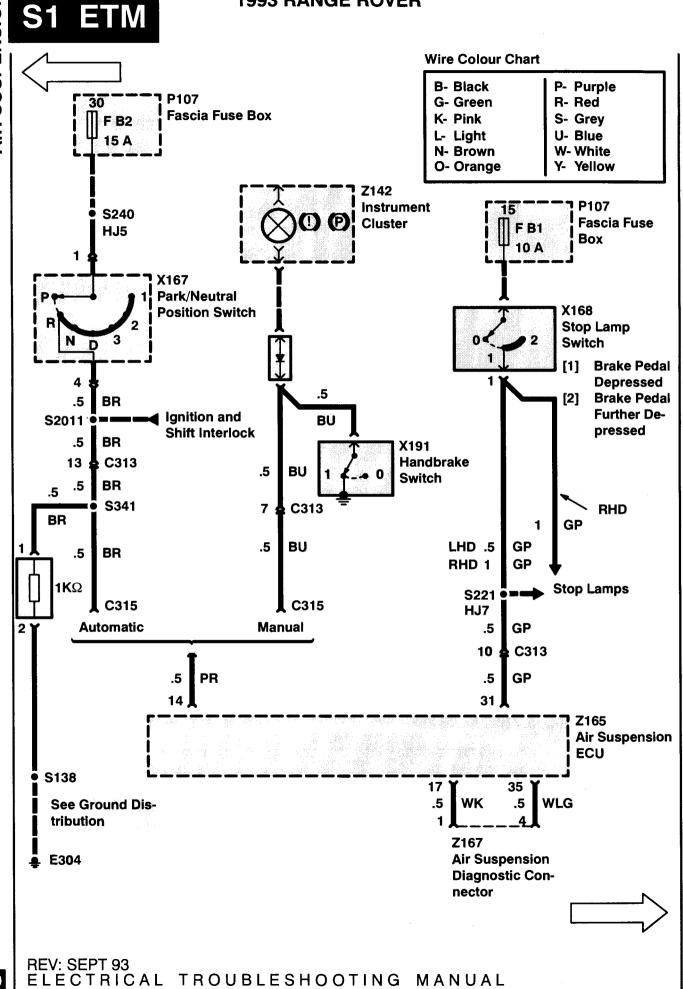


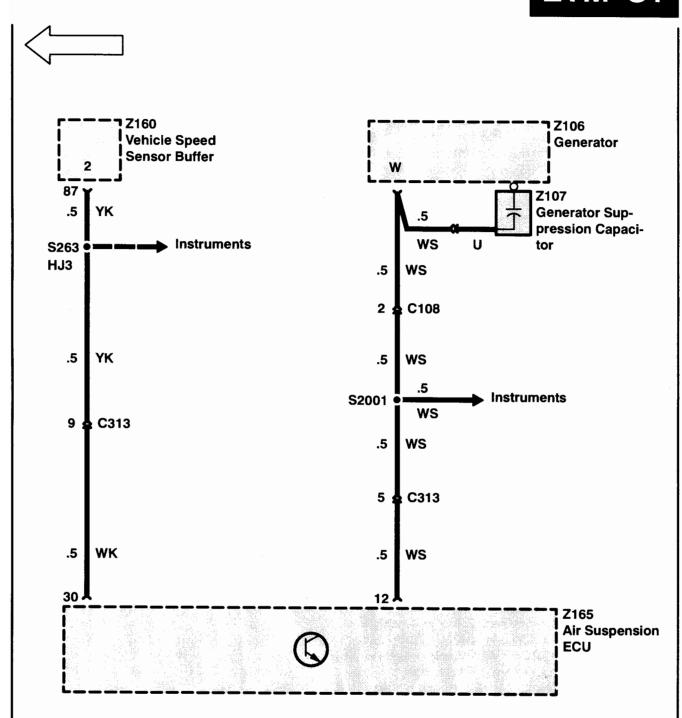












#### SYSTEM DIAGNOSIS

S1 ETM

Diagnosis of the air suspension should begin with a visual check of the system's components for damage or leaks. Particular attention should be directed at the components mounted under the body (ie. height sensors, air valve block, air lines. and air springs). After the visual inspection, the Air Suspension ECU (Z165) memory should be checked for stored fault information or codes using the RTC 6834 handheld tester and air suspension smart card. The RTC 6834 handheld tester interfaces with the system when it is connected at the Air Suspension Diagnostic Connector (Z167) located under the left front seat. If an air suspension fault is found recorded in ECU memory, proceed to the "Stored Fault Diagnosis" and follow the diagnostic procedure directed for the stored fault. If no faults are recorded in the ECU memory or the air suspension ECU cannot communicate with the handheld tester, follow the directed procedure for the symptom that most closely resembles the symptom encountered.

# After Repair

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After a repair has been made, the Air Suspension ECU (Z165) memory should be cleared and a complete check of the system should be performed. If the repair involved height sensor or ECU replacement, the system should be recalibrated using the RTC 6834 handheld tester and air suspension smart card.

#### **Clearing ECU Memory**

Once a fault has been corrected, the fault must be cleared from the Air Suspension ECU (Z165) memory using the RTC 6834 handheld tester and the air suspension smart card. Follow the instructions given by the tester to clear the codes. The Air Suspension ECU's (Z165) memory cannot be cleared by disconnecting the battery. It should be noted that all faults must be displayed and corrected before the Air Suspension ECU (Z165) will allow its memory to be cleared.

# ETM S1

#### STORED FAULT DIAGNOSIS

NOTE: It is essential that the system be disabled using the disable switch when any service under the vehicle is required or the vehicle is to be lifted.

If the RTC 6834 handheld tester displays:

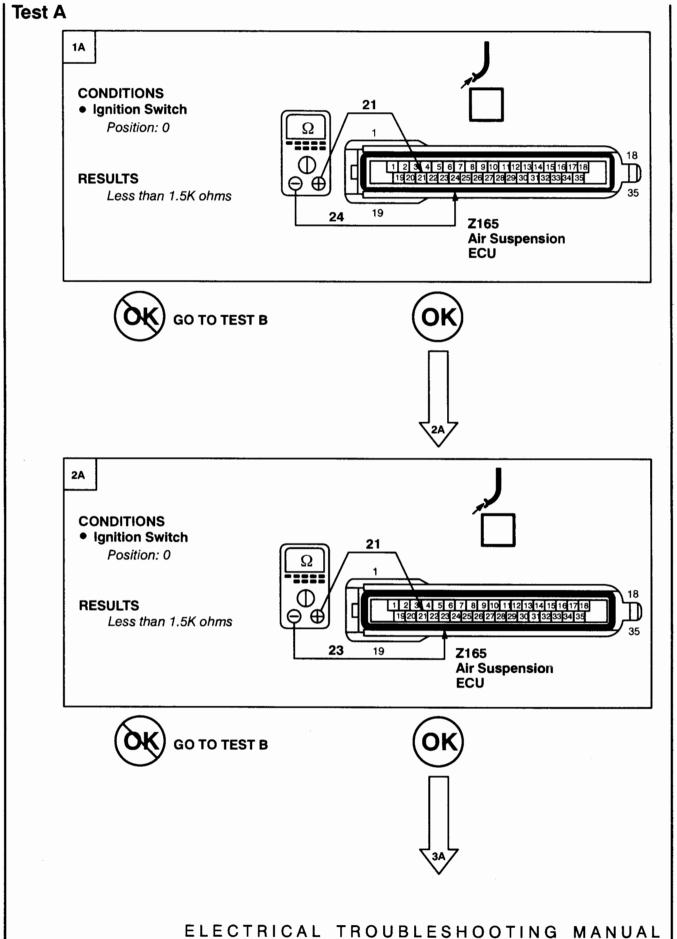
- 1. Right Front Sensor is above limit, do test A.
- 2. Right Front Sensor is below limit, do test A.
- 3. Left Front Sensor is above limit, do test D.
- 4. Left Front Sensor is below limit, do test D.
- 5. Right Rear Sensor is above limit, do test G.
- 6. Right Rear Sensor is below limit, do test G.
- 7. Left Rear Sensor is above limit, do test J.
- 8. Left Rear Sensor is below limit, do test J.
- 9. Engine speed fault is detected, do test M.
- 10. Vehicle speed fault is detected, do test N.
- 11. Pressure switch is stuck on, do test O.
- 12. Left Front Valve stuck closed, do test P.
- 13. Cannot lower left front air spring, do test P.
- 14. Left Front valve stuck open, check air lines to air spring for leaks. If no air leak is found replace the Air Valve block.
- 15. Right Front Valve stuck closed, do test Q.
- 16. Cannot lower right front air spring, do test Q.
- 17. Right Front valve stuck open, check air lines to air spring for leaks. If no air leak is found, replace the Air Valve block.
- 18. Left Rear Valve stuck closed, do test R.
- 19. Cannot lower left rear air spring, do test R.
- 20. Left Rear valve stuck open, check air lines to air spring for leaks. If no air leak is found replace the Air Valve block.
- Right Rear Valve stuck closed, do test S.
- 22. Cannot lower right rear air spring, do test S.
- 23. Right Rear valve stuck open, check air lines to air spring for leaks. If no air leak is found, replace the Air Valve block.
- 24. Air Compressor failure is indicated, do test T.
- 25. An air supply leak is indicated, do test T.
- 26. Exhaust valve is stuck open, do test T.
- 27. Inlet valve stuck closed, do test T.
- 28. Exhaust valve stuck closed, do test W.

#### SYMPTOM DIAGNOSIS

NOTE: It is essential that the system be disabled using the disable switch when any service under the vehicle is required or the vehicle is to be lifted.

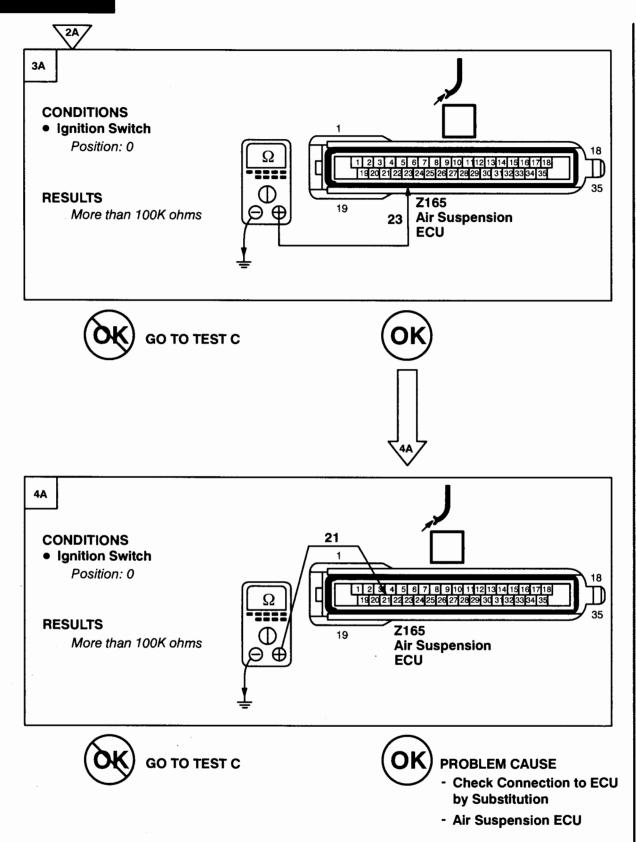
- 1. Air suspension system does not seem to operate at all and warning lamp bulb test is not observed. Check Fuse F B4 and the 15A Air Suspension In-line Fuse (P123). If they are OK. do test AA.
- 2. Air suspension system does not lower when requested by driver, do test X.
- 3. Air suspension system will not raise when requested by driver, do test Y.
- 4. Air suspension system cannot be inhibited using instrument panel switch, do test Z.
- 5. If none of the air suspension switch warning lamps illuminate when the system is disabled, do test EE.
- 6. If the air suspension compressor cycles on and off frequently or seems to be running all the time, do test DD.
- 7. If the RTC 6834 handheld tester cannot read data from the Air Suspension ECU (Z165) and the air suspension system partially operates, do test CC.

# ETM S1



# S1 ETM

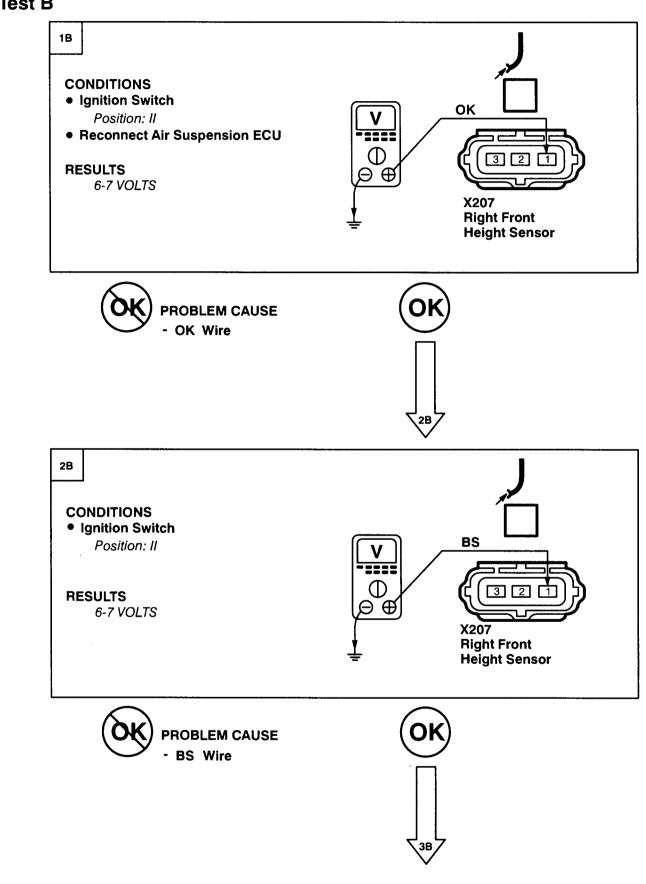
#### **1993 RANGE ROVER**



REV: SEPT 93

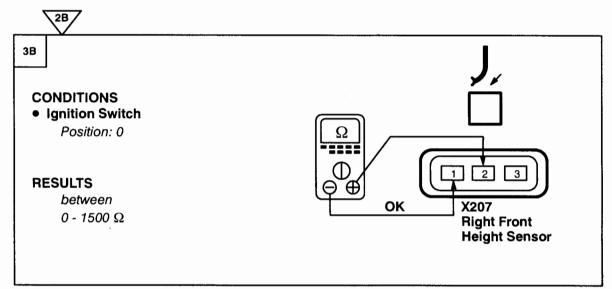
ELECTRICAL TROUBLESHOOTING MANUAL

#### Test B



# S1 ETM

# **1993 RANGE ROVER**





**PROBLEM CAUSE** 

- Right Front Height Sensor

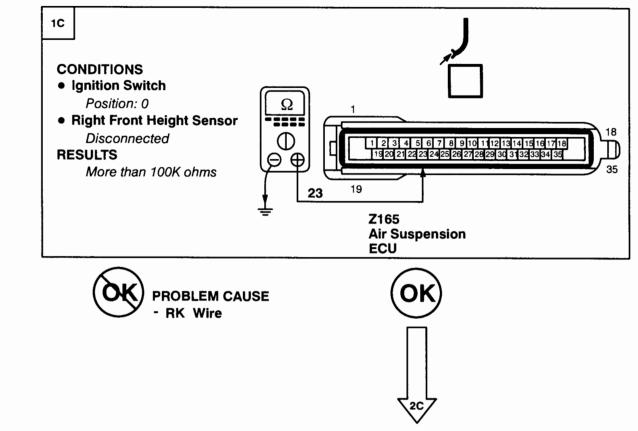


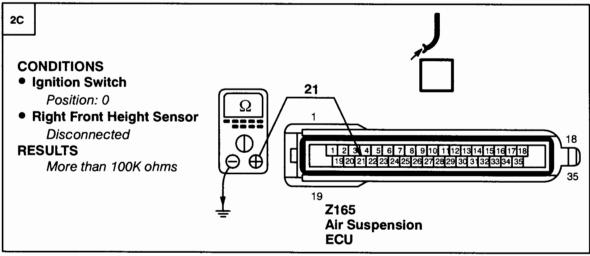
**PROBLEM CAUSE** 

- RK Wire

REV: SEPT 93 ELECTRICAL TROUBLESHOOTING MANUAL









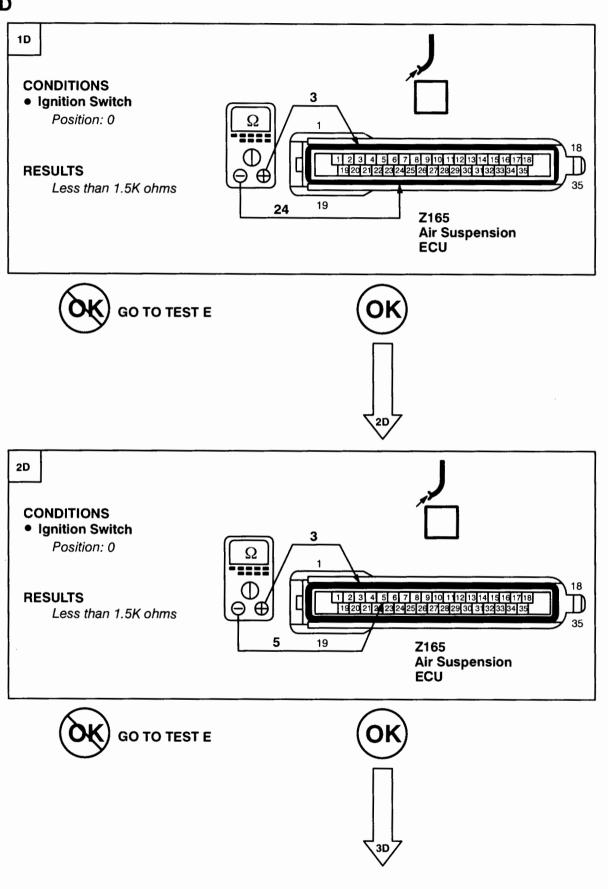


PROBLEM CAUSE

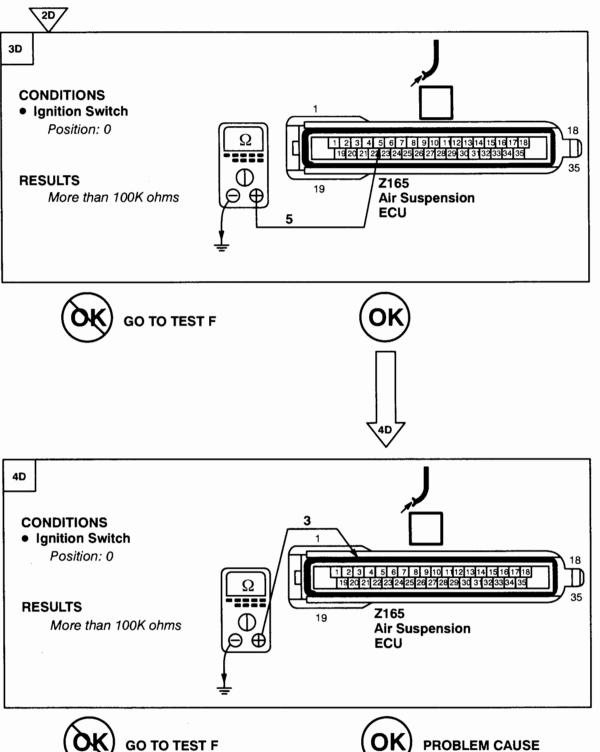
- Right Front Height Sensor

## **Test D**

ETM

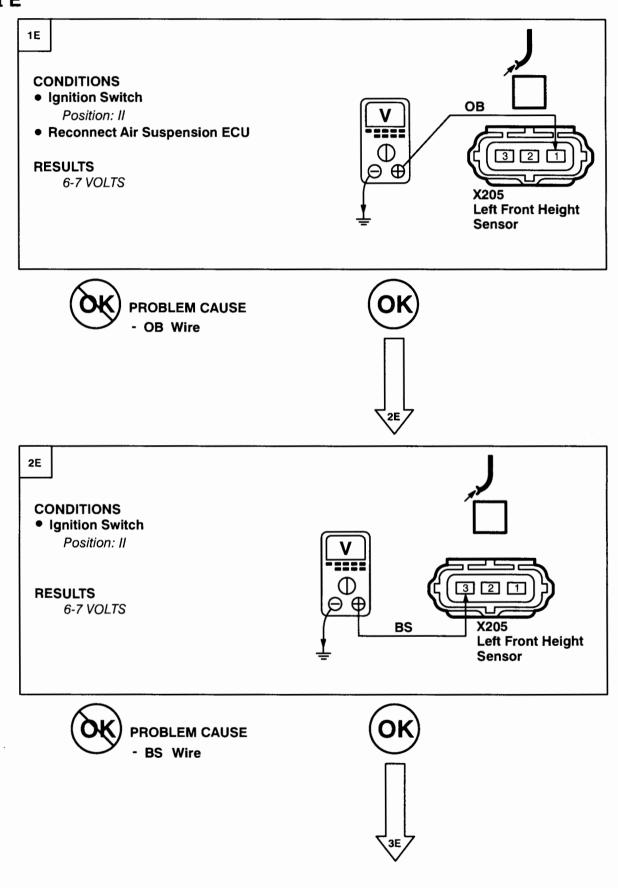


# ETM S1



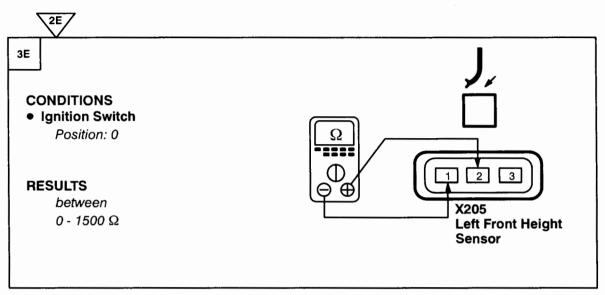


- Check Connection to ECU by Substitution
- Air Suspension ECU



REV: SEPT 93 ELECTRICAL TROUBLESHOOTING MANUAL

ETM S1



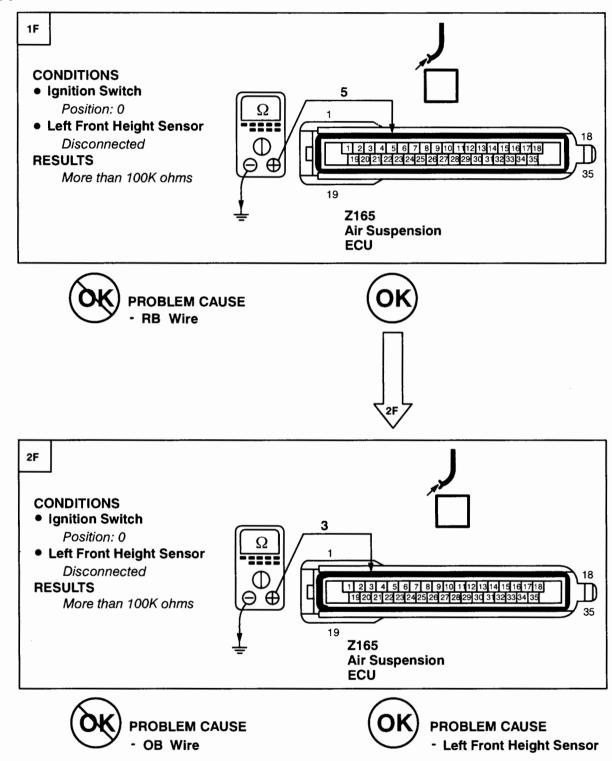


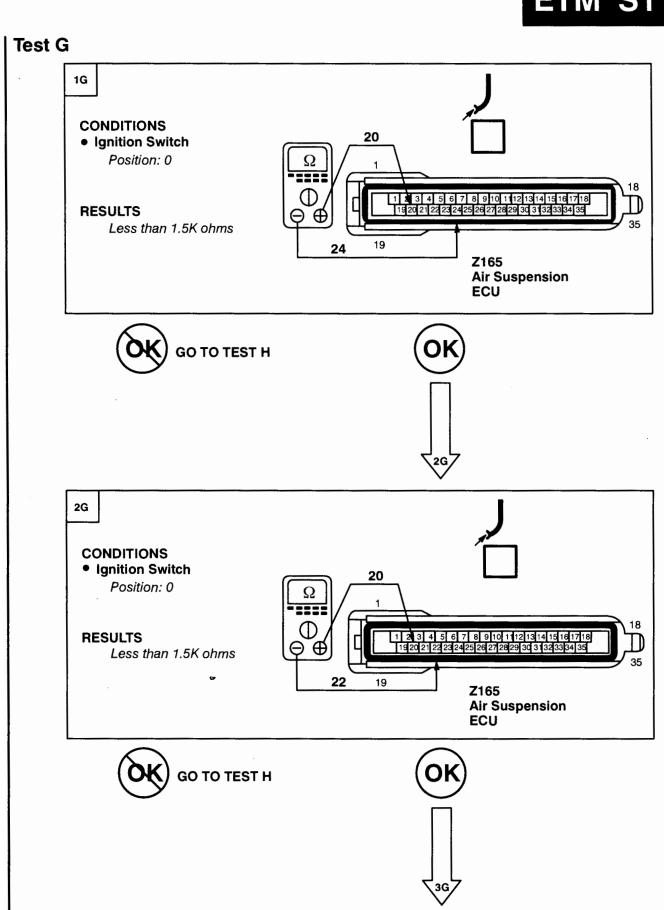


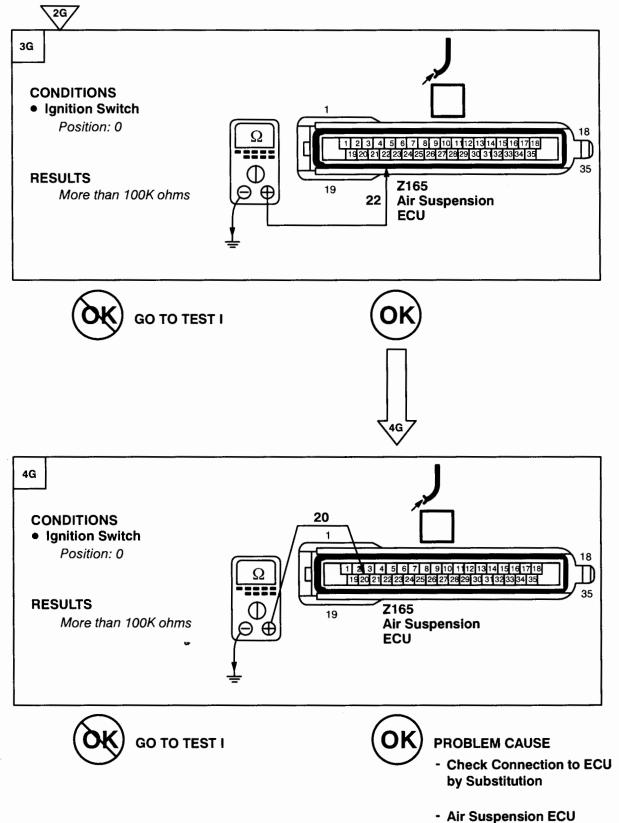
# S1 ETM

#### 1993 RANGE ROVER





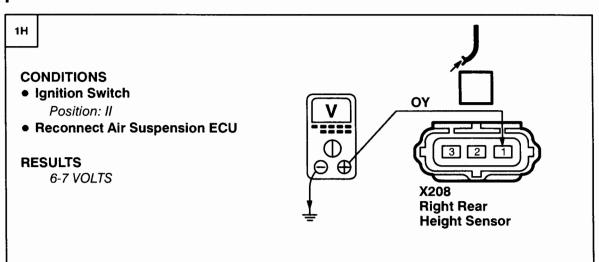


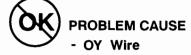


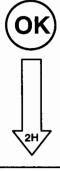
REV: SEPT 93

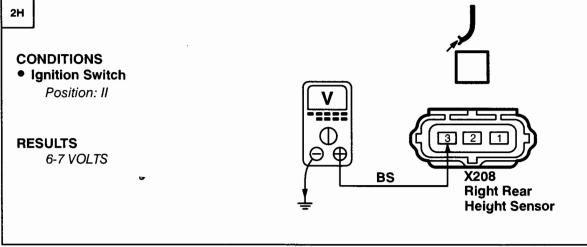
ELECTRICAL TROUBLESHOOTING MANUAL

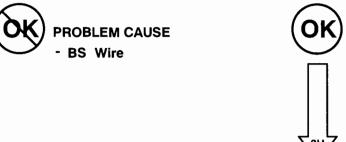
## Test H







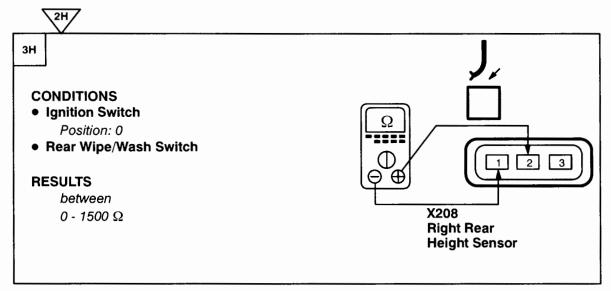




REV: SEPT 93

# S1 ETM

# **1993 RANGE ROVER**





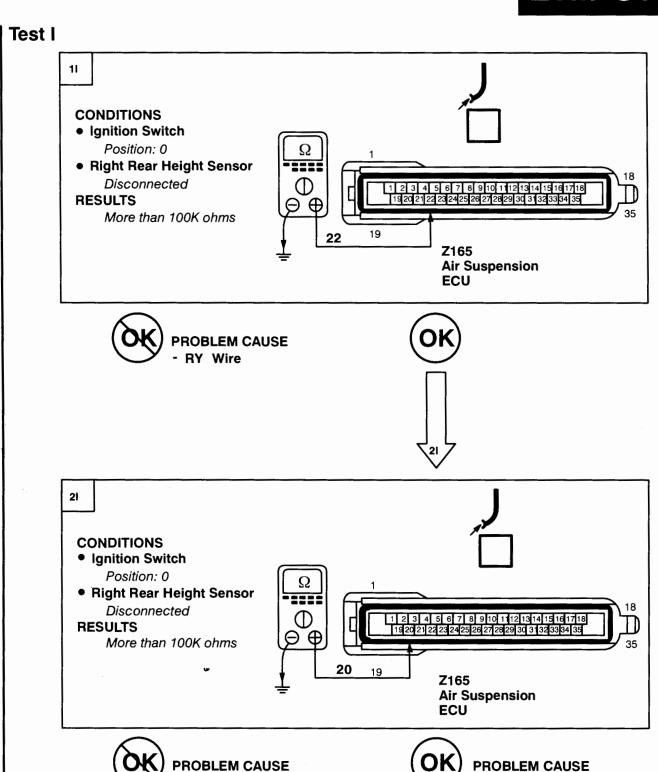
**PROBLEM CAUSE** 

- Right Rear Height Sensor



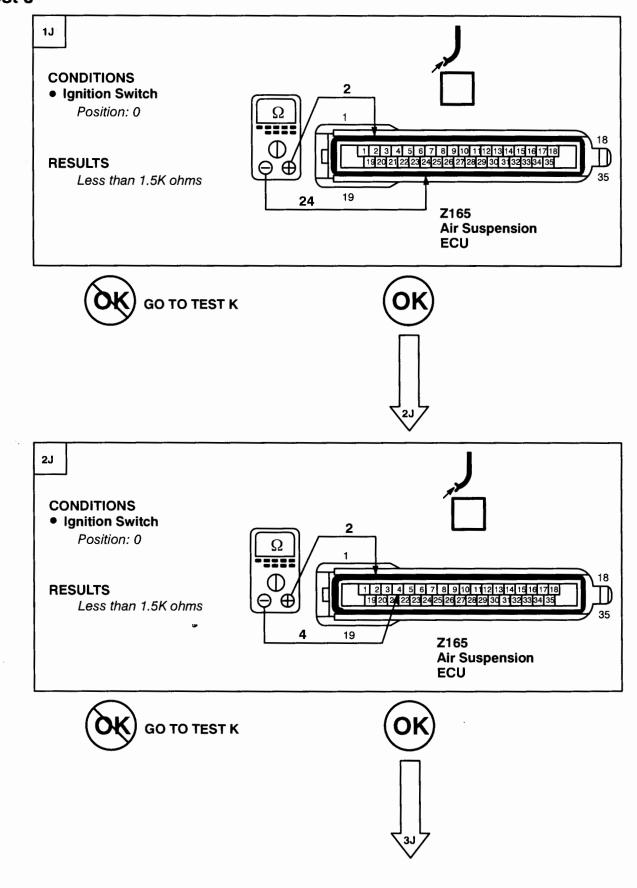
**PROBLEM CAUSE** 

- RY Wire

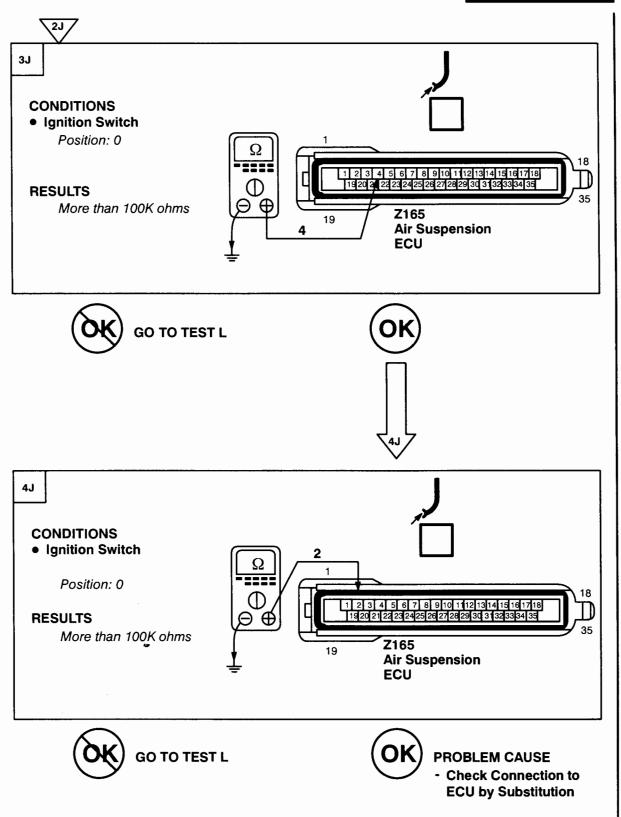


- OY Wire

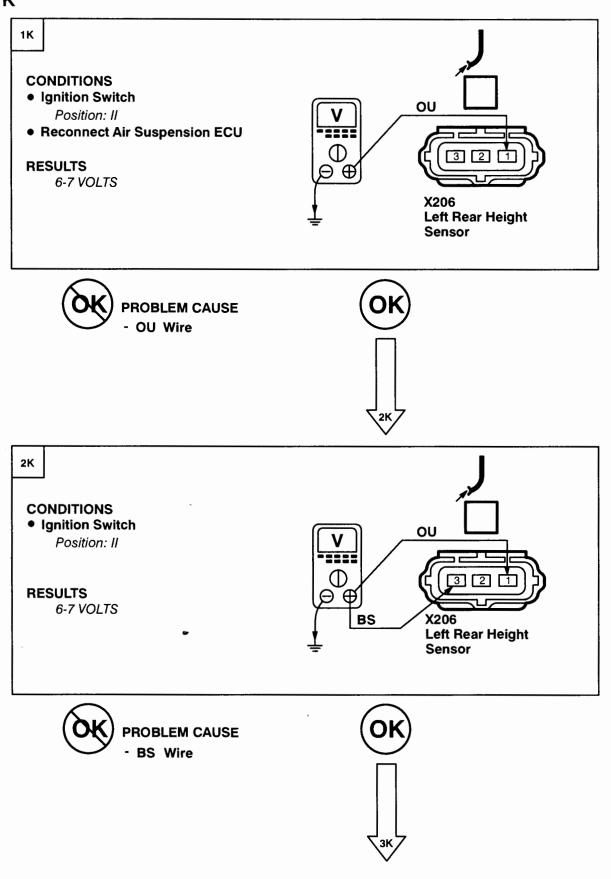
- Right Rear Height Sensor



# ETM S1

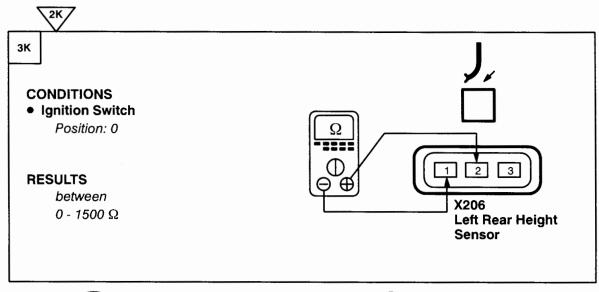


- Air Suspension ECU



REV: SEPT 93 ELECTRICAL TROUBLESHOOTING MANUAL

# ETM S1

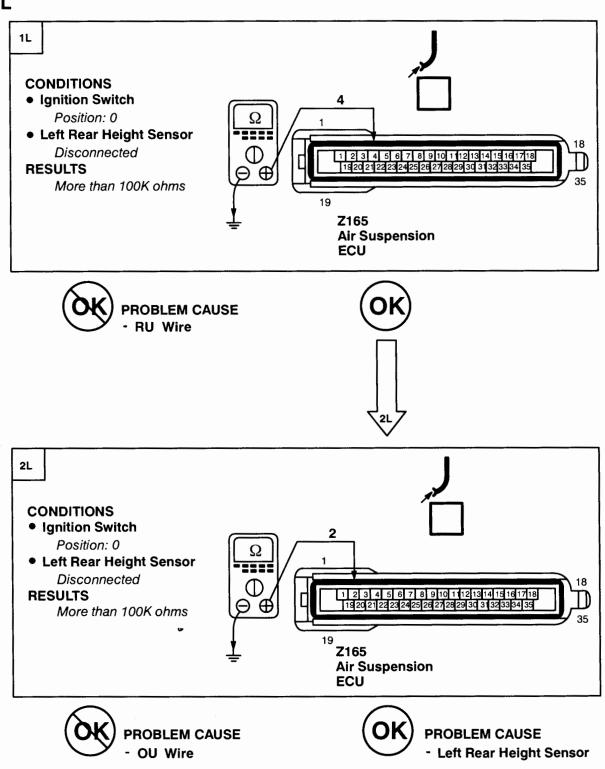




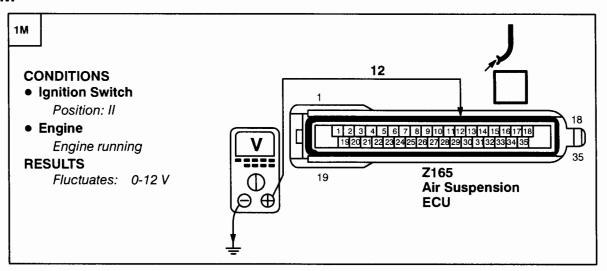


# Test L

S1 ETM



## Test M





# **PROBLEM CAUSE**

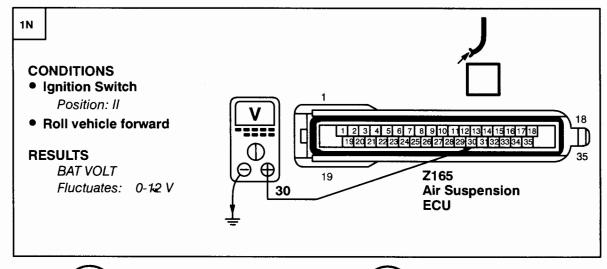
- WS Wire
- Generator



#### **PROBLEM CAUSE**

- Check Connection to ECU by Substitution
- Generator Suppression Capacitor

#### Test N





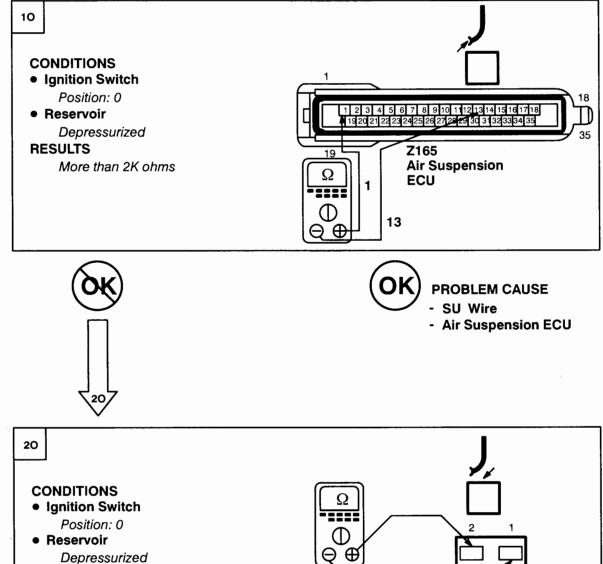
# **PROBLEM CAUSE**

- WK Wire
- YK Wire



# PROBLEM CAUSE

- Air Suspension ECU
- Speed Transducer
- Speed Buffer





More than 100K ohms

**RESULTS** 

#### **PROBLEM CAUSE**

**Reservoir Pressure Switch** 



#### **PROBLEM CAUSE**

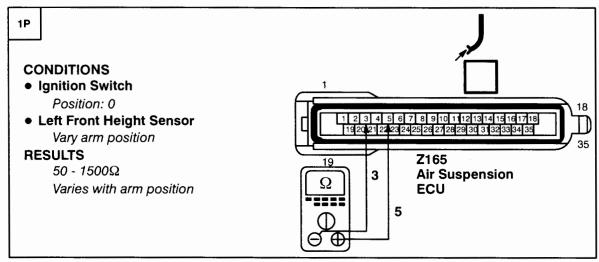
- SG Wire

**Reservoir Pres**sure Switch

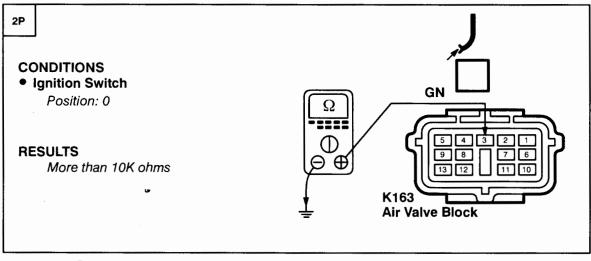
X204

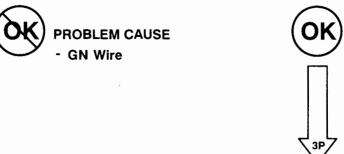
- SU Wire
- 1K Resistor in SR Wire

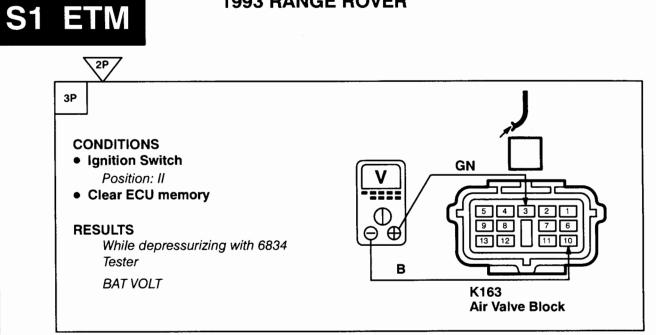














### **PROBLEM CAUSE**

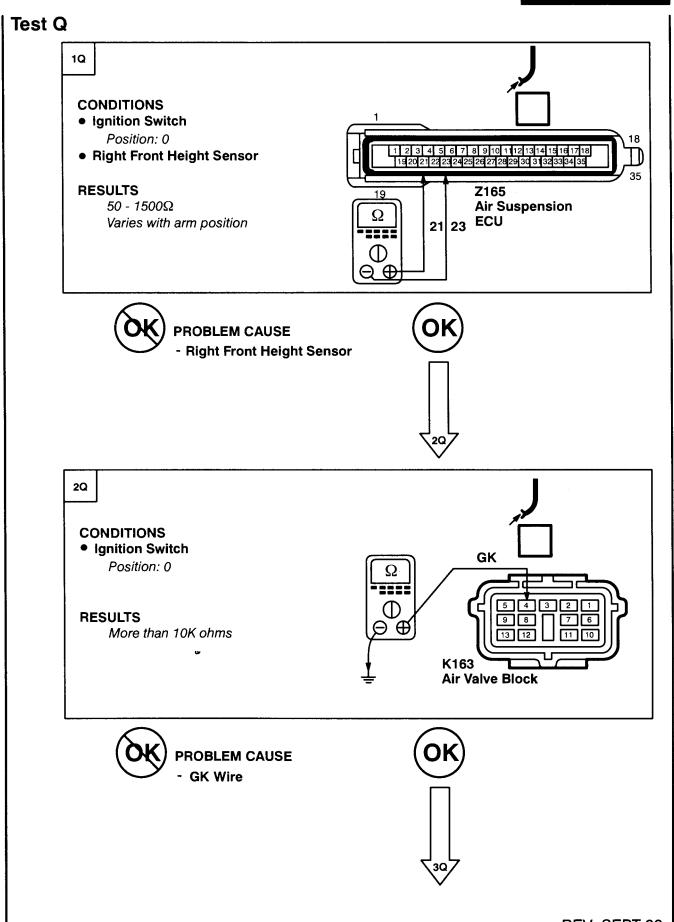
- GN Wire
- Air Suspension ECU



PROBLEM CAUSE

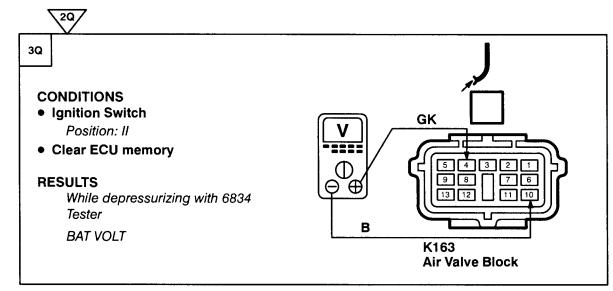
- Air Valve Block

### ETM S1



## S1 ETM

### **1993 RANGE ROVER**





### **PROBLEM CAUSE**

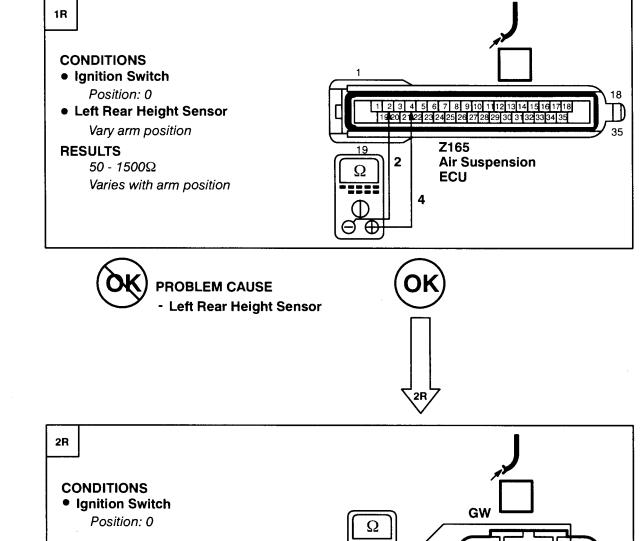
- GK Wire
- Air Suspension ECU

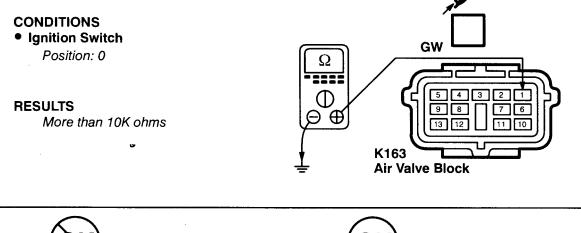


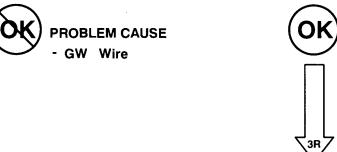
**PROBLEM CAUSE** 

- Air Valve Block



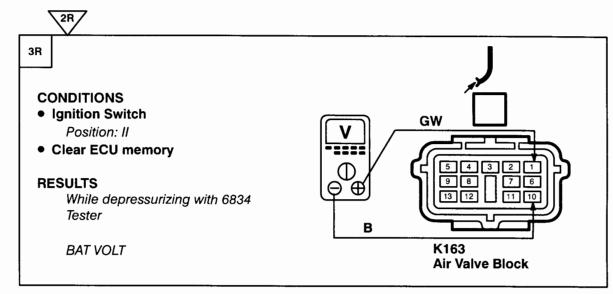






## S1 ETM

### **1993 RANGE ROVER**





### **PROBLEM CAUSE**

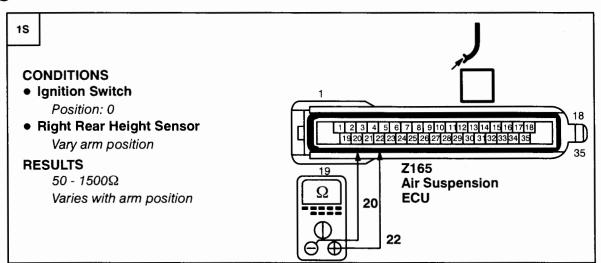
- GW Wire
- Air Suspension ECU



**PROBLEM CAUSE** 

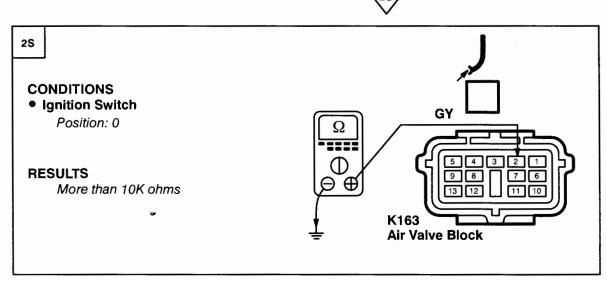
- Air Valve Block

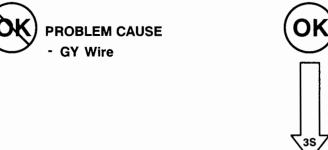
### Test S



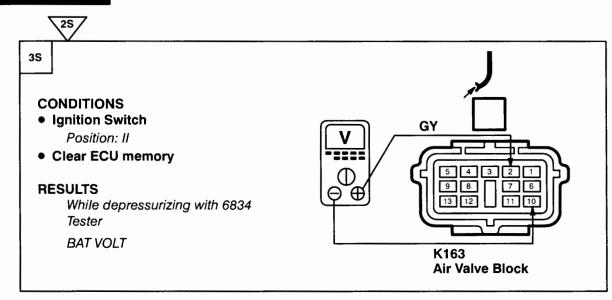
OK







# S1 ETM 1993 RANGE ROVER





### **PROBLEM CAUSE**

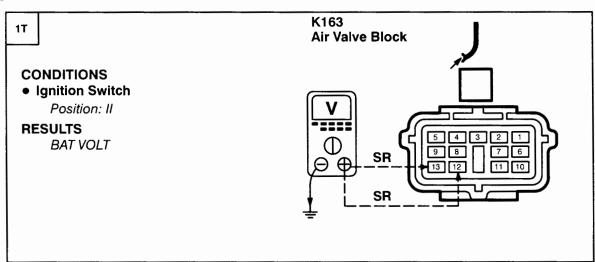
- GY Wire
- Air Suspension ECU



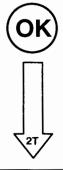
**PROBLEM CAUSE** 

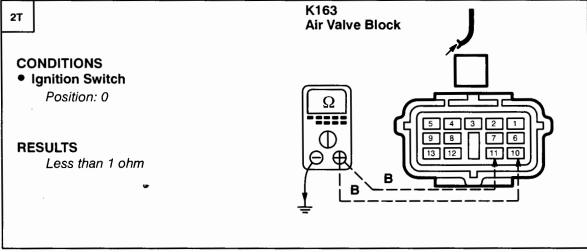
- Air Valve Block



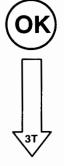






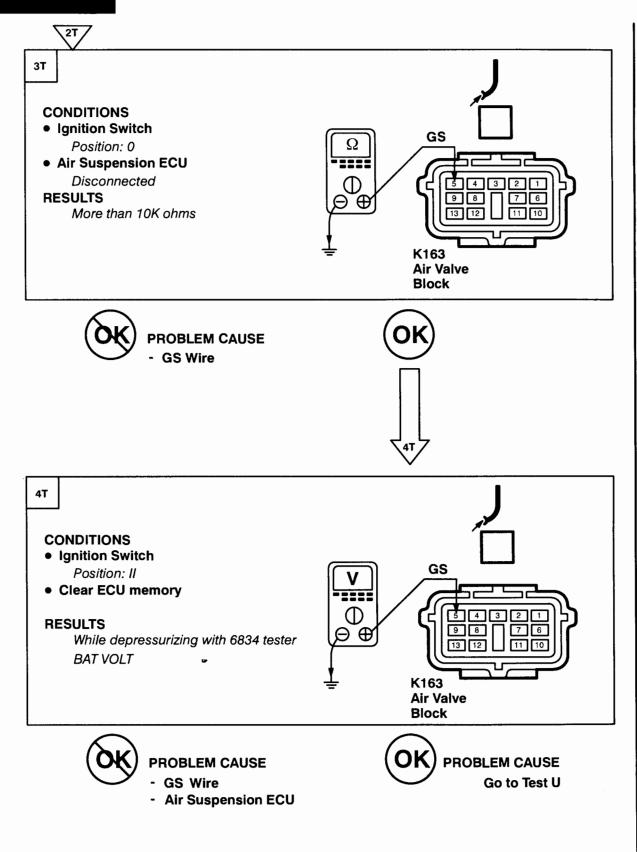




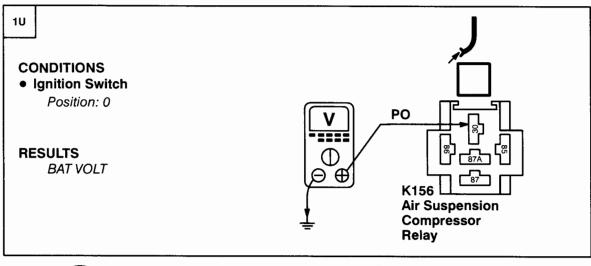


## S1 ETM

### **1993 RANGE ROVER**



### **Test U**

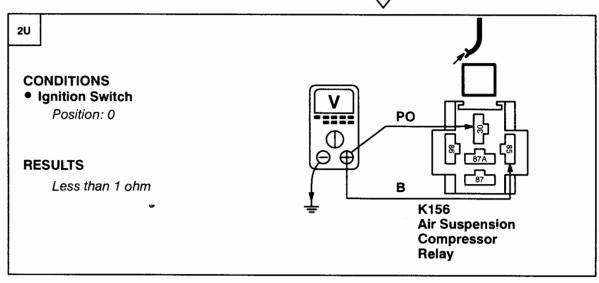


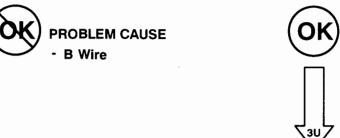
OK

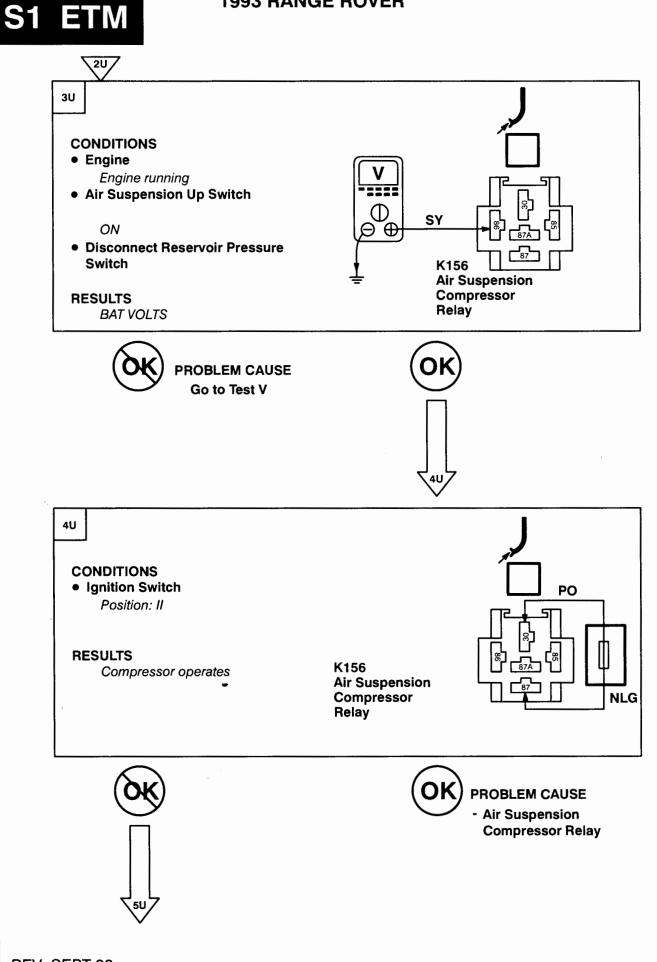
**2U** 



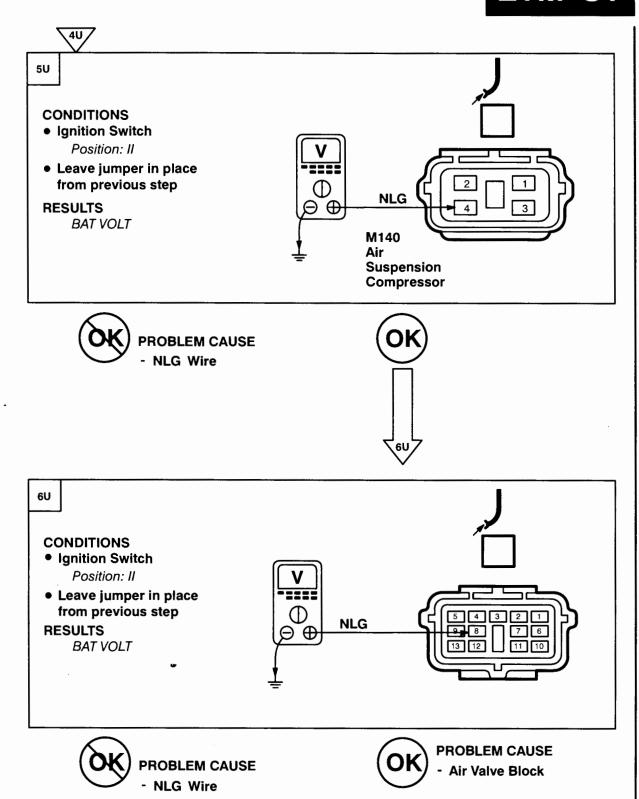
- PO Wire



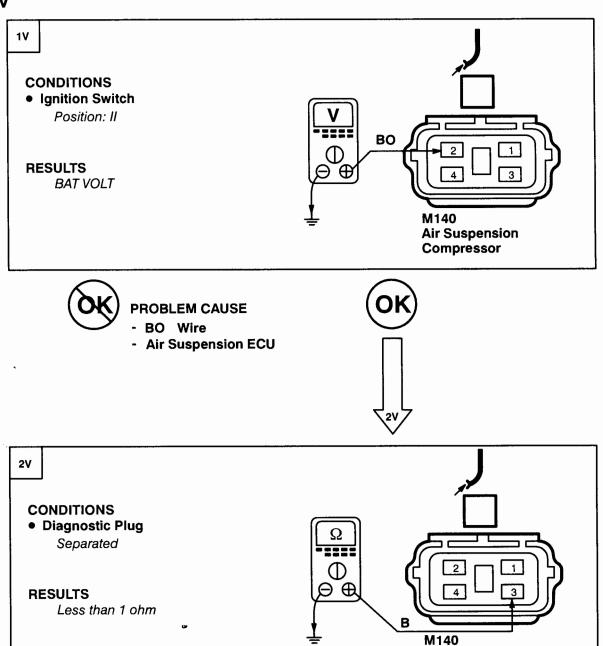




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### Test V





**PROBLEM CAUSE** 

**B** Wire



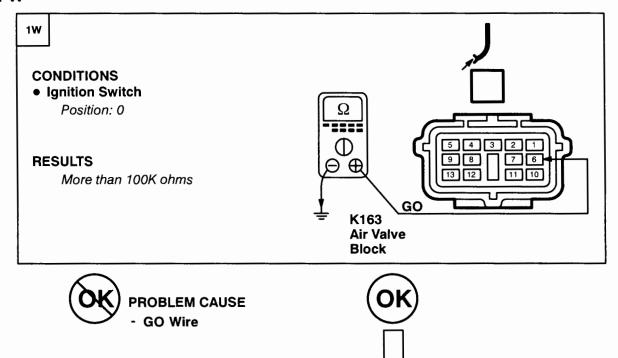
**PROBLEM CAUSE** 

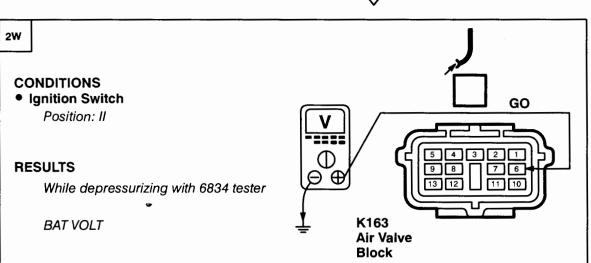
**Air Suspension** Compressor

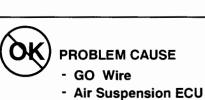
- Air Suspension **Compressor Relay** 

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### **Test W**

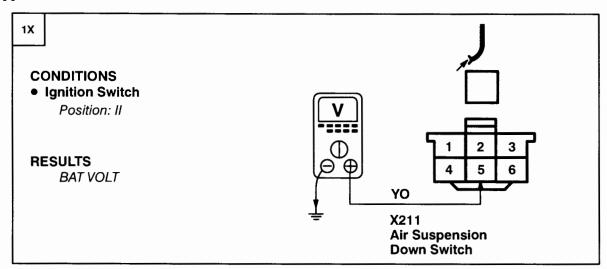








### Test X

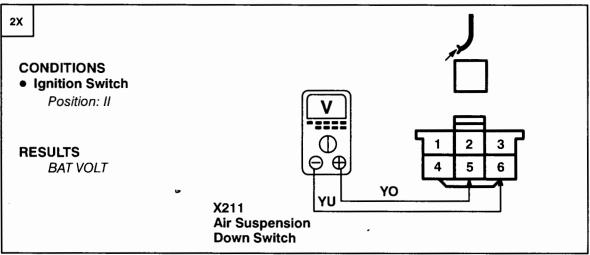




### PROBLEM CAUSE

- YO Wire
- Air Suspension ECU







### **PROBLEM CAUSE**

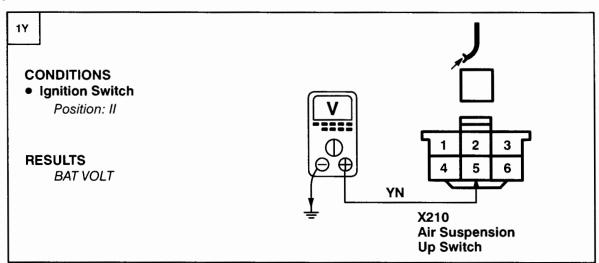
- YU Wire
- Air Suspension ECU



### **PROBLEM CAUSE**

Air Suspension **Down Switch** 



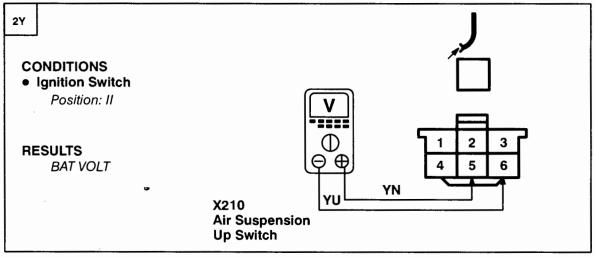




### **PROBLEM CAUSE**

- YN Wire
- Air Suspension ECU







### **PROBLEM CAUSE**

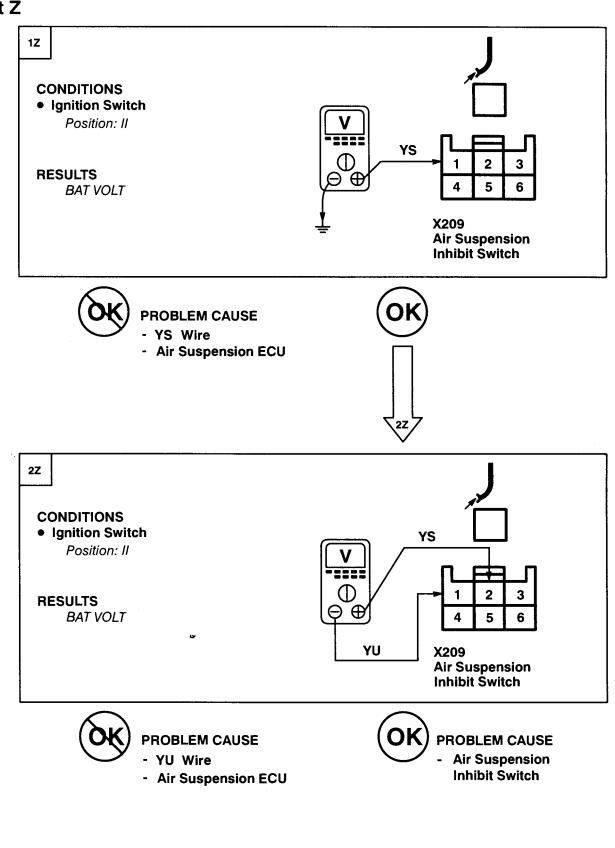
- YU Wire
- Air Suspension ECU



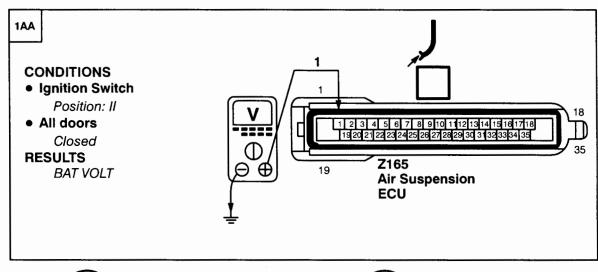
### PROBLEM CAUSE

- Air Suspension Up Switch

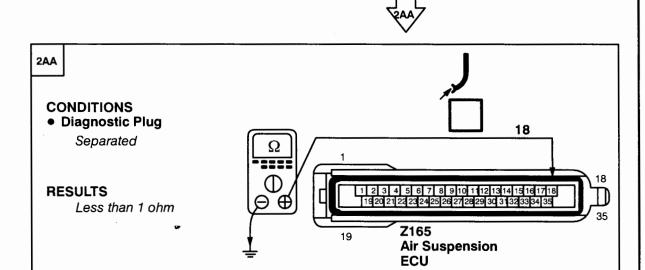
### Test Z

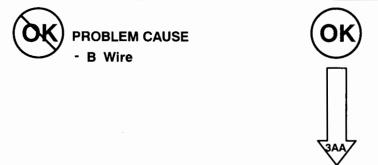






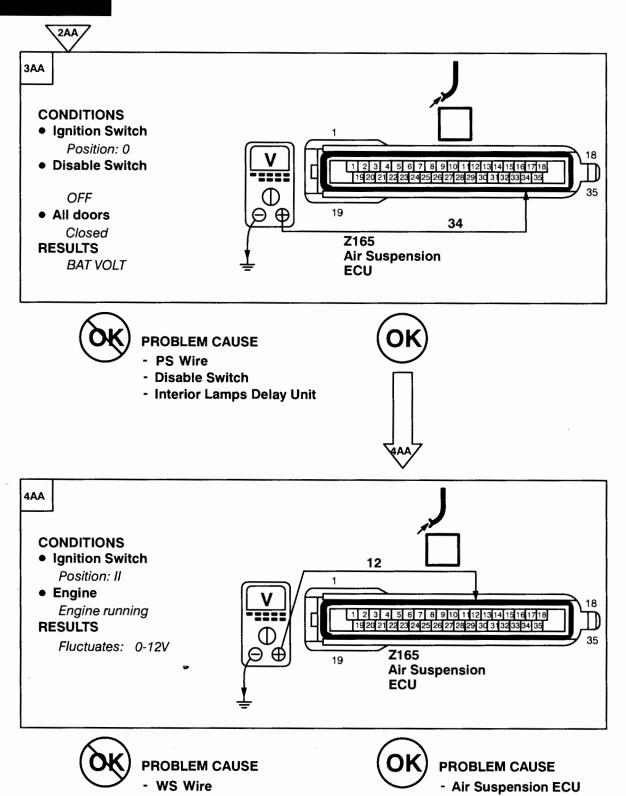






## S1 ETM

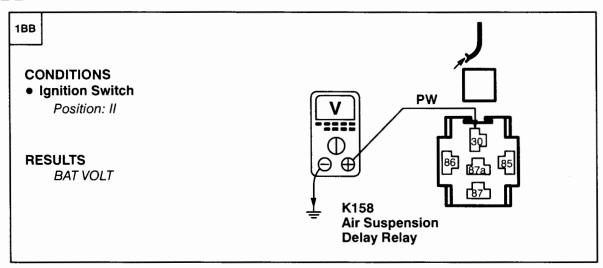
### **1993 RANGE ROVER**



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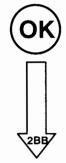
### **Test BB**

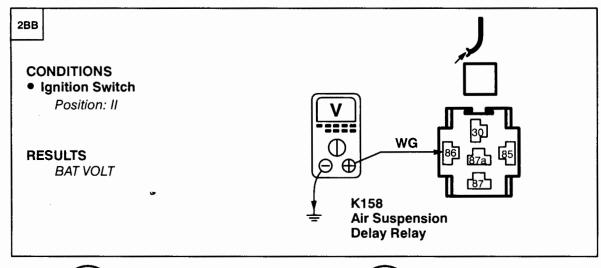




### **PROBLEM CAUSE**

- Air Suspension In Line Fuse
- PW Wire

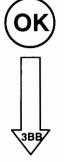




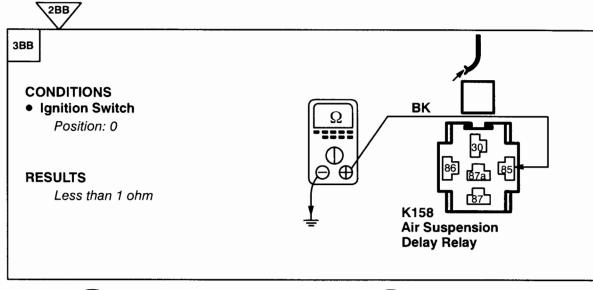


#### **PROBLEM CAUSE**

- FB4 Fuse
- WG Wire



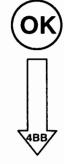
# S1 ETM 1993 RANGE ROVER

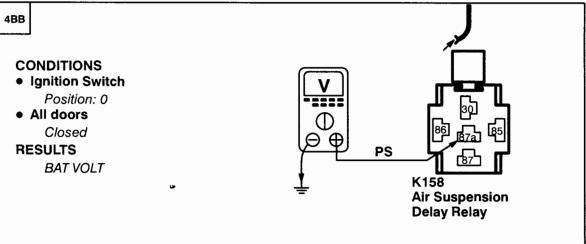




### **PROBLEM CAUSE**

- BK Wire
- Air Suspension
  Diagnostic Connector
- B Wire







### **PROBLEM CAUSE**

- PS Wire
- Interior Lamps Delay Unit
- Disable Switch
- Door Switches



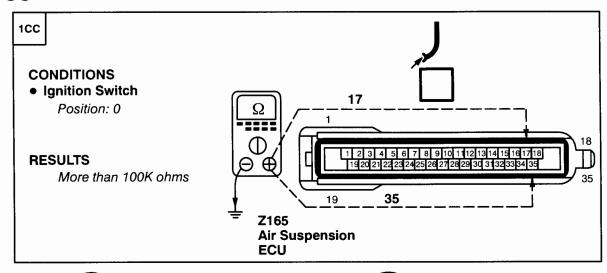
### **PROBLEM CAUSE**

- SR Wire
- Air Suspension Delay Relay

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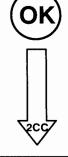


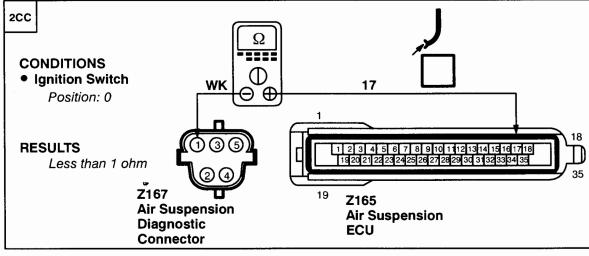




### **PROBLEM CAUSE**

- WK Wire
- WLG Wire

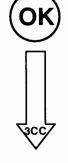






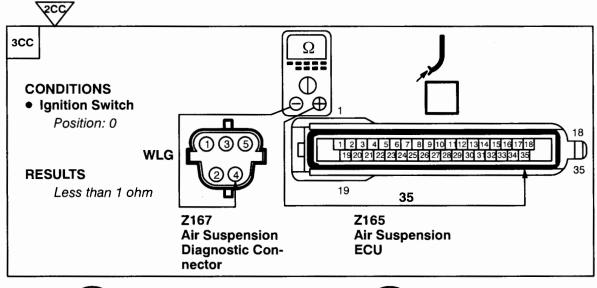
### **PROBLEM CAUSE**

- WK Wire



## S1 ETM

### 1993 RANGE ROVER





**PROBLEM CAUSE** 

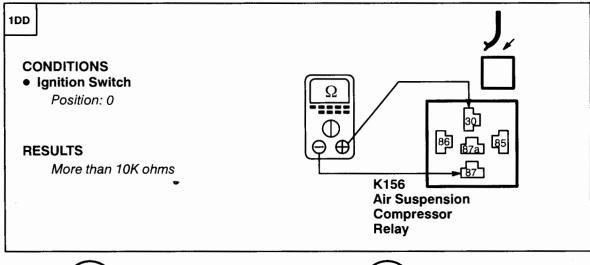
**WLG Wire** 



#### **PROBLEM CAUSE**

- Incorrect test card or test lead
- Air Suspension ECU

### **Test DD**





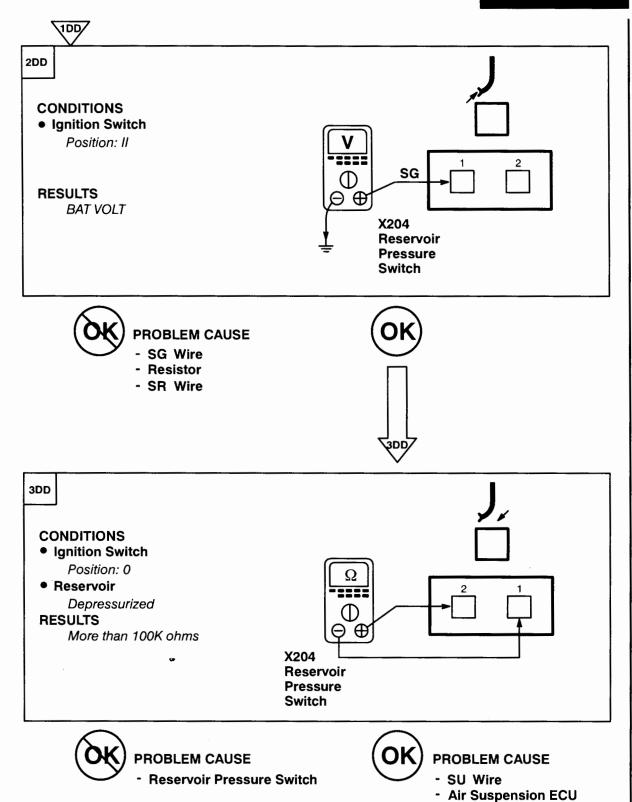
**PROBLEM CAUSE** 

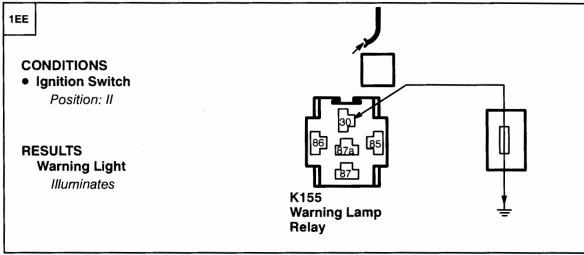
Air Suspension Compressor Relay



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### ETM S1



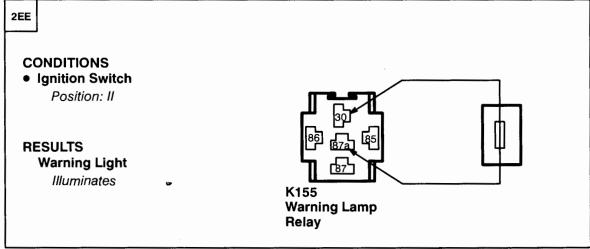




### **PROBLEM CAUSE**

- Y Wire
- Fault Diodes in Switch Harness

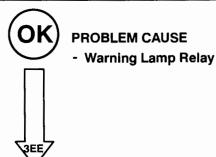




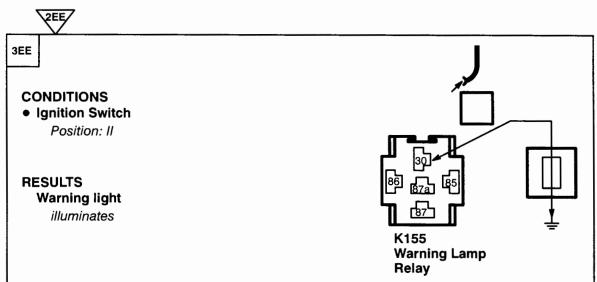


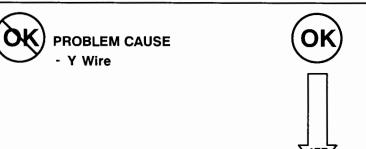
### **PROBLEM CAUSE**

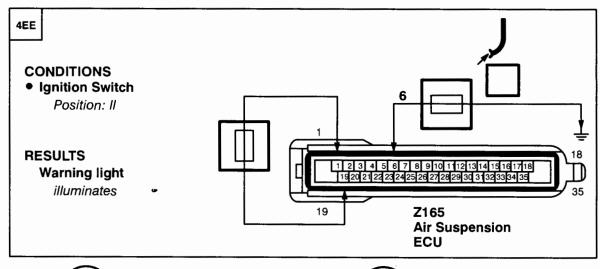
**B** Wire



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**PROBLEM CAUSE** 

- Air Suspension ECU

#### KEY INFORMATION

#### CIRCUIT DIAGRAMS

- Circuit diagrams are arranged so that current flow is from the top of the diagram (current source) to the bottom of the diagram (ground).
- Only those components that work together in the circuit are shown. If only part of a component is used in the circuit, then only that part of the component is shown.
- Remember:



**Entire** component



Part of a component

<b>TERMINAL</b>
NUMBER

**DESIGNATION** 

Battery voltage: Ignition Switch

in position III

30

50

Battery voltage: supplied constantly

15

Battery voltage: Ignition Switch

in position II or III

R

Battery voltage: Ignition Switch

in positions I, II

31

Ground

See Introduction (i) for additional circuit diagram symbols.

#### **DIAGNOSIS**

- If the diagram is accompanied by text:
- Read the Circuit Operation before proceeding with the electrical diagnosis.
- Read the Troubleshooting Hints before performing the System Diagnosis.
- Tests follow the System Diagnosis.
- When performing the System Diagnosis, be certain that all components disconnected in previous steps are

reconnected unless otherwise directed
Component is disconnected. Backprobe harness connector
Component is connected.  Backprobe harness connector
Component is disconnected. Probe component
j



Probe in-line connector

Component is disconnected.

Probe harness connector