CTX80 Instructions

The HOWES CTX80 is an 80M amateur band CW (Morse) transmitter.

Brief Specification.

Output power: adjustable up to about 5W RF. Spurious outputs: Harmonics well suppressed, worst case (second harmonic) better than 40dB down. Key click suppression built in. Crystal frequency: 3.5795 supplied as standard. Provision for external VFO, and two other crystals on PCB. Output conditions: 50 Ohm unbalanced output, VSWR of better than 2:1recommended. Output transistor will survive a bad match. Supply voltage: Nominal 13.5V DC supply @ approx 500mA.

Soldering iron about 30W, small side cutters, long-nosed pliers, small trimming tool for Ll and VR1. You will need a power meter/swr meter and a 50 Ohm load for testing the unit. A reasonable multimeter will be usefull for checking coil windings and current consumption. A sharp knife for scraping the coil insulation

Start by winding the coils for this project, this way you will be able to sit down and assemble the PCB at one go - it won't take you very long to do. Refer to the coil winding details on the parts list 2 sheet, make sure you do the winding in a quite spot (turn the sets off if you are in the shack), the wire is quite fine and it is almost impossible to count how many turns you have wound if something distracts you half way through! When you have wound the coils it is a good idea to coat them with a little clear varnish to hold the windings in place. While this is drying, read the rest of this paperwork through. and check you have all the right parts and tools to hand. I would recomend you fit the parts in the order they appear in the parts list, resistors first, then capacitors, semiconductors and coils last. The part number given in the parts list corresponds to a part number printed on the circuit board so assembly is very easy. The crystal can be put in whichever "xtal" position you prefere. Make sure you put the electrolytic capacitors in the right way round. Keep all component leads as short as possible.



Make sure that you clean the ends of the coil wires so that they solder well. Scraping the insulating off with a sharp knife is probably the best. When the coils are soldered to the tracks, check with a multimeter that there is a very low resistance between the tracks at the ends of the coil, this will make sure that there is no dry joint on the coil leads. These are the most likely places to cause trouble, as these leads are not ready tinned for obvious reasons.

When you have finished assembly of the board, check all the parts are in the right places, the capacitors are the right way round (electrolytic devices only) and that the soldering looks bright and good. Resolder any suspect joints with a little fresh solder. Hold the board up to a bright light, looking at the wiring side so that the tracks are in silhouette, check that there are no shorts or splashes of solder between tracks. We find that nearly all problems that occur with our kits are due to poor soldering or shorts across tracks. Component failures are very rare with the quality of parts we supply.

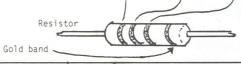
When you are sure all is well, connect up a power meter or swr bridge and a 50 Ohm dummy load of at least 5W rating. Link the crystal to terminal "B" on the board, and a morse key to the "K" and "E" terminals. Connect the module to a suitable power supply - the right way round please! Negative earth. Set VRl to half way. Now press the key, hopefully there is no smoke, and probably no indication on the power monitoring meter! Adjust the core of L1 until there is an output, now adjust for maximum output consistant with the oscillator restarting when you release and depress it again. At the very peak of output, the oscillator tends not to restart reliably, this is correct, simply adjust it so it does. You can now set VRl for the desired output power. Do not hold the key down for long periods at full power, the heatsink is rated for normal CW use.

Refer to the wiring details and install the CTX80 in a metal case.

RESISTOR	S						
Part No.	Value	Description			Fitted	Checked	
R1 R2 R3 R4 R5	33k 100k 270R 47R 10k	Orange Brown Red Yellow Brown	Orange Black Violet Violet Black	Orange Yellow Brown Black Orange			
R6 R7 R8 R9 R10 R11	1k0 1k0 10k 47R 2R2 47R	Erown Brown Erown Yellow Red Yellow	Black Black Black Violet Red Violet	Red Red Orange Black Gold Black			

PLEASE NOTE

R12 is not fitted to CTX80.





VR1 470R preset resistor.

CAPACITO		-		160 m (1.8 Mm)	Pitt. 1	Charlerd
C1 C2 C3 C4 C5	Value  1nF .1µF 470pF 1nF		.001 or 102 104K 470 or N47 .001 or 102	(1200 pt) (10n) (100 pt)	Fitted	Checked
C6 C7 C3 C9 C10 C11 C12 C13 C14 C15 C16	.1µF .1µF .1µF 100µF 100µF 100µF 560pF 1200pF 680pF .1µF 1000µF	Marked "" " Marked "" ""	104K 104K 104K 100µF 25V 100µF 25V	(1800 pt) (2200 pt)		

NOTE C9, C10 and C16 are Electrolytic capacitors and MUST be installed the correct way round. The lead indicated by the "-" signs on the side of the component must go to the hole marked "-" on the circuit board. The longer of the two leads of the capacitor (the +ve lead) goes to the hole marked "+

## TRANSISTORS

TR1, TR2 & TR3 are BC237B devices they should be installed in the board as the outline printed on the board shows.

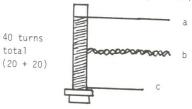
TR4 is a BD135 and should be bolted to the heatsink and board with the nut and bolt provided. The mica washer provided must be placed between the transistor and the heatsink. The metal insert in the transistor is the side of the device that must be towards the heatsink. When you have bolted TR4 in place check with a multimeter on its' ohms range that the transistors' center lead is not shorted to the bolt or heatsink. If it is, check the mica washer is not damaged or inserted incorrectly.

## INDUCTORS

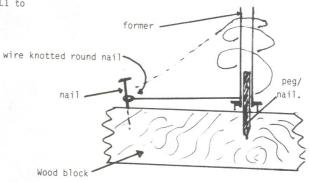
These are quite simple to wind, but do make sure you get the exact number of turns stated on each coil.

Ll This is the most trouble to wind, a method of holding the wires in place as you go is needed. You can glue or tape the first turn at the bottom of the former to hold it in place or you can make a small jig as shown in the diagram, this is the best solution. The windings can then be held in place with a coat of clear varnish. Ll needs about 30" of enamelled wire (765mm).

 $\underline{\text{NOTE}}$  . When the transmitter has been tested, fix the core of L1 to prevent it moving with a drop of "copydex" or wax.



letters refer to holes marked on PCB. Wind 20 turns, then twist the wire together for about 1" or so (30mm) to make the center tap, continue winding in the same direction for another 20 turns.

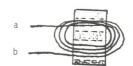


Winding Jig

L2 This is wound on the two hole balun core. use the plastic insulated wire supplied. Enamelled wire should not be used for winding this transformer.

There are four turns on the Be careful when you strip the ends! There are four turns on the primary winding, and one on the secondary. The two windings are shown on separate diagrams for clarity, wind both on the same core!







.3 This is wound on the BLACK toroid core. There are 12 turns of enamelled wire, be carefull not to scrape the enamel as you wind it.

Use 8" (205mm) of wire.



(ROGRN BAND)

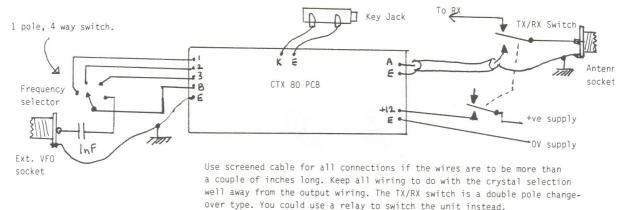
These are wound on the green and white toroids. L4 has 20 turns, 4 and L5 L5 has 35 turns. Both use enamelled wire.
L4 requires 13" of wire, L5 requires 22". (330 and 560 mm respectively). 15tums on T50-2





to standard filter tables.

Wire up the CTX80 in a metal case as shown:-



You could add a HOWES ST2 side-tone unit to monitor your transmitted morse. There is provision to add an AM modulator (if you really want to) by removing R10 and and feeding points "g" and "h" to a suitable modulator.

If the transmitter is be keyed for long periods, then the addition of a larger heatsink is a good idea, if not essential. R10 can be replaced with a link to produce a slight increase in output power. This resistor is added to help protect the output device while testing the unit. It is slightly over-run, this is done on purpose, it makes a good fuse in case of problems!

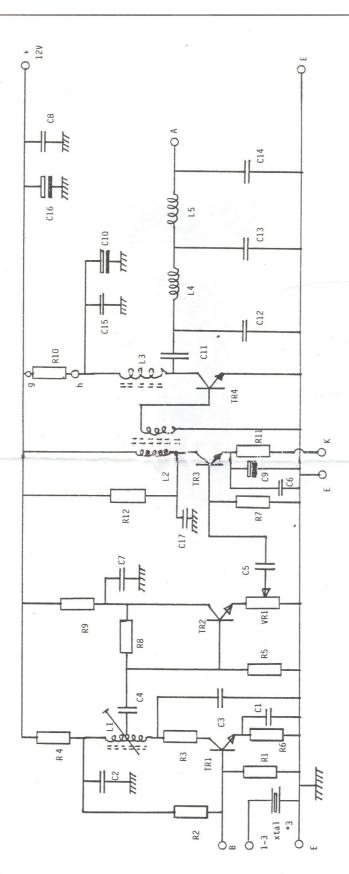
The CTX80 like other transistor transmitters should not be run into high SWR antenna systems. An SWR of less than 1.5:1 is recomended, higher SWRs of more than 2:1, while unlikely to cause damage, should be avoided. With certain bad miss-match impedances it is possible for the output stage to become unstable This is unlikely to occur at less than 3:1 SWR. This need to avoid bad missmatches is common to most solid state designs, but we have not at the time of writing managed to "blow up" a CTX80 PA transistor, they are pretty robust.

Brief Circuit Description.

The CTX80 is a simple transmitter. It is not as simple as some, but we do not think you can get good performance with less parts.

TRl is a crystal oscillator, or buffer amplifier if an external VFO is fed to point "B" in place of the crystal. L1 is tuned to the operating frequency by a dust iron core. The signal from Ll is coupled to a buffer amplifier, TR2. This stage has unity voltage gain, but prevents the oscillator "chirping" as the unit is keyed, by providing isolation between TR1 and TR3. TR2 has a preset resistor (VR1) in its emittor lead, this adjusts the voltage fed to TR3, the driver transistor. TR3 is keyed in its emittor lead. R11 and C9 shape the keying waveform to prevent key clicks. Tr3 can be keyed by a "cataging the contract to the correct keying. "straight" key or an electronic keyer as long as it has the correct keying polarity. (+ve volts appear on "K" with respect to "E".). L2 couples the signal to TR4, the PA stage. L3 is an RF choke, Cl2,L4,Cl3,L5 & Cl4 form a low-pass filter as well as matching the output of TR4 to a 50 0hm impedance.

TP/ produces a maximum of shout 5M in this design but it has a much higher TR4 produces a maximum of about 5W in this design, but it has a much higher power rating and seems to survive missmatches without any problem. At certain complex impedances, rather than the  $50~\mathrm{Ohm}$  the TX should feed, it is possible for the output to become unstable, so high SWRs should be avoided in case of any spurious oscillation being caused by them. With a simple design we have found it is not possible to build a low cost PA that is totaly unconditionaly stable under all complex impedance loads. The CTX80 is very stable in normal use. We think this design gives a much better performance than most QRP transmitter designs that have been published, we hope you will agree. The CTX80 should help put some fun into amateur radio. Good DX!



NOTE WRI should not be turned fully clockwise. The key shaping is impared if VRI is advanced more than about three-quaters of its travel, this

will lead to a less clean, "clicky" signal.

VRI sets output power level. Key-down should not be maintained for long periods at higher power settings of VRI, unless a larger heatsink is fitted

Positions for 3 HC18 crystals on PCB, or HC25 types.

RIO may be replaced by a wire link for higher output levels. Beware of overheating TR4.

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Suggested values for conserting CTX80 to 160 m band.

C3 = 1200 pF C4 = 00/mF C5 = 1000 pF C12 = 1800 pF C13 = 2200 pF

L4 = 15 turn on T50-2

L5 & C14 to form vest of 0/P filter for 160 m band (see Standard filter tatles)

DAA

Partners: D.A. and C.M.Howes