# **GUYED TOWERS**



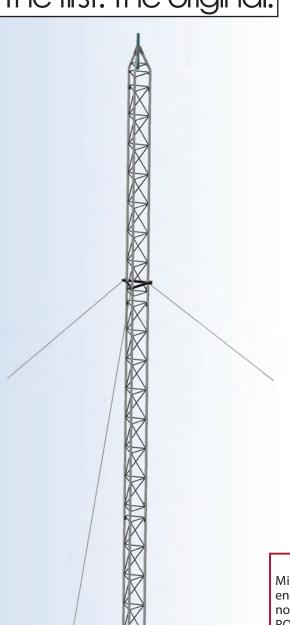
# $\bigcirc$

# STANDARD 25G GUYED TOWER





**25G** 



## **GENERAL USE**

The 25G is available in the standard 10' section length and a 7' length which is UPS shippable. The 25G uses double bolted joints, proven to be the best method of joining tower sections for sturdiness and dependability. As a guyed structure, the 25G standard designs rise to a height of 190'.

#### **FEATURES**

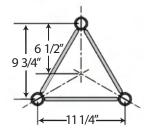
- Completely hot-dip galvanized after fabrication
- Built on an 11 1/4" equilateral triangle design
- High strength tubular legs joined by Zig-Zag<sup>®</sup> cross members
- Each 7' or 10' section contains all required nuts and bolts shipped with section
- Continuous solid round steel bracing

#### **CAUTION**

Mixing copies of ROHN towers with ROHN towers is dangerous and voids all engineering and warranty data supplied by ROHN. Materials used by others are not the same quality and have not been tested or engineered by ROHN. Mixing ROHN tower sections with non-ROHN products may cause tower failure or injury.

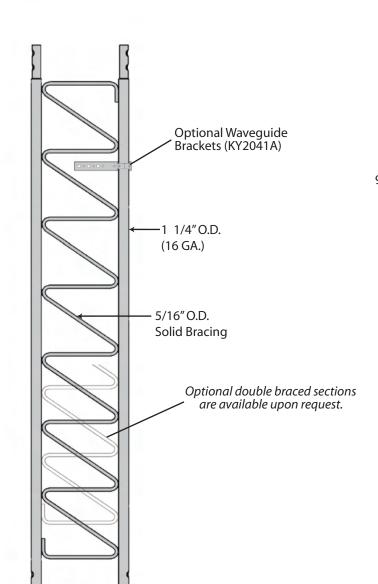
Per Rev G requirements, any structure greater than 10' requires a climber safety device. Please see page 40 for ordering information.

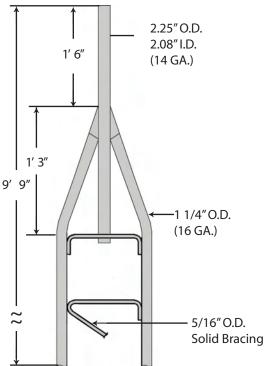
# STANDARD 25G GUYED TOWER SECTIONS



# **QUICK REFERENCE**

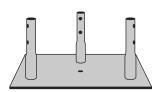
PARTS & ACCESSORIES PAGES 37-40
GROUNDING INFORMATION PAGE 41
FOUNDATION INFORMATION PAGES 41-44





# STANDARD TOP SECTION 25AG2

Additional 25G top sections are shown on page 37.



#### **CONCRETE BASE PLATE**

BPC25G\*

FOR USE WITH 3/4X12PP PIER PIN EMBEDDED IN CONCRETE.

Additional base sections are available, please see page 38.

**STANDARD SECTION 25G** - 10' Section

OPTIONAL 7' SECTION 25G7 - 7' Section

The 7' Section is UPS shippable.

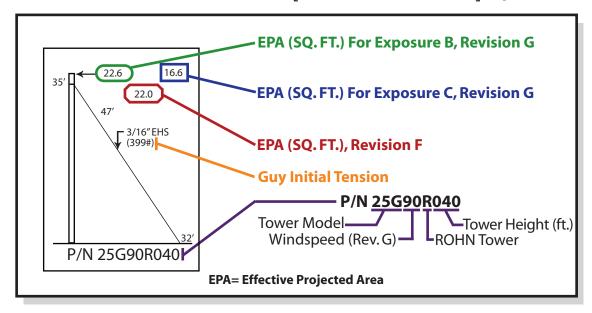
<sup>\*</sup>Towers mounted on these bases must be bracketed or guyed at all times. Temporary steel guying may also be necessary during installation and dismantling.



# BUYERS GUIDE STANDARD DESIGNS - 25G 90MPH REV. G [3-SECOND GUST]

70MPH REV. G [3-SECOND GUST] 70MPH REV. F [FASTEST MILE]

Design Criteria



This document is to serve as a guide for sizing and purchasing the 25G tower. Tower and foundation installations should be performed by qualified and experienced personnel using assembly drawings provided with each tower.

## **DESIGN NOTES:**

- 1. Tower designs are in accordance with ANSI/TIA-222-F and ANSI/TIA-222-G, Class I Structures, Topographic Category 1.
- 2. Design assumes towers are installed on level ground. Lower EPA values will apply for roof mounted towers or for sites located on unusual terrain.
- 3. Designs assume two 1/2" diameter lines on each tower face.
- 4. Anchor radius is from tower base to intersection of anchor rod with ground.
- 5. Guy chord lengths shown are based on level ground. Initial tensions for guys are shown in ( ) in pounds at 60° Fahrenheit.
- 6. Antenna and mounts are assumed symmetrically placed at the tower top.

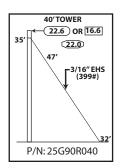
## **PARTS LIST NOTES:**

- 1. Items listed are required for complete guyed towers.
- 2. Base and anchor foundations listed refer to standard foundation designations.
- 3. Guys provided with each standard tower are based on level ground conditions with an additional 6% length.
- 4. Rev G anchor grounding (AGK1GGX) and base grounding (BGK3GGX) are included with the tower material.
- 5. Assembly drawings and a safety package (P/N: ACWS) are included with each tower.
- 6. Parts lists are subject to change based on availability or revised design criteria.

FOR FOUNDATION INFORMATION, PLEASE SEE PAGES 41-44.
FOR GENERAL INSTALLATION INFORMATION, PLEASE SEE PAGES 147-153.



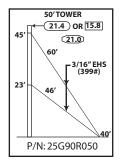




TOWER PARTS INCLUDED	050	05400	DDOOLO	GA25GD	FDNS	
	25G	25AG2	BPC25G	GAZSGD	BASE	ANCHOR
	3	1	1	1	CB1G	AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
	175'	6	6	3	3	
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
	3	1	3	3		1

## 40' ROHN 25G

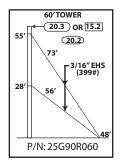
All parts shown in table are included when ordering Part No: 25G90R040



	25G	25AG2	BPC25G	GA25GD	FDNS	
TOWER PARTS	250	25AG2	BF 023G	GAZJGD	BASE	ANCHOR
INCLUDED	4	1	1	2	CB1G	AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
	350'	12	12	6		3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
GROUNDING INCLUDED	3	1	3	3		1

## 50' ROHN 25G

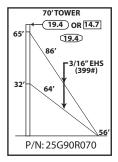
All parts shown in table are included when ordering Part No: 25G90R050



TOWER BARTO	25G	25AG2	BPC25G	GA25GD		ONS
TOWER PARTS					BASE	ANCHOR
INCLUDED	5	1	1	2	CB1G	AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
CONNECTIONS INCLUDED	425'	12	12	6	3	
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
GROUNDING INCLUDED	3	1	3	3		1

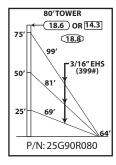
# 60' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R060



TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	FDNS
	25G	25AG2			BASE ANCHOR
	6	1	1	2	CB1G AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
	500'	12	12	6	3
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
	3	1	3	3	1

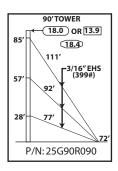
All parts shown in table are included when ordering Part No: 25G90R070



	050	25462	DDOOLO	040500	FDNS	
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE	ANCHOR
INCLUDED	7	1	1	3	CB1G	AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFET	
	800'	18	18	9	3	
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4×	12PP
GROUNDING INCLUDED	3	1	3	3		1

#### 80' ROHN 25G

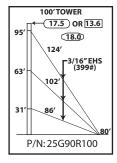
All parts shown in table are included when ordering Part No: 25G90R080



TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD		ONS ANCHOR
	8	1	1	3	CB1G	AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
	900'	18	18	9	3	
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
	3	1	3	3		1

## 90' ROHN 25G

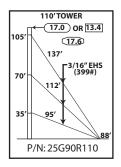
All parts shown in table are included when ordering Part No: 25G90R090



TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
	9	1	1	3	CB1G AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
	1000'	18	18	9	3
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
	3	1	3	3	1

# 100' ROHN 25G

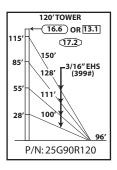
All parts shown in table are included when ordering Part No: 2590R100



TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
	10	1	1	3	CB1G AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
	1100'	18	18	9	3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

# 110' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R110



TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD		DNS ANCHOR
	11	1	1	4	CB1G	AB2
GUYS & CONNECTIONS INCLUDED	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
	1575'	24	24	12	3	
ANCHORS & GROUNDING INCLUDED	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
	3	1	3	3		1

#### 120' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R120

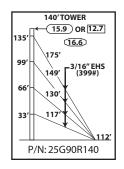
	130'TOWER
Ιг	← 16.2 OR 12.9
125′	17.0
93'	163′
	140′ – 3/16″ EHS (399#)
62'	121′
	\ <b>X</b> \
31′	108
	104'
F	P/N: 25G90R130

TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	FDNS	
	12	1	1	4	BASE CB1G	ANCHOR AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS/	AFETY
CONNECTIONS INCLUDED	1700'	24	24	12	3	
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
GROUNDING INCLUDED	3	1	3	3		1

### 130' ROHN 25G

All parts shown in table are included when ordering Part No: 25G90R130

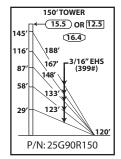




TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
	13	1	1	4	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	1825'	24	24	12	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

# 140' ROHN 25G

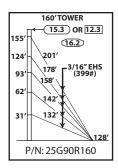
All parts shown in table are included when ordering Part No: 25G90R140



	250	05400	DDCCC	CARCO	FDNS
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE ANCHOR
INCLUDED	14	1	1	5	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	2425'	30	30	15	3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

## 150' ROHN 25G

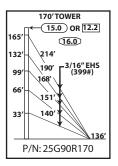
All parts shown in table are included when ordering Part No: 25G90R150



TOWER DARKS	25G	25AG2	BPC25G	GA25GD		ONS
TOWER PARTS		20,102	2. 0200	0.12002	BASE	ANCHOR
INCLUDED	15	1	1	5	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	2600'	30	30	15		3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4×	(12PP
GROUNDING INCLUDED	3	1	3	3		1

# 160' ROHN 25G

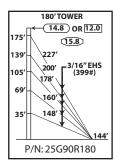
All parts shown in table are included when ordering Part No: 25G90R160



TOWER PARTS	25G	25AG2	BPC25G	GA25GD		DNS ANCHOR
INCLUDED	16	1	1	5	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
INCLUDED	2750'	30	30	15		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4>	<12PP
GROUNDING INCLUDED	3	1	3	3		1

# 170' ROHN 25G

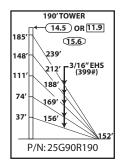
All parts shown in table are included when ordering Part No: 25G90R170



	25G	25AG2	BPC25G	GA25GD		DNS
TOWER PARTS	250	ZOAGZ	DI 0230	GAZJOD	BASE	ANCHOR
INCLUDED	17	1	1	5	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS/	AFETY
INCLUDED	2925'	30	30	15		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4>	12PP
INCLUDED	3	1	3	3		1

#### 180' ROHN 25G

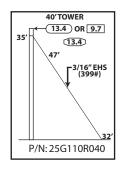
All parts shown in table are included when ordering Part No: 25G90R180



						DNS
TOWER PARTS	25G	25AG2	BPC25G	GA25GD		ANCHOR
INCLUDED	18	1	1	5	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	3075'	30	30	15		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
GROUNDING INCLUDED	3	1	3	3		1

## 190' ROHN 25G

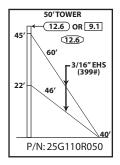
All parts shown in table are included when ordering Part No: 25G90R190



	050	05400	DDOOLO	040500	F[	DNS
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE	<b>ANCHOR</b>
INCLUDED	3	1	1	1	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	175'	6	6	3		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
GROUNDING INCLUDED	3	1	3	3		1

#### 40' ROHN 25G

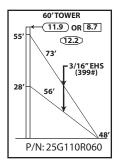
All parts shown in table are included when ordering Part No: 25G110R040



	250	25AG2	BPC25G	GA25GD	FDNS
TOWER PARTS	25G	25AG2	BPC25G	GAZSGD	BASE ANCHO
INCLUDED	4	1	1	2	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	350'	12	12	6	3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
INCLUDED	3	1	3	3	1

## 50' ROHN 25G

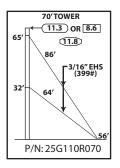
All parts shown in table are included when ordering Part No: 25G110R050



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	5	1	1	2	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	425'	12	12	6	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

# 60' ROHN 25G

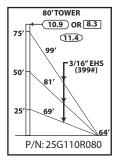
All parts shown in table are included when ordering Part No: 25G110R060



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHO
INCLUDED	6	1	1	2	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFET
INCLUDED	500'	12	12	6	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PF
GROUNDING INCLUDED	3	1	3	3	1

70'	<b>ROHN</b>	25G
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All parts shown in table are included when ordering Part No: 25G110R070

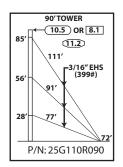


	050	25AG2	DDOOLO	CASCOD	FI	DNS
TOWER PARTS	25G	ZSAGZ	BPC25G	GA25GD	BASE	ANCHOR
INCLUDED	7	1	1	3	CB1G	AB2
GUYS & CONNECTIONS	3/16 EHS	BG2142	5/16 THH	1/2TBE&J	TBS	AFETY
INCLUDED	800'	18	18	9		3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	x12PP
GROUNDING INCLUDED	3	1	3	3		1

## 80' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R080

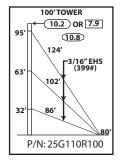




	050	05400	DDOOLO	CASCOD	FDNS
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE ANCHOR
INCLUDED	8	1	1	3	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	900'	18	18	9	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

## 90' ROHN 25G

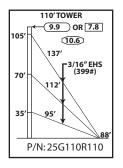
All parts shown in table are included when ordering Part No: 25G110R090



		25G	25AG2	BPC25G	GA25GD	FDNS
١	TOWER PARTS	200	20/102	DI 0230	GAZJOD	BASE ANCHOR
	INCLUDED	9	1	1	3	CB1G AB2
	GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
	INCLUDED	1000'	18	18	9	3
		GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
	GROUNDING INCLUDED	3	1	3	3	1

#### 100' ROHN 25G

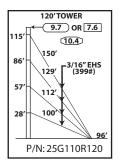
All parts shown in table are included when ordering Part No: 25G110R100



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	10	1	1	3	CB1G AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
CONNECTIONS INCLUDED	1100'	18	18	9	3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 110' ROHN 25G

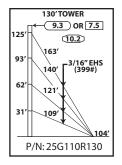
All parts shown in table are included when ordering Part No: 25G110R110



TOWER BARTO	25G	25AG2	BPC25G	GA25GD	FDNS
TOWER PARTS INCLUDED	11	1	1	4	BASE ANCHOR CB1G AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
CONNECTIONS INCLUDED	1575'	24	24	12	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

12	20′	RO	HN	25G
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All parts shown in table are included when ordering Part No: 25G110R120

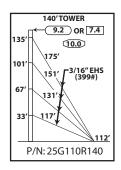


TOWER PARTS	25G	25AG2	BPC25G	GA25GD		ONS ANCHOR
INCLUDED	12	1	1	4	CB1G	
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
CONNECTIONS INCLUDED	1700'	24	24	12		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
GROUNDING INCLUDED	3	1	3	3		1

## 130' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R130

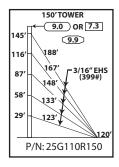




TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	13	1	1	4	CB1G AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
CONNECTIONS INCLUDED	1825'	24	24	12	3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 140' ROHN 25G

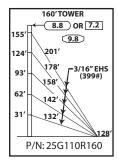
All parts shown in table are included when ordering Part No: 25G110R140



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	14	1	1	5	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	2425'	30	30	15	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

#### 150' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R150



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
INCLUDED	15	1	1	5	CB1G AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
INCLUDED	2600'	30	30	15	3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
GROUNDING INCLUDED	3	1	3	3	1

# 160' ROHN 25G

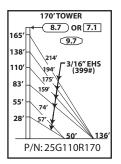
All parts shown in table are included when ordering Part No: 25G110R160

OUTER ANCHOR

AB2

OUTER ANCHOR

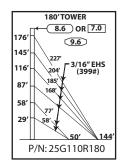
AB2



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE	INNEF
INCLUDED	16	1	1	6	CB2G	AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAF	ETY
CONNECTIONS INCLUDED	2800'	36	36	18	6	
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
INCLUDED	6	2	3	6	1	

170' ROHN 250	G	5	2	V	N	н	)	O	R	,	0	7	1
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All parts shown in table are included when ordering Part No: 25G110R170



TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE	INNER
INCLUDED	17	1	1	6	CB2G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAF	ETY
INCLUDED	2925'	36	36	18	6	
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
INCLUDED	6	2	3	6	1	

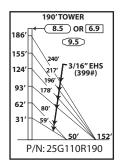
## 180' ROHN 25G

All parts shown in table are included when ordering Part No: 25G110R180



Products LLC





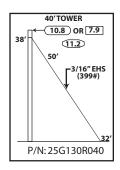
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE	INNER
INCLUDED	18	1	1	6	CB2G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	FETY
INCLUDED	3100'	36	36	18	6	
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x1	2PP
GROUNDING INCLUDED	6	2	3	6	1	

# 190' ROHN 25G

OUTER ANCHOR

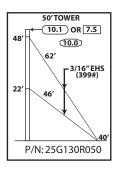
AB2

All parts shown in table are included when ordering Part No: 25G110R190



				0	FDNS	
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE ANCHO	
INCLUDED	3	1	1	1	CB1G AB2	
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY	
INCLUDED	175'	6	6	3	3	
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP	
GROUNDING INCLUDED	3	1	3	3	1	

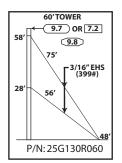
# 40' ROHN 25G All parts shown in table are included when ordering Part No: 25G130R040



TOWER PARTS	25G	25AG2	BPC25G	GA25GD		ONS ANCHOR
INCLUDED	4	1	1	2	CB1G	AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	AFETY
CONNECTIONS INCLUDED	350'	12	12	6		3
	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	(12PP
GROUNDING INCLUDED	3	1	3	3		1

# **50' ROHN 25G**

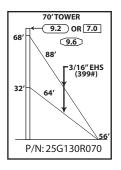
All parts shown in table are included when ordering Part No: 25G130R050



	25G	25AG2	BPC25G	GA25GD	FDNS	
TOWER PARTS	25G	ZSAGZ	DFC23G	GAZSGD	BASE ANCH	IOR
INCLUDED	5	1	1	2	CB1G AB	2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFET	Υ
INCLUDED	425'	12	12	6	3	
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12P	Р
GROUNDING INCLUDED	3	1	3	3	1	

## 60' ROHN 25G

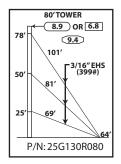
All parts shown in table are included when ordering Part No: 25G130R060



TOWER PARTS	25G	25AG2	BPC25G	GA25GD		ONS ANCHOR
INCLUDED	6	1	1	2	CB1G	AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	500'	12	12	6		3
ANCHORS &	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4×	(12PP
GROUNDING INCLUDED	3	1	3	3		1

#### 70' ROHN 25G

All parts shown in table are included when ordering Part No: 25G130R070

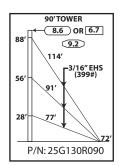


	050	05400	DDOOLO	PROOFO CASECD F		ONS
TOWER PARTS	25G	25AG2	BPC25G	GA25GD	BASE	<b>ANCHOR</b>
INCLUDED	7	1	1	3	CB1G	AB2
GUYS &	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBS	AFETY
CONNECTIONS INCLUDED	800'	18	18	9		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4	x12PP
INCLUDED	3	1	3	3		1

#### 80' ROHN 25G

All parts shown in table are included when ordering Part No: 25G130R080

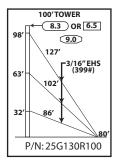




TOWER RAPTO	25G	25AG2	BPC25G	GA25GD		ONS
TOWER PARTS INCLUDED	8	1	1	3	CB1G	ANCHOR AB2
GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSA	AFETY
INCLUDED	900'	18	18	9		3
ANCHORS & GROUNDING	GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x	12PP
INCLUDED	3	1	3	3		1

# 90' ROHN 25G

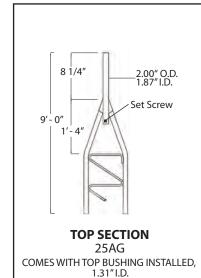
All parts shown in table are included when ordering Part No: 25G130R090

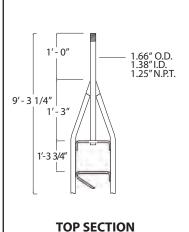


	TOWER PARTS INCLUDED	25G	25AG2	BPC25G	GA25GD	FDNS BASE ANCHOR
		9	1	1	3	CB1G AB2
	GUYS & CONNECTIONS	3/16EHS	BG2142	5/16THH	1/2TBE&J	TBSAFETY
	INCLUDED	1000'	18	18	9	3
		GAC3455TOP	AGK1GGX	BGK3GGX	CPC.5/.75	3/4x12PP
	GROUNDING INCLUDED	3	1	3	3	1

#### 100' ROHN 25G

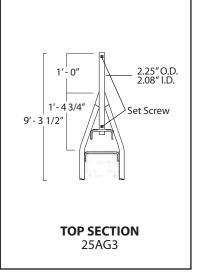
All parts shown in table are included when ordering Part No: 25G130R100

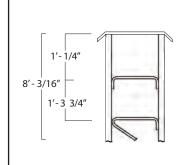




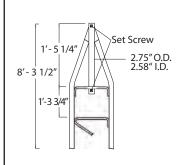
25AG1

6" 2.25" O.D. 2.08" I.D. - 3 1′ 9'-9" 1'-3 3/4' **TOP SECTION** 25AG2







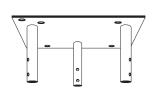


**TOP SECTION** 25AG5

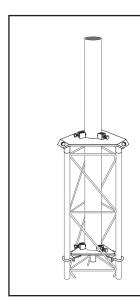


BPL25G LONG LEGS PROVIDE EXTRA CLEARANCE FOR INSTALLATION OF EQUIPMENT. BOLTS TO TOP OF STANDARD SECTION. HOLE PATTERN FITS TB3 (2"O.D.) AND TB4 (3"O.D.) THRUST BEARINGS.

**BEARING PLATE** 

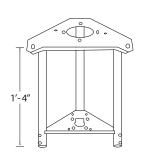


**TOP PLATE** APL25G FOR MOUNTING BEACON OR LIGHTNING ROD.



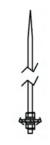
## **TOP MOUNT**

25TDMKD - NO MAST 25TDM2S3KD - 2 3/8" O.D. MAST 25TDM25S3KD - 2 7/8" O.D. MAST 25TDM3S3KD - 3 1/2"O.D. MAST 25TDM35S3KD - 4" O.D. MAST MOUNTING TUBE PROVIDED IS 7'LONG.



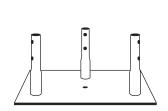
# **BEARING/ACCESSORY SHELF** BAS25G HOLE PATTERN FITS TB3 (2"O.D.) AND

TB4 (3"O.D.) THRUST BEARINGS ON TOP PLATE. ACCESSORY SHELF DRILLED FOR MOUNTING MANY POPULAR ROTORS



# **LIGHTNING ROD** LRCL

5' COPPER CLAD, MOUNTS TO APL25G.



### CONCRETE BASE PLATE FOR GUYED & BRACKETED TOWERS BPC25G\*

FOR USE WITH 3/4X12PP PIER PIN EMBEDDED IN CONCRETE.

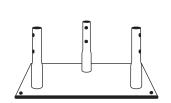
CONCRETE BASE PLATE IS TO BE USED FOR BRACKETED AND GUYED APPLICATIONS ONLY.



#### PIER PIN 3/4X12PP

FOR USE WITH BPC25G EMBEDDED IN CONCRETE.

PIER PIN MUST BE ORDERED SEPARATELY, UNLESS BEING PURCHASED AS PART OF A COMPLETE TOWER KIT.



# CONCRETE BASE PLATE FOR SELF-SUPPORTING TOWERS

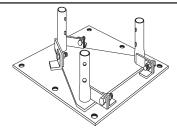
FOR SELF-SUPPORTING TOWER 25GSSB

FOR USE WITH 5/8" x 12" (P/N: 260145G) BASE BOLTS (ORDERED SEPARATELY) IN SELF-SUPPORTING 25G TOWER APPLICATIONS.



### BASE BOLT & TEMPLATE KH8175A

FOR USE WITH 25GSSB IN SELF-SUPPORTING 25G TOWER APPLICATIONS. KIT INCLUDES (1) TEMPLATE & (4) BASE BOLTS.



### HINGED BASE PLATE BPH25G\*

FOR USE WITH 1/2X12BB BASE BOLTS (ORDERED SEPARATELY). HINGED TO ALLOW TOWER TO BE ROTATED UP FROM BASE DURING INSTALLATION.

HINGED BASE PLATE IS TO BE USED FOR BRACKETED AND GUYED APPLICATIONS ONLY.



# BASE BOLTS

1/2X12BB FOR USE WITH BPH 25G

(6) REQUIRED, ORDERED SEPARATELY.



### **3'4" SHORT BASE** SB25G

**5' SHORT BASE** SB25G5

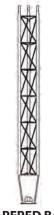
FOR EMBEDMENT IN CONCRETE.



# 3'4" HINGED SHORT BASE

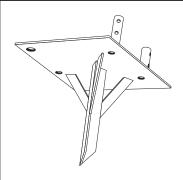
SBH25G\*

FOR EMBEDMENT IN CONCRETE.



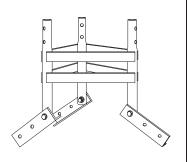
# **TAPERED BASE** 25TG\*

CAN BE USED WITH A4197L BASE INSULATOR OR WITH 3/4x12PP, ORDERED SEPARATELY.



#### SINGLE DRIVE-IN BASE SDB25G\*

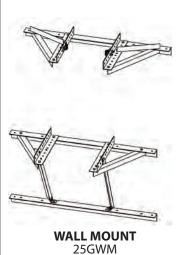
TO BE DRIVEN DIRECTLY INTO GROUND.



# PEAK ROOF MOUNT

PR25G\*

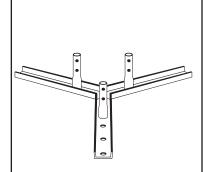
ADJUSTABLE HINGED FEET CONFORM TO NEARLY ANY ROOF PITCH. BOLTS TO ROOF SURFACE.



25GWM INCLUDES BASE PLATE TO MOUNT 25G SECTION.

\*TOWERS MOUNTED ON THESE BASES MUST BE BRACKETED OR GUYED AT ALL TIMES. TEMPORARY STEEL GUYING MAY ALSO BE NECESSARY DURING INSTALLATION AND DISMANTLING.





**FLAT ROOF MOUNT** FR25G\*

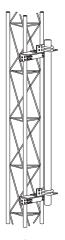
BOLTS DIRECTLY TO FLAT ROOF SURFACE.



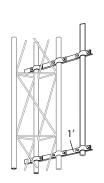
**SIDE ARM MOUNT** 

UHF25G

FOR UHF & FM ANTENNAS.



**FACE MOUNT** DM25G2 - 2 3/8" O.D. 5' LONG



**DBS ANTENNA MOUNT** 

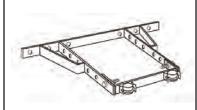
KY2068A16 - 1.66" O.D. KY2068A15 - 1.50" O.D. KY2068A2 - 2.38" O.D.

MOUNTING TUBE PROVIDED IS 3' LONG.



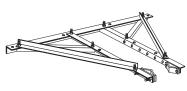
## **SIDE ARM BRACKET** SA253UA

MOUNTING TUBE PROVIDED IS 3'LONG, 2 - 1/4"O.D.



#### **ADJUSTABLE HOUSE BRACKET**

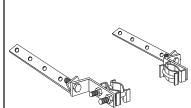
HB25AG 0 - 15" HB25BG 0 - 24" HB25CG 0 - 36"



## **HEAVY DUTY UNIVERSAL HOUSE BRACKET**

**HBUTVRO** 

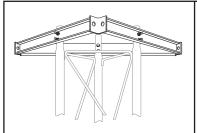
ADJUSTABLE TO POSITION TOWER 18" - 36" FROM WALL.



# **UNIVERSAL EAVE BRACKET**

EB2525G

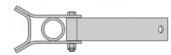
HINGED CONNECTION ALLOWS TOWER LEG CLAMPS TO REMAIN PERPENDICULAR TO GROUND WHILE BOLT DOWN SUPPORTS ROTATE TO LAY FLAT ALONG PITCHED ROOF OR EAVE.



## **TORQUE ARM STABILIZER ASSEMBLY**

TA25

ANTI-TWIST DEVICE LOCATED IN THE AREA OF ANTENNAS. PROVIDES SIX-WAY **GUYING. BOLTS TO TOWER AT ANY** SECTION JOINT. ATTACHED WITH JOINT BOLTS. MUST BE INSTALLED AS SECTIONS ARE JOINED TOGETHER.



## **TORQUE BAR**

TB25D

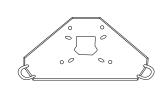
OPTIONAL, FOR USE WITH GA25GD. REQUIRES (1) 3/8" SHACKLE FOR EACH BAR.



# **GUY BRACKET**

GA25GD

MOUNTS TO TOWER AT ANY HORIZONTAL BRACE.



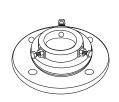
## **ACCESSORY SHELF**

AS25G

FOR MOUNTING MANY POPULAR ROTORS. FIELD DRILLING MAY BE NECESSARY FOR SOME ROTORS.

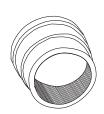
<sup>\*</sup> TOWERS MOUNTED ON THESE BASES MUST BE BRACKETED OR GUYED AT ALL TIMES. TEMPORARY STEEL GUYING MAY ALSO BE NECESSARY DURING INSTALLATION AND DISMANTLING.





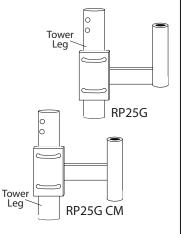
#### THRUST BEARING

TB3 - SUPPORTS UP TO 2"O.D. MAST. TB4 - SUPPORTS UP TO 3"O.D. MAST. MOUNTS TO BAS25G, BPL25G AND 25AG4.



#### **TOWER BUSHING**

TB50 - 1-1/4" I.D. X 2" O.D. TB75 - 1-1/2" I.D. X 2" O.D. FOR USE ON 25AG TOP SECTION



# 1.25" O.D. 1.08" I.D.



#### 90° JOINTS

2590MM - BOTH ENDS SWAGED
JOINTS ARE NOT DRILLED WHERE THEY
SLIP FIT TO 25G SECTIONS. CAN BE
FIELD DRILLED OR CUSTOM CONNECTED
TO MEET PARTICULAR NEEDS.



#### 90° JOINTS 2590FF - BOTH ENDS OPEN

JOINTS ARE NOT DRILLED WHERE THEY SLIP FIT TO 25G SECTIONS. CAN BE FIELD DRILLED OR CUSTOM CONNECTED TO MEET PARTICULAR NEEDS.



#### 90° JOINTS

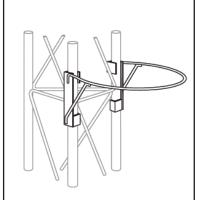
2590FM - ONE END SWAGED, ONE OPEN

JOINTS ARE NOT DRILLED WHERE THEY SLIP FIT TO 25G SECTIONS. CAN BE FIELD DRILLED OR CUSTOM CONNECTED TO MEET PARTICULAR NEEDS.



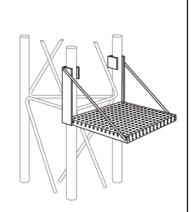
# ANTI-CLIMB PANELS 25ACL3

THREE ANTI-CLIMB PANELS BOLT TO STANDARD TOWER SECTION.



#### SAFETY RING SR245

SNAPS INTO PLACE AT ANY LEVEL. NO BOLTS REQUIRED.



## WORK PLATFORM WP25G

SNAPS INTO PLACE AT ANY LEVEL. NO BOLTS REQUIRED.



# **ERECTION FIXTURE**

EF2545 - 2 1/2" SHEAVE WITH 3/8" I.D. GROOVE.

NOTE: ERECTION FIXTURES ARE FOR LIFTING ONE 10' SECTION AT A TIME AND ARE NOT INTENDED FOR THE LIFTING OF PERSONNEL.



## **CLIMBING HARNESS**

TTFBH-4D JOURNEYMAN HARNESS TTFBH-C/P PROFESSIONAL HARNESS



#### SAFETY CABLE SLIDER WITH CARABINEER TT-WG-500-W/SMC

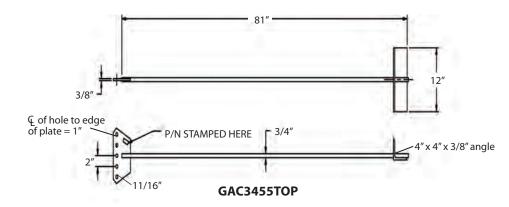
SAFETY CABLE SYSTEM ORDERING INFORMATION

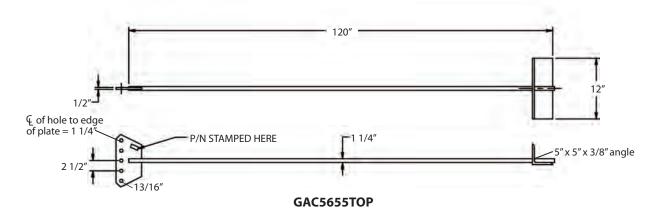
TOWER PART

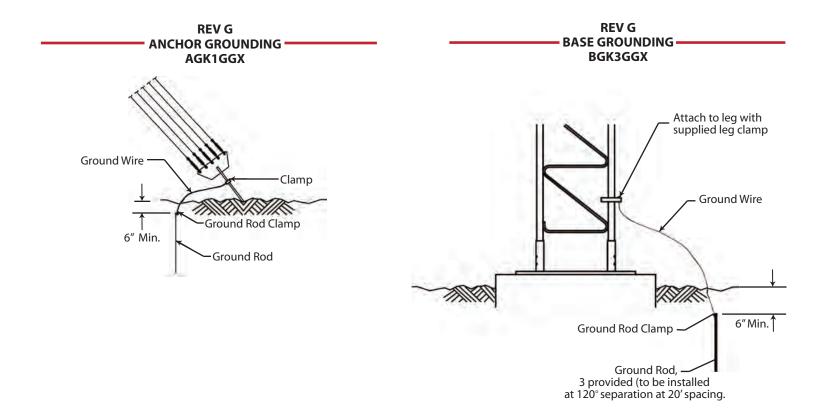
TOWER PART NUMBER 50' TT05025 100' TT15025 150' TT15025 200' TT20025

SAFETY CABLE SLIDER AND CLIMBING HARNESS MUST BE ORDERED SEPARATELY.

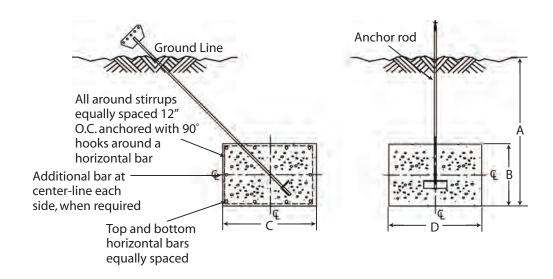
# **ANCHOR INFORMATION**







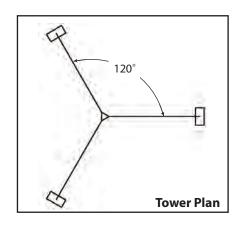
# STANDARD ANCHOR BLOCKS

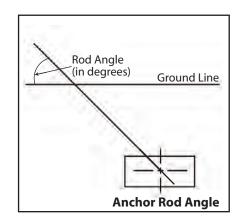


# Refer to page 43 for anchor rod installation angles.

Block	<b>Anchor Dimensions (in.)</b>		ns (in.)	Horizontal Bars	Stirrup Size	Concrete Vol.	
DIOCK	Α	В	C	D	(Qty. & Size)	& Spacing	(Cu. Yds.)
AB2	4' - 0"	1' - 6"	4' - 0"	6' - 0"	(5) #6 Bars, Top Layer (5) #6 Bars, Bottom Layer (0) Additional Bar, Each Side	#3 @ 12" O.C.	1.33 Per Block 4.0 Total for 3
AB3	6' - 0"	1'-6"	3'-0"	6' - 0"	(4) #6 Bars, Top Layer (4) #6 Bars, Bottom Layer (0) Additional Bar, Each Side		1.0 Per Block 3.0 Total for 3
AB4	6' - 0"	1'-6"	4' - 0"	9' - 0"	(5) #6 Bars, Top Layer (5) #6 Bars, Bottom Layer (0) Additional Bar, Each Side	#4 @ 12" O.C.	2.0 Per Block 6.0 Total for 3
AB5	8' - 0"	2'-0"	3'-0"	10'-0"	(4) #7 Bars, Top Layer (4) #7 Bars, Bottom Layer (1) Additional Bar, Each Side	#4 @ 12" O.C.	2.22 Per Block 6.7 Total for 3
AB6	8'-0"	2'-0"	4'-0"	10'-0"	(5) #7 Bars, Top Layer (5) #7 Bars, Bottom Layer (1) Additional Bar, Each Side	#4 @ 12" O.C.	2.96 Per Block 8.9 Total for 3

# ANCHOR ROD INSTALLATION ANGLES





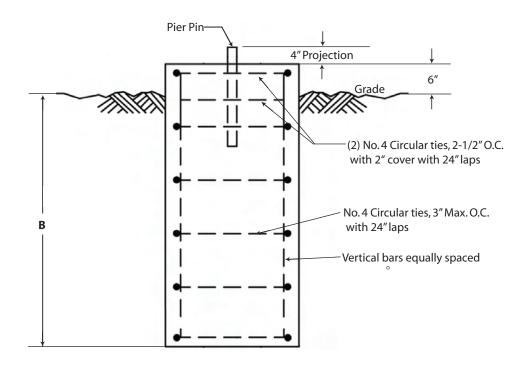
25G   90MPH							
Tower	Rod	Rod					
Height	Number	Angle					
40′	GAC3455TOP	48					
50′	GAC3455TOP	42					
60′	GAC3455TOP	42					
70′	GAC3455TOP	42					
80′	GAC3455TOP	39					
90′	GAC3455TOP	39					
100′	GAC3455TOP	39					
110′	GAC3455TOP	39					
120′	GAC3455TOP	38					
130′	GAC3455TOP	38					
140′	GAC3455TOP	38					
150′	GAC3455TOP	37					
160′	GAC3455TOP	37					
170′	GAC3455TOP	37					
180′	GAC3455TOP	37					
190′	GAC3455TOP	37					

	25G	110	MPH	
Tower Height	Inner Rod Number	Inner Rod Angle	Outer Rod Number	Outer Rod Angle
40′	GAC3455TOP	48	-	-
50′	GAC3455TOP	41	-	-
60′	GAC3455TOP	41	-	-
70′	GAC3455TOP	41	-	-
80′	GAC3455TOP	38	-	-
90′	GAC3455TOP	38	-	_
100′	GAC3455TOP	39	-	-
110′	GAC3455TOP	38	-	-
120′	GAC3455TOP	37	-	-
130′	GAC3455TOP	37	-	-
140′	GAC3455TOP	37	-	-
150′	GAC3455TOP	36	-	_
160′	GAC3455TOP	36	-	-
170′	GAC3455TOP	40	GAC3455TOP	42
180′	GAC3455TOP	41	GAC3455TOP	42
190′	GAC3455TOP	43	GAC3455TOP	42

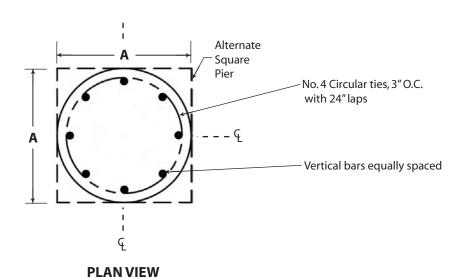
25G   130MPH							
Tower	Rod	Rod					
Height	Number	Angle					
40′	GAC3455TOP	50					
50′	GAC3455TOP	41					
60′	GAC3455TOP	41					
70′	GAC3455TOP	40					
80′	GAC3455TOP	38					
90′	GAC3455TOP	38					
100′	GAC3455TOP	38					

# G

# STANDARD BASE PIERS



# **ELEVATION VIEW**



Base	Α	В	Concrete Vol. (Cu. Yds.) Round Pier	Vertical Bars (No. & Size)
CB1G*	2'-6"	4' - 0"	1.0	(8) #7
CB2G	3'-0"	4'-0"	1.2	(10) #7

<sup>\*</sup> Square pier option must be used for CB1G.

