



**Amcron**

®

**GEODYNE™ I**  
**POWER AMPLIFIER**  
**SERVICE MANUAL**

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**CAUTION**

TO PREVENT ELECTRIC SHOCK DO  
NOT REMOVE TOP OR BOTTOM  
COVERS. NO USER SERVICEABLE  
PARTS INSIDE. REFER SERVICING  
TO QUALIFIED SERVICE  
PERSONNEL. DISCONNECT  
POWER CORD BEFORE REMOVING  
REAR INPUT MODULE TO ACCESS  
GAIN SWITCH.

**AVIS**

À PRÉVENIR LE CHOC  
ÉLECTRIQUE N'ENLEVEZ  
PAS LES COUVERTURES.  
RIEN DES PARTIES  
UTILES À L'INTÉRIEUR.  
DÉBRANCHER LA BORNE  
AVANT D'OUVRIR LA  
MODULE EN ARRIÈRE.

**WARNING**

TO REDUCE THE RISK OF ELECTRIC  
SHOCK, DO NOT EXPOSE THIS  
EQUIPMENT TO RAIN OR MOISTURE!

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# PART I

## Technical Information

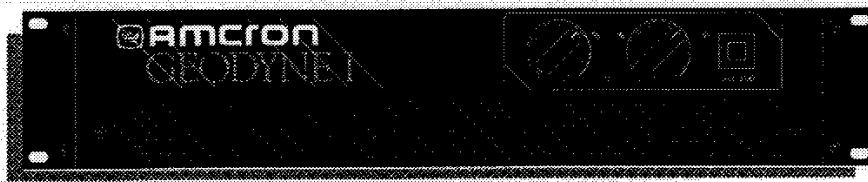


Fig. 1.1 Geodyne I

## 1 Introduction

This manual contains service information on the Amcron Geodyne I power amplifier. It is designed to be used in conjunction with the Geodyne I Owner's Manual. However, some important information is duplicated in this Service Manual in case the Owner's Manual is not readily available.

**NOTE: THE INFORMATION IN THIS MANUAL IS INTENDED FOR USE BY AN EXPERIENCED TECHNICIAN ONLY!**

### 1.1 The Geodyne I

The Geodyne I amplifier is a compact, audio power amplifier designed for professional use. Providing high power amplification from 20Hz-20KHz with minimum distortion, the unit features balanced 1/4" phone inputs, bridged and parallel monophonic capability.

### 1.2 Warranty

Each Owner's Manual contains basic policies as related to the customer. For further assistance, please contact the Technical Service Department or Director of Customer Service at:

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57620 C.R. 105  
Elkhart, Indiana 46517-4095  
Phone: (219) 294-8000  
FAX: (219) 294-8329  
BBS: (219) 294-8284

## 2 Maintenance

The three steps to effective troubleshooting and repair can be summarized in the three following questions: What is the problem (effect)? What is causing the problem (cause)? What can be done to eliminate the cause (repair)? The purpose of this section is to help you answer these questions in an orderly manner.

Finding and fixing the problem(s) is not the end of maintenance. The final step is to thoroughly test the amplifier to be certain that it meets the factory specifications after it has been repaired. The test procedures in section 2.2 will help you do this as well as aid you in locating the cause of problem(s).

### 2.1 Identifying Symptoms

Why was the amplifier brought in for repair? Can you get it to malfunction again? (Some problems can be intermittent and difficult to find.) If you don't observe anything wrong

with the amplifier, tactfully inquire how the owner used it and try to determine if it was misused or some other component in their system could have been at fault.

### 2.2 Geodyne I Electrical Checkout and Adjustment Procedures

The following instructions outline an orderly checkout and troubleshooting procedure. The purpose and arrangement of this procedure is to determine the cause of the trouble as quickly as possible, leading to a detection of which component part(s) must be replaced or repaired.

#### **WARNING!!**

**Most adjustments are made with protective covers removed.** This means prior to any non-ac-powered testing, discharge all power capacitors. Also, use extreme caution while making any internal adjustments when the unit is powered.

Type of Test or Adjustment	Input Signal Characteristics	Comments
1. Bias	None	Measure the voltage across R302 and R402. The bias voltage should equal .350 VDC + .025 V - .000 V. If the bias voltage needs to be adjusted, adjust R326 and R426 for the correct bias voltages. Next measure the voltage across R321 and R421. This voltage should equal .350 VDC ± .025 V. If the bias voltage needs to be adjusted, adjust R323 and R423 for the correct bias voltage. Quiescent power of less than 90 watts.
2. DC Output Offset	None	Check the voltage across R309, R409, R322 and R422 to make sure it is between .500 to .600 VDC.
3. O.D.E.P Null	None	With the input level controls (R500 and R600) turned fully clockwise, the DC offset for both channels should be ± 10 millivolts. Note: There is no output offset adjustments for the Geodyne I.

Type of Test or Adjustment	Input Signal Characteristics	Comments
4. Input C.M.R.	1kHz sine wave; .775V	Using a balanced 1/4 inch input jack with the tip and ring shorted together, insert a .775 VAC 1 kHz sine wave signal into the amplifier input. For amplifiers in 1.4 or 2.2 volt sensitivity use a 1.4 or 2.2 VAC signal. While monitoring the outputs of channel one with an oscilloscope adjust N100 for an output null. Using N200, repeat setup and test in channel 2.
5. Monophonic Performance	1kHz sine wave; .775V	<p>-Parallel Mono Tests</p> <p>With the dual/mono switch in the parallel mono position, insert a .775 VAC 1 kHz signal into channel one. There should be two in-phase signals present, equal in amplitude, at the outputs of channels one and two (CH 2 IOC will illuminate in this mode). Both of these signals will be controlled by channel one input level control. Switch the stereo/mono switch to stereo. There should be signal present only on channel one output.</p> <p>-Bridge Mono Tests</p> <p>With the dual/mono switch in the bridge mono position, set the channel two input level control to full CCW. Insert a .775 VAC 1 kHz signal into channel one input. There should be signal present on both channel outputs, equal in amplitude, with channel two 180 degrees out of polarity from channel one (see Fig. 2.1). Channel one input level control should control the output level for both channels. Return the amplifier to stereo operation.</p>

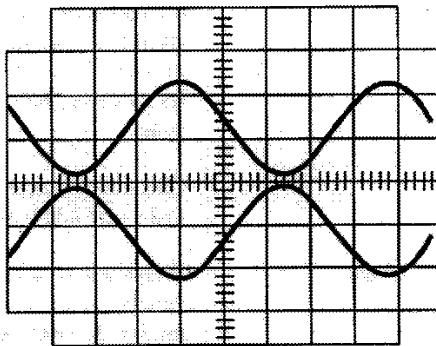


Fig. 2.1 Bridge MONO

Type of Test or Adjustment	Input Signal Characteristics	Comments
6. Current Limit Tests	1kHz sq. wave; 1 ohm	<p><b>THE FOLLOWING CHECKS ARE DONE BY USING A LOAD. PLEASE USE CAUTION AND FOLLOW THE CHECK OUT PROCEDURES CAREFULLY TO ENSURE CORRECT RESULTS.</b></p> <p>NOTE: The following tests are done assuming that the amplifier is configured for .775 V input sensitivity. Input voltages will need to be greater if the amplifier has a 1.4 or 26dB input sensitivity.</p> <p><b>CAUTION: THE FOLLOWING TESTS WILL REQUIRE A RESISTIVE LOAD CAPABLE OF 600 WATTS INTO TWO OHMS.</b></p> <p>NOTE: The current limit tests require a differentiated square wave input. See Fig. 2.2 for a circuit to create a differentiated square wave.</p> <p>On the channel under test insert a 1 kHz differentiated square wave. With a one ohm load on the output, monitor the output waveform with an oscilloscope. Slowly increase the input signal until the output signal starts to clip as shown in Fig. 2.3. Current limiting should take place when the output reaches a 13 volt peak (<math>\pm 2\%</math>), which would produce 13 amps (<math>\pm 2\%</math>) of output current.</p>

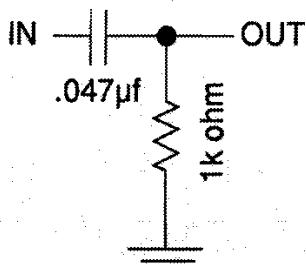


Fig. 2.2 Differentiated RC Circuit

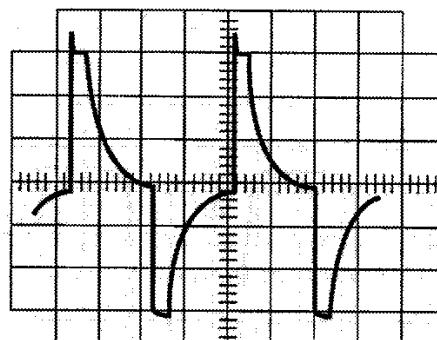


Fig. 2.3 Differentiated Square Wave

Type of Test or Adjustment	Input Signal Characteristics	Comments
7. 10 kHz Square Wave	10kHz sq. wave; 8 ohm	With an 8 ohm load on each channel insert a 10 kHz square wave to produce a 20 volt peak output (Fig. 2.4). Observe the rise time of the signal which should be 13 volts per microsecond. The output waveform should be stable with no ringing. Some overshoot may occur with peak output voltages greater than 20 volts.
8. 20 kHz Sine Wave	20kHz sine wave; 8 ohm	With an 8 ohm load on each channel insert a 20 kHz sine wave on both inputs. Vary the amplitude of the input signal and observe where clipping takes place. The amplifier should produce at least 37.42 VAC on the output before clipping occurs. Typical output exceeds 38 VAC.
9. 1 kHz Power Checks	1kHz sine wave; 8 ohm 1kHz sine wave; 4 ohm	With both channels operating, insert a 1 kHz signal into the inputs. Observe the following output voltages with the various output loads.  <b>8 Ohm Load</b> Minimum output voltage before clipping should be 41.9 VAC (220 watts). Typical is 43 VAC. <b>4 Ohm Load</b> Minimum output voltage before clipping should be 34.6VAC (300 watts). Typical is 35 VAC.
10 Inductive Load	1kHz sine wave; .775V;159 $\mu$ h coil	Insert a 1 kHz sine wave, .775 VAC into both channels and connect a 159 microhenry inductive load (paralleled with an 8 ohm resistor) on the output of each channel. Observe the output waveform. It should be similar to that in Fig. 2.5.

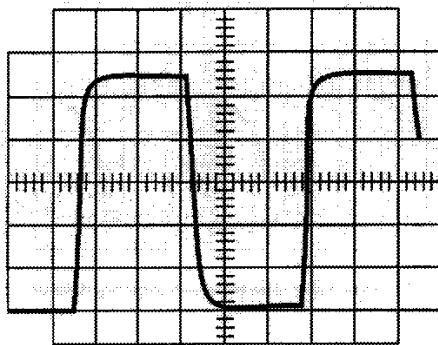


Fig. 2.4 10kHz Square Wave

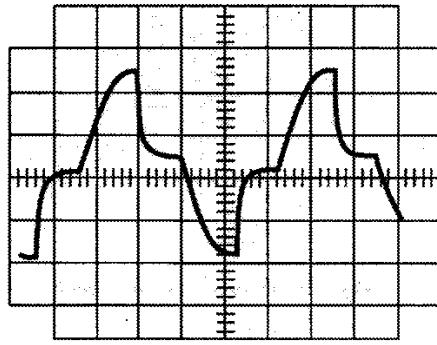


Fig. 2.5 Inductive Load

Type of Test or Adjustment	Input Signal Characteristics	Comments
11. ODEP Limiting	60Hz sine wave; output of 12VAC	For the following tests, the cooling fan blade must be removed to allow the heatsinks to heat up. With a 2 ohm load per channel and output voltage of 12 VAC 60 Hz to both channels. Allow the heatsinks to heat up until the ODEP protection circuit starts to limit the output signal. The waveform in Fig. 2.6 should be observed. On the Geodyne I check to see that the IOC LED is lit when ODEP is activated. Next configure the amp for parallel mono operation. With the input signal now present on channel one only, load channel one output with 8 ohms and channel two with 2 ohms. Observe that channel two ODEP protection circuit is limiting both channel one and channel two outputs. Next load channel one with 2 ohms and channel two with 8 ohms. Observe that channel one ODEP protection circuit is limiting both channel one and channel two outputs. Reinstall the cooling fan blade after this test has been completed.
12. I.M. Distortion	60Hz/7kHz (4:1 ratio); 8 ohm	Using a 60 Hz / 7 kHz input signal summed in a 4:1 ratio with 8 ohm loads on both channels measure the I.M. distortion at the rated output of 220 watts for each channel. Readings should be less than .05% from 22 milliwatts to 220 watts.
13. T.H.D. Measurements	20kHz sine wave; 8 ohm; (37.42V)	Using a 20 kHz input signal with 8 ohm loads on both channels measure the T.H.D. distortion at the rated output of 175 watts for each channel. The rated RMS sum total harmonic distortion should be less than .1% of the fundamental output voltage.

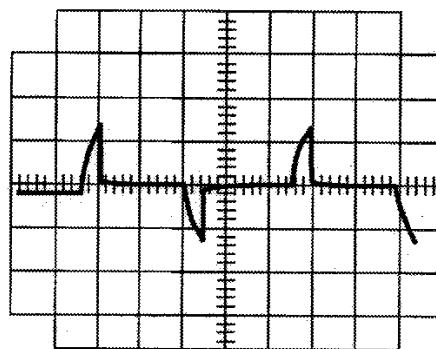


Fig. 2.6 ODEP Protection

Type of Test or Adjustment	Input Signal Characteristics	Comments
14. Signal To Noise	None; 26dB gain position	With input jacks shorted insure that each channel has a signal-to-noise ratio greater than -100 dB below the rated power of 220 watts into 8 ohms. Be sure to use a 20 Hz to 20 kHz bandpass filter ahead of the voltmeter (or -105dB A weighted).
15. LED Operation	1kHz sine wave; no load: 2VAC	With no load on the amplifier apply a 2 VRMS, 1 kHz signal to the input of each channel. Note that the yellow LED is lit to indicate an IOC event. Now turn the level down and note that the yellow LED extinguishes when the amplifier comes out of output stage overload. Check both channels.

## 3 Voltage Conversion

The Amcron Geodyne I can be wired for 100VAC, 120VAC, 220VAC, 230VAC or 240VAC operation. This is made possible by use of a multitap transformer for the high energy power supplies. However the transmotor, which acts as the low voltage power supply transformer, is a single tap device. There are three transmotors available, one for 100VAC, one for 120VAC operation, and one for 220VAC/230VAC / 240VAC operation. If an Amcron customer wishes to convert from 240VAC to 120VAC the high energy transformer can be rewired but the 240VAC transmotor would have to be replaced with the 120VAC transmotor (transmotor fuse usage: 1/2 amp for 120V and 1/4 amp for 240V). Converting from one to another can be accomplished with a soldering iron and a pair of wire cutters. Follow the table shown with the schematic, and the drawing in figure 3.1 (page 3-2).

**CAUTION:** Because there is a risk of electric shock, only a competent technician should attempt to alter the line voltage configuration.

1. Unplug unit and remove the top cover of the Geodyne I (held on by 8 screws).
2. With the front panel toward you, locate the terminal strip fastened to the power transformer. Discharge C126 and C226 in the power supply.
3. Make the appropriate change in jumpers for the desired operating voltage. See Fig. 3.1
4. Replace the 8 amp power switch/circuit breaker with a 4 amp power switch/circuit breaker, for all connections 220V and above.
5. Install appropriate fuse for transmotor.
6. Replace cover and cover hardware.
7. Change the line cord tag to read the correct voltage.

**Note:** Use only the 8 amp power switch/circuit breaker for 100VAC or 120VAC operation. Use only the 4 amp power switch/circuit breaker for 220VAC, 230VAC or 240VAC operation.

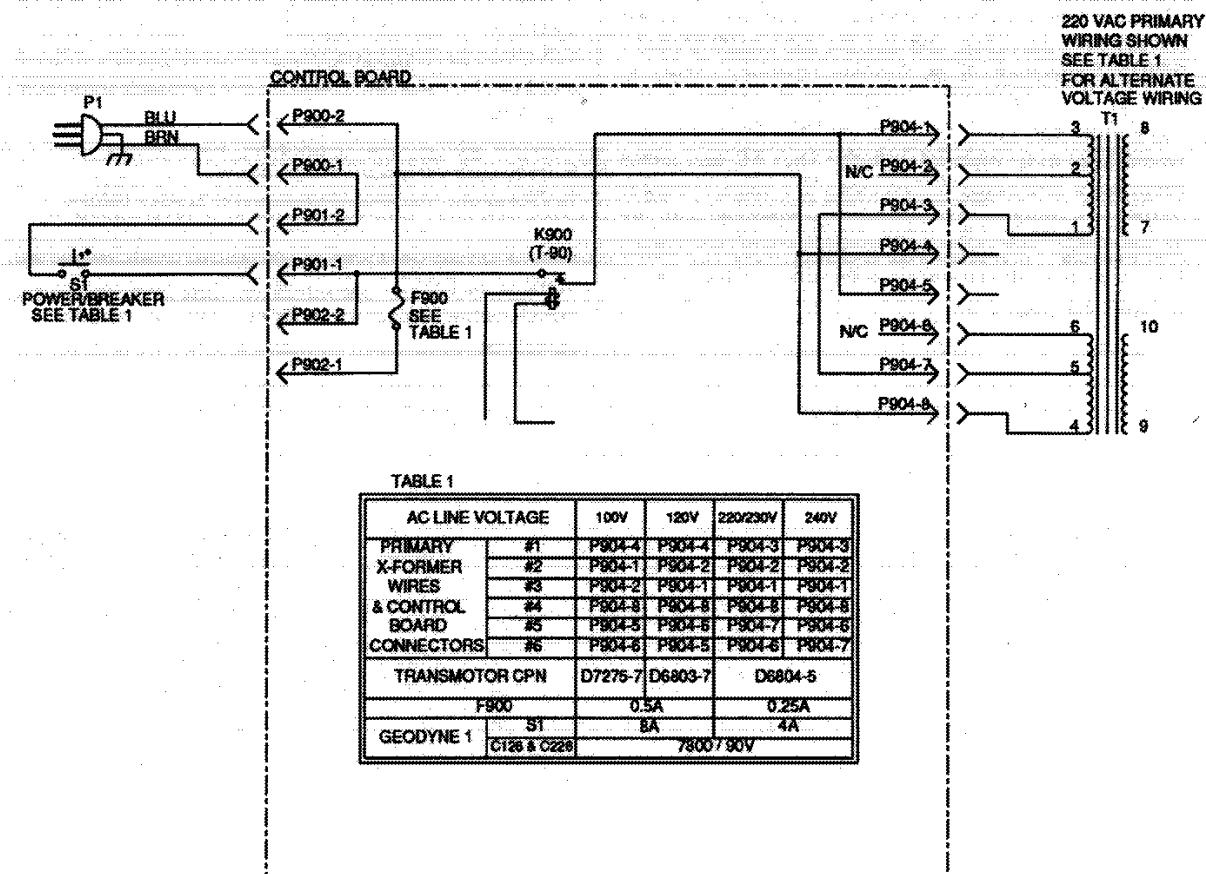


Fig. 3.1 Power Transformer Wiring Diagram

## 4 Circuit Theory

The Geodyne I amplifier incorporates several new technological advancements including real-time computer simulation, a low-stress output stage, and an advanced heat-sink embodiment. The Geodyne I has extra circuitry to limit current and temperature to safe levels, making it highly reliable and tolerant of faults. Unlike many lesser amplifiers, it can operate at its voltage and current limits without self-destructing.

Real-time computer simulation (ODEP<sup>®</sup>) is used to create a model of the output devices' junction temperature, which is unmeasurable directly. Current is limited only when the device temperature becomes excessive—and just by the minimum amount necessary. This patented approach maximizes the available output power and eliminates overheating—the major cause of device failure.

The topology used in the Geodyne I amplifier output stage is called "the Grounded Bridge," and makes full use of the power supply. This patented topology also provides peak-to-peak voltages available to the load that are twice the voltage the output devices are exposed to.

The Grounded Bridge topology is ground-referenced. Composite devices are constructed to function as gigantic NPN and PNP devices, since the available currents exceed the limits of existing devices. Each output stage has two of these composite NPN devices and two composite PNP devices.

The devices connected to the load are referred to as "high-side NPN and PNP" and the devices connected to ground are referred to as "low-side NPN and PNP." Positive current is delivered to the load by increasing conductance simultaneously in the high-side NPN and low-side PNP stage, while decreasing conductance of the high-side PNP and low-side NPN in synchrony.

The two channels may be used together to double the voltage or the current presented to the load. This feature gives the user flexibility in maximizing the power available to the load.

The Geodyne I amplifier utilizes a wide-bandwidth multiloop design that uses state-of-the-art compensation techniques. This produces ideal behavior and results in ultra-low distortion values.

Aluminum extrusions have been widely used for heat sinks in power amplifiers due to their low cost and reasonable performance. However, measured on a watts/kilogram, basis or a watts/volume basis, extrusion technology doesn't perform nearly as well as the heat-sink technology developed for the Geodyne I power amplifier.

The Geodyne I power devices are mounted directly to massive heat spreaders that are electrically hot. Making the heat spreaders electrically hot allows improved thermal performance by eliminating the insulating interface underneath the power devices. The chassis itself is used as part of the thermal circuit, and this maximizes utilization of the available resources.

### 4.1 STEREO OPERATION

For simplicity, the discussion of stereo operation will refer to one channel only. Mono operations will be discussed later.

Please refer to section 6 for the schematics diagrams and page 4-4 for the Geodyne I block Diagram.

#### 4.1.1 Input Stage

The input signal enters at the 1/4" phone jack and passes directly into the balanced gain stage (U104-A).

The signal then passes to the gain stage (U104-B) where the .775VAC input signal obtains sufficient gain to drive the main loop to rated output. From there, input level can be controlled with potentiometer R500. The error amp (U104-C) amplifies the difference between the output signal and the input signal from the input level control, and drives the signal translator stage (Q101-Q102). From the signal translator stage the signal is sent to the voltage-translator stage.

#### 4.1.2 Voltage Amplifier Stage

The voltage-translator stage channels the signal to the Last Voltage Amplifiers (LVA) depending on the signal polarity from the error amp U104-C. The +LVA (Q105) and the -LVA (Q110), with their push-pull effect through the bias servo Q318, drive the fully complementary output stage.

The bias servo Q318 is thermally coupled to the heat sink, and sets the quiescent bias current in the output stage to lower the distortion in the crossover region of the output signal. D301, D302, D303, and D304 are used to remove the charge on the unused portion of the output stage, depending on the polarity of the output signal.

With the added voltage swing provided by the LVAs, the signal then gains current amplification through the Darlington emitter-follower output stage.

#### 4.1.3 Output Stage

Fig. 4.2 is an example of Amcron's grounded bridge output topology; there are two darlington (composite) emitter follower stages per channel. The high side of bridge and the

drive from the Negative Feedback loop. From the NFB loop the signal is then fed to U104-D through N102. (The low side of the bridge has composite voltage and current gain). When the high side NPN stage is on, the positive going signal is inverted by U104D and turns on the low side PNP. When the high side PNP stage is on, the negative going signal is inverted by U104D and turns on the low side NPN.

Flyback diodes (Q305 and D306 for H.S. - D307 and D308 for L.S.) are used to protect output devices from overvoltage. When the transducer back EMF is .6V greater than the power supply voltage the flyback diodes shunt the current into the power supply.

#### 4.1.4 Bias

Q318 serves as the bias servo for the high side of bridge. When biased correctly the collector to emitter voltage will be 3.3V. This 3.3V is in parallel with the H.S. output stage. Each predriver and driver has a base to emitter drop of .6V. The positive output devices will have .35V and the negative output devices will have .55V base to emitter drop. All adding up to 3.3V. The H.S. bias should be adjusted by R326 for 3.3V across R302.

D309 through D312 serve as a diode string that provides bias for the low side of bridge drivers and output devices. When biased correctly the voltage drop across the four diodes will be 2.1V. This 2.1V is in parallel with the L.S. driver and output devices. Each driver has a base to emitter drop of .6V. The positive output devices will have .35V and the negative output devices will have .55V, All adding up to 2.1V. The L.S. bias should be adjusted by R323 for .35V across R321.

Q107 and Q108 serve as a current limiting short circuit protection mechanism. A voltage related to the output stage current, sensed through R304 and R307, is fed to the base of Q107 and Q108. When excessive current is approached Q107 and/or Q108 will turn on shunting base current away from the predriver bases.

Common Mode Current is a phenomenon that takes place at high frequency operation. Because of the size and structure of bipolar drivers and output devices, internal capacitance exists. As frequency operation increases this capacitance begins to charge. This charge eventually leads to the output stage drawing high current. D301-D304 in the H.S. of bridge and D309-D312 in the L.S. of bridge serve to lower this charge. (D309-D312 are also the L.S. of bridge bias network.

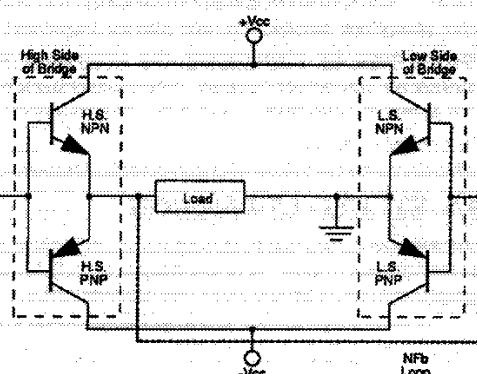


Fig. 4.1 Patented Grounded Bridge Topology

low side are each made up of a three deep darlington NPN and PNP section.

The high side of the bridge operates as a normal bipolar output stage configuration. As input drive becomes more positive the high side NPN stage conducts and becomes a low impedance path for current flow. Eventually full +VCC is across the load. Depending on the signal polarity the load swings between plus and minus VCC.

The low side of the bridge operates quite differently. As the high side NPN stage is turned on the low side PNP stage is turned on as well. Since the low side bridge is grounded and the high energy power supply transformer secondary is not, the power supplies will swing. This swing causes the power supply reference to change.

As a result, the high side NPN stage turns on, swinging the load to +45VCC, the low side PNP shifts the power supply reference point by +45 VCC. Thus, a 90V nominal appears across the load.

Signal flow proceeds from the positive voltage amplifier (Q105) to the high side NPN darlington stage, and from the negative voltage amplifier (Q110) to the high side PNP darlington stage. The low side of the bridge receives it's

#### 4.1.5 O.D.E.P.

To further protect the output stages, a specially developed "ODEP" (Output Device Emulator Protection) circuit is used. It produces a complex analog output signal proportional to the always changing safe-operating-area margin of the output transistor. This output signal controls the translator stage previously mentioned, removing any further drive that may exceed the safe-operating-area of the output stage.

Thermal sensor S100 gives the ODEP circuits vital information on the operating temperature of the heat sink on which the output devices are mounted. This signal, when mathematically combined with the complex ODEP signal form the heart of the patented ODEP protection scheme.

#### 4.2 BRIDGE MONO OPERATION

By setting the rear-panel slide switch to BRIDGE MONO, the user can convert the Geodyne I into a bridge-mono amplifier. With a signal applied to the Ch. 1 input jack, and the load between the red binding posts on the back panel, a double-voltage output occurs.

The Ch. 1 output feeds the Ch. 2 error amp U204-C. Since there is a net inversion, Ch. 2 output is out-of-phase with Ch. 1. This produces twice as much voltage across the load. Each of the channels' protection mechanisms work independently if a fault occurs.

#### 4.3 PARALLEL MONO OPERATION

With the rear-panel slide switch set to PARALLEL MONO, the output stage of Ch. 2 is paralleled with that of Ch. 1. A suitable high-current-handling jumper must be connected across the red binding posts to gain the benefits of this mode of operation.

The signal path for Ch. 1 is the same as previously discussed, except that Ch. 1 also drives the output stage of Ch. 2. The balanced gain stage, error amp, translators, and LVAs of Ch. 2 are disconnected and no longer control the Ch.-2 output stage. The Ch.-2 output stage and protection mechanisms are also coupled through S4 and function as one.

#### 4.4 Power Supply

A thermal switch embedded in each transformer protects it from overheating.

The low-voltage transmotor uses a separate winding on the fan motor. The motor output, rectified by diodes D1, D2, D4 and D5 generates an unregulated 24 volts. Monolithic regulators U1 and U2 provide a regulated  $\pm 15$  volts.

#### 4.5 INPUT/OUTPUT COMPARATOR (IOC<sup>®</sup>)

The error amp signal, generated by the main opamp in the front end of the main amplifier loop (U104/U204), is sent to U900. Used as a window comparator U900 has a threshold of  $\pm 5V$ . The  $\pm$  threshold level will cause the window comparator to go high (a positive voltage), biasing off Q901/Q902 which in-turn keeps LEDs E500/E501 off. The error signal from U104/U204 will, of course, exceed this level ( $\pm 7V_{pk}$ ), causing Q901/Q902 to turn on which then turns on E500/E501.

#### 4.6 TURN-ON DELAY

U102 pin 10 is a high impedance input. Upon turn-on, C110, through R190, begins to charge. When the voltage level exceeds ground potential, pin 13 of U102D switches states (-15V). This switch of states causes the turn-on of the secondary power supplies and enables the voltage translator stages through Q121.

#### 4.7 DC/LF PROTECTION

J500 10, being connected to the Negative Feedback loop of channel one, passes the amplifier output signal through a low pass filter (R184, C119, R186 and C107) to the window comparator U102 A and U102 B. If the output signal is above  $\pm 3V_{dc}$  and is below  $\approx 5Hz$  than the output of the window comparator (pins 1 and 2) go low (-15V). This results in U102 pin 13 going to a high state which shuts down the signal translator stage and disables the secondary high energy power supply.

#### 4.8 COMMON MODE FAULT PROTECTION

The FAULT circuitry is designed to disable the secondary high energy power supply in the event of an output stage fault. A FAULT is defined as anytime the output semiconductors in both the negative and positive sections draw currents in excess of 5 amperes (ex: Q303 and Q307).

The low side of bridge Fault detector consists of U101 A and U101 B. If both output devices (NPN and PNP) are conducting currents in excess of 5 amperes or more the output of U101 A and U101 B go high which disables the amplifier channel affected.

The high side of bridge Fault detection consists of U101 C and U101 D. Since the high side of bridge has a large voltage swing the Fault circuit is formed using a balanced input to cancel the high output voltage level and leave a voltage level representative of the emitter current conducting through the high side NPN and PNP stages. R154, R160, R163, R164, R165 and R173 reduce the levels to within the comparator ranges (U101) while R145 and R166 supply the reference for the 5 ampere sense.

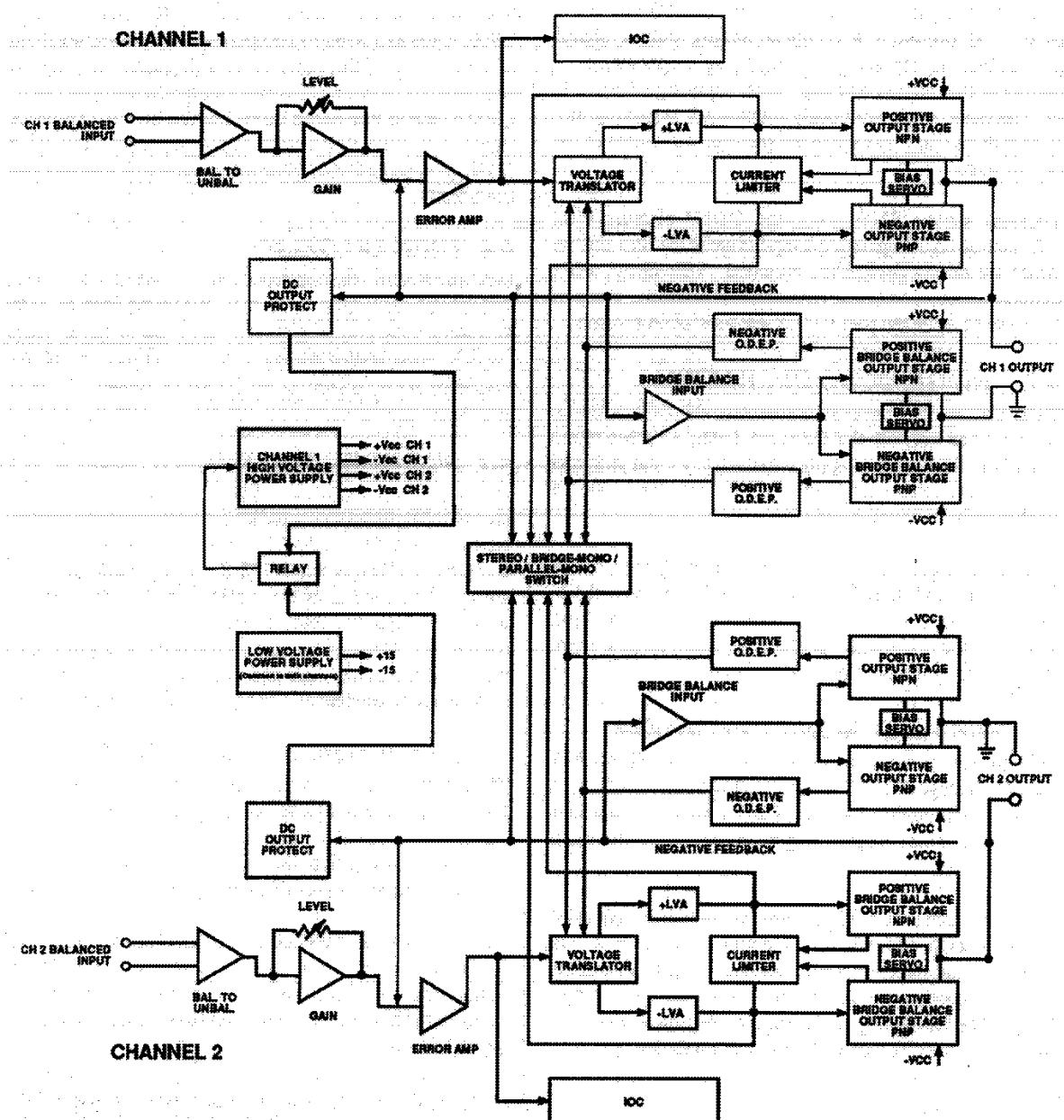


Fig. 4.2 Geodyne I Block Diagram

## 5 Specifications

Amcron specifications are guaranteed for three years. Further, because our in-house specs are more stringent than our published specs, every Amcron amplifier will exceed its published specs.

### 5.1 PERFORMANCE

**Note:** Measurements made in Stereo, both channels driven into 8 ohms.

**Frequency Response:**  $\pm 0.1$  dB from 20 Hz to 20 kHz at 1 watt.

**Phase Response:**  $\pm 10^\circ$  from 10 Hz to 20 kHz at 1 watt.

#### Hum and Noise:

At 26 dB gain, better than 100 dB below (20 Hz to 20 kHz)  
220 W.

#### Total Harmonic Distortion (THD):

<0.05% from 20 Hz to 1 kHz, increasing linearly to 0.1% at  
20 kHz at 200 W continuous average power into 8 ohms.

#### I.M. Distortion:

<0.05% from 10 milliwatts to 200 W at 26 dB gain.

#### Slew Rate:

>13 V per microsecond.

### 5.2 POWER

**Output Power:** (Max. average power at 1 kHz with 0.1% THD.)

**Stereo**—300 W/channel into 4 ohms, 220 W/channel into  
8 ohms, both channels driven.

**Bridged Mono**—575 W into 8 ohms, 435 W into 16 ohms.

**Parallel Mono**—575 W into 2 ohms, 435 W into 4 ohms.

**Load Impedance:** Rated for 16, 8, 4, 2 ohm use. Safe with  
all types of loads, even reactive ones.

**Required AC Mains:** 50/60 Hz, 100, 120, 220/230, 240  
VAC with typical 15 amp branch circuit.

**AC Line Connector:** Standard three-wire grounded  
connector.

### 5.3 CONTROLS

#### Controls:

**Front panel**—A push on/off power switch/circuit breaker;  
also, a signal level control for each channel.

**Back panel**—A three-position switch which selects Stereo,  
Bridged-Mono, or Parallel-Mono mode. Inside the amplifier,  
a three-position switch selects 1.4 V, 0.775 V, or 26 dB  
voltage gain input sensitivity.

### 5.4 INDICATORS

**Red Enable indicator** shows on/off status of low-voltage  
power supply.

**Yellow IOC indicator** for each channel lights if distortion of  
any kind exceeds 0.05%.

### 5.5 INPUT/OUTPUT

**Input Impedance:** Nominally 20 K ohms, balanced, and 10  
K ohms, unbalanced.

### 5.6 CONNECTORS

**Inputs** — balanced 6.3 mm phone jacks.

**Outputs** — colour-coded 5-way binding posts on 19 mm  
centers; spaced 19 mm apart.

### 5.7 CONSTRUCTION

Black splatter-coat steel chassis with specially-designed  
flow-through ventilation system.

**Dimensions:** 48.3 cm wide, 8.9 cm high, 40.6 cm deep  
behind front mounting surface.

**Weight:** 13.6 kg

**Mounting:** Standard EIA 310 front-panel rack mount with  
supports for supplemental rear corner mounting.

## 6 Geodyne I Schematic Diagrams

J 0435-8 Geodyne I Main Circuit Schematic  
(Parts 1 and 2)

# **PART II**

## **COMPONENT DOCUMENTATION**

## Parts

### General Information

This section contains illustrations and parts lists for the Geodyne I power amplifier. This information should be used with the service, repair and adjustment procedure in Section 2.

### Standard and Special Parts

Many electrical and electronic parts used in the Geodyne I are standard items stocked by and available from electronic supply houses. However, some electronic parts that appear to be standard, are actually special. A part ordered from Amcron will assure an acceptable replacement. Structural items, covers and panels are available from Amcron only.

### Ordering Parts

When ordering parts, be sure to give the amplifier model and serial number and include the part description and Crown Part Number (CPN) from the parts list. Price quotes are available upon request.

### Shipment

1. Amcron will determine the best method of shipment unless a preferred method is specified.
2. Shipments are made F.O.B. Elkhart, Indiana - freight collect.
3. Where credit terms allow, freight may be prepaid by Amcron and added to your invoice.

### Terms

1. The order must be prepaid.
  2. Net 30 days terms apply only to those customers who have an established line of credit with Amcron.
  3. If prepaying please add an amount for the freight charge.
- NOTE: Part prices are subject to change without notice.

### Illustrated Parts Lists

Contained within this section are the illustrated parts lists for the Geodyne I amplifier. Most of the mechanical and structural parts are illustrated and indexed in the main chassis illustration. The electrical and electronic parts in the assembly drawings are also shown in the circuit schematics (Section 6) and are labeled in the parts list with both the schematic component number and the Crown Part Number (CPN).

Electric and electronic parts which are located on printed circuit boards are illustrated by schematic symbols on the trace side of the boards and by their component shape symbol on the component side of the boards. Schematic component numbers also appear on these drawings.

The quantity of each part used in each location is also shown in the parts list.

## **7 EXPLODED VIEW DRAWINGS**

The *Exploded Views* section of this service manual is the compilation of drawings and parts lists of the chassis and components parts found within the Geodyne I amplifier. For schematic drawings see section 6 and for circuit board layouts and parts lists see section 8.

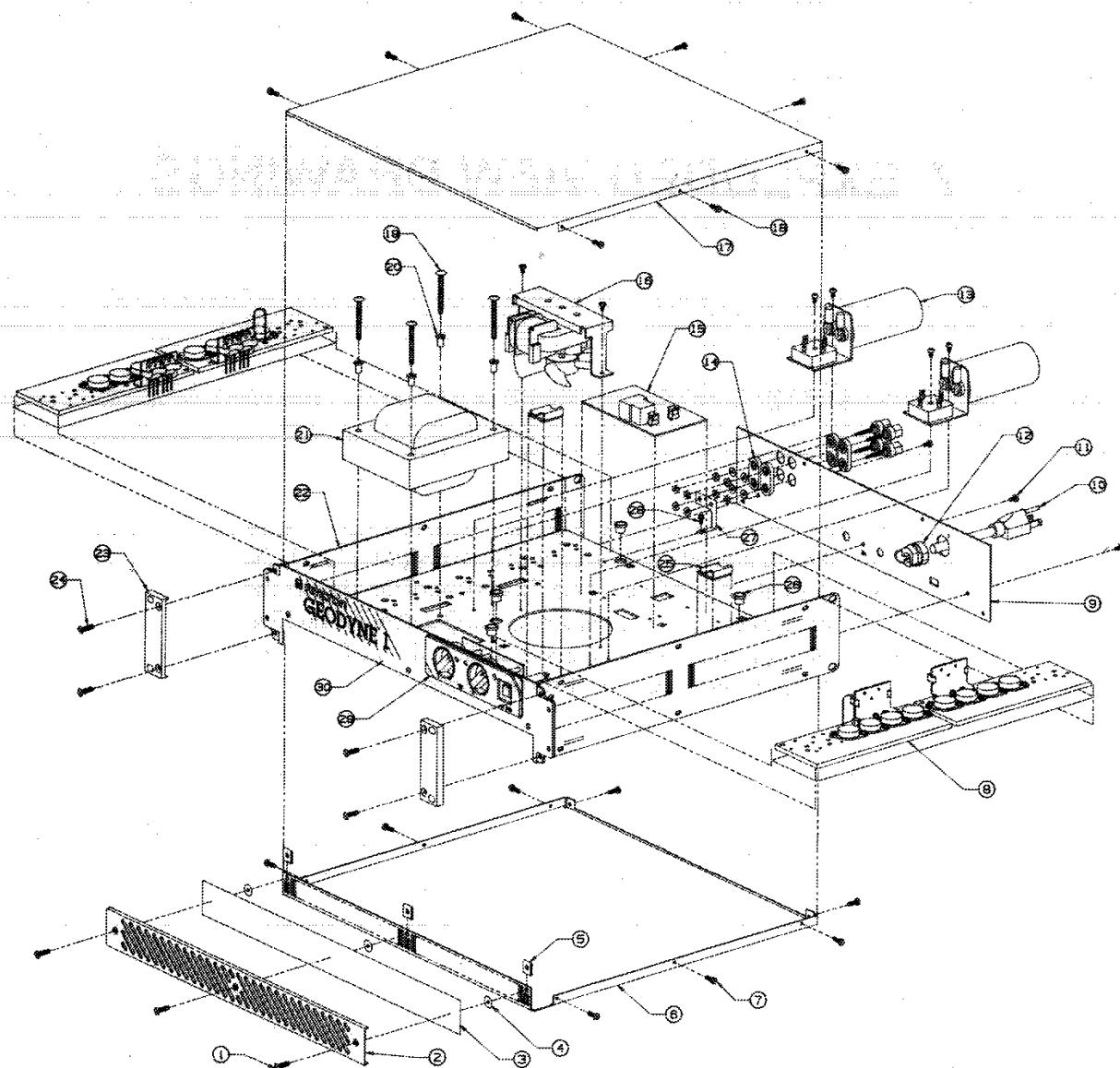


Fig. 7.1 Chassis Assembly (Top)

**7-2 Exploded Views**

**CHASSIS ASSEMBLY (TOP)**

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Fan Filter Screw	C 7036-4	3	
2	Metal Grill	F11923J3	1	
3	Foam Filter	D 6944-9	1	
4	Washer	C 7737-7	3	
5	Retainer Clip	C 7628-8	3	
6	Bottom Cover	F11394J7	1	
7	Cover Screw	D 7601-5	8	
8	Heatsink Assembly		1	See Page 7-6
9	Back Panel	F11927J4	2	
10	Back Panel Screw	D 7601-5	3	
11	Power Cord	H43066-2	1	100V Nema
		H43066-2	1	120V Nema
		H43053-0	1	220V European
		H43064-7	1	240V UK
		H43128-0	1	Australia
12	Strain Relief	C 6800-4	1	100/120V
		C 7962-1	1	220/240V (IEC)
		C 7962-1	1	UK Power Cord
13	Capacitor Assembly		1	See Page 7-8
14	Dual Binding Post	C 2823-0	2	
15	Top Cover Screw	D 7601-5	9	
16	Top Cover	F11105J7	1	
17	Transmotor Assembly		1	See Page 7-7
18	Control Module		1	See Page 8-2
19	Transformer Screws	C 7666-8	4	
20	Shoulder Washer	C 7359-0	4	
21	Transformer	D 7598-2	1	
22	End Cap Screws	C 7036-4	4	
23	End Cap	F10966J3	2	
24	Geodyne I Chassis	M20933J3	1	
25	Snap Bushing	C 4014-4	4	
26	Cable Clamp	C 7705-4	2	
27	Circuit/Chassis Ground Strap	D 7600-6	1	
28	6-32 x .235 Torx Screw	D 7692-3	1	
29	Bezel Assembly		1	See Page 7-9
30	Geodyne I Overlay	F11924J1	1	

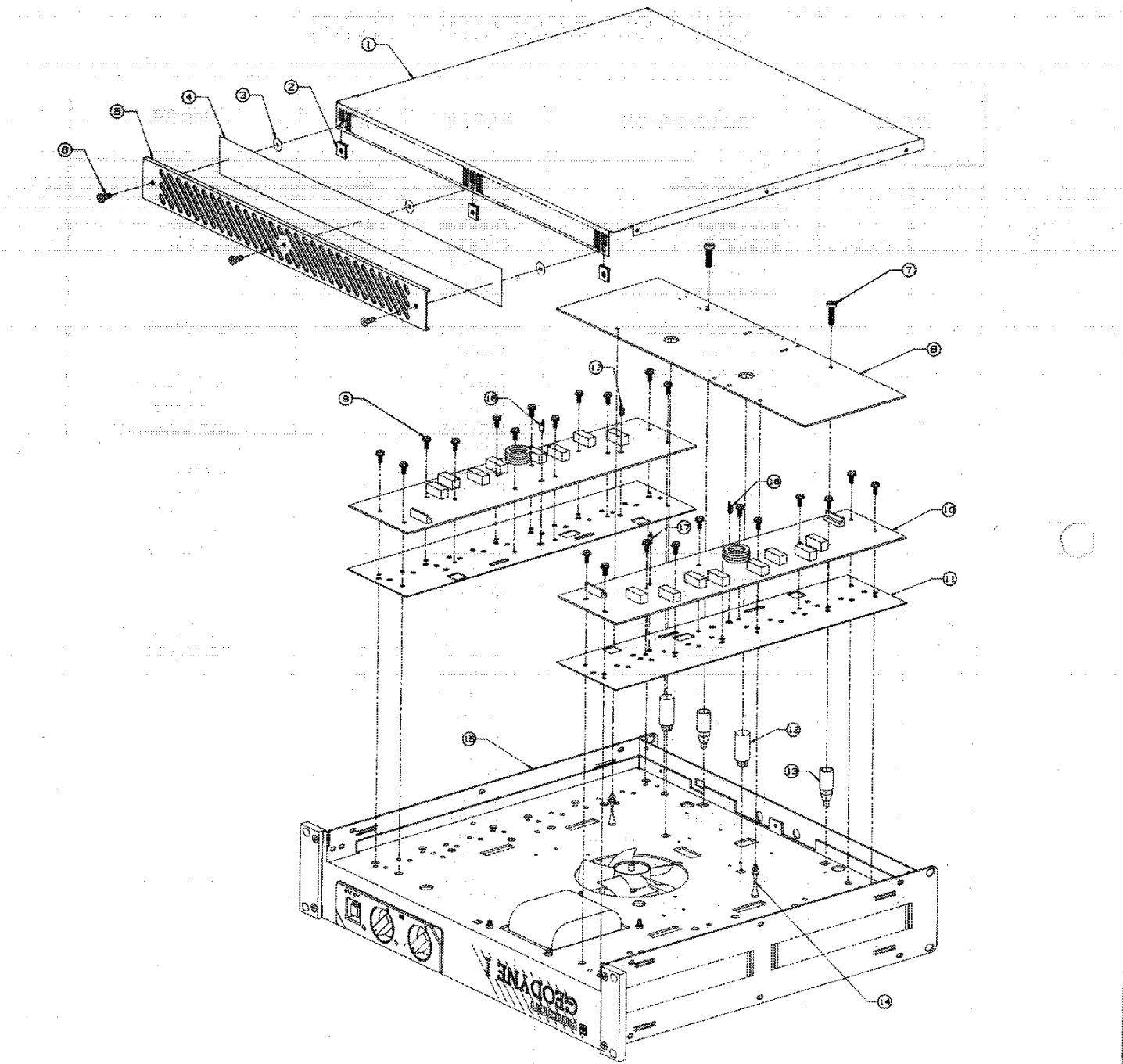


Fig. 7.2 Chassis Assembly (Bottom)

## CHASSIS ASSEMBLY (BOTTOM)

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Bottom Cover	P1139477	1	
2	Retainer Clip	C 7628-8	3	
3	Washer	C 7737-7	3	
4	Foam Filter	D 6944-9	1	
5	Metal Grill	F11923J3	1	
6	Fan Filter Screw	C 7036-4	3	
7	Screw	C 5257-8	2	
8	Main Module	Q42850-0	1	
9	Screw	D 6291-5	24	
10	Output Module	Q42840-1	2	
11	Sil Pad	D 6280-8	2	
12	Toggle Nut Spacer	C 6913-5	2	
13	Toggle Nut Spacer	C 6914-3	2	
14	Tension Support	C 6912-7	2	
15	Geodyne I Chassis	M20933J3	1	
16	MPS8097	D 2962-5	2	
17	Thermal Sensor	C 5826-0	2	
				See Page 8-15
				See Page 8-5
				25.4mm (1 inch) 19mm (.75 inch)
				Alternate (MPSA18) LM334Z

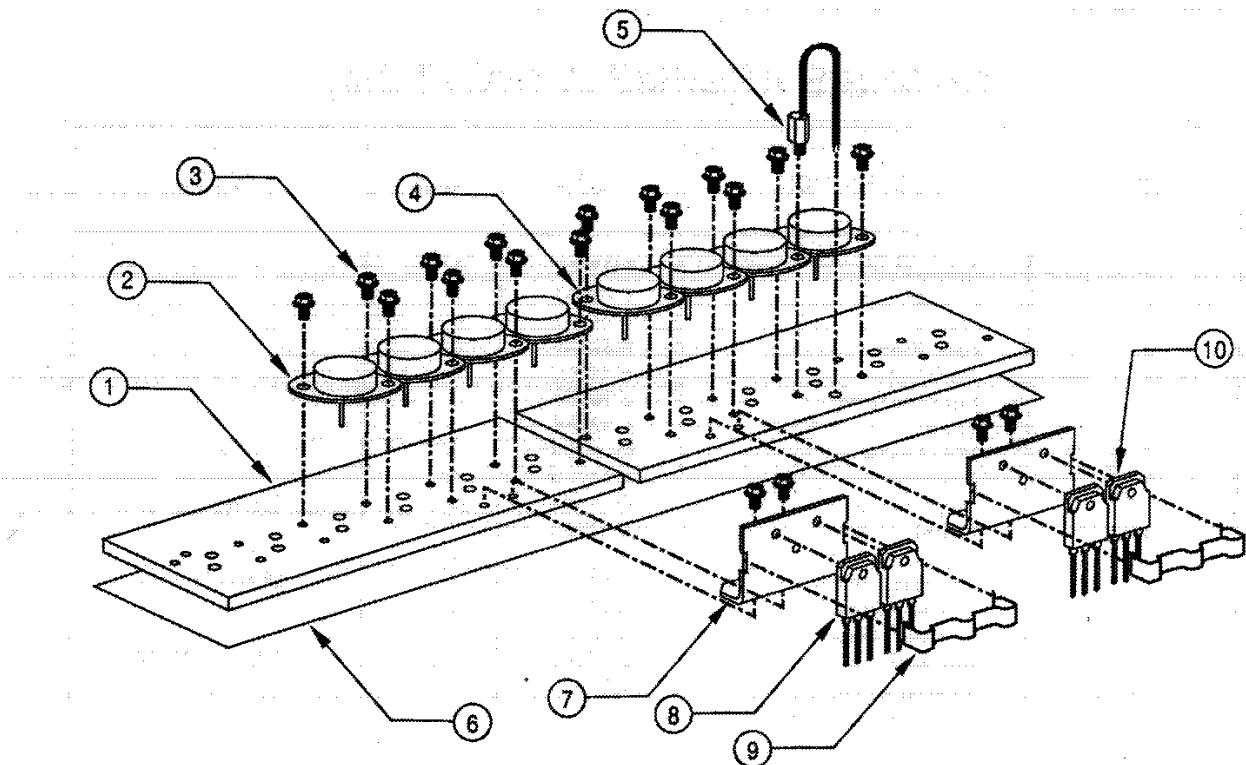


Fig. 7.3 Output Stage Assembly

## OUTPUT STAGE ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Heatsinks	F12053-9	4	
2	MJ15015 NPN	C 4751-1	4	
3	6-32 X.235 Torx	D 6315-2	19	
4	MJ15016 PNP	C 6492-0	4	
5	PTC	D 6591-8	1	
6	Output Pad	D 7597-4	1	
7	Driver Bracket	F11925-9	2	
8	MJ15028 NPN	C 7384-8	2	
9	Driver Clip	C 8531-3	2	
10	MJ15029 PNP	C 7383-0	2	

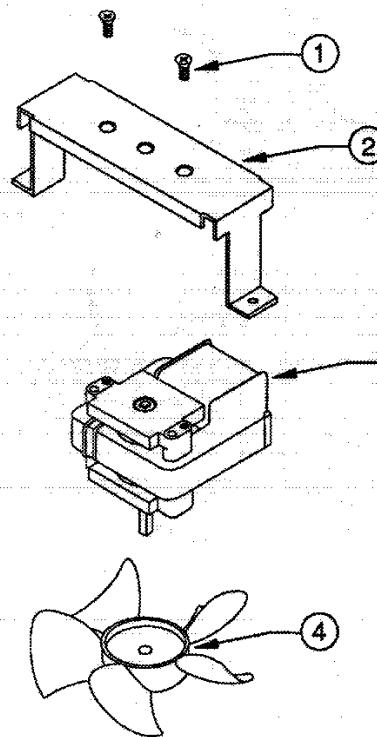


Fig. 7.4 Transmotor Assembly

## TRANSMOTOR ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	6-32 x .3125 Screw	C 7062-0	2	
2	Fan Bracket	F11106-6	1	
3	Fan Motor	H43055-5 H43065-4 H44654-8	1	100V 120V 220/240V
4	Fan Blade (4 inch/10.16 cm)	C 6497-9	1	

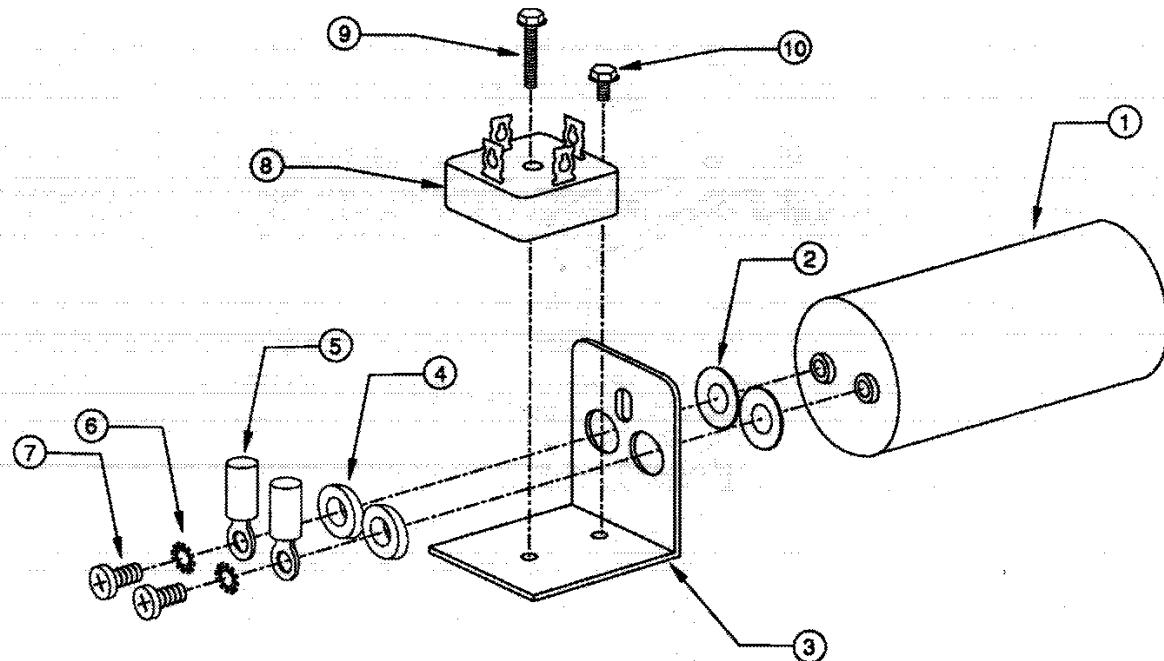


Fig. 7.5 Capacitor Assembly

## CAPACITOR ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	7800 $\mu$ F 90V	C 7015-8	1	
2	Fiber Washer	D 7142-9	2	
3	Capacitor Bracket	F10866-6	1	
4	Shoulder Washer	D 6764-1	2	
5	Connector	C 7352-5	2	
6	Lockwasher	C 6860-8	2	
7	10-32 X .37 TRHD	C 4013-6	2	
8	35A Bridge Rectifier	C 4305-6	1	
9	6 x 32 x .75 Hex	C 6964-8	1	
10	.320 Hex Tri-Lob	D 6291-5	1	

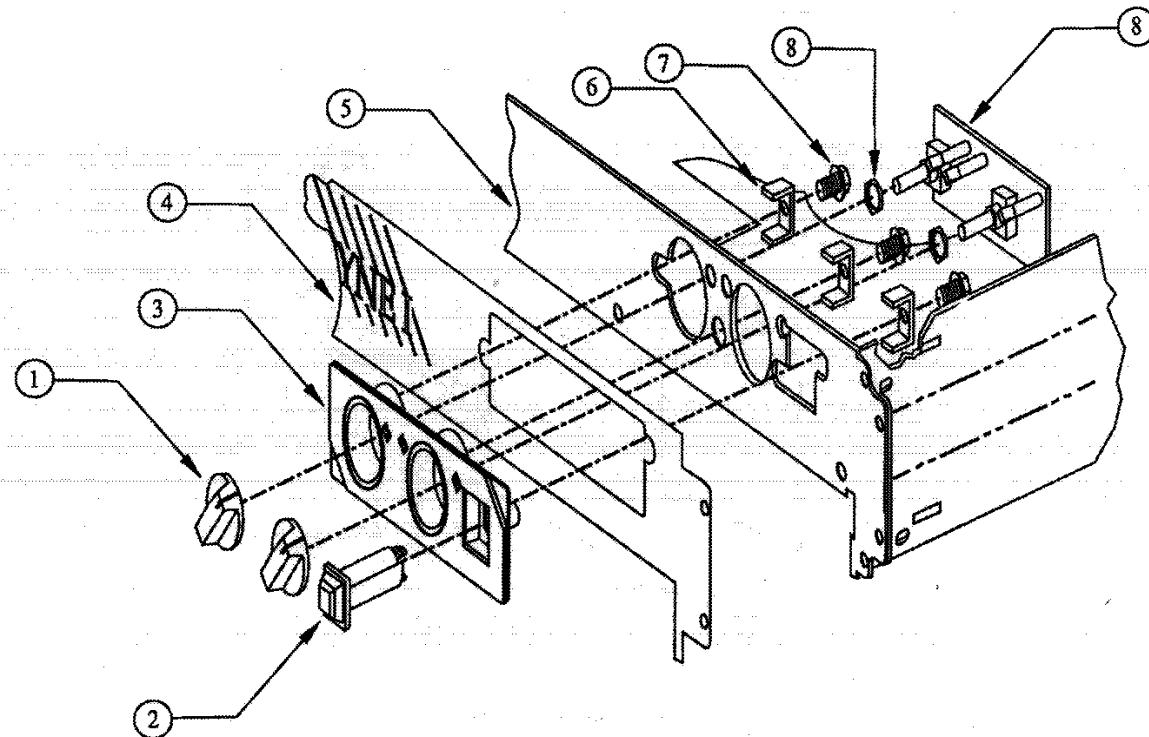


Fig. 7.6 Display Bezel Assembly

## BEZEL ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Knob	D 7587-5	2	
2	Switch/Circuit Breaker	C 8523-0 C 8535-4	1 1	220/230/240 (4 Amp) 100/120V (8 Amp)
3	Plastic Bezel	D 7588-3	1	
4	Geodyne I Overlay	F11924J11	1	
5	Chassis		1	
6	Front Panel Bezel Bracket	F11926-7	3	
7	8-18 x .5	D 6315-2	3	
8	LED/Level Board		1	See Page 7-10

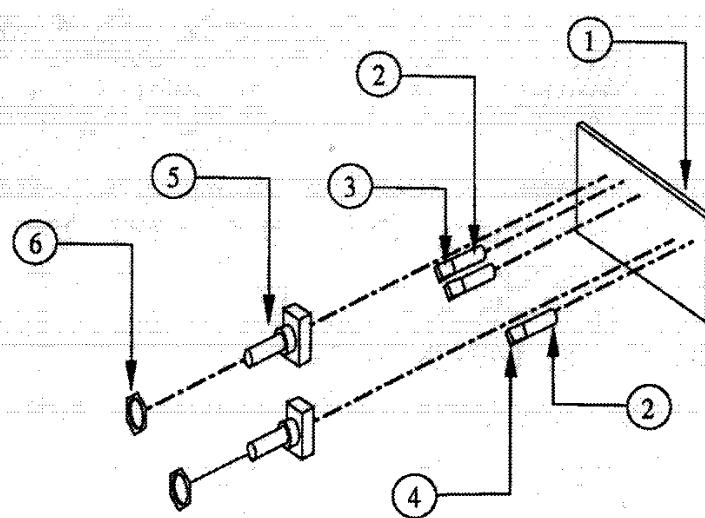


Fig. 7.7 LED/VOLUME board Assembly

## LED/VOLUME BOARD ASSEMBLY

ITEM#	DESCRIPTION	PART #	QTY	NOTES
1	Circuit Board	P10292-4	1	
2	LED Spacer	C 8585-9	2	
3	Amber LED	C 8527-1	2	
4	Red LED	C 8525-5	1	
5	Level Control	C 8470-5	2	
6	Level Control Nut <i>(Comes with Level Control)</i>			

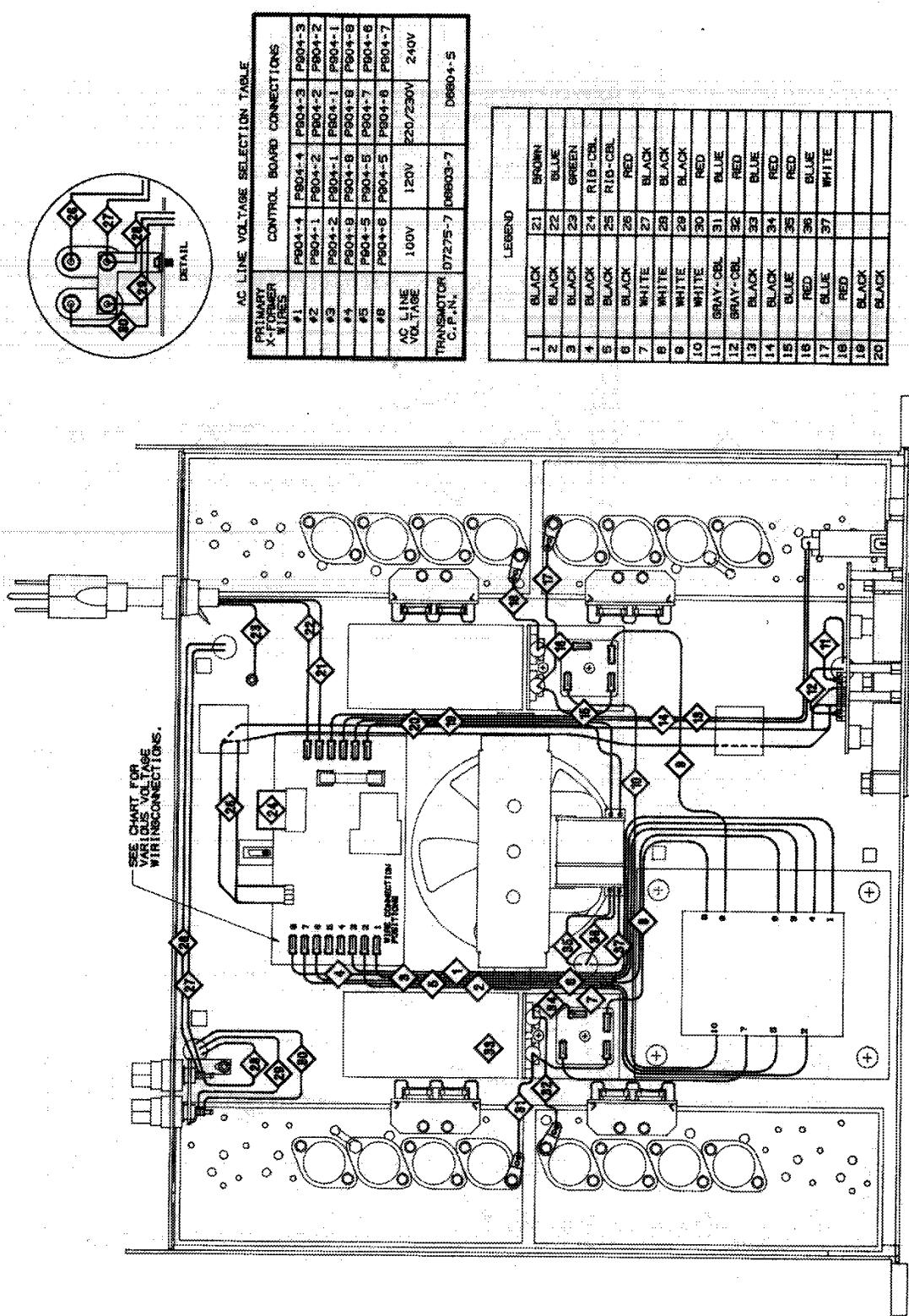


Fig. 7.8 Wiring Diagram (Top)

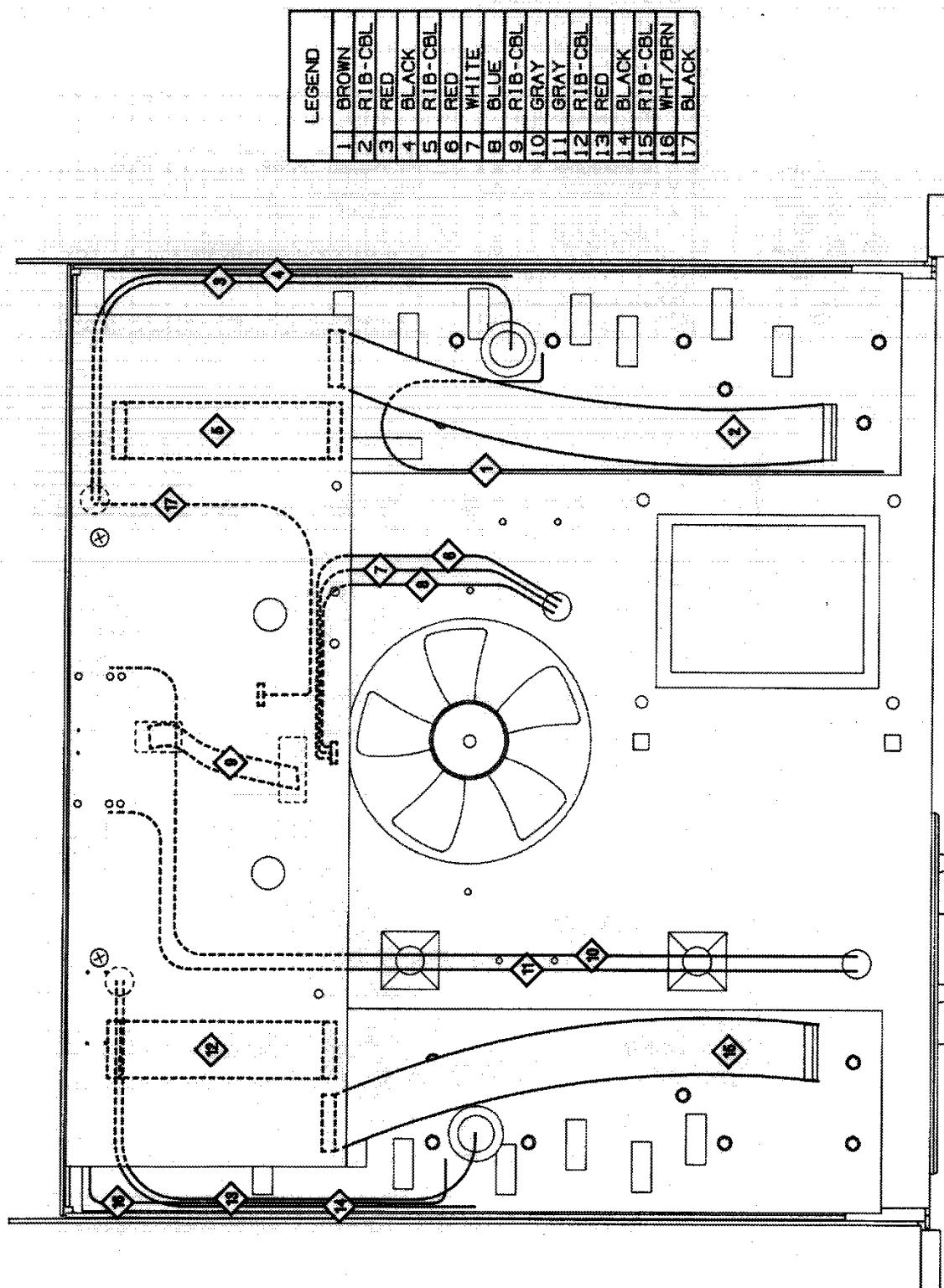
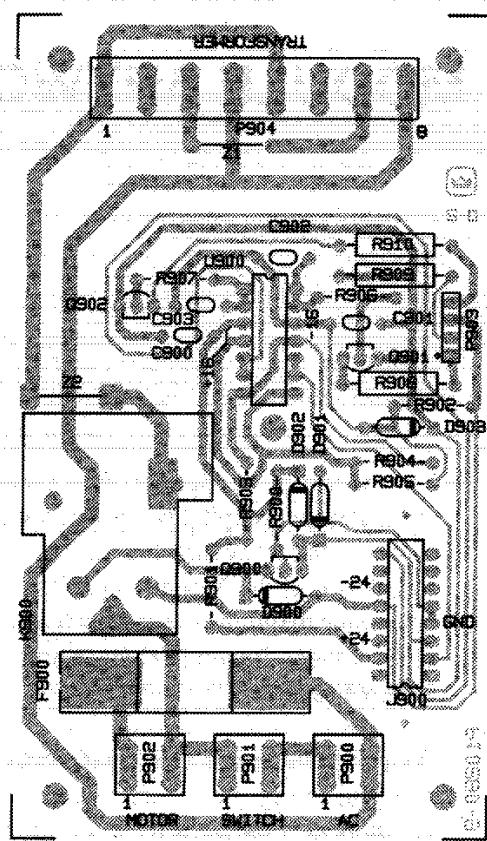


Fig. 7.9 Wiring Diagram (Bottom)

## 8 MODULE ARTWORK

The **Modules** section of this service manual is the compilation of artwork and circuit board layouts for the module found within the Model amplifier. For schematic diagrams see section 6 and for chassis parts drawings along with parts lists see section 7.

*Note: A blank space in the right column of the following parts list means the component is the same as on the module listed immediately to the left! All resistors are .25W 5% unless otherwise noted.*



\* Darker tracework indicates parts side of module foil layout.

\*\* Lighter tracework indicates bottom side of module foil layout.

Fig. 8.1 Control Module (Q42849-2).

## CONTROL MODULE

<b>Q42849-2</b>				
<b>Circuit Designation</b>	<b>Description</b>	<b>Part #</b>	<b>Description</b>	<b>Part #</b>
<b>Capacitors</b>				
C900	0.1μfd	C 6130-6		
C901	0.1μfd	C 6130-6		
C902	0.1μfd	C 6130-6		
C903	0.1μfd	C 6130-6		
<b>Diodes</b>				
D900	1N4148	C 3181-2		
D901	1N4148	C 3181-2		
D902	1N966B 16V	C 3533-4		
D903	1N966B 16V	C 3533-4		
<b>Fuse</b>				
F900	0.5 AMP	C 3841-1		
<b>Semiconductors</b>				
Q900	2N4125	C 3625-8		
Q901	2N4125	C 3625-8		
Q902	2N4125	C 3625-8		
<b>Resistors</b>				
R900	7.5K ohm	C 5769-2		
R901	1K ohm	C 2627-5		
R902	1K .ohm	C 2627-5		
R903	39K ohm	C 6407-8		
R904	36K ohm	C 4865-9		
R905	39K ohm	C 6407-8		
R906	33K ohm	C 4346-0		

**CONTROL MODULE (CONT)**

<b>Q42849-2</b>			
<b>Circuit Designation</b>	<b>Description</b>	<b>Part #</b>	<b>Description</b>
R907	33K ohm	C 4346-0	
R908	2.2K .5W	C 2628-3	
R909	3.3K .5W	C 2629-1	
R910	2.2K .5W	C 2628-3	
<b>Integrated Circuits</b>			
U900	LM339	C 4345-2	

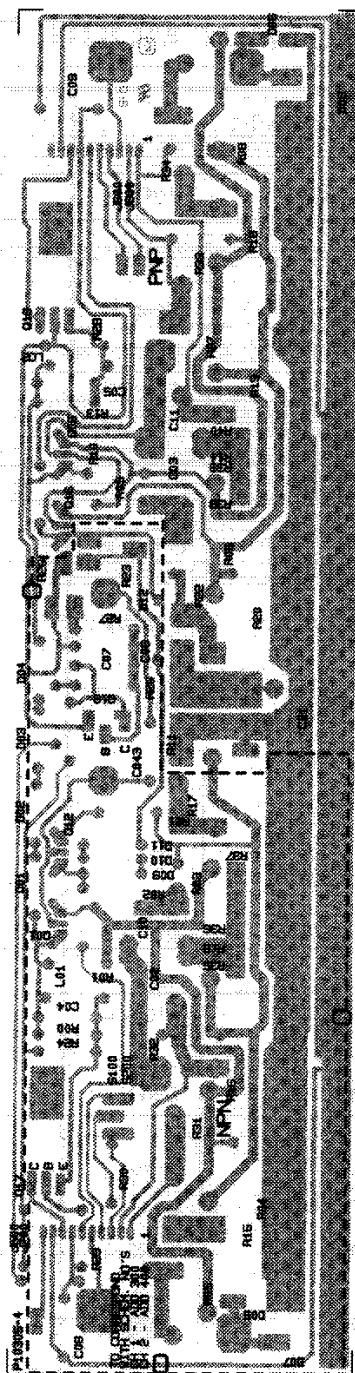


Fig. 8.2 Output Module (Q42840-1)

## OUTPUT MODULE

<b>Q42840-1</b>				
<b>Circuit Designation</b>	<b>Description</b>	<b>Part #</b>	<b>Description</b>	<b>Part #</b>
<b>Resistors</b>				
R300				
R400	75 ohm	C3798-3		
R301				
R401	470 ohm	C 2626-7		
R302				
R402	5.6 ohm .5W	C 7778-1		
R303				
R403	.33 ohm 5W	C 3583-9		
R304				
R404	.33 ohm 5W	C 3583-9		
R306				
R406	.33 ohm 5W	C 3583-9		
R307				
R407	.33 ohm 5W	C 3583-9		
R309				
R409	22 ohm	C4479-9		
R310				
R410	470 ohm	C 2626-7		
R311				
R411	2.7 ohm 1W	C1001-4		
R312				
R412	12 ohm 1W	C 3931-0		
R313				
R413	75 ohm	C3798-3		
R314				
R414	12 ohm 1W	C 3931-0		
R316				
R416	.33 ohm 5W	C 3583-9		
R317				
R417	.33 ohm 5W	C 3583-9		
R319				
R419	.33 ohm 5W	C 3583-9		

**OUTPUT MODULE (CONT)**

Circuit Designation	Q42840-1		Description	Part #
	Description	Part #		
R320 R420	33 ohm 5W	C 3583-9		
R321 R421	5.6 ohm	C 6089-4		
R322 R422	22 ohm	C 4479-9		
R323 R423	250 ohm	C 6844-2		
R324 R424	13K ohm	C 4300-7		
R325 R425	2.2K ohm	C 2628-3		
R326 R426	250 ohm	C 6844-2		
R327 R427	390 ohm	C 6495-3		
R328 R428	13K ohm	C 4300-7		
R329 R429	51 ohm	C 6402-9		
R330 R430	102 ohm 1%	C 6626-3		
R335 R435	12 ohm 1W	C 3931-0		
R336 R436	12 ohm 1W	C 3931-0		
R337 R437	12 ohm 1W	C 3931-0		
R338 R438	12 ohm 1W	C 3931-0		
R339 R439	12 ohm 1W	C 3931-0		

## OUTPUT MODULE (CONT)

		Q42840-1		
Circuit Designation	Description	Part #	Description	Part #
R340	12 ohm 1W	C3931-0		
R440				
<b>Capacitors</b>				
C301				
C401	.047μfd	C7838-3		
C303				
C402	.22μfd	C3142-4		
C303				
C403	.22μfd	C3142-4		
C304				
C404	.0047μfd	C 6683-4		
C305				
C405	.0033μfd	C 6684-2		
C306				
C406	.01μfd	C 6687-5		
C307				
C407	.001μfd	C2288-6		
C308				
C408	180PF	C4295-9		
C309				
C409	220PF	C 8208-8		
C343				
C443	.01μfd	C 6687-5		
<b>Diodes</b>				
D301				
D401	1N4004	C 2851-1		
D302				
D402	1N4004	C 2851-1		
D303				
D403	1N4004	C 2851-1		
D304				
D404	1N4004	C 2851-1		

**OUTPUT MODULE (CONT)**

		Q42840-1		
Circuit Designation	Description	Part #	Description	Part #
D305				
D405	1N4004	C 2851-1		
D306				
D406	1N4004	C 2851-1		
D307				
D407	1N4004	C 2851-1		
D308				
D408	1N4004	C 2851-1		
D309				
D409	1N4004	C 2851-1		
D310				
D410	1N4004	C 2851-1		
D311				
D411	1N4004	C 2851-1		
D312				
D412	1N4004	C 2851-1		
Inductors				
L300				
L400	Output Coil	D 6592-6		
L301				
L401	.5 MH	C 3510-2		
L302				
L402	.5 MH	C 3510-2		
Transistors				
Q317				
Q417	MPS-U10	C 7271-7		
Q318				
Q418	MPSA18	D 2962-5		
Q319				
Q419	MPSU60	C 7318-6		
Misc	OUTPUT BOARD (BLANK)	P10233-8		

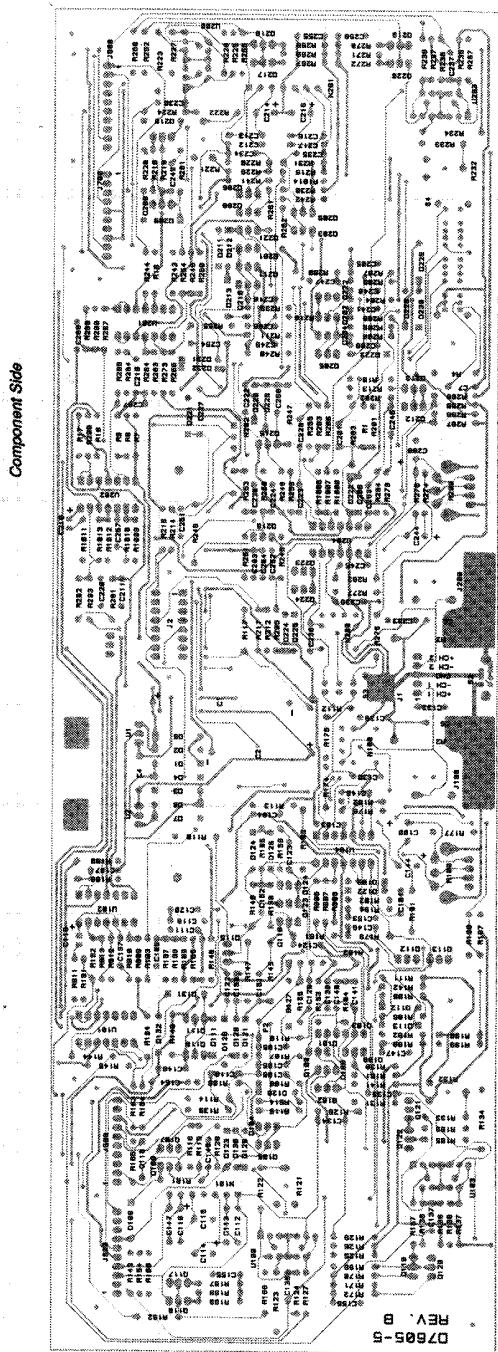
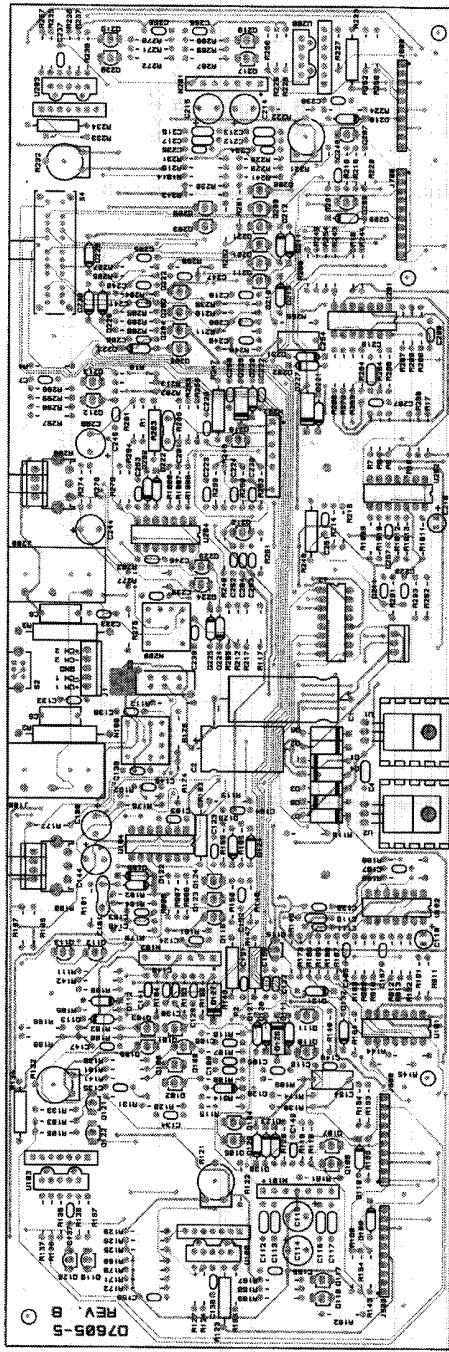


Fig. 8.3 Main Module (Q42850-0)

## MAIN MODULE

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
<b>Resistors</b>				
R1	53.6K ohm 1W	C 7365-7		
R4	46.4K ohm 1W	C 7364-0		
R7	100K ohm	C 2883-4		
R8	20K ohm	C 5046-5		
R9	5.1K ohm	C 5163-8		
R10	0 ohm	C 5868-2		
R16	5.1K ohm	C 5163-8		
R17	20K ohm	C 5046-5		
R18	100K ohm	C 2883-4		
R101 R201	4.99K ohm 1%	C 3686-0		
R102 R202	510 ohm	C 4849-3		
R103 R203	100K .5W	C 2324-9		
R104 R204	2.7K ohm	C 5168-7		
R105 R205	2.7K ohm	C 5168-7		
R106 R206	12K ohm	C 2878-4		
R107 R207	68K ohm	C 3620-9		
R108 R208	820 ohm	C 3301-6		
R109 R209	68 ohm	C 6079-5		

**MAIN MODULE (CONT)**

<b>Q42850-0</b>				
<b>Circuit Designation</b>	<b>Description</b>	<b>Part #</b>	<b>Description</b>	<b>Part #</b>
R110				
R210	68K ohm	C 3620-9		
R111				
R211	12K ohm	C 2878-4		
R113				
R213	4.7K ohm	C 3939-3		
R118				
R218	270 ohm	C 6034-0		
R119				
R219	300 ohm	C 3801-5		
R120				
R220	270 ohm	C 6034-0		
R121				
R221	100K Pot	C 5062-2		
R122				
R222	270K ohm	C 2885-9		
R123				
R223	18K ohm	C 2633-3		
R124				
R224	11K ohm	C 6405-2		
R125				
R225	100 ohm	C 2872-7		
R126				
R226	100 ohm	C 2872-7		
R127				
R227	11K ohm	C 6405-2		
R128				
R228	10K ohm	C 2631-7		
R129				
R229	100K ohm	C 2883-4		
R130				
R230	100K ohm	C 2883-4		

**MAIN MODULE (CONT)**

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
R131				
R231	10K ohm	C 2631-7		
R132				
R232	100K Pot	C 5062-2		
R133				
R233	270K ohm	C 2885-9		
R134				
R234	18K .5W	C 2633-3		
R135				
R235	100 ohm	C 2872-7		
R136				
R236	11K ohm	C 6405-2		
R137				
R237	100 ohm	C 2872-7		
R138				
R238	11K ohm	C 6405-2		
R139				
R239	820 ohm	C 3301-6		
R140				
R240	68 ohm	C 6079-5		
R141				
R241	150K ohm	C 4216-5		
R142				
R242	150K ohm	C 4216-5		
R143				
R243	100K ohm	C 2883-4		
R144				
R244	100K ohm	C 2883-4		
R145				
R245	1.8M ohm	C 4236-3		
R146				
R246	12K ohm	C 2878-4		

## MAIN MODULE (CONT)

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
R147	100 ohm .5W	C 1007-1		
R247				
R148	2.7K ohm	C 5168-7		
R248				
R149	100 .5W	C 1007-1		
R249				
R150				
R250	2.7K ohm	C 5168-7		
R151				
R251	12K ohm	C 2878-4		
R152				
R252	12K ohm	C 2878-4		
R153				
R253	Ø ohm	C 5868-2		
R154				
R254	200K ohm 1%	C 4995-4		
R155				
R255	1.3K ohm	C 3144-0		
R156				
R256	1.3K ohm	C 3144-0		
R157				
R257	1.3K ohm	C 3144-0		
R158				
R258	9.1K ohm	C 5878-1		
R159				
R259	1K ohm	C 2627-5		
R160				
R260	10K ohm	C 4859-2		
R161				
R261	47 ohm	C 1011-3		
R162				
R262	47 ohm	C 1011-3		

**MAIN MODULE (CONT)**

<b>Circuit Designation</b>	<b>Q42850-0</b>		<b>Description</b>	<b>Part #</b>
	<b>Description</b>	<b>Part #</b>		
R163				
R263	200K ohm 1%	C 4995-4		
R164				
R264	10K ohm	C 4859-2		
R165				
R265	200K ohm	C 3622-5		
R166				
R266	1.8M ohm	C 4236-3		
R167				
R267	1K ohm	C 4850-1		
R168				
R268	953 ohm	C 6317-9		
R170				
R270	1K ohm	C 4850-1		
R171				
R271	953 ohm	C 6317-9		
R173				
R273	10K ohm	C 4859-2		
R174				
R274	24.9K ohm	C 7155-2		
R175				
R275	14.7K ohm	C 8027-2		
R176				
R276	24.9K ohm	C 7155-2		
R177				
R277	49.9K ohm	C 4867-5		
R179				
R279	1.3K ohm	C 3144-0		
R180				
R280	470 ohm	C 2626-7		
R181				
R281	4.7K ohm	C 3939-3		

**MAIN MODULE (CONT)**

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
R182				
R282	22 ohm	C 4479-9		
R183				
R283	2.4K ohm	C 3616-7		
R184				
R284	470K ohm	C 4225-6		
R185				
R285	2.4K ohm	C 3616-7		
R186				
R286	2.7M ohm	C 2634-1		
R187				
R287	36K ohm	C 4865-9		
R188				
R288	36K ohm	C 4865-9		
R189				
R289	27K ohm	C 5165-3		
R190				
R290	2M ohm	C 3199-4		
R191				
R291	33K ohm	C 4346-0		
R192				
R292	10K ohm	C 2631-7		
R193				
R293	10K ohm	C 2631-7		
R194				
R294	100K ohm	C 2883-4		
R195				
R295	3K ohm	C 3805-6		
R196				
R296	4.7K ohm	C 3939-3		
R197				
R297	10K ohm	C 2631-7		

**MAIN MODULE (CONT)**

<b>Q42850-0</b>			
<b>Circuit Designation</b>	<b>Description</b>	<b>Part #</b>	<b>Description</b>
R198 R298	4.7K ohm	C 3939-3	
R199 R299	10K ohm	C 2631-7	
R500 R600	5K Level Control	C 8479-5	
R906 R1006	150K ohm	C 4216-5	
R907 R1007	150K ohm	C 4216-5	
R908 R1008	150K ohm	C 4216-5	
R909 R1009	470K ohm	C 4225-6	
R910 R1010	470K ohm	C 4225-6	
R911 R1011	1.5K ohm	C 2876-8	
R912 R1012	470 ohm	C 2626-7	
R913 R1013	1M ohm	C 3198-6	
R915 R1015	39 ohm	C 5038-2	
R916 R1016	39 ohm	C 5038-2	
Resistor Networks			
N100 N200	Bal. Input Trim	C 4669-4	
N101 N201	Resistor Network	D 6081-0	

## MAIN MODULE (CONT)

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
N102 N202	Resistor Network	D 6082-8		
<b>CAPACITORS</b>				
C2	1000μfd 35V	C 4303-1		
C2	.47μfd 35V	C 4477-3		
C4	.47μfd 50V	C 6802-0		
C7	.1μfd	C 6804-6		
C100 C200	22NP	C 5311-3		
C101 C201	10PF	C 2821-4		
C103 C203	.022μfd	C 5230-5		
C104 C204	.022μfd	C 5230-5		
C105 C205	.47PF	C 3409-7		
C106 C206	.47PF	C 3409-7		
C107 C207	.1μfd	C 6804-6		
C108 C208	.12PF	C 6814-5		
C109 C209	3300PF	C 7417-6		
C110 C210	2.2μfd 50V	C 5362-6		
C111 C211	.1μfd	C 6804-6		
C112 C212	.12μfd	C 6803-8		

**MAIN MODULE (CONT)**

		Q42850-0		
Circuit Designation	Description	Part #	Description	Part #
C113 C213	.47μfd 50V	C 6802-0		
C114 C214	100μfd 35V	C 8026-4		
C115 C215	100μfd 35V	C 8026-4		
C116 C216	.47μfd 50V	C 6802-0		
C117 C217	.12μfd	C 6803-8		
C118 C218	12PF	C 6814-5		
C119 C219	.47μfd 50V	C 6802-0		
C120 C220	.1μfd	C 6804-6		
C122 C222	100PF	C 3410-5		
C123 C223	47PF	C 3409-7		
C124 C224	47PF	C 3409-7		
C129 C229	12PF	C 6814-5		
C130 C230	27PF	C 2342-1		
C133 C233	27PF	C 2342-1		
C134 C234	.022μfd	C 6672-7		
C135 C235	.022μfd	C 6672-7		

**MAIN MODULE (CONT)**

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
C136				
C236	470PF	C 6808-7		
C137				
C237	470PF	C 6808-7		
C138				
C238	27PF	C 2342-1		
C139				
C239	27PF	C 2342-1		
C140				
C240	47PF	C 3409-7		
C141				
C241	47PF	C 3409-7		
C144				
C244	100μfd 35V	C 8026-4		
C145				
C245	47PF	C 3409-7		
C146				
C246	47PF	C 3409-7		
C147				
C247	.01μfd	C 6806-1		
C148				
C248	180PF	C 4295-9		
C149				
C249	470PF	C 6808-7		
C150				
C250	.01μfd	C 6806-1		
C151				
C251	.01μfd	C 6806-1		
C152				
C252	82PF	C 3627-4		
C153				
C253	.1μfd	C 6804-6		

**MAIN MODULE (CONT)**

Circuit Designation		Q42850-0	
	Description	Part #	Description
C154	.1μfd 250V	C 8426-6	
C254			
C155			
C255	.1μfd	C 6804-6	
C156			
C256	.1μfd	C 6804-6	
C157			
C257	.01μfd	C 6806-1	
<b>Integrated Circuits</b>			
U1	7815	C 5095-2	
U2	7915	C 5096-0	
U100			
U200	UPA75	C 6911-9	
U101			
U201	LM339	C 4345-2	
U102			
U202	LM339	C 4345-2	
U103			
U203	UPA76	C 6910-1	
U104			
U204	33079	C 7558-7	
<b>Transistors</b>			
Q100			
Q200	2N3859A	D 2961-7	
Q101			
Q201	MPSA93	C 3578-9	
Q102			
Q202	MPSA43	C 3810-6	
Q103			
Q203	PN4250	C 3786-8	

**MAIN MODULE (CONT)**

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
Q105				
Q205	MPSA93	C 3578-9		
Q106				
Q206	2N4125	C 3625-8		
Q107				
Q207	PN4250	C 3786-8		
Q108				
Q208	2N3859A	D 2961-7		
Q109				
Q209	2N3859A	D 2961-7		
Q110				
Q210	MPSA43	C 3810-6		
Q112				
Q212	2N4125	C 3625-8		
Q113				
Q213	2N4125	C 3625-8		
Q115				
Q215	MPS8097	D 2962-5		
Q116				
Q216	PN4250	C 3786-8		
Q117				
Q217	2N3859A	D 2961-7		
Q118				
Q218	2N3859A	D 2961-7		
Q119				
Q219	2N4125	C 3625-8		
Q120				
Q220	2N4125	C 3625-8		
Q121				
Q221	2N4123	C 7458-0		
Q122				
Q222	2N4123	C 7458-0		

**MAIN MODULE (CONT)**

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
Q123	2N4123	C 7458-0		
Q223	2N4123	C 7458-0		
Q124	2N4125	C 3625-8		
Q224	2N4125	C 3625-8		
<b>Diodes</b>				
D1	1N4004	C 2851-1		
D2	1N4004	C 2851-1		
D3	1N4004	C 2851-1		
D4	1N4004	C 2851-1		
D5	1N4004	C 2851-1		
D6	1N4004	C 2851-1		
D7	1N4004	C 2851-1		
D108				
D208	1N4148	C 3181-2		
D109				
D209	1N4148	C 3181-2		
D110				
D210	1N4148	C 3181-2		
D111				
D211	1N3070	C 5061-4		
D112				
D212	1N4148	C 3181-2		
D113				
D213	1N4148	C 3181-2		
D117				
D217	MDA3502	C 4305-6		
D120				
D220	1N4148	C 3181-2		
D121				
D221	1N4148	C 3181-2		

**MAIN MODULE (CONT)**

Circuit Designation	Q42850-0		Description	Part #
	Description	Part #		
D122				
D222	1N4148	C 3181-2		
D123				
D223	1N3070	C 5061-4		
D124				
D224	1N4148	C 3181-2		
D125				
D225	1N4148	C 3181-2		
D126				
D226	1N3070	C 5061-4		
D127				
D227	1N3070	C 5061-4		
D129				
D229	1N4148	C 3181-2		
D130				
D230	1N4148	C 3181-2		
D131				
D231	1N4148	C 3181-2		
D132				
D232	1N4148	C 3181-2		

**MAIN MODULE (CONT)**

Circuit Designation	Q42850-0			
	Description	Part #	Description	Part #
MISC				
	6X32 Hex Nut	C 1889-2		
	6-32 X .50 RDHD	C 2176-3		
	IC Socket 14Pin	C 3450-1		
	IC Socket 16Pin	C 4508-5		
	TO220 Heat Sink	C 5341-0		
	#6 INT Star Washer	C 5594-4		
S3	Sensitivity Switch	C 6851-7		
S4	Dual/Mono Switch	C 6781-6		
	3POS .Header	C 7526-4		
	10" Ribbon Cable	D 6619-7		
	6" Ribbon Cable	D 6620-5		
	Circuit Board	D 6988-6		