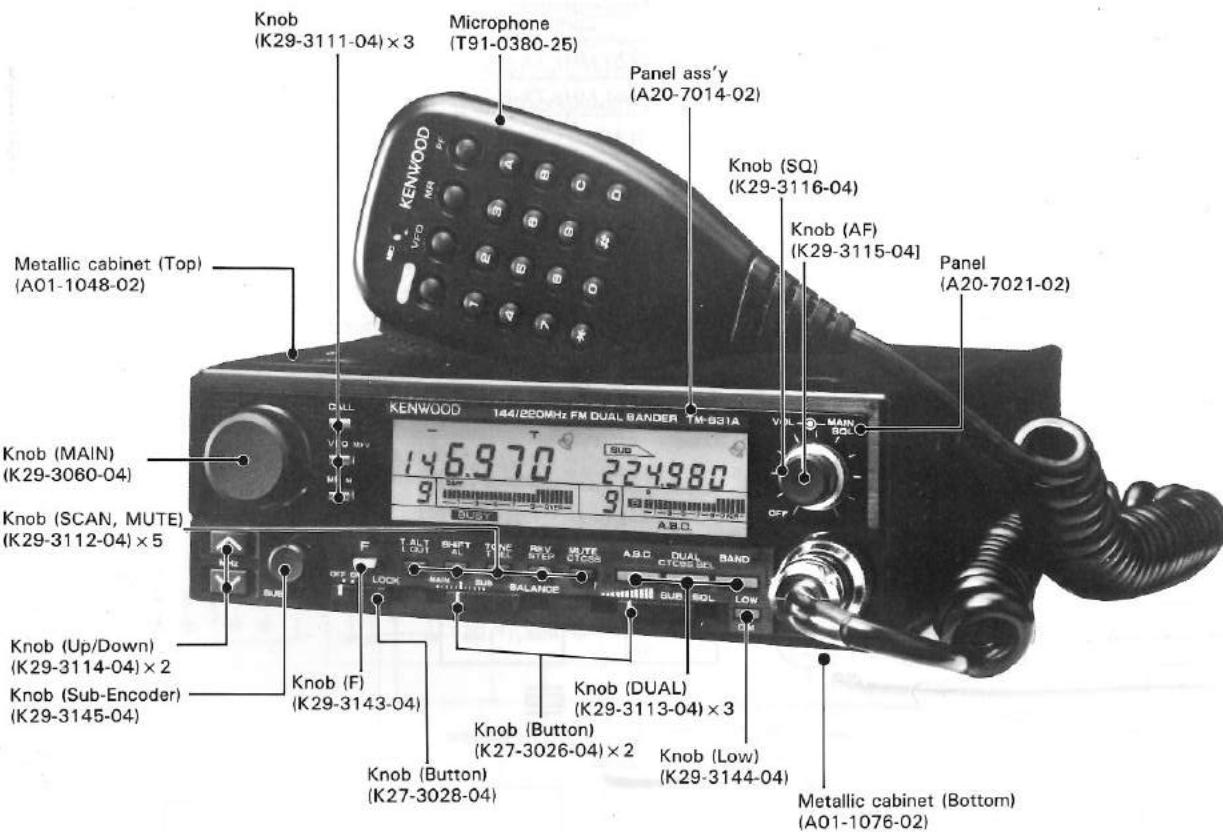




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B51-8016-00(T)633



## CONTENTS

CIRCUIT DESCRIPTION .....	2	CONTROL UNIT (X53-3250-12) .....	61
DESCRIPTION OF ELEMENTS .....	17	144 MHz TX-RX UNIT (X57-3400-12) .....	63
PARTS LIST .....	25	220 MHz TX-RX UNIT (X57-3410-10) .....	65
EXPLODED VIEW .....	46	FINAL UNIT (220 MHz) (X45-3350-10) .....	67
PACKING .....	48	FINAL UNIT (144 MHz) (X45-3350-10) .....	68
ADJUSTMENT .....	49	SCHEMATIC DIAGRAM .....	69
TERMINAL FUNCTIONS .....	56	LEVEL DIAGRAM .....	73
PC BOARD VIEW/SCHEMATIC DIAGRAM		BLOCK DIAGRAM .....	75
144 MHz PLL UNIT (X58-3670-10) .....	59	TSU-6 (CTCSS UNIT) .....	76
220 MHz PLL UNIT (X58-3690-10) .....	60	SPECIFICATIONS .....	Back cover

# TM-631A

## CIRCUIT DESCRIPTION

### Frequency Configuration

The TM-631A uses a synthesized PLL and includes a variable frequency oscillator that enables selection of 5 kHz, 10 kHz, 12.5 kHz, 20 kHz, or 25 kHz channel steps. (See Fig. 1.)

Signals received in the 144 MHz band are down-converted to a first intermediate frequency of 16.9 MHz by mixing with the first local oscillator frequency (127.1 MHz to 131.095 MHz), and then to the second intermediate frequency of 455 kHz by mixing with the second local oscillator frequency of 17.355 MHz.

Signals received in the 220 MHz band are down-converted to the first intermediate frequency of 30.825 MHz by mixing with the first local oscillator frequency (189.175 MHz to 194.170 MHz), and then to the second intermediate frequency of 455 kHz by mixing with the second local oscillator frequency of 30.370 MHz. Double conversion is thus used for both the 144 MHz and 220 MHz bands.

The transmitted signal for both bands is generated direct oscillation and direct frequency division in the phaselocked loop. The signal is amplified by a linear amplifier before being applied for the antenna.

Model Unit	TM-631A
Final Unit	X45-3350-10
Control Unit	X53-3250-12
220 MHz TX-RX Unit	X57-3410-10
144 MHz TX-RX Unit	X57-3400-12

Table 1 Comparison of TM-631A

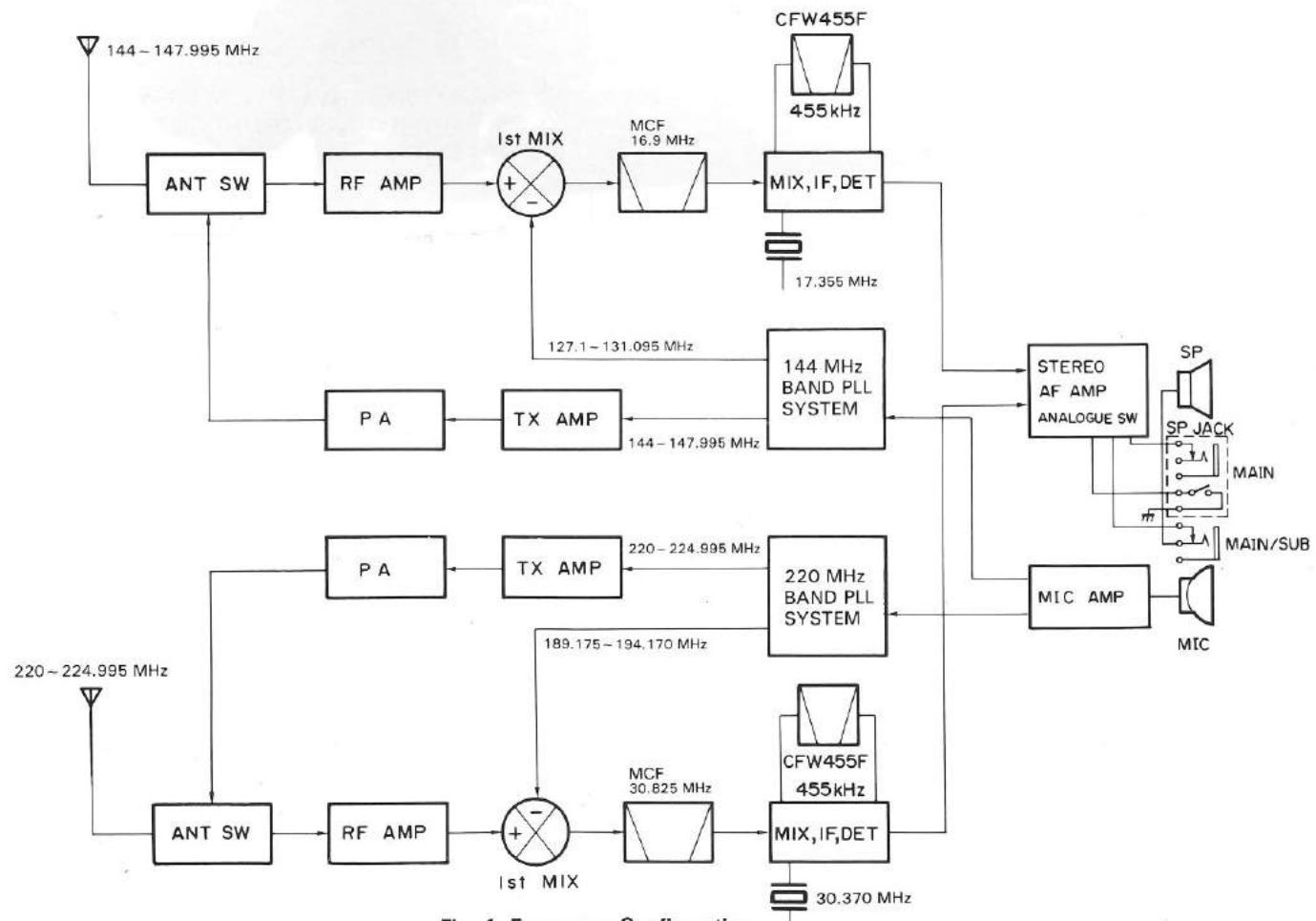


Fig. 1 Frequency Configuration

# CIRCUIT DESCRIPTION

## Receiver Circuits

### • General

This set uses separate receiver circuits for the 144 MHz and 220 MHz bands. These circuits extend from the antenna input section to the IF detector.

### • 144 MHz

The incoming two meter band signal passes thru the transmit/receive switching diode in the final unit. And then through the antenna matching coil in the front unit. It is then amplified by a GaAs FET radio-frequency amplifier. Filtered by a three-stage bandpass filter that uses varicap tuning to reject unwanted signal components, and is fed to the first mixer. There it is mixed with the first local oscillator signal from the PLL to generate the first IF signal (16.9 MHz). Spurious adjacent-channel signals are removed in a two-stage MCF (Monolithic Crystal Filter).

The first IF signal is amplified and fed to the FM IF IC:MC3361D. This IF signal is mixed with the second local oscillator frequency of 17.355 MHz which results in a second IF signal of 455 kHz. Spurious adjacent-channel signals are removed from the second IF signal by ceramic filter. Then the signal is amplified and detected to generate the audio signal.

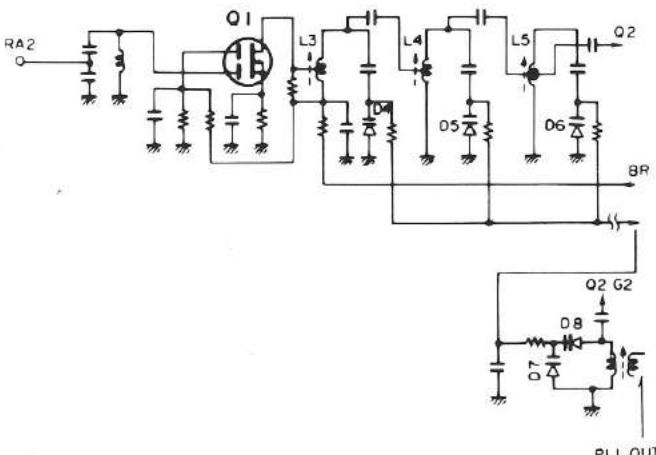


Fig. 2 144 MHz Front End (Varicap Tuning)

### • 220 MHz band

The incoming 220 MHz signal passes thru the transmit/receive antenna switching diodes in the final unit and then passes through the antenna matching coil. It is then amplified by a GaAs FET radio-frequency amplifier. Filtered by a three stage bandpass filter that uses varicap tuning to reject unwanted signal components, and enters the first mixer, where it is mixed with the first local oscillator signal from the PLL to generate the first IF signal (30.825 MHz). Spurious adjacent-channel signals are removed by a two-stage MCF.

The first IF signal is amplified and fed to the FM IF IC (MC3361D). This IF signal is mixed with a second local oscillator frequency of 30.37 MHz which converts it to a second IF signal of 455 kHz.

Spurious adjacent-channel signals are removed from the second IF signal by a ceramic filter. The signal is then amplified and detected to generate the audio signal.

Item	Specification
Nominal center frequency	30.825 MHz
Pass bandwidth	Max. $\pm 7.5$ kHz at 3 dB
Attenuation bandwidth	Max. $\pm 28$ kHz at 40 dB
Ripple	Max. 1.5 dB
Insertion loss	Max. 3 dB
Guaranteed attenuation	60 dB or greater at $\pm 1$ MHz; 40 dB or greater for spurious signal
Terminating impedance	1.4 k $\Omega$ /1 pF

Table 2 MCF (L71-0270-05) Characteristics  
(220 MHz TX-RX Unit XF1)

Item	Specification
Nominal center frequency	$455$ kHz $\pm 1$ kHz
6 dB bandwidth	Min. $\pm 6$ kHz (above 455 kHz)
50 dB bandwidth	Min. $\pm 12.5$ kHz (above 455 kHz)
Ripple ( $455 \pm 4$ kHz)	Max. 3 dB
Insertion loss	Max. 6 dB
Guaranteed attenuation ( $455 \pm 100$ kHz)	Max. 35 dB
Input-output matching impedance	2.0 k $\Omega$

Table 3 Ceramic Filter CFW455F (L72-0315-05)  
Characteristics (220 MHz TX-RX Unit CF1,  
144MHz TX-RX Unit CF1)

Item	Rating
Nominal center frequency (f <sub>0</sub> )	16.900 kHz
3 dB bandwidth	$\pm 7.5$ kHz or more
Attenuation bandwidth	$\pm 25$ kHz or less at 40 dB $\pm 45$ kHz or less at 60 dB
Guaranteed attenuation	70 dB or more within $\pm 1$ MHz (Spurious response 40 dB or more) 80 dB or more within f <sub>0</sub> – (900~920 kHz)
Ripple	1.0 dB or less
Loss	1.5 dB or less
Input and output impedance	1.8 k $\Omega$ /0 pF

Table 4 MCF (L71-0279-05) Characteristics  
(144 MHz TX-RX Unit XF1)

## CIRCUIT DESCRIPTION

Item	Specification
Nominal center frequency (fo)	10.7 MHz
Pass bandwidth	Max. fo ± 7.5 kHz at 3 dB
Attenuation bandwidth	1) Max. ± 25 kHz at 40 dB 2) Max. ± 45 kHz at 60 dB
Guaranteed attenuation	70 dB or more within ± 1 MHz 40 dB or more spurious 80 dB or more within -900 kHz to -920 kHz
Ripple	Max. 1 dB
Insertion loss	Max. 1.5 dB
Terminating impedance	3 kΩ/0 pF

Table 6 MCF (L71-0228-05) Characteristics  
(144 MHz TX-RX Unit XF1)

#### • AF Unit

The path from the detector output to the AF power amplifier input consists of two separate identical circuits for the main band and the subband. The audio signal is first switched by an analog switch into the AF preamplifier for its corresponding band. After amplification, the signal level is adjusted by a two-channel electronic volume control IC:M51523 which is controlled by the MAIN VOLUME and BALANCE controls on the front panel. An AF low-pass filter then removes unwanted high-frequency components. Next the separate audio signals are selected to speaker mixed or separate mode by analogue switch circuit which is amplified by the STEREO audio power amplifier before being applied the speaker. (See Fig. 3.)

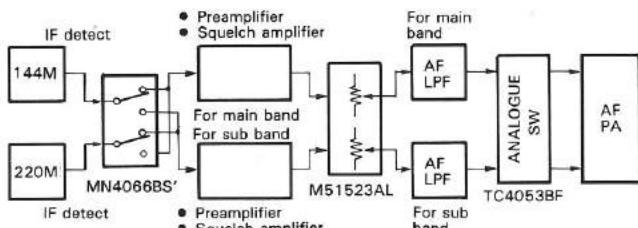


Fig. 3 AF Section

#### • Squelch Circuits

Independent squelch circuits are provided for the main band and subband. These circuits receive the output from the detector, remove the 50 kHz noise component, amplify the signal with two transistor stages, and rectify it by means of a diode to generate the squelch control signal. After DC amplification, the control signal is used to switch the main and sub preamplifiers on and off.

#### • S Meter Circuits

Independent S meter circuits for the 144 MHz and 220 MHz bands receive signals from the 455 kHz ceramic filter, amplify if in two-stage meter amplifier, and rectify the resulting signal to generate a DC voltage. The microprocessor converts the analog DC voltage to a digital output that is used to drive an LCD bar meter.

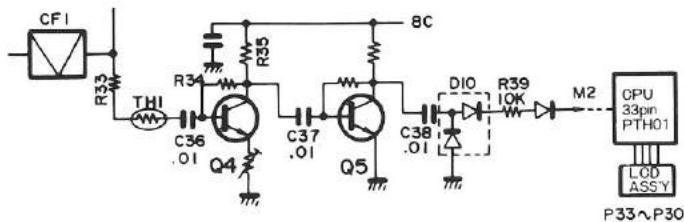


Fig. 4 144 MHz S-meter circuit

#### • Switching of Balance Range

To disable the BALANCE control in the single mode, the control voltage range of the BALANCE control is switched. This switching is done by a Low signal from the INH (Inhibit) pin of the microprocessor that turns on transistor Q7 in the single mode. Since the center voltage of the balance control resistor is held to approximately 4 V, the voltage at the BAL pin cannot exceed 4 V, so even if the balance VR is moved to the SUB position, the main band remains unattenuated. (See Fig. 5 and 6.)

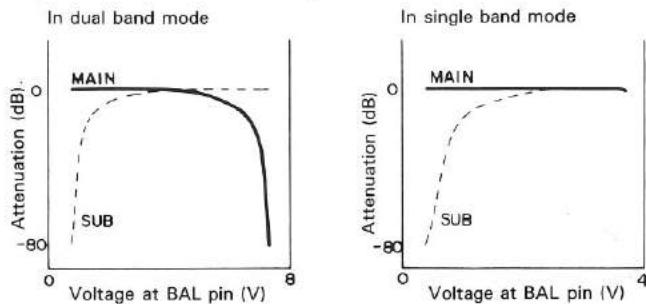


Fig. 5

Fig. 6

During normal operation, the two electronic volume controllers in the set operate using the M51523AL, but when the remote control unit (RC-10) is connected and used to adjust the output level, they are controlled by the LC7532M. When the remote control unit is connected, a High switch control signal is sent from the CE pin of shift register IC4 to force the attenuation of the M51523AL to zero. (Normally the CE output is Low.) The UP and DOWN signals from the shift register then vary the attenuation of the LC7532M. (See Fig. 7.)

## CIRCUIT DESCRIPTION

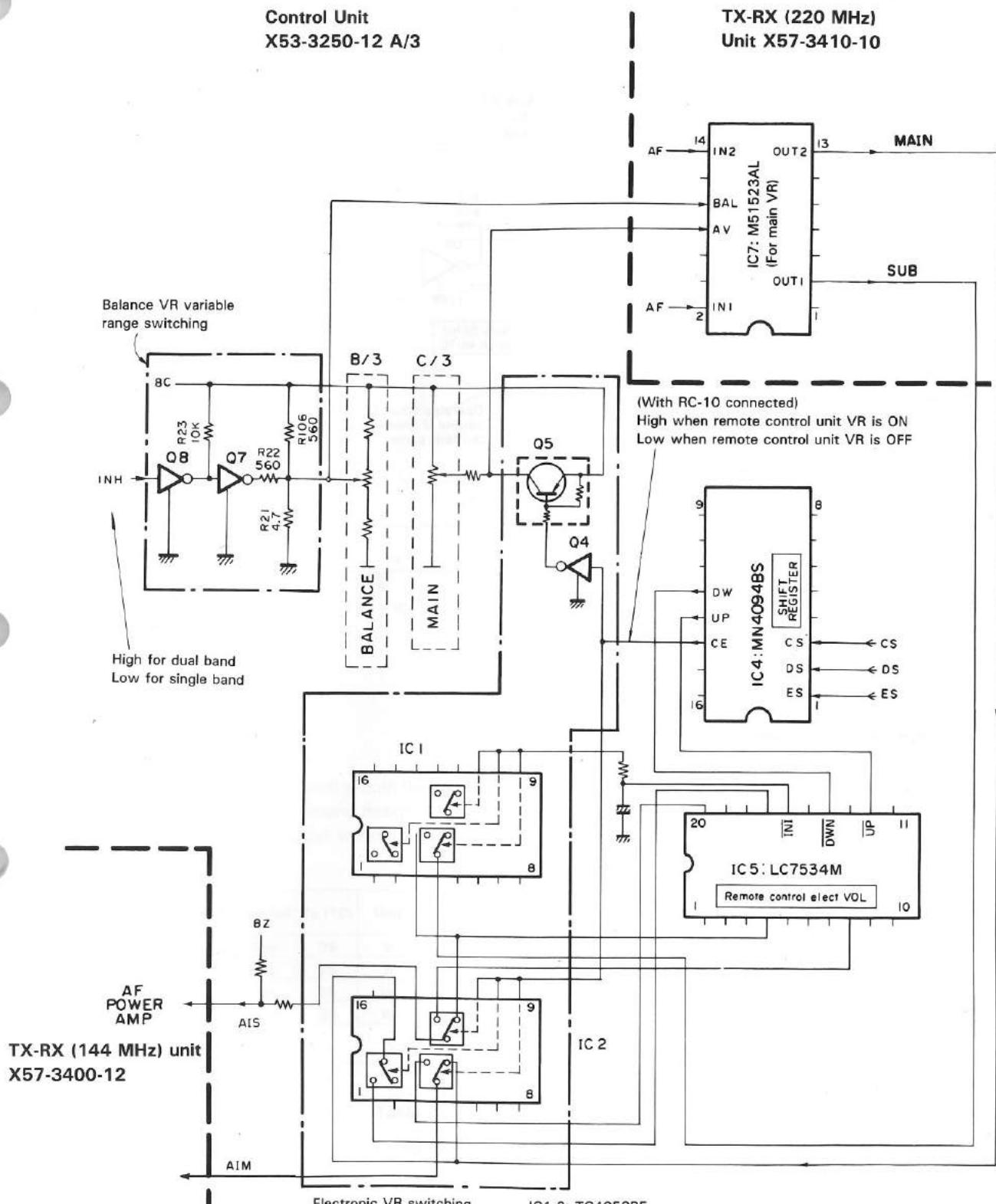


Fig. 7 AF Volume Switching Diagram

## CIRCUIT DESCRIPTION

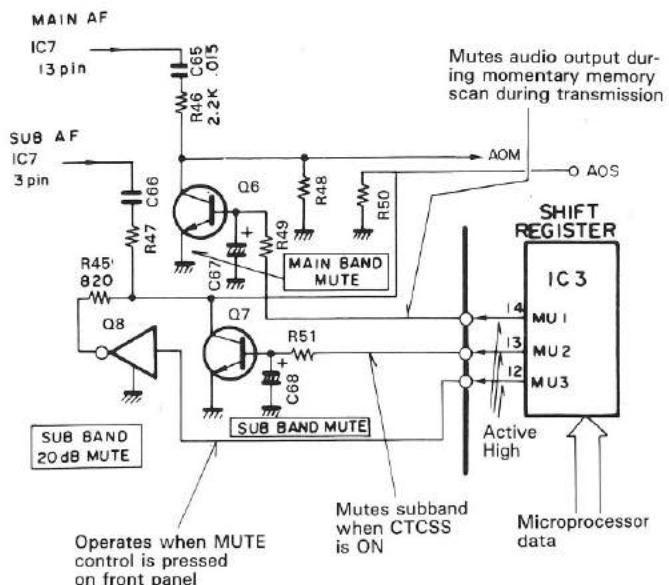
**• Muting Circuit**

There are three types of audio muting:

MU1 : Mutes the main band momentarily during memory scan etc. And during transmission.

MU2 : Mutes the subband when the CTCSS key is pressed.

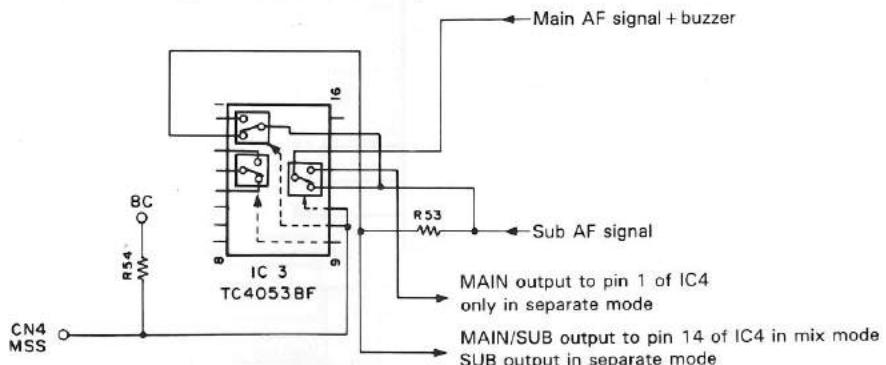
MU3 : Operates when the MUTE key is pressed on the front panel.



**Fig. 8 Mute Circuit**

**• Speaker selection**

In the TM-631A, a selection between the separate and mix modes is made depending upon the connection between the speaker output and the external speaker. (Refer to Table 5.) When the separate mode is engaged, an attenuator is inserted for level adjustment. (Refer to Figure 8-1.)



**Figure 8-1 Speaker separate circuit**

When the speaker jacks are connected into the MAIN terminal, the MSS terminal becomes open and the pins 10 and 11 of IC3 become "H" so that AF signals are each input to the audio amplifier (IC4) at they stand separate. While when the speaker jacks are not connected into the MAIN terminal, the MSS terminal is grounded, the pins 10 and 11 of IC3 become "L" and R53 is shorted for level adjustment so that AF signals are mixed together into only the pin 13 of IC4.

AF signal \	Without external speaker	Connected only to MAIN terminal	Connected only to MAIN/SUB terminal	Connected to both MAIN and MAIN/SUB terminals
<b>Main</b>	Internal speaker	External speaker	External speaker	External speaker connected to MAIN terminal
<b>Sub</b>	Internal speaker	Internal speaker	External speaker	External speaker connected to MAIN/SUB terminal
	Mix	Separate	Mix	Separate

**Table 6-1 Correspondence in connection between speaker output and external speaker**

# CIRCUIT DESCRIPTION

## Transmitter Circuits

### • General

Except for the microphone amplifier and APC (Automatic Power Control) circuits, the transmitting circuits are independent.

### • Modulation Circuit

The audio signal from the microphone is fed to three operational amplifiers which perform preemphasis, amplification, and limiting, and form a splatter filter that removes unwanted high-frequency components.

The modulation circuit directly modulates the VCO (Voltage control oscillator) for the 144 MHz and 220 MHz bands by using a varicap. (See Fig. 9.)

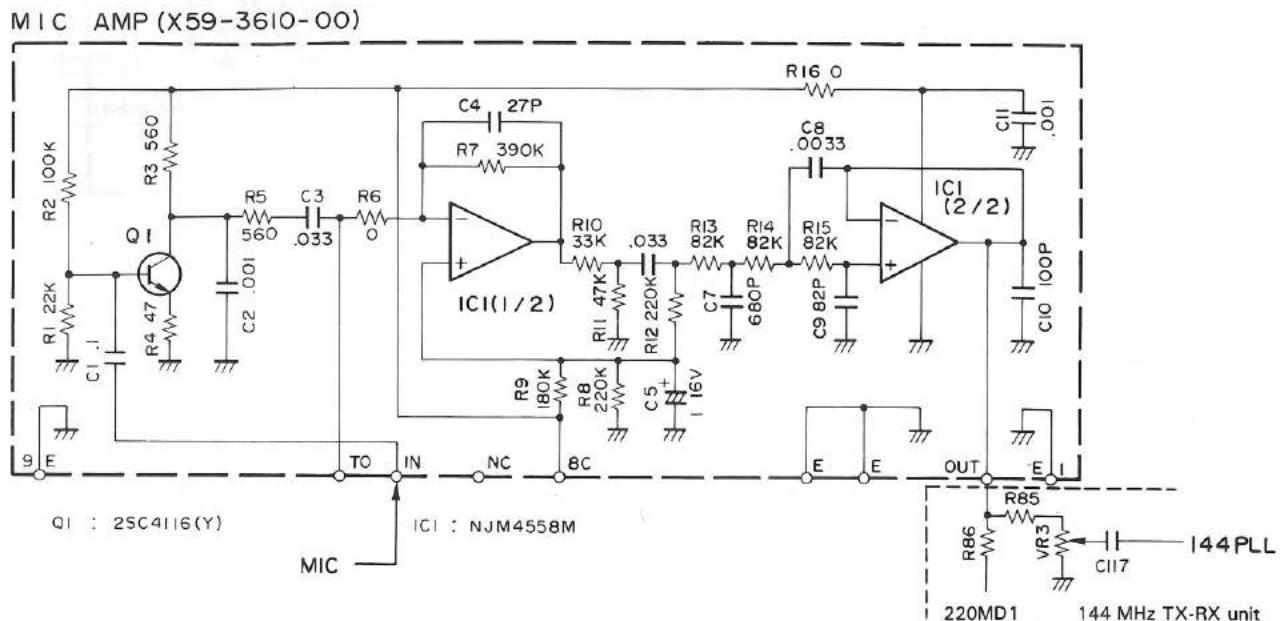


Fig. 9 Modulation Circuit

### • Preamplifier Stage Circuit

A three-stage linear amplifier is used in both the 144 MHz and 220 MHz bands. Due to its wideband design, this linear amplifier provides stable drive output without adjustment.

### • Power Amplifier Circuit

The drive signal is fed to the power modules and amplified to the required levels. It then passes through the TX/RX switching diode and a filter and is transmitted via the antenna.

Item	Symbol	Tc (°C)	Unit	Conditions	Rating	
					S-AV17	M57774
Operating voltage	Vcc	25	V		16	17
Current consumption	Icc	25	A		14	14
Input power	Pin	25	W	ZG = ZL = 50 Ω	0.6	0.6 (Vcc $\geq$ 13.8 V)
Output power	Po	25	W	ZG = ZL = 50 Ω	65	55
Operating case temperature	Tc (lop)		°C		-30 ~ +110	-30 ~ +110
Storage temperature	Tstg		°C		-40 ~ +110	-40 ~ +110

Table 5 Maximum Ratings of Power Modules

### • APC and SWR (Standing Wave Ratio) Protection Circuits

The APC (automatic transmit output control) circuit and protection circuit have independent detectors in both bands. The control circuit is a common hybrid IC.

The APC detects the output from the power module and feeds the result to the hybrid IC. The SWR protection circuit extracts a portion of the reflected wave generated by antenna mismatch-

ching at the CM (Capacitance Matching) coupler, detects it, and feeds the result to the hybrid IC.

The hybrid IC controls the power transistor Q5 : 2SD1406 (Y) in the drive stage, controls the drive transistor and the second pin of the power module, and thus varies the transmitter output.

## CIRCUIT DESCRIPTION

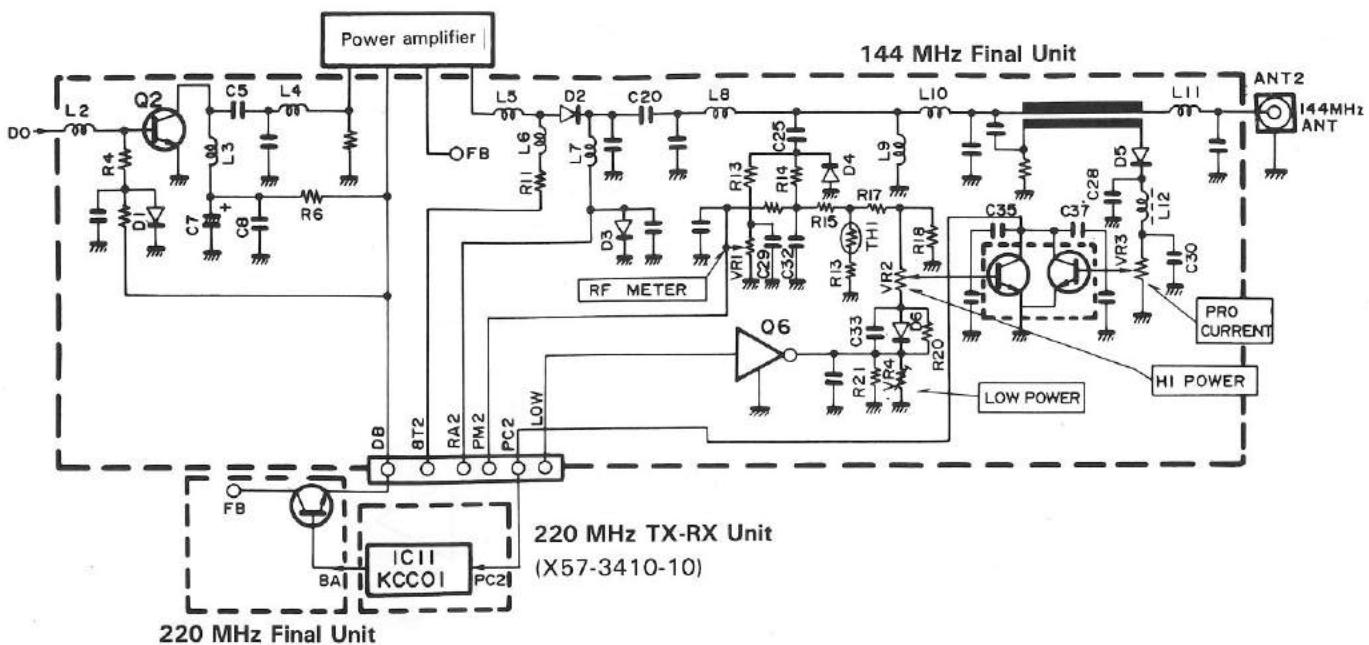


Fig. 10 APC and SWR Protection Circuits

## PLL Synthesizer

Fig. 11 is a block diagram of the PLL and VCO sections of the 144 MHz and 220 MHz circuits. A feature of the PLL system in the TM-631A is that there are independent subunits for the 144 MHz and 220 MHz bands, each consisting of an upper VCO section and a lower PLL section. Both sections are enclosed in a sturdy case that shields them from external signals. To provide 5 kHz, 10 kHz, 12.5 kHz, 20 kHz, and 25 kHz steps, the 12.8 MHz frequency of the reference oscillator in both the 144 MHz and 220 MHz bands is divided by 2048 and 2056 according to the step count to yield frequencies of 6.25 kHz and 5 kHz. Each VCO oscillates directly at the target frequency. After single-stage amplification, the frequency is applied to a pulse-swallow PLL IC which divides it, performs phase comparison, and locks the frequency.

The PLL system for 144 MHz band has a configuration of two independent VCO units for transmission and reception, separately. For shorter lockup time of PLL, use of the output of pin 10 (when transmitting: "H") in the PLL IC (M54969FP) is made. Only the moment that transmission is entered, the LPF stops function due to the switching operation of Q15 (Figure 13) to approach the transmission lock voltage to make the lockup time of PLL shorter.

The PLL system for 220 MHz band performs locking without TX/RX selection. Making use of the output of pin 10 (with TX: "L") in the PLL IC (M54959FP), only the moment that TX is engaged, the LPF stops function to approach the TX lock voltage to make the lockup time of PLL shorter.

In the 144 MHz band, the relationship between  $F_{VCO1}$  and the division ratios is:

$$F_{VCO1} = (144 - 16.9) = \{(n1 \times 128) + A1\} \times F_{osc} + R$$

$F_{VCO1}$  : Output frequency of 144 MHz-band VCO

$n1$  : Value to which binary 10-bit programmable counter is set

$A1$  : Value to which binary 7-bit programmable counter is set

$F_{osc}$  : Reference oscillator frequency, 12.8 MHz

$R$  : Value to which binary 14-bit programmable counter is set

$R = 2560$  for 5 kHz, 10 kHz, 20 kHz and 25 kHz steps

$R = 2048$  for 12.5 kHz steps

If  $n1 = 198$ ,  $A1 = 76$ , then with 5 kHz, 10 kHz, 20 kHz and 25 kHz steps:

$$\begin{aligned} F_{VCO1} &= \{(198 \times 128) + 76\} \times 12800 \div 2560 \\ &= (15344 + 76) \times 5 \\ &= 127100 = 127.1 \text{ MHz} \end{aligned}$$

In the 220 MHz band the relation between  $F_{VCO2}$  (RX) and the division ratios is:

$$F_{VCO2} = (220 - 30.825) = \{(n2 \times 128) + A2\} \times F_{osc} + R$$

$F_{VCO2}$ : Output frequency of 220 MHz-band VCO

$R$  and  $F_{osc}$ : Same step frequencies as in the 144 MHz band

In this case  $n2 = 295$  and  $A2 = 75$ , so:

$$\begin{aligned} F_{VCO2} &= \{(295 \times 128) + 75\} \times 12800 \div 2560 \\ &= (37760 + 75) \times 5 \\ &= 189175 = 189.175 \text{ MHz} \end{aligned}$$

## CIRCUIT DESCRIPTION

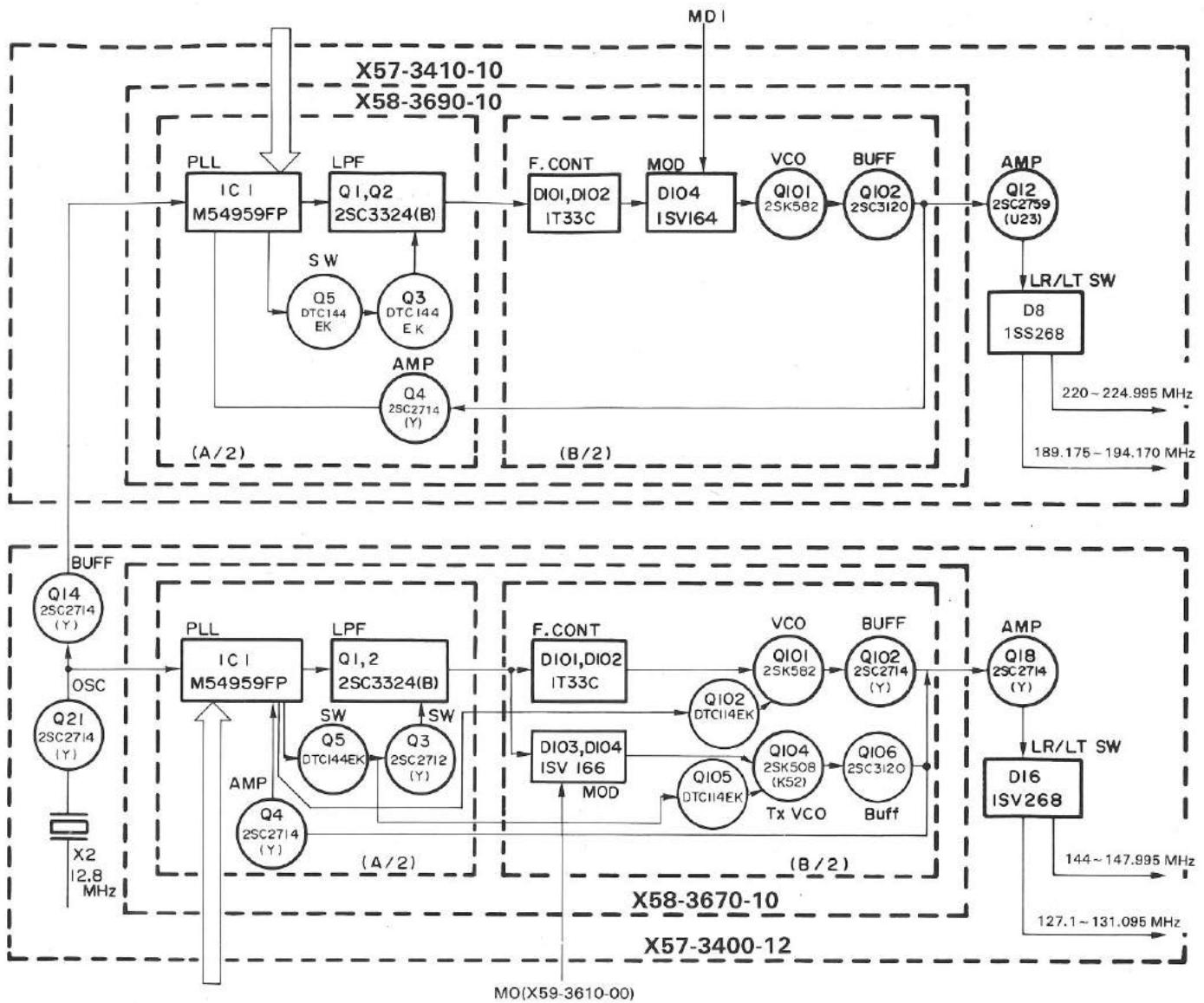


Fig. 12 PLL and VCO Block Diagram

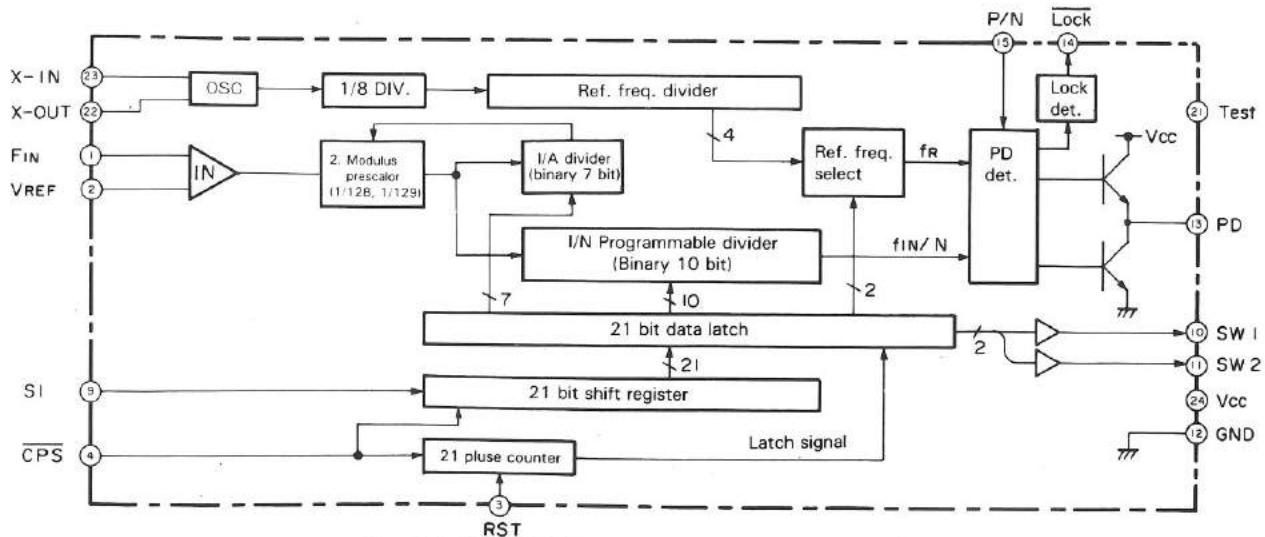


Fig. 13 M54959 Pulse Swallow Control Circuit

## CIRCUIT DESCRIPTION

The unlock circuit operates only in the transmitter circuit. A description of the 430 MHz unlock circuit follows. Q10 is the PLL unlock switching transistor. Normally the base of Q10 is Low (0 V) and the collector of Q10 is High (8 V).

When the PLL unlocks 0.7 V dc is applied to the base of Q10, turning Q10 on forcing the collector to 0 V (Low). This switches Q8 off. When the PLL unlocks (during transmission), the collector of Q8 goes to 8 V (instead of the normal 0 V) and Q11 turns off. Therefore the 8T switching transistor Q11 turns off and the transmit bias voltage goes dead. This prevents transmitter output when the PLL is unlocked.

#### • 8R (Receive 8 V) Stop Circuit

In receiving, the base of Q13 receives an 8 V signal that turns Q13 on (so the collector of Q13 goes to 0 V). Q12 then turns on and provides 8 V at its collector. (In receiving, 8 V is supplied from 8C (Common +8 V) to 8R.)

During transmit, serial data from the microprocessor is passed thru shift register IC4. The output from IC4 at pin 11 goes Low. Q13 therefore turns off (its collector voltage going to 8 V), Q12 turns off, and no 8R output is provided from the collector of Q12.

The PLL IC (M54959FP) can be controlled for its two reference division ratios and single comparison division ratio. The pulse-swallow PLL circuit is contained on a single chip and consists of a built-in dual-modulus (1/128 and 1/129) prescaler. The switch function (pin 10) of the PLL IC controls the 8T1 (TX +8 V (430 MHz)) and 8T2 (TX +8 V (144 MHz)) lines.

#### • 8T2 (Transmit 8V) and Unlock Circuit

Dueing receive, 0.7 V desional is applied to the base of Q9 which turns Q9 on, Q8 off, and Q11 off, so no voltage is output at the collector (8T2) (TX +8 V) of Q11.

When the PTT (Push-to Talk) switch is depressed, serial data is sent from the microprocessor to IC1 (the phase-locked loop) causing pin 10 of IC1 to go Low. This switches Q9 off, Q8 on, and Q11 on, so that 8 V is applied to 8T2. (In transmission, 8 V is applied to 8T2 from 8C.)

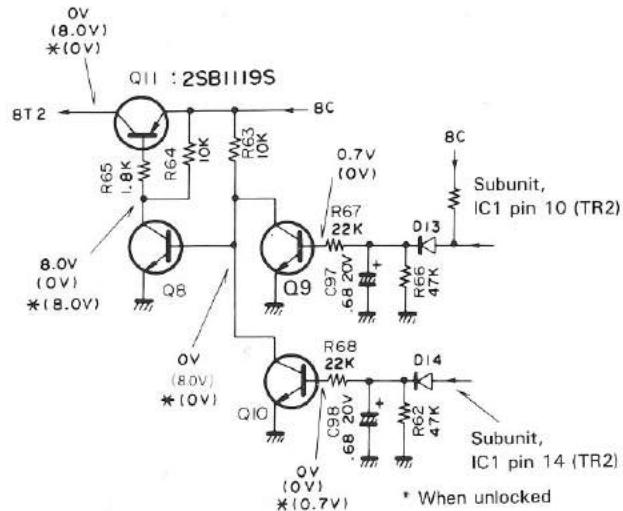


Fig. 14 8T2 (Transmit 8 V) and Transmit Unlock Circuits

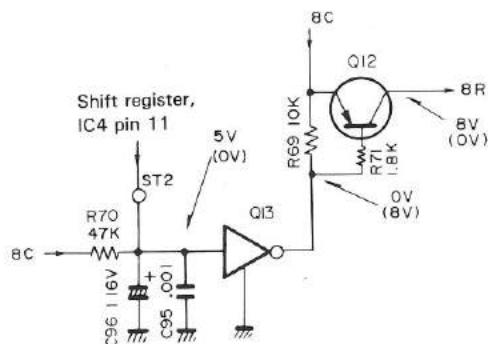


Fig. 13 8R Stop Circuit

# CIRCUIT DESCRIPTION

## Digital Control Section

- General

The digital control section contains a single microprocessor (CPU) that controls all transceiver functions. As shown in the block diagram in **Fig. 15**, it also includes the key, switch, and

rotary encoder input circuits, display circuit, reset and backup circuits, and tone output circuit.

**Table 8** lists the pin functions of IC101.

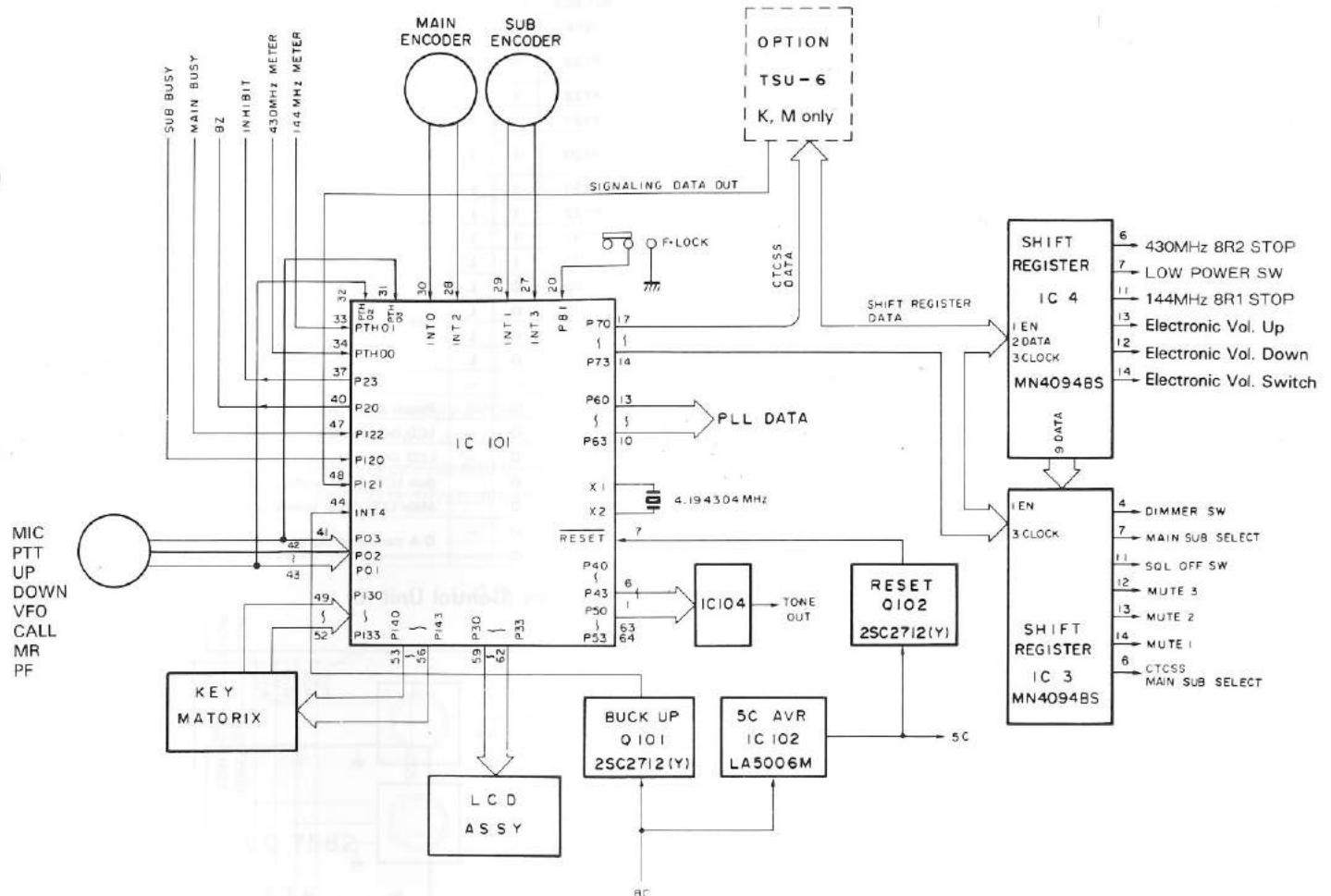


Fig. 15 Control Section Block Diagram

# TM-631A

## CIRCUIT DESCRIPTION

Pin No.	Name	I/O	Logic	Function	Pin No.	Name	I/O	Logic	Function
1	P41	O	—		33	PTH01	I	—	144 MHz S/RF meter analog input
2	P40	O	—		34	PTH00	I	—	430 MHz S/RF meter analog input
3	P53	O	—	D-A converter digital output	35	T11	—	L	Not connected
4	P52	O	—		36	T10	—	L	
5	P51	O	—		37	P23	O	L	Output during single operation
6	P50	O	—		38	P22	O	—	Not connected
7	RESET	I	L	Reset input	39	P21	O	—	Not connected
8	X2	—	—	4.194304 MHz crystal oscillator	40	P20	O	—	Beep tone generator
9	X1	—	—		41	P03/S1	I/I	L/-	Microphone DOWN switch input/serial data input
10	P63	O	L	PLL IC (144 MHz) enable output	42	P02/S0	I/O	L/-	Microphone PTT switch input/serial data output
11	P62	O	L	PLL IC (430 MHz) enable output	43	P01/SCK	I/-	L/-	Microphone UP switch input/serial clock input/ output
12	P61	O	—	PLL IC data output	44	INT4	I	H	Backup detector input
13	P60	O	—	PLL IC clock output	45	P123	I	H	Remote control unit connection-detect input (Only when connected)
14	P73	O	H	CTCSS enable output	46	P122	I	L	Main band BUSY input
15	P72	O	H	Shift register enable output	47	P121	I	H	CTCSS tone count input
16	P71	O	—	Shift register and CTCSS (Continuous Tone Coded Squelch System) lock output	48	P120	I	L	Subband BUSY input
17	P70	O	—	Shift register and CTCSS data output	49	P133	I	L	
18	P83	I	L	Not connected	50	P132	I	L	
19	P82	—	—		51	P131	I	L	
20	P81	I	L	LOCK switch input	52	P130	I	L	
21	P80	I	L	Not connected	53	P143	O	L	
22	P93	I	H		54	P142	O	L	
23	P92	I	H	Destination input	55	P141	O	L	
24	P91	I	H		56	P140	O	L	
25	P90	I	L	Not connected	57	NC	—	—	
26	Vss	—	—	Ground (0 V)	58	V <sub>DD</sub>	—	—	Power pin (5 V)
27	INT3	I	—	Sub encoder data input	59	P33	O	—	LCD driver data output
28	INT2	I	—	Main encoder data input	60	P32	O	—	LCD driver clock output
29	INT1	I	—	Sub encoder clock input	61	P31	O	—	Sub LCD driver enable output
30	INT0	I	—	Main encoder clock input	62	P30	O	—	Main LCD driver enable output
31	PTH03	I	H	MIC DOWN switch input	63	P43	O	—	D-A converter digital output
32	PTH02	I	H	MIC UP switch input	64	P42	Q	—	

Table 6 μPD75112GF-530-3BE Pin Functions (Control Unit IC)

### • Key and Rotary Encoder Input Circuit

Fig. 16 shows the key and rotary encoder input circuit. The keys on the front panel form a matrix which the microprocessor reads by scanning. Signals from the two rotary encoders (MAIN and SUB), the microswitches (PTT, UP, DOWN) and the F.LOCK switch are applied to the CPU directly.

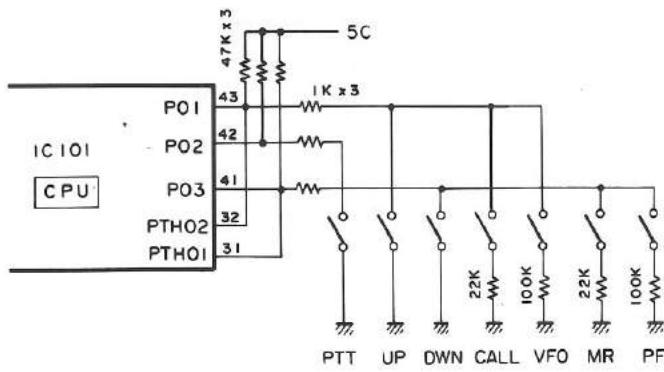
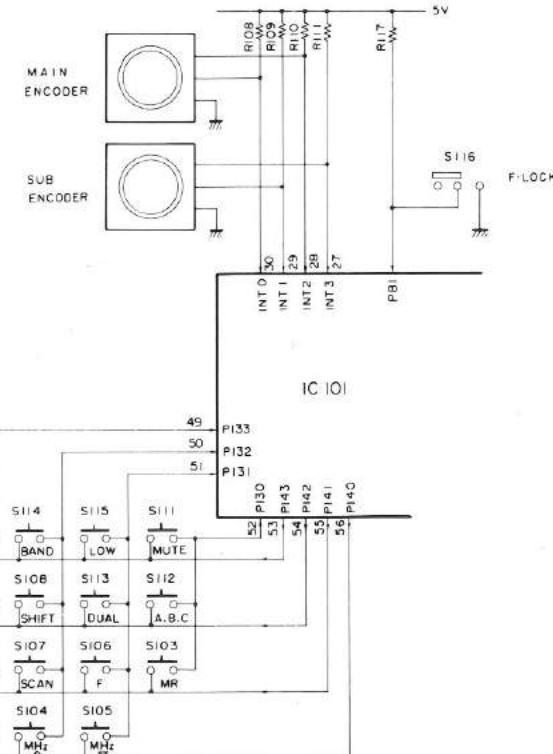


Fig. 16-1 Microphone key input circuit

Fig. 16 Key, Switch, and Rotary Encoder Input Circuit



## CIRCUIT DESCRIPTION

### • Reset and Backup Circuits

Fig. 17 shows the reset and backup circuits.

When power is switched on, the reset circuit applies a Low pulse with a duration of approximately 3 mS to the RESET input of the microprocessor. This causes a power-on reset.

When power is switched off, the backup circuit detects the voltage drop on the 8 V line and applies a High signal to the INT4 input of the microprocessor. This places the microprocessor in the backup state.

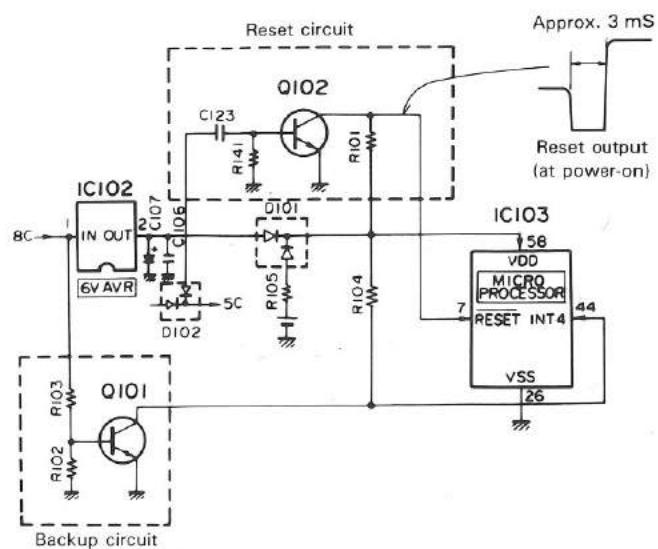


Fig. 17 Reset and Backup Circuits

### • Display Circuit

Located on the LCD assembly, the display circuit consists of two LCD drivers, one for the main band and one for the subband, together with their supporting circuits and the liquid crystal display. (See Fig. 18.) The LCD is driven dynamically with

a 50% duty cycle. The data to be displayed is sent as serial data to the LCD from pins P30 to P33 of the microprocessor. In single operation, the microprocessor sends the subband LCD driver an inhibit signal to suppress the subband display.

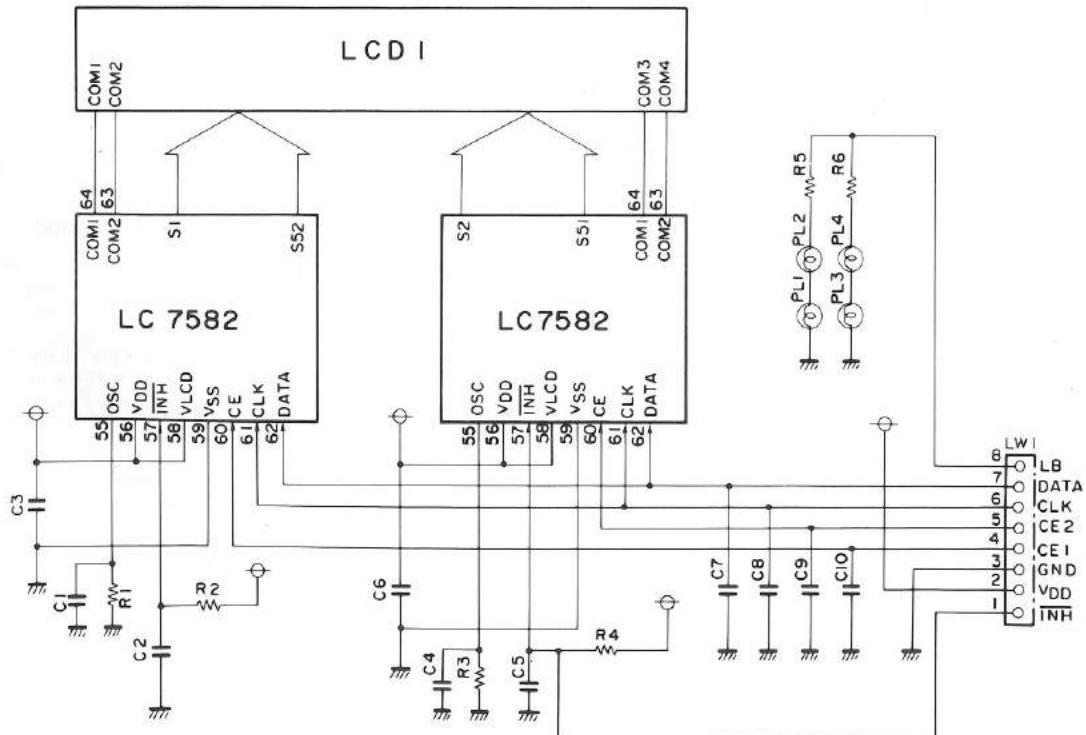


Fig. 18 LCD Assembly (B38-0317-05)

# TM-631A

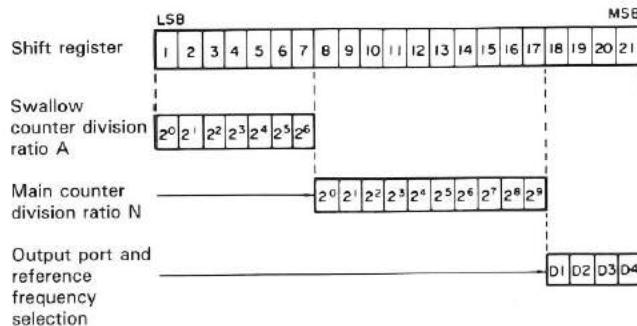
## CIRCUIT DESCRIPTION

### • PLL Data Output

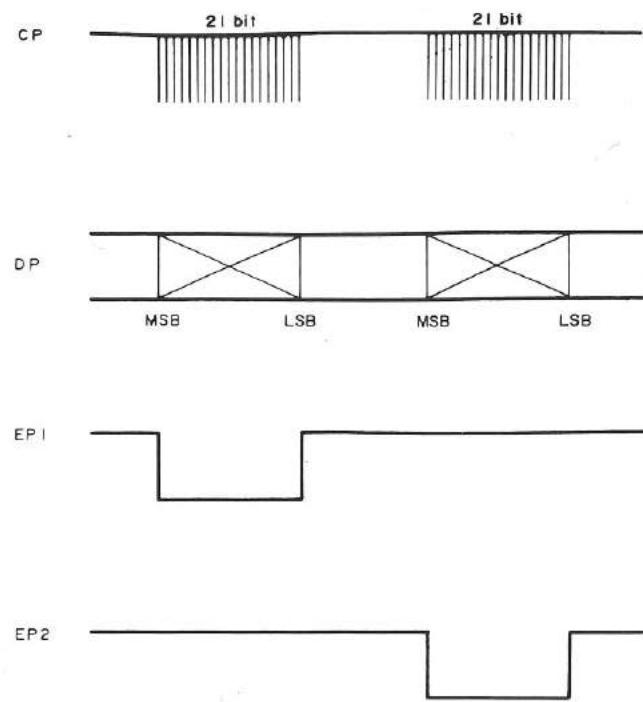
Pins P60 (CP (PLL Clock)), P61 (DP (PLL Data)), P62 (EP1 (220 MHz PLL Enable)), and P63 (EP2 (144 MHz PLL Enable)) of the microprocessor supply the PLL data.

**Fig. 19** indicates the bit structure of the data.

**Fig. 20** indicates the timing of the data transfer.



**Fig. 19** PLL Data Structure



**Fig. 20** PLL Data Transfer Timing

### 144 MHz Band

The 21 data bits are obtained as follows:

#### 1. Division data A and N (17 bits)

F (displayed value = 16.9 MHz in RX)

$$= \{(N \times 128) + A\} \times 12.8 \text{ MHz} \div \text{ref}$$

N: 10-bit binary value; division ratio of main counter

A: 7-bit binary value; division ratio of swallow counter

#### 2. Reference frequency (ref) selection (2 bits)

Data		Phase reference frequency	
D1	D2		
L	L	5 kHz	With 5 kHz, 10 kHz, 20 kHz, or 25 kHz steps
H	L	6.25 kHz	With 12.5 kHz steps

#### 3. Switch selection (2 bits)

Data		Output port		
D3	D4	SW1	SW2	
H	H	H	H	At RX With ACC OFF
L	H	L	H	At TX With ACC OFF
H	L	H	L	At RX With ACC ON
L	H	L	H	At TX With ACC ON

### 220 MHz Band

The 21 data bits are derived as follows:

#### 1. Division data A and N (17 bits)

F (displayed value = 30.825 MHz in RX)

$$= \{(N \times 128) + A\} \times 12.8 \text{ MHz} \div \text{ref}$$

N: 10-bit binary value; division ratio of main counter

A: 7-bit binary value; division ratio of swallow counter

#### 2. Reference frequency (ref) selection (2 bits)

Data		Phase reference frequency	
D1	D2		
L	L	5 kHz	With 5 kHz, 10 kHz, 20 kHz, or 25 kHz steps
H	L	6.25 kHz	With 12.5 kHz steps

#### 3. Switch selection (2 bits)

Data		Output port		
D3	D4	SW1	SW2	
H	H	H	H	At RX
L	H	L	H	At TX

## CIRCUIT DESCRIPTION

### • Shift Register Circuit

By shifting serial data from the microprocessors, the two shift registers (IC3 and IC4) perform the following control functions:

- Main and sub standby control
- Muting control
- Low power control
- Electronic volume control, UP/DOWN switching
- Dimmer control
- Main/sub select
- Squelch off control
- CTCSS MAIN, SUB select

### • Dimmer Control Circuit

**Fig. 21** shows the AVR circuit in the LB. The LB (Lamp + B) voltage is lowered by switching the reference voltage zener diodes.

Normally the base voltage of Q2 is held to approximately 11 V by the 11 V zener diode D1:02CZ11Y, and the pilot lamp voltage LB is approximately 10.5 V. When the DIM switch is set to the ON position, 5 V dc is obtained from pin 4 of shift register IC3, causing Q3 DCT 114EK to go from High to Low, thereby connecting zener diode D2:02CZ8-2Y in parallel to D1.

Therefore, the base voltage of Q2 is held to the zener voltage (8.2 V) of D2, resulting in a drop to approximately 8.5 V. The pilot lamp voltage LB then drops to approximately 7.8 V and the pilot lamp dims.

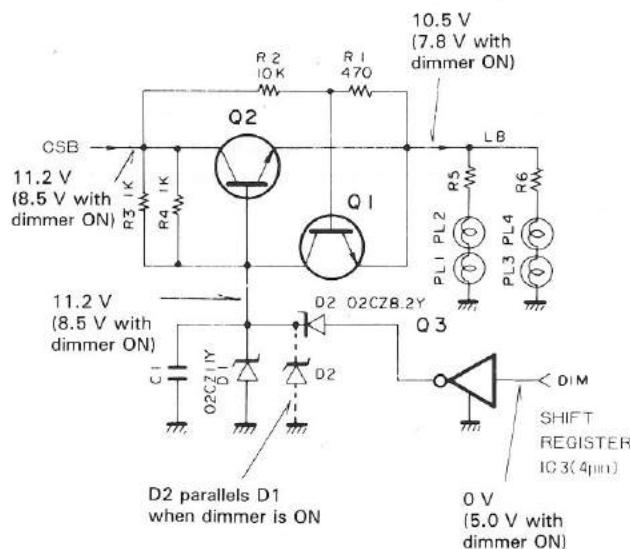


Fig. 21 LB (Lamp + B) AVR Circuit

### • Squelch-Off Circuit (When RC-10 is Connected)

**Fig. 22** shows the squelch-off circuit. This circuit opens the squelch gate for the main band from the remote controller when the remote control unit is used.

When the RC-10 is connected, it communicates with the microprocessor in the set via pins 2, 3, and 4 of the microphone connector. When the RC-10 is connected, the exchange of data with the microprocessor causes pin 11 of shift register IC3 to provide a High switch control signal, so transistor Q9 goes Low and the SQL pin is dropped to ground level.

The result is that the squelch VR for the main band is left open. Part of the main noise amplifier output is fed from the RD (Remote Data) pin to pin 6 of the microphone connector, and from there to the RC-10.

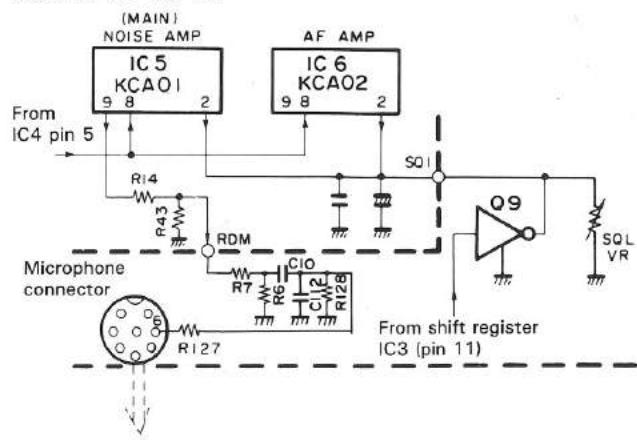


Fig. 22 Squelch Off Circuit

### • Beep Tone

The microprocessor generates a beep tone of approximately 1.2 kHz at pin P20. This signal is reshaped into a rectangular wave by an C, R wave-shaping circuit.

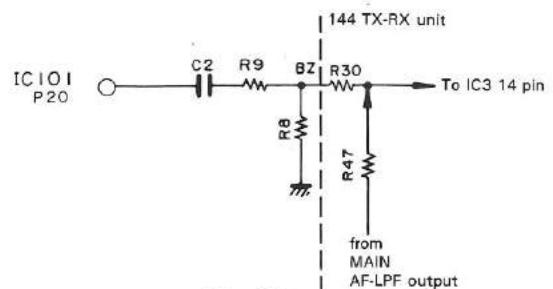


Fig. 23

# TM-631A

## CIRCUIT DESCRIPTION

### • Tone Output

Signals from pins P40 to P43 and P50 to P53 of the microprocessor are fed to a ladder resistor network (IC104) which performs D-A conversion and provides 38 signals ranging from 67.0 to 250.3.

Fig. 24 shows the internal structure of IC104.

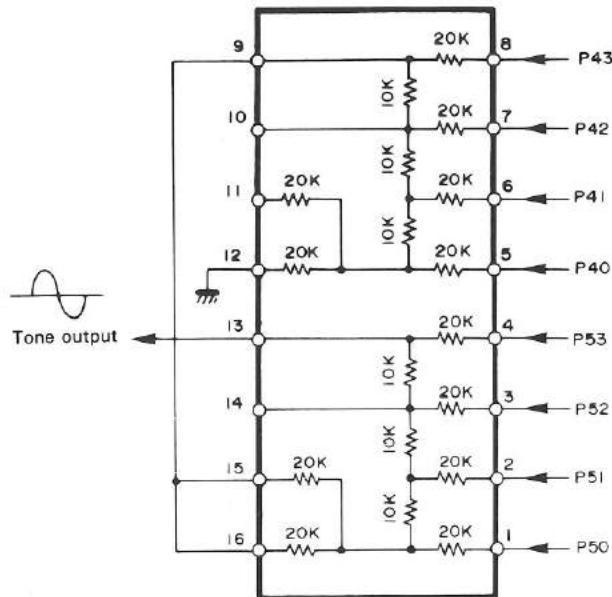


Fig. 24 Ladder Network: Internal Structure of KRR-C001 (Control Unit IC104)

### • S meter and RF meter input

The S meter and RF meter voltages are coupled separately for the main band and subband and are provided as the M1 and M2 inputs to the PTH00 and PTH01 pins of the microprocessor. The input voltage is converted internally to a 4-bit digital value (16 levels) and sent to the display.

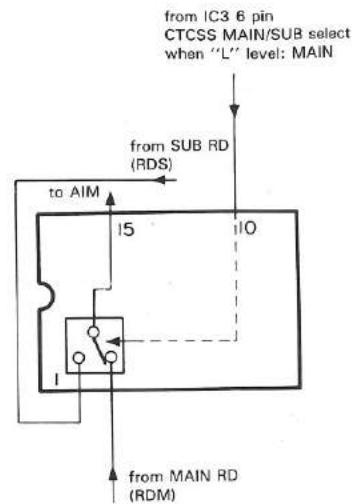
### • Busy Input

BUSY signals are supplied separately to the microprocessor for the main band and subband. If squelch is on, the microprocessor receives a Low input when the received signal is present, and lights the BUSY indicator.

### • Input and Output for CTCSS Unit (Option)

The microprocessor provides data for the CTCSS unit from pins P70, P71, and P73. This data specifies the CTCSS tone frequency and CTCSS unit on/off information.

When a tone is detected from the CTCSS unit, the microprocessor receives a High input at P121 and opens the squelch gate.



### • Input and Output for Remote Control Unit (RC-10, Option)

When the remote control unit is connected, the microprocessor receives a High input at P123 and switches the following pin functions:

P03 → SI : Serial data input pin

P02 → SO : Serial data output pin

P01 → SCK : Serial clock input/output pin

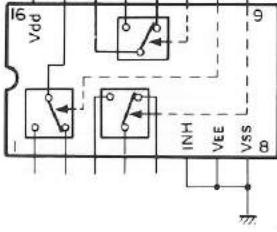
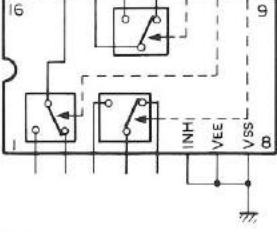
Data transfer between the microprocessor in the set and the microprocessor in the remote control unit takes place over these lines.

# DESCRIPTION OF ELEMENTS

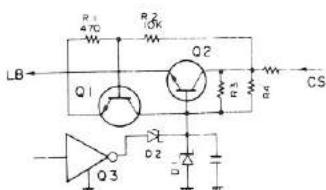
## Final Unit (X45-3350-10)

Components	Use/Function	Operation/Condition/Compatibility
Q1	Power amplifier	144 MHz S-AV17:52 W or more (with APC set OFF)
Q2	Transmitter driver	144 MHz DO2 pin:0.12 W, Q2's collector:0.40 W (with APC OFF for M57726)
Q3	144 MHz protection, APC control	Power control with VR2, Protection adjustment with VR3
Q6	Low Power switch	Turns OFF when operating with 144 MHz Low Power
Q50	Power amplifier	220 MHz M57774:42 W or more (with APC OFF)
Q51	Drive stage + B control	
D1	Q2 idling	Anode voltage:0.6 V (in transmission)
D2, 3	Transmission/Reception select	D2: UM9401, D3: MI308 for 144 MHz
D4	144 MHz APC, RF meter detection	RF meter adjustment with VR1, APC adjustment with VR2, 144 MHz
D5	144 MHz reflected wave detection	Adjust with VR3, 15 W:ANT is open
D50	Power supply reverse connection protection	
D51, 54	220 MHz APC, RF meter detection	D51: MI407, D54: MI308
D52	220 MHz APC, RF meter detection	Adjust with VR 7 on 220 MHz TX-RX unit, Adjust with VR 5 on 220 MHz TX-RX unit
D53	220 MHz reflected wave detection	Adjust VR4 on 220 MHz TX-RX unit

## Control Unit (X53-3250-10)

Components	Use/Function	Operation/Condition/Compatibility
IC1	<p>Electronic volume (IC5) select</p>  <p>CTCSS MAIN/SUB select</p>	<p><b>In normal operation</b></p> <p>⑨ goes "L" level Between ③ and ④ turns OFF</p> <p><b>Remote operated condition with RC-10</b></p> <p>⑨ goes "H" level. Between ③ and ④ turns ON</p> <p><b>CTCSS MAIN/SUB select</b></p> <p>MAIN: ⑩ goes "L" level. Between ② and ⑬ turns ON. SUB : ⑩ goes "H" level. Between ① and ⑯ turns ON.</p>
IC2	<p>Electronic volume (IC5) select</p> 	<p><b>In normal operation</b></p> <p>⑨, ⑩, ⑪ goes "L" level. Between ② and ⑯ turns ON. between ③ and ④ turns OFF. Between ⑫ and ⑭ turns ON. between ④ and ⑮ turns OFF. Between ⑬ and ⑭ turns OFF.</p> <p><b>Remote operated condition with RC-10</b></p> <p>⑨, ⑩, ⑪ goes "H" level. Between ① and ⑯ turns ON. between ② and ⑮ turns OFF. Between ③ and ④ turns ON. between ⑬ and ⑭ turns ON. Between ⑫ and ⑭ turns OFF.</p>

## DESCRIPTION OF ELEMENTS

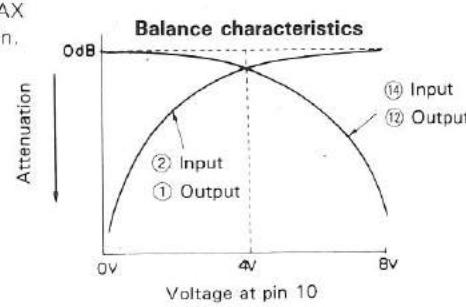
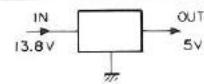
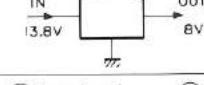
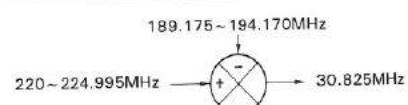
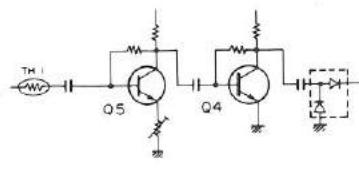
Components	Use/Function	Operation/Condition/Compatibility
IC3	Shift register	<p>① Enable input          ② Data input          ③ Clock input          ④ At high level in DIM mode   ⑥ CTCSS MAIN/SUB select MAIN: "L" level          ⑦ Band select output              Goes low when main 430 MHz band          ⑪ Squelch switch              Goes high when squelch is turned OFF with RC-10          ⑫ Goes high when ⑭ mute output is activated          ⑬ Goes high in memory scan, momentarily on transmission          ⑯ Goes high when sub band CTCSS is ON          ⑮ Goes high when MUTE key on the front panel is engaged</p>
IC4	Shift register	<p>① Enable input          ② Data input          ③ Clock input          ⑥ Stops 430 MHz band 8R. Goes "H" on reception mode.          ⑦ LOW power switch output. Goes "L" when LOW power is ON.          ⑨ Data output to IC3          ⑪ Stops 144 MHz band 8R. Goes high on reception mode.          ⑫ Electronic volume DOWN output              Goes low in DOWN operation.          ⑬ Electronic volume UP output              Goes low in UP operation.          ⑭ Electronic volume select output              Goes high when electronic volume (IC2) is engaged</p>
IC5	Electronic volume	<p>③ 5 V ⑤ Sub input ⑧ Sub output          ⑪ Main output ⑭ Main input ⑯ Initial terminal              " L" level: volume step 6 ⑰ " L" level: volume down          ⑲ " L" level: volume up</p>
IC6	8 V AVR	<p>Input: 13.8 V          Output: 8 V</p>
IC101	Microcomputer	refer to "Circuit Description"
IC102	6 V AVR	⑦ Input 8 V ② Output 6 V
IC103	DA conversion for tone	<p>①-⑧ Input          ⑯ Output</p>
Q1	IR AVR protection	When AVR output is short-circuited
Q2	LB AVR	
Q3	Dimmer switch	Turns ON when dimmer is engaged
Q4,5	Electronic volume select switch	Turns ON when operated with RC-10 remote control.

# DESCRIPTION OF ELEMENTS

Components	Use/Function	Operation/Condition/Compatibility
Q6	Squelch OFF switch	Turns ON when squelch function is turned OFF with RC-10
Q7	Balance volume switch	Turns ON in single operation
Q8	Balance volume switch	Turns OFF in single operation
Q101	Backup switch	Turns OFF when the 8 V line shows below the rated value when the power is turned ON/OFF.
Q102	Reset switch	Turns ON during 3 ms when the power is turned ON. Normally OFF.
D1	LB AVR reference	11 V Zener diode
D2	LB AVR reference in dimmer mode	8.2 V Zener diode
D101	Reverse current protection lithium battery select	Lithium battery turns ON when the power is turned OFF.
D102	Reverse current protection, microcomputer protection	
D103	Reverse current protection	
D104	Microcomputer protection	
D105	Voltage drop	7 V Zener diode for back up switch circuit.

## DESCRIPTION OF ELEMENTS

## 220 MHz Transmission/Reception Unit (X57-3410-10)

Components	Use/Function	Operation/Condition/Compatibility
IC1	2nd local oscillator, mixer IF amplifier, detector	Operation in reception ⑯ 2nd IF input 30.825 MHz ① ② 2nd local oscillator 30.37 MHz ⑨ Detector output
IC2	Band select switch	③ At low level: Input ⑦ → ⑤ output ⑥ → ④ ③ At high level: Input ⑦ → ④ output ⑥ → ⑤
IC3	Sub band: Noise amplifier, detector, SDT buffer	⑧ Detect signal input ⑨ SDT output ② Noise detect voltage output (DC)
IC5	Main band: Noise amplifier, detector, RD buffer	⑧ Detect signal input ⑨ RD output ② Noise detect voltage output (DC)
IC4, 6 IC4 sub, IC6 main	SQL switch, AF amp	② At low level: ⑨ AF output is ON ⑤ low level ② At high level: ⑨ AF output is OFF ⑥ high level
IC7	Electronic volume balance	⑧ When 8 V: AF volume MAX 0 V: AF volume Min.  
IC8	PLL 5 V AVR	3-pin regulator 
IC9	PLL 8 V AVR	3-pin regulator 
IC10	8T, 8R select	③ high level, ② low level, ④ +8 V ③ low level, ② low level, ④ 0 V ③ high level, ② low level, ④ 0 V ③ low level, ② high level, ④ 0 V 8 R ⑨ high level, ⑧ 8 V ⑨ low level, ⑧ 0 V
IC11	APC	
Q1	Radio-frequency amplifier	Operation in reception
Q2	First mixer	Operation in correction 
Q3	First IF amplifier	Operation in reception 30.825 MHz
Q4,5	S-meter amplifier	

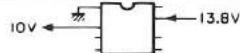
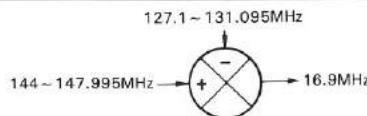
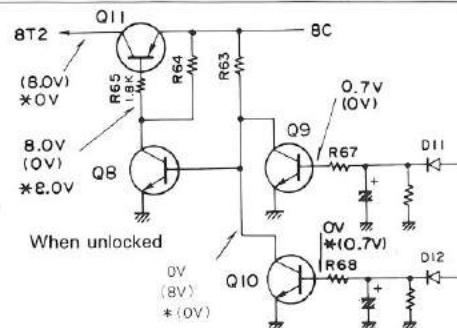
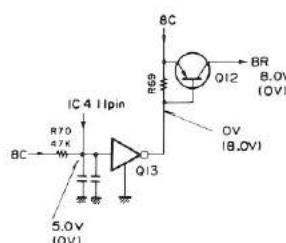
## DESCRIPTION OF ELEMENTS

Components	Use/Function	Operation/Condition/Compatibility
Q6	Main band mute	Main band mute when ON
Q7	Sub band mute	Sub band mute when ON
Q8	Sub band mute (20 dB)	Sub band mute by 20 dB when ON
Q9	PLL 8 V ripple filter	
Q10	Ripple filter	
Q11	PLL modulation input mute	On reception: When ON, turns C13 ON by 8R, and grounds the mic line.
Q12	PLL output amplifier	On reception: 189.175 ~ 194.170 MHz On transmission: 220 ~ 224.995 MHz
Q13	Low Power switch	220 MHz band: Turns OFF when LOW POWER is activated.
Q14,15	Radio-frequency amplifier	Operation in reception 220 ~ 224.995 MHz
Q16	Transmission driver	Operation in reception 220 ~ 224.995 MHz
D1~4	Varicap tuning	
D5	Reverse current protection	
D6	S-meter detection	
D7	Reverse current protection	
D8	PLL output switch	Turns ON on reception
D9	Reverse current protection	
D10	POWER control temperature compensation	
D11	Reverse current protection	
D12	Idling of Q16	
D13	Idling of Q17	

# TM-631A

## DESCRIPTION OF ELEMENTS

### 144 MHz Transmission/Reception Unit (X57-3400-12)

Components	Use/Function	Operation/Condition/Compatibility
IC1	Second local oscillator, mixer PLL 8 V ripple filter	Operation in reception ⑯ First IF input 16.9 MHz (K,P) ①② Second local oscillator 17.355 MHz ⑨ Detector output
IC2	10 V AVR	
IC3	Speaker-separate select switch	② Sub output (non separate: output), ⑥⑦⑧ GND, ⑩⑪ separate select output (separate: "H" level) ⑫ Main output (non-separate: output), ⑬ Main output (separate: output), ⑭ Main input
IC4	AF amplifier	① AF input (only main when separate) ⑥ AF output (only main when separate) ⑦ 13.8 V ⑧ AF output (sub when separate, main and sub when non separate) ⑬ AF input (sub when separate, main and sub when non separate)
Q1	Radio-frequency amplifier	Operation in reception
Q2	First mixer	Operation in reception 
Q3	First IF amplifier	Operation in reception 16.9 MHz
Q4, 5	S-meter amplifier	
Q6	Main LPF	
Q7	Sub LPF	
Q8	8T switching control	Turns ON in transmission
Q9	8T switching control	Turns OFF in reception
Q10	8T switching control	PLL lock OFF
Q11	8T switching control	Turns ON in transmission 
Q12 Q13	8R switching 8R switching control	Turns ON in transmission Turns ON in reception 
Q14	Buffer	12.8 MHz
Q16	PLL modulation input mute	Turns ON in reception When receiving, turns Q16 ON, and grounds the mic line

## DESCRIPTION OF ELEMENTS

Components	Use/Function	Operation/Condition/Compatibility
Q17	Phase locked loop voltage amplifier	
Q18	PLL output amplifier	On reception 127.1~131.095 MHz On transmit 144~147.995 MHz
Q19, 20	Radio-frequency amplifier	Activates when transmitting
Q21	PLL reference oscillator	12.8 MHz
D1	Reverse current protection	
D4~8	Varicap tuning	
D9	Reverse current protection	
D10	S-meter detection	
D11,12	Reverse current protection	
D13	PLL output switch	
D14	Q20 idling	

### 144 MHz PLL unit (X58-3670-10)

Components	Use/Function	Operation/Condition/Compatibility
IC1	PLL	① VCO input When receiving: 127.1~131.095 MHz When transmitting: 144~147.995 MHz ⑩ At low level when transmitting ⑭ At high level when unlocked ㉓ Reference oscillator input 12.8 MHz
Q1,2	LPF	
Q3	Transmission select switch	Turns ON at the moment when transmission starts
Q4	VCO output amplifier	When receiving: 127.1~131.095 MHz When transmitting: 144~147.995 MHz
Q5	Transmission select switch	Turns OFF when transmit
Q102 Q101	Receive VCO	When receiving: 127.1~131.095 MHz When transmitting: 144~147.995 MHz
Q102	Receive VCO switch	When receiving: 127.1~131.095 MHz When transmitting: 144~147.995 MHz Turns ON when receive
Q103	Receive VCO output buffer	127.1~131.095 MHz
Q104	Transmit VCO	144~147.995 MHz
Q105	Transmit VCO switch	Turns ON when transmit
Q106	Transmit VCO output buffer	144~147.995 MHz
D101	Varicap for transmission modulation	
D102	VCO voltage control	
D103	VCO voltage control	Transmit modulation varicap transmit
D104	VCO voltage control	Transmit modulation varicap transmit

# TM-631A

## DESCRIPTION OF ELEMENTS

### 220 MHz PLL Unit (X58-3690-10)

Components	Use/Function	Operation/Condition/Compatibility
IC1	PLL	<ul style="list-style-type: none"><li>① VCO input When receiving 189.175 ~ 194.170 MHz When transmitting 220.0 ~ 224.995 MHz</li><li>⑩ At low level when transmitting</li><li>⑭ At high level when unlocked</li><li>㉓ Reference oscillator input 12.8 MHz</li></ul>
Q1~2	LPF	
Q3	Transmission select switch	Turns ON at the moment when transmission starts
Q5	Transmission select switch	Turns OFF when transmitting
Q4	VCO output buffer	When receiving 189.175 ~ 194.170 MHz When transmitting 220 ~ 224.995 MHz
Q101	VCO	When receiving 189.175 ~ 194.170 MHz When transmitting 220 ~ 224.995 MHz
Q102	VCO output buffer	When receiving 189.175 ~ 194.170 MHz When transmitting 220 ~ 224.995 MHz
Q103	Transmission select switch	Turns OFF during transmitting
D101, 102	VCO voltage control	

## PARTS LIST

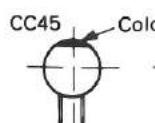
## CAPACITORS

CC	45	TH	1H	220	J
1	2	3	4	5	6

1 = Type ..... ceramic, electrolytic, etc.  
 2 = Shape ..... round, square, etc.  
 3 = Temp. coefficient  
 4 = Voltage rating  
 5 = Value  
 6 = Tolerance

## Temperature Coefficient

1st Word	C	L	P	R	S	T	U
Color*	Black	Red	Orange	Yellow	Green	Blue	Violet
ppm/ $^{\circ}$ C	0	-80	-150	-220	-330	-470	-750



## Capacitor value

0 1 0 = 1pF

1 0 0 = 10pF

1 0 1 = 100pF

1 0 2 = 1000pF = 0.001 $\mu$ F1 0 3 = 0.01 $\mu$ F

2 2 0 = 22pF

1st number Multiplier  
2nd number

2nd Word	G	H	J	K	L
ppm/ $^{\circ}$ C	$\pm 30$	$\pm 60$	$\pm 120$	$\pm 250$	$\pm 500$

Example CC45TH = -470  $\pm$  60 ppm/ $^{\circ}$ C

## Tolerance

Code	C	D	G	J	K	M	X	Z	P	No code
(%)	$\pm 0.25$	$\pm 0.5$	$\pm 2$	$\pm 5$	$\pm 10$	$\pm 20$	+40	+80	+100	More than 10 $\mu$ F-10~+50

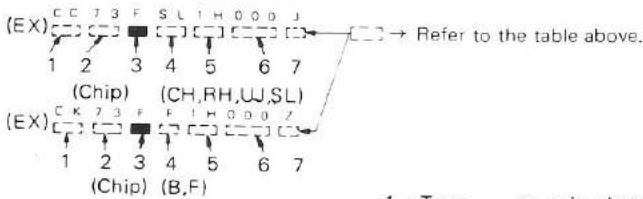
Code	B	C	D	F	G
(pF)	$\pm 0.1$	$\pm 0.25$	$\pm 0.5$	$\pm 1$	$\pm 2$

Less than 10 pF

## Rating voltage

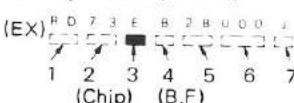
2nd word	A	B	C	D	E	F	G	H	J	K	V
1st word											
0	1.0	1.25	1.6	2.0	2.5	3.15	4.0	5.0	6.3	8.0	-
1	10	12.5	16	20	25	31.5	40	50	63	80	35
2	100	125	160	200	250	315	400	500	630	800	-
3	1000	1250	1600	2000	2500	3150	4000	5000	6300	8000	-

## Chip capacitors



## RESISTORS

## Chip resistor (Carbon)



## Carbon resistor (Normal type)



1 = Type ..... ceramic, electrolytic, etc.  
 2 = Shape ..... round, square, etc.  
 3 = Dimension  
 4 = Temp. coefficient  
 5 = Voltage rating  
 6 = Value  
 7 = Tolerance.

## Dimension

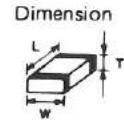
Dimension code	L	W	T
Empty	$5.6 \pm 0.5$	$5.0 \pm 0.5$	Less than 2.0
E	$3.2 \pm 0.2$	$1.6 \pm 0.2$	Less than 1.25
F	$2.0 \pm 0.3$	$1.25 \pm 0.2$	Less than 1.25

## Dimension

Dimension code	L	W	T	Wattage
E	$3.2 \pm 0.2$	$1.6 \pm 0.2$	0.57	2B
F	$2.0 \pm 0.3$	$1.25 \pm 0.2$	0.45	2A

## Rating wattage

Cord	Wattage	Cord	Wattage	Cord	Wattage
2A	1/10W	2E	1/4W	3A	1W
2B	1/8W	2H	1/2W	3D	2W
2C	1/6W				



# TM-631A

## PARTS LIST

### SEMICONDUCTOR

Item	Remarks	Parts NO.
Diode		1SS101 1N60PSPA DSA3A1  RLS73 MI308 UM9401
Chip vari-cap diode	N	1T33C 1SV164
Chip diode		1SS128 1SS181 1SS184 1SS196 1SS226 1SS268  HSM88AS
Zenner diode		02CZ6.2(X, Y) 02CZ8.2Y 02CZ11Y 02CZ4.3(X, Y) 02CZ7.5(X)
Thermister		112-103-02 112-501-02
Transistor		2SC2538-22-A 2SC3326(A) 2SC3357 2SC3369 2SC3419(Y) 2SD1406(Y)
Chip TR		2SB1119S  2SC2407(1) 2SC2712(Y) 2SC2714(Y) 2SC2759(U23) 2SC2954 2SC3120 2SC3324(B) 2SC3369 FMW1

N : New parts

Item	Remarks	Parts NO.
Digital TR		DTA114EK DTA143EK
Chip FET		DTC114EK DTC114TK DTC114EK DTC124EK 2SK125 2SK582
Power module		2SK208(O) 2SK179(L) 3SK184(S)
IC		S-AV17 M57774
		KCA01 KCA02 KCC01 KCE01 KCS01 KCS02
		KRR-C001
	N	LA4446 LA5006M LA5010M
	N	LC7534M
		M51523AL M54959FP MC3361D MN4066BS MN4094BS
		NJM4558M MC7808CT
		TC-4053BF $\mu$ PC78M08H
Microprocessor IC	N	75112GF-530-3BE

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<b>TM-631A</b>						
1	1B		A01-1048-02	METALLIC CABINET(TOP)		
2	3A		A01-1076-02	METALLIC CABINET(BOTTOM)		
4	2C	*	A20-7014-02	PANEL ASSY		
5	2B	*	A20-7021-02	PANEL		
			A23-1499-04	REAR PANEL		
9	2C	*	B10-1120-03	FRONT GLASS		
			B11-0451-04	FILTER(SMALL)		
			B11-0452-02	FILTER(LARGE)		
12	1E		B38-0317-05	LCD ASSY		
13	2B	*	B40-3942-14	MODEL NAME PLATE		
			B42-3370-04	LABEL(MAIN, SUB/MAIN)		
			B46-0410-20	WARRANTY CARD		
17	1G		B50-8295-00	INSTRUCTION MANUAL		
23	2F		E30-2111-05	DC CORD ASSY		
			E31-3197-15	CONNECTING WIRE(2P SP)		
			E31-3343-05	CONNECTING WIRE(12P)		
			E31-3347-05	CONNECTING WIRE(2P DET)		
			E31-3348-05	CONNECTING WIRE(2P SF)		
			E31-6036-05	CONNECTING WIRE(4P)		
28	2F		F05-1531-05	FUSE 15A ACSY		
28	2F		F05-2036-05	FUSE 20A		
31	1D		F15-0660-14	SHADE(SLIDE)		
32	1D, 1E		F15-0661-04	SHADE(SLIDE VR)		
33	1E		F20-0521-04	INSULATING BOARD(LITHIUM BAT)		
34	1D		F20-1024-24	INSULATING BOARD(LCD FLAT CABL)		
			F29-0431-05	INSULATOR(SUB ENCODER)		
38	2C		G02-0505-05	KNOB FITTING SPRING(AP)		
			G02-0520-04	KNOB FITTING SPRING(MAIN)		
39	2C		G09-0405-05	SPRING(MAIN, SUB ENCODER)		
40	1A		G10-0651-04	FELT(SP)		
37	1A, 3A		G10-0686-04	FELT(CABINET)		
			G11-0623-04	SOFT TAPE (SUB ENCODER)		
			G11-0624-04	SOFT TAPE (BAND KNOB)		
			G11-0625-04	SOFT TAPE (MAIN ENCODER)		
45	1D		G13-0649-04	CUSHION (16X12)		
			G13-0868-04	CUSHION (3 KEY)		
46	2D		G13-0869-04	CUSHION (10 KEY)		
47	1D		G13-0870-04	CUSHION (UP/DWN)		
			G13-0928-04	CUSHION (15X4)		
			G16-0526-04	TURNTABLE SHEET(3 KEY)		
52	2G	*	H01-8255-04	ITEM CARTON BOX		
54	3F		H10-2642-02	POLYSTYRENE FOAMED FIXTURE		
55	1F		H12-1345-14	PACKING FIXTURE, CARTON BOARD		
-			H25-0029-04	PROTECTION BAG (MIC)		
56	2F		H25-0117-04	PROTECTION BAG (DC CORD)		
57	2G		H25-0706-04	PROTECTION BAG (RADIO)		
60	2F		J20-0319-24	MIC HOOK		
61	2D		J21-4226-04	MOUNTING HARDWARE(SUB PANEL)		
62	1A		J21-4232-04	MOUNTING HARDWARE(SP)		
63	1F		J29-0418-03	MOUNTING BLACKET		
64	2D		J31-0141-04	COLLAR (MIC)		

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68	2C		K27-3026-14	KNOB(BUTTON)	(SLIDE VOLUME)		
69	2C		K27-3028-04	KNOB(BUTTON)	(SLIDE SWITCH)		
70	2C		K29-3060-04	KNOB	(MAIN)		
71	1D		K29-3111-04	KNOB	(CALL,VFO,MR)		
72	1D		K29-3112-04	KNOB	(SCAN,MUTE)		
73	2D		K29-3113-04	KNOB	(DUAL)		
74	2C		K29-3114-04	KNOB	(UP/DWN)		
75	2C		K29-3115-04	KNOB	(VOL)		
76	2C		K29-3116-04	KNOB	(MAIN,SQ)		
77	1D		K29-3143-04	KNOB	(F)		
78	2D		K29-3144-04	KNOB	(LOW)		
79	2C		K29-3145-04	KNOB	(SUB ENCODER)		
A	2A, 3A		N09-0666-05	SCREW	(SUB PANEL CHASSIS)		
B	2A, 2B		N09-2030-05	SCREW	(M4X6)		
C	1A		N09-2032-05	SCREW	(M2.6X4,SPEAKER)		
P	2B		N09-2035-05	SCREW	(M2.6X4,REAR PANEL)		
G	1D, 1E		N32-2604-46	MACHINE SCREW(PANEL)			
E	1E, 2E		N32-2606-46	MACHINE SCREW(MAUNT)			
G	1D, 1E		N35-2004-46	MACHINE SCREW(DISPLAY PC BOARD)			
H	3A, 3B		N35-3006-45	BINDING HEAD MACHINE SCREW(CAB)			
			N46-3010-46	TAPPING SCREW(ACSY MIC HOOK)			
J	1A, 1B		N87-2606-46	TAPTITE SCREW(PC BOARD)			
K	2A		N87-2608-46	TAPTITE SCREW(PC BOARD)			
			N99-0318-05	SCREW SET			
R1			RD14BB2B2R2J	RD 2.2 J 1/8W CTOSS CONN			
94	1A		T07-0246-05	LOUDSPEAKER(FULLRANGE)			
95	1P	*	T91-0380-25	MICROPHONE			
			LC7582	IC(LCD DRIVER)			
99	1E		W01-0414-04	WRENCH (ACSY)			
			W09-0326-05	BATTERY PACK/BATTERY CHARGER			
		*	X45-3350-10	FINAL UNIT			
		*	X53-3250-12	CONTROL UNIT			
		*	X57-3400-12	TX-RX UNIT(144MHZ)			
		*	X57-3410-10	TX-RX UNIT(220MHZ)			

## FINAL UNIT (X45-3350-10)

		B42-3322-14	LABEL(FOR ANT CABLE 144MHZ)			
C1		CK73FB1H102K	CHIP C 1000PF	K		
C2		CC73FCH1H620J	CHIP C 62PF	J		
C3		CC73FCH1H910J	CHIP C 91PF	J		
C4	,5	CK73FB1H102K	CHIP C 1000PF	K		
C6		CC73FCH1H200J	CHIP C 20PF	J		
C7		CE04CW1C100M	ELECTRO 10UF	16WV		
C8		CK73FB1H102K	CHIP C 1000PF	K		
C10	-12	CK73FB1H102K	CHIP C 1000PF	K		
C13	,14	CE04CW1C100M	ELECTRO 10UF	16WV		
C16		CC45SL2H120J	CERAMIC 12PF	J		
C17	,18	CK73FB1H102K	CHIP C 1000PF	K		
C19		CC45SL2H080D	CERAMIC 8.0PF	D		
C20		CK45B2H102K	CERAMIC 1000PF	K		
C21		CC45SL2H220J	CERAMIC 22PF	J		
C22		CC73FCH1H180J	CHIP C 18PF	J		

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C24			CM73F2H470J	CHIP C	47PF	J		
C25			CC73FCH1H0R5C	CHIP C	0.5PF	C		
C26			CC45SL2H390J	CERAMIC	39PF	J		
C27			CC73FCH1H010C	CHIP C	1.0PF	C		
C28			CK73FB1H102K	CHIP C	1000PF	K		
C29			CC45SL2H180J	CERAMIC	18PF	J		
C30			CK73FB1H102K	CHIP C	1000PF	K		
C31			CM73F2H050D	CHIP C	5.0PF	D		
C32			CK73FB1H102K	CHIP C	1000PF	K		
C34			CK73FB1H102K	CHIP C	1000PF	K		
C35			CK73FB1H472K	CHIP C	4700PF	K		
C36			CK73FB1H102K	CHIP C	1000PF	K		
C37			CK73FB1H472K	CHIP C	4700PF	K		
C38 , 39			CK73FB1H102K	CHIP C	1000PF	K		
C41 , 42			CK73FB1H102K	CHIP C	1000PF	K		
C50			CK73FB1H102K	CHIP C	1000PF	K		
C53			CE04EW1C102M	ELECTRO	1000UF	16WV		
C54			CK73FB1H102K	CHIP C	1000PF	K		
C55			CE04CW1C100M	ELECTRO	10UF	16WV		
C56			CK73FB1H102K	CHIP C	1000PF	K		
C57			CE04CW1C100M	ELECTRO	10UF	16WV		
C58			CC45SL2H030C	CERAMIC	3.0PF	C		
C59 , 60			CK73FB1H102K	CHIP C	1000PF	K		
C61			CC73FCH1H050C	CHIP C	5.0PF	C		
C62			CC45SL2H220J	CERAMIC	22PF	J		
C63			CK45B2H102K	CERAMIC	1000PF	K		
C64			CC45SL2H050C	CERAMIC	5.0PF	C		
C65			CC45SL2H220J	CERAMIC	22PF	J		
C66			CC73FCH1H010C	CHIP C	1.0PF	C		
C67			CK73FB1H102K	CHIP C	1000PF	K		
C68			CC45SL2H150J	CERAMIC	15PF	J		
C69 , 70			CK73FB1H102K	CHIP C	1000PF	K		
C71			CC45SL2H050C	CERAMIC	5.0PF	C		
C72 -75			CK73FB1H102K	CHIP C	1000PF	K		
C77			CK73FB1H102K	CHIP C	1000PF	K		
CN1			E40-3246-05	PIN CONNECTOR(2P)				
J1			E11-0408-05	PHONE JACK				
J2			E11-0435-05	PHONE JACK(SWITCH)				
J3			E30-2105-05	ANT CABLE(144MHZ)				
J4			E30-2113-05	DC CORD				
J5			E30-2107-05	ANT CABLE(220MHZ)				
TP1 - 4			E23-0465-05	TERMINAL				
W1			E31-3350-05	CONNECTING WIRE				
W4			E23-0435-05	TERMINAL				
W5			E31-3353-05	CONNECTING WIRE(9P)				
W6			E31-6037-05	CONNECTING WIRE(7P)				
W7			E31-3351-05	CONNECTING WIRE(6P)				
W8			E31-2090-05	CONNECTING WIRE(D0)				
W9			E31-3349-25	CONNECTING WIRE(RA)				
A1			F01-0970-02	HEAT SINK				
A2			F11-1090-13	SHIELDING COVER(144MHZ SIDE)				
A3			F11-1091-03	SHIELDING COVER(220MHZ SIDE)				
F1			F05-1531-05	FUSE(15A)				
A4			G02-0576-14	LEAF SPRING				

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A6			G13-0920-04	CUSHION(SP, JACK)		
A5			J42-0453-05	POWER CORD BUSHING		
L1			L40-2272-80	SMALL FIXED INDUCTOR 22NH		
L2			L40-1072-80	SMALL FIXED INDUCTOR 10NH		
L3			L34-0895-05	COIL 6T		
L4			L34-1017-05	COIL 3T		
L5			L34-1039-05	COIL 1.5T		
L6			L34-1238-05	COIL 9.5T		
L7			L34-1153-05	COIL 7T		
L8			L34-0742-05	COIL 5T		
L9			L34-1238-05	COIL 4T		
L10 , 11			L34-0499-05	COIL		
L12			L40-1092-16	SMALL FIXED INDUCTOR 1UH		
L51			L34-1226-05	COIL 1.5T		
L52			L34-1239-05	COIL 10.5T		
L53			L34-1207-05	COIL 3.5T		
L54			L34-1208-05	COIL 3T		
L55			L34-1239-05	COIL 10.5T		
L56			L34-0641-05	COIL 3T		
L57			L34-1209-05	COIL 2T		
L58			L40-1092-16	SMALL FIXED INDUCTOR 1UH		
			N09-0626-04	SCREW		
			N09-0650-05	SCREW		
			N87-2606-46	BRAZIER HEAD TAPPIE SCREW		
R1			RK73FB2A271J	CHIP R 270 J 1/10W		
R2			RK73FB2A180J	CHIP R 18 J 1/10W		
R3			RK73FB2A271J	CHIP R 270 J 1/10W		
R4			RK73FB2A470J	CHIP R 47 J 1/10W		
R5			RK73FB2A152J	CHIP R 1.5K J 1/10W		
R6			R92-0685-05	CHIP R 22 J 1/2W		
R7			RK73FB2A471J	CHIP R 470 J 1/10W		
R8			RK73FB2A120J	CHIP R 12 J 1/10W		
R9			RK73FB2A471J	CHIP R 470 J 1/10W		
R11			R92-1214-05	CHIP R 120 J 1/2W		
R13			RK73FB2A683J	CHIP R 68K J 1/10W		
R14			RK73FB2A223J	CHIP R 22K J 1/10W		
R16			RK73FB2A223J	CHIP R 22K J 1/10W		
R17			RK73FB2A333J	CHIP R 33K J 1/10W		
R19			RK73FB2A330J	CHIP R 33 J 1/10W		
R20			R92-0670-05	CHIP R 0 OHM		
R21			RK73FB2A334J	CHIP R 330K J 1/10W		
R50			R92-1214-05	CHIP R 120 J 1/2W		
R51			RK73FB2A103J	CHIP R 10K J 1/10W		
R52			RK73FB2A470J	CHIP R 47 J 1/10W		
VR2			R12-6421-05	TRIMMING POT. 4.7K		
VR3			R12-6427-05	TRIMMING POT. 47K		
VR4			R12-6425-05	TRIMMING POT. 22K		
D1			1SS184	DIODE		
D2			M1407	DIODE		
D3			M1308	DIODE		
D4			1SS101	DIODE		
D5			1SS184	DIODE		

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D50			DSA3A1	DIODE		
D51			MI407	DIODE		
D52			1SS101	DIODE		
D53			1SS184	DIODE		
D54			MI308	DIODE		
Q1			S-AV17	IC(VHF 50W PWR MODULE		
Q2			2SC2538-22-A	TRANSISTOR		
Q3			FMW1	TRANSISTOR		
Q4			DTC114EK	DIGITAL TRANSISTOR		
Q50			M57774	IC(POWER MODULE) 220MHZ		
Q51			2SD1406(Y)	TRANSISTOR		
TH1			112-503-2	THERMISTOR 50K		

## CONTROL UNIT (X53-3250-12)

C1		CK73FB1H102K	CHIP C	1000PF K		
C2		CC73FSL1H101J	CHIP C	100PF J		
C3		CE04CW0J101M	ELECTRO	100UF 6.3WV		
C4		CK73FB1H102K	CHIP C	1000PF K		
C5		CK73EB1E104K	CHIP C	0.10UF K		
C6 , 7		CK73FB1H102K	CHIP C	1000PF K		
C8		C92-0004-05	CHIP-TAN	1UF 16WV		
C9		CK73FB1H102K	CHIP C	1000PF K		
C10		CK73EB1E104K	CHIP C	0.10UF K		
C11		CK73FB1E223K	CHIP C	0.022UFK		
C12		CK73FB1H103K	CHIP C	0.010UFK		
C13		CE04CW1A101M	ELECTRO	100UF 10WV		
C14		CK73FB1H102K	CHIP C	1000PF K		
C101		CK73BF1C105Z	CHIP C	1.0UF Z		
C102		CK73FB1H103K	CHIP C	0.010UFK		
C103, 104		CK73FB1H102K	CHIP C	1000PF K		
C105		CK73BF1C105Z	CHIP C	1.0UF Z		
C106		CK73FB1E223K	CHIP C	0.022UFK		
C107		CE04CW1A101M	ELECTRO	100UF 10WV		
C108-112		CK73FB1H102K	CHIP C	1000PF K		
C113		CK73FB1E223K	CHIP C	0.022UFK		
C114-117		CK73FB1H102K	CHIP C	1000PF K		
C118, 119		CK73FB1H103K	CHIP C	0.010UFK		
C120, 121		CC73FCH1H330J	CHIP C	33PF J		
C122		CK73FB1H102K	CHIP C	1000PF K		
C123		CK73FB1E223K	CHIP C	0.022UFK		
C124		CK73FB1H102K	CHIP C	1000PF K		
CN1		E40-3264-05	PIN CONNECTOR (6P)			
CN2 , 3		E40-5154-05	PIN CONNECTOR (12P)			
CN4		E40-3263-05	PIN CONNECTOR (5P)			
CN101, 102		E40-5154-05	PIN CONNECTOR (12P)			
J101		E06-0858-15	8P METAL SOCKET			
W1		E31-3354-05	CONNECTING WIRE(2P)			
W2		E31-3359-05	CONNECTING WIRE(3P)			
W3		E31-6031-05	CONNECTING WIRE(5P)			
W4		E31-3357-05	CONNECTING WIRE(5P)			
W5		E31-6032-05	CONNECTING WIRE(6P)			
W6		E31-3359-05	CONNECTING WIRE(3P)			
W7		E31-3360-05	CONNECTING WIRE(CTCSS)			
W8		E31-6033-05	CONNECTING WIRE(7P)			
W9		E31-6034-05	CONNECTING WIRE(8P)			

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W101			E31-3361-05	CONNECTING WIRE(5P)					
W201			E31-3362-05	CONNECTING WIRE(6P)					
X101			L77-1333-05	CRYSTAL RESONATOR(4.194304MHZ)					
IC103			R90-0711-05	RESISTOR BLOCK					
R1			RK73FB2A471J	CHIP R	470	J	1/10W		
R2			RK73FB2A103J	CHIP R	10K	J	1/10W		
R3 , 4			RK73BB2A102J	CHIP R	1.0	J	1/8W		
R5			R92-0670-05	CHIP R	0 ΩHM				W
R5			R92-0670-05	CHIP R	0 ΩHM				M
R5			R92-0670-05	CHIP R	0 ΩHM				KP
R6 , 7			RK73FB2A332J	CHIP R	3.3K	J	1/10W		
R8			RK73FB2A682J	CHIP R	6.8K	J	1/10W		
R9			RK73FB2A473J	CHIP R	47K	J	1/10W		
R10 , 11			RK73FB2A104J	CHIP R	100K	J	1/10W		
R12			R92-0670-05	CHIP R	0 ΩHM				WMKP
R13			RK73FB2A104J	CHIP R	100K	J	1/10W		
R14 , 15			R92-0670-05	CHIP R	0 ΩHM				WMKP
R16 - 19			R92-0679-05	CHIP R	0 ΩHM				
R20 , 21			RK73FB2A472J	CHIP R	4.7K	J	1/10W		
R22			RK73FB2A561J	CHIP R	560	J	1/10W		
R23			RK73FB2A103J	CHIP R	10K	J	1/10W		
R24			R92-0670-05	CHIP R	0 ΩHM				WMKP
R25 , 26			R92-0150-05	JUMPER REST	0 ΩHM				
R27			R92-0670-05	CHIP R	0 ΩHM				WMKP
R28			R92-0679-05	CHIP R	0 ΩHM				
R29			RK73FB2A222J	CHIP R	2.2K	J	1/10W		
R30 , 31			RK73FB2A223J	CHIP R	22K	J	1/10W		
R101			RK73FB2A474J	CHIP R	470K	J	1/10W		
R102			RK73FB2A563J	CHIP R	56K	J	1/10W		
R103			RK73FB2A472J	CHIP R	4.7K	J	1/10W		
R104			RK73FB2A474J	CHIP R	470K	J	1/10W		
R105			RK73FB2A473J	CHIP R	47K	J	1/10W		
R106, 108			RK73FB2A561J	CHIP R	560	J	1/10W		
R108-117			RK73FB2A473J	CHIP R	47K	J	1/10W		
R118			R92-0670-05	CHIP R	0 ΩHM				WMKP
R119, 120			RK73FB2A473J	CHIP R	47K	J	1/10W		
R121-123			R92-0670-05	CHIP R	0 ΩHM				W
R121-125			R92-0670-05	CHIP R	0 ΩHM				M
R121, 122			R92-0670-05	CHIP R	0 ΩHM				KP
R124			R92-0670-05	CHIP R	0 ΩHM				KP
R125			R92-0670-05	CHIP R	0 ΩHM				W
R126			R92-0679-05	CHIP R	0 ΩHM				
R127			RK73FB2A102J	CHIP R	1.0K	J	1/10W		
R128			RK73FB2A473J	CHIP R	47K	J	1/10W		
R129-131			RK73FB2A102J	CHIP R	1.0K	J	1/10W		
R132-137			RK73FB2A473J	CHIP R	47K	J	1/10W		
R138, 139			R92-0670-05	CHIP R	0 ΩHM				WMKP
R140			RK73FB2A103J	CHIP R	10K	J	1/10W		
VR101			R13-4403-05	SLIDE TYPE POT(50K CENTER CRIK)					
VR102			R13-4402-05	SLIDE TYPE POT(50K-B SUB SQ)					
VR201			R23-9405-05	POTENTIOMETER(50K POWER, AF, ETC)					
S101-115			S40-1086-05	TACT SWITCH					

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S116			S31-1409-05	SLIDE SWITCH (LOCK SW)		
D1			02CZ11Y	ZENER DIODE (11V)		
D2			02CZ8.2Y	ZENER DIODE (8.2V)		
D101, 102			1SS184	DIODE		
D103			RLS73	DIODE		
D104			1SS184	DIODE		
D105			02CZ7.5(X)	ZENER DIODE (7.5V)		
IC1 , 2			TC4053BF	IC(3-INPUT 2CH MPX/DE-MPX)		
IC3 , 4			MN4094BS	IC(8BIT SHIFT, STORE BUS R)		
IC5			LC7534M	IC(ELECT.VOL)		
IC6			MC7808CT	IC(VOLTAGE REGULATORS/ +8V)		
IC101			75112GF-530-3BE	IC(LOW SATURATION REGULATOR)		
IC102			LA5006M	IC(LOW SATURATION REGULATOR)		
Q1			2SC2712(Y)	TRANSISTOR		
Q2			2SC3419(Y)	TRANSISTOR		
Q3 , 4			DTC114BK	DIGITAL TRANSISTOR		
Q5			DTA114BK	DIGITAL TRANSISTOR		
Q6 -8			DTC114BK	DIGITAL TRANSISTOR		
Q101, 102			2SC2712(Y)	TRANSISTOR		
S117			W02-0308-05	MAIN ENCODER		
S118			W02-0851-05	SUB ENCODER		

## 144 MHz TX-RX UNIT (X57-3400-12)

C6		CC73FSL1H470J	CHIP C	47PF	J		
C7		CC73FCH1H120J	CHIP C	12PF	J		
C8 , 9		CK73FB1H102K	CHIP C	1000PF	K		
C10		CK73FB1E103K	CHIP C	0.010UF	K		
C11		CK73FB1H102K	CHIP C	1000PF	K		
C12		CC73FSL1H470J	CHIP C	47PF	J		
C13		CK73FB1E103K	CHIP C	0.010UF	K		
C14		CC73FCH1H0R5C	CHIP C	0.5PF	C		
C15		CC73FSL1H470J	CHIP C	47PF	J		
C16		CC73FCH1H0R5C	CHIP C	0.5PF	C		
C17		CC73FSL1H680J	CHIP C	68PF	J		
C18		CK73FB1E103K	CHIP C	0.010UF	K		
C19		CC73FCH1H040C	CHIP C	4.0PF	C	KP	
C19		CC73FCH1H150J	CHIP C	15PF	J	M	
C20		CC73FCH1H030C	CHIP C	3.0PF	C		
C21 , 22		CK73FB1H102K	CHIP C	1000PF	K		
C23		CK73FB1E103K	CHIP C	0.010UF	K		
C24		CC73FCH1H050C	CHIP C	5.0PF	C	M	
C24		CC73FCH1H070D	CHIP C	7.0PF	D	KP	
C25		CC73FSL1H101J	CHIP C	100PF	J	KPM	
C26 -28		CK73FB1H102K	CHIP C	1000PF	K		
C29		CC73FSL1H101J	CHIP C	100PF	J	KP	
C29		CC73FSL1H390J	CHIP C	39PF	J	M	
C30		CC73FSL1H101J	CHIP C	100PF	J	M	
C30		CC73FSL1H560J	CHIP C	56PF	J	KP	
C31 , 32		CK73EB1E104K	CHIP C	0.10UF	K		
C33		CK73FB1H102K	CHIP C	1000PF	K		
C34		CK73EB1E104K	CHIP C	0.10UF	K		
C35		CK73FB1E223K	CHIP C	0.022UF	K		
C36 -38		CK73FB1E103K	CHIP C	0.010UF	K		
C39		CC73FCH1H100D	CHIP C	10PF	D		

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C40			CE04CW1A470M	CHIP C	47UF	10WV		
C41			CK73EB1E104K	CHIP C	0.10UF	K		
C42			CK73EF1E474Z	CHIP C	0.47UF	Z		
C43			CK73FB1E103K	CHIP C	0.010UF	K		
C44 -46			CK73FB1H102K	CHIP C	1000PF	K		
C47			CK73FB1E223K	CHIP C	0.022UF	K		
C48			CK73FB1E102K	CHIP C	1000PF	K		
C49			CK73FB1E223K	CHIP C	0.022UF	K		
C50			CK73EB1E104K	CHIP C	0.10UF	K		
C51			CK73FB1E102K	CHIP C	1000PF	K		
C52			CK73FB1H392K	CHIP C	3900PF	K		
C53			CC73FSL1H101J	CHIP C	100PF	J	KPM	
C54			CK73EB1E104K	CHIP C	0.10UF	K		
C55			CK73FB1H102K	CHIP C	1000PF	K		
C56			CK73FB1H392K	CHIP C	3900PF	K		
C57			CC73FSL1H101J	CHIP C	100PF	J	KPM	
C58 ,59			CK73FB1E223K	CHIP C	0.022UF	K		
C60 ,61			CE04CW1A470M	ELECTRO	47UF	10WV		
C62 -65			CK73FB1H102K	CHIP C	1000PF	K		
C66 ,67			CK73EB1E104K	CHIP C	0.10UF	K		
C69 ,70			CK73FB1H102K	CHIP C	1000PF	K		
C71 ,72			CE04EW1A471M	ELECTRO	470UF	10WV		
C73			CE04CWOJ470M	ELECTRO	47UF	6.3WV		
C74 ,75			CE04CW1A470M	ELECTRO	47UF	10WV		
C76			CE04CWOJ470M	ELECTRO	47UF	6.3WV		
C77			C90-2114-05	ELECTRO	220UF	16WV		
C78			CK73EB1E104K	CHIP C	0.10UF	K		
C79			CK73FB1H102K	CHIP C	1000PF	K		
C80			CK73FB1E223K	CHIP C	0.022UF	K		
C81			CK73FB1H102K	CHIP C	1000PF	K		
C82			CE04EW1A221M	ELECTRO	220UF	10WV		
C83			CK73FB1H102K	CHIP C	1000PF	K		
C84			CK73FB1E103K	CHIP C	0.010UF	K		
C85			CE04EW1A221M	ELECTRO	220UF	10WV		
C886 ,87			CK73FB1H102K	CHIP C	1000PF	K		
C88			CK73FB1E223K	CHIP C	0.022UF	K		
C89			CK73FB1H102K	CHIP C	1000PF	K		
C90			CC73FCH1H050C	CHIP C	5.0PF	C	KPM	
C91 -94			CC73FSL1H101J	CHIP C	100PF	J	KPM	
C95			CK73FB1H102K	CHIP C	1000PF	K		
C96			C92-0004-05	CHIP-TAN	1UF	16WV		
C97 ,98			C92-0504-05	CHIP-TAN	0.68UF	20WV		
C99			CC73FCH1H050C	CHIP C	5.0PF	C	KP	
C99			CC73FCH1H330J	CHIP C	33PF	J		
C100,101			CK73FB1H102K	CHIP C	1000PF	K		
C102,103			CK73FB1H471K	CHIP C	470PF	K		
C104,105			CK73FB1E102K	CHIP C	1000PF	K		
C106			CC73FCH1H150J	CHIP C	15PF	J	KPM	
C107			CE04CW1E100M	ELECTRO	10UF	25WV		
C108,109			CK73FB1H102K	CHIP C	1000PF	K		
C110			CK73FB1H471K	CHIP C	470PF	K		
C111			CK73FB1H102K	CHIP C	1000PF	K		
C112			CK73FB1H471K	CHIP C	470PF	K		
C113,114			CK73FB1H102K	CHIP C	1000PF	K		
C115			CC73FCH1H220J	CHIP C	470UF	16WV		

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C116			C90-2115-05	ELECTRO	470UF	16WV			
C117			CK73FB1C105Z	CHIP C	1.0UF	Z			
C118			CK73FB1E333K	CHIP C	0.033UF	K			
C119			CK73FB1C105Z	CHIP C	1.0UF	Z			
C120			CK73FB1E223K	CHIP C	0.022UF	K			
C121			CC73FSL1H101J	CHIP C	100PF	J	KPM		
C122			CC73FSL1H221J	CHIP C	220PF	J	KPM		
C123			CC73FCH1H150J	CHIP C	15PF	J	KPM		
TC1			C05-0346-05	TRIMMING CAP (6PF)					
CN2			E40-3247-05	PIN CONNECTOR	(3P)				
CN3			E40-3246-05	PIN CONNECTOR	(2P)				
CN4			E40-3251-05	PIN CONNECTOR	(7P)				
CN5			E40-3237-05	PIN CONNECTOR	(2P)				
CN6			E40-3252-05	PIN CONNECTOR	(8P)				
CN7			E40-3246-05	PIN CONNECTOR	(2P)				
CN8			E40-3251-05	PIN CONNECTOR	(7P)				
CN9			E40-3246-05	PIN CONNECTOR	(2P)				
CN10			E40-3248-05	PIN CONNECTOR	(4P)				
TP1			B23-0465-05	TERMINAL					
CF1			L72-0315-05	CERAMIC FILTER(CFW455F)					
L2 -5			L34-4080-05	COIL					
L6			L34-0956-05	COIL					
L7 ,8			L30-0005-05	IFT			M		
L7 ,8			L34-4105-05	COIL			KP		
L9			L34-4105-05	COIL					
L10			L40-3982-81	SMALL FIXED INDUCTOR(0.39UH)					
L11			L40-6872-80	SMALL FIXED INDUCTOR(68NH)					
L12			L40-1081-80	SMALL FIXED INDUCTOR(100NH)					
L13			L40-3972-80	SMALL FIXED INDUCTOR(39NH)					
X1			L77-0946-15	CRYSTAL RESONATOR(10.245MHZ)			M		
X1			L77-1369-05	CRYSTAL RESONATOR(17.355MHZ)			KP		
X2			L77-1405-05	CRYSTAL RESONATOR(12.8MHZ)					
XF1			L71-0228-05	MCF (10.7MHZ)			M		
XF1			L71-0279-05	MCF (16.9MHZ)			KP		
R6			RK73FB2A103J	CHIP R	10K	J 1/10W	MKP		
R7			RK73FB2A274J	CHIP R	270K	J 1/10W			
R8			RK73FB2A101J	CHIP R	100	J 1/10W			
R9			RK73FB2A103J	CHIP R	10K	J 1/10W	MKP		
R10			RK73FB2A101J	CHIP R	100	J 1/10W			
R11 -14			RK73FB2A104J	CHIP R	100K	J 1/10W			
R16 ,17			RK73FB2A473J	CHIP R	47K	J 1/10W			
R18			RK73FB2A470J	CHIP R	47	J 1/10W	MKP		
R19			RK73FB2A274J	CHIP R	270K	J 1/10W			
R20			RK73FB2A221J	CHIP R	220	J 1/10W	KP		
R20			RK73FB2A470J	CHIP R	47	J 1/10W	M		
R21			R92-0670-05	CHIP R	0 ΩHM		WMKP		
R22			RK73FB2A222J	CHIP R	2.2K	J 1/10W	MKP		
R23			RK73FB2A332J	CHIP R	3.3K	J 1/10W			
R24			RK73FB2A182J	CHIP R	1.8K	J 1/10W	M		
R24			R92-0670-05	CHIP R	0 ΩHM		KP		
R25			RK73FB2A101J	CHIP R	100	J 1/10W	KP		
R26			RK73FB2A222J	CHIP R	2.2K	J 1/10W	WM		
R26			RK73FB2A472J	CHIP R	4.7K	J 1/10W			
R27			RK73FB2A334J	CHIP R	330K	J 1/10W			

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R28			RK73FB2A102J	CHIP R	1.0K	J	1/10W		
R29			RK73FB2A683J	CHIP R	68K	J	1/10W		
R30			RK73FB2A473J	CHIP R	47K	J	1/10W		
R31			RK73FB2A333J	CHIP R	33K	J	1/10W		
R32			RK73FB2A332J	CHIP R	3.3K	J	1/10W		
R33			RK73FB2A682J	CHIP R	6.8K	J	1/10W	WKP	
R34			RK73FB2A334J	CHIP R	330K	J	1/10W		
R35			RK73FB2A392J	CHIP R	3.9K	J	1/10W		
R36			RK73FB2A334J	CHIP R	330K	J	1/10W		
R37			RK73FB2A392J	CHIP R	3.9K	J	1/10W		
R38			RK73FB2A271J	CHIP R	270	J	1/10W	MKP	
R39			RK73FB2A103J	CHIP R	10K	J	1/10W		KP
R40			RK73FB2A472J	CHIP R	4.7K	J	1/10W		KP
R41			RK73FB2A103J	CHIP R	10K	J	1/10W		
R42			RK73FB2A102J	CHIP R	1.0K	J	1/10W		
R43			RK73FB2A562J	CHIP R	5.6K	J	1/10W		
R44			RK73FB2A153J	CHIP R	15K	J	1/10W		
R45			RK73FB2A105J	CHIP R	1.0M	J	1/10W		
R46			RK73FB2A562J	CHIP R	5.6K	J	1/10W		
R47			RK73FB2A102J	CHIP R	1.0K	J	1/10W		
R48			RK73FB2A562J	CHIP R	5.6K	J	1/10W		
R49			RK73FB2A153J	CHIP R	15K	J	1/10W		
R50			RK73FB2A105J	CHIP R	1.0M	J	1/10W		
R51			RK73FB2A562J	CHIP R	5.6K	J	1/10W		
R52			RK73FB2A102J	CHIP R	1.0K	J	1/10W		
R53			RK73FB2A223J	CHIP R	22K	J	1/10W		
R54			RK73FB2A473J	CHIP R	47K	J	1/10W		
R55 , 56			RK73FB2A4R7J	CHIP R	4.7	J	1/10W		
R57			RK73FB2A473J	CHIP R	47K	J	1/10W		
R58 , 59			RK73FB2A101J	CHIP R	100	J	1/10W		
R60			RK73FB2A473J	CHIP R	47K	J	1/10W	MKP	
R61			RK73FB2A153J	CHIP R	15K	J	1/10W		
R62			RK73FB2A473J	CHIP R	47K	J	1/10W		
R63 , 64			RK73FB2A103J	CHIP R	10K	J	1/10W		
R65			RK73FB2A182J	CHIP R	1.8K	J	1/10W		
R66			RK73FB2A334J	CHIP R	330K	J	1/10W		
R67 , 68			RK73FB2A223J	CHIP R	22K	J	1/10W	MKP	
R69			RK73FB2A103J	CHIP R	10K	J	1/10W		
R70			RK73FB2A473J	CHIP R	47K	J	1/10W		
R71			RK73FB2A182J	CHIP R	1.8K	J	1/10W		
R72			RK73FB2A470J	CHIP R	47	J	1/10W		
R73			R92-0670-05	CHIP R	0 OHM			WMKP	
R74			RK73FB2A104J	CHIP R	100K	J	1/10W		
R75			RK73FB2A105J	CHIP R	1.0M	J	1/10W		
R76			RK73FB2A471J	CHIP R	470	J	1/10W		
R77			RK73FB2A101J	CHIP R	100	J	1/10W		
R78			RK73FB2A221J	CHIP R	220	J	1/10W	MKP	
R79 , 80			R92-0670-05	CHIP R	0 OHM				
R81			RK73FB2A222J	CHIP R	2.2K	J	1/10W		
R82			RK73FB2A101J	CHIP R	100	J	1/10W		
R83			RK73FB2A154J	CHIP R	150K	J	1/10W		
R84			RK73FB2A563J	CHIP R	56K	J	1/10W	MKP	
R85			RK73FB2A223J	CHIP R	22K	J	1/10W		
R86			RK73FB2A103J	CHIP R	10K	J	1/10W		
R87			RK73FB2A472J	CHIP R	4.7K	J	1/10W		

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R87			RK73FB2A682J	CHIP R	6.8K	J	1/10W	W		
R88			RK73FB2A272J	CHIP R	2.7K	J	1/10W	KP		
R88			R92-0670-05	CHIP R	0 ΩHM			W		
R89			RK73FB2A102J	CHIP R	1.0K	J	1/10W			
R90			RK73FB2A222J	CHIP R	2.2K	J	1/10W	MKP		
R91			RK73FB2A103J	CHIP R	10K	J	1/10W	MKP		
R92			RK73FB2A471J	CHIP R	470	J	1/10W			
R93			RK73FB2A222J	CHIP R	2.2K	J	1/10W	MKP		
R94			RK73FB2A102J	CHIP R	1.0K	J	1/10W			
R95			RK73FB2A223J	CHIP R	22K	J	1/10W			
R96			RK73FB2A472J	CHIP R	4.7K	J	1/10W	WMKP		
R97			RK73FB2A680J	CHIP R	68	J	1/10W			
R98			RK73FB2A101J	CHIP R	100	J	1/10W			
R99			RK73FB2A331J	CHIP R	330	J	1/10W			
R100			RK73FB2A470J	CHIP R	47	J	1/10W	MKP		
R101			RK73FB2A152J	CHIP R	1.5K	J	1/10W			
R102			RK73FB2A100J	CHIP R	10	J	1/10W			
R103			RK73FB2A683J	CHIP R	68K	J	1/10W			
R104			RK73FB2A334J	CHIP R	330K	J	1/10W			
R105			RK73FB2A101J	CHIP R	100	J	1/10W			
R106			RK73FB2A223J	CHIP R	22K	J	1/10W			
R107			RK73FB2A103J	CHIP R	10K	J	1/10W	MKP		
R108			RK73FB2A102J	CHIP R	1.0K	J	1/10W			
R109			R92-0670-05	CHIP R	0 ΩHM			WMKP		
R110			R92-0679-05	CHIP R	0 ΩHM					
VR1			R12-6431-05	TRIMMING POT.(220K)						
VR2			R12-6415-05	TRIMMING POT.(470)						
VR3			R12-6427-05	TRIMMING POT.(47K)						
D4 -6			1SV164	CHIP DIODE						
D7			1SV166	CHIP DIODE						
D8			1SV164	CHIP DIODE						
D9			1SS184	CHIP DIODE						
D10			HSM88AS	CHIP DIODE						
D11 ,12			1SS184	CHIP DIODE						
D13			1SS268	CHIP DIODE						
D14			1SS184	CHIP DIODE						
IC1			MC3361D	IC(FM IF SYSTEM)						
IC2			LA5010M	IC(LOW SATURATION REGULATOR)						
IC3			TC4053BF	IC(3-INPUT 2CH MPX/DE-MPX)						
IC4			LA4446	IC(AF PA)						
Q1			3SK184(S)	CHIP FET						
Q2			3SK179(L)	CHIP FET						
Q3			2SC2714(Y)	CHIP TRANSISTOR						
Q4 -10			2SC2712(Y)	CHIP TRANSISTOR						
Q11 ,12			2SB1119S	CHIP TRANSISTOR						
Q13			DTC144EK	DIGITAL TRANSISTOR						
Q14			2SC2714(Y)	TRANSISTOR						
Q16			DTC114EK	DIGITAL TRANSISTOR						
Q17			2SK208(Ø)	FET						
Q18 ,19			2SC2714(Y)	TRANSISTOR						
Q20			2SC2954	TRANSISTOR						
Q21			2SC2714(Y)	TRANSISTOR						
TH1			112-501-2	THERMISTOR (500 ΩHM)						
			X58-3660-00	SUB UNIT (144 PLL)					MW	

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			X58-3670-10 X59-3610-00	SUB UNIT (144 PLL) MODULE UNIT (MIC AMP)			KP	
<b>220 MHz TX-RX UNIT (X57-3410-10)</b>								
C1			CC73FCH1H180J	CHIP C	18PF	J		
C2			CC73FCH1H150J	CHIP C	15PF	J		
C3 , 4			CK73FB1H102K	CHIP C	1000PF	K		
C5			CK73FB1E103K	CHIP C	0.010UF	K		
C6			CK73FB1H102K	CHIP C	1000PF	K		
C8			CC73FCH1H270J	CHIP C	27PF	J		
C9			CC73FCH1H0R5C	CHIP C	0.5PF	C		
C11			CC73FCH1H270J	CHIP C	27PF	J		
C12			CC73FCH1H0R5C	CHIP C	0.5PF	C		
C13			CK73FB1E103K	CHIP C	0.010UF	K		
C15			CC73FCH1H270J	CHIP C	27PF	J		
C16			CC73FCH1H100D	CHIP C	10PF	D		
C17			CC73FCH1H040C	CHIP C	4.0PF	C		
C18			CK73FB1H102K	CHIP C	1000PF	K		
C19			CK73FB1E103K	CHIP C	0.010UF	K		
C20			CC73FCH1H100D	CHIP C	10PF	D		
C21 , 22			CK73FB1H102K	CHIP C	1000PF	K		
C23			CC73FCH1H060D	CHIP C	6.0PF	C		
C24			CK73FB1H471K	CHIP C	470PF	K		
C25 - 27			CK73FB1H102K	CHIP C	1000PF	K		
C28			CC73FCH1H100D	CHIP C	10PF	D		
C29			CK73FB1H102K	CHIP C	1000PF	K		
C30			CC73FCH1H390J	CHIP C	39PF	J		
C31			CK73FB1E223K	CHIP C	0.022UF	K		
C32 - 34			CK73EB1E104K	CHIP C	0.10UF	K		
C35			CK73FB1H102K	CHIP C	1000PF	K		
C36			CE04EW1A470M	ELECTRO	47UF	10WV		
C37 , 38			CK73FB1E103K	CHIP C	0.010UF	K		
C39			CK73EB1E104K	CHIP C	0.10UF	K		
C40			CK73FB1E103K	CHIP C	0.010UF	K		
C41			CC73FCH1H100D	CHIP C	10PF	D		
C42			CK73EF1E474Z	CHIP C	0.47UF	Z		
C43			CE04EW1A470M	ELECTRO	47UF	10WV		
C44			CK73FB1H102K	CHIP C	1000PF	K		
C45 , 46			CE04EW1A470M	ELECTRO	47UF	10WV		
C47			CK73EB1E104K	CHIP C	0.10UF	K		
C48			CE04EW1A470M	ELECTRO	47UF	10WV		
C49			C92-0005-05	CHIP-TAN	2.2UF	6.3WV		
C50 , 51			CK73FB1H102K	CHIP C	1000PF	K		
C52			CK73EB1E104K	CHIP C	0.10UF	K		
C53			CE04EW1A470M	ELECTRO	47UF	10WV		
C54			C92-0005-05	CHIP-TAN	2.2UF	6.3WV		
C55 - 59			CK73FB1H102K	CHIP C	1000PF	K		
C60			CK73EB1E104K	CHIP C	0.10UF	K		
C61			CE04EW1A220M	ELECTRO	22UF	10WV		
C62			CE04EW1A101M	ELECTRO	100UF	10WV		
C64			CE04EW1A220M	ELECTRO	22UF	10WV		
C65 , 66			CK73EB1H223K	CHIP C	0.022UF	K		
C67 , 68			CK73EF1C105Z	CHIP C	1.0UF	Z		
C69 - 71			CK73FB1H102K	CHIP C	1000PF	K		
C72 , 73			CK73FB1E103K	CHIP C	0.010UF	K		

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C74			CE04EW1A470M	ELECTRO	47UF	10WV		
C75			CK73FB1H102K	CHIP C	1000PF	K		
C76 ,77			CK73FB1E223K	CHIP C	0.022UF	K		
C78			CE04EW1A470M	ELECTRO	47UF	10WV		
C79			CE04EW1H2R2M	ELECTRO	2.2UF	50WV		
C80			CK73FB1H102K	CHIP C	1000PF	K		
C81 ,82			CE04EW1A221M	ELECTRO	220UF	10WV		
C83 ,84			CK73FB1H102K	CHIP C	1000PF	K		
C85 -87			CK73FB1E103K	CHIP C	0.010UF	K		
C89			CK73EF1C105Z	CHIP C	1.0UF	Z		
C90 -92			CC73FSL1H101J	CHIP C	100PF	J		
C93			CK73FB1H102K	CHIP C	1000PF	K		
C94			CC73FCH1H020C	CHIP C	2.0PF	C		
C95			CK73FB1H102K	CHIP C	1000PF	K		
C96			CC73FCH1H100D	CHIP C	10PF	D		
C97 ,98			C92-D504-05	CHIP-TAN	0.68UF	20WV		
C99 -104			CK73FB1H102K	CHIP C	1000PF	K		
C105			CE04CW1A470M	ELECTRO	47UF	10WV		
C106-110			CK73FB1H102K	CHIP C	1000PF	K		
C111-120			CK73FB1H102K	CHIP C	1000PF	K		
C121			CE04EW1C101M	ELECTRO	100UF	16WV		
C122			CK73FB1H102K	CHIP C	1000PF	K		
C123			C90-2040-05	ELECTRO	10UF	16WV		
C124			CE04EW1C100M	ELECTRO	10UF	16WV		
C125-127			CK73FB1H102K	CHIP C	1000PF	K		
C128			CC73FCH1H220J	CHIP C	22PF	J		
C129-131			CK73FB1H102K	CHIP C	1000PF	K		
C132			CC73FCH1H220J	CHIP C	22PF	J		
C133			CK73FB1H102K	CHIP C	1000PF	K		
C134			CC73FCH1H180J	CHIP C	18PF	J		
C135-136			CK73FB1H102K	CHIP C	1000PF	K		
C137			CK73FB1H102K	CHIP C	1000PF	K		
C138			CE04EW1C100M	ELECTRO	10UF	16WV		
C140,141			CK73FB1H102K	CHIP C	1000PF	K		
C142			CE04EW1A221M	ELECTRO	220UF	10WV		
CN1			E04-0157-05	RF COAXIAL CABLE RECEPTACLE RA				
CN2			E40-3246-05	PIN CONNECTOR(2P)				
CN3			E40-3249-05	PIN CONNECTOR(5P)				
CN4			E40-3252-05	PIN CONNECTOR(8P)				
CN5 ,6			E40-3247-05	PIN CONNECTOR(3P)				
CN7			E40-3246-05	PIN CONNECTOR(2P)				
CN8			E04-0157-05	RF COAXIAL CABLE RECEPTACLE D0				
CN9			E40-3251-05	PIN CONNECTOR(7P)				
CN10			E40-3249-05	PIN CONNECTOR(5P)				
CN11			E40-3250-05	PIN CONNECTOR(6P)				
CN12			E40-3248-05	PIN CONNECTOR(4P)				
TP1			E23-0465-05	TERMINAL				
CF1			L72-0315-05	CERAMIC FILTER				
L1 -4			L34-4103-05	COIL				
L5			L34-4104-05	COIL				
L6			L34-2157-05	COIL(30.825MHZ)				
L7			L34-2045-05	COIL(30.825MHZ)				
L8			L40-1092-81	SMALL FIXED INDUCTOR(1UH)				
L9			L34-4015-05	COIL(455KHZ)				

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L11			L40-6872-80	SMALL FIXED INDUCTOR(60NH)						
L12			L40-3372-80	SMALL FIXED INDUCTOR(33NH)						
L13			L40-1072-80	SMALL FIXED INDUCTOR(10NH)						
L14			L34-1025-05	COIL(5.5T)						
L15			L34-1058-05	COIL(2.5T)						
X1			L77-1312-05	CRYSTAL RESONATOR(30.37MHZ)						
XF1			L71-0270-05	CRYSTAL FILTER(30.825MHZ)						
R1			RK73FB2A103J	CHIP R 10K	J	1/10W				
R2			RK73FB2A274J	CHIP R 270K	J	1/10W				
R3			RK73FB2A101J	CHIP R 100	J	1/10W				
R4			RK73FB2A103J	CHIP R 10K	J	1/10W				
R5			RK73FB2A101J	CHIP R 100	J	1/10W				
R6 -8			RK73FB2A104J	CHIP R 100K	J	1/10W				
R9			RK73FB2A102J	CHIP R 1.0K	J	1/10W				
R10			RK73FB2A473J	CHIP R 47K	J	1/10W				
R11			RK73FB2A223J	CHIP R 22K	J	1/10W				
R12			RK73FB2A470J	CHIP R 47	J	1/10W				
R13			RK73FB2A274J	CHIP R 270K	J	1/10W				
R14			RK73FB2A221J	CHIP R 220	J	1/10W				
R15			RK73FB2A104J	CHIP R 100K	J	1/10W				
R16 ,17			R92-0670-05	CHIP R 0 ΩHM						
R18			RK73FB2A332J	CHIP R 3.3K	J	1/10W				
R19			RK73FB2A470J	CHIP R 47	J	1/10W				
R20			R92-0670-05	CHIP R 0 ΩHM						
R21			RK73FB2A222J	CHIP R 2.2K	J	1/10W				
R22			RK73FB2A224J	CHIP R 220K	J	1/10W				
R23			RK73FB2A683J	CHIP R 68K	J	1/10W				
R24			RK73FB2A102J	CHIP R 1.0K	J	1/10W				
R25			RK73FB2A103J	CHIP R 10K	J	1/10W				
R26			RK73FB2A333J	CHIP R 33K	J	1/10W				
R27			RK73FB2A332J	CHIP R 3.3K	J	1/10W				
R28			RK73FB2A682J	CHIP R 6.8K	J	1/10W				
R29			RK73FB2A334J	CHIP R 330K	J	1/10W				
R30			RK73FB2A392J	CHIP R 3.9K	J	1/10W				
R31			RK73FB2A334J	CHIP R 330K	J	1/10W				
R32			RK73FB2A392J	CHIP R 3.9K	J	1/10W				
R33			RK73FB2A391J	CHIP R 390	J	1/10W				
R34			RK73FB2A103J	CHIP R 10K	J	1/10W				
R35			RK73FB2A681J	CHIP R 680	J	1/10W				
R36			RK73FB2A471J	CHIP R 470	J	1/10W				
R37			RK73FB2A390J	CHIP R 39	J	1/10W				
R38			RK73FB2A471J	CHIP R 470	J	1/10W				
R39			RK73FB2A102J	CHIP R 1.0K	J	1/10W				
R40			R92-0670-05	CHIP R 0 ΩHM						
R41			RK73FB2A390J	CHIP R 39	J	1/10W				
R42			RK73FB2A102J	CHIP R 1.0K	J	1/10W				
R43			R92-0670-05	CHIP R 0 ΩHM						
R45			RK73FB2A391J	CHIP R 390	J	1/10W				
R46 ,47			RK73FB2A222J	CHIP R 2.2K	J	1/10W				
R48 -51			RK73FB2A223J	CHIP R 22K	J	1/10W				
R52			RK73FB2A473J	CHIP R 47K	J	1/10W				
R53 ,54			RK73FB2A102J	CHIP R 1.0K	J	1/10W				
R55			RK73FB2A270J	CHIP R 27	J	1/10W				
R56			RK73FB2A152J	CHIP R 1.5K	J	1/10W				

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R57			RK73FB2A105J	CHIP R	1.0M	J	1/10W		
R58			RK73FB2A221J	CHIP R	220	J	1/10W		
R59			RK73FB2A104J	CHIP R	100K	J	1/10W		
R60			RK73FB2A101J	CHIP R	100	J	1/10W		
R61			RK73FB2A223J	CHIP R	22K	J	1/10W		
R62			RK73FB2A103J	CHIP R	10K	J	1/10W		
R63			RK73FB2A101J	CHIP R	100	J	1/10W		
R64			RK73FB2A222J	CHIP R	2.2K	J	1/10W		
R65			R92-0679-05	CHIP R	0 ΩHM				
R66			RK73FB2A104J	CHIP R	100K	J	1/10W		
R67			RK73FB2A103J	CHIP R	10K	J	1/10W		
R68			RK73FB2A473J	CHIP R	47K	J	1/10W		
R69			RK73FB2A683J	CHIP R	68K	J	1/10W		
R70			RK73FB2A473J	CHIP R	47K	J	1/10W		
R71			R92-0679-05	CHIP R	0 ΩHM				
R72			RK73FB2A102J	CHIP R	1.0K	J	1/10W		
R73			RK73FB2A223J	CHIP R	22K	J	1/10W		
R74			RK73FB2A472J	CHIP R	4.7K	J	1/10W		
R75			RK73FB2A680J	CHIP R	68	J	1/10W		
R76			RK73FB2A101J	CHIP R	100	J	1/10W		
R77			RK73FB2A391J	CHIP R	390	J	1/10W		
R78			RK73FB2A152J	CHIP R	1.5K	J	1/10W		
R79			RK73FB2A151J	CHIP R	150	J	1/10W		
R80			RK73FB2A270J	CHIP R	27	J	1/10W		
R81			RK73FB2A151J	CHIP R	150	J	1/10W		
R82			RK73FB2A390J	CHIP R	39	J	1/10W		
R83			RK73FB2A151J	CHIP R	150	J	1/10W		
R84			RK73FB2A152J	CHIP R	1.5K	J	1/10W		
R85			RK73FB2A271J	CHIP R	270	J	1/10W		
R86			R92-0687-05	CHIP R	33	J	1/2W		
R87			R92-0679-05	CHIP R	0 ΩHM				
R88			RK73FB2A221J	CHIP R	220	J	1/10W		
R89			R92-0670-05	CHIP R	0 ΩHM				
VR1			R12-6431-05	TRIMMING POT.(220K)					
VR2			R12-6415-05	TRIMMING POT.(470K)					
VR3			R12-6423-05	TRIMMING POT.(10K)					
VR4			R12-6427-05	TRIMMING POT.(47K)					
VR5			R12-6421-05	TRIMMING POT.(4.7K)					
VR6			R12-6423-05	TRIMMING POT.(10K)					
IC8	-4		NJM78L05UA	IC					
D1			1SV164	DIODE					
D5			1SS184	DIODE					
D6			HSM88AS	DIODE					
D7			1SS184	DIODE					
D8			1SS268	DIODE					
D9	-11		1SS184	DIODE					
D12	,13		1SS181	DIODE					
IC1			MC3361D	IC(FM IF SYSTEM)					
IC2			KCS02	IC(BAND SW)					
IC3			KCA01	IC(NOISE AMP)					
IC4			KCA02	IC(AF AMP)					
IC5			KCA01	IC(NOISE AMP)					
IC6			KCA02	IC(AF AMP)					
IC7			M51523AL	IC(2H ELECTRIC VOLUME)					

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IC9			NJM78L08UA	IC(VOLTAGE REGULATOR/ +8V)		
IC10			KCS01	IC(TR SW)		
IC11			KCC01	IC(APC)		
Q1 ,2			3SK184(S)	FET		
Q3			2SC2714(Y)	TRANSISTOR		
Q4 ,5			2SC2712(Y)	TRANSISTOR		
Q6 ,7			2SD1757(K)	TRANSISTOR		
Q8			DTC114EK	DIGITAL TRANSISTOR		
Q9			2SC2712(Y)	TRANSISTOR		
Q10			2SK208(Ø)	FET		
Q11			DTC114EK	DIGITAL TRANSISTOR		
Q12			2SC2714(Y)	TRANSISTOR		
Q13			DTC114EK	DIGITAL TRANSISTOR		
Q14			2SC2714(Y)	TRANSISTOR		
Q15			2SC3357	TRANSISTOR		
Q16			2SC2407(1)	TRANSISTOR		
TH1			112-501-2	THERMISTOR (500)		
*			X58-3690-10	SUB UNIT(PLL)		

## 144 MHz PLL UNIT (X58-3670-10)

C1		CK73FB1E223K	CHIP C	0.022UF	K	
C2 ,3		CK73FB1H102K	CHIP C	1000PF	K	
C4		CK73FB1E223K	CHIP C	0.022UF	K	
C5		CK73FB1H471K	CHIP C	470PF	K	
C6 ,7		C92-0507-05	CHIP TAN	4.7UF	6.3WV	
C8		C92-0003-05	CHIP TAN	0.47UF	25WV	
C9		CK73FB1E223K	CHIP C	0.022UF	K	
C10		CC73FC1H050C	CHIP C	5.0PF	C	
C11 ,12		CK73FB1H102K	CHIP C	1000PF	K	
C13 ,14		CK73FB1E223K	CHIP C	0.022UF	K	
CN1		E40-5201-05	PIN CONNECTOR(7P)			
CN101		E40-0411-05	PIN CONNECTOR(4P)			
CN102		E40-0311-05	PIN CONNECTOR(3P)			
L1		L40-3391-19	SMALL FIXED INDUCTOR(3.3UH)			
L101,102		L40-3391-19	SMALL FIXED INDUCTOR(3.3UH)			
L103		L34-2331-05	COIL			
L104-106		L40-4791-19	SMALL FIXED INDUCTOR(4.7UH)			
L107		L34-2332-05	COIL			
L108		L40-4791-19	SMALL FIXED INDUCTOR(4.7UH)			
R1 -5		RK73FB2A473J	CHIP R	47K	J 1/10W	
R6		RK73FB2A152J	CHIP R	1.5K	J 1/10W	
R7		RK73FB2A222J	CHIP R	2.2K	J 1/10W	
R8		RK73FB2A392J	CHIP R	3.9K	J 1/10W	
R9		RK73FB2A222J	CHIP R	2.2K	J 1/10W	
R10 -12		RK73FB2A103J	CHIP R	10K	J 1/10W	
R13		RK73FB2A221J	CHIP R	220	J 1/10W	
R14		RK73FB2A223J	CHIP R	22K	J 1/10W	
R101		RK73GB1J101J	CHIP R	100	J 1/16W	
R102		RK73GB1J470J	CHIP R	47	J 1/16W	
R103		RK73GB1J101J	CHIP R	100	J 1/16W	
R104		RK73GB1J222J	CHIP R	2.2K	J 1/16W	
R105		RK73GB1J472J	CHIP R	4.7K	J 1/16W	
R106		RK73GB1J471J	CHIP R	470	J 1/16W	
R107		RK73GB1J101J	CHIP R	100	J 1/16W	

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R108			RK73GB1J470J	CHIP R	47	J	1/16W		
R109			RK73GB1J682J	CHIP R	6.8K	J	1/16W		
R110			RK73GB1J470J	CHIP R	47	J	1/16W		
R111			RK73GB1J101J	CHIP R	100	J	1/16W		
R112			RK73GB1J222J	CHIP R	2.2K	J	1/16W		
R113			RK73GB1J472J	CHIP R	4.7K	J	1/16W		
R114			RK73GB1J471J	CHIP R	470	J	1/16W		
C101			CK73GB1E103K	CHIP C	0.010UF	K			
C102			CC73GCH1H010C	CHIP C	1.0PF	C			
C103, 104			CK73GB1E103K	CHIP C	0.010UF	K			
C105			CC73GCH1H010C	CHIP C	1.0PF	C			
C106			CC73GCH1H220J	CHIP C	22PF	J			
C107, 108			CK73GB1H102K	CHIP C	1000PF	K			
C109, 110			CK73GB1E103K	CHIP C	0.010UF	K			
C111			CC73GCH1H020C	CHIP C	2.0PF	C			
C112, 113			CK73GB1E103K	CHIP C	0.010PF	K			
C114			CC73GCH1H010C	CHIP C	1.0PF	C			
C115			CC73GCH1H220J	CHIP C	22PF	J			
C116			CK73GB1H102K	CHIP C	1000PF	K			
D101, 102			1T33C		VARICAP DIODE				
D103, 104			1SV166		DIODE				
IC1			M54959FP		IC(FREQ SYNTHESIZER PLL)				
Q1 , 2			2SC3324(B)		TRANSISTOR				
Q3			DTC144EK		DIGITAL TRANSISTOR				
Q4			2SC2714(Y)		TRANSISTOR				
Q5			DTC144EK		DIGITAL TRANSISTOR				
Q101			2SK508NV(K52)		FET				
Q102			DTC114EK		DIGITAL TRANSISTOR				
Q103			2SC3120		TRANSISTOR				
Q104			2SK508NV(K52)		FET				
Q105			DTC114EK		DIGITAL TRANSISTOR				
Q106			2SC3120		TRANSISTOR				

## 220 MHz PLL UNIT (X58-3690-10)

C1		CK73FB1E223K	CHIP C	0.022UF	K				
C2		CK73FB1H102K	CHIP C	1000PF	K				
C3		CC73FCH1H040C	CHIP C	4.0PF	C				
C4		CK73FB1H102K	CHIP C	1000PF	K				
C5		CK73EB1E333K	CHIP C	0.033UF	K				
C6		CK73FB1H102K	CHIP C	1000PF	K				
C7		CK73FB1E223K	CHIP C	0.022UF	K				
C8 , 9		C92-0008-05	CHIP TAN	3.3UF	16WV				
C10		C92-0502-05	CHIP-TAN	0.33UF	35WV				
C11		CK73FB1E223K	CHIP C	0.022UF	K				
C12		CC73FCH1H100D	CHIP C	10PF	D				
C13		CK73FB1E393K	CHIP C	0.039UF	K				
C101, 102		CK73FB1H102K	CHIP C	1000PF	K				
C103		CK73FB1H471K	CHIP C	470PF	K				
C104		CC73FCH1H030C	CHIP C	3.0PF	C				
C105		CC73FCH1H040C	CHIP C	4.0PF	C				
C106, 107		CC73FCH1H1R5C	CHIP C	1.5PF	C				
C108		CC73FCH1H220J	CHIP C	22PF	J				
C109		CC73FCH1H180J	CHIP C	18PF	J				
C110		CC73FCH1H010C	CHIP C	1.0PF	C				
C111		CC73FCH1H050C	CHIP C	5.0PF	C				

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C112,113			CK73FB1H102K	CHIP C	1000PF	K		
CN1			E40-5201-05	PIN CONNECTOR(7P)				
CN101			E40-0411-05	PIN CONNECTOR(4P)				
CN102			E40-0311-05	PIN CONNECTOR(3P)				
L1			L40-1081-80	SMALL FIXED INDUCTOR(100NH)				
L101,102			L40-3391-19	SMALL FIXED INDUCTOR(3.3UH)				
L103			L34-2341-05	COIL				
L104			L40-1292-19	SMALL FIXED INDUCTOR(1.2UH)				
L105			L40-5682-19	SMALL FIXED INDUCTOR(0.56UH)				
L106			L40-6872-48	SMALL FIXED INDUCTOR(68NH)				
R1 ,2			RK73FB2A473J	CHIP R	47K	J	1/10W	
R3 -5			RK73FB2A102J	CHIP R	1.0K	J	1/10W	
R6 ,7			R92-0670-05	CHIP R	0 ΩHM			
R8			RK73FB2A332J	CHIP R	3.3K	J	1/10W	
R9			RK73FB2A392J	CHIP R	3.9K	J	1/10W	
R10 -12			RK73FB2A473J	CHIP R	47K	J	1/10W	
R13			RK73FB2A103J	CHIP R	10K	J	1/10W	
R14			RK73FB2A331J	CHIP R	330	J	1/10W	
R15			RK73FB2A472J	CHIP R	4.7K	J	1/10W	
R16			RK73FB2A222J	CHIP R	2.2K	J	1/10W	
R17			RK73FB2A473J	CHIP R	47K	J	1/10W	
R101			R92-0670-05	CHIP R	0 ΩHM			
R102			RK73FB2A102J	CHIP R	1.0K	J	1/10W	
R103			RK73FB2A104J	CHIP R	100K	J	1/10W	
R104			RK73FB2A470J	CHIP R	47	J	1/10W	
R106			RK73FB2A680J	CHIP R	68	J	1/10W	
R107			RK73FB2A470J	CHIP R	47	J	1/10W	
R108			RK73FB2A392J	CHIP R	3.9K	J	1/10W	
R109			RK73FB2A103J	CHIP R	10K	J	1/10W	
R110			RK73FB2A221J	CHIP R	220	J	1/10W	
D101,102			1T33C	VARICAP DIODE				
D103			1SV164	DIODE				
IC1			M54959FP	IC(FREQ SYNTHESIZER PLL)				
Q1 ,2			2SC3324(B)	TRANSISTOR				
Q3			DTC144EK	DIGITAL TRANSISTOR				
Q4			2SC2714(Y)	TRANSISTOR				
Q5			DTC144EK	DIGITAL TRANSISTOR				
Q101			2SK582	FET				
Q102			2SC3120	TRANSISTOR				

## MIC AMP UNIT (X59-3610-00)

C1		CK73FF1E104Z	CHIP C	0.10UF	Z			
C2		CK73GB1H102K	CHIP C	1000PF	K			
C3		CK73FB1E333K	CHIP C	0.033UF	K			
C4		CC73GCH1H270J	CHIP C	27PF	J			
C5		C92-0004-05	CHIP-TAN	1UF	16WV			
C6		CK73FB1E333K	CHIP C	0.033UF	K			
C7		CK73GB1H681K	CHIP C	680PF	K			
C8		CK73GB1H332K	CHIP C	3300PF	K			
C9		CC73GCH1H820J	CHIP C	82PF	J			
C10		CC73GCH1H101J	CHIP C	100PF	J			
		E23-0471-05	TERMINAL					
R1		RK73GB1J223J	CHIP R	22K	J	1/16W		

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R2			RK73GB1J104J	CHIP R	100K	J	1/16W		
R3			RK73GB1J561J	CHIP R	560	J	1/16W		
R4			RK73GB1J470J	CHIP R	47	J	1/16W		
R5			RK73GB1J561J	CHIP R	560	J	1/16W		
R6			RK73GB1J000J	CHIP R	0.0	J	1/16W		
R7			RK73GB1J394J	CHIP R	390K	J	1/16W		
R8			RK73GB1J224J	CHIP R	220K	J	1/16W		
R9			RK73GB1J184J	CHIP R	180K	J	1/16W		
R10			RK73GB1J333J	CHIP R	33K	J	1/16W		
R11			RK73FB2A473J	CHIP R	47K	J	1/10W		
R12			RK73GB1J224J	CHIP R	220K	J	1/16W		
R13 -15			RK73GB1J823J	CHIP R	82K	J	1/16W		
R16			RK73GB1J000J	CHIP R	0.0	J	1/16W		
IC1			NJM4558M	IC(OP AMP X2)					
Q1			2SC4116(Y)	TRANSISTOR					

E: Scandinavia & Europe K: USA P: Canada W:Europe

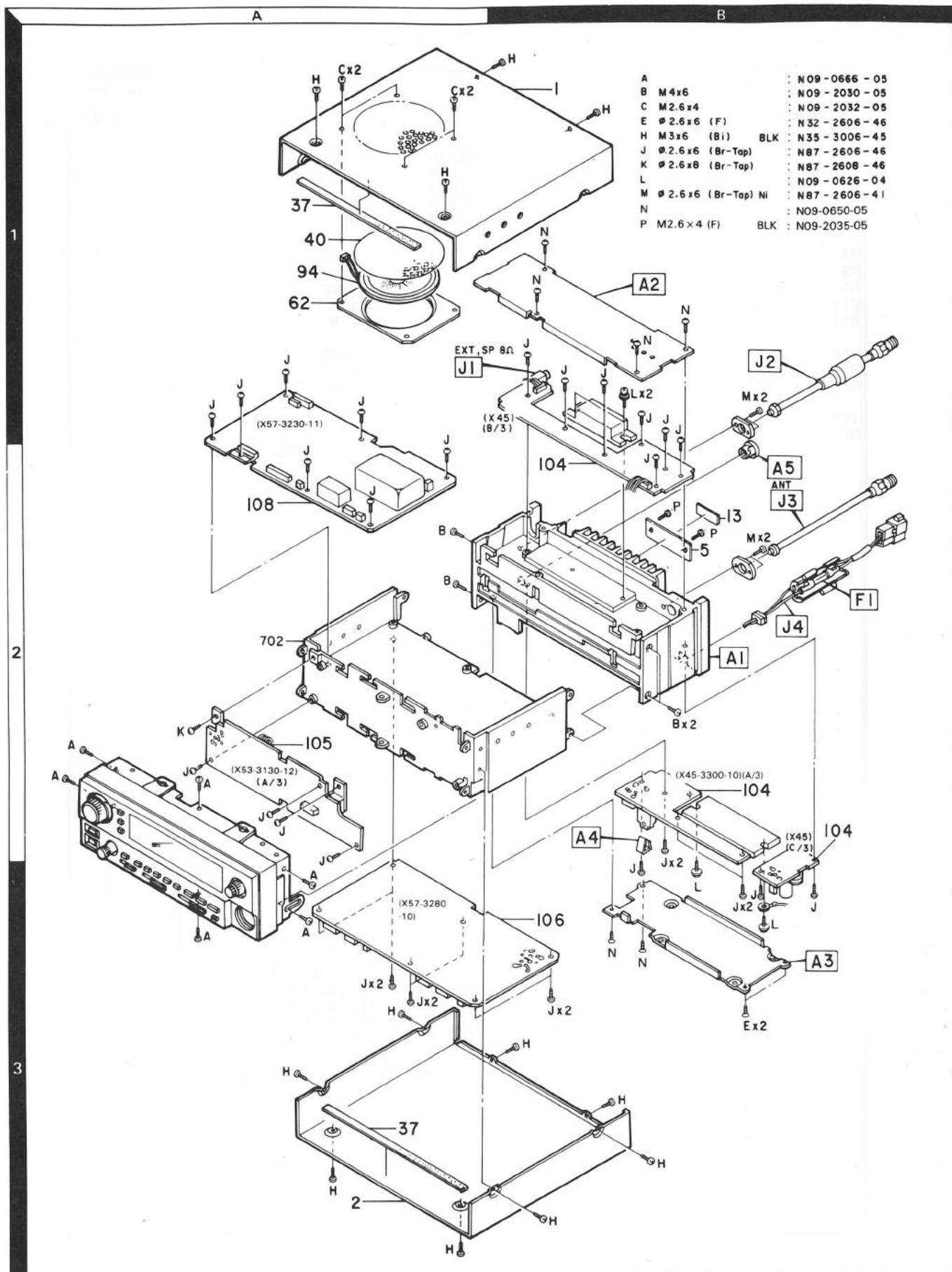
U: PX(Far East, Hawaii) T: England M: Other Areas

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 indicates safety critical components.

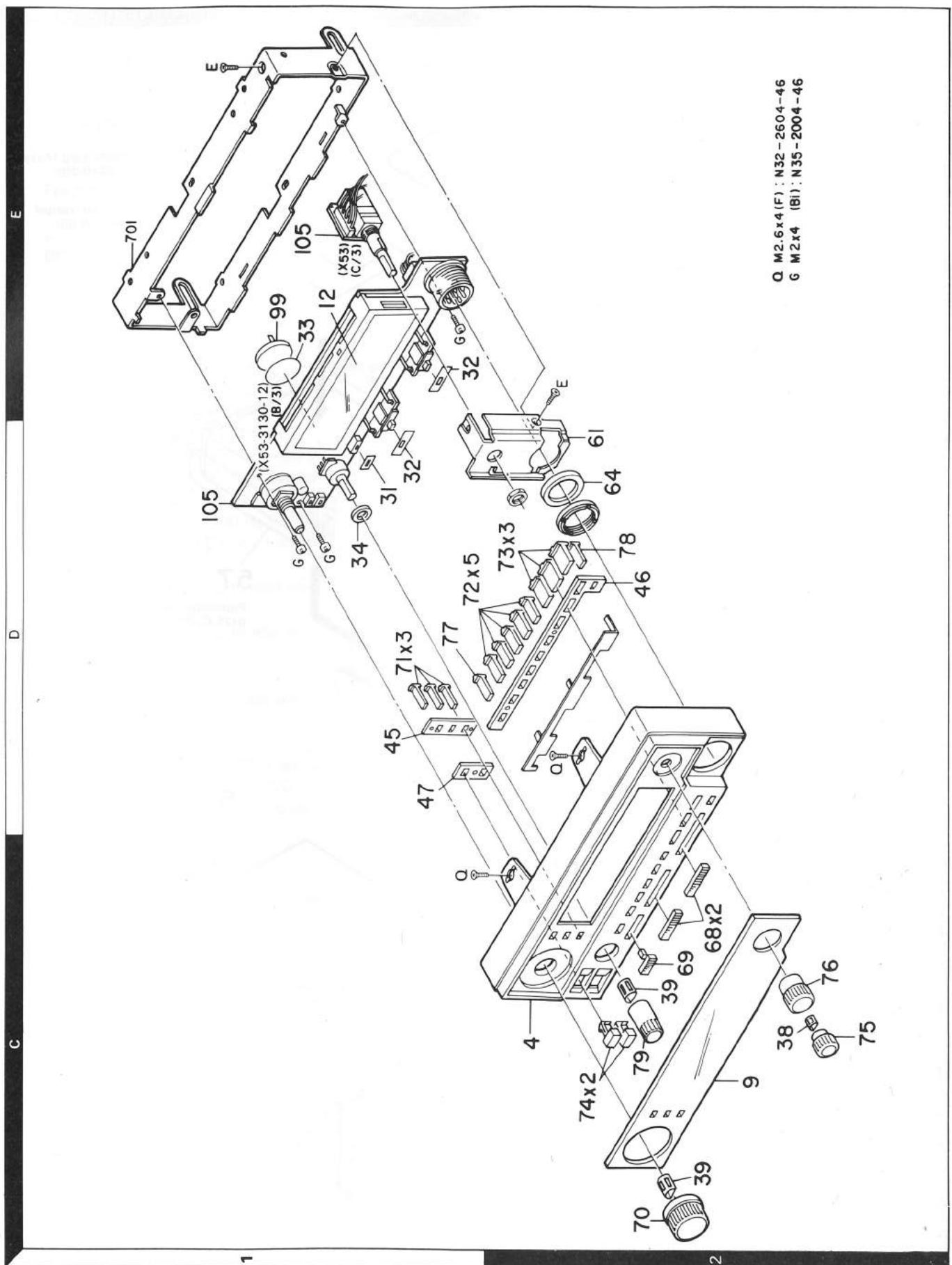
# TM-631A

## EXPLODED VIEW

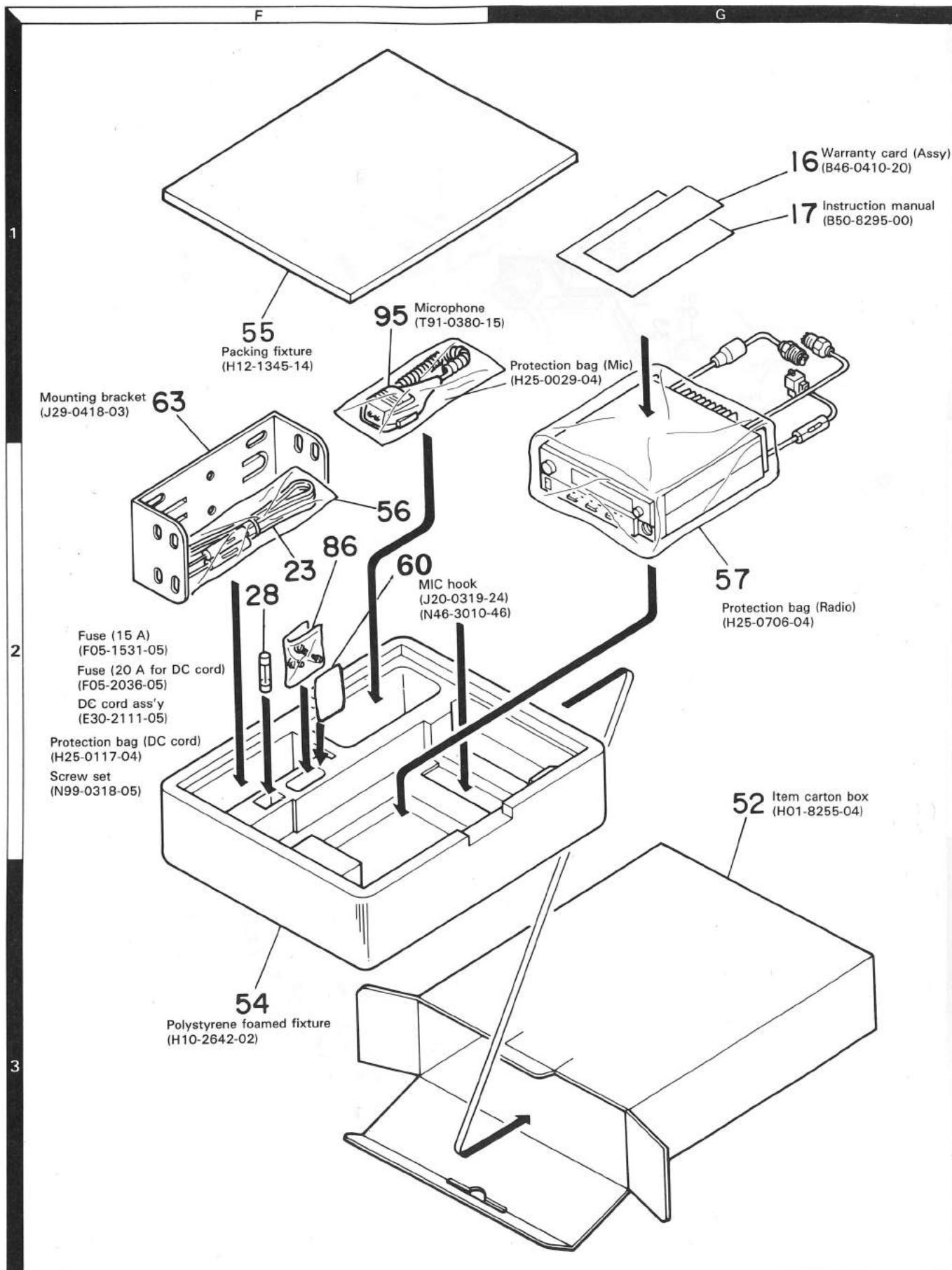


Parts with the exploded numbers larger than 700 are not supplied.

## EXPLODED VIEW



## PACKING



# ADJUSTMENT

## REQUIRED TEST EQUIPMENT

1. **DC V.M**
  - 1) High input impedance
2. **RF VTVM (RF V.M)**
  - 1) Input impedance : 1 MΩ min., 2 pF max.
  - 2) Voltage range : F.S = 10 mV ~ 300 V
3. **Frequency Counter (f. counter)**
  - 1) Input sensitivity : Approx. 50 mV
  - 2) Frequency range : Up to 450 MHz
4. **DC Power Supply**
  - 1) Voltage : 10 V ~ 17 V, variable
  - 2) Current : 15 A min.
5. **Power Meter**
  - 1) Measurement range Approx. : 50 W, 3 W, 1 W
  - 2) Input impedance : 50 Ω
  - 3) Frequency range : Up to 450 MHz
6. **AF VTVM (AF V.M)**
  - 1) Input impedance : 1 MΩ min.
  - 2) Voltage range : F.S = 1 mV ~ 30 V
  - 3) Frequency range : 50 Hz ~ 10 kHz
7. **AF Generator (AG)**
  - 1) Output frequency : 100 Hz ~ 10 kHz
  - 2) Output voltage : 0.5 mV ~ 1 V
8. **Linear Detector**
  - 1) Frequency range : Up to 450 MHz
9. **Field Strength Meter**
  - 1) Frequency range : Up to 450 MHz
10. **Directional Coupler**
11. **Oscilloscope**
  - 1) High sensitivity oscilloscope with horizontal input terminal
12. **SSG**
  - 1) Frequency range : 144 MHz and 220 MHz bands
  - 2) Modulation : AM and FM MOD.
  - 3) Output level : -20 dB to 100 dB
13. **Dummy Load**
  - 1) 8 Ω, 50 W (approx.)
14. **Noise Generator**
  - 1) Must generate ignition-like noise containing harmonics beyond 450 MHz.

## 15. Sweep Generator

1) Sweep range : 144 MHz and 220 MHz bands

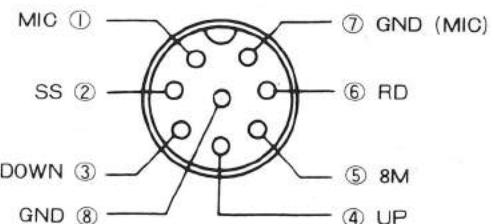
## 16. Tracking Generator

## PREPARATION

- 1) Unless otherwise specified, knobs and switches should be set as follows **Table 7**.

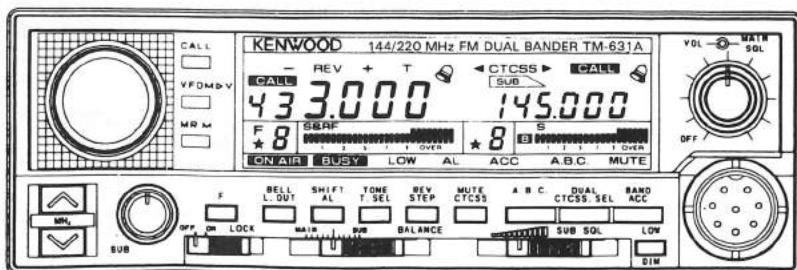
POWER SW	ON	SUB SQ VR	OFF
AF VOL VR	MIN	SCAN/L. OUT	OFF
MAIN SQ VR	MIN	SHIFT/AL	OFF
LOW SW	HI	TONE/T. SEL	OFF
CALL SW	OFF	REV/STEP	OFF
VFO SW	ON	MUTE/CTCSS	OFF
F. LOCK SW	OFF	A, B, C	OFF
BALANCE VR	MAIN	DUAL SW	OFF
		BAND ACC	OFF

**Table 7**



**Fig. 25 MIC terminals (view from front panel side)**

- 2) Use an insulated adjusting rod to adjust trimmers and coils.
- 3) To prevent damaging SSG, never connect the microphone to mic jack while adjusting the receiver section.
- 4) Be sure to turn the power switch OFF, before connecting the power cable to a power source.
- 5) SSG output levels are those at the time the output terminal is open.



**Fig. 26**

# TM-631A

## ADJUSTMENT

### Common Section Adjustments

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. Setting	DC 13.8 V POWER OFF MAIN SQL. MIN. BALANCE CENTER SUB SQL. MAX. LOCK OFF  * Standard modulation (MOD. 1 kHz, DEV. $\pm 3$ kHz) when modulation of SSG is not specified.							
2. Reset	Turn POWER ON while pressing F key							MAIN 220.000
	DUAL PUSH							SUB 144.000

### PLL Adjustments

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. VCO voltage	1) RX VCO FREQ: 222.500 Receive	Digital voltmeter Dummy load $\times 2$	TX-RX (220)	TP2	TX-RX (220)		Check	2.0~2.6 V
	2) TX VCO FREQ: 222.500 Transmit			TP2			Check	6.2~6.9 V
	1) RX VCO FREQ: 146.000 MHz Receive		TX-RX (144)	TP2			Check	1.7~2.4 V
	2) TX VCO FREQ: 146.000 MHz Transmit							3.2~3.8 V

### 144 MHz Receiver Adjustments

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. Receiving sensitivity	FREQ: 146.040 MHz SSG 0 dB $\mu$ MOD : OFF	Tester	TX-RX (144)	TP1	TX-RX (144)	L2,3,4 5,6,7,8	MAX.	
2. Discriminator	FREQ: 146.040 MHz SSG 0 dB $\mu$	Oscilloscope, Millivoltmeter Dummy load (8 ohms)	Rear	ANT2	TX-RX (144)	L9	AF indication max.	Maximum sensitivity: 4 V or more.
3. Squelch (Tight squelch)	FREQ: 146.040 MHz MAIN SQL. MAX. SSG $-6$ dB $\mu$	Oscilloscope, Millivoltmeter Dummy load (8 ohms)		ANT2	TX-RX (144)	VR1	Set to the position where noise is not heard.	
	SSG $-4$ dB							Squelch should be opened.
	SSG OFF Rotate SGL to the position where noise is not heard.							8:00~9:30
	SSG $-15$ dB $\mu$							Squelch should be opened.

## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
4. S-meter	FREQ: 146.040 MHz SSG - 3 dB $\mu$	SSG SP	Rear panel, Front panel	TX-RX (144)	TX-RX (144)	VR2	Set to S.1 position.	
	SSG 25 dB $\mu$						All LED light up.	
5. Receiving sensitivity	FREQ: 146.040 MHz SSG - 9 dB $\mu$	Oscillo-scope Millivolt-meter Distortion meter						SINAD 12 dB or more
	Adjust the band edge in the same way. FREQ: 144.040 MHz 147.940 MHz							
6. Signal-to-noise (S/N) ratio with high-level signal	FREQ: 146.040 MHz SSG 60 dB $\mu$ AF 0.63 V/8 Ω							S/N ratio of 46 dB or better

## Common Frequency Adjustments

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
Transmission frequency	FREQ: 222.500 MHz HI/LO switch: LO Make transmission.	F.counter Dummy load	Rear panel	ANT2	TX-RX (144)	TC1	222.500 MHz	± 100 Hz

## 144 MHz Transmitter Adjustments

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
1-1. Transmission output (HI power)	FREQ: 146.000 MHz HI/LO switch: HI Make transmission.	Power meter Ammeter (Use DC power supply having ammeter)	Rear panel	ANT1 (144)	Final (144)	VR2	POWER MAX.	55 W or more
							52 W	52 W ± 1 W, less than 11.0 A
1-2. Transmission output (LO power)	FREQ: 146.000 MHz HI/LO switch : LO (When "LOW" appears on the display, start transmitting.)			Final (144)	VR4	5 W	Check ± 0.5 W	48~56 W, less than 11.0 A
2. RF meter	1) FREQ: 146.000 MHz HI/LO switch: LO Make transmission.	Power meter or dummy load (50 ohms)					RF "7" digit light up	
	2) HI/LO switch: HI Transmit						All LED light up	

# TM-631A

## ADJUSTMENT

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
3-1. DEV	FREQ: 146.000 MHz AG 1 kHz, 60 mV Make transmission.	Linear detector Dummy (50 ohms) Divider Oscilloscope	Rear	ANT1 (144)	TX-RX (144)	VR3	$\pm 4.6 \text{ kHz}$ (either + or - value which is larger)	$\pm 200 \text{ Hz}$ There should be no abnormal within detecting range. Linear detector condition: LPF: OFF HPF: 20 kHz Deemphasis: OFF
3-2. MIC GAIN	AG 1 kHz 6 mV Make transmission.							
4. Protection (CURRENT)	FREQ: 146.000 MHz ANT open Make transmission	Ammeter			Final (144)	VR3	5.5 A	$\pm 0.2 \text{ A}$
5. TONE	FREQ: 145.100 MHz Make transmission	Linear detector, Dummy load (50 ohms)	ANT (144)				f: 88~89 Hz DEV.: $\pm 0.5 \sim 1 \text{ kHz}$ Linear detector condition	LPF: 3 kHz HPF: 20 kHz Deemphasis: OFF

### 220 MHz Receiver Adjustments

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
1. Receiving sensitivity	FREQ: 222.540 MHz SSG 0 dB $\mu$ MOD : OFF	Tester	TX-RX (220)	TP2	TX-RX (220)	L1 ~ 7	MAX.	
2. Discriminator	FREQ: 222.540 MHz SSG 0 dB $\mu$	Oscilloscope Millivoltmeter	Rear panel	EXT. SP	TX-RX (220)	L9	MAX.	
3. Squelch (tight squelch)	FREQ: 222.540 MHz MAIN SQL. MAX. SSG -5 dB $\mu$	Oscilloscope Millivoltmeter	EXT. SP	TX-RX (220)	VR1	Set to the position where noise is not heard.	Squelch open	8:00~9:30
	SSG -4 dB $\mu$							
	SSG OFF Rotate SQL to set to the position where noise is not heard.							
4. S-meter	FREQ: 222.540 MHz SSG -3 dB $\mu$	SSG SP	Rear panel Front panel	ANT1	TX-RX (220)	VR2	Set to S1.	
	SSG 25 dB $\mu$							All LED light up.
5. Sensitivity	FREQ: 222.540 MHz SSG -10 dB $\mu$	Oscilloscope Millivoltmeter Distortion meter	SP				12 dB SINAD or more	
	Set the band edge in the same way. FREQ: 220.040 MHz 224.940 MHz							
6. Signal-to-noise (S/N) ratio with high level input	FREQ: 222.540 MHz SSG 60 dB $\mu$ AF 0.63 V/8 Ω	Oscilloscope Millivoltmeter Distortion meter	SP					S/N ratio of 46 dB or better

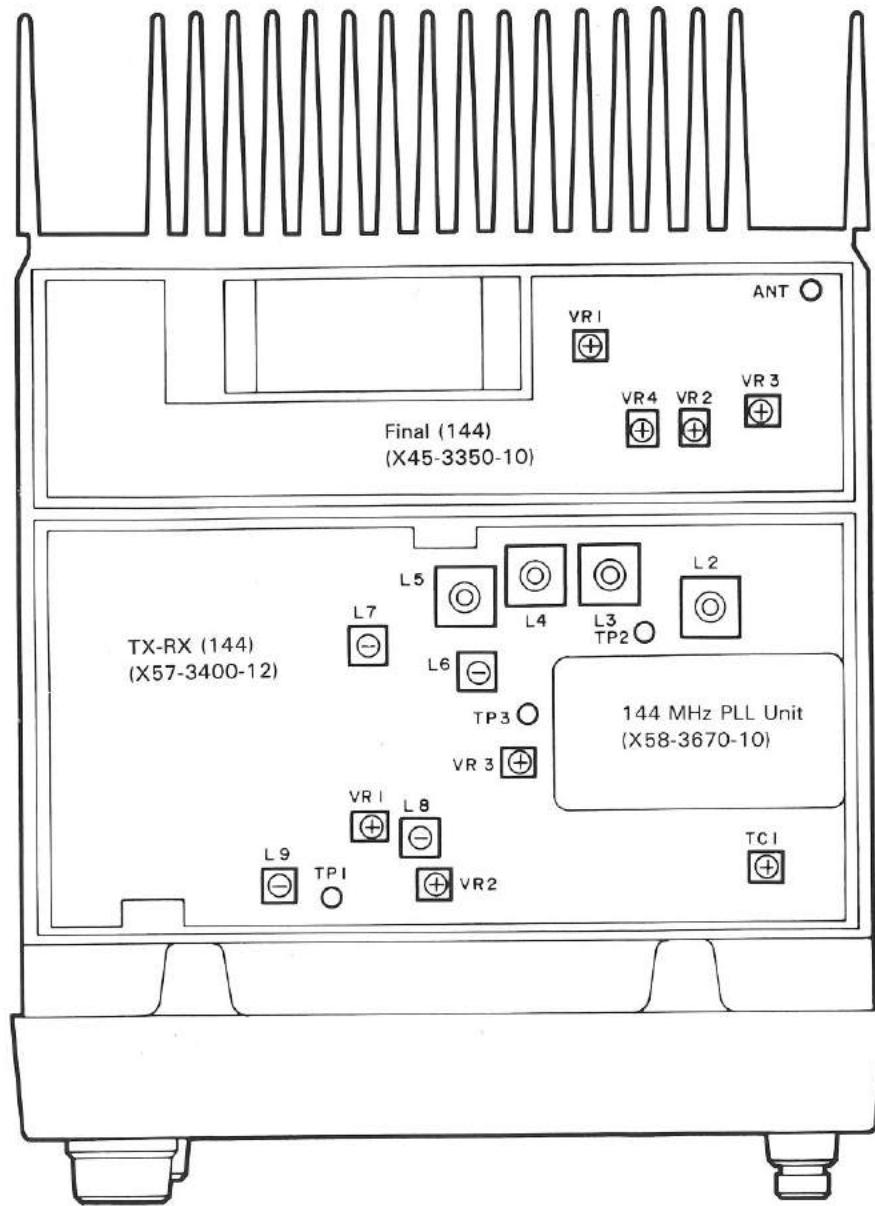
**ADJUSTMENT****220 MHz Transmission Adjustments**

Item	Condition	Measurement			Adjustment			Specification/Remarks
		Test equipment	Unit	Terminal	Unit	Part	Method	
1-1. Transmission output (HI power)	FREQ: 222.500 MHz HI/LO switch : HI Make transmission.	Power meter Ammeter (Use DC power supply having ammeter)	Rear panel	ANT1 (220)	TX-RX (220)	VR5	POWER MAX.	32 W or more
							28 W	28 W ± 1 W, less than 7 A
1-2. Transmission output (LO power)	FREQ: 222.500 MHz HI/LO switch : LO ("LOW" is shown on the display)				TX-RX (220)	VR7	5 W	Check 5 W ± 0.5 W
	FREQ: 220.000 MHz 224.980 MHz HI/LO switch : HI Make transmission.							24~32 W, less than 7.5 A
2. RF meter	FREQ: 222.500 MHz HI/LO SW:LO Make transmission.							RF "7" digit light up
3. DEV	FREQ: 222.500 MHz AG 1 kHz, 60 mV Make transmission	Linear detector oscilloscope Divider	Rear	ANT	TX-RX (220)	VR3	± 4.6 kHz (either + or - value which is larger)	± 200 Hz There should be no abnormality in detection waveforms. Direct condition LPF : OFF HPF : 20 kHz Deemphasis : OFF
3-2. MIC GAIN	AG 1 kHz 6 mV Make transmission							± 2.4 kHz ~ ± 3.6 kHz
4. Protection	FREQ: 222.500 MHz ANT opened Make transmission	Ammeter			TX-RX (220)	VR4	4.0 A	± 0.2 A
5. TONE	FREQ: 222.500 MHz Make transmission	Direct Dummy load (50 ohms) Oscilloscope	Rear panel	ANT			f: 88~89 MHz DEV.: ± 0.6~1 kHz Linear detector condition	LPF: 50 MHz HPF: 3 kHz Deemphasis: OFF

# TM-631A

## ADJUSTMENT

### Top of the Set

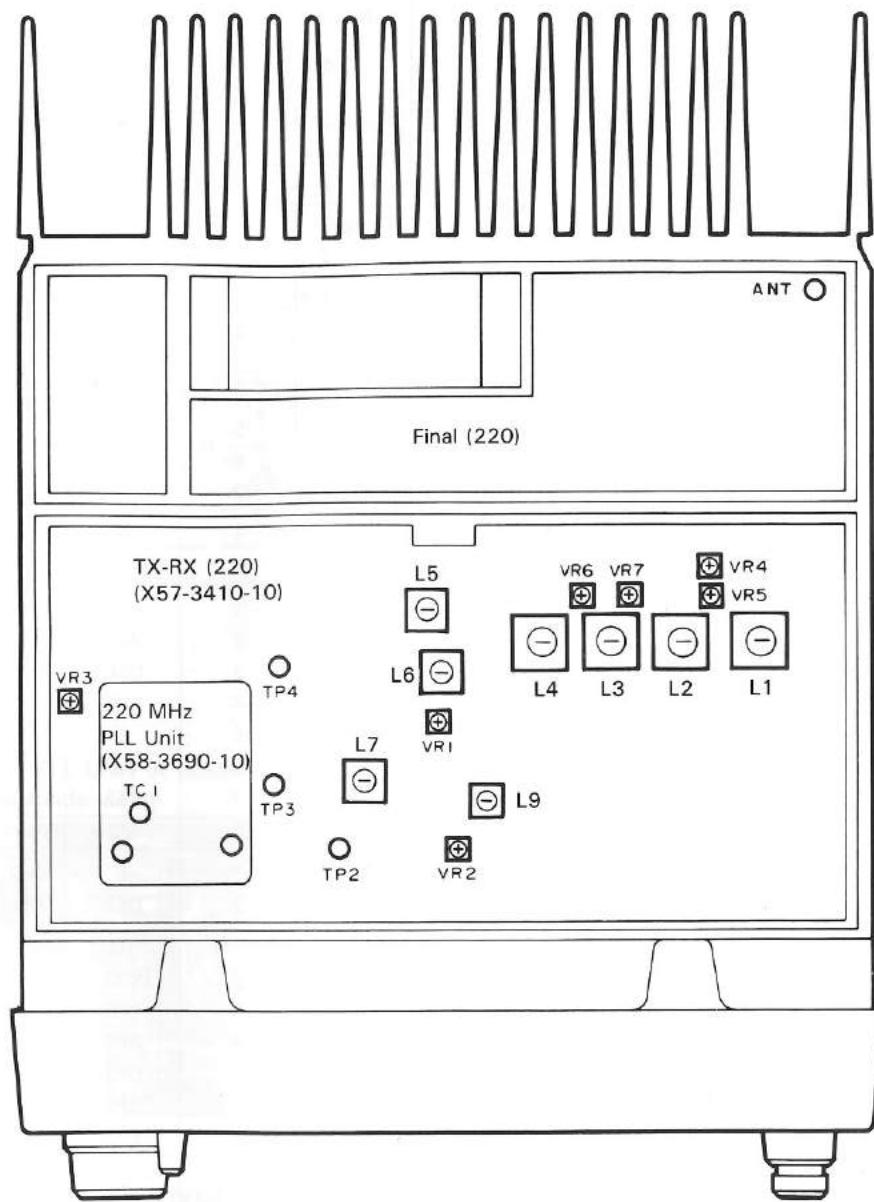


#### Final Unit (X45-3350-10)

VR1 : 144 MHz RF meter adjustment  
VR2 : 144 MHz HI power (APC) adjustment  
VR3 : 144 MHz protection adjustment  
VR4 : 144 MHz LOW power adjustment

#### TX-RX Unit (144 MHz)

(X57-3400-12)  
VR1 : 144 MHz squelch (tight squelch) adjustment  
VR2 : 144 MHz S-meter adjustment  
VR3 : 144 MHz DEV. adjustment  
TC1 : TX f.adjustment  
L2 ~ 8 : 144 MHz receiving gain adjustment  
L9 : Discriminator adjustment

**ADJUSTMENT****Bottom of the Set****TX-RX unit (220 MHz) (X57-3410-10)**

- VR1 : 220 MHz squelch (tight squelch) adjustment
- VR2 : 220 MHz S-meter adjustment
- VR3 : 220 MHz DEV. adjustment
- VR4 : 220 MHz protection adjustment
- VR5 : 220 MHz HI power adjustment
- VR6 : 220 MHz RF meter adjustment
- VR7 : 220 MHz LOW power adjustment
- L1 ~ 7, 9 : 220 MHz receiving gain adjustment
- L9 : 220 MHz discriminator adjustment

## TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal name	Function
<b>220 MHz TX-RX UNIT (X57-3410-10)</b>			
CN1		RA1 E	RX ANT (220 MHz) GND
CN2	1	E	GND
	2	DET	Detect (220 MHz)
CN3	1	SC1	SCAN Control (MAIN)
	2	RDM	Remote Data (MAIN)
	3	E	GND
	4	SC2	SCAN Control (SUB)
	5	SQ2	Squelch Volume (SUB)
CN4	1	RDS	Remote Data (SUB)
	2	E	GND
	3	SEL	MAIN SUB Select
	4	SQ1	Squelch Volume (MAIN)
	5	BAL	Balance Volume
	6	AV	Audio Volume
	7	E	GND
	8	AOM	Audio Output (MAIN)
	9	AOS	Audio Output (SUB)
CN5	1	MU1	Mute 1 (MAIN)
	2	MU2	Mute 2 (SUB)
	3	MU3	Mute 3 (SUB)
CN6	1	DP1	PLL Data (220 MHz)
	2	CP1	PLL Clock (220 MHz)
	3	EP1	PLL Enable (220 MHz)
CN7	1	E	GND
	2	SF	Standard Freq'
CN8		DO1 E	Drive Out (220 MHz) GND
CN9	1	ST1	Stanby (220 MHz)
	2	E	GND
	3	BAND	BAND select
	4	LOW	Low Power Switch
	5	M1	Meter (220 MHz)
	6	CSB	Common Switched +B
	7	8C	Common +8 V
CN10	1	DB	Drive +B
	2	8T2	TX +8 V (144 MHz)
	3	E	GND
	4	PC2	Power Control (144 MHz)
	5	LOW	Low Power Switch
CN11	1	PC1	Power Control (220 MHz)
	2	PRO	Protection
	3	E	GND
	4	8T1	TX +8 V (220 MHz)
	5	BA	Base
	6	DB	Drive +B

Connector No.	Terminal No.	Terminal name	Function
<b>144 MHz TX-RX UNIT (X57-3400-12)</b>			
CN2	1	E	GND
	2	RA2	RX ANT (144 MHz)
	3	E	GND
CN3	1	E	GND
	2	8T2	TX +8 V (144 MHz)
CN4	1	DO2	Drive Out (144 MHz)
	2	E	GND
	3	E	GND
	4	APS	Speaker (SUB)
	5	MSS	Main EXT. SP. JACK SW.
	6	APM	Audio Power Output (MAIN)
	7	SP	Speaker
CN5	1	E	GND
	2	SP	Speaker
CN6	1	BZ	Beep
	2	AIS	Audio IN (SUB)
	3	CSB	Common Switched +B
	4	AIM	Audio IN (MAIN)
	5	E	GND
	6	8C	Common +8 V
	7	ST2	Stanby (144 MHz)
	8	M2	Meter (144 MHz)
CN7	1	E	GND
	2	DET	Detect (144 MHz)
CN8	1	TO	Tone Output
	2	MIC	Mic input
	3	MIE	Microphone GND
	4	RPT	Cross band Repeater
	5	DP2	PLL Data (144 MHz)
	6	CP2	PLL Clock (144 MHz)
	7	EP2	PLL Enable (144 MHz)
CN9	1	E	GND
	2	SF	Standard Freq'
<b>CONTROL UNIT (X53-3250-12)</b>			
CN1	1	B	+B (13.8 V)
	2	CSB	Common Switched +B
	3	AV2	Audio Volume 2
	4	8C	Common +8 V
	5	SQ1	Squelch Vol. (MAIN)
	6	E	GND

## TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal name	Function
CN2	1	BZ	Beep
	2	SC1	Squelch Control (MAIN)
	3	SDO	Signaling Data Out
	4	SC2	Scan Control (SUB)
	5	BAL	Balance Volume
	6	SQ2	Squelch Volume (SUB)
	7	INH	Inhibit (SUB)
	8	M1	Meter (MAIN)
	9	M2	Meter (SUB)
	10	E	GND
	11	5C	Common +5 V
	12	8C	Common +8 V
CN3	1	LB	Lamp +B
	2	E	GND
	3	P90	Port P90
	4	P82	Port P82
	5	DS	Shift Register Data
	6	CS	Shift Register Clock
	7	ES	Shift Register Enable
	8	ET	Tone Enable
	9	CP	PLL Clock
	10	DP	PLL Data
	11	EP1	PLL Enable (220 MHz)
	12	EP2	PLL Enable (144 MHz)
CN4	1	TO	Tone Input
	2	MIC	MIC AF input
	3	ME	MIC AF input for GND
	4	E	GND
	5	RD	Remote Data
CN101	1	BZ	Beep
	2	SC1	Squelch Control (MAIN)
	3	SDO	Signaling Data Out
	4	SC2	Scan Control (SUB)
	5	BAL	Balance Volume
	6	SQ2	Squelch Volume (SUB)
	7	INH	Inhibit (SUB)
	8	M1	Meter (MAIN)
	9	M2	Meter (SUB)
	10	E	GND
	11	5C	Common +5 V
	12	8C	Common +8 V

Connector No.	Terminal No.	Terminal name	Function
CN102	1	LB	Lamp +B
	2	E	GND
	3	P90	Port P90
	4	P82	Port P82
	5	DS	Shift Register Data
	6	CS	Shift Register Clock
	7	ES	Shift Register Enable
	8	ET	Tone Enable
	9	CP	PLL Clock
	10	DP	PLL Data
	11	EP1	PLL Enable (220 MHz)
	12	EP2	PLL Enable (144 MHz)
W1	1	E	GND
	2	B	+B (13.8 V)
W2	1	DP1	PLL Data (220 MHz)
	2	CP1	PLL Clock (220 MHz)
	3	EP1	PLL Enable (220 MHz)
W3	1	ST1	Standby (220 MHz)
	2	E	GND
	3	BAND	Band select
	4	LOW	Low Power Switch
	5	M1	Meter (MAIN)
	6	CSB	Common Switched +B
	7	8C	Common +8 V
W4	1	SQ2	Squelch Volume (SUB)
	2	SC2	Scan Control (SUB)
	3	E	GND
	4	RDM	Remote Data (MAIN)
	5	SC1	Squelch Control (MAIN)
W5	1	RDS	Remote Data (SUB)
	2	SEL	MAIN SUB Select
	3	SQ1	Squelch Volume (MAIN)
	4	BAL	Balance Volume
	5	AV	Audio Volume
	6	E	GND
	7	AOM	Audio Output (MAIN)
	8	AOS	Audio Output (SUB)
W6	1	MU3	Mute 3 (SUB)
	2	MU2	Mute 2 (SUB)
	3	MU1	Mute 1 (MAIN)
W7	1	E	GND
	2	CI	CTCSS IN
	3	5C	Common +5 V
	4	E	GND
	5	SDO	Signaling Data Out
	6	CT	Tone Clock
	7	DT	Tone Data
	8	ET	Tone Enable

# TM-631A

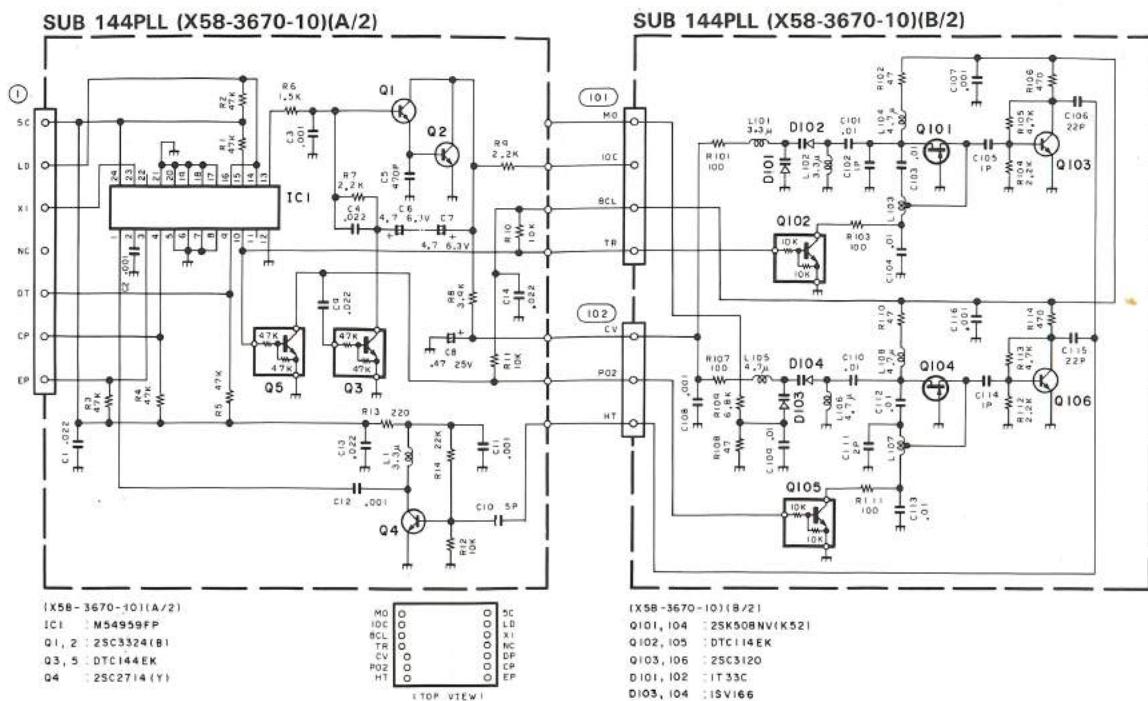
## TERMINAL FUNCTIONS

Connector No.	Terminal No.	Terminal name	Function
W8	1	EP2	PLL Enable (144 MHz)
	2	CP2	PLL Clock (144 MHz)
	3	DP2	PLL Data (144 MHz)
	4	RPT	Cross band Repeater
	5	ME	Microphone for GND
	6	MIC	Mic AF input
	7	TO	Tone Output
W9	1	BZ	Beep output
	2	AIS	Audio Input (SUB)
	3	CBS	Common Switched +B
	4	AIM	Audio Input (MAIN)
	5	8C	Common +8 V
	6	ST2	Stanby (144 MHz)
	7	M2	Meter (144 MHz)
W101	1	TO	Tone Input
	2	MIC	MIC AF Input
	3	E	GND
	4	E	GND
	5	RD	Remote Data (MAIN)
W201	1	B	+B (13.8 V)
	2	CSB	Common Switched +B
	3	AV2	Audio Volume 2
	4	8C	Common +8 V
	5	SQ1	Squelch Control (MAIN)
	6	E	GND
<b>FINAL UNIT (X45-3180-XX)</b>			
CN1	1	E	GND
	2	B	+B (13.8 V)
W1,4	—	FB	FINAL +B
W5	1	DB	Drive +B
	2	8T2	TX +8 V (144 MHz)
	3	8T2	TX +8 V (144 MHz)
	4	E	GND
	5	RA2	RX ANT (144 MHz)
	6	E	GND
	7	E	GND
	8	PC2	Power Control (144 MHz)
	9	LOW	Low Power Switch
W6	1	DO2	Drive Out (144 MHz)
	2	E	GND
	3	E	GND
	4	APS	Audio output (SUB)
	5	MSS	Main speaker switch
	6	APM	Audio Power Output (MAIN)
	7	SP	Speaker

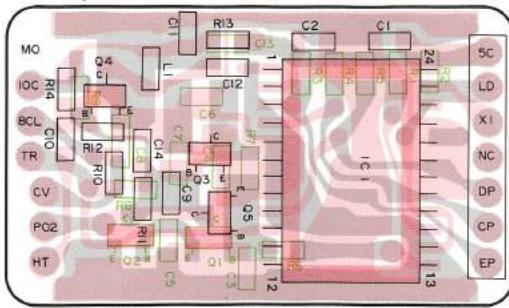
Connector No.	Terminal No.	Terminal name	Function
W7	1	DB	Drive +B
	2	BA	Base +B
	3	8T1	TX +8 V (220 MHz)
	4	E	GND
	5	PRO	Protection
	6	PC1	Power Control (220 MHz)
W8	—	D01	Drive Out (220 MHz)
	—	E	GND
W9	1	RA1	RX ANT (144 MHz)

A B C D E

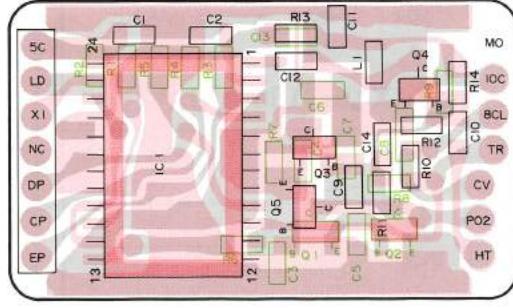
# TM-631A SCHEMATIC DIAGRAM/PC BOARD VIEW



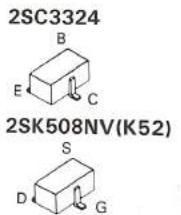
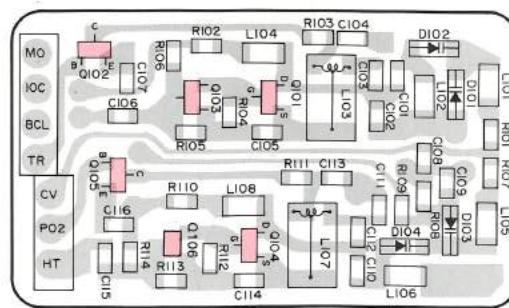
▼ 144 MHz PLL UNIT A (X58-3670-10)  
[Component side view]



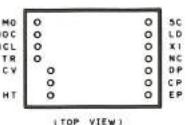
▼ 144 MHz PLL UNIT A (X58-3670-10)  
[Foil side view]



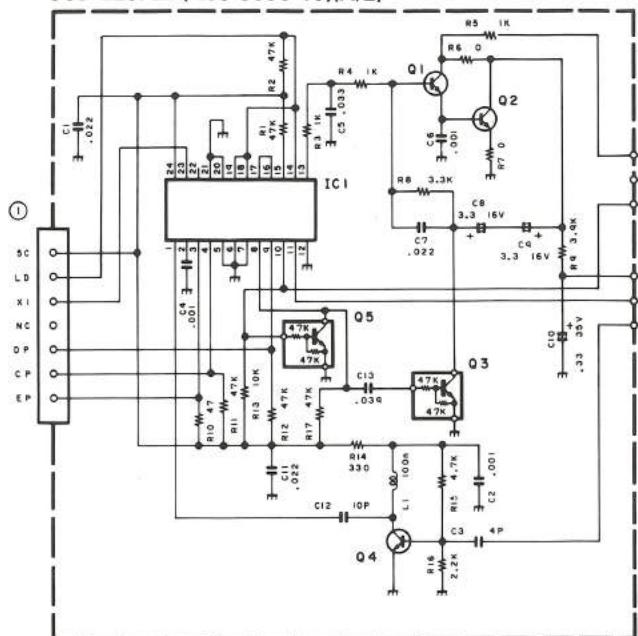
▼ 144 MHz PLL UNIT B (X58-3670-10)  
[Component side view]



IC1 : M54959FP Q1,2 : 2SC3324(B), Q3,5,102,105 : DTC144EK,  
Q4 : 2SC2714(Y), Q101,104 : 2SK508NV(K52), Q103,106 : 2SC3120  
D101,102 : 1T33C, D103,104 : 1SV166

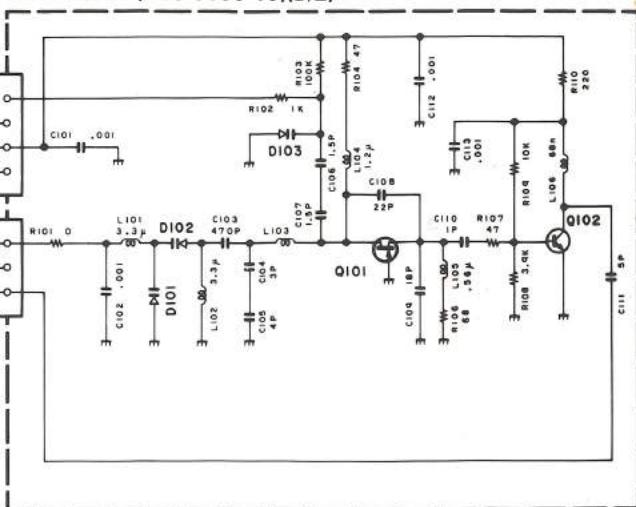


SUB 220PLL (X58-3690-10)(A/2)



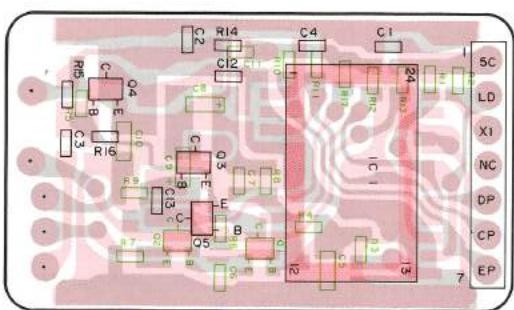
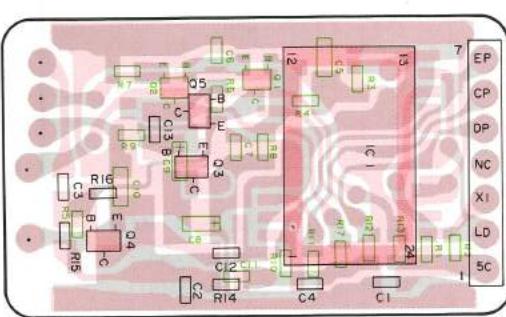
(X58-3690-10)(A/2)  
 IC1 : M54959FP  
 Q1,2 : 2SC3324(B)  
 Q3,5 : DTC144EK  
 Q4 : 2SC2714(Y)

SUB 220PLL (X58-3690-10)(B/2)



(X58-3690-10)(B/2)  
 Q101 : 2SK582  
 Q102 : 2SC3120  
 D101,102 : 1T33C  
 D103 : 1SV164

TM-63IA

▼220 MHz PLL UNIT A (X58-3690-10)  
[Component side view]▼220 MHz PLL UNIT A (X58-3690-10)  
[Foil side view]

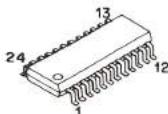
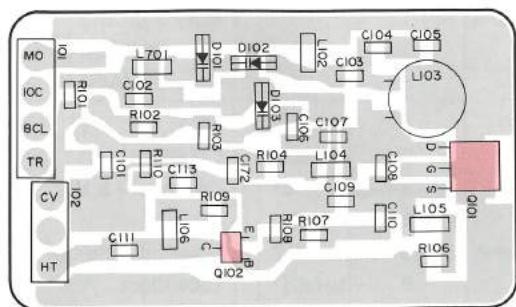
2SC3324



2SK508

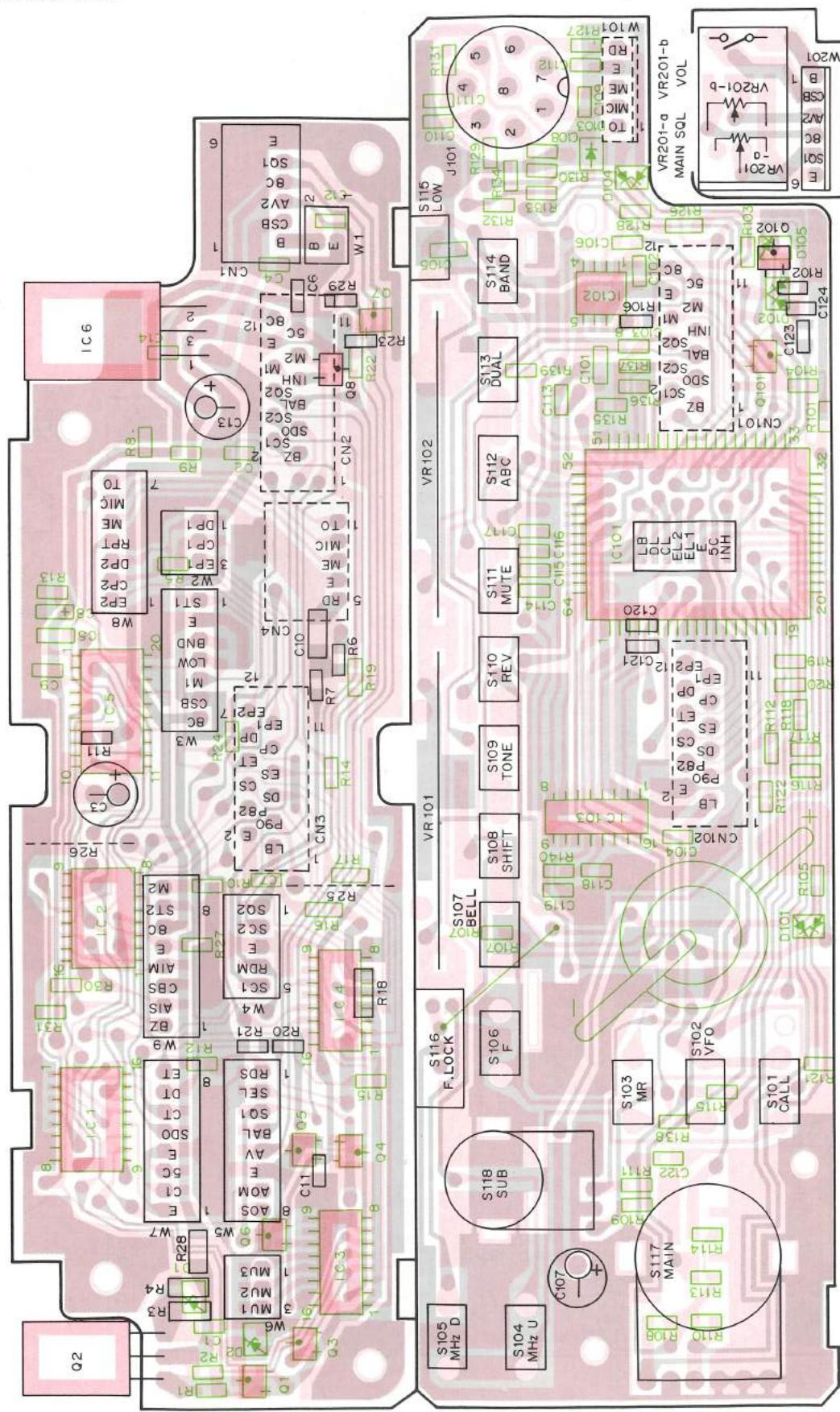
2SC2712  
2SC3120

M54959FP

▼220 MHz PLL UNIT B (X58-3690-10)  
[Component side view]

IC1 : M54959FP Q1,2 : 2SC3324(B) Q3,5 : DTC144EK Q4 : 2SC2712(Y) Q101 : 2SK508(K52) Q102 : 2SC3120  
 D101,102 : 1T33C D103 : 1SV164

**▼CONTROL UNIT (X53-3250-12)**  
**[Component side view]**



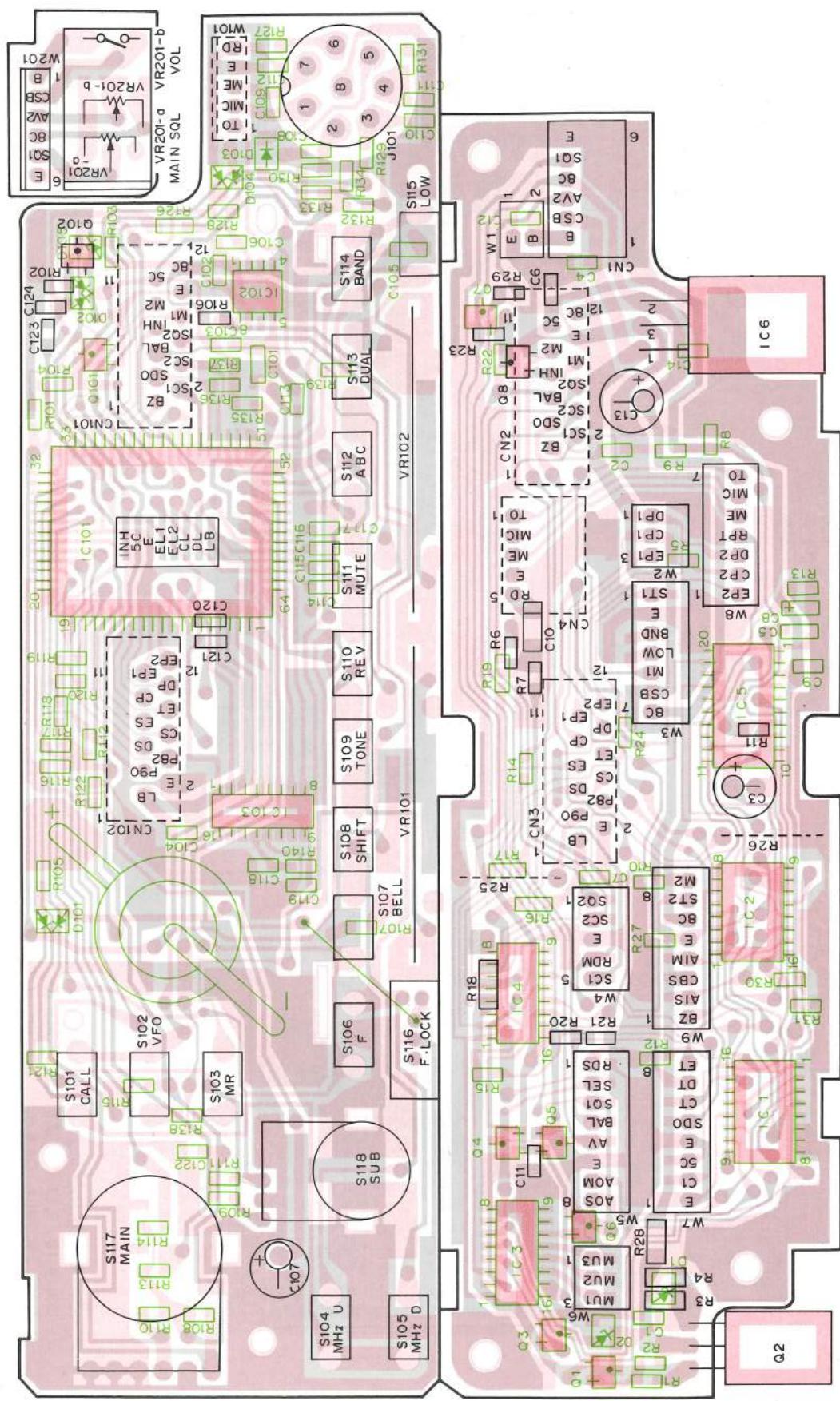
IC1,2 : TC4053BF, IC3.4 : MN4094BS, IC5 : LC7534M, IC6 : MC7808CT, IC101 : 75112GF-530-3BE,  
 IC102 : LA5006M, IC103 : KRR-C001 Q1,101,102 : 2SC2712(Y), Q2 : 2SC3419(Y), Q3,4,6~8 : DTC114EK,  
 Q5 : DTA114EK D1 : 02CZ11Y, D2 : 02CZ8.2Y, D101,102,104 : 1SS184, D103 : RLS73, D105 : 02CZ7.5X

# PC BOARD VIEW

**TM-631A**

▼ CONTROL UNIT (X53-3250-12)

[Foil side view]



KRR-C001

MN4094BS  
TC4053BF

DTA114EK  
DTC114EK  
DTC114TK  
2SC2712

2SC3419

LA5006M

MC7808CT

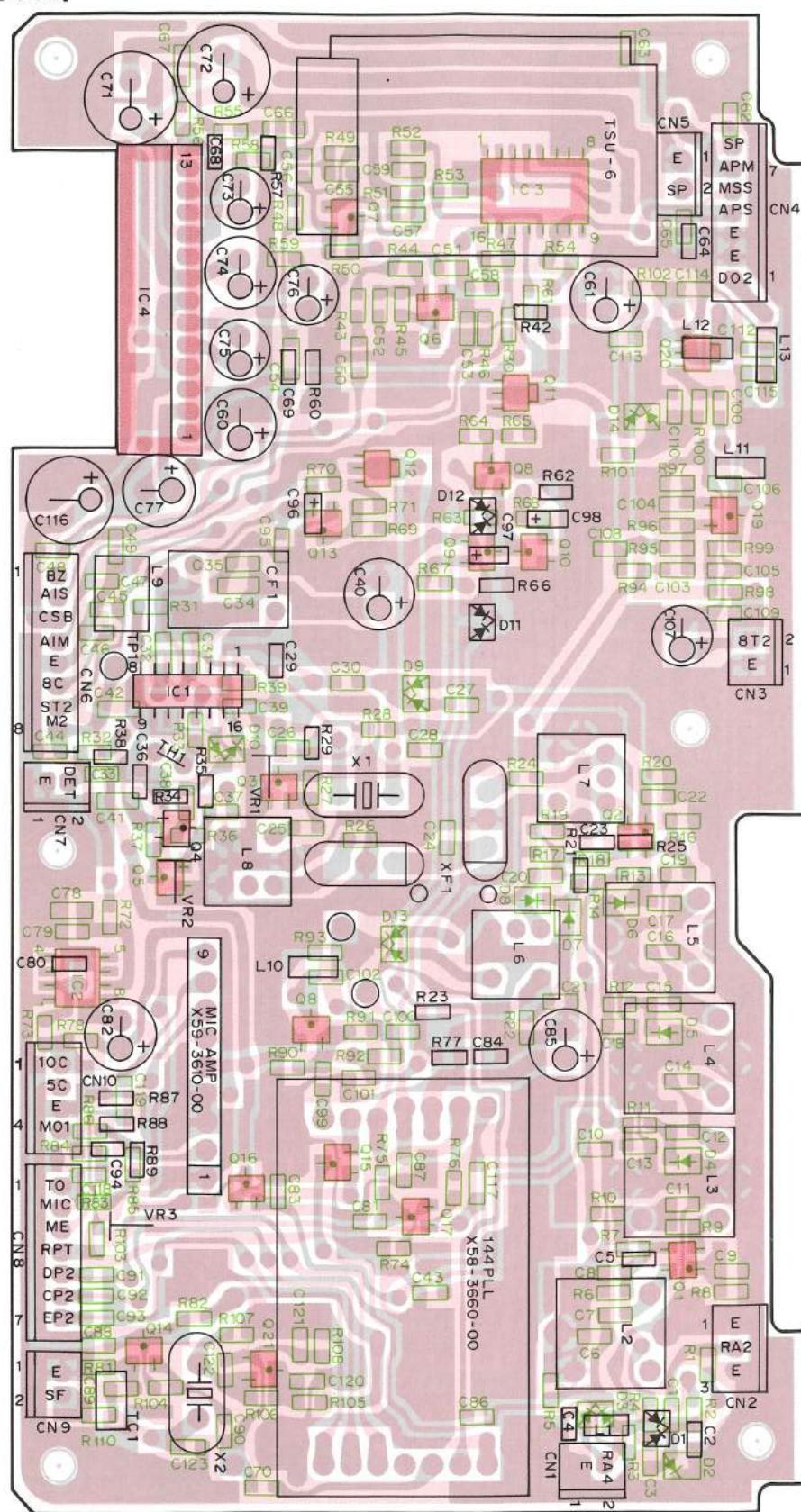
LC7534M

7511ZGF-530-3BE

# TM-631A PC BOARD VIEW

▼144 MHz TX-RX UNIT (X57-3400-12)

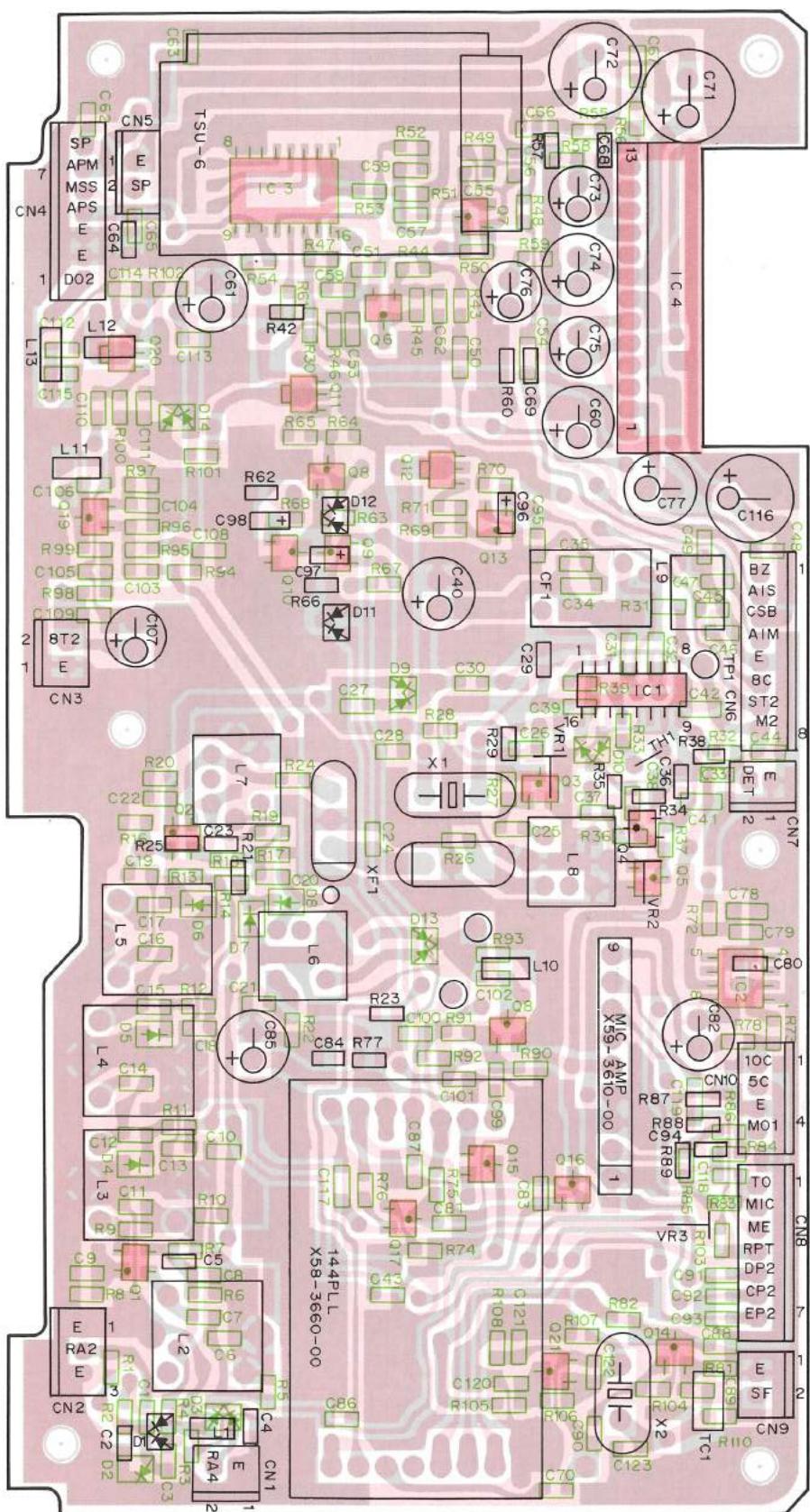
[Component side view]



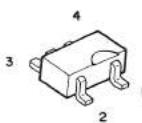
IC1 : MC3361D, IC2 : LA5010M, IC3 : TC4058BF, IC4 : LA4446 Q1 : 3SK184(S), Q2 : 3SK179(L),  
 Q3,14,18,19,21 : 2SC2714(Y), Q4~10 : 2SC2712(Y), Q13,16 : DTC144EK, Q11,12 : 2SB1119S, Q17 : 2SK208(0),  
 Q20 : 2SC2954 D4,5,6,8 : 1SV164, D7 : 1SV166, D9,11,12,14 : 1SV184, D10 : HSM88AS, D13 : 1SS268

▼144 MHz TX-RX UNIT (X57-3400-12)

[Foil side view]



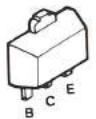
3SK179



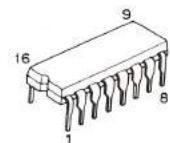
DTA143EK  
DTC144EK  
2SC2712  
2SC2714



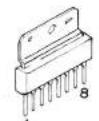
2SB1119S  
2SC2954



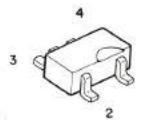
TC4053BF



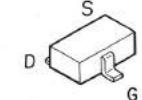
LA4446



3SK184



2SK208(O)



A      B      C      D      E

▼ 220 MHz TX-RX UNIT (X57-3410-10)  
[Component side view]



IC3 : MC3361D, IC4 : KCS02, IC5,7 : KCA01, IC6,8 : KCA02, IC9 : M51523AL, IC9 : NJM78L08UA, IC10 : KCS01, IC11 : KCC01, IC12 : NJM78L08UA, IC13 : NJM78L05UA Q1,3 : 3SK184(S), Q2 : 2SK125, Q4 : 2SC2714(Y), Q11,12,16 : 2SC2712(Y), Q13,14 : 2SD1757(K), Q15,18,19 : DTC114EK, Q17,20 : 2SC2759(U23), Q21 : 2SC3357, Q22 : 2SC3369 D1 : HSK277, D3,7,9,12 : 1SS184, D4 : HSM88AS, D5,6 : 1SV128, D8,10,11 : 1SS181

F

G

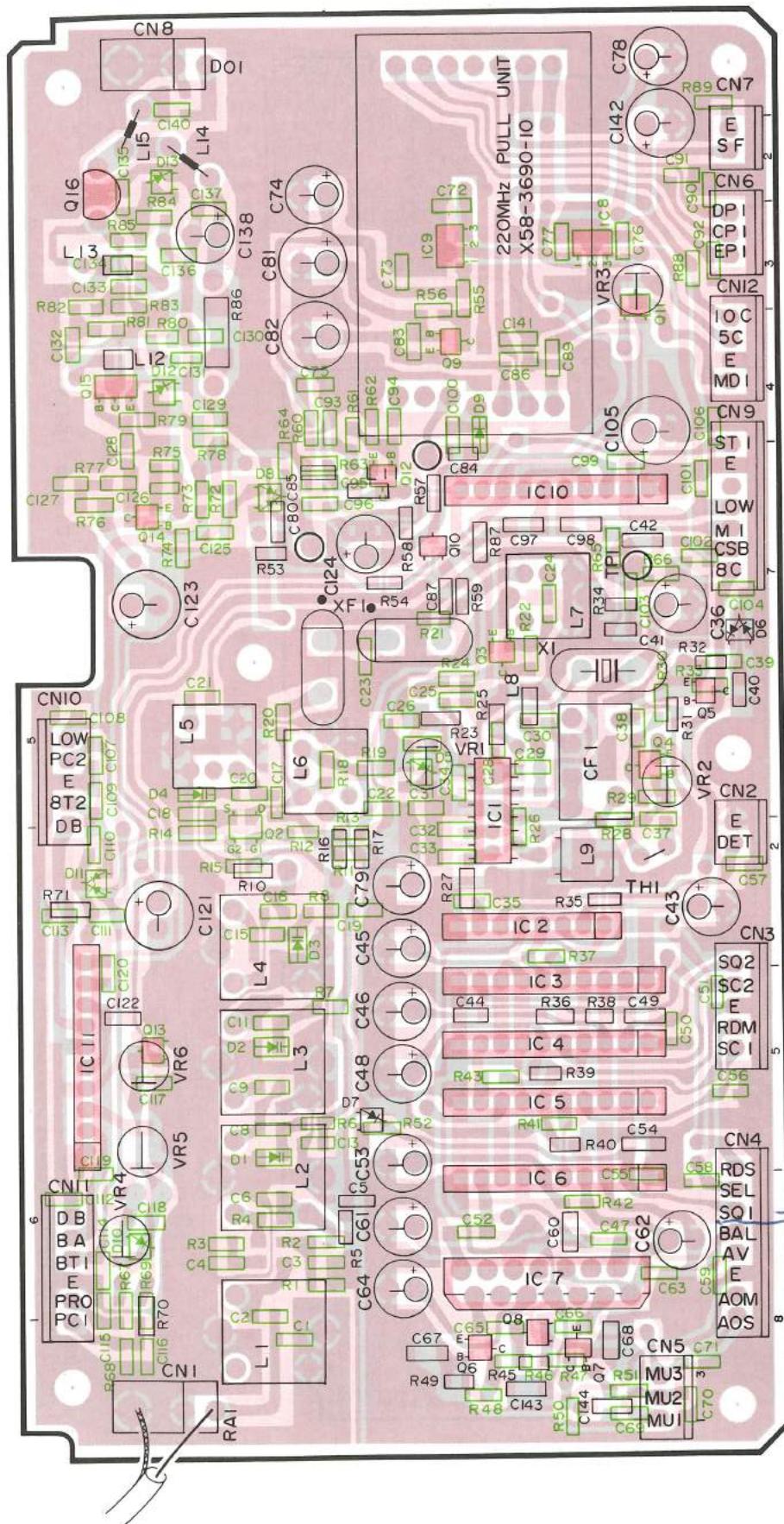
H

I

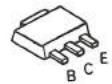
# PC BOARD VIEW

# TM-631A

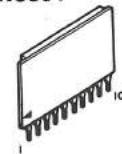
▼ 220 MHz TX-RX UNIT (X57-3410-10)  
 [Foil side view]



2SC3357



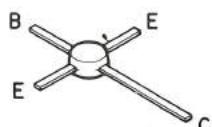
KCA01  
KCA02  
KCC01  
KCS01



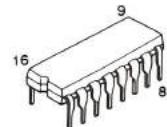
DTC124EK  
2SC2712  
2SC2714  
2SC2759  
2SC3326 (A)



2SC3369



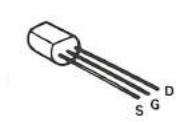
MC3361D



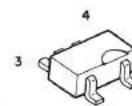
NJM78L08UA



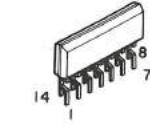
2SK125



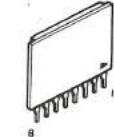
3SK184



M51523AL



KCE01  
KCS02



A

B

C

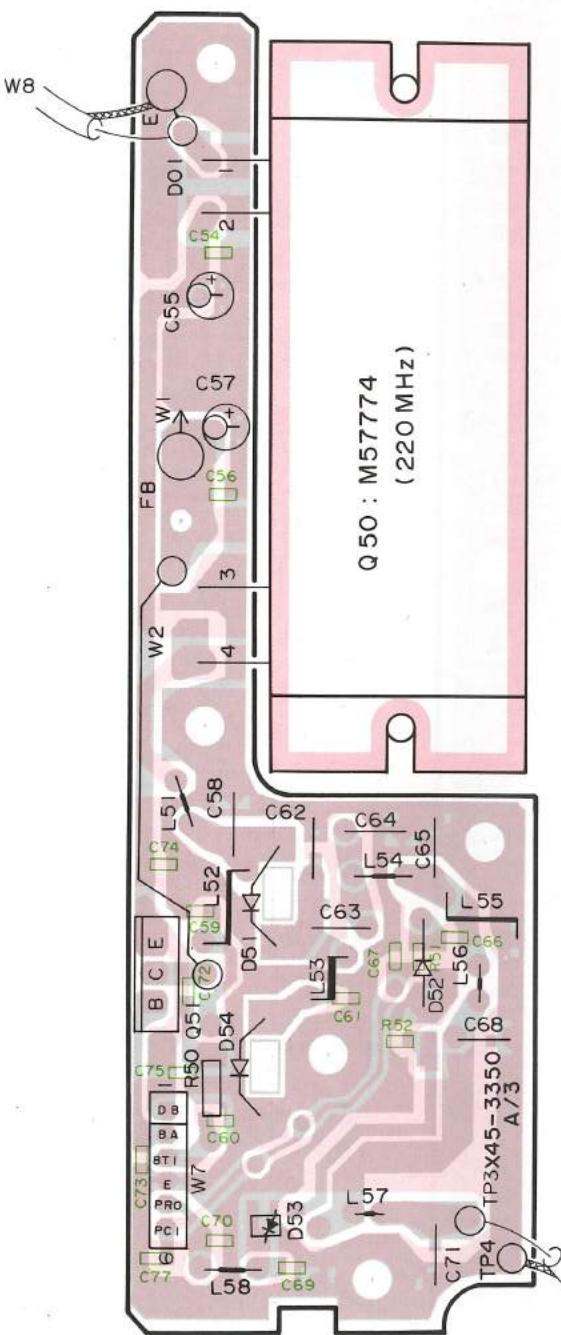
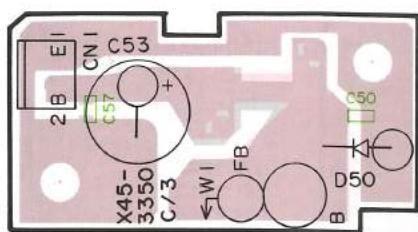
D

E

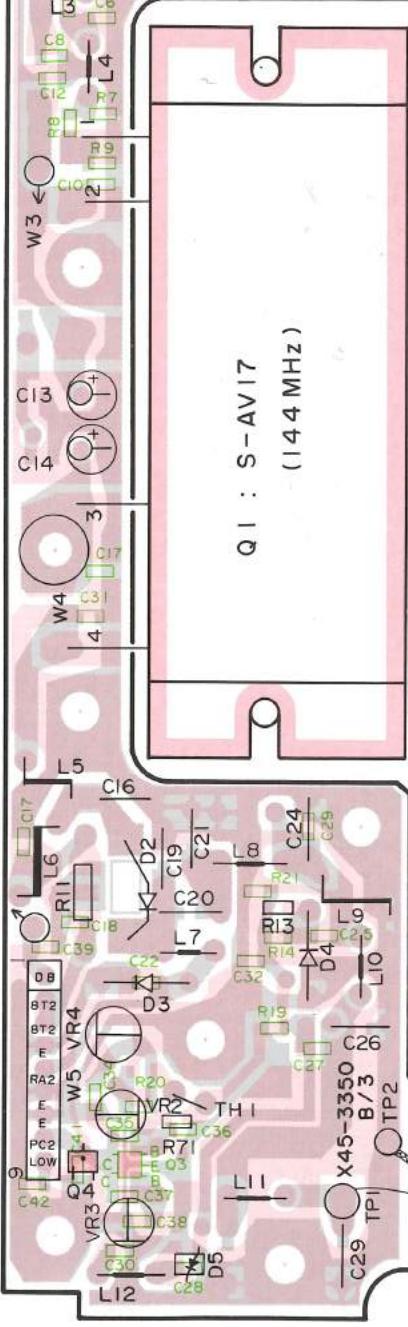
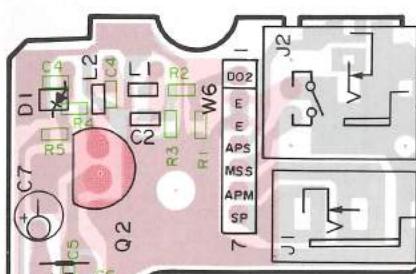
# TM-631A

## PC BOARD VIEW

▼FINAL UNIT (X45-3350-10 A/3)  
[Component side view]



▼FINAL UNIT (X45-3350-10 A/3)  
[Foil side view]



Q1 : M57726 Q2 : 2SC2538-22-A Q3 : FMW1 Q6 : DTC114EK Q50 : M57774 Q51 : 2SD1406 (Y) D1,5,53 : 1SS184 D2 : UM9401  
D3,54 : MI308 D4,52 : 1SS101 D50 : DSA3A1 D51 : MI407

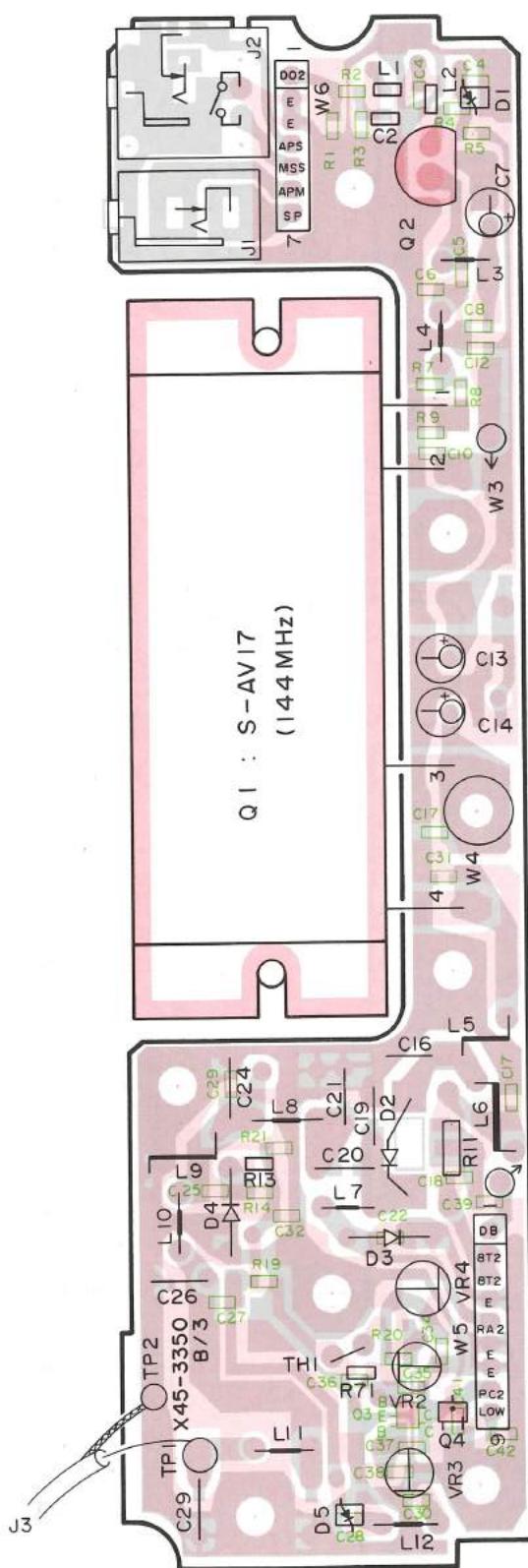
F

G

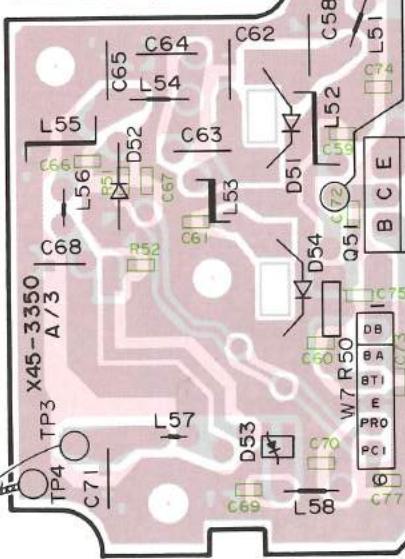
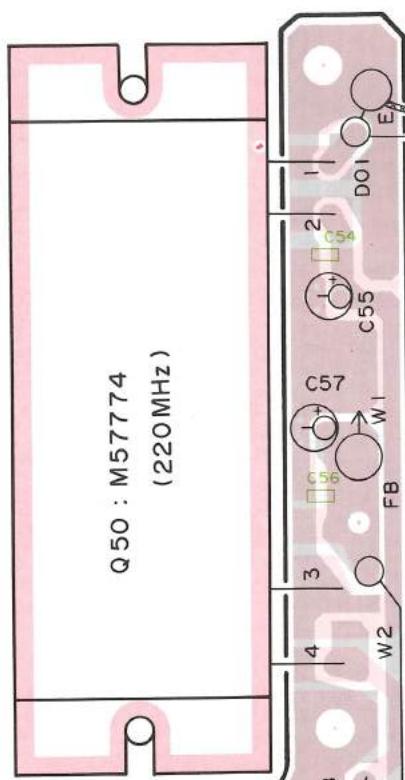
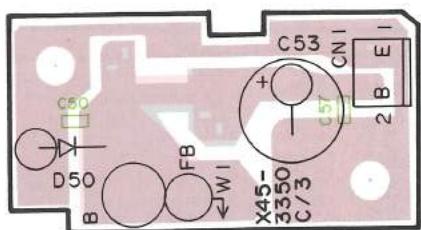
H

I

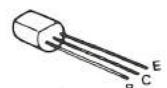
▼FINAL UNIT (X45-3350-10 B/3)  
[Component side view]



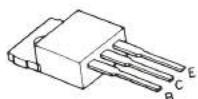
▼FINAL UNIT (X45-3350-10 B/3)  
[Foil side view]



2SC2538-22-A



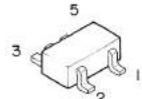
2SD1406



DTC114EK



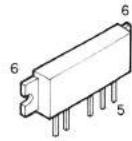
FMW1

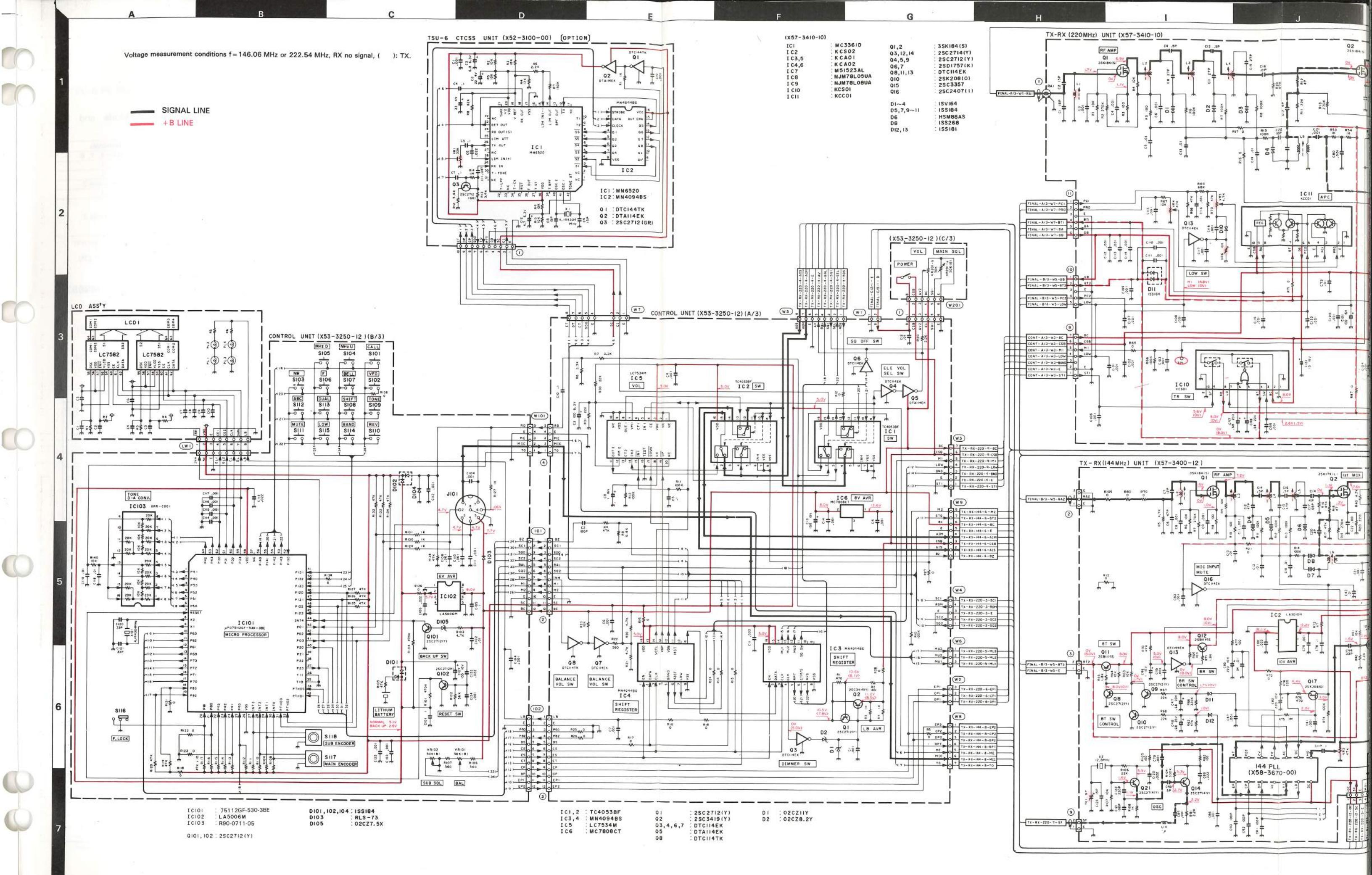


M57726

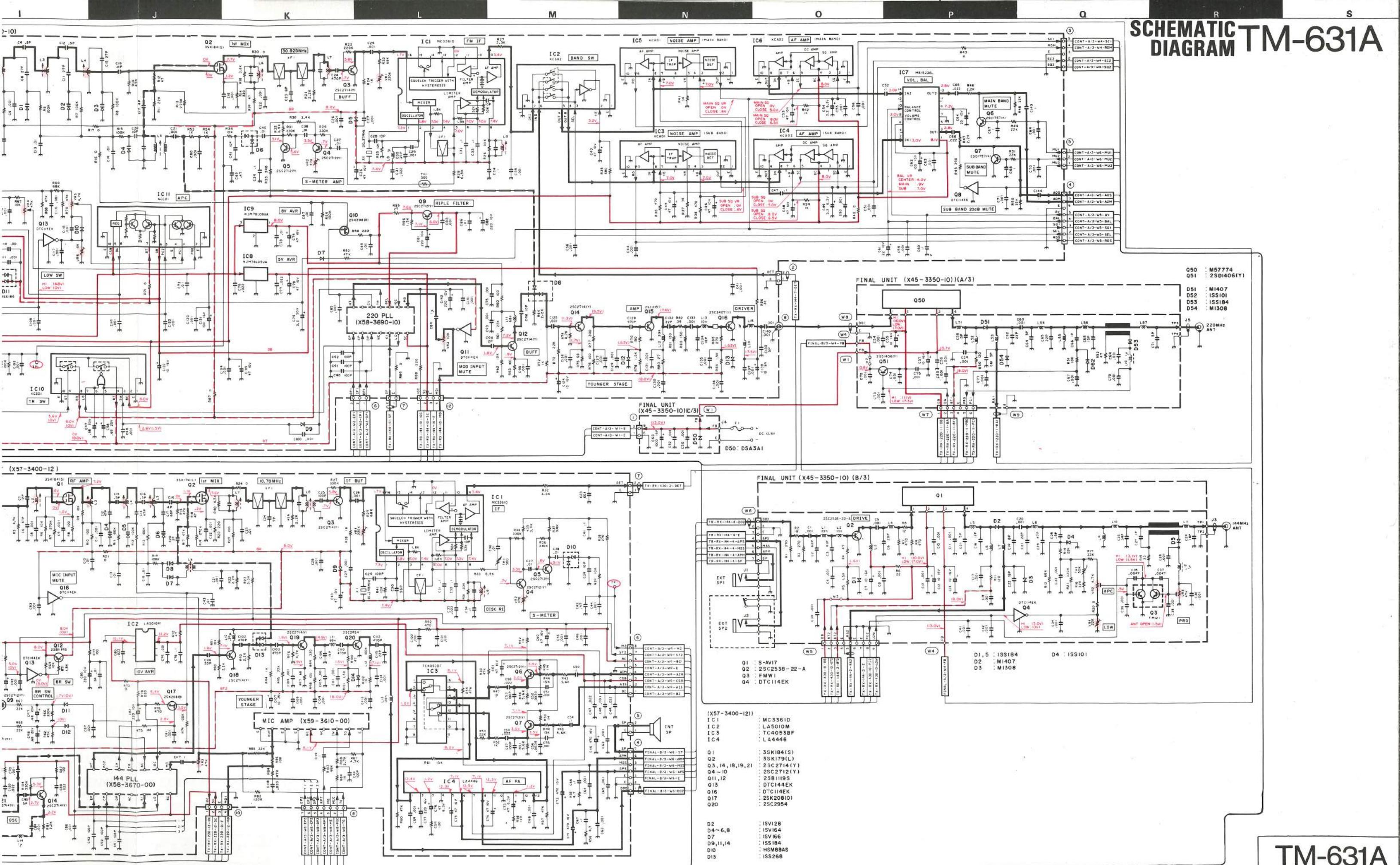


M57752





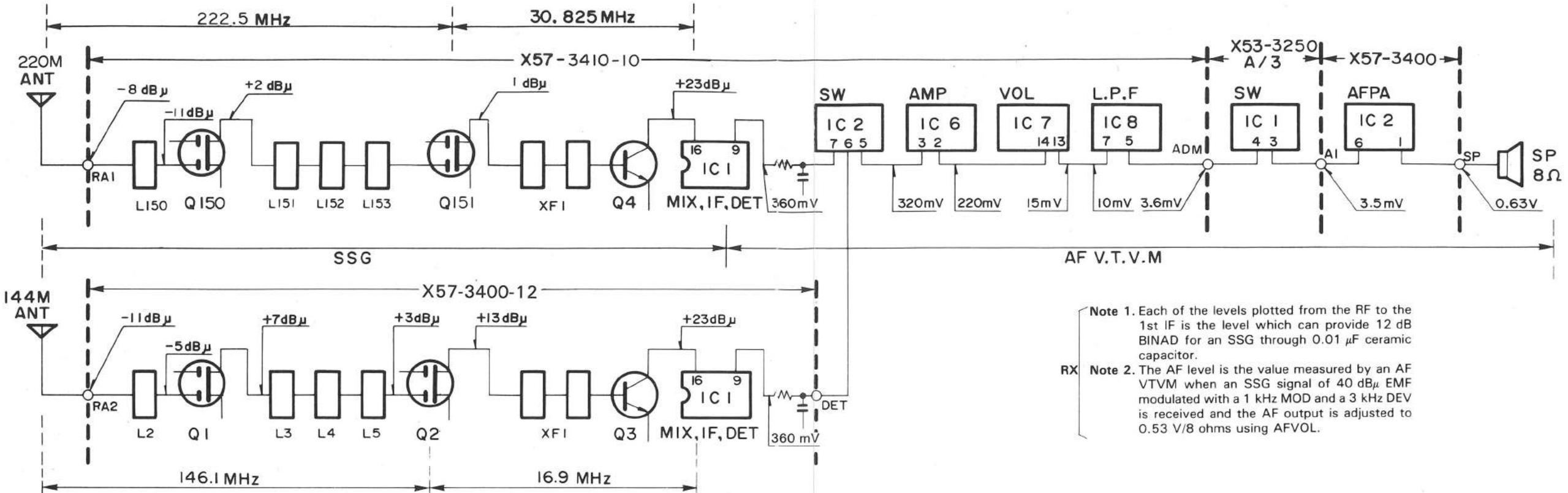
# SCHEMATIC DIAGRAM TM-631A



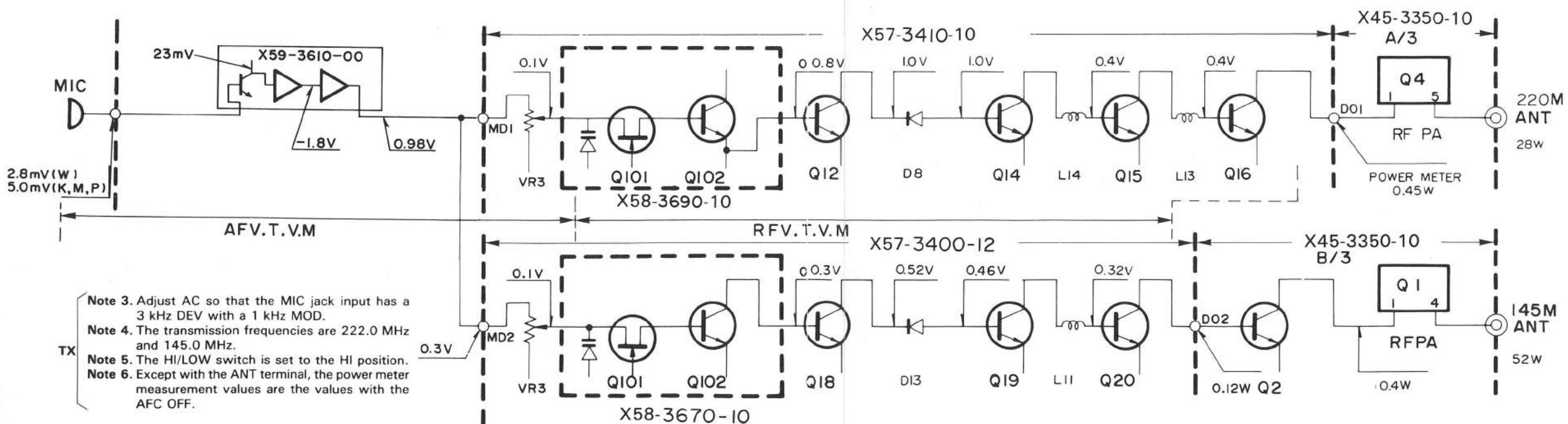
TM-631A

KENWOOD

# TM-631A      TM-631A LEVEL DIAGRAM

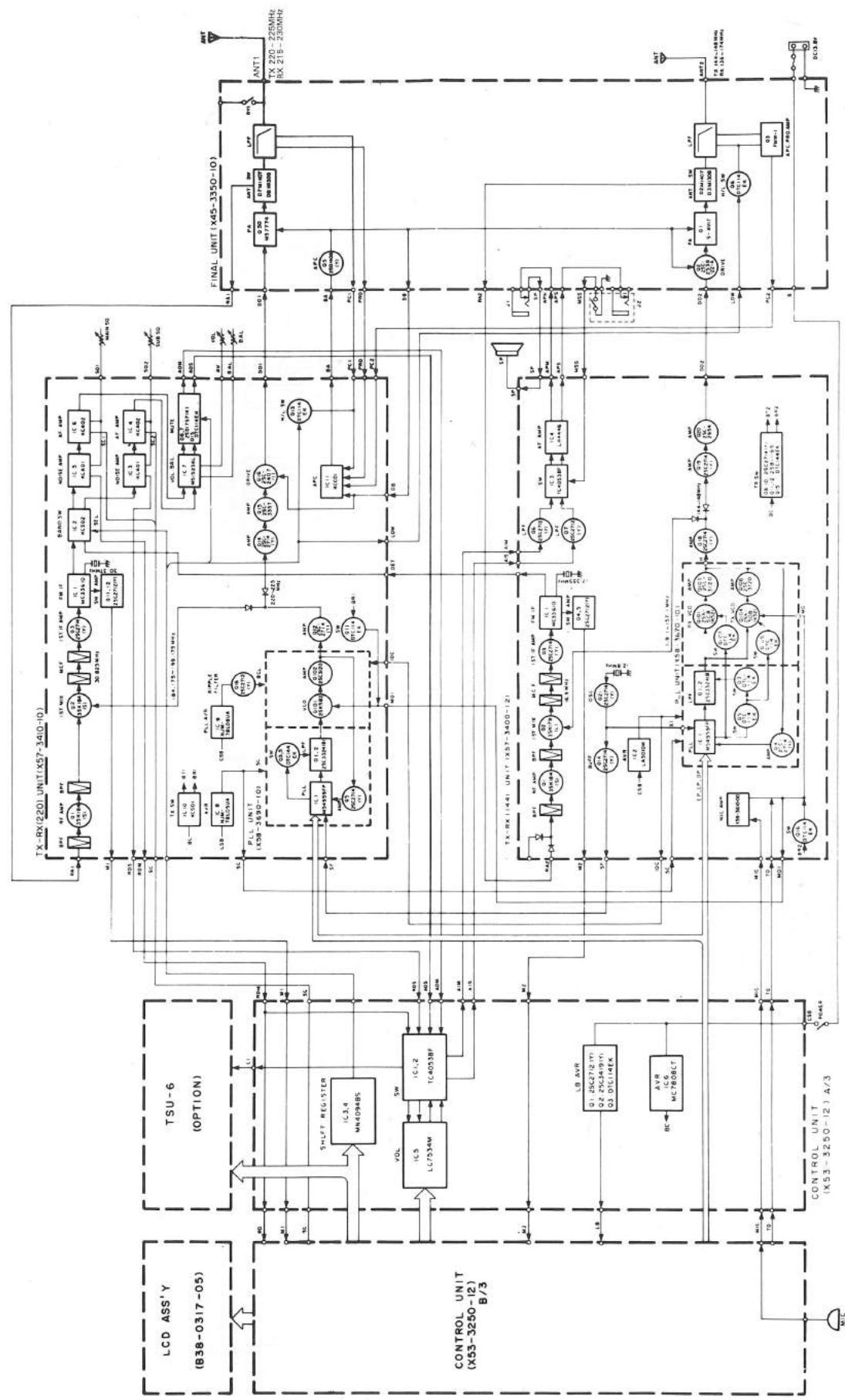


**Note 1.** Each of the levels plotted from the RF to the 1st IF is the level which can provide 12 dB BINAD for an SSG through 0.01  $\mu$ F ceramic capacitor.  
**RX Note 2.** The AF level is the value measured by an AF V.T.V.M when an SSG signal of 40 dB $\mu$  EMF modulated with a 1 kHz MOD and a 3 kHz DEV is received and the AF output is adjusted to 0.53 V/8 ohms using AFVOL.



## BLOCK DIAGRAM

TSU-6



TSU-6 F

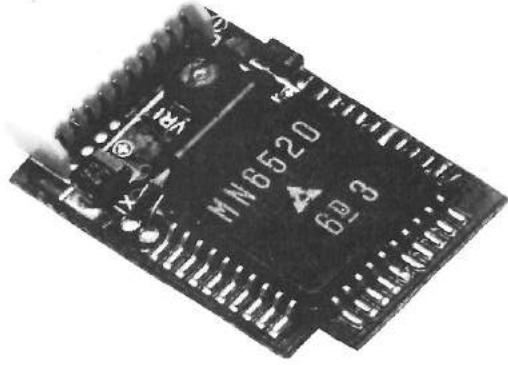
Ref. No.	C1
C2	
C3	
C4,5	
C6	
C7	
C8,9	
C10	
C11	
C12	
C13	
X1	
R1-10	
R12~14	
VR1	
Q1	
Q2	
Q3	
IC1	
IC2	

**TSU-6**  
The tone  
the range  
nect T1 (

3.

## TSU-6 (CTCSS UNIT)

## TSU-6 EXTERNAL VIEW



## TSU-6 PARTS LIST

\* New parts

Ref. No.	New Parts	Parts No.	Description		
<b>CTCSS UNIT (X53-3100-00)</b>					
C1		CK73FB1H102K	Chip C	1000pF	K
C2		C92-0010-05	Tan. C	6.8μF	6.3WV
C3		C92-0006-05	Tan.C	3.3μF	4.0WV
C4,5		CK73EB1E104K	Chip C	0.1μF	K
C6		CK73EB1H223K	Chip C	0.022μF	K
C7		CK73EB1E104K	Chip C	0.1μF	K
C8,9		CC73FCH1H150J	Chip C	15pF	J
C10		CK73FB1H102K	Chip C	1000pF	K
C11		CK73EB1E104K	Chip C	0.1μF	K
C12		C92-0507-05	Chip tan. C	4.7μF	6.3WV
C13		C92-0510-05	Chip tan. C	3.3μF	4WV
		E40-5121-05	Pin ass'y socket (10P)		
X1		L77-1313-05	X'tal 4.194304 MHz		
R1~10		RK73FB2AO00J	Chip R		
R12~14		RK73FB2AO00J	Chip R		
VR1		R12-3460-05	Semi-fixed R 33 kΩ		
Q1		DTC144TK	DIGITAL TR		
Q2		DTA114EK	DIGITAL TR		
Q3		2SC2712(GR)	Chip TR		
IC1		MN6520	IC		
IC2		MN4094BS	IC		

## TSU-6 Frequency Fine-Adjustment

The tone frequency can be fine-adjusted in 0.5% steps, in the range from 0 to +1.5%. For the fine-adjustment, connect T1 (pin 10) and T2 (pin 9) of 101 as indicated in Table 3.

	T1	T2
0%	X	X
+0.5%	O	X
+1.0%	X	O
+1.5%	O	O

O : GND, X : OPEN

Table 3

## TSU-6 Reference Information

Relationship Between the Main Unit Mode and the MN4094BS (IC2)

CTCSS Switch	TONE Switch	TX/RX	MN4094BS Terminals			
			Q5	Q6	Q1~4, 7, 8	
OFF	OFF	TX	L	H	L	
		RX	L	H	L	
	ON	TX	L	L	See Table 2.	
		RX	L	H	L	
ON	OFF	TX	L	L	See Table 2.	
		RX	H	L		
	ON	TX	L	L		
		RX	H	L		

Q1~4, 7, 8: Tone frequency setting

Q6: MN6520 (IC1) power switching.

Q5: MN6520 (IC1) TX/RX switching.

"H": RX, "L": TX. Table 1

## Relationship Between Tone Frequency and the MN6520 (IC1)

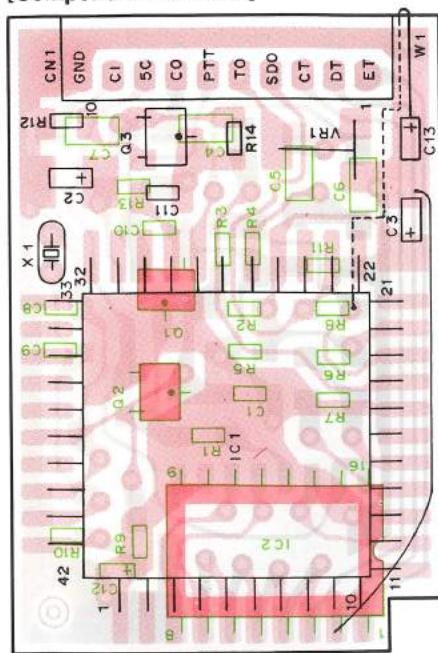
Tone Frequency (Hz)	MN6520 Terminals					
	MN4094 Terminals					
	Q1	Q2	Q3	Q4	Q7	Q8
67.0	L	H	H	H	L	H
71.9	L	H	H	H	L	L
74.4	L	H	H	L	H	H
77.0	L	H	H	L	H	L
79.7	L	H	H	L	L	H
82.5	L	H	H	L	L	L
85.4	L	H	L	H	H	H
88.5	L	H	L	H	H	L
91.5	L	H	L	H	L	H
94.8	H	H	H	L	L	H
100.0	H	H	H	L	L	L
103.5	H	H	L	H	H	H
107.2	H	H	L	H	H	L
110.9	H	H	L	H	L	H
114.8	H	H	L	H	L	L
118.8	H	H	L	L	H	H
123.0	H	H	L	L	H	L
127.3	H	H	L	L	L	H
131.8	H	H	L	L	L	L
136.5	H	L	H	H	H	H
141.3	H	L	H	H	H	L
146.2	H	L	H	H	L	H
151.4	H	L	H	H	L	L
156.7	H	L	H	L	H	H
162.2	H	L	H	L	H	L
167.9	H	L	H	L	L	H
173.8	H	L	H	L	L	L
179.9	H	L	L	H	H	H
186.2	H	L	L	H	H	L
192.8	H	L	L	H	L	H
203.5	H	L	L	H	L	L
210.7	H	L	L	L	H	H
218.1	H	L	L	L	H	L
225.7	H	L	L	L	L	H
233.6	H	L	L	L	L	L
241.8	L	H	H	H	H	H
250.3	L	H	H	H	H	L

Table 2

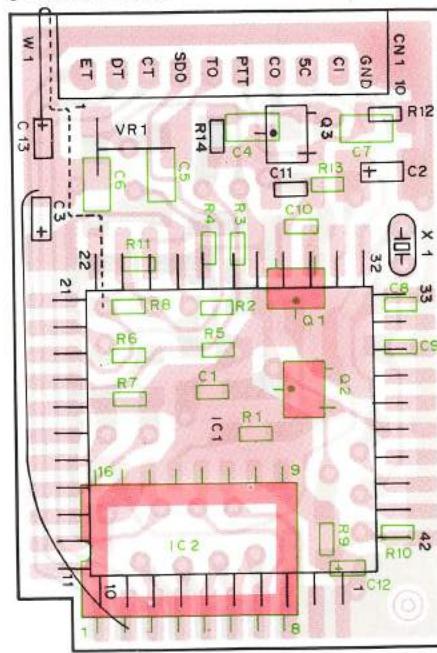
## TSU-6 (CTCSS UNIT)

## TSU-6 PC BOARD VIEW

[Component side view]



[Foil side view]

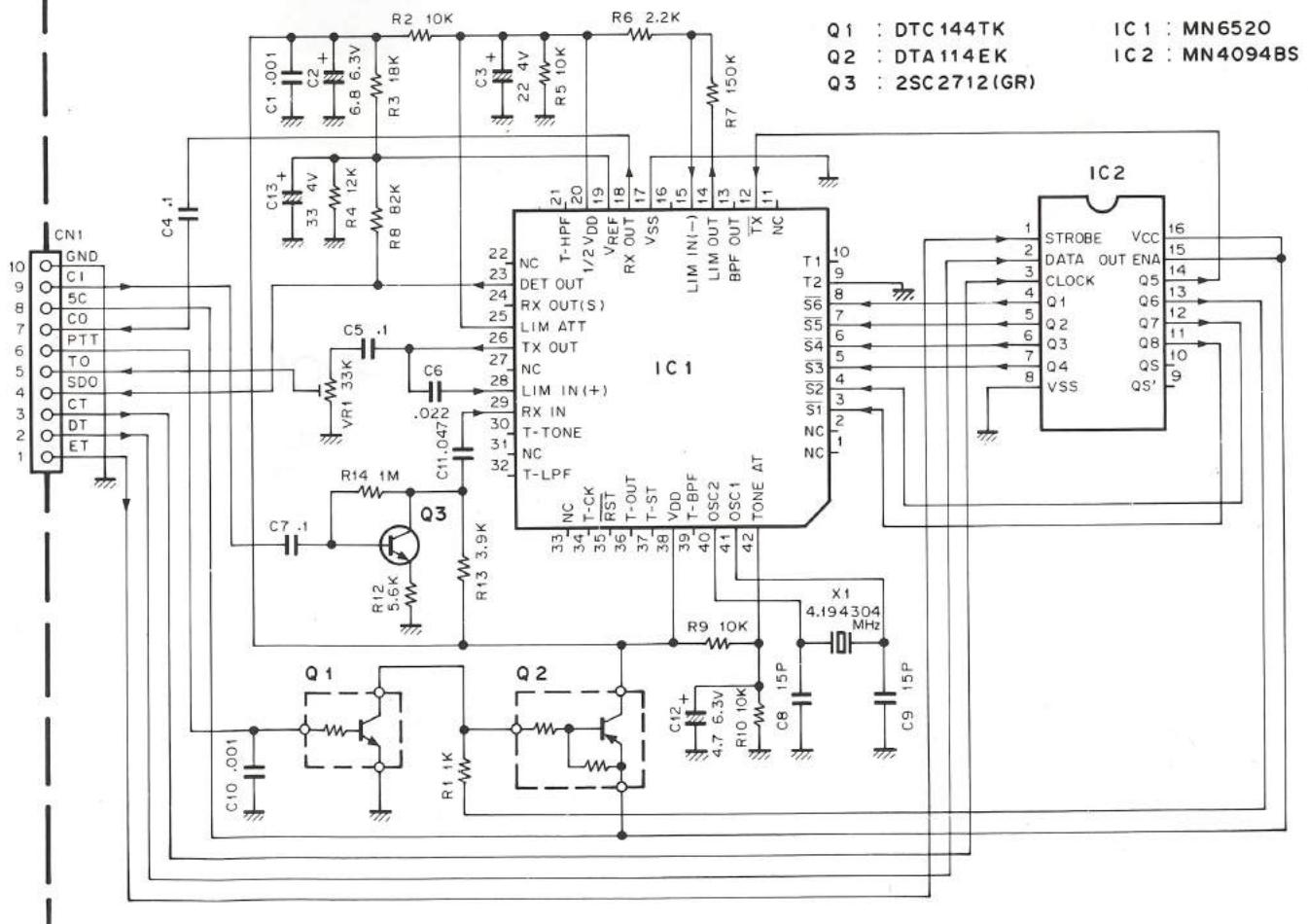


: Components side pattern

: Foil side pattern

## TSU-6 SCHEMATIC DIAGRAM

CTCSS UNIT (X52-3100-00)



# TM-631A

## SPECIFICATIONS

Model		TM-631A
Specifications		
General	Frequency range	144 to 148 MHz 220 to 225 MHz
	Mode	F3E (FMI)
	Antenna impedance	50 ohms
	Power requirements	13.8 VDC ± 15%
	Ground	Negative
Transmitter	Current drain	Less than 11 A
	Transmit mode	Less than 0.6 A
	Receive mode with no signal	
	Operating temperature	-20°C to +60°C (-4°F to +140°F)
	Dimensions (W x H x D) (Projections included)	150 x 50 x 219 mm (5.8" x 2" x 8.6")
	Weight	1.8 kg (3.97 lbs)
	Output power*	HI: 144 MHz: 50 W, 220 MHz: 25 W, 430/440 MHz: 35 W LOW: 5 W
	Modulation	Reactance modulation
	Spurious radiation	Less than -60 dB
	Maximum frequency deviation	±5 kHz
	Audio distortion (at 60% modulation)	Less than 3% (300 to 3000 Hz)
	Microphone impedance	500 to 600 ohms
	Circuitry	Double conversion superheterodyne
Receiver	Intermediate frequency	U.S.A. version: 144 MHz: 16.9 MHz/455 kHz, 220 MHz: 30.825 MHz/455 kHz, 440 MHz: 21.6 MHz/455 kHz Other market: 144 MHz: 10.7 MHz/455 kHz, 430 MHz: 30.825MHz/455 kHz
	Sensitivity (12 dB SINAD)	144 MHz: Less than 0.2 µV, 220 MHz: Less than 0.18 µV, 430/440 MHz: Less than 0.16 µV
	Selectivity	-6 dB: More than 12 kHz, -60 dB: Less than 24 kHz
	Spurious response	Better than 80 dB
	Squelch sensitivity	Less than 0.09 µV
	Output	More than 2 W across 8 ohms load (5% distortion)
	External speaker impedance	8 ohms

**Notes:**

1. Circuit and ratings are subject to change without notice due to advancement in technology.
2. \*Recommended duty cycle:  
1 minute Transmission, 3 minutes Reception

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