INSTRUCTION MANUAL

FTDX 400

YAESU MUSEN CO., LTD.

TOKYO JAPAN

CONGRATULATIONS! You have just purchased one of the finest, high performance transceivers available to the amateur today. To fully appreciate the features, flexibility, and efficient operating procedures available with your new transceiver, we recommend that the instruction manual be studied thoroughly prior to operation.

GENERAL:

The FTdx 400/500 Single Sideband Transceiver is a precision built transceiver providing SSB (USB and LSB), CW, and AM modes of operation. This transceiver operates at a maximum input of 560 watts PEP for SSB, 500 watts for CW and 125 watts AM on all bands, 80 through 10 meters.

In addition to the high output power of the transceiver, many features that have previously been considered extra cost options are included as standard equipment on the FTdx 400/500. Standard equipment includes built-in solid state power supply, fully adjustable VOX, break-in CW operation, adjustable CW side tone, additional solid state oscillator for fixed frequency crystal operation, clarifier control provides \pm 5 KHz off-set receiver operation, dual calibration markers at 100 and 25 KHz, phone patch connections, provision for three additional transceive bands outside the amateur bands between 3.5 and 30 MHz, and front panel external VFO solid state switching.

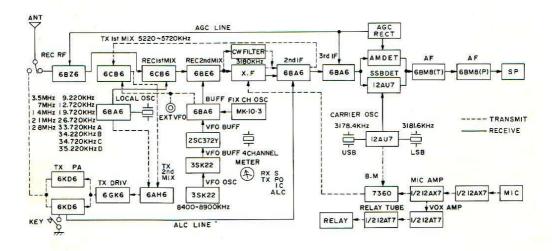
The companion FV400 External VFO allows crossband DX operation and has the effect of providing the operator with split frequency, separate receiver-transmitter operation.

The FTdx 400/500 has been designed to anticipate the amateur's future operating requirements and will provide many hours of trouble free service.

SPECIFICATIONS

Emission Type
Input Power
Frequency Range
Frequency Stability
Antenna Impedance
Carrier Suppression
Sideband Suppression
Distortion products
Receiver sensitivity
Selectivity
Image rejection
Audio output
Output impedance
Power requirement
Dimensions
Weight

BLOCK DIAGRAM



PRINCIPLES OF OPERATION

The block diagram and the circuit description provides you with a better understanding of this transceiver. The transceiver consists of a double-conversion receiver and a double-conversion exciter-transmitter. Receiver and transmitter circuits use common oscillators, common crystal filter, and common IF stages. The low frequency IF is 3,180 KHz. The high frequency IF is pass band tuned to cover 5,220 to 5,720 KHz.

RECEIVER CIRCUIT:

A signal from the antenna passes through the antenna relay and trap coil, (tuned to 5,470 KHz), then to the tuned circuit and is applied to the grid of the RF amplifier, VI, 6BZ6.

The high frequency oscillator injection signal is also fed to the grid of the first mixer from the local oscillator V2, 6BA6. The product of the first mixer is applied from the plate of the tube to the high IF pass band transformer. Output of this transformer (5,220 to 5,720 KHz) is applied to the grid of the second receiver mixer, V203, 6BE6. When the signal is applied to the grid of V203,

and the VFO injection signal is applied to another grid of the tube, the 3,180 KHz difference product is fed from the V203 plate circuit to the crystal filter. The output from the filter is applied to the grid of the first IF amplifier, V204, 6BA6. The signal is amplified by V204 and V205 and applied through T205 to the AM detector, AVC rectifier diodes, and the grid of product detector V213, 12AU7.

The beat-frequency oscillator signal which is generated in V206, 12AU7 is applied to the cathode of V213, 12AU7 and the result is the detected audio signal. Output of the AVC rectifier circuit is applied to the grid circuit of the RF amplifier tube and IF amplifier tubes to control the gain of the receiver automatically and prevent overloading. Output from the AM detector or the product detector is applied through MODE switch to the noise limiter circuit by a switch on the front panel. Output from the noise limiter circuit is applied through the AF GAIN control, VR9, to the grid of the first AF amplifier tube, triode section of V210, 6BM8. Amplified audio output of the triode section is couple to the grid of the AF output amplifier, pentode section of V210, which drives the output transformer T1.

TRANSMITTER CIRCUIT:

The microphone input is connected to the grid of the first microphone amplifier V208A, 12AX7, and then coupled to the grid of the second amplifier, V208B, the other half of the tube. Output from V208B is coupled to the beam deflection electrode of V207, 7360, through the MIC GAIN control, VR-6.

In the the TUNE position of the MODE switch, output from the tone oscillator, V212, 6U8, is fed to the grid of the second amplifier. This signal is also fed to the grid of the first receiver A-F amplifier tube, V210, through the AUDIO GAIN control. The carrier signal generated in V206, 12AU7, is fed to the control grid of V207. Output from the balanced modulator V207 coupled to the grid of the IF amplifier, V204, 6BA6, through the crystal filter, XF-201 of which the passband is centered at 3,180 KHz. This passes either the upper or lower sideband, depending upon the sideband selected when the MODE switch is set to carrier crystal X201 or X202.

The output from the IF amplifier is fed through L204 to the grid of transmitter VFO mixer, V201, 6CB6. The plate circuit of the first mixer is connected to the passband tuning transformer BPF5, and converts the 3,180 KHz sideband signal to a 5,220 to 5,720 KHz single sideband signal. The passband tuning is so designed that it provides excellent spurious reduction. The output signal from the passband network is fed to the grid of the second mixer, V3, 6AH6, and the high frequency injection signal from crystal oscillator, V2, 6BA6 is also fed to the grid of V3. This arrangement converts the IF signal to the desired transmitting frequency. Output from the second mixer is fed through a tuned circuit to the grid of the driver tube, V4, 6GK6 and amplified to a level sufficient to dive the final linear amplifier, V5 and V6, 6KD6s.

Final output from V5 and V6 is fed to a pi-section network consisting of L15 and PLATE and LOAD capacitors. A section of the bandswitch adjusts the inductance of L15 to the correct value for each band, and adds fixed amounts of capacity to the PLATE and LOAD capacitor on the lower bands. Output from the pi-network is fed to the antenna through the contacts of the antenna relay. Both the driver and final stages are neutralized to ensure stability. A section of the band switch selects the capacitors to the corerct value for perfect neutralization on each band.

The ALC circuit is placed in the grid circuit of the final tubes. When RF driving voltage to the final tubes becomes sufficient to drive the grids positive, the grids begin to draw current and the signal is detected. This produces an audio envelope. The audio is then rectified by the ALC rectifier, which in turn produces a negative DC voltage. The voltage is filtered by C61, C62, R29 and R30, which also determines the time constant, and controls the gain of V204. The ALC voltage is grounded

by the MODE switch in CW and TUNE positions. This system allows a high average of modulation without increased distortion.

The output voltage from the second microphone amplifier, V208, is coupled through the VOX GAIN control to the grid of V209A, 12AT7, and fed to the VOX rectifier. The positive DC output voltage of the VOX rectifier is applied to the grid of VOX relay amplifier tube, V209B, 12AT7, causing it to conduct current and actuate the VOX relay RL1. The relay tube is so biased that the relay is actuated by the FUNCTION switch in the MOX position. Contacts on the relay switch, —70 volts DC muting and bias voltage, the metering circuit from receive to transmit, the clarifier, antenna relay, and a pin of the remote socket to control external equipment. The FUNCTION switch in the CAL position actuates the antenna relay to disable the receiver RF amplifier tube for easy and clear calibration.

The ANTITRIP circuit provides a threshold voltage to prevent the loud speaker output from tripping the transceiver into the transmit function. The receiver output audio voltage is connected through ANTITRIP control, VR8, to a rectifier. Negative DC output voltage from the ANTITRIP rectifier, connected to the grid of the VOX tube V209B, 12AT7, provides the necessary antitrip threshold. ANTITRIP control VR8 adjusts the value of the antitrip voltage threshold so that the loudspeaker output will not produce too much positive DC output from the VOX rectifier so as to exceed the negative DC output from the antitrip rectifier and cause V209B to actuate the relay. However, the microphone input will cause the positive voltage to overcome the negative voltage and actuate the relay. VR13, located on meter bracket under the top cover provides coarse adjustment for relay tube sensitivity.

Relay hold time will be determined by DELAY control, located on chassis rear apron.

OSCILLATORS

The transceiver contains six oscillators. They are the carrier oscillator, two high frequency crystal oscillators, the variable frequency oscillator, the tone oscillator, and the crystal calibrator.

Carrier Oscillator

The carrier oscillator is crystal controlled at either 3,178.5 or 3,181.5 KHz, depending upon whether X201 or X202 is selected by the MODE switch. The MODE switch disconnects the cathode circuit of either tube when not in use. These crystal frequencies are matched to the pass band of the crystal filter, to place the carrier frequency approximately 20db down on the skirt of the filter response. The 3,181.5 KHz crystal frequency is shifted into the filter response range to insert the carrier for AM and CW operation.

High Frequency Oscillators

One of the high frequency oscillators is used instead of the variable frequency oscillator for crystal controlled operation. A field effect transistor, FET 701, MK-10, is used for the crystal controlled oscillator, and its output is fed to the other VFO buffer, V211, 6BA6, through the SELECT switch. The relation between the operating frequency and the crystal frequency is shown in the table, on page 4. The other oscillator is used to set the desired band. This oscillator, V2, 6BA6, is crystal controlled by one of the 8 crystals selected by the BAND switch. Output from the oscillator is fed to the cathode of the receiver first mixer V202, 6CB6, and the grid of the transmitter second mixer, V3, 6AH6. The output frequency of this oscillator is always 5,720 KHz higher than the lower edge of the selected band. The output signal from this oscillator is the crystal fundamental frequency for 80 and 40 meters, but for higher bands, the crystal frequency is tripled in the plate circuit of the oscillator.

Variable frequency oscillator

The VFO uses a FET transistor, TR401, 3SK22G, as the oscillator, and TR402, first buffer and TR403 buffer amplifier. The VFO oscillating frequency is 8,400 to 8,900 KHz to provide 500 KHz Band coverage. Varactor diode IS145 is in series with capacitor, C402 and is switched into the circuit by the CLARIFIER select switch and relay contacts to shift the VFO frequency. Output from TR403 is fed through the SELECT switch to VFO buffer tube V211.

Tone oscillator

The tone oscillator operates when the MODE switch is in CW or TUNE position. It is a phase shift oscillator operating at approximately 800 Hz. The output is fed to the microphone circuit for tuneup of the transmitter. Some of the output from the tone oscillator is applied to the receiver audio amplifier for sidetone monitoring in CW operation.

Crystal calibrator

The 100 KHz crystal oscillator, TR301, 2SC367 is used for dial calibration. Output from the buffer transistor, TR302 is fed into the 25 KHz multivibrator which generates a marker signal every 25 KHz.

POWER SUPPLY

The built-in power supply is an all solid state bridgetype, delivering 4 different DC voltages and also AC heater supply for all tubes. The power transformer has two primary windings for operation from either 117 or 220 volt AC supply.

The power amplifier plate voltage (800V DC) is supplied from bridge connected silicon rectifiers. 300 volts DC is delivered to the plates of the other tubes, and 150 volt DC supply is provided through the center tap of the medium voltage supply. Bias is supplied from a half wave rectifier, D513, SH-1. The plate voltage for all oscillator tubes is regulated with a VR-105 MT, stabilizer tube.

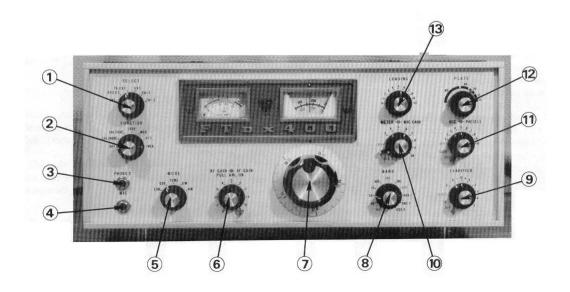
FREQUENCY TABLE (KHz)

VFO Frequency	8900	8800	8700	8600	8500	8400	Local Frequency
	3500	3600	3700	3800	3900	4000	9220
-	7000	7100	7200	7300	7400	7500	12720
	14000	14100	14200	14300	14400	14500	19720
S	21000,	21100	21200	21300	21400	21500	21720
Operating Frequency	28000	28100	28200	28300	28400	28500	33720
	28500	28600	28700	28800	28900	29000	34220
	29000	29100	29200	29300	29400	29500	34720
	29500	29600	29700	29800	29900	30000	35220

[•] Operating frequency=Carrier frequency+1.5Kc for USB Carrier frequency-1.5Kc for LSB

Xtal frequency for crystal controlled operation is determined by following formula;

X = Local frequency - Operating frequency + 3180K c



1.	SELECT	INT: Operating frequency is controlled by main tuning dial.	6.	RF GAIN	Controls the gain of RF and IF stages.
		RX-EXT: Receiving frequency	6.	AF GAIN	Varies the gain of receiver audio
		is controlled by external VFO.			amplifier, and automatic noise
		TX-EXT: Transmitting frequen-			limiter is disconnected at pull
		cy is controlled by external VFO.			position.
		EXT: Operating frequency is	7.	MAIN TUNING	Controls operating frequency.
		controlled by external VFO.	8.	BAND	Selects operating band.
		CH-1 And CH-2: Crystal con-	9.	CLARIFIER	Varies the VFO frequency slight-
		trolled operation.			ly for receiver incremental tun-
2.	FUNCTION	OFF: Transceiver off.			ing, and is also used as the ver-
		STBY: All voltages are applied			nier of main dial.
		to the transceiver.	10.	METER	Selects the meter to read PA
		CAL 100 KHz: 100 KHz cali-			cathode current, relative power
		brator on.			output, or plate current of ALC
		CAL 25 KHz: 25 KHz multivi-			controlled stage.
		brator on.	10.	MIC GAIN	Controls microphone gain for
		MOX: Manual Operation.			transmitting, and tone signal in-
		PTT: Push to Talk.			put for tune-up.
2	40.19000 William 10.1 (19.0 (1	VOX: Voice operation.	11.	AGC	Changes receiver AGC release
	HEADPHONE JA				time.
	MICROPHONE J		11.	PRESELECT	Pretunes signal circuits for both
5.	MODE	USB/LSB: Side Band selection.			transmit and receive condition.
		TUNE: Use for transmitter tune-	12.	PLATE	Tunes the plate circuit of PA
		up.			tubes.
		CW: Code operation.	13.	LOADING	Tunes the output circuit of PI
		AM: Carrier and one sideband.			network.

INSTALLATION

It is recommended that an excessively warm location be avoided. The transceiver should be placed in a location that has adequate space so as to permit free air circulation through the cabinet openings.

The transceiver should be connected to a good ground by a heavy lead to the terminal marked GND on rear apron of the chassis. It is not recommended that a gas pipe or electrical conduit pipes be used. The ground lead should be as short as possible.

Impedance of the antenna is designed to match a 50 to 120 ohm load. Most commercial antenna and feeders are designed between 50 and 75 ohms. If the impedance is far from this value, an antenna matching device should be placed between the antenna terminal and the feeder.

OPERATION

INITIAL CHECK

Prior to connecting the transceiver to power outlet, carefully examine for any visable damage, check that all tubes and crystals are properly seated in their sockets, and check tuning controls and switches for complete freedom. Connect the SP 400 speaker to jack marked 8 ohms on rear apron of the chassis, and an antenna cable to the coaxial cable connector. Make sure that supply voltage is the same as the voltage marked on the rear apron of the chassis before connecting to power outlet.

RECEIVER TUNING

Set the controls as follows:

FUNCTION OFF

MODE

Desired operation mode

BAND Desired Band

MIC GAIN Fully counterclockwise

RF GAIN Fully clockwise

SELECT INT CLARIFIER OFF

FAST AGC

Set FUNCTION switch to STBY position, then adjust the AF GAIN control until some receiver noise is heard in speaker. Peak the PRESELECTOR for maximum S-meter reading, and tune slowly for desired signal.

INITIAL ADJUSTMENTS

Dial Calibration:

Set FUNCTION switch to 100 KHz position. Rotate tuning knob to nearest 100 KHz mark as indicated on the lighted main tuning dial. An audio tone will be heard as tuning knob is rotated through each 100 KHz dial point. Very slowly rotate tuning knob in the direction that causes audio tone to decrease in frequency, until tone is just inaudible. (Zero Beat) Hold tuning knob firmly at this point and rotate skirt vernier dial to zero position. The skirt vernier dial surrounds the tuning knob and is held in position by a friction locking device. This dial is easily movable by hand but will retain its position after adjustment. The transceiver must be recalibrated when changing mode of operation to LSB, USB, or CW. When in the AM mode no calibration tone can be heard, however, accurate frequency location can be determined by observing the S-meter for maximum indication when tuning through the calibration signal.

METER ADJUSTMENTS:

The transceiver features four separate meter functions; S-meter, ALC (Automatic Limiter Control Indication), IC (Cathode Current of Final Amplifier Tubes), and PO (Relative Power Output Indication).

These functions are controlled from the METER switch on the front panel and are adjusted for zero settings by means of two variable potentiometers on the rear apron of the chassis.

S-Meter Adjustments

Set FUNCTION switch to STBY position, disconnect antenna, then adjust S-meter control on chassis rear apron until meter reads zero. Reconnect antenna.

ALC Adjustment

When METER switch on the front panel is set to ALC position the meter will indicate limiting action. To adjust meter to zero, set controls as follows:

> MODE USB

MIC GAIN Fully counterclockwise

FUNCTION MOX

If meter reads other than zero, adjust ALC control on rear apron of chasis for zero indication. Return FUNCTION switch to STBY position.

BIAS ADJUSTMENT

After warmup, set MODE switch to USB, METER to IC, and the FUNCTION switch to MOX for transmit condition. The meter will indicate PA plate current. The needle of the meter should rise to IDLE position which is approximately 50 ma. If plate current is other than 50 ma, adjust BIAS potentiometer on rear apron.

VOX ADJUSTMENT

VOX controls have been preset for normal operation settings at the factory, however, in the event of V209 tube replacement it may be necessary to readjust controls.

> Set VOX GAIN and DELAY controls on rear apron on chassis to center of travel.

> Locate potentiometer VR13 under top cover of cabinet and attached to bracket near S-meter. Adjust VR13 to just activate VOX relay when speaking into the microphone normally. Fine adjustments can then be made with VOX controls on rear apron.

TRANSMITTER TUNING

Set controls as follows:

LOADING POSITIONS

SELECT	INTERNAL	BAND	LOADING
FUNCTION	STBY	80	4
MODE	TUNE	40	2.5
MIC GAIN	Fully counter clockwise	20	
AF GAIN	Normal listening level	15	
METER	IC position	10A	
CLARIFIER	OFF		
BAND	Desired band	10B	
PLATE	Desired band	10C	Э
LOADING	To position shown in table	10D	3

PRE-TUNING

- 1. Adjust PRESEL for maximum receiver noise level.
- 2. Turn FUNCTION switch to MOX position with meter in IC position.
- 3. Rotate MIC GAIN control until meter rises just above normal idling current. (50 ma)
- Rotate PRESEL control for maximum meter reading. (Caution: if meter reading exceeds 0.2 reduce MIC GAIN control).
- 5. Rotate PLATE control for minimum meter reading. (Dip plate).
- 6. Return FUNCTION switch to STBY.

The transmitter is now pre-tuned to the desired frequency. Final peak tuning is accomplished by carefully following the final tuning procedure.

FINAL TUNING

CAUTION: EXCEEDING THE TIME LIMITS NOTED DURING FINAL TUNING MAY RESULT IN DESTRUCTION OF THE FINAL OUTPUT TUBES.

- 1. Set meter to P.O. position, FUNCTION switch to STBY, MODE switch to CW.
- 2. Momentarily set FUNCTION switch to MOX (ten seconds maximum) adjust PRESEL for maximum meter reading. Return FUNCTION switch to STBY.
- 3. Momentarily set FUNCTION switch to MOX (ten seconds maximum), increase or decrease LOADING slightly for maximum meter reading. Return FUNCTION switch to STBY.
- Momentarily set FUNCTION switch to MOX (ten seconds maximum), adjust PLATE for maximum meter reading. Return FUNCTION switch to STBY.
- Repeat steps 3 and 4 until maximum meter reading is obtained.
 The transmitter is now peaked to maximum output. Return meter to IC position and set MODE switch to desired operating position.

SSB OPERATION

Set up the transceiver as described in transmitter tuning. Set the METER switch to ALC position. Set the FUNCTION switch to MOX and adjust the MIC GAIN control until the meter kicks up to midscale of green colored portion when speaking into the microphone normally. Set the FUNCTION switch to desired operation, MOX (manual), PTT (push to talk), or VOX (voice control). For VOX operation, set the FUNCTION switch to VOX position, and advance VOX GAIN control on rear

apron until voice actuates the transceiver. Set the ANTITRIP control to the minimum point to prevent the speaker output from tripping the VOX. Do not use more VOX gain or more ANTITRIP gain than necessary. Adjust the DELAY control on rear apron for suitable release time.

NOTE: When meter is set to IC, voice modulation peaks will indicate 250 to 300 ma. Actual peak current, however, is approximately 2 times the indicated value.

CW OPERATION

Using the two contact jack supplied with the accessory pack, connect key as shown in the illustration. Most relay type automatic keyers can be connected into the FTdx400 for break-in operation without modification.

TUNING PROCEDURE - CW

Set up transceiver as described in transmitter tuning. After completion of final tuning, install key jack in rear apron of transceiver. Set MODE switch to CW and FUNCTION switch to MOX. The transceiver is now set up for manual CW operation. After completing a transmission the FUNCTION switch must be returned to STBY position for receive operation. For break-in operation, simply set FUNCTION switch to VOX position for transmit and receive.

SIDETONE ADJUSTMENT

CW sidetone level may be adjusted by rotating the tone level potentiometer (VR 203) located on the main circuit board under the top cover. NOTE: Do not disturb setting of adjacent paint marked controls.

NOTE: Insertion of key jack automatically disconnects bias supply to final output tubes, therefore, with key jack installed bias idlying current will not be indicated on meter.

AM OPERATION

Set up the transceiver as described in transmitter tuning. Set meter to IC, MODE switch to AM position. Momentarily set FUNCTION switch to MOX. Meter should read 150 ma. If meter indicates other than 150 ma adjust the AM carrier control on rear apron until the correct reading is obtained.

Adjust the MIC GAIN control until the meter reading kicks up slightly on speech peaks. Do not draw more than 150 ma, otherwise the PA tubes will be damaged.

SERVICE INSTRUCTIONS

WARNING

Dangerous voltages are present, therefore extreme care is essential. Be sure that all power is disconnected before working on the chassis. Check the high voltages in the capacitors by shorting the high voltage line to ground with an insulated screw driver. The transceiver has been aligned and calibrated at the factory with proper test instruments and should not require realignment. Service or replacement of a major component may require subsequent realignment, but do not attempt to make an alignment unless the operation of the transceiver is fully understood. To remove the transceiver chassis from the cabinet, remove the six screws around the cabinet and two screws on the bottom of the cabinet. From the rear, push the chassis forward until front frame slides out of the cabinet. Holding the front panel at the edge, carefully slide the chassis out of the cabinet.

VOLTAGE AND RESISTANCE MEASUREMENTS

The table lists voltages and resistance at all tube sockets. These values are measured with a VTVM with all tubes installed in their respective sockets.

All measurements should be made from socket pins to ground.

Adjust transistor voltage regulator to exactly 9 volts with VR-202 on the printed board. Measure voltage at junction of R294 and R295.

TEST EQUIPMENT REQUIRED

A signal generator, a vacuum tube volt ohm meter with RF probe, a general coverage communication receiver, and a 300 watt dummy load.

TRANSMITTER ALIGNMENT

- Disconnect the high voltage (800 volts) by unsoldering the lead at rectifier socket, and also the screen voltage by unsoldering the connection at pin 3 of the two tube sockets.
- 2. Connect VTVM RF probe to pin 5 of V5.
- Set the MODE switch to USB or LSB, and the FUNCTION switch to MOX position. Adjust carrier balance potentiometer VR, 201 on the main print board for minimum VTVM indication.
- Advance MIC GAIN control two positions, and turn the MODE switch to TUNE.
- Adjust PRESEL control for maximum VTVM reading.
- Adjust the MIC GAIN control during transmitter alignment to keep VTVM reading at 15 volts to avoid saturation of the circuits.
- Start with both slugs of T203 nearly out and peak primary and secondary of T203 for peak VTVM reading.
- 8. Same as in 7, adjust slugs of T204.
- Set main tuning dial to center i.e. 250 KHz and adjust top slug of L202 for peak VTVM reading. Set the main tuning dial to upper end (500 KHz) and adjust bottom slug for peak VTVM reading. Repeat this procedure two or three times.
- 10. Set the BAND switch to the 80 meter band, the main tuning dial to the center (250 KHz), and the PRESEL control at center. Adjust the slugs of L901 & L1001 for peak VTVM reading. Adjust the slugs on all appropriate bands from 40 to 15 meters using the same procedure. Set the BAND switch to 10B and the main tuning dial at upper edge, and adjust L905 and L1005 for peak VTVM readings.

- 11. Disconnect the VTVM from pin 5 of V5, and connect it to pin 2 of V202. Set the BAND switch to 10D and adjust slug L3 for peak VTVM reading. Set the BAND switch to 10C and adjust the TC1101 for peak VTVM reading. Adjust TC1102 for 10B, TC 1103 for 10A, TC1104 for 15 and TC1105 for the 20 and 80 meter band, adjust TC1106 for peak VTVM reading. Disconnect VTVM.
- Connect VTVM RF probe from pin 1 of V203 to ground. Set the main tuning dial at center. Adjust L207 for peak VTVM reading. Disconnect VTVM from pin 1 of V203 socket.
- Turn the FUNCTION switch to OFF. Restore unsoldered PA screen grid and high voltage wire.
- 14. Connect the transceiver output to a 50 or 75 ohms dummy load. Set the main tuning dial at center, and tuneup the transceiver on 80 meter band as described. Adjust MIC GAIN control setting to keep PA current less than 100 ma. Readjust L1001 for peak meter reading. Readjust L1001 to L1005 for appropriate BAND settings.
- 15. Tune the transceiver to maximum output at 14,200 Kc. To measure spurious radiation, use the S-meter of another receiver and tune it to 14,220 Kc where a spurious signal can be heard. Adjust Tc-205 for minimum S-meter reading without decreasing power output of the transceiver.

Adjust L17 and L18 for minimum S-meter reading.

TRANSMITTER SIGNAL LEVEL

The following table shows voltage measuring points and normal signal levels. Before making measurements, set MODE switch to CW and unsolder the lead from pin 3 of V5, and V6 sockets. Set the FUNCTION switch to MOX. Plug-in key to key-Jack and close key to measure the signal level.

FINAL AMPLIFIER NEUTRALIZATION

When replacing the final amplifier tubes it may be necessary to reset the bias to 50 ma and check neutralization. Using the procedure outlined below will guarantee maximum output and long tube life.

CAUTION:

HIGH VOLTAGES ARE PRESENT ON UNDERSIDE OF CHASSIS.

USE GREAT CARE WHILE MAKING ADJUST-MENTS WITH WIRING EXPOSED.

- Locate TC-1 the neutralization variable capacitor shaft on the underside of chassis near the last bandswitch wafer, in the final amplifier section.
- 2. Connect antenna to dummy load, set meter to I.C.
- Check final amplifier bias in upper or lower Side Band position. If meter indicates other than 50 ma, reset bias.
- 4. Tune up the transceiver in the center of the 15 meter band.
- After tune up place meter in I.C. position, Mode switch in Tune position, and advance Mic Gain until meter reads 150 ma.
- 6. Rotate Plate tuning control and observe dip as indicated on meter. (NOTE: If dip is not prominent, reduce loading control slightly for better indication). As the Plate control is rotated the meter should rise equally and smoothly on either side of maximum dip indication.
- Determine which side of the dip rises abruptly. Set Plate control slightly to this side of dip keeping the meter reading below 200 ma.
- 8. Using a non-metallic tuning wand, rotate neutralization capacitor shaft very slightly in the direction which reduces the current shown on the meter.
- Repeat steps 7 and 8 until the meter indicates a smooth, equal rise on either side of the maximum dip point.

TEST POINT	FREQUENCY	RF VOLTAGE
V207 — pin 3	3,178.5 KHz	1 volt
V201 — pin 1	Variable	0.6 volts (Function STBY sw.)
V3 — pin 1	X-tal frequency selected	0.5-1 volts
V207 — pin 7	3,178.5 KHz	5.5 volts
V204 — pin 1	3,178.5 KHz	0.03 volts
V204 — pin 5	3,178.5 KHz	5.5 volts
V201 — pin 5	Variable IF	9.0 volts
V3 — pin 5	Transmit frequency	10.0 volts
V5 — pin 5	Transmit frequency	33.0 volts

Voltages given in the table are nominal and may vary \pm 20%

RECEIVER CIRCUIT ALIGNMENT

When the transmitter circuits are aligned, the only alignment remaining for the receiver circuits are the last IF stage transformer L205, antenna input transformer L801 to L805, trap coils L806, and S-meter zero set.

- Connect signal generator output to the antenna terminal. Set the BAND switch to 80 meters, and receive 3,750 Kc signal from signal generator. Adjust PRE-SEL control for peak S-meter reading. Adjust L801 for peak S-meter reading. Adjust coils L802 to L805 at 7,250, 14,250, 21,250, 29,000 KHz respectively for peak S-meter reading.
- Tune the receiver circuit to 7,500 KHz incoming signal, and leave controls as is. Apply 5,700 KHz signal generator output to antenna terminal. Adjust L806 and L906 for minimum S-meter reading.
- Tune the receiver to incoming signal on any band, and adjust slugs of T205 for peak S-meter reading.

RECEIVER SIGNAL LEVEL

The following table shows test points and nominal signal level to produce S-9 reading on S-meter.

SIGNAL GENERATOR FREQUENCY	SIGNAL GENERATOR OUTPUT LEVEL
3,180 HKz	100 db
3,180 HKz	75 db
5,470 KHz	77 db
5,470 KHz	50 db
14,255 KHz	47 db
14,255 KHz	34 db
3,178.5 KHz	4 volts
Variable	3 volts
Crystal Selected	1-2 volts
	FREQUENCY 3,180 HKz 3,180 HKz 5,470 KHz 5,470 KHz 14,255 KHz 14,255 KHz 3,178.5 KHz Variable

The receiver was tuned to 14.255 KHz for these measurements and the test signal injected at indicated test points. Signal generator output levels are taken from signal generator attenuator. All values are nominal and may vary \pm 20% without degrading performance.

TROUBLE SHOOTING GUIDE

DEFECT	POSSIBLE CAUSE							
PA idling current unstable:	1. Defective V5 and V6.							
	2. Defective Bias supply including bias potentiometer.							
Insufficient load:	1. PRESEL improperly tuned.							
	2. BAND switch improperly set.							
	3. Antenna not resonant at frequency.							
	4. Defective antenna or transmission line.							
	5. V3, V4, V5, V6 defective.							
	6. Defective rectifier.							
Insufficient carrier suppression:	1. Defective V207.							
	2. Carrier balance control improperly set.							
	3. Defective crystal X201 or X202.							
	4. Carrier frequency improperly set.							
Distorted transmitted signal:	1. Excessive MIC GAIN adjust.							
	2. V7 defective.							
	3. D2, D3 defective.							
	4. Incorrect neutralization.							
Insufficient drive or no drive:	1. Defective rectifier.							
	2. Defective V204, V201, V3, V4, V5.							
	3. Defective crystal.							
Low receiver sensitivity:	1. Antenna relay back contacts defective.							
	Defective V1, V201, V203, V204, V205.							
VOX unstable:	1. Defective V209.							
	Improper setting of VOX GAIN and ANTITRIP controls.							

RESISTANCE CHART

 (Ω) USB

	TUBE	1	2	3	4	5	6	7	8	9	10	1 1	1 2
V 1	6 B Z 6	- 00	60	0	0	5K	5K	0					
V 2	6 B A 6	50 K	0	0	0	5K	5K	0					
V 3	6 A H 6	00	0	0	0	30 K	5K	1K					
V 4	6 G K 6	200	100K	0	0	0	0	30K	20K	0			
V 5	6 K D 6	0	0	5K	0	50K	0	0	0	50K	0	5K	0
V 6	6 K D 6	0	0	5K	0	50K	0	0	0	50K	0	5K	0
V 7	VR105MT	5K	0	00	0	5K	00	0					
V201	6 C B 6	- 00	300	0	0	6K	6K	0	221				
V202	6 C B 6	000	IK	0	0	6K	200K	0			7		
V203	6 B E 6	30K	100	0	0	6K	30K	-00					
V204	6 B A 6	00	100	0	0	6K	10K	100					
V205	6 B A 6	∞	100	0	0	6K	10K	100					
V206	1 2 A U 7	20 K	60K	00	0	0	20K	60K	1K	0			
V207	7 3 6 0	1K	0	0	0	0	40K	40K	30K	30K			
V208	1 2 A X 7	00	47K	3.3K	0	0	00	00	2K	0			
V209	1 2 A T 7	00	00	2K	0	0	30K	00	9K	0			
V210	6 B M 8	00	2K	-00	0	0	12K	12K	2K	- 00			
V211	6 B A 6	60K	200	0	0	6K	5 K						
V212	6 U 8	00	00	00	0	0	100K	00	00	500K			
V213	1 2 A U 7	20 K	∞	1 K	0	0	100K	00	IK	0			
V212	CW 6 U 8	∞	œ	00	0	0	100K	2K	10K	500K			
V212	TUNE6U8	00	00	00	0	0	100 K	2K	10K	500K			

ACCESSORY SOCKET CONNECTION

Pinl. 6KD6 HEATER

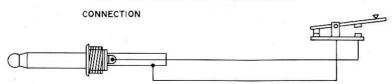
- 2. 6.3 Volt AC
- 3. +150 Volt DC
- 4. +300 Volt DC 5. +800 Volt DC
- 6. -100 Volt DC
- 7. ALC

- 8. Ground
- 9. Relay contacts open for receive and close to Pin 10 for transmit.
- 10. Relay contact 11. 6.3V AC

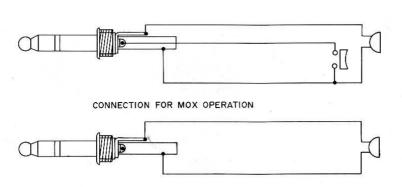


NOTE: ACCESSORY SOCKET IS WIRED TO USE TRANSVERTOR. WHEN TRANSVERTOR IS NOT USED, ACCESSORY PLUG MUST BE IN THE SOCKET, OTHERWISE, 6KD6 HEATERS ARE NOT CONNECTED TO POWER SUPPLY.

KEY AND MICROPHONE CONNECTIONS

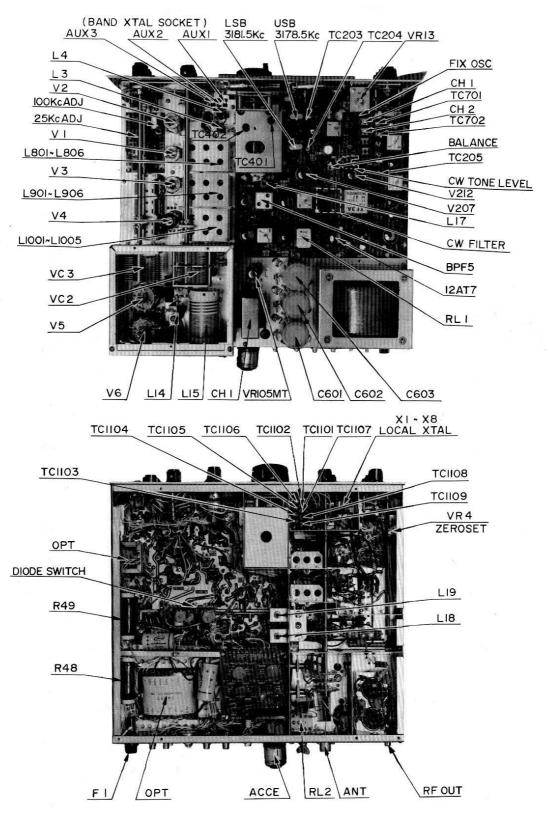


CONNECTION FOR PTT OPERATION



VOLTAGE CHART

	12					0	0		-														
DC (V)						160	160																
	10					0	0																
	6				0	09-	09-							AC ·	=	0	0	06		Ţ	AC 6.3	15	Ŧ
	∞				300	0	0							3.1	Ξ	1.3	4.0	-		13	2	7.1	1
(USB)	7	0	0	4.7	350	0	0	0	0	0	06-	1.2	31	1	82	1	0	160	2.4	13	ii	9.1	9.1
TRANSMIT (USB)	9	105	105	091		0	0	0	160	160	09	108	105	85	82	155	160	155	105	110	75	19	19
IKA	5	091	105	340	AC 6.3	09-	09-	105	091	160	160	155	160	0	AC 6.3	AC 6.3	AC 6.3	AC 6.3	091	0	0	0	0
	4	0	0	0	0	0	0	0	AC 6.3	0	0	AC 6.3	AC 6.3	0	0	AC 6.3	AC 6.3	AC 6.3	0	AC 6.3	0	AC 6.3	AC 63
	т	AC 6.3	AC 6.3	AC 6.3	0	091	091	0	0	A.C 6.3	AC 6.3	0	0	12.5		1.3	1.3	4	AC 6.3	152	v	42	43
	2	33	0	0	1	0	0	0	2.7	1	£	1.2	31	1	09	ı	1	23.5	2.4	Ī	1	1	E
	-	1	1	9	01	AC 6.3	AC 6.3	105	1	06-	'n	1	T	85	1.5	130	87	0	1	0	120	160	0
(V)	12					0	0																
DC (=					165	165																
90	01					0	0												-				
	.6				0	-93	-93							AC 6.3		0	0	95		-72	AC 6.3	-72	-72
	∞				330	0	0							3.1	П	1.3	09		-	13	5	1	Ę
	7	0	0	100	365	0	0	0	0	0	1	1.2	1.2	ì	105	Ü	j	165	2.4	13	ī	1.7	1.7
(q	9	105	105	165	1	0	0	0	165	82	62	801	105	85	10.5	160	335	160	105	110	7.5	7.5	75
(O)	\$	165	105	365	AC 6.3	-93	-93	105	165	165	165	155	155	0	AC 6.3	AC 6.3	AC 6.3	AC 6.3	165	0	0	0	0
KECEIVE (USB)	4	0	0	0	0	0	0	0	AC 6.3	0	0	AC 6.3	AC 6.3	0	0	AC 6.3	AC 6.3	AC 6.3	0	AC 6.3	0	AC 6.3	AC 6.3
	3	AC 6.3	AC 6.3	AC 6.3	0	165	165	1	0	AC 6.3	AC 6.3	0	0	12.5	-65	1.3	1.3	14	AC 6.3	152	2	47	43
	2	1.4	0	0	06-	J	ĵ.	0	Į,	3.5	6.0	1.2	1.2	ı	105	L	1	24.5	0	Ę	1	1	1
	-	1	ı	-72	0	AC 6.3	AC 6.3V	105	-72	Ŧ	ä	F	1	85	1	135	92	É	1	0	120	310	0
	TUBE	6 B Z 6	6 B A 6	6 A H 6	6 G K 6	6 K D 6	6 K D 6	VR105MT	6 C B 6	6 CB 6	6 B E 6	6 B A 6	6 B A 6	12AU7	7360	1 2 A X 7	12AT7	6 BM 8	6 B A 6	8 0 9	1 2 A U 7	CW6U8	TUNE6U8
		V 1	V 2	V 3	V 4	V 5	9 A	V 7	V201	V202	V203	V204	V205	V206	V207	V208	V209	V210	V211	V212	V213	V212	V212



FT-DX-400

PARTS LIST

C-CAPACITOR			92	40μF	350WV
2, 10, 30, 215, 216, 801	150PF	500 W V	0.1	ELECTR	
2100~2102 3, 6, 212, 217, 219, 233	±10% 100PF	F.M. 500WV	94	350PF	500WV F.M.
234, 239, 273, 312, 408	±10%	F.M.	95	±10% 40µF	300WV
1005, 1104, 2106	1070		1 33	ELECTR	
4, 71, 205, 209, 220, 227	1000PF	500WV	99	280PF	TV3KV
251, 306, 307, 2115	±10%	F.M.	1.500	CERAMI	
7~9, 15, 23, 24, 26~28	0.01µF	500WV	100	80PF	TV3KV
31, 37, 38, 40, 41, 43	DISC		300 ACC 200	CERAMI	C
44, $49-51$, $55-60$, 67			103	0.5µF	150WV
69, 70, 72, 77, 83, 102				TUBULA	R
202, 203, 206, 208, 213			237	$0.5 \mu F$	50WV
214, 218, 221, 222, 225				MYLAR	
228, 229, 231, 235, 238			255, 257, 260, 268	10μF	15WV
242, 244, 245, 247~249 252, 253, 256, 259, 261			263, 266, 267	0.1µF	
262, 264, 265, 274~276			203, 200, 207	MYLAR	50WV
284, 286~297, 403, 405			269	5000PF	500WV
414, 513, 1203~1207			207	300011	F.M.
1209~1211, 2103~2105			270	10μF	50WV
11, 89, 98, 101, 246, 277	10PF	500WV	65644 (479650)	ELECTR	
281, 1101	$\pm 10\%$	F.M.	272, 1208, 2110, 2111	10μF	150W V
12, 81	3PF	500WV		ELECTR	OLYTIC
Washington and the second seco	±10%	F.M.	280	$0.2\mu F$	50WV
13, 88, 96, 301, 304, 305	50PF	500WV		MYLAR	
308, 311, 802, 805, 904	±10%	F.M.	298	470µF	25WV
2108		*******		ELECTR	
14, 91, 806	470PF	500WV	299	500µF	15WV
25	±10% 100PF	F.M. 1KV	2107, 2114	ELECTRO	15WV
23	MICA	IKV	2107, 2114	ELECTLO	
29	300PF	500WV	93, 705, 1004, 2109	5PF	500WV
	±10%	F.M.	93, 703, 1004, 2109	±10%	F.M.
32	50PF	IKV	2113	2000PF	500WV
	MICA				F.M.
33, 279, 1003, 1102	30PF	500WV	302, 803, 1103	80PF	500WV
	±10%	F.M.	32	$\pm 10\%$	F.M.
34, 278	40PF	500WV	303	2000PF	500WV
	±10%	F.M.		±10%	F.M.
35, 79, 236, 301, 310	250PF	500WV	309, 313, 406, 407, 409	0.01µF	50WV
26	±10%	F.M.	412, 413, 421, 701, 702	DISC	
36	$0.047 \mu F$	600 W V	704, 1201, 1202 501~504, 509, 510~512	$0.047 \mu F$	1.4KV
39, 42	TUBULA 0.047μF	50WV	301~304, 309, 310~312	DISC	1.4K V
39, 42	DISC	30 W V	601, 602	80μF	450WV
45	5000PF	3KV	1884 885	ELECTRO	
	MICA		603	$40\mu F \times 3$	400WV
46, 86	1000PF	3KV	330003005041	ELECTR	
	MICA		703, 903	60PF	500WV
47	300PF	3KV		±10%	F.M.
	MICA		223, 226, 230, 232, 241	70 P F	500WV
48	500PF	3KV	804, 901	±10%	F.M.
	MICA		401, 402	650PF	500WV
61, 250	0.05μF	50WV	404	±10%	F.M.
62 64	MYLAR	1.4837	404	10PF ± 0.	SPF
63, 64	0.01μF DISC	1.4KV	415, 420	NPO 5PF \pm 0.5	PF
65, 66	20μF	150WV	7.5, 740	NPO	
05, 00	ELECTR		417	7PF	UJ
73	20μF	350WV	418	12PF	UJ
ASTA	ELECTR		419	70PF	NPO
74, 902, 2116	15PF	500W V	240	1PF	500W
persuation are assessed the connection of the co	± 10%	F.M.	militrace?	±10%	F.M.
75, 80, 82, 243, 416	20PF	500WV	282	2PF	500WV
1002	$\pm10\%$	F.M.		±100%	F.M.
78, 2112	lμF	150WV	R-RESISTOR		
	ELECTR		1, 29, 234, 267, 285, 2108	ΙΜΩ	⅓W
				4 470KΩ	½W
84, 87, 258, 410, 411	200PF	500WV	2, 226, 254, 263, 265, 27	4 4/UNS2	72 **
84, 87, 258, 410, 411 85, 283	200PF ±10% 0.0047μF	500WV F.M. 50WV	2, 226, 254, 263, 265, 27 299, 501~508, 601, 602 2100, 2101, 2103, 2109	4 4/OK\$2	72 W

3, 21, 24, 36, 39, 42	56Ω	1/11/	201	
44, 216, 221	3052	$\frac{1}{2}W$	301 401	50PF CERAMIC
4, 6, 11, 13, 20, 201	IKΩ	½W	402	30PF AIR 10PF×10PF
204, 207, 209, 214, 219	******	/2	TR-TRANSISTOR	TOPF X TOPF
230, 235, 237, 244, 280			201	2S C504
289, 295, 404, 407, 412			202, 403	2S C372
1201, 1206, 1207, 2121			301~304	2S C735
5, 9, 10, 14, 45, 236	47 K Ω	½W	401, 402	3SK22
238, 240, 241, 243, 245		/2	701	MK-10
246, 248~250, 259, 268			D-DIODE	WIK-10
278, 291, 292, 2104			204-206, 212, 1201-1203	1S1007
7, 22, 47, 276, 283, 301,	10 Κ Ω	½W	2, 3, 202, 203, 207-210	1S1941
308, 401, 514, 705		74	213, 218	131941
1203~1205, 2107, 2112			211, 513	1S1943
8, 229, 247, 260, 305	4.7KΩ	½W	215	Table 1
307, 2113		Offices.	216	18331 6.2 V
12, 33, 54, 202, 205, 208	100ΚΩ	1/2 W	217	IS 334
210, 215, 220, 228, 233			501~508	10D10 /N4007
239, 252, 256, 261, 266			509-512	IS 1944
287, 288, 290, 302, 309			401, 701	IS145
402, 405, 515, 701, 2106			VR-VARIABLE RESI	
15, 279, 703	220Ω	½W	1, 10	50Ω B
16, 284	47 K Ω	3W	2, 9	$500 \text{K}\Omega + 10 \text{K}\Omega$
17	4.7 K Ω	5W	3, 5, 204	50KΩ B
18	5.1 K Ω	2W	4, 11	20ΚΩ Β
19, 28, 253, 262, 272, 216	02 2.2KΩ	½W	6, 7, 8	500KΩ A
23, 26	56Ω	1W	12	3 M Ω B
34	15 K Ω	3W	13	3 K Ω B
35, 50	33Κ Ω	2W	201, 301	10KΩ B
37	5.1KΩ	½W	202	ΙΚΩ Β
40, 41, 212, 303, 310	100Ω	½W	203	500KQ B
46, 2115	5.6 K Ω	½W	S-SWITCH(SEC-POL	
48	1.5 K Ω	20W	1	13-13-11
49	4Κ Ω	20W	2	1-1-3
51	27 K Ω	1 W	3	1-2-3
203, 403, 406, 2114	330Ω	½W	4	4-8-5
211, 217, 409, 2122, 2123	22 K Ω	½W	5	1-4-7
213, 281	15 K Ω	½W	6	2-4-6
218	5.6 K Ω	1 W	7	1-1-3
224	5.6 MΩ	½W	J-JACK	
225, 269, 271	$2.2 M\Omega$	½W	1	SG-7210
242	150 K Ω	½W	2, 7, 9~11 RC.	A JACK NO.7017
257, 264, 270, 273	220 Κ Ω	1/2 W	3, 6	SG-7111
258, 296	$3.3K\Omega$	⅓W	4	JSO-239
275	220Ω	IW	5	#3115G 11P
277	150Ω	½W	P-PLUG	H
282	22Ω	½W	1	S-H 3601
293	560Ω	½W	2, 7, 9~11	RCA NO.7017
294, 1202	470Ω	½W	3, 6	S-H 3001
2110	$3.3M\Omega$	½W	4	M-P-7
2119	680Ω	½W	5	#912 11P
2120	3.3KΩ	1 W	12	2P AC
304	33K Ω	1/2W	RL-RELAY	
306	27ΚΩ	½W		AR-42 DC100V
411	220Ω	½W		RE-5D11 DC100V
513	4.7 K Ω	1 W	PL-PILOTLAMP	1
52, 53, 516	22ΚΩ	1 W	1, 2	6.3V
517	5.6 Ω	4W	PLH-PILOTLAMP HO	
410, 702	270Ω	½W	1, 2	S-3512
704	10Ω	½W	F-FUSE	
408	8.2 K Ω	½W	1	6A GLASS
VC-VARIABLE CAPA	CITOR	16-00	2 (0.5A S-M1301 #5
1 PRESELECTOR	(330PF+	24PF)×3	FH-FUSE HOLDER	
2 PLATE	270PF	1.5KV	1	S-H 1001
	430PF×2	2	2	S-N 1009
3 LOAD	75011 /2			
	38PF×2		T-TRANSFORMER	
3 LOAD	$38PF \times 2$		T-TRANSFORMER	O.P.T
3 LOAD 401 VFO TC-TRIMMER CAPA	$38PF \times 2$	KV AIR		O.P.T POWER
3 LOAD 401 VFO TC-TRIMMER CAPA	38PF×2 CITOR 10PF 1.5	KV AIR ERAMIC	2	O.P.T POWER
3 LOAD 401 VFO TC-TRIMMER CAPA	38PF×2 CITOR 10PF 1.5		1	7,540,750,750

M-METER		PB-100	60	FIX	OSC
1	MK-45 1mA	V-	VACUUM T	TUBE	
XS-CRYSTAL SOC		1		6BZ6	
1, 2, 3	HC-25/U TYPE	2, 204,	205, 211	6BA6	
201, 202, 301, 701-704	HC-6/U TYPE	3		6AH6	
L-INDUCTOR	300100 A FOXAMEN SE SOMETIMA	4		6GK6	
1, 2, 7, 402, 403	MICROINDUCTOR	5, 6		6K D6	
	250µH	7		VR105	MT
6	200μH	201, 20	12	6CB6	
14	500µH	203		6BE6	
24	300μH	206, 21	3	12AU7	
301, 302°	RFC 4mH	207		7360	
VS-VACUUM TUBE	SOCKET	208		12AX7	
1, 2, 3	7P TS102 CO1	209		12AT7	9 - 10
4	9P TS103 CO1	210		6BM8	
5, 6	COMPACTRON	212		6U8	
	S - B0703 - 2	X-	CRYSTAL		
7	7P TS102 CO4	1	80m	HC-18/U	9.22MC
201~205, 211	7P S-B0933-2	2	40m	"	12.72MC
206~208, 213	9P S-B1330-2	3	20m	"	19.72MC
209, 210, 212	9P S-B1307-2	4	15m	"	26.72MC
PB- PRINTED BOA	RD	5	10mA	"	33.72MC
PB1001-2	GENERATOR	6	10mB	"	34.22MC
PB1002	CARIBLATOR	7	10mC	"	34.72MC
PB1004 - 2	RECTIFIER	8	10mD	"	35.22MC
PB1007×3	COIL ASSE	201	LSB	HC-6/U	3181.5KC
PB1022A	TRIMMER ASSE	202	USB	, ,	3178.5KC
PB1038	DIOD SW	301	CAL.	HC-13/U	100KC
PB1049	V.F.O	XF	-CRYSTAL	FILTER	59
PB1058	B.P.F	XF201	*	XF3A	
PB1059	B.P.F				

