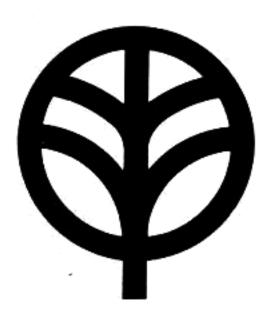
For the Hi-res scan manual contact me

PEZHMP



# KENWOOD

# SERVICE MANUAL

# Model TS-770

http://www.qsl.net/pe3hmp



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V-UHF ALL MODE DUO BANDER

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### **FEATURES**

- 1. 144/430 MHz, all mode (FM, SSB (USB, LSB), CW) transceiver.
- Microprocessor controlled VFO and full variety of auxiliary functions.
- FM circuitry based on KENWOOD's advanced technology and outstanding SSB quality.
- Built-in VOX.
- Built-in side tone and CW circuitry capable of semibreak-in operation.
- Easy-to-operate 1 band, 1 MHz VFO stops at 999.98 kHz or is continuously adjustable (endless system).
- Built-in digital display that indicates operating frequency in all modes.
- Digital display equipped with easy-to-read green phosphor tubes.
- 7-digit digital display that directly reads down to 100 Hz.
- Frequency indicator that reads out carrier positions when mode of operation is changed.
- Indicates fixed channel (stores any given frequency) and call channel frequencies, besides VFO A and B frequencies.
- Digital display indicates which VFO (A or B) is in use, fixed channel numbers (1 through 8).
- The use of display select circuit turns off the 100 Hz digits in FM mode.
- Dependable electrical and mechanical functions.
- VFO frequencies are switchable in 2 speeds, SLOW (in 20 Hz steps) and FAST (in 200 Hz steps).
- VFO knob equipped with variable torque mechanism.
- Pushbutton band select switches (UP and DOWN) that shift up and shift down frequency between 144 MHz and 440 MHz in 12 bands at 1 MHz intervals.
- Wide band design for both transmitter and receiver that eliminates the need for tuning the RF circuits.

- Panel layout based on human engineering.
- Full variety of indicating functions to check operating conditions (Pilot lamps: ON AIR, Hi/LOW (FM transmit), F-LOCK, RIT, SLOW/FAST, Back-up power ON/OFF).
- Amplified type AGC and ALC circuits that maintain receive and transmit outputs at constant level without distortion.
- A multitude of auxiliary functions for more enjoyable operation.
- The use of RAM memory system microprocessor enables any given frequencies to be stored in or cleared from fixed channels (8 CH).
- Built-in back-up power circuit to keep data stored at all times.
- Built-in scan and search circuits.
- RIT circuit functions on VFO, fixed channels and call channel.
- Adoption of frequency lock circuit.
- KENWOOD's unique noise blanker (NB) circuit to eliminate pulse type noise.
- Equipped with two meters, one is an "S" meter (with RF/ALC selector) and the other is a center meter for use on FM.
- RF power HIGH/LOW selecting function provides convenience in transmission with local stations.
- Auxiliary (AUX) socket.
- Designed for fixed and mobile station services.
- AC/DC 2-way power operation.
- Equipped with a grip for carrying convenience.
- Sufficient AF output power (2.5W/4Ω).
- Built-in large sized speaker (7.5 cm). External speaker connecting jack.

### **GENERAL**

This unit is a high class home transceiver having All Mode VHF (2 m) UHF (70 cm) Bands designed for amateur radio stations.

By microcomputer control, it covers the amateur bands of 144 MHz  $\sim$  146 MHz, 430 MHz  $\sim$  440 MHz. The modes of the radio waves are A<sub>1</sub>, A<sub>3</sub>j, and F<sub>3</sub>.

### FREQUENCY CONFIGURATION

The unit consists of frequency composition shown in Fig. 1. In Table 1, the oscillating frequencies of each oscillating circuit are shown

Table 1. Oscillator frequency of each oscillator circuit

Unit	Mode/Frequency	Oscillator Frequency
CAR unit	USB, CW - R	8.8315 MHz
	LSB	8.8285 MHz
	FM	8.830 MHz
	CW-T	8.8307 MHz
Funit	USB, LSB, CW	30.430 MHz
Funit	430 MH band	15.8888 × 18 MHz
MIX unit)		16.1666 × 18 MHz
Funit	FM TX	21.6 MHz
RF unit	FM RX	22.055 MHz
'CO unit	All mode	122.4 ~ 127.4 MHz

With the exception of FM transmission, all modes adopt the double conbersion system.

In SSB or CW transmit mode, the CAR oscillator frequency (8.83 MHz) is modulated by audio signal to obtain 8.83 MHz in the 1st IF. This signal is mixed with 30.43 MHz to obtain 21.6 MHz in the 2nd IF.

In FM transmit mode, the 21.6 MHz crystal oscillator circuit in the IF unit is directly modulated.

The 122.4 MHz band of VCO is mixed with the 21.6 MHz of the 2nd IF to obtain a 144 MHz band heterodyne signal which is fed to the final unit. The 430 MHz band heterodyne signal is mixed with the 286 MHz (or 291 MHz) band. 15.8888 MHz (or 16.1666 MHz) local oscillator frequency multiplied by 18. and the VCO frequency of 122.4-127.4 MHz to obtain a heterodyne signal of 408.4-418.4 MHz. This signal is mixed with 21.6 MHz to obtain a signal of 430 MHz band which is fed to the final unit.

In receive mode, the signal is RF amplified and mixed with the band heterodyne signal to obtain 21.6 MHz in the 1st IF In SSB or CW mode, the signal is mixed with 30.430 MHz to obtain 8.83 MHz in the 2nd IF

In FM mode, the signal is mixed with 22.055 MHz to obtain 455 kHz in the 2nd IF.

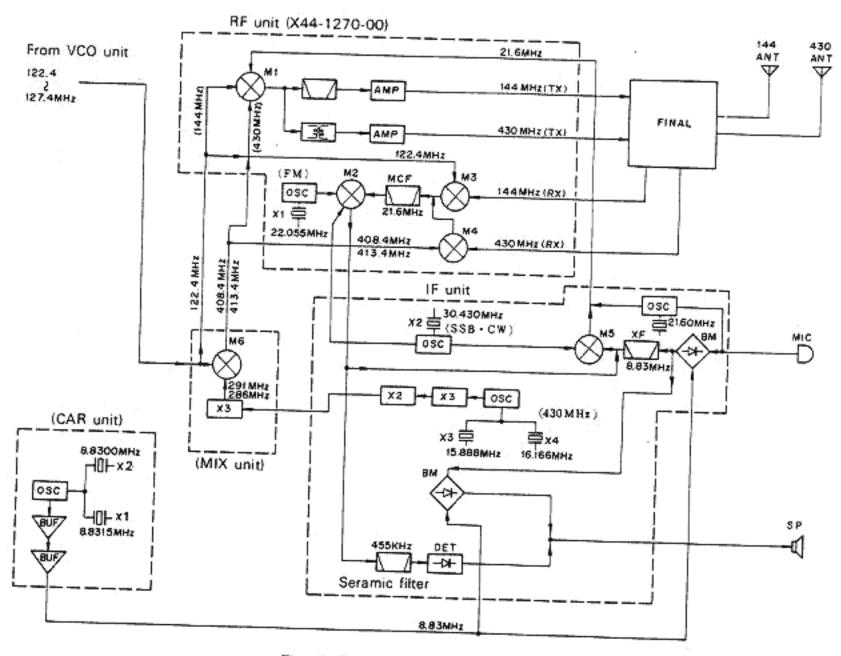


Fig. 1 Frequency configuration

Table 16. Functions of Digital Unit IC38 MN 9004

Pin No.	Pin	Input signal	Output signal	Description
1	vss	0		Earth.
2	CO11		0	Count prohibited at FIX channel.
				scan, band and H.H.
3	CO10		0	H at scan, search, empty FIX
				channel.
4	C09		0	H at scan.
- 5	CO8		0	Buzzer output, FIX channel,
				figure latch, strobe signal.
6	G07		0	Buzzer output, FIX channel,
İ				figure latch, strobe signal.
7	CO6		0	Delivers output execpt at 20 μSec
				selector signal
8	CO5"		0	*
9~13	CO4~0		0	Strobe signals of 100 kHz, 10 kHz,
				1 kHz, 100 Hz, 10 Hz.
14~17	AI 3~0	0		A input
18~21	BI 3~0	0		B input
22~25	E00~3		0	Data outputs of 100 kHz, 10 kHz,
				1 kHz, 100 Hz, 10 Hz.
26	TST	0		Not used, open.
27	RST	0		H level
28	CSLCT	0		Same as pin 2
29	SNSO	0		
30	SNSI	0	l	Count input
31~34	DO0~3		0 0	Band data, binary output.
35~38	DO4~7		0	FIX channel figure, binary
				output.
39	VDD	0		5V
40	osc	Q.		Clock signal. 400 kHz

Table 17. Functions of Digital Unit (X54-1460-00)

f	Pin .	Input signal	Output signal	Description
J2	CA		0	Normally grounded.
	F1	0		Open at FIX, normally grounded.
	98	0		H at display of 9th digit.
	F2		0	L at FIX, VFO-B, H at VFO-A.
13	DD		0	2. 3. 3. 3
	DC		2	Digial display output.
	DB		0000	Data output by time division.
	DA B1	0	"	Frequency disappears at FIX empty.
	SA	~	0	)
	SB		0	Digit scan signal.
	sc		0	
J4	F	0		Lat FIX empty.
	PC		0	PLL band data output.
	PB		0	Output of 1 ~ 5 at binary code.
	PA		0	
	SN	0		H at scan ON, normally L.
	FM2 SD	0		H at FAST + 10 kHz, S/F LED ON.
	SQ	0		L at squeich ON, H at OFF.
	F3	ŏ		Lat VFO A. B.
	F1	0.0		Open at FIX, normally grounded.
	SF	0		L by SLOW, FAST switch.
				Normally open.
	CC	0	<b>i</b> i	Normally grounded.
	LK	O.		Lat Flock, normally open.
J5	CB	0		VFO end or endless signal.
	SH	0		H at search switch ON.
	ME V5	0.0		H at FIX, memory switch ON.
	V4	0		3
	V3	o		
	V2	0		VFO pulse
	V1	0		J
J6	ATX		0	
	ST		9 1	H at FIX empty, scan, search.
	ÜÜH		0	100 MHz → 1 and 10 MHz → 4 at L.
	291		0	100 MHz → 4 and 10 MHz → 3 at H. H at 435 ~ 439. 144 MHz band at L.
.	286		0	H at 430~435. 144 MHz band at L.
	BZ		o	Hat buzzer ON.
	RL	0		8V input at TX.
J7	вР	0		Normally 13.8V. More than 7.5V
				at backup time.
	Z	0	.	5V
J8	01~03		2	
	10~13		×	Émana estatura estatura esta
	20~23 30~33		00000	Frequency data output to PLL.
	40~43		ŏ	
J9	FC	0	-	Lat press of FIX.
.,	UD	0 0		Band stops at FIX. Open at FIX.
	BD	0		Lat press of band DOWN.
	BU	0		Lat press of band UP.

(From page 11.)

- Selector signal output to IC34 and 35.
- b. Transmit prohibit signal at scan, search and FIX empty.
- c. Latch strobe signal.
- d 10 Hz ~ 100 kHz data output.
- e. Band data output.
- FIX channel figure output.
- g Buzzer pulse output.

### ALL ASS'Y UNIT (X60-1050-00)

The PLL circuit includes VCO, A LOOP and B LOOP units.

### 1. B LOOP Unit

A signal of 13.215 MHz is oscillated by Q4. The 10 and 100 kHz data from the digital unit are converted into an analog signal as a bias signal to D2 by the resistors R25-37 to control the frequency of 0.980 Hz. The frequency is doubled by Q5 as a HET signal to the B LOOP. Q1 is VCO oscillator for B LOOP. The signal from the oscillator passes through the buffer Q3 and is mixed with CAR 8.83 MHz by IC1, then the frequency difference is mixed with HET signal for B LOOP by IC2. The 1 kHz-100 kHz data from the digital unit is divided by IC3 to produce 1 kHz signal. This signal is compared in phase with the reference signal from A LOOP by IC4. The output passes through the low pass filter Q6-8 to produce VCO control voltage for B LOOP to control Q1. The output from Q1 passes through the buffer Q2 to produce the output to B LOOP.

### 2. A LOOP

A signal of 14.190 MHz is oscillated by Q1. This signal is doubled by Q2 and tripled by Q3 to produce HET signal for A LOOP. The signal from the VCO unit is mixed with the HET signal by IC1, amplified by IC2 and then mixed with the signal from B LOOP by IC3.

The BAND data from the digital unit is fed to IC4 so that the signal from IC3 is divided into 100 kHz.

A signal of 8 MHz is oscillated by IC5. This signal is divided to obtain 100 kHz signal as reference signals for 8 LOOP and A LOOP, and is compared in phase by IC6. The output from IC6 is VCV which ontrols VCO of the VCO unit.

Analog signal from the BAND data is obtained from IC7. This signal is tuned by T1 and T2 to obtain 5 MHz bandwidth.

When the signal is unlocked, D4 or D5 is ON, producing UK signal of H level.

### VCO Unit (X50-1520-00)

Frequencies are controlled by the VCV voltage of VCO (Q1). The signal passes through the buffer Q2 and is fed to A LOOP

Q3 and Q4 form the buffer of VCO. When the signal is unlocked, the UK signal turns Q9 to ON and turns Q8 to OFF, so the buffer stops and no output is obtained from the VCO terminal.

Q5 and Q6 form a circuit to short the VCV terminal when the voltage at PL8 drops momentarily.

When the signal is unlocked during adjustments or repairs, turn OFF the power switch and then turn ON. The signal will then be locked

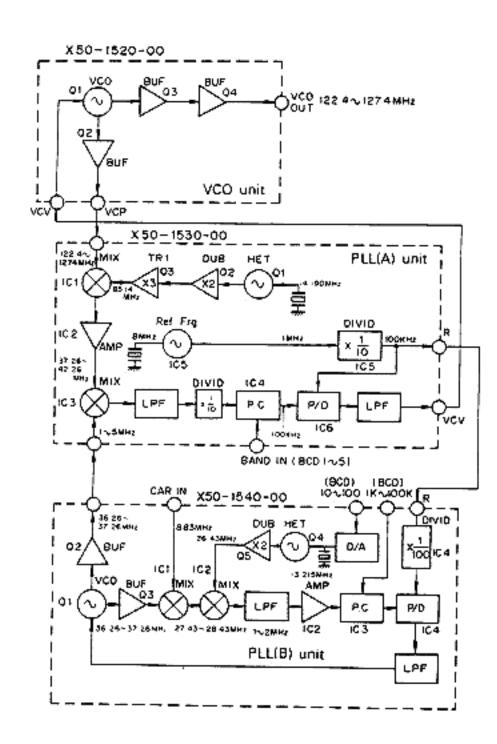


Fig. 18 Block diagram of PLL unite

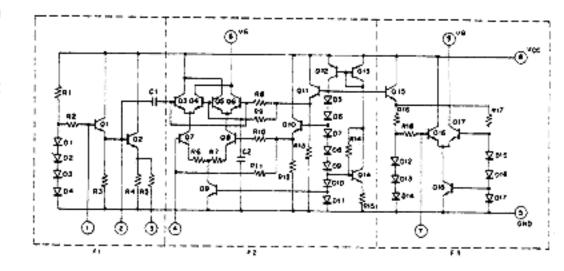


Fig. 19 PLL(A)IC3 PLL(B)IC2(TA7310P)

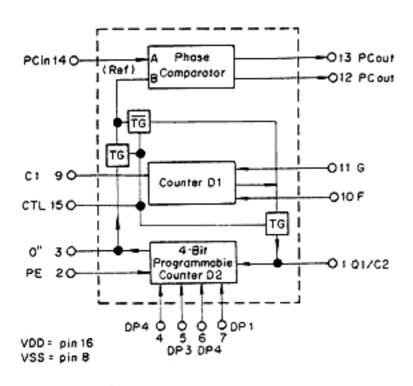
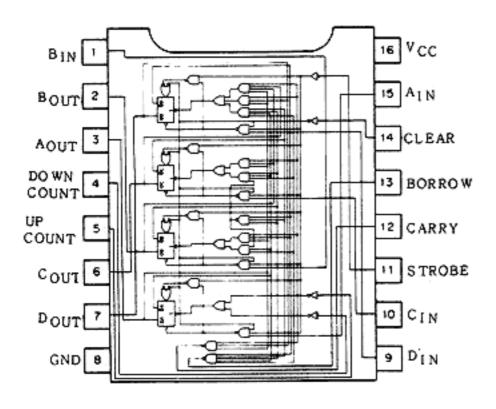
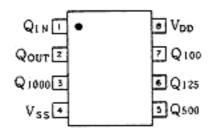


Fig. 20 PLL(B)IC4(MC14568B)



PLL(A)IC4(TD34192BP)



PLL(A)IC5(SM6422A)

Fig. 21

Truth Table TD34192BP

Input to									Output tn + 1				
Count	Count				Inp	ut			Out	put			
-up pulse	pulse	Strobe	Clear	А	В	С	D	А	В	С	D	Borrow	Carry
*	*	0	,0	Αıν	BiN	Cin	Din	Ain	Вім	Cin	Din	Note1	Note 1
*	*	0	0	1	0	0	1	1	0	0	1	Note 1	Note 1
*	*	•	1	•	*	•	*	0	0	0	٥	Note 1	Note1
1	1	1	0	•	*	*	•	1	0	0	0	1	ì
2	1	1	0	•	*	*,	•	0	1	0	0	1	1
3	1	1	0	*	*	*	*	1	1	0	0	1	1
4	1	1	0	*	*	*	*	0	0	1	0	1.	1
5	1.	1	0	*	•	*	*	1	0	1	0	1	1
6	1,	1	0	*	*	•	*	0	1	1	0	1	1
7	1	1	0	*	•	•	•	1	1	1	0	1	1
8	1	1	0	•	*	٠	*	0	0	0	1	1	11
9	1	1	0	•	*	*	*	1	0	0	1	1	o
0	1	1	.0	*	.*	*	*	0	0	0	0	1	. 1
1	1	1	0	*		*	*	1	0	0	0	1	1
ļ	1	ţ	ţ	Î	.1	1	1	ī	ĵ.	1	1	1	ţ
8	1	1	0	*	*	•	•	0	0	0	1	1	1
9	1	1	0	*	*	*	*	1	0	0	1	1	1
1	8	1	0	•	*	*	٠	0	0	0	1	1	1
1	7	1	0	•	*	*	•	1	1	1	0	1	1
1	,6	1	0.	*	*	*	*	0	1	1	0	1	1
Ţ	1	1	1	I	1	î	1	ī	1	ĵ	1	1	1
1	1	1	0	*	•	*	*	1	0	0	0	1	1
1	0	1	0	*	*	•	*	0	0	0	0	0	1
1	9	1	0	•	*	٠	٠	1	0	0	1	1	1.

Note 1: The state of BORROW Output and CARRY Output will depend on the state of A, B, C, D Output and Down Count/Up Count Inputs.

2: \*; 0 or 1

 tn : Bit time prior to the time the clock input changes from "0" to "1".

4: Tn+1; Bit time after the clock input changed from "0" to "1".

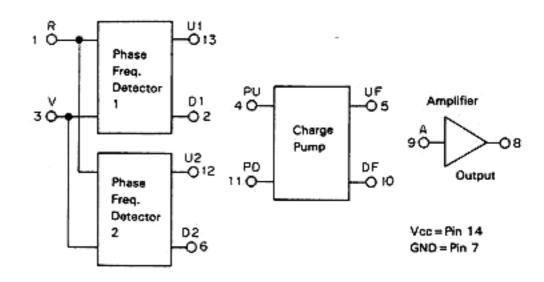


Fig. 22 PLL(A)IC6(MC4044P)

## SEMICONDUCTOR/FILTER DATA

\* In case of replacing power transistors of the FINAL, always use those based on TRIO Specifications.

Table 18. 2SC2381 Ratings

Name	25	2SC2381, TRIO									
Application	UH	UHF band power amplifier									
Construction	NP	N Epit	axial	olana	r type						
Absolute maxi-	V <sub>CBO</sub>	VCEO	VEBO	iç	31	Pc	T <sub>i</sub>	Tstg	1		
mum rating	35	17	3.5	6	- 6	50	175	-65~17	5		
(T <sub>a</sub> = 25°C)	٧	v	٧	Α	٨	w	°C	°C			
Test condition	Tare	25 ±	1.5 °C								_
			Test s	pecif	ication	1					
Item			Con	dition	1		Code	Max	Min	Unit	
Collector cut-off current		V <sub>CS</sub> - 15 V, I <sub>B</sub> = 0					Ісво	-	ı	mA	
Collector-base break down voltag	ge -	t <sub>c</sub> -	IOmA,	Ig -	0	١,	V <sub>(BR)CB</sub>	35	-	٧	
Collector-emitter break down volta		I <sub>C</sub> = 25mA, I <sub>B</sub> = 0					V(BR)CE	17	-	V.	
Emitter-base break down voltage					1	V(BR) 280	35	-	٧	Γ	
DC amplifier V <sub>CE</sub> = 5 V, I <sub>C</sub> = 3 A						hyg	10	-	-		
Collector output VCB=10V, 1g=0, f=1MH2					f -1 M	Hz	Cob	-	-	PF	Γ
Cabacity		$V_{CC} = 12.6 \text{ V}, f = 470 \text{ MHz}$ $P_1 = 10 \text{ W}, \eta_C \ge 60\%$									_

Table 19. 2SC2380 Ratings

Name 2SC2380, TRIO										
Application	UH	UHF band power amplifier								
Construction	NPN Epitaxial planar type									
Absolute maxi-	V <sub>CBO</sub>	Vcεo	V <sub>EBO</sub>	1 <sub>C</sub>	1 <sub>E</sub>	PC	т,	Tstg		
mum rating	35	17	3.5	2.8	2.8	30	175 -	65~1	75	
$(T_a = 25^{\circ}C)$	v	Ÿ	v	A	Α	w	°C	°C	+	
Test condition	Tá	= 25 ±	1.5 °C	:						
			Test	spec	ificatio	n				
Item			Con	dition	1		Code	Max	Min	Unit
Collector cut-off		V <sub>CB</sub> ,	15 V,	IE -	0	$\dagger$	Гсво	-	1.5	πA
Collector-base break down volta	ge	[c =	2 mA .	IÉ -	0	1	V <sub>(BR)</sub> CBÓ	35	-	v
Collector-emitte break down volta		[c =	10mA,	1 <sub>B</sub> -	0	1	V <sub>IBR</sub> CEO	17		ν
Emitter-base bre down voltage	ak	I <sub>E</sub> = 200 μ A. I <sub>C</sub> = 0					V(BR)EBO	3.5	-	v
DC amplifier factor		V <sub>CE</sub> = 5 V, 1 <sub>C</sub> = 1.5 A					hpg	10	-	- 1
Collector output capacity		V <sub>CB</sub> =	10V, 1 <sub>1</sub>	e = 0.,i	- 1MH	ız	C <sub>ob</sub>	-	40	PF
Output powe	r-	$V_{CC} = 12.6 \text{ V. } f = 470 \text{MHz}$ $P_1 = 3 \text{ W. } \eta_C \ge 60\%$					Po	11	_	w

Table 20. 2SC2103A Ratings

Name 2SC2103A, TRIO												
Application	UHI	UHF band power amplifier  NPN Epitaxial planar type										
Construction	NP											
Absolute maxi-	V <sub>CBO</sub>	Vceo	V <sub>880</sub>	.lc	Ιg	Po	т	,	Tsig	.		
mum rating	40	18	4.0	6.0	- 6.0	50	17	5	-65~!	75	$\top$	
(Ta = 25°C)	v	v	V	A	.A.	w	20	0	°¢	$\top$	$\neg$	
Test condition	Ta	= 25 ±	1.5 °	С				_				
			Test	speci	ficatio	n						
ltem			Con	dition	1		Co	de	Max	Mir	Unit	
Collector cut-off current		V <sub>CB</sub>	- 15 V,	ι <sub>ε</sub> -	0	T	Ic	80	-	1	mA	
Collector-base break down volta		1 <sub>0</sub> , -	10mA,	18 -	0		V(BR)	сво	40	-	, V	
Collector-emitte break down volt		Ic =:	25 m.A.,	I <sub>B</sub> =	0		V <sub>{BRI</sub>	CEC	18	-	v	
Emitter-base break down voltage I <sub>E</sub> = I mA, I <sub>C</sub> = 0				V <sub>(BR</sub>	EBC	0. 4	-	v				
OC amplifier V <sub>CE</sub> = 5 V, I <sub>C</sub> = 3 A				hp	ε	10	-	-				
Collector output capacity V <sub>CB</sub> = 10V, 1 <sub>E</sub> = 0, f = 1 MHz			Ιz	c,	ь	-	80	PF				
Output powe	$V_{CC} = 12.5 \text{ V. } f = 175 \text{ MHz}$ P <sub>1</sub> = 4.2W, $\eta_{C} \ge 60\%$					Po	)	27	-	w	Γ	

Table 21. Filter L72-0312-05(CFL-455F2)Ratings

ltem	Specification
Nominal center frequency	455 kHz
3 dB bandwidth	±5 kHz or more
6 dB bandwidth (From 455 kHz)	±7.5 kHz or more
70 dB bandwidth	±16 kHz or less
Guaranteed attenuation	55 dB or more 40 dB or more
Ripple	3 dB or less
Loss	4 dB or less
Impedance	1.5 kΩ

### FILTER/OPTION DATA

Table 22. Ratings of Crystal Filter L71-0209-05(21G20A)

İtem	Specification
Nominal center frequency	21.6 MHz
Pass bandwidth	±10 kHz or more at 3 dB
Attenuation bandwidth	±35 kHz or less at 18 dB
Ripple	0.5 dB or less
Loss	2 dB or less
Guaranteed attenuation	30 dB or more at a range within ±1 MHz. (The spurious output shall be at 18 dB or more.)
Terminal impedance	2 kΩ±10%//1PF±10%

### Option

### • BU-1 (Outside Battery Case)

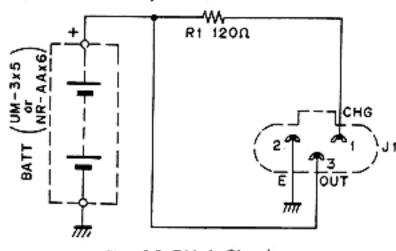


Fig. 26 BU-1 Circuit

Table 25. BU-1 Parts List

Parts Name	Parts No.	Remarks	
Resistor (R1) Power Jack (J1) Power Plug Battery case Dummy cell	RC05GF2H121J E 08 — 0304 — 05 E 30 — 1624 — 05 J 19 — 1319 — 03 W 09 — 0002 — 05	120Ω ±5%	1/2W

Table 23. Ratings of Crystal Filter L71-0208-05(YK-88S)

Item	Specification					
Nominal center frequency	8830 kHz					
Center frequency deviation	Within ±150 Hz at 6 dB					
Pass bandwidth	±1.2 kHz or more at 6 dB					
Attenuation bandwidth	±1.5 kHz or less at 20 dB					
	±2.2 kHz or less at 60 dB					
	±3 kHz or less at 80 dB					
Ripple	2 dB or less					
Loss	6 dB or less					
Guaranteed attenuation	80 dB or more within ±1 MHz.					
Impedance	600Ω±5% // 15PF±5% for both input and output					

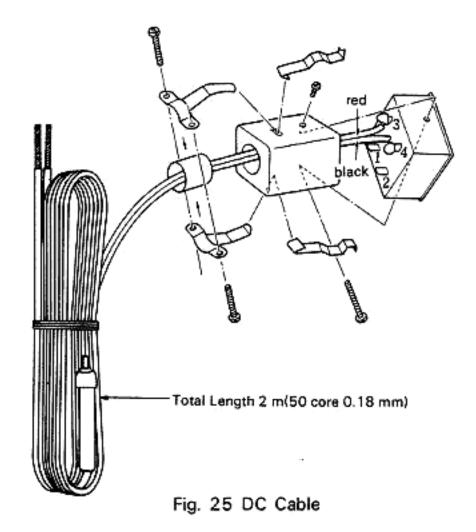
### In order to operate by DC

Since this unit is not equipped with DC power source cable, in case of DC operation, it is necessary to prepare a DC power source cable like the one shown in Fig. 25.

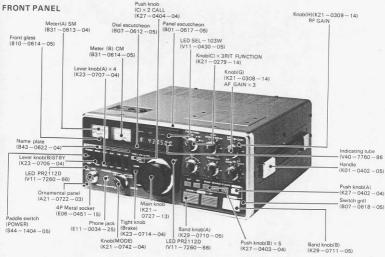
Since this cable is not equipped with a fuse, in case it is used as that for TS-770, insert an 8A fuse.

DC power source cable and fuses are handled by our business offices or service centers.

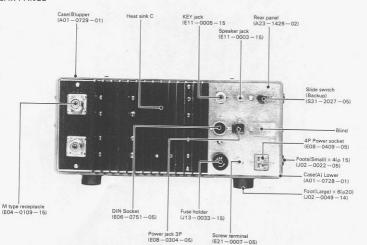
DC cable ASSY parts No. X42-1210-00



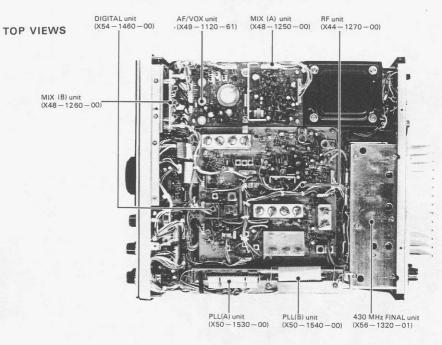
### **OUTSIDE VIEWS**



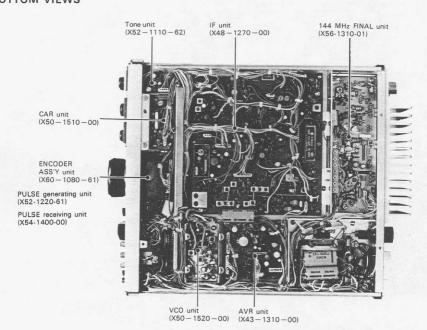
### REAR PANEL



### **INSIDE VIEWS**



### **BOTTOM VIEWS**



### **PACKING**

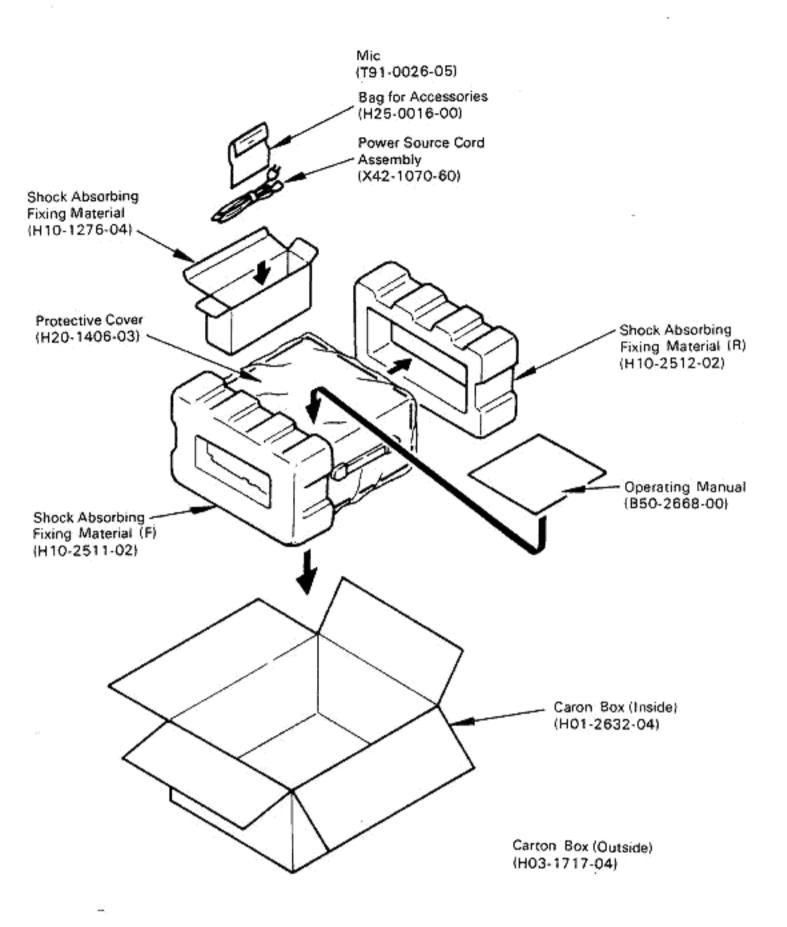
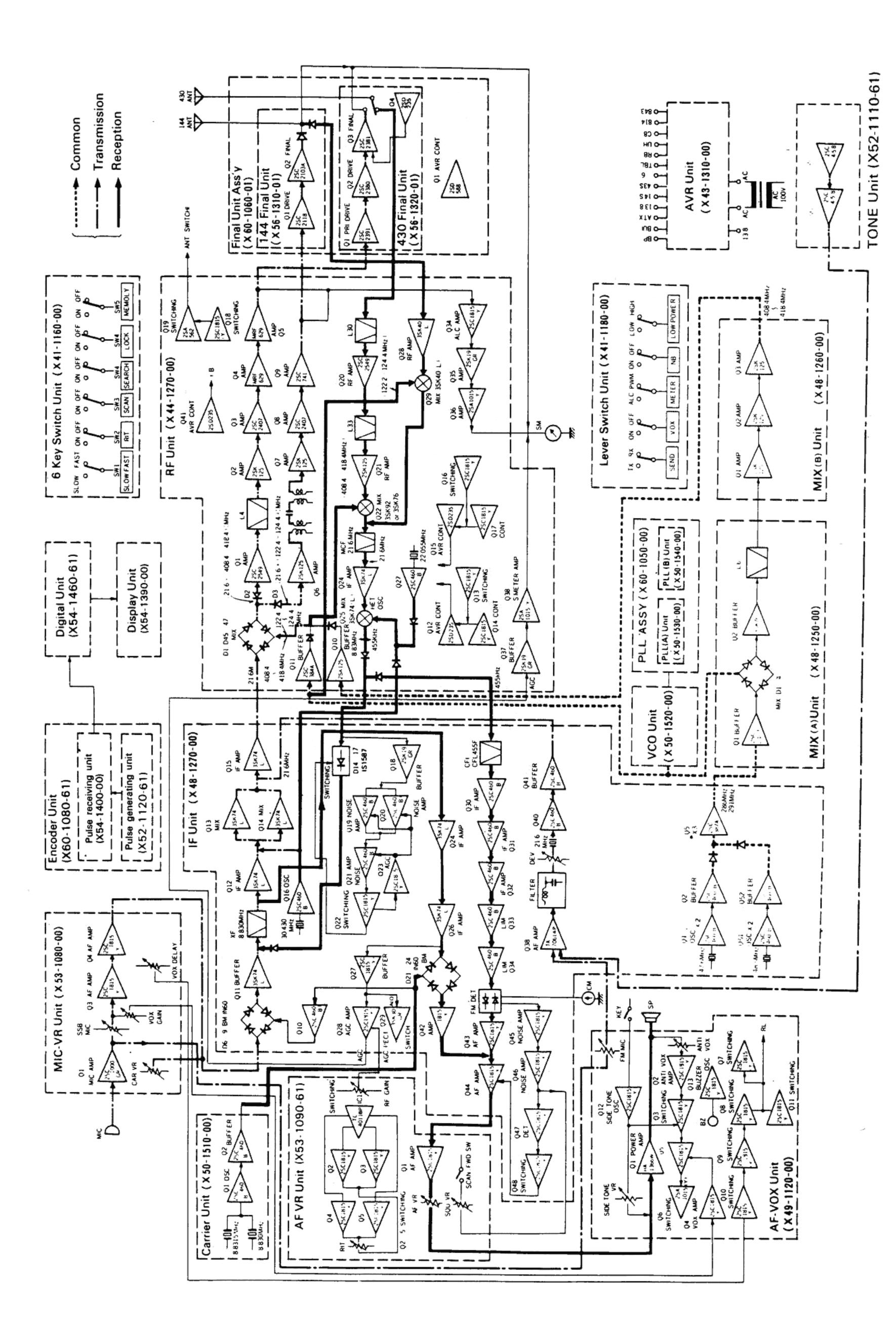


Fig. 23 Packing

### Accessories

Name	Parts No.	pcs.						
Fuse 2A	F05-2023-05	1						
Speaker plug	E12-0001-05	1						
Din plug	E07-0751-05	1						
Foot	J02-0049-14	2						
Screw	N30-4012-41	2						

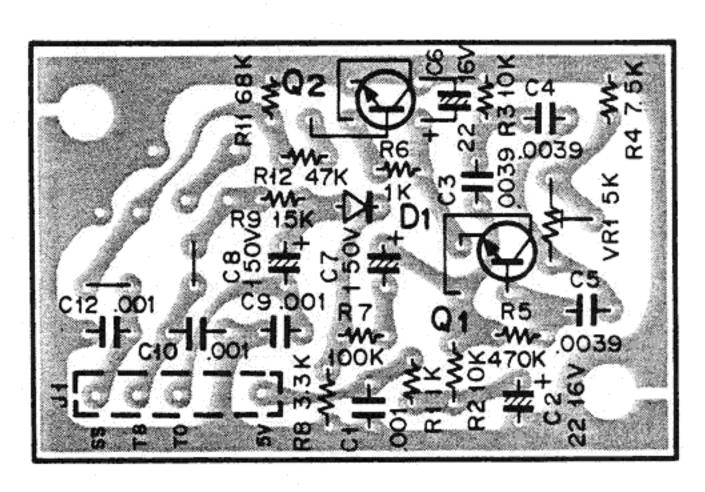
# **BLOCK DIAGRAM**



TONE UNIT (X52-1110-62)	35	MIC VR Unit (X53-1080-00)	42
/CO Unit (X50-1520-00)		CAR Unit (X50-1510-00)	43
RF Unit (X44-1270-00)		Pulse Generating Unit (X52-1120-61)	43
F Unit (X48-1270-00)		Pulse Receiving Unit (X54-1400-00)	43
PLL(A) Unit (X50-1530-00)		MIX(A) Unit (X48-1250-00)	44
PLL(B) Unit (X50-1540-00)		MIX(B) Unit (X48-1260-00)	44
6 Key Unit (X41-1160-00)		Printed Circuit (A) (J25-2699-14)	44
Lever Switch Unit (X41-1180-00)	40	Digital Unit (X54-1460-61)	45
Display Unit (X54-1390-00)		144 Final Unit (X56-1310-01)	46
AVR Unit (X43-1310-00)		430 Final Unit (X56-1320-01)	46
AF VR Unit (X53-1090-61)	41	IF Unit (X48-1220-00)	47
AF VOX Unit (X49-1120-61)		MIX Unit (X48-1230-00)	48

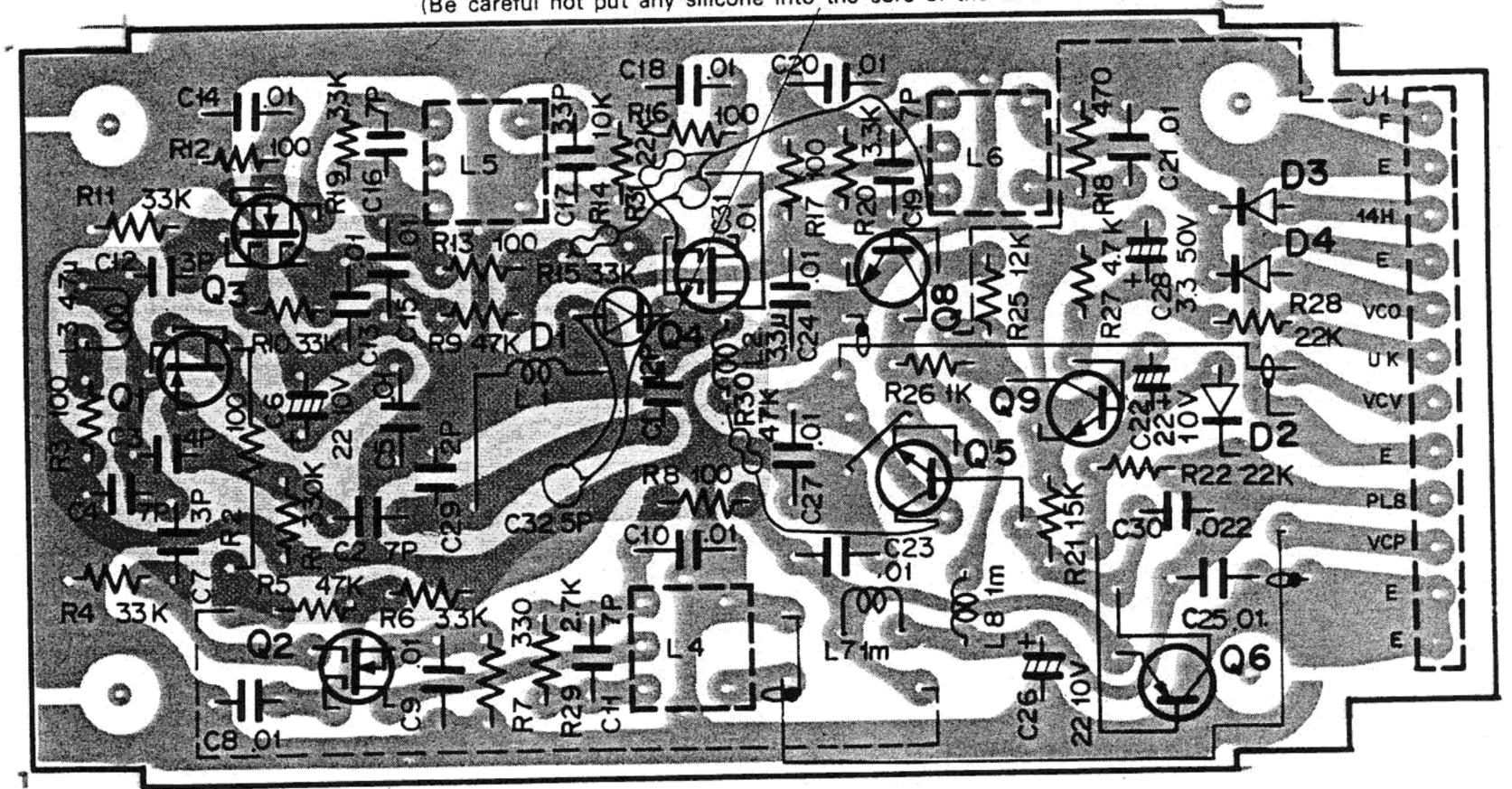
► TONE unit (X52-1110-62)

> Q1,2: 2SC458(B) D1: 1S1555



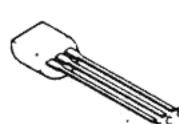
▼ VCO unit (X50-15200-00)

Fix this portion in place with silicone. (Be careful not put any silicone into the core of the coil.)

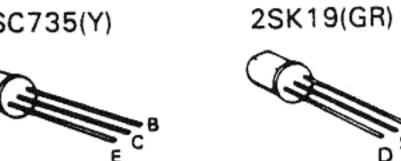


Q1:2SK19(GR) Q2,3:3SK40M Q4:3SK40(L) Q5,9:2SC1815(Y) Q6:2SA1015(Y) Q8:2SC735(Y) D1:1S2208 D2:1N60 D3,4:1S2588

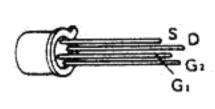
2SA1015(Y) 2SC1815(Y)



2SC735(Y)



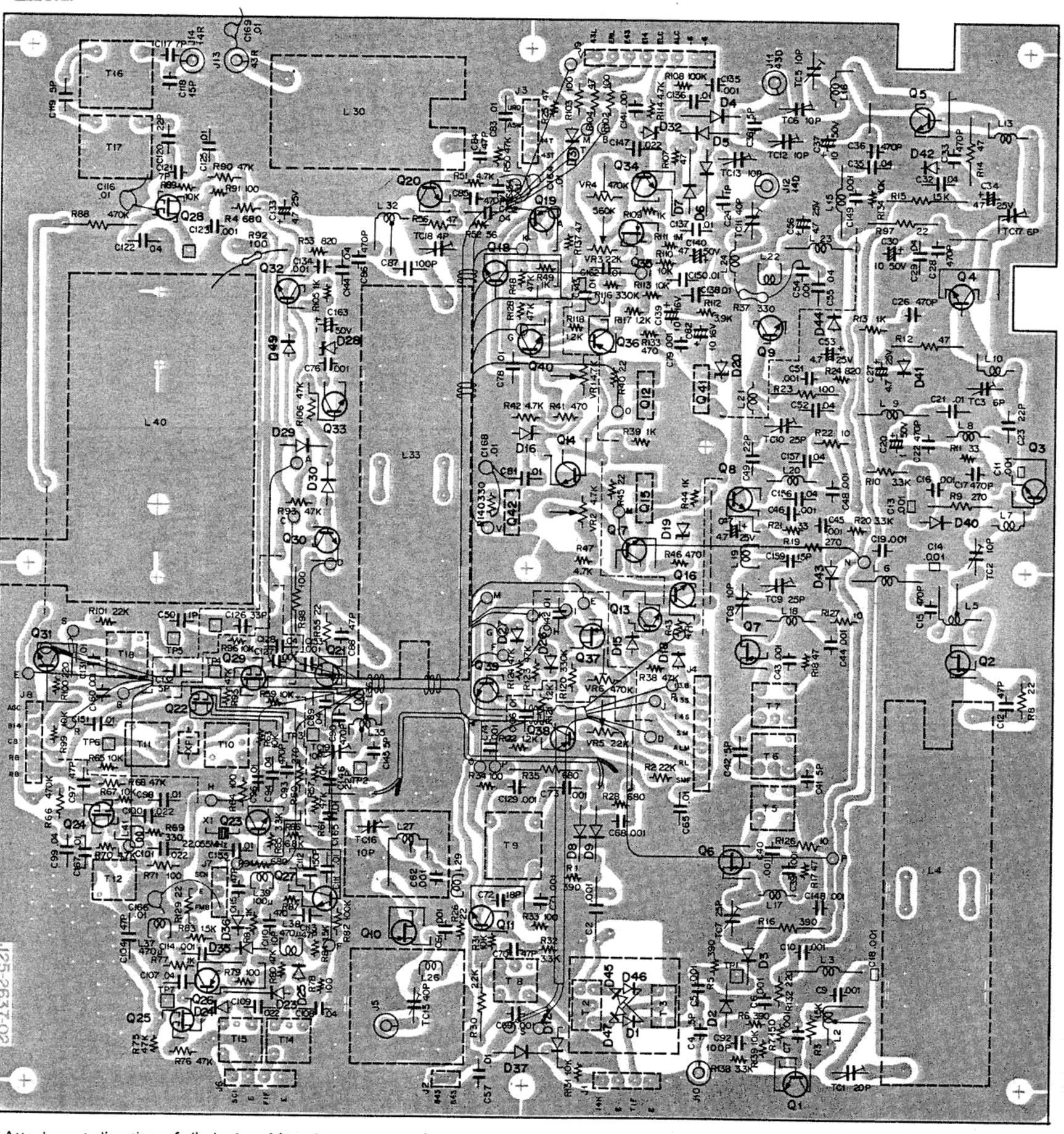
3SK40(L) 3SK40(M)



< Attachment direction of L1>



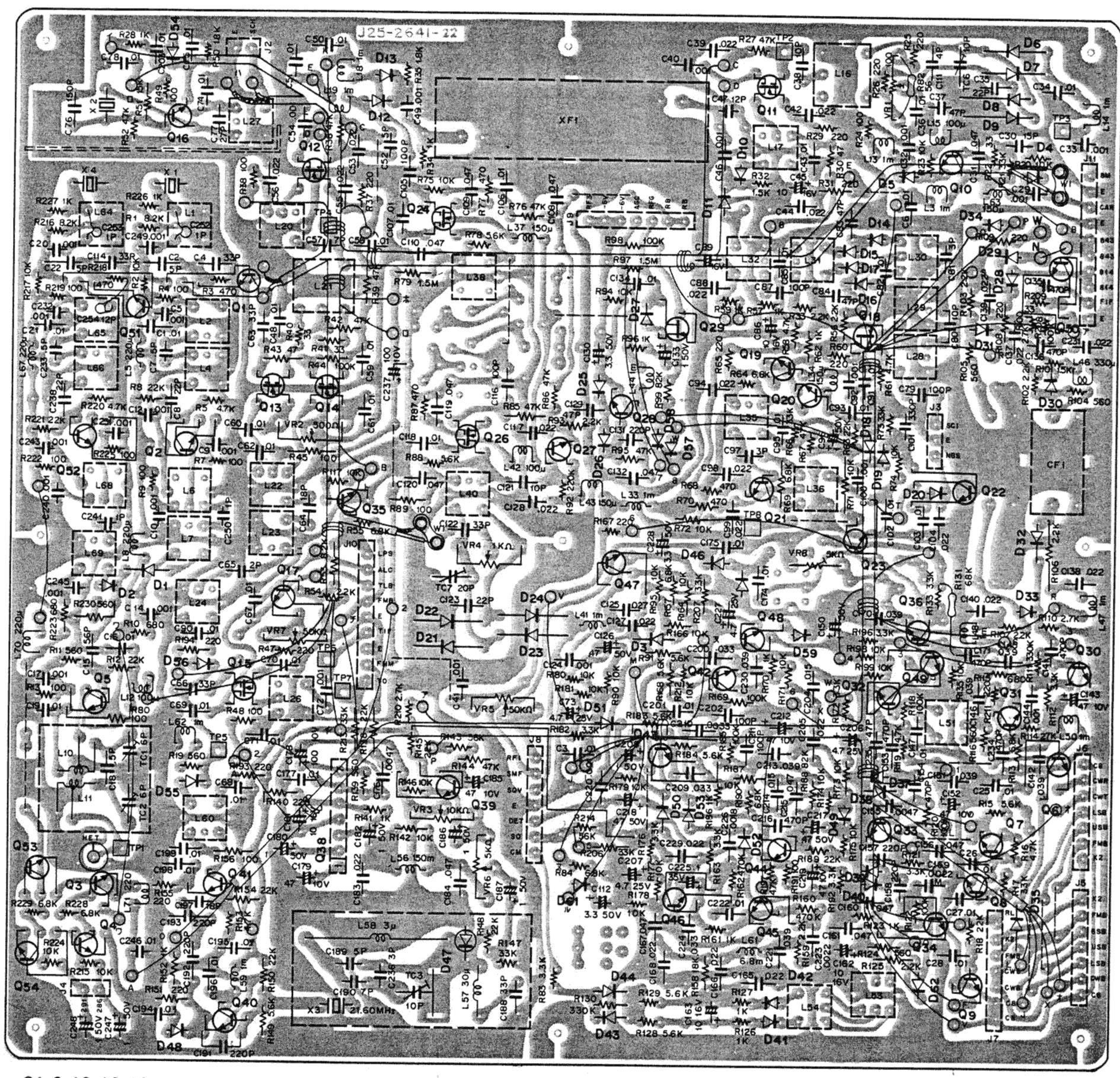
### ▼ RF unit (X44-1270-00)



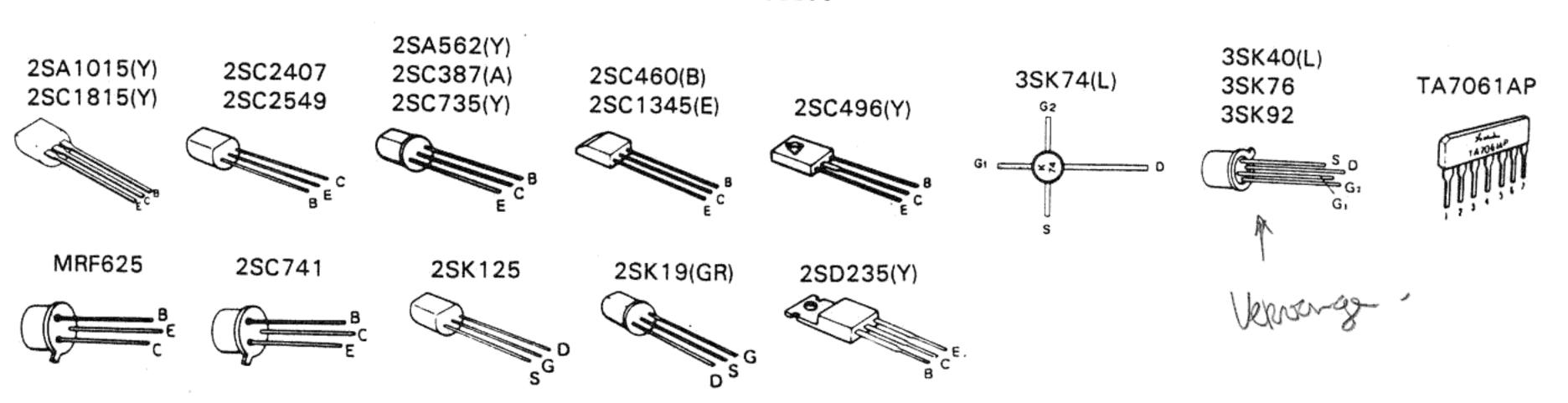
<Attachment direction of diodes> <Attachment method of L4, 30, 33> <Attachment method of L40> D45 Soldering < Attachment direction of T2.3 > Notches PC Board Bush 2 lines of brown Marking for the direction -- 500 D47 of the notches < Attachment method of a through capacitor > Green or red +O-O-O-PC Board Collar -Red or green Soldering Pattern side Twisted wires of red and green Through capacitor ĠΦ. Install parallel to the side surface. **OPP** of the shield case. Soldering Soldering

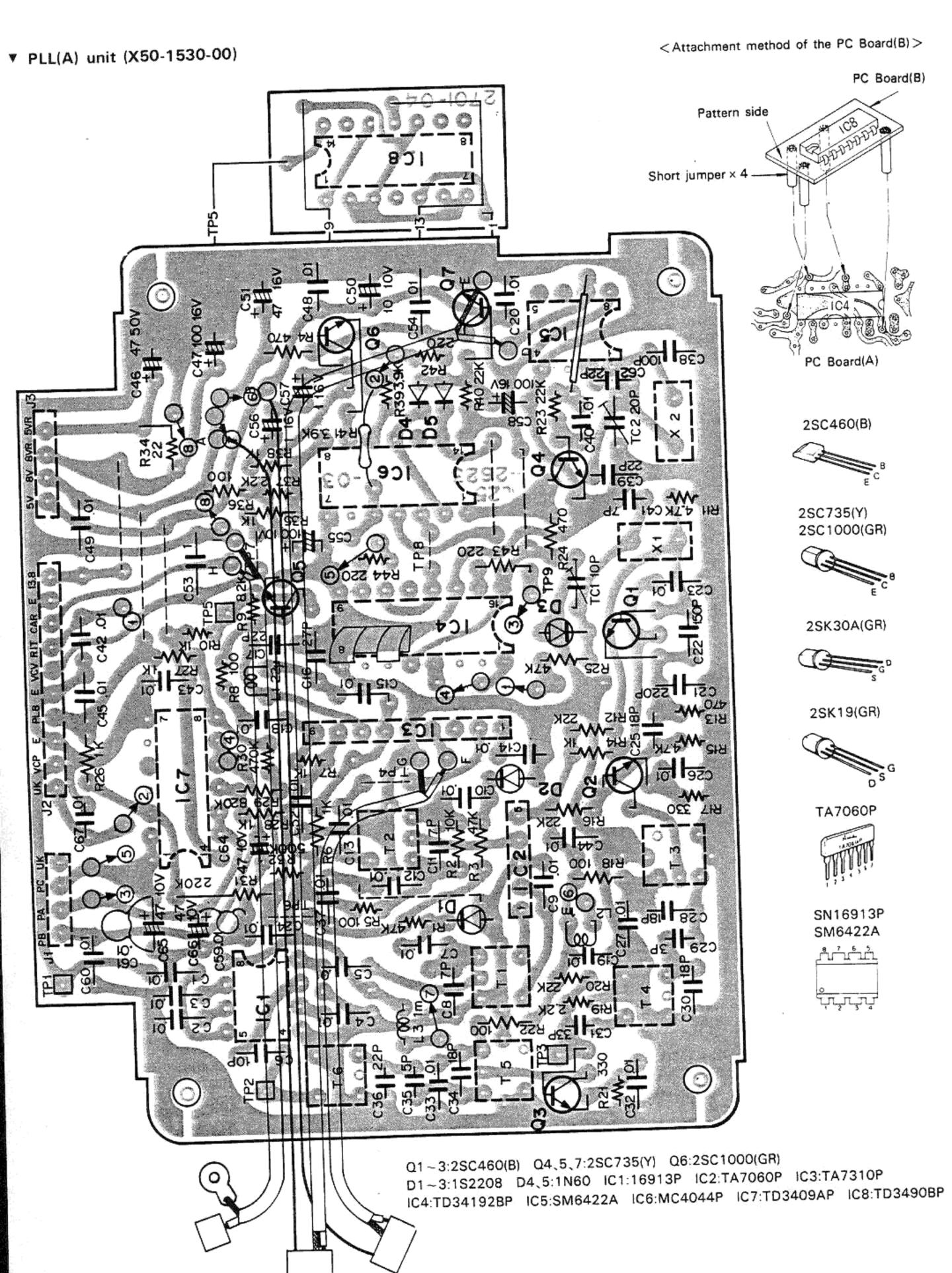
▼ IF unit (X48-1270-00)

From S/N 004 ....  $\sim$ 

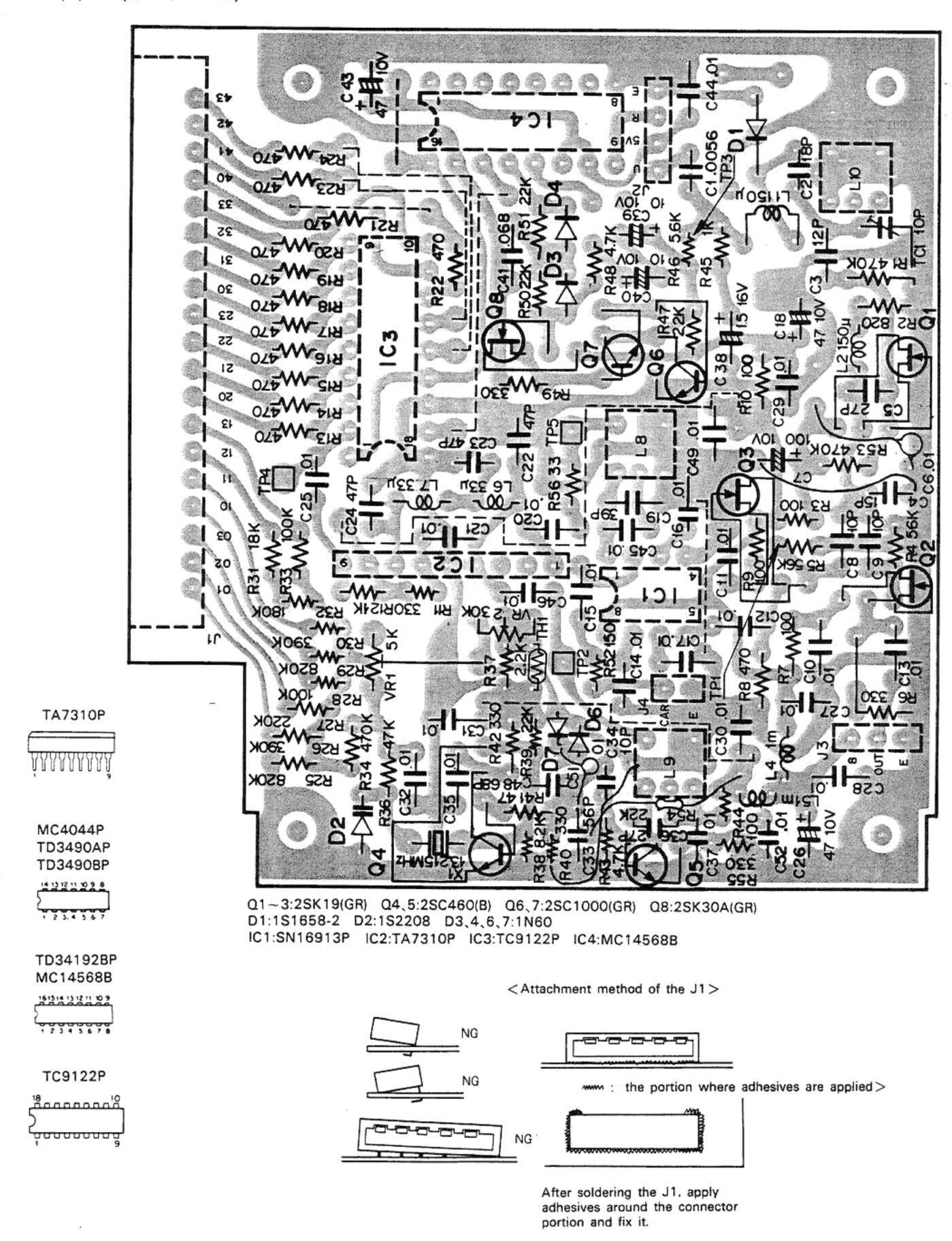


Q1,2,10,16,19~21,30~34,40,41,50~52:2SC460(B) Q3,17,53:2SA1015(Y) Q4,6~9,22,23,27,28,35,39,42~49,54:2SC1815(Y) Q5:2SC387A Q11~15,24,26:3SK74(L) Q18:2SK19(GR) Q29:2SK30A(O) Q36:2SC1345(E) Q38:TA7061AP D1,2:1S2588 D3:1S1212 D4,27~29,34,35,37~40,48~51,54~59,61,62:1S1555 D5,10~17,10~17,30~33:1S1587 D6~9,1819,21~26,41~46,52,53:1N60 D20:MV-13 D47:1S2208



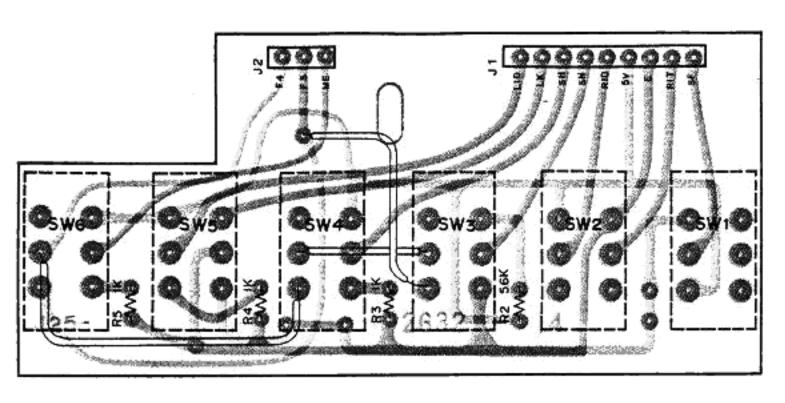


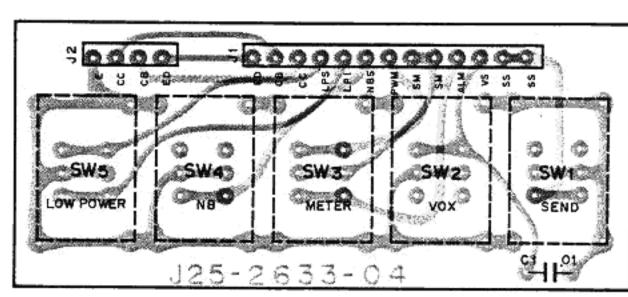
### ▼ PLL(B)unit (X50-1540-00)



▼ 6 key unt (X41-1160-00)

▼ Lever switch unit (X41-1180-00)





2SA1015(Y) 2SC1815(Y)

2SC1959(Y)

2SC735(Y)

2SC496(Y)

2SC460(B)

2SA671TD(B)

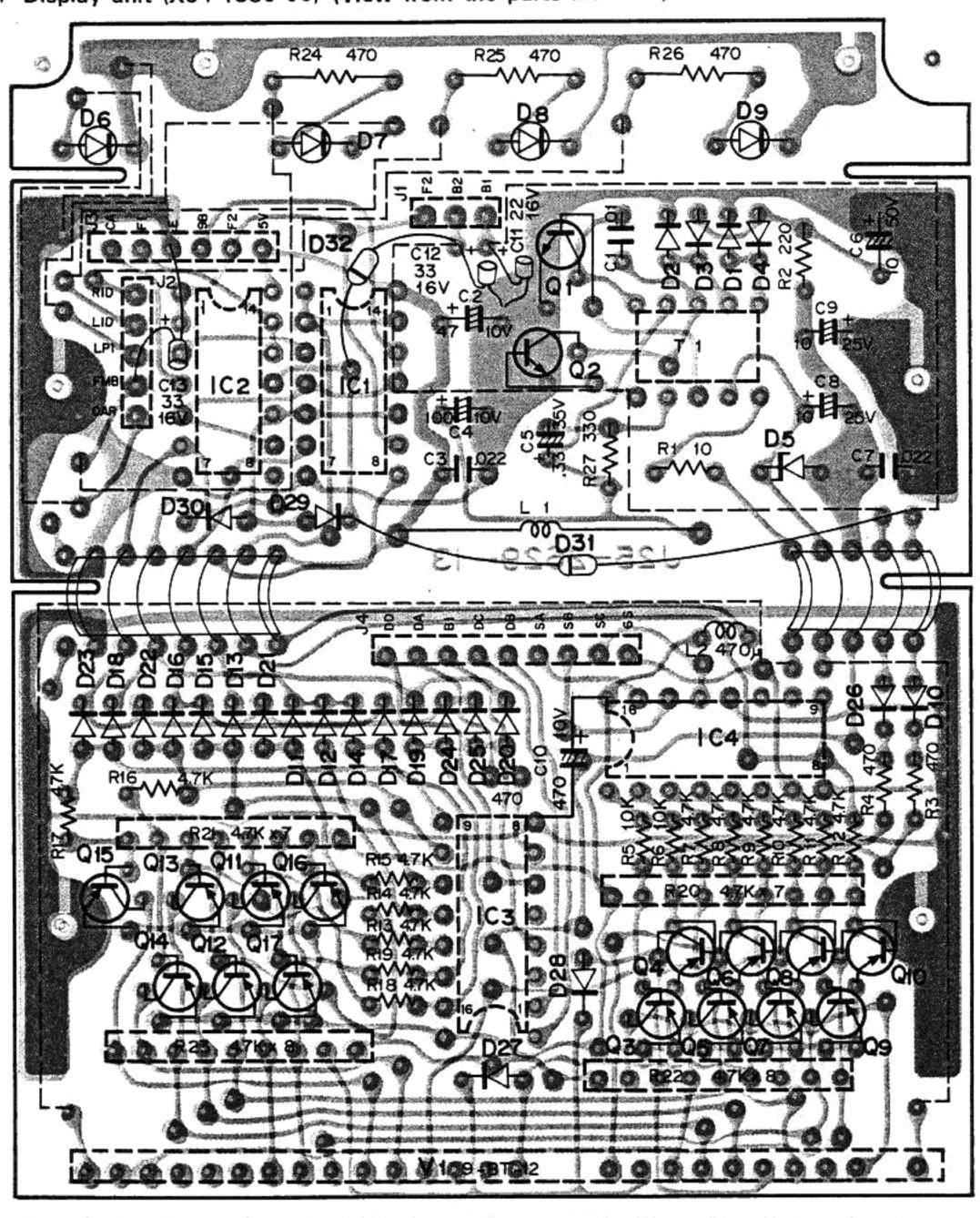
MB3756

· O o

TC4011BP

7 2 3 4 3 6 7 8

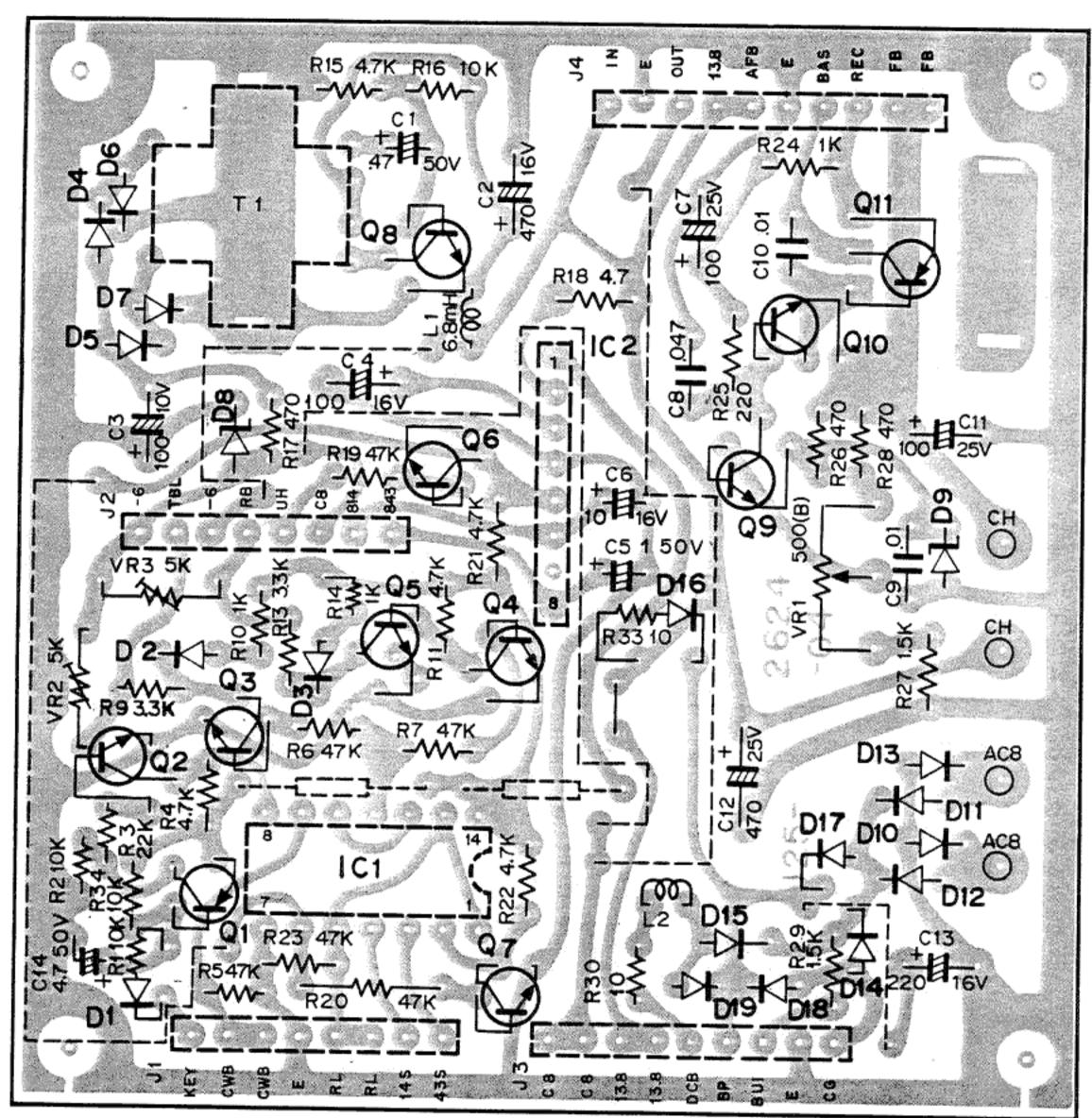
▼ Display unit (X54-1390-00) (View from the parts installed)



HD74LS00P HD74LS10P HD74LS42P SN74LS247N

Q1,2:2SC1959(Y) Q3~17:2SC1815(Y) D1~4,10~32:1S1555 D5:WZ-071 D6~9:SEL103W IC1:HD74LS10P IC2:HD74LS00P IC3:SN74LS247N IC4:HD74LS42P

### AVR unit (X43-1310-00)

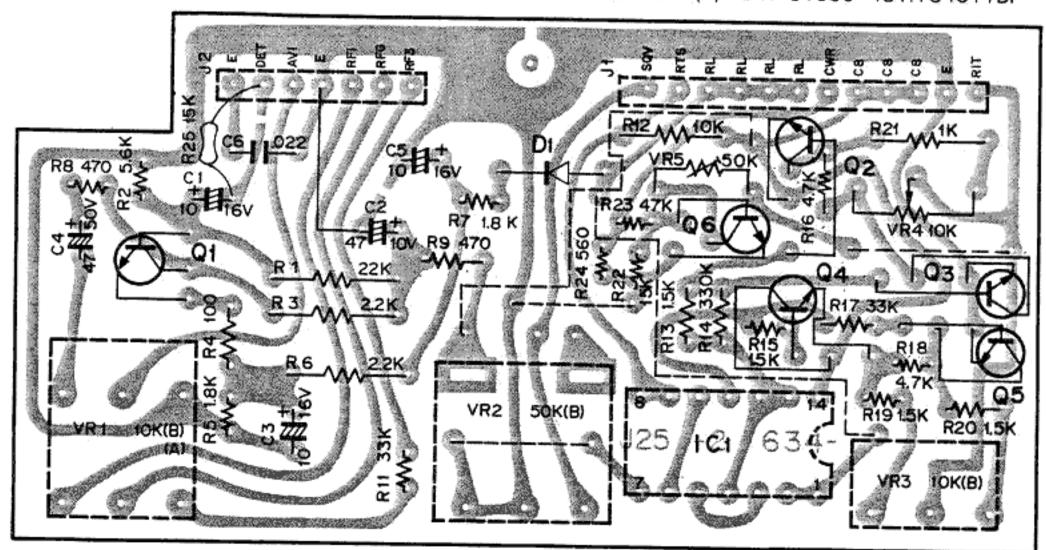


IC2:MB3756M 2 Q11:2SA671TD(B) D10~19:1N4448 IC1:TC4011BP Q10:2SC496(Y) Q8:2SC735(Y) D9:WZ-090 7,9:2SC1815(Y) D8:XZ-060 5(Y) Q2~7 D3:1N60 Q1:2SA1015(Y) D2:MV-13 D3:

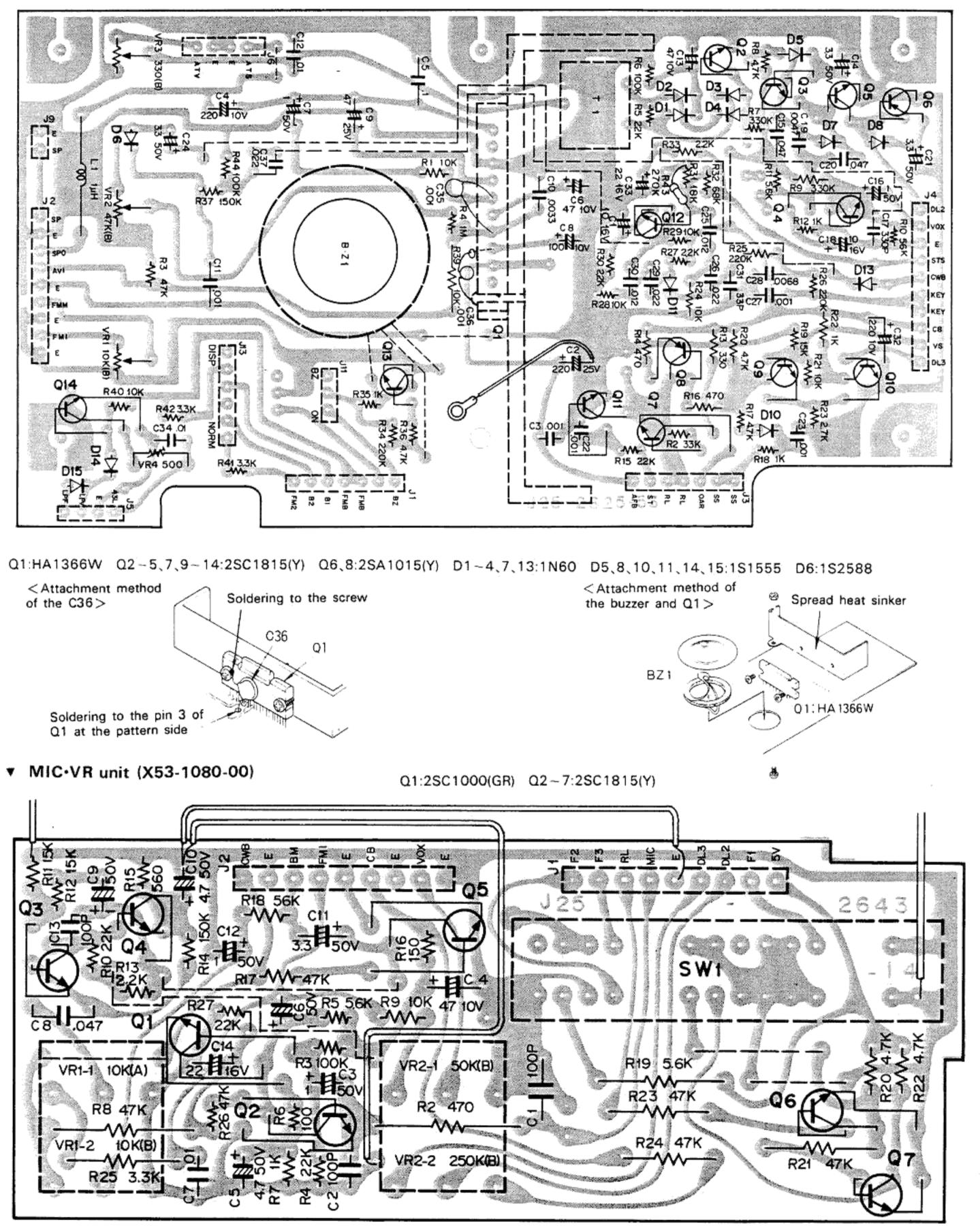
7:151555

### ▼ AF•VR unit (X53-1090-61)

Q1~6:2SC1815(Y) D1:1S1555 IC1:TC4011BP

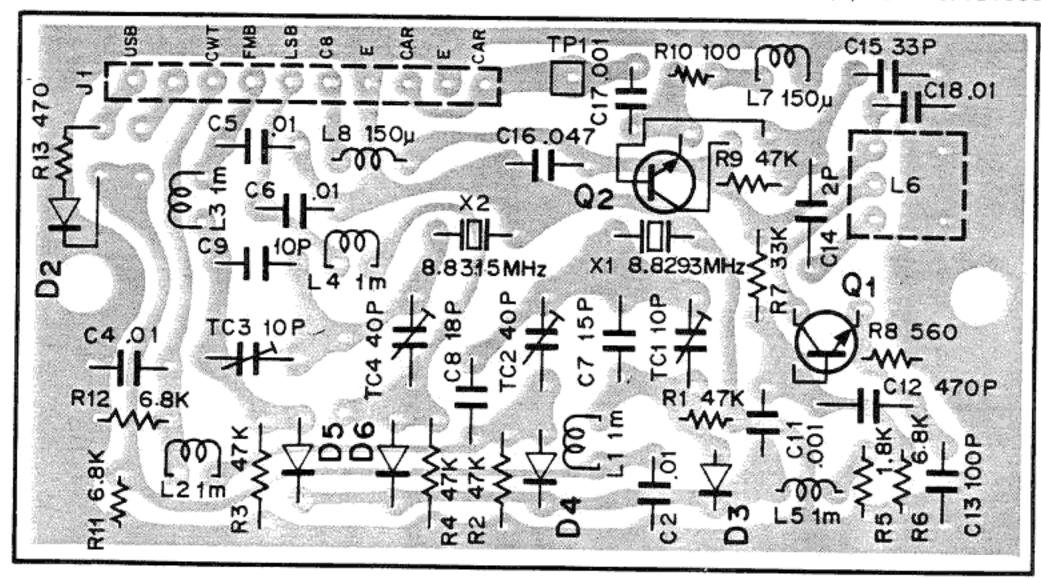


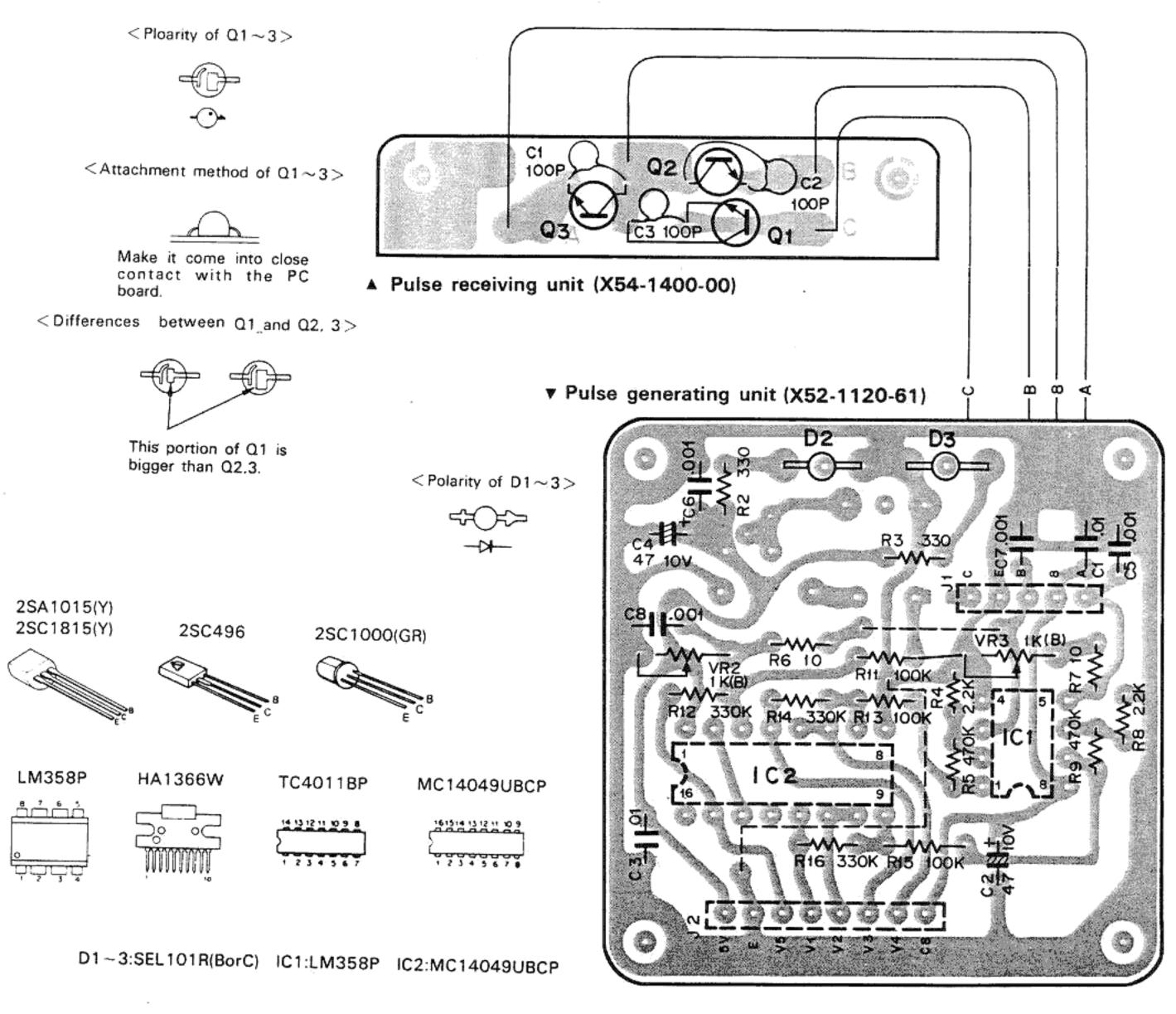
### ▼ AF•VOX unit (X49-1120-61)



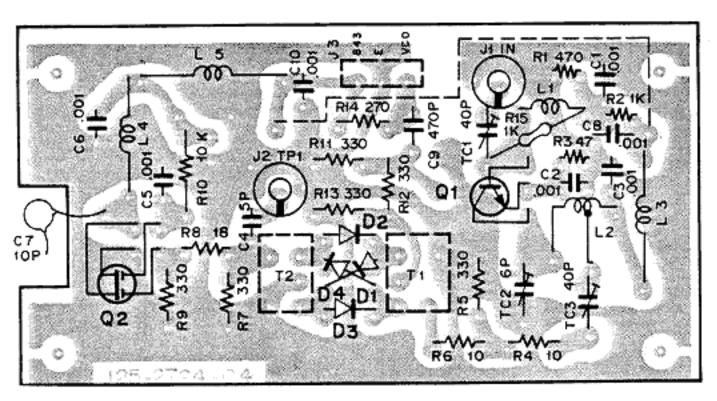
### ▼ CAR unit (X50-1510-00)

Q1,2: 2SC460(B) D2~6: 1S1555

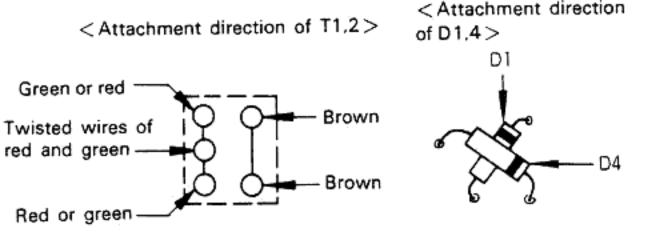




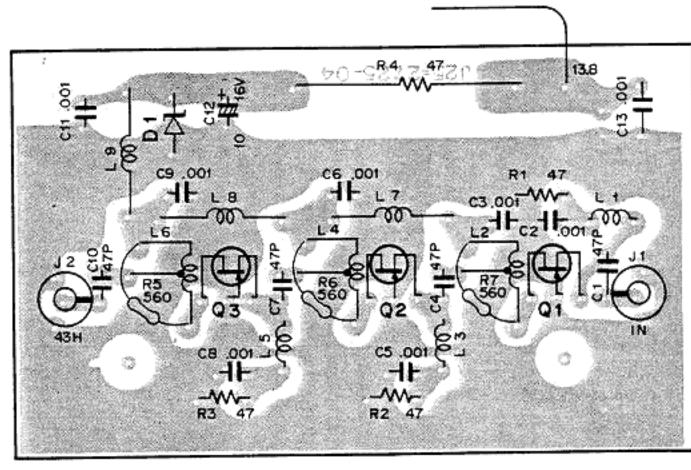
### ▼ MIX(A) unit (X48-1250-00)



Q1:2SC2407 Q2:3SK76or3SK92 D1-4:1SS97

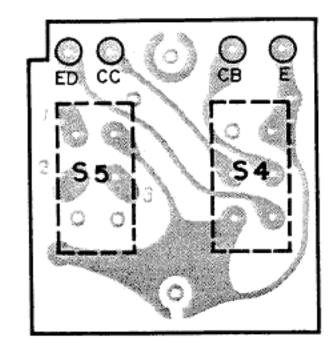


### ▼ MIX(B) unit (X48-1260-00)



Q1-3:2SK125 D1:BZ-090

### ▼ PC Board(A) (J25-2699-14)

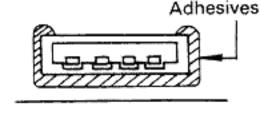


2SA1015(Y)
2SK125
3SK76
3SK92
2SK125
2SK125
2SK125
3SK92
2SC2407
µPC78L05A

<Attachment direction of the composite resisters. >



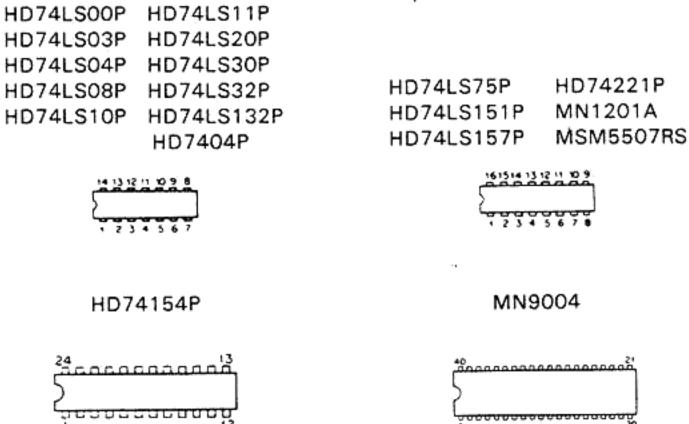
< Attachment method of the J2,3.8>



NG NG GOOD

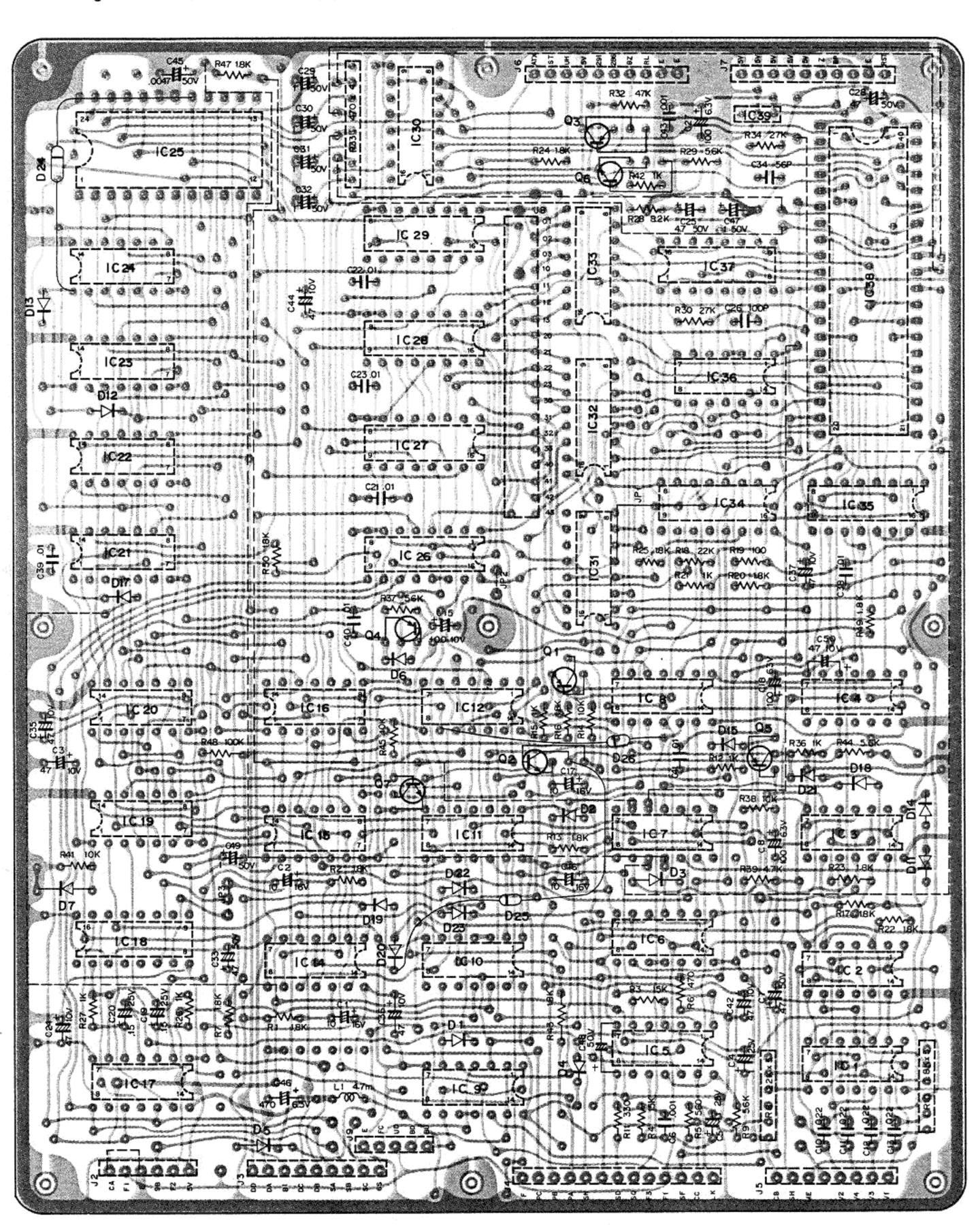
In case of J2, 3, 8, after inserting them into the printed circuit plate, bend the pins at the back side and make them come into close contact with the printed circuit plate.

Furthermore, after dipping, apply sufficient amount of adhesives (Rubber type adhesives such as "Sony Bond" or "Cemedine Hi-Contact") around the connector portion, and fix it in place.



Q1,3~5:2SA1015(Y) Q2,6,7:2SC1815(Y) D1~3,5,7,8,11~15,17~24:1S1555 D4,6,25,26:1N60 IC1,2:HD74LS03P IC3,6,9,11,36:HD74LS00P IC4,19:HD74LS08P IC5:HD74LS10P IC7,12:HD74LS04P IC8:HD74LS132P IC10:HD74LS32P IC14:HD74LS02P IC15,16,21:HD74LS20P IC17:HD7404P IC18:MSM5507RS IC20:HD74LS11P IC22~24:HD74LS30P IC25:HD74154P IC26~29:HD74LS151P IC30,31:HD74LS75P IC32,33:MN1201A IC34,35:HD74LS157P IC37:HD74221P IC38:MN9004 IC39:µPC78L05A

▼ Digital Unit (X54-1460-61) (View from the parts installed)



▼ 430 Final Unit (X56-1320-01) ▼ 144 Final Unit (X56-1310-01) 2SD235(Y) 2SC2118 2SC2103A 2SC2380 2SC2381 2SC2391 617 D4:1N60 ~3,5:151555 Ė D3:MI402 2SD235(Y) 04 01,2,6,7:1515 Q3:2SC2381 D5:1N60 Q2:2SC2380 S 85 220 Q1:2SC2118 D4:1S2588 [ Q1:2SC2391 Shield case CK1 CK2 CK3 PC Board L8 L18 CK4 CK6 CK7

CK6

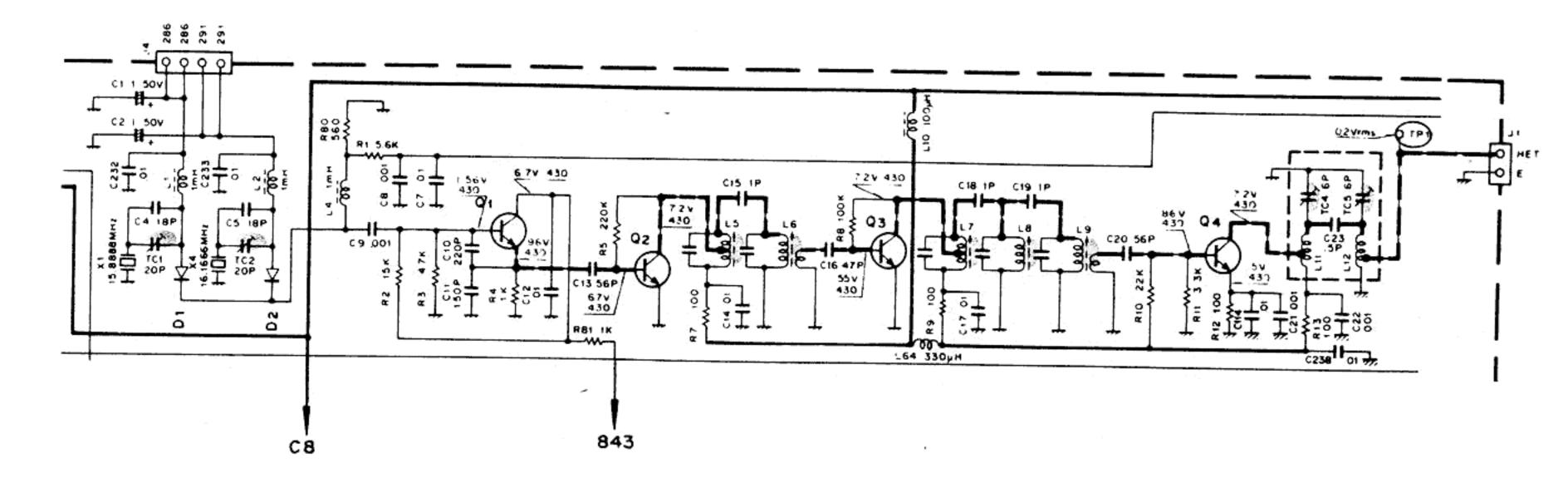
↑ CK5

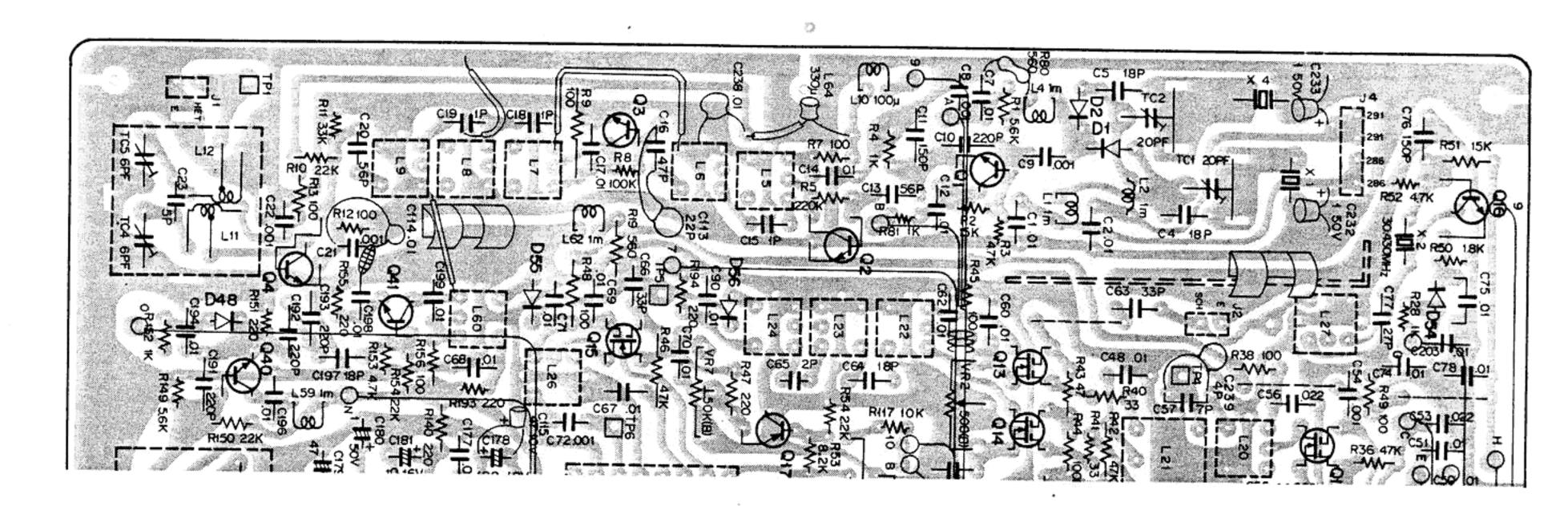
CK4

CK1

CK2

# ▼ IF Unit (X48-1220-00) ONLY S/N 94 ○ ○ ○

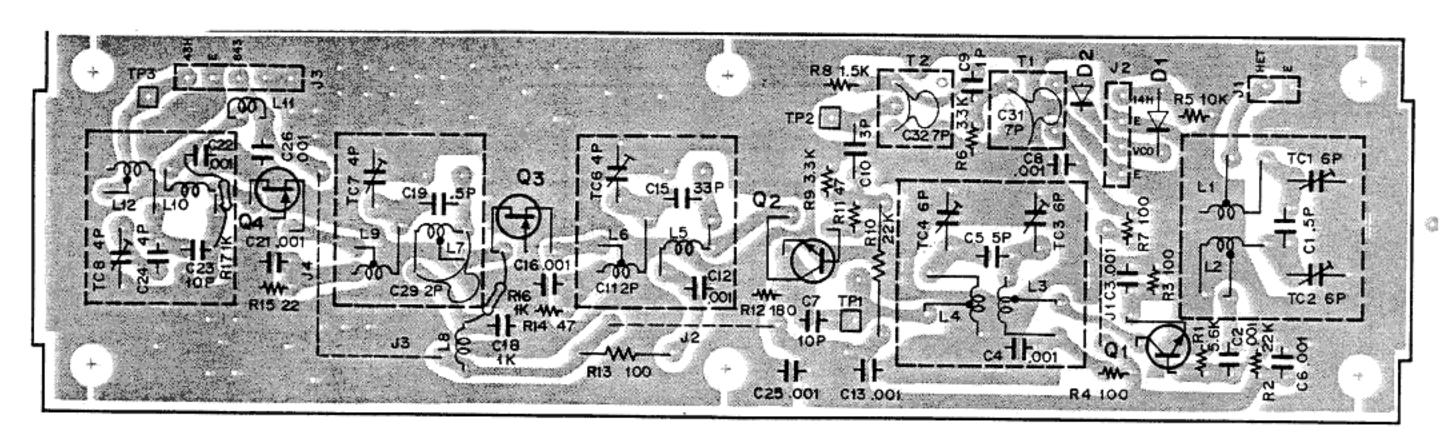




Ref. No.	Parts No.	Description	Re- marks
C1,2 C4.5 C7 C10 C11 C12 C13 C14 C15 C16 C17 C18,19 C20 C21,22 C232,233 C114 C238	CK45F1H103Z CC45CH1H180J CK45F1H103Z CM93BD2A221J CC45SL1H151J CK45F1H103Z CC45CH1H560J CK45F1H103Z CC45CH1H010C CC45CH1H470J CK45F1H103Z CC45CH1H010C CC45CH1H560J CK45D1H102M CE04W1H010 CK45F1H103Z CK45F1H103Z CK45F1H103Z CK45F1H103Z CK45F1H103Z	Ceramic $0.01\mu F + 80\% - 20\%$ Ceramic $0.01\mu F + 80\% - 20\%$ Mica $220pF \pm 5\%$ Ceramic $0.01\mu F + 80\% - 20\%$ Ceramic $1pF \pm 0.25pF$ Ceramic $47pF \pm 5\%$ Ceramic $0.01\mu F + 80\% - 20\%$ Ceramic $1pF \pm 0.25pF$ Ceramic $1pF \pm 0.25pF$ Ceramic $56pF \pm 5\%$ Ceramic $0.001\mu F \pm 20\%$ Electrolytic $1\mu F = 50WV$ Ceramic $0.01\mu F + 80\% - 20\%$ Ceramic $0.01\mu F + 80\% - 20\%$	
D1,2 D36,60	V11-0414-05	Diode 1S2588 Not used	

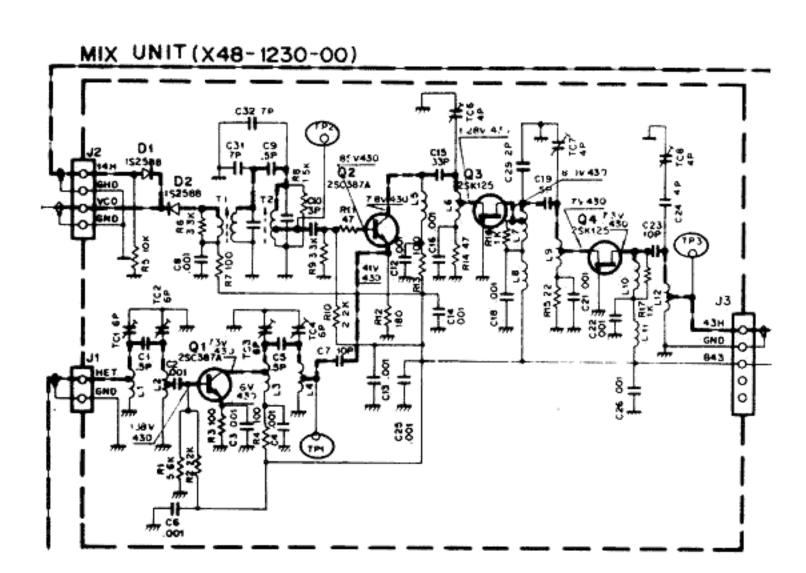
Ref. No.	Parts No.	Description	Re- marks
L1.2 L4 L5.6 L7~9 L10 L11.12	L40-1021-25 L40-1021-03 L34-0752-05 L34-0753-05 L40-1011-03 L34-0756-05 Not used L25,39, 45,49,52,55	Ferri-inductor 1 mH Ferri-inductor 1 mH Tuning coil Tuning coil Ferri-inductor 100  Tuning coil Tuning coil	
Q1~3 Q4	V03-0079-05 V03-0287-05 Not used Q25,37 Not used R6,14, 165,200,210	Transistor 2SC460B Transistor 2SC387A	
TC1,2	C05-0306-05	Ceramic Trimmer 20pF	
TC4,5	C05-0062-05	Ceramic Trimmer 6pF	
J1	E40-0273-05	Mini connect wafer, 2P	
J4	E40-0473-05	Mini connect wafer, 4P	
X1	L77-0843-05	Crystal 15.888 MHz	
X4	L77-0842-05	Crystal 16.1666 MHz	

### ▼ MIX Unit (X48-1230-00) ONLY S/N 94 ○ ○ ○



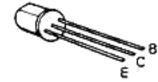
Q1,2:2SC387A, Q3,4:2SK125, D1,2:1S2588

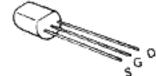
Note: Insert Q2,3,4 as far as they will go, and make the pins short.



2SC387 A 2SC1815(Y) 2SC1000 (GR)

000 (GR) 25K125





Ref. No.	Parts No.		Description		Re- marks
C1.5 C7 C9 C10 C15 C19 C23 C24 C29 C31.32	CC45CH1H0R5C CC45CH1H100D CC45CH1H0R5C CC45CH1H030C CC45CH1H330J CC45CH1H0R5C CC45CH1H100D CC45CH1H040C CC45CH1H020C CC45CH1H020C CC45SL1H070C Not used C11,14,	Ceramic Ceramic Ceramic Ceramic Ceramic Ceramic Ceramic Ceramic Ceramic	0.5pF 10pF 0.5pF 3pF 33pF 0.5pF 10pF 4pF 2pF	±0.25pF ±0.25pF ±0.25pF ±0.25pF ±5% ±0.25pF ±0.25pF ±0.25pF ±0.25pF	
D1.2 L1 L2 L3.4	V11-0414-05 L34-0751-05 L34-0756-05 L34-0751-05	Diode Coil Coil Coil	1S2588		<b>公</b> 公

	Ref. No.	Parts No.	Description	Re- marks
	L5.	L33-0605-05	Choke coil	
	L6,7	L34-0824-05	Coil	☆
ı	L8	L33-0002-05	Choke coil 1µH	
	L9	L34-0824-05	Coil	经
ĺ	L10	L33-0605-05	Choke coil	
	L11	L33-0002-05	Choke coil	
	L12	L34-0825-05	Coil	☆
	Q1,2 Q3,4	V03-0287-05 V09-1004-26	Transistor 2SC387A FET 2SK125	
	T1.2	L34-0748-05	Tuning coil	
	TC1~4 TC5	C05-0062-05	Ceramic Trimmer, 6P Not used	
	TC6~8	C05-0308-05	Ceramic Trimmer, 4P	

# **DISASSEMBLY**

### 1. How to remove the cases

### A. How to remove the top case

- Remove the four screws above the top case, and remove the six screws on both sides.
- Lift up the upper case located towards the back side of the set. At this time, since the speaker cord is in a connected state, pay special attention to the speaker cord when the case is lifted.
- Remove the protective sheet attached to the volume knob on top of the AF/VOX unit.
- Remove the speaker cord from the connector of the AF/VOX unit.

### B. How to remove the lower case

- Remove the upper case in accordance with the procedure outlined in A.
- Remove the 4 screws located on both sides and the 4 screws located at the bottom.
- 3) Lift up the case and make the removal.

### C. Precautions for mounting the upper case

- Firmly insert the speaker cord into the designated terminal of the AF/VOX unit.
- Attach the upper case while paying attention to the 3 volume knobs located at the top of the set.

# Protective sheet (H21-0701-04) Ground spring Insert the ground spring between the Top and Bottom case and bind them with the screw:

Fig. 1

### 2. How to incline the front panel

1) Remove the top and bottom cases.

- Remove the screws of the RF Unit side, and remove the earth wire located between the RF Unit and the MIC VR Unit.
- Remove the 4 screws located on both sides, then incline the front panel-forward (In case the front panel is erected and the screws are tightened, pay special attention so that the wires will not be pinched in between.)
- Pull out the IN of MIX (B) Unit and the connector of 43
   H.
- Remove the flat cable located between the display unit and the digital unit from the digital unit side.

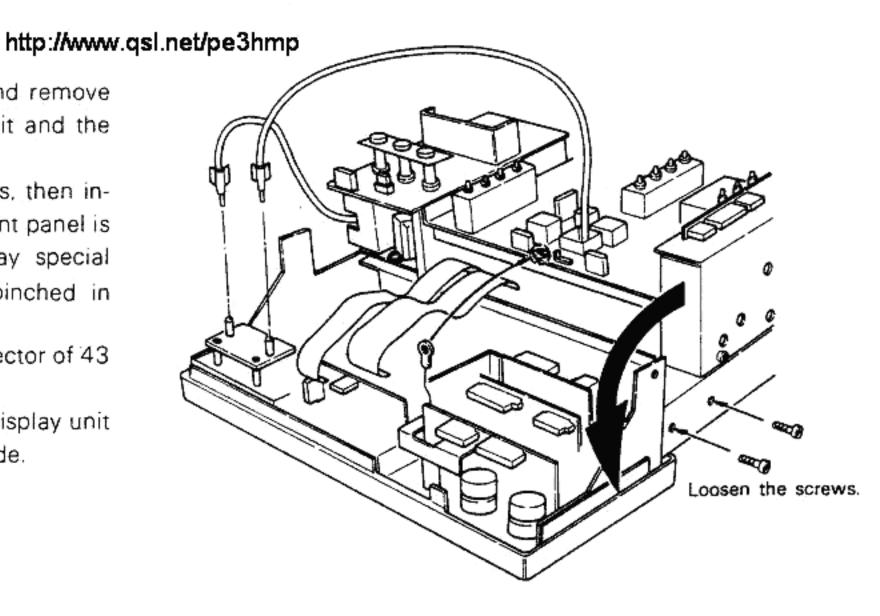


Fig. 2

### DISASSEMBLY

86

### Inspection and repairing of MIC VR Unit/AF VR Unit

- Remove each knob/nut of MIC VR Unit or AF VR Unit.
- 2) Incline the front panel.
- It can be removed from the front panel with the connectors still attached to it.

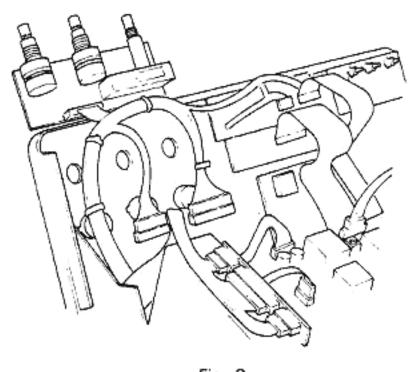


Fig. 3

### How to remove the 6 key switch unit/band switch

- Incline the front panel.
- Remove the connector of the 6 Key Switch ASSY.
- Remove the 3 screws shown in Fig. 4, then remove the 6 Key Switch Unit.
- Remove the nut which holds the Band Switch ASSY in place as shown in Fig. 4.
- Remove the Band Switch ASSY by sliding it slightly sidewise.

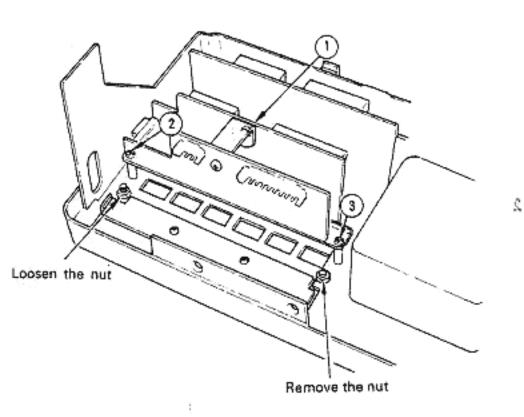


Fig. 4

### How to remove the encoder unit

- After removing the top and bottom cases, incline the front panel.
- Remove the VFO knob with a 2.0 mm hexagonal spanner.
- 3) Remove the attachment nut of the Encoder Unit.
- Remove the J2 Connector (55) of the Pulse Generating Unit.

### 6. Confirmation of the Tact Switch Stroke

- Make certain that there is no play when the knob is touched.
- Make certain that the stroke adjustment screw is in contact with the tact switch, but not pushing it.
- Make certain the operation advances precisely one step each when the band knob is pressed.

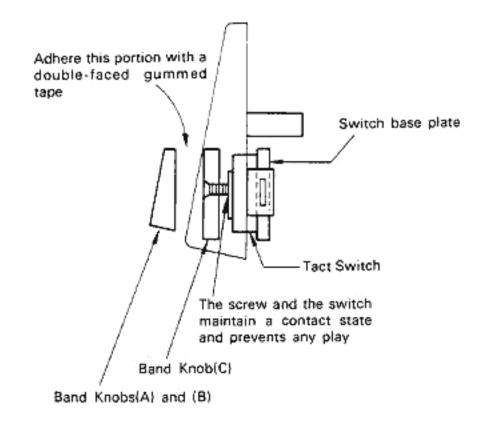


Fig. 5

### 7. Removing the RF unit

### A. Removing the RF PC Board

- Remove the all connector from RF unit.
- Remove the condenser soldered to the FB terminal of the 430 MHz Final.
- Remove the twelve screws (1 ~ 12) (as shown in Fig.
   6)

### B. Remove the RF PC Board with mounting bracket

- Remove the all connector from RF unit
- Remove the condenser soldered to the FB terminal of the 430 MHz Final.
- 3) Remove the screw (1, 5 ~ 11) (as shown in Fig. 6)

# **DISASSEMBLY**

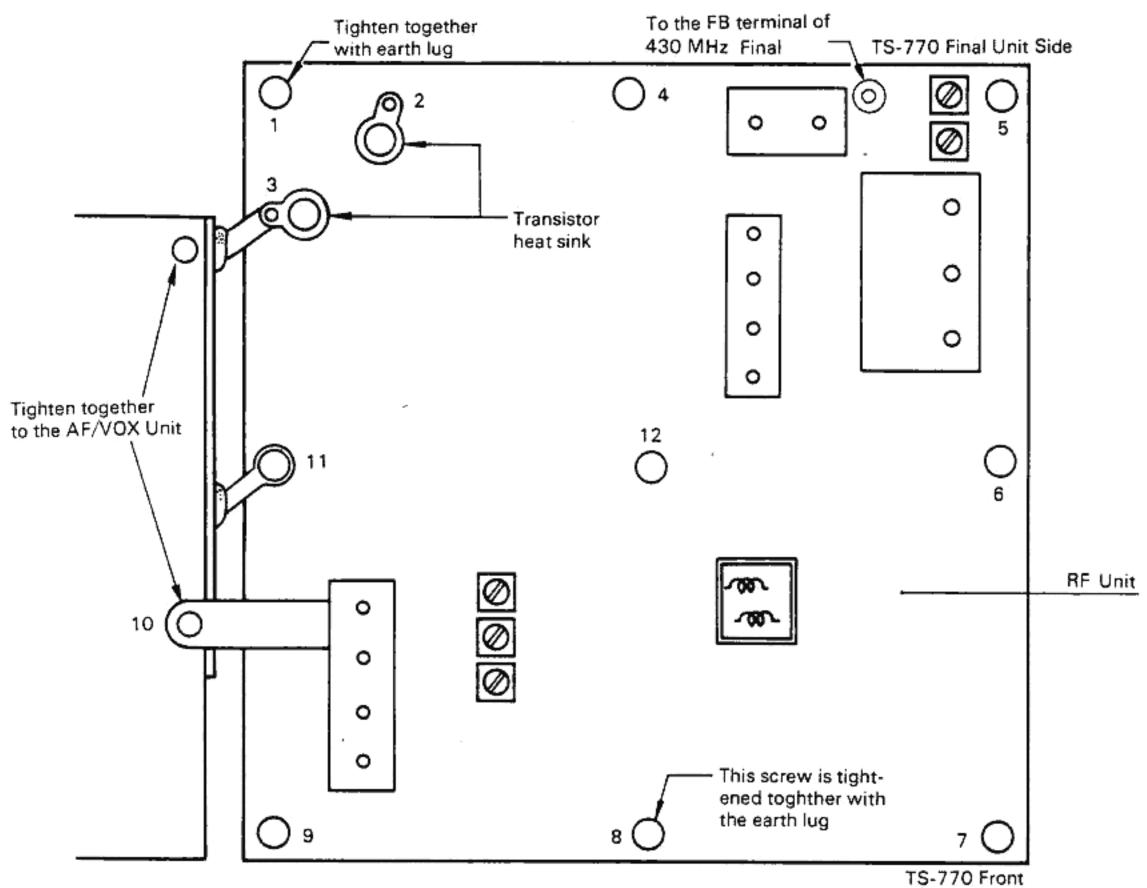


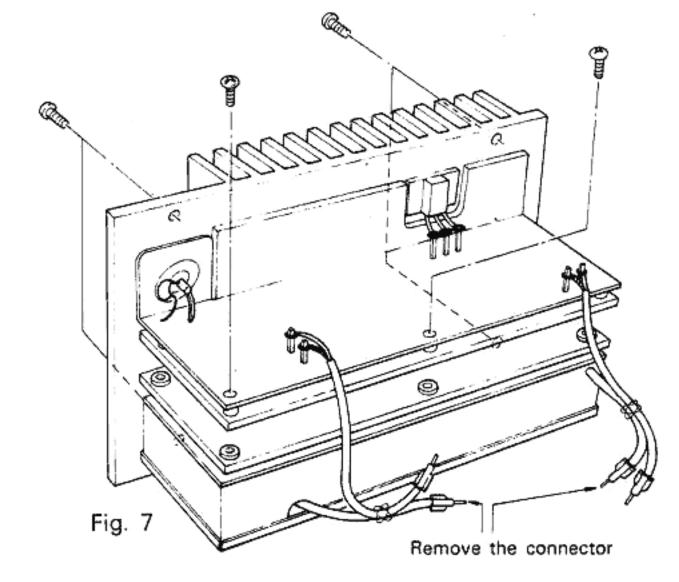
Fig. 6 TS-770 Front Panel Side

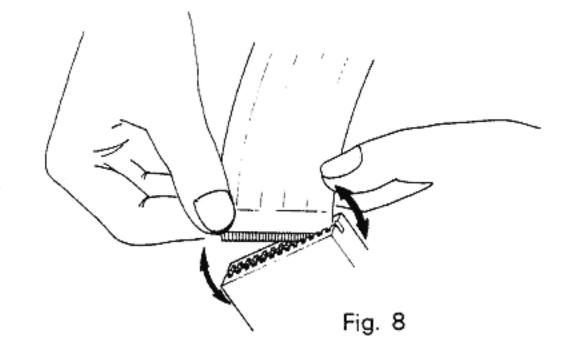
### 8. How to remove the Final Unit

- Remove the earth wire between the 430 unit and the PLL unit by removing the screw on the 430 unit side.
- 2) Disconnect the wire of FB terminal on the 430 unit.
- 3) Pull out the connector of the 144 unit.
- Pull out the 14D, 43D, 14R, 43R connectors of the RF unit.
- 5) Remove the screw which holds the heat sink in place.
- 6) Remove the final unit from the back panel.

### 9. How to remove the Flat Cable

 The flat cable is removed by pulling slightly on the left side and right side alternately, as shown in Fig. 8.





### **Testing Instruments**

### Tester

High input impedance

### 2. RF VTVM (RF V.M)

Input impedance: 1MΩmin., 2pF max

 $F.S = 10 \text{ mV} \sim 300 \text{ V}$ Votage range:

Frequency range: Up to 450 MHz

### 3. Frequency Counter (F count)

Input sensitivity: Approx. 50 mV

Frequency range: Up to 450 MHz

### 4. DC Power

Voltage:

10V ~ 17V, variable

Current:

6A min.

### Power Meter

Measurement range Approx. 20W

Input impedance: 50 Ω

Frequency range: 450 MHz

### 6. AF VTVM (AF V.M)

Input impedance: 1MΩmin.

Voltage range: F.S = 1 mV ~ 30V

Frequency range: 50 Hz ~ 10 kHz

### AF Generator (AG)

Output frequency:100 Hz ~ 10 kHz

Output voltage: 0.5 mV ~ 1V

### 8. Linear Detector

Frequency range: 450 MHz

### 9. Field Strength Meter

Frequency range: 450 MHz

### 10. Directional Coupler

### Oscilloscope

· High sensitivity oscilloscope with horizontal input terminal

### 12. SSG

Frequency range:

144 MHz and 430 MHz band.

Modulation:

AM and FM MOD.

Output level:

-10 dB to 120 dB

### 13. Dummy Load

8Ω, 5W (approx.)

### Noise Generator

 Must generate ignition-like noise containing harmonics beyond 430 MHz.

### 15. Sweep Generator

Sweep range: 144 MHz and 430 MHz bands

### Preparation

 Unless otherwise specified, knobs and switches should be set as follows:

POWER SW	ON
SEND/REC SW	REC
VOX/MAN SW	MAN
ALC/RF SW	RF
LOW/HI SW	н
TONE SW	OFF
VFO SW	CIR
MODE SW	cw
FUNCTION SW	A
RF GAIN VR	MAX(FULL COUNTER CLOCKWISE)
SQUELCH VR	MIN
S/F SW	OFF(SLOW)
SCAN SW	OFF
SEARCH SW	OFF
F.LOCK SW	OFF

- Adjustments (trimmers, coils, etc.) should be made using an insulated rod such as a bakelite rod
- 3) During adjustments of the receiver section, do not set the stand-by switch to SEND as this will damage the SSG.
- 4) Before connecting the power cord, be sure to set the power switch and VOX switch to OFF.

Note:

When the power switch is turned ON in the ON position of the VOX switch, the transceiver is momentarily set in transmit mode. Special care should be taken when adjusting the receiver section.

5) The output level of SSG is indicated as SSG's open circuit.

### A. TX/RX SECTION (COMMON)

Item	Conditions	Check point				Adjusti	ng point	Sinnel	1
item	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
1. Resistance	1) MEMORY B.U SW	Ohm-meter	FINAL	COL				More than 30Ω	
measurement	on rear panel: ON		(144)	FB				More than 10Ω	
				C8				More than 10Ω	Z geen UKA
			AVR	814				More than 30Ω	3.7
				843				More than 10Ω	
				ASW	3∞-5-				
			İ	147	40_R				Check
			RE.	43T	522-25			Not earthed	
				L16					
				L35	5556				weL
			PLL (A)	8V				Not earthed	
				5V					
			MICVR	5V				Not earthed	
2. AVR	POWER SW: OFF     POWER terminal:	DÇ V.M	AVR	82				More than 7.0V	Check
	AC P.S. (220V) SEND/RED SW:	B.U lamp						ON	Check
	REC								
	<ol> <li>MEMORY B.U SW on rear panel: OFF</li> </ol>	B.U lamp						OFF	Check
	3) POWER SW: ON	TONE SW: OFF VFO SW: CIR FUNCTION SW: A SCAN SW: OFF	DC V.M AVR	13.8	AVR	VR1	Set to 13.8V	±0.1V	
	VFO SW: CIR			RB		VR\$3	Set to 0.6V	±0.1V	
				TBL				Less than -0.24V	
	F.LOCK SW: OFF	DCVM		-6			,	-6V ±0.5V	Check
ĺ		30 7.111		C8				8V ± 0.4V	
	-			RL				Less than 0.3V	
		.		145				More than 4V	
				435				More than 4V	
	4) BAND SW: 144	DC°V.M	AVR	814				8v ± 0.3v	Check
				843				Less than 0.3V	
	5) BAND SW: 430	DC V.M	AVR	814				Less than 0.3V	Check
				843				8V ± 0.3V	
	6) MODE SW: USB RF GAIN VR: MAX	DC V.M	1F	RFI	IF	VR5	Set to 1.7V		
Ī	7) SSB MIC VR: MIN SEND/REC SW:	DC V.M	AVR	TBL	AVR	VR32	Set to 0.3V	±0.03V	
	SEND			RB				Less than -0.24V	Check
	8) MODE SW: USB SSB MIC VR: MIN BAND SW: 145								
	· SEND/REC SW: SEND	DC V.M	RF	14T	RF	VR1	Set to 9.0V		
	• SEND/REC SW: REC	DC V.M	RF	147				Less than 0.3V	Check

### TX/RX SECTION (COMMON)

Item	Conditions	Che			Adjustin	ng point	Standard	Remarks	
		Testing Instruments	Unit	Terminal	Unit	Parts	Method		
AVR	- 9) BAND SW: 430								
	SEND/RED SW:     SEND	DC V.M	RF	TP8	RF	VR2	Set to 9.0V		
	• SEND/REC SW:	DC V.M	RF	TP8				Less than 0.3V	Check
	10) SEND/REC SW: REC	DC V.M	PLL (A)	8V				8V ± 0.3V	Check
	nec	DC V.M	- CC (M)	5V				5V ± 0.25V	Check
LAMP	Continued from previous item	Meter lamp						All 3 lamps are ON.	
	previousitern	DISPLAY						All 8 digits are ON	Check
		ON AIR						OFF	
	.2) HI/LOW SW: HI MODE SW: FM, USB, LSB, CW	LOW lamp						OFF	Check
	3) HI/LOW SW: LOW								
	· MODE SW: CW.LSB.USB	LOW lamp						OFF	
	· MODE SW: FM	LOW lamp						ON	Check
	4) F.LOCK SW: ON	F. LOCK lamp						ON	
	OFF	F. LOCK lamp						OFF	Check
	5) RIT SW	RIT lamp						ON	
	OFF	RIT lamp						OFF	Check
	6) S/F SW: ON (FAST)	FAST lamp						ON	
	OFF (SLOW)	FAST lamp						OFF	Check
VCV	11 MODE SW: USB FUNCTION SW: A SCAN SW: OFF SEARCH SW: OFF F. LOCK SW: OFF BAND SW: 144 VFO dial: 500	Synchro- scope	PLL(B)	TP4	PLL (B)	L9. 8	Adjust L9 and L8 to obtain maximum output. Adjust L8 for the clipped wave form (see figure at right).		
	2) VFO dial: 000			TP3 (R46)	PLL (B)	TC1	Set to 2.0V		
		DC V.M	PLL (8)	TP1				More than 0.7V	Check
		RF V.M	PLL (A)	TP2	PLL (A)	T3.4 T5.6	MAX (repeat)	(More than 0.12V)	Fig. in ( ) is a value for reference.
	3) VFO dial: 500				PLL (A)	T1,2			
		RF V.M	PLL (A)	TP4	vco	£4.	MAX (repeat)	(More than 0.3V)	
	4) VFO dial: 000	DC V,M	PLL (A)	TP7	vco	L1	Set to 1.2V		
	5) BAND SW: 434	05.111		TP4	VCO	L4	MAX		
X	VFO dial: 000	RF V:M	PLL (A)	TP1				More than 0.25V	Check

lt	Candidiana	Check point			Adjusting point				
Item	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
5. CAR	1) SEND/REC SW: REC MODE SW: CW	RF V.M	CAR	TP1	CAR	L6	MAX	More than 0.4V	oy.
	2) MODE SW: LSB.USB.FM	RF V.M	CAR	TP1				More than 0.4V	Check OV
	3) MODE SW: FM					тсз	8.8300 MHz		
	USB	F. Count	CAR	TP1	CAR	TC1	8.8315 MHz	±500 Hz	
	LSB					TC4	8 8285 MHz	*Coarse adjustment.	
	4) MODE SW: CW CAR VR: MIN SEND/RED SW: SEND	F. Count	CAR	TP1	CAR	TC2	8.83070 MHz	±100 Hz	
6. OSC	1) MODE SW: FM SEND/REC SW: SEND	F. Count	IF.	TP6	łF	тсз	21.6000 MHz		
	2) MODE SW: USB	F. Count	IF.	TP9	IF	L27	30.4300 MHz	±20 Hz	
7. VCO	1) VFO SW: CIR BAND SW: 145 • VFO dial: 000.0 • BAND SW: 144 VFO dial: 999.9	F. Count	RF	TP4	PLL (B)	VR1	Set the VR1 for frequency differ- ence within 20 Hz between VFO dial 0000 and 999.9		VR2: Coarse adjustment VR1: Fine adjustment
	2) VFO diat: 000 MODE SW: USB	RF V.M	RF	TP4	AF	T18	MAX		
8. RIT	1) RIT SW: ON RIT VR: 12 o'clock position	F. Count	RF	TP4			Check counter frequency.		
	2) RIT SW: OFF	F. Count	RF	TP4	AF VR	VR4	Set to the frequency in item 1).	±20 Hz	
	3) RIT SW: ON								
	RIT VR: MIN	F. Count	RF	TP4				Check the frequency varries more than ±2 kHz from the frequency in Item 1).	Check
	4) SEND/REC SW: SEND RIT VR: Turn to left and right.	F. Count	RF	TP4		,		Frequency should remain unchanged	Check
9. VCO	1) MODE SW: USB SEND/REC SW: SEND BAND SW: 145	RF V.M	RF	D8 cathode	RF	T9. 8	MAX  * If the core of T9 comes off the bobbin, set it on top of the bobbin.	(1V)	
10. ALC. M	1) ALC/RF SW: ALC ALC terminal on the RF unit: Connect 10 MΩ resistor between the terminal and the chassis.	ALC.M			RF	VR3	Set to "0" point on ALC meter.		
	ALC terminal on the RF unit:     Remove the resistor.								

### B. TX SECTION (144M BAND)

Item	Conditions	Check point			Adjusting point				2
Rem	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
1 Setting	1) Rear panel 144 ANT terminal: POWER M POWER terminal: DC P.S (13.8V)		-		,				
	2) RF. U 43D terminal: Remove coax-cable TC9: MIN TC10.12.13: MAX								
2. Bias adjustment	1) BAND SW: 145	DC A.M	FINAL (144)	TP1	FINAL (144)	VR2		25 mA	Remove the jumper wire and connect th ampere meter in series
3. Power setting	1) MODE SW: CW POWER SW: ON	RF V.M	IF	TP4	IF	L16.17	MAX (repeat)	(0.03V)	
	BAND SW: 145 VFO dial: 000 SEND/REC SW: SEND			TP6	IF	L20.21 L22.23 L24.26	MAX (repeat)	10.3V) OU	
	RF.U 14D terminal:     Connect coaxial cable.	innect coaxial (DC A.M) T5.6.7	More than 18W	Note for  adjustments  of TC8 and 9   Set the  capacity of  TC9 to minimum					
					FINAL (144)	TC1.2 TC3.4	final TC1 ~		and adjust TC8 and TC9 in that order.
4 ALC	Continued from previous item.	POWER.M			RF	TC13	Set to 12W		
	2) ALC/RF SW: ALC CAR VR: Adjust so that the ALC meter pointer indicates the ALC	o that the ter pointer	ALC.M		IF	L16.17 L20.21 L22.23 L24.26	20.21 Adjust each		If ALC meter deflects ex- cessively, adjust CAR VR.
	zone.				RF	TC7 T5.6.7 TC8.9 TC10.11	the ALC meter reads max. Repeat this procedure.		[Note for adjustments of TC8 and 9] Set the capacity of TC9 to minimum and adjust TC8 and TC9 in that order.
	3) CAR VR: MAX	POWER.M DC A.M				.,		Power: 12W DC.A: Less than 6A	Check
		ALC.M			RF	VR4	Set to "10" on RF scale.		
5. RF.M	1) ALC/RF SW: RF	RF.M			FINAL (144)	VR1	Set to "8" on RF scale.	±2	
6. Band edge	1) BAND SW: 144 ALC/RF SW: ALC	POWER.M DC A.M ALC.M						POWER: 10W DC.A: Less than 6A ALC.M: More than "9" on RF scale	Check
	2) BAND SW: 145 VFO dial; 999	POWER.M. DC A.M ALC.M						POWER: 10W DC.A: Less than 6A ALC.M: More than "9" on RF scale	Check
7. Low power	1) VFO dial: 000 MODE SW: FM LOW/HI SW: LOW	POWER.M						Output is reduced.	Check

Item	Conditions	Check point				Adjust	ing point		
		Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
	2) SEND/REC SW: REC 144 ANT terminal on rear panel: POWER M(3W)								
	3) SEND/REC SW: SEND	POWER.M			1F	VR7	Set to 1.2W		
	4) BAND SW: 144	POWER.M						0.5W ~ 3W	
	5) BAND SW: 145 VFO dial: 999	POWER.M	_					0.5W ~ 3W	

Item	Conditions	Check point			Adjusting point				
		Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
1 Setting	1) Rear panel POWER terminal: DC P.S (13.8V)								
	RF unit     43D terminal:     Remove coaxial cable.								
2. MIX	1) IF.U J4 connector: Remove POWER SW: ON BAND SW: 432 VFO dial: 500	RF V.M	MIX (A)	TP2	vco	L5.6	MAX (repeat)	More than 0.09V	
	2) IF.U J4 connector: Connect								
	3) BAND SW: 434	RF V.M	MIX (A)	TP3	IF	L2.4. L6.7	MAX (repeat)		
	4) BAND SW: 435	RF V.M	MIX (A)	ТР3	IF	L65.66 L68,69	MAX (repeat)		<u> </u>
	5) BAND SW: 434	RF V.M	MIX (A)	TP3	iF	TC1.2	MAX (repeat)		
	6) BAND SW: Set the level of MIX (A) to lower band with 434 or 435.	RF V.M	MIX (A)	TP3	MIX (A)	TC1.2 TC3	MAX (repeat)	More than 0.25V	
8PF (1)	1) MODE SW: LSB SEND/REC SW: REC IF.U J4 connector: Remove MIX (A).U TP1 terminal: Connect the Sweep generator	(2)	MIX (B) Sweep ge	EXT	MIX (A)	Detecto	Set  TP1 of MIX(A)  Turn the trimmer and the helical wave deflects as shown in Fig. A. Adjust so that the wave enters	408MHz (Remo	ve PT1)
							the 408 ~ 418 MHz band.	(insert PT1)	

### X SECTION (430M BAND)

BPF(1)	Conditions	Check point			Adjusting point			
		Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard Remarks
			-		MIX (A)	PT2.3	These two trimmers adjust gain and bandwidth. Adjust them so that the markers of 408 MHz and 418 MHz are on the shoulder of the helical wave at maximum gain. *	408MHz 418MHz
							* While adjust- ting PT 2.3. adjust PT1~3 alternately until the wave is stabilized.	(1) the wave should have sufficient height (gain).  (2) Top of wave should be as flat as possible.  (3) Marker should be
							Bandwidth is good but the peak on one side is too low.	on the shoulder of wave.
							Waveform is good but marker is deviated to left.	408MHz 418MHz
						lo good	Waveform is good but band- width is too wide.	408MHz 418MHz
							The center of wave is too high. It should be flat.	408MHz 418MHz
							Bandwidth is good but the center of wave is too low.	408MHz 418MHz

_		Che	ck point			Adjusti	ng point	Standard .	2 arka
Item	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
	2) IF.U J4 connector: Insert MIX (A) TP1 terminal: Remove Sweep MIX (B) 43H terminal: Remove detector BAND SW: 437 VFO dial: 000	RF V.M	RF	трз	RF	TC15, TC16	MAX		
	3) BAND SW: 430~439 (all bands)	RF V.M	RF	TP3				More than 0.4V More than 0.25V	Check
4. Bias adjustment	1) BAND SW: 433	DC A.M	FINAL (430)	*1 CK6 CK4 CK2	FINAL (430)	VR1 VR4 VR3		50 mA 40 mA 25 mA	*Remve the pass-through capacitor lead and connect ampare meter in series.
5. Power setting	1) RF.U 43D terminal: Connect coaxial cable BAND SW: 433	POWER,M (DC A.M)			RF	TC1.2 TC3,17 TC5.6	MAX (repeat)	More than 15W	
	VFO diat: 500 MODE SW: CW CAR VR: MAX SEND/REC SW: SEND				FINAL (430)	TC1.2.3 TC4.5	* Precisely adjust the final trimmer.		
6. BPF (2)	1) SEND/REC SW: REC RF.U J2 connector: Remove MODE SW: LSB RF.U J10 connector: Connect the Sweep generator			Cour	<u> </u>	TS-77	Sweep generator  To RF.U J10		
	2) SEND/REC SW: SEND Sweep output: Level which does not saturate BPF wave. * *Reference Proper Sweep generator output derives about 2W output from TS-770.				RF	TC1.2.3 L4.TC17 TC5.6	Adjust these trimmers so that the markers of 430 MHz and 440 MHz are on the shoulder of the wave and that the height is maximum and uniform as shown at right.		*The shoulder of 430 is low.  Hz  *Bandwidth is is narrow.

#### TX SECTION (430M BAND)

Item	Conditions	Che	ck point			Adjust	ing point	Constant	
item	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
8PF(2)								430MHz 440MH	*Bandwidth is too wide.
	3) SEND/REC SW: REC RF. U J2 connector: Insert RF.U J10 connector: Remove Sweep generator								
	4) SEND/REC SW: SEND BAND SW: 430 ~ 439 (all bands)	POWER.M						More than 15W	Check
7. ALC	1) BAND SW: 433 VFO dial: 500	POWER.M			RF	TC12	Set to 12W		
	2) BAND SW: 430~439 (all bands) VFO dial: 000 ALC/RF SW: ALC	POWER.M —						More than 10W  More than "7" on RF scale.	Check
	3) BAND SW: 439 VFO dial: 999	POWER.M — ALC.M						10W More than "7" on RF scale	Check
B. RF.M	1) BAND SW: 433 VFO dial: 500 ALC/RF SW: RF	RF.M			FINAL (430)	VR2	Set to "8" on RF scale	±2	
. Low power	1) MODE SW: FM LOW/HI SW: LOW	POWER.M						Output is reduced	Check
	2) SEND/REC SW: REC 430 ANT terminal on rear panel: POWER.M (3W)								
	3) SEND/REC SW: SEND	POWER.M			AF/ VOX	VR4	Set to 1.5W		
	4) VFO dial: 000 BAND SW: 430~439 (all bands)	POWER.M						0.3W ~ 5W	Check

#### D. TX SECTION (144/430M BAND)

41	Odistant	Che	ck point			Adjusti	ng point	Standard	Remarks
Item	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Nemarks
I. Setting	1) Rear panel POWER terminal: AC P.S (220V) 144 ANT terminal: POWER.M (20W)	-				-			
2. Spurious	1) CAR VR: MAX MODE SW: CW BAND SW: 144 VFO dial: 000 SEND/REC SW: SEND	Spectrum analyzer			IF	VR2	Set 144.76 MHz adjacent spurious to minimum.	Less than - 60 dB.	
3. Carrier suppression	1) BAND SW: 145 CAR VR: MIN VFO dial: 000	Spectrum analyzer	,		1F	VR1 TC6	Adjust alternately to set the indication of analyzer to less than — 40 dB.	Less than - 40 dB	
	2) SSB MIC VR: MIN MODE SW: LSB.USB	Spectrum analyzer						Less than -40 dB	Check
4.SSB frequency response	1) MODE SW: USB MIC terminal: AG (2 mV/1500 Hz) SSB MIC VR: Set transmit output to 8W.								
	2) MIC terminal: AG (2 mV/400 Hz and 2600 Hz) MODE SW: USB	POWER.M			CAR	TC1	Change after- nately the frequency of AG to 400Hz and 2600 Hz to obtain the same output.	More than 1W	
	3) MODE SW: LSB MIC terminal: AG (2 mV/400 Hz and 2600 Hz)	POWER.M			CAR	TC4	Change alter- nately the frequency of AG to 400Hz and 2600 Hz to obtain the same output.	More than 1W	
5: ALC.M	1) MODE SW: USB SSB MIC VR: MAX	ALC.M			RF	VR4	Set to "10" on RF scale.		
	ALC/RF SW: ALC MIC terminal: AG (2 mV/1500 Hz)	POWER.M					J. 111 30310.	More than 10W	Check
	2) MODE SW: LSB	POWER. M						More than 10W	Check
	3) MODE SW: USB SSB MIC VR: 3 o'clock position BAND SW: 144 VFO dial: 000	ALC.M						ALC meter should deflect beyond ALC zone.	Check
6 Frequency setting	1) BAND SW: 145 MODE SW: CW VFO dial: 000.0	F. Count			PLL (A)	TC1	145.000.00 MHz	±30 Hz	
	2) MODE SW: FM	F. Count			CAR	тсз	145.000.00 MHz	±100 Hz	
	3) MODE SW: CW	F. Count	PLL (A)	TP1			Check frequency obtained.		Check
	4) SEND/REC SW: REC	F. Count	PLL (A)	TP1	AF VR	VR5	Set to frequency 800 Hz lower than "f" in Item 3).		

#### TX SECTION (144/430M BAND)

Conditions	Check point				Adjusti		Standard	Remarks
30113170113	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
1) MIC terminal: AG (20 mV/1000 Hz) FM MIC VR MAX SEND/REC SW: SEND	Linear detector			iF .	VR6	Set to ±5 0 kHz		
2) MIC terminal AG (2 mV/1000 Hz)	Linear detector						Setting to ±3.5 kHz with FM MIC VR should be possible	Check
31 MIC terminal: Remove AG SEND/REC SW REC TONE SW: ON	Connect freq. counter to output termi- nal of linear detector			TONE	VR1	Set to 1750 Hz	±5 Hz	
	Linear detector						11) More than 2.5 kHz 12) Transceiver should be set in transmit mode only when TONE SW is pressed	Check
1) SEND/REC SW. REC MIC terminal. AG (20 mV/1000 Hz) 430 ANT terminal on rear panel POWER M								
2) BAND SW: 433 VFO dial: 000 FM MIC VR: MAX SEND/REC SW SEND	Linear detector						±40 kHz ~ ±60 kHz	Check
3) IF U jumper connector Change from "N" to "W"	Linear detector			IF	VR3	Set to ±7.5 kHz		
4) IF U jumper connector: Change from "W" to "N"								
1) MODE SW: USB SSB MIC VR: MAX BAND SW: 430 VFO dial: 000 MIC terminal: AG (2 mV/1500 Hz)	POWER.M						More than 10W	Check
2) ALC/RF SW: ALC SSB MIC VR: 15 o'clock position.	ALC.M					-	ALC meter shoulg deflect beyond ALC zone.	
1) MODE SW: CW CAR VR: MAX BAND SW: 433 VFO dial: 000.0	F. Count			15	L1	433.000.00 MHz	±100 Hz	
2) BAND SW: 435	F. Count			IE.	L64	435.000.00 MHz	±100 Hz	
1) SEND/REC SW: REC AF GAIN VR: MIN SIDE TONE VR: MAX EXP. SP terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect key	AF-V.M						Side tone output of 0.7V is obtained by pressing key.	Check
	(20 mV/1000 Hz) FM MIC VR MAX SEND/REC SW: SEND  2) MIC terminal: AG (2 mV/1000 Hz)  3) MIC terminal: Remove AG SEND/REC SW REC TONE SW: ON  1) SEND/REC SW: REC MIC terminal: AG (20 mV/1000 Hz) 430 ANT terminal: on rear panel POWER M  2) BAND SW: 433 VFO dial: 000 FM MIC VR: MAX SEND/REC SW SEND  3) IF U jumper connector: Change from "N" to "W"  4) IF U jumper connector: Change from "N" to "N"  1) MODE SW: USB SSB MIC VR: MAX BAND SW: 430 VFO diat: 000 MIC terminal: AG (2 mV/1500 Hz)  2) ALC/RF SW ALC SSB MIC VR: 15 o'clock position.  1) MODE SW: CW CAR VR: MAX BAND SW: 433 VFO diat: 000 O  2) BAND SW: 433 VFO diat: 000 O  2) BAND SW: 435  1) SEND/REC SW: REC AF GAIN VR: MIN SIDE TONE VR: MAX BAND SW: 435  1) SEND/REC SW: REC AF GAIN VR: MIN SIDE TONE VR: MAX EXP SP terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker KEY terminal on rear panel: Connect speaker	1) MIC terminal: AG (20 mV/1000 Hz): FM MIC VR MAX SEND/REC SW: SEND  2  MIC terminal: AG (2 mV/1000 Hz): detector  3  MIC terminal: AG (2 mV/1000 Hz): detector  3  MIC terminal: AG (2 mV/1000 Hz): detector  3  MIC terminal: AG (20 mV/1000 Hz): detector  1  SEND/REC SW: REC MIC terminal: AG (20 mV/1000 Hz): data on rear panel: POWER M  2  BAND SW: 433 VFO dial: 000 FM MIC VR MAX SEND/REC SW: SEND  3  IF U jumper connector: Change from "N" to "N"  4) IF U jumper connector: Change from "W" to "N"  1) MODE SW: USB SSB MIC VR MAX BAND SW: 430 VFO dial: 000 MIC terminal: AG (2 mV/1500 Hz): detector  1) MODE SW: USB SSB MIC VR MAX BAND SW: 430 VFO dial: 000 MIC terminal: AG (2 mV/1500 Hz): detector  1) MODE SW: USB SSB MIC VR MAX BAND SW: 433 VFO dial: 000 MIC terminal: AG (2 mV/1500 Hz): detector  1) MODE SW: CW CAR VR: MAX BAND SW: 433 VFO dial: 000 MIC terminal: AG (2 mV/1500 Hz): detector  1) MODE SW: CW CAR VR: MAX BAND SW: 433 VFO dial: 000 MIC terminal: AG (2 mV/1500 Hz): detector  1) MODE SW: CW CAR VR: MAX BAND SW: 433 VFO dial: 000  2) BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 435 F. Count  1) SEND/REC SW: MAX BAND SW: 436 F. Count  1) SEND/REC SW: MAX BAND SW: 436 F. Count  1) SEND/REC SW: MAX BAND SW: 436 F. Count  1) SEND/REC SW: MAX BAND SW: 436 F. Count  1) SEND/REC SW: MAX BAND SW: 436 F. Count  1) SEND/REC SW: MAX BAND SW: 436 F. Count  1) MODE SW: WE MAX BAND SW: 436 F. Count  1) MODE SW: WE MAX BAND SW: 436 F. Count  1) MODE SW: WE MAX BAND	1) MIC terminal: AG (20 mV/1000 Hz) FM MIC VR MAX SEND/REC SW SEND  2  MIC terminal: AG (2 mV/1000 Hz)  3  MIC terminal: AG (2 mV/1000 Hz)  3  MIC terminal: AG SEND/REC SW REC SEND/REC SW REC MIC terminal: AG (20 mV/1000 Hz)  1) SEND/REC SW REC MIC terminal: AG (20 mV/1000 Hz) 430 ANT terminal: AG (20 mV/1000 Hz) 430 ANT terminal: AG (20 mV/1000 Hz) 430 ANT terminal: AG (20 mV/1000 Hz) 430 ANT terminal: AG (20 mV/1000 Hz) 431 FU jumper connector: Change from "N" to "N"  4) IF U jumper connector: Change from "N" to "N"  4) IF U jumper connector: Change from "N" to "N"  4) IF U jumper connector: Change from "N" to "N"  1) MODE SW. USB SSB MIC VR. MAX BAND SW: 430 VFO dial: 000 MIC terminal: AG (2 mV/1500 Hz)  2) ALC/RF SW: ALC SSB MIC VR. 15 o clock position  1) MODE SW: 433 VFO dial: 000 Q) MIC terminal: AG (2 mV/1500 Hz)  2) BAND SW: 433 VFO dial: 000  2) BAND SW: 433 VFO dial: 000 Q) REC AF GAIN VR: MIN SIDE TONE VR: MAX EXP SP terminal on rear panet: Connect speaker KEY terminal on rear panet: Connect speaker KEY terminal on rear panet: Connect speaker KEY terminal on rear panet: Connect speaker KEY terminal on rear panet:	1) MIC terminal AG (20 mV/1000 Hz) FM MIC VR MAX SEND/REC SW SEND  2  MIC terminal AG (2 mV/1000 Hz) detector  3  MIC terminal AG (2 mV/1000 Hz) detector  3  MIC terminal AG SEND/REC SW REC TONE SW ON  1  SEND/REC SW REC MIC terminal AG (20 mV/1000 Hz) detector  Linear detector  1  SEND/REC SW REC MIC terminal AG (20 mV/1000 Hz) data AD (20 mV/1000 Hz) data AD NET terminal on rear panel POWER M  2  BAND SW 433 VFO dial 000 FM MIC VR MAX SEND/REC SW SEND  3  IF U jumper connector: Change from "N" to "W"  4) IF U jumper connector: Change from "W" to "N" 1) MODE SW USB SSB MIC VR MAX BAND SW: 430 VFO dial: 000 MIC terminal AG (2 mV/1500 Hz)  2  ALC/RF SW ALC SSB MIC VR. 15 o'clock position.  1) MODE SW: CW CAR VR MAX BAND SW: 433 VFO dial: 000 Q) BAND SW: 435 VFO dial: 000 Q) BAND SW: 435 VFO dial: 000 Q) BAND SW: 435 VFO dial: 000 C Q) BAND SW: 430 C Q) BAND SW: 430 C Q) BAND SW: 430	11 MIC terminal AG	11 MIC terminal AG	11 MIC terminal AG (20 mV/1000 Hz)   detector	11 MIC terminal AG

Item Conditions	Conditions	Che	ck point			Adjusting	point		Remarks
	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	
	2) SEND REC SW SEND	POWER M						Side tone output and transmit output are obtained by pressing key.	Check
	3) SEND REC SW REC VOX MAN SW VOX DELAY VR MIN	POWER.M						Side tone output and transmit output are obtained by pressing key. Transceiver is set in receive mode by releasing key.	Check

#### E. RX SECTION (144M BAND)

Item	Conditions	Che	ck point		1	Adjust	ing point		
	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
1 Setting	1) Rear panel POWER (erminal: AC P.S (220V) EXT. SP (erminal: Connect speaker)								
2 Simeter zero point	1) RF GAIN VR MAX BAND SW: 145 VFO dial: 050	SM			RF	VR5	Set VR5 for S meter zero		
	2) RF GAIN VR. MIN	SM						S meter deflects off scale.	Check
3 8PF	1) 144 ANT terminal on rear panel: Connect Sweep ge MODE SW: FM RF GAIN VR: MAX PLL (A).U J3 connector: Remove RF U TP5 terminal: Connect detector	Oscillo- scope n. To RF U TP5 O		IOOP	V t	T16.17 L40 oscillo erminal	Adjust coil and trimmer for maximum gain and bandwidth	144 MHz	146 MHz
4. Sensitivity adjustment	1) 144 ANT terminal on rear panel. SSG PLL (A) U J3 connector: Insert MODE SW: FM VFO dial: With 145.05 MHz signal applied from SSG, turn dial to receive signal and set S meter for maximum deflection	DEV MOD OUTPUT	±5 kHz 1 kHz 10∼20	- 1					
	2) SSG OUTPUT: After receiving signal, reduce out- put as small as possible within the range of S meter deflection.	S.M			RF	T10.11 T12,13 T14			
	3) SSG OUTPUT: 20 dB (without modulation)	S.M			IF	VR8	Set to "9" on S meter scale.		

#### RX SECTION (144M BAND)

	disia.		Chec	k point			Adjusting	point	Standard	Remarks
Item	Condition		Testing Instruments	Unit	Terminal	Unit	Parts	Method		
. C.M	1) SSG OUTP O dB (with modulatio VFO dial: Set to opt receive was form.	n) imum	AF V.M			IF'	L53	MAX	Repeat Items 1) and 2).	
Ì	2) SSG OUTP OFF (no s		C.M			IF	L54	Set to "0".		
	3) SSG OUTP 20 dB (we modulate VFO dial: Shift free plus direc	ithout on) <sub>L</sub> in	C.M						Center meter deflects beyond "E" of the second letter in "CENTER"	Check
	4) VFO dial: Shift free minus dir		C.M						Center meter deflects beyond "E" of the fifth letter in "CENTER"	Check
6 Squeich	1) SSG OUTE  - 6 dB (v modulati VFO dial: Receive : and set A VTVM fo maximum reading.	with on) signal AF r								
	2) BAND SW SQUELO Adjust u squeich closed.	H VR: ntil							Squelch VR is in 9 ~ 12 o'clock position when squelch is closed.	Check
	3) BAND SV	V: 145							Receive signal again	Check
7. FM	1) SSG OUT	PUT: 0 dB								
sensitivity	BAND SW	VFO dial	]							
	145	050					1	Receive signals at each point at	More than 26 dB	Check
	144	050						left and measure sensitivity.		
	145	950								
8 SSB	1) MODE SY BAND SY		S.M			RF	T15			
sensitivity adjustment	VFO dial:	050 5.05 MHz, ignal				IF	L28.29 L30.31 L32,38 L40			
9. S.M	1) SSG OU — 3 dB VFO dial Set S m for max reading	neter imum	S.M			1F.	L38	Set the S meter for one division of the scale by turning the core counterclockwist direction		
	2) SSG OU 20 dB	TPUT:	S.M			RF	VR6	Set S meter for		
10. NB	1) Continue previou		DCV.M	1F	TP8	IF	L35,36	MIN (repeat)		

#### F. RX SECTION (430M BAND)

Item	Conditi	one	Che	ck point			Adjusti	ng point	Secretari	
nem	Control	Ons	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
1. Setting	1) Rear pane POWER I AC P.S 430 ANT Connect gen. EXT. SP to Connect	ferminal: (220V) terminal: : Sweep erminal:								
2. BPF	REJU TP2	V: 430 J3 r: Remove	Oscillo- scope To O	155	▶ -	RF	V te	lloscope rminal Adjust coil and trimmer for maximum gain and bandwidth	430MHz	440MHz
3. FM sensitivity	1) MODE SV 430 ANT on rear pa SSG	terminal	DEV MOD OUTPUT	±5 kHz 1 kHz 0 dB						
	2) BAND SW	VFO dial								-
	433	050						Receive signals	More than 26 dB	Check
	430	050						at each point at left and measure		
	439	950	ĺ					sensitivity.		
4 SSB sensitivity	1) SSG OUT 20 d8 (w modulate MODE SV BAND SW VFO dial	vithout on) V: USB V: 433	SM					Receive signal and set S meter for maximum reading Adjust SSG output so that S meter reads S "9"	SSG output for S "9" 20 dB + 8 dB - 10 dB (10 dB ~ 28 dB)	Check
	2) SSG OUT - 6 dB	PUT:	-							
:	BAND SW	VFO dial								
	433	050						Receive signals	More than 10 dB	Check
	430	050						at each point at left and measure		
	439	950						sensitivity.		

#### 3. OPERATION CHECK OF MICRO COMPUTER SECTION

item	Conditions	Che	ck point			Adjusti	ng point	0	Remarks
	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	hemarks
1. Reset	1) Rear panel POWER terminal: DC P.S (13.8V) MEMORY B.U SW: OFF				,				
	2) AF/VOX.U BZ connector: ON DISP connector: All indicate			r					
	3) Reset lug terminal (see figure at right): (1) terminal; Connect digital voltmeter. (5) terminal; Connect oscilloscope.						VR1: Turi	R 1 3	Input selector on oscilloscope: DC
	4) POWER SW: ON Adjust DC power voltage to obtain 3.70 V reading on digital volt- meter.	Oscilloscope	Reset lug ter- minal	(5: termi- nal	Reset lug ter- minal	VR1	Set VR1 to obtain OV on oscilloscope.		
	5) Adjust DC power voltage to increase oscillo- scope voltage.	Oscilloscope	Reset lug ter- minal	⑤' termi- nal					
	Adjust DC power voltage for OV on oscilloscope and check the reading of digital voltmeter.	Oscilloscope	Reset lug ter- minal	(§, termi- nal				Reading of digital voltmeter at OV of oscilloscope voltage: 3.70V ± 0.01V	Check
	7) POWER SW: OFF ① terminal: Remove digital voltmeter. ③ terminal: Remove oscillo- scope.								
	8) Set DC power voltage to 13.8V								
2. DISP SW	1) POWER SW: ON MODE SW: FM.LSB.USB. CW	DISPLAY						(A 144,000 0) is displayed in all mode	
	2) AF/VOX.U DISP SW: NORM MODE SW: CW. LSB. USB	DISPLAY						(A 144.000.0) is displayed.	
	3) MODE SW: FM	DISPLAY						(A 144.000.0) is displayed.	
3. VFOSW	1) MODE SW: USB VFO dial: Counterclockwise	DISPLAY						(A 144.000.0) remains unchanged	
	VFO SW: CIR     VFO dial:     Turn to counter- clockwise direction	DISPLAY						(A 144.999.9) is displayed.	

item	Conditions	Ch	eck point			Adjusti	ng point	2	_
item	Conditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
4 Digit UP	1) VFO dial: Slowly turn clockwise.	DISPLAY						(1) Each digit changes normally: 0→1→2→3→4→ 8→9 (2) Frequency changes by 10 kHz at each turn of VFO dial	
.5. F. LOCK	FLOCK SW: ON VFO dial:     Turn clockwise and counterclockwise.	DISPLAY	,					Display remains unchanged	
	21 F.LOCK SW. OFF								
6 S/FSW	1) VFO dial: 00 S/F SW: ON (FAST)	DISPLAY						(A 144 01) rs displayed	
	2) MODE SW: USB VFO dial: Slowly turn clockwise.	DISPLAY						<ul> <li>(1) Digits of 100 kHz changes as follows: 0→2→4→6→8→0.</li> <li>(2) Frequency changes by 100 kHz at each turn of VFO dial.</li> </ul>	
	3) S/F SW: OFF (SLOW)								
7 BAND SW	1) BAND SW (UP): Press inter- mittently:	DISPLAY	nttp://v	ww.qs	il.net	pe3h	mp	(1) Digits of MHz counts up as follows  144-145-430 - 431-432-433 - 434-435-436 - 437-438-439 -  (2) Buzzer sounds each time freq. is changed	
	2) BAND SW (DOWN): Press inter- mittently.	DISPLAY						Digits of MHz counts down in 1 MHz steps reversing the preceding Item 1)	
	3) BAND SW (UP): Press and hold	DISPLAY						Digits of MHz counts up in 1 MHz steps automatically each time buzzer sounds	
	4) BAND SW (DOWN): Press and hold	DISPLAY						Digits of MHz counts down in 1 MHz steps automatically each time buzzer sounds	
	5) BAND SW: Press UP and DOWN at the same time	DISPLAY						Same as when UP is pressed.	UP takes precedence
8. BZ SW	1) AF/VOX.U BZ SW: OFF BAND SW (UP): Press and hold							Digits of MHz change but buzzer will not sound.	
	2) AF/VOX.U BZ SW: ON								
9. SCAN	1) MODE SW: FM SCAN SW: ON	DISPLAY						Frequency counts up in 5 kHz steps.	
	2) S/F SW: ON (FAST)	DISPLAY						Frequency counts up in 20 kHz steps. not in 5 kHz steps	

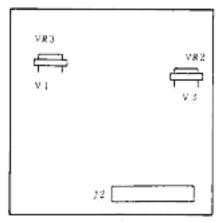
#### **OPERATION CHECK OF MICRO COMPUTER SECTION**

Item	Conditions		ck point			Adjustin	ng point	Standard	Remarks
		Testing Instruments	Unit	Terminal	Unit <sup>4</sup>	Parts	Method	Standard	nemarks
	3) S/F SW: OFF (SLOW)								
	4) SCAN SW: OFF								
IO. MEMORY	1) BAND SW: 145 VFO dial: 000.0 (FUNCTION SW: A)	DISPLAY			_			(A 145 000 0) is displayed	
	2) FUNCTION SW: B	DISPLAY						(b 144 000 0) is displayed	
	3) FUNCTION SW: FIX	DISPALY						(1 ) is displayed.	
	4) FUNCTION SW: A MEMORY SW: ON								
	5) FUNCTION SW: FIX	DISPLAY						(1 145,000 0) is displayed	
	6) BAND SW: Press UP and DOWN	DISPLAY						Display in Item 51 remains unchanged	
11. FIX CH	1) FIX CH SW: Press inter- mittently.	DISPLAY						(1) Display changes as follows:	
								1 145.000.0	
								2	
								3	
								4	
								±	
								1.	
								6	
								7	]
								8	
						İ		1 145.000.0	
						1			
								(2) Buzzer sounds at change of channel	
	2) FIX CH SW Press and hold	DISPLAY						Channel changes auto matically each time buzzer sounds	
	3) MODE SW: FM SCAN SW: ON	DISPLAY					-	Same as Item 2), but buzzer will not sound.	
	4) SCAN SW: OFF								
2. MEMORY B.U	1) MODE SW: USB FUNCTION SW: A POWER SW: OFF								
	2) POWER SW: ON (MEMORY B.U SW: OFF)	DISPLAY						(A 144.000.0) is displayed.	
	3) MEMORY B.U SW: ON BAND SW: 145								

la	Conducto	Che	ck point			Adjusti	ng point	Secretaria	
Item	Canditions	Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard	Remarks
	4) POWER SW: OFF								
	5) POWER SW: ON	DISPLAY						(A 145 000 0) is displayed.	
13 FUNCTION	1) FUNCTION SW: A-B	DISPLAY						(A 145,000 0) is displayed.	
	2) SEND/REC SW: SEND	DISPLAY						(b 144,000.0) is displayed	
	3) SEND/REC SW: REC FUNCTION SW: B-A	DISPLAY						(b 144 000 0) is displayed	
	4) SEND/ REC SW: SEND	DISPLAY						IA 145 000 0) is displayed	
	5) SEND/REC'SW: REC		•		·				
14 SEARCH	1) SEARCH SW: ON	DISPLAY			-			Display counts up repeatedly from 144,000.0 to 144,100.0	
	2) SCAN SW- ON	DISPLAY						Operation in Item  1) is repeated	SEARCH takes precedence.
	3) F LOCK SW ON	DISPLAY						Operation in Item  1) is repeated	SEARCH takes precedence.
	4) SEARCH SW	DISPLAY	ttp:/k	ww.q	sl.net	/pe3h	mp	Scanning (UP scan in 5 kHz steps)	SCAN takes precedence.
	5) SCAN SW: OFF POWER SW_OFF								

#### H. OPERATION CHECK OF ENCODER ASSEMBLY

THE OF ENCODER ASSEMBLY								
ltem	Conditions	Check point			Adjusting point			Standard Remarks
		Testing Instruments	Unit	Terminal	Unit	Parts	Method	Standard Remarks
1 Setting	1) POWER terminal on rear panel: AC 220V Use motor instead of VFO knob.	Oscillos- scope	Digital	J5-V1			Set the sweep knob of os- cilloscope to 0.2 msec/DIV Set motor speed for 8 div. between "a" and "b".	Motor speed- 300 rpm  When checking the duty ratio without using the moter, turn the VFO knob by hand.
2. V1 duty ratio	Set sweep knob     of oscilloscope     to 0.1 msec/DIV	Oscillo- scope	Digital	J5-V1			Set the vari- able knob of oscilloscope to 9 div	
	2)				Encoder	VR3	Set the position "c" to 4.5 div.	4.5 div ± 0.5 div
3 V3 duty ratio	1) Continued from Item 1)	Oscillo- scope	Digital	J5-V3	Encoder	VR2	Set the position "c" to 4.5 div	4.5 div. + 1.5 div
4 V1 - V3 phase difference	1) Set the sweep knob of oscillo- scope to 50 µsec/DIV Do not touch variable knob.	Oscillo- scope	Digital	J5-V1 J5-V3				V1 – V3 phase Check difference: 4.5 div. ±1 div.



Pulse generator unit

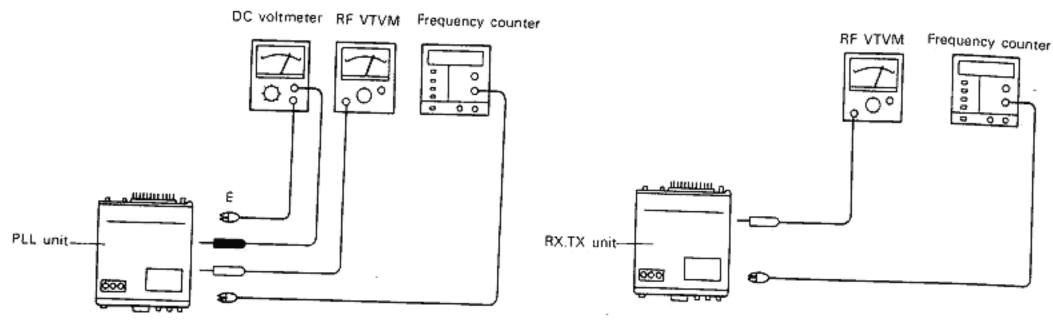


Fig. 1 Adjustment of PLL unit

Fig. 4 Adjustment of 10.7 MHz and drive

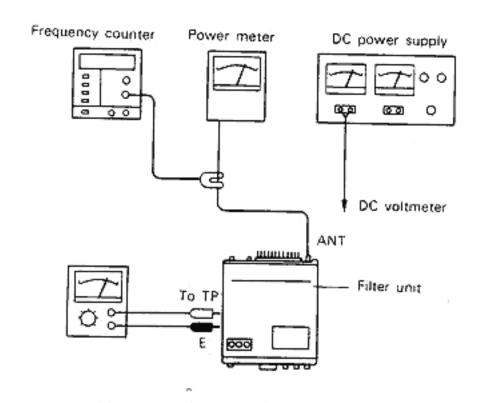
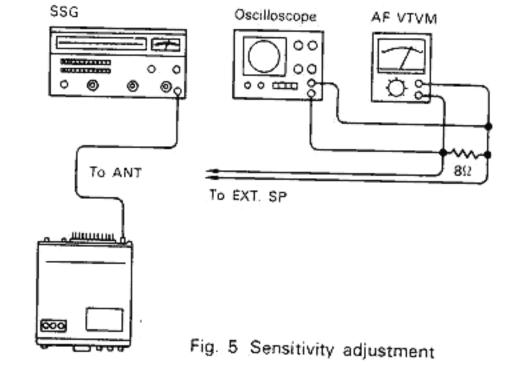


Fig. 2 Adjustment of PA unit and check of TX frequency



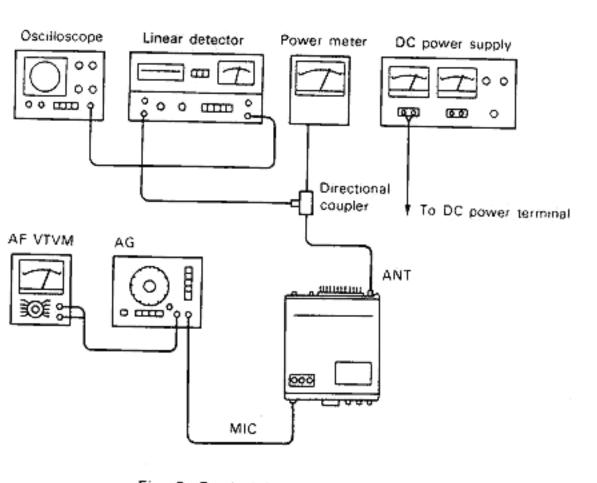


Fig. 3 Deviation adjustment

# LEVEL DIAGRAM

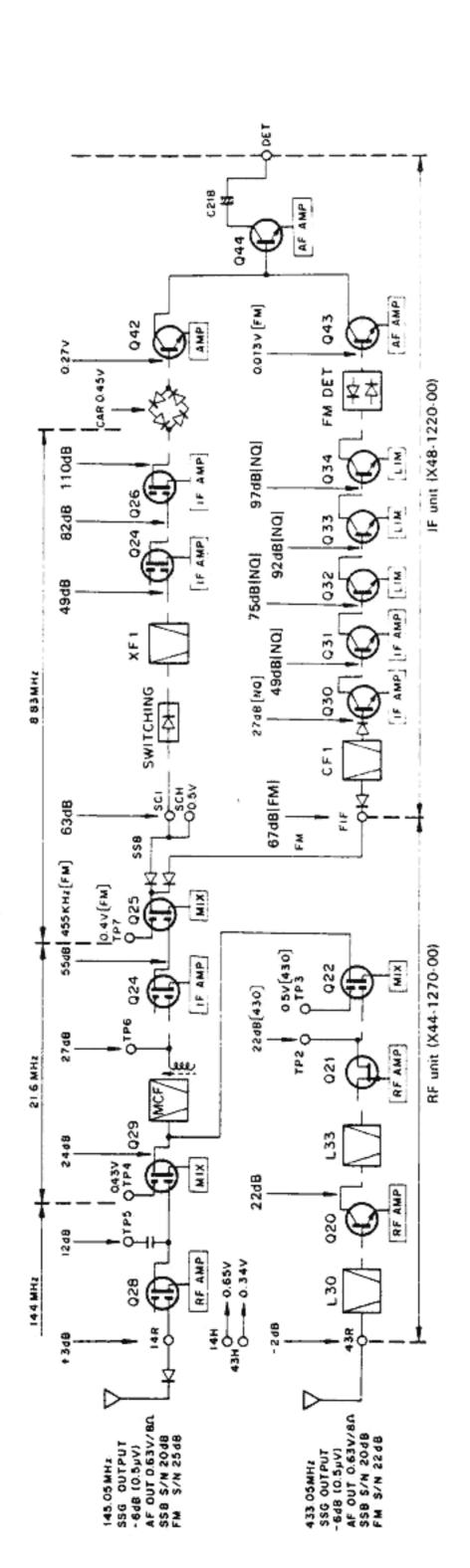
# Portion] [Transmitting

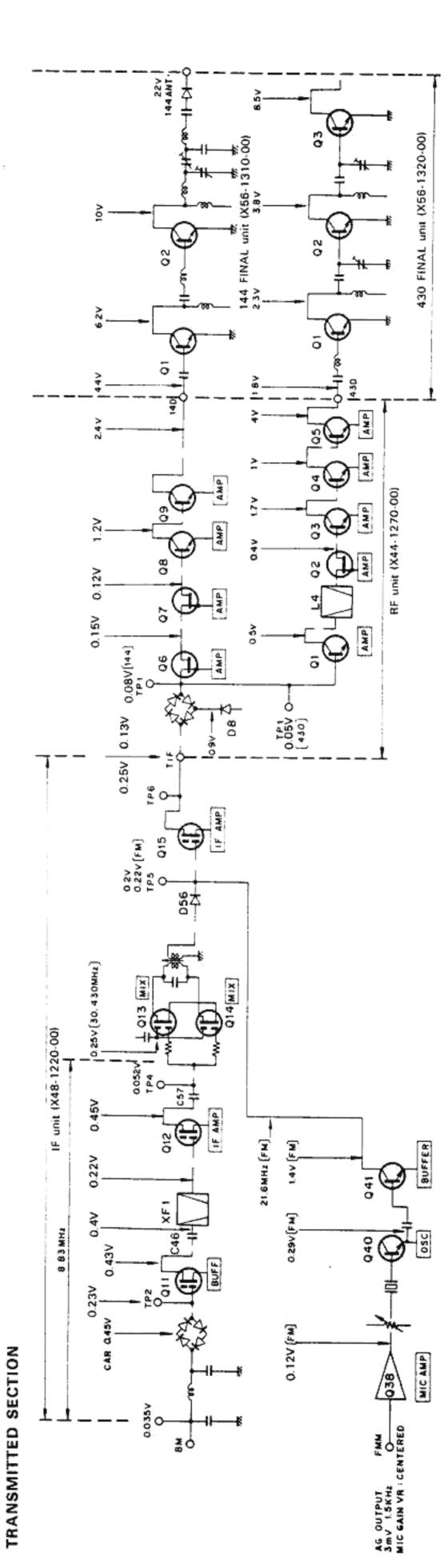
<u>.s</u> not designated 3 mV, 1.5 kHz CENTERED which is no Mode USB MIC terminal input: MIC gain:

which The portion v 145,05 MHz,

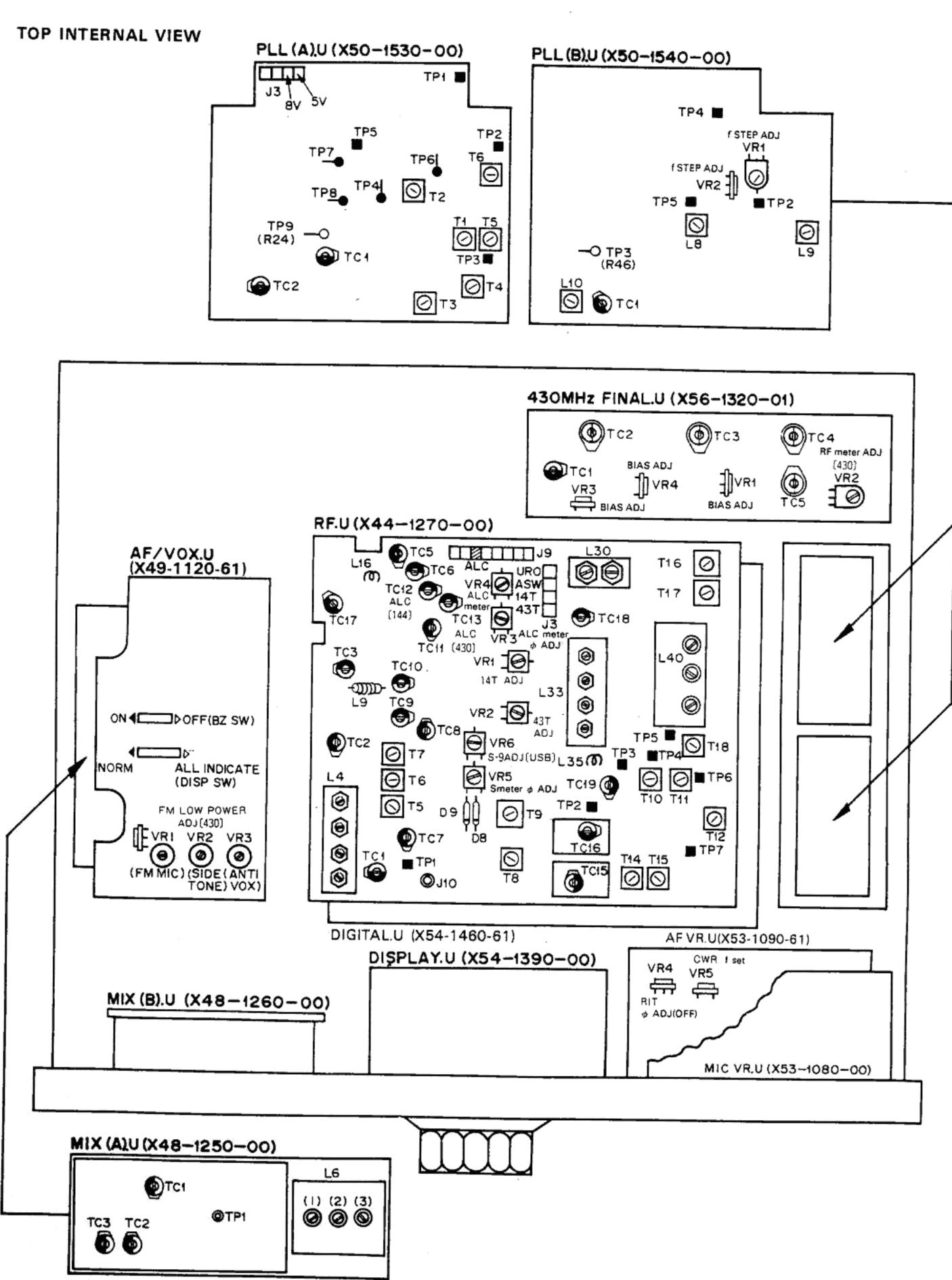
gain control for 0.63V/80(50 mW) audio output at -6 dB (0.5  $\mu$ V) signal generator input at 145.05 MHz. (USB Mode) Set the AF constant audio output with a The figures shown are signal generator output requered for a constant audio ou constant AF gain control setting.

[Receiver Section]

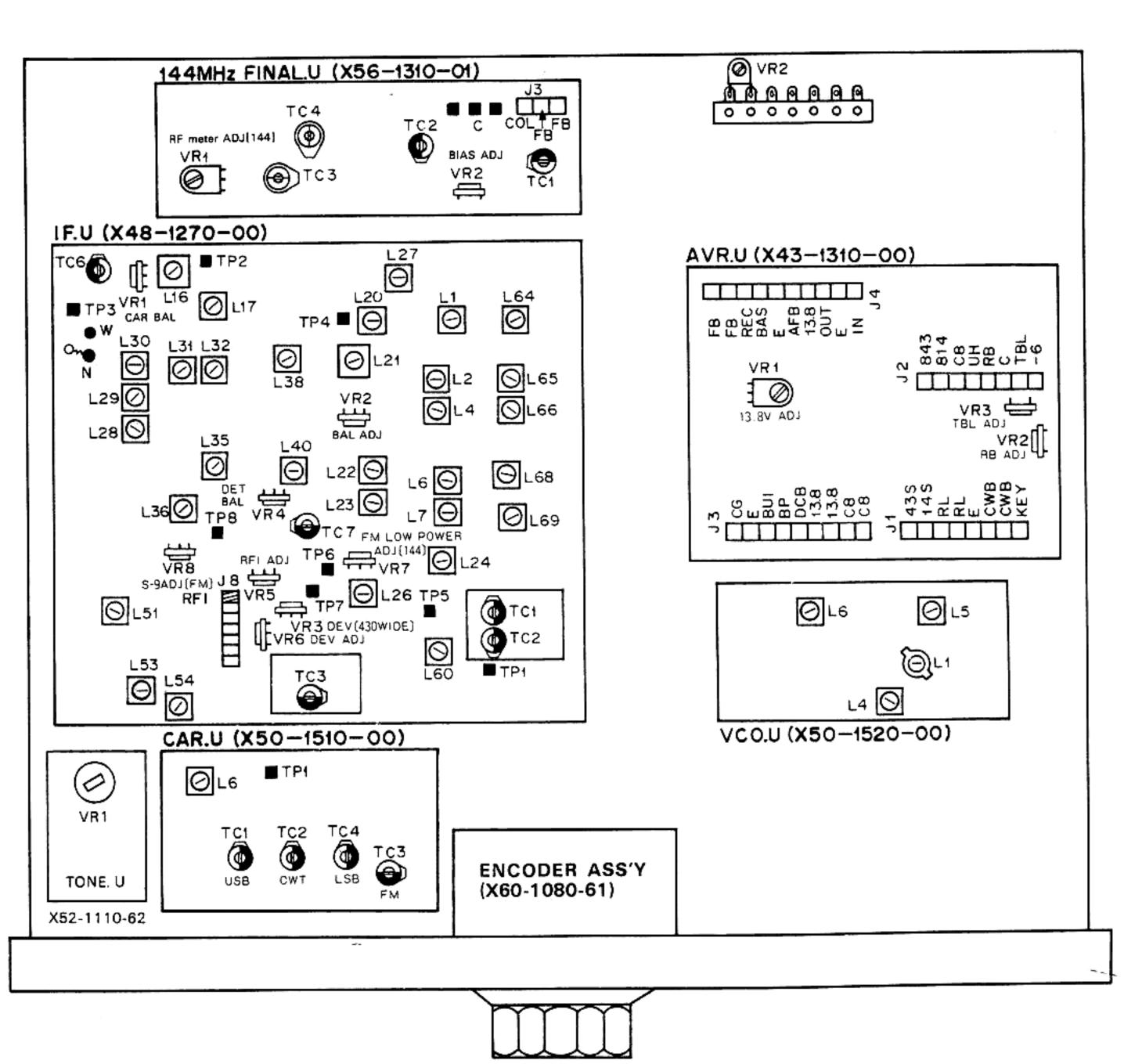




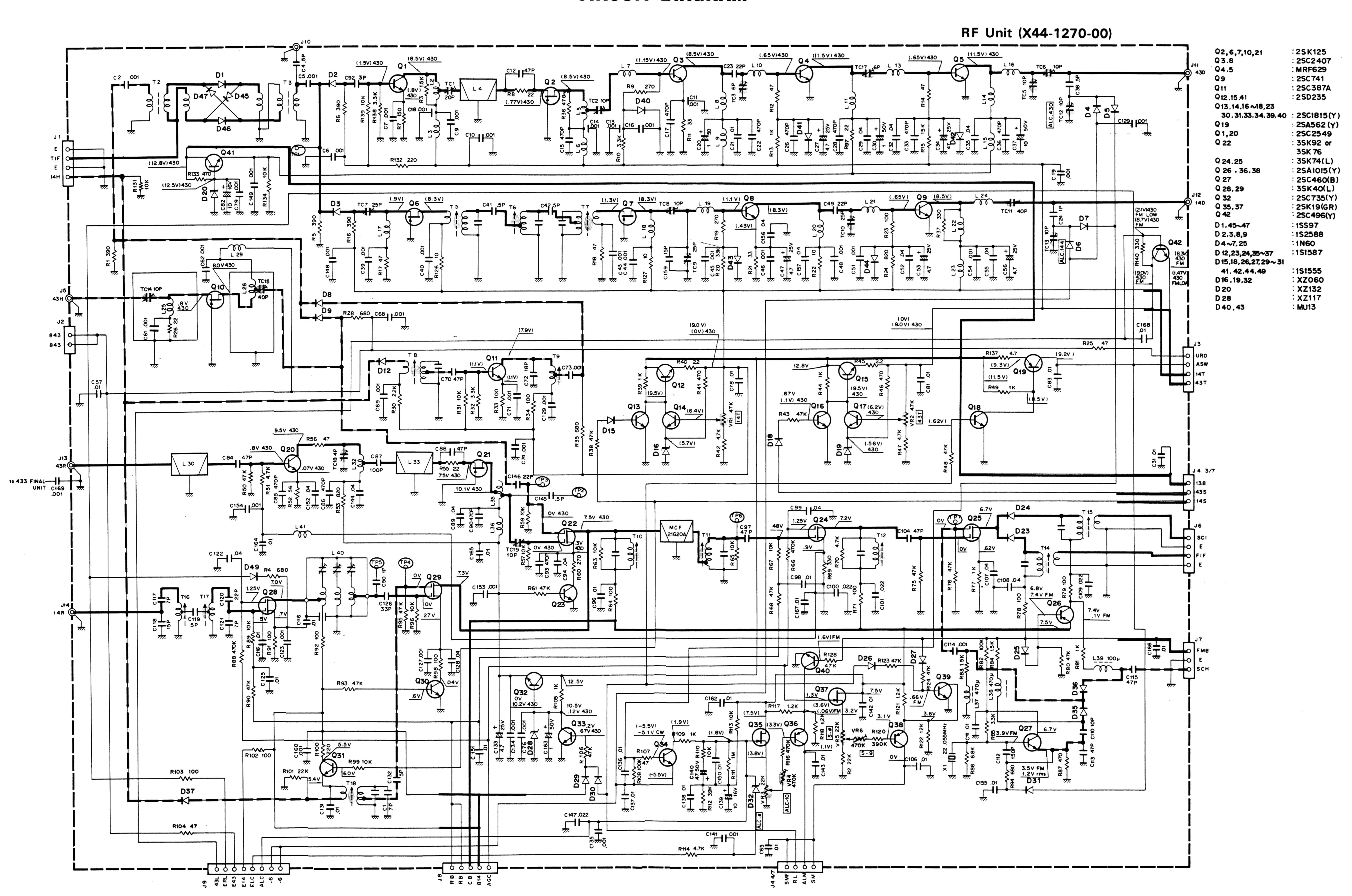
RECEIVER SECTION



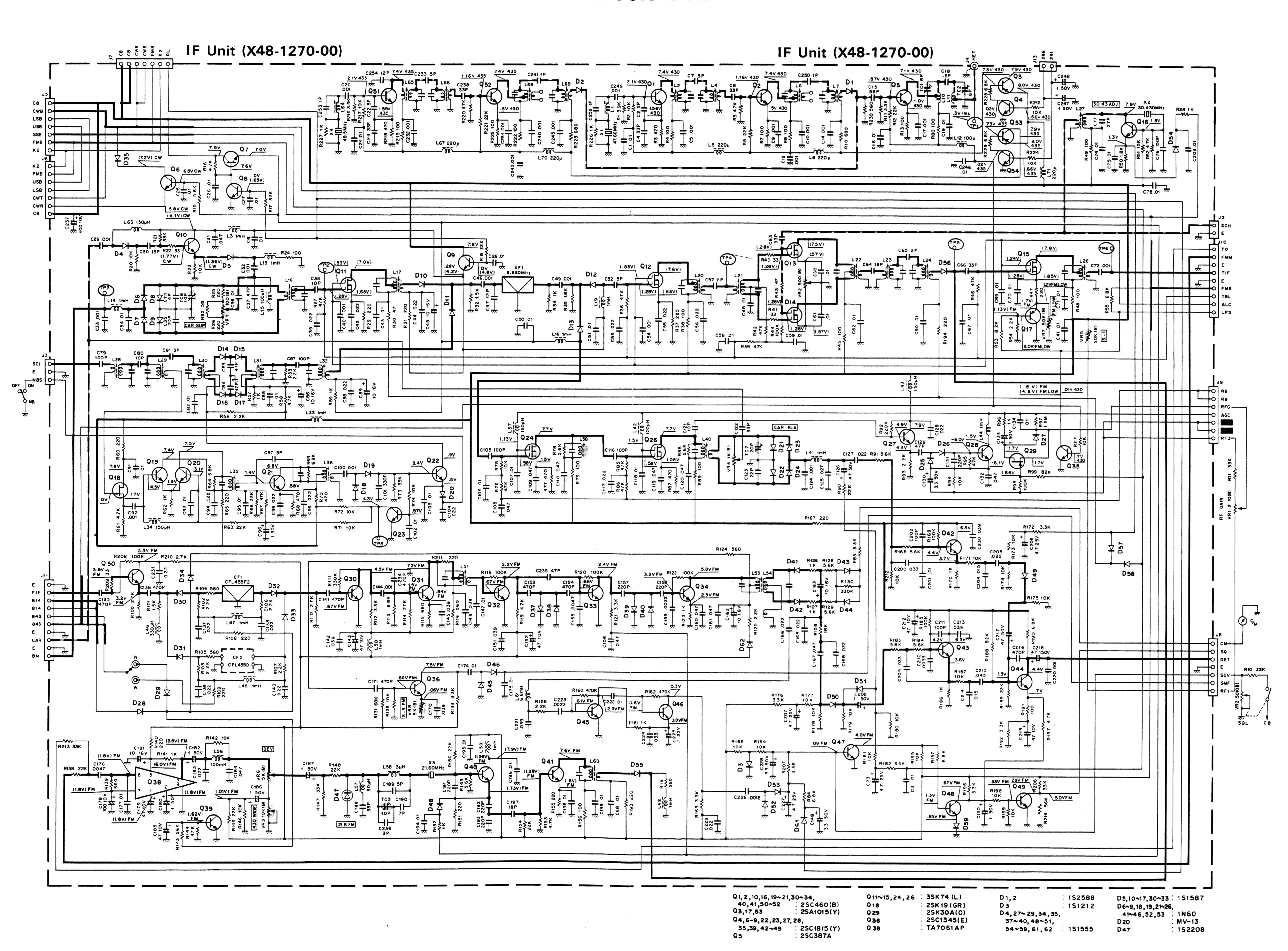
#### **BOTTOM INTERNAL VIEW**

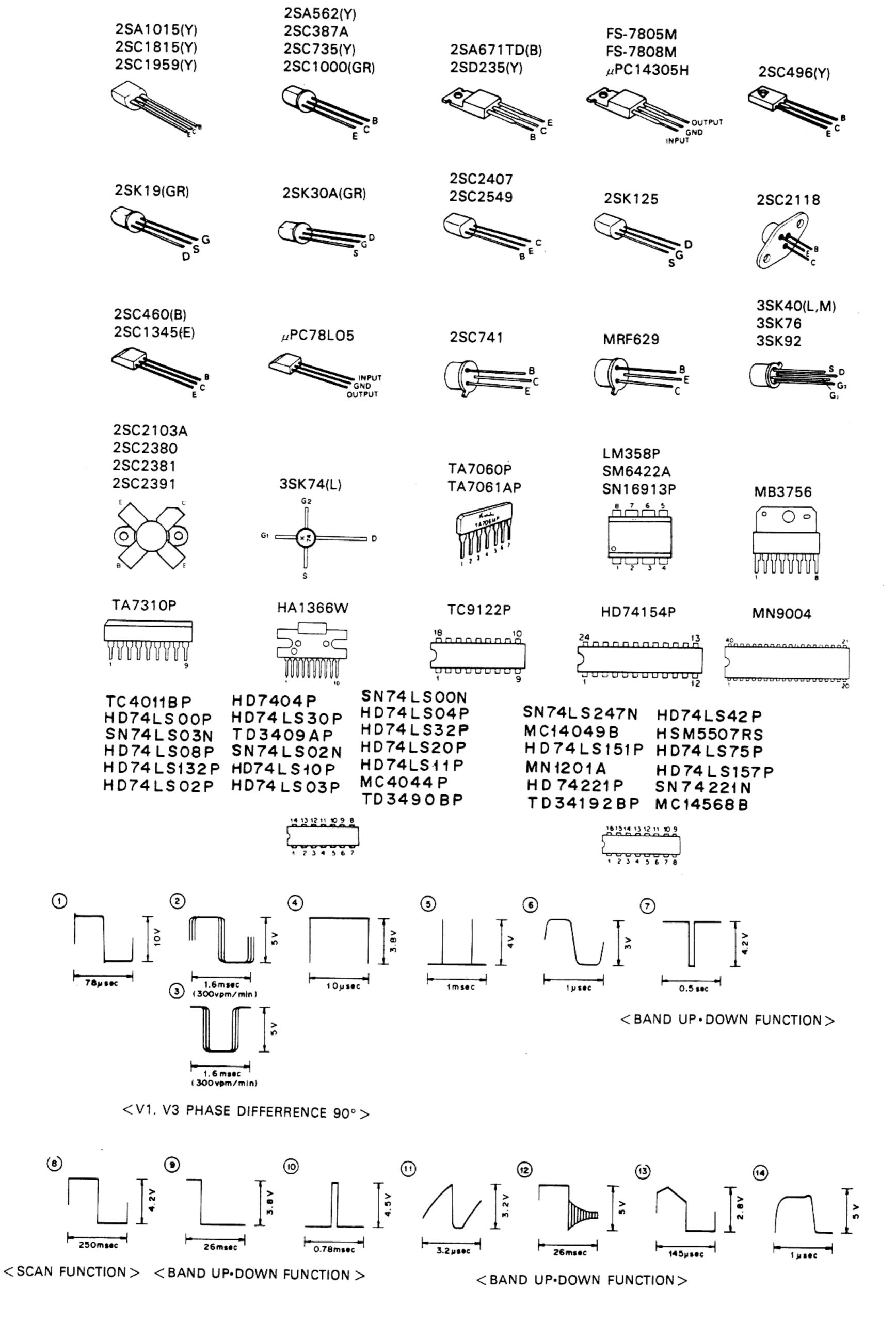


# CIRCUIT DIAGRAM

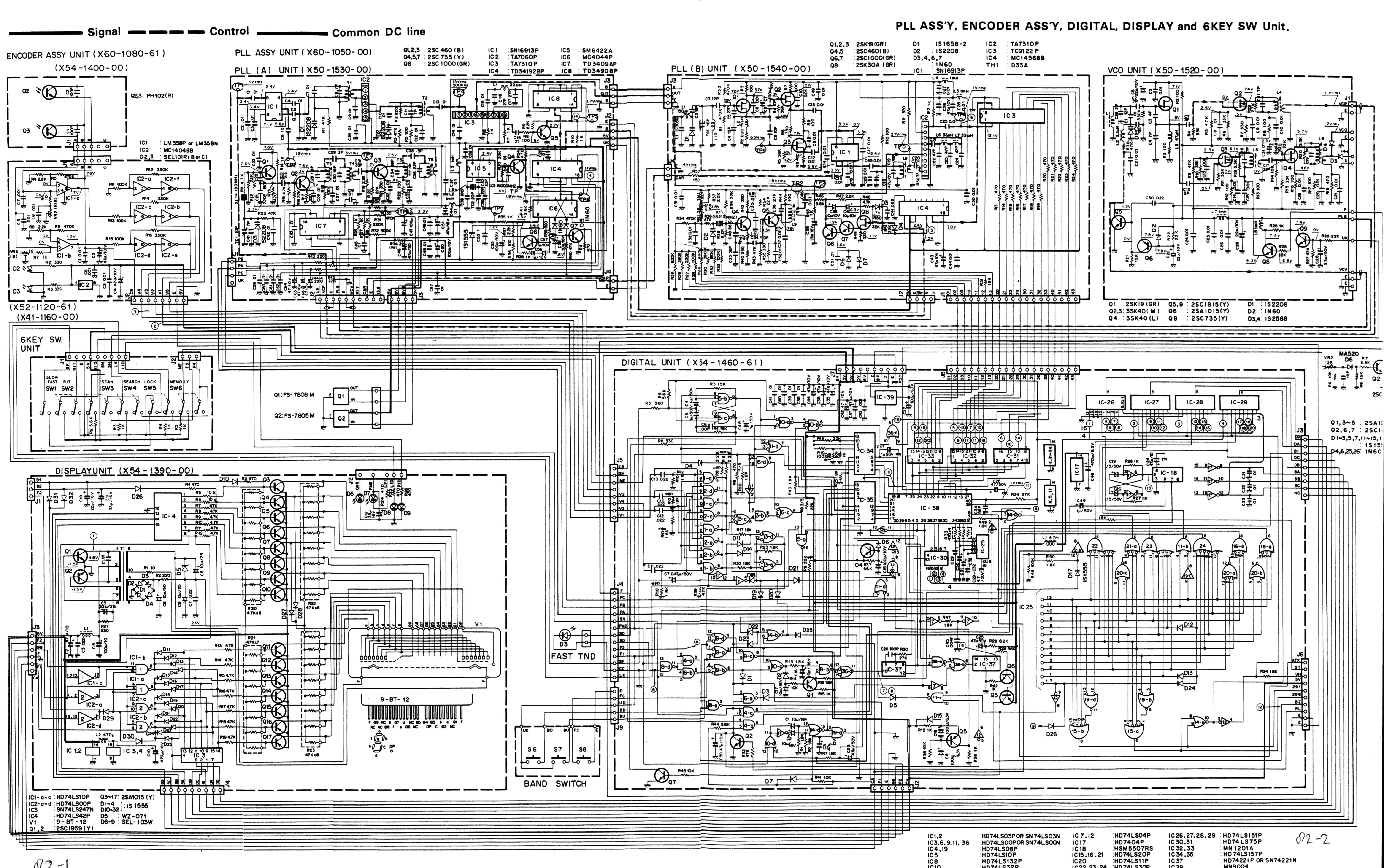


# CIRCUIT DIAGRAM



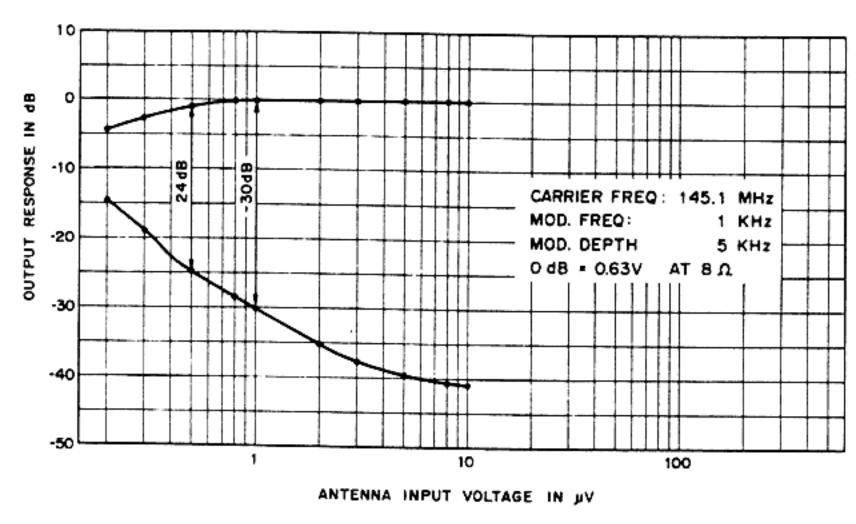


# CIRCUIT DIAGRAM

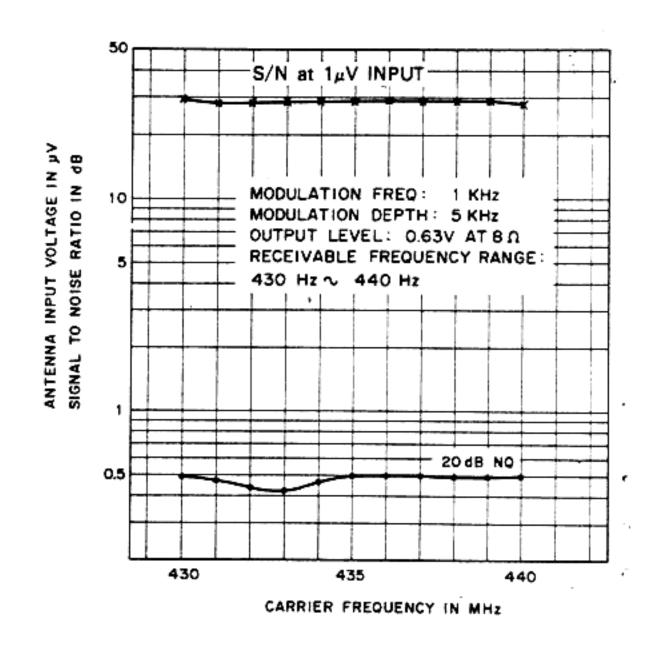


PC78L05ير:

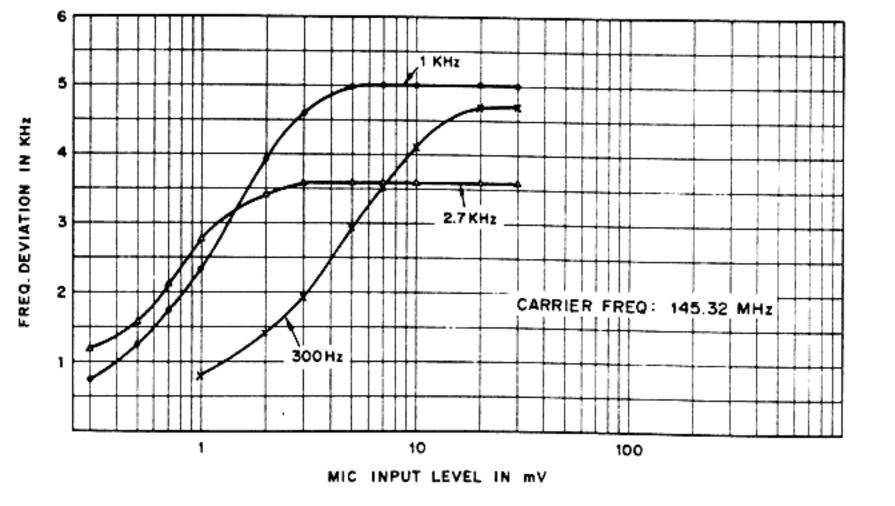
# REFERENCE DATA(EXAMPLE)



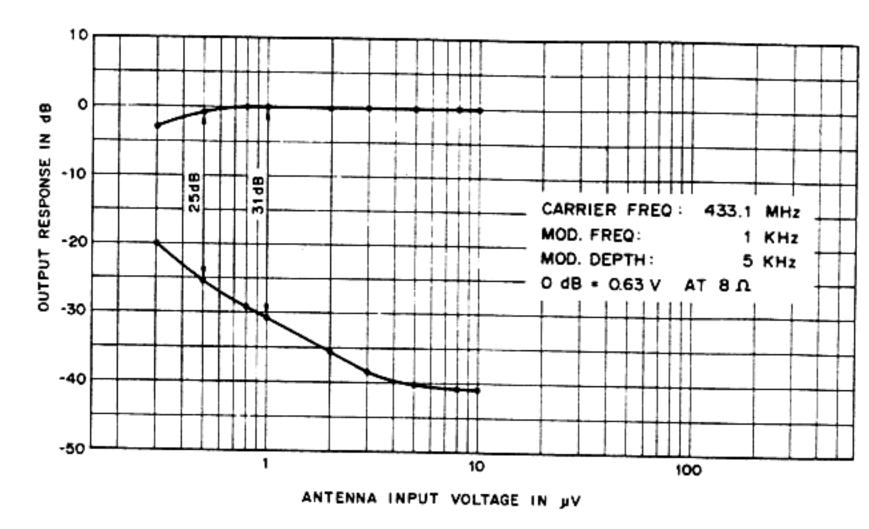
Signal to Noise Ratio and Output VS Antenna Voltage (144MHz) (FM)



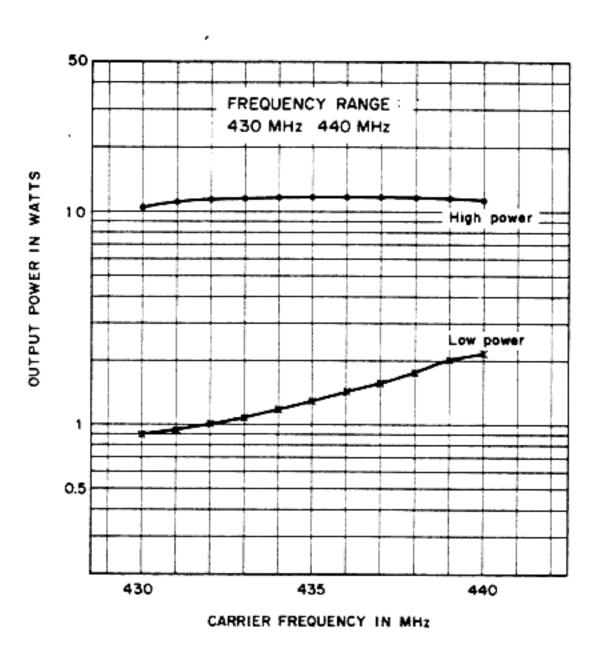
RX Sensitivity (20dB NQ) (430MHz)



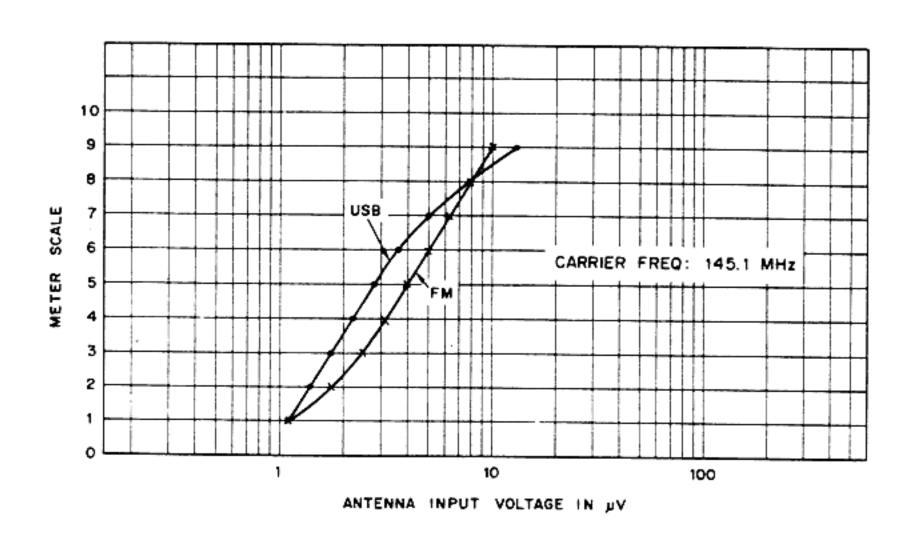
Deviation VS MIC input (144MHz)



Signal to Noise Ratio and Output Level VS Antenna Input Voltage (430MHz) (FM)



Example of Transmission Output (430MHz)



S meter sensitivity (144MHz)

# **SPECIFICATIONS**

#### **GENERAL**

Frequency Range ...... 144.0 ∼ 146.0 MHz

 $430.0 \sim 440.0 \text{ MHz}$ 

Mode ...... SSB (USB, LSB), CW, FM

12.0  $\sim$  16.0 DC (13.8 VDC nominal)

Transmit: 130 watts (220V AC), 6A (13.8V DC)

Semiconductor Complement ...... Transistors:

FETs:

ICs: 224 Diodes:

 $(11''-7/16) \times (4''-7/8) \times (12''-5/8)$ 

#### TRANSMITTER SECTION

RF Power Output...... SSB, CW, FM: 10 watts

FM (LOW):

Approx. 1 watt

Modulation ...... SSB:

Balanced modulation

FM: Variable reactance frequency shift

Maximum frequency deviation (FM) ..... ±5 kHz

Carrier Suppression ...... Better than 40 dB Unwanted Sideband Suppression...... Better than 40 dB -Suprious Radiation..... Better than -60 dB

Antenna Impedance ...... 500

AF Response of Transmitter (SSB)...... 400  $\sim$  2600 Hz (-9 dB)

RPT Tone Frequency...... 1750 Hz

#### RECEIVER SECTION

FM:

1  $\mu$ V for 30 dB (S+N)/N

 $0.4 \mu V$  for 20 dB

Intermediate Frequency...... 1st: 21.6 MHz

2nd: 8.83 MHz (144 MHz FM 455 kHz)

2nd IF: Better than 50 dB

IF Rejection ...... Better than 70 dB

Squelch Sensitivity ...... 0.25  $\mu V$ 

into a 4 ohm load

Receiver Selectivity ...... SSB, CW:

2.4 kHz (-6 dB)

FM:

4.8 kHz (-60 dB)

12 kHz (-6 dB)

24 kHz (-60 dB)

Frequency Stability...... Within ±1 kHz during the first hour after 1 minute of warmup

Within 150 Hz during any 30 minute period after warmup.


The above specifications are subject to change without notice for improvement.

#### A product of TRIO-KENWOOD CORPORATION

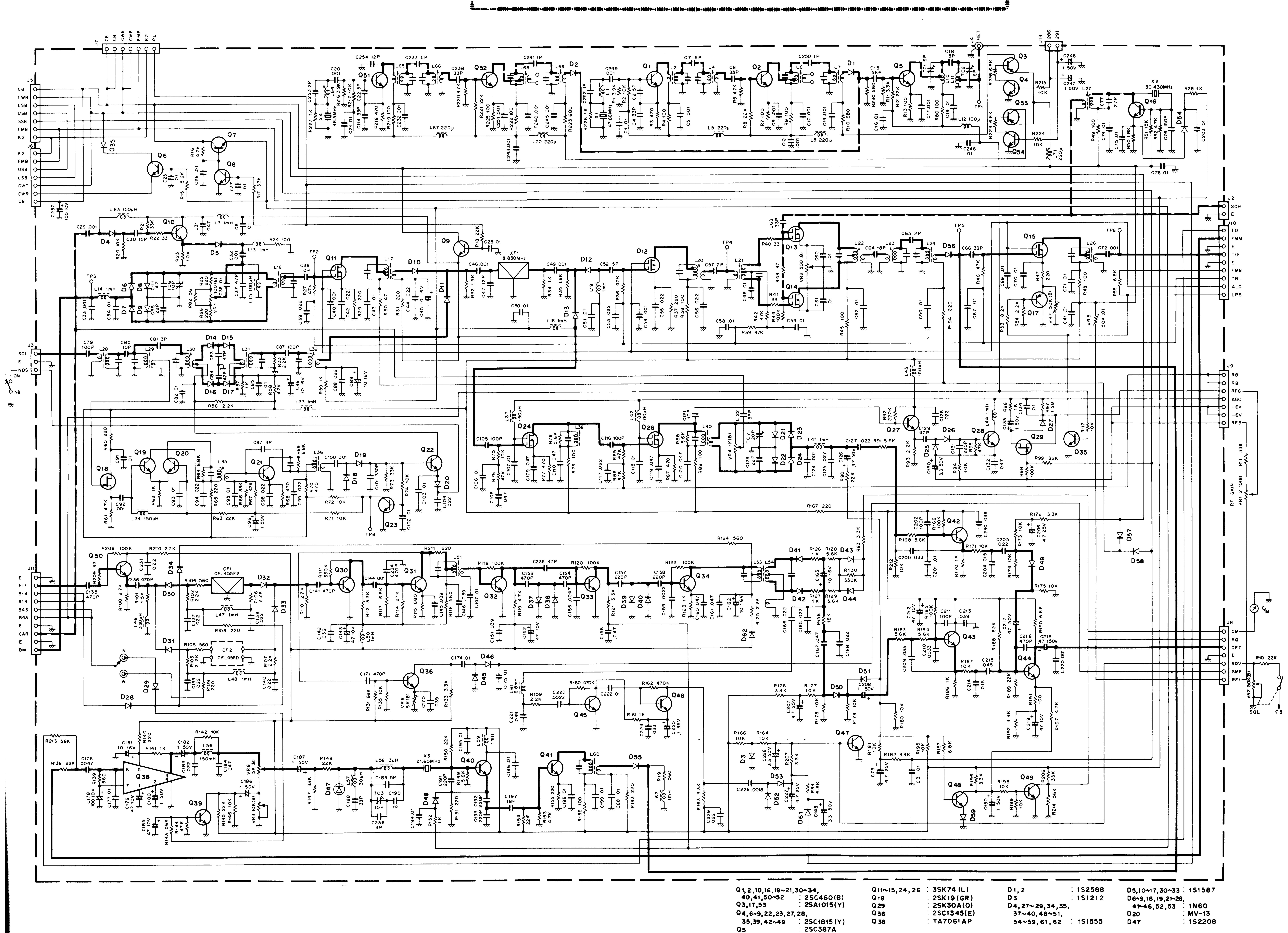
6-17, 3-chome, Aobadai, Meguro-ku, Tokyo 153, Japan

TRIO-KENWOOD COMMUNICATIONS, INC. 1111, West Walnut Street, Compton, California, 90220, U.S.A. TRIO-KENWOOD COMMUNICATIONS, GmbH D-6374 Steinbach TS, Industriestrasse 8A, West Germany

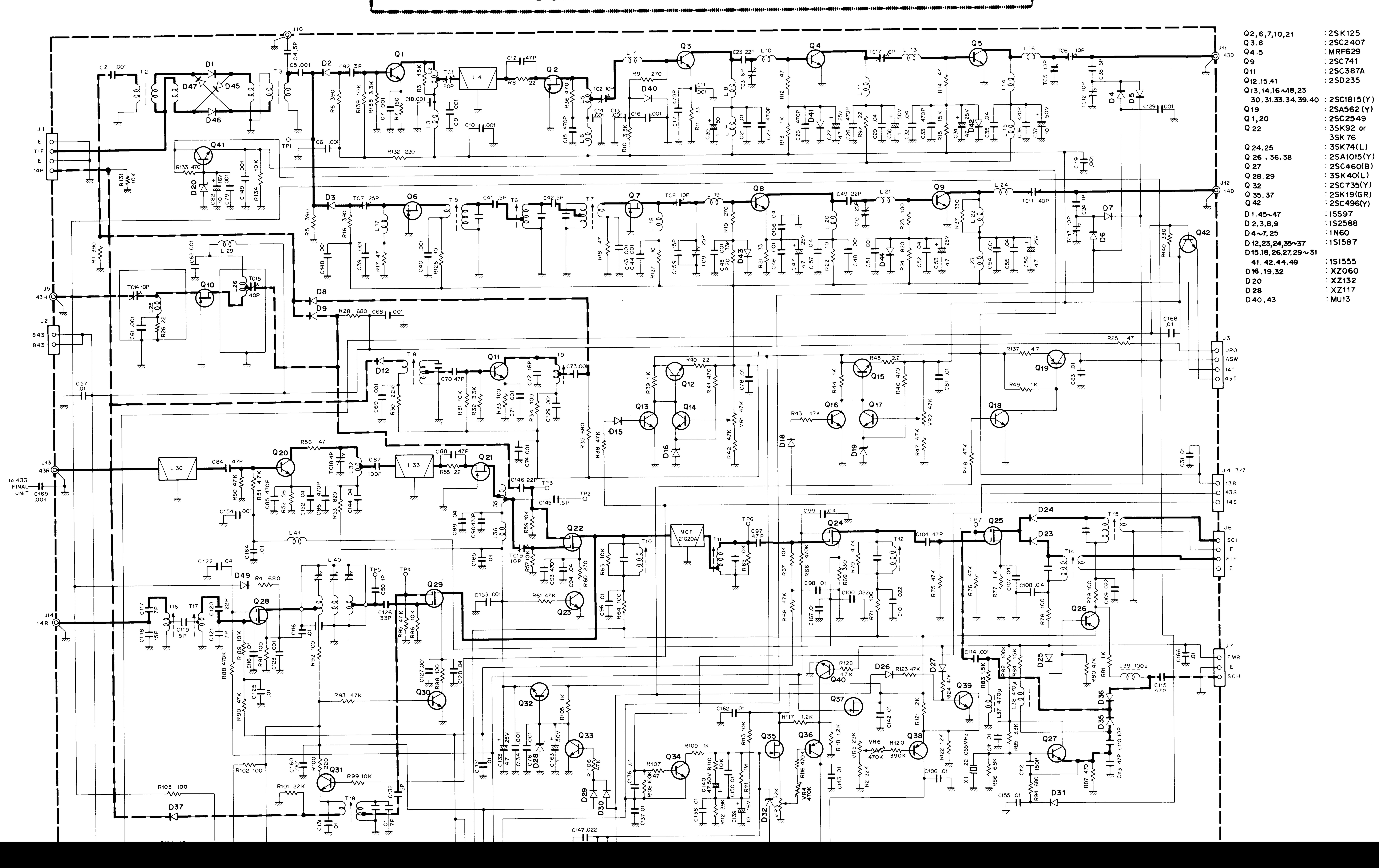
TRIO-KENWOOD(AUSTRALIA)PTY. LTD. 30 Whiting Street, Artarmon, Sydney N.S.W. Australia 2064

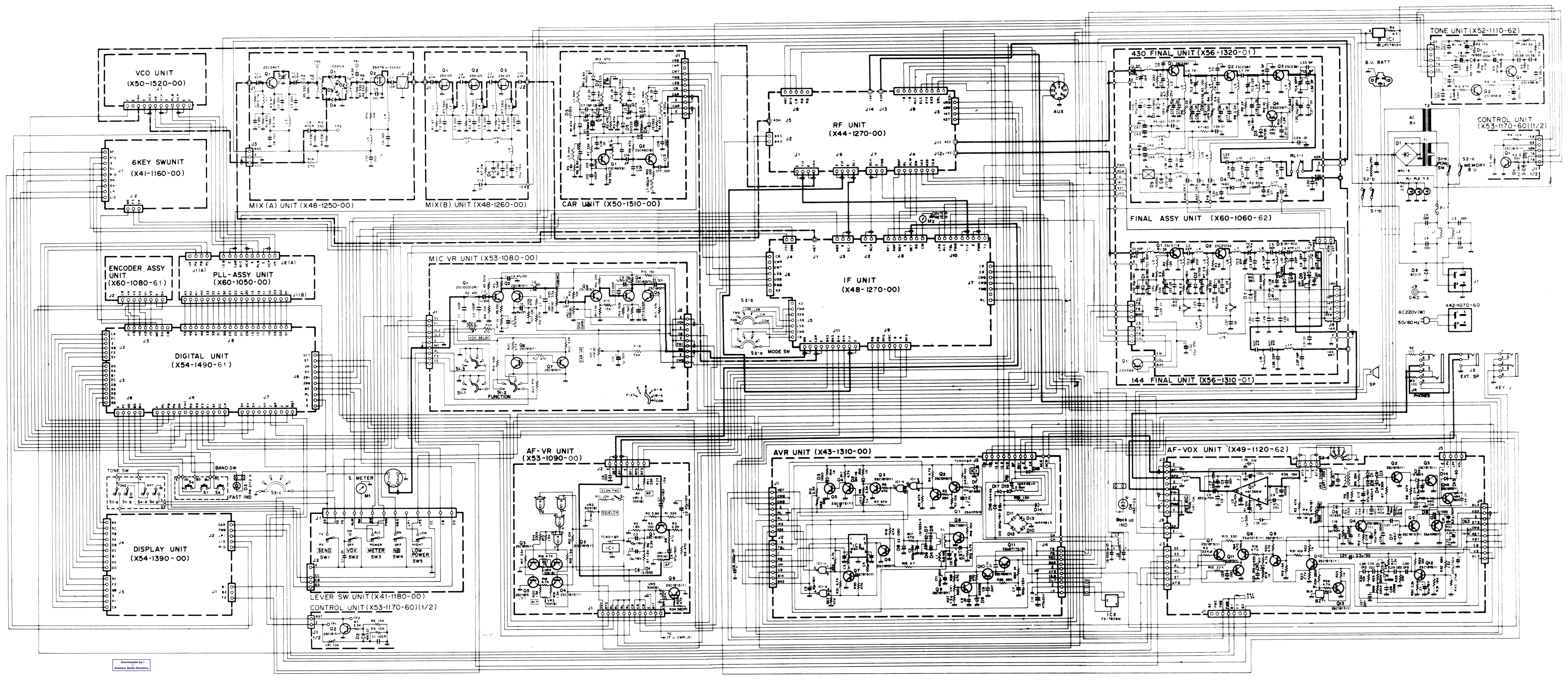


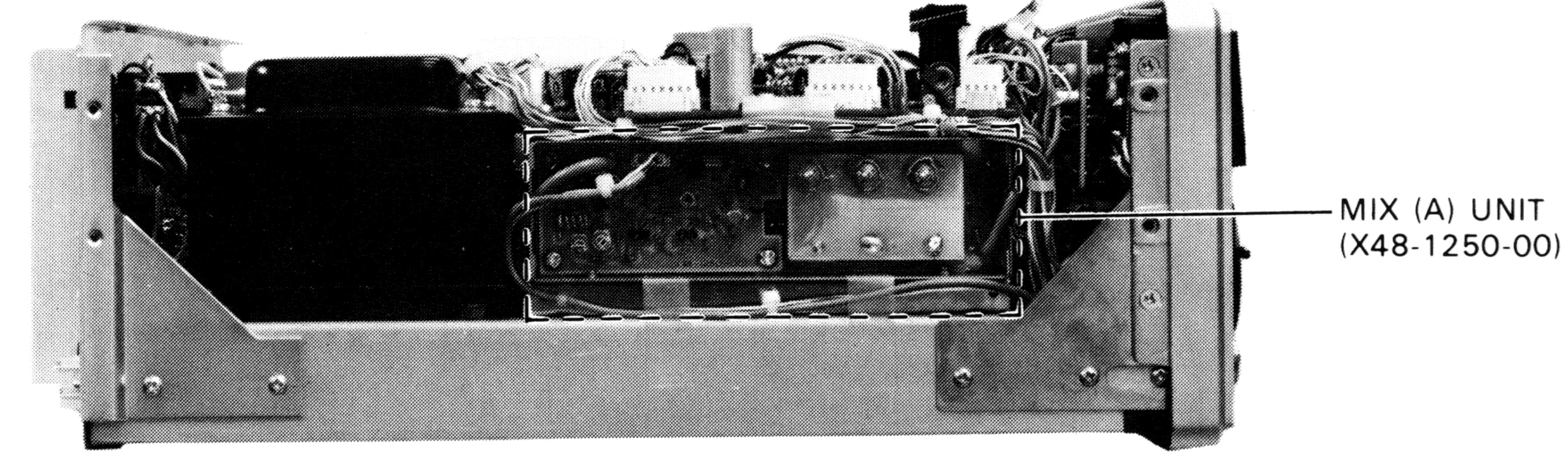
# SCHEMATIC DIAGRAM (IF Unit)

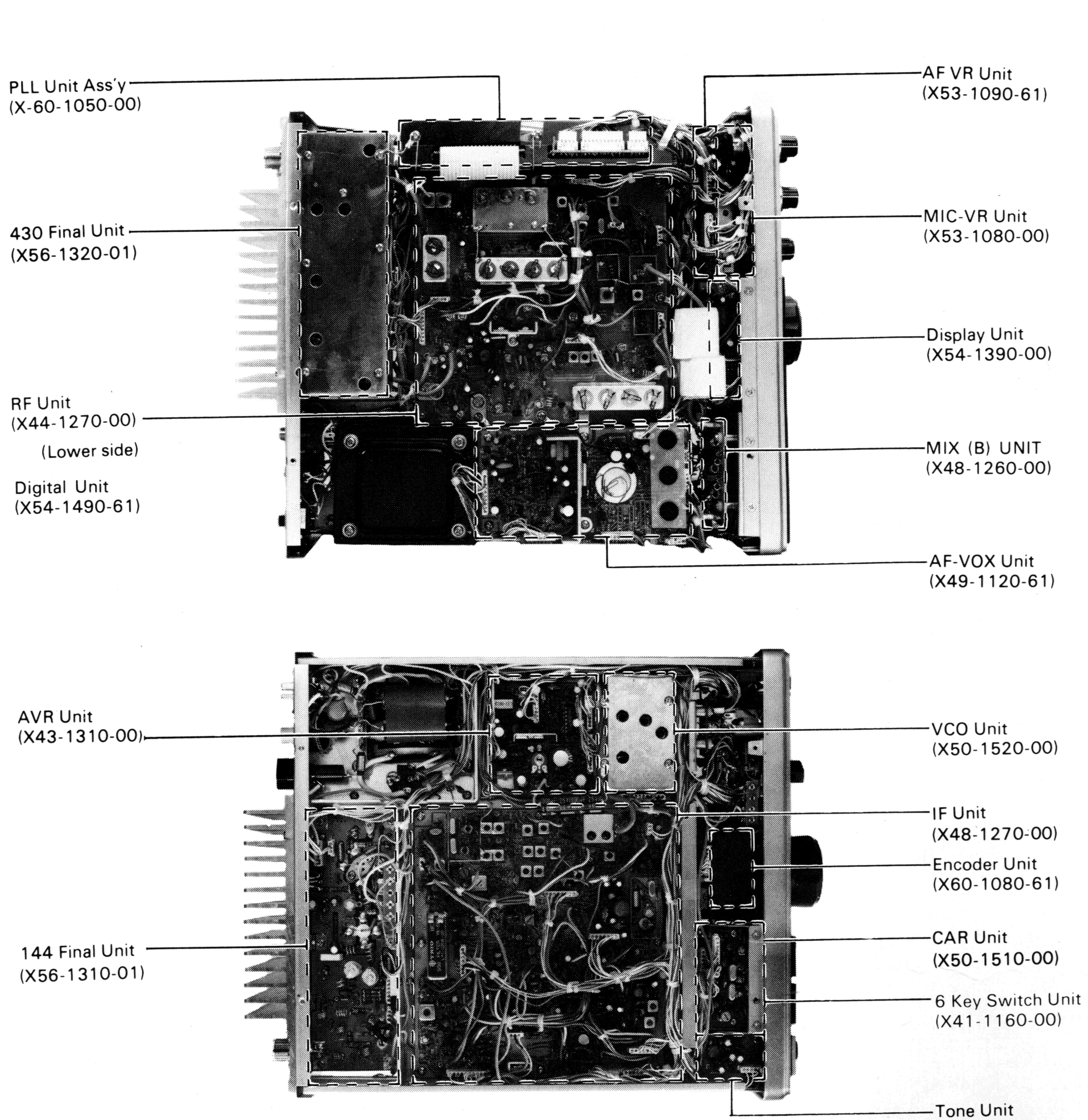


# SCHEMATIC DIAGRAM (RF Unit)









(X52-1110-61)