INSTRUCTION MANUAL

FOR

MODEL 747-SRX





EMOTATOR CORPORATION

THE WORLD RENOWN "EMOTATOR"

You are now the proud owner of the famed EMOTATOR Amateur Radio Antenna Rotator, made by Emoto Antenna Mfg. Ltd.

Our 30 years of market acceptance throughout the world by the discriminatory amateur radio operators are due to our capable engineering expertise by our engineering department and the continuous technical R&D work for advanced workmanship.

We are a specialized antenna rotator manufacturer, producing for the Amateur Radio, T.V. broadcasting stations, news media, electric power companies, weather bureaus, local and foreign ship building industries and many other industrial applications.

Please read this instruction manual carefully before installation.

CAUTION

- Installation must be made as per photograph at the front page. You can not operate the EMOTATOR with top and bottom reverse or horizontally.
- The wiring of 5-conductor cable must be made properly. At least, check the wiring 2-times before starting the operation.

Wrong wirings damage IC or precision electronic parts of the Emotator, and sometimes, can not operate even rewired correctly.

3. When solder the 5-conductor cable, please choose high quality solder.

CONTENT IN A PACKAGE

| Rotor. | 1 Pc. |
|--|--------|
| Controller. | 1 Pc. |
| Mast bracket, | 1 Pc. |
| Mast clamp. | 2 Pcs. |
| 8mm U-bolt with nut & spring washer for mast clamp. | 2 Pcs. |
| 8x25 bolt with washer for mast bearing mounting. | 6 Pcs. |
| 8x35 bolt with nut & spring washer for mounting. | 6 Pcs. |
| Waterproof case(Packing, band, cap & mounting screw) | 1 Pc. |
| 6-pin female connector.(Without cover) | 1 Pc. |
| 6-pin Connector plug with cover. | 1 Pc. |
| Instruction manual. | 1 |

CONSTRUCTIONS AND SPECIFICATIONS.

The rotating mechanism is incorporated in a die-cast housing. Rotating speed is only 35 seconds for one rotation and total angle of rotation is 470 degree. This unit is optimal for satellite communication or round QSO. The friction braking system(patented) has been taken to stop antenna at any

direction freely with no braking noise. Recommend the EMOTATOR model 747-SRX for sharp beam antenna like VHF, UHF and SHF.

The circle controller is equipped with a remote terminal for computer control or remote control.

Please do not use on marine vessels. When using on marine vessels, use of the model 200 Emotator that is specially manufactured for use on ship is recommended particular.



CONTROLLER



Power Switch Operation Lever



MAIN SPECIFICATIONS.

| ELECTRIC POWER SOURCE: | 115 |
|--|-----|
| CONTROLLER OPERATION VOLTAGE: | DC |
| ONE ROTATION TIME: | 35 |
| ROTATION TORQUE: | 700 |
| BRAKING TORQUE: | 700 |
| ALLOWABLE ANTENNA WIND SURFACE: | 2 M |
| ALLOWABLE ANTENNA FLY WHEEL EFFECT (GD ²): | 400 |
| ALLOWABLE BENDING MOMENT: | 200 |
| ANTENNA MAST DIAMETER: | 40 |
| CONTROL CABLE: | 5-c |

1157, 2200,240V AC, 50/60Hz, 50VA. DC 24V. 35 Sec. 700Kg.cm. 7000Kg.cm. 2 Meter². 400Kg.cm. 2000Kg.cm. 40 - 61mm. 5-conductor. Fig. 1.



Please refer the Fig. 1.

- Needle pointer protection frame. This is a removable from outside. Remove when you wish to change the direction plate to a map or when adjust the direction of needle pointer and Antennas.
- Needle pointer. By pulling the center axle of needle pointer, it comes off and the needle pointer rotate with finger. Antenna and needle pointer rotate same degree.
- Direction plate. After removed 1 and 2, changeable to a map.
- Overlap line. Total rotation angle is 470 degree. This is a spare direction line of +/- 55 degree. (Center line of 470 degree can be set at any position)
- 5. Power Switch.
- Rotation operation Lever. Antenna rotates RIGHT direction when pushed Lever RIGHT. Push the Lever LEFT to rotate Antenna LEFT. Slide up for LOCK position and slide down for UN-LOCK.

EXPLANATION OF BACK SIDE OF CONTROLLER.

Fig. 2

Please refer the Fig. 2.

1. Cable Connector. 6-pin square type.



- Needle pointer rotation adjustment Volume. This is a Volume control of adjusting one rotation of rotating section and Needle pointeer.
- 3. Fuse Holder. Insert 1A Fuse.
- 4. Power supply cable.
- 5. Remote connecting Socket. By using this Socket, remote control of antenna direction is available with simple switch. Or memory of degree and automatic pursuit satellite communications throughconnect connect with micro-computor is available.

6. Explanation of remote connecting Socket. (See Fig. 3.)

No. 1 pin: Output is made by changing direction degree to Voltage. Changing Voltage is 0.06V - 5V(+/- 0.12V). If input the memory through an A/D Converter, connection with Micro-computor of digital display etc is available. No. 2, 5 Pin: Operation Pin for Right and Left. It works with TTL level LOW.

No. 4 Pin: Can be used as a external power source for a compact electric equipment of Vcc, Output DC8V, 0.35A.

Fig. 3 Remote connecting Socket. View from back side of controller.



HOW TO CONNECT THE 5-CONDUCTOR CABLE AND CONNECTER.

Rotating section and controller must be connected with 5-conductor cable. Please choose the 0.5square mm over/1-conductor cross section cable.

The tip of both end of 5-conductor cable should be processed as per the following illustration and solder the supplied connecter at both end.

Then connect 6-pin female connecter to rotating unit side and connect 6-pin connecter plug at the other side.

Pin numbers are being marked on each pin of the connecter. Connect the same pin number with same conductor of calbe. Pin No. 3 is unnecessary to connect. Do not forget putting the waterproof case, waterproof cover and proteciton cover on a way of 5-conductor cable before soldering the connecter.

Note; When connect the connecter, please choose high quality solder for electronics.



CONNECTION OF CABLE AND ROTATING UNIT

Before install the Emotator on the Tower, connect cable to the Emotator. This work is easily made on the ground and operation test also can be made before installation.

Before connect cable, securely fix the waterproof Cover, Band and waterproof Case. See Fig. 6.

Fig. 5 is an exsample installation when used Roof Tower. Please install with same manner even used another type Tower.

Normally, so long 5-conductor cable is used. Due to the weight of 5-conductor cable, a big tension comes on the Connecter. This cause a short contact of connecter pin or a short of 5-conducter cable. Please fix the 5-conducter cable securely at a part of Roof Tower with Vinyl tape etc.

In the next, do not combine the 5-conducter cable and a Coaxial cable from Antenna. If combined both together, Controller sometimes does not workk properly due to an influence of RF. Therefore, apart 5-conducter cable more than 30cm from Coaxial cable.

Fig. 6 Fig. 5 Antenna Mast After securely fixed connecter, cover with waterproof case. Bearing Rubber packing Emotator Sealed to case waterproof case. Rooftower Emotator Connecte Slack plug Waterproof cap 4x8 Securely fix mounting Screw with vinyl tape To Controller.

ANTENNA MAST AND MAST CLAMP BRACKET.

The shape of mounting holes of Mast clamp bracket is an ellipse as per Figure below.

When use 60mm diameter Antenna Mast, pull the 6 Pcs of Bolts to direction of an arrow (Bolts must be positioned at A). Or when use 40mm diameter Antenna Mast, bolts must be positioned at B).



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ANTENNA TOWER AND ANTENNA MAST MOUNTING

- 1. The antenna towers can be installed and assembled in six different ways as per below.
 - 1. Steel Pipe Mounting
 - 2. Panza Mast Mounting
 - 3. Panza Mast Mounting
 - 4. Steel Tower Mounting
 - 5. Roof Mounting
 - 6. RoofMounting
- Fig. 7 Various Antenna mounting system.

d. Stay Wire.

*In case of the mounting system 1, 2, and 6, total length of Antenna Mast should be less than 1.5 meter.



2. The Antenna Mast mounting can categorized into two systems.

a. Mounting system 1, 2, and 6 can be mounted directly to the Emotator mast clamp, This is called the "INDEPENDENT MOUNTING SYSTEM". Where the Emotator is to be mounted Fig. 7, system 1 and 6, it will necessary to attach the Mast clamp bracket model 1217(Not supplied) to the under side of Emotator.

b. Mounting system Fig. 7, 3, 4, and 5, the center of Antenna Mast is supported by Mast Bearing or Stay Bearing. This is called the "ROTATING ANTENNA MAST SYSTEM".
In this system, recommended the Antenna Mast length which higher than Mast Bearing or Stay Bearing(H1 + H2 + H3) should be less than 3.5 meter even if used 60mm diameter steel pipe. The length of "L" is normally 1.5 - 2 meters. In these systems, do not forget taking an earth, especially on mounting system 5 and 6.

When the Emotator is installed in a tower, as in this case, it must be fixed tightly with bolts on the Rotator mouning plate in the Tower. This mounting surface must be perfectly flat, and the top tower hole must be concentric with the axis of rotation of the top part of the Emotator.

For example, predetermine the surface level when using this mounting system. As per illustrated below, if the reclination is more than lmm, the Mast can not be mounted and clamped in to a position. If the Emotator is mounted on a reclined position, the mounted mast will be mounted at an angle P2 instead of P1. This is the reason why it has been stated earlier than the surface level must be aboslutely level.

Do not force the Mast and the Emotator to be installed in this type of position. The lmm reclination at the bottom of the Emotator will show approx. 20mm misalignment at the tip of the 2 meter length Mast.

Forcing this type of mounting will cause permanent damage to your Emotator.

Owing to these circumstances, we recommend that our model 451 Universal Coupling be used to overcome these unforeseen problems.



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SIZE OF USEFUL ANTENNA FOR MODEL 747-SRX AND ANTENNA FLY WHEEL EFFECT

A simple explanation of this should be given here.

For example, an automobile is speeding at a given speed and the transmission is set at "NEUTRAL" and you still note that the engine power is not moving the rear two tires, but the automobile will keep running. This is called the inertia running, and the same affect is present on the

This is called the inertia running, and the same effect is present on the rotating antenna system.

Once it starts to rotate, even if the power source is CUT-OFF, the antenna and the Emotator will keep rotating for a while. This is called the FLY WHEEL EFFECT (GD²).

The antenna system in the fly wheel rotation stage should not be stopped abruptly as it will generate a big force. The largeness of the fly wheel effectwill depend on the antenna system, the larger antenna, the larger GD². It is very simple to taking into consideration an antenna system by checking GD².

Also, the value of WIND SURFACE AREA of antenna must be smaller than the allowable wind surface area of the Emotator.

FOR EXSAMPLE, THEEMOTATOR 747-SRX.

| 1 | TAL: | 1.4m ² | 280Kg.m ² |
|----------------|------|-------------------|----------------------|
| 10E4P | | 0.8 | 80 |
| T4E | | 0.6 | 200 |
| KIND OF ANTENN | IA | A | _GD ² |

*Model 747-SRX's allowable $GD^2 = 400 \text{Kg.m}^2$, and allowable wind surface area A = 2m². Therefore, the above antennas are no problem to use.

| | A GD ² | A GD ² | A GD ² | A GD ² | A GD ² | A GD ² | A GD |
|---|-------------------------|-------------------------|------------------------|------------------------|-------------------------|-----------------------|-----------------------|
| H F 1.0 240 14M 3 E F 0.8 160 21M 3 E F 0.4 40 | 7 M 2 E V P 1.0 240 | 7 M 3 E V P 1.8 460 | 7 M 2 E F 2.2 800 | 7 M 3 E F 3 1500 | 7 M2 E C Q 2 450 | 7 M 3 E C Q 3 700 | |
| | 14M 3 E F 0.8 160 | 14 E 4 E F 1.2 330 | 14M 5 E F 1.75 750 | 14M 6 E F 2.2 1200 | | | |
| | 21M 3 E F 0.4 40 | 21M 5 E F 0.8 200 | 21M7EF 1.5 800 | 21 M 2 E H V 0.3 20 | 212 E H Q 0,4 40 | 21 M 6 E F 1.3 650 | 21M 8 E F 2.5 1600 |
| | 28M 4 E F 0.31 35 | 28M 5 E F 0.7 60 | 28M2 E H V 0.3 18 | 28M2 E H Q 0.31 35 | | | |
| НF | 7.14M3EVP 0.5 190 | 7,14M4EVP 0.8 200 | 14.21M 3 E 0.35 150 | 14.21M 4 E 0.4 160 | 14.21M 5 E 0.55 400 | 21.28M 3 E 0.3 150 | 21.28M 5 E 0.6 210 |
| | T 3 E Jr 0.4 60 | T 3 E 0.5 160 | T 4 E 0.6 200 | T 5 E 0,7 380 | T 6 E 0.8 420 | T 2 E C Q 0.5 58 | |
| 50M H Z | 4 E 0.3 3.2 | 4 E 2 S 0.6 6.4 | 4 E 2 P 0.6 65 | 2 E H V 0.2 12 | 2 E H Q 0.28 30 | 4 E H Q 0.5 200 | |
| | 5 E 0.35 40 | 5 E 2 S 0.7 80 | 5 E 2 P 0.7 300 | 6 E 0.4 50 | 6 E 2 S 0.8 100 | 6 E 2 P 0.8 350 | |
| | 6 E 0.14 1.0 | 6 E 2 P 0.3 6 | 6 E 2 P 2 S 0.6 12 | 6 E 4 P 0.6 50 | 6 E4P2S 1.2 100 | | |
| 144 | 8 E 0.18 2 | 8 E 2 P 0.36 8 | 8 E 2 P 2 S 0.85 16 | 8 E 4 P 0.85 66 | 8 E 4 P 2 S 1.7 130 | | |
| MHZ | 10 E 0.2 3.5 | 10E 2 P 0.4 11 | 10 E 2 P 2 S 0.8 22 | 10 E 4 P 0.8 80 | 10 E 4 P 2 S 1.6 160 | | |
| | 12 E 0.22 5 | 12 E 2 P 0.5 30 | 12 E 2 P 2 S 1.0 60 | 12E4P 1.0 100 | 12 E 4 P 2 S 2.0 200 | | |
| | 11 E 8 P 1.5 520 | X 8 E 0.22 3.1 | X 8 E 2 P 0.45 12 | X 10 E 0.3 5 | X 10 E 2 P 0.6 19 | | |
| 430 | 10 E 0.05 0.35 | 10E 2 P 0.1 1.4 | 10 E 2 P 2 S 0,25 4 | 10E 4 P 0.2 5.8 | 10 E 4 P 2 S 0.4 12 | 12 E 0.06 0.5 | 12 E 2 P 0.1 2 |
| мнг | 12 E 2 P 2 S 0.25 4 | 12 E 4 P 0.3 10 | 12 E 4 P 2 S 0.6 20 | 15 E 2 P 0.15 3.6 | 15 E 2 P 2 S 0.3 7.5 | 15E4P 0.68.5 | 15E4P2S 1.2 17 |
| | 25 E 2 P 2 S 1.5 110 | 25 E 4 P 2 S 2.2 485 | | | | | |

TABLE 1. FLY WHEEL EFFECT AND WIND SURFACE OF VARIOUS ANTENNA.

A=Wind Surface M², GD²=Flywheel effect Kg.m², E=Element, P=Parallel stack, S=Vertical stack, CQ=Cubical Quad, HV=HB9CV, HQ=Swiss Quad, VP=Short Beam, Jr=Junia type, F=Full size, X=Cross Element, T=Tri Band.

ADJUSTING THE NEEDLE POINTER DIRECTION AND THE ANTENNA DIRECTION.

When finished the all of wiring and installation, adjust the needle pointer direction and the antenna direction by the following way. (See Fig. 8).

- 1. Switch on the power Switch.
- 2. Push the Lever 5 to left direction till needle pointer and rotating unit stop.
- After stopped, remove Cover 1 and adjust center line 8 of overlap paper 6 to the direction you wish.
- Adjust needle pointer by finger to the left position 7 of overlap paper 6. Also, fix antenna with screw temporarily. (The direction of antenna at this stage is no matter)
- 5. Then push the Lever t to Right direction till antenna rotates 360° exactly.
- 6. After antenna rotated 360°, if the needle pointer is not at left position 7 of overlap paper 6, adjust needle pointer to 7 position with Volume control on the back side of controller.
- 7. Once again, push the lever to left direction till stop.
- 8. After stopped, confirm if the needle pointer is at 7 position of overlap paper 6. Push the lever to the right direction and stop needle pointer at center line 8 position of overlap paper 6. Then, adjust the direction of antenna to the direction of needle pointer and fasten with "U" bolt of mast clamp. The direction adjustment has finished.

*CHANGIN OF NEEDLE POINTER START POSITION.

Fig. 8

The above explanations 1 to 8 are based on the center line 8 was at N-direction when shipped from factory. If change from south to south or from east to east, change overline paper and needle pointer to sough or east at the start time(Above explanation point 3).

*HOW TO INSERT AMAP.

Remove protection cover 1, needle pointer, transparent plate 3, overlap line plate and scale plate. Then put a map you like and remount in reverse order.



Power Switch

Operation Lever



TROUBLE OF THE EMOTATOR.

Trouble of the Emotator can be distinguished to an Electrical Trouble and a mechanical Trouble. The most of electrical trouble occur when installed the Emotator newly or mistake of wiring when replaced the control cable. In very few occasion, electrical trouble occur by being struck of lightning.

each pins are:-

Pin No. 1 - 2: 110 ohm.

4 - 6: 600 ohm.

By using a tester, some of electrical trouble can be found.

TROUBLE OF ROTATING UNIT

Connecting with rotor.

in No. 3 is free (Pin No. 4 - 5) + (Pin No. 5 - 6) = 600 ohm.

Pin No. 3 is free.

TROUBLE OF CONTROLLER



When a power switch is ON and plug is OFF, normal voltage between each pins are:-

when the other end of cable has being connected with rotationg unit, normal DC resistance between

When pushed lever to Right:-Pin No. 1(+) - Pin No. 2(-) = 31V. When pushed lever to Left:-Pin No. 1(-) - Pin No. 2(+) = 31V.

Pin No. 4 - 6 = 7V.

ELECTRIC CIRCUIT DIAGRAM

*Electric circuit block diagram is as follows.



PARTS NUMBER AND POSITIONING



THE EMOTATOR MODEL 747-SRX PARTS LIST

| PART NO. | DESCRIPTIONS | PART NO. | DESCRIPTIONS |
|----------|--------------------|----------|----------------------------------|
| SR-11 | Mast Bracket. | SR-60 | Stop Lever. |
| SR-13 | Gear Case. | SR-62 | Push Nut. |
| SR-14 | Motor Case. | SR-65 | 6 x 12 |
| SR-15 | Ring. | SR-70 | 1A fuse. |
| SR-18 | 6x20 Bolt | SR-71 | 8V lamp. |
| SR-20 | Micro Switch. | SR-72 | SR Trans. |
| SR-21 | LS Diode. | SR-73 | Servo Assembly. |
| SR-22 | VR Bracket. | SR-74 | SR PCB Assembly. |
| SR-24 | VR drive Gear. | SR-75 | Chassis. |
| SR-26 | BK spring. | SR-76 | 6-P connecter for chassis. |
| SR-29 | Waterproof Cover. | SR-77 | 6-p connecter for cable. |
| SR-31 | 9.5mm dia. ball. | SR-78 | Operation Knob. |
| SR-32 | Waterproof Case. | SR-79 | Switch Assembly |
| SR-33 | 6P connecter Plug. | SR-80 | Power Switch. |
| SR-34 | 6P socket. | SR-81 | Needle pointer protection frame. |
| SR-36 | Gear Frame. | SR-82 | Needle Pointer. |
| SR-38 | Long collar | SR-83 | Panel. |
| SR-39 | Short collar. | SR-84 | DC Motor. |
| SR-40 | Motor. | SR-85 | Angle adjustment VR. |
| SR-41 | Motor Frame. | SR-86 | 5-pin DIN Connector. |
| SR-42 | 4x10 | SR-87 | Scale Plate. |
| SR-44 | Pinion Gear | SR-88 | Map. |
| SR-45 | BK Rotor. | SR-89 | Overlap plate. |
| SR-46 | No. 1 Gear. | SR-90 | Fuse Holder. |
| SR-47 | No. 2 Gear. | SR-108 | 8 x 35 |
| SR-48 | No. 3 Gear. | SR-111 | Trans. |
| SR-49 | No. 4 Gear. | SR-112 | Clamp |
| SR-50 | No. 5 Gear. | SR-116 | 8mm U-bolt |
| SR-51 | No. 6 Gear. | SR-119 | 8 x 25 |
| SR-55 | VR counter Gear. | SR-150 | Shield box Assembly. |
| SR-56 | VR Gear. | SR-151 | Shield plate Assembly |
| SR-57-1 | N-type VR. | | |
| SR-57-2 | Long shaft VR. | | |

*When order the above parts, please advise not only part number, but also descriptions.

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