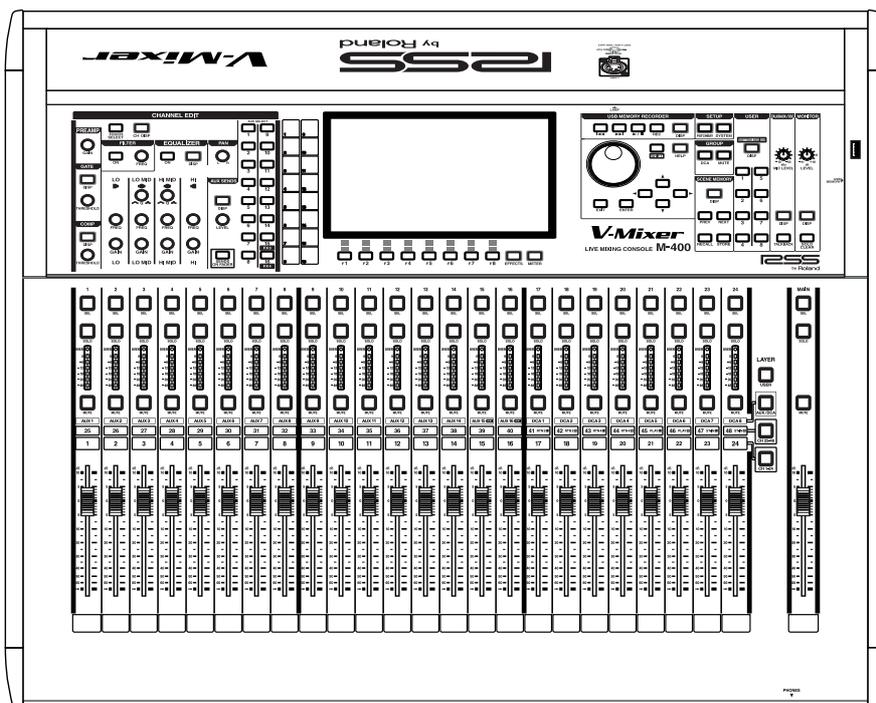


V-Mixer M-400

LIVE MIXING CONSOLE

SERVICE NOTES

Issued by RJA



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Cautionary Notes

Before beginning the procedure, please read through this document. The matters described may differ according to the model.

Important Notes When Replacing the Circuit Board

The M-400 saves a variety of data in the flash ROM, SRAM, and RTC on the Main Board. Before replacement, be sure to refer to “**Saving Data**” (p. 27) and “**Loading Data**” (p. 28) in this Service Notes to save the data, then load it back into the unit after replacing the circuit board.

The unit is also provided with an internal-clock feature, so remember also to set the date and time according to the procedures in “**Setting the Internal Clock**” (p. 30).

How the MAC Address Is Saved

The M-400’s REAC uses Ethernet technology, so each unit must be assigned a unique MAC address.

The MAC address is saved in a serial EEPROM on the Main Board, and an appropriate MAC address is assigned when the unit is shipped from the factory.

When the Main Board is replaced in servicing, a suitable MAC address matched to the product type and serial number must be saved on the Main Board.

For details on the task flow for generating a MAC address and how to save it on the unit, refer to “**Setting the MAC Address**” (p. 29) in this Service Notes document.

Important Notes When Replacing the Lithium Battery

The M-400 uses SRAM to perform read/write access for some of the parameters required for operation. Removing the lithium battery causes the data in the SRAM to be lost.

The internal clock is also powered by the lithium battery.

Before replacing the lithium battery, be sure to refer to “**Saving Data**” (p. 27) and “**Loading Data**” (p. 28) in this Service Notes to save the data and then load it back into the unit after replacement.

Also, after replacement, set the internal clock according to the procedure described in “**Setting the Internal Clock**” (p. 30).

Startup Modes

The M-400 has the two startup modes described below.

Factory Test Mode

This mode is for checking the version, conducting various tests, saving the MAC address, and the like.

Startup method: Hold down the [F6] and [F8] function buttons and the [METER] button and switch on the power.

Normal Mode

This is the mode for performing normal operation.

Startup method: Switch on the power without holding down any other buttons.

Back Up User Data!

User data may be lost during the course of the procedure. Refer to “Users Data Save and Load” in the Service Notes and save the data. After completing the procedure, restore the backed-up data to the product.

USB Memory Devices

For the USB memory device used to update the M-400 and for saving and loading data, be sure to use a device that has been formatted on the M-400. For information on how to perform formatting, refer to the section entitled “**Formatting a USB Memory Device**” (p. 27).

Part Replacement

When replacing components near the power-supply circuit or a heat-generating circuit (such as a circuit provided with a heat sink or including a cement resistor), carry out the procedure according to the instructions with respect to the part number, direction, and attachment position (mounting so as to leave an air gap between the component and the circuit board, etc.).

Parts List

A component whose part code is ***** cannot be supplied as a service part because one of the following reasons applies.

- Because it is supplied as an assembled part (under a different part code).
- Because a number of circuit boards are grouped together and supplied as a single circuit board (under a different part code).
- Because supply is prohibited due to copyright restrictions.
- Because reissuance is restricted.
- Because the part is made to order (at current market price).

Circuit Diagram

In the circuit diagram, “NIU” is an abbreviation for “Not in Use,” and “UnPop” is an abbreviation for “Unpopulated.” They both mean non-mounted components. The circuit board and circuit board diagram show silk-screened indications, but no components are mounted.

Specifications

M-400: LIVE MIXING CONSOLE

Number of Channels

48 in, 18 BUS, 58 out

AD/DA Conversion

Sample Rate: 48.0 kHz or 44.1 kHz

Signal Processing: 24 bits

Internal processing

56 bits

Frequency Response

CONSOLE OUTPUT jacks (1 to 8):

-2 dB/+0 dB (20kΩ load, +4 dBu)

PHONES jack: -3 dB/+0 dB (40Ω load, 150 mW)

* *Sample Rate:* 48.0 kHz or 44.1 kHz

* *Input Connector:* CONSOLE INPUT
(Pad: ON, Input gain: +4 dBu, 20 Hz to 20 kHz)

Total Harmonic Distortion + Noise

CONSOLE OUTPUT jacks (1 to 8):

0.05% (typ., +4 dBu)

PHONES jack: 0.05% (typ., 40Ω load, 150 mW)

* *Sample Rate:* 48.0 kHz or 44.1 kHz

* *Input Connector:* CONSOLE INPUT
(Pad: ON, Input gain: +4 dBu, 20 Hz to 20 kHz)

Dynamic Range

CONSOLE OUTPUT jacks (1 to 8): 110 dB (typ.)

* *Sample Rate:* 48.0 kHz or 44.1 kHz

* *Input Connector:* CONSOLE INPUT
(Pad: ON, Input gain: +4 dBu)

Crosstalk@ 1 kHz

CONSOLE INPUT jacks (1 to 8): -80dB

(Pad: ON, Input gain: +10 dBu, typ.)

CONSOLE OUTPUT jacks (1 to 8): -100 dB (typ.)

* *Sample Rate:* 48.0 kHz or 44.1 kHz

Nominal Input Level (Variable)

CONSOLE INPUT jacks (1 to 8): -65 to -10 dBu (Pad: OFF) or

-45 to +10 dBu (Pad: ON)

STEREO IN jacks (L/R): -18 to 0 dBu

TALKBACK MIC IN jack: -50 to -10 dBu

Pad

20 dB ON/OFF

Input Impedance

CONSOLE INPUT jacks (1 to 8): 14 kΩ

STEREO IN jacks (L/R): 10 kΩ

TALKBACK MIC IN jack: 41 kΩ

Non Clip Maximum Input level

CONSOLE INPUT jacks (1 to 8): +8 dBu (Pad: OFF) or

+28 dBu (Pad: ON)

STEREO IN jacks (L/R): +18 dBu

TALKBACK MIC IN jack: +8 dBu

Nominal Output Level

CONSOLE OUTPUT jacks (1 to 8): +4 dBu

(Load impedance: 10 kΩ)

Output Impedance

CONSOLE OUTPUT jacks (1 to 8): 600 Ω

PHONES jack: 100 Ω

Recommended Load Impedance

CONSOLE OUTPUT jacks (1 to 8): 10 kΩ or greater

PHONES jack: 8 Ω or greater

Non Clip Maximum Output level

CONSOLE OUTPUT jacks (1 to 8): +22 dBu (1 kHz, 10 kΩ load)

PHONES jack: 150 mW + 150 mW

(1 kHz, 40Ω load)

Residual Noise Level (IHF-A, typ.)

-88 dBu (All faders: Min)

-80 dBu (Main Fader: Unity, Channel faders: Unity only one
CONSOLE IN channel, Preamp gain: Min)

-61 dBu (Main Fader: Unity, Channel faders: Unity only one
CONSOLE IN channel, Preamp gain: Max)

-73 dBu (All faders: Unity, Preamp gain: Min, S-1608 + S-4000S-3208,
Total 48CH)

-41 dBu (All faders: Unity, Preamp gain: Max, S-1608 + S-4000S-3208,
Total 48CH)

* *Input 150 Ω terminate*

* *Output Connector: CONSOLE OUTPUT jacks (1 to 8)*

* *Sample Rate: 48.0 kHz or 44.1 kHz*

Equivalent Input Noise Level (E.I.N.)

-126 dBu (Main Fader: Unity, Channel faders: Unity only one

CONSOLE IN channel, Preamp gain: Max)

* *Output Connector: CONSOLE OUTPUT jacks (1 to 8)*

* *Sample Rate: 48.0 kHz or 44.1 kHz*

Network Latency

2.8 mS (typ.) *1

- * Total System Latency of audio signal from S-1608 inputs to outputs via M-400's REAC ports (A or B).
- * Sample Rate: 48.0 kHz
- * Effects: No insert effects

Connectors

CONSOLE INPUT jacks (1 to 8):
XLR-3-31 type (balanced, phantom power)

TALKBACK MIC IN jack:
XLR-3-31 type (balanced, phantom power)

STEREO IN jacks (L/R): RCA phono type

CONSOLE OUTPUT jacks (1 to 8): XLR-3-32 type (balanced)

PHONES jack: Stereo 1/4 inch phone type

DIGITAL OUT jacks x 2: Optical type, Coaxial type

REAC ports x 3: RJ-45 EtherCon type

RS-232C connector: 9-pin D-sub type

MIDI connectors (OUT/THRU, IN): 5-pin DIN type

USB connectors: USB Type A and Type B

LAMP connector: XLR-4-31 type

Grounding terminal

AC INPUT connector

* XLR type: 1 GND, 2 HOT, 3 COLD

* phantom power: DC+48V/14mA (All XLR type inputs)

* LAMP power: DC+12V/500mA

Display

800 x 480 dots Wide VGA backlit TFT, 260 thousand color screen

Power Supply

AC 115 V, AC 117 V, AC 220 V, AC 230 V, AC 240 V (50/60 Hz)

Power Consumption

95 W

Dimensions

749.0 (W) x 626.0 (D) x 229.0 (H) mm

29-1/2(W) x 24-11/16(D) x 9-1/16(H) inches

Weight

19.8 kg

43 lbs 11 oz

Operation Temperature

+5 to +40 degrees Celsius

+41 to +104 degrees Fahrenheit

Accessories

Power Cord 120V (#00894378)
230V (#00894389)
240VE (#00907001)
240VA (#23495124)
220VCN (#00894389)

REAC Connector Covers (#04126434) x 3

Ferrite Core (#03128223) x 3

Cover (#04893689)

Owner's Manual English (#73674090)

Channel Number Sticker (#*****)

Options

Stage unit: S-1608

Stage unit: S-4000S-3208

FOH unit: S-0816

REAC Splitter: S-4000-SP

REAC Optical Converter: S-OPT

Cat5e Ethernet Crossover Cable with Neutrik(R) EtherCon(R) Plug: SC-W100S (100 m)

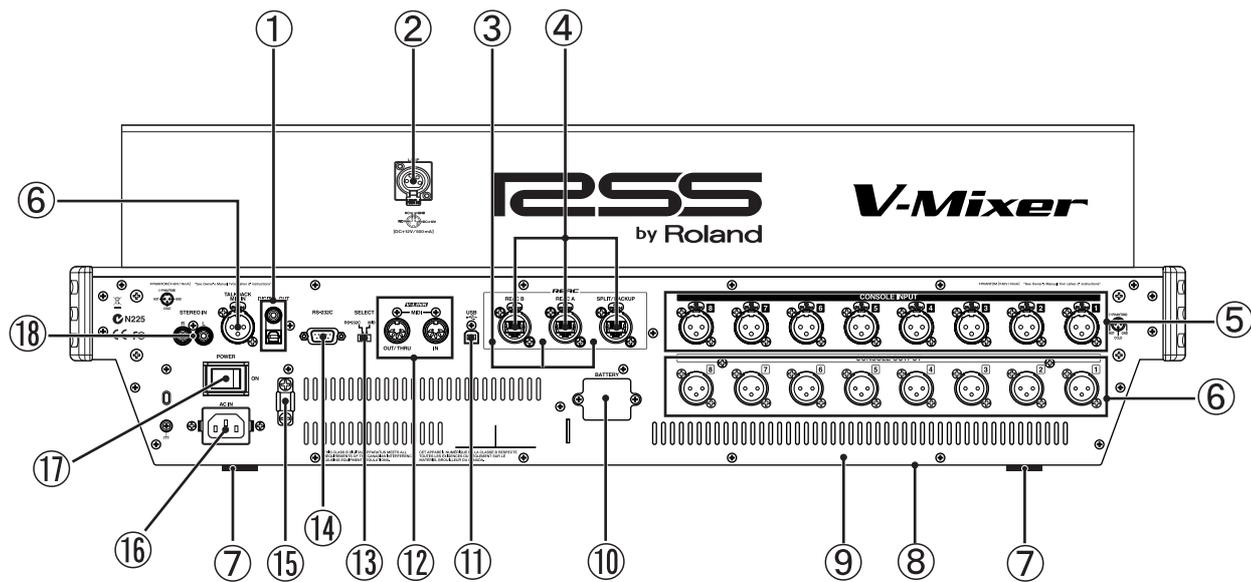
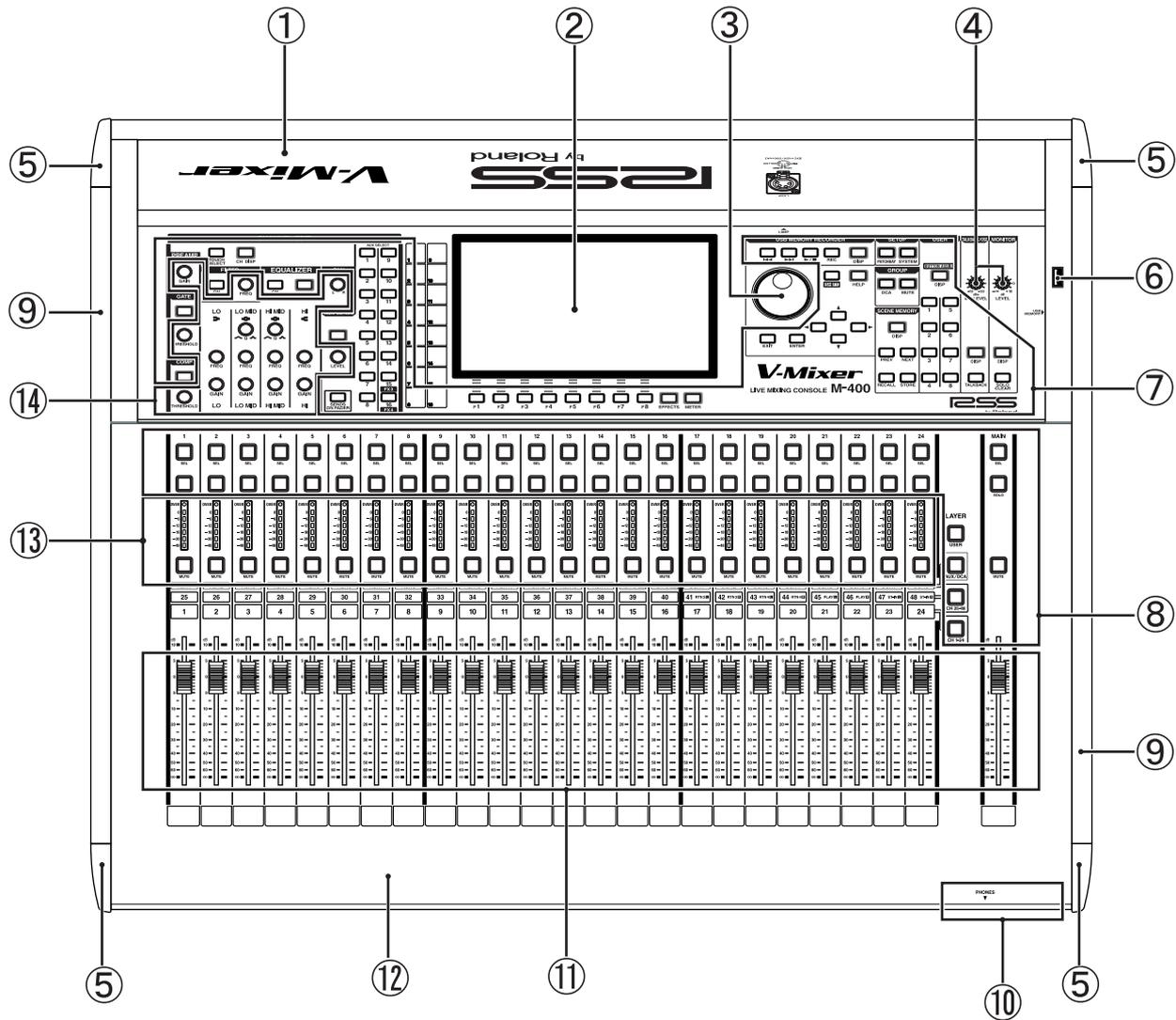
Cat5e Ethernet Crossover Cable with Neutrik(R) EtherCon(R) Plug and reel: W100S-R (100 m)

* $0dBu = 0.775V_{rms}$

* In the interest of product improvement, the specifications and/or appearance of this unit are subject to change without prior notice.

*1 When a REAC Splitter S-4000-SP or a switching hub is used in-line with REAC cables, the network latency will increase by the amount of processing delay introduced by the splitting device itself. The actual delay is dependant upon the specifications of the splitting device, though the maximum delay amount for a single splitting device should be about 200 microseconds.

Location of Controls



Location of Controls Parts List

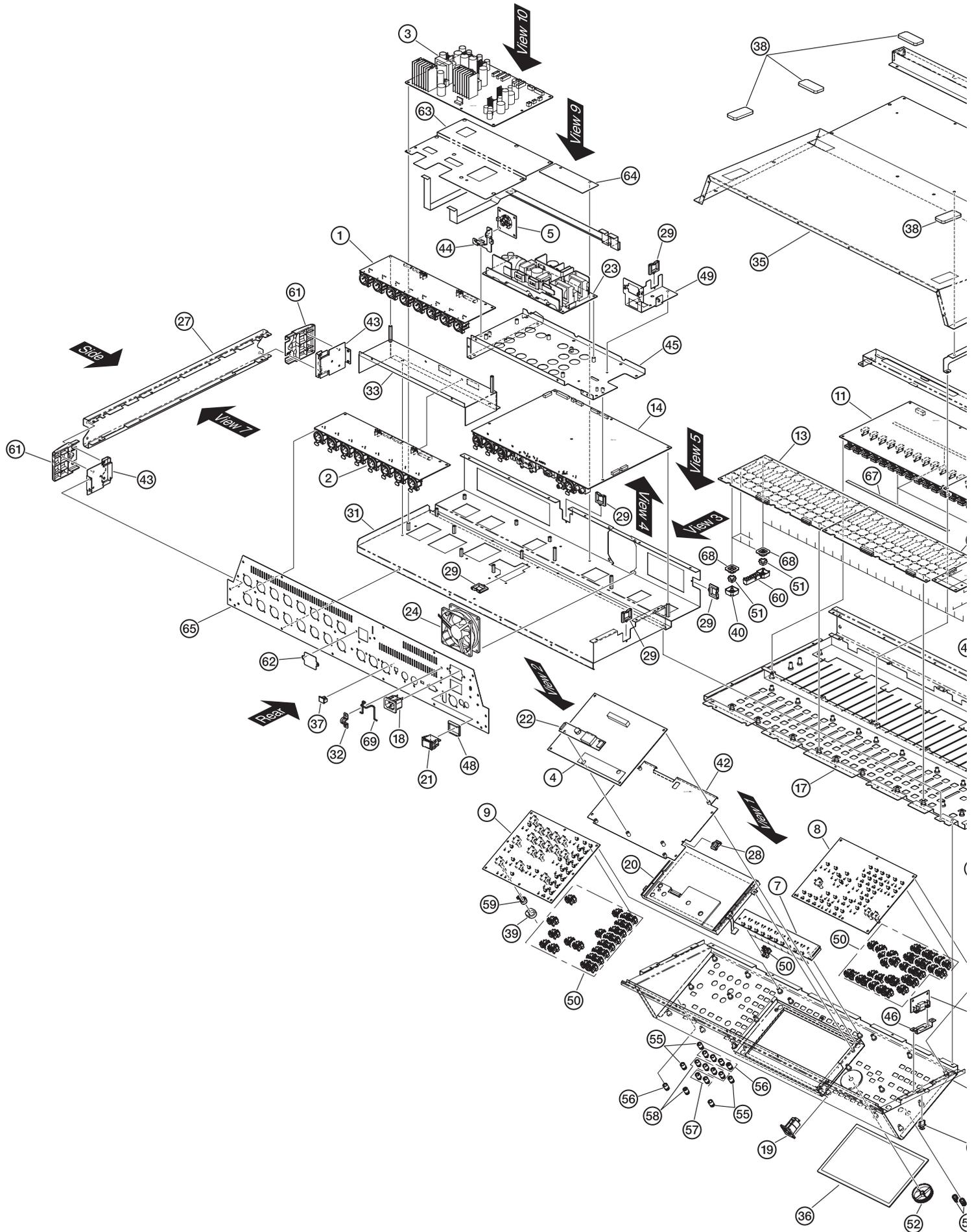
Front

No.	Part Code	Part Name	Description	Q'ty
1	73781345	CONSOLE PANEL ASSY		1
2	04783501	DISPLAY COVER		1
	04781334	LCD	LTA085C185F	1
3	22485303	D R-KNOB(ALPHA-DIAL)	L BLK 248-303	1
	02345734	ROTARY ENCODER	EVE LA1 F20 24B	1
4	01891801	U R-KNOB	S1 LCG BLK	2
	01787545	9M/M ROTARY POTENTIOMETER	EVUF2KFK3B14 10KB	2
5	04781745	CORNER COVER	(M450002)	4
6	03786745	USB CONNECTOR A TYPE FEMALE	YKF45-0027	1
7	03126856	D S-KEYTOP	SX2H-B CLR	35
	02891789	TACT SWITCH	SKRGADD010 H=5.0	70
	04890401	LED	SLI-325DUT31W	53
	03012001	LED	SML72423C TP15 D RANK	17
8	04455634	KEYTOP L		55
	04890501	RUBBER SW CLR	4 pcs/1 set	55/4
	04455612	SW ESCUTCHEON L	4 pcs/1 set	55/4
9	04783512	SIDE ANGLE		2
10	01891801	U R-KNOB	S1 LCG BLK	1
	02125778	9M/M ROTARY POTENTIOMETER	RK09L12B0	1
	13449148	JACK	YKB21-5009	1
11	04455590	FADER KNOB		25
	04780389	SLIDE POTENTIOMETER	RSA0N11M9A07	25
12	73781367	TOP CASE ASSY		1
13	04455634	KEYTOP L		24
	04783689	BAR LENS ASSY		24
	04890501	RUBBER SW CLR	4 pcs/1 set	6
14	03010956	VS KNOB S BLK		4
	04891467	VS KNOB S RED		5
	04891478	VS KNOB S LBU		2
	04891489	VS KNOB S GRN		5
	04782034	COLLAR	(M450001)	16
	04894012	BLIND CUSHION		16
	02345734	ROTARY ENCODER	EVE LA1 F20 24B	16

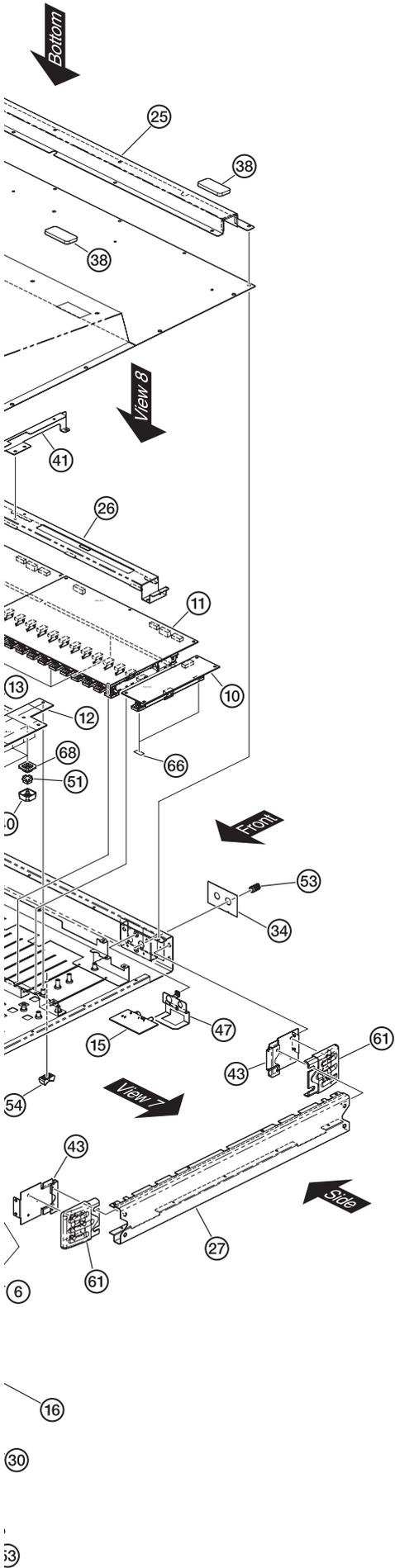
Rear

No.	Part Code	Part Name	Description	Q'ty
1	04780334	CONNECTOR	LAF1011-0102F	1
2	73786723	LAMP CONNECTOR ASSY		1
3	02015623	LED	SLR-342MG3F	3
	12169381	LED SPACER	LDS-90K	3
4	04121078	EXT CONNECTOR	NE8FBH	3
	04909356	ALUMINUM TAPE	AL-19T L7	3
5	01902645	XLR CONNECTOR	NC3FAH2 W/LOCK PIN	8
6	00679767	XLR CONNECTOR	NC3MAH	9
7	04890523	RUBBER CUSHION		6
8	04783590	BOTTOM COVER		1
9	04787267	REAR PANEL		1
10	04783667	BATTERY PANEL		1
	02567234	LITHIUM BATTERY	CR2032	1
11	02781101	USB CONNECTOR B TYPE FEMALE	YKF45-0020N	1
12	13429676	MIDI CONNECTOR	YKF51-5048N (TWIN)	1
13	02451689	SLIDE SWITCH	SSSF121900	1
14	04018401	D-SUB CONNECTOR(W/O BOSS NUT)	XM2C-0942-502L(9PIN)?	1
15	04569045	CORD HOOK		1
16	73786712	AC WIRING ASSY		1
	12449445	FERRITE-CORE	ESD-R-16C	2
17	01786012	SEESAW STITCH	JW-M11RKK	1
	01786045	SW HOLDER	AT-217K	1
18	03234590	RCA(PIN) JACK	YKC21-3503	1

Exploded View (Total)

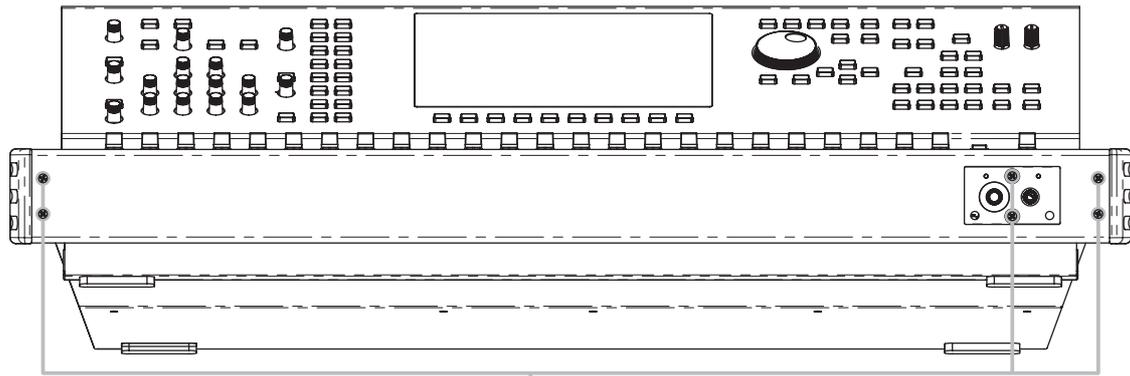


Exploded View Parts List



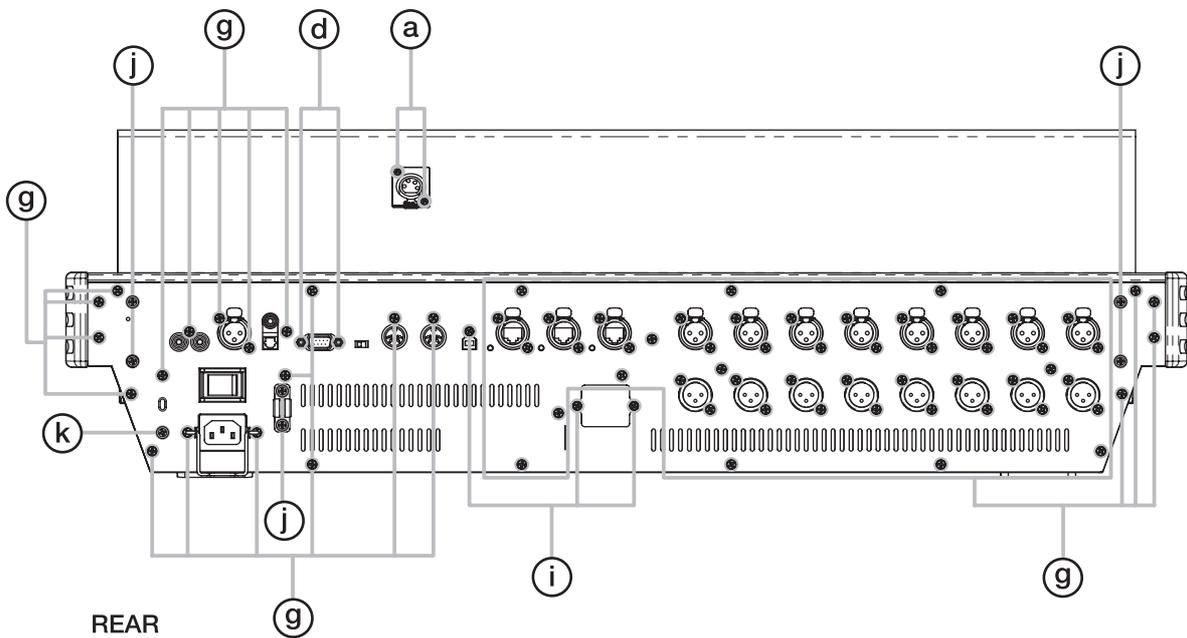
No.	Part Code	Part Name	Description	Q'ty
1	73673612	OUTPUT BOARD ASSY		1
2	73673623	INPUT BOARD ASSY		1
3	73673634	POWER BOARD ASSY		1
4	73673645	PANEL CPU BOARD ASSY		1
5	73673656	BATTERY BOARD ASSY		1
6	73673667	USB BOARD ASSY		1
7	73673678	FUNCTION BOARD ASSY		1
8	73673689	VOLUME BOARD ASSY		1
9	73673690	ENCODER BOARD ASSY		1
10	73673701	FADER B BOARD ASSY		1
11	73673712	FADER A BOARD ASSY		2
12	73673723	PANEL B BOARD ASSY		1
13	73673734	PANEL A BOARD ASSY		2
14	73673745	MAIN BOARD ASSY		1
15	73676190	PHONES BOARD ASSY		1
16	73781345	CONSOLE PANEL ASSY		1
17	73781367	TOP CASE ASSY		1
18	73786712	AC WIRING ASSY		1
19	73786723	LAMP CONNECTOR ASSY		1
20	04781334	LCD	LTA085C185F	1
21	01786012	SEESAW SWITCH	JW-M11RKK	1
22	04673767	EL-INVERTOR TRANS	CXA-0490	1
23	04125167	SWITCHING REGULATOR	LEP240F-24-SXRLD	1
24	04674290	MOTOR	9A0812L4D031	1
25	04783601	BASE ANGLE		1
26	04787190	FADER ANGLE		1
27	04783512	SIDE ANGLE		2
28	00902790	CORD BUSHING	EDS-1208U	1
29	01455523	CORD BUSHING	EDS-1717U	5
30	04891345	USB CONNECTOR CAP	(TK-UCAP)	1
31	04783589	SUB CHASSIS		1
32	04569045	CORD HOOK		1
33	04787245	INPUT BD COVER		1
34	04787345	PHONES COVER		1
35	04783590	BOTTOM COVER		1
36	04783501	DISPLAY COVER		1
37	04891367	DUST COVER	SWING TAB (DCMJST)	1
38	04890523	RUBBER CUSHION		6
39	04894012	BLIND CUSHION		16
40	04455612	SW ESCUTCHEON L		2
41	04787334	FADER RIB		1
42	04783567	CPU BOARD HOLDER		1
43	04783578	CORNER HOLDER		4
44	04787189	BATTERY HOLDER		1
45	04787256	MAIN BOARD HOLDER		1
46	04787278	USB HOLDER		1
47	04787289	VOLUME HOLDER		1
48	01786045	SW HOLDER	AT-217K	1
49	04787356	POWER SW HOLDER		1
50	03126856	D S-KEYTOP	SX2H-B CLR	3
51	04455634	KEYTOP L		3
52	22485303	D R-KNOB(ALPHA-DIAL)	L BLK 248-303	1
53	01891801	U R-KNOB	S1 LCG BLK	2
54	04455590	FADER KNOB		1
55	03010956	VS KNOB S BLK		2
56	04891467	VS KNOB S RED		2
57	04891478	VS KNOB S LBU		1
58	04891489	VS KNOB S GRN		1
59	04782034	COLLAR	(M450001)	1
60	04783689	BAR LENS ASSY		1
61	04781745	CORNER COVER	(M450002)	4
62	04783667	BATTERY PANEL		1
63	04787290	SHIELD PANEL A		1
64	04787301	SHIELD PANEL B		1
65	04787267	REAR PANEL		1
66	04896812	FADER PLATE A		2
67	04896823	FADER PLATE B		4
68	04890501	RUBBER SW CLR		3
69	04230823	CABLE LOCK SPRING-J	100V only	1
69	04015278	CABLE LOCK SPRING		1

Exploded View (1)



Front

h



REAR

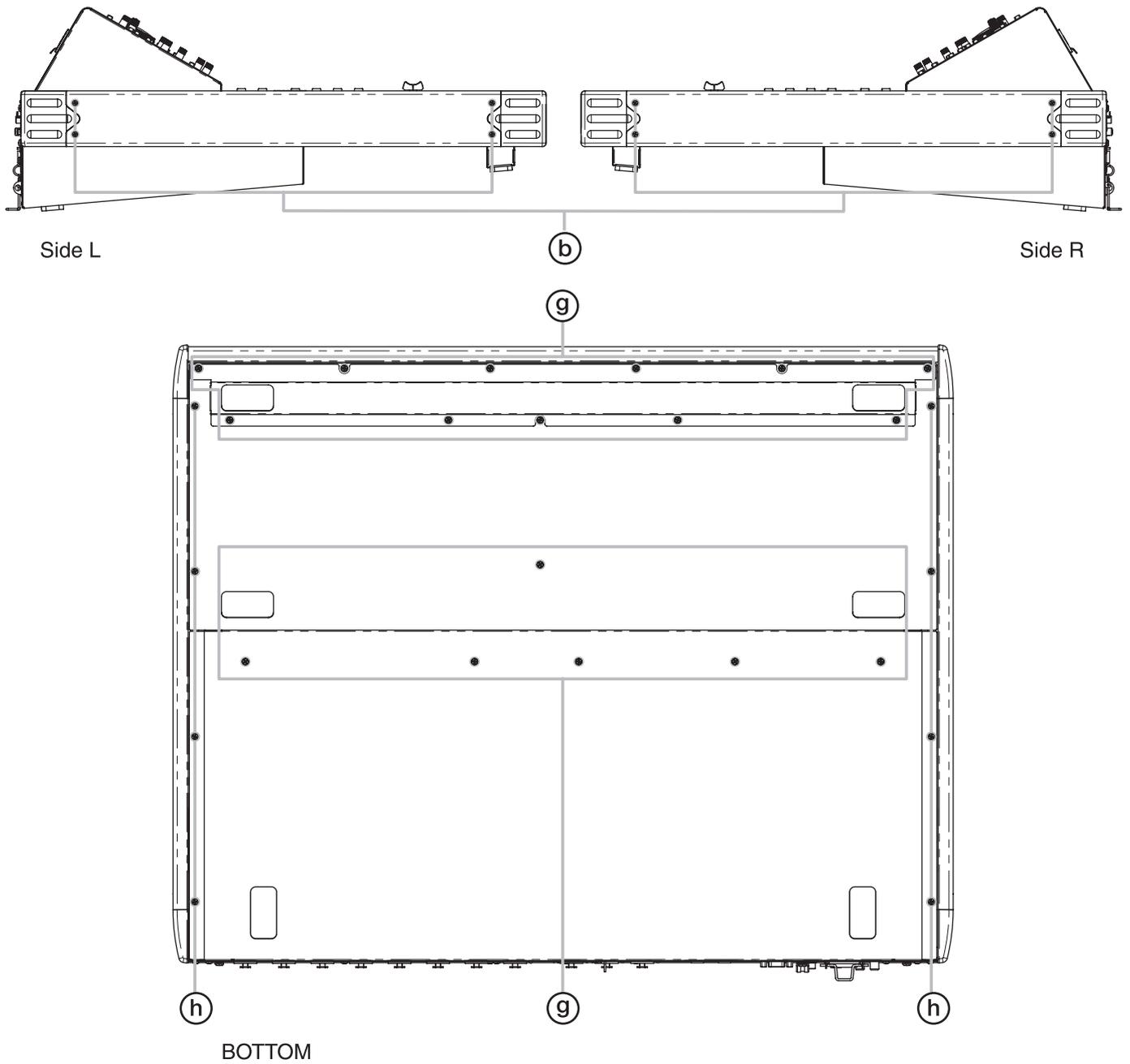
Front

No.	Part Code	Part Name	Description	Q'ty
h	40011145	SCREW 3X6	FLAT TAPTITE B BZC	6

Rear

No.	Part Code	Part Name	Description	Q'ty
a	40782689	SCREW 2.6X6	PAN B-TITE NI	2
d	40344134	SCREW M4-40X7.9	HEX SOCKET NI	2
g	40011101	SCREW 3X8	BINDING TAPTITE B BZC	71
i	40342712	SCREW M3X6	PAN MACHINE W/SW+SMALL PW BZC	3
j	40345767	SCREW M4X10	PAN MACHINE W/SW+PW BZC	6
k	40458345	SCREW M4X8	PAN MACHINE W/SW+SMALL PW NI	1

Exploded View (2)



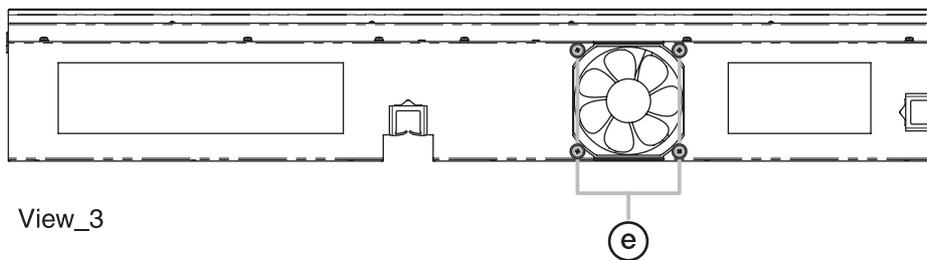
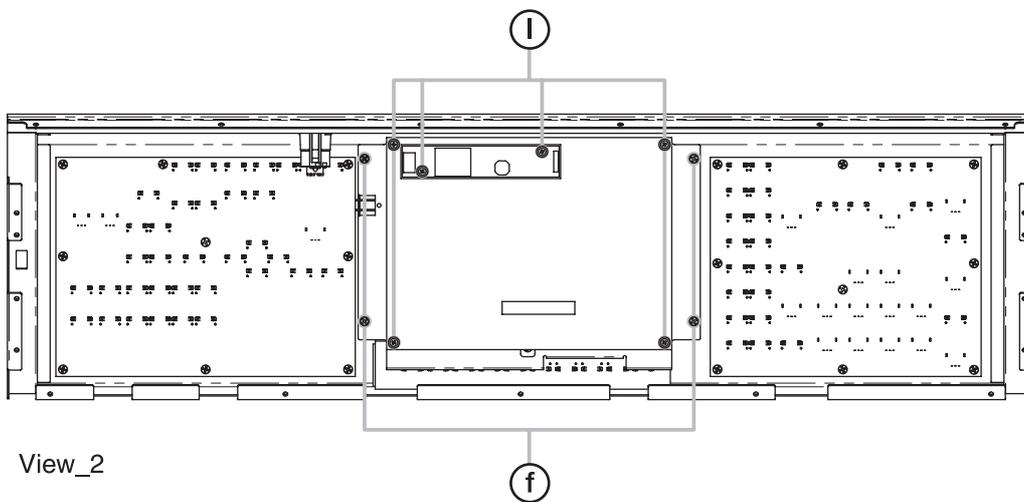
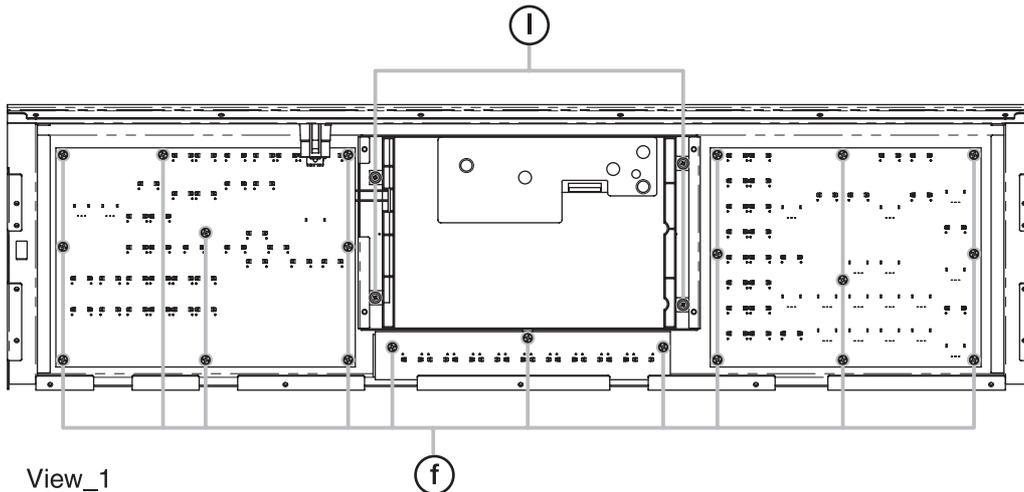
Side L/R

No.	Part Code	Part Name	Description	Q'ty
b	40679301	SCREW M3X6	FLAT MACHIN NI	8

Bottom

No.	Part Code	Part Name	Description	Q'ty
g	40011101	SCREW 3X8	BINDING TAPTITE B BZC	17
h	40011145	SCREW 3X6	FLAT TAPTITE B BZC	8

Exploded View (3)



View. 1

No.	Part Code	Part Name	Description	Q'ty
f	40011056	SCREW 3X6	BINDING TAPTITE B ZC	21
l	40012867	SCREW M3X8	PAN MACHINE W/SW+PW ZC	4

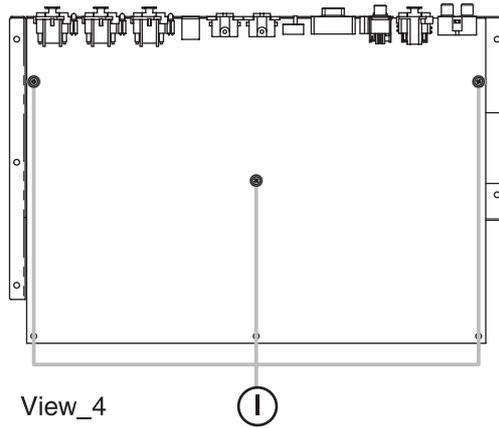
View. 2

No.	Part Code	Part Name	Description	Q'ty
f	40011056	SCREW 3X6	BINDING TAPTITE B ZC	4
l	40012867	SCREW M3X8	PAN MACHINE W/SW+PW ZC	6

View. 3

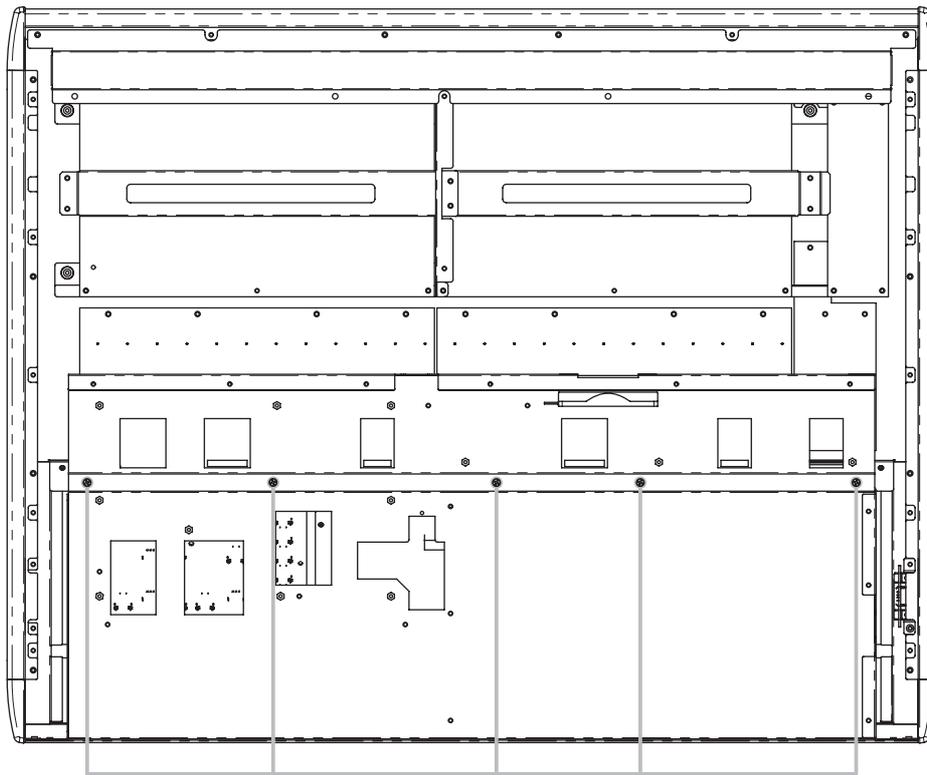
No.	Part Code	Part Name	Description	Q'ty
e	40561745	SCREW 5X10	BINDING TAPPING B1 BZC	4

Exploded View (4)



View_4

l



View_5

f

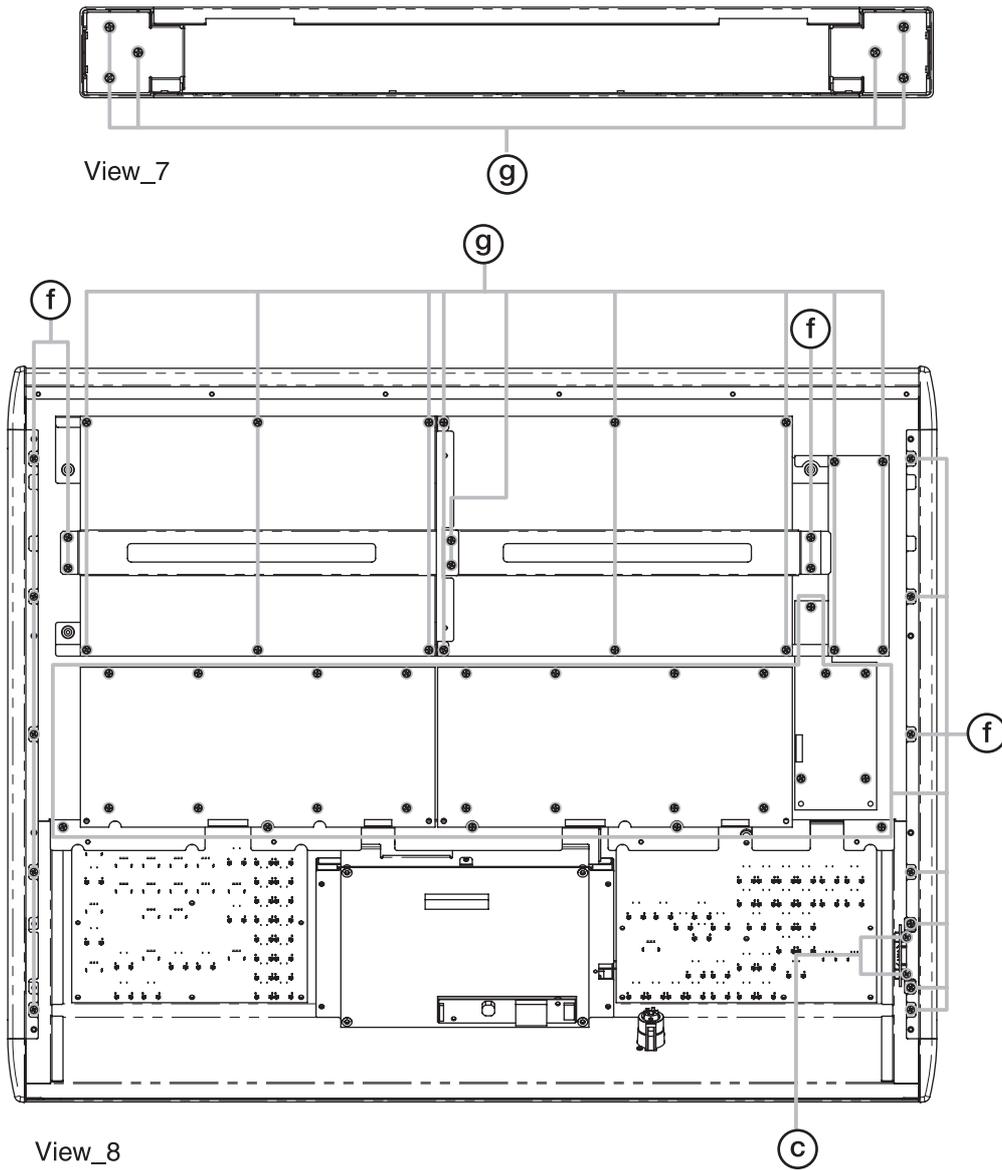
View. 4

No.	Part Code	Part Name	Description	Q'ty
1	40012867	SCREW M3X8	PAN MACHINE W/SW+PW ZC	3

View. 5

No.	Part Code	Part Name	Description	Q'ty
f	40011056	SCREW 3X6	BINDING TAPTITE B ZC	5

Exploded View (5)



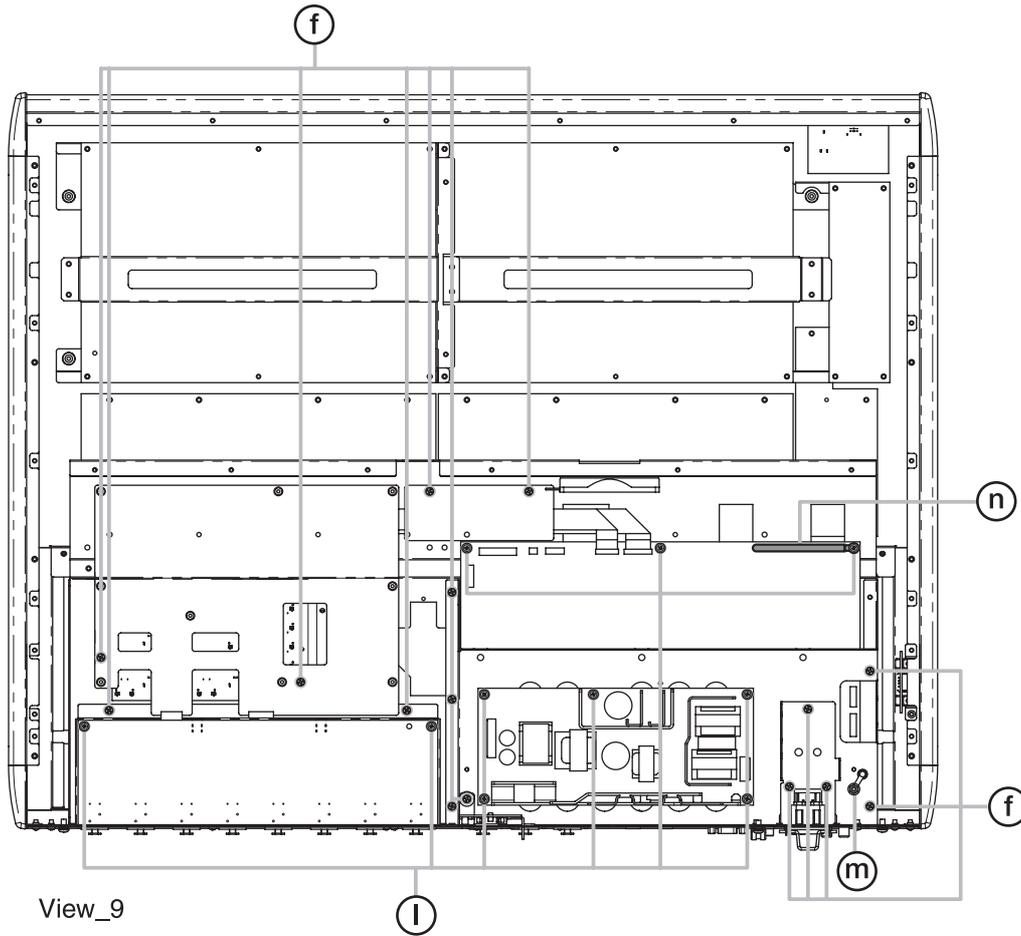
View. 7

No.	Part Code	Part Name	Description	Q'ty
g	40011101	SCREW 3X8	BINDING TAPTITE B BZC	6

View. 8

No.	Part Code	Part Name	Description	Q'ty
c	40782667	SCREW 3X5	FLAT MACHINE ZC	2
f	40011056	SCREW 3X6	BINDING TAPTITE B ZC	42
g	40011101	SCREW 3X8	BINDING TAPTITE B BZC	18

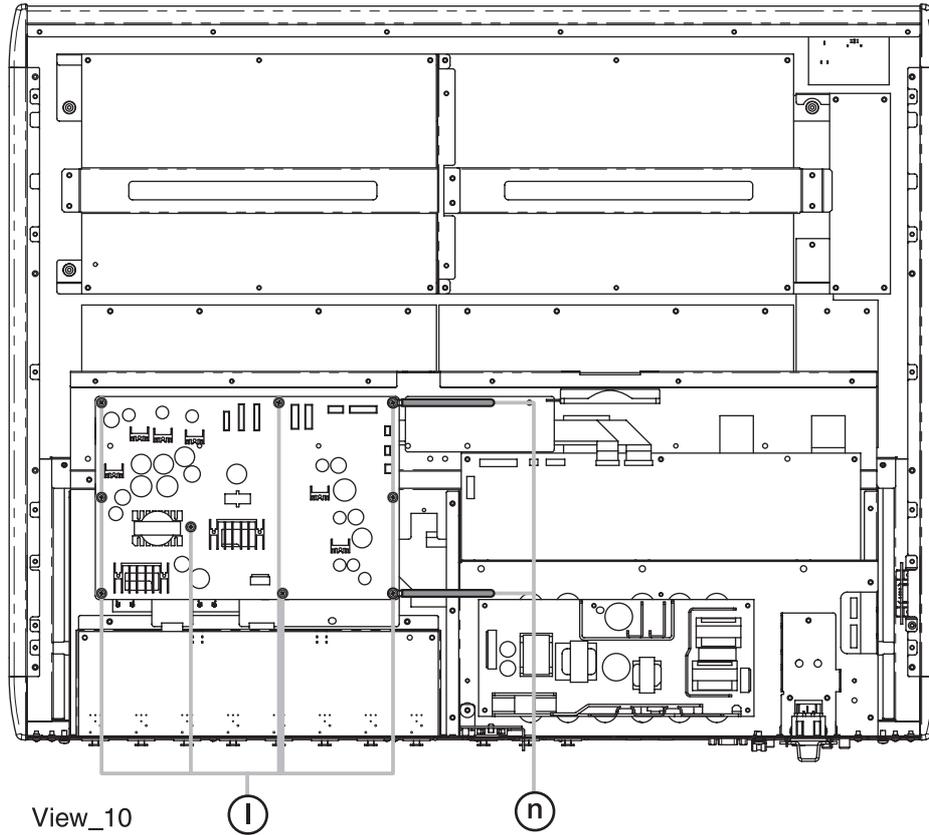
Exploded View (6)



View. 9

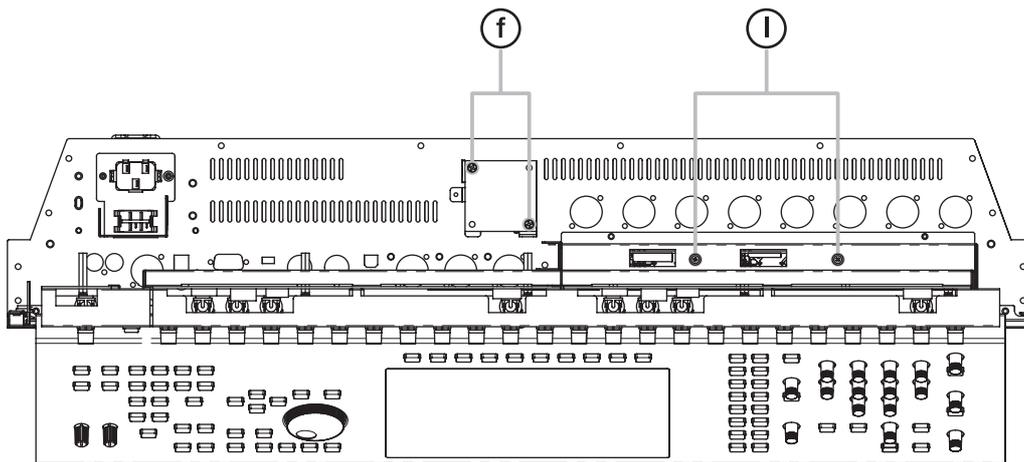
No.	Part Code	Part Name	Description	Q'ty
f	40011056	SCREW 3X6	BINDING TAPTITE B ZC	15
l	40012867	SCREW M3X8	PAN MACHINE W/SW+PW ZC	10
m	40011745	HEX NUT M4	SPRING NUT FE ZC	1
n	40017401	COATING CLIP CS-7U		1

Exploded View (7)



View. 10

No.	Part Code	Part Name	Description	Q'ty
l	40012867	SCREW M3X8	PAN MACHINE W/SW+PW ZC	9
n	40017401	COATING CLIP CS-7U		2



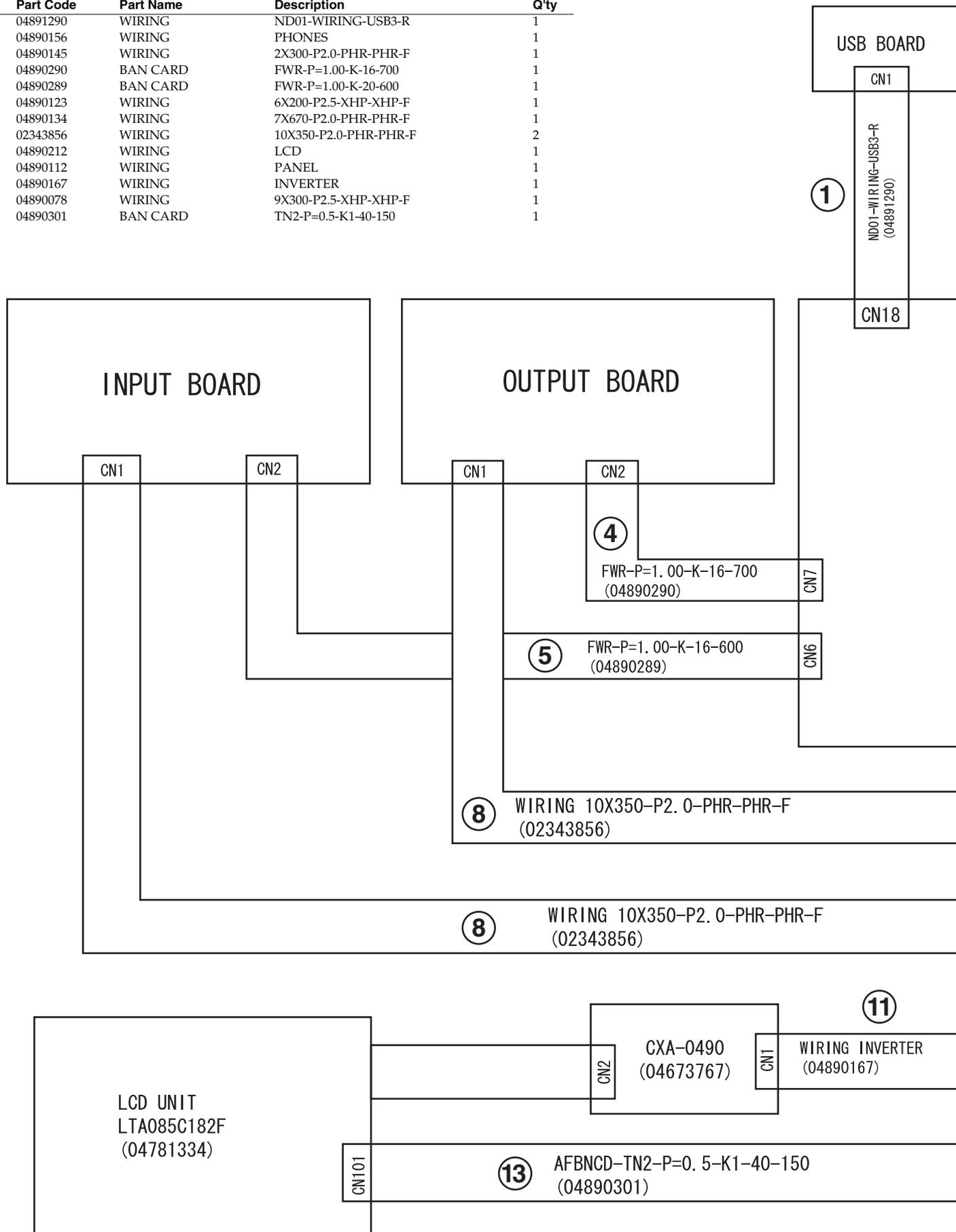
View_6

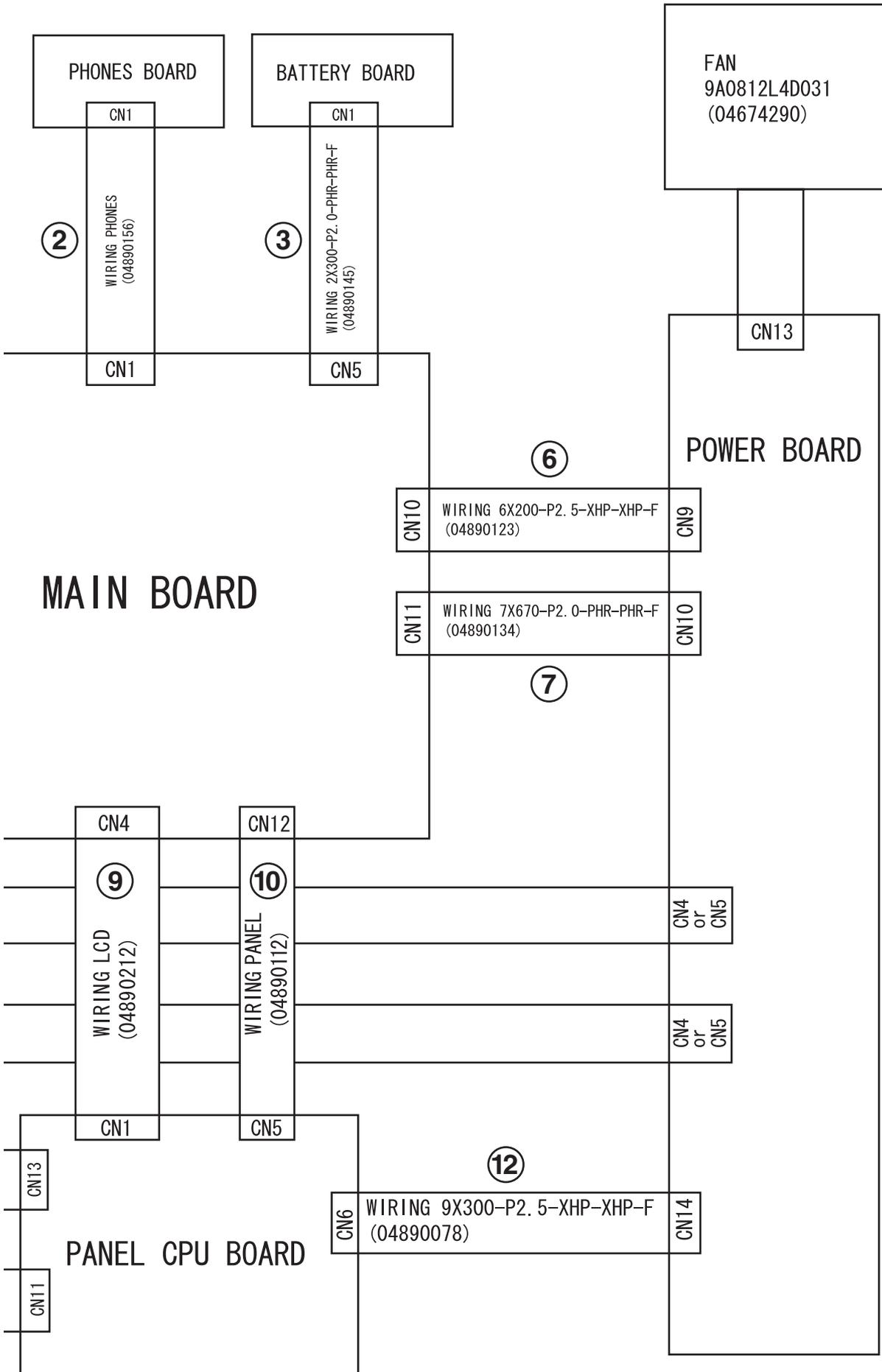
View. 6

No.	Part Code	Part Name	Description	Q'ty
f	40011056	SCREW 3X6	BINDING TAPTITE B ZC	2
l	40012867	SCREW M3X8	PAN MACHINE W/SW+PW ZC	2

Wiring Diagram (Main Board)

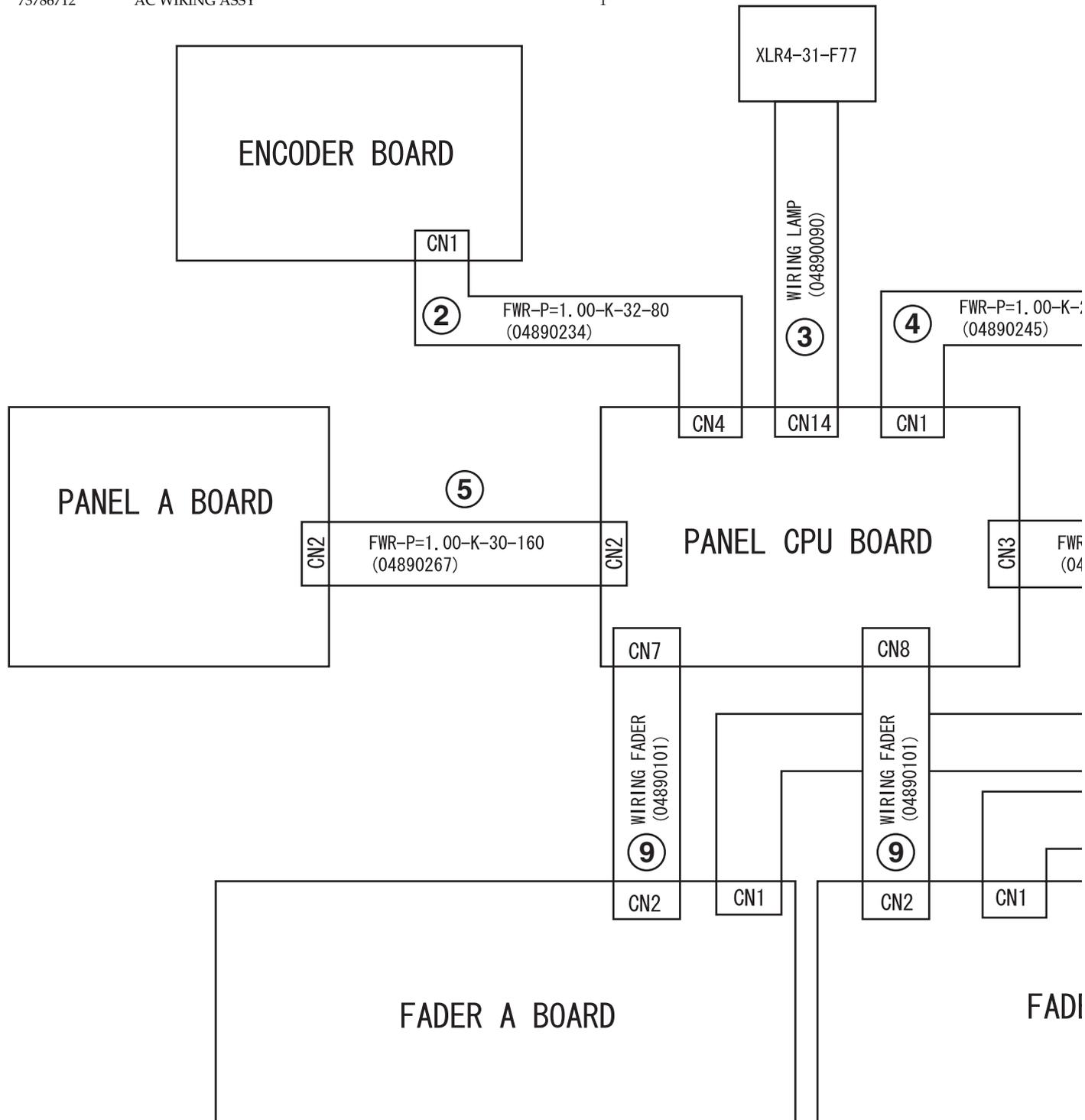
No.	Part Code	Part Name	Description	Q'ty
1	04891290	WIRING	ND01-WIRING-USB3-R	1
2	04890156	WIRING	PHONES	1
3	04890145	WIRING	2X300-P2.0-PHR-PHR-F	1
4	04890290	BAN CARD	FWR-P=1.00-K-16-700	1
5	04890289	BAN CARD	FWR-P=1.00-K-20-600	1
6	04890123	WIRING	6X200-P2.5-XHP-XHP-F	1
7	04890134	WIRING	7X670-P2.0-PHR-PHR-F	1
8	02343856	WIRING	10X350-P2.0-PHR-PHR-F	2
9	04890212	WIRING	LCD	1
10	04890112	WIRING	PANEL	1
11	04890167	WIRING	INVERTER	1
12	04890078	WIRING	9X300-P2.5-XHP-XHP-F	1
13	04890301	BAN CARD	TN2-P=0.5-K1-40-150	1

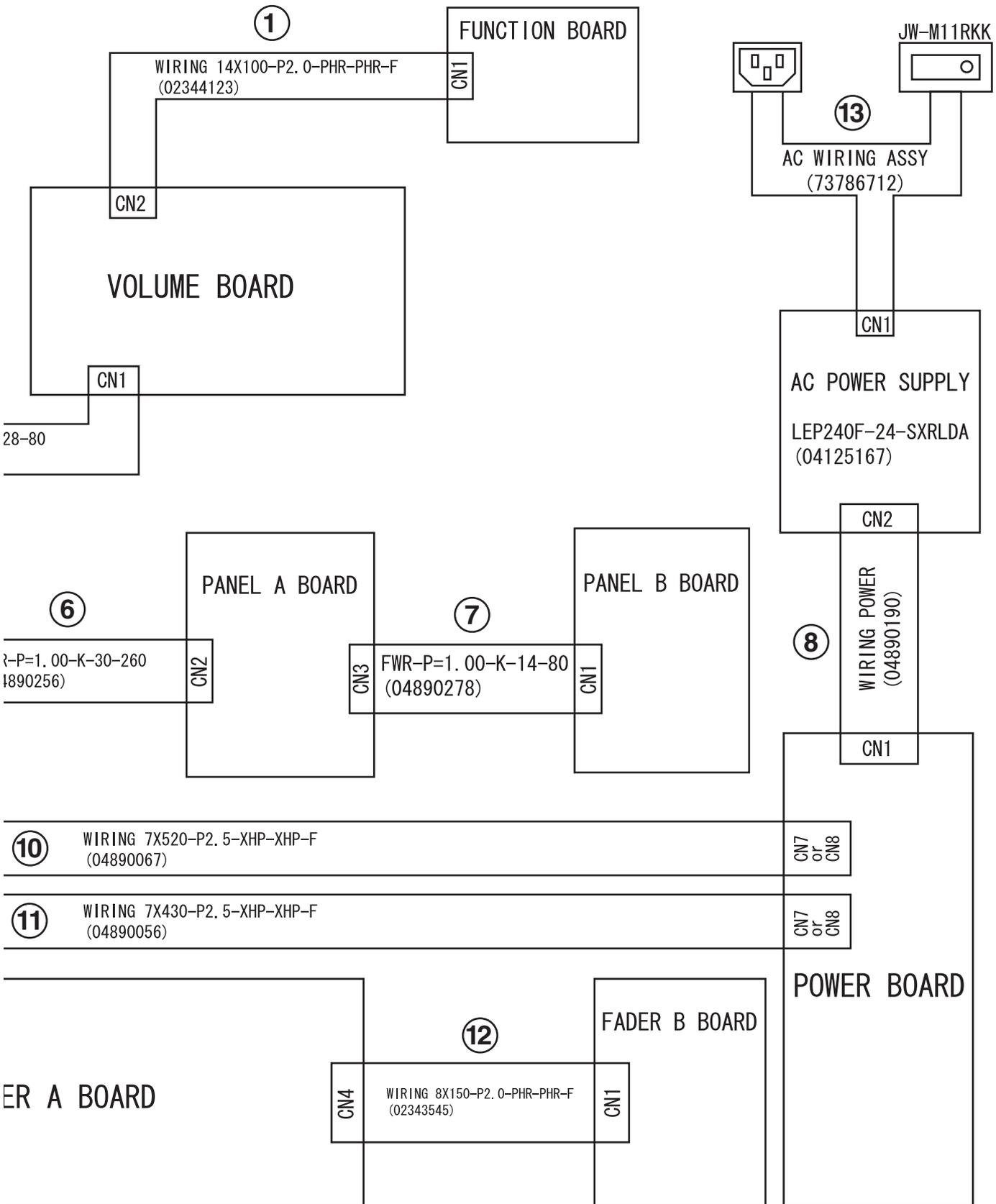




Wiring Diagram (Panel Board)

No.	Part Code	Part Name	Description	Q'ty
1	02344123	WIRING	14X100-P2.0-PHR-PHR-F	1
2	04890234	BAN CARD	FWR-P=1.00-K-32-80	1
3	04890090	WIRING	LAMP	1
4	04890245	BAN CARD	FWR-P=1.00-K-28-80	1
5	04890267	BAN CARD	FWR-P=1.00-K-30-160	1
6	04890256	BAN CARD	FWR-P=1.00-K-30-260	1
7	04890278	BAN CARD	FWR-P=1.00-K-14-80	1
8	04890190	WIRING	POWER	1
9	04890101	WIRING	FADER	2
10	04890067	WIRING	7X520-P2.5-XHP-XHP-F	1
11	04890056	WIRING	7X430-XHP-XHP-F	1
12	02343545	WIRING	8X150-P2.0-PHR-PHR-F	1
13	73786712	AC WIRING ASSY		1





Parts List

Safety Precautions:
The parts marked Δ have safety-related characteristics. Use only listed parts for replacement.

Due to one or more of the following reasons, parts with parts code ***** cannot be supplied as service parts.

- Part supplied only as a component in a complete assembly
- Copyright does not permit the part to be supplied
- Part is sold commercially

Note: The parts marked # are new. (initial parts) The description "Q'ty" means a necessary number of the parts per one product.

CASING

#	04891367	DUST COVER	SWING TAB (DCMJST)	3
#	04891345	USB CONNECTOR CAP	(TK-UCAP)	1
#	04782034	COLLAR	(M450001)	16
#	04783689	BAR LENS ASSY		24
#	04783667	BATTERY PANEL		1
#	04783590	BOTTOM COVER		1
#	04783523	CONSOLE PANEL		1
#	73781345	CONSOLE PANEL ASSY		1
#	04783501	DISPLAY COVER		1
#	04787245	INPUT BD COVER		1
#	73786723	LAMP CONNECTOR ASSY		1
#	04787345	PHONES COVER		1
#	04783478	PHONES PANEL		1
#	04787267	REAR PANEL		1
#	04787290	SHIELD PANEL A		1
#	04787301	SHIELD PANEL B		1
#	04783512	SIDE ANGLE		2
#	04783490	SIDE COVER L		1
#	04783489	SIDE COVER R		1
#	04455612	SW ESCUTCHEON L		55
#	04783656	TOP CASE		1
#	73781367	TOP CASE ASSY		1

CHASSIS

#	01786045	SW HOLDER	AT-217K	1
#	04783601	BASE ANGLE		1
#	04787189	BATTERY HOLDER		1
#	04783578	CORNER HOLDER		1
#	04783567	CPU BOARD HOLDER		1
#	04787190	FADER ANGLE		1
#	04787223	FADER HOLDER A		1
#	04787234	FADER HOLDER B		1
#	04787334	FADER RIB		1
#	04787256	MAIN BOARD HOLDER		1
#	04787356	POWER SW HOLDER		1
#	04783589	SUB CHASSIS		1
#	04787278	USB HOLDER		1
#	04787289	VOLUME HOLDER		1
#	73781356	LCD HOLDER ASSY		1
#	04896812	FADER PLATE A		2
#	04896823	FADER PLATE B		4

KNOB, BUTTON

#	03126856	D S-KEYTOP	SX2H-B CLR	35
#	01891801	U R-KNOB	S1 LCG BLK	3
#	04891467	VS KNOB S RED		5
#	04891478	VS KNOB S LBU		2
#	22485303	D R-KNOB(ALPHA-DIAL)	L BLK 248-303	1
#	04891489	VS KNOB S GRN		5
#	03010956	VS KNOB S BLK		4
#	04455590	FADER KNOB		25
#	04455634	KEYTOP L		79
#	04455601	RUBBER SW		79

SWITCH					
	02451689	SLIDE SWITCH	SSSF121900	SW4 on Main Board	1
	02891789	TACT SWITCH	SKRGADD010 H=5.0	SW1, SW2, SW3, SW4, SW5, SW6, SW7, SW8, SW9, SW10, SW11, SW12, SW13, SW14, SW15, SW16, SW17, SW18, SW19, SW20, SW21, SW22, SW23, SW24, SW25 on Encoder Board, SW1 on Fader-A Board, SW1, SW2, SW3, SW4, SW5, SW6, SW7, SW8, SW9, SW10 on Function Board, SW1, SW2, SW3 on Main Board, SW1 on Panel CPU Board, SW1, SW2, SW3, SW4, SW5, SW6, SW7, SW8, SW9, SW10, SW11, SW12, SW13, SW14, SW15, SW16, SW17, SW18, SW19, SW20, SW21, SW22, SW23, SW24, SW25, SW26, SW27, SW28, SW29, SW30, SW31, SW32, SW33, SW34, SW35 on Volume Board	73
#	01786012	SEESAW SWITCH	JW-M11RKK		1
	04890501	RUBBER SW CLR		4 pcs/1 set	79 /4
JACK, EXT TERMINAL					
	13429676	MIDI CONNECTOR	YKF51-5048N (TWIN)	JK5 on Main Board	1
	03786745	USB CONNECTOR A TYPE FE-MALE	YKF45-0027	JK1 on USB Board	1
	02781101	USB CONNECTOR B TYPE FE-MALE	YKF45-0020N	JK4 on Main Board	1
	03234590	RCA(PIN) JACK	YKC21-3503	JK2 on Main Board	1
	13449148	JACK	YKB21-5009	JK1 on Phones Board	1
	04018401	D-SUB CONNECTOR(W/O BOSS NUT)	XM2C-0942-502L(9PIN)	CN9 on Main Board	1
#	04890390	XLR CONNECTOR	XLR-4-31-F77		1
	04121078	EXT CONNECTOR	NE8FBH	JK6, JK7, JK8 on Main Board	3
	00679767	XLR CONNECTOR	NC3MAH	JK101, JK201, JK301, JK401, JK501, JK601, JK701, JK801 on Output Board	8
	01902645	XLR CONNECTOR	NC3FAH2 W/LOCK PIN	JK1 on Main Board, JK101, JK201, JK301, JK401, JK501, JK601, JK701, JK801 on Input Board	9
#	04780334	CONNECTOR	LAF1011-0102F	JK3 on Main Board	1
DISPLAY UNIT					
#	△	04781334	LCD	LTA085C185F	1
POWER SUPPLY UNIT					
	△	04125167	SWITCHING REGULATOR	LEP240F-24-SXRLD	1
PWB ASSY					
#		73673656	BATTERY BOARD ASSY		1
#		73673690	ENCODER BOARD ASSY		1
#		73673712	FADER A BOARD ASSY		2
#		73673701	FADER B BOARD ASSY		1
#		73673678	FUNCTION BOARD ASSY		1
#		73673623	INPUT BOARD ASSY		1
#		73673745	MAIN BOARD ASSY		1
#		73673612	OUTPUT BOARD ASSY		1
#		73673734	PANEL A BOARD ASSY		2
#		73673723	PANEL B BOARD ASSY		1
#		73673645	PANEL CPU BOARD ASSY		1
#		73676190	PHONES BOARD ASSY		1
#		73673634	POWER BOARD ASSY		1
#		73673667	USB BOARD ASSY		1
#		73673689	VOLUME BOARD ASSY		1
IC					
	△	15199556	IC	NJM79M15FA	IC3 on Power Board
	△	15199555	IC	NJM78M15FA	IC4 on Power Board
	△	02898567	REGULATOR	NJM78M05FA	IC2 on Power Board
	△	15199209	IC(V.RGL)	NJM7815FA	IC5 on Power Board
		02346123	IC (OP AMP)	NJM4556AD	IC1 on Phones Board
		02344912	IC (GATE ARRAY)	M7G1120-0104FP	IC1 on Encoder Board

DIODE					
	03012001	LED	SML72423C TP15 D RANK	LED42, LED43, LED44, LED45, LED46 on Encoder Board, LED11, LED12 on Function Board, LED38, LED39, LED40, LED41, LED42, LED43, LED44, LED45, LED46, LED47 on Volume Board	17
#	02015623	LED	SLR-342MG3F	LED1, LED2, LED11 on Main Board	3
	04890401	LED	SLI-325DUT31W	LED1, LED2, LED3, LED8, LED9, LED12, LED13, LED14, LED17, LED19, LED22, LED23, LED28, LED29, LED33, LED34, LED35, LED37, LED38, LED39 on Encoder Board, LED1, LED2, LED3, LED5, LED6, LED7, LED9, LED10 on Function Board, LED3, LED4, LED5, LED9, LED12, LED13, LED14, LED15, LED16, LED17, LED18, LED19, LED20, LED21, LED22, LED23, LED24, LED25, LED26, LED27, LED28, LED29, LED35, LED36, LED37 on Volume Board	53
POTENTIOMETER					
#	04780389	SLIDE POTENTIOMETER	RSA0N11M9A07	VR1, VR2, VR3, VR4, VR5, VR6, VR7, VR8, VR9, VR10, VR11, VR12 on Fader-A Board, VR1 on Fader-B Board	13
	02125778	9M/M ROTARY POTENTIOMETER	RK09L12B0	VR1 on Phones Board	1
	01787545	9M/M ROTARY POTENTIOMETER	EVUF2KFK3B14 10KB	VR1, VR2 on Volume Board	2
INDUCTOR, COIL, FILTER					
	12449445	FERRITE-CORE	ESD-R-16C		2
ENCODER					
	02345734	ROTARY ENCODER	EVE LA1 F20 24B	EN1, EN2, EN3, EN4, EN5, EN6, EN7, EN8, EN9, EN10, EN11, EN12, EN13, EN14, EN15, EN16 on Encoder Board, EN1 on Volume Board	17
FUSE, FUSE HOLDER					
	△	03670512	FUSE	5ST 5-R 5A/250V	1
CONNECTOR					
	04121623	CONNECTOR	IMSA-9210B-2-14Z554-PT1	CN14 on Main Board	1
	02012056	CONNECTOR	28FMN-STK-A (LF)(SN)	CN1 on Panel CPU Board	1
	03452945	CONNECTOR	28FMN-STK-A (LF)(SN)	CN1 on Volume Board	1
WIRING, CABLE					
#		04890301	BAN CARD	TN2-P=0.5-K1-40-150	1
#	△	04890190	WIRING	POWER	1
#		04890156	WIRING	PHONES	1
#		04890112	WIRING	PANEL	1
#		04891290	WIRING	ND01-WIRING-USB3-R	1
#		04890212	WIRING	LCD	1
#	△	04890090	WIRING	LAMP	1
#		04890167	WIRING	INVERTER	1
#		04890234	BAN CARD	FWR-P=1.00-K-32-80	1
#		04890256	BAN CARD	FWR-P=1.00-K-30-260	1
#		04890267	BAN CARD	FWR-P=1.00-K-30-160	1
#		04890245	BAN CARD	FWR-P=1.00-K-28-80	1
#		04890289	BAN CARD	FWR-P=1.00-K-20-600	1
#		04890290	BAN CARD	FWR-P=1.00-K-16-700	1
#		04890278	BAN CARD	FWR-P=1.00-K-14-80	1
#		04890101	WIRING	FADER	2
#		04890545	WIRING	AC1	1
#		04890567	WIRING	AC2	1
#		04890578	WIRING	AC3	1
#		04890078	WIRING	9X300-P2.5-XHP-XHP-F	1
#		02343545	WIRING	8X150-P2.0-PHR-PHR-F	1
#		04890134	WIRING	7X670-P2.0-PHR-PHR-F	1
#		04890067	WIRING	7X520-P2.5-XHP-XHP-F	1
#		04890056	WIRING	7X430-XHP-XHP-F	1
#		04890123	WIRING	6X200-P2.5-XHP-XHP-F	1
#		04890145	WIRING	2X300-P2.0-PHR-PHR-F	1
		02344123	WIRING	14X100-P2.0-PHR-PHR-F	1
		02343856	WIRING	10X350-P2.0-PHR-PHR-F	2

SCREWS					
		40782689	SCREW 2.6X6	PAN B-TITE NI	2
		40679301	SCREW M3X6	FLAT MACHIN NI	8
		40782667	SCREW 3X5	FLAT MACHINE ZC	2
		40344134	SCREW M4-40X7.9	HEX SOCKET NI	2
		40561745	SCREW 5X10	BINDING TAPPING B1 BZC	4
		40011056	SCREW 3X6	BINDING TAPTITE B ZC	89
		40011101	SCREW 3X8	BINDING TAPTITE B BZC	112
		40011145	SCREW 3X6	FLAT TAPTITE B BZC	14
		40342712	SCREW M3X6	PAN MACHINE W/ SW+SMALL PW BZC	3
		40345767	SCREW M4X10	PAN MACHINE W/SW+PW BZC	6
		40458345	SCREW M4X8	PAN MACHINE W/ SW+SMALL PW NI	1
		40012867	SCREW M3X8	PAN MACHINE W/SW+PW ZC	34
		40011745	HEX NUT M4	SPRING NUT FE ZC	1
		40017401	COATING CLIP CS-7U		3
TRANSFORMER					
		04568967	TRANSFORMER	H1102NLT	T3, T2, T1 on Main Board
#	△	04673767	CXA-0490	EL-INVERTOR TRANS	1
		02019478	PULSE TRANS	(7KQ5) 19832A	L5 on Main Board
#	△	04784112	PWR TRANS		T1 on Power Board
AC INLET, OUTLET					
#	△	73786712	AC WIRING ASSY		1
	△	01347623	AC INLET	NC-176-1.0	1
PACKING					
#		04783434	PACKING PAD	R	1
#		04783423	PACKING PAD	L	1
#		04781745	CORNER COVER	(M450002)	4
#		04783456	ACCESSORY CASE		1
		04564256	CONTACT SPRING		1
#		04783412	PACKING CASE		1
MISCELLANEOUS					
#		04458667	HEATSINK	PC2444B-50-PB-P19-SN	2
		04450089	HEATSINK	PC1115-25-PB-SN	6
		12199584	GROUNDING TERMINAL	M1698	TER1, TER2 on Input Board, TER1 on Output Board, TER1, TER2 on USB Board
	△	02567234	LITHIUM BATTERY	CR2032	1
#		04784890	FUSE CLIP	CNT41-0015	2
		04123956	RADIATION SHEET	BFG20 D-1	2
	△	04674290	MOTOR	9A0812L4D031	1
		04015278	CABLE LOCK SPRING		1
		04230823	CABLE LOCK SPRING-J		1
		04569045	CORD HOOK		1
#		04890523	RUBBER CUSHION		6
#		04894012	BLIND CUSHION		16
#		04909356	ALUMINUM TAPE	AL-19T L7	3
		12169381	LED SPACER	LDS-90K	3
		00902790	CORD BUSHING	EDS-1208U	1
		01455523	CORD BUSHING	EDS-1717U	5
ACCESSORIES (Standard)					
#		73673578	OWNER'S MANUAL SET	JAPANESE	1
#		73674090	OWNER'S MANUAL SET	ENGLISH	1
		40232334	WARRANTY CARD	MOCHIKOMI JAPAN ONLY	1
	△	00907001	AC CORD SET	240VE SP-60+IS-14	1
	△	23495124	AC CORD SET	240VA SC-144-JO1 ES303-10HMA	1
	△	00894389	AC CORD SET	230V SP22+IS14 H05VV-F3G1.0	1
	△	00894378	AC CORD SET	120V SP301+IS14 SJT18/3	1
	△	03340956	AC CORD SET PSE	100V YA-101/YP-3NB/YC-13	1
#		04893689	COVER		1
		03128223	FERRITE-CORE	SFT-36SN	3
		04126434	REAC CONNECTOR COVER		3

Supply Units

The following parts are supplied as a unit (indicated by a circle). The parts can also be purchased individually, but installation on the product requires soldering.

- 73786712 AC WIRING ASSY
- 01347623 AC INLET NC-176-1.0
- 04890545 AC WIRING AC1
- 04890567 AC WIRING AC2
- 04890578 AC WIRING AC3
- 12449445 FERRITE-CORE ESD-R-16C

- 73786723 LAMP CONNECTOR ASSY
- 04890390 CANNON XLR-4-31-F77
- 04890090 WIRING LAMP

The following parts are supplied as a unit (indicated by a circle). The parts can also be purchased individually, but installation on the product requires welding.

- 73781345 CONSOLE PANEL ASSY
- 73781356 LCD HOLDER ASSY
- 04783489 SIDE COVER R
- 04783490 SIDE COVER L
- 04783523 CONSOLE PANEL

- 73781367 TOP CASE ASSY
- 04783656 TOP CASE
- 04787223 FADER HOLDER A
- 04787234 FADER HOLDER B
- 04783478 PHONES PANEL

The following parts are supplied in sets of four. Break up the set when using single parts.

- 04455612 SW ESCUTCHEON L
- 04890501 RUBBER SW CLR

The following parts are supplied in sets of two. Break up the set when using single parts.

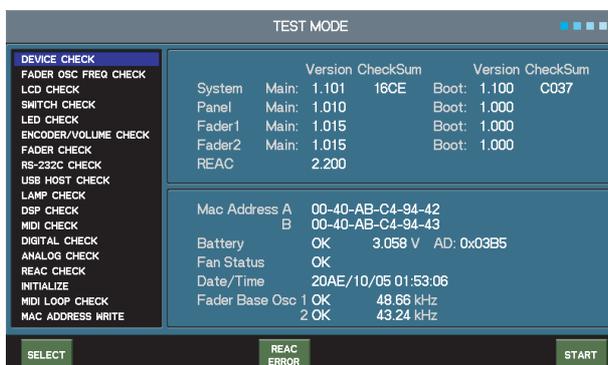
- 03126856 D S-KEYTOP SX2H-B CLR

Checking the Version Number

Hold down the unit's [F6] and [F8] function buttons and the [METER] button and switch on the power.

The root screen for the Test Mode appears.

You can verify the firmware version at this screen.



System Main: Version number and checksum for the Main Board's main program

System Boot: Version number and checksum for the Main Board's boot program

Panel Main: Version number of the main program for the Panel CPU Board

Panel Boot: Version number of the boot program for the Panel CPU Board

Fader1 Main: Version number of the main program for the Fader Board (CH1 through CH12)

Fader1 Boot: Version number of the boot program for the Fader Board (CH1 through CH12)

Fader2 Main: Version number of the main program for the Fader Board (CH13 through CH24)

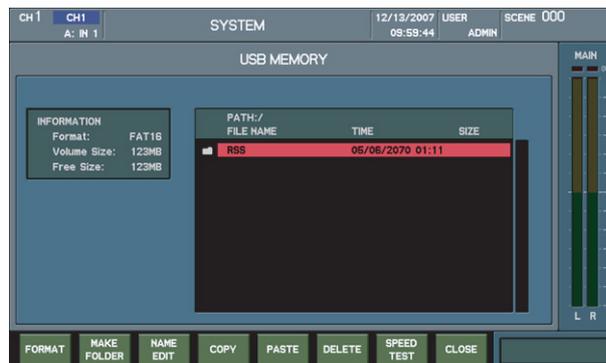
Fader2 Boot: Version number of the boot program for the Fader Board (CH13 through CH24)

* No program checksum exists for the panel CPU board or the fader boards.

Formatting a USB Memory Device

For system-update and Test-mode use, be sure to use a USB memory device that has been formatted according to the procedure described below.

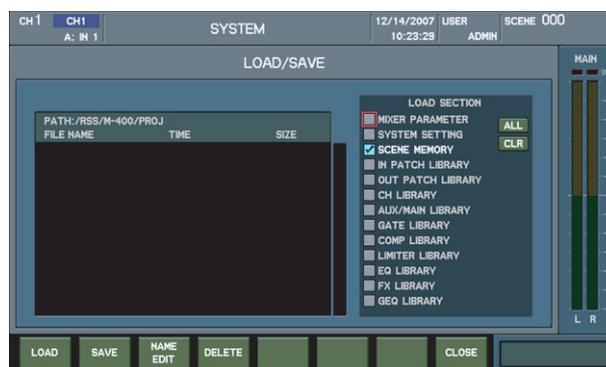
1. Prepare a USB memory device that works with the M-400.
2. Start the M-400 in the normal mode.
3. Insert the USB memory device into the unit.
4. Press the [SYSTEM] button in the **SETUP** section.
5. Press the [F6 (USB MEMORY)] function button.



6. Press the [F1 (FORMAT)] function button.
The message **Are you sure you want to format?** is displayed.
7. Press the [F8 (FORMAT)] function button.
* To cancel, press [F7 (CANCEL)].
Formatting is executed.
When **Completed** is displayed, formatting has finished.

Saving Data

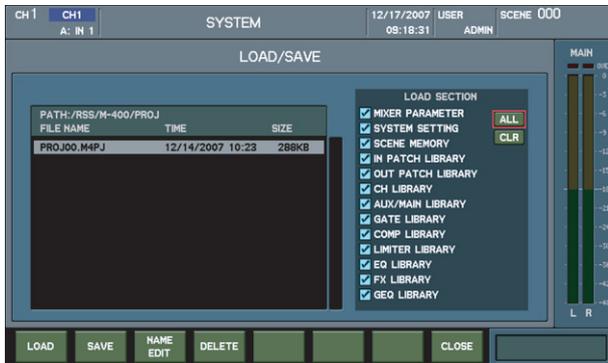
1. Format the USB memory device according to "Formatting a USB Memory Device" (p. 27).
2. Start the M-400 in the normal mode.
3. Insert the USB memory device into the unit.
4. Press the [SYSTEM] button in the **SETUP** section.
5. Press the [F3 (LOAD/SAVE)] function button.



6. Press the [F2 (SAVE)] function button.
The message **Are you sure you want to save project file?** is displayed.
7. Press the [F8 (SAVE)] function button.
* To cancel, press [F7 (CANCEL)].
The project file is saved.
When saving is finished, the display returns to the LOAD/SAVE screen.
8. Check the screen to verify that a new project file named **PROJ**.M4PJ** (where ** is a number) has been added.

Loading Data

1. Start the M-400 in the normal mode.
2. Insert the USB memory device on which the project file is saved into the unit.
3. Press the [SYSTEM] button in the **SETUP** section.
4. Press the [F3 (LOAD/SAVE)] function button.



5. In the **LOAD SECTION** on the right side of the screen, move the cursor to the **ALL** switch and press [ENTER]. This selects the check boxes for all parameters in the **LOAD SECTION**.
6. Press the [F1 (LOAD)] function button. The message **Are you sure you want to load project file?** is displayed.
7. Press the [F8 (OK)] function button. Loading takes approximately 1 minute to finish.
 - * To cancel, press [F7 (CANCEL)].

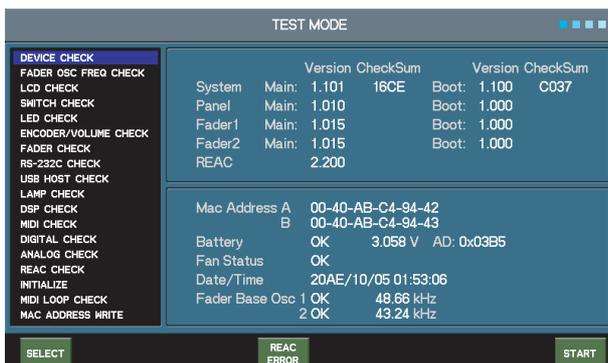
The project file is loaded back onto the M-400. When loading finishes, the display returns to the LOAD/SAVE screen.

Performing a Factory Reset

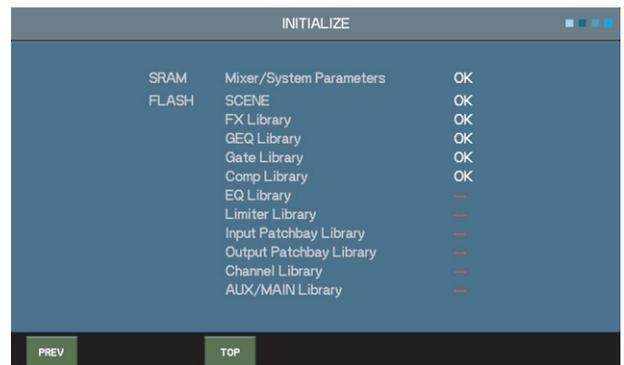
Executing the procedure described below returns the unit to its factory-default state, except for some parameters.

Parameters Not Returned to Their Factory Defaults

- Time information (Set this as described in “Setting the Internal Clock” (p. 30).)
 - MAC address (Set this as described in “Setting the MAC Address” (p. 29).)
1. Hold down the unit's [F6] and [F8] function buttons and the [METER] button and switch on the power. The root screen for the Test Mode appears.



2. At the Test Mode menu, use the cursor buttons to choose **INITIALIZE**.
3. Press the [F1 (SELECT)] function button. The factory reset starts. When **OK** is displayed for all items, the factory reset has finished.



4. Press the [F4 (TOP)] function button. The display returns to the root screen for the Test Mode.

Updating the System

Using this system-update procedure, you can update not only the main system but also the panel and fader systems at the same time.

* The details of the systems updated differ according to the version of the update.

1. Format the USB memory device according to “Formatting a USB Memory Device” (p. 27).
2. Use a computer to copy the update-use software to the root directory of a USB memory device.
3. Start the M-400 in the normal mode.
4. Insert the USB memory device into the unit.
5. Press the [SYSTEM] button in the **SETUP** section.



6. Press the [F7 (SYSTEM UPDATE)] function button. The message **Are you sure you want to update?** is displayed.
7. Press the [F8 (SYSTEM UPDATE)] function button.
 - * To cancel the update, press [F7 (CANCEL)].

The update starts automatically.

- * The time that the update requires varies according to the content updated. When the update finishes, the message **Update completed. Please reboot.** is displayed.
8. Switch off the unit and remove the USB memory device.

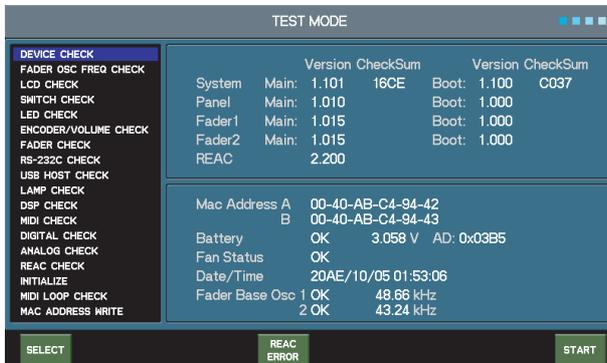
Setting the MAC Address

When the Main Board has been replaced, set the MAC address using the procedure described below.

* *Failure to set the MAC address correctly may impede normal system operation.*

1. Hold down the unit's [F6] and [F8] function buttons and the [METER] button and switch on the power.

The root screen for the Test Mode appears.



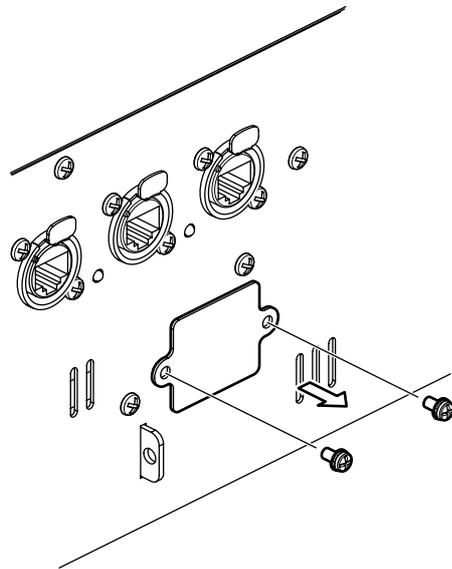
2. At the Test Mode menu, use the cursor buttons to choose **MAC ADDRESS WRITE**.
3. Press the [F1 (SELECT)] function button.
The MAC Address Write screen appears.



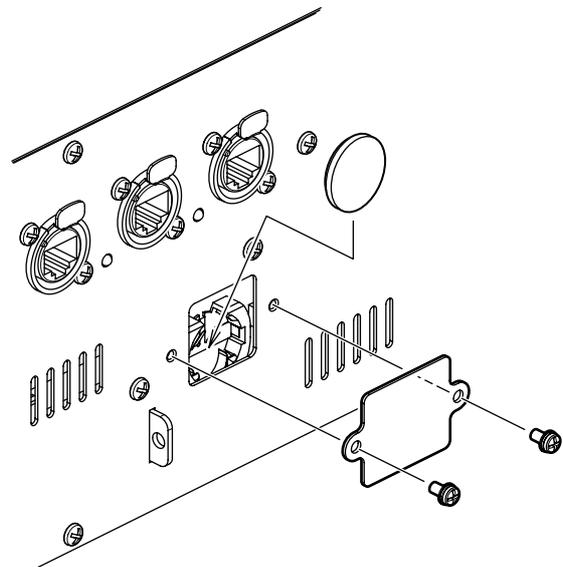
4. Use the cursor buttons and the value dial to enter the unit's serial number.
* *No entry is required for the area displayed as **.*
5. Press the [F8 (WRITE MAC)] function button.
The MAC address is written to the serial EEPROM on the Main Board.
6. Press the [F4 (TOP)] function button.
The display returns to the root screen for the Test Mode.

Replacing the Lithium Battery

1. Refer to "Saving Data" (p. 27) and save user data on a USB memory device.
2. Remove the two screws and detach the battery panel.



3. Remove the battery and replace with a fresh battery.
4. Attach the battery panel as shown in the figure, using the two screws removed in step 2.



5. Refer to "Setting the Internal Clock" (p. 30) and set the date and time on the unit.
6. Refer to "Loading Data" (p. 28) and load the user data back into the unit.

Setting the Internal Clock

1. Start the M-400 in the normal mode.
2. Press the [SYSTEM] button in the **SETUP** section.
3. Press the [F5 (DATE/TIME)] function button.



4. Use the cursor buttons and the value dial to adjust the date and time settings.
5. Press the [F6 (SET)] function button.
 - * To cancel, press [F8 (CLOSE)].
 - The date and time are set.
6. Verify that the date and time displayed at the top of the screen are the values you set.

Test Mode

Required Equipment

- Monitor speaker (MA-15D, etc.: equipped with a digital IN jack)
- CD player, etc.
- Audio cable
- Condenser microphone (DR-80C, etc.)
- Headphones
- Coaxial cable
- Optical cable
- MIDI cable
- Mixing-console light (Littlite 12X-HI-4, etc.: 4-pin XLR type)
- Computer equipped with a USB connector
- USB cable
- RS-232C inspection tool (D-SUB9 female connector with pins 2 and 3 shorted)
- USB memory device
- REAC cable (Category 5e Ethernet cross cable)

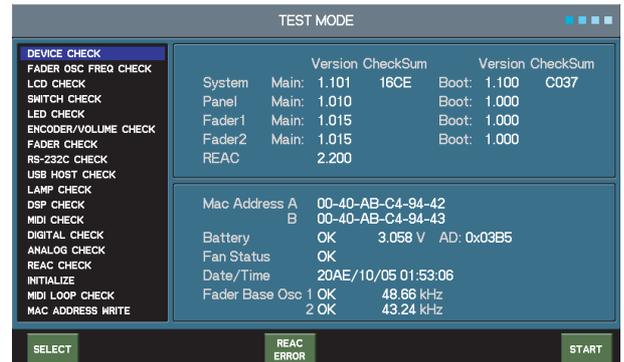


Before executing the Test Mode, be sure to save user data using the procedure described in “**Saving Data**” (p. 27), and after ending the Test Mode, restore the user data using the procedure described in “**Loading Data**” (p. 28).

Entering the Test Mode

Hold down the unit's [F6] and [F8] function buttons and the [METER] button and switch on the power.

The root screen for the Test Mode appears.



Test Items

1. **Verification of Battery Voltage** (p. 30)
2. **Verification of Cooling-fan Operation** (p. 30)
3. **Verification of the Fader Base Oscillator** (p. 30)
4. **Device Check** (p. 31)
5. **Fader Oscillator Check** (p. 31)
6. **LCD Check** (p. 31)
7. **Switch Check** (p. 32)
8. **LED Check** (p. 32)
9. **Encoder/Volume Check** (p. 32)
10. **Fader Check** (p. 33)
11. **RS-232C Interface Check** (p. 34)
12. **USB Host Check** (p. 34)
13. **Lamp Check** (p. 34)
14. **DSP Check** (p. 34)
15. **Digital Check** (p. 35)
16. **Analog Check** (p. 35)
17. **REAC Check** (p. 36)
18. **MIDI Loop Check** (p. 36)
19. **USB Connector (Rear) Operation Check** (p. 36)
20. **INITIALIZE** (p. 36)

1. Verification of Battery Voltage

Use the **Battery** item at the root screen in the Test Mode to verify the voltage of the battery.

If **NG** (not OK) is displayed, replace the battery as described in “**Replacing the Lithium Battery**” (p. 29).

2. Verification of Cooling-fan Operation

Use the **Fan Status** item at the root screen in the Test Mode to verify the operation of the cooling fan.

If **NG** (not OK) is displayed, a problem may be present in the cooling fan or the fan's control circuitry (Power Board or Panel CPU Board).

3. Verification of the Fader Base Oscillator

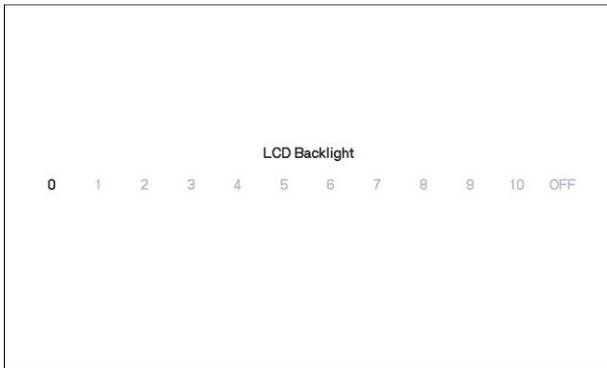
Use the **Fader Base Osc** item at the root screen in the Test Mode to verify the frequency of the base oscillator on the Fader Board.

If **NG** (not OK) is displayed, a problem may be present in a Fader Board.

Here, **1** corresponds to one Fader Board (CH1 through CH12), and **2** to the other fader board (CH13 through CH24).

4. Press the [METER] button.

The display changes to the screen for checking the luminance of the LCD backlight.

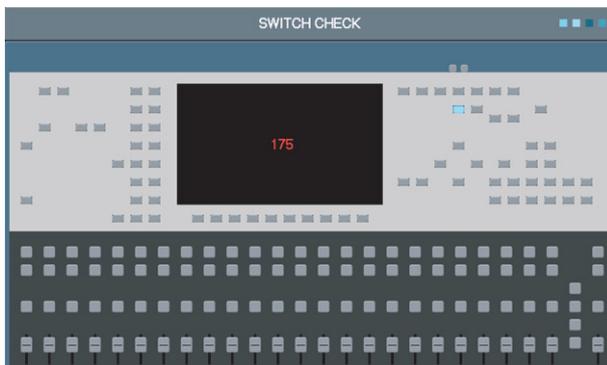


5. Press the [METER] button to change the value from **0** to **10**, and verify that the backlighting become progressively brighter.
6. Change the setting to **OFF** and verify that the backlight goes dark.
7. When verification has been finished, press the [F4 (TOP)] function button.
 - * You can also advance to the next test item by pressing [METER (NEXT)].

7. Switch Check

This performs verification of the operation of the switches, the touch-sense faders, and the slider switches on the rear panel.

1. At the Test Mode menu, use the cursor buttons to choose **SWITCH CHECK**.
2. Press the [F1 (SELECT)] function button. The **SWITCH CHECK** screen appears.

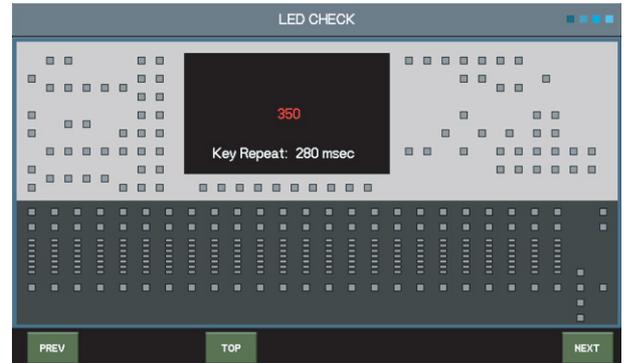


3. Press the switches on the panel, touch the fader controls with the bare hand, and operate the slider switches on the rear panel, and verify that the on-screen switches all turn blue.
 - * When two or more switches are pressed simultaneously, all LEDs flash. If this happens, a problem may be present in the switch circuitry.
4. When all switches have been detected as operating normally, **OK** is displayed.
5. When **OK** is displayed, turn the Preamp Gain control at the upper left rapidly. The display returns to the root screen for the Test Mode.
 - * You can also advance to the next test item by turning the value dial rapidly.

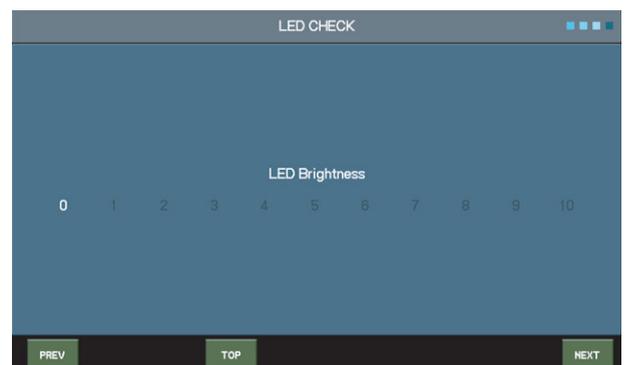
8. LED Check

This verifies whether all LEDs light up correctly.

1. At the Test Mode menu, use the cursor buttons to choose **LED CHECK**.
2. Press the [F1 (SELECT)] function button. The **LED CHECK** screen appears.



3. Press [METER (NEXT)] and verify that the LED at the upper left lights up.
4. Press [METER (NEXT)] repeatedly and verify that the LEDs light up in succession.
 - * Two-color LEDs light up first in green, then in red.
 - * The operator is to visually verify whether the LEDs light up. When all the LEDs down to the one at the lower left have been made to light up, **OK** is displayed.
5. Press [METER (NEXT)]. The display changes to the screen for checking the luminance of the LEDs.

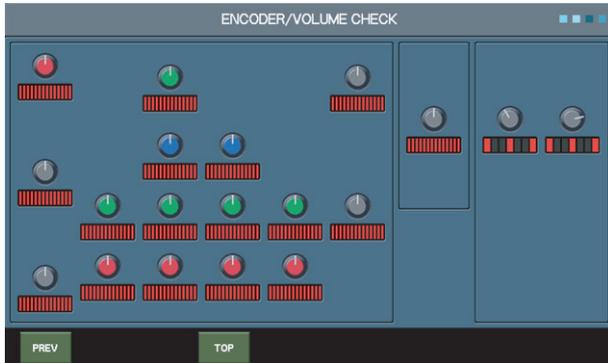


6. Press the [METER] button to change the value from **0** to **10**, and verify that the luminance of all LEDs becomes progressively brighter.
7. When verification has been finished, press the [F4 (TOP)] function button.
 - * You can also advance to the next test item by pressing [METER (NEXT)].

9. Encoder/Volume Check

This verifies that all controls (except the headphones volume knob) and encoders are operating correctly.

1. At the Test Mode menu, use the cursor buttons to choose **ENCODER/VOLUME CHECK**.
2. Press the [F1 (SELECT)] function button.
The **ENCODER/VOLUME CHECK** screen appears.



3. Slowly turn all the control knobs and encoders clockwise and counterclockwise.
4. Verify that no malfunction occurs and that the red areas displayed on the LCD screen disappear.
5. Turn the [TALKBACK/OSC MIC LEVEL] and [MONITOR LEVEL] controls all the way clockwise and counterclockwise, and verify that the volume level can be read out correctly.
6. When verification has been finished, press the [F4 (TOP)] function button.

* You can also advance to the next test item by pressing [METER (NEXT)].

10. Fader Check

This verifies whether the 25 motor faders are operating correctly.

The upper part of the screen displays the target destinations for movement, and the lower part shows the actual locations moved to. When all on-screen faders are displayed in gray, execution advances to the next test. Press [METER (NEXT)] to advance to the next test item. If any fader remains displayed in red, the fader may have a problem. Press [F8 (RETRY)] to reverify.

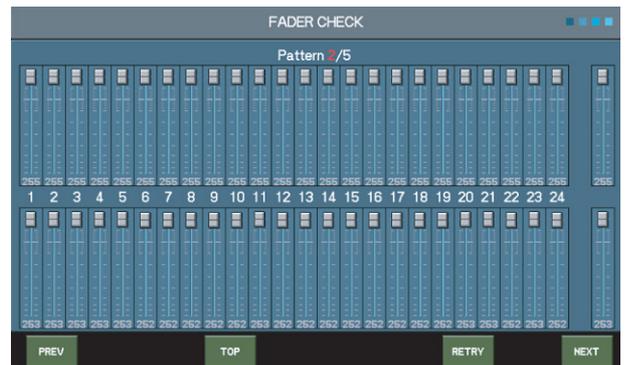
If any red fader remains even after redoing the operation several times, repair the Fader Board.

1. At the Test Mode menu, use the cursor buttons to choose **FADER CHECK**.
2. Press the [F1 (SELECT)] function button.
The **FADER CHECK** screen appears.
First, this tests whether the faders move all the way down.



3. When **NEXT** is displayed at the bottom right of the screen, press [METER (NEXT)] to advance to the next test.

This tests whether the faders move all the way up.



4. When **NEXT** is displayed at the bottom right of the screen, press [METER (NEXT)] to advance to the next test.

This tests whether the faders move to the middle.



5. When **NEXT** is displayed at the bottom right of the screen, press [METER (NEXT)] to advance to the next test.

This tests whether the faders move successively higher, going from left to right.



6. When **NEXT** is displayed at the bottom right of the screen, press [METER (NEXT)] to advance to the next test.

This tests whether the faders move successively lower, going from left to right.



- When verification has been finished, press the [F4 (TOP)] function button.
* You can also advance to the next test item by pressing [METER (NEXT)].

11. RS-232C Interface Check

This verifies the operation of the RS-232C connector on the rear panel.

- Insert the RS-232C inspection tool into the RS-232C connector on the rear panel.
- At the Test Mode menu, use the cursor buttons to choose **RS-232C CHECK**.
- Press the [F1 (SELECT)] function button.
Testing starts automatically.
If **OK** appears on the screen, operation is correct.
If **Timeout Error** is displayed, a problem may be present in the RS-232C circuit.
- When verification has been finished, press the [F4 (TOP)] function button.
* You can also advance to the next test item by pressing [METER (NEXT)].

12. USB Host Check

This verifies the operation of the USB MEMORY connector.

- Insert a USB memory device into the USB MEMORY connector.
- At the Test Mode menu, use the cursor buttons to choose **USB HOST CHECK**.
- Press the [F1 (SELECT)] function button.
Read and write operations are performed automatically, and the results are displayed on the screen.

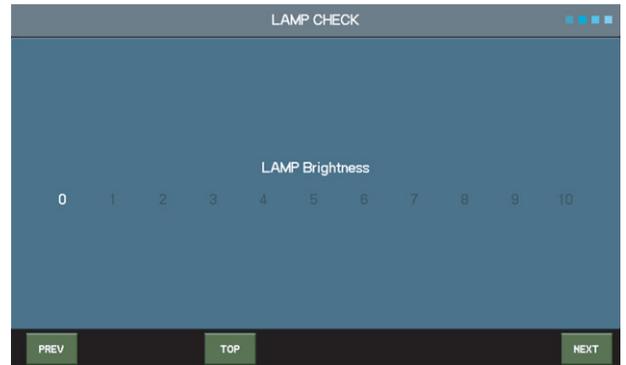


- Verify that **OK** is displayed for the **USB Memory Write/Read Check** item.
* If **NG** (not OK) is displayed, press [F8 (RETRY)] to perform checking again. If OK fails to appear even after checking several times, a problem may be present in the USB-host circuit.
- When verification has been finished, press the [F4 (TOP)] function button.

13. Lamp Check

This verifies the operation of the LAMP connector on the rear panel.

- Insert the mixing-console light into the LAMP connector.
- At the Test Mode menu, use the cursor buttons to choose **LAMP CHECK**.
- Press the [F1 (SELECT)] function button.



- Press [METER (NEXT)] and verify that the brightness of the mixing-console light changes from **0** to **10**.
(At **0**, it goes dark.)
- When verification has been finished, press the [F4 (TOP)] function button.
* You can also advance to the next test item by pressing [METER (NEXT)].

14. DSP Check

This verifies the operation of the ten DSP devices and gate arrays.

- At the Test Mode menu, use the cursor buttons to choose **DSP CHECK**.
- Press the [F1 (SELECT)] function button.
The test is performed automatically, and the results are displayed on the screen.

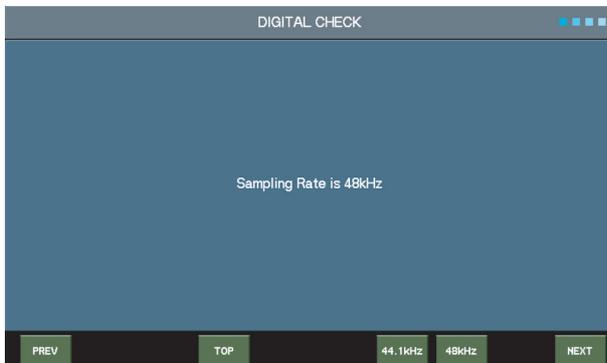


- Verify that **OK** is displayed for all devices.
Any IC for which **NG** (not OK) is displayed may have a problem.
- When verification has been finished, press the [F4 (TOP)] function button.

15. Digital Check

This verifies the operation of DIGITAL OUT on the rear panel.

1. Connect a CD player or the like to the **STEREO IN** jack on the rear panel.
2. Connect the monitor speaker to the **DIGITAL OUT COAXIAL** connector.
3. At the Test Mode menu, use the cursor buttons to choose **DIGITAL CHECK**.
4. Press the [F1 (SELECT)] function button.



5. Verify that the audio from **STEREO IN** is output to the monitor speaker.
6. Press the [F7 (44.1kHz)] function button.
7. Verify that the audio from **STEREO IN** is output to the monitor speaker.
8. Detach the cable connecting the monitor speaker to the **DIGITAL OUT COAXIAL** connector, and connect the monitor speaker to the **OPTICAL** connector.
9. Verify that the audio from **STEREO IN** is output to the monitor speaker.
10. Press the [F8 (48kHz)] function button.
11. Verify that the audio from **STEREO IN** is output to the monitor speaker.
12. When verification has been finished, press the [F4 (TOP)] function button.

* You can also advance to the next test item by pressing [METER (NEXT)].

16. Analog Check

This verifies the operation of the **INPUT 1 through 8** jacks, the **STEREO IN** jacks, the **TALKBACK MIC IN** jack and the **OUTPUT 1 through 8** jacks on the rear panel.

1. At the Test Mode menu, use the cursor buttons to choose **ANALOG CHECK**.
2. Press the [F1 (SELECT)] function button.



3. Connect the condenser mic to **INPUT 1**.
4. Connect the monitor speaker to **OUTPUT 1**.
5. Verify that no sound is produced from the condenser mic.
6. Move the cursor to **+48V** for **CH 1** and turn the value dial clockwise. The phantom power comes on and the condenser mic is activated.

7. Verify that approximately 3 seconds after activation of the mute circuit following the phantom power coming on, sound picked up by the condenser mic is heard from the monitor speaker.
8. Move the cursor to **PAD** for **CH 1** and turn the value dial clockwise. The PAD circuit comes on and the volume level is lowered by **20 dB**.
9. Verify that the volume of the sound from the condenser mic is lowered.
10. Move the cursor to **GAIN** for **CH 1** and turn the value dial clockwise.
11. Verify that the volume of the sound from the condenser mic increases as the gain changes.
12. Connect the condenser mic to **INPUT 2** and the monitor speaker to **OUTPUT 2**, and carry out steps **5** through **11** for **CH 2**.
13. Connect the condenser mic to **INPUT 3** and the monitor speaker to **OUTPUT 3**, and carry out steps **5** through **11** for **CH 3**.
14. Connect the condenser mic to **INPUT 4** and the monitor speaker to **OUTPUT 4**, and carry out steps **5** through **11** for **CH 4**.
15. Connect the condenser mic to **INPUT 5** and the monitor speaker to **OUTPUT 5**, and carry out steps **5** through **11** for **CH 5**.
16. Connect the condenser mic to **INPUT 6** and the monitor speaker to **OUTPUT 6**, and carry out steps **5** through **11** for **CH 6**.
17. Connect the condenser mic to **INPUT 7** and the monitor speaker to **OUTPUT 7**, and carry out steps **5** through **11** for **CH 7**.
18. Connect the condenser mic to **INPUT 8** and the monitor speaker to **OUTPUT 8**, and carry out steps **5** through **11** for **CH 8**.
19. Press the [F8 (ROUTING 1)] function button.
20. Connect the condenser mic to **TALKBACK MIC IN** and the monitor speaker to **OUTPUT 3**, and carry out steps **5**, **6**, **7**, **10**, and **11** for **TALKBACK**.
21. Connect the CD player to **STEREO IN** and the headphones to the headphones jack.
22. Turn the volume knob for the headphones and verify that the volume level of the headphones changes.
23. For **STEREO IN**, at **L**, move the cursor to **GAIN**, then turn the value dial and verify that the left-side headphones volume level changes.
24. For **STEREO IN**, at **R**, move the cursor to **GAIN**, then turn the value dial and verify that the right-side headphones volume level changes.
25. When verification has been finished, press the [F4 (TOP)] function button.

* You can also advance to the next test item by pressing [METER (NEXT)].

17. REAC Check

This verifies REAC operation.

1. Connect a CD player or the like to the **STEREO IN** jack on the rear panel.
2. Connect headphones to the headphones jack.
3. Adjust the headphones volume to a setting near the middle.
4. Connect the **REAC A** and **REAC B** connectors using a REAC cable.
5. At the Test Mode menu, use the cursor buttons to choose **REAC CHECK**.
6. Press the [F1 (SELECT)] function button.
7. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
REAC A/B LOOP CHECK
Routing STIN L/R -> REAC A I8S0 -> REAC B I8S0 -> PHONES I/R
REAC MODE REAC A = MASTER
REAC MODE REAC B = SLAVE
8. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC A I8S1 -> REAC B I8S1 -> PHONES I/R
9. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC A I8S2 -> REAC B I8S2 -> PHONES I/R
10. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC A I8S3 -> REAC B I8S3 -> PHONES I/R
11. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC A I8S4 -> REAC B I8S4 -> PHONES I/R
12. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC B I8S5 -> REAC A I8S5 -> PHONES I/R
13. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC B I8S6 -> REAC A I8S6 -> PHONES I/R
14. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC B I8S7 -> REAC A I8S7 -> PHONES I/R
15. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC B I8S8 -> REAC A I8S8 -> PHONES I/R
16. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC B I8S9 -> REAC A I8S9 -> PHONES I/R
17. Press the [F8 (CHECK +)] function button, make the settings as shown below, then verify that the CD audio is heard through the headphones.
Routing STIN L/R -> REAC A I8S0 -> REAC B I8S0 -> PHONES I/R
REAC MODE REAC A = SLAVE
REAC MODE REAC B = MASTER
18. Connect the **REAC SPLIT** and **REAC B** connectors using the REAC cable, then carry out steps 7 through 17.
19. When verification has been finished, press the [F4 (TOP)] function button.

18. MIDI Loop Check

This verifies MIDI sending and receiving operations.

1. Connect the **MIDI IN** and **MIDI OUT** jacks on the rear panel using a MIDI cable.
2. At the Test Mode menu, use the cursor buttons to choose **MIDI LOOP CHEK**.
3. Press the [F1 (SELECT)] function button.
The test is executed automatically, and the results are displayed on the screen.
4. Verify that **OK** is displayed on the screen.
If **Timeout Error** is displayed, a problem may be present in the MIDI circuit, or the MIDI cable may have a broken wire.

19. USB Connector (Rear) Operation Check

This verifies the operation of the USB connector on the rear panel.

1. While at the root screen for the Test Mode, connect the **USB** connector and the computer using a USB cable.
2. Verify that the computer responds and the **Found New Hardware wizard** is started.
If this wizard appears, operation is correct.

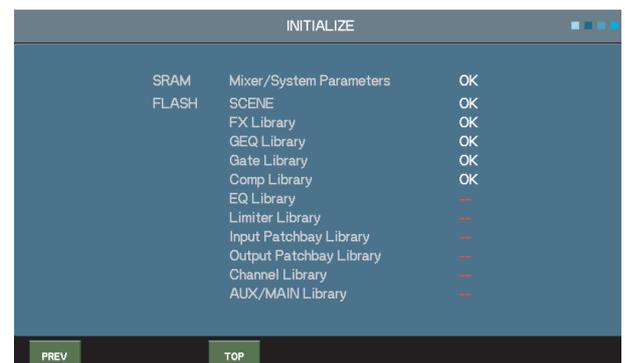


3. Click the **Cancel** button for the wizard to close the window for the wizard.
4. Disconnect the USB cable.

20. INITIALIZE

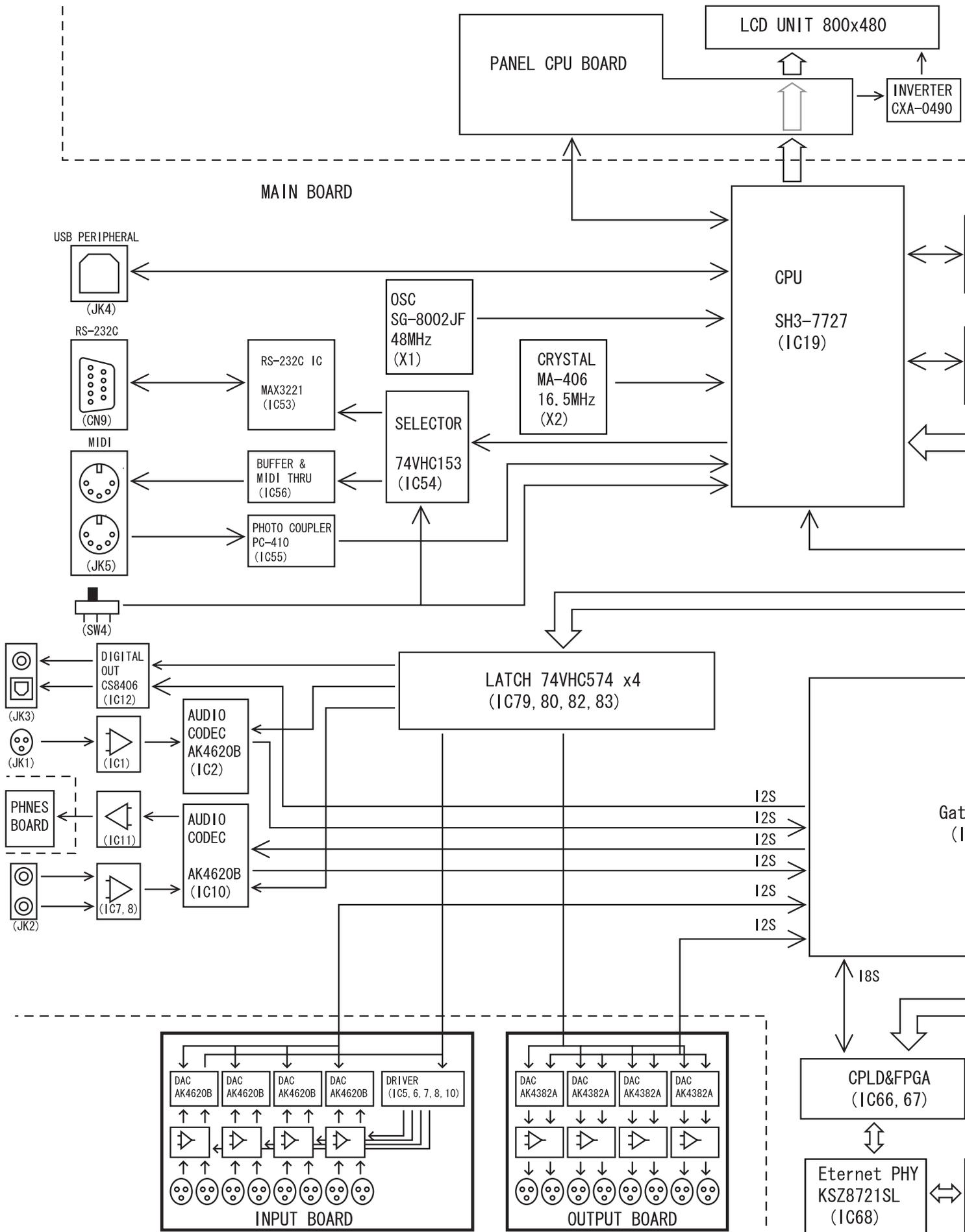
This returns the unit to its factory defaults.

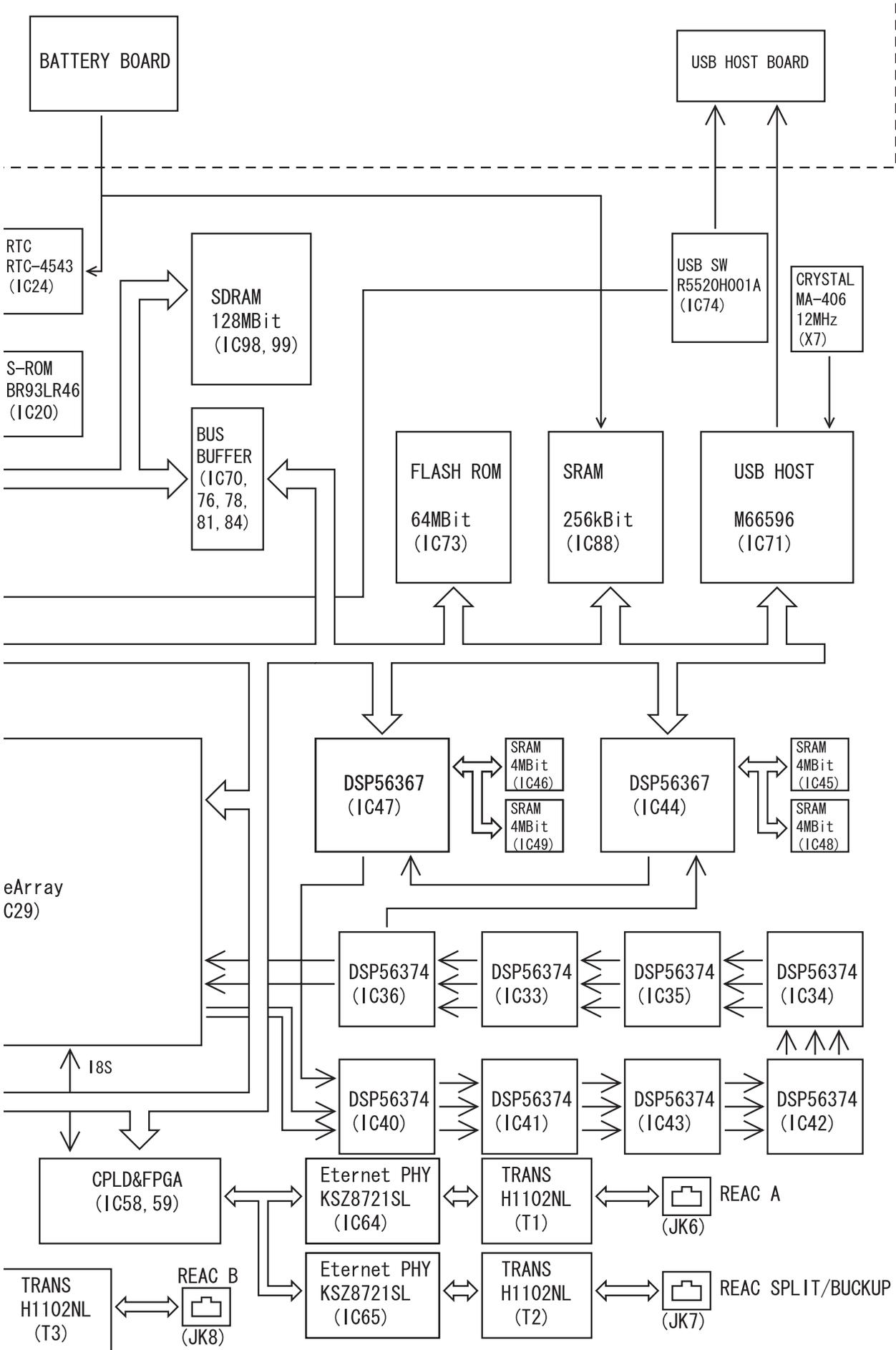
- * After performing this operation, save the user data back onto the unit using the procedure described in "**Loading Data**" (p. 28).
5. At the Test Mode menu, use the cursor buttons to choose **INITIALIZE**.
 6. Press the [F1 (SELECT)] function button.
Initialization is performed automatically.



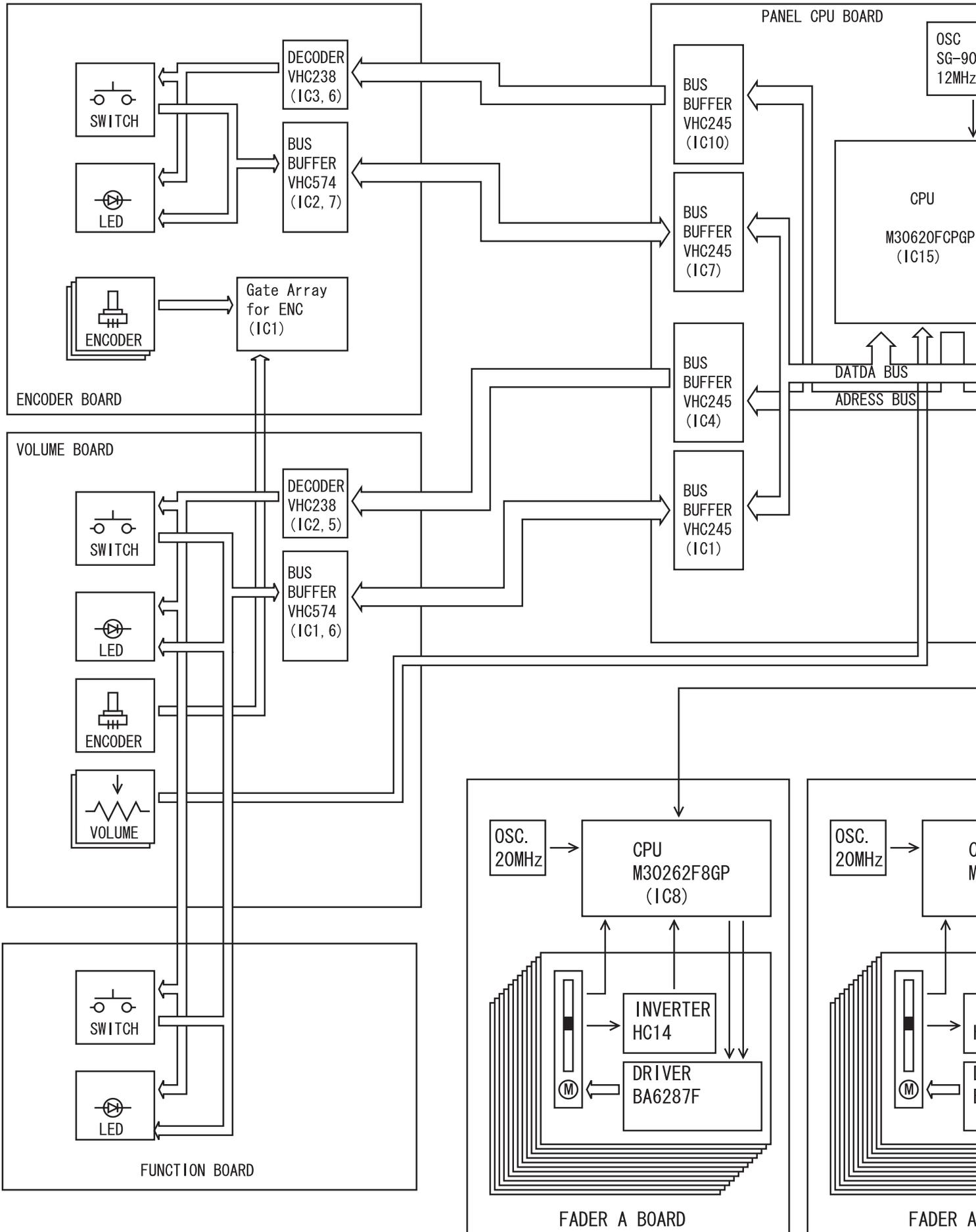
When the screen displays **OK** for all items, initialization is complete. Switch off the power to the unit.

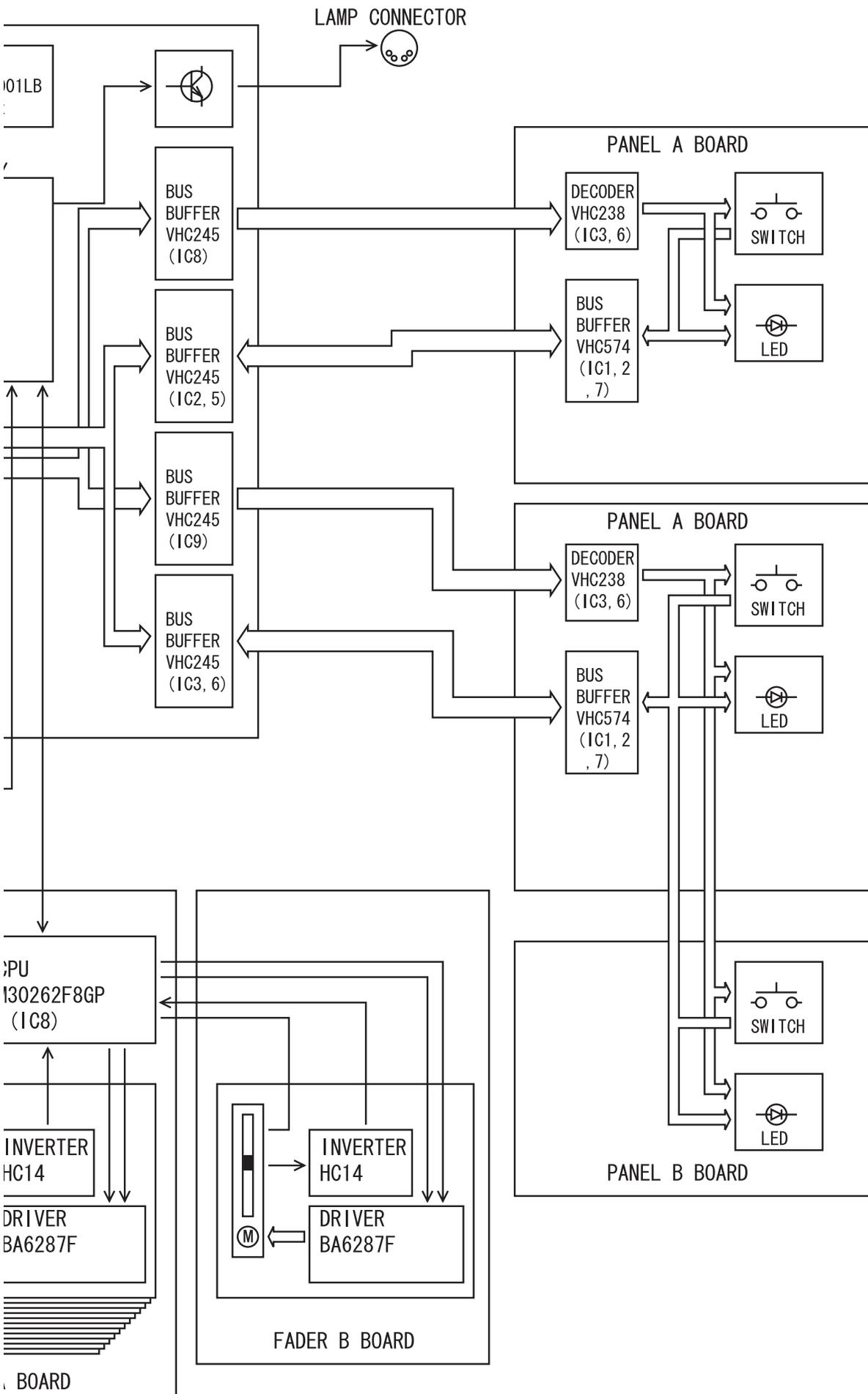
Block Diagram (Main Board)



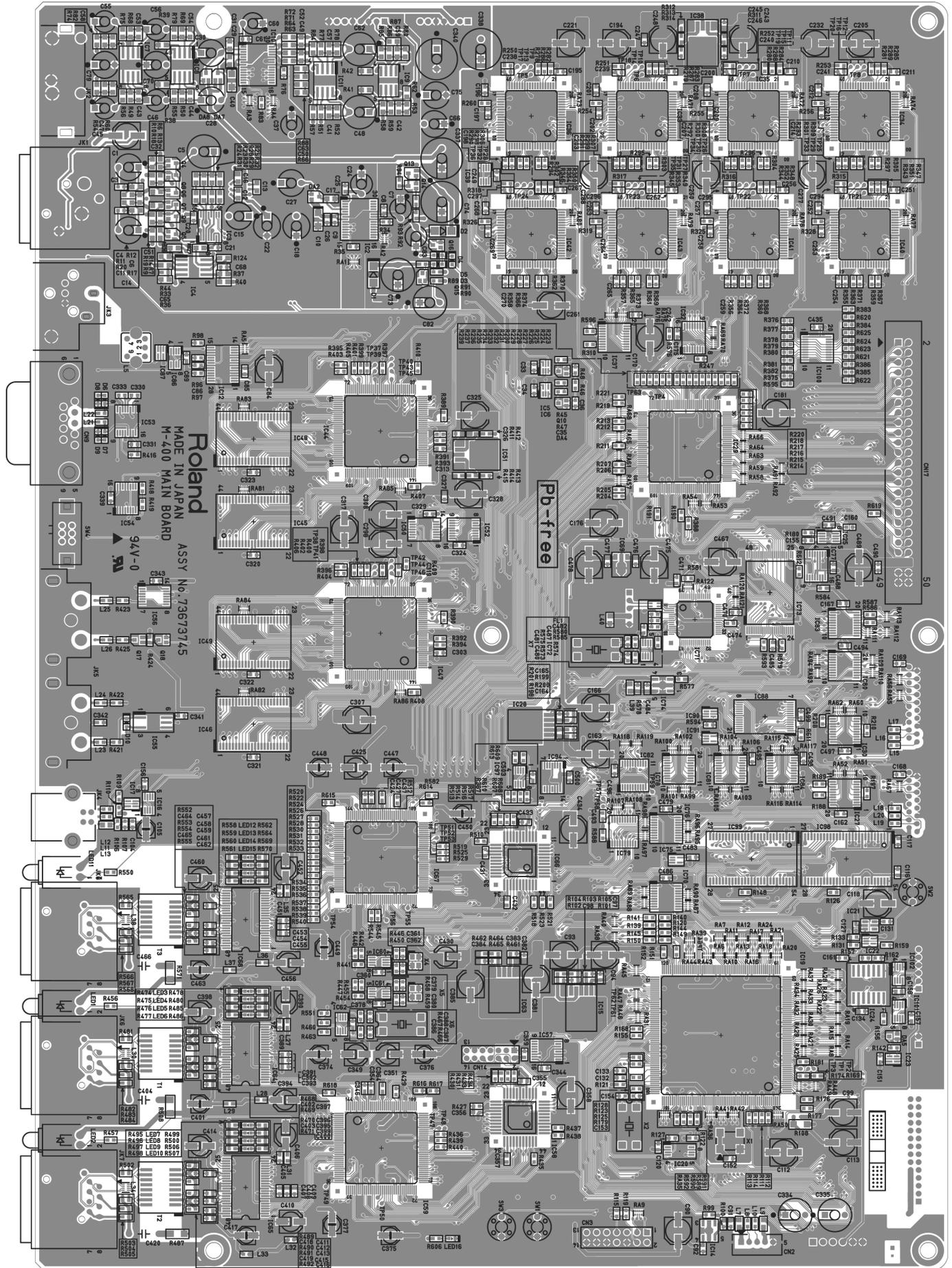


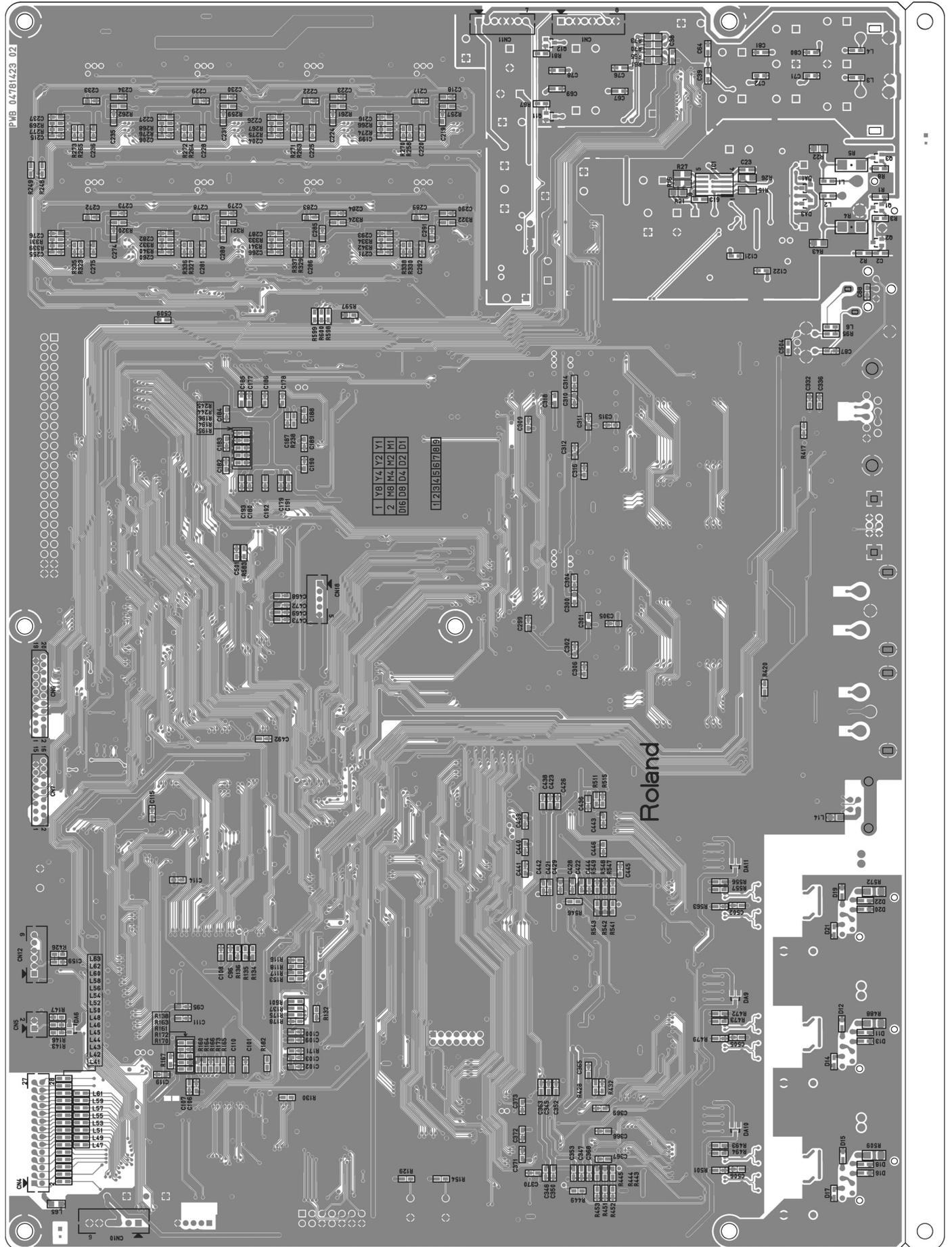
Block Diagram (Panel Board)



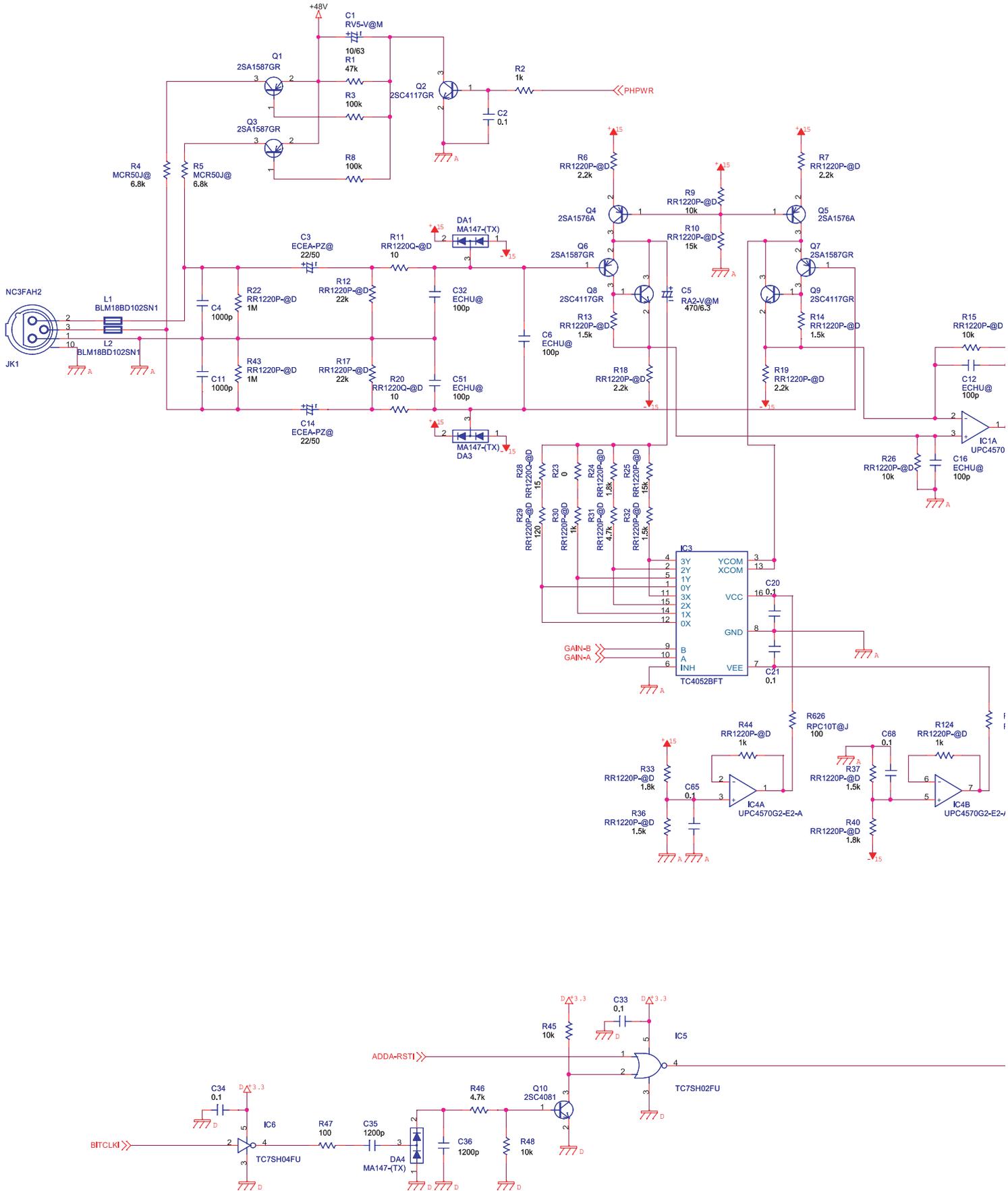


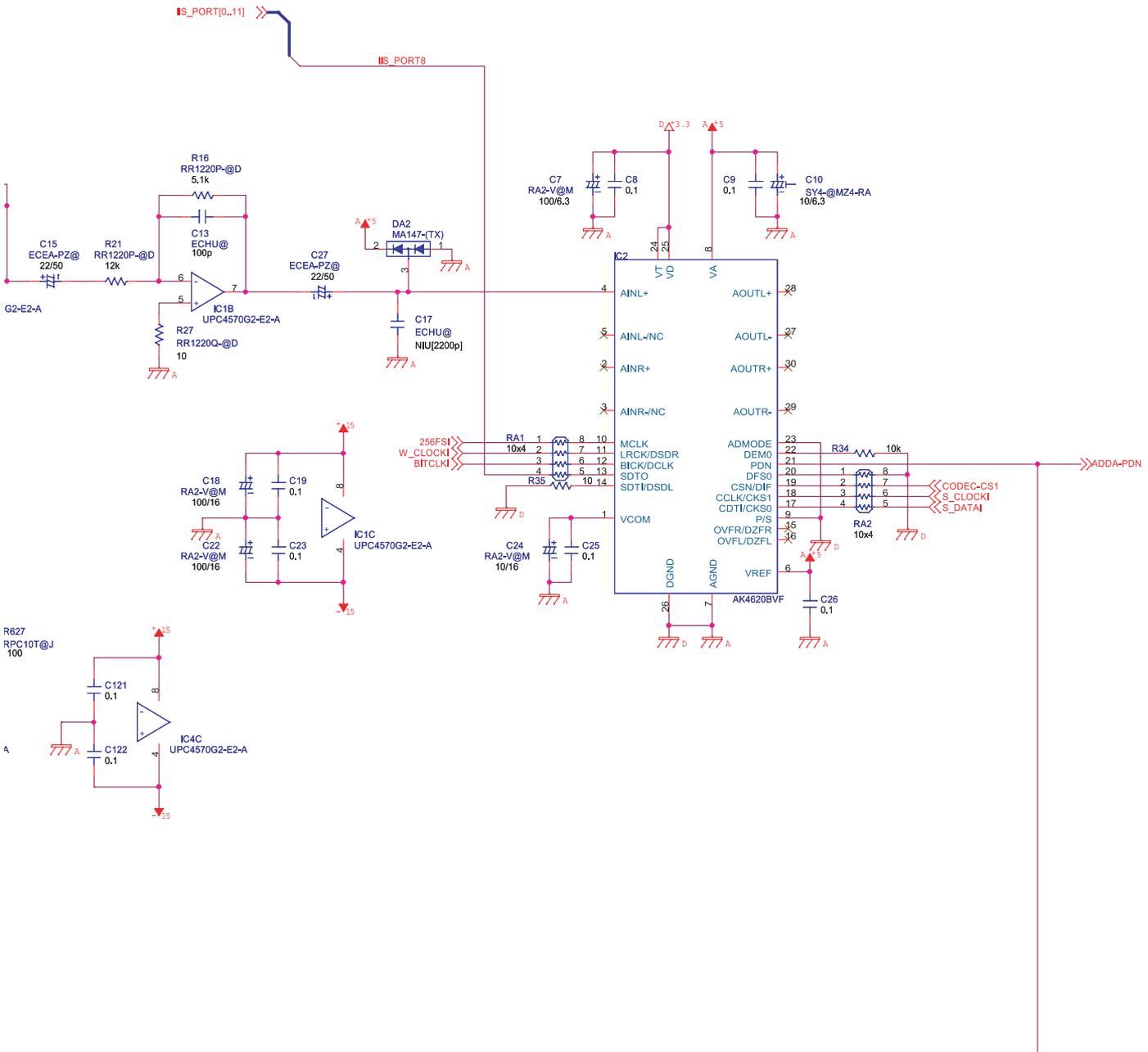
Circuit Board (Main Board)





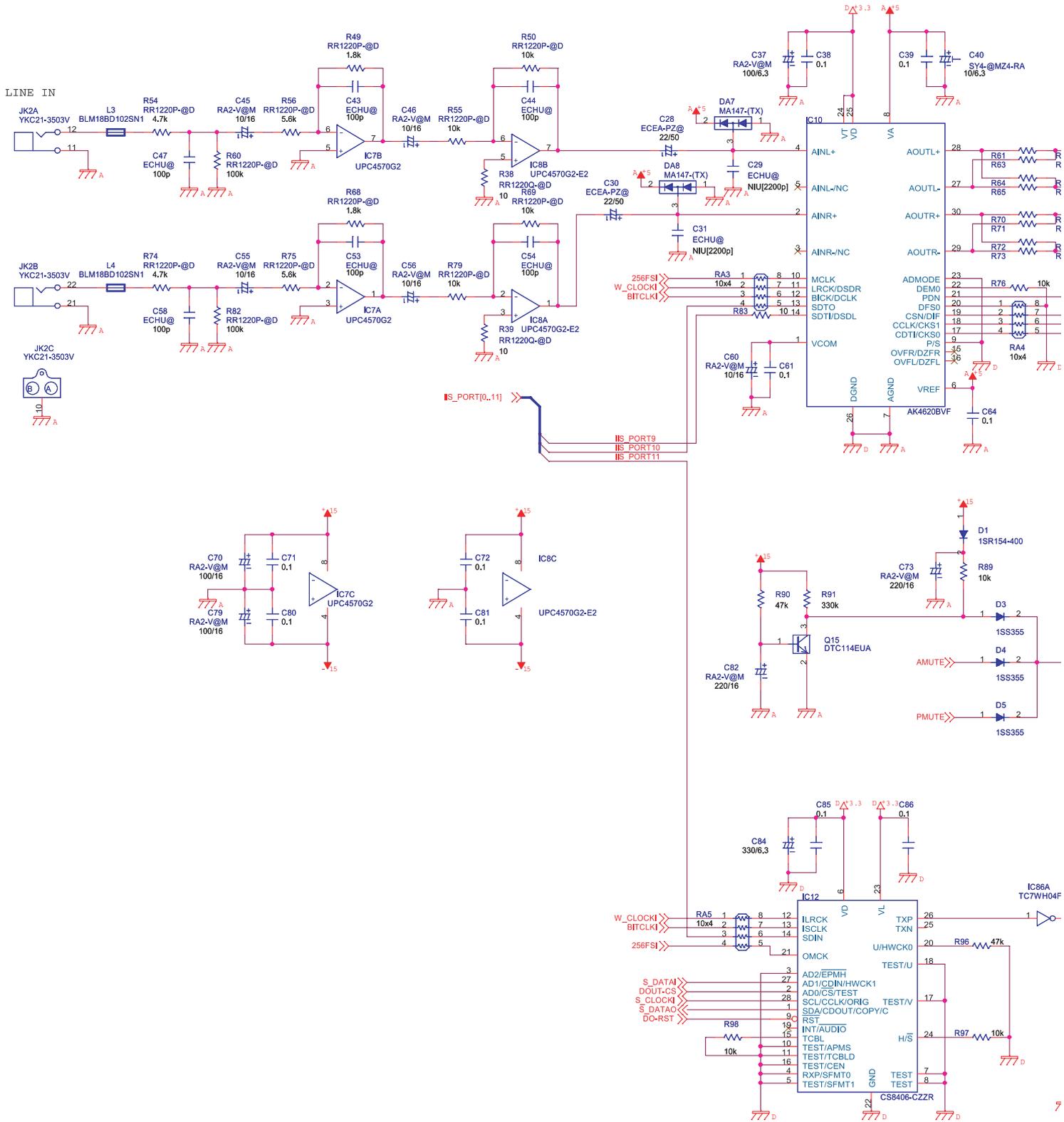
Circuit Diagram (Main Board: 1/13)

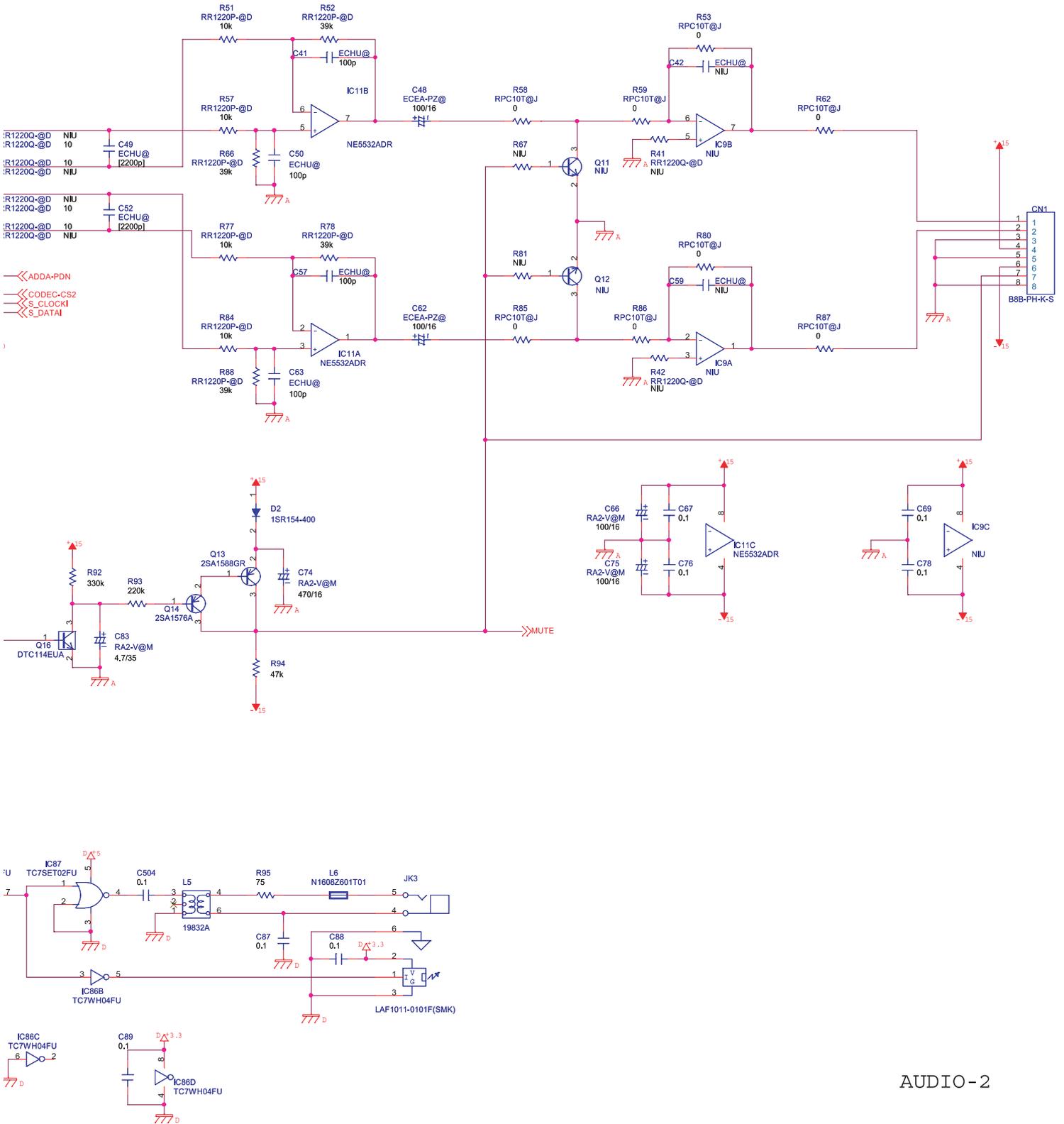




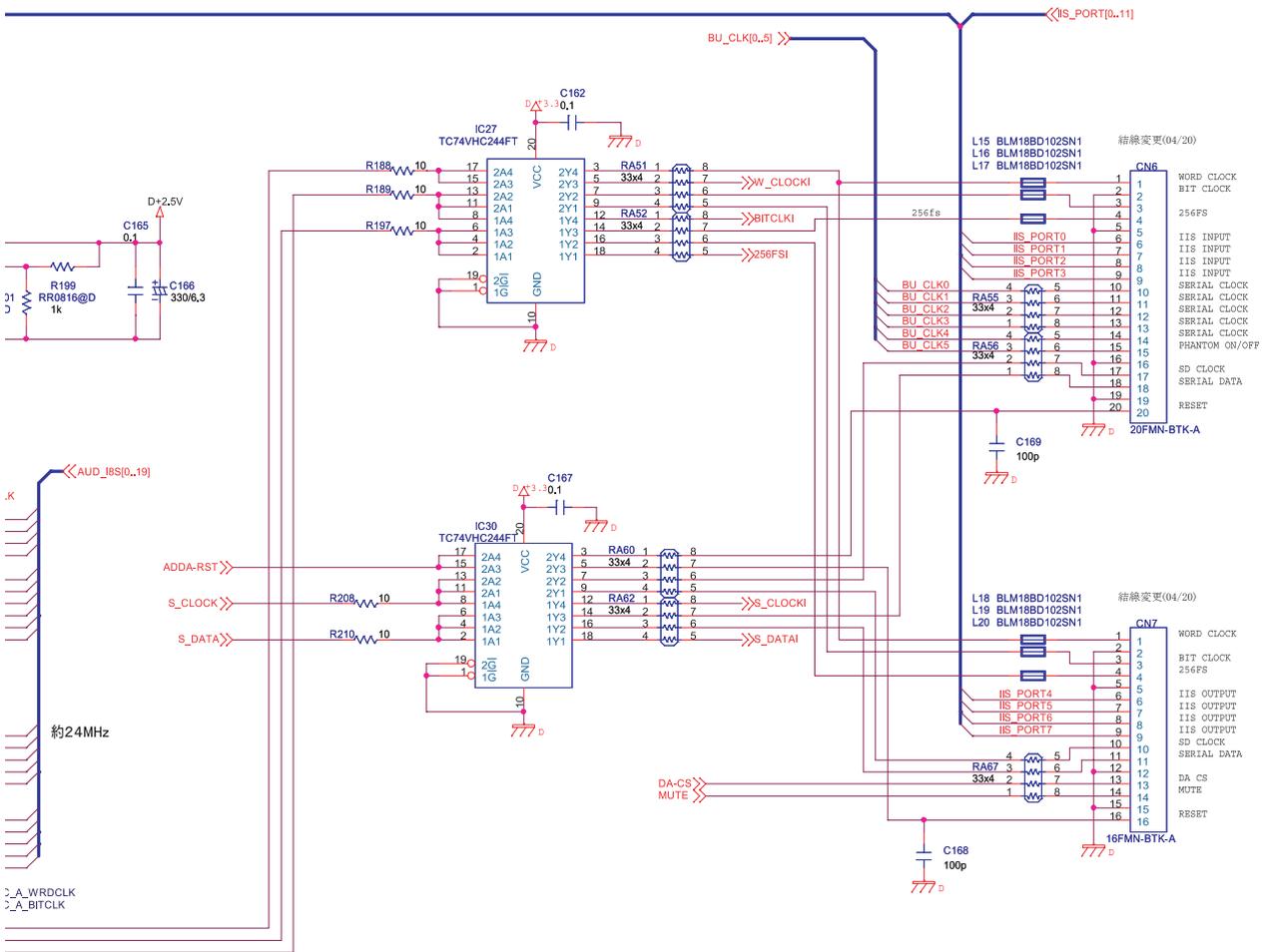
AUDIO-1

Circuit Diagram (Main Board: 2/13)

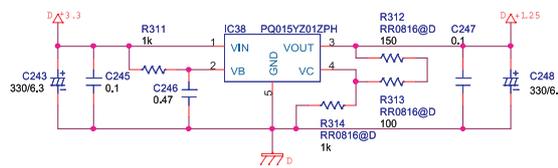
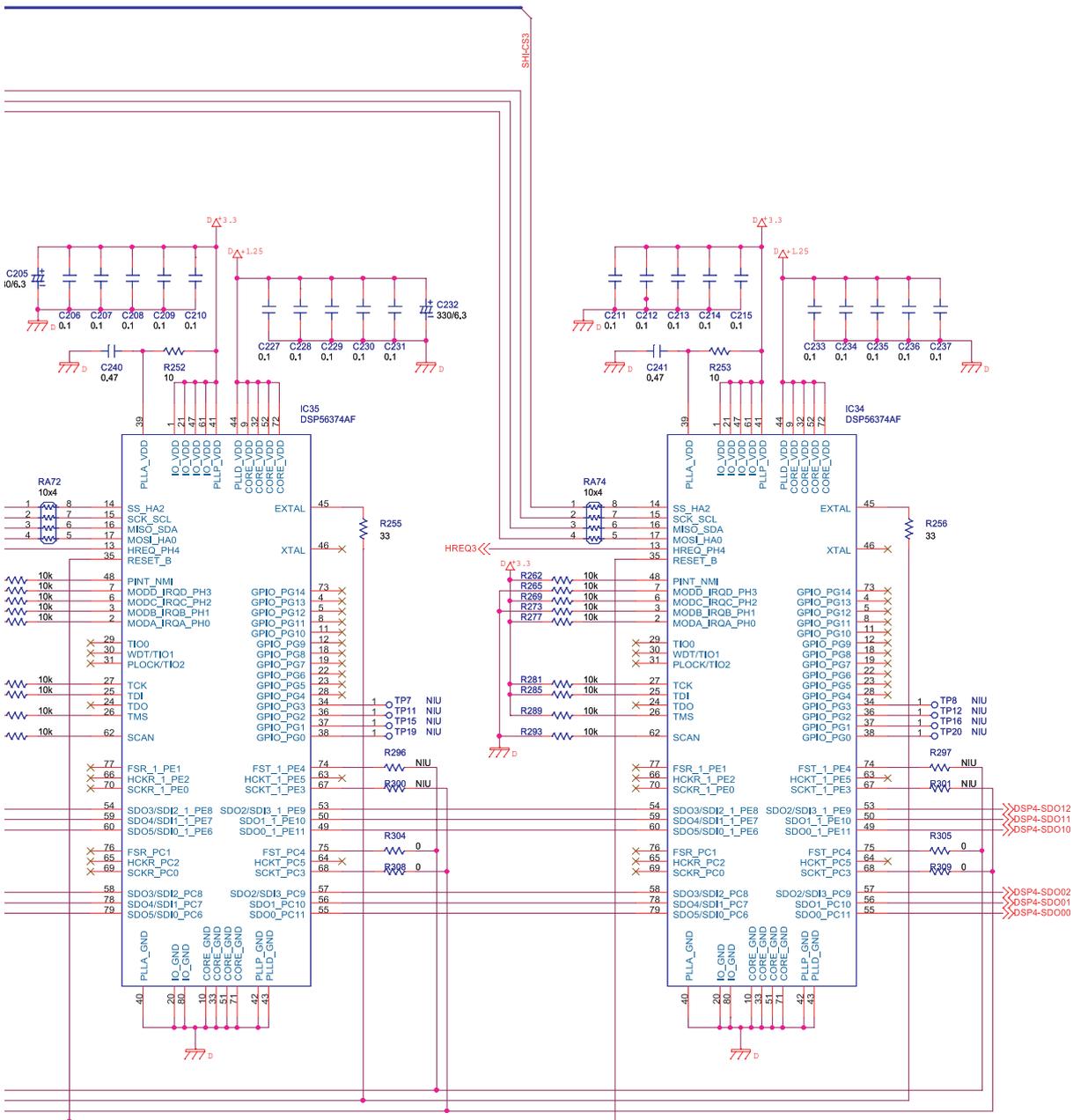




AUDIO-2

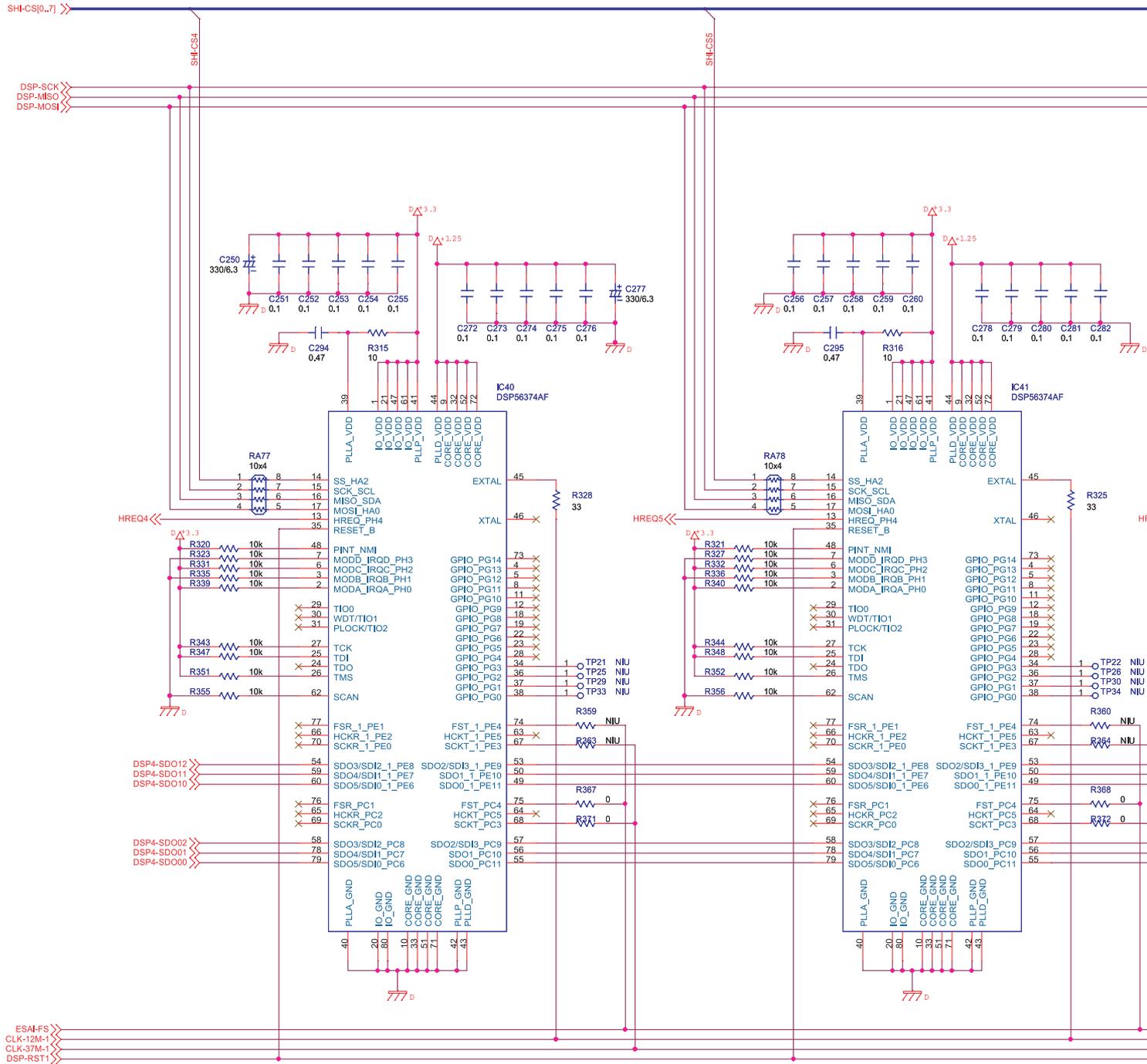


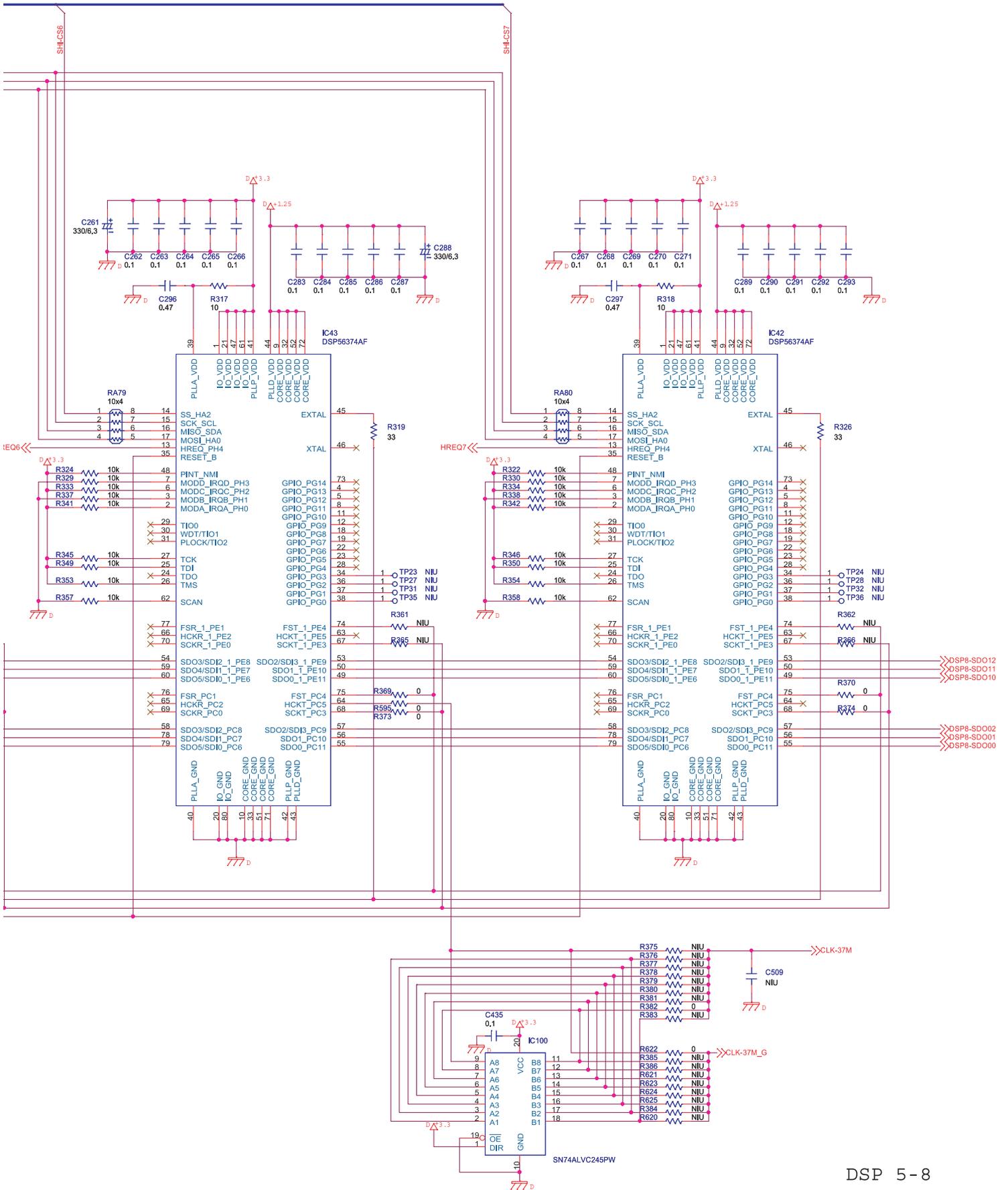
AUDIO G/A



DSP 1-4

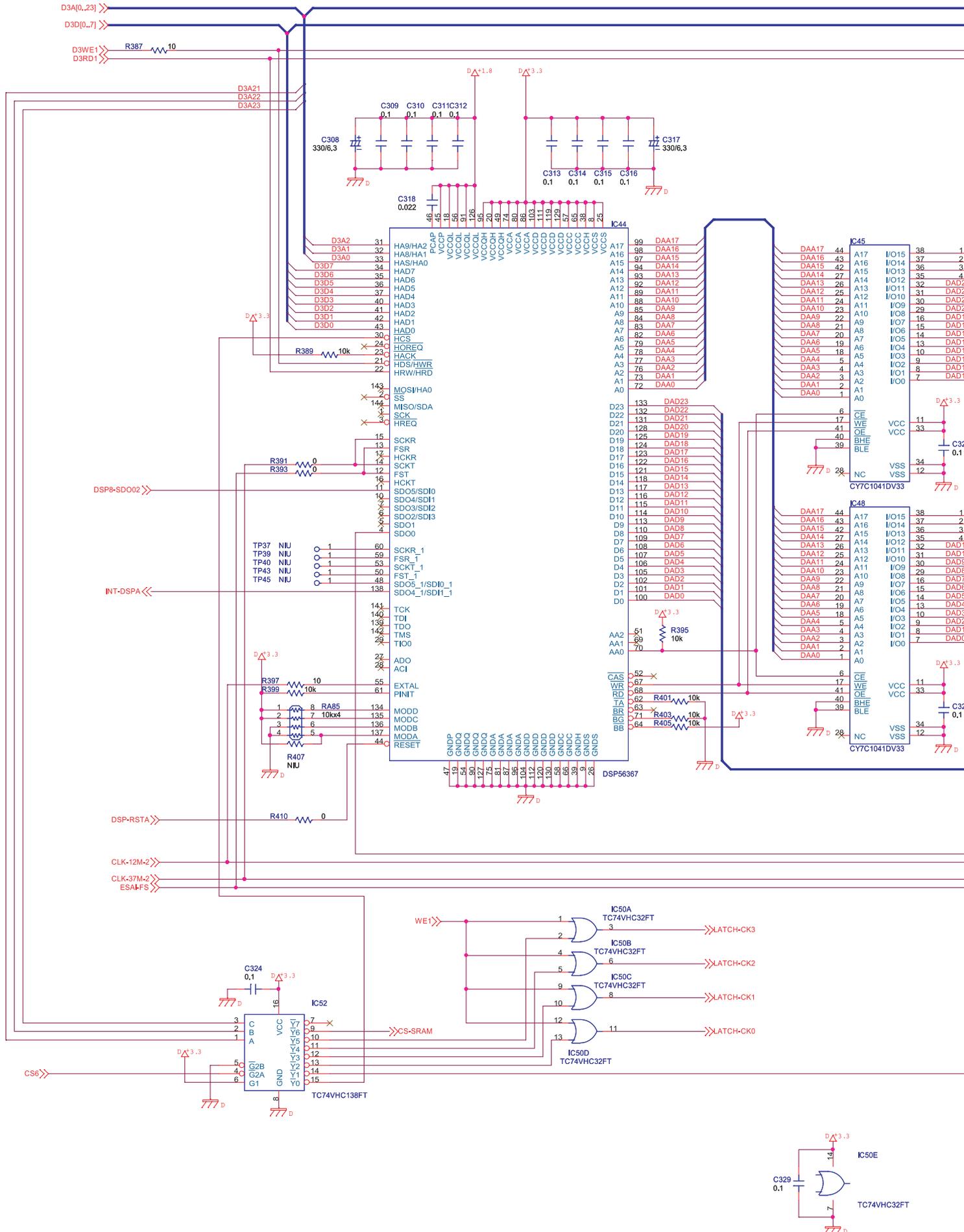
Circuit Diagram (Main Board: 6/13)

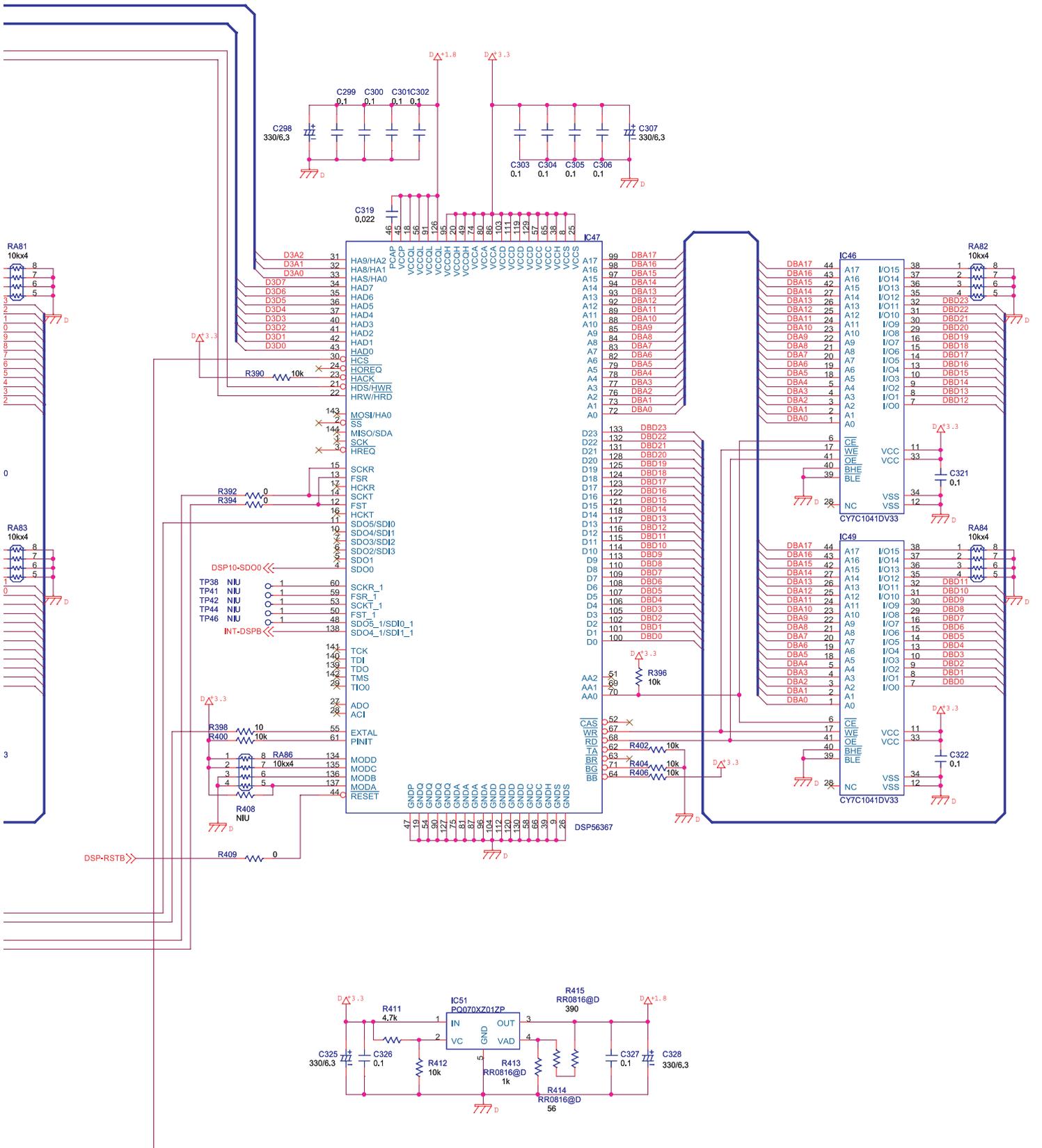




DSP 5-8

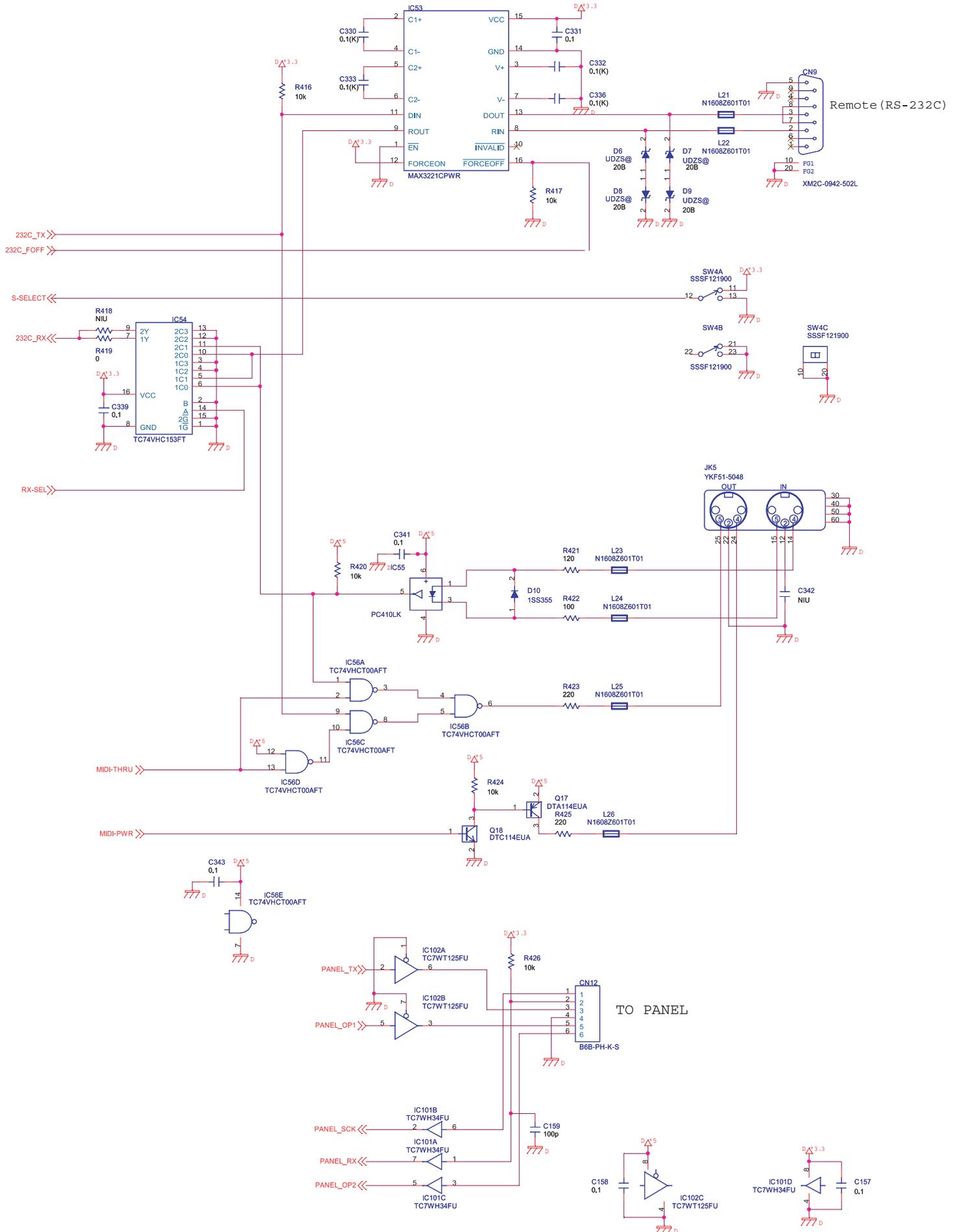
Circuit Diagram (Main Board: 7/13)



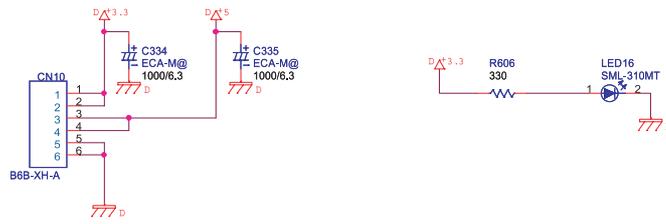


DSP9-10

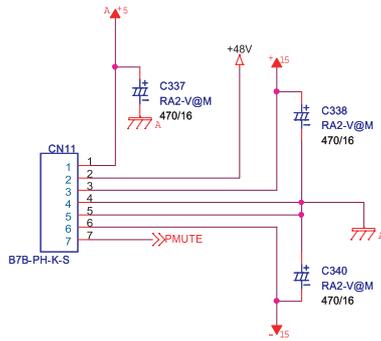
Circuit Diagram (Main Board: 8/13)



FROM POWER BOARD

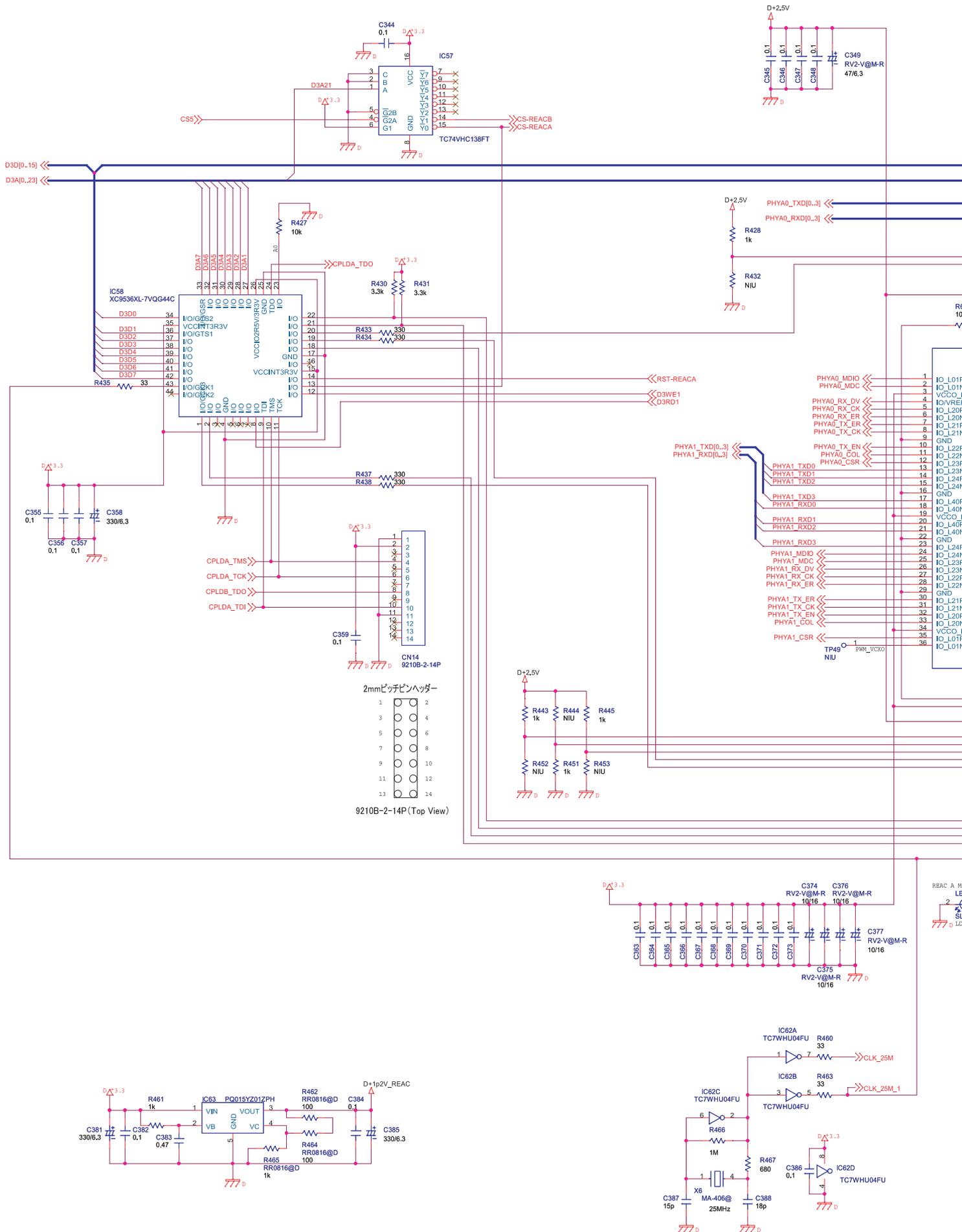


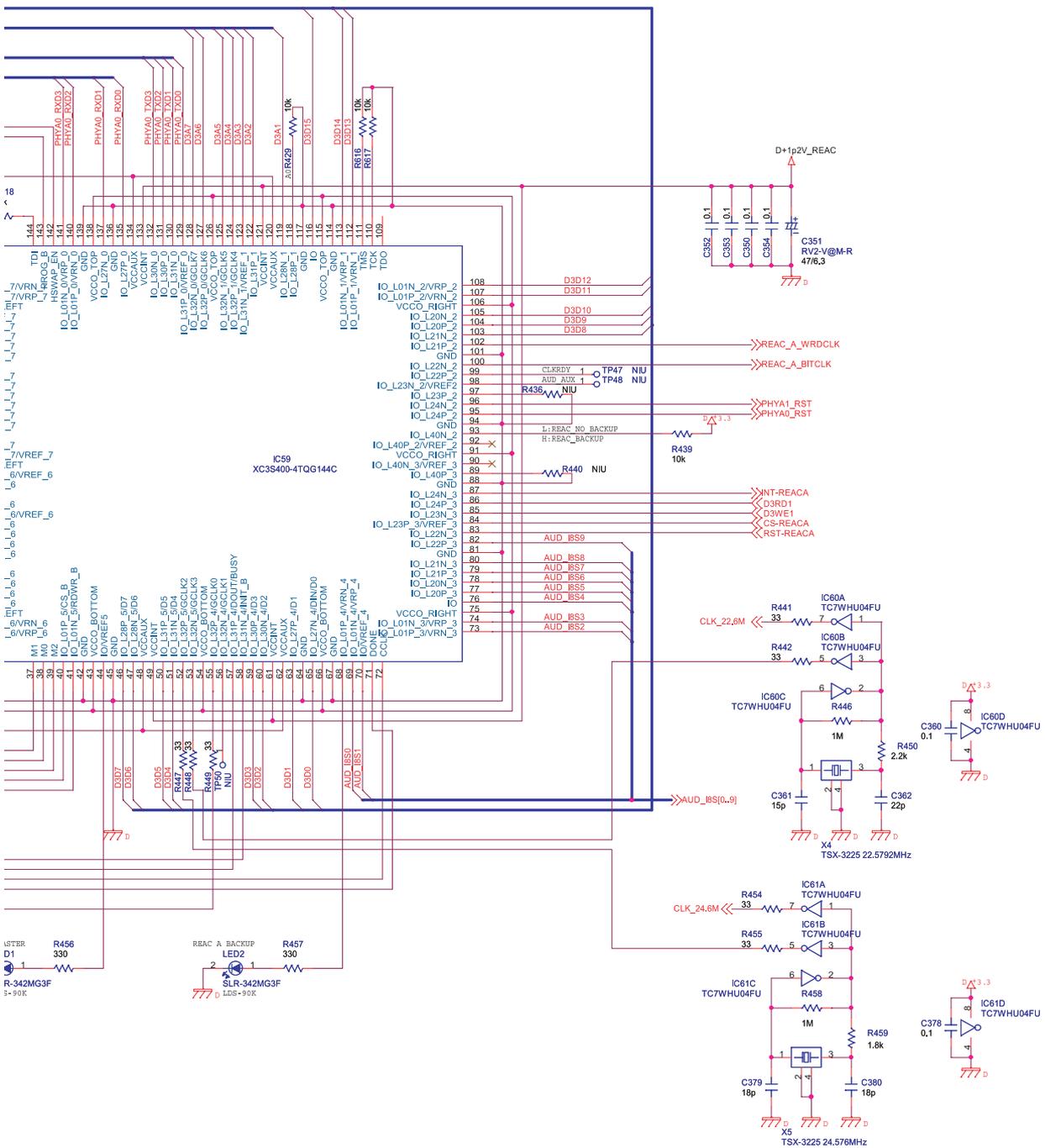
FROM POWER BOARD



IO

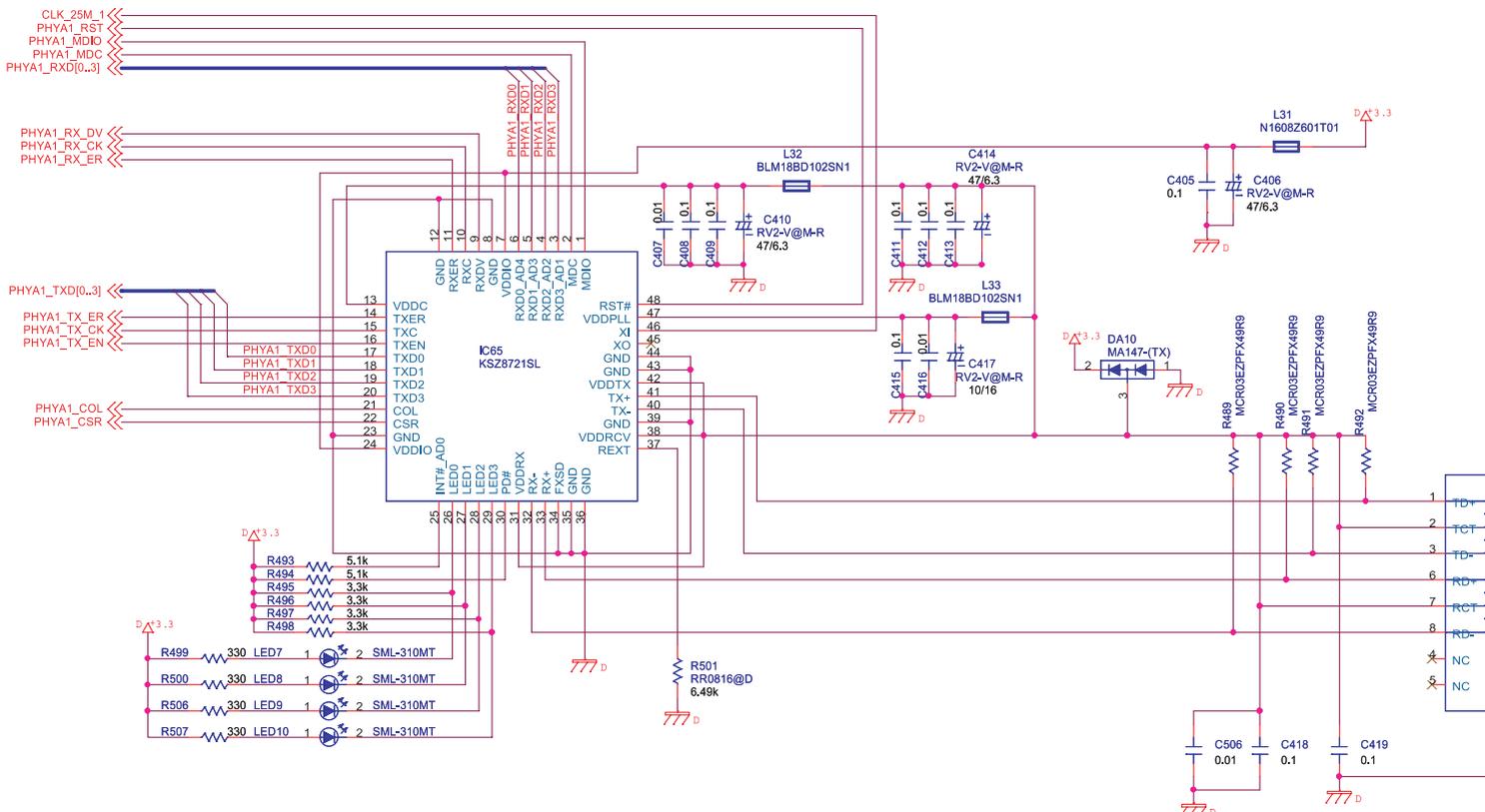
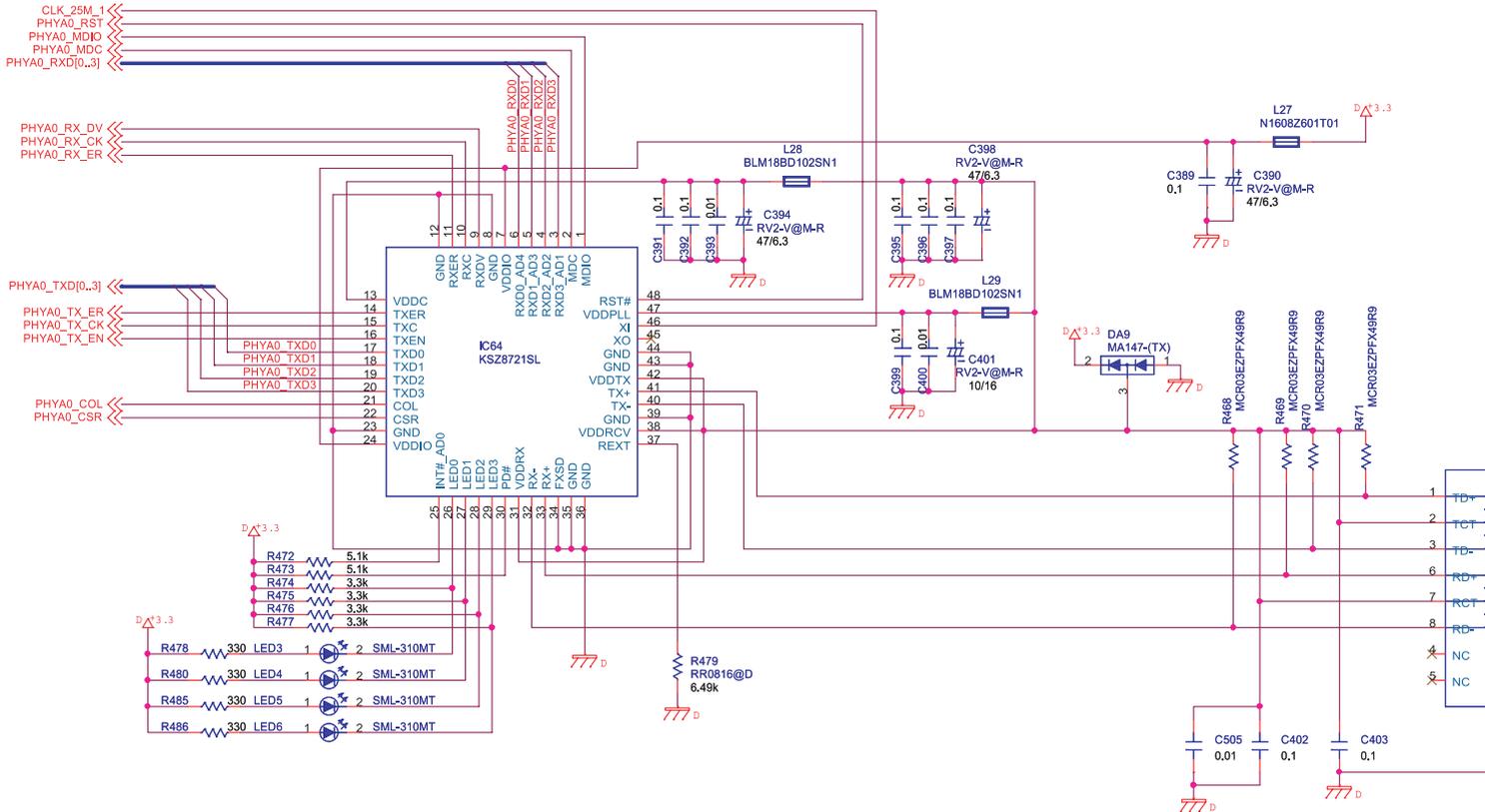
Circuit Diagram (Main Board: 9/13)



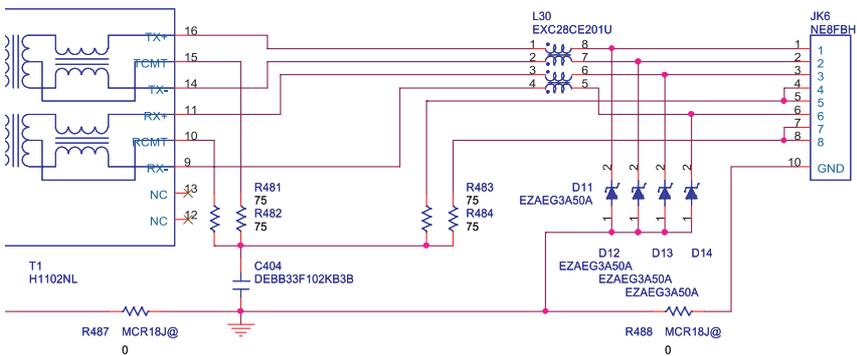


REAC A FPGA

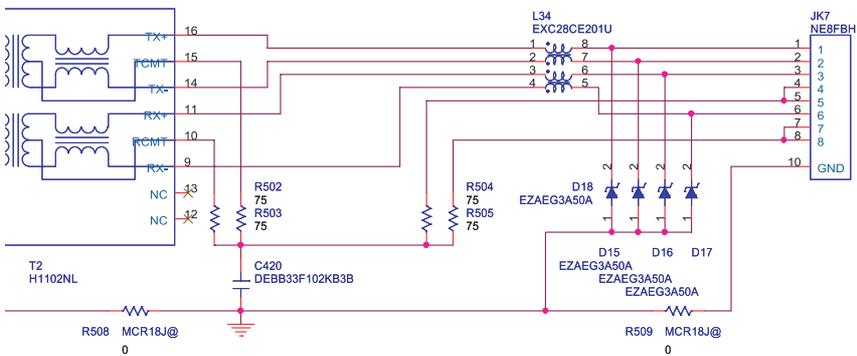
Circuit Diagram (Main Board: 10/13)



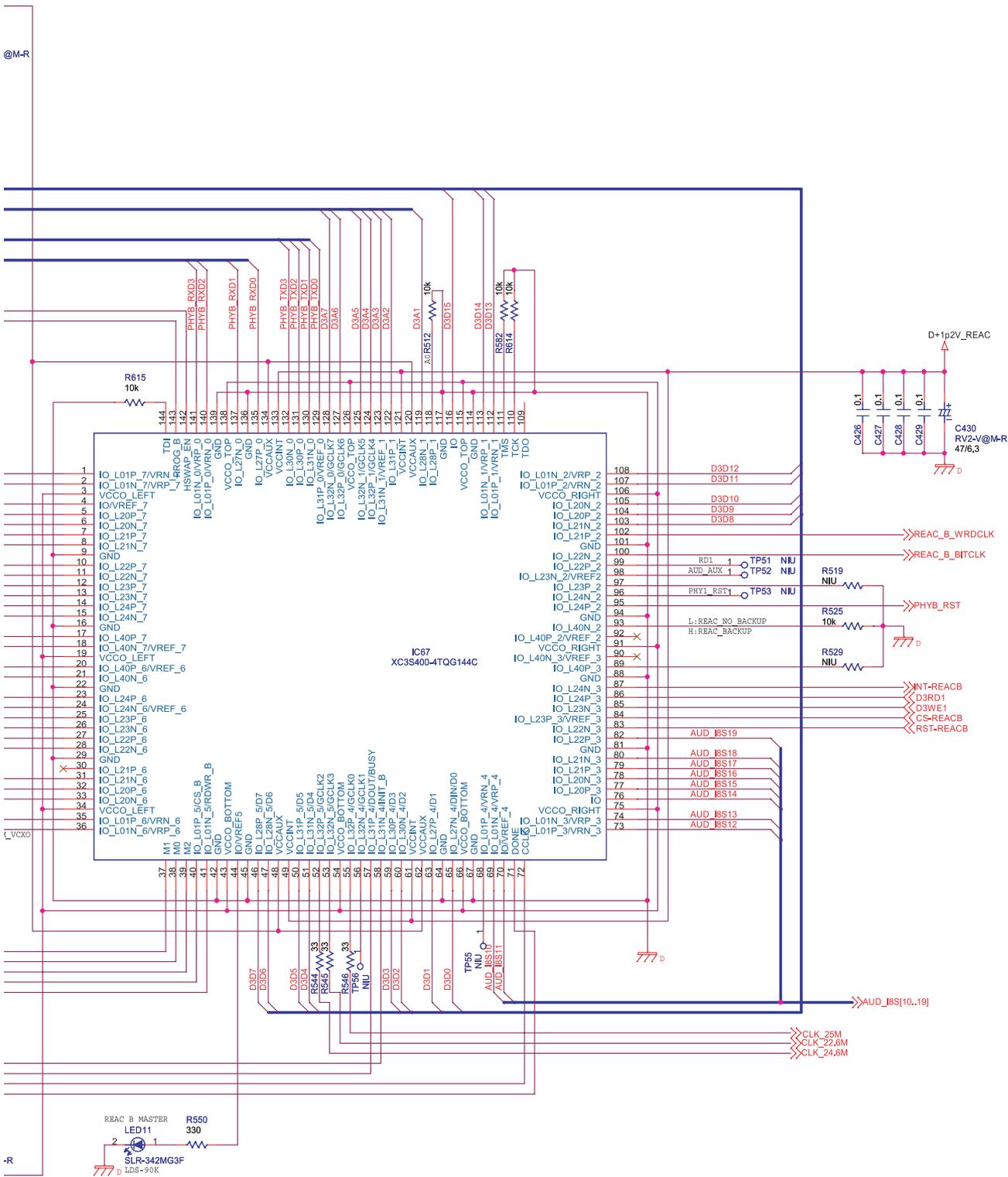
REAC A MASTER



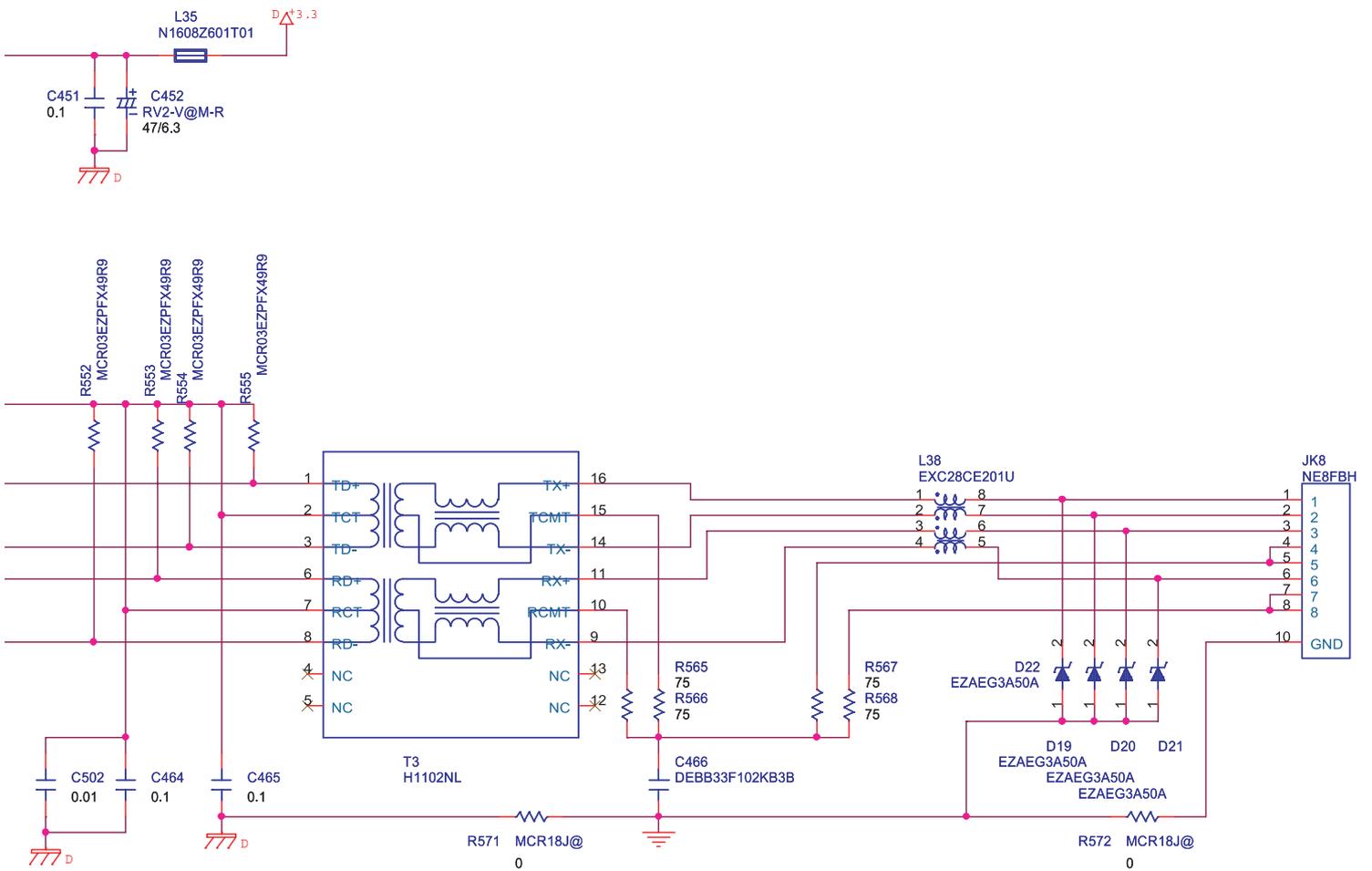
REAC A BACKUP



REAC A PHY

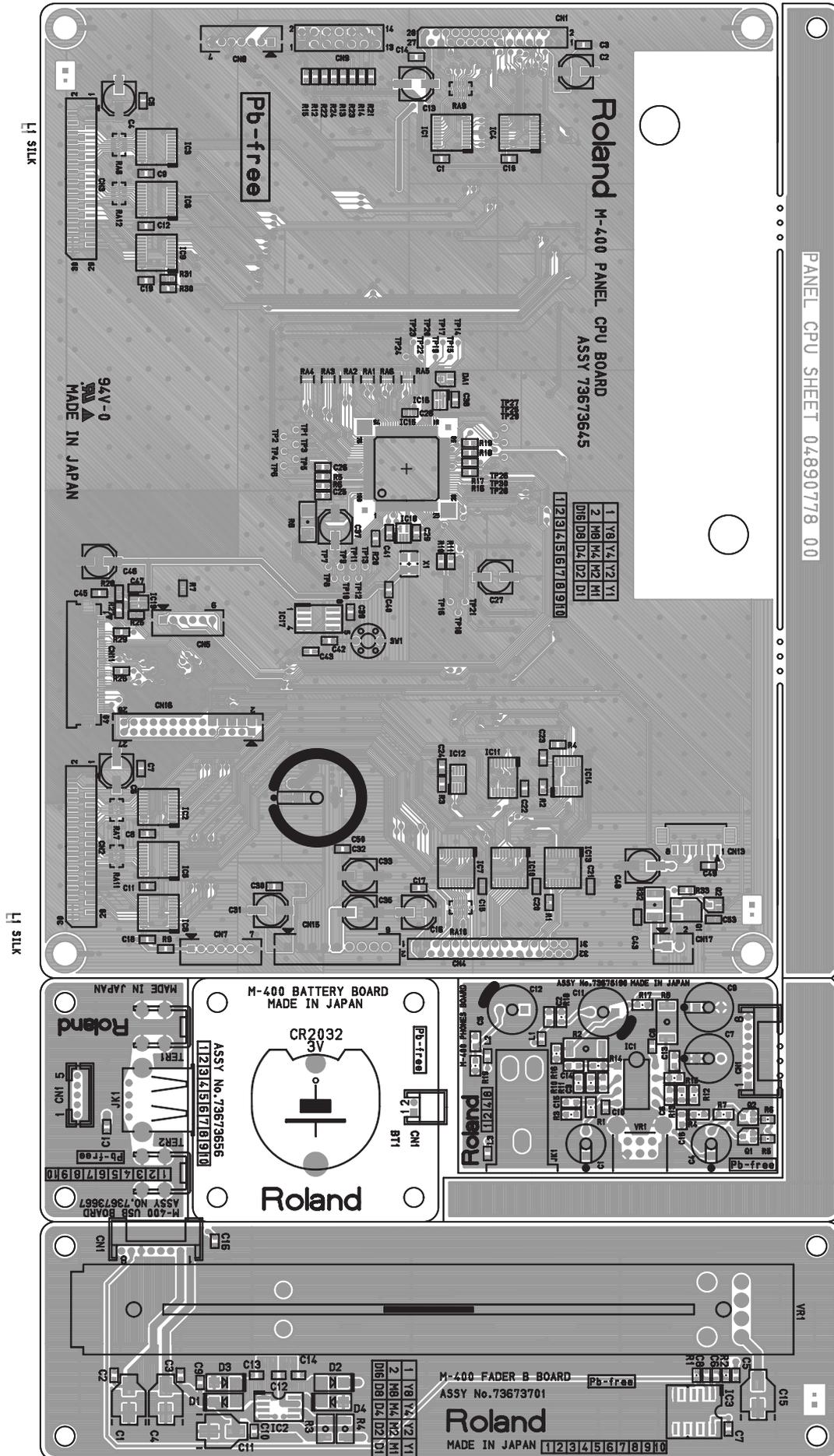


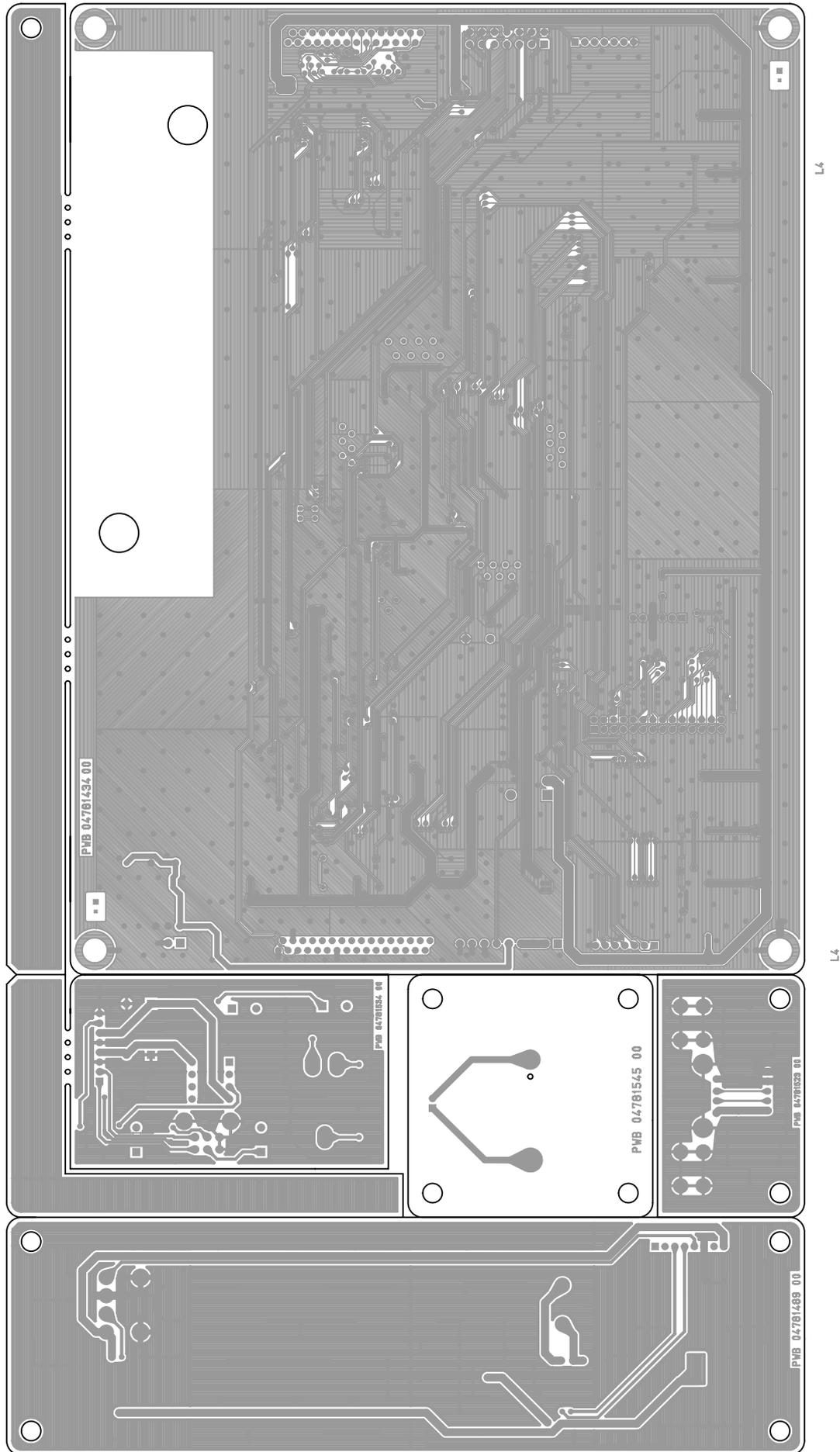
REAC B FPGA



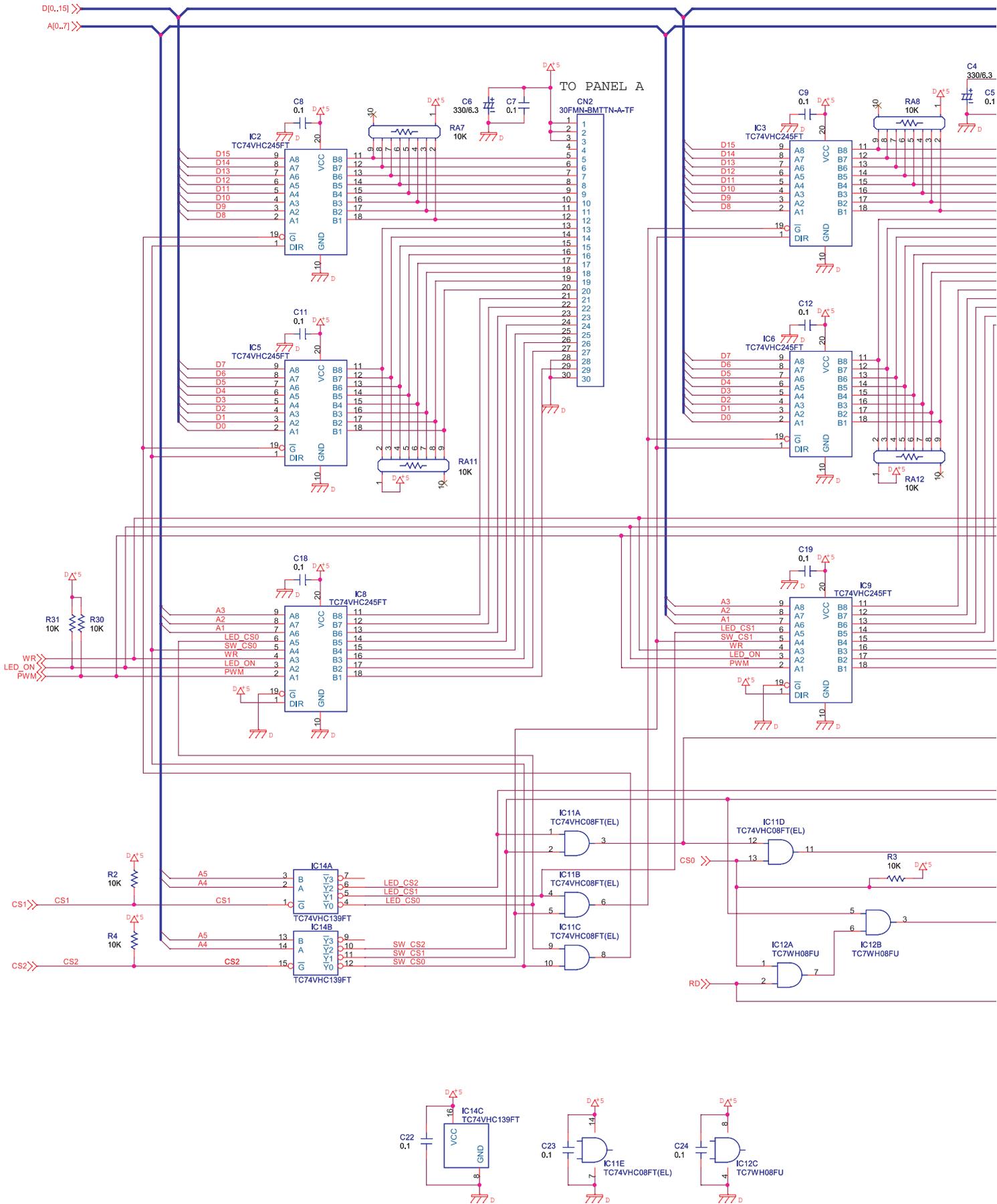
REAC B PHY

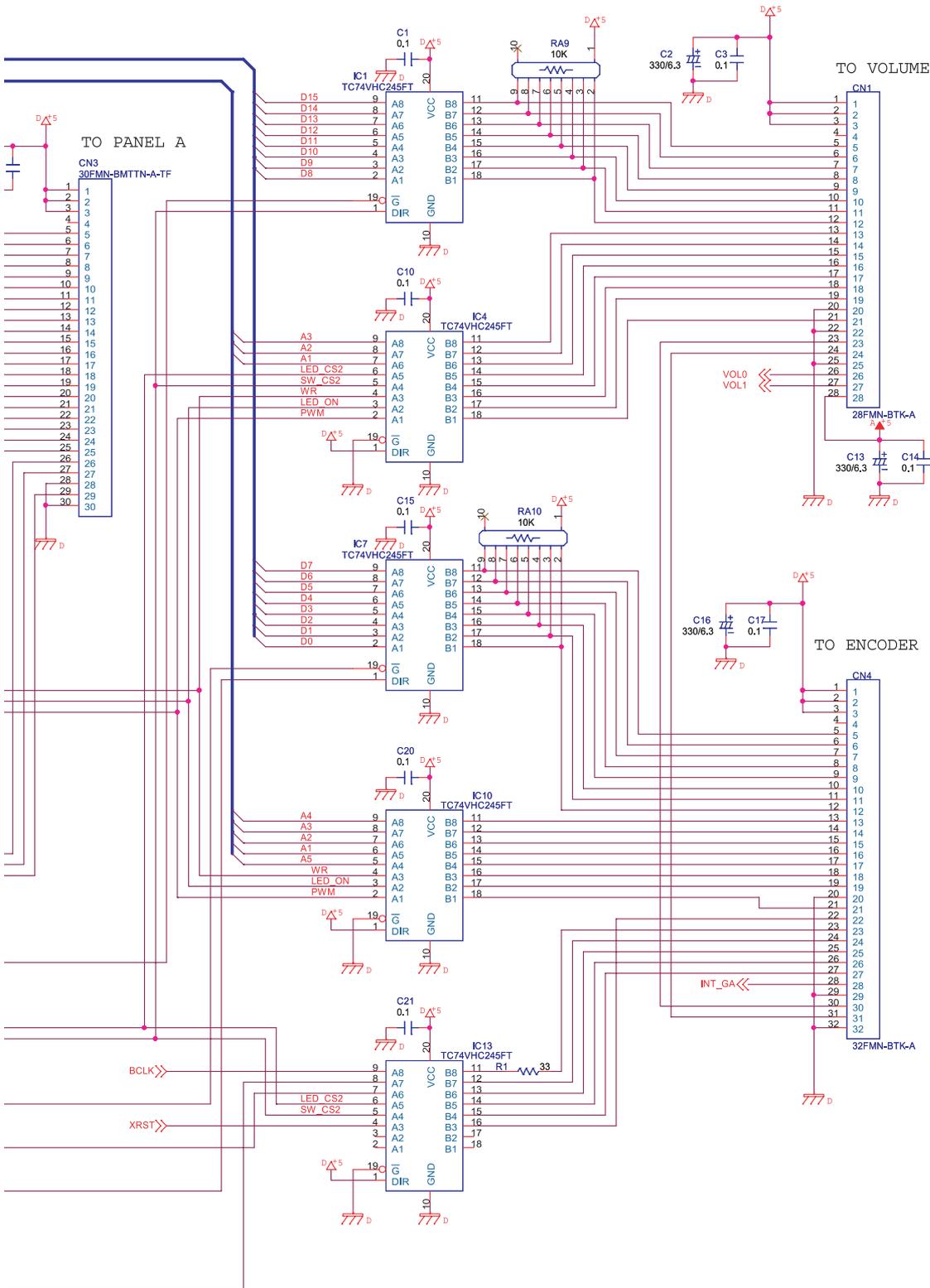
Circuit Board (Panel CPU, Fader B, USB, Battery, Phones Board)



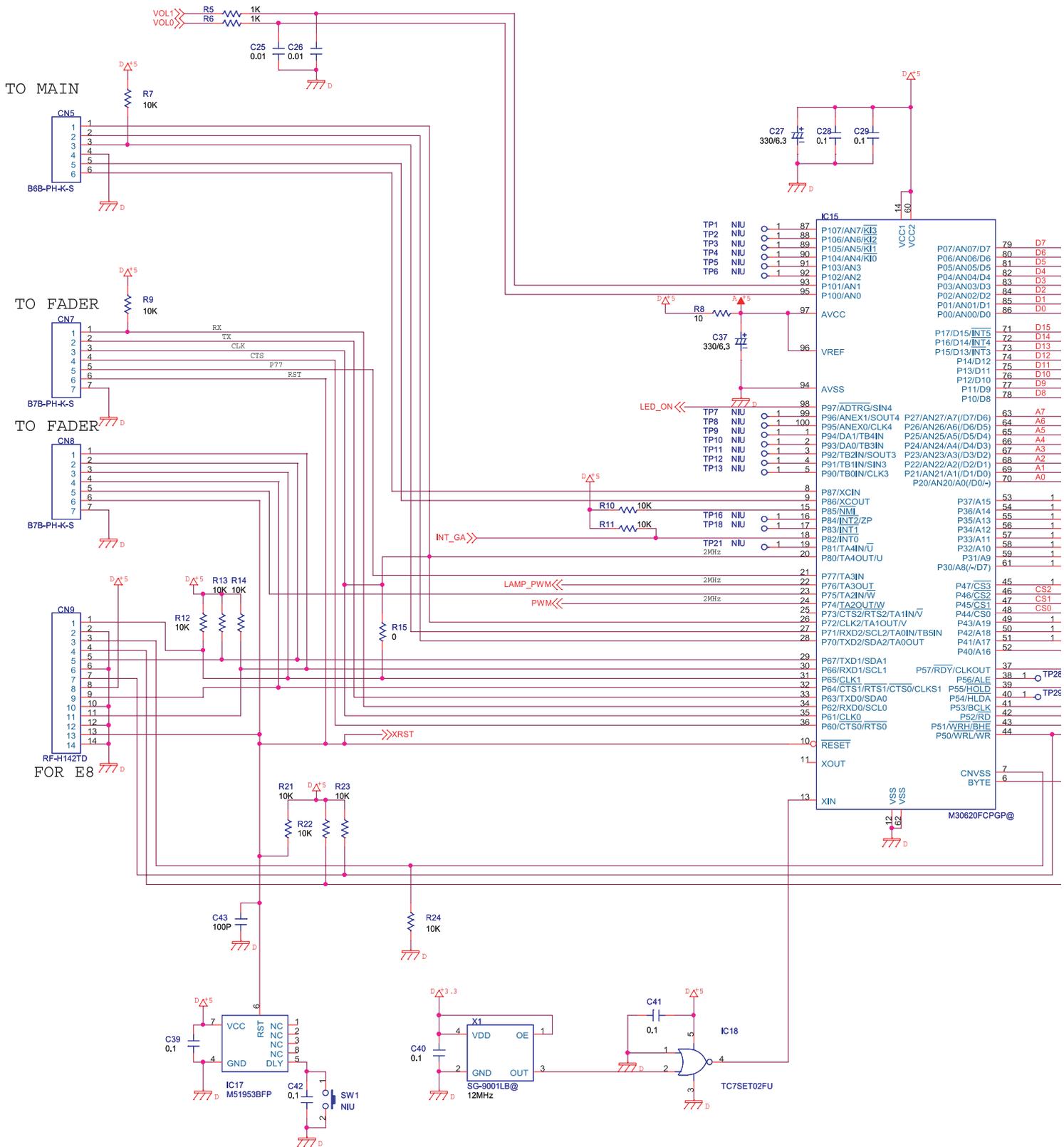


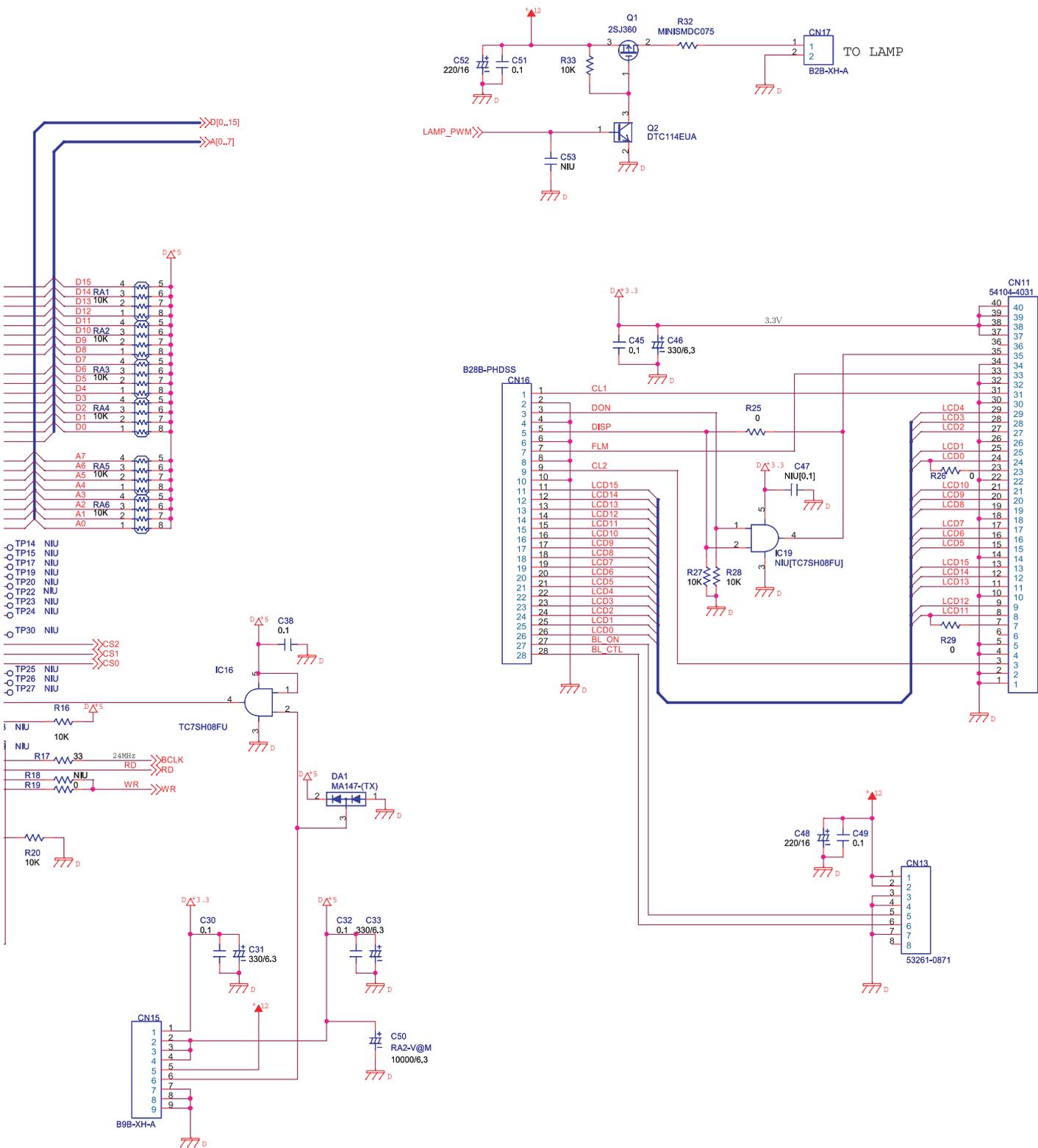
Circuit Diagram (Panel CPU Board: 1/2)



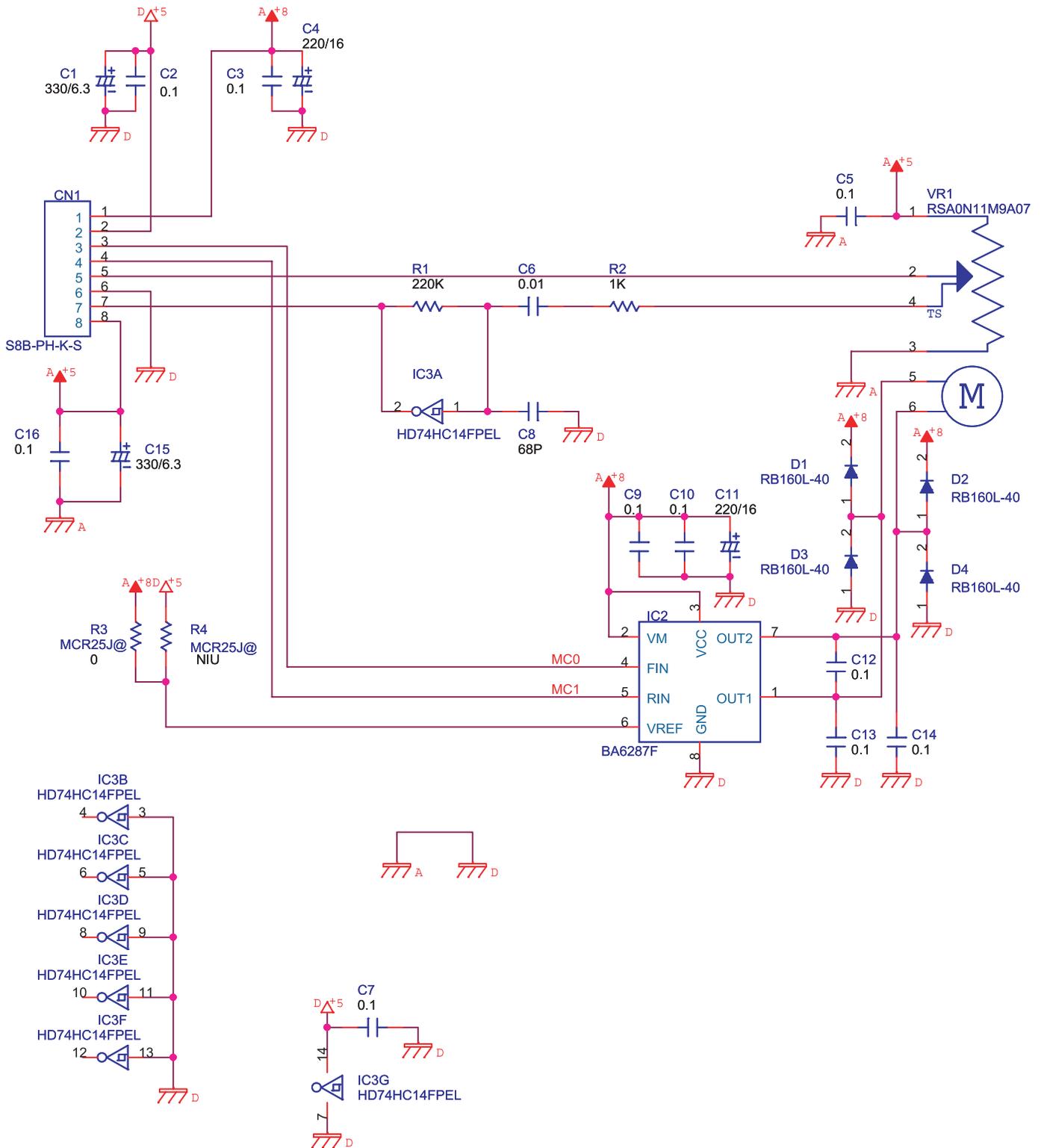


Circuit Diagram (Panel CPU Board: 2/2)

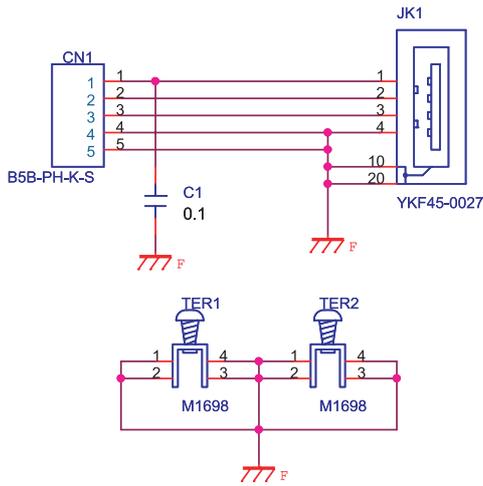




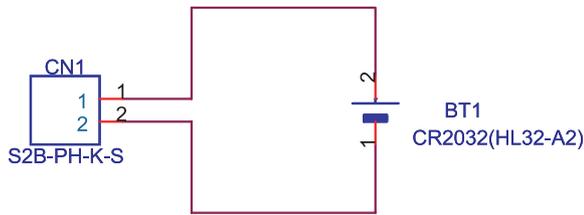
Circuit Diagram (Fader B Board)



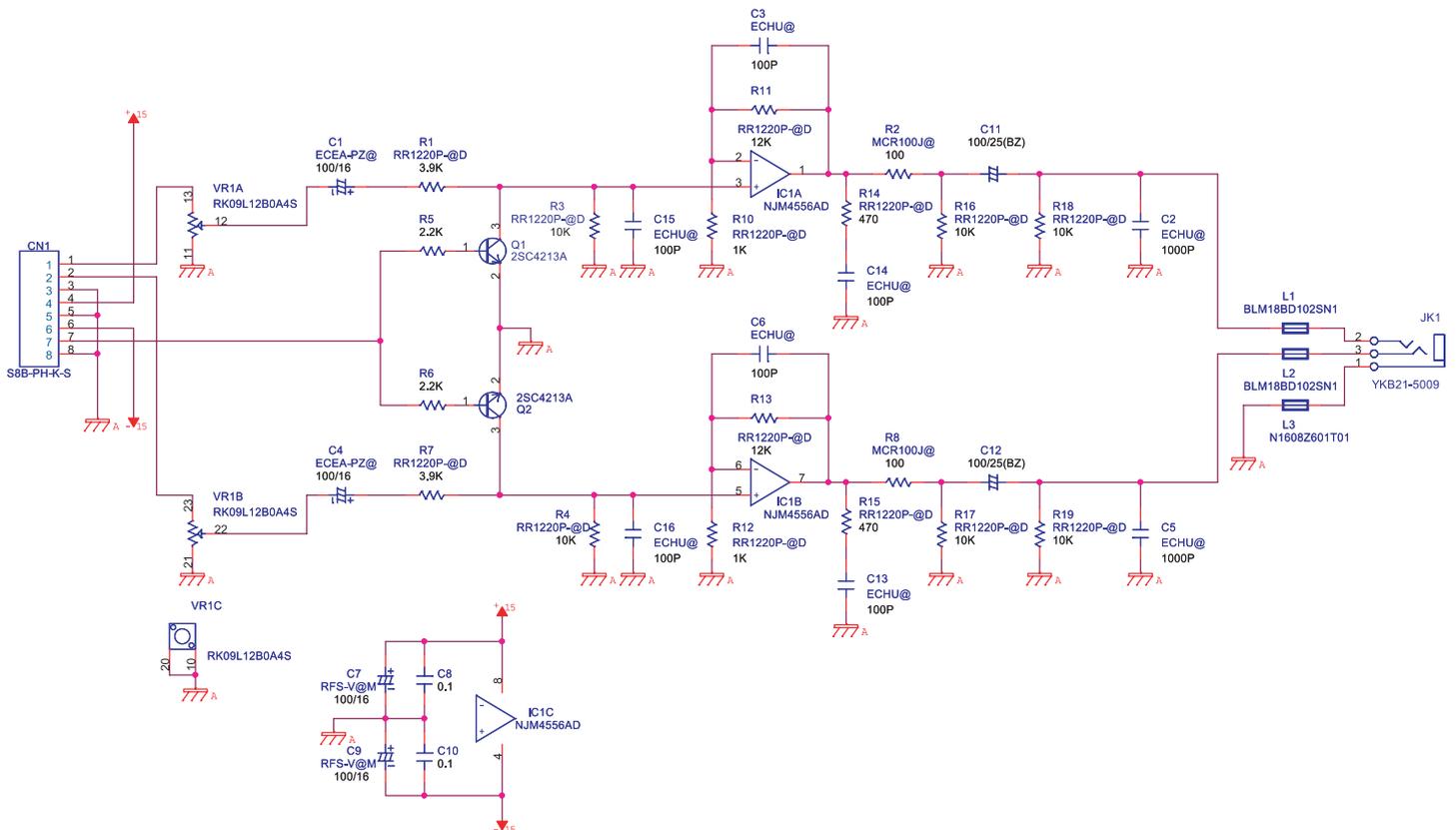
Circuit Diagram (USB Board)



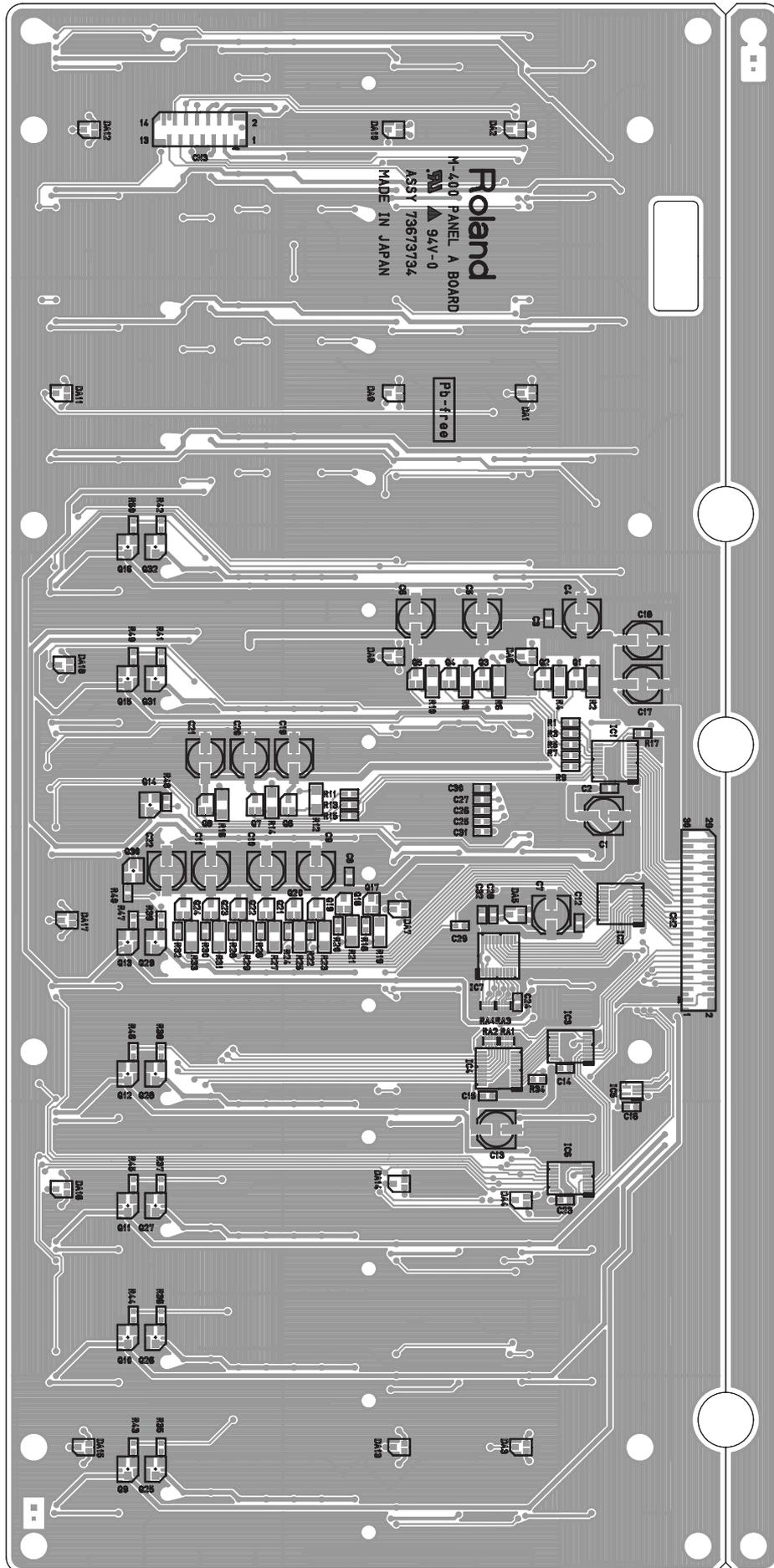
Circuit Diagram (Battery Board)

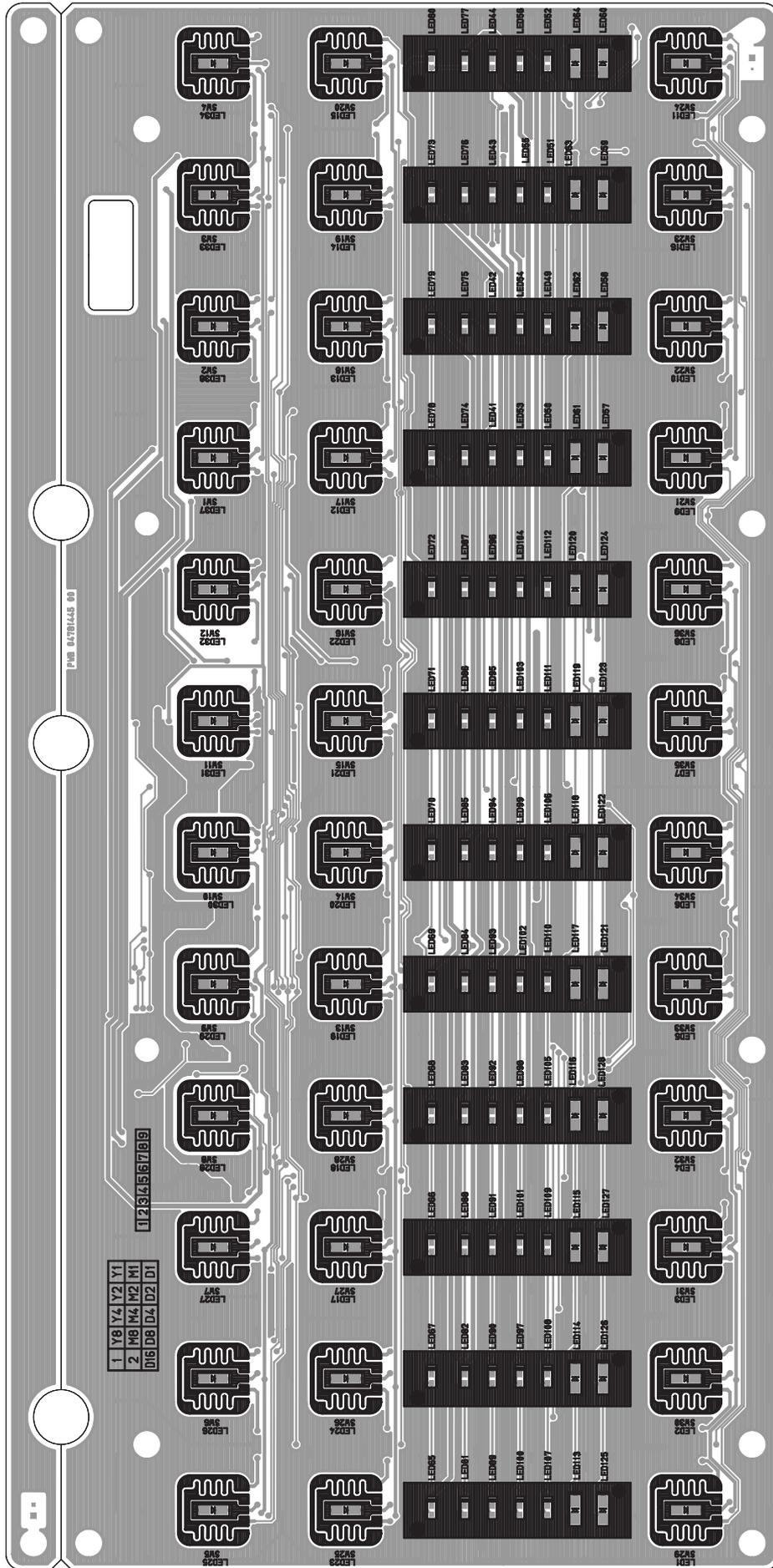


Circuit Diagram (Phones Board)

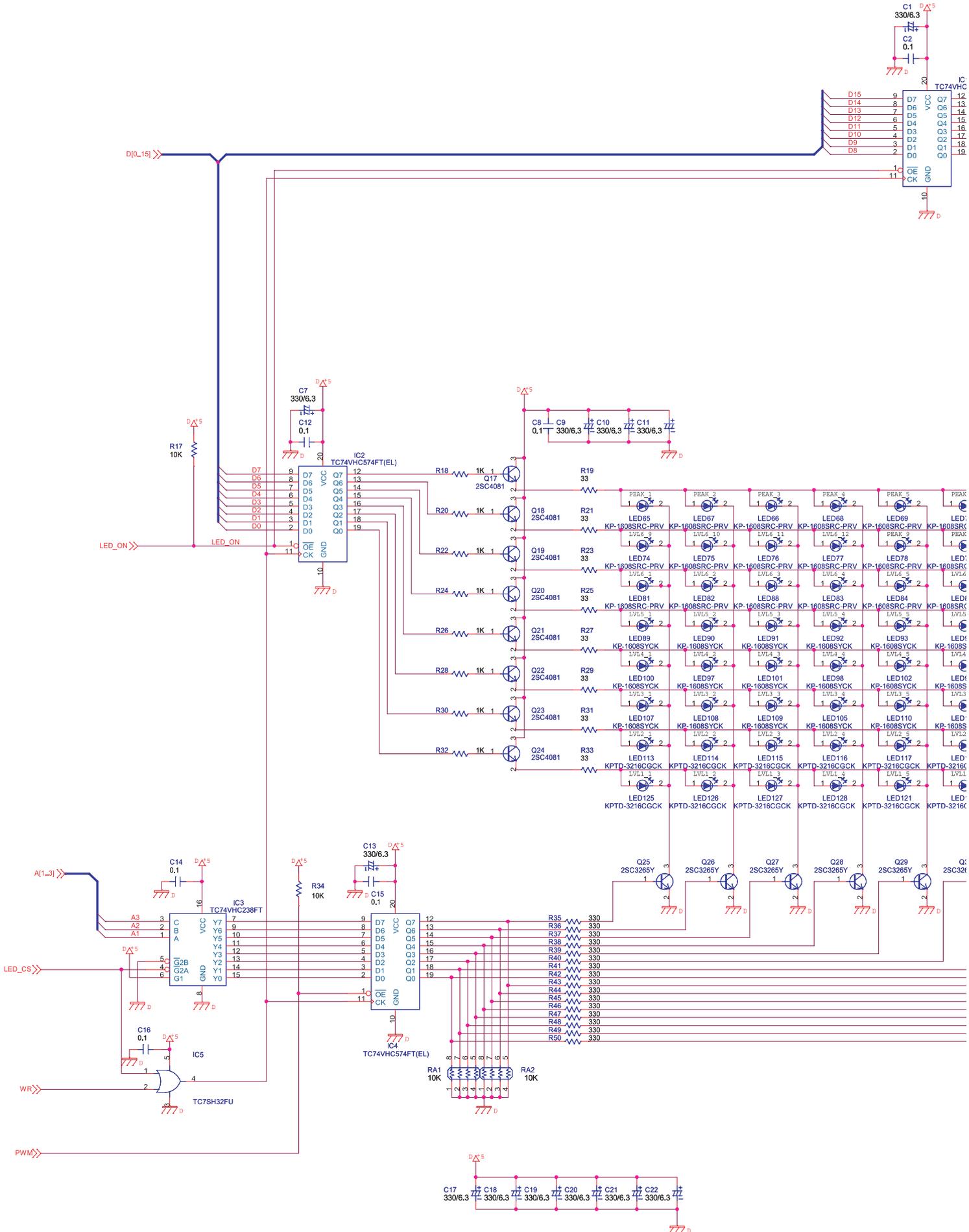


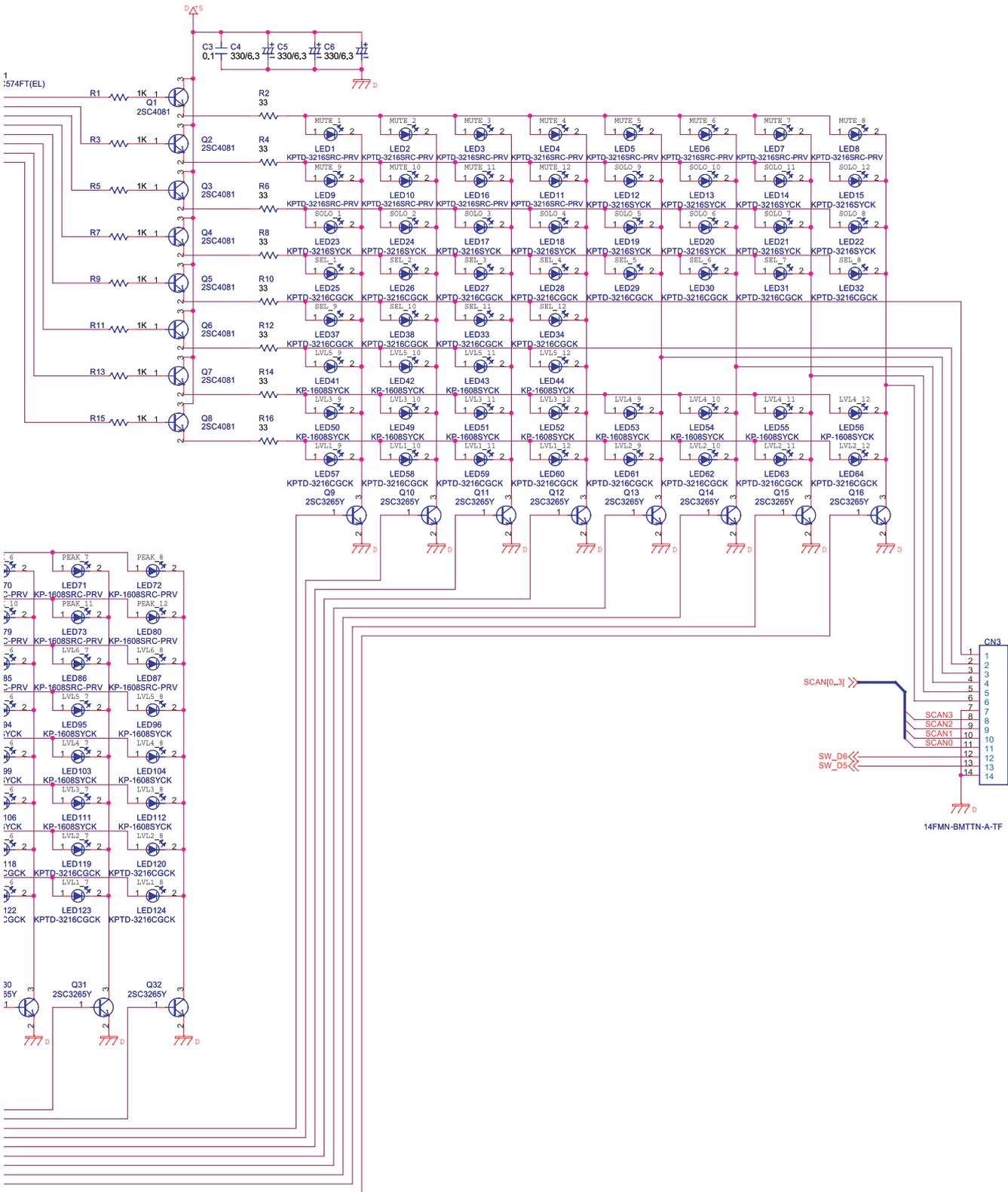
Circuit Board (Panel A Board)



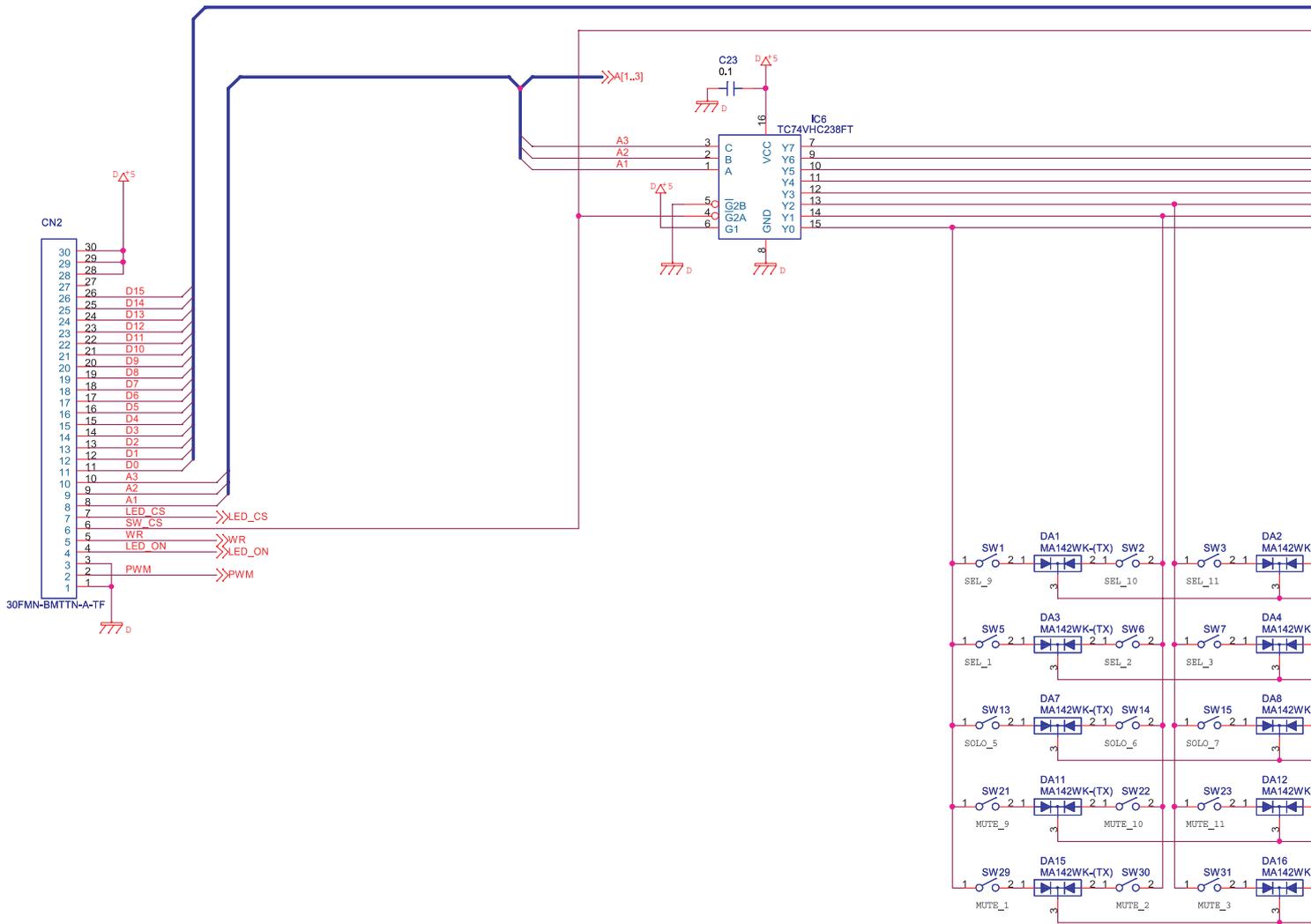


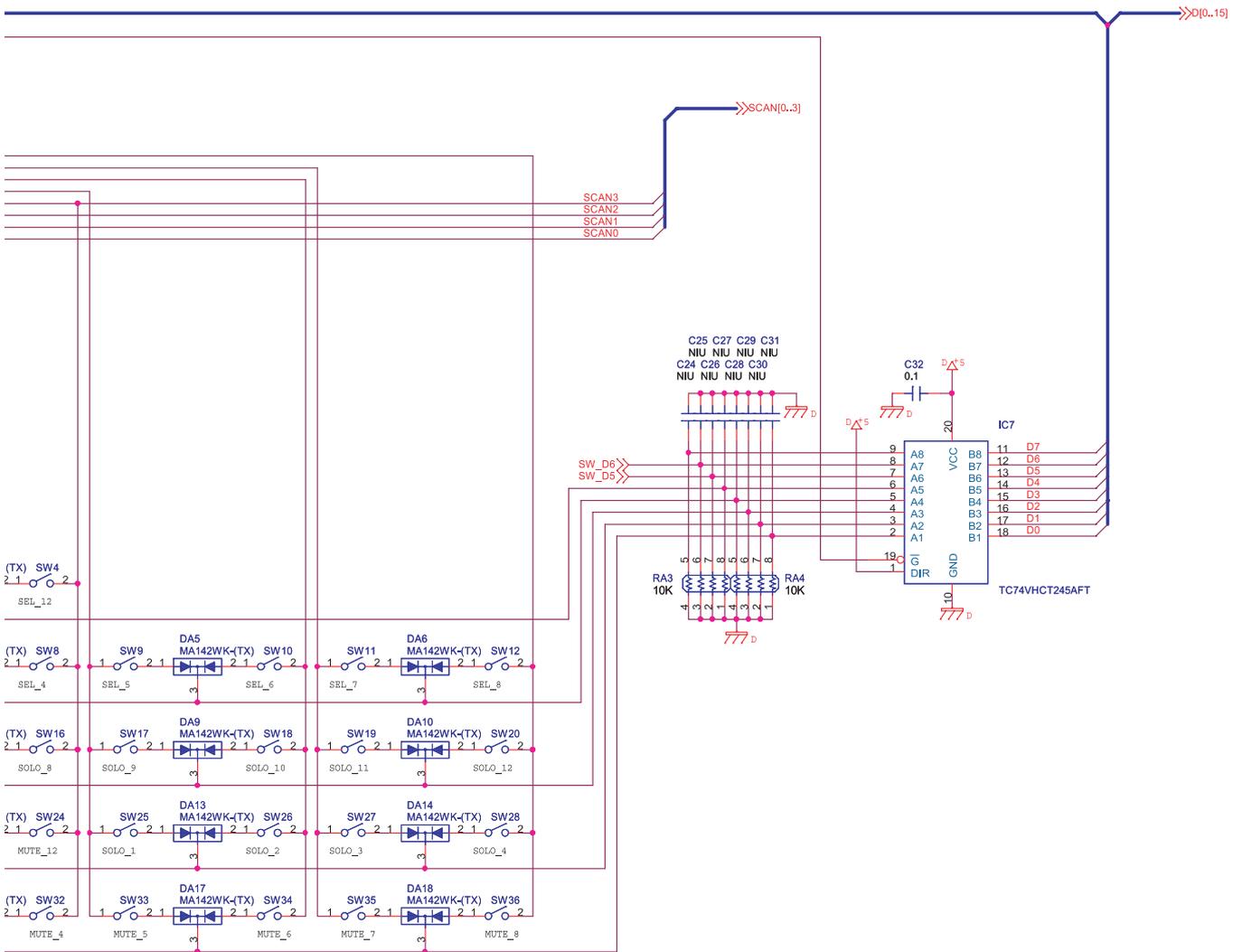
Circuit Diagram (Panel A Board: 1/2)



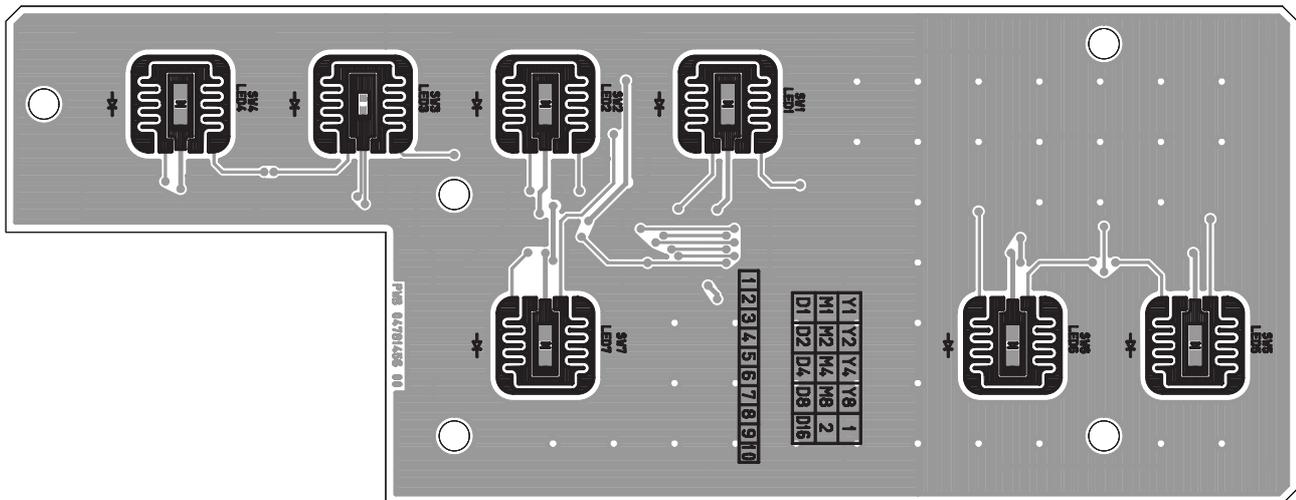
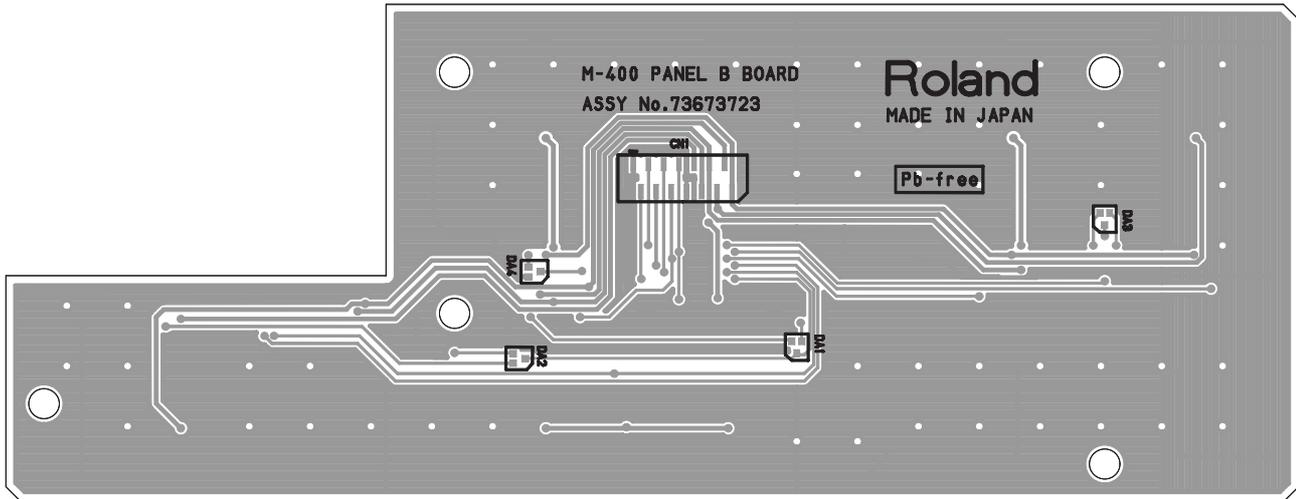


Circuit Diagram (Panel A Board: 2/2)

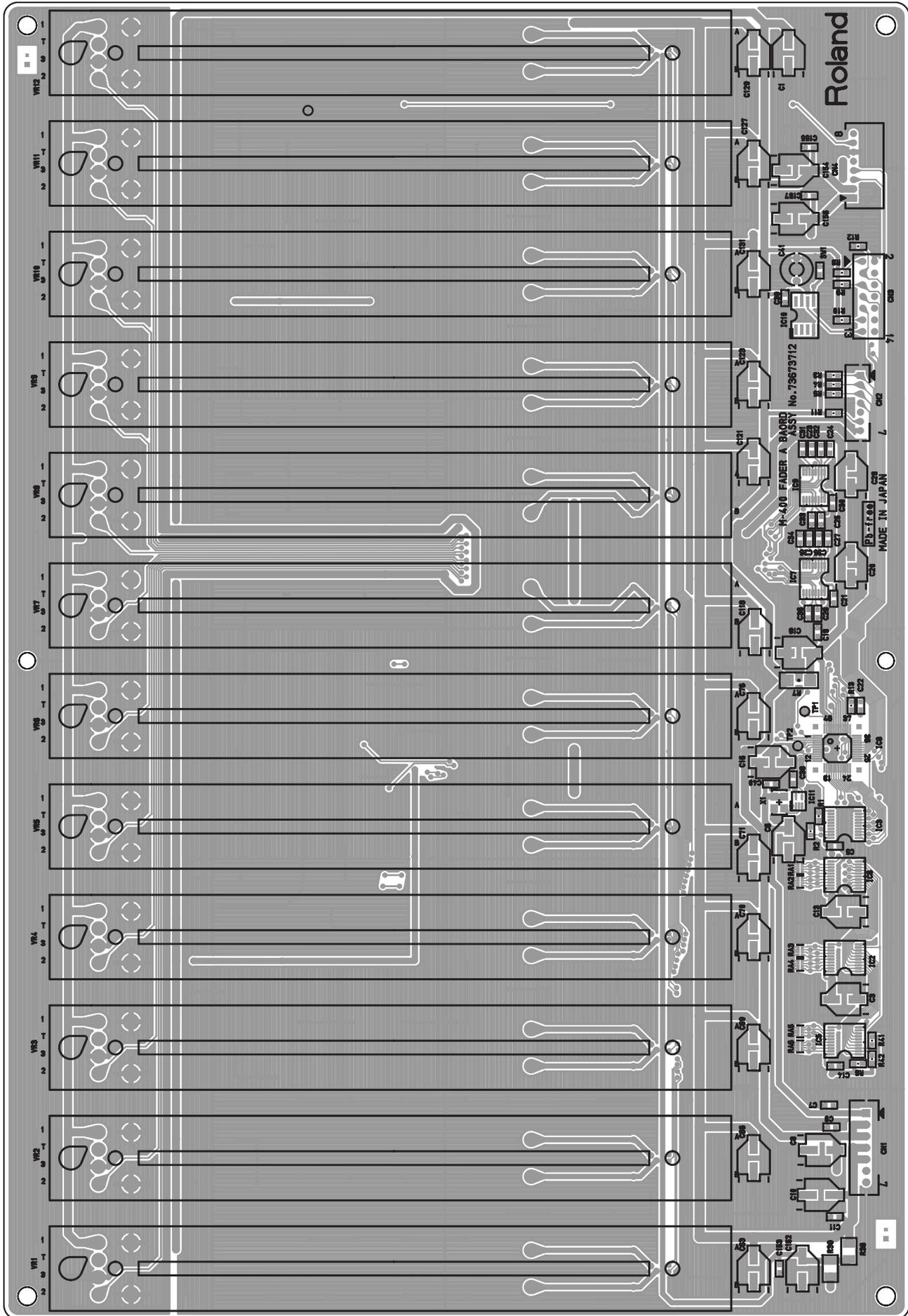


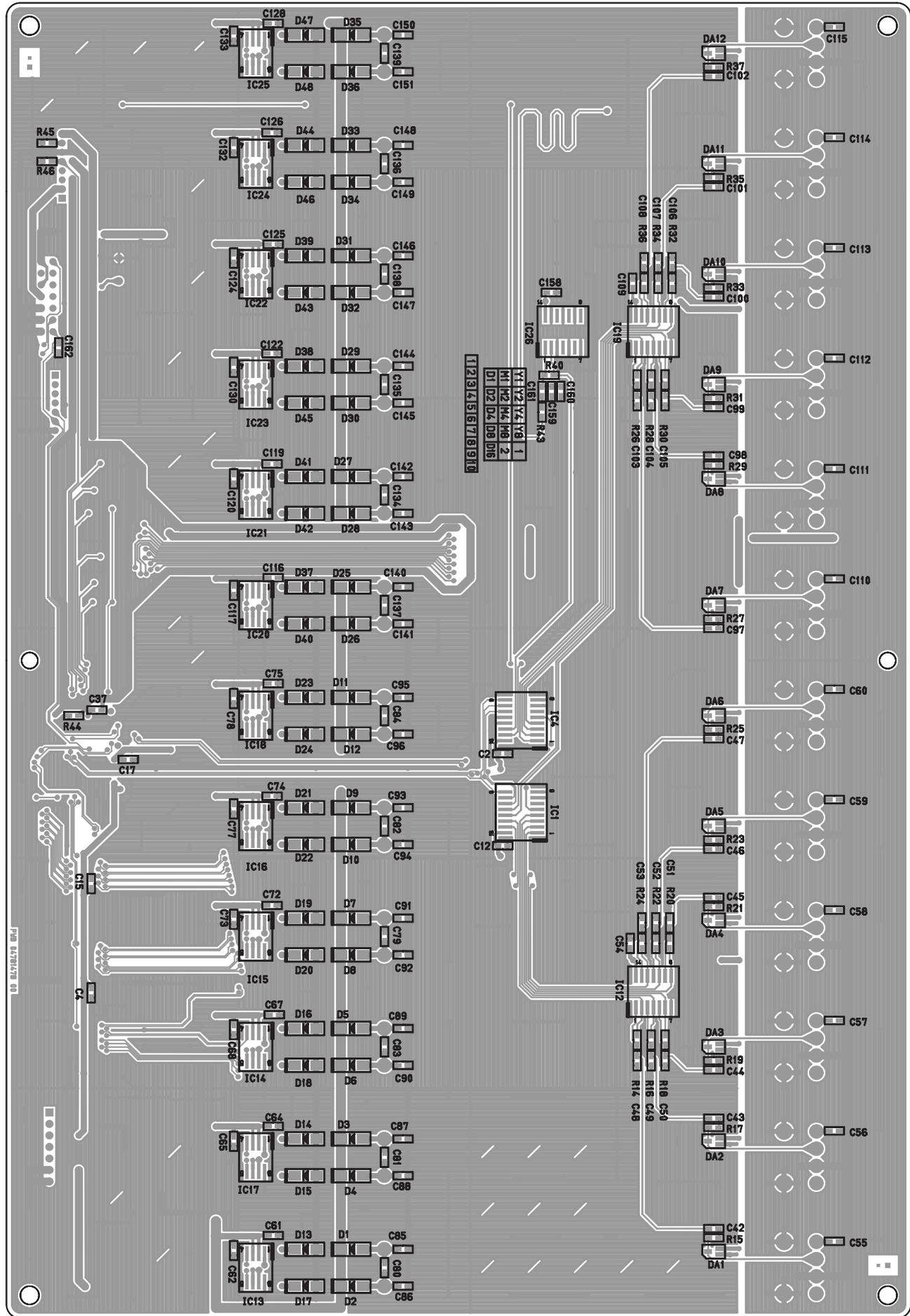


Circuit Board (Panel B Board)



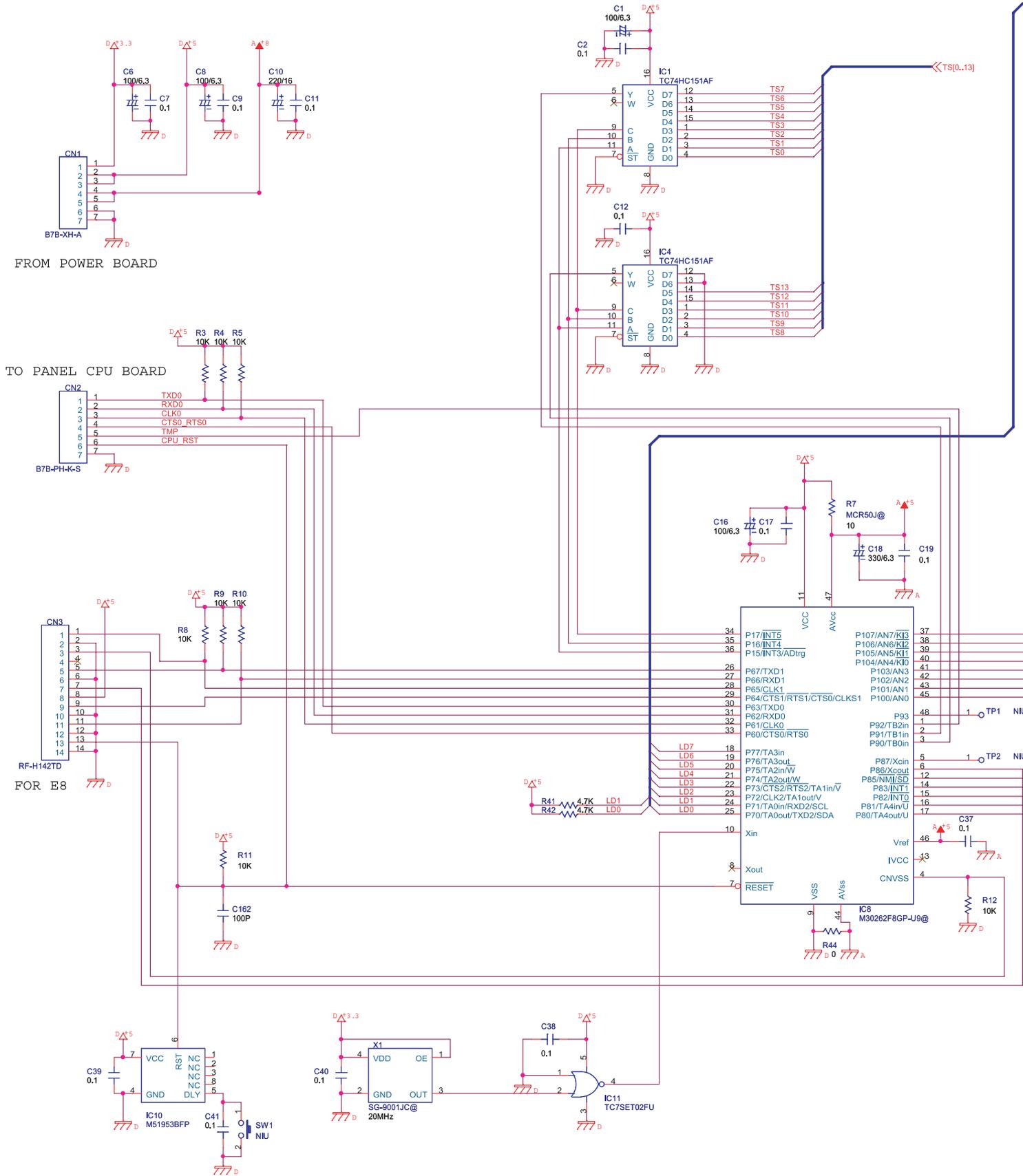
Circuit Board (Fader A Board)

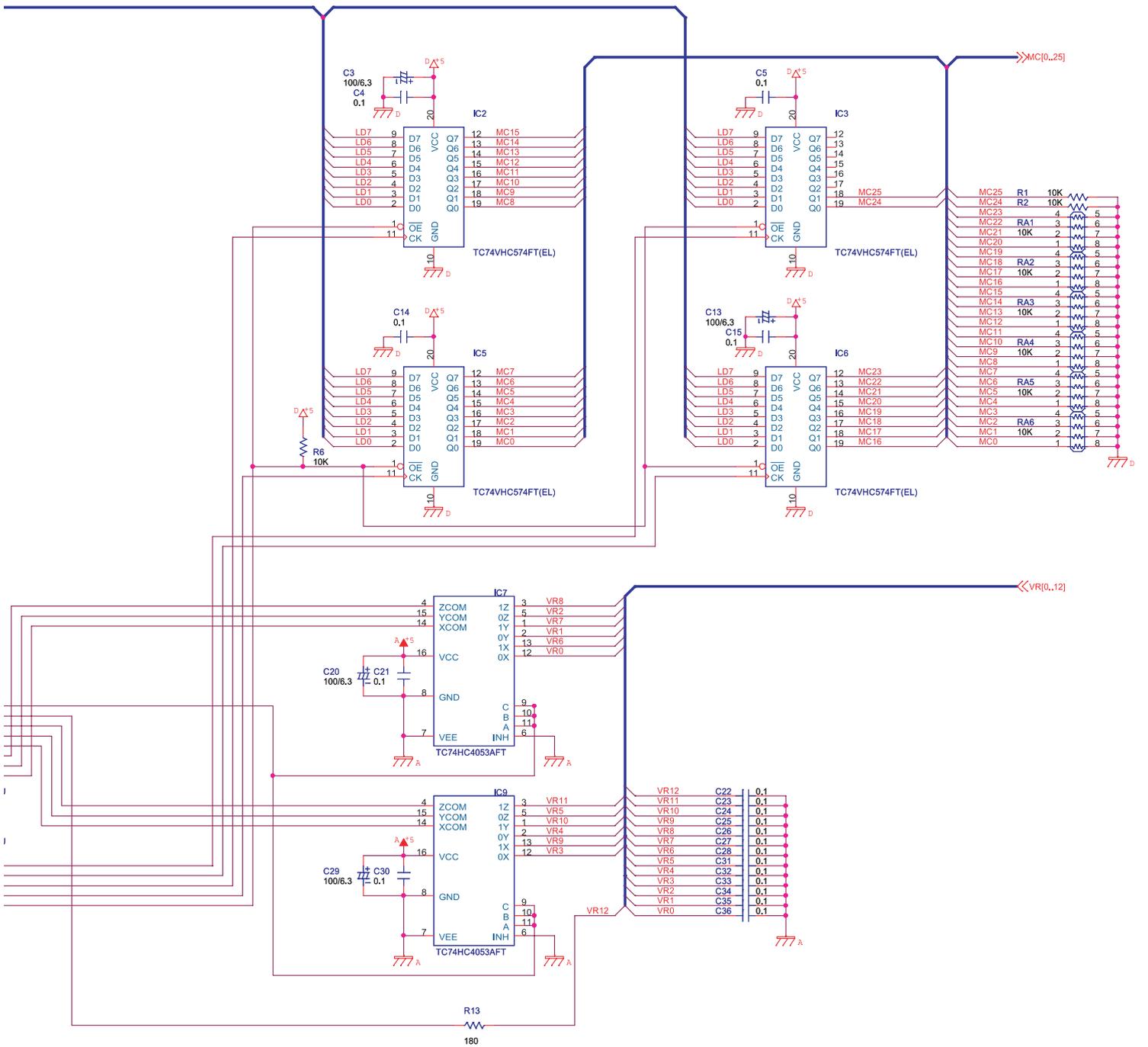




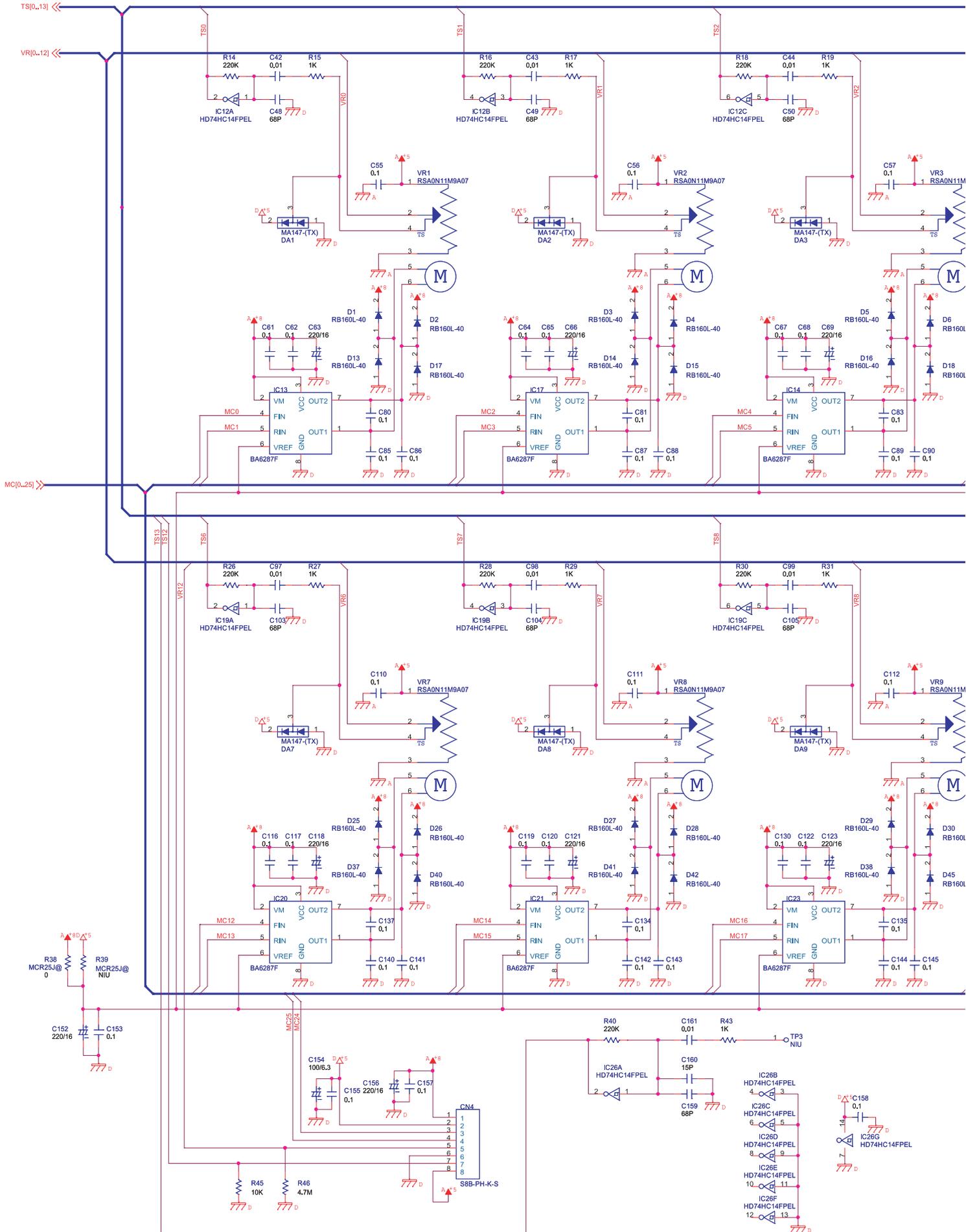
PCB 6478147M 01

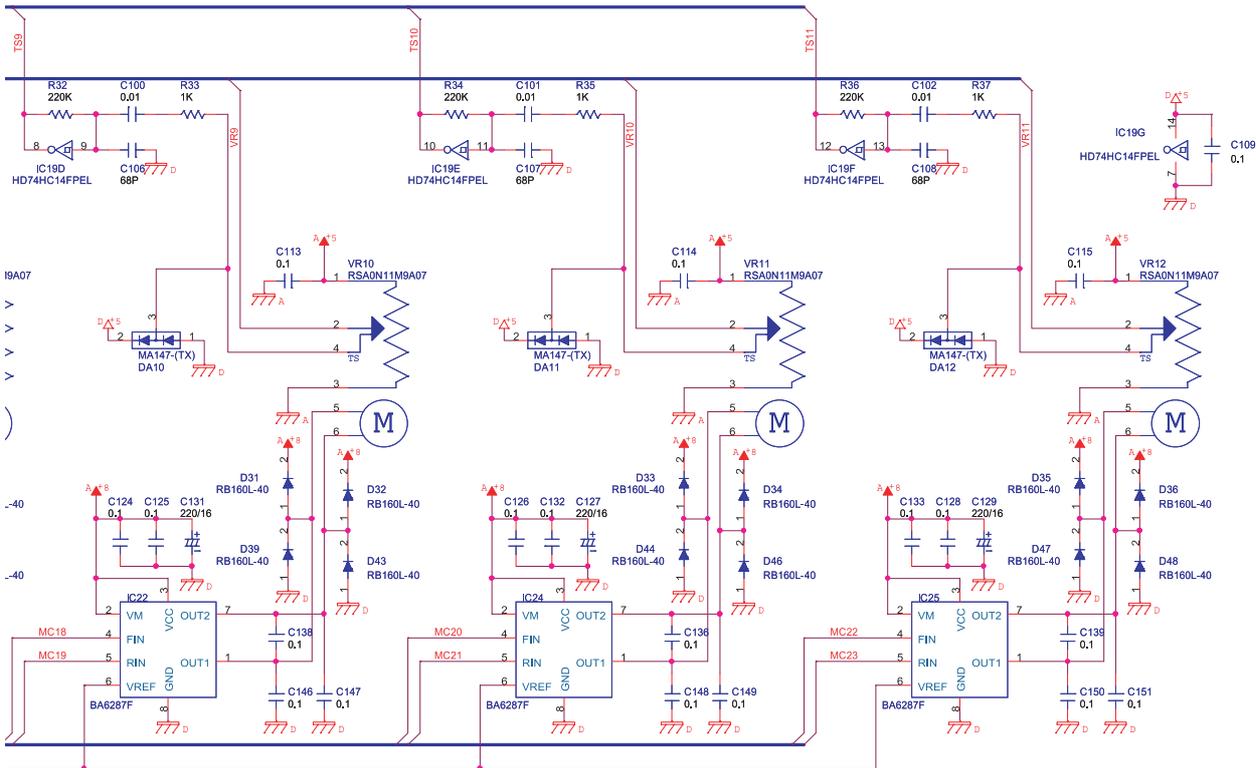
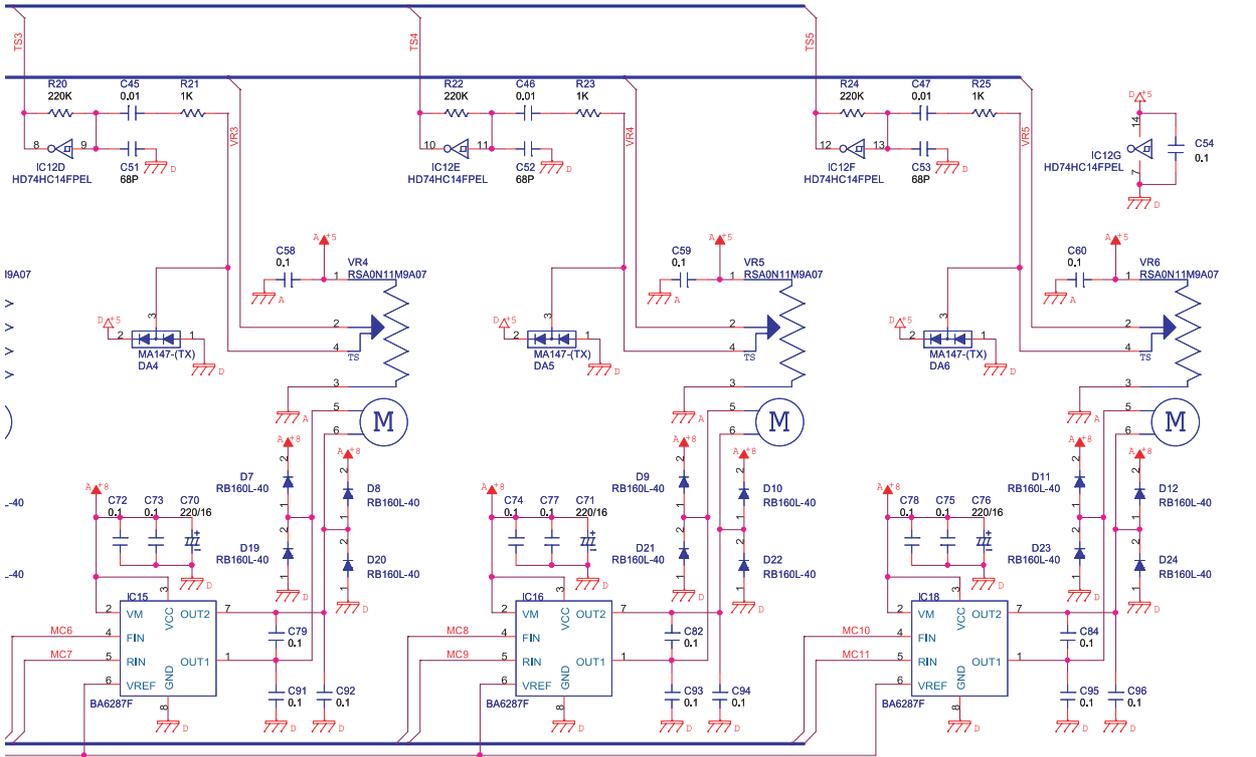
Circuit Diagram (Fader A Board: 1/2)



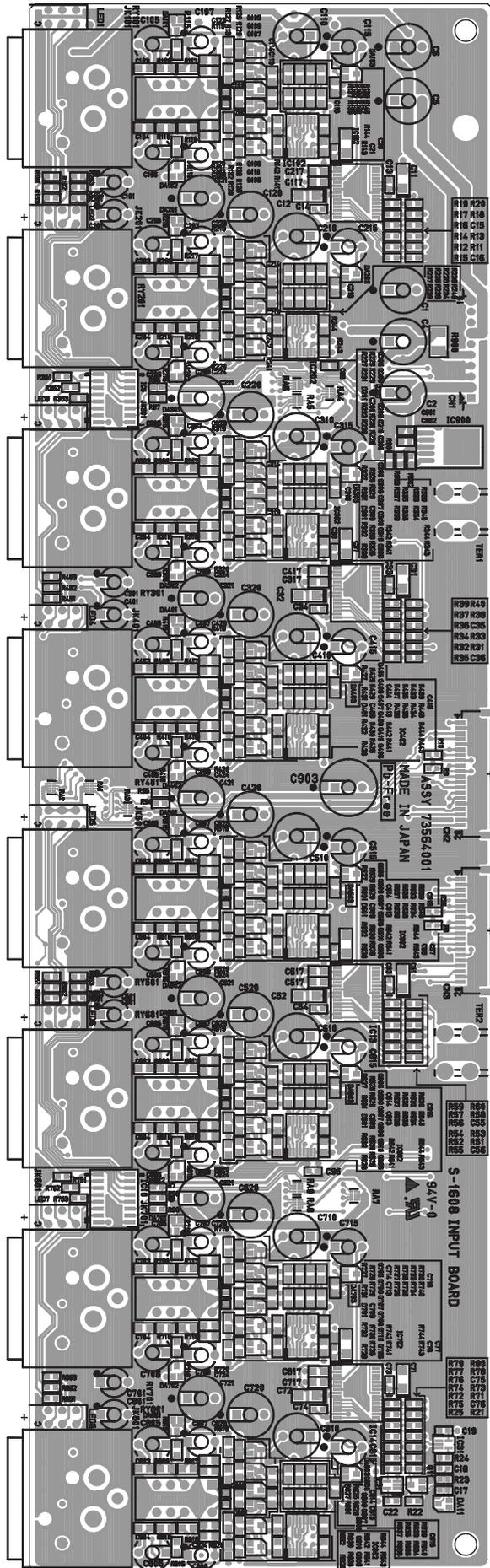


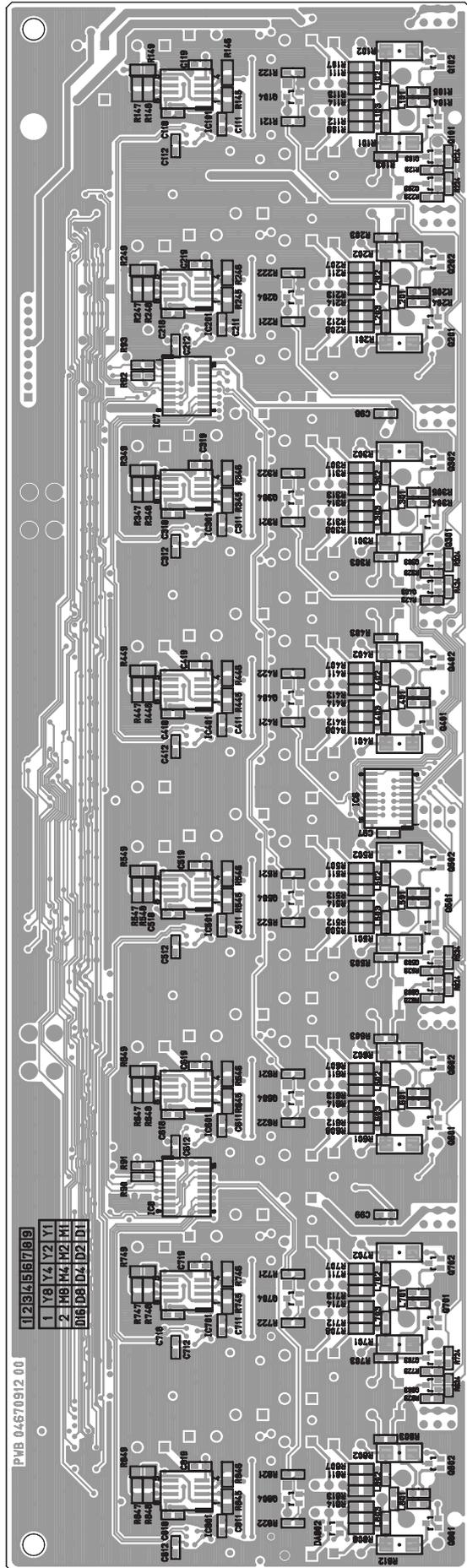
Circuit Diagram (Fader A Board: 2/2)



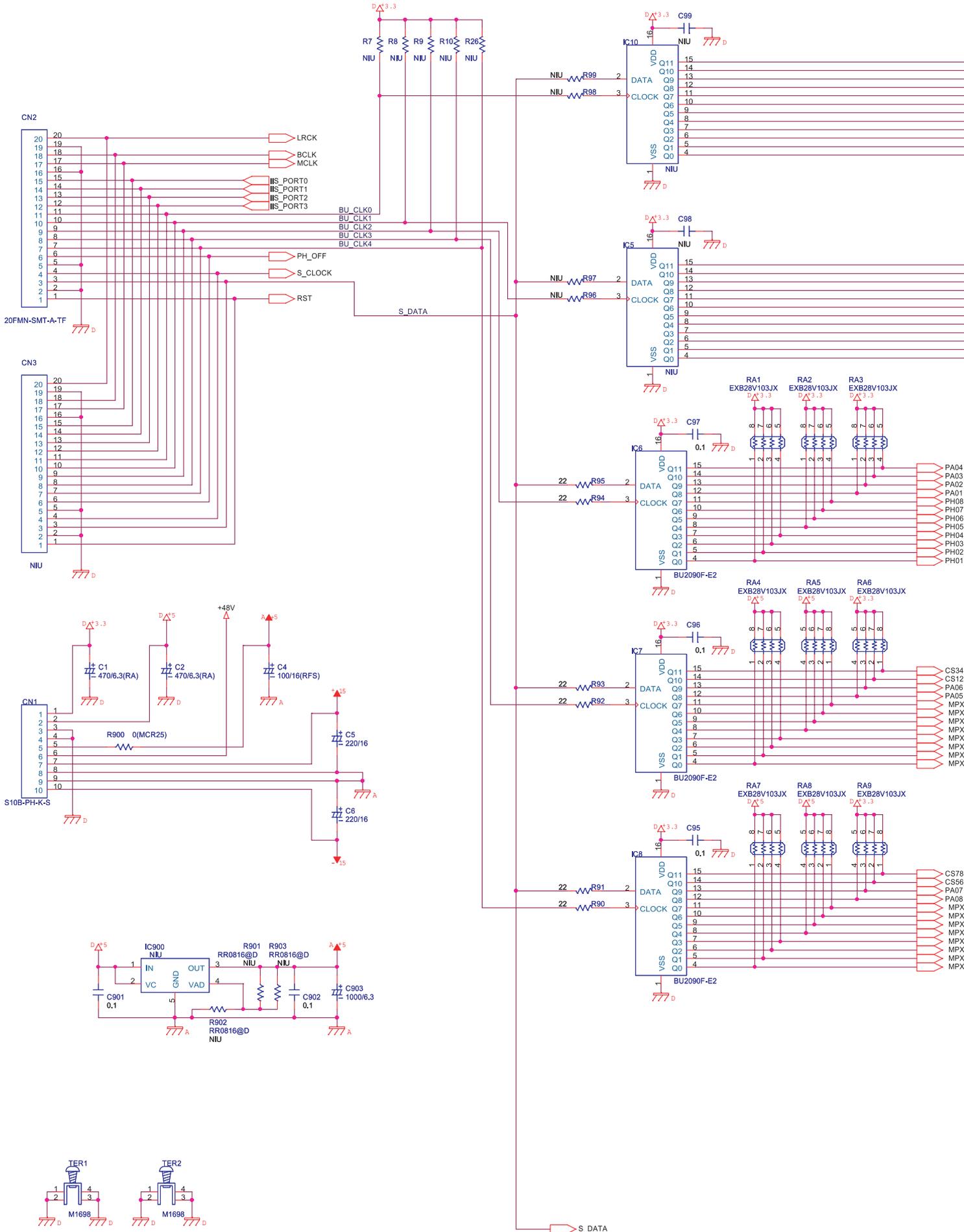


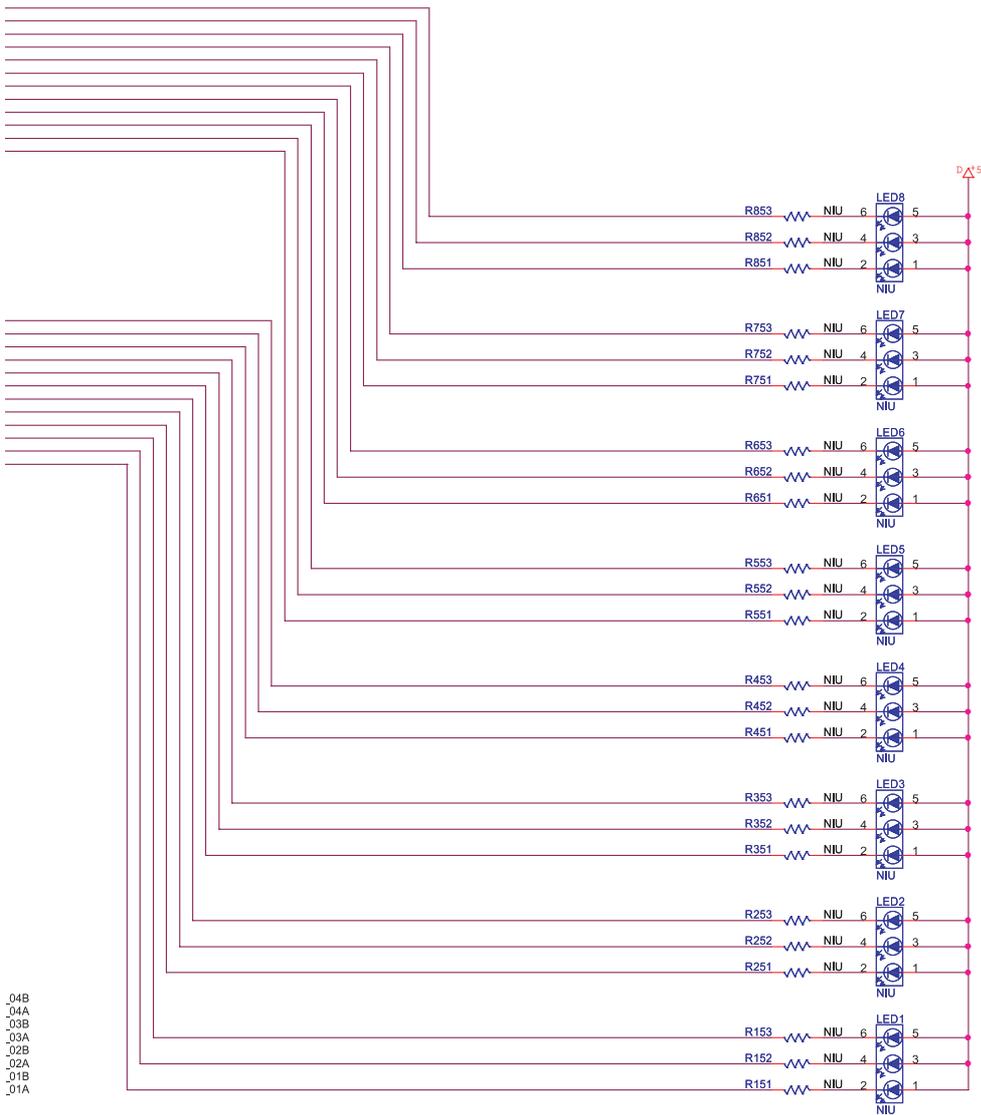
Circuit Board (Input Board)



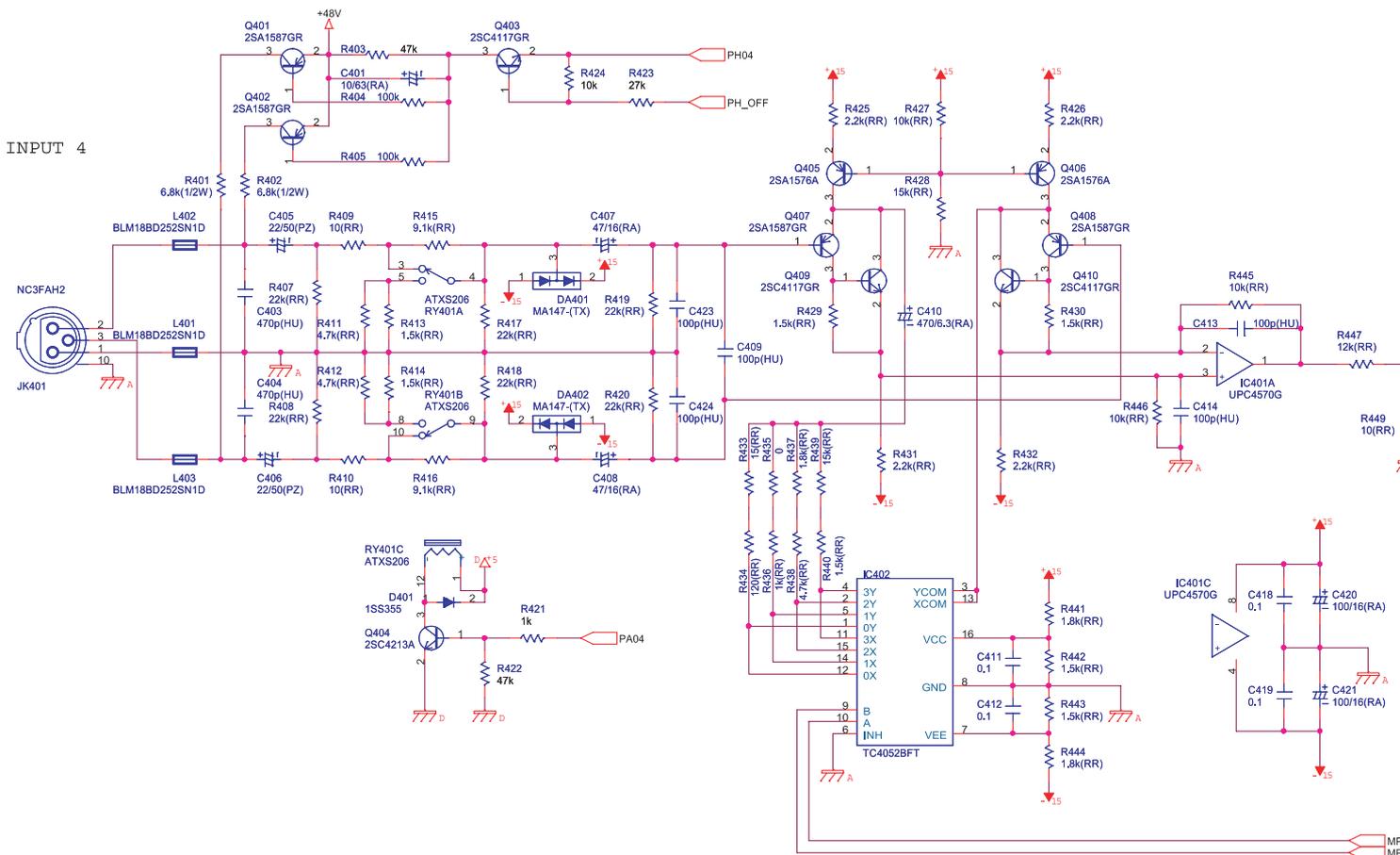
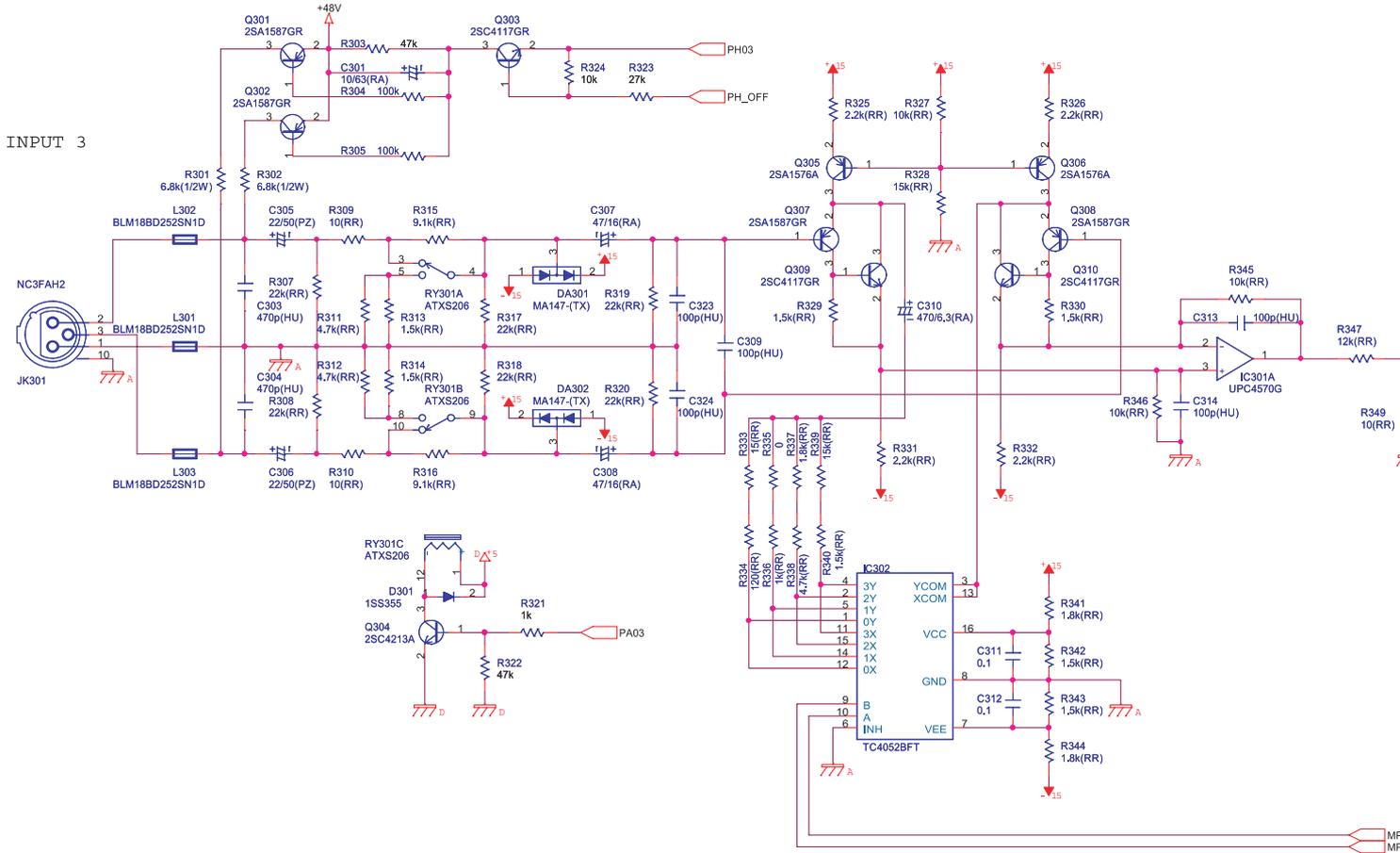


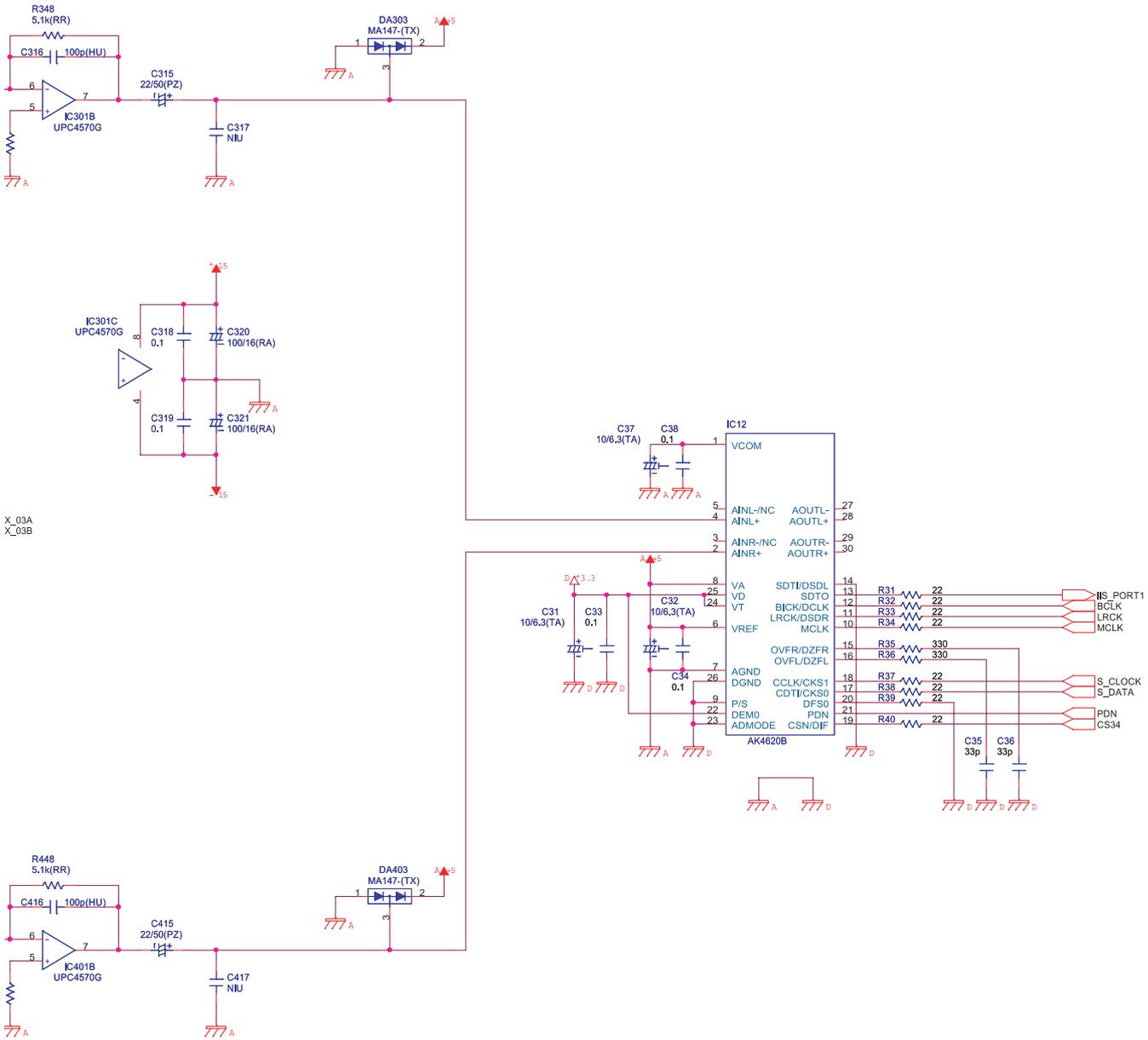
Circuit Diagram (Input Board: 1/5)





Circuit Diagram (Input Board: 2/5)

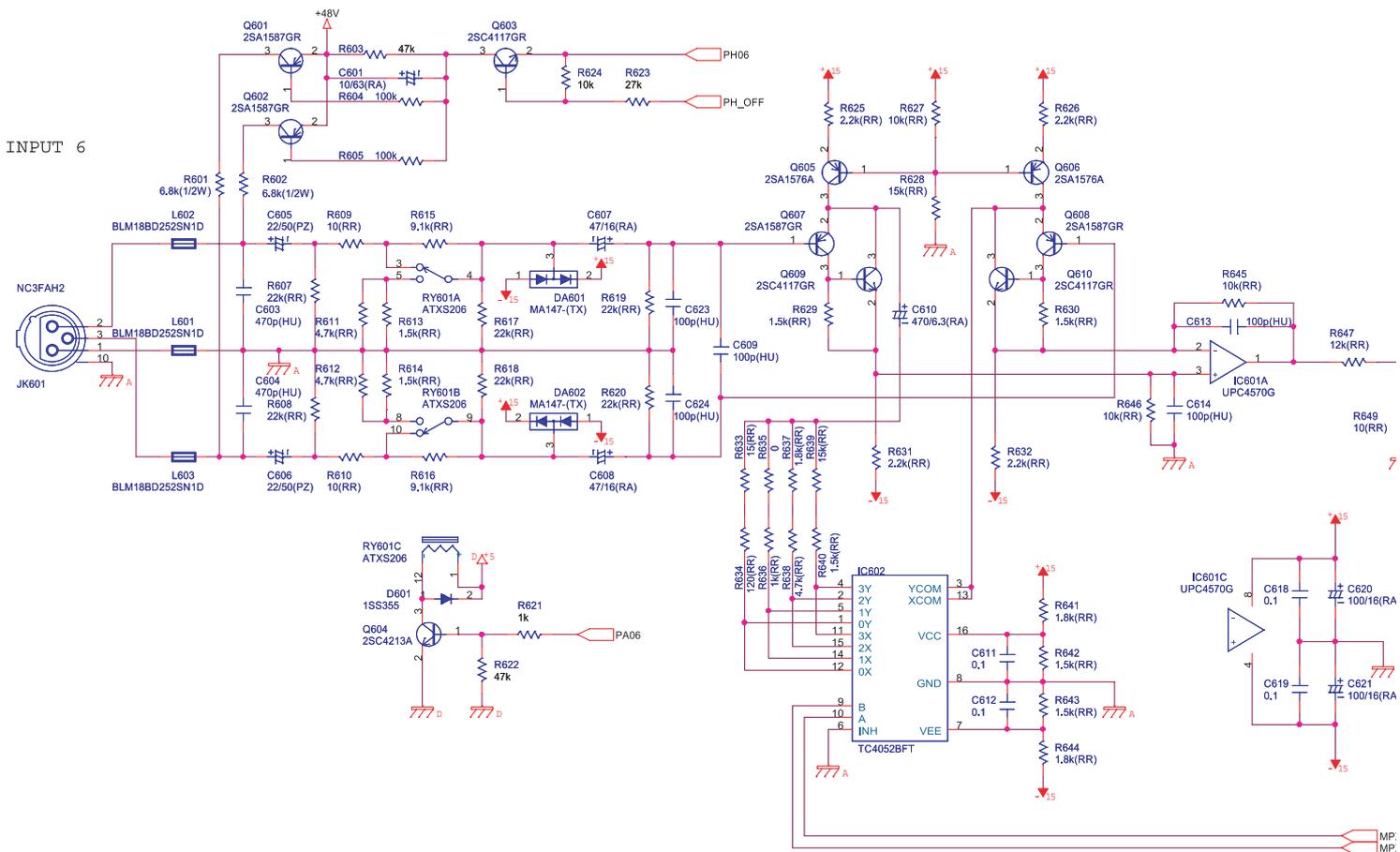
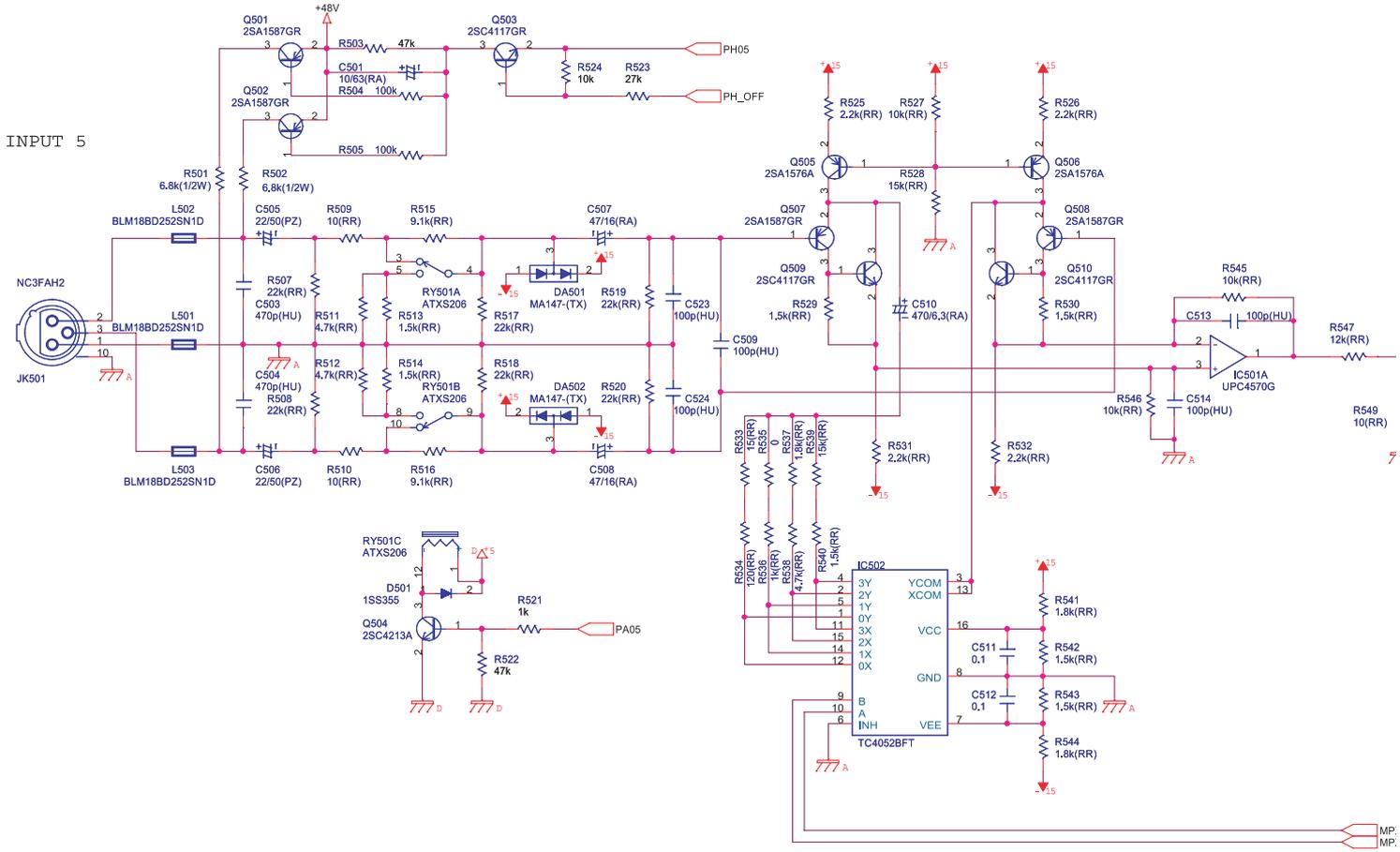


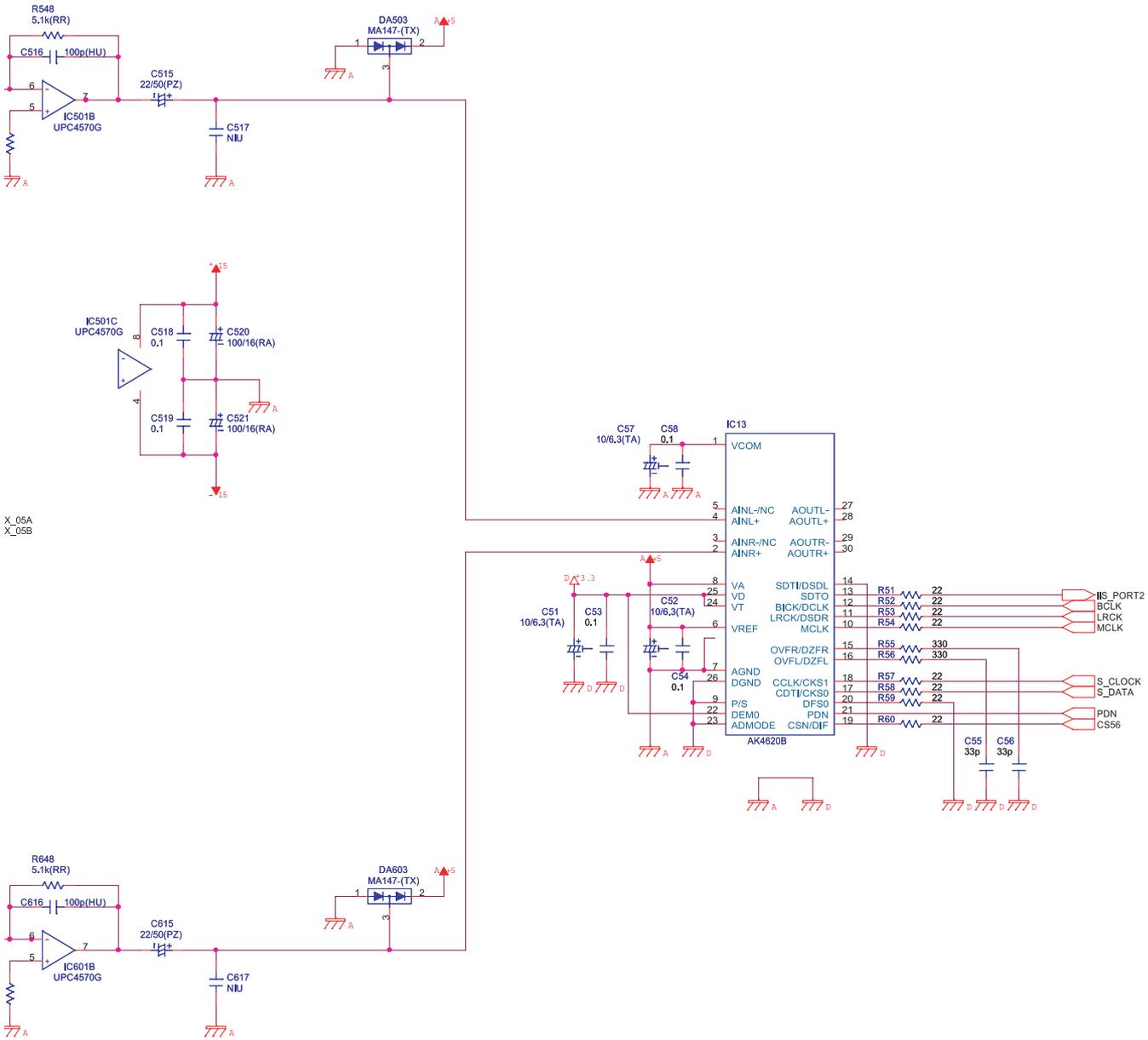


X_03A
X_03B

X_04A
X_04B

Circuit Diagram (Input Board: 3/5)

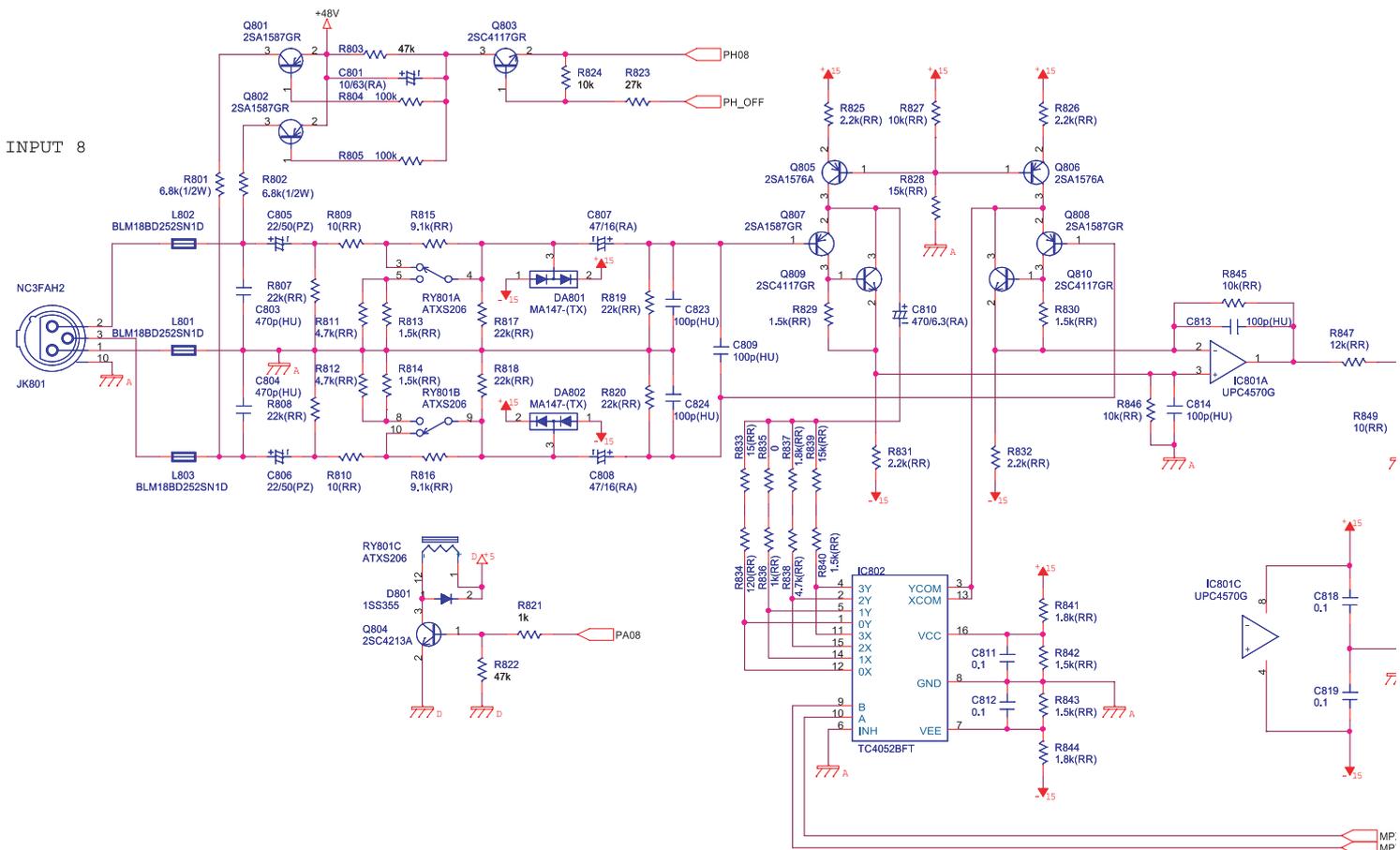
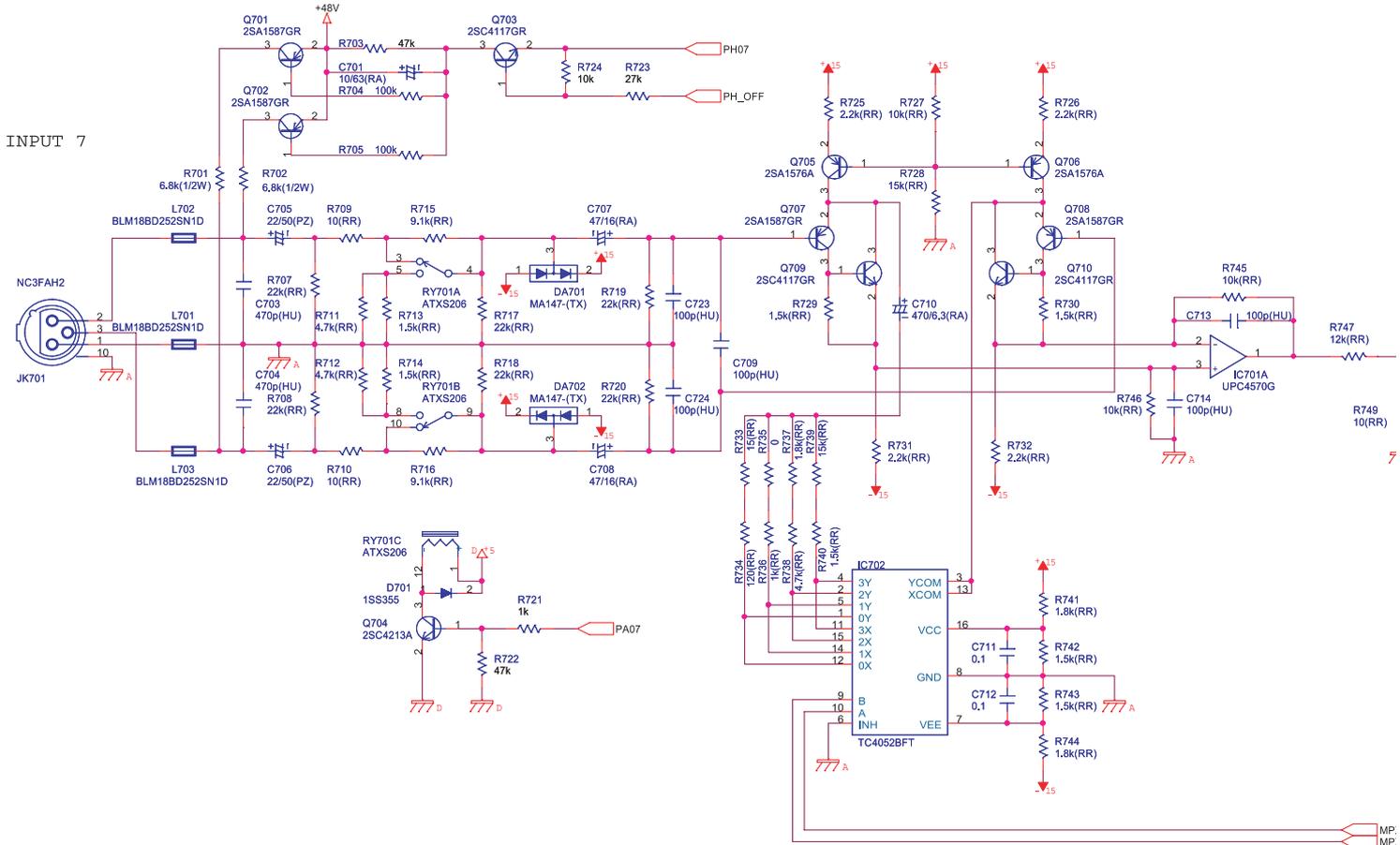


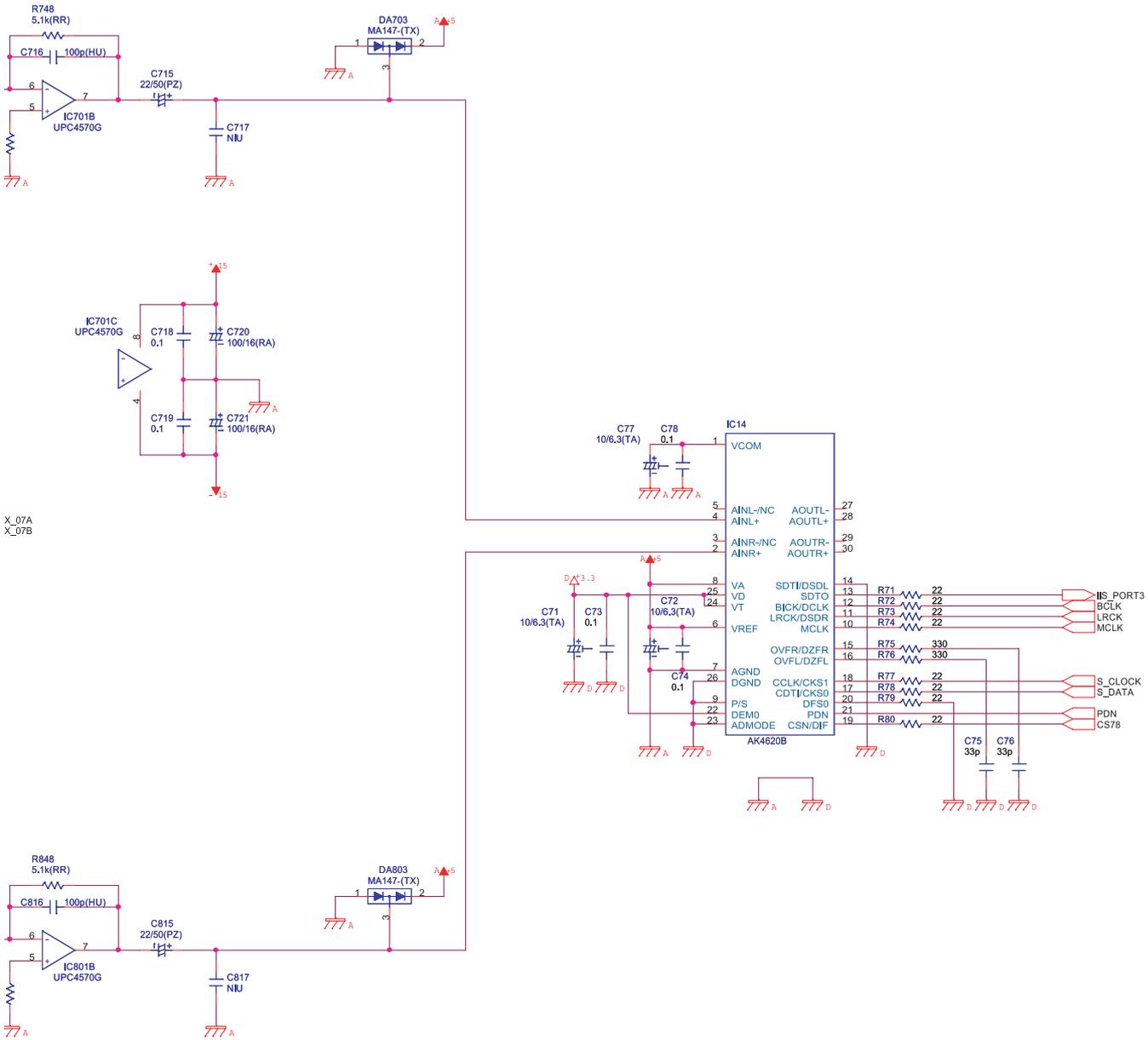


X_05A
X_05B

X_06A
X_06B

Circuit Diagram (Input Board: 4/5)

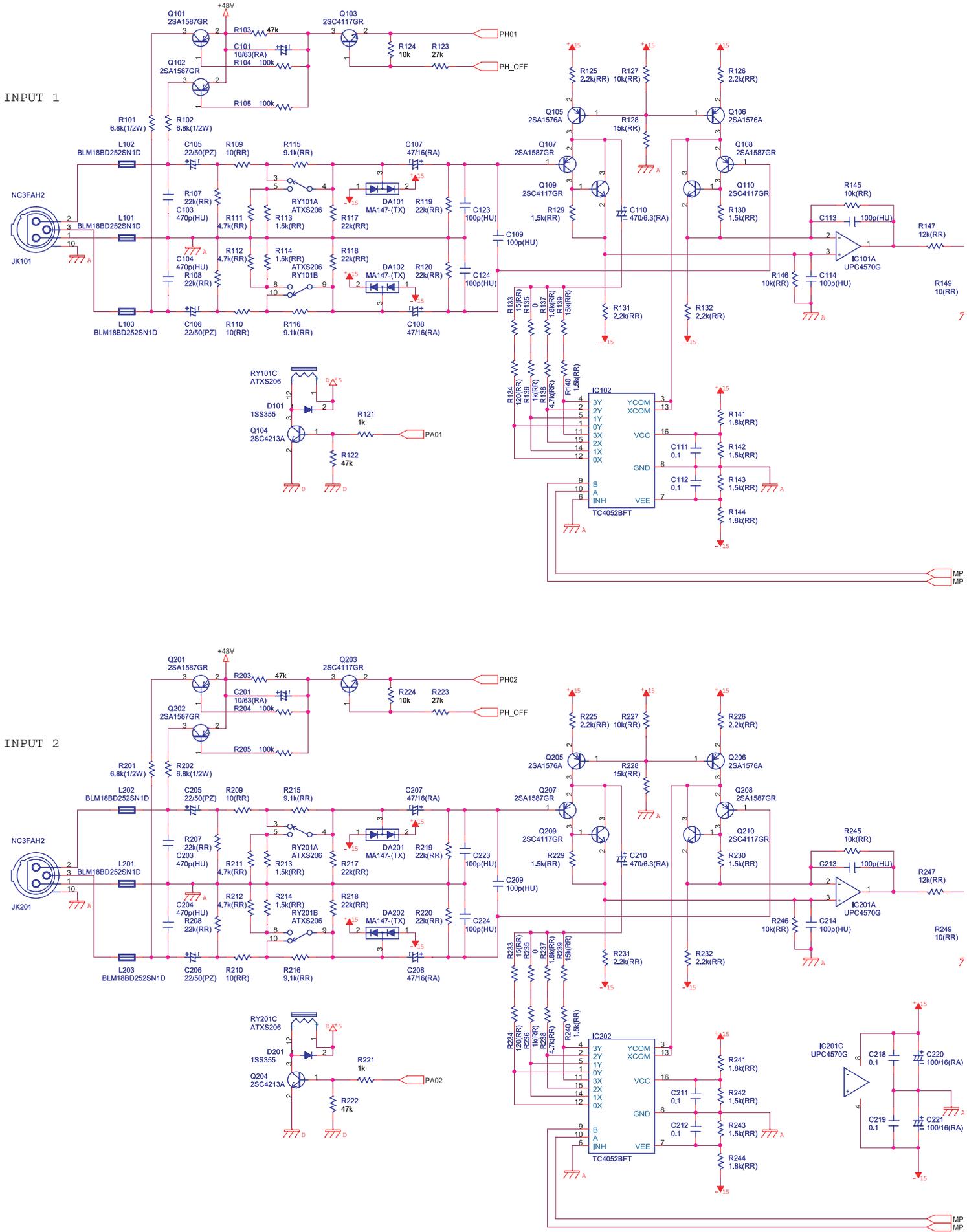


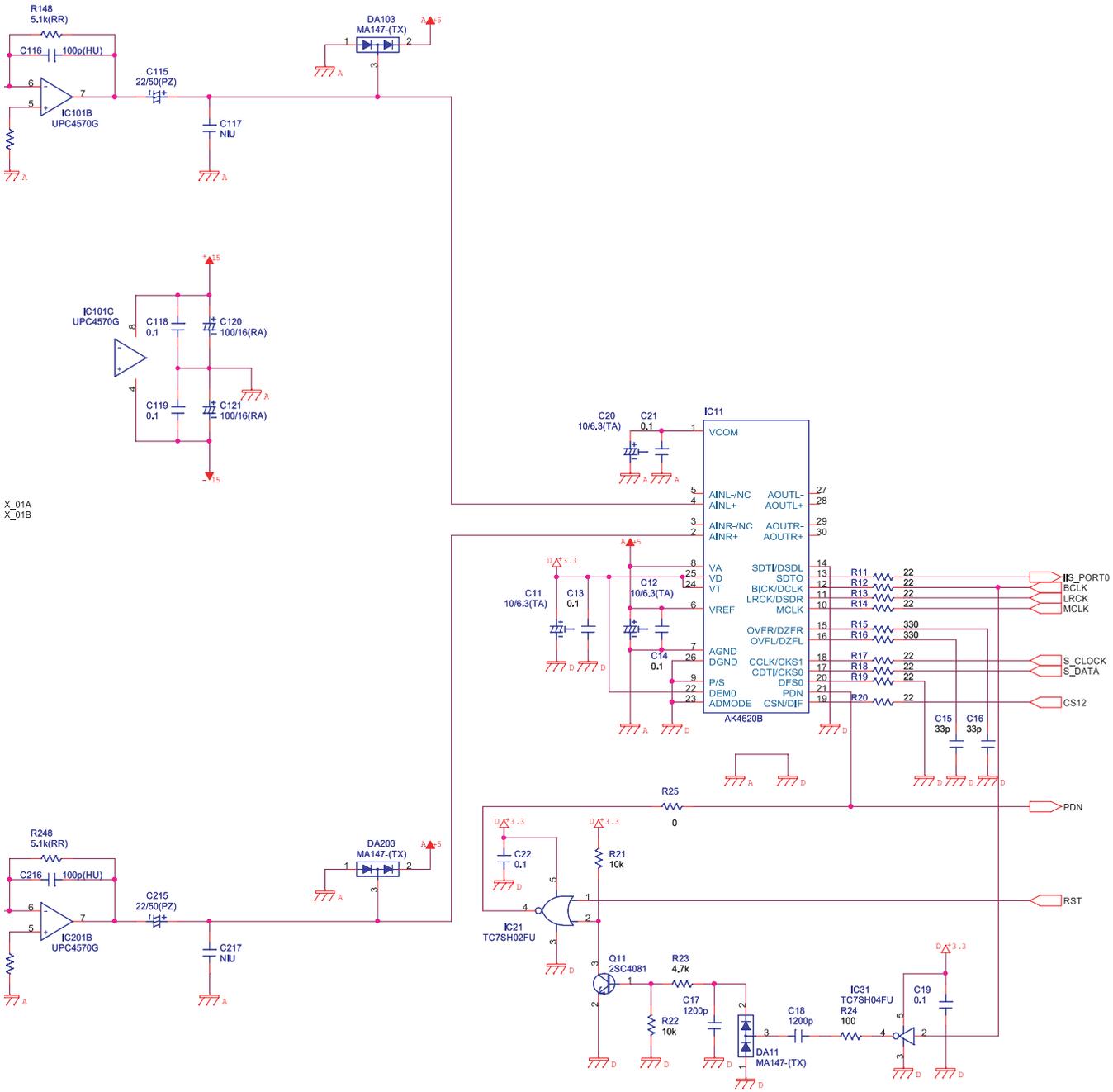


X_07A
X_07B

X_08A
X_08B

Circuit Diagram (Input Board: 5/5)

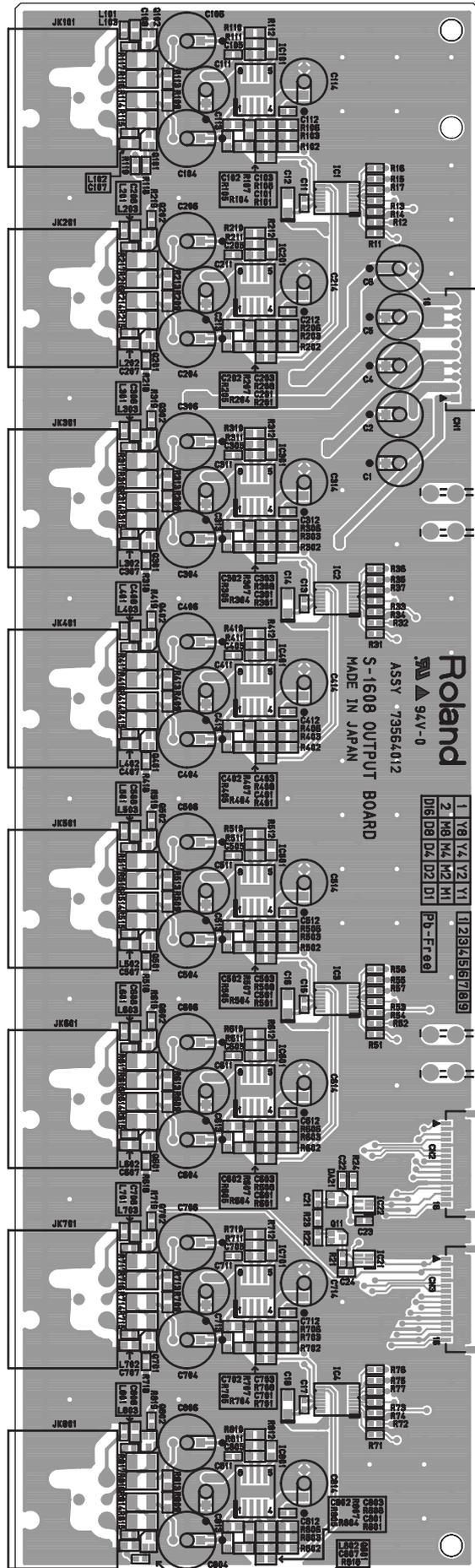


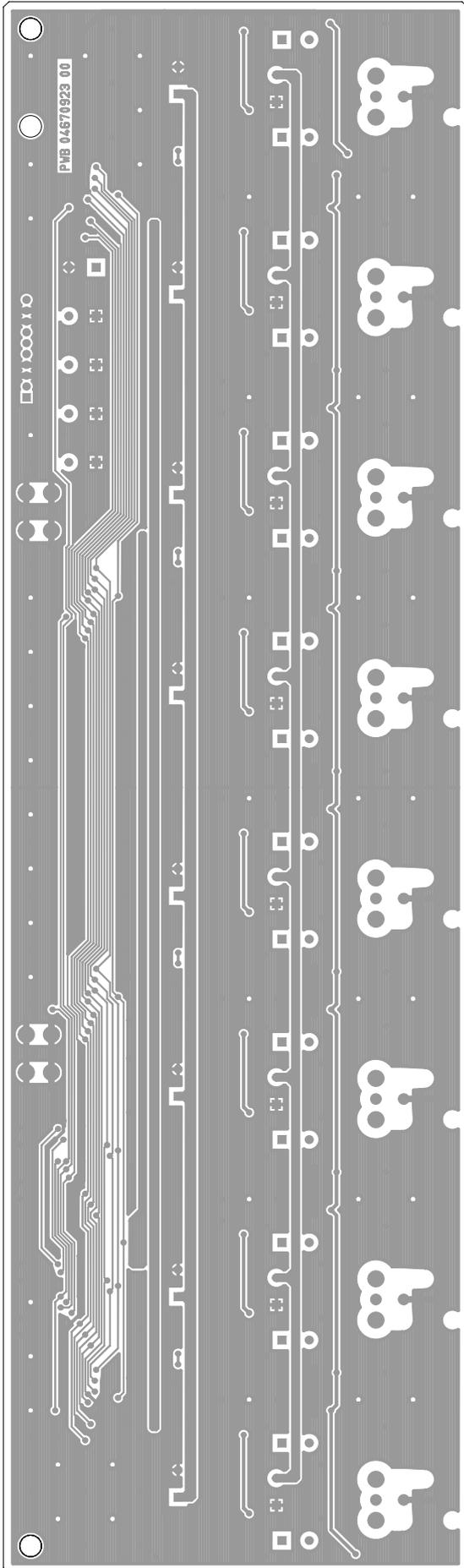


X_01A
X_01B

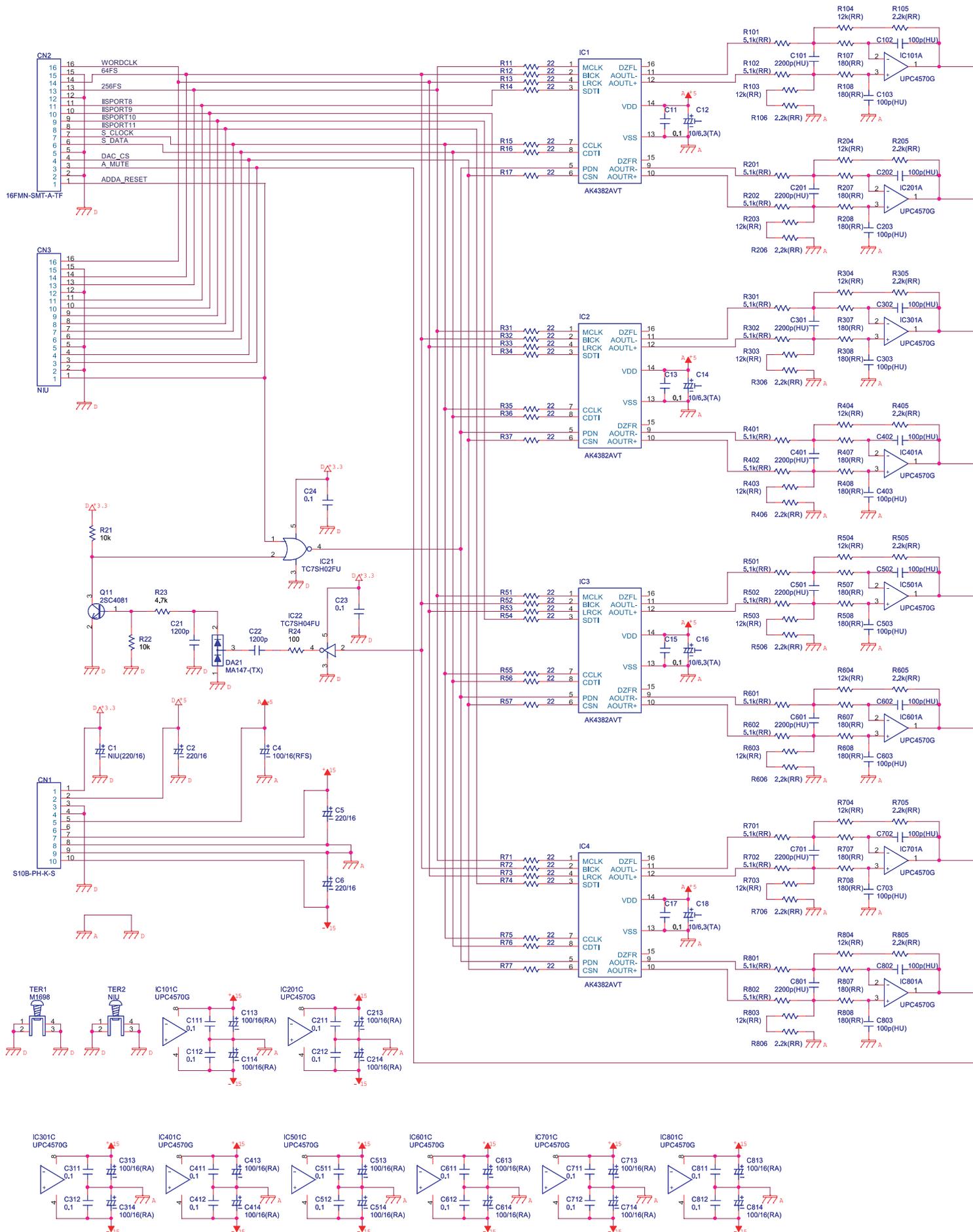
X_02A
X_02B

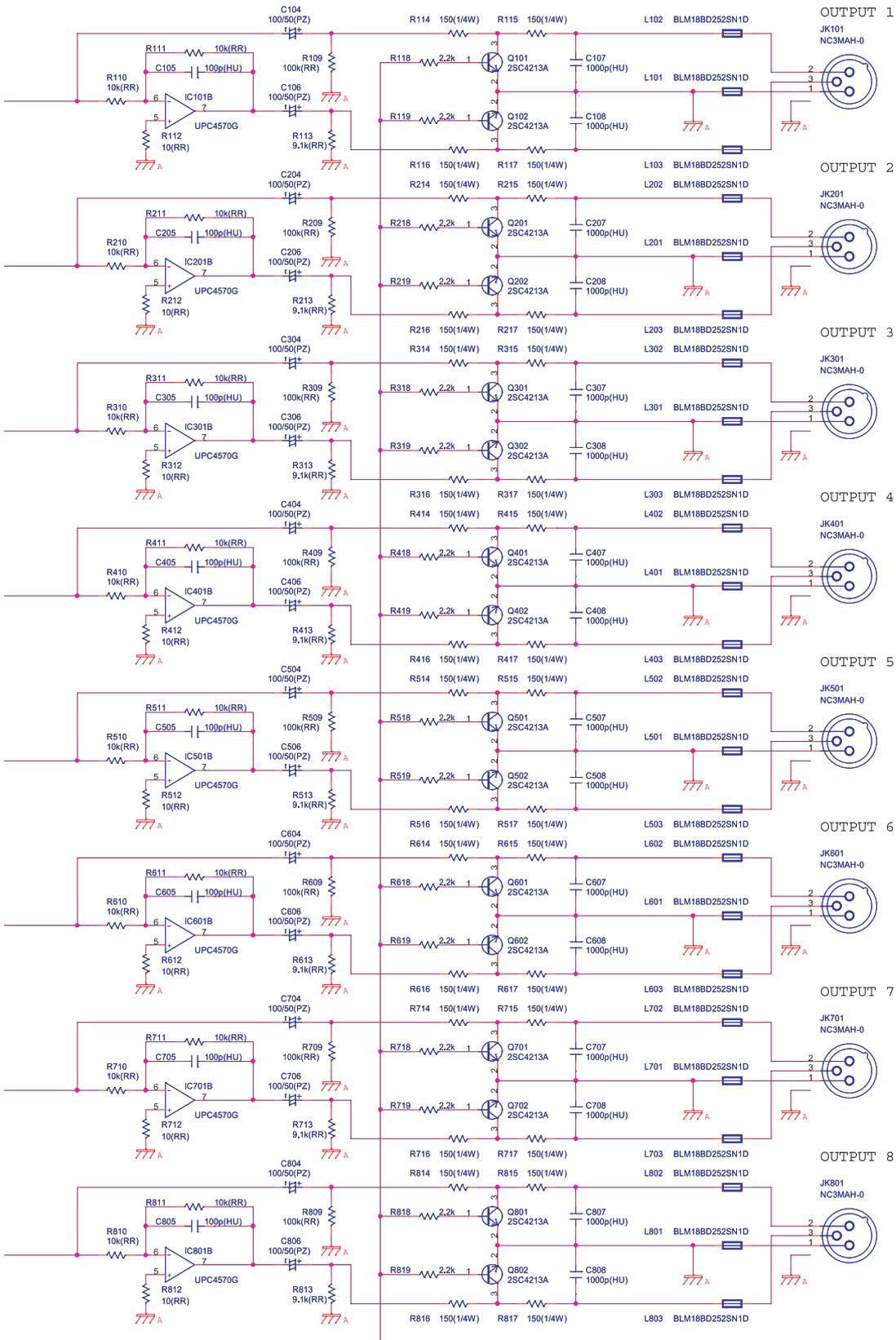
Circuit Board (Output Board)



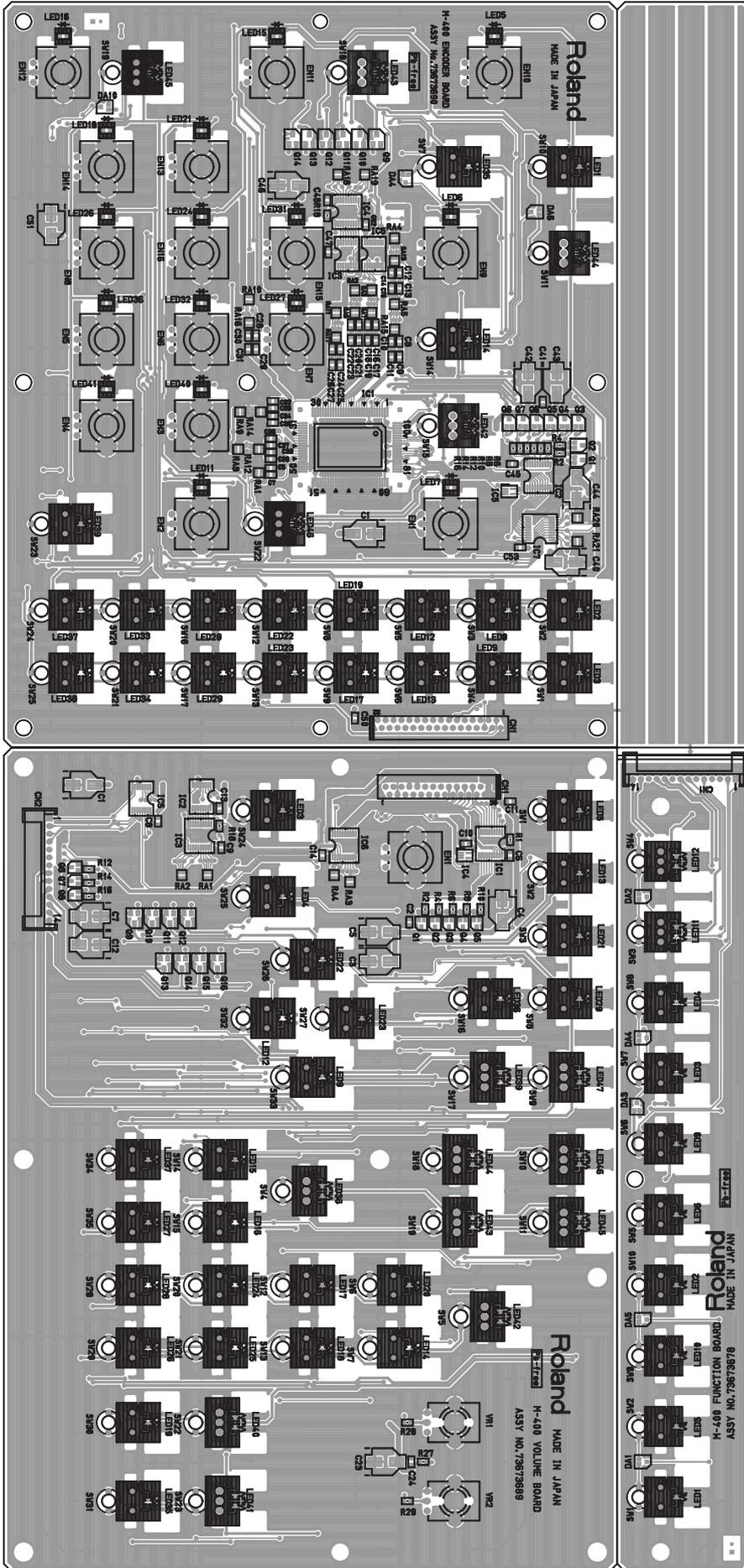


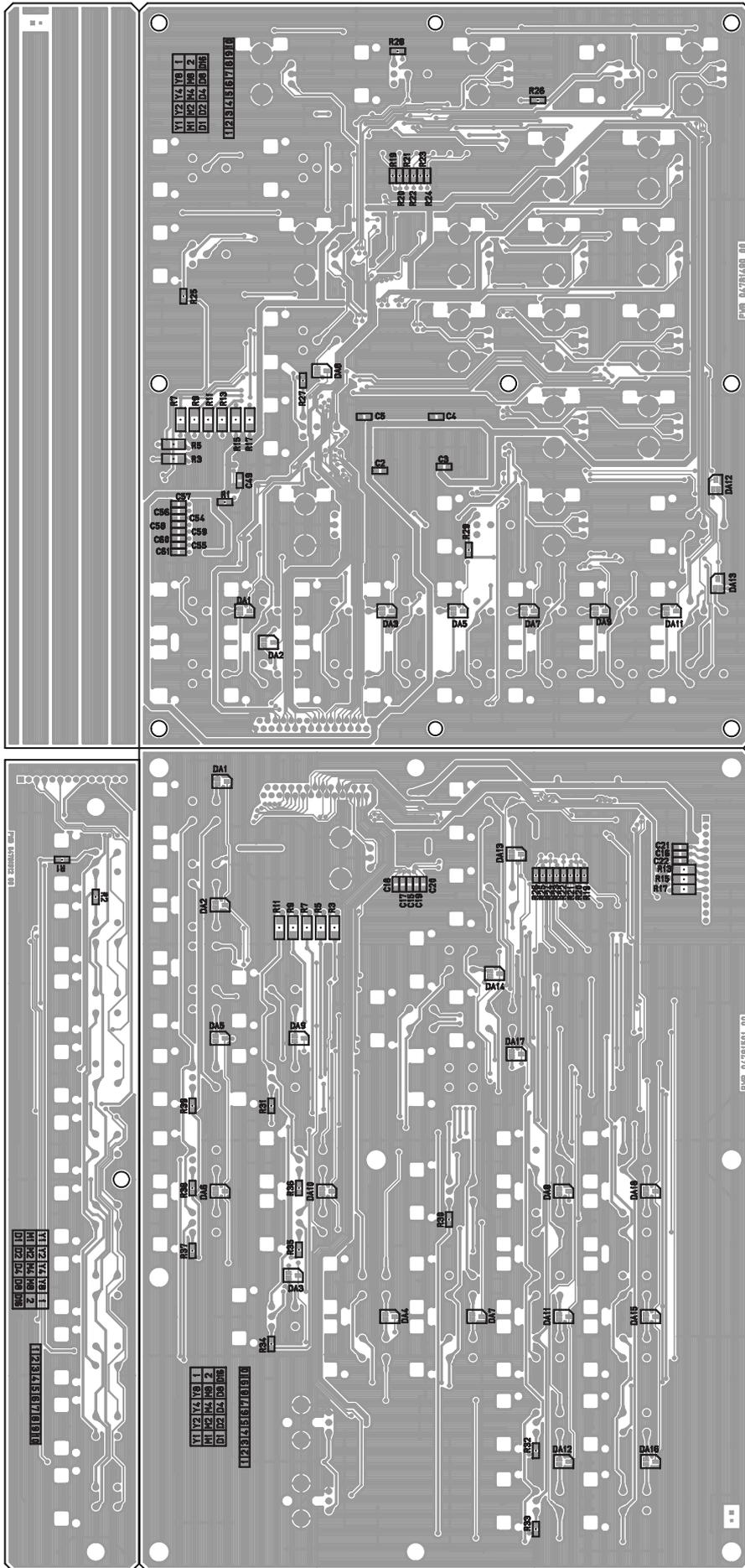
Circuit Diagram (Output Board)



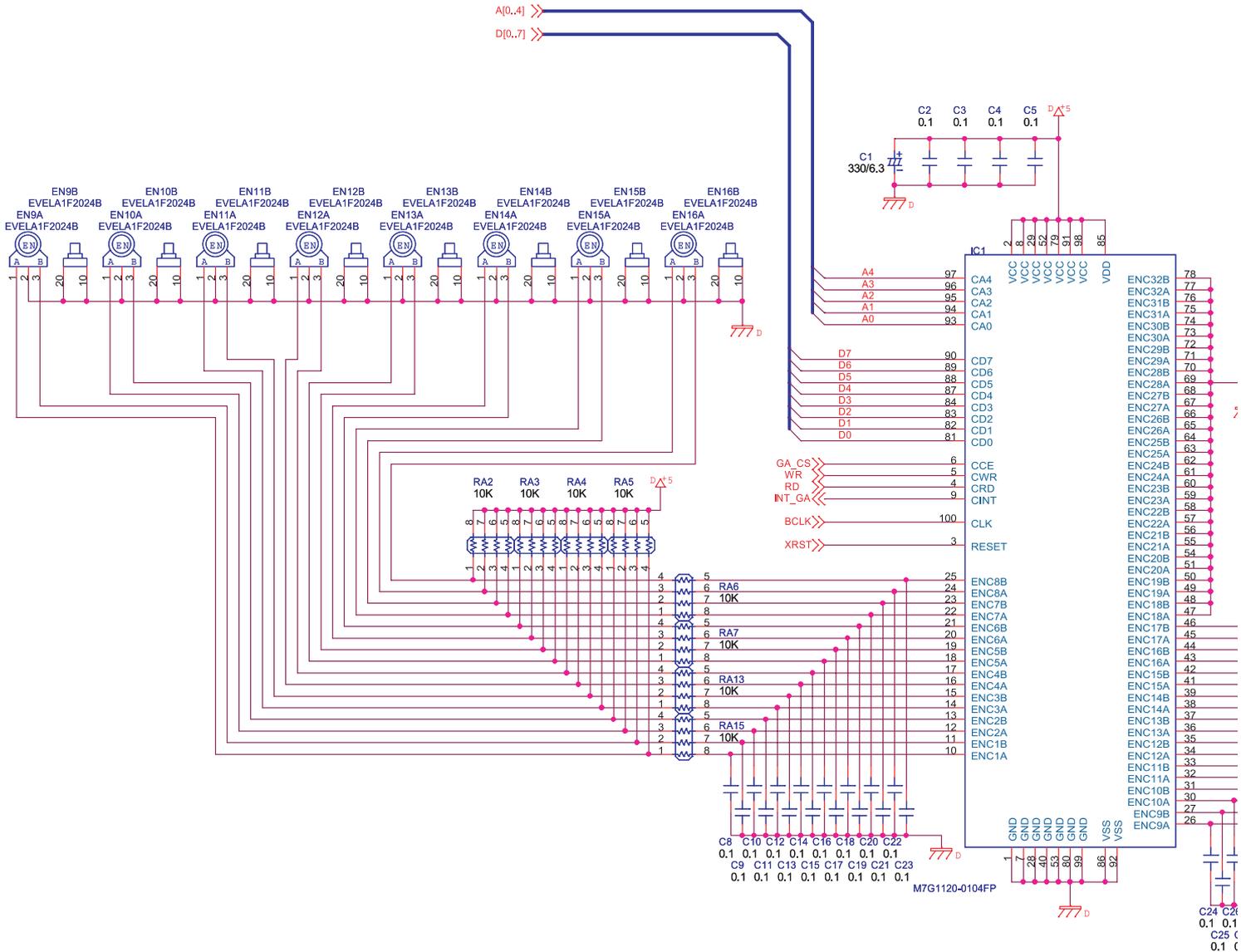


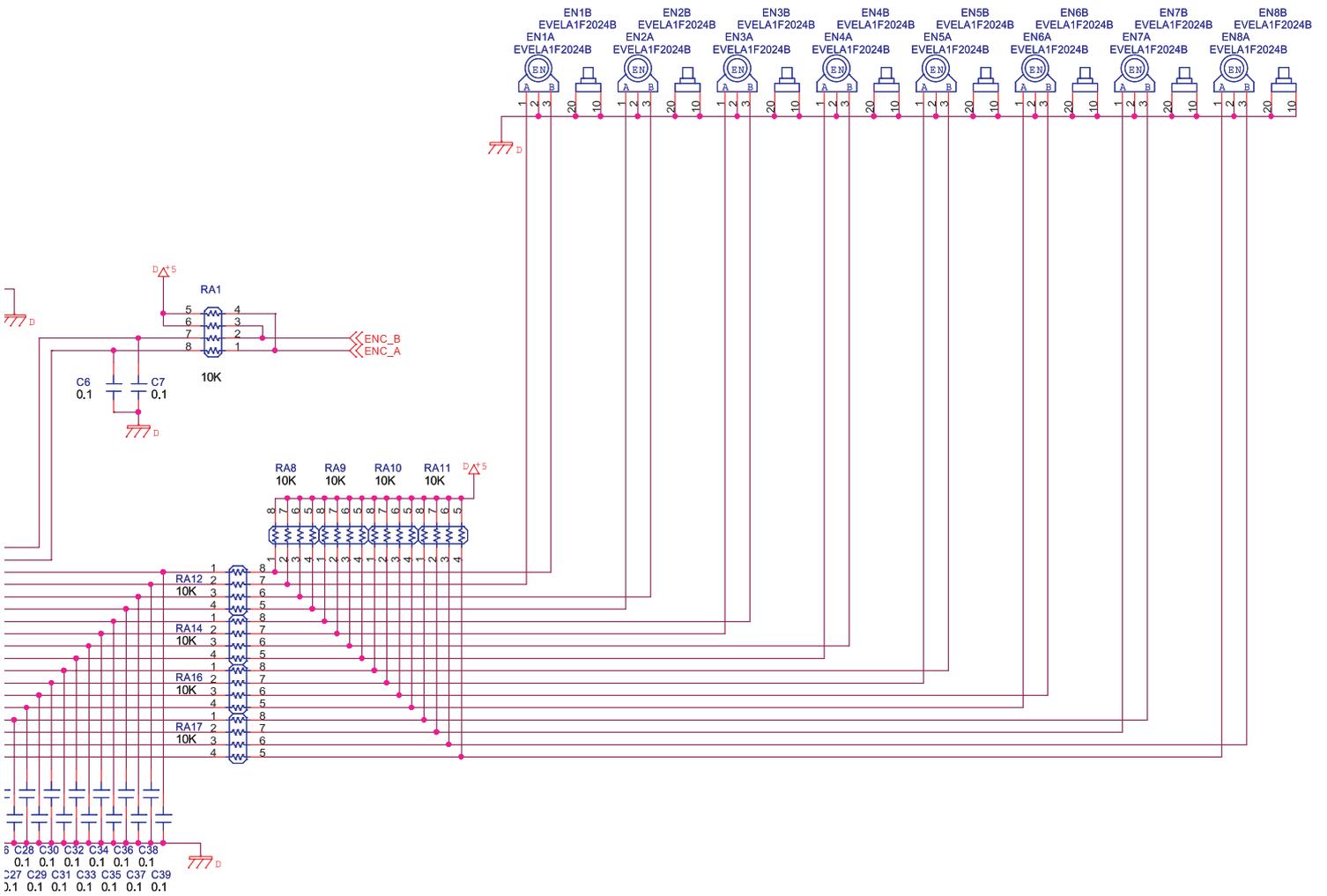
Circuit Board (Encoder, Volume, Function Board)



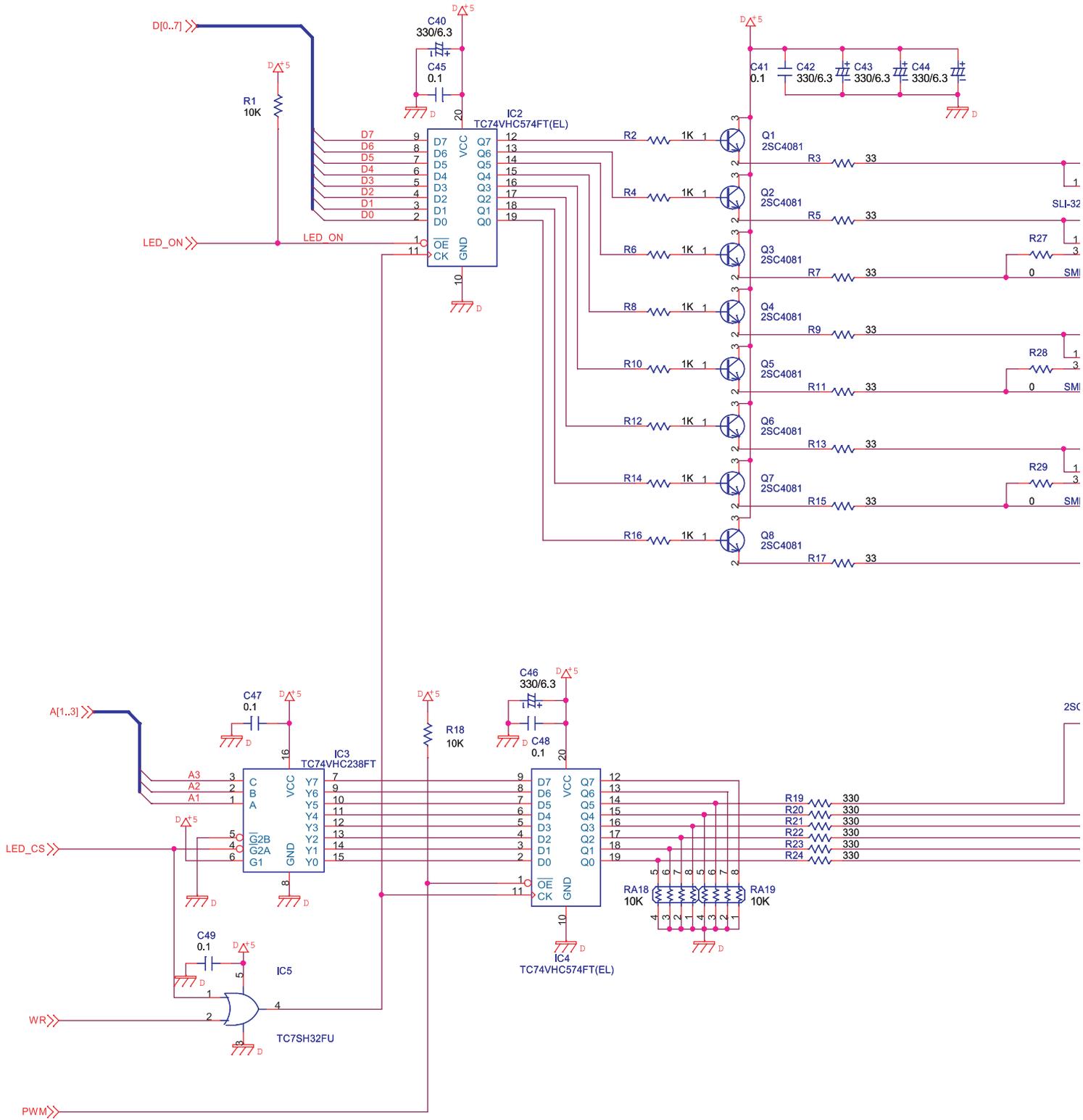


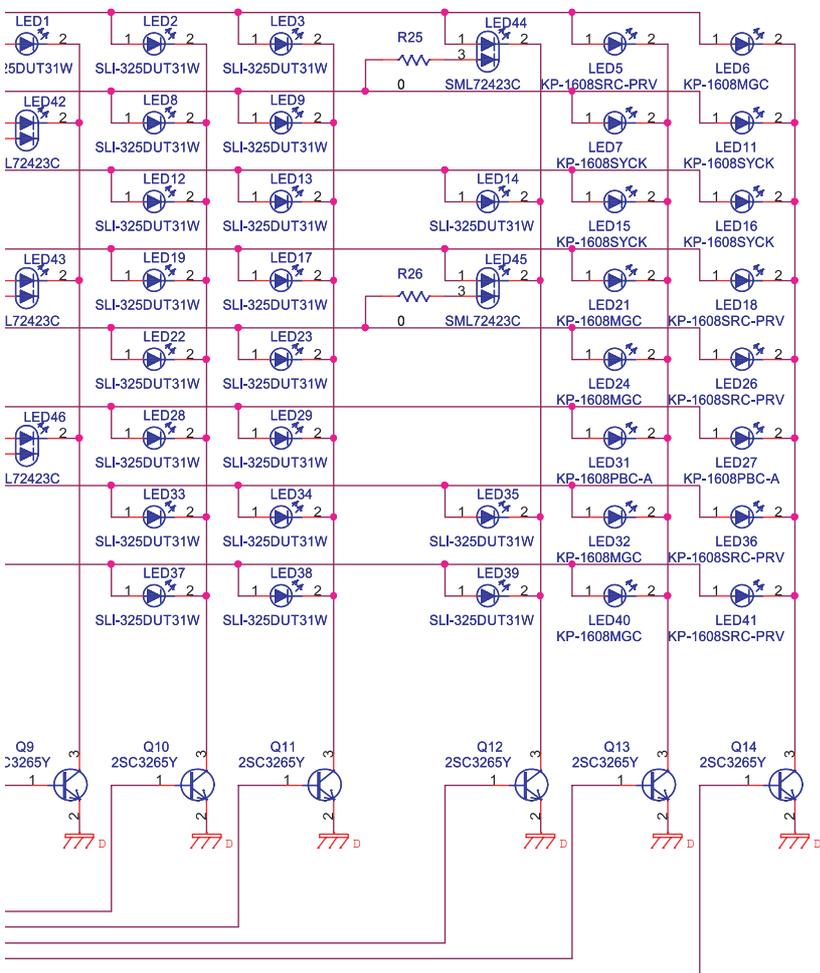
Circuit Diagram (Encoder Board: 1/3)



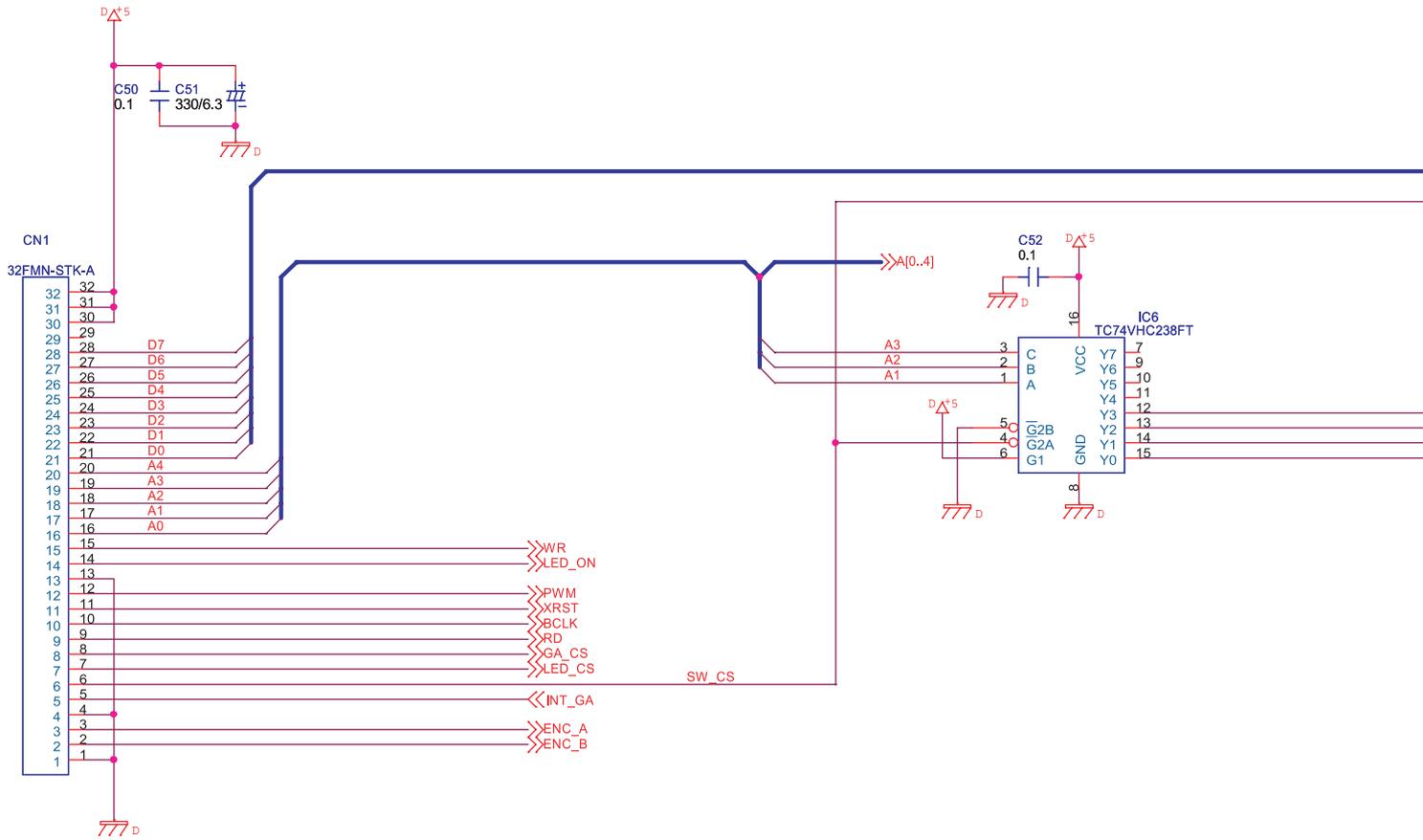


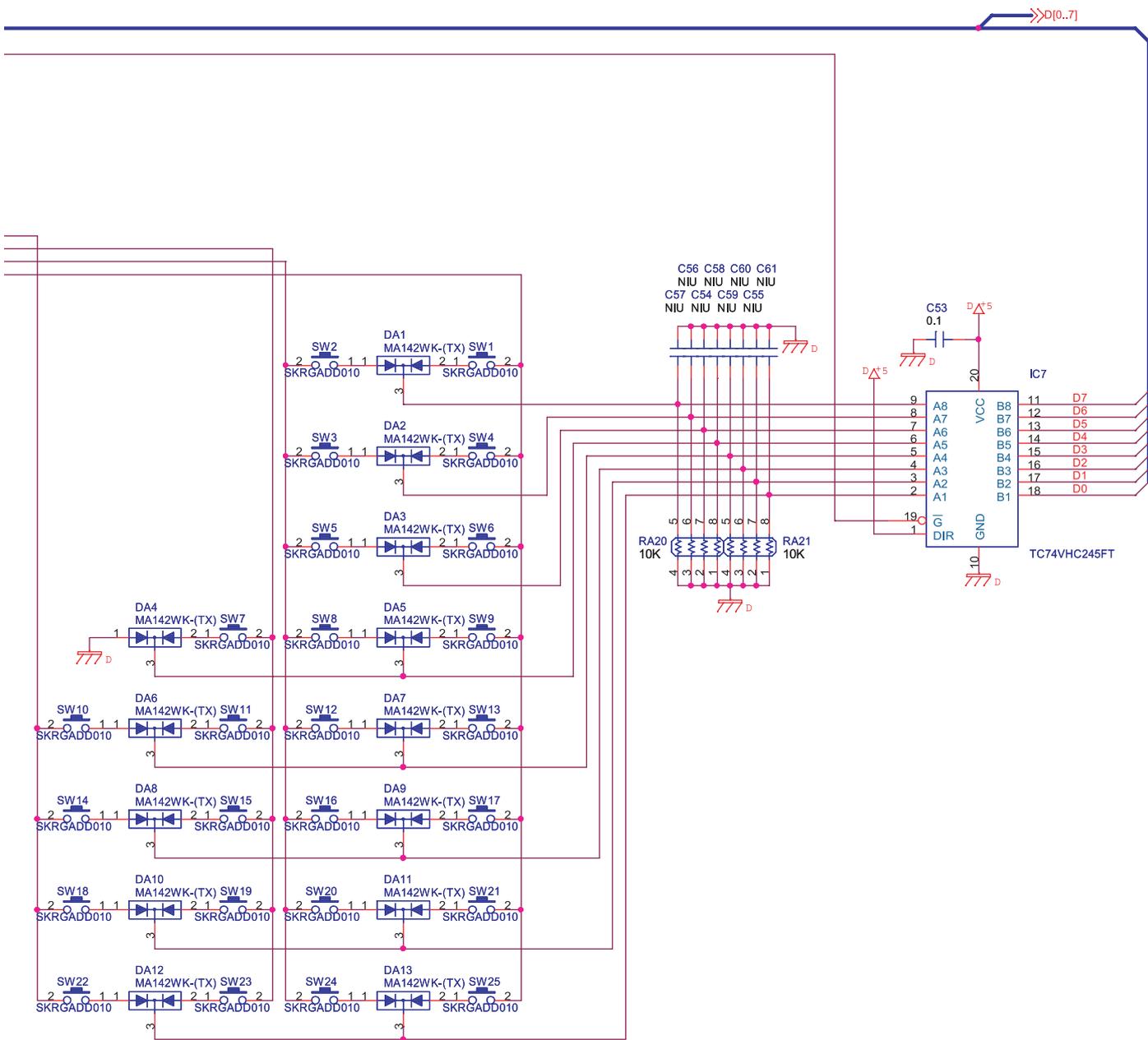
Circuit Diagram (Encoder Board: 2/3)

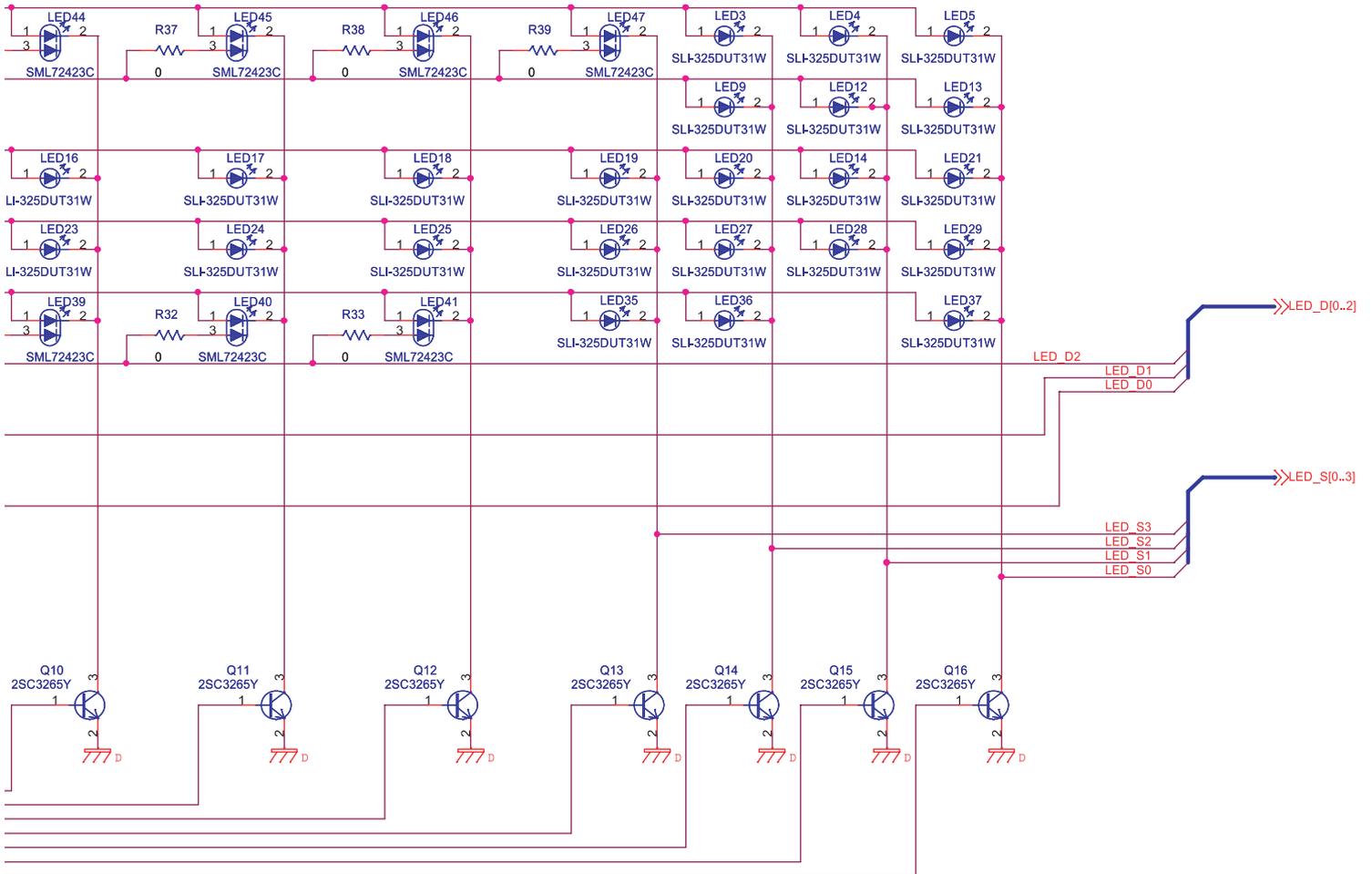




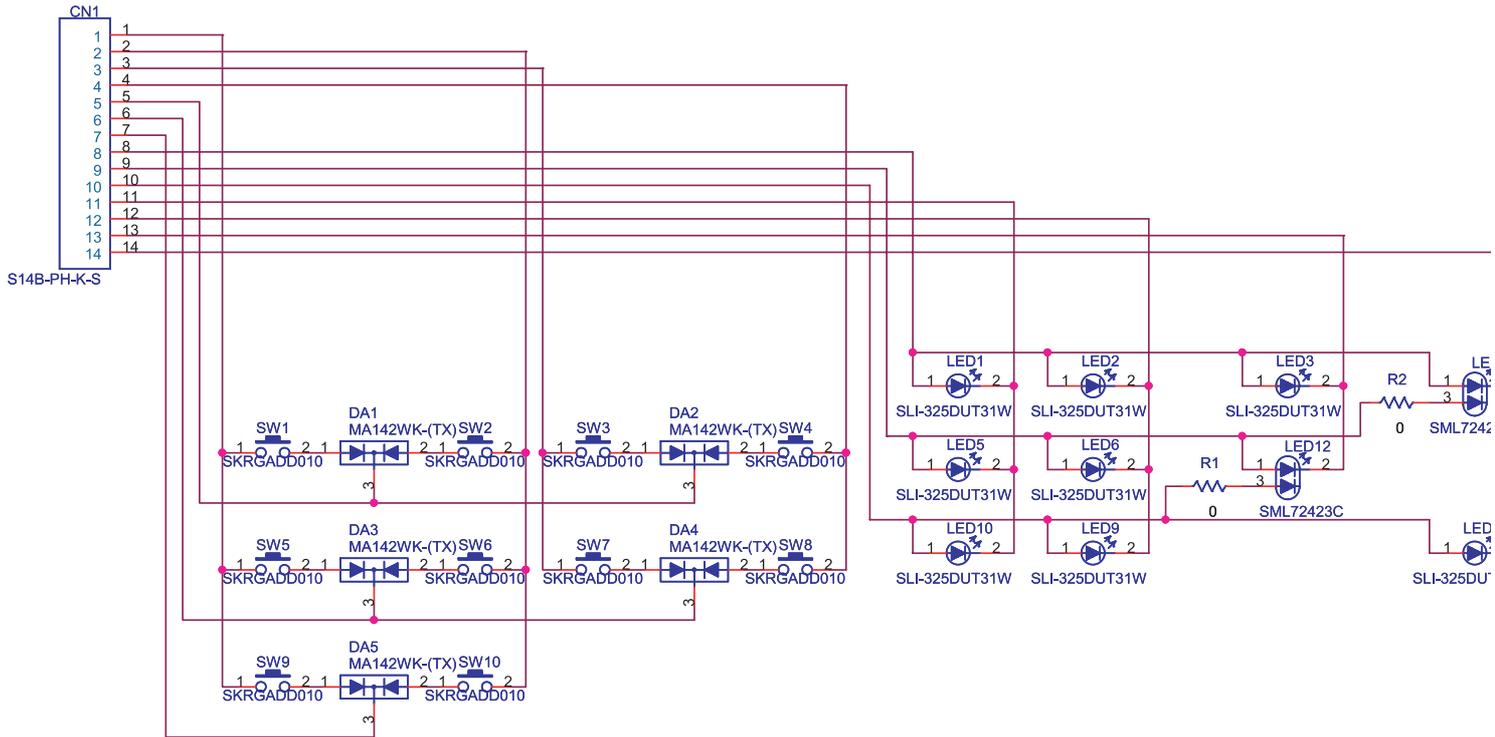
Circuit Diagram (Encoder Board: 3/3)



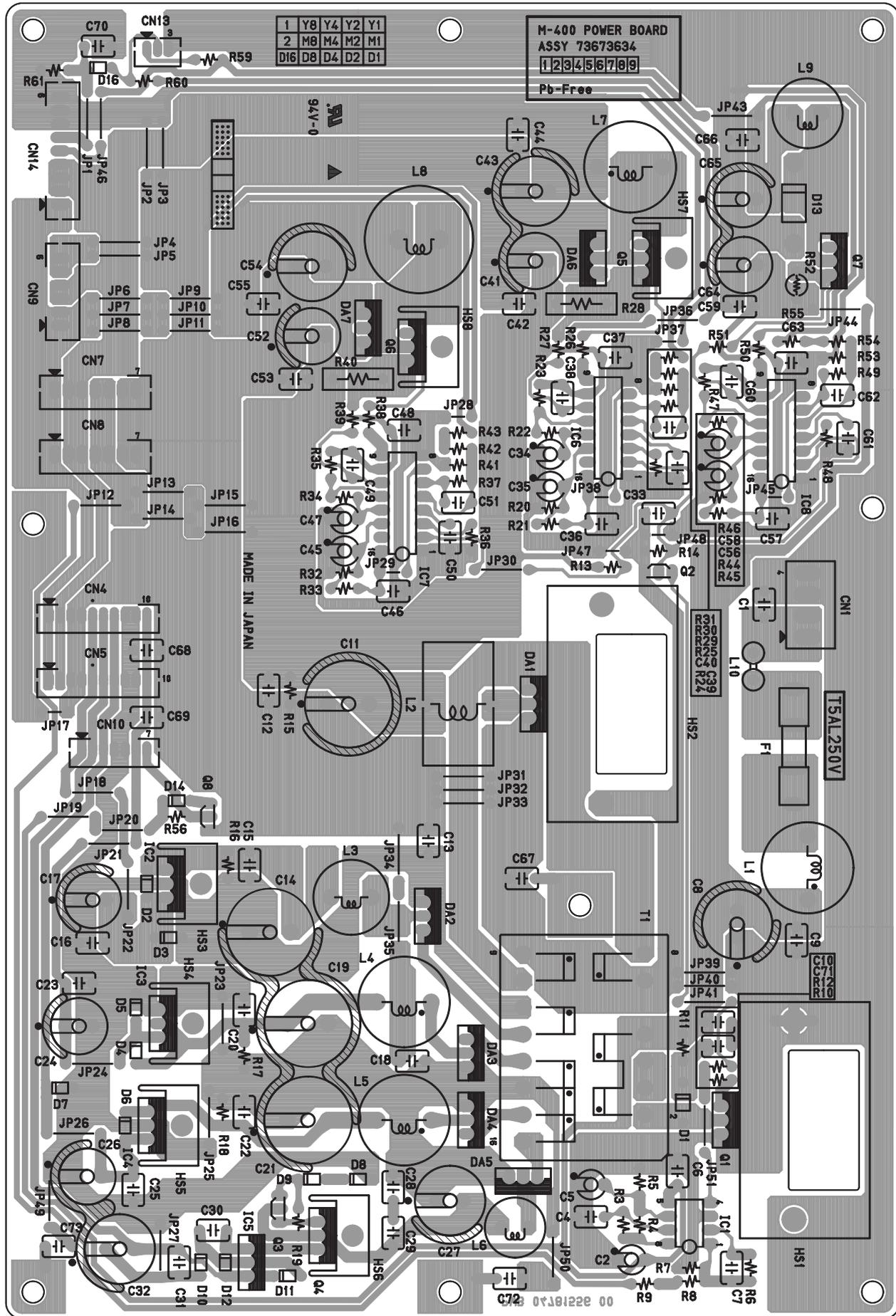




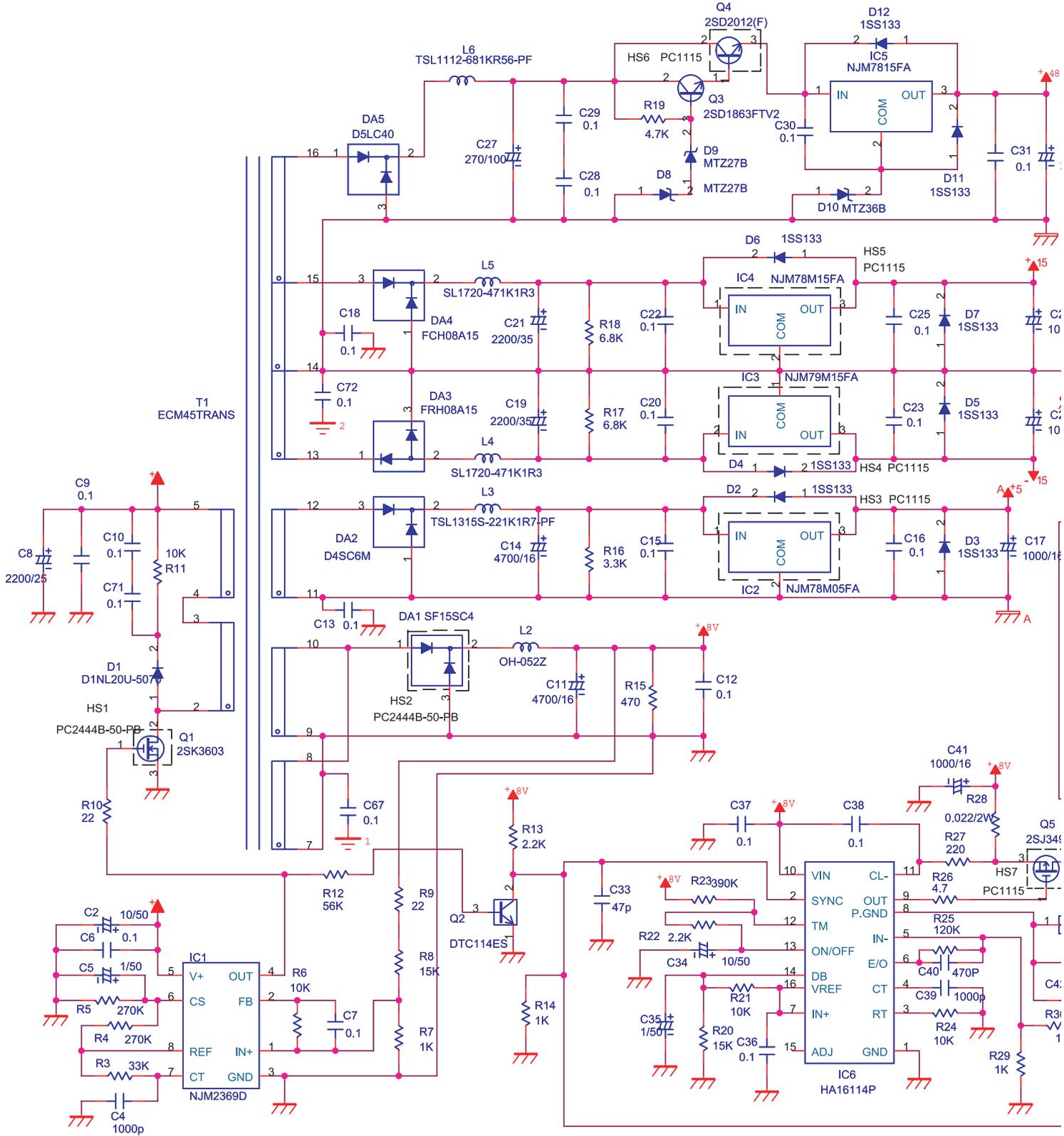
Circuit Diagram (Function Board)



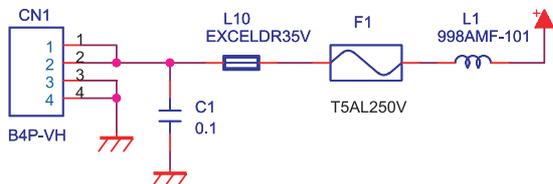
Circuit Board (Power Board)

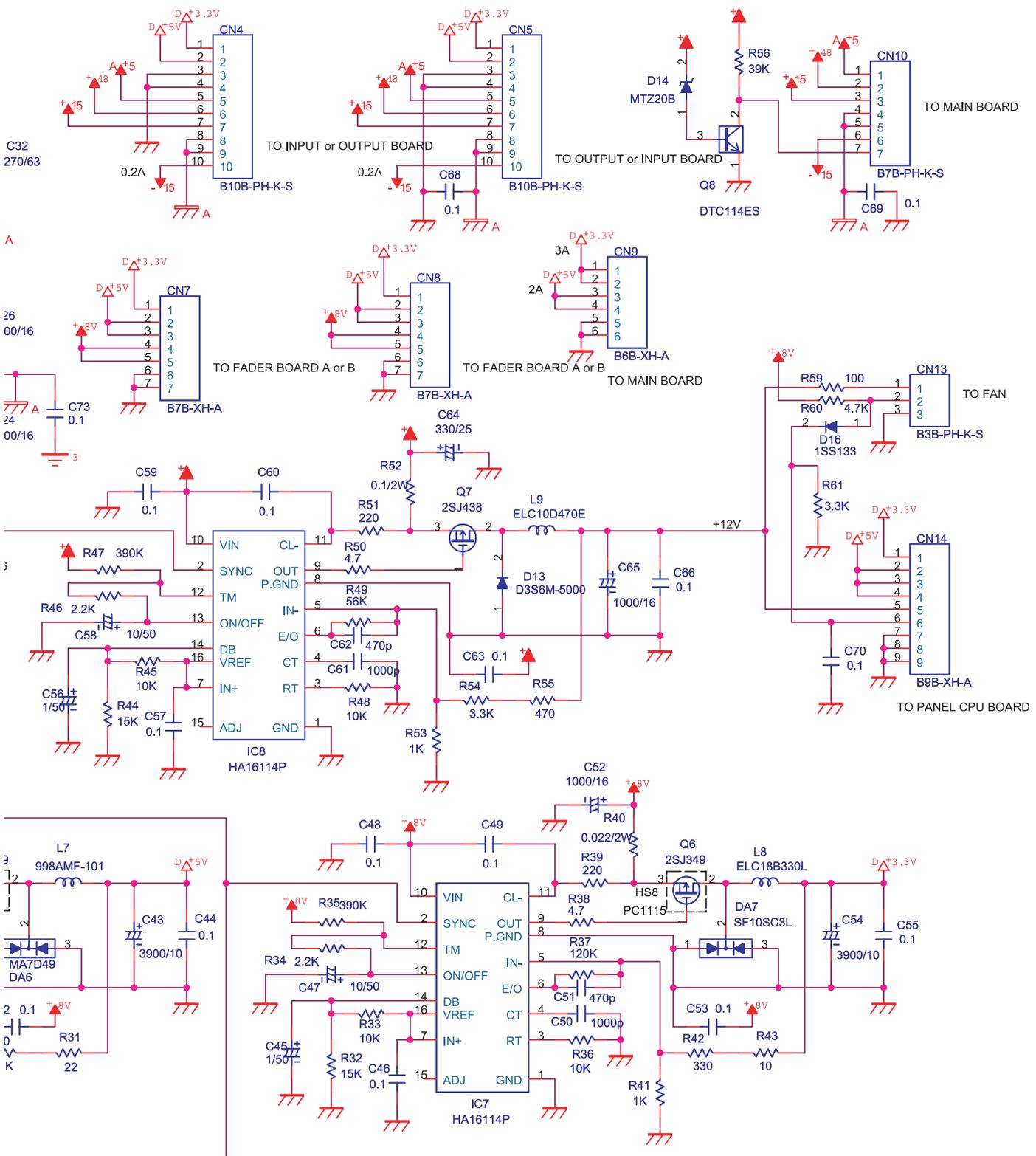


Circuit Diagram (Power Board)



FROM POWER SUPPLY UNIT (DC 24V)





MEMO