

Collins Amateur Equipment Guarantee

The Collins Amateur Equipment described herein is sold under the following guarantee:

Collins agrees to repair or replace, without charge, any equipment, parts, or accessories which are defective as to workmanship or materials and which are returned to Collins at its factory or its designated Service Agency, transportation prepaid, provided:

- (a) Buyer presents properly executed Warranty Verification Certificate.
- (b) Notice of the claimed defect is given Collins or an authorized Service Agency, or an authorized Distributor, in writing, within 180 days from the date of purchase and goods are returned in accordance with Collins instructions.
- (c) Equipment, accessories, tubes, and batteries not manufactured by Collins or from Collins designs are subject to only such adjustments as Collins may obtain from the supplier thereof.
- (d) Any failure due to use of equipment for purposes other than those contemplated in normal amateur operations or in violation of Collins applicable Instruction Book shall not be deemed a defect within the meaning of these provisions.

On the opposite page are listed the Service Agencies authorized to perform warranty repair on Collins Amateur Equipments.

If you should wish to return material or equipment direct to Collins under the guarantee, you should notify Collins, giving full particulars including the details listed below, insofar as applicable. If the item is thought to be defective, such notice must give full information as to nature of defect and identification (including part number if possible) of part considered defective. Upon receipt of such notice, Collins will promptly advise you respecting the return. Failure to secure our advice prior to the forwarding of the goods or failure to provide full particulars may cause unnecessary delay in handling of your returned merchandise.

For information on service of this type write to the address shown below. If you wish to return your equipment for repairs, etc., without prior correspondence, be sure to include the following information attached to the equipment inside the packing carton:

- (1) Complete instructions detailing work to be performed.
- (2) Your return address.
- (3) Method of shipment by which the equipment should be returned.
- (4) Special instructions.

DIRECT YOUR CORRESPONDENCE TO:

Collins Radio Company Product Support Division Cedar Rapids, Iowa

This Warranty is void with respect to equipment which is altered, modified or repaired by other than Collins or Collins Authorized Service Agencies. However, alteration or modification in accordance with Collins Service Bulletins shall not affect this Warranty.

Collins reserves the right to make any change in design or to make additions to, or improvements in, Collins products without imposing any obligations upon Collins to install them in previously manufactured Collins products.

No other warranties, expressed or implied, shall be applicable to said equipment, and the foregoing shall constitute the Buyer's sole right and remedy under the agreements contained in these paragraphs. In no event shall Collins have any liability for consequential damages, or for loss, damage or expense directly or indirectly arising from the use of the products, or any inability to use them either separately or in combination with other equipment or materials or from any other cause.

NOTICE: With each equipment or set of equipments purchased, the distributor should furnish a Warranty Verification Certificate. It is necessary that this certificate accompany the equipment when it is returned for warranty repairs. Be sure that you receive it from your distributor.

Warranty Repairs

Collins Radio Company Amateur Product Office

ADDRESS:

Cedar Rapids, Iowa

(B) Date of delivery of equipment

(A) Type number, name and

number

of

INFORMATION NEEDED:

- (C) Date placed in service
- (D) Number of hours of service
- (E) Nature of trouble

serial

equipment

- (F) Cause of trouble if known
- (G) Name of distributor
 - from whom the equipment was purchased.

Equipment returned to the Service Agency or Collins for warranty repair must be accompanied with the Warranty Verification Certificate.

Out-of-warranty Repair, Modifications, Addition of Accessories, Alignment, etc.

HOW TO ORDER REPLACEMENT PARTS:

When ordering replacement parts, please furnish the following information insofar as applicable:

INFORMATION NEEDED:

- (A) Quantity required
- (B) Collins part number (9 or 10 digit number) and description
- (C) Item or symbol number obtained from parts list or schematic
- (D) Collins type number, name and serial number of principal equipment
- (E) Unit subassembly number (where applicable)

Collins Authorized Amateur Distributors and Service Agencies

ALABAMA Ack Radio Supply Co. Ack Hano Supply Co. 3101 4th Avenue South Birmingham 35233 Ph: 205 FA 2-0588 Attn: E. C. Atkerson/ Wm. Harmon *Beddow Engineering Services Decatur 35601 Ph: 205 353-6329/355-1026 Attn: Dr. C. P. Beddow Electronic Wholesalers, Inc. 2310 Bob Wallace Ave. SW Huntsville 35805 Ph: 205 534-2461 Attn: Joe H. Austin Specialty Distributing Company 1276 Belt Line South Highway Mobile 36609 Ph: 205 344-0450 Attn: Frank Stanley ALASKA Yukon Radio Supply, Inc. (P.O. Box 406) 645 I Street Anchorage 99501 Attn: A. E. Peterson ARIZONA Elliott Electronics, Inc. 418 N. 4th Avenue Tucson 85705 Ph: 602 MA 4-2473 Attn: Bob Nordman **Southwest Electronic Devices (P.O. Box 3751) Second Street at Madison Phoenix 85030 Ph: 602 252-1741 Attn: Herman A. Middleton/ Clark Tatum ARKANSAS Moory's Wholesale Radio Co. (P.O. Box 605) 12th & Jefferson Streets DeWitt 72042 Ph: 501 WH 6-2820 Attn: Ed Moory CALIFORNIA **Amrad Electronics 999 Howard Avenue Burlingame 94101 Ph: 415 DI 2-5757 Attn: J. Steventon Amrad Supply, Inc. 3425 Balboa Street San Francisco 94121 Ph: 415 SK 1-4661 Attn: David Bradley *Communication Receiver Service 5016 Maplewood Los Angeles 90004 Ph: 213 HO 2-2429 Attn: Charles C. Messman Electronic City Inc., 4001 West Burbank Blvd., Burbank 91505 Ph: 213 842-5275 Attn: Howard Pollyea Elmar Electronics 140 - 11th Street at Madison Oakland 94607 Ph: 415 TE 4-3311 Attn: Elvin Feige/M. L. Chirone/ Stan Johnson (TWX-(OA73) **Henrv Radio Inc. 931 N. Euclid Anaheim 92801 Ph: 714 PR 2-9200 Attn: Walt Henry **Henry Radio Co. Inc. (P.O. Box 64398) 11240 W. Olympic Blvd. Los Angeles 90064 Ph: 213 GR 7-6701 Attn: Ted Henry Mission Ham Supplies 3316 Main Street Riverside 92501 Ph: 714 OV 3-0523 Attn: William P. Hullquist Quement Industrial Electronics (P.O. Box 527) 1000 S. Bascom Avenue San Jose 95128 Ph: 408 CY 4-0464 Attn: Frank Quement/Pete Phelps Radio Products Sales, Inc. 1501 S. Hill Street Los Angeles 90015 Ph: 213 RI 8-1271 Attn: Ken Rausin Western Radio & TV Supply Co. (P.O. Box 1728) 1415 India Street San Diego 92101 Ph: 714 BE 9-0361 Attn: Art Stewart/Glen Cecil

COLORADO **Burstein-Applebee Co. of Colorado 1237 - 16th Street Denver 80202 Ph: 303 222-8986 Attn: Willard Wright/John Capone CONNECTICUT Corky's Division Hatry of Hartford 100 High Street Hartford 06118 Ph: 203 JA 7-1881 Attn: Edward C. Gedney DISTRICT OF COLUMBIA Electronic Wholesalers, Inc. 2345 Sherman Ave., NW Washington 20001 Ph: 202 HU 3-5200 Attn: Richard E. Corbett FLORIDA **Amateur Electronic Supply 19 Azalea Park Shopping Center Orlando 32807 Ph: 305 277-8281 Attn: Philip J. LaMarche Amateur Badio Center, Inc. Amateur Radio Center, Inc. 2807-9 N.E. Second Avenue Miami 33137 Ph: 305 FR 4-4101 Attn: Wiley Gilkison *Cooper Radio Company 165 - 13th Street North St. Petersburg (33) Ph: 813 894-7607 Attn: Lon Cooper *Electronic Systems, Inc. 2541 NW 95th Street Miami 33147 Ph: 305 696-4841 Attn: Kenneth R. Gamble **Electronic Wholesalers, Inc. 9390 NW 27th Avenue Miami 33147 Ph: 305 OX 6-1620 Attn: Phil Konter/Paul Klein **Grice Electronics, Inc. 300 East Wright Street 300 East Wright Street (P.O. Box 1911) Pensacola 32501 Ph: 305 HE 3-4616 Attn: F. R. Grice, Jr./Virgil Wood/ Clarke Simms/Floyd Grice **Kinkade Radio Supply, Inc. Tampa 33606 Ph: 813 253-6043 Attn: E. T. Kinkade GEORGIA Ack Radio Supply Company 554 Deering Road NW Atlanta 30309 Ph: 404 873-5246 Attn: T. E. Atkerson *Southeastern Engineering Service 1356 Carolyn Drive NE Atlanta 30329 Ph: 404 634-2249 Attn: Harvey Minsk Specialty Distributing Co., Inc. 763 Juniper NE Atlanta 30308 Ph: 404 TR 3-2521 Attn: J. E. Eaton/ Doyle Hurley намап **Honolulu Electronics 819 Keeaumoku Street Honolulu 96814 Ph: 995-564 Attn: Thomas Teruya ILLINOIS Amateur Electronic Supply 6450 North Milwaukee Ave. Chicago 60631 Ph: 312 RO 3-1030 Attn: Harold Wessels/Terry Sterman Klaus Radio & Electric Company 403 E. Lake Street Peoria 61614 Ph: 309 688-3401 Attn: Clifford Morris Newark Electronics Corporation 223 W. Madison St. Chicago 60606 Ph: 312 ST 2-2944 Attn: Joe Sheffer/Les Wilkins/A. L. Poncher INDIANA Brown Electronics, Inc. Brown Electronics, 1032 Broadway Fort Wayne 46800 Ph: 219 AN 3382 Attn: A. A. Brown Graham Electronics Supply, Inc. Indianapolis 46225 Ph: 317 ME 4-8487 Attr: G. M. Graham/Dick Seigel/ H. H. Thompson

Radio Distributing Co., Inc. (P.O. Box 1499) 1212 High Street South Bend 46624 Ph: 219 AT 8-4665 Attn: William A. Davidson IOWA Radio Trade Supply Co. 1224 Grand Avenue Des Moines 50309 Ph: 515 288-7237 Attn: Larry Woolis World Radio Laboratories, Inc. (P.O. Box 919) 3415 W. Broadway Council Bluffs 51501 Ph: 712 328-1851 Attn: Alan McMillan/Leo Meyerson/ C. H. Williams LOUISIANA Crescent Electronic Supply, Inc. 537 S. Claiborne Avenue New Orleans 70112 Ph: 504 JA 2-8726 Attn: S. L. Lemarie/Lou Vasalech **Radio Parts, Inc. 1112 Magazine Street New Orleans 70113 Ph: 504 522-0217 Attn: Irvine J. Levi MARYLAND Uncle George's Radio Ham Shack Div. Electronic Distributors, Inc. 11324 Fern Street Wheaton 21872 Ph: 301 LO 5-2262 Attn: Geo. J. Pasquale MASSACHUSETTS DeMambro Radio Supply, Inc. 1095 Commonwealth Ave. Boston 02215 Ph: 617 AL 4-9000 Attn: Frank DeMambro/Floyd Dean Graham Radio, Inc. 505 Main Street Reading 01867 Ph: 617 944-4000 Attn: Robert T. Graham, Sr. *Two-Way Radio Engineers, Inc. 1100 Tremont Street Roxbury 01969 Ph: 617 GA 7-3511 Attn: Sherman M. Wolf/Jack Guigg MICHIGAN *Communication Service Company 201 South Lincoln Charlotte 48813 Ph: 517 543-0360 Attn: Bart Rypstra Electronic Distributors, Inc. 1960 Peck Street Muskegon 49440 Ph: 616 PO 6-3196 Attn: Charles W. Schecter Purchase Radio Supply 327 E. Hoover Avenue Ann Arbor 48103 Ph: 313 NO 8-8696 Attn: Roy J. Purchase Radio Supply & Engineering 90 Selden Avenue Detroit 48201 Ph: 313 TE 1-3171 Attn: Joe Keese Warren Radio Company 1710 South Westnedge Kalamazoo 49001 Ph: 616 FI 2-5720 Attn: P. O. Willett MINNESOTA Lew Bonn Company 1211 LaSalle Avenue Minneapolis 55403 Ph: 612 FE 9-6351 Attn: Joe Hotch **Electronic Center, Inc. 107 3rd Avenue North Minneapolis 55404 Ph: 612 FE 8-8678 Attn: Ward Jensen MISSISSIPPI *Coker Radio & TV Service 724 Lawrence Road Jackson 39206 Ph: 601 366-4076 Attn: Ray C. Coker

MISSOURI Walter Ashe Radio Company 1125 Pine Street St. Louis 63101 Ph: 314 CH 1-1125 Attn: Joe Novak/Bill Dubord

Burstein-Applebee Co. 1012-1014 McGee St. Kansas City 64106 Ph: 816 BA 1-1155 Attn: R. H. Friesz/Bob Hunter (Ham Dept. 301 E. 55th Street) Henry Radio Company 211 North Main Butler 64730 Ph: 816 OR 9-3127 Attn: Bob Henry/Helen DeArmond NEW HAMPSHIRE Evans Radio (P.O. Box 312) Bow Junction Route 3A Concord 03302 Ph: 603 CA 5-3358 Attn: Eddie Andrew NEW JERSEY *Communication Service Co. 456 Elm Avenue Maple Shade 08052 Ph: 609 NO 5-0358 Attn: George A. Ryan Federated Purchaser, Inc. 155 U.S. Rt. 22 Springfield 07081 Ph: 201 AD 2-8200 Attn: Hal Thorn *Warner Engineering Co., Inc. 239 Lorraine Ave. Upper Montclair 07087 Ph: 201 PI 6-7900 Attn: Charles K. Atwater NEW MEXICO *Simms Communications Inc. 217 Camino Encantado Santa Fe 87501 Ph: 505 YU 2-9502 Attn: Preston W. Simms NEW YORK Adirondack Radio Supply (P.O. Box 88) 185-191 W. Main St. Amsterdam 12010 Ph: 518 VI 2-8350 Attn: Ward Hinkle *Amatronics, Inc. 91-46 Lefferts Blvd. Richmond Hill 13144 Ph: 212 HI 1-7890 Attn: Raymond E. Morris *Electronic Servicenter of New York 65-37 Queens Blvd. Woodside 12789 Ph: 212 IL 7-7733 Attn: Irv Strauber Ft. Orange Radio Distributing Co., Inc. 904-16 Broadway Albany 12207 Ph: 518 HE 6-8411 Attn: Harry Miller/David Marks Genesee Radio & Parts Co., Inc. 2550 Delaware Ave. Buffalo 14216 Ph: 716 TR 3-9661 Attn: Martin Feigenbaum Harrison Radio Corp. 144-24 Hillside Ave. Jamaica, L. I. 11435 Ph: 212 RE 9-4102 Attn: Ben Snyder/Bernie Shapiro Harrison Radio Corp. 225 Greenwich St. New York 10007 Ph: 212 BA 7-7777 Attn: W. E. Harrison/Ben Snyder Harvey Radio, Inc. 103 W. 43rd Street New York 10036 Ph: 212 JU 2-1500 Attn: Harvey Sampson/George Zarrin Rite Electronics, Inc. 1946 New York Avenue Huntington Station 11746 Ph: 516 HA 7-4330 Attn: Louis Richman NORTH CAROLINA Electronic Wholesalers, Inc. 938 Burke Street Winston-Salem 27101 Ph: 919 PA 5-8711 Attn: D. Watts **Freck Radio & Supply Co., Inc. Asheville 28801 Asheville 28801 Ph: 704 AL 3-3631 Attn: T. T. Freck OHIO Custom Electronics, Inc. 1918 South Brown Street Dayton 45409 Ph: 513 223-3157

*Service Agency only **Distributor and Service Agency Attn: Richard Sauer/Everett Elder

Pioneer Electronic Supply Co. 5403 Prospect Avenue Cleveland 44103 Ph: 216 432-0010 Attn: Bill Piwanka/Don Hasek/ Robert Gainer

Selectronic Supplies, Inc. 3185 Bellevue Road Toledo 43606 Ph: 419 GR 4-5477 Attn: Glenn Ingersoll/Don Schaller

**Universal Service 114 N. Third Street Columbus 43215 Ph: 614 CA 1-2335 Attn: Francis R. Gibb/Dick Lytle

OKLAHOMA

**Radio, Inc. Adol, Inc. 1000 South Main Tulsa 74119 Ph: 918 LU 7-9124 Attn: E. R. Durham/E. V. Gunn

OREGON

**Portland Radio Supply Co. 1234 S. W. Stark Street Portland 97205 Ph: 503 CA 8-8647 Attn: C. B. Lucas

PENNSYLVANIA

Cameradio Company 1121 Penn Avenue Pittsburgh 15222 Ph: 412 EX 1-4000 Attn: Edward Cooper/Roy Leisifer

Ham Buerger nam Buerger Rices Mill Road at Glenside Avenue Wyncote 19195 Ph: 215 CA 4-1740 Attn: Howard C. Buerger

Radio Electric Service Company of Pa. N.W. Corner 7th & Arch Streets Philadelphia 19106 Ph: 215 WA 5-5840 Attn: Edward Miller

ALABAMA

*Beddow Engineering Services 1501 Seventh Street SE Decatur 35601 Ph: 205 353-6329/355-1026 Attn: Dr. C. P. Beddow

ARIZONA

*Southwest Electronic Devices (P.O. Box 3751) Second Street at Madison Phoenix 85030 Ph: 602 252-1741 Attn: Herman A. Middleton/ Clark Tatum

CALIFORNIA **Amrad Electronics 999 Howard Avenue Burlingame 94101 Ph: 415 DI 2-5757 Attn: J. Steventon

*Communication Receiver Service 5016 Maplewood Los Angeles 90004 Ph: 213 HO 2-2429 Attn: Charles C. Messman

**Henry Radio Inc. 931 N. Euclid Anaheim 92801 Ph: 714 PR 2-9200 Attn: Walt Henry

**Henry Radio Co., Inc. (P.O. Box 64398) 11240 W. Olympic Blvd. Los Angeles 90064 Ph: 213 GR 7-6701 Attn: Ted Henry

COLORADO **Burstein-Applebee Co. of Colorado 1237 - 16th Street Denver 80202 Ph: 303 222-8986 Attn: Willard Wright/John Capone

*Service Agency only **Distributor and Service Agency

RHODE ISLAND

W. H. Edwards Company 116 Hartford Avenue Providence 02909 Ph: 401 GA 1-6614 Attn: Sal Infantolino

SOUTH DAKOTA

Burghardt Radio Supply Burghardt Radio Supply (P.O. Box 746) 621 4th Street S. E. Watertown 57201 Ph: 605 TU 6-5749 Attn: Stan Burghardt/Al Hodgin

TENNESSEE (formerly CENTRAL)

Electra Distributing Co. 1914 West End Avenue Nashville 37203 Ph: 615 AL 5-8444 Attn: Richard B. Harris

W. & W. Distributing Company 644-646 Madison Avenue (P.O. Box 436) Memphis 38101 Ph: 901 JA 7-4628 Attn: Mrs S.D. Wooten/ J. D. Grimes

TEXAS

FLORIDA

**Amateur Electronic Supply

*Cooper Radio Company

Attn: Lon Cooper

165 - 13th Street North St. Petersburg (33) Ph: 813 894-7607

*Electronic Systems, Inc. 2541 NW 95th Street Miami 33147 Ph: 305 696-4841

Attn: Kenneth R. Gamble

**Electronic Wholesalers, Inc. 9390 NW 27th Avenue

Miami 33147 Ph: 305 OX 6-1620 Attn: Phil Konter/Paul Klein

Acrice Electronics, inc. 300 East Wright Street (P.O. Box 1911) Pensacola 32501 Ph: 305 HE 3-4616 Attn: F. R. Grice, Jr./Virgil Wood/

*Southeastern Engineering Service 1356 Carolyn Drive NE

Clarke Simms/Floyd Grice

**Grice Electronics, Inc

**Kinkade Radio Supply, Inc. 1719 Grand Central Avenue Tampa 33606 Ph: 813 253-6043

Attn: E. T. Kinkade

Atlanta 30329 Ph: 404 634-2249

Attn: Harvey Minsk

**Honolulu Electronics

819 Keeaumoku Street Honolulu 96814 Ph: 995-564 Attn: Thomas Teruya

GEORGIA

HAWAII

Orlando 32807 Ph: 305 277-8281 Attn: Philip J. LaMarche

Amateur Electronics, Inc. 2802 Ross Avenue Dallas 75201 Ph: 214 RI 8-9871 Attn: Walter L. Jackson/Wm. Alford

**Busacker Electronic Equipment Co., Inc. Busacker Electronic Equipment Co., (P.O. Box 13204)
1216 West Clay Street
Houston 77019
Ph: 713 JA 6-2578
Attn: Garth L. Johnson/Bob Tracey

*Communications Service, Inc. (P.O. Box 10373) 1601 Dragon Street Dallas 75207 Ph: 214 RI 7-1852 Attn: Cecil A. White, Jr.

**Electronic Equipment & Engineering Company 805 South Staples St. Corpus Christi 78404 Ph: 512 TU 3-9271 Attn: R. N. Douglas

Electronic Equipment & Engineering Co. 2606 Westheimer Houston 77006 Ph: 713 JA 4-2558 Attn: Jack Castleberry

**Howard Radio Company 1475 Pine Street Abilene 79601 Ph: 915 OR 2-9501 Attn: R. L. Howard/E. J. Daigre

Radio & TV Parts 1828 North St. Mary's San Antonio 78212 Ph: 512 CA 6-5329 Attn: Marion Chelkowski/Jerry Barry

TEXAS (formerly Southern)

McNicol. Inc 811 North Estrella Street El Paso 79903 Ph: 915 LO 6-2936 Attn: C. C. McNicol/D. C. McNicol

UTAH

*Dwyer's TV & Communications 5455 Knollcrest Street Murray 84647 Ph: 801 AM 6-6158 Attn: Jack E. Dwyer

Manwill Supply Co 2511 South State Street Salt Lake City 84100 Ph: 801 HU 4-6114 Attn: J. Stewart Manwill

WASHINGTON

Cascade Electronic Supply 19721 Scriber Lake Road (P.O. Box 563) Lynnwood 98036 Ph: 206 PR 6-0194 Attn: Keith Nelson

Collins Authorized Service Agencies

LOUISIANA

**Radio Parts, Inc. 1112 Magazine Street New Orleans 70113 Ph: 504 522-0217 Attn: Irvine J. Levi

MASSACHUSETTS

*Two-Way Radio Engineers, Inc. 1100 Tremont Street Roxbury 01969 Ph: 617 GA 7-3511 Attn: Sherman M. Wolf/Jack Guiggey

MICHIGAN

*Communication Service Company 201 South Lincoln Charlotte 48813 Ph: 517 543-0360 Attn: Bart Rypstra

MINNESOTA

**Electronic Center, Inc. 107 3rd Avenue North Minneapolis 55404 Ph: 612 FE 8-8678 Attn: Ward Jensen

MISSISSIPPI

*Coker Radio & TV Service 724 Lawrence Road Jackson 39206 Ph: 601 366-4076 Attn: Ray C. Coker

NEW JERSEY

*Communication Service Co. 456 Elm Avenue Maple Shade 08052 Ph: 609 NO 5-0358 Attn: George A. Ryan

*Warner Engineering Co.. Inc. 239 Lorraine Ave. Upper Montclair 07087 Ph: 201 PI 6-7900 Attn: Charles K. Atwater

NEW MEXICO

*Simms Communications Inc. 217 Camino Encantado Santa Fe 87501 Ph: 505 YU 2-9502 Attn: Preston W, Simms

NEW YORK

*Amatronics, Inc. 91-46 Lefferts Blvd. Richmond Hill 13144 Ph: 212 HI 1-7890 Attn: Raymond E. Morris

*Electronic Servicenter of New York 65-37 Queens Blvd. Woodside 12789 Ph: 212 IL 7-7733 Attn: Irv Strauber

NORTH CAROLINA

**Freck Radio & Supply Co., Inc. 38 Biltmore Avenue Asheville 28801 Ph: 704 AL 3-3631 Attn: T. T. Freck

OHIO

*Universal Service 114 N. Third Street Columbus 43215 Ph: 614 CA 1-2335 Attn: Francis R. Gibb/Dick Lytle

OKLAHOMA

*Radio, Inc. 1000 South Main Tulsa 74119 Ph: 918 LU 7-9124 Attn: E. R. Durham/E. V. Gunn

OREGON

** Portland Radio Supply Co. 1234 S. W. Stark Street Portland 97205 Ph: 503 CA 8-8647 Attn: C. B. Lucas

C & G Electronics, Inc. 2600 Second Avenue Seattle 98100 Ph: 206 MA 3-4536 Attn: Dennis Reanier

C & G Electronic Co. 2502 Jefferson Avenue Tacoma 98402 Ph: 206 BR 2-3181 Attn: Lloyd Norberg/Dave Nodnan

**HCJ Electronics 6904 East Sprague Spokane 99206 Ph: 509 WA 4-2343 Attn: Ralph Farano

Northwest Electronics, Inc. East 730 First Avenue Spokane 99202 Ph: 509 KE 4-2644 Attn: J. P. McGoldrick

WEST VIRGINIA

Mountain Electronics (P.O. Box 106) 708 Bigley Charleston 25321 Ph: 304 344-3411 Attn: Sam Warden

WISCONSIN

Amateur Electronic Supply 3832 West Lisbon Ave. Milwaukee 53208 Ph: 414 WE 3-3262 Attn: Steve Potyandy/Terry Sterman

Harris Radio Corporation 289 North Main Street Fond du Lac 54395 Ph: 414 WA 2-4670 Attn: Harris E. Sterman

Satterfield Electronics, Inc. 1900 S. Park St. Madison 53713 Ph: 608 AL 7-4801 Attn: Roy Rosser/A. W. Satterfield

TEXAS

**Busacker Electronic Equipment Co., Inc. (P.O. Box 13204) 1216 West Clay Street Houston 77019 Ph: 713 JA 6-2578 Attn: Garth L. Johnson/Bob Tracey

Communications Service, Inc. (P.O. Box 10373) 1601 Dragon Street Dallas 75207 Ph: 214 RI 7-1852 Attn: Cecil A. White, Jr.

**Electronic Equipment & Engineering Company 805 South Staples St. Corpus Christi 78404 Ph: 512 TH 3-9271 Attn: R. N. Douglas

**Howard Radio Company 1475 Pine Street Abilene 79601 Ph: 915 OR 2-9501 Attn: R. L. Howard/E. J. Daigre

UTAH

Dwyer's TV & Communications 5455 Knollcrest Street Murray 84647 Ph: 801 AM 6-6158 Attn: Jack E. Dwver

WASHINGTON

**HCJ Electropics 6904 East Sprague Spokane 99206 Ph: 509 WA 4-2343 Attn: Ralph Farano



30S-1 R-F Linear Amplifier

instruction book

Cedar Rapids Division | Collins Radio Company, Cedar Rapids, Iowa

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520-5879000-008311 8th Edition, 1 July 1964

1. General Description.

The 30S-1 R-F Linear Amplifier consists of a onestage linear amplifier and the necessary power supplies. It is capable of maximum legal input power in the amateur bands between 3.5 and 29.7 mc. It operates in either CW or SSB service with any exciter (such as KWM-1, KWM-2, or 32S-1) capable of 80 watts PEP output. In addition, the amplifier may be operated outside the amateur bands at any frequency between 3.4 and 30 mc by retuning its input circuits.

TABLE 1.	EQUIPMENT	FURNISHED	WITH 30S-1	
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QUANTITY	DESCRIPTION	FUNCTION	COLLINS PART NUMBER
1	A-c power cable, three number 12 wires, 10 feet long, with lugs on one end.	A-c power	545-3123-00
2	Shielded cables, 10 feet long, with phono plug (part number 361-0062-00) on each end.	Alc and antenna relay cables	426-2029-00
1	RG-58/U cable, 20.5 feet long, with phono plug (part number 361-0062-00) on each end.	R-f input cable	545-3121-00
1	RG-8A/U cable, 10 feet long, with type C connector (part number 357-9261-00) on each end.	R-f output cable	545-3122-00
1	Bag containing fuses.	Spares	544-6885-00
1	Polyethylene spiral wrapping six feet long.	Lacing the interconnecting cables	152-3370-00



Figure 1. Station Interconnections with 32S-1 and 75S-1

C352-03-4

2. Installation and Adjustments.

a. Set the 30S-1 on the floor beside the operating desk.

b. Unlock the power supply compartment door with the key furnished, pull out the door, and remove it. The key is packed in a small cloth bag which is tied to one of the knobs on the front panel. Uncrate the high-voltage transformer from its separate shipping container.

c. Loosen the exciter power supply shelf, shown in figure 4, and tip it back out of the way. This shelf provides space for mounting the exciter power supply inside the 30S-1 power compartment, if desired. The shelf may be loosened by removing three flathead machine screws along the left side and two sheet-metal screws along the back edge. The screw heads on the left side are on the inside of the cabinet, and the screw heads along the rear are on the outside of the cabinet.

d. Mount the high-voltage power supply transformer over the mounting holes in the bottom plate of the compartment. Be sure to position the transformer with terminals 1, 2, 3, 4, 5, 6, 10, and 11 toward the bottom of the power supply compartment. Secure the transformer to the cabinet floor with the four screws supplied.

NOTE

In order to insert the rear screws in the mounting holes, it may be necessary to use beeswax or other type of adhesive on the screwdriver head.

e. Connect the center tap (terminal 8) to the solder terminal on the ceramic post insulator. This insulator is shown in figure 4 in front of the 3B28 filament transformer, T202.

f. Connect the remaining two secondary leads (numbered 7 and 9) to the lower terminals of the two surge-suppressing resistors, R222 and R223. These resistors are mounted behind the rectifier tube sockets.

g. Connect the wires of the cable to the terminal strip across the bottom edge of the transformer frame according to the wire code information of figure 4.

h. Replace the exciter power supply shelf. Secure the front edge of the shelf to the back edge of the transformer with spacers and screw provided. Replace the two sheet-metal screws along the rear, and replace the three flathead machine screws along the left side.

i. If the exciter power supply is preferred on the operating desk, disregard note 2 of figure 1 and note 1 of figures 2 and 3.

j. If the exciter power supply is preferred in the lower compartment of the 30S-1, remove the 516F-2 from its case before mounting on the shelf in the 30S-1. Plug the 32S-1 (or KWM-2) into the 516F-2. Plug the 516F-2 into J204. This jack is located inside

the 30S-1 on the flange of the power supply shelf. See figure 4.

k. Connect the 30S-1 power supply input terminals to the a-c line according to the information given in figures 1 through 3. Run the a-c power supply leads through the entry conduit from the rear of the cabinet. Connect the white wire to the neutral. The a-c input terminals are shown in figure 4.

1. Install the rectifier tubes. Install plate caps on the rectifier tubes. Make sure tube V203 and the plug-in time-delay relay are installed on the shelf in the power supply. The delay relay looks like an octal-base tube. Refer to figure 14. Open the top cover of the r-f compartment. Check that thermal relay K102 is properly positioned as shown in figure 13. Check the entire r-f compartment to see that no short circuits exist.

m. Connect to 32S-1, KWM-2, or KWM-1 exciter as shown in figures 1, 2, or 3. A length of polyethylene spiral wrapping is included with the 30S-1 for making a neat bundle of interconnecting wires behind the operating desk.

n. If KWM-1 models <u>above</u> serial number 861 are used with the 30S-1, it will be necessary to bring out alc and "ground-on-transmit" connections to P1, terminals 19 and 20. This will allow the switching circuits of the KWM-1 to control the antenna changeover relays of the 30S-1 when connected to J203 on the 30S-1. Make these break-out connections to P1, using shielded wire and connect to 30S-1 ALC and ANT. RELAY jacks with phono plugs.

o. If KWM-1 models below serial number 861 are used with the 30S-1, it is necessary to make connections inside the KWM-1 for alc. Use an ohmmeter to locate the feedthrough capacitor, C169, which is connected to pin 19 of J5. Connect a wire from this feedthrough capacitor to pin 7 of tube socket XV10. In addition, it will be necessary to connect an external dropping resistor and relay as shown in the detail of figure 3, for KWM-1 control of changeover relays in the 30S-1. Using an ohmmeter, locate the feedthrough capacitor, C206, which is connected to pin 20 of J5 (in KWM-1). Connect a wire from terminal 8 of TB1 in KWM-1 to C206. Make corresponding break-out connection from P1-19 with shielded wire and connect break-out to 30S-1 ALC jack with phono plug. External to the KWM-1, connect a 10,000-ohm, 5-watt resistor and a relay coil in series from J5-20 to a ground on the rear of the KWM-1 chassis. Use a relay, such as Collins part number 972-1346-00, with a 10,000-ohm, 10-ma coil and a set of normally open contacts. Connect the normally open contacts through a piece of shielded wire (or microphone cable) and a phono plug to ANT. RELAY (J203) on the 30S-1. This arrangement will allow KWM-1 switching of 30S-1 changeover relays.



BE CAREFUL to protect the operator from the 260-volt B+ present on the resistor and relay coil connections.



Figure 2. Station Interconnections with KWM-2

C487-02-4



Figure 3. Station Interconnections with KWM-1

C432-14-4

NOTE

The r-f cable supplied for connecting the 32S-1 or the KWM-2 to the 30S-1 is 20.5 feet long. DO NOT cut this cable. This length is optimum in maintaining the low-distortion figure for which the equipment was designed. An additional 2.5 feet of cable, with connectors, is supplied for connecting the KWM-1 output to the 30S-1. This makes a total of 23 feet for the KWM-1 connection.

p. Refer to figure 6. Turn POWER-OFF switch (1) to POWER position. Set SSB-CW switch (5) to SSB position and MULTIMETER switch (4) to FILAMENT VOLTAGE position. Be sure the plate power is off and the rectangular red pilot lamp (7) is out. The following adjustments are made without excitation. q. Set filament voltage to 6.0 volts a-c with FIL ADJUST. Refer to figure 5.

r. Set MULTIMETER switch (4) to PLATE VOLT-AGE position.

NOTE

Due to the three-minute delay of time-delay relay K202, plate voltage will not come on until three minutes after filament voltage has been applied. During this three-minute wait, the exciter may be operated as a low-power station.



Do not make bias adjustments with power on. DO NOT BLOCK THE POWER SUPPLY INTER-LOCK SWITCH. High voltage present in the power supply is dangerous to life.

s. After the three-minute time delay has elapsed, press the plate ON button, and the rectangular red pilot lamp should light. Plate voltage should be indicated on the MULTIMETER (9).



Figure 4. Power Supply Compartment, Parts Location and Wiring

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t. Set exciter MIC GAIN control fully counterclockwise to produce zero drive, and set the exciter EMISSION switch to TUNE position. Idling plate current will be indicated on the 30S-1 PLATE CUR-RENT meter (8).

u. Remove the front cover from the power supply compartment; make a small change in setting of BIAS ADJUST; replace cover and read PLATE CUR-RENT meter. Repeat until the no-signal plate current is 200 ma.

v. When these adjustments are completed, press the plate OFF pushbutton (2).

3. Operation in SSB or CW Service.(Refer to figure 6.)

a. Set POWER-OFF switch (1) to POWER position.

b. Set exciter band switch to desired band and exciter meter switch to PLATE. Adjust exciter idling plate current to 50 ma. Be sure 30S-1 and exciter alc jacks are connected together. When the three-minute time delay has elapsed, press plate ON pushbutton. Set exciter meter switch to ALC. Adjust exciter ALC ZERO for exciter meter indication of zero alc. Press plate OFF pushbutton.

c. Tune and load the exciter into the antenna or dummy load, whichever is connected to RF OUTPUT jack J103 at the rear of the 30S-1. Tune and load the 32S-1 or KWM-2 according to its instruction book, EXCEPT load only to 200 ma plate current. This change in procedure for the 32S-1 or KWM-2 is necessary to realize the low system distortion for which this equipment was designed.

NOTE

Use a 100-watt dummy load (such as Collins DL-1, 52 ohms) unless antenna and feed line system present swr not exceeding 1.25 to 1.

CAUTION

Do not leave the dummy load connected to the 30S-1 output with the 30S-1 power on unless dummy load used has power dissipating capacity equal to or greater than the output power of the 30S-1.

d. Reduce exciter output to zero by reducing microphone gain to zero.

e. Press 30S-1 plate ON button, and turn 30S-1 BANDSWITCH (3) to desired band.

f. Set MULTIMETER switch (4) to TUNING & LOADING position.

g. Set SSB-CW switch (5) to desired mode of operation.

h. Disconnect dummy load and connect antenna to RF OUTPUT jack.

i. Press plate ON pushbutton (6). The pilot lamp (7) should light if the three-minute time delay has elapsed.

j. With exciter <u>EMISSION</u> switch in <u>LOCK KEY</u> position, increase exciter output by increasing microphone gain until 350-ma plate current is indicated on PLATE CURRENT meter (8).

k. Observe the MULTIMETER (9). Adjust the TUN-ING control (10) for <u>MULTIMETER</u> dip, and adjust the LOADING control (11) for <u>MULTIMETER'zero</u> until the meter indication is zero at the dip.



C432-06-P Figure 5. Filament and Bias Adjustment Locations

1. Adjust exciter output (with exciter MIC GAIN control) until 30S-1 plate current is 300 ma for SSB or 400 ma for CW.

m. Redip and reload with the TUNING and LOADING controls, keeping multimeter indication at zero. n. <u>Recheck</u> PLATE CURRENT meter indication for proper value as given in step 1. Repeat steps 1 and m, as necessary, until power amplifier is loaded to 400 ma for CW or 300 ma for SSB. DO NOT switch from SSB to CW (or from CW to SSB) while operating. BE SURE 30S-1 plate voltage is off when changing setting of SSB-CW switch (5).

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Figure 6. 30S-1 R-F Linear Amplifier, Operating Controls,

o. For SSB operation, set 32S-1 (or KWM-2) EMIS-SION switch to USB or LSB. Set exciter METER switch to ALC. Adjust MIC GAIN for meter indication of 6 db for 32S-1 (or S6 for KWM-1 or KWM-2) for peak voice readings in normal operation of the exciter. For CW operation, set EMISSION switch to CW. Station is now ready to operate.

p. Pressing the plate OFF pushbutton (2) automatically switches the exciter to the antenna for lowpower operation.

CAUTION

Wait at least five seconds after pressing plate OFF button (2) before pressing plate ON button (6). This delay is necessary to allow the step-start circuit to recover.

NOTE

The cathode input circuit on the 3.5-mc band is factory tuned for minimum input vswr at 3.8 mc. The vswr will increase for operation on other parts of the band. This will cause small changes in the normal load setting of the exciter. It is possible, but not necessary, to adjust L114 for minimum vswr at a favored part of the 3.5-mc band.

q. Table 2 lists full-scale and normal meter indications for all scales of the multimeter. Full-scale indication on the PLATE CURRENT meter is 1000 ma, and normal indication on this meter is 400 ma for CW or 300 ma for SSB. According to FCC regulations, the drive power to the grounded-grid amplifier must be added to PA plate power input to determine total final amplifier plate power input. The above plate current ratings are set to keep amplifier input within legal limits.

CAUTION

If the 30S-1 is to be driven by an exciter not having automatic load control (alc), keep drive power and modulation level low to produce no grid current. Monitor PA grid current continuously while transmitting, and keep drive level at point which just produces a slightkick in grid current indication.

MULTIMETER SWITCH SETTINGS	FULL-SCALE INDICATIONS	NORMAL INDICATIONS
FILAMENT VOLTAGE	10 volts a-c	6.0 volts a-c
BIAS VOLTAGE	-100 volts d-c	Voltage necessary to set idling plate current to 200 ma.
TUNING & LOADING	Not applicable	0 when 30S-1 is properly loaded.
GRID CURRENT	5.0 ma	Never more than 0.2 ma in CW, 0 in SSB
SCREEN CURRENT	50 ma	Use only for maintenance purposes.
PLATE VOLTAGE	5000 volts	2000 for CW 3000 for SSB

TABLE 2. MULTIMETER SCALE VALUES

4. Circuit Description.

4.1 BLOCK DIAGRAM.

Figure 7 is a block diagram of the 30S-1 R-F Linear Power Amplifier. The power amplifier stage is a single, ceramic tetrode which is cathode driven. The grid is grounded for r-f by capacitor C104. The screen grid is connected directly to ground. The plate power supply, the screen grid power supply, and the control grid bias supply are connected in series. The junction between the plate power supply and the screen grid power supply is grounded through the screen current meter shunt. This arrangement places the cathode at negative potential with respect to the screen grid. The bias supply is connected between the cathode and the control grid. Provisions are included for r-f negative feedback to improve linearity and for automatic load control (alc) to prevent overdrive.



Figure 7. 30S-1, Block Diagram

4.2 INPUT CIRCUITS.

Refer to figures 7 and 15. Pi-network broad-tuned circuits and the interconnecting r-f feed line match the 50-ohm input impedance to the cathode impedance, which is approximately 100 ohms. The 20.5-foot length of cable (furnished) is necessary between the 32S-1 (or KWM-2) driver and the 30S-1 input circuits. This is due to the necessity of having an even multiple of 180-degree phase shifts between driver plate and power amplifier grid. The cable length and the 30S-1 input circuits together accomplish this. An even multiple of 180-degree phase shifts is necessary because modulation components cause a change in the resistive PA cathode impedance which is translated to a shift in reactive impedance at the driver plate. The shift in reactive impedance, at the driver plate, results in phase modulation of the driver and increases the total over-all distortion of the system. A 2.5-foot additional length of cable is furnished to bring the total interconnecting cable length to 23.0 feet for use with the KWM-1 as a driver. Drive power required for maximum legal input on SSB is 80 watts PEP.

4.3 OUTPUT CIRCUITS.

The plate circuit of the power amplifier is tuned by a pi network consisting of C120, L109, L104, C121,

and C122. Capacitors C121 and C122 are ganged together and are adjustable by front panel control (LOADING) for matching the pi-network circuit to the impedance of the antenna and feed system in use. Capacitor C120 may be adjusted by the TUNING control on the front panel for resonating the tank circuit to the frequency in use. Output from the plate tank circuit is connected through the contacts of antenna changeover relay K101 to the antenna when the control circuits are switched to transmit function.

4.4 POWER SUPPLY CIRCUITS. Refer to figures 7, 8, and 15.

Three d-c power supplies and three a-c filament supplies are included in the 30S-1. The power supply may be connected to 115-volt single-phase or to a 230-volt, three-wire, single-phase source. The 230volt, three-wire connection is recommended. Highvoltage plate transformer T201 has two primary windings. These windings are connected in parallel for 115-volt operation, and in series for 230-volt operation. The 12-volt a-c filament winding of the bias supply transformer supplies current for the filament of the alc rectifier, the pilot lamps in the two meters, and the pilot lamps which light the two dials. This transformer winding also supplies current

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for rectified d-c relay power. The bias winding of the transformer, T203, is connected to CR207 and CR208 in a full-wave rectifier circuit. This circuit provides grid bias voltage for the power amplifier. The heater of the 3-minute time-delay relay is supplied power from the 115-volt a-c connections which also furnish power to the high-voltage rectifier filament transformer, T202. The filament transformer, T103, supplies a-c power for the heater of the thermal over-load relay, K102. Taps on the primary of the high-voltage plate transformer, T201, are switched to provide the different voltages necessary for the power amplifier in CW or SSB operation. Power amplifier bias voltage is switched to one of two taps on the bias supply bleeder resistors for CW or SSB operation. The highvoltage plate supply rectifiers are eight, type 1N1492 silicon diodes in a full-wave bridge circuit. Each rectifier diode is paralleled with a 0.001-uf capacitor to protect it against high transient voltages.

4.5 PROTECTIVE CIRCUITS. Refer to figure 8.

4.5.1 SAFETY INTERLOCK CIRCUITS. The top cover and the power supply front door operate safety interlock switches for operator protection. When the top cover is opened, interlock switch S103 breaks the circuit to the coil of the plate contactor, K203. This removes all high voltages from the 30S-1. When the power supply compartment (lower) door is opened, interlock switch S205 breaks the same circuit and removes all high voltages. Both interlock switches are mechanically interlocked with shorting switches which short out the high-voltage filter capacitors at the same time the interlock circuit opens. The r-f compartment interlock switch, S102, is mechanically ganged with shorting switch S101, and the power compartment interlock switch, S205, is supply mechanically ganged with shorting switch S206. This arrangement protects the operator from accidentally coming in contact with approximately 3000 volts d-c which is present in either compartment.



DO NOT BLOCK interlock switches. Voltages present in this equipment are dangerous to life. Be sure to press OFF pushbutton before opening cabinet.

4.5.2 TIME DELAY AND STEP-START CIRCUITS. When POWER-OFF switch S202 is closed, the 115volt a-c power is applied to the heater of the 3-minute time-delay relay, K202. After the power has been applied to its heater for approximately three minutes, the bimetallic contacts close. These contacts are in series with the interlock circuits and the coil of plate contactor K202. When the ON pushbutton is depressed, K202 is energized, contacts of K202 close and apply power to the step-start relay, K201, through d-c rectifier CR205. The large electrolytic capacitor, across the coil terminals of K201, requires a fixed charging time to rise to a potential high enough to energize the relay. When this time has passed, K201 energizes and shorts out the step-start resistors. Until relay K201 has closed, all power applied to the transformer primary winding has been dropped through the two step-start resistors, R201 and R233. Thus, the high-voltage power supply starts at low primary voltage and, after the step-start cycle has elapsed, switches to full voltage. This allows time for partial charging of the large, high-voltage filter capacitors, C207 and C208, before the application of full secondary voltage to the rectifier plates. During this time, the rectifier tubes are protected from damaging high peak currents.

4.5.3 THERMAL AND OVERLOAD CIRCUITS. The thermal overload relay, K102, protects the power amplifier tube from overdissipation and loss of cooling air. Its bimetallic strip has contacts connected in series with the interlock system. The thermal overload switch is located in the air stream from V101. Current from transformer T103 is passed through the heater of K102. This current keeps K102 temperature just below that necessary to open its contacts. If the air stream fails, the temperature of the bimetallic strip increases, opening the interlock circuit, and removing voltages from the power amplifier. If overdissipation occurs in the plate of the power amplifier, the higher air temperature causes K102 to operate and break the interlock circuit.

CAUTION

Adjustment for proper operating points of K102 are made at the factory. DO NOT ALTER this adjustment, or loss of thermal protection of V101 may result.

4.5.4 POWER CONTROL CIRCUITS. Refer to figure 8. When the POWER-OFF switch is operated to POWER position, 115-volt a-c power is applied to the filament and control circuits. If the 3-minute time delay of K202 has passed, and if all interlock circuits are in proper operating condition, the plate contactor may be energized by pushing ON switch S203. When K203 contacts close, one set of them holds the electrical connection to the coil and keeps the relay closed after the ON pushbutton is released. Other contacts of K203 supply power to the antenna changeover relay circuit and to the primary winding of the high-voltage transformer, T201. Power to T201 is applied from K203 contacts through two step-start resistors. These resistors reduce the voltage applied to the transformer until capacitor C203 charges high enough that the voltage across it will energize step-start relay K201. When K201 closes, its contacts short out the stepstart resistors and allow full voltage to be applied to the transformer winding.

4.6 ALC AND R-F NEGATIVE FEEDBACK CIRCUITS.

Automatic load control (alc) is a type of compressor circuit, operating at radio frequencies. The modulation envelope is detected by power amplifier grid rectification. This signal is filtered of r-f by L108 and C140 and applied through transformer T102 to the alc rectifier, V203. The audio signal is rectified by V203 to produce a negative control voltage which is a function of the modulation level. The alc rectifier. V203, is connected as a voltage doubler. The negative control voltage produced by the alc rectifier is fed back to the alc line of the exciter to produce approximately 3 db of override control. The resistor, R234, in series with V203 filament, reduces the no-signal d-c level on the alc line. This no-signal d-c level is caused by the tube contact potential. If not reduced, it might cause a delay voltage to be present on the exciter alc bus.

The 3 db of alc override control produced in the 30S-1 reduces the exciter r-f gain and keeps the drive level within tolerable limits. Automatic load control helps to keep the drive level low enough to prevent driving the power amplifier into distortion.

A fixed amount of r-f negative feedback, from the output circuit of the power amplifier to the input of the power amplifier, produces a high degree of linearity of the amplified signal. This feedback is accomplished by capacitor C103, which couples some of the plate energy back to the grid circuit. Although there is no phase inversion between the cathode and the plate circuits of a cathode-driven amplifier, there <u>is</u> a phase inversion between the cathode and the grid circuit, providing the grid is not bypassed completely at the r-f frequency. Therefore, the feedback voltage is out of phase with the grid voltage. Capacitors C103 and C104 form a voltage divider circuit to maintain the proper amount of feedback voltage.

4.7 TUNING & LOADING METER CIRCUIT.

One section of the SSB-CW switch, S201, selects the proper output voltage from the tuning and loading bridge circuit for the TUNING & LOADING meter indication. This circuit and the power amplifier tube form a specialized vacuum-tube voltmeter bridge circuit. It consists of V101, CR101A, and CR101B, and the associated load resistors and filter networks. The bridge is balanced when the plate circuit TUNING and LOADING controls are set to present the proper load impedance to the power amplifier plate. The meter then will read zero, and the power amplifier tube will be operating at the proper gain level for maximum efficiency and linearity.

4.8 DESCRIPTION OF CONTROLS AND INDICATORS. Refer to figure 6.

a. POWER-OFF. This switch controls application of a-c primary power to the 30S-1. When it is in OFF position, the 30S-1 is disabled. When it is in the POWER position, a-c power is applied to filament, control, and indicator circuits (except the "plate on" indicator, DS202).

b. ON. When this momentary push switch is pressed, power is applied to the coil of the plate contactor. The plate contactor is held closed by one set of its contacts.

c. OFF. This momentary push switch opens the interlock circuit and de-energizes the plate contactor.

d. BANDSWITCH. This control selects the desired operating band.

e. MULTIMETER. This control selects the desired indication of the MULTIMETER. Refer to table 2 for description of switch positions.

f. SSB-CW. This switch selects plate and bias voltages for either SSB or CW operation. It also selects the proper output from the tuning and loading bridge circuit for application to the MULTIMETER.

g. TUNING. This control adjusts the plate tuning capacitor. The dial is calibrated in a logging scale. h. LOADING. This control adjusts pi-network loading capacitors C121 and C122. The dial is calibrated in a logging scale.

i. CALIBRATION CHART. No calibration chart is provided on the front panel nor in this instruction book. Such a chart must be derived for the conditions involved in a particular antenna and feed system. The operator may make a chart for his particular system, using the logging scales on the TUNING and LOADING controls.

5. Maintenance.

5.1 GENERAL. No special test equipment is required for adjustment of the input r-f circuits if the station includes an r-f wattmeter and directional coupler such as are included in the 312B-4 Station Control. If it is necessary to adjust the loading indication of the multimeter, required test equipment includes a 2500-watt, noninductive dummy load and a two-tone audio oscillator (1200 and 1900 cps).



If any replacements are made in input circuits, be sure to retain the 6.1-foot coaxial lead between S102A and L110. This critical length of cable is part of the matching network.

5.2 BLOWER LUBRICATION. Every 1000 hours of operation (approximately 6 months of normal use), lubricate the blower motor bearings with a few drops of lightweight oil. Sewing-machine oil is adequate. Do not overlubricate. Figure 13 shows the oil-hole locations.

5.3 ALIGNMENT OF R-F INPUT CIRCUITS.

5.3.1 AMATEUR BANDS.

a. Connect a directional wattmeter (such as the type used in the 312B-4 Station Control or 302C-3



Figure 8. Control and Interlock Circuits, Simplified Schematic Diagram

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Directional Coupler) between the exciter output and RF INPUT jack, J201 on the 30S-1. Connect a 2500watt, noninductive 50-ohm dummy load to the output of the 30S-1.

b. With the 30S-1 plate power off, tune the exciter to 3.6 mc (if CW operation only is anticipated), 3.8 (if both CW and phone operation is anticipated), or 3.8 mc (if phone operation only is anticipated).

c. With the 30S-1 SSB-CW switch in the SSB position, press the ON pushbutton. Tune and load the 30S-1 into the dummy load. Retune and load the exciter output as necessary to maintain a 50 watt exciter power output.

d. While monitoring the directional wattmeter installed in step a. above, adjust L114 (accessible through one of the holes in the top cover of the r-f compartment) for minimum reflected power (not to exceed 2 watts). e. Repeat the above procedure at 7.2, 14.3, 21.3, and 28.6 mc, adjusting L113, L112, L111, and L110 respectively. These adjustments are accessible through the holes in the top cover of the r-f compartment. Do not raise the r-f compartment cover for this procedure.

5.3.2 GENERAL COVERAGE. Use the same procedure as given in paragraph 5.3.1, except set exciter to a frequency which is in the middle of the desired band. Useful bandwidth at the new alignment frequencies is approximately the same as that for the Amateur bands. Do not attempt alignment to place the new operating bands outside the ranges given in table 3 for the BANDSWITCH positions listed. Also, do not attempt Amateur-band operation on a BAND-SWITCH position when the tuned circuits for that position have been realigned for out-of-band operation.

BANDSWITCH SETTING	LOWER LIMIT	UPPER LIMIT
3.5	3.4 mc	6.0 mc
7	6.0 mc	10.0 mc
14	10.0 mc	15.0 mc
21	15.0 mc	22.0 mc
28	20.0 mc	30.0 mc

TABLE 3 FREQUENCY COVERAGE ALLOWABLE BY REALIGNMENT

5.4 BIAS AND FILAMENT VOLTAGE ADJUST-MENT. Occasionally check the FILAMENT VOLTAGE reading on the MULTIMETER and the no-signal plate current on the PLATE CURRENT meter. If these readings are not 6.0 volts a-c and 200 ma d-c, respectively, adjust as in paragraph 2.1.

5.5 LOADING INDICATOR ADJUSTMENT. The loading indicator circuit may be checked for accuracy as follows:

a. Connect a 50-ohm, 2500 watt, noninductive dummy load to the RF OUTPUT connector J103 on the rear of the 30S-1.

b. Tune and load the 30S-1 at 14.3-mc (SSB). c. Introduce a two-tone input signal (1200 and 1900 cps) to the exciter input. When using the KWM-2/2A or S-Line equipment this can be done as shown in figure 10, where one audio oscillator is generating a 1200-cps 1-volt rms signal and the other is generating a 1900-cps 1-volt rms signal.

d. Adjust the exciter for an USB signal of approximately 30 watts r-f output using the two tone signal for the exciter drive. When using the KWM-2/2A or S-Line equipment, this is done by positioning the METER switch to the ALC position and turning the MIC GAIN control clockwise until an indication of 6 db is indicated on the meter.

e. Set the 30S-1 multimeter switch to the SCREEN CURRENT position. Adjust the 30S-1 TUNING control to produce a peak in the screen current indication.

f. Peak the screen current indication with the TUN-ING control and then adjust the LOADING control until the TUNING control produces a peak screen current indication of 0 on the multimeter. During this procedure, adjust the exciter level as necessary to maintain the initial exciter output power level.

g. Set the multimeter switch to the TUNING & LOADING position. Adjust the TUNING control for a dip in the TUNING AND LOADING meter indication.

If the meter indication is not 0, adjust C112 until the meter indication is zero.

h. Remove the drive to the 30S-1 (when using the KWM-2/2A or S-Line equipment merely turn the MIC GAIN control fully counterclockwise) and push the OFF pushbutton on the 30S-1. Remove the two-tone input signal. Set the 30S-1 multimeter switch to the GRID position. Increase the exciter drive level to produce a 30S-1 current indication of 0.2 ma. (when using the KWM-2/2A or S-Line equipment increase the drive by positioning the mode selector to the LOCK KEY position and then positioning the MIC GAIN control clockwise to the desired drive level).

i. Set the 30S-1 MULTIME TER switch to the TUNING AND LOADING position. Adjust the TUNING control to produce a dip in the multimeter indication. Adjust the LOADING control for a peak PLATE CURRENT meter indication. Continue adjusting the TUNING control for a multimeter dip and the LOADING CONTROL for a PLATE CURRENT meter peak until the PLATE CURRENT meter indicates 480 ma and the MULTIME-TER indicates 0.

j. If the multimeter indication in step g is not satisfactory, adjust R105 until the MULTIMETER indication is 0.





5.6 POWER OUTPUT CHECK.

a. Connect a 50-ohm, 2500 watt, noninductive, dummy to the RF OUTPUT connector J103 on the rear of the 30S-1.

b. Tune and load the 30S-1 on any frequency (CW). c. Connect an r-f vacuum tube voltmeter across the dummy load, setting the range scale on the meter to read approximately 300 volts of r-f.

d. Tune and load the 30S-1 on any frequency (CW). The r-f vtvm across the dummy load should indicate at least 224 volts.



During the above procedure, do not keep the 30S-1 operating at output power levels higher than 600 watts for long periods of time. The power supply is not designed for continuous high power operation.

For SSB operation, the average voice has a peak-toaverage power ratio of approximately 15 db. The alc



Figure 10. Two Tone Test Setup





Figure 11. 30S-1, Front Panel Lowered and Subpanel Exposed



Figure 12. Dial Cord Replacement Diagram

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circuits of the equipment reduces this ratio to approximately 10 db for the average operator. This means that the average power read on the wattmeter is about 10 percent of the peak power output. If the operators voice is low pitched, the average power indicated on the wattmeter will be higher. However, since the alc circuits of the equipment are designed to begin reduction of the drive power when the amplifier reaches 2-kw plate power input, any indication of alc voltage means that the 30S-1 is operating at its optimum power output level.

5.7 DIAL CORD REPLACEMENT. Refer to figures 11 and 12. Remove all control knobs. Remove the flathead screws securing the front panel to the cabinet. These screws are arranged across the top front and bottom front edges of the cabinet. The power supply front cover must be removed to gain access to the bottom screws. Do not loosen the screws at the sides of the cabinet. Remove the front panel from the cabinet, exposing subpanel and dial drive assemblies. Remove the broken or defective dial cord, and replace with proper length of the new cord from Collins part number 432-1009-00. When ordering dial cord, be sure to state desired length in feet. If possible, measure the required length of the new cord to be cut by the length of the old cord removed. Note that switch drive cords are not under spring tension. These cords are pulled and tied tight in order to bring switches into positive detent. Replace front panel and knobs. If switches are not aligned to same relative positions after the dial cord replacement, loosen the shaft couplers and align switches and knobs for proper positions. Retighten couplers.

5.8 PA TUBE REPLACEMENT. If it is necessary to replace the power amplifier tube, V101, proceed carefully as follows:

a. Move K102 aside so it will not interfere in tube removal or replacement.

b. Loosen the clamp around the tube plate cooling fins. Do not move the tube clamp out of position. c. Grasp the tube by the plate cooling fins, and gently rotate 1/3 turn counterclockwise. Pull the tube straight out from its socket. Do not force at any time, but feel for binding or interference as the tube is withdrawn from the socket. Inspect the connector tabs inside the socket to make sure they are not deformed in tube removal.

d. Remove the new tube from its carton. Inspect it to be certain that the tube base contacts have not been damaged in shipping. These contacts are the thin metal tabs which extend radially from the ceramic lower portion of the tube.

e. Insert the tube GENTLY into its socket, making sure the tube base contacts are not jammed nor bent in the process. In order to do this, start the socket key into the keyway inside the tube and lower the tube gently, feeling for any binding between socket key and tube keyway. If binding occurs, withdraw the tube, rotate 1/3 turn and try again. In two of the three possible positions, the tube may bind in entering the socket. This is due to the fact that the tube keyway and the socket key are slightly off center. Find the orientation which does not bind, and insert the tube all the way into the socket so that the bottom portion of the tube plate cooling fins is inside the black cooling chimney.

f. Check that the top of the tube plate cooling fins is approximately 7/8 inch above the top edge of the black cooling chimney. Turn the tube clockwise (viewed from 30S-1 rear) against the stop to tighten the tube base contacts under the socket contacts. DO NOT FORCE.

CAUTION

If an attempt is made to tighten the tube into its contacts when the tube is not properly bottomed in its socket, <u>both tube and socket</u> <u>may be damaged</u>. The manufacturer assumes no responsibility for tubes or sockets damaged by improper handling or installation.

g. Tighten the clamp around the tube plate cooling fins. This makes electrical connection to the plate of the tube.

h. Place the thermal relay, K102, where it will be in the air stream flowing through the cooling fins of the tube.



Be sure that K102 does not touch the top of the tube. This would cause a damaging short circuit.

6. Specifications.

Size	30-5/8 in. high, 17 in. wide, $18-3/4$ in. deep (over-all dimensions).
Weight	160 pounds.
Frequency range	3.5 mc - 29.7 mc, covering all amateur bands. By retuning input coils as necessary, the following general coverage bands may be covered:

Frequency Band	Total Coverage
3.5 mc	3.5 - 6.0 mc
7.0 mc	6.0 - 10.0 mc
14.0 mc	10.0 - 15.0 mc
21.0 mc	15.0 - 22.0 mc
28.0 mc	22.0 - 30.0 mc

Type of service Intermittent commercial or amateur

Refer to figure 13 which shows the power amplifier tube properly installed and the proper operating position of K102. Inspect the r-f compartment to be sure there are no short circuits, and close the top cover.

5.9 PILOT LAMP REPLACEMENT. The "plate on" indicator lamp may be replaced without removing the front panel. The red and black jewel which covers this lamp snaps onto the panel. It is shown in figure 6 as the PILOT LAMP (7). Grasp the jewel and snap it off. Replace the DS202 bulb and snap the jewel back in place. The meter and dial lamps may be replaced by removing the front panel. To replace these lamps, proceed as follows:

a. Remove all control knobs. Remove the power supply front cover.

b. Remove the flathead screws securing the front panel to the cabinet.

NOTE

Do not loosen any screws at the sides of the cabinet. The front panel is secured only by screws along the top and bottom edges.

c. Pull the front panel out and allow it to hang by its cable. Refer to figure 11.

d. To replace the dial lamps, slip their clip-on sockets off the ends of the bracket which is mounted above the dials. Replace the dial lamps and slip the clip-on sockets back on the bracket. Refer to figure 11.

e. To replace a meter lamp, pull the socket straight out from the meter case. Replace the lamp in the socket and snap the socket back into the hole in the meter case.

	CW - 1000 watts input SSB - Nominal average input of 1000 watts with speech. Distortion products at this level are at least 35 db down from signal.
Drive power requirements	SSB - 80 watts PEP. CW - 60 watts.
	230 volts a-c, 3-wire, single-phase, at 15 amperes or 115 volts a-c at 30 amperes.
Input impedance	52 ohms.
Output impedance 5	52 ohms unbalanced with swr not to exceed 2 to 1.
Noise level 4	40 db down from output signal with 1-kw single-tone input.
Harmonic output	All harmonics at least 45 db down from output signal.
Vacuum tubes	PA - 4CX1000A (1) Rectifiers - 3B28 (2)

Alc rectifier - 12AL5 (1)



Figure 13. Power Amplifier Compartment, Parts Location



Figure 14. Relay Shelf in Power Compartment, Parts Location

C432-10-P

7. Parts List.

Figures 3, 9, 11, 13 and 14 show parts identification of the 30S-1. Following is a parts list for the 30S-1.

ITEM	DESCRIPTION	COLLINS PART NUMBER
	30S-1 POWER AMPLIFIER	522-1286-00
	UPPER CABINET	544-6873-00
B101	BLOWER: direct connected; 115 v ac, 60 cps, single phase, 0.30 amp, 1550 rpm; Redmond Co., Inc. part no. L-30122	009-1407-00
C101 C102	NOT USED CAPACITOR, FIXED, CERAMIC: 10,000 uuf $\pm 20\%$, 500 v dc; Sprague Electric Co. of Wisconsin	913-3013-00
C103	CAPACITOR, FIXED, CERAMIC: 5 uuf ±5%, 5000 vdcw; Centralab Division of Globe Union, Inc. part no. 85085ZPORM5PCT	913-0840-00
C104	CAPACITOR, FIXED, CERAMIC: 220 uuf ±5%, 1000 vdc; Centralab	913-3538-00
C105. C106	CAPACITOR, FIXED, CERAMIC: same as C102 NOT USED	913-3013-00
C107	CAPACITOR, FIXED, CERAMIC: 91 uuf ±5%, 1000 vdc: Centralab	913-3579-00
C108	CAPACITOR, FIXED, CERAMIC: 110 uuf ±5%, 1000 vdc; Centralab	913-3572-00
C109	CAPACITOR, FIXED, CERAMIC: 510 uuf ±5%, 1000 vdc: Centralab	913-3585-00
C110	CAPACITOR, FIXED, CERAMIC: 820 uuf ±5%, 1000 vdc; Centralab	913-3586-00
C111	CAPACITOR, FIXED, MICA: 5 uuf ±10%, 500 v dc; Electro Motive Mfg. Co. part no. DM15C050K-500WV	912-2751-00

ITEM	DESCRIPTION	COLLINS PART NUMBER
C112	CAPACITOR, VARIABLE, CERAMIC: rotary type, 1 section, 8 to 75 uuf, 350 v dc; Erie Resis- tor Corp. part no. 557018 U2PD 34R	917-1075-00
C113	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00
C114	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00
C115	CAPACITOR, FIXED, CERAMIC: 1 uuf ±25%, 5000 v dc; Centralab type DA855	913-3703-00
C116	CAPACITOR, FIXED, CERAMIC: 150 uuf ±10%, 500 vdc; Centralab type 721	914-3705-00
C117	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00
C118	CAPACITOR, FIXED, CERAMIC: 1000 uf ±20%,	913-0101-00
	5000 v dc; Centralab Division of Globe Union, Inc. part no. DA858-003	
C119	NOT USED	
C120	CAPACITOR, VARIABLE, AIR: plate meshing type; 32 uuf min. to 241 uuf max; E.F. Johnson part no. 154-16	920-0137-00
C121	CAPACITOR, VARIABLE, AIR: plate meshing type; 29 uuf min, to 700 uuf max.; E.F. Johnson part no, 154-32	920-0140-00
C122	CAPACITOR, VARIABLE, AIR: same as C121	920-0140-00
C123	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00
C124	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00
C125	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00
C126	NOT USED	
C127	CAPACITOR, FIXED, CERAMIC: $0.0015 \text{ uf } \pm 20\%$, 6000 v dc: Centralab type DD60	913-3539-00
C128	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00
thru		
C133		
C134	CAPACITOR, FIXED, MICA: 33 uuf, ±10%, 500 v dc; Electro Motive p/n DM15F330K01	912-2781-00

ITEM	DESCRIPTION	COLLINS PART NUMBER	ITEM	DESCRIPTION	COLLINS PART NUMBER
C135 C136	CAPACITOR, FIXED, CERAMIC: same as C102 NOT USED	913-3013-00	MP104	PULLEY: steel, 1 "U" shape groove; 1.625 in. oc,	544-6899-002
C137 C138	CAPACITOR, FIXED, CERAMIC: same as C107 CAPACITOR, FIXED, CERAMIC: 180 uuf $\pm 5\%$,	913-3579-00 913-3581-00	MP105	1 brass hub, 0.188 in. id PULLEY: steel, 1 "U" shape groove; 0.375 in. id by 2.125 in. od by $1/4$ in. thk; Gray Stamping and	281-0054-00
C139	1000 vdc; Centralab CAPACITOR, FIXED, CERAMIC: 220 uuf ±5%, 1000 vdc; Centralab	913-3582-00	MP106	Mfg. Co. part no. SP3-22 PULLEY: steel, 1 "U" shape groove; 0.375 in. id, by 3 in. od by 11/32 in. thk; Gray Stamping and	281-0019-00
C140 C141	CAPACITOR, FIXED, CERAMIC: same as C102 CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00 913-3013-00		Mfg. Co. part no. SP4-28	801 0010 00
C142	CAPACITOR, FIXED, CERAMIC: same as C102	913-3013-00	MP107 MP108	PULLEY: same as MP106 PULLEY: same as MP101	281-0019-00 544-6949-002
C143 C144	CAPACITOR, FIXED, CERAMIC: same as C127 CAPACITOR, FIXED, CERAMIC: same as C102	913-3539-00 913-3013-00	P101	PLUG, TIP: small banana contact element; plastic insulation; non precious metal contact; 1.250 in.	361-0062-00
C145 C146	CAPACITOR, FIXED, CERAMIC: same as C102 CAPACITOR, FIXED, CERAMIC: 1000 uuf -20%	913-3013-00	1	lg o/a; Switchcraft, Inc. part no. 3501MC	
	+80%, 500 v dc; Erie Resistor Corp. part no. 327047 X5TO 102Z	913-1292-00	P102 R101	PLUG, TIP: same as P101 RESISTOR, FIXED, FILM: 38,300 ohms ±1%, 1/4 w; IRC type MDB	361-0062-00 705-7172-00
C147	CAPACITOR, FIXED, CERAMIC: $650 \text{ uuf } \pm 5\%$, 1000 v dc; Centralab Division of Globe Union, Inc. part no. DA135-022CB	913-3588-00	R102 R103	RESISTOR, FIXED, FILM: same as R101 RESISTOR, FIXED, COMPOSITION: 22 ohms	705-7172-00 745-3282-00
C148	CAPACITOR, FIXED, CERAMIC: 1000 uuf $\pm 5\%$, 1000 v dc; Centralab Division of Globe Union,	913-3587-00	R104	$\pm 10\%$, 1 w; Allen Bradley type GB RESISTOR, FIXED, COMPOSITION: 1000 ohms $\pm 10\%$, 1 w; Allen Bradley type GB	745-3352-00
C149	Inc. part no. DA136-024CB CAPACITOR, FIXED, CERAMIC: same as C146	913-1292-00	R105	RESISTOR, VARIABLE: 0.10 megohms ±20%,	376-3275-00
C150	CAPACITOR, FIXED, CERAMIC: 560 uuf ±5%, 1000 vdc; Centralab Division of Globe Union, Inc.	913-3589-00	['] R106	1/2 w; Stancor Electronics, Inc. RESISTOR, VARIABLE, WIREWOUND: 500 ohms	750-0510-00
C151	part no. DA136-019CB CAPACITOR, FIXED, CERAMIC: same as C150	913-3589-00	S101	±10%, 2 w; Chicago Telephone Supply Corp. INTERLOCK ASSEMBLY UPPER: c/o the	544-6879-00
CR101A	SEMICONDUCTOR DEVICE SET: matched pair of 1N547 diodes			following SPRING, HELICAL COMPRESSION: cres wire, 1 5/8 in, free length	544-6922-002
CR101B	SEMICONDUCTOR DEVICE SET: same as CR101A	544-6886-00		SHAFT: cres, 1/4 in. dia by 4 1/16 in. lg DISC, SHORTING: brass, 1/16 in. thk, 0.406 in.	544-6924-002 544-6925-002
J101	JACK, TIP: accomodates 1/8 in. plug; ceramic insulation; brass contacts; Howard B. Jones	360-0088-00		id, 3/4 in. radius INSULATOR, SWITCH: phenolic, 0.255 in. id,	544-6926-002
J102	Division of Cinch Mfg. Corp. part no. 201-11-01-018			3/4 in. radius, 3/16 in. thk COLLAR: aluminum, setscrew type, 0.250 in. id,	544-6967-002
J102 J103	JACK, TIP: same as J101 CONNECTOR, RECEPTACLE, ELECTRICAL: 1 rd female contact; 1 mating end; 30 ohms; Comm- unication Electronic Nomenclature Subpanel part	360-0088-00 357-9003-00		1/2 in. od BRACKET: aluminum, 0.064 in. thk, 1 $1/4$ in. by 2 $3/16$ in. by 4 in., three clinch nuts 4-40 pressed	544-6990-003
K101	no. UG-58A/U RELAY, ARMATURE: 2C, 10 amps, 115 v ac or 26.5 vdc; 55 ohms coil; Elgin National Watch Co.	970-1922-00	S102	into bracket SWITCH SECTION, ROTARY: 1 moving contact, 7 fixed contacts, 1 pole, phenolic insulation; Oak	269-2036-00
К102	part no. AH1000 SWITCH, THERMAL: bimetal element	545-3120-004	S103	Mfg. Co. part no. 94111AH SWITCH, PUSH: spst, solder lug, tinned, 125 vac	260-2548-00
L101	COIL, RADIO FREQUENCY: silver plated copper wire 1/8 in. dia.; 3 turns, 15/16 in. id.; 2 in. lg.	544-6950-002		at 0.75 amp, 250 v ac at 0.25 amps; 0.312 in. by 0.675 in. by 1.956 in.; Cutler Hammer, Inc. part no. 8411K4	
L102	approx COIL, RADIO FREQUENCY: 159 turns, single	540-7979-00	S104	SWITCH, ROTARY: 1 moving contact, 1 pole, 4 fixed contacts	545-7825-003
L103	layer wound no. 27 AWG wire COIL, RADIO FREQUENCY: single layer wound solenoid, 56 uh inductance, 870 ma cur; 1.30 ohms; Jeffers Electronics Division of Speer Carbon Co.	240-0191-00	T101	TRANSFORMER, POWER, STEP-DOWN: open frame, primary winding 105 v, 50/60 cps, second- ary winding, 6 v, 12.5 A wire leads; Stancor Electronics, Inc.	662-0354-00
L104	part no. 10404-30 COIL, RADIO FREQUENCY: silver plated copper tubing 3/16 in. dia.; 23 turns, 2 1/2 in. id	544-6915-002	T102	TRANSFORMER, AUDIO FREQUENCY: pri. 10,000 ohms, 0 amp; sec. 10,000 ohms, 0 amp;	667-0344-00
L105	COIL, RADIO FREQUENCY: single layer wound; 44 uh 600 ma; 7 mc to 35 mc; Parker Kalon Division of General American Transportation	240-0137-00	т103	Stancor Electronics Inc. part no. 27658 TRANSFORMER, POWER, STEP-DOWN: primary winding 0.5 v; 50 to 60 cps, 7 amps; Stancor	662-0427-00
L106	Corp. part no. 49966 COIL, RADIO FREQUENCY: universal wound; 2 mh inductance, 100 ma cur; 50,000 ohms,	240-0134-00	TB101	Electronics, Inc. part no. 28618 TERMINAL BOARD: bakelite; 1/16 in. thk, 5/8 in. w, 3 in. lg; 5 screw-type terminals; Cinch Mfg. Corp. part no. 1775	306-0035-00
L107	National Coil Co. part no. C-0047409 COIL, RADIO FREQUENCY: same as L106	240-0134-00	TB102	TERMINAL BOARD: same as TB101	306-0035-00
L108 L109	COLL, RADIO FREQUENCY: same as L106 COLL, RADIO FREQUENCY: silver plated copper	240-0134-00 544-6900-002	TB103	TERMINAL STRIP: bakelite; 1/16 in. thk., 5/8 in. w, 2-9/16 in. lg; 4 terminals; Cinch Mfg.	306-0034-00
	tubing 3/16 in. dia; 5 turns, approx 2 1/8 in. lg		TB104	Corp. part no. 1774 TERMINAL STRIP: same as TB103	306-0034-00
L110	COIL, RADIO FREQUENCY: 5 turns, single layer wound no. 20 stranded formvar 0.28-0.45 uh	544-6999-003	TB101 TB105	TERMINAL BOARD: plastic; 1/16 in. by 2 5/16 in. by 2 5/16 in.	544-6970-002
L111	COIL, RADIO FREQUENCY: 6 turns, single layer wound, no. 20 stranded formvar 0.7-1.1 uh	544-6998-003	V101	ELECTRON TUBE: tetrode; Eimac type 4CX1000A; Eitel-McCullough, Inc. part no.	256-0123-00
L112	COIL, RADIO FREQUENCY: 10 turns, single layer wound, no. 20 stranded formvar 0.7-1.1 uh	544-7002-003	XV101	4CX1000A SOCKET, ELECTRON TUBE: use with tube type	220-1341-00
L113	COIL, RADIO FREQUENCY: 13 turns, single layer wound, no. 20 stranded formvar, 1,1-1,7 uh	544-7001-003	Z101	4CX1000A; Eimco Corp. part no. Y-131 SUPPRESSOR, PARASITIC: 2 turns of no. 20	544-6876-00
L114	COIL, RADIO FREQUENCY: 19 turns, single layer wound, no. 22 stranded formvar, 1.9-3.1 uh	544-7000-003		AWG wire inductance, 22 ohms resistance, 1 w, incl L116	
L115 L116	COIL, RADIO FREQUENCY: 11 turns of #20 AWG, 1.8 mh $\pm 5\%$ COIL: p/o Z101	545-7814-00		DIAL CABLE: plastic covered; c/o 0.012 in. dia, 7 strand stainless steel cable, coated w/	432-1009-00
MP101	PULLEY: steel, 1 "U" shaped groove, 1.625 in. od; brass hub 1/4 in. id	544-6949-002		nylon to 0.032 in. dia; Berkley Fly Co. part no. NON5	
MP102	DRUM, LOADING, PRESSED: aluminum; 0.250 in. id by 1 5/8 in. od by 1 in. lg; incls 1 pin spring 1/2 in. lg	544-6962-002		LOWER CABINET	544-6874-00
MP103	DRUM TUNING, PRESSED: aluminum, 0.250 in. id, 1 3/8 in. od, 7/8 in. lg, incl 1 pin spring 1/2 in. lg	544-6964-002	C201	CAPACITOR, FIXED, CERAMIC: 10,000 uuf $\pm 20\%$, 500 v dc; Sprague Electric Co. of Wisconsin	913-3013-00

ITEM		COLLINS
ITEM	DESCRIPTION	PART NUMBER
C202 C203	CAPACITOR, FIXED, CERAMIC: same as C201 CAPACITOR, FIXED, ELECTROLYTIC: 150 uf -10% +100%, 150 v dc; Sprague Electric Co. part no. D29075	913-3013-00 183-1560-00
C204	CAPACITOR, FIXED, ELECTROLYTIC: 40 uf -10%, +100%, 350 v dc; Sprague Electric Co. part no. D29076	183-1559-00
C205	CAPACITOR, FIXED, PAPER: 0.5 uf ±10%, 1500 v dc	541-5657-00
C206	CAPACITOR, FIXED, PAPER: 0.15 uf ±10%, 5,000 v dc; Cornell-Dubilier	930-0035-00
C207	CAPACITOR, FIXED, PAPER: 4 uf ±20%, 3000 v dc; Cornell-Dubilier	930-4314-00
C208	CAPACITOR, FIXED, PAPER: same as C207	930-4314-00
C209 C210	CAPACITOR, FIXED, ELECTROLYTIC: 50 uf -10% +100%, 150 v dc; P.R. Mallory no. TC49	183-1045-00
C210	CAPACITOR, FIXED, ELECTROLYTIC: same as C209	183-1045-00
0211	CAPACITOR, FIXED, ELECTROLYTIC: 2 sec- tions, 250 uf -10% +100%, 2 sections, 25 v dc; Sprague Electric Co. part no. D29668	183-1480-00
C212 thru C218	CAPACITOR, FIXED, CERAMIC: same as C201	913-3013-00
C219 C220	CAPACITOR, FIXED, PAPER: 0.1 uf $\pm 10\%$, 400 v dc; Sprague Electric Co. part no. 160P10494 NOT USED	931-0299-00
C221 C222	CAPACITOR, FIXED, CERAMIC: 0.01 uf -0% +100% at room temperature; 1600 v dcw; Centralab Division of Globe Union, Inc. part no. DD16-103 NOT USED	913-3522-00
thru C250		
C251	CAPACITOR, FIXED, CERAMIC: 0.001 uf ±20%, 1000 v dc; Centralab Division of Globe Union Inc. part no. DA150-001CB	913-3742-00
C252 thru	CAPACITOR, FIXED, CERAMIC: same as C251	913-3742-00
C 258 C 259	CAPACITOR, FIXED, CERAMIC: 0.0015 uf	913-3539-00
C260	$\pm 20\%$, 6000 v dc; Centralab type DD60 CAPACITOR, FIXED, ELECTROLYTIC: 2000 uf	183-1311-00
CR201	-10% +100%, 6 v dc; Sprague type DEE SEMICONDUCTOR DEVICE, DIODE: silicon; hermetically sealed; General Electric part no. 1N1492	353-1661-00
CR202	SEMICONDUCTOR DEVICE, DIODE: same as CR201	353-1661-00
CR203	SEMICONDUCTOR DEVICE, DIODE: same as CR201	353-1661-00
CR204	SEMICONDUCTOR DEVICE, DIODE: same as CR201	353-1661-00
CR205	RECTIFIER, METALLIC: selenium, 130 v ac input voltage, 50 ma dc; Sarkes-Tarzian, Inc. Model 50	353-0153-00
CR206	SEMICONDUCTOR DEVICE, DIODE: silicon; Sarkes, Tarzian, Inc. part no. 40M(M500)	353-1567-00
CR207 CR208	RECITIFER, METALLIC: same as CR205 RECTIFIER, METALLIC: same as CR205	353-0153-00 353-0153-00
CR209	SEMICONDUCTOR DEVICE, DIODE: same as CR206	353-0153-00
CR210	SEMICONDUCTOR DEVICE, DIODE: silicon; Hughes Products part no. 1N457	353-0204-00
CR211	SEMICONDUCTOR DEVICE, DIODE: same as CR210	353-0204-00
CR212	SEMICONDUCTOR DEVICE, DIODE: same as CR201	353-1661-00
CR213	SEMICONDUCTOR DEVICE, DIODE: same as CR201	353-1661-00
CR214 CR215	SEMICONDUCTOR DEVICE, DIODE: same as CR201 SEMICONDUCTOR DEVICE, DIODE	353-1661-00
	SEMICONDUCTOR DEVICE, DIODE: same as CR201	353-1661-00
CR216 DS201	SEMICONDUCTOR DEVICE, DIODE: same as CR201 LAMP, INCANDESCENT: 6.3 v, 0.150 amp design	353-1661-00
	current, miniature bayonet base; T-3-1/4 clear bulb; 1.87 in. max lg o/a; General Electric type 47	262-3240-00
DS202	LAMP, INCANDESCENT: same as DS201	262-3240-00
DS203 F201	LAMP, INCANDESCENT: same as DS201 FUSE, CARTRIDGE: 3.2 amps, 125 v dc; ferrule terminal; Bussmann Fuse Division of McGraw-	262-3240-00 264-0216-00
F202	Edison Co, part no, MDX-3 2/10 FUSE, CARTRIDGE: 250 v, 12 amps, ferrule terminals; Bussmann Fuse Division of McGraw- Edison Co. part no. ABC12	264-0397-00

ITEM	DESCRIPTION	COLLINS PART NUMBER
F203		004 0007 00
F203	FUSE, CARTRIDGE: same as F202 FUSE, CARTRIDGE: 8 amps, 250 v dc; ferrule	264-0397-00 264-0395-00
	terminal; Bussmann Fuse Division of McGraw-	
F205	Edison Co. part no. ABC8 FUSE, CARTRIDGE: 1 amp current rating, 250	264-4280-00
	v dc; ferrule terminals; glass enclosed; Bussmann	201-1200-00
H201	Fuse type MDL & 3AG S/B WASHER, FLAT: stainless steel, cadmium plated	504-0717-003
11000	finish, 0.060 in. by 0.136 in. by 0.250 in.	
H202	NUT, PLAIN, KNURLED: brass; 15/32(0.468) in. -32NC-2 thd; 0.594 in. dia by 0.187 in. lg o/a dim.	503-8735-002
H203	NUT, CAP, SHELF: aluminum, gray enamel finish; 1 in. across flats, 5/8 in. lg	544-6951-002
H204	PLATE: aluminum, chromate dip finish; 0.040 in.	545-9118-002
H205	by 3/8 in. by 1 in. NUT, PLAIN, HEXAGON: aluminum, chromate	540-9168-003
	dip finish chamfered; 4-40 NC-2B thd; 0.250 in.	
H206	w across flats, 0.500 in. h o/a NUT, PLAIN, HEXAGON: aluminum alloy,	540-9250-003
	chemical film finish; no. 8-32 thd, 0.250 in. w across flats by 0.500 in. h o/a	
H207	SPACER, SLEEVE: aluminum, chromate dip;	541-5979-002
	0.122 in. max id, 0.192 in. max od, 0.255 in. max lg o/a	
J201	JACK, TIP: accommodates 1/8 in. plug; ceramic	360-0088-00
	insulation, brass contacts; Cinch Mfg. Corp. part no. 201-11-01-018	
J202	JACK, TIP: same as J201	360-0088-00
J203 J204	JACK, TIP: same as J201 CONNECTOR, RECEPTACLE, ELECTRICAL: 3	360-0088-00 368-0115-00
	female contacts; low-loss plastic dielectric;	308-0119-00
	0.906 in. by 1.296 in. by 2.218 in. o/a dim.; Pass and Seymour, Inc. part no. DS2001	
K201	RELAY, ARMATURE: 1C, 15 amps, 115 v ac or	970-1921-00
	26.5 v dc; 6,000 ohms coil; Elgin Watch Co. type PC	
K202	RELAY, THERMAL: spst; 3 amp at 450 v ac or	402-0331-00
	dc; 117 v; Thomas A. Edison Industries Division of McGraw Edison Co. part no. B2133	
K203	RELAY, ARMATURE: 2A, 15 amp, 110 v ac; 2A,	970-1937-00
	1 amp; 110 v ac; 42 ohm coil resistance; RBM Mfg. Co. part no. 98650-0416	
K204	RELAY, ARMATURE: 1B, 2 amp, 115 v ac; 0.35 ohms coil; Potter and Brumfield, Inc. part no.	970-1936-00
	KR2609-2	
L201	REACTOR: 3.5 hy; 500 ma; 40 ohms resistance; Stancor Electronics, Inc. part no. 27488	668-0356-00
L202	REACTOR: 8 hy; 500 ma; 45 ohms resistance;	668-0355-00
L203	Stancor Electronics, Inc. part no. 29397 COIL, RADIO FREQUENCY: universal wound,	240-0084-00
	3 pies, 675 turns; 2 mh nom inductance, 35 ma current rating; 2 #40 AWG copper wire leads:	
	Fed. code 99800, Delevan Electronics part no.	
M201	BP123 AMMETER: panel mtg.; dc; 200-0-500 ua; Simp-	458-0483-00
	son Electric type 27B	
M202	AMMETER: panel mtg,; dc; 0-1 amp; Simpson Electric type 27-B	458-0484-00
R201	RESISTOR, FIXED, WIREWOUND: 8.2 ohms ±10%, 100 w; Ohmite	711-2026-00
R202	RESISTOR, FIXED, COMPOSITION: 470 ohms	745-5638-00
R203	±10%, 2 w; Allen Bradley part no. HB RESISTOR, FIXED, WIREWOUND: 5000 ohms	710-3542-00
P204	±10%, 25 w; Ohmite Mfg. type 0212	
R204	RESISTOR, FIXED, WIREWOUND: 10.1 ohms ±3%, 7 w; Dale Products Inc. part no.	746-9186-00
R205	RS7/10R10G RESISTOR, FIXED, WIREWOUND: 18,000 ohms	710-2133-00
	±10%, 100 w; Ohmite	710-2133-00
R206 R207	RESISTOR, FIXED, WIREWOUND: same as R205 RESISTOR, FIXED, WIREWOUND: same as R205	710-2133-00 710-2133-00
R208	NOT USED	
R209	RESISTOR, FIXED, FILM: 806 ohms ±1%, 1/2 w; IRC type MDC	705-7779-00
R210	RESISTOR, FIXED, COMPOSITION: 1000 ohms $\pm 5\%$, 2 w; Allen Bradley type HB	745-5651-00
R211	RESISTOR, FIXED, COMPOSITION: 1.0 meg-	745-5777-00
R212	ohms ±5%, 2 w; Allen Bradley type HB RESISTOR, FIXED, COMPOSITION: same as	745-5777-00
R213	R211 RESISTOR, FIXED, COMPOSITION: same as	745-5777-00
1	R211	
R214	RESISTOR, FIXED, COMPOSITION: same as R211	745~5777-00
R215 R216	RESISTOR, FIXED, WIREWOUND: same as R201 NOT USED	710-2026-00
R217	RESISTOR, FIXED, COMPOSITION: 0.20 meg-	745-1448-00
	ohms $\pm 5\%$, $1/2$ w; Allen Bradley EB	
l		

R210RESISTOR, VARIABLE, WIREWOUND: 5,000 ohms $\pm 10\%$, 1 w; Allen radley type GBR210RESISTOR, VARIABLE, WIREWOUND: 5,000 ohms $\pm 10\%$, 2 w; Cgo. Tele. Supply type 252 RESISTOR, FIXED, COMPOSITION: 3300 ohms $\pm 10\%$, 1 w; Allen Bradley type GBR20R20RESISTOR, FIXED, COMPOSITION: 3300 ohms $\pm 10\%$, 1 w; Allen Bradley type GBR20 <th r20<="" th=""><th>COLLINS PART NUMBER</th></th>	<th>COLLINS PART NUMBER</th>	COLLINS PART NUMBER
1219IESISTOR, VARIABLE, WIREWOUND: 5,000377-036-00State or Electronics, inc. part no. 200871200RESISTOR, FIXED, COMPOSITION: 3300 dnms745-3373-00720121100, wr. and information of the state	662-0351-00	
410%, 1 w; Allen Bradley type GB 705-7050-00 1221 RESISTOR, FILEN, WIREWOUND: 10 ohms, ±%, 1/4 w; 222 NOT USED 223 RESISTOR, FILEN, WIREWOUND: 50 ohms 224 NOT USED 225 RESISTOR, FILEN, COMPOSITION: 56 ohms 226 RESISTOR, FILEN, COMPOSITION: 56 ohms 227 RESISTOR, FILEN, FILM: 10.000 ohms ±%, 1/2 w; 106. part to SED TERMINAL BOARD: 54 in statuments 228 ROT USED 229 RESISTOR, FILEN, FILM: 10.000 ohms ±%, 1/2 w; 106. part to SED TERMINAL BOARD: 54 in statuments 220 RESISTOR, FILEN, COMPOSITION: same as R21, 74 - 702-00 107 TAS-5778-00 108 RESISTOR, FILEN, COMPOSITION: same as R26, 174-072-00 108 resistron, FILED, COMPOSITION: same as R26, 174-072-00 109 RESISTOR, FILEN, COMPOSITION: same as R26, 174-072-00 100 resistron, FILED, COMPOSITION: same as R26, 174-072-00 123 RESISTOR, FILEN, COMPOSITION: 47 do bins 124 wait leaded by type IB 125 wait leaded by type IB 124 wait leaded by type IB 125 wait leaded by type IB 126 wait leaded bype IB 128 Wait leaded bype IB 129 RESISTOR, FILED,	662-0352-00	
 IRC type MOB IRC t		
12 w; Clarostat Manufacturing Co., Inc. 747-1114-00 748-5600-00 222 RESISTOR, FIXED, COMPOSITION: 56 ohms ±10%, 2 w; Allen Bradley type HB 745-5600-00 748-5600-00 222 RESISTOR, FIXED, FILM: 1000 ohms ±1%, 1/2 w; TERMINAL BOARD: 5 terminals, barrier type, Benotic: 5/8 in. by 15/16 in. by 2 in. by 2 3/16 in. 745-5600-00 R22 RESISTOR, FIXED, FILM: 1000 ohms ±1%, 1/2 w; TERMINAL BOARD: phenolic; 1/16 in. by 2 in. by 2 3/16 in. 745-7586-00 R22 RESISTOR, FIXED, COMPOSITION: 53 and ±1%, 1/2 w; 1/4 w; IRC type MDB 705-7186-00 R220 RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±1%, 1/2 w; 1/4 w; IRC type MDB 705-7186-00 R221 RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±1%, 1/2 w; 14/5, 1 w; Allen Bradley type GB 745-3422-00 R223 RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±5%, 14/5, 1 w; Allen Bradley type GB 747-0724-00 R231 RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±5%, 14/5, 1 w; Allen Bradley type GB 747-0724-00 R232 RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±5%, 14/5, 1 w; Allen Bradley type GB 745-380-00 R233 RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±5%, 14/5, 1 w; Allen Bradley type GB 745-380-00 R234 RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±5%, 14/5, 1 w; Allen Bradley type GB 745-380-00 R235 NOT USED R235 W; Allen Bradley type GB R236 RSISTOR, FIXED, COMPOSITION: 47,000 ohms ±5%, 14/5%, 1 w; Allen Bradley type GB R236 NOT USED R23	662-0353-00	
1224 1225NOT USED 1226745-5600-00745-5600-001226 1227RESISTOR, FIXED, COMPOSITION: 56 ohms ±105, 2 w, allen Bradley type HB 127765-7186-00TEB2021228 1228 1228RESISTOR, FIXED, FILM: 1000 ohms ±15, 1/2 w 1682 1/4 w; IRC type MD705-7186-00TEB2021228 1228 1228 1238 1249RESISTOR, FIXED, FILM: 1000 ohms ±15, 1/2 w 1/4 w; IRC type MD705-7186-00TEB2021228 1228 1238 1249RESISTOR, FIXED, COMPOSITION: same as R211 14 w; IRC type MD705-7148-00TOS1229 1229 1238 1240RESISTOR, FIXED, COMPOSITION: 47.000 ohms ±105, 1 w, Allen Bradley type GB745-322-00XC1202 XC1202NOT USED XC1202 XC12021231 1232 1245 1265, 2 w, ALB Bradley type GB ±105, 1 w, Allen Bradley type GB ±105, 1 w, Allen Bradley type GB747-0724-00XC1202 XC1202 XC1202NOT USED XC1202 XC12021232 1233 1235 1264 1265, 2 w, ALB Bradley type GB ±105, 1 w, ALB Bradley type GB 	337-0036-00	
410%, 2 w; Allen Bradley type HBR226RESITOR, FILED, DFLM: 10,000 ohms ±1%, 1/2 w; Texas instruments705-4009-00R27RESITOR, FILED, FILM: 1000 ohms ±1%, 1/2 w; IRC type MDC705-7596-00R28RESITOR, FILED, FILM: 12,100 ohms ±1%, 1/2 w; IRC type MDC705-7148-00R28RESITOR, FILED, COMPOSITION: same as R211705-7148-00R29RESISTOR, FILED, COMPOSITION: same as R211745-5777-00R20RESISTOR, FILED, WIEB/WOIND: 30 ohms ±1%, 745-000-00m745-5777-00R21Ward Leard OMPOSITION: 47.000 ohms745-422-00R22RESISTOR, FILED, WIEB/WOIND: 10 ohms ±5%, 747-0724-00XCR201R23RESISTOR, FILED, WIEB/WOIND: 10 ohms ±5%, 747-0724-00XCR201R23RESISTOR, FILED, WIEB/WOIND: same as R201710-2026-00R34RESISTOR, FILED, CMPOSITION: 47.000 ohms745-5380-00±0%, 1 w; Allen Bradley type GB745-5380-00R23SWITCH, TOGGLE: 4 pdf, 400 amps, 125 v ac, 0scolsouth stadey type CBR230SWITCH, FOGEL: 4 pdf, 30 amps, 125 v ac, 0scolsouth stadey type CBR230SWITCH, FOGEL: 4 pdf, 30 amps, 125 v ac, 0scolsouth stadey type CBR230SWITCH, FOGEL: 4 pdf, 30 amps, 125 v ac, 0scolsouth stadey type CBR230SWITCH, FOGEL: 4 pdf, 30 amps, 125 v ac, 0scolsouth stadey type CBR230SWITCH, FOGEL: 9 spt; 250 v ac, 3 amp; 125 vscolsouth stadey type CBR230SWITCH, FOGEL: 9 spt; 250 v ac, 3 amp; 125 vsco	331-0000-00	
Texas instrumentsTexas instrumentsR227RESISTOR, FIXED, FILM: 1000 ohms ±%, 1/2 w; IRC type MDG705-7596-00R228RESISTOR, FIXED, CIMPOSITION: same as R20, 1/4 w; IRC type MDB705-7148-00R229RESISTOR, FIXED, COMPOSITION: same as R211745-5777-00R230RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±10%, 1 w; Allen Bradley type GB735-0204-00R234RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±10%, 1 w; Allen Bradley type GB745-3422-00R234RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±10%, 1 w; Allen Bradley type GB745-3422-00R234RESISTOR, FIXED, COMPOSITION: 47 ohms ±10%, 1 w; Allen Bradley type GB745-3422-00R234RESISTOR, FIXED, COMPOSITION: 47 ohms ±10%, 1 w; Allen Bradley type GB745-3422-00R234RESISTOR, FIXED, COMPOSITION: 47 ohms ±10%, 1 w; Allen Bradley type GB745-3656-00R230SWITCH TOGCLE: 4 pdt, 30 amps, 125 v ac, 20 amps; 30 v dc, 20 amps resistive load; Cutter Hammer, Inc, patt. no. 76544745-320 onR230SWITCH, PUSH: spst, normally open, 125 v ac, 0, 75 amps, 250 v ac, 26 amps; Cutter Hammer, 0, patt no. 242 v ac, 1/6 bit, 1/2 kin, 1g o/a; Micarta Fabricators, Inc. part no. 25201XCR200R230SWITCH, PUSH: spst, normally open, 125 v ac, 0, 75 amps, 250 v ac, 0.25 amps; Cutter Hammer, 0, patt no. 41164250-2548-00R230SWITCH, PUSH: spst, normally open, 125 v ac, 0, 75 amps, 250 v ac, 0.25 amps; Cutter Hammer, 0, patt no. 41164250-2548-00R230SWITCH, PUSH: spst, normally open, 125 v ac, 0, 500 in, by 1,500 in, 0,500 in, by 1,500 in, 0,500 in, by 1,500	545-6149-002	
IRC type MDCR228RESISTOR, FIXED, FILM: 12,100 ohms ±10%, 1/4 w; IRC type MDB705-7148-007022ELECTRÓN TUBE: same as Y201R230RESISTOR, FIXED, COMPOSITION: same as R211 R25070, FIXED, COMPOSITION: 47,000 ohms ±10%, 1 w; Allen Bradley type GB745-3777-00735-0204-00R231RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±10%, 1 w; Clarostat Mandacturing Co, inc. 14 v; Clarostat Mandacturing Co, inc.745-3422-00XCR200NOT USEDR232RESISTOR, FIXED, COMPOSITION: 47,000 ohms ±10%, 1 w; Clarostat Mandacturing Co, inc. 14 v; Clarostat Ano. 7664K 1200 amps; 30 v dc, 20 amps resistive load; Cutier Hammer, inc. patri no. 63001745-3380-00XCR200 XCR200XCR200 XCR200NOT USED XCR200S201SWTTCH, PUSH: spst, normally open; 125 v ac, 0, 75 amps; 250 v ac, 25 amps; Cuter Hammer, 0, patrino. 411K4 HIGH VOLTAGE MORTHOG SWTCH: c/o the 0, 0500 in. by 1.500 in. S1761 in. thx in VITCH, PUSH: spst, normally open; 0.250 in. by 0.500 in. by 1.500 in. S1761 in. by S2072501 SWTTCH, PUSH: spst, normally open; 0.250 in. by 0.500 in. by 1.500 in. S164-6902-002 S164-6902-002 S164-6902-002260-2548-00XCR201 XF201S207SWTTCH, PUSH: spst, normally open; 0.250 in. by	256-0096-00	
1/4 w; IRC type MDBof America part no. 12A15R220RESISTOR, FIXED, CMPOSITION: same as R211745-5777-00R231RESISTOR, FIXED, WIREWOUND: 35 ohms ±10%, 140%, 1 w, Allen Bradley type GB745-5422-00R232RESISTOR, FIXED, WIREWOUND: 10 ohms ±5%, 140%, 1 w, Allen Bradley type GB745-5422-00R233RESISTOR, FIXED, WIREWOUND: 10 ohms ±5%, 140%, 1 w, Allen Bradley type HB745-5366-00R234RESISTOR, FIXED, CMPOSITION: 470 ohms +10%, 1 w, Allen Bradley type GB745-3380-00R231SWITCH COGGLE: 4 pdt, 30 amps, 125 v ac, 20 ar, 6 amp; 120-240 v ac, 1/6 hp; Arrow, Hart and Hammer, Inc, part no. 768K4 4745-3380-00S202SWITCH COGGLE: spst; 250 v ac, 3 amp; 125 v ac, 6 amp; 120-240 v ac, 1/6 hp; Arrow, Hart and Hammer, Inc, part no. 754260-2613-00S204SWITCH, PUSH: spst, normally open, 125 v ac, 0, 5 amps, 250 v ac, 0.25 amps; 0.250 v ac, 0.25 amps; 0.260 v. 15 arr, 6 amp; 120-240 v ac, 0.25 amps; 0.250 v ac, 0.25 amps; 0.260 v. 15 arr, 6 amp; 120-240 v ac, 0.25 amps; 0.250 v ac, 0.25	256-0096-00 255-0197-00	
R230FESISTOR, FIXED, WIREWOUND: 35 ohms $\pm 10\%$, 5, Ward Loomad735-0204-00XCT USED XCT202R231RESISTOR, FIXED, COMPOSITION: 47,000 ohms HESISTOR, FIXED, COMPOSITION: 47,000 ohms 		
R231RESISTOR, FIXED, COMPOSITION: 47,000 ohms 16%, 1 v; Line Bradley type GB745-5422-00NOT USEDR232RESISTOR, FIXED, WIREWOUND: 10 ohms ±5%, 14 v; Clarostat Manufacturing Co., Inc. 16%, 2 v; Allen Bradley type GB710-2028-00NOT USEDR233RESISTOR, FIXED, COMPOSITION: 470 ohms ±10%, 2 v; Allen Bradley type GB710-2028-00NOT USEDR234RESISTOR, FIXED, COMPOSITION: 470 ohms ±10%, 2 v; Allen Bradley type GB745-3380-00XCR206NOT USEDR235SWITCH, TOGGLE: spt: 550 v ac, 3 amp; 125 v ac, 60745-3380-00XCR206NOT USEDS202SWITCH, TOGGLE: spt: 550 v ac, 3 amp; 125 v ac, 6 amp; 120-240 v ac, 1/6 hp; Arrow, Hart and Hegeman Electric Co. part no. 78504260-2613-00XDS201LAMPHOLDER: some as XDS201S204NOT USEDXDS203XLMET, INDCATOR: to be used with T-3-1/4, low voltage, midge bayonet base lamp; H.R. Kirkland type 1025-NO.260-2696-00XDS203S204NOT USED260-2648-00XDS203IAMPHOLDER: same as XDS201S204NOT USEDS204 ac, 0.28 amps; Culter Hammer, lnc, part no. 4811K4260-2548-00XDS203S204NOT USEDS44-6905-002Xr203Xr201S205SWITCH, PUSH: spst, normally open, 125 v ac, 0.75 amps, 250 v ac, 0.28 amp; Culter Hammer, lnc, part no. 4411K4544-6905-002Xr202S206HIGH VOLTAGE SHORTING SWITCH: c/o the 10lowing544-6905-002Xr202Yr204Yr205S206HIGH VOLTAGE SHORTING SWITCH: c/o the 0.500 in. by 1.800 in. by 1.60 in. by 1.60 in. by 1.60 in. by 1.60 in. by 1		
R232RESISTOR, FIXED, WIREWOUND: 10 ohms ±5%, 14 (\$ (Clarostat Manufacturing Co., Inc. 94 (\$ (Clarostat Manufacturing Co.), Inc.		
R233RESISTOR, FIXED, WIREWOUND: same as R201 R234710-2026-00 745-5596-00Division of McGraw-Edison Co. part no. 37b4R234RESISTOR, FIXED, COMPOSITION: 4700 ohms ±10%, 1 w; Allen Bradley type GB745-3380-00XCR200S201SWITCH TOGGLE: 4 pdt, 30 amps, 125 v ac, 20 ac, 6 amp; 120-240 v ac, 1/6 bp; Arrow, Hart and Hegeman Electric Co. part no. 83001266-0072-00XDS201S202SWITCH, TOGLE: spit; 250 v ac, 3 amp; 125 v ac, 6 amp; 120-240 v ac, 1/6 bp; Arrow, Hart and Hegeman Electric Co. part no. 83001260-2613-00XDS202S203SWITCH, PUSH: spst, normally open; 0.5 amps at 250 v ac; 0.25 amps; Culter Hammer, Inc. part no. 841K4260-2648-00XDS201S204NOT USEDXDS20LIGHT, TNDICATOR: to be used with T-3-1/4, low voltage, midget bayonet base lamp; H.R. Kirk- land Co. type 2025FS205SWITCH, PUSH: spst, normally open; 0.5 amps at 250 v ac; 0.25 amps; Culter Hammer, Inc. part no. 841K4260-2648-00S206HIGH VOLTAGE SHORTING SWITCH: c/o the following544-6905-002S207SHAFT: CRES, passivate finish; 1/2 in., by 1 5/6 in. lg544-6919-002S207SWITCH, PUSH: Spst, normally closed; 0.5 ampy a 1/16 in. by 1.500 in., SPRING: CRES, passivate finish; 1/6 in. id; by 1 5/6 in. lg544-6919-002S208SWITCH, PUSH: spst; normally closed; 0.5 amp a 250 vac; track reter, the part on silver plated copper contacts; co, 60, 00, 60 in. by 1.500 in., SPRING: CRES, passivate finish; 1/6 in. id; by 1 5/6 in. lgS44-6919-002S208SWITCH, PUSH: spst; normally closed; 0.5 amp a 250 vac; rete buton marked "OFF'; H.R. KIK202 <td>265-1057-00</td>	265-1057-00	
±10%, 2 w, Allen Bradley type HBXCR208NOT USEDR235RESISTOR, FIXED, COMPOSITION: 4700 ohms ±10%, 1 w; Allen Bradley type GB745-3380-00XCR209HOLDER, SEMICONDUCTOR DEVICE: same as XCR206S201SWITCH TOGGLE: 4 pdt, 30 amps, 125 v ac, ac, 6 amp: 120-240 v ac, 1/6 br; Arrow Hart and Hegeman Electric Co. part no. 765K4266-0072-00XDS201LAMPHOLDER: for use with miniature bayonet bull: 1-3/8 in. ig o/a; Micarta Fabricators, Inc. part no. DB718S203SWITCH, FUSH: spst, normally open; 0.5 amps at 250 v ac; black button marked "ON"'; H.R. Kirkland type 1025-NO. NOT USED260-2696-00XDS201LGHT, INDICATOR: to be used with T-3-1/4, low voltage, midget bayonet base lamp; H.R. Kirk- land Co. type 2025FS204SWITCH, FUSH: spst, normally open; 0.5 amps at 250 v ac, 0.25 amps; Culter Hammer, Inc. part no. 8411K4260-2548-00XDS201XF201S205SWITCH, FUSH: spst, normally open, 125 v ac, 0.75 amps, 250 v ac, 0.25 amps; Culter Hammer, Inc, part no. 8411K4260-2548-00XF201FUSEHOLDER: same as XF201S206HIGH VOLTACE SHORTING SWITCH: c/o the following544-6905-002XF203FUSEHOLDER: same as XF201SEAFT: CRES, passivate finish; 1/2 in. 0.500 in. by 1.500 in. 97 Io.501 in. by 1.500 in. 97 ISHCHCRE RES, passivate finish; 1/64 in. id 97 Io.501 in. by 1.500 in. 97 Io.501 in. by		
\$201S201SCR206SCR206S201SWTCH, TOGGLE: 4pt, 30 amps, 125 v ac, 20 amps; 30 v dc, 20 amps resistive load; Cutler Hammer, Inc. part no. 7665K4266-0072-00XDS201S202SWTCH, TOGGLE: apt, no. 8301260-2613-00XDS202XDS202S203SWTCH, PUSH: spst, normally open; 0.5 amps at 250 v ac; black button marked ''ON''; H.R. Kirkland type 1025-NO.260-2696-00XDS203LAMPHOLDER: or use with miniature bayonet bulb; 1-3/8 in, 1g 0/a; Micarta Fabricators, Inc. part no. DB718S204SWTCH, PUSH: spst, normally open; 0.5 amps at 250 v ac; black button marked ''ON''; H.R. Kirkland type 1025-NO.260-2696-00XDS203LAMPHOLDER: same as XDS201S204SWTCH, PUSH: spst, normally open; 125 v ac, 0.75 amps, 250 v ac, 0.25 amps; Cutler Hammer, Inc. part no. 8411K4260-2548-00XF204YDSEHOLDER: same as XF201S206HIGH VOLTAGE SHORTING SWITCH: c/o the following DISC: brass, bright alloy plated finish; 11/2 in. by 1 in. SHAFT: CRES, passivate finish; 10.0625 in. by 0.500 in. by 1.500 in. SPRING: CRES, passivate finish; 1/64 in. id y 1 j6 in. lg544-6905-002 S44-6919-002XF203XV201S207SWITCH, ROTARY: 2 circuit, 2 pole, 6 position, 2 sections, 2 moving contacts, 14 fixed contacts; 0 ak Mig. Co. type AHS204SOCKET, ELECTRON TUBE: 7 pin miniature, bisch of the dontacts; 0 odd; 9/16 in. by 1.50 in. SWITCH, PUSH: spst, normally closed; 0.5 amp at 250 v ac, 0.250 in. by 0.500 in. SPRING: CRES, passivate finish; 17/64 in. id systry creat with ministich contacts; 0 ak Mig. Co. type AHS206-2697-00XV202S208SWITCH, PUSH: spst, normally cl	265-1057-00	
amps; 30 v dc, 20 amps resistive load; Cutler Hammer, Inc. part no. 7665K4S202SWITCH, TOGGLE: spst; 250 v ac, 3 amp; 125 v ac, 6 amp; 120-240 v ac, 1/6 hp; Arrow, Hart and Hegeman Electric Co. part no. 83001S203SWITCH, PUSH: spst, normally open; 0.5 amps at 250 v ac; black button marked "ON"; H.R. Kirkland type 1025-NO.S204NOT USEDS205SWITCH, PUSH: spst, normally open; 125 v ac, 0.75 amps, 250 v ac, 0.25 amps; Culter Hammer, Inc. part no. 8411K4S206HIGH VOLTAGE SHORTING SWITCH: c/o the following DISC: brass, bright alloy plated finish; 1 1/2 in. SHAFT: CRES, passivate finish; 1/4 in. dia by 4 1/16 in. lg PLATE: cres, passivate finish; 17/64 in. id SPINICE, RCRES, passivate finish; 17/64 in. id SPINICE, RCRES, passivate finish; 17/64 in. id SPINICE, CRES, passivate finish; 17/64 in. id SPINICE, RCRES, passivate finish; 17/64 in. id SPINICE, CRES, passivate finish; 1	262-1210-00	
S202SWITCH, TOGGLE: spst; 250 v ac, 3 amp; 125 v ac, 6 amp; 120-240 v ac, 1/6 hp; Arrow, Hart and Hegeman Electric Co. part no. 83001Z60-2613-00XDS202LIGHT, INDICATOR: to be used with T-3-1/4, low voltage, midget bayonet base lamp; H.R. Kirk- land Co. type 2025FS203SWITCH, PUSH: spst, normally open; 0.5 amps at 250 v ac; black buttom marked "ON"; H.R. Kirkland type 1025-NO.260-2696-00XDS203LAMPHOLDER: same as XDS201S204NOT USEDSWITCH, PUSH: spst, normally open, 125 v ac, 0.75 amps, 250 v ac, 0.25 amps; Culter Hammer, Inc. part no. 8411K4260-2548-00260-2548-00XF201S206HIGH YOLTAGE SHORTING SWITCH: c/o the following DISC: brass, bright alloy plated finish; 1 1/2 in. by 1 in.544-6905-002XF202YESEHOLDER: same as XF201 FUSEHOLDER: same as XF201SHAFT: CRES, passivate finish; 1/4 in. dia by 1/16 in. lg PLATE: cres, passivate finish; 17/64 in. id by 1 5/6 in. lg544-6919-002SV201SOCKET, ELECTRON TUBE: stainless steel, phosphor bronze terminals, phenolic insulation; 0.612 in. by 1.625 in. c/a dim, SPRING: CRES, passivate finish; 17/64 in. id by 1 5/6 in. lg544-6922-002SOCKET, ELECTRON TUBE: stainless steel, phosphor bronze terminals, phenolic in. o/a dim, E,F, Johnson and Co. part no. 224S206SWITCH, PUSH: spst, normally closed; 0.5 amp a 250 v ac, c, zer buttom amaked "OFF"; H.R.260-2697-00XV201SOCKET, ELECTRON TUBE: 7 pin miniature, molded construction; low loss composition; 0.343 in, h, 0.612 in, w, 1.25 in, 126 /a in,		
S203SWTCH, PUSH: spst, normally open; 0.5 amps at 250 v ac; black button marked "ON"; H.R. Kirkland type 1025-NO. S204Z60-2696-00XDS203LAMPHOLDER: same as XDS201 FUSEHOLDER: extractor post type; 250 v, 15 amp; accommodates one 0.250 in. dia by 1.250 in. lg cartridge fuse w/ferrule terminals; 0.687 in. dia by 2.140 in. Ig o/a dim; Bussmann Fuse Division of McGraw-Edison Co. part no. HKP- HJR-ZZS206SWITCH, PUSH: spst, normally open, 125 v ac, 0.75 amps, 250 v ac, 0.25 amps; Culter Hammer, Inc. part no. 841IK4Z60-2548-00Z60-2548-00S206HIGH VOLTAGE SHORTING SWITCH: c/o the following DISC: brass, bright alloy plated finish; 1 1/2 in. dia by 1/16 in. thk NSULATOR: phenolic; 0.250 in. by 0.260 in. by 1 in. SHAFT: CRES, passivate finish; 1/4 in. dia by 1.500 in. SPRING: CRES, passivate finish; 17/64 in. id by 1 5/8 in. Ig544-6905-002 544-6919-002XF204 XK201S207SWITCH, ROTARY: 2 circuit, 2 pole, 6 position. 2 sections, 2 moving contacts, 14 fixed contacts; Oak Mfg. Co. type AH544-6922-002 259-1027-00XV201S208SWITCH, PUSH: spst, normally closed; 0,5 amp at 250 v ac, vac button marked "OFF"; H.R.260-2697-00XV201	262-0627-00	
\$204NOT USED\$205SWITCH, PUSH: spst, normally open, 125 v ac, 0.75 amps, 250 v ac, 0.25 amps; Culter Hammer, Inc. part no. 8411K4260-2548-00\$206HIGH VOLTAGE SHORTING SWITCH: c/o the following DISC: brass, bright alloy plated finish; 1 1/2 in. dia by 1/16 in. thk INSULATOR: phenolic; 0.250 in. by 0.260 in. by 1 in. SHAFT: CRES, passivate finish; 1/4 in. dia by 4 1/16 in. lg PLATE: cres, passivate finish; 17/64 in. id by 1 500 in. by 1.500 in. SPRING: CRES, passivate finish; 17/64 in. id by 1 5/8 in. lg264-6905-002\$207SWITCH, ROTARY: 2 circuit, 2 pole, 6 position, 2 sections, 2 moving contacts, 14 fixed contacts; Oak Mig. Co. type AH260-2697-00\$208SWITCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.260-2697-00\$208SWITCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.260-2697-00\$209Sum Ch, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.260-2697-00	262-1210-00 265-1019-00	
S2060.75 amps, 250 v ac, 0.25 amps; Culter Hammer, Inc. part no. 8411K4Division of McGraw-Edison Co. part no. HKP- HJR-ZZS206HIGH VOLTAGE SHORTING SWITCH: c/o the following 		
S206HIGH VOLTAGE SHORTING SWITCH: c/o the following DISC: brass, bright alloy plated finish; 1 1/2 in. dia by 1/16 in. thk INSULATOR: phenolic; 0.250 in. by 0.260 in. by 1 in. SHAFT: CRES, passivate finish; 1/4 in. dia by 4 1/16 in. lg PLATE: cres, passivate finish; 1/64 in. id SPRING: CRES, passivate finish; 17/64 in. id by 1 5/8 in. lg544-6905-002 544-6919-002XF202 XF203FUSEHOLDER: same as XF201 FUSEHOLDER: same as XF201 XK201S207SWITCH, ROTARY: 2 circuit, 2 pole, 6 position, 2 sections, 2 moving contacts, 14 fixed contacts; Oak Mfg. Co. type AH544-6919-002 SUTCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.XF202 S44-6919-002XV201XV201S208SWITCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.260-2697-00XV201SOCKET, ELECTRON TUBE: 7 pin miniature, molded construction; low loss composition; 0.343 in, h, 0.812 in, w, 1.125 in. lg 0/a dim, excl ter-		
DISC: brass, bright alloy plated finish; 1 1/2 in. dia by 1/16 in. thk544-6905-002XF204FUSEHOLDER: same as XF201INSULATOR: phenolic; 0.250 in. by 0.260 in. by 1 in. SHAFT: CRES, passivate finish; 1/4 in. dia by 4 1/16 in. 1g PLATE: cres, passivate finish; 0.0625 in. by 0.500 in. by 1.500 in. SPRING: CRES, passivate finish; 17/64 in. id by 1 5/8 in. 1g544-6924-002XF204FUSEHOLDER: same as XF201 VK201S207SWITCH, ROTARY: 2 circuit, 2 pole, 6 position. 2 sections, 2 moving contacts, 14 fixed contacts; Oak Mfg. Co. type AH544-6922-002XV201SOCKET, ELECTRON TUBE: 4 pin contact con- figuration silver plated copper contacts, ceramic body; 9/16 in. by 1-11/16 in. by 25/16 in. o/a dim; E.F. Johnson and Co. part no. 224S208SWITCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.260-2697-00XV201SOCKET, ELECTRON TUBE: 7 pin miniature, molded constructin; low loss composition; 0.343 in. h, 0.812 in. w, 1.125 in. lg 0/a dim. excl ter-	265-1019-00 265-1019-00	
INSULATOR: phenolic; 0.250 in. by 0.260 in. by 1 in. SHAFT: CRES, passivate finish; 1/4 in. dia by 4 1/16 in. lg 	265-1019-00 265-1019-00	
SHAFT: CRES, passivate finish; 1/4 in. dia by 4 1/16 in. 1g PLATE: cres, passivate finish; 0.0625 in. by 0.500 in. by 1.500 in. 	220-1005-00	
PLATE: cres, passivate finish; 0.0625 in. by 0.500 in. by 1.500 in. SPRING: CRES, passivate finish; 17/64 in. id by 15/8 in. lg544-6919-002 544-6922-002Electronics Corp. part no. 88-8TM SCKET, ELECTRON TUBE: 4 pin contact con- figuration silver plated copper contacts, ceramic body; 9/16 in. by 1-11/16 in. by 2 5/16 in. o/a dim; E.F. Johnson and Co. part no. 224 SOCKET, ELECTRON TUBE: same as XV201S207SWITCH, ROTARY: 2 circuit, 2 pole, 6 position. 2 sections, 2 moving contacts, 14 fixed contacts; Oak Mfg. Co. type AH259-1027-00XV201SOCKET, ELECTRON TUBE: 4 pin contact con- figuration silver plated copper contacts, ceramic body; 9/16 in. by 1-11/16 in. by 2 5/16 in. o/a dim; E.F. Johnson and Co. part no. 224 SOCKET, ELECTRON TUBE: same as XV201 XV203S208SWITCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.260-2697-00XV203SOCKET, ELECTRON TUBE: 7 pin miniature, molded construction; low loss composition; 0.343 in, h, 0.812 in. w, 1.125 in. lg o/a dim. excl ter-		
by 1 5/8 in. lgby 1 5/8 in. lgbody; 9/16 in. by 1-11/16 in. by 2 5/16 in. o/aS207SWITCH, ROTARY: 2 circuit, 2 pole, 6 position, 2 sections, 2 moving contacts, 14 fixed contacts; Oak Mfg. Co. type AH259-1027-00body; 9/16 in. by 1-11/16 in. by 2 5/16 in. o/aS208SWITCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R.260-2697-00XV203SOCKET, ELECTRON TUBE: 7 pin miniature, molded construction; low loss composition; 0.343 in, h, 0.812 in. w, 1.125 in. lg o/a dim. excl ter-	220-5450-00	
2 sections, 2 moving contacts, 14 fixed contacts; Oak Mfg. Co. type AH SOCKET, ELECTRON TUBE: same as XV201 S208 SWITCH, PUSH: spst; normally closed; 0.5 amp at 250 v ac; red button marked "OFF"; H.R. 260-2697-00 SOCKET, ELECTRON TUBE: or pin miniature, molded construction; low loss composition; 0.343 in, h, 0.812 in, w, 1.125 in. lg o/a dim. excl ter-		
S208 SWITCH, PUSH: spst; normally closed; 0.5 amp 260-2697-00 molded construction; low loss composition; 0.343 in. h, 0.812 in. w, 1.125 in. lg o/a dim. excl ter-	220-5450-00 220-1044-00	



Figure 15. 30S-1 R-F Linear Amplifier, Schematic Diagram





NOTES: I.UNLESS OTHERWISE NDICATED, ALL RESISTANCE VALUES ARE IN OHMS, ALL CAPACITANCE VALUES ARE IN M ALL INDUCTANCE V/UES ARE IN MICROHENRYS. 2.LENGTH OF THIS CCXIAL LEAD IS CRITICAL.IT IS PART OF IMPEDANCE MATCH. 3.ATTACH GREEN WIE TO GROUND SCREW ON SIDE OF RELAY SHELF NEAR TB202.



