TM 11-5820-295-20 TO 31R2-2GRC19-32

ORGANIZATIONAL MAINTENANCE RADIO SET AN/GRC-19

This copy is a reprint which includes current pages from Changes 1 through 6.

DEPARTMENTS OF THE ARMY AND TIE AII FORCE 3 JUNE 1960

WARNING

DON'T TAKE CHANCES

EXTREMELY DANGEROUS VOLTAGES EXIST IN THE FOLLOWING UNIT OF RADIO SET AN/GRC-19

TRANSMITTER T-196/GRC-19

1,000-volts dc 10,000volts rf

CHANGE

No. 6

TM 11-5820-295-20 TO 31R2-2GRC19-32 C6

DEPARTMENTS OF THE ARMY AND THE AIR FORCE WASHINGTON. DC, *27 May 1980*

handling the transmitter to prevent injury to personnel

WARNING

is moved. Be very careful when handling the receiver to

prevent injury to personnel and damage to equipment.

Receiver, Radio R-390(*URR weighs approximately 52 pounds. Two persons are required to lift it whenever it

and damage to equipment.

Organizational Manual RADIO SET AN/GRC-19 (NSN 5820-00-030-0155)

TM 11-5820-295-20, TO 31R2-2GRC-19-32, 3 June 1960, is changed as follows: Title of manual is changed as shown above. *Inside front corner.* Add excessive weight warnings after

existing warnings as follows:

WARNING

Transmitter, Radio T-195(*)/GRC-19 weighs approximately 122 pounds. Two persons are required to lift it whenever it is moved. Be very careful when

By Order of the Secretaries of the Army, the Navy, and the Air Force:

E. C. MEYER General, United States Army Chief of Staff

Official:

J. C. PENNINGTON Major General, United States Army The Adjutant General

> LEW ALLEN, JR., General USAF Chief of Staff

Official:

BRYCE POE II General, USAF, Commander, Air Force Logistics Command

Distribution:

To be distributed in accordance with DA Form 12-51. Organizational maintenance requirements for ANiGRC-19.

TM 11-5820-295-20 C5

CHANGE

No. 5

HEADQUARTERS DEPARTMENT OF THE ARMY WASHINGTON, D.C., 9 April 1975

Organizational Maintenance RADIO SET AN/GRC-19

TM 11-5820-295-20, 3 June 1960, is changed as follows: *Inside front cover.* Radiation warning is added after existing notices.

WARNING RADIATION HAZARD



STD RW-2

Ammeter	Ra226	0.59uCi	6625-00-569-0243
Ammeter	Ra226	1.0uCi	662500-538-9700
Meter	Ra226	0.69uCi	6625-00-669-0769
	ElectronTube	OA2WA	5960-00-503-4880
EEVC	U 238	0.1uCi	
CBSHytron	Ni63	0.5uCi	
Raytheon	Co60	0.2uCi	
Meter EEVC CBSHytron	Ra226 ElectronTube U 238 Ni63	0.69uCi OA2WA 0.1uCi 0.5uCi	6625-00-669-0769

Radiation Hazard Information: The following radiation hazard information must be read and understood by all personnel before operating or repairing Radio Set AN/GRC-19. Hazardous radioactive materials are present in the above listed components of the T-195/GRC- 19, AN/GRC- 19A, AN/GRG 19B, and R-392/URR.

The components are potentially hazardous when broken. See qualified medical personnel and the local Radiological Protection Officer (RPO) immediately, if you are exposed to or cut by broken components. First aid instructions are contained in TB 43-0116,TB 43-0122 and AR 755-15.

NEVER place radioactive components in you r pocket.

Use extreme care NOT to break radioactive components while handling them.

NEVER remove radioactive components from cartons until you are ready to use them.

If any of these components are broken, notify the local RPO immediately. The RPO will survey the immediate area for radiological contamination and will supervise to removal of broken components. The above listed radioactive components will not be repaired or disassembled.

Disposal of broken, unserviceable, or unwanted radioactive components will be accomplished in accordance with the instructions in AR 755-15.

By Order of the Secretary of the Army:

FRED C. WEYAND General, United States Army Chief of Staff

Official:

VERNE L. BOWERS Major General, United States Army The Adjutant General

Distribution:

To be distributed in accordance with DA Form 12-51 (qty rqr block No. 90), Organizational maintenance requirements for AN/GRC-19.

TECHNICAL MANUAL Organizational Maintenance RADIO SET AN/GRC-19

TM 11-820-296-20 1

CHANGES No. 4

HEADQUARTERS, DEPARTMENT OF THE ARMY WASHINGTON, D.C., *27 August 1963*

TM 11-6820-295-20/TO 31R2-2GRC19-32, 3 June 1960, is changed as follows:

Page 27, appendix I, (as changed by C 2, 15 January 1962 and C 3, 14 May 1963). Delete the following:

TM 11-5820-295-10P	Operation Maintenance Repair Parts and Special Tools List; Radio Set AN/GRC-19.
TM 11-5820-295-20P	Organization, Maintenance Repair Parts and Special Tools List and Maintenance Allocation
	Chart for Radio Set AN/GRC-19.
TM 11-5820-334-10P	Operator's Maintenance Repair Parts and Special Tools Lint: Receiver, Radio R-392/URR.
TM 11-5820-334-20P	Organizational Maintenance Repair Parts and Special Tools List and Maintenance Allocation
	Chart: Receiver, Radio R-392/URR.
TM 11-I965-231-12P	Handset, Electrical H-113/U.

Designate the first sentence as paragraph 1. Add paragraph 2.

2. Additional instructions concerning maintenance of this equipment are contained in:

TM 11-5820-295-20	Organizational Maintenance Manual: Radio Set AN/GRC-19.
TM 11-5820-334-20	Organizational Maintenance Manual: Radio Receiver R-392/URR.
TM 11-5820-335-20	Organizational Maintenance Manual: Radio Transmitters T-195/ GRC-19, T-195A/GRC-19, and T-195B/GRC-19.
TM 11-5820-479-12P	Operator and Organizational Maintenance Repair Parts and Special Tools List and Maintenance Allocation Chart: Mast Base MP-65, MP-65A, and MP-65B.
TM 11-5965-231-15P	Operator, Organizational, Field and Depot Maintenance Repair Parts and Special Tool Lists and Maintenance Allocation Chart: Headset, Electrical H-113/U.
TM 11-5965-263-12P	Operator and Organizational Maintenance Repair Parts and Special Tools List and Maintenance Allocation Chart: Microphones M-29/U, M-29A/U, and M-29B/U.
DA Pam 310-4	Index of Technical Manuals, Technical Bulletins, Supply Bulletins, Lubrication Orders, and Modification Work Orders.
Ammandis II (an addad by	C. O. 45 January (1962) Delate ennergius II and expetitutes

Appendix II, (as added by C 2, 15 January 1962). Delete appendix II and substitute:

* These changes supersede C2, 15 January 1962.

MAINTENANCE ALLOCATION

Section I. INTRODUCTION

1. General

a. This appendix assigns maintenance functions to be performed on components, assemblies, and subassemblies, and by the lowest appropriate maintenance echelon.

b. Columns in the maintenance allocation chart are as follows:

- (1) Part or component. This column shows only the nomenclature or standard item name. Additional descriptive data are included only where clarification is necessary to identify the component. Components, assemblies, and subassemblies are listed in top-down order. That is, the assemblies which are part of a component are listed immediately that component. and below the subassemblies which are part of an assembly are listed immediately below that Each generation breakdown assembly. (components, assemblies, or subassemblies) is listed in disassembly order or alphabetical order.
- (2) *Maintenance function.* This column indicates the various maintenance functions allocated to the echelons.
 - (a) Service. To clean, to preserve, and to replenish lubricants.
 - (b) Adjust. To regulate periodically to prevent malfunction.
 - (c) Inspect. To verify serviceability and to detect incipient electrical or mechanical failure by scrutiny.
 - (d) Test. To verify serviceability and to detect incipient electrical or mechanical failure by use of special equipment such as gages, meters, etc.
 - (e) Replace. To substitute serviceable components, assemblies, or subassemblies, for unserviceable components, assemblies, or subassemblies.
 - (f) Repair. To restore an item to serviceable condition through correction of a specific failure or unserviceable condition. This

function Includes but is not limited to welding, grinding, riveting, straightening, and replacement of parts other than the trial and error replacement of running spare type items such as fuses, lamps, or electron tubes.

- (g) Align. To adjust two or more components of an electrical system so that their functions are properly synchronized.
- (h)Calibrate. To determine, check, or rectify the graduation of an instrument, weapon, or weapons system, or components of a weapons system(i) Overhaul. To restore an item to completely serviceable prescribed condition as by serviceability standards developed and published by heads of technical services.
- (*i*) Rebuild. To restore an item to a standard as near as possible to original new condition or in appearance, performance, and life expectancy. This is accomplished through the maintenance technique of complete disassembly of the item, inspection of all parts or components, repair or replacement of worn! or unserviceable elements using original manufacturing tolerances and/or specifications and subsequent reassembly of the item.
- (3) 1st, 2d, ad, 4th, 5th echelons. The symbol X indicates the echelon responsible for performing that particular maintenance operation, but does not necessarily indicate that repair parts will be stocked at that level. Echelons higher than the echelon marked by X are authorized to perform the indicated operation.
- (4) *Tools required.* This column indicates codes assigned to each individual tool

equipment, test equipment, and maintenance equipment referenced. The grouping of codes in this column of the maintenance allocation chart indicates the tool, test, and maintenance equipment required to perform the maintenance function.

(5) *Remarks.* Entries in this column will be utilized when necessary to clarify any of the data cited in the preceding column.

c. Columns in the allocation of tools for maintenance functions are as follows:

(1) Tools required for. maintenance functions. This column lists tools, test, and maintenance equipment required to perform the maintenance functions.

- (2) *1st, 2d, 3d, 4th, 5th echelon.* The dagger (t) indicates the echelons normally allocated the facility.
- (3) *Tool code.* This column lists the tool code assigned.

2. Maintenance by Using Organizations

When this equipment is used by signal services organizations organic to theater headquarters or communication zones to provide theater communications, those maintenance functions allocated up to and including fourth echelon are authorized to the organization operating this equipment.

Section II. MAINTENANCE ALLOCATION CHART

	Maintenance	1 st	2 nd	3 rd	4 th	5 th	Tools	
Part or component	function	ech.	ech.	ech.	ech.	ech.	required	Remarks
RADIO SET AN/ORC-19	service		X				22	No facilities required at 2nd echelon
	inspect			Х			20,21	
	test		X				22,10,19	
				Х			20,21,11 6, 15, 16,12	
					x		20,21,3,4,12,11,7,13,	Shop facilities
	replace		X				25	
	repair			х			20,21,11,6,15,16,12	
	align			x	x		20,21,11,6,15,16	For 4th echelon: Refer to
	align			^	^		20,11,0,15,10	TM 11-5820-334-20; TM 11-5820-335-20
	calibrate			Х				TM 11-5820-334-20; TM 11-5820-335-20
				~	v	v		
	overhaul				X	Х		All special tools plus .hop facilities
HEAD SET, ELECTRICAL N-113/U	test			Х			12	Continuity. Refer to TM 11-5965-231-15R
	replace		X					
	repair			Х			22	
INSULATOR IN-86	replace		X					
JACK TELEPHONE	replace			Х				
KEY TELEGRAPH KY-116/U	replace		X					
	align			Х				
MAST BASE MP-65	repair				X		22	Connector cap only
	ropan				X		20	Refer to TM 11-5820-479-12P
MAST SECTION	replace		x				20	
MICROPHONE M-29/U	test			х			12	Refer to TM 11-5965-263-12P
MICROPHONE M-29/0	lesi			^			12	
			X					Continuity
	repair		X					2ND replace cover
				Х			20	
RECEIVER R-392/URR	service		X				22	Refer to TM 11-5820-334-20
	inspect			Х			20	
	test		X				10,19,22	
				Х			1,4,6,12,11,14,15,16	
					X		1,3,4,7 ,2,11,16,25,.	
							26,23	
						х	1,3,4,7 12,11 16,18,	
						~	25,26,23,8	
	replace		x				20,20,20,0	
	repair			Х			20,11,6,16,15,19	
							20,4,11,6,15,25	
	align			X				
	calibrate			Х			25,20	
	overhaul				X		2C,21	Plus shop facilities

AN/GRC-19 4

Part or component	Maintenance function	1 st ech.	2 nd ech.	3 rd ech.	4 th ech.	5 th ech.	Tools required	Remarks
AN/GRC-19 (continued)								
TRANSMI'TER RADÍO T-195/ORC-19	service		X				22	
				Х			20	Refer to TM 11-5820-335-20
	inspect			Х			20	
	test		X				22,1C,19	
				Х			20,19,4,11,12,5	Voltage, resistance sensitivity,
								power output, audio output
					X		2,3,4,13,17,25,26,19	Sensitivity, selectivity power output
								voltage
						X		Distortion, resistance, audio output
	replace		X					
	repair			Х			9,24	
	align			Х			20,11,6,15	
					X		20,4,11,7,25	
	overhaul				X		20,21	Plus shop facilities
ROPE RP-5	replace		X					
ANTENNA SHEATH CLAMP	replace			Х				
COVER, ANTENNA	replace			Х				
AN/GRC-19								

Section III.	ALLOCATION	OF 1	rools	FOR	MAIN	TENANC	E FUNCTIONS

Section III. ALLOG			UOLU			_	
Tools Required For Maintenance Functions	1 st ech.	2 nd ech.	3 rd ech.	4 th ech.	5 th ech.	Tool Code	Remarks
(1)	(2)	(3)	(4)	(5)	(6)	(7)	(8)
AN/GRC-19 (continued)							
ACCESSORY KIT KT-288/URM			+	+	+	1	
AMMETER R.F. FSN 6625-668-9189				+	+	2	
ANALYZER SPECTRUM TS-723/U				+	+	3	Model D only
AUDIO OSCILLATOR TS-382/U			+	+	+	4	
DUMMY LOAD, ELECTRICAL DA-94/GRC-19			+			5	
FREQUENCY METER AN/ RM-32			+			6	
FREQUENCY METER AN/URM-79				+	+	7	
MAINTENANCE KIT, ELECT EQ MK-420/URR					+	8	
MAINTENANCE KIT, ELECT EQ MK-421/GRC-19					+	9	
MULTIMETER AN/URM-105		+				10	
M'JLTIMETER, METER ME-26,/U			+	+	+	11	
MULTIMETER TS-352/U			+	+	+	12	
OSCILLOSCOPE AN/USM-50				+	+	13	
OUTPUT METER TS-585/U			+	+	+	14	
POWER SUPPLY PP-1243/U			+			15	
R.F. SIGNAL GENERATOR AN/URTh-25			+	+	+	16	
R.F. WATTMETER TS-118AA/AP				+	+	17	
TEST SET ELECTRON TUBE TV-2/U					+	18	
TEST SET ELECTRON TUBE T/-7/U		+	+	+		19	
TOOL KIT TK-87/U			+	+	+	20	
TOOL KIT TK-88/U			+	+	+	21	
TOOL KIT TK-115/U		+				22	
TOOL KIT, RADIO RECEIVER TK-97/URR				+	+	23	
TOOL KIT, RADIO TRANSMITTER TK-98/GRC-19			+	+	+	24	
1							

Tools Required For Maintenance Functions (1)	1 st ech. (2)	2 nd ech. (3)	3 rd ech. (4)	4 th ech. (5)	5 th ech. (6)	Tool Code (7)	Remarks (8)
AN/GRC-19 (continued' VOLTMETER METER ME-30/U WATCH, STOP TYPE PSN 6645-719-8750			t	t t	t t	25 26	

J. C. LAMBERT,

Official:

EARLE G. WHEELER, General, United State Army, Chief of Staff.

Major General, United States Army, The Adjutant General Distribution: Active Army: DASA (6) USASA (2) CNGB (1) CofEngrs (1) **TSG** (1) CSigO (7) CofT (1) OCofSptS (1) USA CD Agcy (1) USCONARC (6) USAMC (5) USAECOM (5) USAMICOM (4) ARADCOM (2) ARADCOM Rgn (2) OS Maj Comd (3) OS Base Comd (2) LOGCOMD (2) MDW (1) Armies (2) Corps (2) Div (2) 1st GM Bde (5) Intl (2) except Ft Monmouth (65) USATC AD (2) USATC Armor (2) USATC Jnf (2) USATC Engr (2) USASTC (5) USASCC (4) Svc Colleges (2) Br Svc Sch (2) USMA (6) GENDEP (OS) (2) Sig Sec, GENDEP (5) Sig Dep (OS) (12) Army Dep (2) except Ft Worth (8) Lexington (12) Sacramento (28) Tobyhanna (12)

JSA Tml Comd (1)

Army Tml (1)

POE (1) USAOSA(1)

AMS (1)

WRAMC (1) 5-54 (2) 5-77 (2) MGH (5) 5-78 (2) AFIP(1) USAPRDC (5) 5-112 (2) USATTC (5) 5-115 (2) SIPRE (5) 5-116 (2) Mil Msn (Ecuador) (5) 5-117 (2) Army Pic Cen (2) 5-118 (2) USA Elct RD Actv 5-129 (2) (White Sands) (13) 5-145 (2) USA Elct RD Actv 5-146 (2) (Ft Huachuca) (7) 5-147 (2) USA Mbl Spt Cen (1) 5-148 (2) USA Elct Mat Agcy (12) 5-155 (2) Chicago Proc Dist (1) 5-156 (2) USARCARIB Sig Agcy (1) 5-157 (2) Sig Fld Maint Shops (3) 5-167 (2) USA Corps (3) 5-225 (2) Units org under fol TOE: 5-226 (2) 1-7 (2) 5-237 (2) 1-17 (2) 5-278 (2) 1-25 (2) 5-376 (2) 1-26 (2) 6-37 (2) 1-37 (2) 6-100 (2) 1-57 (2) 6-101 (2) 1-67 (2) 6-126 (2) 1-107 (2) 6-126 (2) 1-127 (2) 6-135 (2) 1-137 (2) 6-136 (2) 5-5 (2) 6-200 (2) 6-201 (2) 5-6 (2) 5-7 (2) 6-226 (2) 5-8 (2) 6-226 (2) 5-15 (2) 6-300 (2) 5-16 (2) 6-301 (2) 5-17 (2) 6-315 (2) 5-25 (2) 6-318 (2) 5-26 (2) 6-317 (2) 5-27 (2) 6-319 (2) 5-35 (2) 6-325 (2) 5-36 (2) 6-326 (2) 6-327 (2) 5-37 (2) 5-45 (2) 6-330 (2) 5-46 (2) 6-401 (2) 5-47 (2) 6-501 (2) 5-49 (2) 6-525 (2) 5-52 (2) 6-545 (2)

9-47 (2)17-51 (2)44-537 (2)9-76 (2)17-52 (2)44-544 (2)9-87 (2)17-55 (2)44-546-(2)9-217 (2)17-56 (2)44-548 (2)9-227 (2)17-65 (2)44-548 (2)9-377 (2)17-66 (2)55-11 (2)9-500 (AA-AC) (2)17-86 (2)55-37 (2)9-510 (2)17-86 (2)55-38 (2)11-5 (2)17-100 (2)55-157 (2)11-6 (2)17-105 (2)55-468 (2)11-6 (2)17-106 (2)55-468 (2)11-16 (2)17-408 (2)55-500 (AA-AE) (2)11-37 (2)29-1 (2)57-5 (2)11-38 (2)29-7 (2)57-42 (2)11-55 (2)29-56 (2)11-57 (2)	9-76 (2) 9-87 (2) 9-217 (2) 9-227 (2) 9-377 (2) 9-500 (AA-AC) (2) 9-510 (2) 10-201 (2) 11-5 (2) 11-6 (2) 11-7 (2) 11-16 (2) 11-16 (2) 11-37 (2) 11-38 (2) 11-39 (2) 11-55 (2)	17-52 (2) 17-55 (2) 17-56 (2) 17-57 (2) 17-65 (2) 17-66 (2) 17-85 (2) 17-86 (2) 17-100 (2) 17-105 (2) 17-107 (2) 17-408 (2) 29-1 (2) 29-7 (2) 29-56 (2)	44-544 (2) 44-546-(2) 44-547 (2) 44-548 (2) 55-11 (2) 55-12 (2) 55-37 (2) 55-38 (2) 55-38 (2) 55-457 (2) 55-468 (2) 55-469 (2) 55-500 (AA-AE) (2) 57-5 (2) 57-42 (2)
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NG: State AG (3); units-same as Active Army except allowance is one copy to each unit. *USAR:* None.

For explanation of abbreviations used, see AR 320-50.

Organizational Maintenance

RADIO SET AN/, GRC-19

TM 11-5820-295-20 TO 31R2-2GRC19-32 CHANGES No. 3 DEPARTMENTS OF THE ARMY AND THE AIR FORCE WASHINGTON 25, D.C., 14 May 1963

TM 11-5820-295-20/T0 31R2-2GRC19-32, 3 June 1960, is changed as follows:

Page 2. Chapter 1. Make the following changes; Change the heading to: INTRODUCTION Delete section I and substitute new Section I. GENERAL.

I. Scope

This manual covers the installation and organizational maintenance instructions for Radio Set AN/GRC-19. Operating instructions and operational maintenance are contained in TM 11-5820-295-10.

2. Index of Publications

Refer to the latest issue of DA Pam 310-4, to determine whether there are any new editions, changes, or additional publications pertaining to this equipment. DA Pam 310-4 is an index of current technical manuals, technical bulletins, supply bulletins, lubrication orders, and modification work orders that are available through publications supply channels. The index lists the individual parts (-10, -20, -35P etc.) and the latest changes to and revisions to each equipment publication.

3. Forms and Records

a. Reports of Maintenance and Unsatisfactory Equipment. Use equipment forms and records in accordance with instructions in TM 38750.

b. Report of Damaged or Improper Shipment. Fill out and forward DD Form 6 (Report of Damaged or Improper Shipment) as prescribed in AR 700-58 (Army), NAVSANDA Publication 378 (Navy), and AFR 71-4 (Air Force).

c. Comments on Manual. Forward all comments on this publication direct to: Commanding Officer, U.S. Army Electronics Materiel Support Agency, ATTN: SELMS-MP, Fort Monmouth N.J. (DA Form 1598 (Record of Comments on Publications), DA Form 2496 (Disposition Form), or letter may be used.)

Page .5, paragraph 4. Delete subparagraph *k*. Page 22. Add chapters 1.1 and 1.2 after chapter 1.

CHAPTER 1.1

INSTALLATION

8.1. Unpacking

a. Packaging Data. When packed for shipment, the T-195 (*)/GRC-19, R-392/URR, Bag CW-206/GR, and miscellaneous items are placed in cartons and packed in wooden boxes.

Mounting MT-851/GRC-19 is packed in a wooden box without being placed in a carton. A typical shipping box and its contents are shown in figure 10.1.

TAGO 9105 A-May 1

	Height	Width	Depth	Volume	Unit weight	
Box NO.	(in.)	(in.)	(in.)	(cu ft)	(lb)	Content of box
1	14 3/8	30 3/4	18 1/8	4.6	166	Transmitter, Radio T-195(*)/GRC-19.
2	14 1/8	20 1/8	18 3/4	3.0	81	Receiver, Radio R-392/URR.
3	8 1/2	43 1/2	11	2.4	37	Bag CW-206/GR and miscellaneous items
4	17	37 1/2	5 1/4	1.9	70	Mounting MT-851/GRC-19.



Figure 10.1. Typical packaging.

b. Removing Contents. Perform all of the procedures outlined below when unpacking the T-195 (*) /GRC-19, R-392/URR, and Bag CW206/GR. When unpacking Mounting MT-851/GRC-19, omit procedures (3) and (4) below.

- (1) Cut and fold back the metal straps.
- (2) Remove the nails from the top and one side of the box with a nailpuller. Remove the top and one side.

Caution

Do not attempt to pry the box open, or the equipment may be damaged.

- (3) Remove the carton.
- (4) Open the carton.
- (5) Remove the contents.

8.2. Checking Unpacked Equipment

a. Inspect the equipment for damage incurred during shipment. If the equipment is damaged, refer to paragraph 3.

b. See that the equipment is complete as listed on the packing slip. If the packing slip is not available, check the equipment received against the basic issue items list (app. II, TM 11-5820-295-10).

8.3. Internal Connections

a. The T-195(*)/GRC-19 must be properly connected for voice and cw operation. When receiving a new or reconditioned T-195(*)/GRC-19, make the following check to insure proper connection.

- (1) Set Multimeter A N,,URM-105 on OHMS.
- (2) Place the multimeter test leads on the center conductors of the FSK IN and MO OUT connectors, located on the front panel.
- (3) An indication of 0 ohm on the ohmmeter indicates proper connection for voice and cw operation.

b. If the ohmmeter indicates infinite resistance proceed as follows:

- (1) Loosen the 16 Allen-head screws that hold the front panel to the cabinet, and slide the transmitter out of its case.
- (2) Remove plug P601 from jack J101 (fig. 4). Remove plug P801 from jack J620.
- (3) Insert plug P801 into jack J101. Insert plug P101 into jack J620.
- (4) Push the transmitter back into its case, and tighten the 16 front panel Allen-head screws.

CHAPTER 1.2

MAINTENANCE INSTRUCTIONS

8.4. Scope of Organizational Maintenance

Organizational maintenance of Radio Set AN/GRC-19 consists of the following:

a. Preventive maintenance checks and services (par. 8.7).

- b. Visual inspection (par. 4).
- c. Equipment performance checklist (par. 5).
- d. Tube testing and replacement (par. 6).

e. Checking transistorized audio module (in some receivers) by substitution.

f. Removal and replacement of dial lamps (par. 7).

g. Removal and replacement of fuses (par. 8).

8.5. Preventive Maintenance

a. Preventive maintenance is the systematic care, inspection, and servicing of the equipment to maintain it in serviceable condition, prevent breakdowns, and

insure maximum operational capability. Preventive maintenance is the responsibility of all echelons concerned with the equipment, and includes the inspection, testing, and repair or replacement of parts, subassemblies, or units that checks and services indicate would probably fail before the next scheduled periodic service. Preventive maintenance checks and services of the radio set at the second echelon level are made at quarterly intervals unless otherwise directed by the commanding officer.

b. Maintenance forms and records to be used on this equipment are specified in TM 38-750.

c. Clean rust and corrosion from metal surfaces by lightly sanding them with fine sandpaper. Brush two thin coats of the proper paint on bare metal to protect it from further corrosion. Refer to the applicable cleaning and refinishing practices specified in TM 9-213.

8.6. Quarterly Maintenance

Quarterly maintenance of Radio Set AN/ GRC-19 will be scheduled in accordance with the requirements of TM 38-750. If the equipment is part of a vehicular installation, the quarterly maintenance should be scheduled concurrently with the periodic service schedule of the carrying vehicle to reduce out-of-service time to a minimum. All deficiencies or shortcomings will be recorded and those not corrected during the checks and service will be immediately reported to higher echelon by use of forms and procedures specified in TM 38 750. Equipment that has a deficiency that cannot be corrected by second echelon should be deadlined in accordance with TM 38-750. Perform all the preventive maintenance checks and services listed in the quarterly preventive maintenance checks and services chart (par. 8.7) in the sequence listed. To assist second echelon personnel in maintaining combat serviceability, the charts indicate what to check, how to check, and what the normal conditions are; the References column lists the illustrations, paragraphs, or manuals that contain detailed repair or replacement procedures. Records and reports of these checks and services must be made in accordance with TM 38-150.

8.7. Quarterly Preventive Maintenance Checks and Services Chart

Sequence No.	ltem	Procedures	References
1	Components:		
	a. Inventory	a. Inventory equipment; requisition miss- ing and defective parts.	a. App. 11; TM 11-5820-295-10; TM 11-5820-295-20P
	b. Publications	 Requisition all operator and organiza- tional maintenance manuals and all parts manuals covering Radio Set AN/GRC-19 and its components, that are not on hand or in usable condition (including all current Changes publications). 	b. DA Pam 3104.
2	Modification work order	Check to see whether any MWO's are re- quired for Radio Set AN/CRC-19 or its components. Check to see if applicable MWO's have been applied and MWO number is stamped as required. Perform modification or request modification as applicable.	See applicable MWO; see DA Pam 310-4 for MWO's list- ing; TM 38-750.
3	Exterior surfaces	Clean rust and corrosion from metal sur- faces. Paint any bare metal spots.	Par. 8.5.
4	Accessible pluckout items	Check seating of tubes, lamps, fuses, crystals, connectors, and choppers. Firmly seat if necessary.	Figs. 4, 5, 7, and 8.
5	Interior cleaning	Remove dirt and dust from the interior of the radio set with a clean lint-free cloth or soft brush. Use dry compressed air (if available) to remove dust and dirt from inaccessible places.	None.
6	Cables, cords, and wires	Repair insulation cuts and abrasions with electrical insulation tape.	None.
7	Mounting MT-851/GRC-19	Check to see that the equipment mounting and clamps are not so bent, broken, or out of shape as to endanger equipment or personnel.	Fig. 2, TM 11-5820-29.510.
8	Equipment performance	Check the operation of the AN/GRC-19	Par. 5.

Page 27, appendix I. Add the following:TM 9-213TM 38750The Army Equipment Record
System and Procedures.

Painting Instructions for Field Use.

AGO 9105A 4

EARLE G. WHEELER, General, United States Army, Chief of Staff.

Official:

J. C. LAMBERT, *Major General, United States Army, The Adjutant General.*

Official:

R. J. PUGH, Colonel, United States Air Force, Director of Administrative Services. Distribution: Active Army: DASA (6) Army Tml (1) USASA (2) POE (1) CNGB (1) USAOSA (1) CofEngrs (1) AMS (1) TSG (1) WRAMC(1) CSigO (5) AFIP (1) Army Pic Cen (2) CofT (1) USA CD Agcy (1) USA Mbl Spt Cen (1) USCONARC (5) USA Elct Mat Agcy (25) USAMC (5) Chicago Proc Dist (1) USARCARIB Sig Agcy (1) ARADCOM (2) Sig Fid Maint Shop (3) ARADCOM Rgn (2) OS Maj Comd (3) JBUSMC (2) OS Base Comd (2) 1st GM Bde (5) LOGCOMD (2) SIPRE (5) USAECOM (5) USA Polar R&D Cen (5) Madigan Genie Hosp (5) USAMIICOM (3) USASCC (4) USMA (5) MDW (1) Mil Msn, Ecuador (5) USA Trans Tng Comd (5) Armies (2) Corps (2) Arlington Hall Sta (5) USA Corps (3) Units org under fol TOE: (2 each) USATC AD (2) 1-7 USATC Engr (2) 1.7 USATC Inf (2) 1-25 USATC Armor (2) 1-26 Instls (2) except 1-37 Ft Monmouth (63) 1-57 Svc College (2) 1-67 Br Svc Sch (2) 1-107 GENDEP (OS) (2) 1-127 Sig Dep (OS) (12) 1-137 Sig Sec, GENDEP (5) 5-5 Army Dep (2) except 5-6 Ft Worth (8) 5-7 Lexington (12) 58 Sacramento (28) 5-15 Tobyhanna (12) 516 USA Elct RD Actv, White Sands (13) 5-17 USA Elct RD Actv, Ft Huachuca (2) 5-25 USA Trans Tml Comd (1) 5-26 AGO 9105A 5

CURTIS E. LEMAY, Chief of Staff, United States Air Force.

5-27	7-12
5-35	7-15
	7-16
5-36	
5-37	7-25
5-45	7-26
5-46	7-45
5-47	7-46
5-49	7-100
5-52	8-15
5-54	8-16
5-77	8-35
5-78	
	8-36
5-112	8-61
5-115	8-75
5-116	8-76
5-117	8-77
5-118	8-78
5-129	9
5-145	9-9
5-146	9-12
5-147	9-47
5-148	9-76
5-155	9-87
5-156	9-217
5-157	9-227
5-167	9-377
5-225	9-500 AA-AC
5-226	10-201
5-237	11-5
5-278	11-6
5-376	11-7
6-37	11-15
6-100	11-16
6-101	11-37
6-125	11-38
6-126	11-39
6-135	11-55
6-136	11-57
6-200	11-95
6-201	11-96
6225	11-97
6-226	11-98
6-300	11-117
6-301	11-155
6-302	11-157
6-315	11-165
6-316	11-167
6-317	11-237
6-319	11-500 AA-AC, RM-RU
6-325	
	11-555
6-326	11-557
6-327	11-587
6-330	11-592
6-401	11-597
6-501	17
6-525	17-22
6-545	17-25
6-565	17-26
6-575	17-35
6-576	17-36
6-577	17-42
7	17-45
7-11	17-46

17-51	44-86
17-52	44-87
17-55	44-235
17-56	44236
17-57	44.435
17-65	44-436
17-66	44-437
17-E5	44-445
17-86	44-446
17-100	44.447
17-105	44-448
17-106	44-535
17-107	44-536
17-408	44-537
29-1	44-544
29-7	44-545
29-21	44-546
29-56	44-547
32-56	44-548
32-57	55-11
32-67	55-12
37	55-37
37-42	55-38
37-100	55-157
39-51	55-457
39-52	55-468
39-65	55-469
44-2	55-500 AA-AE
44-12	57
44-15	57-5
44-16	57-42
44-85	57-100

NG: State AG (3); units-same as active Army except allowance is one copy to each unit. *USAR:* None.

For explanation of abbreviations used, see AR 320-50.

AGO 9105A 7

DEPARTMENT OF THE ARMY TECHNICAL MANUAL DEPARTMENT OF THE AIR FORCE TECHNICAL ORDER

TM 11-5820-295-20 TO 31R2-2GRC19-32 C1

Organizational Maintenance RADIO SET AN/GRC-19

TM 11-5820-29520 TO 31R2-2GRC19-32 CHANGES No. 1 DEPARTMENTS OF THE ARMY AND THE AIR FORCE WASHINGTON 25, D. C., *26 May 1961*

TM 11-5820-295-20/TO 31R2-2GRC19-32, 3 June 1960, is changed as follows:

Front cover. Change TM number to read: TM 11-5820-295-20.

Page 2, paragraph 1, subparagraph b(4), line 2. Add to end of sentence: and transistorized audio module in some receivers.

Subparagraph *c*. Delete subparagraph *c* and substitute:

c. For differences between models of components comprising this radio set, refer to TM 11-806.

Page 5, paragraph *1j.* Add to end of sentence: or transistorized audio module in some receivers.

Page 9, paragraph 5*a,* caution notice. Change the word *Caution:* to: *Cautions:* Number the existing caution 1 and add the following:



TM5820-295-20-CI-I

Figure 7. (Superseded) Receiver tube, plug, and test point locations, top view.

TAGO 6377-A-June 1



Figure 8. (Superseded) Receiver tube, plug, and test point locations, bottom view.

2. A transistorized audio module is used in place of V608 in some receivers. Do no abort circuit module terminals to ground in a receiver having an audio module. Transistors are very sensitive to improper voltages; abort circuits may damage the audio module. Remove the audio module from the receiver before measuring resistances in the receiver; the use of an ohmmeter may damage the audio module.

Page 10, paragraph 5*b,* heading. Make the following changes: Delete "Procedure (cont)" and substitute:

(1) Checklist for Radio Set AN/GRC-19. Change the "Action" column heading to: Action or condition.

Pages 11 through 17, paragraph 5*b*(1), delete steps 15 through 68 and substitute:

TAGO 6V77-A 2

Step	Unit	Action or condition	Normal indication	Corrective measures
15	Receiver	Set the function switch to NORMAL	Dial lamps. light	Check dial lamps. Check DIAL DINI switch. Check Fuse F102. Check for proper seating of P206 in J106 (fig. 7). Check Fuse FI01.
		Turn the AF GAIN fully clockwise If a signal or rushing noise is heard, omit	CARRIER LEVEL meter gives a maximum indication momentarily. A signal or rushing noise is heard in the	Check for proper seating of P113 in J613 (fig. 8). Check the headset.
		steps 16 through 23 and continue with step 24. If the CARRIER LEVEL meter indicates normal when MEGACYCLES and KILOCYCLES controls are turned to receive a signal, but no signal is heard in the headset the trouble is isolated to steps 16 through 19. If meter reading is normal and audio signal is normal when MEGACYCLES and KILOCYCLES controls are adjusted to receive a signal, omit steps 16 through 30 and continue with step 31.	headset, and the CARRIER LEVEL meter shows the strength of the received signal or noise. <i>Note.</i> Tune the receiver to receive a strong signal. The CARRIER LEVEL meter will not indicate on weak signal.	Check the RF cable connections and the antenna connections.
16	Receiver	Touch ohmmeter leads (Rx1 range) between test jack J615 (fig. 8) and chassis. Repeat if necessary.	A clicking sound is heard in the headset -	Check V603, V606, V607, and V608 or the transistorized audio module (fig. 8) by substitution.
17	Receiver	 Remove P810arom J510 (fig. 8) and touch the ohmmeter leads between the center conductor of J510 and chassis; momen- tarily reverse the meter leads and again touch the center conductor of J510. Re- peat if necessary. Reconnect P810 and J510 after this step has been completed. 	A clicking sound is heard in the headset If a clicking sound is heard in the headset omit steps 18 through 23 and continue with step 24.	Check V501 through V'506 (fig. 8) by sub- stitution.
18	Receiver	Remove and replace V506 (fig. 8) rapidly. Repeat if necessary.	A clicking sound is heard in the headset	Check tube V506 (fig. 8) by substitution.
19	Receiver	Remove and replace V505 (fig. 8) rapidly. Repeat if necessary,	A clicking sound is heard in the headset	Check tube V505 (fig. 8) by substitution.
20	Receiver	Remove and replaceV504 (fig. 8) rapidly. Repeat if necessary.	A clicking sound is heard in the headset	Check tube V504 (fig. 8) by substitution.
21	Receiver	Remove and replace V503 (fig. 8) rapidly. Repeat if necessary.	A clicking sound is heard in the headset	Check tube V503 (fig. 8) by substitution.
22	Receiver	Remove and replace V502 (fig. 8) rapidly. Repeat if necessary.	A clicking sound is heard in the headset	Check tube V502 (fig. 8) by substitution.

Step	Unit	Action or condition	Normal indication	Corrective measures
23	Receiver	Remove and replace V501 (fig. 8) rapidly. Repeat if necessary.	A clicking sound is heard in the headset	Check tube V501 (6g. 8) by substitution.
24	Receiver	Remove P208 from J808 (fig. 8) and touch ohmmeter leads between center conductor of J808 and chassis. Repeat if necessary. Reconnect P208 and J808 after this step has been completed.	A clicking sound is heard in the headset	Check tube V801 by substitution. Check for proper seating of P109 in J809 (fig. 8).
25	Receiver	Touch ohmmeter leads between test point E204 (fig. 7) and chassis.	A clicking sound is heard in the headset	Check tube V204 (fig. 7) by substitution.
26	Receiver	Touch ohmmeter leads between test point E203 and chassis (fig. 7). <i>Note.</i> The receiver must be *et to a frequency below 8 mcs for this test.	A clicking sound is heard in the headset	Check tubes V203 and V402 (figs. 7 and 9) by substitution.
27	Receiver	Touch ohmmeter leads between test points E202 and chassis (fig. 7).	A clicking sound is heard in the headset	Check tube V202 (fig. 7) by substitution.
28	Receiver	Touch ohmmeter leads between test point E201 and chassis (fig. 7).	A clicking sound is heard in the headset	Check tube V201 (fig. 7) by substitution.
29	Receiver	Touch ohmmeter leads between ANT. terminal and chassis.	A clicking sound is heard in the headset terminal and chassis.	Check for proper seating of P206 in J106 (fig. 7).
30	Receiver	Adjust the KILOCYCLES and MEGA- CYCLES controls to receive a strong signal.	A strong, clear signal is heard in the headset and the CARRIER LEVEL meter shows signal strength.	Check tubes V609 and V602 (fig. 8) by sub- stitution.
31	Receiver	Set the BFO switch at ON. Adjust the MEGACYCLES and KILOCYCLES control until a cw signal is heard in the headset.	Sharp, clear cw signals are heard in the headset.	Check tube V604 (fig. 8) by substitution. Check for proper seating of P112 in J612 (fig. 8).
32	Receiver	Turn the BFO PITCH control through its entire range.	The tone of the cw signal changes	Higher echelon repair required.
33	Receiver	Set the AGC switch at CAL Turn the KILOCYCLES control through its entire range.	A beat note is heard in the headset, and the CARRIER LEVEL meter pointer moves at every 100-kc-point on the frequency indicator below 20 mc.	 Check V701, V702, and V703 (fig. 8) by substitution. If calibration checkpoints are heard at 200-kc multiples only, check V701. If calibration is not possible on higher frequencies, check V703. If calibration is unstable and off frequency, check V702.
34	Receiver	Set the function switch at SQ Turn the RF GAIN control to the left (counterclockwise) so that the signal heard in the headset disappears. Rotate the control clockwise until the signal is barely heard. Turn the KILOCYCLES control through its entire range.	Minimum noise is heard as the receiver is tuned between stations (or when listening to AM signals) and the receiver is quiet between transmissions.	Check V602 and V605 (fig. 8) by sub stitution.

Step	Unit	Action or condition	Normal indication	Corrective measures
35	Transmitter	Set the SERVICE SELECTOR switch at CALIB. (Allow the equipment to warm up for 5 minutes.)	Test meter indicates normal battery voltage and the dial lamps light.	If there is no indication, check front-panel fuse 15 AMP., 24 VOLT, power cable connections, and dial lamps. If the fuse keeps burning out, thetrans- mitter is probably defective. Refer to T.M 11-806. If the meter reading is incorrect, check the voltage of the power source. (Adjust to 28.5 volts.)
			Movement of air is felt at the air vents	Check for proper seating of P1101 in J610 and PI101 in J612 (fig. 4).
			LV dynamotor or LV transistor-type power supply starts after 40 seconds +10 seconds.	Make sure that the interlock switch is closed by tightening the 16 Allen-head screws.
				Check for proper seating of P401 in J606 (fig. 5). Check dynamotor or LV transistor-type power supply fuse F602 (10 amp).
36	Transmitter	Set the TEST METER switch at PA CGRID.	Test meter indicates within shaded area marked PA GRID.	Check for proper seating of P801 in J101 (fig. 4), P101 in J607, P802 in J617, and P201 in J608 (figs. 4 and 5). If the test meter reading is low, check by sub- stitution: V801, V802, VI01, V102, V103, V 104, V601 and V201 (figs. 4 and 5).
37	Transmitter	Set the PRESET CHANNELS switch at M Unlock the locking bar on the BAND SELECTOR switch. Unlock the locking bar on the TUNING CONTROL.		
		Turn the BAND SELECTOR switch to each of the 10 bands in turn, and, while on each band, turn the TUNING CON- TROL to the low and high ends of each band.	Test meter indicates within the shaded area marked PA GRID.	Check VI01, V102, and V103(fig. 4) by substitution.
38	Transmitter	Set the SERVICE SELECTOR switch at CW.	The HV dynamotor or transistor-type power supply starts within 10 seconds.	Check high voltage fuse F603.
39 40	Transmitter Transmitter	Set the TEST M.ETER switch at PA CATH. Hold the TEST KEY at ON	Test meter indicates zero TUNING INDICATOR lights, goes out, lights again, and remains lighted after a slight delay of not more than 30 seconds. <i>Note.</i> If the transmitter has been manually tuned from one frequency to another in the same band, or manually tuned to the same frequency in another band, the TUNING INDICATOR may not light or may light and remain lighted. In this case switch	Check tube V202 by substitution (fig. 6). Check the TUNING INDICATOR lamp. Check the antenna and ground connections. Check for proper seating of: P101 in J607, P302 in J609 (fig. 4), P901 in J611, P201 in J608, P205 in J61A, and P206 in J618-B (fig. 5). Check by substitution: V201, V202, V203,
			the BAND SELECTOR switch to an adjacent band and back again. and wait for the tuning cycle to be completed.	V204, V901, V902, V903, and V904 (figs. 5 and 6).

			Action or	Normal	Corrective
	Step	Unit	condition	indication	measures
	41	Transmitter	Turn the BAND SELECTOR switch to each one of the 10 bands in turn, and, while on each band, turn the TUNING CONTROL to the low and high end of each band. Hold the transmitter TEST KEY at the ON positon after each fre- quency setting. (Wait until each tuning cycle is finished for each frequency setting	After the tuning cycle is finished the test meter indicates within the shaded area marked PA CATHODE. The TUNING INDICATOR will stay lighted and the 400-cycle sidetone is heard in the headset. <i>Note.</i> Refer to the note in step 40.	If Antenna Group AN/GRA-12 is being used, change the length of the antenna slightly. Same as for step 40.
	42	Transmitter	before proceeding to the next one.) Release the TEST KEY	The TUNING INDICATOR is not lighted. The test meter reads zero. The 400-cycle sidetone is not heard in the	
	43	Telegraph key	Hold the telegraph key closed	headset. The test meter indicates within the shaded area marked PA CATHODE.	Check the telegraph key and the telegraph key cable.
	44			The TUNING INDICATOR stays lighted. <i>Note.</i> Refer to the note in step 40 above. The 400-cycle sidetone is heard in the head- set.	
z	44 45	Telegraph key Transmitter	Release the telegraph key. Set the SERVICE SELECTOR switch at STANDBY.	The dynamotor or transistor-type power supplies stop. The test meter reads zero. The TUNING INDICATOR is not lighted. No sound is heard in the headset.	
	46	Transmitter	Set SERVICE SELECTOR switch at VOICE/FSK.	The dynamotors or transistor-type power supplies do not start.	
	47	Microphone	Press the microphone switch	The TUNING INDICATOR is not lighted. The test meter reads zero. The dynamotors or transistor-type power supplies start. The TUNING INDICATOR stays lighted. <i>Note</i> . Refer to the note in step 40.	Check for proper seating of P401 in J606 (fig. 5).
			Talk into the microphone Speak normally and hold the microphone about 2 inches from the lips.	The test meter indicates in the shaded area marked PA CATHODE, and the pointer moves slightly while the operator is talking.	Check by substitution: V401,V402, V403, V404, V406, and V407 (fig. 5).
				The audio level meter reads up to 100 on the peaks. The voice sidetone signal is heard in the headset.	Check the microphone and the microphone . cord.

6 TAGO 6377-A

Step	Unit	Action or condition	Normal indication	Corrective measures
48	Transmitter	Lock the locking bar on the BAND SE- LECTOR switch. Lock the locking bar on the TUNING CONTROL. Press the reminder spring on the PRESET CHANNELS switch. Turn the switch from the M position to each of theposi- tions which have channels preset. At each position, check for accuracy of the reading on the frequency indicator. Wait until the drive motor stops before turning the PRESET CHANNELS switch to a new channel.)	As the switch is set at each channel, the BAND SELECTOR switch and the TUNING CONTROL will turn. This will tune the transmitter to a frequency that is shown on the frequency indicator. Within limits, the reading on the frequency indicator will agree with the frequency written on the chart for each channel.	If the frequency indicator shows a frequency' that differs by more than 20 kc from the frequency assigned to the channel, or if there is any doubt as to the true output frequency, recalibrate the channel. Refer to TM 11-806.
49	Transmitter	Set the DIAL DIM switch at OFF	The dial lamps are not lighted.	
50	Transmitter	Set the DIAL DIM switch at DIM	The dial lamps light dimly	Replace the lamps that do not light.
51	Transmitter	Set the DIAL DIM switch at ON	The dial lamps light fully	Replace the lamps that do not light.
52	Transmitter	Set the SERVICE SELECTOR switch at OFF.	The transmitter is shut off	Higher echelon repair required.
53	Receiver	Set the function switch at OFF	The receiver is shut off	Higher echelon repair required.

7 TAGO 6377-A 7

Page 17, paragraph 5b, second chart. Add at top of chart:

(2) *Checklist for Control C-822/GRC-19.* Paragraph 6a, add the following caution after line 6:

Caution:

A transistorized audio module is used in place of V608 in some receivers. *Do not* place the audio module in a tube tester; check it only by substitution.

Page 19, paragraph 6, subparagraph *c* chart, "Type" column, line 1. Change 26A6 to: 26A6 or 26FZ6.

Line 2. Change 26A6 to: 26A6 or 26FZ6.

Line 20. Change 2GA7 to: 26A7 or transistorized audio module.

Subparagraph *d*, line 4. Delete "following table" and substitute: table above.

Page 20, paragraph *6f,* line 4. Delete "following table" and substitute: table above.

Official:

R. V. LEE, Major General, United States Army, The Adjutant General.

> THOMAS D. WHITE, Chief of Staff, United States Air Force.

Official:

R. J. PUGH, Colonel, United States Air Force, Director of Administrative Services.

Distribution:

Active Army:		
To be distributed in accordance with DA Form 12-3	7 requirements for TM 11-	series (unclas); plus the following:
USASA (2)	5-37	6-200
CNGB (1)	5-54	6-201
Tech Stf, DA (1) except	5-77	6-300
CSigO (18)	5-78	6-,1i
DASA (5)	5-115	6-315
ARADCOM (2)	5-116	6-316
ARAPDCOM Rgn (2)	5-117	6-101
MDW (1)	5-118	6-317
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1-7	5-237	6-401
1-17	5-278	6-501
1-25	5-355	6-525
1-26	5-356	6-545
1-37	5-357	6-565
1-57	5-358	6-575
1-67	5-359	6-576
1-107	5-372	6-577
5-5	5-376	7
5-6	5-377	7-11
5-7	6-37	7-12
5-8	6-100	7-25
5-15	6-125	7-26
5-16	6-126	8-15
5-17	6-135	8-16
5-35	6-136	8-61
	TAGO 6377-A 8	

5-35	6-136	8-61
8-75	11-562	44-16
8-76	11-597	44-35
8-77	17	44-36
8-78	17-2	44-37
9-47	17-22	44-101
9-76	17-25	44-235
9-87	17-26	44-236
9-217	17-45	44-435
9-227	17-46	44-436
9-337	17-51	44-437
9-500 AA-AC	17-52	44-445
11-5	17-55	44-446
11-6	17-56	44-447
11-7	17-57	44-448
11-15	17-62	44-535
11-16	17-65	44-536
11-38	17-66	44-537
11-55	17-85	44-544
11-57	17-86	44-545
11-95	29-56	44-546
11-96	32-51	44-547
11-97	32-56	44-548
11-98	32-57	55-111
11-117	32-67	55-12
11-155	39-51	55-38
11-165	39-61	55-157
11-237	39-65	55-457
11-500 AA-AE, RA-RT (4)	44-2	55-500 AA-AE
11-555	44-12	57
11-557	44-15	57-5
11-587		
NC: State AG (3): units-same as Active Army except allowance	e is one conv to	each unit

NC: State AG (3); units-same as Active Army except allowance is one copy to each unit.

USAR: None.

For explanation of abbreviations used, see AR 320-50

823-239

TAGO 677-A 9

DEPARTMENTS OF THE ARMY

AND THE AIR FORCE

TECHNICAL ORDER

No. 116820-296-20

TECHNICAL MANUAL

```
No. 31R2-2GRC19-32
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WASHINGTON 25, D. C., .3 June 1960

RADIO SET AN/GRC-19

			Paragraph	Page
CHAPTER	1.	MAINTENANCE INSTRUCTIONS		-
Section	١.	General		
		Scope	1	2
		Tools, materials, and test equipment required	2	2
		Preventive maintenance	3	2
	II.	Troubleshooting		
		Visual inspection	4	6
		Equipment performance checklist	5	9
		Tube testing and replacement	6	17
		Removal and replacement of dial lamps	7	21
		Removal and replacement of fuses	8	22
CHAPTER	2.	SHIPMENT AND LIMITED STORAGE		
		Disassembly of equipment	9	23
		Repackaging for shipment or limited storage	10	23
APPENDIX.	REF	ERENCES		27
GLOSSARY				28

* This manual supersedes so much of TM-11-274, 27 April 1954, including C1, 11 January 1956; C2, 27 July 1956; C3, 7 February 1957; and C4, 17 May 1957, as is applicable to the organizational maintenance of the equipment.

MAINTENANCE INSTRUCTIONS

Section I. GENERAL

1. Scope

a. This manual covers second echelon maintenance of Radio Set AN/GRC-19. The operating instructions for this equipment are contained in TM 11-5820-295-10.

b. Second echelon maintenance of Radio Set AN/GRC-19 consists of the following:

- (1) Preventive maintenance (par. 3).
- (2) Visual inspection (par. 4).
- (3) Troubleshooting (par. 6).
- (4) Replacement of defective tubes (par. 6).
- (5) Replacement of defective dial lamps (par. 7).
- (6) Replacement of defective fuses (par. 8).

c. The differences between models of components of this set are not significant to second echelon personnel

d. Forward comments concerning this manual to the Commanding Officer, U. S. Army Signal Publications Agency, Fort Monmouth N. J.

Note. For applicable forms and records, see paragraph 2, TM 11 5820-295-10.

2. Tools, Materials, and Test Equipment Required

A list of parts normally stocked for unit repairman's maintenance is contained in TM 11-5820-295-20P. The tools, materials, and test equipment required for unit repairman's maintenance are listed below.

a. Tools.

- (1) Tool Equipment TE-1.
- (2) Seven-pin and nine-pin tube pullers (fig. 8 and 4) stored in both the receiver and the transmitter.

b. Materials.

- (1) Cleaning Compound (Fed. stock No. 7980-895-9542).
- (2) Cleaning cloth.
- (3) Fine sandpaper.
- (4) Gasket shellac

c. Teat Equipment. The only test equipment required is Multimeter AN/URM-105.



Figure 1. Gear plate, front pal removed, showing location of special tools supplied with receiver.

3. Preventive Maintenance

a. DA Form 11-238. DA Form 11-288 (fig. 2 and 8) is a preventive maintenance checklist to be used by the unit repairman. Items not applicable to the equipment are lined out in the figures. References in the item block in the figures are to the paragraph that contains additional maintenance information pertinent to the particular item. Additional preventive maintenance information concerning items 2, 8, 6, and 7 on DA Form 11-288 will be found in the preventive maintenance portion of TM 11-5820-295-10. Instructions for the use of the form appear on the form.

b. Items. The information shown in this subparagraph is supplementary to DA Form 11-238. The item numbers correspond to the ITEM numbers on the form. Do not remove any subchassis in the receiver or transmitter to inspect components.

Item	Maintenance procedures			
8	Check Rope RP5, used to tie down whip antenna, for cuts or fraying. Check antenna guy wires for damage, if Antenna Group AN/GRA-12 is used.			
9	Check Bag CW-206/GR for mildew tears, or fraying.			

ADDITIONAL ITEMS FOR 20 AND 30 ECHELON INSPECTIONS	CONDITION	MAINTENANCE CHECK LIST FOR SIGNAL EQUIP SOUND EQUIPMENT, RADIO, DIRECTION FINDIN RADAR, CARRIER, RADIOSONDE AND TELEVISK			LIST FOR SIGNAL EQUIPMENT
. INSPECT ANYENNA POR ECCENTRICITIES, CORROSION. LOOSE FIT, DAMAGED INSULATORS AND REFLECTORS.	~				· · · · · · · · · · · · · · · · · · ·
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	1	OPER-	2/3 ECH ELON	DATE	SIGNATURE
			~	2 mai 1962	John Jonesberg
4			OR4 1	-238	NEPLACES DA FORMS 11-238, 1 MOV 88; 11-238, 11-244, 11-245, 11-248, 11-248, 11-289, AND 11-281

TM5820-295-20-1



TM5820-295-20.2

Figure 3. DA Form 11-238, pages 2 and 3.
4. Visual Inspection

Many of the faults in the radio set may be found by inspecting the system components. When troubleshooting, get as much information as possible from the operator as to the operation of the set before trouble appeared. Before starting a detailed examination of the component parts, check for the following common troubles.

Caution

When servicing the transmitter, be with careful the power-supply circuits and the plate circuits. The high voltages in these circuits can cause serious injury or death. When the transmitter is taken out of its case for servicing, connect a ground wire to the main frame before connecting the power cable. Use #12 AWG wire (or larger) for the ground wire. Make sure that the transmitter is turned off and disconnected from the power source before working on any high-voltage circuits. Discharge high-voltage capacitors by the shorting them to ground with a grounding rod. The grounding rod

should have an insulated handle. Use a strong alligator clip and a copper-braid strap to make a good ground connection.

a. Improper setting of the switches and controls (TM 11-820-295-10).

b. Improper connection of the cables, headset cord, or antenna lead-in wire (TM 11-5820-295-10).

c. Worn, broken, or disconnected cables, plugs, or headset cord.

d. Grounded or broken antenna or antenna lead-in wire.

e. Poor ground connections.

f. Transmitter interlock switch S611 open. (Transmitter case is not screwed on tightly.)

g. Burned-out fuses. (This usually indicates other troubles.)

h. Loose or broken wires.

i. Improper seating of cables {between the subchassis) in the transmitter or in the receiver.

j. Check for defective tubes (par. 6).

k. If a transmitter that was used on a voice or continuous wave (cw) circuit is installed on a circuit using FSK operation, see that plug P801 is in jack J101 and that plug P601 is in jack J620 in the transmitter.



Figure 4. Transmitter tube and plug locations, top view.



Figure 5. Transmitter tube and plug locations, bottom view.



Figure 6. Transmitter tube and plug location, rear view.



Figure 7. Receiver tube and plug locations, top view.



Figure 8. Receiver tube and plug locations, bottom view.



Figure 9. Receiver tube location, rear view.

5. Equipment Performance Checklist

a. General. The equipment performance checklist is used to check the equipment performance systematically. All corrective measures which the unit repairman can perform are given in the Corrective measures column. When using the checklist, start at the beginning and follow each step in order. If the corrective measures indicated do not correct the trouble, refer the equipment to the next higher maintenance echelon. Note the trouble symptom on the repair tag and indicate what corrective measures were taken.

Caution

Before the transmitter is turned on for troubleshooting or testing, make sure that it Is connected to an antenna or a dummy antenna.

b. Procedure. Check Radio Set AN/GRC-19 as described in (1) below. Check transmitter Control C-822/GRC-19 as described in (2) below.

Procedure (cont)

	Step	Unit	Action	Normal indication	Corrective measures
	0.00	•			medeuree
	1	Transmitter	So the SERVICE SE- LECTOR switch at OFF.		
	2	Transmitter	Set the DIAL DIM switch at FULL		
	3	Transmitter	Set the RELAY NOR- MAL DUPLEX		
	4	Transmitter	switch at NORMAL. Set the TEST METER switch at BATT.		
	5	Transmitter	Lock the locking bar on the BAND SE-		
	6	Transmitter	LECTOR switch. Lock the locking bar on the TUNING		
P R	7	Transmitter	CONTROL Set the PRESET CHANNELS switch at the desired		
E P		Receiver	channel. Set the function switch at OFF.		
A	9	Receiver	Set the BFO switch at OFF.		
R	10	Receiver	Set the AGC switch at ON.		
A	11	Receiver	Set the. AF GAIN control at the center of its range.		
Т	12	Receiver	Set the BAND WIDTH switch at &		
O R	13 14	Receiver Receiver	Set the DIAL DIM switch at ON.		
Y			Turn the RF GAIN control all the way to the right (clock- wise).		

Procedure (cont)

Sten	Unit	Action	Normal	Corrective measures
15	Transmitter	Set the SERVICE SE- LECTOR switch at CALIB. (Allow the equipment to warm up for 5 minutes.)	Test meter indicates normal battery voltage and the dial lamp light.	If there is no indication, check front-panel FUSE 15 AMP 24- VOLT, power cable con- nectlons, end dial lamps.
16	Receiver	Set the function switch at STANDBY.	Movement of air is felt at the air vents. Lv dynamotor starts within 40 seconds ±10 seconds - Dial lamps light.	lamps. If fume keeps burning out, the transmitter is prob- ably defective. Refer to TM 11-08. If meter reading is incor- rect, check the voltage of the power source (Adjust to 28.5v.) Check for proper seating of J610 in P1001 and J612 in P1101 (fig. 4). Make sure that the inter- lock switch is closed, by tightening the 16 Allen- head screws. Check for proper seating of J606 in P401 (fig. 5). Check dynamotor fuse F602 (10 amp). Check the LINE 5 AMP fuse and the dial lamps Cheek the interconnecting cable between the transmitter RECEIVER CONT receptacle and the receiver POWER INPUT- TRANS CONT receptacle Cheek for proper seating of J106 in 1206 (fig. 7).
		15 Transmitter	15 Transmitter Set the SERVICE SE-LECTOR switch at CALIB. (Allow the equipment to warm up for 5 minutes.) 16 Receiver Set the function switch	StepUnitAction15TransmitterSet the SERVICE SE- LECTOR switch at CALIB. (Allow the equipment to warm up for 5 minutes.)Test meter indicates normal battery voltage and the dial lamp light.16ReceiverSet the function switchDial lamps light.

b. Procedure (cont)

				Normal	Corrective
	Step	Unit	Action	indication	measures
E Q U I P M E N T	17	Transmitter	Set the TEST METER switch at PA GRID-	Test meter indicates with- in shaded area marked PA GRID.	Cheek these connectors for proper seating J101 in P801 (fig. 4); If the test-meter reading is low, cheek these tubes by substitution: V801 (fig. 4), V802, V101, V102, V103, V104, V061, and V201 (fig. 6 and 7).
 P	18	Transmitter	Set the PRESET CHANNELS witch at M.		
E R F O	19	Transmitter	Unlock the locking bar on the BAND SE- LECTOR switch.		
R M A	20	Transmitter	Unlock the locking bar on the TUNING CONTROL		
N C E	21	Transmitter	Turn the BAND SE- LECTOR witch to each of the 10 bands in turn, and, while on each and, turn the TUNING CON- TROL to the low and high end of the band.	Test meter indicates with- in the shaded area marked PA GRID.	Cheek them tubes by sub- stitution: V101, V102 and V108 (fig. 4).

Step	Unit	Action	Normal indication	Corrective measures
22	Transmitter	Set the SERVICE SELECTOR switch at CW.	Hv dynamotor start within seconds.	Check dynamotor fuse F603 (30 amp).
23	Transmitter		Test meter indicates zero.	Check tube V202 (fig. 7).
24	Transmitter	Hold the TEST KEY at ON.	TUNING INDICATOR lights, goes out, lights again, and remains lighted after a slight delay of not more than 30 seconds.	Check the TUNING INDI- CATOR lamp. Check the an- tenna connections and the ground connections.
			Note. If the transmitter has been manually tuned from one frequency to another in the same band, or man- ually tuned to the same frequency another band, the TUNING INDI- CATOR may not light or may light and remain lighted. In this case switch the BAND SELECTOR switch to an adjacent band and back	Check these connectors for proper seating: J607 in P101, J609 in P302 (fig. 4), J611 in P901, J608 in P201. J618-A in P205, and J618-B in P206 (fig. 5). Check these tubes by substi- tution: V201, V901, and
			to be completed.	V903 (fig. 5); V202, V203, V204, V902, and V904 (fig. 6).
				If Antenna Group AN/GRA- 12 is being used, change the length of the antenna slightly.
			400-cycle sidetone can he heard ii the headset.	Check the headset and the headset cord. Check tube V403 (fig. 5). Check for proper seating of J606 in P401 (fig. 5).
25	Transmitter	Turn the BAND SELECTOR switch to each one of the 10 bands in turn, and, while on each band, turn the TUNING CONTROL to the low and high end of the band. Hold the transmitter TEST KEY at the ON position after each frequency setting. (Wait until each	After the tuning cycle is finished, the test meter indicates within the shaded area marked PA CATHODE The TUNING INDICATOR will stay lighted and the 400-cycle sidetone is heard in the headset.	Same as step No. 24 above.
		tuning cycle is finished for each fre quency setting before proceeding to the next one.)	<u>Note</u> . Refer to not in No. 24 above.	
26	I ransmitter	Release the TEST KEY	not lighted. The test meter reads zero. The 400 cycle sidetone signal	
27	Telegraph key	Hold the telegraph key closed.	is not heard in the headset. The test meter indicates within the shaded area marked PA CATHODE. The TUNING INDICATOR stays lighted. <u>Note</u> . Refer to the note in step No. 24 above. The 400-cycle sidetone signal is heard in the headset.	Check the telegraph key and the telegraph key cable.
	22 23 24 25 25	22Transmitter23Transmitter24Transmitter24Transmitter25Transmitter26Transmitter	22 Transmitter Set the SERVICE SELECTOR switch at CW. 23 Transmitter Set the TEST METER switch at PA CATH. 24 Transmitter Hold the TEST KEY at ON. 25 Transmitter Turn the BAND SELECTOR switch to each one of the 10 bands in turn, and, while on each band, turn the TUNING CONTROL to the low and high end of the band. Hold the transmitter TEST KEY at the ON position after each frequency setting. (Wait until each turning cycle is finished for each frequency setting before proceeding to the next one.) 26 Transmitter Release the TEST KEY	StepUnitActionindication22TransmitterSet the SERVICE SELECTOR switch at CW. Set the TEST METER switch at PA CATH. Hold the TEST KEY at ON.Hv dynamotor start within seconds. Test meter indicates zero.24TransmitterSet the SERVICE SELECTOR switch at PA CATH. Hold the TEST KEY at ON.Hv dynamotor start within seconds.24TransmitterSet the SERVICE SELECTOR switch at PA CATH. Hold the TEST KEY at ON.Hv dynamotor start within seconds.25TransmitterTurn the BAND SELECTOR switch to each one of the 100 NDF CATOR may not light or may light or may light or may light switch to an adjacent band, and and back again, and well for the turing cycle switch to each one of the 100 bands in turn, and, while on each band, turn the TUNING CONTROL to the low and high end of the band. Hold the transmitter TEST KEY at the ON position after each frequency setting. (Wait until each tuning cycle is finished for each frequency setting leffor proceeding to the next one.) Release the TEST KEYAfter the tuning cycle is head in the beadset.26TransmitterHold the telegraph key closed.After the transmiter TEST KEY above.Note. Refer to not in No. 24 above.27Telegraph keyHold the telegraph key closed.The test meter indicates within the shaded area marked PA CATHODE. The tast meter indicates within the shaded area marked PA CATHODE. The tast meter indicates within the shaded area marked PA CATHODE. The 400-cycle sidetone is heard in the headset.26TransmitterHold the telegraph key closed.The TUNING INDICATOR is not ligh

				Normal	Corrective
	Step	Unit	Action	indication	measures
	28 29 30	Telegraph key Transmitter Transmitter	Release the telegraph key. Set the SERVICE SELECTOR switch at STANDBY. Set SERVICE SELEC- TOR switch at VOICE/FSK	The dynamotors stop. The test meter reads zero. The TUNING INDICATOR is not lighted. No sound is heard in the headset. The dynamotors do start. The TUNING INDICATOR is not lighted. The test meter reads zero.	
	31	Microphone	Press the microphone switch	The dynamotors start.	Check these connectors for
EQU-PMENT PER	32 33	Transmitter Transmitter	Talk into the microphone. Speak normally and hold the microphone about 2 inches from the lips. Lock the locking bar on the BAND SELECTOR switch. Lock the locking bar on the TUNING CONTROL.	 The TUNING INDICATOR stays lighted. <u>Note</u>. Refer to the note in step No. 24 above. The test meter indicates in the shaded area marked PA CATHODE, and the pointer moves slightly while the operator is talking. The audio level meter reads up to 100 on the peaks. The voice sidetone signal is heard in the headset. 	proper seating: J606 in P401. (fig. 5). Check these tubes by substitution: V401, V402, V403. V404, V406, and V407 (fig. 5). Check the microphone and the microphone cord.
ORMANCE	34 35 36 37	Transmitter Transmitter Transmitter Transmitter	Press the reminder spring on the PRESET CHAN- NELS switch. Turn the switch from the M position to each of the position switch have channels preset. At each position, check for accuracy the reading on the frequency indicator. (Wait until the drive motor stops before turning the PRESET CHANNELS switch to a new channel.) Set the DIAL DIM switch at OFF. Set the DIAL DIM switch at DIM. Set the DIAL DIM switch at FULL.	As the switch is set at each channel, the BAND SELECTOR switch and the TUNING CONTROL will turn. This will tune the transmitter to a frequency that is shown on the frequency indicator. Within limits, the reading on the frequency indicator will agree with the frequency written on the chart for each channel. The dial lamps are not lighted. The dial lamps light dimly. The dial lamps light fully.	If the frequency indictor shows a frequency that differs by more than 20 kc from the frequency assigned to the channel, or if there is any doubt to the true output frequency, re calibrate the channel. Refer to TM 11-806.
	38	Receiver	Set the function switch at NORMAL.		

	Step	Unit	Action	Normal indication	Corrective measures
	39	Receiver	Set the MEGACYCLES control to each band in turn. Turn the KILOCYCLES control through it entire range at each setting of the MEGACYCLES control. Adjust the MEGACYCLES	A signal or a rushing noise heard in the headset, and The CARRIER LEVEL meter shows the strength of the received signal or noise. CARRIER LEVEL meter rises and dips as the KILO- CYCLES control is varied.	If nothing is heard in the headset, and the CARRIER LEVEL METER does not indicate, cheek PLATE 4 AMP fun (on the front panel). If the meter does indicate, check the headset and its connection. Check the rf cable connection
			and KILOCYCLES controls to receive a voice signal.		and the transmitter antenna connections. Check the seating of the connecting cables between the subchassis.
E	40	Receiver	Turn AF GAIN control through its entire range.	The signals heard in the head- set become louder as the control is turned to the right .clockwise.	Check these tubes by substitution: V603, V606, V607, and V608 (fig. 8).
Q U I P M	41	Receiver	Turn the ANT TRIM control through its entire range.	The CARRIER LEVEL meter shows increasing and de- creasing signal strength. (Leave the control set for the greatest signal strength.)	Check the follow tub by substitution: V201, V202, V203, V204, V501, V502, V503, V504, V505, V509, and V801 (fig. 7 and 8).
ENT PEC	42	Receiver	Turn the BAND WIDTH switch from 8 to 4KC, to 2.	The selectivity becomes sharper. This is indicated by less background noise in the 4KC position and the least background noise in the the 2 position	Check tube V503 (fig. 8)
R F O R M A	43	Receiver	Turn the BAND WIDTH switch to 8. Set the function switch at LIMITER.	If noise and static are being received with the signal. the noise peaks are reduced in strength.	Cheek tube V603 (fig. 8).
N C E	44	Transmitter	Set the function switch at NORMAL. Hold the TEST KEY at ON.	The receiver is silenced Nothing is heard in the handset.	Check the interconnecting cable between the TRANS- MITTER RECEIVER CONT receptacle and the POWER INPUT-TRANS
	45	Transmitter	Release the TEST KEY	The signal is beard in the headset.	CONT receptacle on the receiver
	46		Disconnect the cable from the RECEIVER ANTENNA receptacle.		
	47	Receiver	Disconnect the cable from the ANT receptacle.		
	48	Receiver	Connect another antenna or a long wire to the ANT receptacle or ANT binding post.		
	49	Receiver	Set the function switch at NET.		

	Step	Unit	Action	Normal indication	Corrective measures
	50	Transmitter	Set the RELAY NORMAL DUPLEX switch at RE- LAY.	The receiver is not silenced; the signal is heard in the headset.	Check the interconnecting cable between the transmitter RECEIVER CONT receptacle and the POWER INPUT-TRANS CONT receptacle on the receiver.
	51	Transmitter	Set NORMAL RELAY DUPLEX switch at NORMAL.		
	52	Receiver	Set the function switch at SQ.		
Е	53	Receiver	Turn the RF GAIN control to the left (counterclockwise) so that the signal heard in the headset disappears. Rotate the control clockwise until the signal is barely heard.		
I Q U – P M E N	54	Receiver	Turn the KILOCYCLES control through its entire range.	There is a minimum of noise as the receiver is tuned between stations (or when listening to a voice-operated station) and the receiver is quiet between transmissions.	Check these tubes by substitution: V602 and V605 (fig. 8).
Т	55	Receiver	Set the function switch at NORMAL.		
P E R F	56	Receiver	Adjust the KILOCYCLES control until a voice signal is heard in the headset.		
- O R M	57	Receiver	Set the AGC switch at OFF.	The signal heard in the headset increases in strength.	Check these tubes by substitution: V601, and V602 (fig. 8).
A	58	Receiver	Set the BFO switch at ON.		
N C E	59	Receiver	Adjust the KILOCYCLES control until a cw signal is heard in the headset.	Sharp, clear cw signals are heard in the headset.	Check tube V504 (fig. 8).
	60	Receiver	Turn the BFO PITCH control through its en- tire range.	The tone of the cw signal changes.	
	61	Receiver	Set the AGC switch at CAL		
	62	Receiver	Turn the KILOCYCLES control through its entire range.	A beat note is heard in the headset, and the CARRIER L E V E L meter pointer moves at every 100-lkc point on the frequency indicator below 20 mc.	Check these tubes by sub- stitution: V701, V702, and V708 (fig. 8).
	63	Receiver	Set the DIAL DIM switch at OFF.	The dial lamps are not lighted.	
	64	Receiver	Set the DIAL DIM switch at DIAL DIM.	The dial lamps light dimly.	Replace the dial lamps that do not light.
	65	Receiver	Set the DIAL DIM switch at ON.	The dial lamps light fully.	
	66	Receiver	Set the function switch at STAND BY.	The receiver is silenced; nothing is heard in the headset. The dial lamps stay lighted.	

	Step	Unit	Action	Normal indication	Corrective measures
S T O P	67 68	Transmitter Receiver	Set the SERVICES SELEC- TOR switch is OFF. Set the function switch at OFF.	The transmitter is shut off. The receiver is shut off.	

Step	Action	Normal indication	Corrective measures
1	Set SERVICE SELECTOR switch at OFF.		
2	Set SERVICE SELECTOR switch at VOICE.	Movement of air is felt at the sir vents.	Check the interconnecting cable between the transmitter REMOTE CONT re and the Transmitter Control C-822/GRC-19.
3	Set PRESET CHANNELS switch at a position for which a channel has been preset.	BAND SELECTOR switch and TUN- ING CONTROL will turn. This will tune the transmitter to the frequency shown on the frequency indicator.	Check the interconnecting cable between the transmitter REMOTE CONT receptacle and the Transmitter Control C-822/GRC-19.
4	Press the microphone switch.	The dynamotor start. The TUNING INDICATOR stays lighted.	Check the interconnecting cable between the transmitter REMOTE CONT receptacle and the Transmitter Control C-822/GRC-19 and the TUNING INDICATOR lamp.
5	Talk into the microphone.	The test meter indicates in the shaded area marked PA CATHODE and the pointer moves slightly while the operator is talking. The audio level meter reads up to 100 on the peaks. The voice sidetone signal is heard in the backet	Check the interconnecting cable between the transmitter REMOTE CONT receptacle and the Transmitter Control C-22/GRC-19.
6	Set SERVICE SELECTOR switch ar OFF.	the headset.	

6. Tube Testing and Replacement

a. General. Inspect all cabling, connections, and the condition of the equipment before attempting to replace any tubes. Try to isolate the trouble to a particular stage or section so that needless replacement and testing of tubes is avoided.

- (1) If a tube tester is available, remove and test one tube at a time. Do not discard tubes merely because they fall on, or slightly below, the minimum acceptable value. These tubes may provide satisfactory performance for a long period of time while near this test value.
- (2) If a tube tester is not available, troubleshoot the tubes by using the tube substitution method as follows:

(a) Replace the suspected tube with a tube known to be good condition. If the substituted tube does not correct the trouble, replace the original tube. Continue to substitute tubes until the trouble is corrected.

(b) Remove the tube shields by pressing down and turning one-fourth turn counterclockwise. Do not rock or rotate any tube when removing it. Pull the tube straight up; use the proper tube puller. Be sure that the corrugated metal inserts are in place when replacing the tube shields.

(3) Do not replace or discard tubes merely because they have been in use for some time. If the tube operates properly in the circuit, it should not be replaced.

- (4) Only discard tubes when the defect is obvious, such as a broken envelope, open filament, broken pin, of if a tube teeter or the equipment shows it to be defective.
- b. Checking Tubes by Substituting Spares.

Tune the receiver to a voice frequency that is not fading. Turn the AGC switch to ON, turn the function switch to NORMAL, and turn the RF GAIN control all the way to the right (clockwise). Make the substitution one tube at a time. Tap the tube under test; it noise or an abnormal charge in volume is heard, replace the tube. Usually, a considerable decrease in the carrier level indicated on the meter for tubes in those stages up to and including the second if amplifier (or a noticeable decrease in volume or quality of the signal heard in the headset) indicates a weak or defective tube. However, different test results for the following tubes must be observed:

- (1) When V609 (agc if amplifier) is weak an increase in volume and a decrease in the carrier level indicated on the meter will result.
- (2) When V601 (if cathode follower) is weak, the signal from the IF OUT connector will be weak (indicated by the abnormal operation of the radio-teletype converter that is connected to this connector); when a very strong signal is received, the receiver may block and prevent passage of the oil to the IF OUT connector. When V602 (rf and if age rectifier) is weak or defective, an increase in volume or a lower indication on the CARRIER LEVEL meter will result.
- (3) A Change in volume or quality of the output signal will result if V603A (detector) is defective. To test V608B noise limiter), tune the receiver away from the test signal a slight amount so that a noisy signal is received; then turn the function switch to LIMITER. The substituted tube should be effective in reducing the noise. To check V605 (squelch control), turn the function

switch to SQ, and tune the receiver from one signal to another. As the receiver is tuned between signals, it should be silenced. After this test, return the function switch to NORMAL and retune the receiver to the test signal.

- (4) When checking V604 (bfo), turn the BFO switch to ON, turn the BFO PITCH control, and listen for a changing beat note.
- (5) To test V701, V702, and V708 (calibrationoscillator circuit), turn the AGC switch to CAL, and tune through at least eleven 100kc calibration points in each band. A peak should be seen on the CARRIER LEVEL meter at each 100-kc, point below 20 mc and the last two numbers on the frequency indicator should be 00 (two zeros).

c. Receiver Filament Circuits. When looking at glass tubes or (when feeling metal tubes) for burned-out filaments, it may be found that more than one tube is not lighted. This condition can be caused by one filamentburning out in a circuit having two or three filaments in series. The tubes with the 26-volt filaments are connected in parallel directly across the 28-volt power source. However, those filaments that operate at a lower voltage are connected in series circuits, and may include two or three filaments. An open filament in one stage will cause another stage to appear defective. The table below lists the tubes in each series-filament circuit. Tubes not listed in the table have filaments connected directly across the 28-volt filament line. All tubes in each series circuit are located on the same subchassis. Refer to figures 7, 8, and 9 for tube locations.

Series filament circuits (receiver) V401 and V402 (crystal-oscillator subchassis V601, V606 and V607 (af subchassis) V602 and V603 (af subchassis) V701 Ad V708 (calibration-oscillator subchassis)

Reference symbol	Use	Туре	Location	Figure Reference
V201	1st rf ampl	26A6	Rf subchassis	7
V202	2d rf ampl	26A6		
V908	1st mixer	26C6		
V204	2d mixer	26C6		
V401	1st xtal osc	6AJ5	Xtal oscillator subchassis	9
V402	2d xtal osc	6AJ5		
V501	1st if ampl	26A6	If subchassis	8
V502	2d if ampl	26A6		
V503	3d if ampl	26A6		
V504	4th if ampl	26AB		
V505	5th if ampl	26A6		
V506	6th if ampl	26A6		
V601A	If cathode follower	12AU7	At subchassis	8
V601B	1st rf A rect			
V602A	Rf and if ac rect	12AU7		
V602B	Squelch rect			
V603A	Detector	12AU7		
V603B	Noise limiter			
V604	Bfo	26AC		
V605W	Squelch control	6AJ5		
V606	let of ampl	6AJ5		
V607	Phase inverter	BAJ5		
V608	2d of ampl	2A7		
V609	Age if ampl	26A6		
V701	Multivibrator	12AU7	Calibration oscillator subchassis	8
V702	200-kc xtal osc	26A6		
V703A	Harmonic ampl	12AU7		
V703B	Distorter			
V801	Vfo-mixer	26D6	Vfo-mixer subchassis	8

d. Receiver Tubes. The reference symbol, use, type, location, and figure reference of each of the 25 tubes in the receiver are listed in the following table:

e. Transmitter Filament Circuits (fig. 10). When visually inspecting the tubes for burned-out filaments, it may be discovered that more than one tube is not lighted. Eight main filament branches are fed from the 24-volt supply. If V208 is open, branch No. 1 will be entirely inoperative. If V204 is open, resistor R284 will limit the current through V208 making V203 inoperative, and R121 will limit the current through V104 or V202 is open, branch No. 2 will be inoperative. If V104 or V202 is open, branch No. 8 is inoperative. Branches No. 4 and No. 5 are similar series filament strings. The failure of either branch No. 4 or No. 5 does not make the other branch inoperative, but, if one

of the tubes in the branch is open, the whole branch is inoperative. If V404 is open, branch No. 6 is inoperative. If V402, V401, or V408 is open, resistor R417 limits current though V404 making it inoperative. Branch No. 7 consists only of V201. This tube has a 26-volt filament and operates directly from the 24-volt supply through the low resistance of F602 and CR601. Branch No. 8 consists of V406 and V407 in parallel. Both V406 and V407 have 26 volt filaments and operate directly from the 24-volt supply through the low resistance of F602 and CR601. When SERVICE SELECTOR switch S606 is in STANDBY position, the three tubes of branches No. 7 and No. 8 are connected to 24 volts, through R622 and R628. Because of the voltage drop across R628 and R622, the voltage to V201, V406, and V407 is reduced approximately 20 percent. Branches No. 7 and No. 8 are also

connected to 24 volts through CR601, F602, and contacts of dynamotor start relay K602 when the microphone switch or the key is closed. This arrangement allows full filament voltage to be applied during operation. During periods of standby, the back resistance of CR601 is high enough to prevent operation of the dynamotor. A defective fuse F601 or defective relay K608 will cause all filament branches to be inoperative. If F602 or CR601 are defective, the tubes in branches No. 7 and No. 8 will have filament voltage reduced at all times. Resistors R284, R121, and R417 also limit the current through the branches which they parallel.

Reference symbol	Use	Туре	Location	Figure Reference
V101	1st multiplier	6AU6WA	Exciter subchassis	4
V102	2d multiplier	6AK6		•
V103	3d multiplier	6AK6		
V104	Driver	5763		
V201	Power ampl	4X150D	Power-amplifier subchassis	5
V202	Clamper	5763	·	and
V203	3d servo ampl	6005/6AQ5W		6
V204A	1st servo ampl	5751		
V204B	2d servo ampl			
V401A	Preamplifier	12AT7	Modulator subchassis	5
V401B	1st audio ampl			
V402	Limiter	5726/6AL5W		
V403A	Sidetone ampl	12AT7		
V403B	Antenna delay			
V404A	2d audio ampl	5814A		
V404B	Phase inverter			
V406	Modulator	4X150D	Main frame	
V407	Modulator	4X150D		
V601	Voltage regulator	OA2		4
V801	Oscillator	5749/6BA6W	Master-oscillator subchassis	4
V802	Buffer ampl	5749/6BA6W		
V901A	1st phasing ampl	5751	Antenna-network and servo-ampl sub-	5
			chassis	and
V901B	2d phasing ampl			6
V902	3d phasing ampl	6005/6AQ5W		
V908A	1st loading ampl	5751		
V903B	2d loading amp			
V904	3d loading ampl	6005/6AQ5W		

f. Transmitter Tubes. The reference symbol, use, type, location, and figure reference of each of the 21

tubes in the transmitter are listed in the following table:



Figure 10. Filament circuits of transmitter, simplified block diagram.

g. Preferred-Type Tubes. The chart below lists the preferred-type tube for each non-preferred-type tube. Do not use a non-preferred-type tube to replace a preferred-type tube.

Non-preferred type tube	Preferred-type tube	Where used
6AU6	6AU6WA	First multiplier.
5814	5814A	Second audio, phase
		inverter stages.
12AT7	12AT7WA	Preamplifier, sidetone
		amplifier, and antenna
		delay stages.

7. Removal and Replacement of Dial Lamps Note

When replacing the indicator windows, apply gasket shellac to the gaskets to keep the window watertight,

a. Transmitter. To remove dial lamp 1601 from the BAND and CHAN indicator, remove the six screws that hold the indicator window and take off the window and its gasket. To remove the bayonet-type lamp, turn it to the left (counterclockwise). To remove dial lamps 1602 and 1603 from the frequency indicator, remove the 12 screws, and take off the window and its gasket. These lamps are removed in the same way as 1601. A spare lamp

is located on the main frame of the transmitter (*fig.* 4). To reach this spare lamp, loosen the 16 Allen-head screws on the front panel and pull the transmitter partly out of its case. To replace TUNING INDICATOR lamp 1605, turn the glass indicator jewel to the left (counterclockwise) and remove the lamp in the same way an the others.

b. Receiver. To remove dial lamps 1201 and 1202 from the frequency indicator, remove the 10 screws that hold the indicator window and take off the window and its gasket. To remove the bayonet-type lamps, turn them to the left (counterclockwise). A spare lamp is located on the main frame of the receiver (fig. 1). To reach this spare lamp, loosen the 16 Allen-head screws on the front panel, and pull it partly out of its case.

8. Removal and Replacement of Fuses

a. Transmitter. To remove FUSE 16AMP 24VOLT from the front panel, push in on the fuseholder cap and turn it to the left (counterclockwise). To replace fuses F602 and F608 on the front panel, slide the latch up on the DYNAMOTOR FUSES cover and remove the cover.

b. Receiver. To remove the LINE 5AMP and PLATE 1/2 AMP fuses, push in on the fuseholder cap and turn it to the left (counterclockwise). Remove the spare SPARE 5 AMP and SPARE ½ AMP fuses in the same way.

9. Disassembly of Equipment

The following instructions are recommended as a guide for preparing the radio set for shipment and storage.

- a. Disconnection of Cables.
 - (1) Disconnect the telegraph key and all audio accessories from their receptacles on the units and coil the cords neatly.
 - (2) Disconnect all interconnecting cables between the units (TM 114-820-295-10).
 - (3) Disconnect the antenna lead-in wire from the transmitter and antenna mast base, and coil the wire neatly.
 - (4) Disconnect the power cable from the transmitter and vehicle battery. Coil the cable neatly.
 - (5) Disconnect the grounding strap from the mounting to the vehicle.
- b. Removal of Units.
 - (1) Loosen the three retaining clamps on the lower front edge of the transmitter. Slide the transmitter case forward until the lower rear edge slides out from under the four clamps at the rear of the mounting and remove the transmitter. Remove the receiver in the same way. There are only two retaining clamps and two rear clamps on the receiver side of the mounting.
 - (2) Unscrew the eight bolts and nuts that secure the mounting in place and remove the mounting.
- c. Removal of Antenna.
 - (1) Untie Rope RP-5 from the top of the antenna and from the rear of the vehicle. Coil the rope neatly.
 - (2) Loosen the antenna sheath clamp and slide the clamp partly up the antenna,
 - (3) Slide the antenna cover partly up the antenna.
 - (4) Unscrew Mast Section MS-116-A section from the mast ban
 - (5) Slide the antenna cover and the antenna sheath clamp down and off Malt Section MS-116-A.

- (6) Unscrew Mast Section MS-118-A from Mast Section MS-117-A.
- (7) Unscrew the MS-117-A section from the MS-11-A section.
- (8) Unscrew the MS-116-A sections from each other.

10. Repackaging for Shipment or Limited Storage

The exact procedure for repackaging depends on the material available and the conditions under which the equipment is to be shipped or stored. Adapt the procedures out lined below whenever possible. The information concerning the original packaging (TM 11-6820-295-10) will also be helpful.

a. Material Requirements. The following materials are required for packaging Radio Set AN/GRC-19. For stock numbers of materials, consult SB 88-100.

Material	Quantity
Waterproof wrapping paper.	75 sq. Ft.
Fiberboard corrupted single face (flexible).	75 sq. Ft. 81 sq. ft.
Waterproof adhesive tape	50 ft
Note. Steel strapping is required only for interheater shipments	

b. Packaging. Package the components of Radio Set AN/GRC-19 as follows:

- Technical manual (fig. 11). Package each technical manual within a close-fitting bag fabricated of waterproof wrapping paper. Seal the bag securely with water-proof, pressure-sensitive tape.
- (2) Bag CW-O/GR (fig. 12). Place the minor components within the designated compartment of the bag. Fold the bag and secure it with its fastening devices. Wrap the bag with corrugated fiberboard and overwrap with waterproof wrapping paper. Secure the overlap with waterproof, pressure sensitive tape

- (3) Radio Receiver R-392/URR (fig. 11). Place the running spares for the receiver within Case CY-1298/URR. Close and secure the case lid with its fastening devices. Wrap the case with corrugated fiberboard. Secure the wrap with pressure-sensitive tape. Wrap the receiver with corrugated fiberboard. Secure the wrap with pressure-sensitive tape, Place the wrapped case and wrapped receiver together and wrap with corrugated fiberboard and overwrap with waterproof wrapping paper. Secure the overwrap with waterproof, pressure-sensitive tape.
- (4) Radio Transmitter T-I95/GRC-19 (fig. 12). Place the running spares for the transmitter within Case' CY-1451/GRC-19. Close and secure the case lid with its fastening devices. Make sure that the three air vents on the transmitter are closed (yellow side facing out). To close these vents, loosen the catches on each side of the vents, pull out the vents, and reverse them, and then secure the catches. Individually wrap each of the items listed below with corrugated fiber-board and secure the wrap with pressure-sensitive tape. Place the wrapped items together and wrap with corrugated fiberboard and overwrap with waterproof wrapping paper. Secure the overwrap with waterproof, pressure-sensitive tape.

- (a) Case CY-1451/GRC-19.
- (b) Cable Assembly CG-1127/U.
- (c) Cable Assembly CX-1599/U.
- (d) Cable Assembly CX-1852/U.
- (e) Cable Assembly CX-2588/U.
- (f) Radio Transmitter T-195/GRC-19.
- (5) Mounting MT-9851/GRC-19. No packaging required.

c. Packing. Pack the components in wooden boxes as follows:

- Place the following items in box No. 1: Radio (1) T-195/GRC-19, Transmitter Case CY-1451/GRC-19, Cable Assembly CG-1127/U, Assembly CX-1599/U. Cable Cable Assembly CX-1852/U, Cable Assembly CX-2588/U, Radio Receiver R-892/URR, Case CY-1298/URR, and technical manuals. The box should be 18 inches high, 50 inches wide, and 18 inches deep.
 - (2) Place the Bag CW-206/GR in box No. 2. The box should be 12 inches high, 44 inches wide, and 10 inches deep.
 - (3) Place Mounting MT-81/GRC-19 in box No. 8. Block the mounting within the box with wooden blocks nailed to the inside of the box to prevent movement. The box should be 4 inches high, 86 inches wide, and 16 inches deep.



Figure 11. Transmitter, receiver, and literature, repackaging diagram.



Figure 12. Bag, repackaging diagram.



Figure 18. Mount, repackaging diagram.



APPENDIX I REFERENCES

The following is a list of references applicable and available to the unit repairman of Radio Set AN/GRC-19:

- SB 8-100 Preservation, Packaging and Packing Material, Supplies, and Equipment Used by the Army.
- TM 11-806 Radio Transmitter T-195/GRC-19
- TM 11-858 Radio Receiver R-392/URR.
- TM 11-5820-295-10 Operator's Manual, Radio Set AN/GRC-19.
- TM 11-5820-295-10P Operation Maintenance Repair Parts and Special Tools list: Radio Set AN/GRC-19

 TM 11-5820-295-20P
 Organizational Maintenance Repair Parts and Special Tools List and Maintenance Allocation Chart for Radio Set AN/GRC-19.
 TM 11-5820-334-10P
 Operator's Maintenance Repair Parts and Special Tools List: Receiver, Radio R-892/URR.

TM 11-820-334-20P Organizational Maintenance Repair Parts and Special Tools List and Maintenance Allocation Chart: Receiver, Radio R-392/URR.

Section I. ABBREVIATIONS

af	audio frequency	hf	high frequency
agc	automatic gain control	hv	high voltage
ampl	amplifier	if	intermediate frequency
AWG	American Wire Gage	kc	kilocycle
bfo	beat-frequency oscillator	mc	megacycle
fak	frequency-shift keyed	rf	radiofrequency

Section II. DEFINITIONS OF UNUSUAL TERMS

- Autotune The name applied to an electromechanical system which automatically positions a shaft to a predetermined setting.
- *Frequency-shift keying* A method of radio-teletype keying; the carrier frequency is shifted to a slightly different frequency under certain conditions.
- *Sidetone* An audio-frequency signal used for monitoring transmissions.
- Subchassis The name applied to a removable assembly which performs a major function in the receiver or transmitter.

L. L. LEMNITZER, General, United State Army, Chief of Staff

Official:

R. V. LEE, Major General, United States Army, The Adjutant General.

THOMAS D. WHITE, Chief of Staff, United States Air Force.

Official:

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NG: State AG (3); Units-Same as Active Army except allowance is one copy to each unit.

USAR: None.

For explanation of abbreviations, see AR 320-50.

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The Metric System and Equivalents

Linear Measure

- 1 centimeter = 10 millimeters = .39 inch
- 1 decimeter = 10 centimeters = 3.94 inches
- 1 meter = 10 decimeters = 39.37 inches
- 1 dekameter = 10 meters = 32.8 feet
- 1 hectometer = 10 dekameters = 328.08 feet
- 1 kilometer = 10 hectometers = 3,280.8 feet

Weights

- 1 centigram = 10 milligrams = .15 grain
- 1 decigram = 10 centigrams = 1.54 grains
- 1 gram = 10 decigram = .035 ounce
- 1 decagram = 10 grams = .35 ounce
- 1 hectogram = 10 decagrams = 3.52 ounces
- 1 kilogram = 10 hectograms = 2.2 pounds
- 1 quintal = 100 kilograms = 220.46 pounds 1 metric ton = 10 quintals = 1.1 short tons

Liquid Measure

- 1 centiliter = 10 milliters = .34 fl. ounce
- 1 deciliter = 10 centiliters = 3.38 fl. ounces 1 liter = 10 deciliters = 33.81 fl. ounces
- 1 dekaliter = 10 liters = 2.64 gallons
- 1 hectoliter = 10 dekaliters = 26.42 gallons
- 1 kiloliter = 10 hectoliters = 264.18 gallons

Square Measure

- 1 sq. centimeter = 100 sq. millimeters = .155 sq. inch
- 1 sq. decimeter = 100 sq. centimeters = 15.5 sq. inches
- 1 sq. meter (centare) = 100 sq. decimeters = 10.76 sq. feet
- 1 sq. dekameter (are) = 100 sq. meters = 1,076.4 sq. feet
- 1 sq. hectometer (hectare) = 100 sq. dekameters = 2.47 acres
- 1 sq. kilometer = 100 sq. hectometers = .386 sq. mile

Cubic Measure

- 1 cu. centimeter = 1000 cu. millimeters = .06 cu. inch
- 1 cu. decimeter = 1000 cu. centimeters = 61.02 cu. inches
- 1 cu. meter = 1000 cu. decimeters = 35.31 cu. feet

Approximate Conversion Factors

To change	То	Multiply by	To change	То	Multiply by
inches	centimeters	2.540	ounce-inches	Newton-meters	.007062
feet	meters	.305	centimeters	inches	.394
yards	meters	.914	meters	feet	3.280
miles	kilometers	1.609	meters	yards	1.094
square inches	square centimeters	6.451	kilometers	miles	.621
square feet	square meters	.093	square centimeters	square inches	.155
square yards	square meters	.836	square meters	square feet	10.764
square miles	square kilometers	2.590	square meters	square yards	1.196
acres	square hectometers	.405	square kilometers	square miles	.386
cubic feet	cubic meters	.028	square hectometers	acres	2.471
cubic yards	cubic meters	.765	cubic meters	cubic feet	35.315
fluid ounces	milliliters	29,573	cubic meters	cubic yards	1.308
pints	liters	.473	milliliters	fluid ounces	.034
, quarts	liters	.946	liters	pints	2.113
gallons	liters	3.785	liters	, quarts	1.057
ounces	grams	28.349	liters	gallons	.264
pounds	kilograms	.454	grams	ounces	.035
short tons	metric tons	.907	kilograms	pounds	2.205
pound-feet	Newton-meters	1.356	metric tons	short tons	1.102
, pound-inches	Newton-meters	.11296			

Temperature (Exact)

°F	Fahrenheit	5/9 (after	Celsius	°C
	temperature	subtracting 32)	temperature	

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