

DR-140T/E/TE1/TE2

Service Manual

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ALINCO, INC.

SPECIFICATIONS

1) General

TX Frequency Range:	T 144.000 ~ 147.995MHz
	E 144.000 ~ 145.995MHz
	TE1 136.000 ~ 155.000MHz
	TE2 150.000 ~ 173.995MHz
RX Frequency Range:	T 118.000 ~ 135.995MHz (AM), 136.000 ~ 173.995MHz (FM)
	E 144.000 ~ 145.995MHz (FM)
	TE1 136.000 ~ 173.995MHz (FM)
	TE2 136.000 ~ 173.995MHz (FM)
CTCSS Encode:	Standard 50 Tones
CTCSS Decode:	Optional 50 Tones
Microphone:	Electret Cond. with DTMF
Frequency Resolution	5, 10, 12.5, 15, 20, 30, 50kHz steps, user adjustable
Antenna Impedance:	50Ω unbalanced
Power Input:	13.8 V DC ± 10%
Current Drain @13.8V DC:	RX - Squelched: less than 800mA TX - High: approx. 10.5A, Low: approx. 3.5A
Dimensions:	141mm(W) x 41mm(H) x 154mm(D) (without projections)
Weight:	approx. 0.86kg
Memory Channels:	50 Channels plus CALL channel; each stores RX; TX offset, CTCSS encode, optional CTCSS decode and alphanumeric display information
Display:	Alphanumeric, English and Cyrillic alphabets, numbers 0-9, figures, up to 7 characters; backlit LCD
Tone Bursts:	1000, 1450, 1750, 2100 Hz
Time Out Timer:	30 to 450 seconds; selectable in 30 second increments
Busy Channel Lock Out:	Available - Requires Optional EJ20U CTCSS Tone Decode Unit
Penalty Timer:	0 ~ 15 seconds
Scan Function:	Busy or Timed; Up or Down, memory or VFO

2) Transmitter

Output Power (approx.):	High 50W / Low 5W (T/E), High 35W / Low 5W (TE1/TE2)
Emission:	F3E FM
Modulation System:	Variable Reactance Frequency Modulation
Max. Frequency Deviation:	± 5kHz
Spurious Emission:	-60dB or under below carrier
Operations:	Simplex or Semi-Duplex Modes
TX/RX Offset Range:	From 0 up to ± 99.995MHz (full tuning range of radio) Offset may be saved as part of information stored in any memory channel

3) Receiver

Receiving System:	Dual Conversion Superheterodyne
IF Frequencies:	First: 30.85MHz; Second: 455kHz
Sensitivity:	12dB SINAD -15dB μ
Selectivity:	More than \pm 6kHz at -6dB; Less than \pm 15kHz at -60dB
Audio Output:	More than 2.5 Watts @10% distortion
Speaker Impedance:	8 Ω

Specifications are subject to change without notice or obligation. Performance specifications apply only to transmit bands. Names of certain products mentioned in this catalog are used for identification purposes only and may be trademarks or registered trademarks of their respective company.

CIRCUIT DESCRIPTION

1) Receiver System

1. Antenna Switching Circuit (Main unit)

The signal from the antenna is input to RF amplifier circuit passing through the 5 stages low-pass filter (L15 ~ L18, C76 ~ C80, C148), the antenna switching circuit (D9, D11, L14, C63), T type high-pass filter (L11, L12, C57, C64, C58, C59) and band switch circuit (D20 T, E version only). The antenna switching circuit uses $\lambda/4$ diode switch circuit.

2. RF Amplifier Circuit

(Main unit)

RF signal is amplified approximately 20dB by RF amplifier. RF amplifier circuit uses dual gate FET to get good inter-modulation characteristics. The RF amplifier consists of voltage tuned band-pass filter (L1, L2, L4, L5, D2, D3, D5, D6) and RF AMP (Q6). The signal is amplified after eliminating unwanted signals so that image interference characteristics are improved.

3. 1st Mixer Circuit

(Main unit)

The amplified signal is converted into the first IF signal of 30.85MHz by mixer circuit (Q5). Mixer circuit uses dual gate FET to improve multifrequency characteristics such as inter-modulation. The output signal from mixer circuit is led to 1st IF circuit.

4. Air Band Circuit

(Main unit / T, E version)

The output signal from band switch circuit is led to low-pass filter circuit (L7, L8, C55, C56) and input to RF amplifier circuit (Q11). There the signal is amplified approximately 20dB and input to the mixer circuit.

5. 1st IF Circuit

(Main unit)

The output 1st IF signal from mixer circuit is led to crystal filter XF1. Unwanted frequency band of IF signal is eliminated by a crystal filter. The resulting signal is led to the 2nd IF amplifier, and the signal is output to 2nd IF circuit.

6. 2nd IF Circuit and Detector Circuit

(Main unit)

The 1st IF signal is led to 2nd mixer circuit of IC1, then it is converted into the 2nd IF signal (455kHz) by 2nd local signal. IC1 has the 2nd mixer, 2nd local oscillator circuit, quadrature detector circuit and AM detector circuit. The 2nd local oscillator oscillates 2nd local signal (30.395MHz). The 2nd IF output signal from mixer (pin 3 of IC1) circuit is led to ceramic filter (FL1). Unwanted frequency band of 2nd IF signal is eliminated by a ceramic filter. The resulting FM signal is led to the limiter amplifier (pin 7 of IC1) circuit and quadrature detector circuit (pin 11 of IC1 and ceramic discriminator X1), and the 2nd IF signal is converted to AF signal. The FM AF signal is output from pin 12 of IC1 to AF circuit. The AM signal is input to AM detector circuit (pin 5 of IC1), and the AM AF signal is output from pin 13 of IC1.

7. AF and Mute Circuit

(Main unit)

The AF signal from IC1 is filtered by the low-pass filter amplifier (Q2) and led to the high-pass filter amplifier (Q1), and output to the AF gain volume. Q3 and Q4 are switched ON/OFF by AFC signal from CPU, then AF signal is muted when the squelch is ON.

8. Squelch Circuit

(CPU unit)

IC1 has the noise amplifier, rectifier circuit and comparator circuit. The noise signal from pin12 of IC1 is input to the noise amplifier (pin19 of IC1) and passed through buffer amplifier (Q28), rectified by D8, then it is input to comparator circuit (pin 21 of IC1). When the noise signal is decreased by the receiving signal, the comparator output SD becomes low.

2) Transmitter System

1. Microphone Amplifier Circuit

(CPU unit)

The voice from external microphone is amplified by the microphone amplifier (Q303), and passed through the microphone mute circuit (Q304), the signal is input to the microphone gain potentiometer (VR3) in the main unit.

2. Limiter Amplifier Circuit

(Main unit)

The signal from microphone gain potentiometer (VR3) is amplified by limiter amplifier and low-pass (IC4). The resulting signal is passed through the modulation adjustment potentiometer (VR4), then input to VCO unit. IC4A is limiter amplifier with pre-emphasis characteristics. IC4B is low-pass filter.

3. Modulation Circuit

(VCO unit)

The adjusted AF signal in VR4 is led to the VCO unit. The frequency modulation is executed when the audio signal is supplied to the D207.

4. Drive Amplifier Circuit

(Main unit)

The signal from VCO unit is input to the drive amplifier (IC3). IC3 has high gain of approximately 30dB and high level of approximately 10dBm wide band amplifier.

5. RF Younger Amplifier Circuit

(Main unit)

The signal from IC3 is passed through diode switch D12, and input to younger amplifier Q13. Q13 has approximately 15dB gain and output level is 400mW. The output signal of younger amplifier is led to the PA amplifier (IC2).

6. RF Power Amplifier Circuit (Main unit)

IC2 is the power module, which obtains stable output power (50W T/E, 35W TE1/TE2) within the band. The signal of younger amplifier is amplified by the PA amplifier (IC2), and then led to the antenna switch circuit.

7. Antenna Switch Circuit (RF unit)

When transmitting, D11 and D9 are ON in the antenna switch circuit, L14 becomes parallel components. This causes the output signal of IC2 not to go to the RX circuit. The signal is led to the antenna connector passing through the low-pass filter (L15 ~ L18, C76 ~ C80, C148).

8. APC Circuit (RF unit)

When the TX signal is passed through the low-pass filter, matching voltage and mismatching voltage are detected by the D14 and D15. When the antenna impedance is 50Ω , the detected voltage of D14 and D15 are minimum. But when the antenna impedance is not 50Ω , the detected voltage becomes higher. The detected voltage is passed through the power setting potentiometer (VR1), and the signal is amplified by Q17, Q16 and Q14. The transmitting power is controlled by the voltage of V1(IC2) and collector voltage of Q13. When the temperature of the unit goes high, the power down circuit (R104, TH2) prevents the device from being damaged.

3) PLL Circuit

1. Summary

The PLL circuit uses PLL IC (IC201) equipped with built-in dual modulus prescaler. The PLL IC serial data is sent from CPU. The VCO output frequency divided by N is compared with reference frequency in the phase comparator.

2. Reference Oscillator Circuit (Main unit)

The reference frequency is obtained by X3 (12.8MHz), and its output is led to the VCO unit.

3. Loop Filter Circuit (VCO unit)

The phase error of phase comparator is integrated to DC voltage by loop filter circuit, and supplied to D201, D202 of varicap diode in VCO unit. The time constant of the active loop filter (consisting of Q202 and Q210) is determined by C211, C212, R228, R210. The output is passed through the lag filter (R213, C208), and input to VCO unit.

4. VCO Circuit (VCO unit)

The circuit is the Hartley oscillator circuit (Q201), and the signal is output passing through the buffer amplifier (Q204). C247 is switched by D205 to vary the capacitance, and the oscillating frequency range is shifted.

4) Terminal function of CPU

No.	Name	Pin Name	I/O	Description	H	L	Hi Z	Pull UP
1	AN7	SD	I	SD signal input	Signal	No signal		
2	AN6	SMT	I	S meter signal input	Analog			
3	AN5	BP1	I	Band plan	Analog			
4	P64	UL	I	Unlock input	Unlock	Lock		
5	P63	TON1	O	Tone output 1	Pulse			
6	P62	TON2	O	Tone output 2	Pulse			
7	P61	TON3	O	Tone output 3	Pulse			
8	P60	TON4	O	Tone output 4	Pulse			
9	P57	AM	O	AM/FM selection	AM	FM		
10	TOUT	BEEP	O	Beep sound output, SCR ON-OFF	Pulse			
11	P55	- HL	O	TX, Squelch level H/L	Power Squelch	Low Low	High High	
12	CNTR	TBST	O	Tone burst output / microphone mute	RX	TX. Pulse		
13	P53	T8	O	TX power supply control	TX	OFF		
14	P52	STB2 TICD	O I	Tone unit strobe Tone unit detection input	Pulse None	Normal Equipped		
15	P51	STB1	O	PLL strobe	permitted	Inhibited		
16	INT2	RE2	I	Rotary encoder down input	OFF	ON		
17	P47	CLK	O	Clock signal output	Pulse			
18	P46	DATA	O	Data signal output	Pulse			
19	TXD	CTX	O	Data output for the cloning mode	Pulse			
20	RXD	CRX	I	Data input for the cloning mode	Pulse			
21	INT1	RE1	I	Rotary encoder up input	OFF	ON		○
22	INT0	BU	I	Backup signal input	Normal	Backup		○
23	P41	SQL	O	AF mute		Mute	Normal	
24	P40	TSQD	I	Tone signal detection input	No Tone	Tone		
25	RST	RST	I	Reset signal input	at work			
26	P71	SCL	O	Clock input for E2PROM	Pulse			
27	P70	SDA	IO	Data input for E2PROM	Pulse			
28	XIN	XIN	I	Internal clock input				
29	XOUT	XOUT	O	Internal clock output				
30	VSS	GND	I	GND		0V		
31	P27	PTT	I	PTT key	OFF	ON		○
32	P26	UP	I	UP key	OFF	ON		○
33	P25	DOWN	I	Down key	OFF	ON		○
34	P24	KEY 1	I	Key 1 H/L	OFF	ON		○
35	P23	KEY 2	I	Key 2 SET	OFF	ON		○

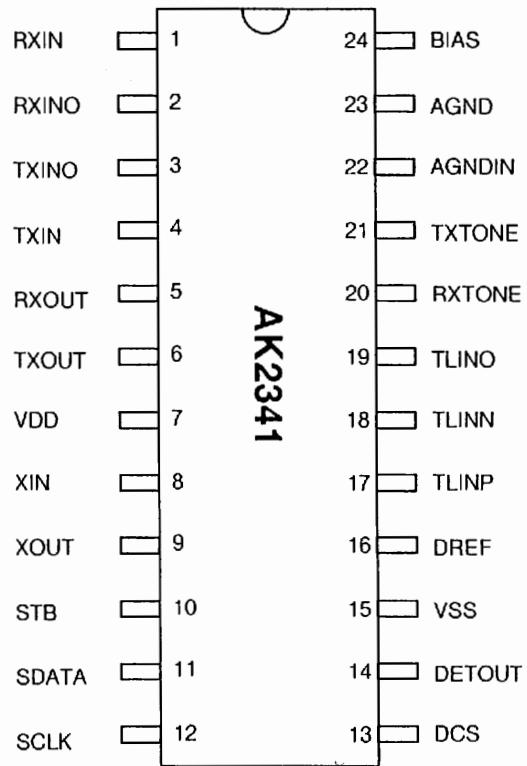
No.	Name	Pin Name	I/O	Description	H	L	Hi Z	Pull UP
36	P22	KEY 3	I	Key 3 CALL	OFF	ON		○
37	P21	KEY 4	I	Key 4 V/M	OFF	ON		○
38	P20	KEY 5	I	Key 5 FUN	OFF	ON		○
39	S31	S31	O	Segment 31 output	Pulse			
40	S30	S30	O	Segment 30 output	Pulse			
41	S29	S29	O	Segment 29 output	Pulse			
42	S28	S28	O	Segment 28 output	Pulse			
43	S27	S27	O	Segment 27 output	Pulse			
44	S26	S26	O	Segment 26 output	Pulse			
45	S25	S25	O	Segment 25 output	Pulse			
46	S24	S24	O	Segment 24 output	Pulse			
47	S23	S23	O	Segment 23 output	Pulse			
48	S22	S22	O	Segment 22 output	Pulse			
49	S21	S21	O	Segment 21 output	Pulse			
50	S20	S20	O	Segment 20 output	Pulse			
51	S19	S19	O	Segment 19 output	Pulse			
52	S18	S18	O	Segment 18 output	Pulse			
53	S17	S17	O	Segment 17 output	Pulse			
54	S16	S16	O	Segment 16 output	Pulse			
55	S15	S15	O	Segment 15 output	Pulse			
56	S14	S14	O	Segment 14 output	Pulse			
57	S13	S13	O	Segment 13 output	Pulse			
58	S12	S12	O	Segment 12 output	Pulse			
59	S11	S11	O	Segment 11 output	Pulse			
60	S10	S10	O	Segment 10 output	Pulse			
61	S9	S9	O	Segment 9 output	Pulse			
62	S8	S8	O	Segment 8 output	Pulse			
63	S7	S7	O	Segment 7 output	Pulse			
64	S6	S6	O	Segment 6 output	Pulse			
65	S5	S5	O	Segment 5 output	Pulse			
66	S4	S4	O	Segment 4 output	Pulse			
67	S3	S3	O	Segment 3 output	Pulse			
68	S2	S2	O	Segment 2 output	Pulse			
69	S1	S1	O	Segment 1 output	Pulse			
70	S0	S0	O	Segment 0 output	Pulse			

No.	Name	Pin Name	I/O	Description	H	L	Hi Z	Pull UP
71	VCC	VDD	I	Power supply				
72	VREF	VREF	I	Reference voltage input				
73	AVSS	GND	I	GND				
74	COM3	COM3	O	LCD common 3 output	Pulse			
75	COM2	COM2	O	LCD common 2 output	Pulse			
76	COM1	COM1	O	LCD common 1 output	Pulse			
77	COM0	COM0	O	LCD common 0 output	Pulse			
78	VL3	VL3	I	LCD power supply input				
79	VL2	VL2	I	LCD power supply input				
80	VL1	VL1	I	LCD power supply input				

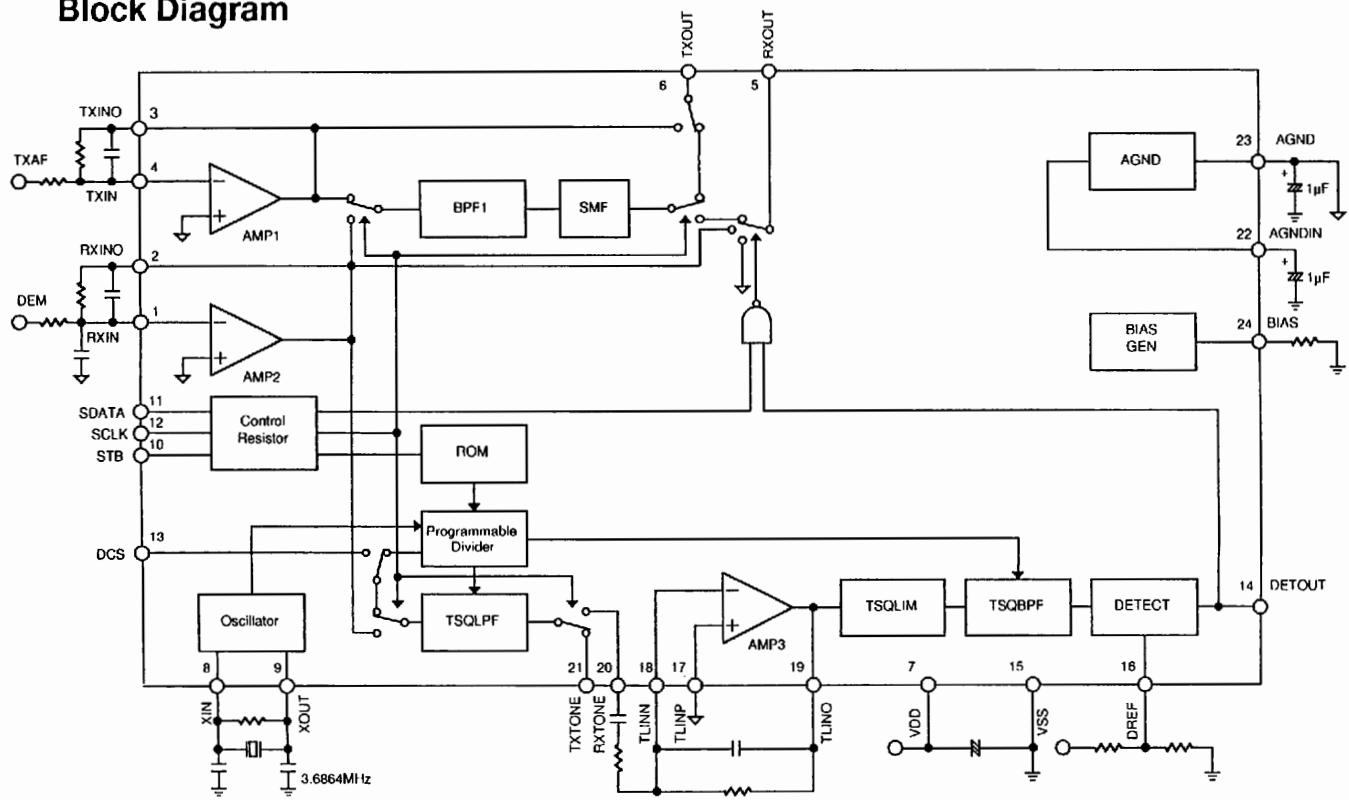
SEMICONDUCTOR DATA

1) AK2341 (XA0239) CTCSS Encoder/Decoder

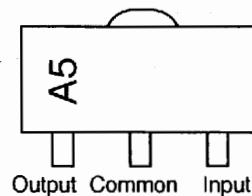
Pin No.	Pin Name	I/O	Function
1	RXIN	I	RX Signal Input
2	RXINO	O	AMP2 Output
3	TXINO	O	AMP1 Output
4	TXIN	I	TX Audio Input
5	RXOUT	O	RX Audio Output
6	TXOUT	O	TX Audio Output
7	VDD	-	Power Supply (1.8 ~ 5.5V)
8	XIN	I	Crystal Terminal (3.6864MHz)
9	XOUT	O	Crystal Terminal (3.6864MHz)
10	STB	I	Strobe for Serial Data
11	SDATA	I	Serial Data
12	SCLK	I	Serial Clock
13	DCS	I	DCS Input
14	DETOUT	O	Tone Detection Output (Detect: Low)
15	VSS	-	Ground
16	DREF	I	Tone Detection Level Adjust Input
17	TLINP	I	RX Tone Signal Reference Input
18	TLINN	I	RX Tone Signal Input
19	TLINO	O	AMP3 Output
20	RXTONE	O	RX Tone Signal Output
21	TXTONE	O	TX Tone Signal Output
22	AGNDIN	I	Analog Ground Input
23	AGND	O	Analog Ground Output
24	BIAS	I	Bias Input



Block Diagram



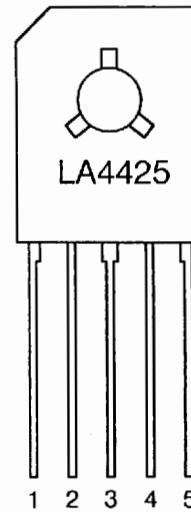
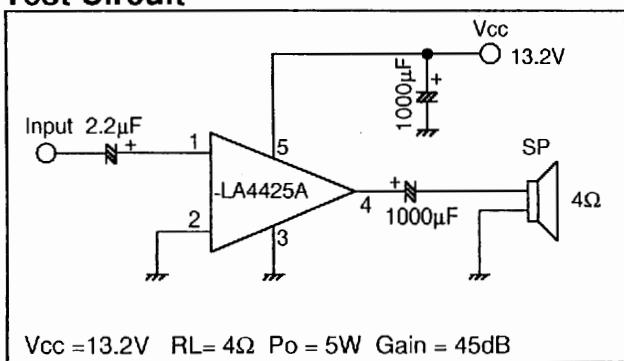
2) AN78L05M (XA0238)
5V Voltage Regulator



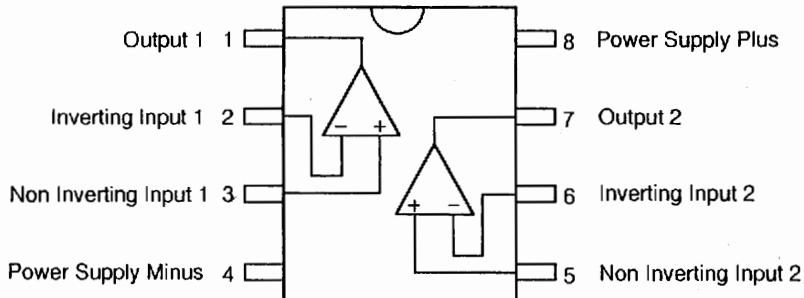
AN78L05M

3) LA4425A (XA0410)
5W Audio Power Amplifiers

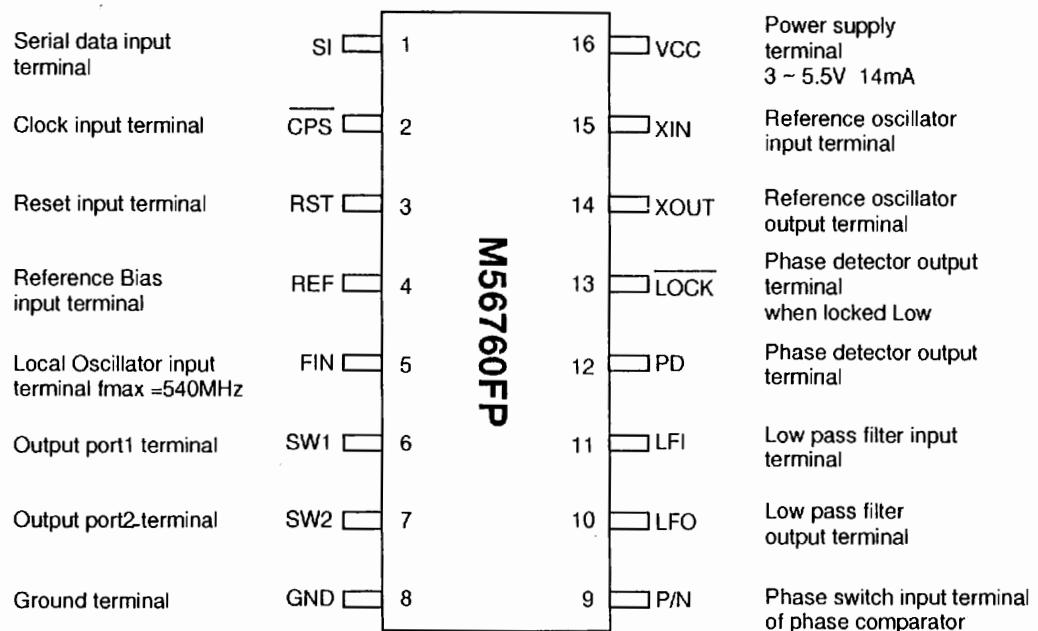
Test Circuit



4) M5218FP (XA0068)
Dual Low Noise
Operational Amplifiers



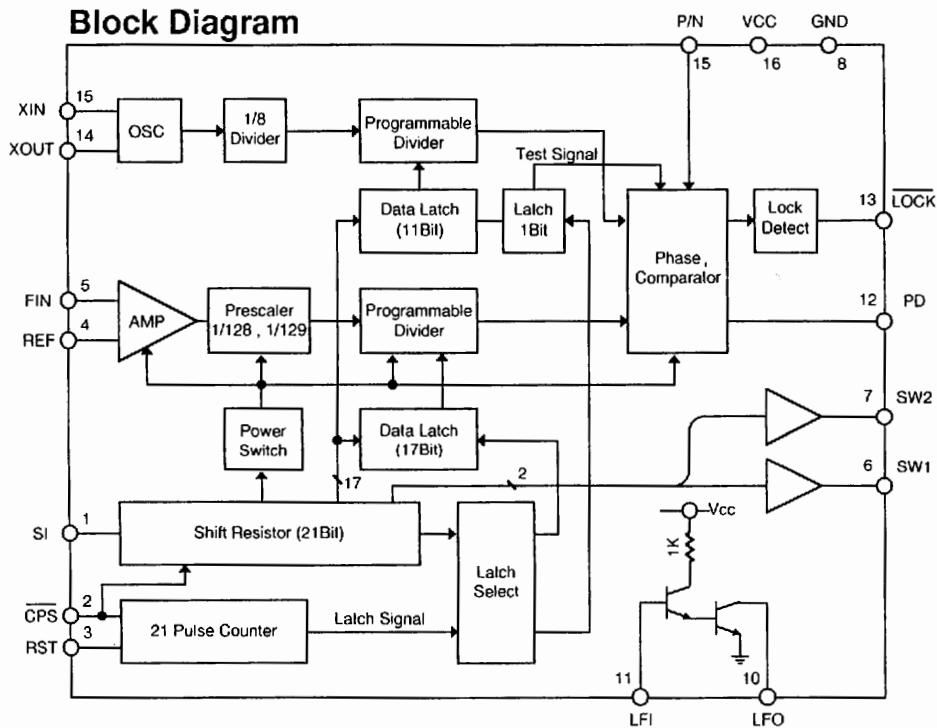
5) M56760FP (XA0235) 540MHz Frequency Synthesizer



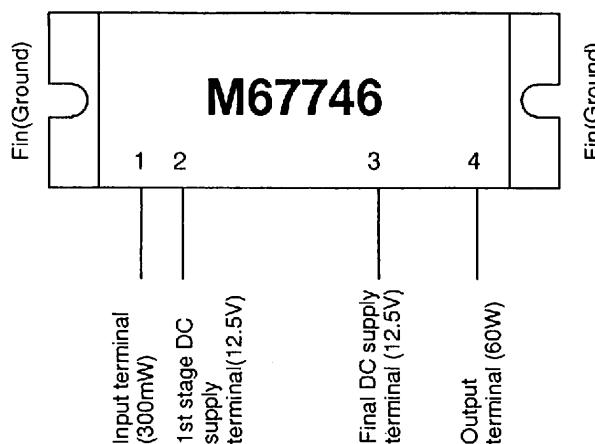
Function Table

P/N input	Phase	PD output
High or Low	Locked	Hi-Z
High	Lead	High
High	Lag	Low
Low	Lead	Low
Low	Lag	High

Block Diagram



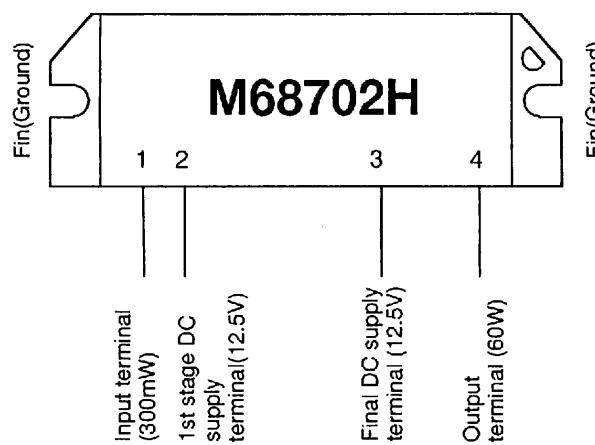
6) M67746 (XA0412)
144 ~ 148MHz 60W
RF Power Module



Ratings	Symbol	Ratings	Unit
Supply voltage	Vcc	17	V
Total current	Icc	20	A
Input power	Pin(max)	600	mW
Output power	Po(max)	70	W
Operation case temperature	Tc(op)	-30 to +110	°C
Storage temperature	Tstg	-40 to +110	°C

Zg=Zl=50Ω

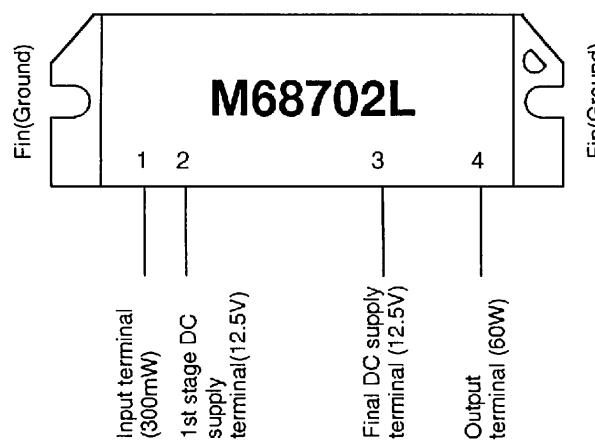
7) M68702H (XA0444)
150 ~ 175MHz 60W
RF Power Module (TE2)



Ratings	Symbol	Ratings	Unit
Supply voltage	Vcc	17	V
Total current	Icc	20	A
Input power	Pin(max)	600	mW
Output power	Po(max)	75	W
Operation case temperature	Tc(op)	-30 to +110	°C
Storage temperature	Tstg	-40 to +110	°C

Zg=Zl=50Ω

8) M68702L (XA0445)
135 ~ 160MHz 60W
RF Power Module (TE1)

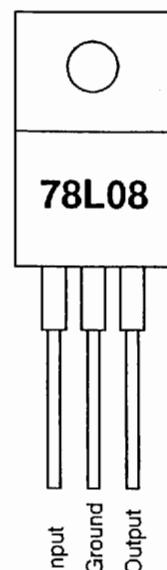
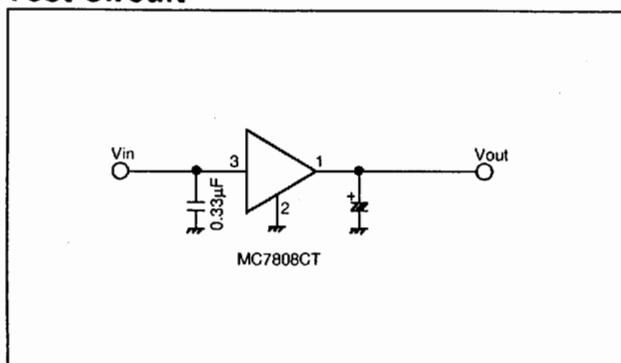


Ratings	Symbol	Ratings	Unit
Supply voltage	Vcc	17	V
Total current	Icc	20	A
Input power	Pin(max)	600	mW
Output power	Po(max)	75	W
Operation case temperature	Tc(op)	-30 to +110	°C
Storage temperature	Tstg	-40 to +110	°C

Zg=Zl=50Ω

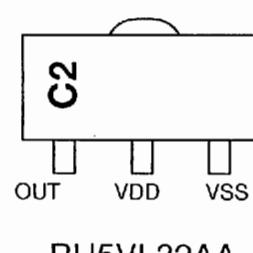
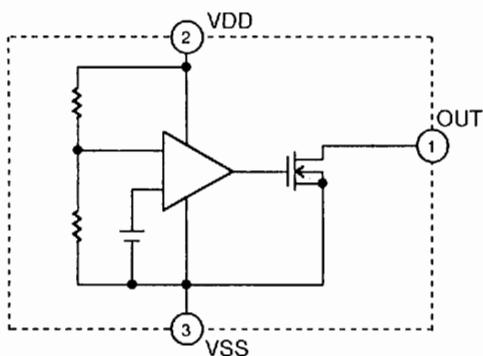
9) MC7808CT (XA0082)
8V Voltage Regulator

Test Circuit



10) RH5VL32AA-T1 (XA0198)
C-MOS Voltage Detector

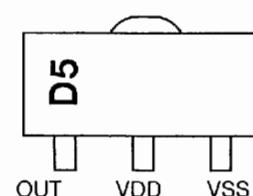
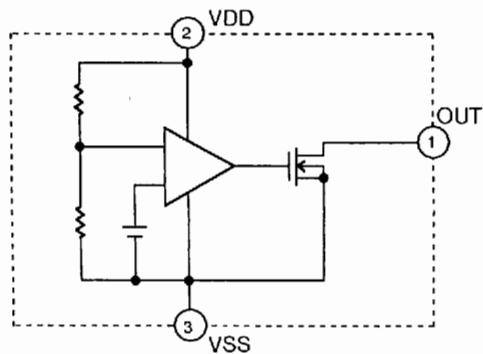
Equivalent Circuit



RH5VL32AA

11) RH5VL45AA-T1 (XA0208)
C-MOS Voltage Detector

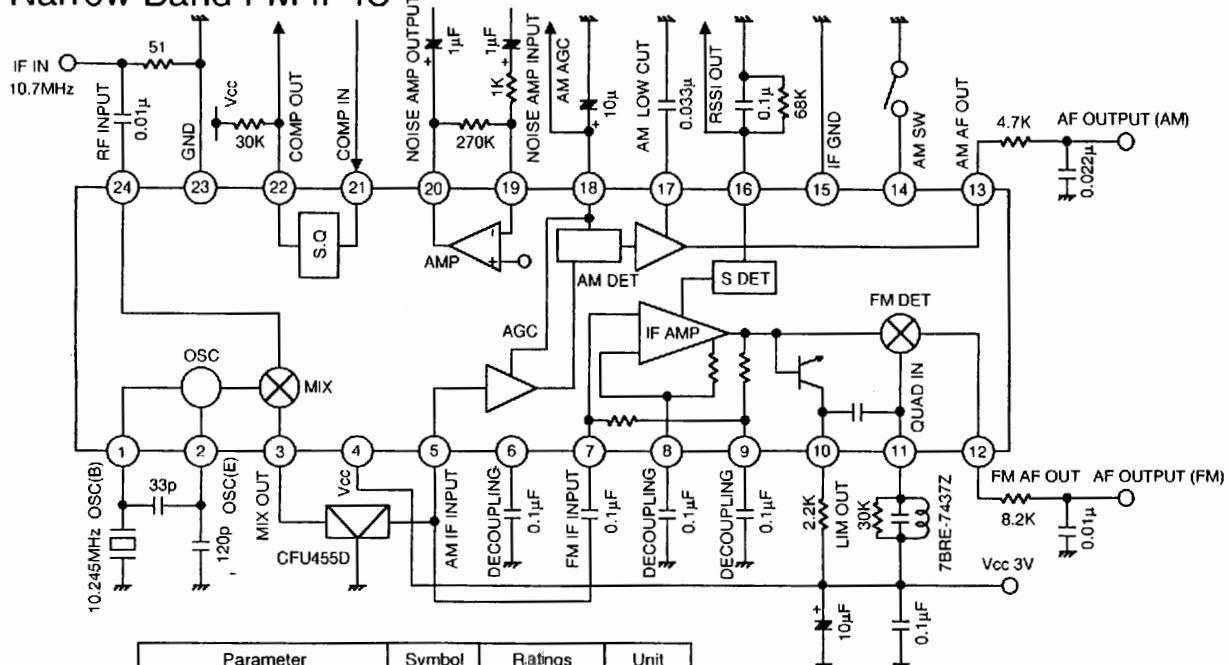
Equivalent Circuit



RH5VL45AA

12) TK10930VTL (XA0223)

Narrow Band FM IF IC



Parameter	Symbol	Ratings	Unit
Supply voltage	Vcc max	10.0	V
Power dissipation	Pd	400	mW
Storage temperature	Tstg	-55~+150	°C
Operating temperature	Top	-30~+75	°C
Operating voltage	Vop	2.5~8.5	V
Operating frequency	fop	~60	MHz

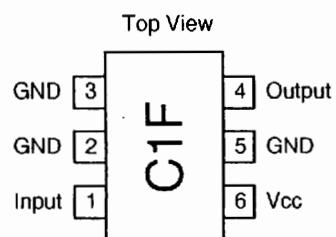
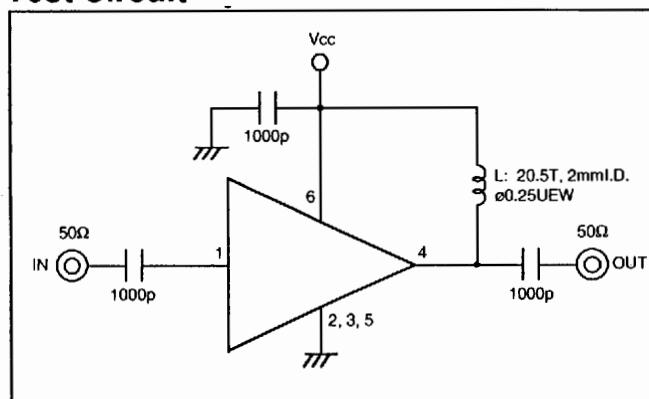
Ta=25°C Vcc=3V

Parameter	Symbol	Ratings			Unit	Condition
		Min	Typical	Max		
Supply Current 1	Icc1		6.8	8.9	mA	No signal, AM ON
Supply Current 2	Icc2		3.9	5.3	mA	No signal, AM OFF
Mixer Conversion Gain	Mg		20		dB	
Mixer Input Impedance	Mz		3.6		kΩ	DC Test
FM						
Limiting Sensitivity	Limit		2.0	8.0	µV	-3.0dB
Output Voltage	Vo1	85	150	230	mVrms	10mVin +/-3kHz DEV
Distortion	THD1		1.0	2.0	%	10mVin +/-3kHz DEV
Output Impedance	Zo		800		Ω	10mVin
Filter Gain	Gf	30	38		dB	Fin=30kHz, Vo=100mV
Scan Control Hi Voltage	SH	2.3			V	Squelch input=2.5V
Scan Control Low Voltage	SL		0.3		V	Squelch input=0V
Squelch Hysteresis	Hys		30		mV	
S meter Output Voltage	S0		0.05	0.5	V	Vin=0mV, RS=68kΩ
S meter Output Voltage	S1	0.05	0.5	0.9	V	Vin=0.01mV, RS=68kΩ
S meter Output Voltage	S2	0.7	1.2	1.7	V	Vin=0.1mV, RS=68kΩ
S meter Output Voltage	S3	1.2	1.8	2.5	V	Vin=1mV, RS=68kΩ
S meter Output Voltage	S4	1.6	2.3	2.9	V	Vin=10mV, RS=68kΩ
S meter Output Voltage	S5	1.8	2.4	2.9	V	Vin=100mV, RS=68kΩ
AM						
Sensitivity	US	20	15		µV	required input level to get 20mV rms output
Output Voltage	Vo2	60	120	160	mVrms	1kHz, 30%, Vin=1mV
Distortion-1	THD2		1.0	2.0	%	1kHz, 30%, Vin=1mV
Distortion-2	THD3		2.0	4.0	%	1kHz, 30%, Vin=1mV
S/N	S/N	40	48		dB	1kHz, 30%, Vin=1mV
AM OFF	Vo	-0.3		0.3	%	

13) μPC2710T (XA0449) RF Amplifier

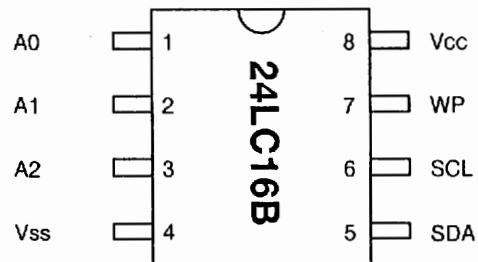
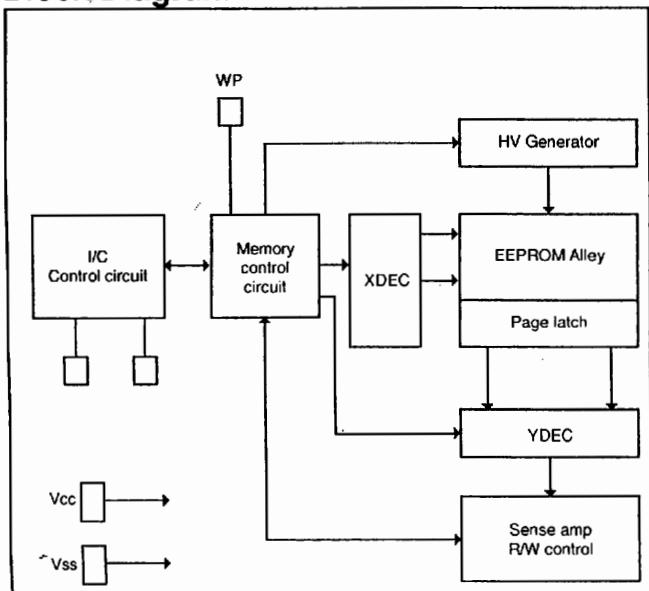
Parameter	Symbol	Condition	Ratings	Unit
Supply voltage	Vcc		5.0	V
Circuit current	Icc	Vcc=5V, no signal	22	mA
Power gain	GP	Vcc=5V, f=500MHz	33	dB
Saturated output power	Po(sat)	Vcc=5V, f=500MHz, Pin=-8dBm	+13.5	dBm
Noise figure	NF	Vcc=5V, f=500MHz	3.5	dB
Upper frequency (-3dB)	fu	Vcc=5V, Reference freq. =100MHz	1000	MHz
Isolation	ISL	Vcc=5V, f=500MHz	39	dB
Input return loss	RLin	Vcc=5V, f=500MHz	6	dB
Output return loss	RLout	Vcc=5V, f=500MHz	12	dB
Gain flatness	ΔGp	Vcc=5V f=0.1 ~ 0.6GHz	± 0.8	dB

Test Circuit



14) 24LC16B (XA0351) 16K bits CMOS Serial EEPROM

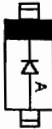
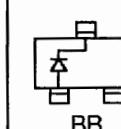
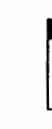
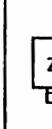
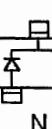
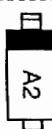
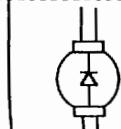
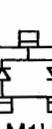
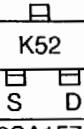
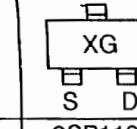
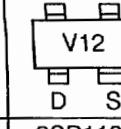
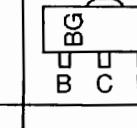
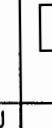
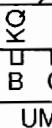
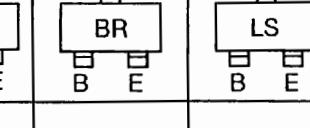
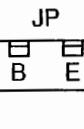
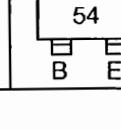
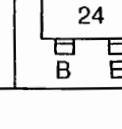
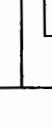
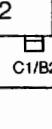
Block Diagram



Pin Name	Description
Vss	GND terminal
SDA	Serial address/data I/O
SCL	Serial clock
WP	Write protect
Vcc	+2.5V~5.5V power supply
A0, A1, A2	No connection

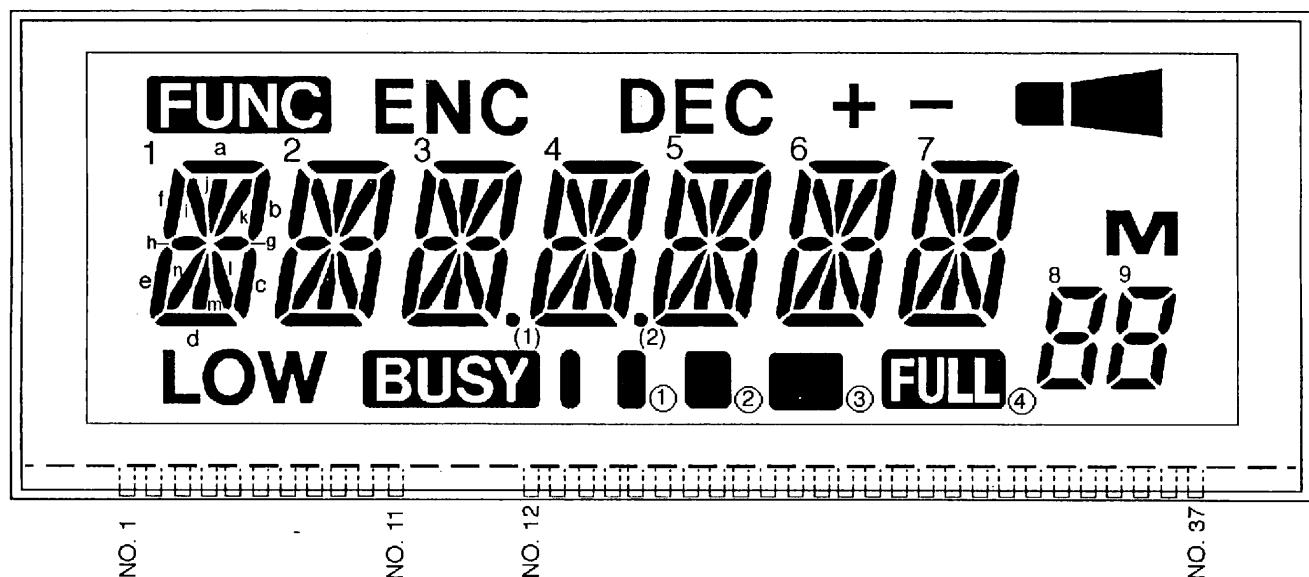
15) Transistor, Diode and LED Outline Drawings

Top View

1SS355 XD0254	1SV128 XD0112	1SV215 XD0132	1SV273 XD0298	DA204U XD0130	DAN202U XD0230	DAN235U XD0246	DTZ2.2A XD0145
							
BB		T2	T3	K	N	M	—
DTZ5.1B XD0165	G3B XD0107	MA704WA XD0127	MA742 XD0250	MA8110H XD0255	MI308 XD0014	MI407 XD0013	VRPG3312X XL0051
							
A2		M2P	M1U	M12	M18	M17	—
2SK508 XE0010	2SK880GR XE0021	3SK131V12 XE0028					
							
G K52 S D	G XG S D	G2 G1 V12 D S					
Anode (Red) Cathode (Green)							
2SA1576 XT0094	2SB1124 XT0148	2SB1132 XT0061	2SB1292F XT0112	2SC2873Y XT0113	2SC2954 XT0084	2SC4081 XT0095	2SC4081LNT XT0111
							
FR B E	BG B C E	BA PQ B C E	O B1292 BCE	MO B C E	O B C E	BR B E	LS B E
2SC4099 XT0096		DTA114YU XU0112	DTC114EU XU0131	UMC2 E2 B E1 C2 C1/B2	UMC5 E2 B1 E1 C2 C1/B2	XU0060 E2 B1 E1 C2 C1/B2	XU0152 E2 B1 E1 C2 C1/B2
							
C JP B E		C 54 B E	C 24 B E	E2 B E1 C2 C1/B2	E2 B1 E1 C2 C1/B2		

16) LCD

LCD Pattern



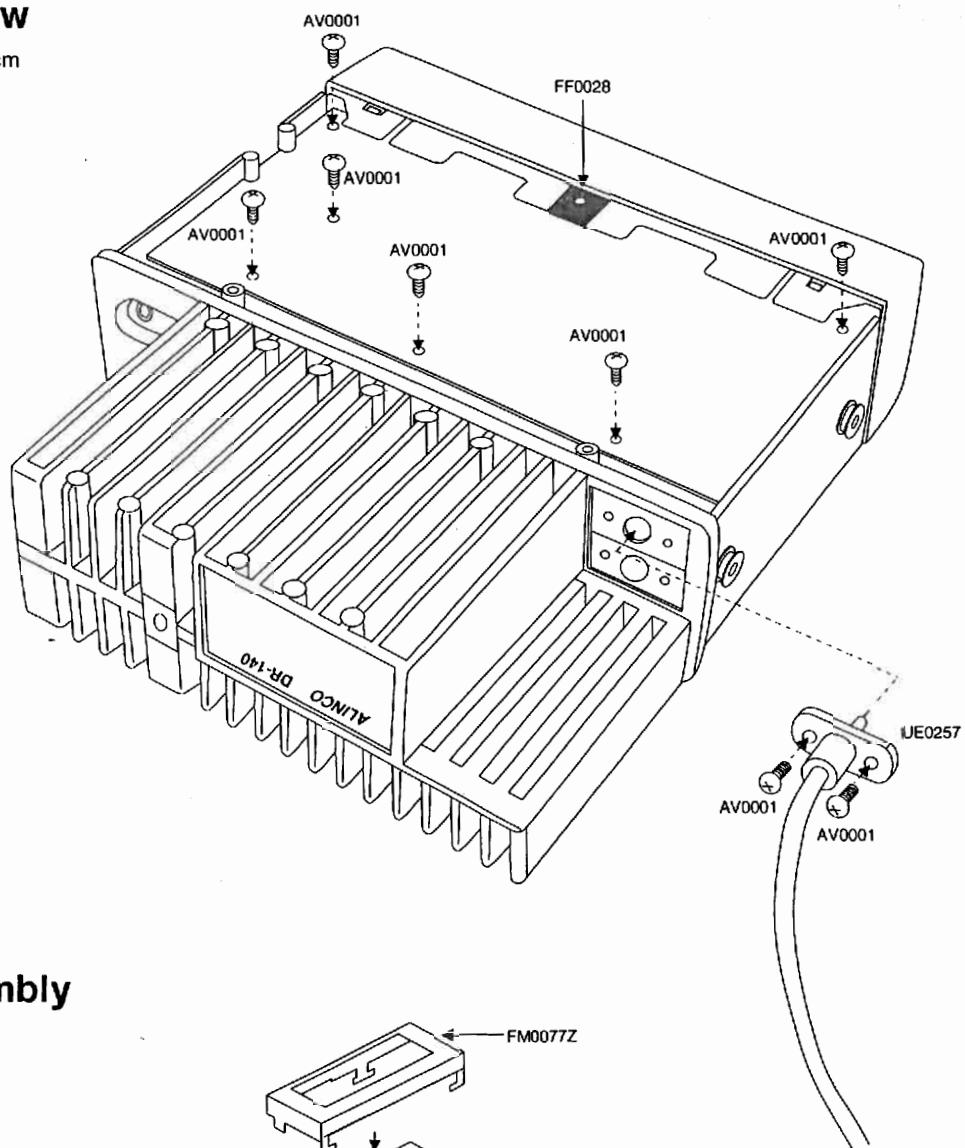
LCD connection table

No.	COM.0	COM.1	COM.2	COM.3	No.	COM.0	COM.1	COM.2	COM.3
1	COM.0				21	8a	8b	8g	8c
2		COM.1			22	M	9f	9e	9d
3			COM.2		23	9a	9b	9g	9c
4				COM.3	24	7i	7h	7n	7m
5	COM.0				25	-	7f	7e	7d
6	1j	1k	1g	1l	26	6i	6h	6n	6m
7	1a	1b	1c	LOW	27	+	6f	6e	6d
8	2j	2k	2g	2l	28	5i	5h	5n	5m
9	2a	2b	2c	BUSY	29	DEC	5f	5e	5d
10	3j	3k	3g	3l	30	4i	4h	4n	4m
11	3a	3b	3c	● (1)	31	■ (2)	4f	4e	4d
12	4j	4k	4g	4l	32	3i	3h	3n	3m
13	4a	4b	4c	● (2)	33	■ (1)	3f	3e	3d
14	5j	5k	5g	5l	34	2i	2h	2n	2m
15	5a	5b	5c	■ (3)	35	ENC	2f	2e	2d
16	6j	6k	6g	6l	36	1i	1h	1n	1m
17	6a	6b	6c	■ (4)	37	FUNC	1f	1e	1d
18	7j	7k	7g	7l					
19	7a	7b	7c	FULL					
20	■ (1)	8f	8e	8d					

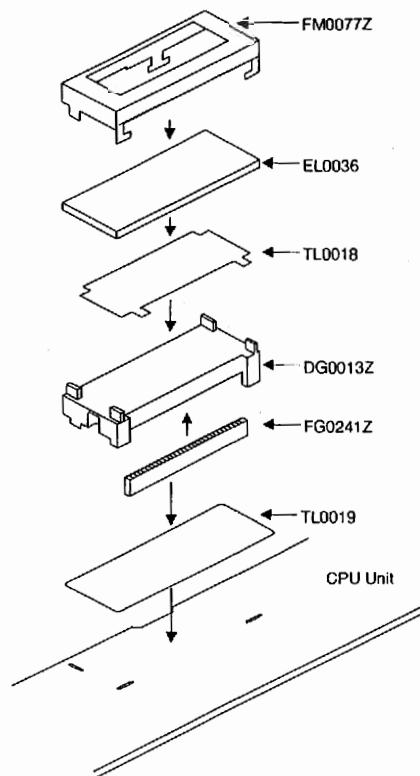
EXPLODED VIEW

1) Bottom View

Screw Torque: 5kgcm

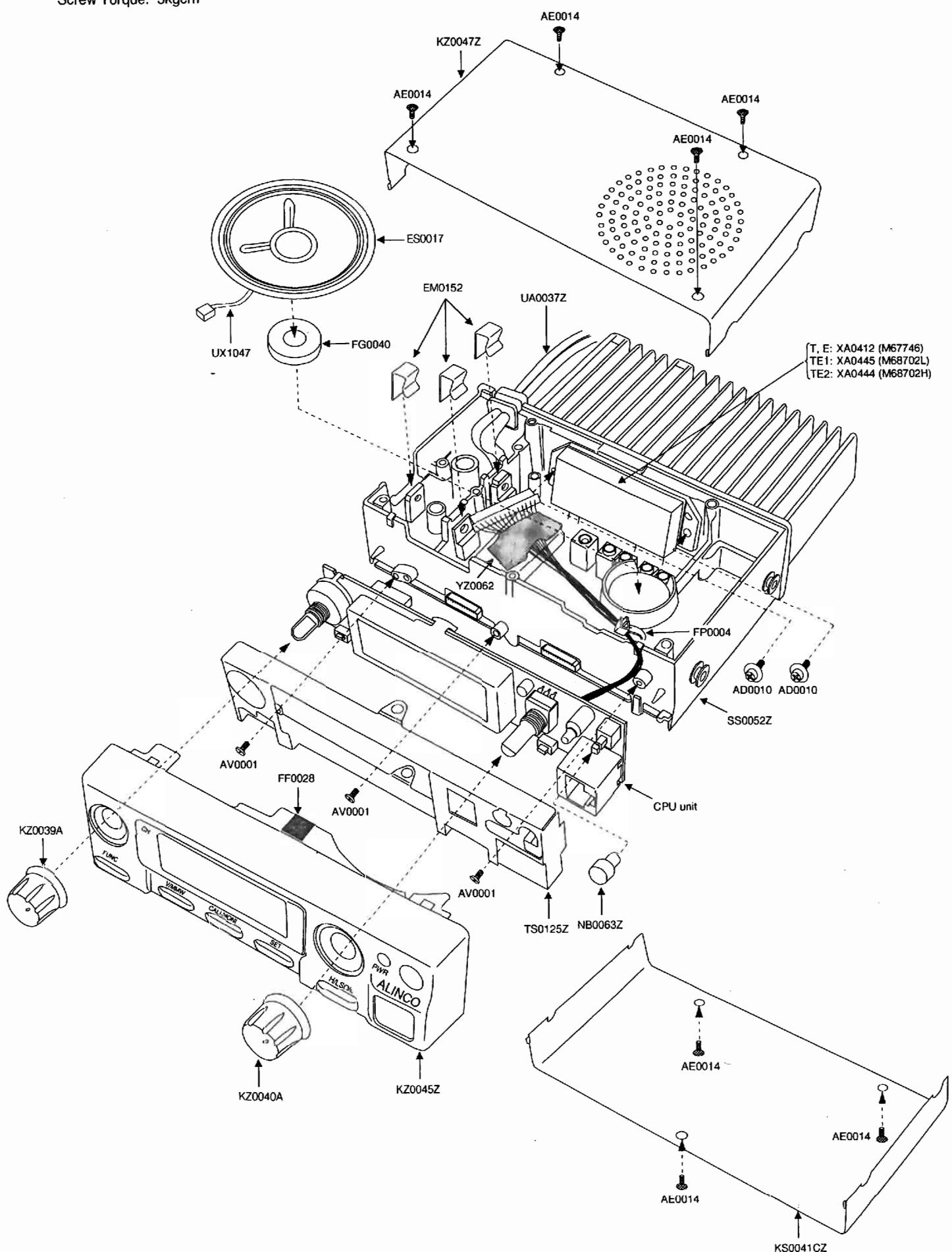


2) LCD Assembly



3) Top and Front Views

Screw Torque: 5kgcm



PARTS LIST

Ref. No.	Parts No.	Description	Parts Name	Ver.
Main Unit				
C1	TZ0056	Silicon dumper 49U	C1608JB1H471KTA	
	TZ0049	Silicon dumper UM1	C1608CH1H271JTA	
C2	TT1002	Tube 1.0 mm	C1608CH1H470JTA	T/E
C3	CE0339	Electrolytic C.	C1608CH1H470JTA	T/E
C4	CU3047	Chip C.	C1608JB1H102KTA	T/E
C5	CU3059	Chip C.	C1608JB1H102KTA	T/E
C6	CU3021	Chip C.	C1608CH1H20JTA	T/E
C7	CE0339	Electrolytic C.	C1608CH1H680JTA	T/E
C8	CU3044	Chip C.	C1608CH1H103KTA	T/E
C9	CU3044	Chip C.	C1608JB1H104ZTA	T/E
C10	CU3100	Chip C.	C1608JB1H682KTA	T/E
C11	CU3007	Chip C.	C1608CH1H500CTA	T/E
C12	CU3002	Chip C.	C1608CH1H101CTA	T/E
C13	CU3059	Chip C.	C1608JB1H104ZTA	T/E
C14	CU3059	Chip C.	C1608JB1H104ZTA	T/E
C15	CU3059	Chip C.	C1608JB1H104ZTA	T/E
C16	CU3102	Chip C.	C1608JB1H104ZTA	T/E
C17	CU3047	Chip C.	C1608JB1H103KTA	T/E
C18	CU3035	Chip C.	C1608JB1H102KTA	T/E
C19	CU3017	Chip C.	C1608CH1H330JTA	T/E
C20	CU3049	Chip Tantal	C1608AC1H33KTA	T/E
C21	CU3018	Chip C.	C1608JB1H103KTA	T/E
C22	CU3018	Chip C.	C1608JB1H103KTA	T/E
C23	CU3049	Chip C.	C1608JB1H103KTA	T/E
C24	CU3008	Chip C.	C1608CH1H20CTA	T/E
C25	CU3059	Chip C.	C1608JB1H104ZTA	T/E
C26	CU3047	Chip C.	C1608JB1H103KTA	T/E
C27	CU3035	Chip C.	C1608JB1H102KTA	T/E
C28	CU3047	Chip C.	C1608JB1H103KTA	T/E
C29	CU3059	Chip C.	C1608JB1H102KTA	T/E
C30	CU3023	Chip C.	C1608JB1H102KTA	T/E
C31	CU3012	Chip C.	C1608CH1H220JTA	T/E
C32	CU3012	Chip C.	C1608JB1H101JTA	T/E
C33	CU3047	Chip C.	C1608JB1H102KTA	T/E
C34	CU3047	Chip C.	C1608JB1H103KTA	T/E
C35	CU3035	Chip C.	C1608JB1H102KTA	T/E
C36	CU3035	Chip C.	C1608JB1H102KTA	T/E
C37	CU3015	Chip C.	C1608CH1H220JTA	T/E
C38	CU3015	Chip C.	C1608JB1H102KTA	T/E
C39	CU3049	Chip Tantal	TMC5A1C105MTR	T/E
C40	CU3035	Chip C.	C1608JB1H102KTA	T/E
C41	CU3013	Chip C.	C1608JB1H102KTA	T/E
C42	CE0339	Electrolytic C.	C1608CH1H150JTA	T/E
C43	CU3059	Chip C.	C1608JB1H103KTA	T/E
C44	CU3047	Chip C.	C1608JB1H102KTA	T/E
C45	CU3035	Chip C.	C1608JB1H102KTA	T/E
C46	CU3035	Chip C.	C1608JB1H102KTA	T/E
C47	CU3059	Chip C.	C1608JB1H102KTA	T/E
C48	CU3035	Chip C.	C1608JB1H102KTA	T/E
C49	CU3036	Chip C.	C1608JB1H102KTA	T/E
C50	CU3047	Chip C.	C1608JB1H103KTA	T/E
C51	CU3019	Chip C.	C1608JB1H102KTA	T/E
C52	CU3023	Chip C.	C1608CH1H101JTA	T/E
C53	CU3021	Chip C.	C1608CH1H680JTA	T/E
C54	CU3035	Chip C.	C1608JB1H102KTA	T/E
C55	CU3019	Chip C.	C1608CH1H470JTA	T/E
C56	CU3019	Chip C.	C1608CH1H470JTA	T/E
C57	CU3016	Chip C.	C1608CH1H20JTA	T/E
C58	CU3013	Chip C.	C1608CH1H150JTA	T/E
C59	CU3016	Chip C.	C1608CH1H102KTA	T/E
C60	CE0340	Electrolytic C.	C1608CH1H102KTA	T/E
C61	CU3035	Chip C.	C1608JB1H102KTA	T/E
C62	CU3035	Chip C.	C1608JB1H102KTA	T/E
C63	CU3011	Chip C.	C1608CH1H100CTA	T/E
C64	CU3024	Chip C.	C1608CH1H121JTA	T/E
C65	CU3013	Chip C.	C1608CH1H150JTA	T/E
C66	CU3035	Chip C.	C1608JB1H102KTA	T/E
C67	CU3035	Chip C.	C1608JB1H102KTA	T/E
C68	CU3013	Chip C.	C1608CH1H150JTA	T/E
C69	CU3014	Chip C.	C1608CH1H180JTA	T/E
C70	CU4033	Chip C.	C1608JB1H105JTA	T/E
C71	CE0339	Electrolytic C.	C1608CH1H105JTA	T/E
C72	CU3035	Chip C.	C1608JB1H102KTA	T/E
C73	CU3039	Electrolytic C.	C1608JB1H105JTA	T/E
C74	CU3035	Chip C.	C1608JB1H102KTA	T/E
C75	CC5062	Ceramic C.	RCC05SL2X26K500PPT	T/E
C76	CC5064	Ceramic C.	RCC05SL2X5W+TS	T/E
C77	CC5065	Ceramic C.	RCC05SL270L-46AE	1
C78	CC5065	Ceramic C.	RCC05SL270L-46AE	1
C79	CC5065	Ceramic C.	RCC05SL270L-46AE	2
C80	CC5059	Ceramic C.	RCC05SL270L-46AE	2
C81	CC3035	Ceramic C.	RCC05SL120L-46AE	1
C82	CU3035	Chip C.	C1608JB1H102KTA	T/E
C83	CU3015	Chip C.	C1608JB1H103KTA	T/E
C84	CU3015	Chip C.	C1608JB1H102KTA	T/E
C85	CU3035	Chip C.	C1608JB1H102KTA	T/E
C86	CU3002	Chip C.	C1608CH1H220JTA	T/E
C87	CU3035	Chip C.	C1608JB1H102KTA	T/E
C88	CU3003	Chip C.	C1608CH1H20JTA	T/E
C89	CU3003	Chip C.	C1608CH1H20JTA	T/E
C90	CE0339	Electrolytic C.	C1608CH1H150JTA	T/E
C91	CE0339	Electrolytic C.	C1608JB1H103KTA	T/E
C92	CU3035	Chip C.	C1608JB1H102KTA	T/E
C93	CU3035	Chip C.	C1608JB1H102KTA	T/E
C94	CU3035	Chip C.	C1608JB1H102KTA	T/E
C95	CU3047	Chip C.	C1608JB1H102KTA	T/E
C96	CU3039	Chip C.	C1608CH1H220JTA	T/E
C97	CU3035	Chip C.	C1608JB1H102KTA	T/E
C98	CE0339	Electrolytic C.	C1608CH1H1470JTA	T/E
C99	CU3035	Chip C.	C1608JB1H102KTA	T/E
C100	CE0339	Electrolytic C.	C1608CH1H1470JTA	T/E
C101	CU3035	Chip C.	C1608JB1H102KTA	T/E
C102	CU3031	Chip C.	C1608CH1H680JTA	T/E
C103	CU3028	Chip C.	C1608CH1H102KTA	T/E
C104	CU3035	Chip C.	C1608JB1H102KTA	T/E
C105	CU3035	Chip C.	C1608JB1H102KTA	T/E
C106	CU3049	Chip C.	C1608JB1H102KTA	T/E
C107	CU3035	Chip C.	C1608JB1H102KTA	T/E
C108	CU3049	Chip C.	C1608JB1H102KTA	T/E
C109	CU3035	Chip C.	C1608JB1H102KTA	T/E
C110	CU3049	Chip C.	C1608SA1C105MTR	T/E
C111	CU3049	Chip C.	C1608JB1H102KTA	T/E
C112	CU3035	Chip C.	C1608JB1H102KTA	T/E
C113	CU3039	Electrolytic C.	C1608JB1H102KTA	T/E
C114	CU3035	Chip C.	C1608JB1H102KTA	T/E
C115	CE0338	Electrolytic C.	C1608JB1H102KTA	T/E
C116	CU3039	Chip C.	C1608JB1H102KTA	T/E
C117	CE0343	Electrolytic C.	C1608CH1H100HC+T	T/E
C118	CU3035	Chip C.	C1608JB1H102KTA	T/E
C119	CU3035	Chip C.	C1608JB1H102KTA	T/E
C120	CU3031	Chip C.	C1608CH1H221JTA	T/E
C121	CU3035	Chip C.	C1608JB1H102KTA	T/E
C122	CU3027	Chip C.	C1608CH1H221JTA	T/E
C123	CU3035	Chip C.	C1608JB1H102KTA	T/E
C124	CU3023	Chip C.	C1608CH1H101JTA	T/E
C125	CU3023	Chip C.	C1608CH1H101JTA	T/E
C126	CU3023	Chip C.	C1608CH1H101JTA	T/E
C127	CU3027	Chip C.	C1608CH1H221JTA	T/E
C128	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C129	CU3059	Chip C.	C1608JB1H104ZTA	T/E
C130	CU3102	Chip C.	C1608JB1H103KTA	T/E
C131	CE0342	Electrolytic C.	C16MV 470HC-TS	T/E
C132	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C133	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C134	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C135	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C136	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C137	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C138	CU3035	Chip C.	C1608JB1H104ZTA	T/E
C139	CU3047	Chip C.	C1608JB1H104ZTA	T/E
C140	CU3059	Chip C.	C1608JB1H104ZTA	T/E
C141	CU3011	Chip C.	C1608CH1H100CTA	T/E
C142	CU3035	Chip C.	C1608JB1H102KTA	T/E
C143	CU3035	Chip C.	C1608CH1H20JTA	T/E
C144	CU3035	Chip C.	C1608CH1H20JTA	T/E
C145	CU3023	Chip C.	C1608CH1H20JTA	T/E
C146	CU3023	Chip C.	C1608CH1H334MTR	T/E
C147	CU3059	Chip C.	C1608JB1H104ZTA	T/E
C148	CU3052	Ceramic C.	RCC05SL040C-46AE	T/E
C149	CU3035	Chip C.	C1608JB1H102KTA	T/E
C150	CU3015	Chip C.	C1608CH1H220JTA	T/E
C151	CU3015	Chip C.	C1608JB1H102KTA	T/E
C152	CU3035	Chip C.	C1608JB1H103KTA	T/E
C153	CU3035	Chip C.	C1608JB1H222KTA	T/E
C154	CU3023	Chip C.	C1608JB1H102KTA	T/E
C155	CU3023	Chip C.	C1608CH1H101JTA	T/E
C156	CU3023	Chip C.	C1608CH1H101JTA	T/E
C157	CU3023	Chip C.	C1608CH1H101JTA	T/E
C158	CU3023	Chip C.	C1608CH1H101JTA	T/E
C159	CU3023	Chip C.	C1608CH1H101JTA	T/E
C160	CU3023	Chip C.	C1608CH1H101JTA	T/E
C161	CU3023	Chip C.	C1608CH1H101JTA	T/E
C162	CU3023	Chip C.	C1608CH1H101JTA	T/E
C163	CU3023	Chip C.	C1608CH1H101JTA	T/E
C164	CU3023	Chip C.	C1608CH1H101JTA	T/E
C165	CU3023	Chip C.	C1608CH1H101JTA	T/E
C166	CU3023	Chip C.	C1608CH1H101JTA	T/E
C167	CU3023	Chip C.	C1608CH1H101JTA	T/E
C168	CU3023	Chip C.	C1608CH1H101JTA	T/E
C169	CU3023	Chip C.	C1608CH1H101JTA	T/E
C170	CU3023	Chip C.	C1608CH1H101JTA	T/E
C171	CU3023	Chip C.	C1608CH1H101JTA	T/E
C172	CU3023	Chip C.	C1608CH1H101JTA	T/E
C173	CU3023	Chip C.	C1608CH1H101JTA	T/E
C174	CU3023	Chip C.	C1608CH1H101JTA	T/E
C175	CU3023	Chip C.	C1608CH1H101JTA	T/E
C176	CU3023	Chip C.	C1608CH1H101JTA	T/E
C177	CU3023	Chip C.	C1608CH1H101JTA	T/E
C178	CU3023	Chip C.	C1608CH1H101JTA	T/E
C179	CU3023	Chip C.	C1608CH1H101JTA	T/E
C180	CU3023	Chip C.	C1608CH1H101JTA	T/E
C181	CU3023	Chip C.	C1608CH1H101JTA	T/E
C182	CU3023	Chip C.	C1608CH1H101JTA	T/E
C183	CU3023	Chip C.	C1608CH1H101JTA	T/E
C184	CU3023	Chip C.	C1608CH1H101JTA	T/E
C185	CU3023	Chip C.	C1608CH1H101JTA	T/E
C186	CU3023	Chip C.	C1608CH1H101JTA	T/E
C187	CU3023	Chip C.	C1608CH1H101JTA	T/E
C188	CU3023	Chip C.	C1608CH1H101JTA	T/E
C189	CU3023	Chip C.	C1608CH1H101JTA	T/E
C190	CU3023	Chip C.	C1608CH1H101JTA	T/E
C191	CU3023	Chip C.	C1608CH1H101JTA	T/E
C192	CU3023	Chip C.	C1608CH1H101JTA	T/E
C193	CU3023	Chip C.	C1608CH1H101JTA	T/E
C194	CU3023	Chip C.	C1608CH1H101JTA	T/E
C195	CU3023	Chip C.	C1608CH1H101JTA	T/E
C196	CU3023	Chip C.	C1608CH1H101JTA	T/E
C197	CU3023	Chip C.	C1608CH1H101JTA	T/E
C198	CU3023	Chip C.	C1608CH1H101JTA	T/E
C199	CU3023	Chip C.	C1608CH1H101JTA	T/E
C200	CU3023	Chip C.	C1608CH1H101JTA	T/E
C201	CU3023	Chip C.	C1608CH1H101JTA	T/E
C202	CU3023	Chip C.	C1608CH1H101JTA	T/E
C203	CU3023	Chip C.	C1608CH1H101JTA	T/E
C204	CU3023	Chip C.	C1608CH1H101JTA	T/E
C205	CU3023	Chip C.	C1608CH1H101JTA	T/E
C206	CU3023	Chip C.	C1608CH1H101JTA	T/E
C207	CU3023	Chip C.	C1608CH1H101JTA	T/E
C208	CU3023	Chip C.	C1608CH1H101JTA	T/E
C209	CU3023	Chip C.	C1608CH1H101JTA	T/E

Main Unit

Ref. No.	Parts No.	Description	Parts Name	Ver.
L21	QK495D	Air Core Coil	MR309ST06	T/E/2
L21	QK475G	Air Core Coil	MR5.07ST06	1
L22	QC0063	Chip L. Coil	NL32522T047J	E
L23	QL0012		QL0012	
Q1	XTO095	Transistor	2SC4081 T106R	
Q2	XTO095	Transistor	2SC4081 T106R	R22
Q3	XTO095	Transistor	2SC4081 T106R	R23
Q4	XTO095	Transistor	2SC4081 T106R	R24
Q5	XE028	FET	3SK131V12-T1	R25
Q6	XE028	FET	3SK131V12-T1	R26
Q7	XTO096	Transistor	2SC4099 T106N	R27
Q8	XU0131	Transistor	DTC114EU T106	R28
Q9	XE028	FET	2SK806GCR TE85L	R29
Q10	XU0152	Transistor	UMC5TR	R30
Q11	XTO096	Transistor	2SC4099 T106N	R31
Q12	XU0112	Transistor	DTA11AYU T106	R32
Q13	XTO084	Transistor	2SC2934 T1	R33
Q14	XTO112	Transistor	2SB1282F	R34
Q15	XE021	FET	2SK806GCR TE85L	R35
Q16	XTO095	Transistor	2SC4081 T106R	R36
Q17	XTO084	Transistor	2SA1576 T106R	R37
Q18	XTO081	Transistor	2SB1132T100Q	R38
Q19	XU0131	Transistor	DTC114EU T106	R39
Q20	XU0131	Transistor	DTC114EU T106	R40
Q22	XU0131	Transistor	DTC114EU T106	R41
Q23	XTO148	Transistor	2SB1124-TD	R42
Q24	XU0152	Transistor	UMC5TR	R43
Q25	XTO095	Transistor	2SC4081 T106R	R44
Q26	XU0131	Transistor	DTC114EU T106	R45
Q27	XU0152	Transistor	UMC5TR	R46
Q28	XTO095	Transistor	2SC4081 T106R	T/E
R1	RK3026	Chip R.	ERJ3GSYJ101V	
R2	RK3030	Chip R.	ERJ3GSYJ221V	
R3	RK3026	Chip R.	ERJ3GSYJ101V	R3
R4	RK3042	Chip R.	ERJ3GSYJ222V	R4
R5	RK3043	Chip R.	ERJ3GSYJ222V	R5
R6	RK3043	Chip R.	ERJ3GSYJ222V	R6
R7	RK3026	Chip R.	ERJ3GSYJ101V	R7
R8	RK3026	Chip R.	ERJ3GSYJ473V	R8
R9	RK3071	Chip R.	ERJ3GSYJ564V	R9
R10	RK3054	Chip R.	ERJ3GSYJ223V	R10
R11	RK3026	Chip R.	ERJ3GSYJ101V	R11
R12	RK3058	Chip R.	ERJ3GSYJ473V	R12
R13	RK3071	Chip R.	ERJ3GSYJ564V	R13
R14	RK3038	Chip R.	ERJ3GSYJ222V	R14
R15	RK3058	Chip R.	ERJ3GSYJ473V	R15
R16	RK3058	Chip R.	ERJ3GSYJ473V	R16
R17	RK3057	Chip R.	ERJ3GSYJ393V	R17
R18	RK3054	Chip R.	ERJ3GSYJ221V	R18
R19	RK3034	Chip R.	ERJ3GSYJ471V	R19
R20	RK3064	Chip R.	ERJ3GSYJ154V	R20
R21	RK3042	Chip R.	ERJ3GSYJ222V	R21
R22	RK3038	Chip R.	ERJ3GSYJ102V	
R23	RK3054	Chip R.	ERJ3GSYJ223V	
R24	RK3030	Chip R.	ERJ3GSYJ103V	
R25	RK3045	Chip R.	ERJ3GSYJ104V	
R26	RK3046	Chip R.	ERJ3GSYJ472V	
R27	RK3062	Chip R.	ERJ3GSYJ104V	
R28	RK3026	Chip R.	ERJ3GSYJ101V	
R29	RK3054	Chip R.	ERJ3GSYJ223V	
R30	RK3050	Chip R.	ERJ3GSYJ103V	
R31	RK3052	Chip R.	ERJ3GSYJ153V	
R32	RK3036	Chip R.	ERJ3GSYJ681V	
R33	RK3062	Chip R.	ERJ3GSYJ104V	
R34	RK3062	Chip R.	ERJ3GSYJ104V	
R35	RK3021	Chip R.	ERJ3GSYJ380V	
R36	RK3022	Chip R.	ERJ3GSYJ470V	
R37	RK3038	Chip R.	ERJ3GSYJ102V	
R38	RK3042	Chip R.	ERJ3GSYJ222V	
R39	RK3058	Chip R.	ERJ3GSYJ473V	
R40	RK3062	Chip R.	ERJ3GSYJ104V	
R41	RK3054	Chip R.	ERJ3GSYJ223V	
R42	RK3062	Chip R.	ERJ3GSYJ562V	
R43	RK3062	Chip R.	ERJ3GSYJ104V	
R44	RK3057	Chip R.	ERJ3GSYJ383V	
R45	RK3050	Chip R.	ERJ3GSYJ103V	
R46	RK3026	Chip R.	ERJ3GSYJ101V	
R47	RK3074	Chip R.	ERJ3GSYJ105V	
R48	RK3062	Chip R.	ERJ3GSYJ104V	
R49	RK3074	Chip R.	ERJ3GSYJ562V	
R50	RK3047	Chip R.	ERJ3GSYJ104V	
R51	RK3047	Chip R.	ERJ3GSYJ562V	
R52	RK3066	Chip R.	ERJ3GSYJ224V	
R53	RK3074	Chip R.	ERJ3GSYJ105V	
R54	RK3001	Chip R.	ERJ3GSYJ0R00V	
R55	RK3026	Chip R.	ERJ3GSYJ101V	
R56	RK4018	Chip R.	ERJ3GSYJ471V	
R57	RK3014	Chip R.	ERJ3GSYJ224V	
R58	RK3026	Chip R.	ERJ3GSYJ101V	
R59	RK3026	Chip R.	ERJ3GSYJ101V	
R60	RK4024	Chip R.	ERJ3GSYJ100V	
R61	RK3014	Chip R.	ERJ3GSYJ510V	
R62	RK0220	Chip R.	ERJ6GEYJ115V	
R63	RK3026	Chip R.	ERJ6GEYJ471V	
R64	RK3014	Chip R.	ERJ3GSYJ101V	
R65	RK3082	Chip R.	ERJ3GSYJ104V	
R66	RK3017	Chip R.	ERJ3GSYJ180V	
R67	RK3017	Chip R.	ERJ3GSYJ473V	
R68	RK3001	Chip R.	ERJ6GEYJ100V	
R69	RK3031	Chip R.	ERJ3GSYJ1271V	
R70	RK3031	Chip R.	ERJ3GSYJ1271V	
R71	RK3031	Chip R.	ERJ3GSYJ1271V	
R72	RK3031	Chip R.	ERJ3GSYJ1271V	
R73	RK3062	Chip R.	ERJ3GSYJ104V	
R74	RK3050	Chip R.	ERJ3GSYJ103V	
R75	RK3051	Chip R.	ERJ3GSYJ103V	
R76	RK3038	Chip R.	ERJ3GSYJ102V	
R77	RK3050	Chip R.	ERJ3GSYJ103V	
R78	RK3052	Chip R.	ERJ3GSYJ153V	
R79	RK4026	Chip R.	ERJ112YJ101V	
R80	RK3050	Chip R.	ERJ3GSYJ103V	
R81	RK3050	Chip R.	ERJ3GSYJ103V	
R82	RK3062	Chip R.	ERJ3GSYJ104V	
R83	RK3043	Chip R.	ERJ3GSYJ227V	
R84	RK3042	Chip R.	ERJ3GSYJ222V	
R85	RK3060	Chip R.	ERJ3GSYJ683V	
R86	RK3060	Chip R.	ERJ3GSYJ683V	
R87	RK3042	Chip R.	ERJ3GSYJ222V	
R88	RK3042	Chip R.	ERJ3GSYJ222V	
R89	RK4034	Chip R.	ERJ112YJ471U	
R90	RK3049	Chip R.	ERJ3GSYJ102V	
R91	RK3057	Chip R.	ERJ3GSYJ1993V	
R92	RK3062	Chip R.	ERJ3GSYJ104V	
R93	RK3050	Chip R.	ERJ3GSYJ103V	
R94	RK3026	Chip R.	ERJ3GSYJ101V	
R95	RK3038	Chip R.	ERJ3GSYJ102V	
R96	RK3050	Chip R.	ERJ3GSYJ103V	
R97	RK3054	Chip R.	ERJ3GSYJ223V	
R98	RK3023	Chip R.	ERJ3GSYJ560V	
R99	RK3030	Chip R.	ERJ3GSYJ104V	
R100	RK3062	Chip R.	ERJ3GSYJ0R00V	
R101	RK3001	Chip R.	ERJ3GSYJ132V	
R102	RK3044	Chip R.	ERJ3GSYJ101V	
R103	RK3050	Chip R.	ERJ3GSYJ103V	
R104	RK3047	Chip R.	ERJ3GSYJ0R00V	
R105	RK3053	Chip R.	ERJ3GSYJ183V	
R106	RK3054	Chip R.	ERJ3GSYJ223V	
R107	RK3038	Chip R.	ERJ3GSYJ102V	
R108	RK3041	Chip R.	ERJ3GSYJ182V	
R109	RK3046	Chip R.	ERJ3GSYJ472V	
R110	RK3044	Chip R.	ERJ3GSYJ183V	
R111	RK3050	Chip R.	ERJ3GSYJ103V	
R112	RK4034	Chip R.	ERJ3GSYJ102V	
R113	RK3043	Chip R.	ERJ3GSYJ1272V	
R114	RK3050	Chip R.	ERJ3GSYJ103V	
R115	RK3042	Chip R.	ERJ3GSYJ1272V	
R116	RK3050	Chip R.	ERJ3GSYJ103V	
R117	RK3042	Chip R.	ERJ3GSYJ1272V	
R118	RK3001	Chip R.	ERJ3GSYJ0R00V	
R119	RK3042	Chip R.	ERJ3GSYJ1222V	
R120	RK3042	Chip R.	ERJ3GSYJ1222V	
R121	RK3001	Chip R.	ERJ3GSYJ103V	
R122	RK3042	Chip R.	ERJ3GSYJ1222V	
R123	RK3042	Chip R.	ERJ3GSYJ1222V	
R124	RK3001	Chip R.	ERJ3GSYJ0R00V	
R125	RK3062	Chip R.	ERJ3GSYJ104V	
R126	RK3050	Chip R.	ERJ3GSYJ103V	
R127	RK3050	Chip R.	ERJ3GSYJ103V	
R128	RK3042	Chip R.	ERJ3GSYJ102V	
R129	RK3058	Chip R.	ERJ3GSYJ103V	
R130	RK3026	Chip R.	ERJ3GSYJ101V	
R131	RK3038	Chip R.	ERJ3GSYJ102V	
R132	RK3067	Chip R.	ERJ3GSYJ103V	

DR140T: T, DR140E: E, DR140TE1: 1, DR140TE2: 2

Ref. No.	Parts No.	Description	Parts Name	Ver.
R1	RK3026	Resistor	RD1013	T/1/2
R2	RK3026	Resistor	RD1013	T/1/2
R3	RK3050	Resistor	RD1013	T/1/2
R4	RK3050	Resistor	RD1013	T/1/2
R5	RK3054	Resistor	RD1013	T/1/2
R6	RK3054	Resistor	RD1013	T/1/2
R7	RK3058	Resistor	RD1013	T/1/2
R8	RK3058	Resistor	RD1013	T/1/2
R9	RK3058	Resistor	RD1013	T/1/2
R10	RK3058	Resistor	RD1013	T/1/2
R11	RK3026	Resistor	RD1013	T/1/2
R12	RK3058	Resistor	RD1013	T/1/2
R13	RK3071	Resistor	RD1013	T/1/2
R14	RK3038	Resistor	RD1013	T/1/2
R15	RK3058	Resistor	RD1013	T/1/2
R16	RK3058	Resistor	RD1013	T/1/2
R17	RK3057	Resistor	RD1013	T/1/2
R18	RK3054	Resistor	RD1013	T/1/2
R19	RK3034	Resistor	RD1013	T/1/2
R20	RK3064	Resistor	RD1013	T/1/2
R21	RK3042	Resistor	RD1013	T/1/2
R22	RK3038	Resistor	RD1013	T/1/2
R23	RK3054	Resistor	RD1013	T/1/2
R24	RK3030	Resistor	RD1013	T/1/2
R25	RK3045	Resistor	RD1013	T/1/2
R26	RK3046	Resistor	RD1013	T/1/2
R27	RK3062	Resistor	RD1013	T/1/2
R28	RK3054	Resistor	RD1013	T/1/2
R29	RK3054	Resistor	RD1013	T/1/2
R30	RK3054	Resistor	RD1013	T/1/2
R31	RK3052	Resistor	RD1013	T/1/2
R32	RK3052	Resistor	RD1013	T/1/2
R33	RK3058	Resistor	RD1013	T/1/2
R34	RK3058	Resistor	RD1013	T/1/2
R35	RK3058	Resistor	RD1013	T/1/2
R36	RK3058	Resistor	RD1013	T/1/2
R37	RK3058	Resistor	RD1013	T/1/2
R38	RK3058	Resistor	RD1013	T/1/2
R39	RK3058	Resistor	RD1013	T/1/2
R40	RK3058	Resistor	RD1013	T/1/2
R41	RK3058	Resistor	RD1013	T/1/2
R42	RK3058	Resistor	RD1013	T/1/2
R43	RK3058	Resistor	RD1013	T/1/2
R44	RK3058	Resistor	RD1013	T/1/2
R45	RK3058	Resistor	RD1013	T/1/2
R46	RK3058	Resistor	RD1013	T/1/2
R47	RK3058	Resistor	RD1013	T/1/2
R48	RK3058	Resistor	RD1013	T/1/2
R49	RK3058	Resistor	RD1013	T/1/2
R50	RK3058	Resistor	RD1013	T/1/2
R51	RK3058	Resistor	RD1013	T/1/2
R52	RK3058	Resistor	RD1013	T/1/2
R53	RK3074	Resistor	RD1013	T/1/2
R54	RK3001	Resistor	RD1013	T/1/2
R55	RK3026	Resistor	RD1013	T/1/2
R56	RK4018	Resistor	RD1013	T/1/2
R57	RK3014	Resistor	RD	

CPU Unit / SP unit / VCO Unit						
Ref. No.	Parts No.	Description	Parts Name	Parts Name	Ver.	
VCO Unit			VCO Case			
	TS116A2	Case	C1608JB1H150JTA			
C201	CU3103	Chip C.	C1608JB1H1-390JTA			
C202	CU3106	Chip C.	C1608JB1H102KTA			
C203	CU3035	Chip C.	C1608JB1H102KTA			
C204	CU3035	Chip C.	C1608JB1H102KTA			
C205	CU3035	Chip C.	C1608JB1C473KTA			
C206	CU3101	Chip C.	C1608JB1H102KTA			
C207	CU3035	Chip C.	C1608JB1H102KTA			
C208	CS0235	Chip Tantal	TMCMSA1V33AMTR			
C209	CU3043	Chip C.	C1608JB1H472KTA			T/E
C210	CU3043	Chip C.	C1608JB1H472KTA			1
C211	CS0371	Chip Tantal	TMCMSA1C35MTR			2
C212	CS0371	Chip Tantal	TMCMSA1C35MTR			
C213	CU3023	Chip C.	C1608CH1H101JTA			
C213	CU3025	Chip C.	C1608CH1H15-JTA			
C213	CU3024	Chip C.	C1608CH1H12-JTA			
C214	CU3043	Chip C.	C1608JB1H472KTA			
C216	CU3035	Chip C.	C1608JB1H102KTA			
C217	CS0217	Chip Tantal	TMCMSA1C32B6MTR			
C218	CU3033	Chip C.	C1608CH1H02CCTA			
C219	CU3035	Chip C.	C1608JB1H102KTA			
C221	CU3031	Chip C.	C1608JB1H471KTA			
C223	CU3015	Chip C.	C1608JB1H202JTA			
C224	CU3035	Chip C.	C1608JB1H102KTA			
C225	CU3035	Chip C.	C1608JB1H102KTA			
C226	CU3059	Chip C.	C1608JF1E104ZTA			
C229	CU3035	Chip C.	C1608JB1H102KTA			
C230	CS0216	Chip Tantal	TMCMSA1I08MTR			
C232	CU3035	Chip C.	C1608JB1H102KTA			
C233	CU3035	Chip C.	C1608JB1H102KTA			
C245	CU3035	Chip C.	C1608JB1H102KTA			
C246	CS0220	Chip Tantal	TMCMSA1C225MTR			
C247	CU3007	Chip C.	C1608CH1H086CTA			
C247	CU3005	Chip C.	C1608CH1H040CTA			1
C247	CU3006	Chip C.	C1608CH1H050CTA			2
C248	CU3001	Chip C.	C1608CH1H086CTA			T/E
C249	CU3022	Chip C.	C1608CH1H820JTA			
CN201	UE0188	Connector	B9P-B2-C2			
CN202	UE0185	Connector	B9P-B2-C2			
D201	XD0298	Diode	1SV273(TPH3)			
D202	XD0298	Diode	1SV273(TPH3)			
D205	XD0112	Diode	1SV128 TE5L			
D206	XD0230	Diode	DAN202U T106			
D207	XD0298	Diode	1SV273(TPH3)			
I201	XA0235	IC	M56760FP			
L203	QC0042	Chip L.	NL322522T1FBJ			
L204	QC0042	Chip L.	NL322522T1RBJ			
L205	QC0045	Chip L.	NL322522T3R3J			
L202	QA0067	Coil	100M OSC-T			

Ref. No.	Parts No.	Description	Parts Name	Ver.
R339	RK3062	Clip R.	ERJ3GSYJ104V	
R341	RK3001	Clip R.	ERJ3GSYJ102V	T/E
R342	RK3048	Clip R.	ERJ3GSYJ102V	
R343	RK3046	Clip R.	ERJ3GSYJ472V	
R344	RK3050	Clip R.	ERJ3GSYJ103V	E
R345	RK3054	Clip R.	ERJ3GSYJ223V	T
R346	RK3050	Clip R.	ERJ3GSYJ103V	
R347	RK3062	Clip R.	ERJ3GSYJ104V	
R348	RK3038	Clip R.	ERJ3GSYJ102V	
R349	RK3001	Clip R.	ERJ3GSYJ0R00V	
R350	RK3001	Clip R.	ERJ3GSYJ0R00V	
R353	RK3102	Clip R.	ERJ3GSYJ203V	
R355	RK3102	Clip R.	ERJ3GSYJ203V	
R356	RK3050	Clip R.	ERJ3GSYJ103V	
R357	RK3050	Clip R.	ERJ3GSYJ103V	
R358	RK3062	Clip R.	ERJ3GSYJ104V	
R360	RK3102	Clip R.	ERJ3GSYJ203V	
R361	RK3050	Clip R.	ERJ3GSYJ103V	
R363	RK3058	Clip R.	ERJ3GSYJ473V	
R364	RK3055	Clip R.	ERJ3GSYJ273V	
R365	RK3070	Clip R.	ERJ3GSYJ473V	
R366	RK3058	Clip R.	ERJ3GSYJ473V	
R368	RK3102	Clip R.	ERJ3GSYJ203V	
R369	RK3050	Clip R.	ERJ3GSYJ103V	
R370	RK3102	Clip R.	ERJ3GSYJ203V	
R371	RK3038	Clip R.	ERJ3GSYJ102V	
R372	RK3014	Clip R.	ERJ3GSYJ102V	
R373	RK3042	Clip R.	ERJ3GSYJ222V	
R375	RK3070	Clip R.	ERJ3GSYJ474V	
R376	RK3046	Clip R.	ERJ3GSYJ472V	
R377	RK3055	Clip R.	ERJ3GSYJ273V	
R378	RK3042	Clip R.	ERJ3GSYJ474V	
R379	RK3001	Clip R.	ERJ3GSYJ0R00V	
R380	RK3058	Clip R.	ERJ3GSYJ473V	
R381	RK3070	Clip R.	ERJ3GSYJ474V	
R382	RK3034	Clip R.	ERJ3GSYJ471V	
R383	RK3034	Clip R.	ERJ3GSYJ471V	
RE301	UR0002	Encoder	EVOIWQGF-1524B	
SW301	UJ0015	Switch	SKCMAL	
SW302	UJ0015	Switch	SKOD 901	
SW303	UJ0015	Switch	SKOD 901	
SW304	UJ0015	Switch	SKOD 901	
SW305	UJ0025	Switch	ESBB6-4801	
VR301	RV0035	Trim Pot	EYUUF2JFK4B14	
X301	XC0091	Crystal	38C 4.9152MHz	
	UP0317A		DR140 P.C.B.	
			SP Unit	
ES0017	Speaker	VS-57-0814-1.5W		
FG0040	Wire	Speaker Cusion		
UX1047		Harness DR130		

Ref. No.	Parts No.	Description	Parts Name	Ver.
IC304	XU0238	IC	AN78L05M E1	
IC305	XA0208	IC	RH5VA45A T1	
IC306	XA0198	IC	RH5VA32AA T1	
JK301	IU0037	Jack	C4T-U1-PC	1/2
JW301	MPAL05GG	Wire	#30PH1-050-H1	1/2
JW302	MPAL05GG	Wire	#30PH1-050-H1	1/2
JW303	MPAL05GG	Wire	#30PH1-050-H1	1/2
JW304	MACLO4GG	Wire	#30AH1-040-H1	T
LP301	EP0003	Lamp	BQ031-30403A	
LP302	XU0112	Transistor	BC0031-30403A	
Q301	XU0112	Transistor	DTA114YU T106	
Q302	XU0112	Transistor	DTA114YU T106	
Q303	XU0095	Transistor	2SC4081 T106R	T/E
Q304	XU0095	Transistor	2SC4081 T106R	
Q305	XU0060	Transistor	UMC22 TR	
Q306	XT0113	Transistor	2SC2873Y TE12R	
Q307	XU0095	Transistor	2SC4081 T106R	
Q308	XU0131	Transistor	DT114EU T106	
R301	FK3001	Chip R.	EFJ3G5Y0R00V	
R302	FK3038	Chip R.	EFJ3G5Y102V	
R304	FK3038	Chip R.	EFJ3G5Y102V	
R305	FK3226	Chip R.	EFJ3G5Y101V	
R306	FK3038	Chip R.	EFJ3G5Y102V	
R307	FK3034	Chip R.	EFJ3G5Y102V	
R308	FK3038	Chip R.	EFJ3G5Y102V	
R309	FK3058	Chip R.	EFJ3G5Y102V	
R310	FK3038	Chip R.	EFJ3G5Y102V	
R311	FK3043	Chip R.	EFJ3G5Y102V	
R312	FK3038	Chip R.	EFJ3G5Y102V	
R313	FK3034	Chip R.	EFJ3G5Y102V	
R314	FK3072	Chip R.	EFJ3G5Y102V	
R315	FK3038	Chip R.	EFJ3G5Y102V	
R316	FK3038	Chip R.	EFJ3G5Y102V	
R317	FK3038	Chip R.	EFJ3G5Y102V	
R318	FK3050	Chip R.	EFJ3G5Y103V	
R319	FK3059	Chip R.	EFJ3G5Y103V	
R320	FK3046	Chip R.	EFJ3G5Y102V	
R321	FK3074	Chip R.	EFJ3G5Y105V	
R322	FK3026	Chip R.	EFJ3G5Y101V	
R323	FK3050	Chip R.	EFJ3G5Y103V	
R324	FK3046	Chip R.	EFJ3G5Y102V	
R325	FK3038	Chip R.	EFJ3G5Y102V	
R326	FK3001	Chip R.	EFJ3G5Y0R00V	
R327	FK3074	Chip R.	EFJ3G5Y102V	
R328	FK3026	Chip R.	EFJ3G5Y103V	
R329	FK3046	Chip R.	EFJ3G5Y102V	
R330	FK3062	Chip R.	EFJ3G5Y104V	
R331	FK3038	Chip R.	EFJ3G5Y102V	
R332	FK3050	Chip R.	EFJ3G5Y103V	
R333	FK3038	Chip R.	EFJ3G5Y102V	
R334	FK3050	Chip R.	EFJ3G5Y103V	
R335	FK3001	Chip R.	EFJ3G5Y0R00V	
R337	FK3054	Chip R.	EFJ3G5Y1223V	
R338	FK3068	Chip R.	EFJ3G5Y1334V	

VCO Unit / Mechanical Parts / EJ-20u

Ref. No.	Parts No.	Description	Parts Name	Ver.	Ref. No.	Parts No.	Description	Parts Name	Ver.
Q201	XE0010	FET	2SK50BK52 T2B		C501	CS0236	TMCM-AQJ885MTR	Chip Tantal	
Q202	X10111	Transistor	2SC4081LN T106S		C502	CU3059	C160BJF1E104ZTA	Chip C.	
Q203	XT0011	Transistor	2SC4081LN T106S		C503	CS0230	TMCM-A1E105MTR	Chip Tantal	
Q204	XT0096	Transistor	2SC4099 T106N		C504	CU3059	C160BJF1E104ZTA	Chip C.	
Q207	XU0131	Transistor	DTC11-EU T106		C505	CS0230	TMCM-A1E105MTR	Chip Tantal	
Q208	XU0131	Transistor	DTC11-EU T106		C506	CS0230	TMCM-A1E105MTR	Chip Tantal	
Q206	XU0060	Transistor	UMC2 TR		C507	CS0230	TMCM-A1E105MTR	Chip Tantal	
R201	RK3038	Chip R.	ERJ3GSY-J102V		C508	CS0232	C1608CH1H101JTA	Chip C.	
R202	RK3038	Chip R.	ERJ3GSY-J102V		C509	CS0237	TMCM-A1A475MTR	Chip Tantal	
R203	RK3038	Chip R.	ERJ3GSY-J102V		C510	CU3019	C1608CH1H470JTA	Chip C.	
R206	RK3046	Chip R.	ERJ3GSY-J472V		C511	CU3035	C160BJB1H102KTA	Chip C.	
R207	RK3058	Chip R.	ERJ3GSY-J473V		C512	CU3015	C1608CH1H220KTA	Chip C.	
R208	RK3034	Chip R.	ERJ3GSY-J471V		C513	CU3015	C1608CH1H220KTA	Chip C.	
R210	RK3040	Chip R.	ERJ3GSY-J152V		CN501	UX1050	Wire	EJ20u	
R212	RK3030	Chip R.	ERJ3GSY-J221V		IC501	XA0239	IC	AK2341	
R213	RK3041	Chip R.	ERJ3GSY-J182V						
R214	RK3022	Chip R.	ERJ3GSY-J470V						
R216	RK3026	Chip R.	ERJ3GSY-J101V						
R217	RK3018	Chip R.	ERJ3GSY-J220V		Q501	XT0095	Transistor	2SC4081 T106R	
R218	RK3050	Chip R.	ERJ3GSY-J103V		R501	RK3040	Chip R.	ERJ3GSY-J152V	
R219	RK3038	Chip R.	ERJ3GSY-J102V		R502	RK3022	Chip R.	ERJ3GSY-J470V	
R221	RK3001	Chip R.	ERJ3GSY-0R00V		R503	RK3067	Chip R.	ERJ3GSY-J224V	
R224	RK3034	Chip R.	ERJ3GSY-J471V		R504	RK3038	Chip R.	ERJ3GSY-J102V	
R225	RK3054	Chip R.	ERJ3GSY-J223V		R505	RK3051	Chip R.	ERJ3GSY-J470V	
R226	RK3026	Chip R.	ERJ3GSY-J101V		R506	RK3049	Chip R.	ERJ3GSY-J182V	
R228	RK3041	Chip R.	ERJ3GSY-J182V		R507	RK3067	Chip R.	ERJ3GSY-J274V	
R229	RK3026	Chip R.	ERJ3GSY-J101V		R508	RK3047	Chip R.	ERJ3GSY-J562V	
R231	RK3058	Chip R.	ERJ3GSY-J473V		R509	RK3068	Chip R.	ERJ3GSY-J334V	
R232	RH3058	Chip R.	ERJ3GSY-J473V		R510	RK3054	Chip R.	ERJ3GSY-J223V	
R233	RH3040	Chip R.	ERJ3GSY-J152V		R511	RK3054	Chip R.	ERJ3GSY-J223V	
R234	RH3046	Chip R.	ERJ3GSY-J472V		R512	RK3055	Chip R.	ERJ3GSY-J273V	
R235	RH3026	Chip R.	ERJ3GSY-J101V		R513	RK3074	Chip R.	ERJ3GSY-J105V	
R236	RH3046	Chip R.	ERJ3GSY-J472V		R514	RK3065	Chip R.	ERJ3GSY-J184V	
R237	RH3066	Chip R.	ERJ3GSY-J224V		R515	RK3048	Chip R.	ERJ3GSY-J682V	
R238	RH3058	Chip R.	ERJ3GSY-J473V		R516	RK3056	Chip R.	ERJ3GSY-J333V	
Mechanical Parts									
A00010	D3-8FeNi		V501	RH0106	Trim. Pot				
A00114	B2-6-8FeBC		X501	XQ0077	Crystal				
AV0001	B2-6-8FeNi								
FP0028	Nonwovens								
FM0152	IC Spring								
K5D041CZ	Bottom Case								
K20039A	Dial Knob								
K20040A	Volume Knob								
K200452	Front Panel								
K200472	Top Case								
NB00632	Power Switch Knob								
SS00522	Chassis								
TS01252	Front Shield Case								
FP0004	Cable Tie								1/2

ADJUSTMENT

1) Required Test Equipment

1. Digital Multimeter

d. Distortion Meter

Measurable frequency: 1kHz

Input level: Up to 40dB

Distortion level: 1% ~ 100%

2. Regulated Power Supply

Supply voltage: 13.8VDC

Current: 15A or more

e. Audio Generator

Output frequency: 1kHz ~ 10kHz

Output impedance: 600Ω

3. Oscilloscope

Measurable frequency: Audio Frequency

f. Linear Detector

4. Spectrum Analyzer

Measuring range: Up to 2GHz or more

5. Tracking Generator

Output frequency: Up to 2GHz or more

6. Dummy Road

Measurable frequency: Up to 500MHz

Impedance: 50Ω

Power: 60W or more

7. Speaker

Impedance: 8Ω

8. SSG

Output frequency: Up to 1GHz

Output level: -20dB/0.1μV to 120dB/1V

Modulation: AM/FM

9. Transceiver Tester

Up to 500MHz

a. Frequency Counter

b. Power Meter

Impedance: 50Ω

Measuring range: 60W or more

c. Audio Voltmeter

Measurable frequency: 50Hz ~ 10kHz

Sensitivity: 1mV ~ 10V

Test Equipment

1. All SSG output is indicated by EMF.
2. Audio Output level: 50mW~100mW at 8Ω
3. Power supply voltage: 13.8V
3. Test frequency can be variable ±100kHz.

2) PLL Adjustment

Item	Condition	Measurement		Adjustment		Specifications
		Equipment	Terminal	Parts	Method	
Reference Frequency	f=145.00MHz (T, E, TE1) f=162.00MHz (TE2) TX	Freq. Counter Power Meter	ANT	TC1	145.00MHz (T, E, TE1) 162.00MHz (TE2)	± 100Hz
VCO	f=173.99MHz RX	Digital Multimeter	PD	VCO L302	7.0V	± 0.1V

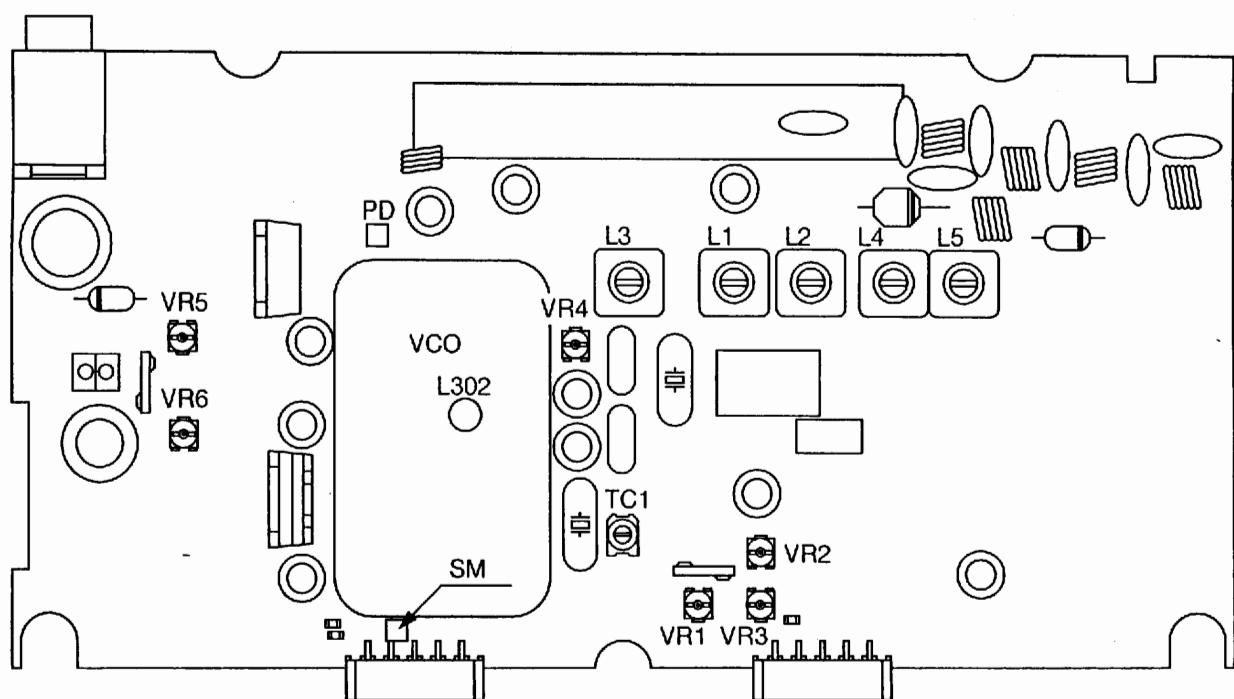
3) TX Adjustment

High Power	f=145.00MHz (T, E, TE1) f=162.00MHz (TE2) High TX	Power Meter Current Meter	ANT	VR5	52W (T, E) 36W (TE1, TE2)	± 1.0W 10.5A or below (T, E) 8.5A or below (TE1,2)
Low Power	f=145.00MHz (T, E, TE1) f=162.00MHz (TE2) Low TX			VR6	5.5W	5.5 ± 0.5W
Deviation	f=145.00MHz (T,E,TE1) f=162.00MHz (TE2) Low TX AG: 1kHz 40mV emf	Linear Det. Oscilloscope Power Meter AG	ANT	VR4	4.7kHz/DEV	4.7kHz ± 0.2kHz/DEV
MIC Gain	AG: 1kHz 4mV emf			VR3	3.0kHz/DEV	3.0kHz ± 0.2kHz/DEV
CTCSS Tone Level	f=145.00MHz (T,E,TE1) f=162.00MHz (TE2) Low TX AG: OFF TONE SW: ENC 88.5Hz				Check	0.6 ~ 1.1kHz/DEV
Tone Burst	TBST ON 1750Hz				Check	2.5 ~ 3.9kHz/DEV

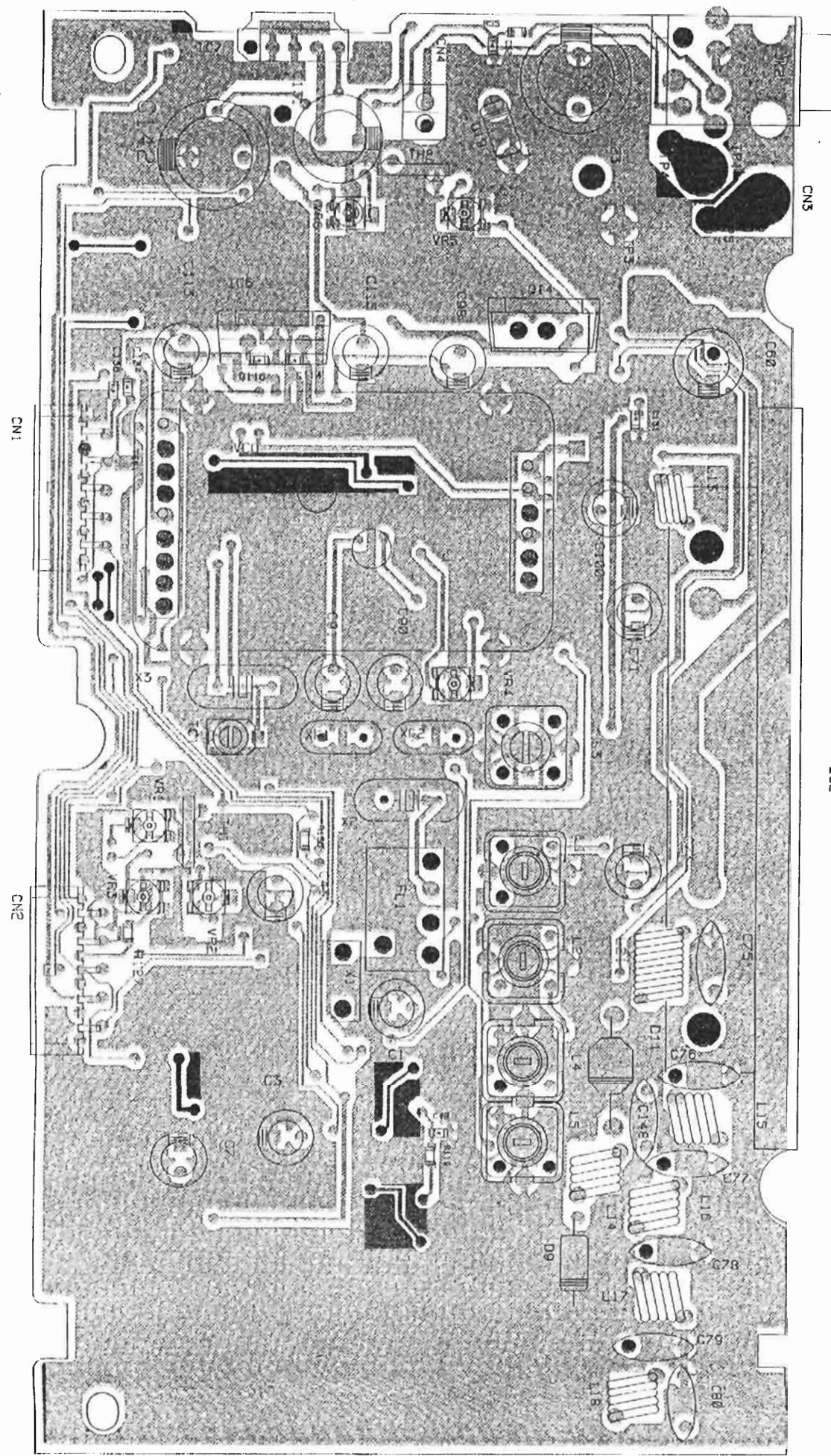
4) RX Adjustment

Item	Condition	Measurement		Adjustment		Specifications
		Equipment	Terminal	Parts	Method	
Sensitivity	f=144.00MHz (T, E) f=137.00MHz (TE1) f=150.00MHz (TE2) SSG OUT: -10dB μ 1kHz 3.5kHz/Dev	SSG SINAD Meter Oscilloscope (0.2V/Dev) Level Meter	SM	L1~L5	Turn the coils L5, L4, L2, L1, L3 to the max. in order. Adjust the coils repeatedly.	
	f=144.00MHz (T, E) f=137.00MHz (TE1) f=150.00MHz (TE2) SSG OUT: -8.5dB μ 1kHz 3.5kHz/Dev				Check	SINAD is 12dB or more.
S Meter	f=145.00MHz (T, E, TE1) f=162.00MHz (TE2) SSG OUT: 18.0dB μ Mod: OFF	LCD S Meter	VR1	Set to the point where all segments start flashing.		
	SSG OFF				Check	Does not light.
SQL level	f=145.00MHz (T, E, TE1) f=162.00MHz (TE2) SSG OUT: -12dB μ Mod: OFF	LCD Busy	VR2	Set to the threshold point to close the squelch.		Busy OFF SQL L mode
	SSG OFF				Check	Busy OFF

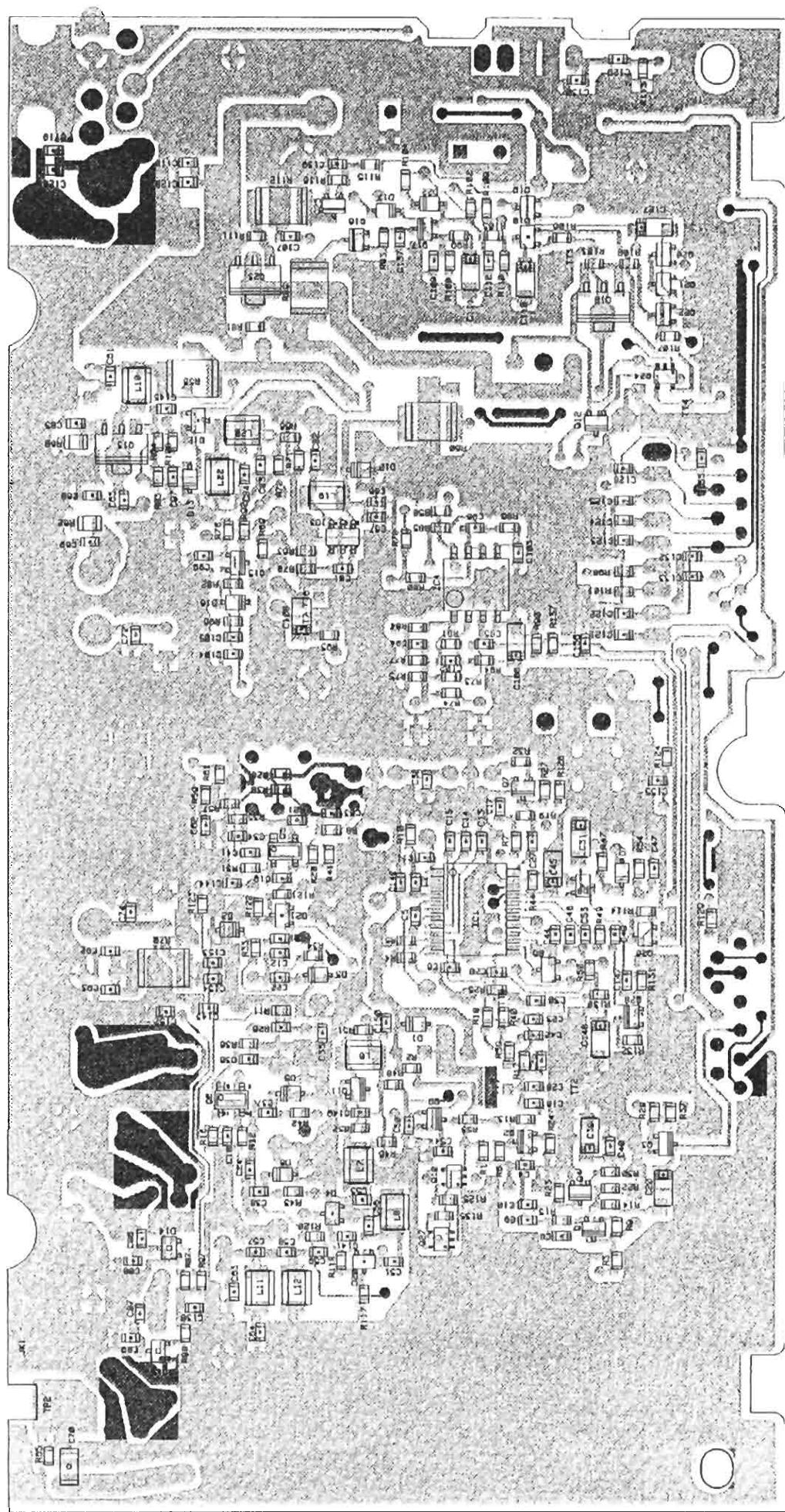
5) Adjustment Points



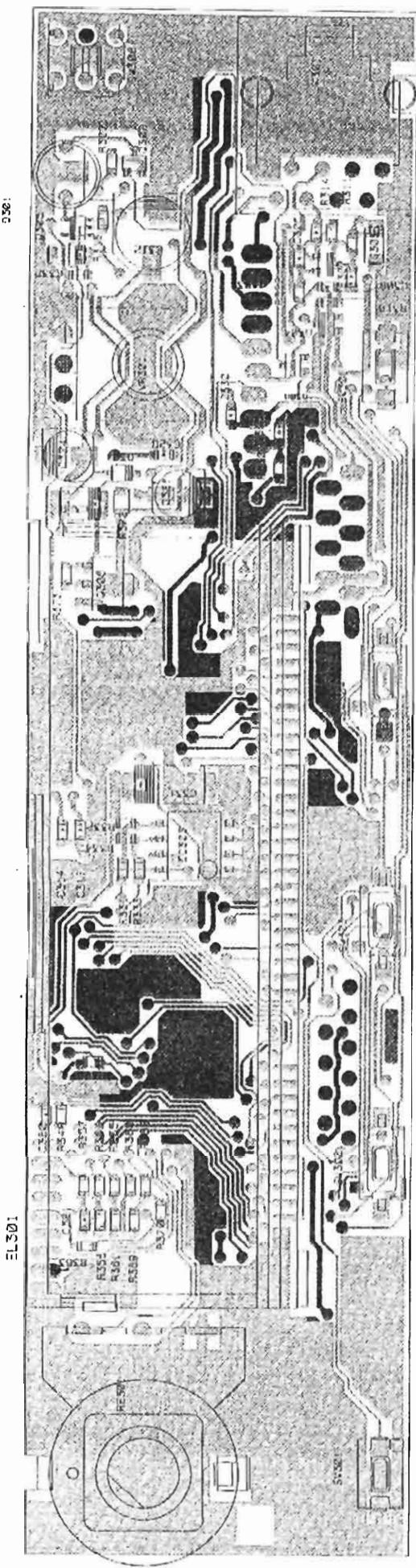
1) Main Unit Side A



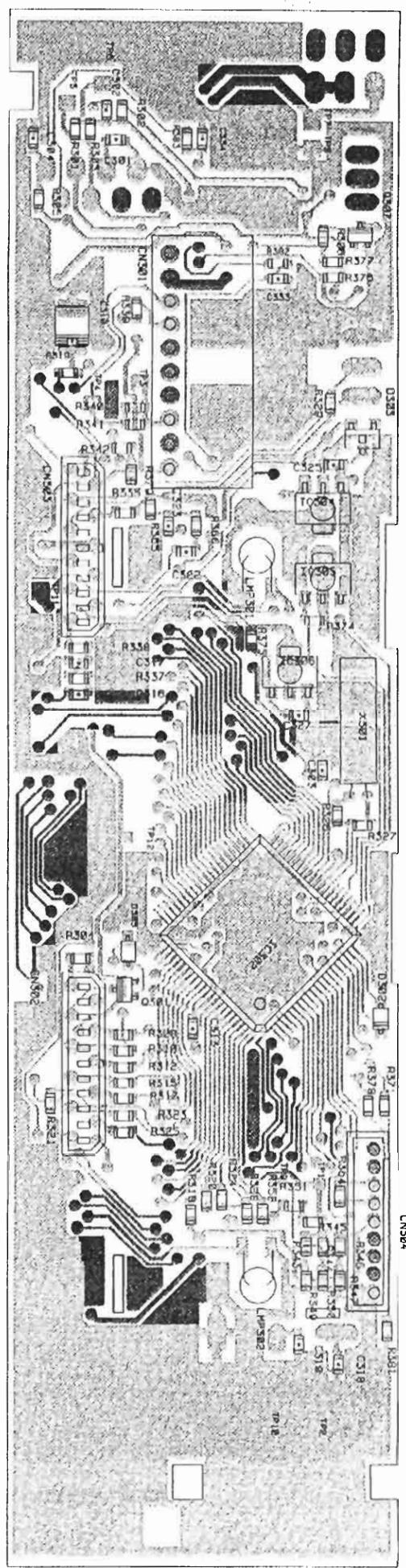
2) Main Unit Side B



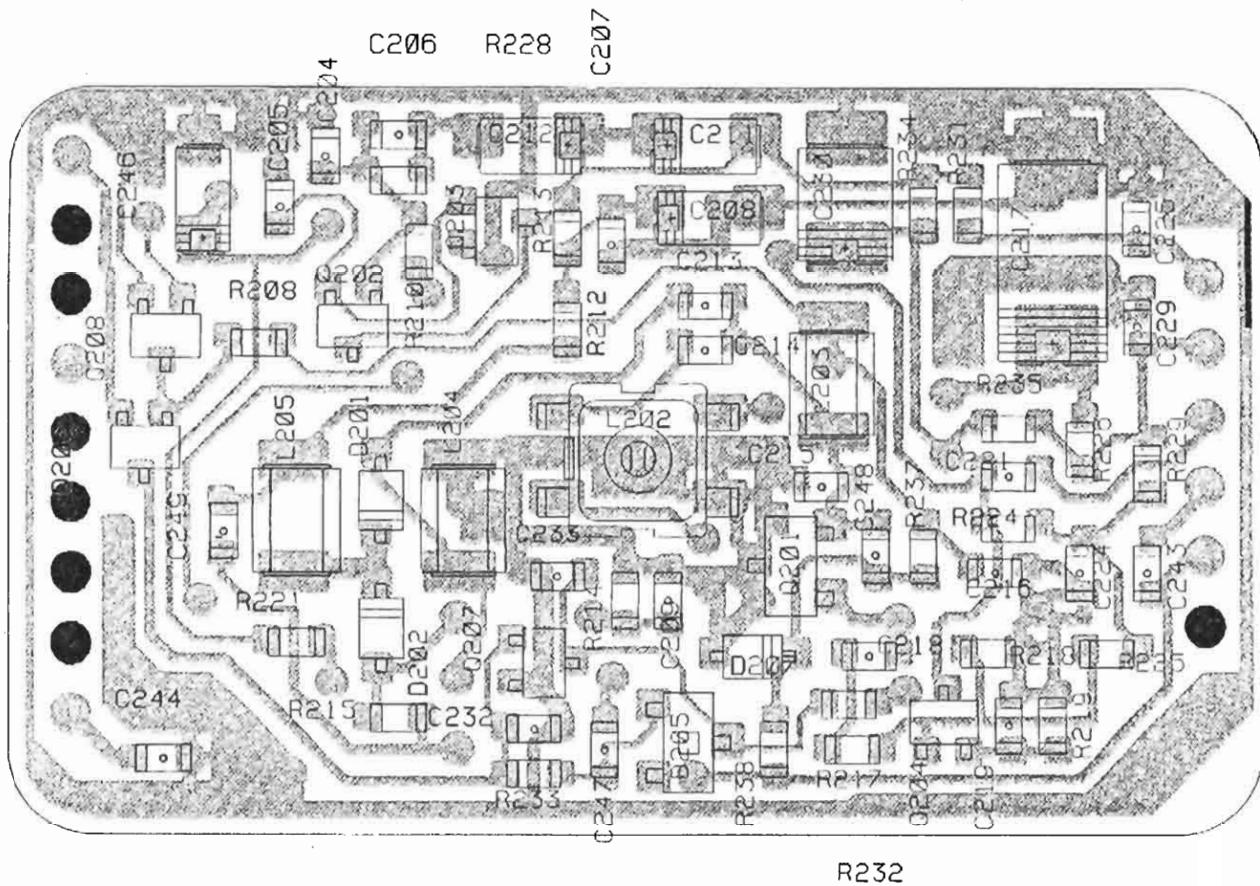
3) CPU Unit Side A



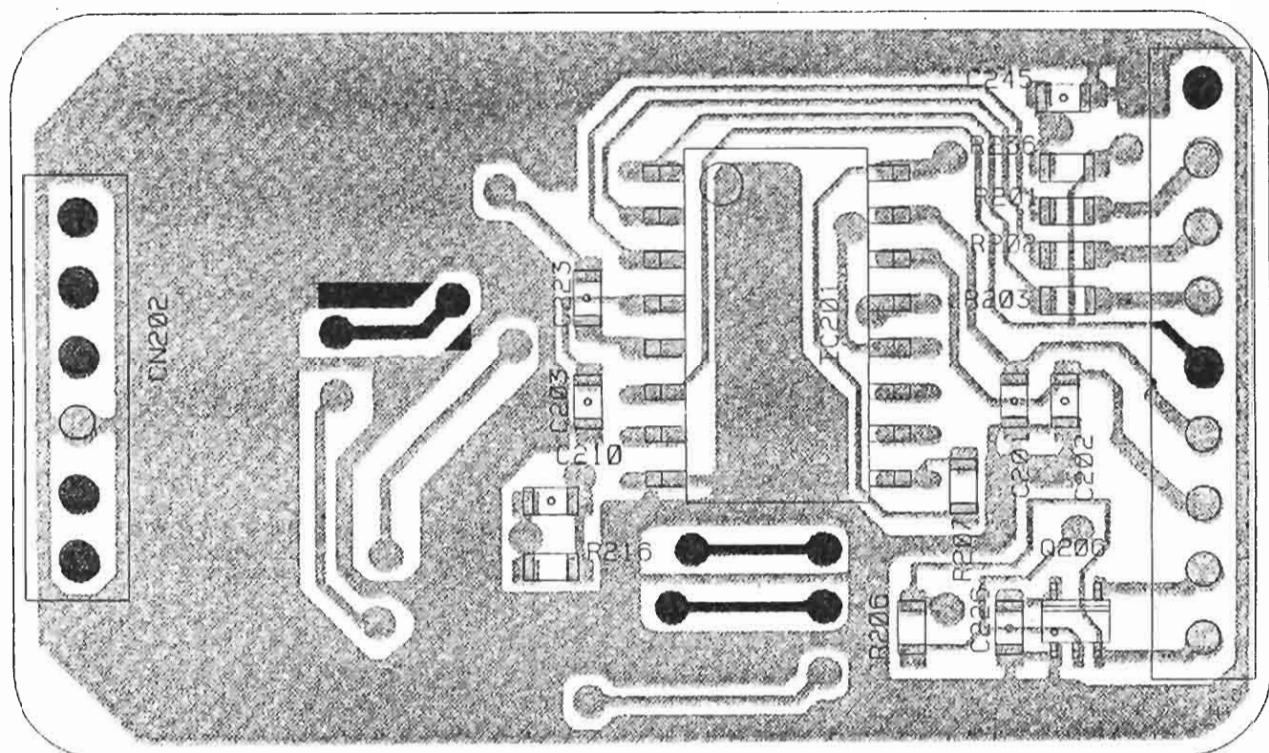
4) CPU Unit Side B



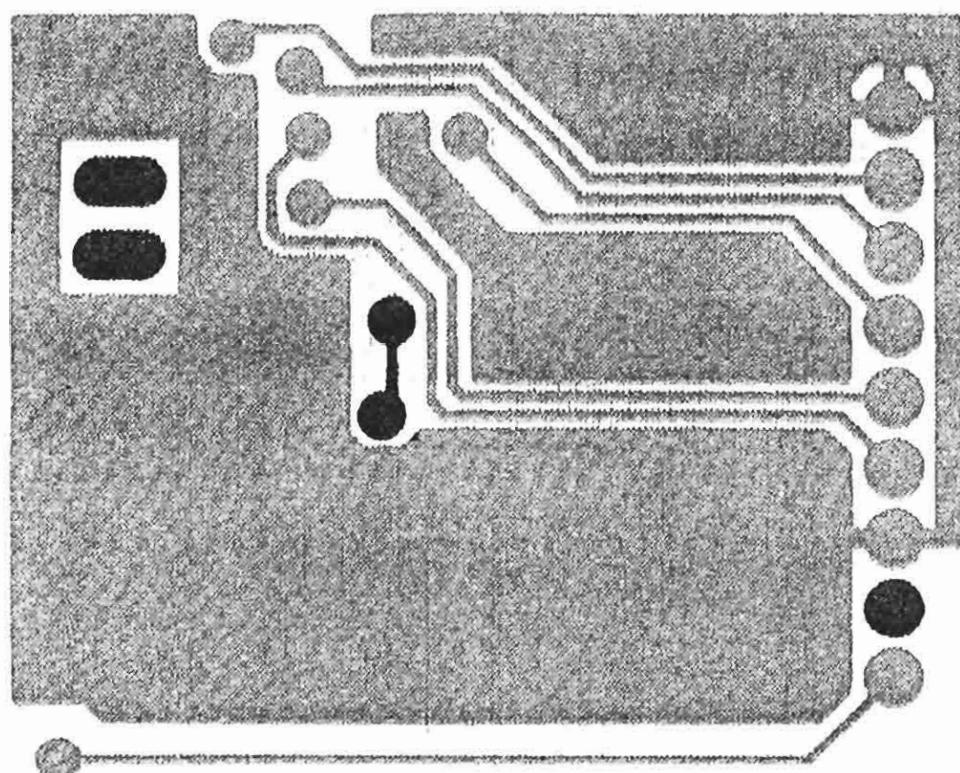
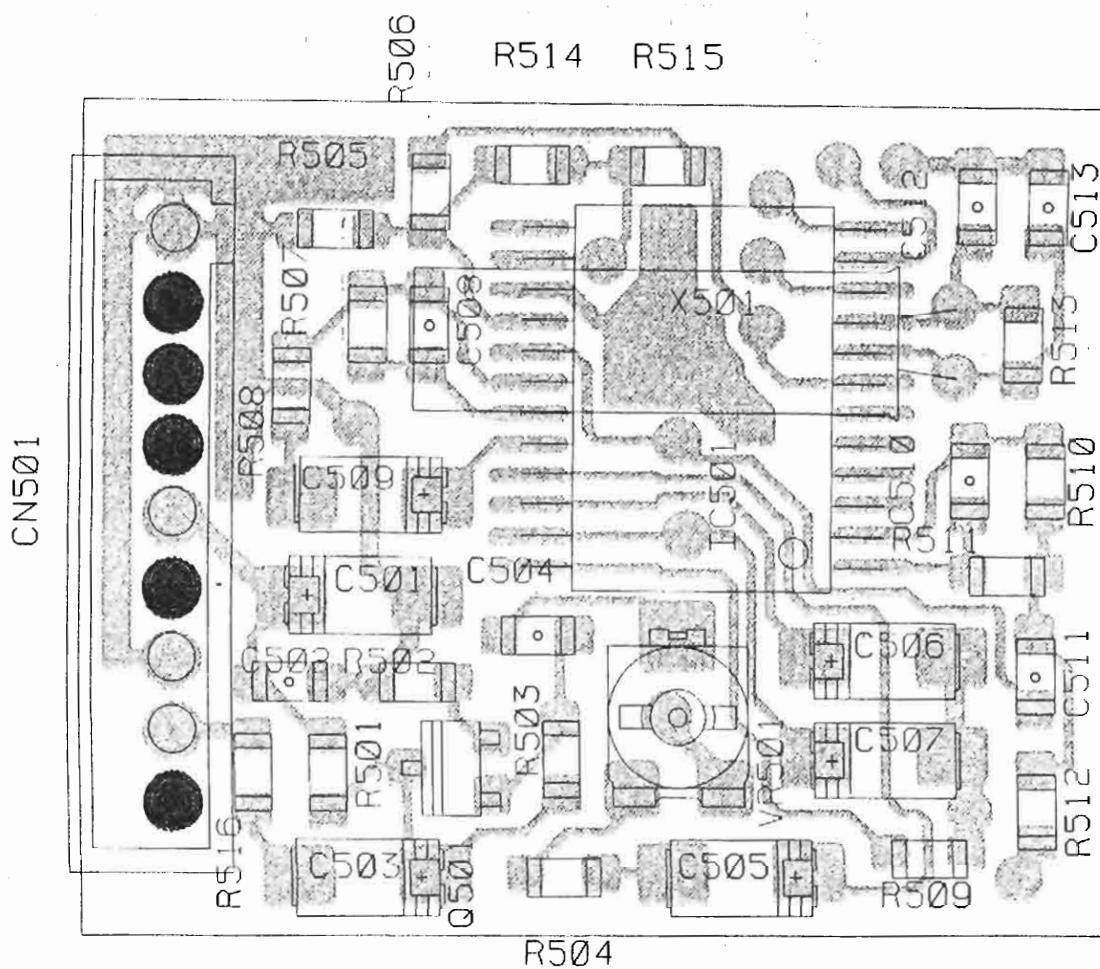
5) VCO Unit Side A



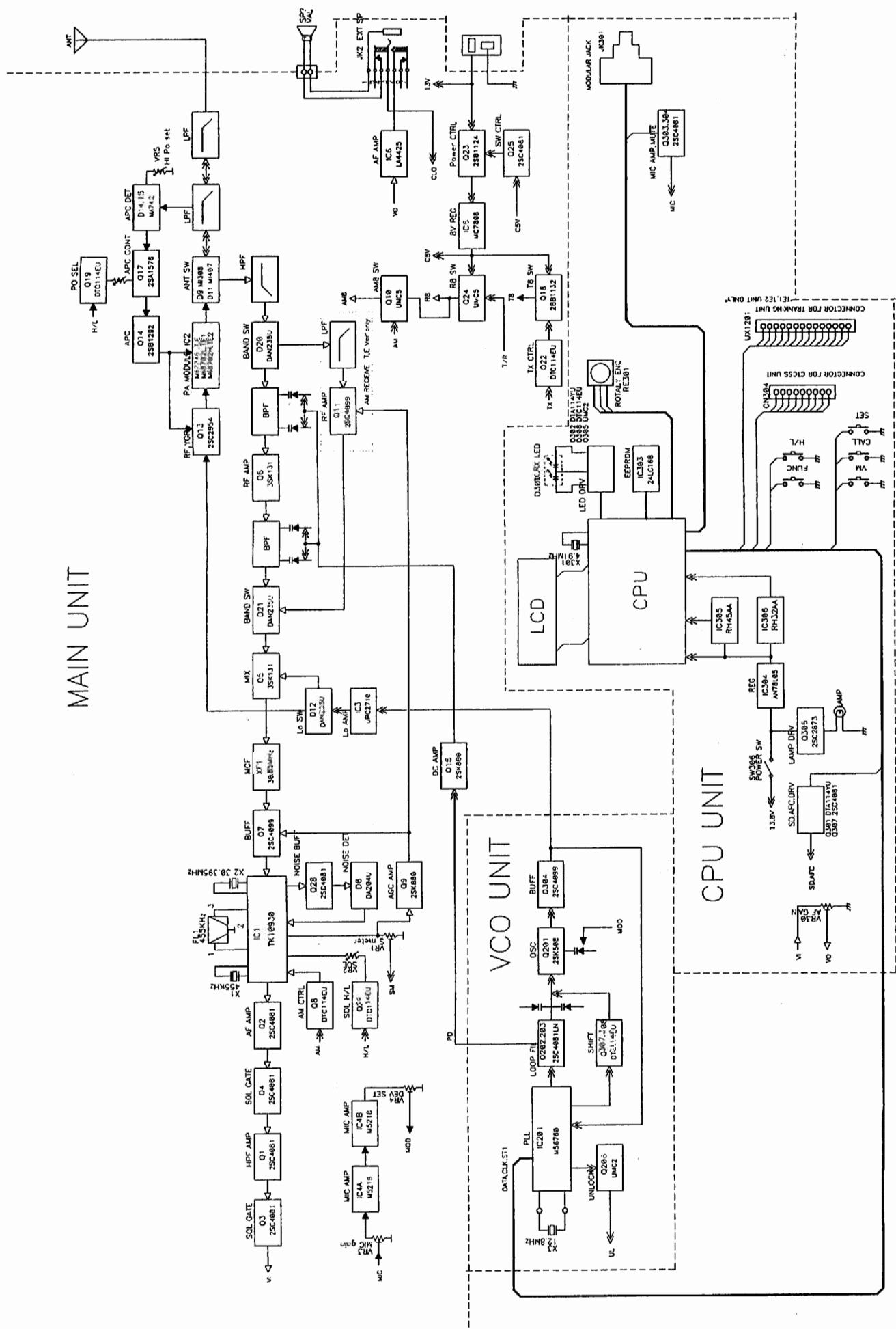
6) VCO Unit Side B



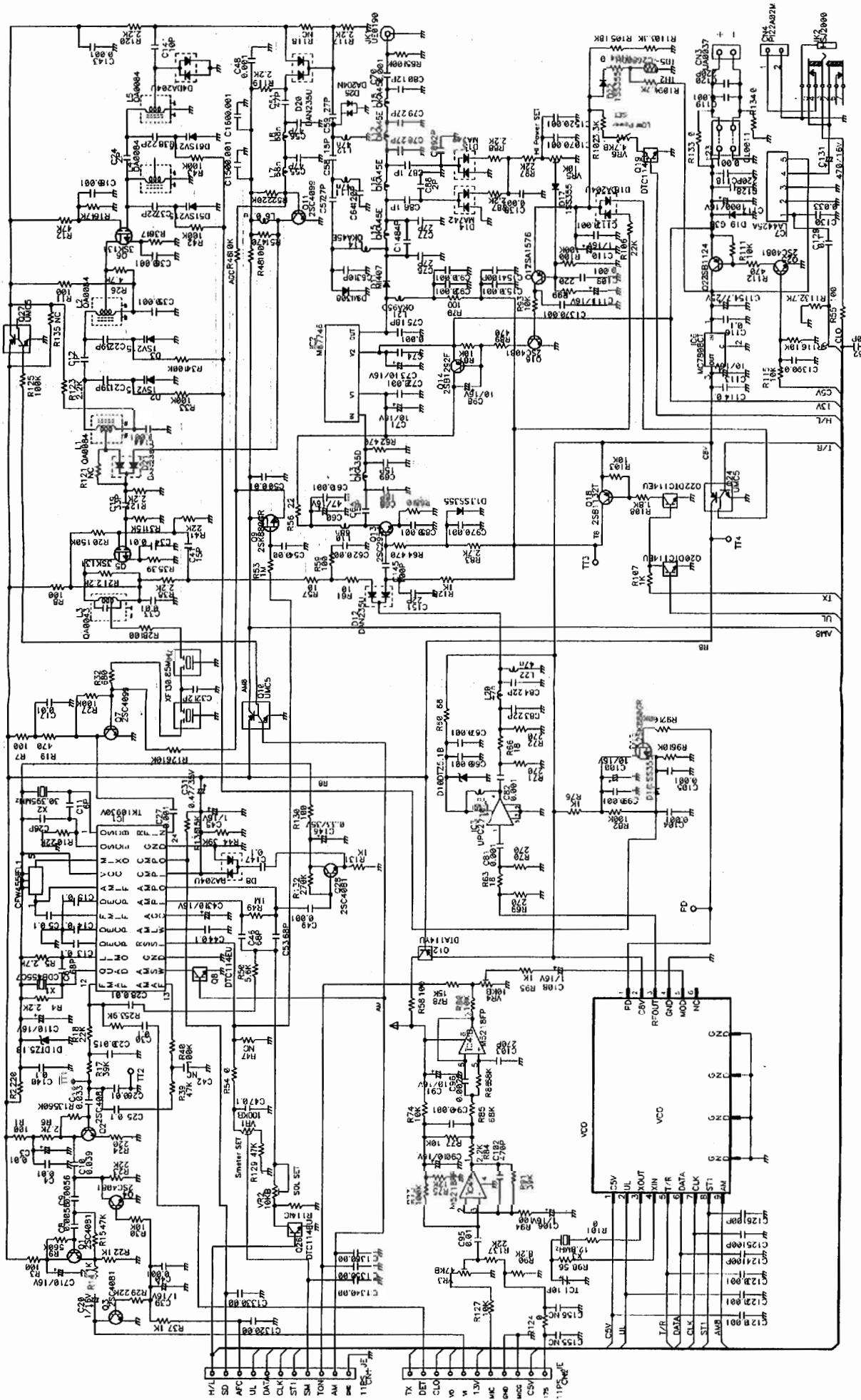
7) EJ-20U (CTCSS Unit:Option)



BLOCK DIAGRAM

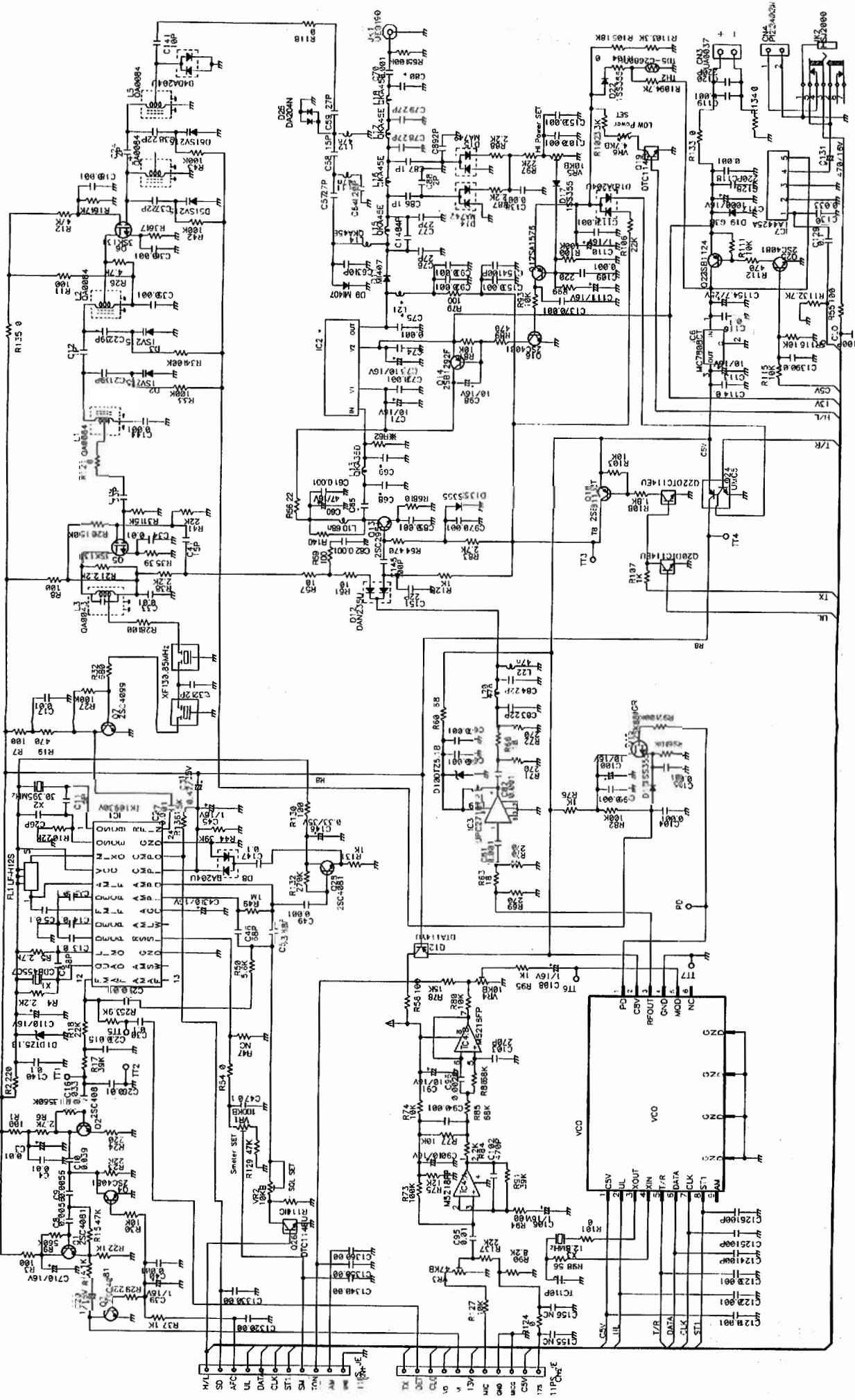


1) Main Unit T/E



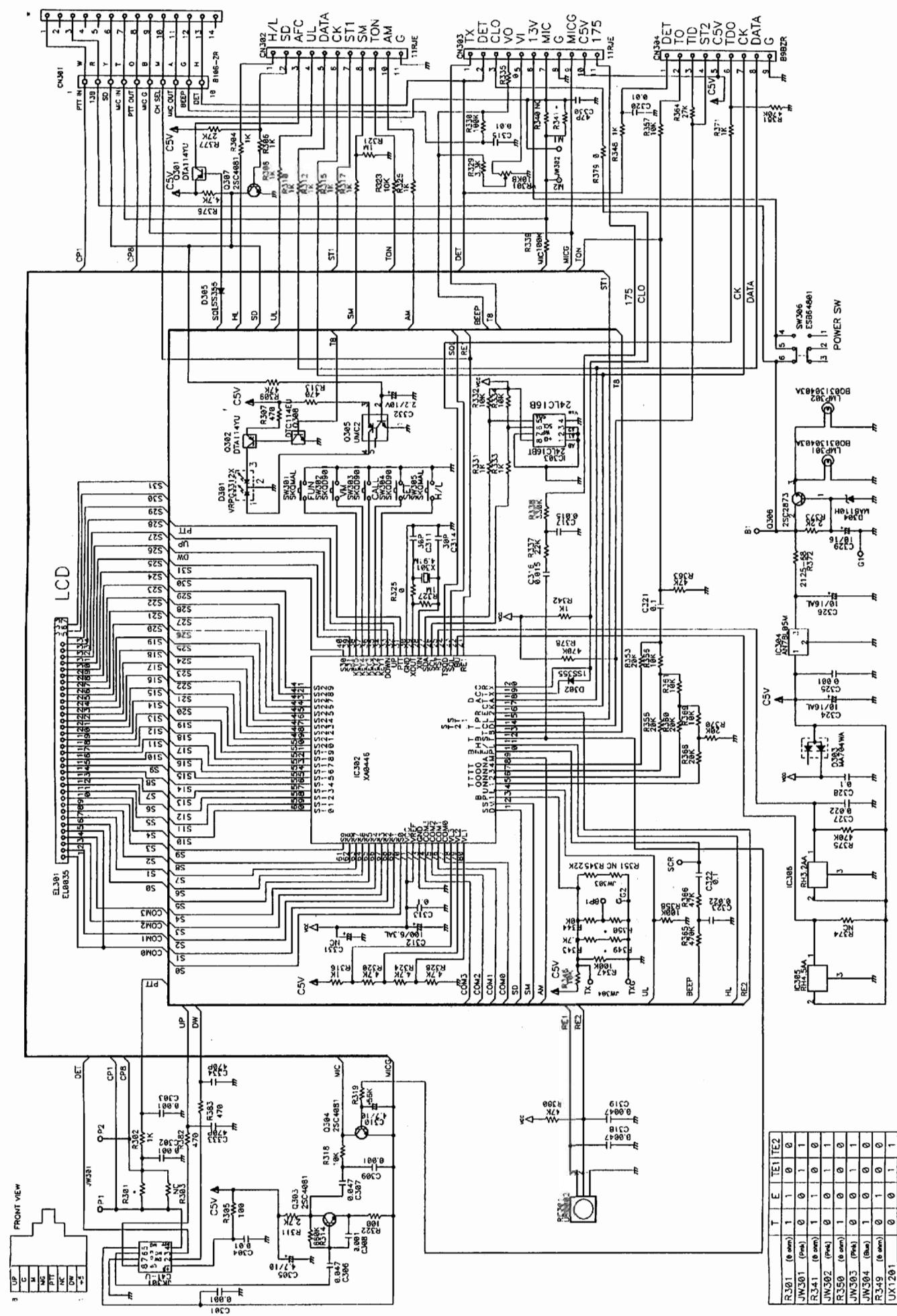
	L23	R133	R134
DR140T	-	0	0
UF140E	0	-	-

2) Main Unit TE1/TE2

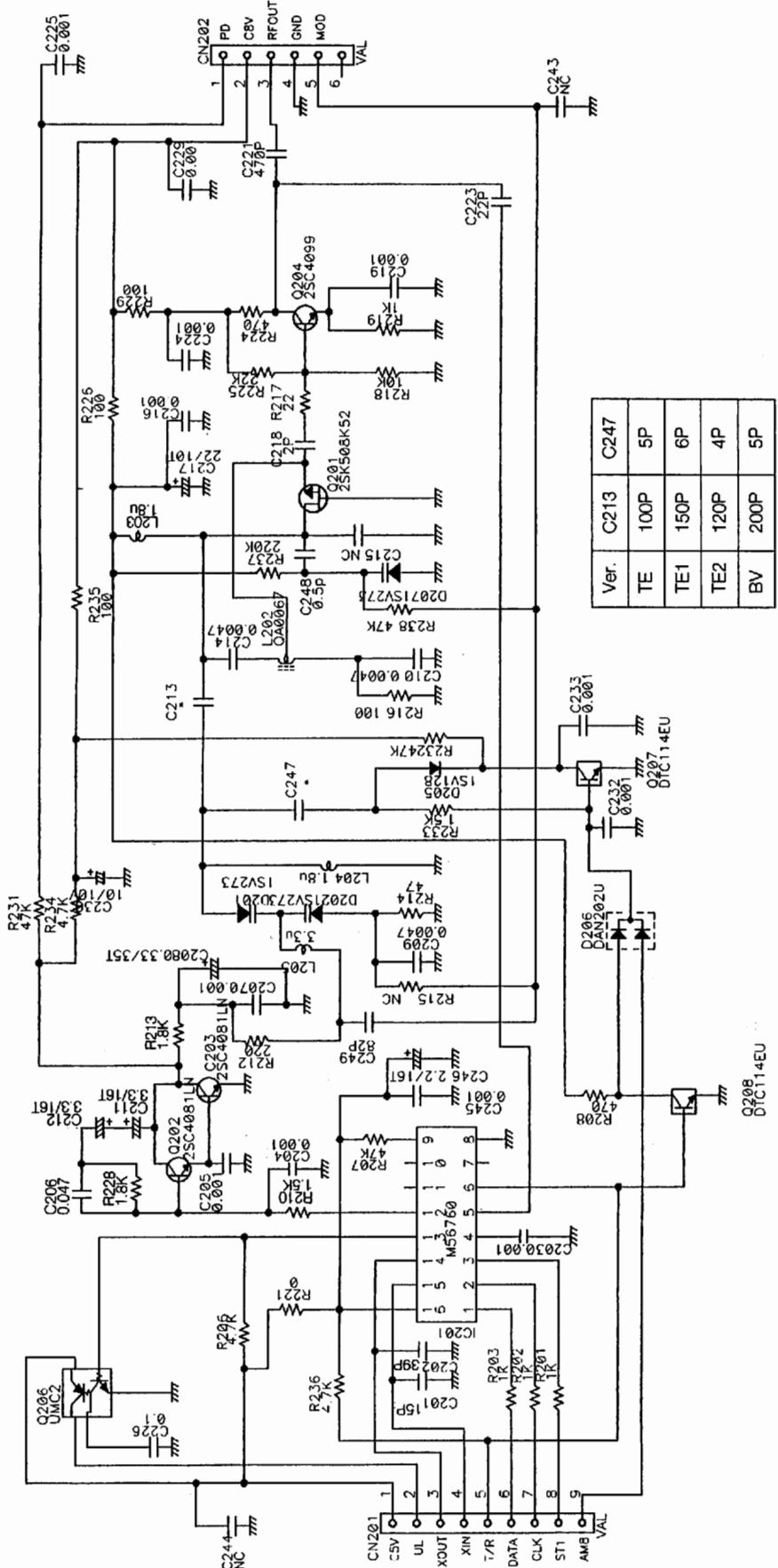


	C65	C66	C69	C75	C80	IC2	L21	FB2	R146
TE1	15P	1BP	15P	22P	16P	MB8702L	QKA75G	470	NC
TE2	15P	1BP	12P	10P	15P	MB8702H	QKA95D	150	2.2K

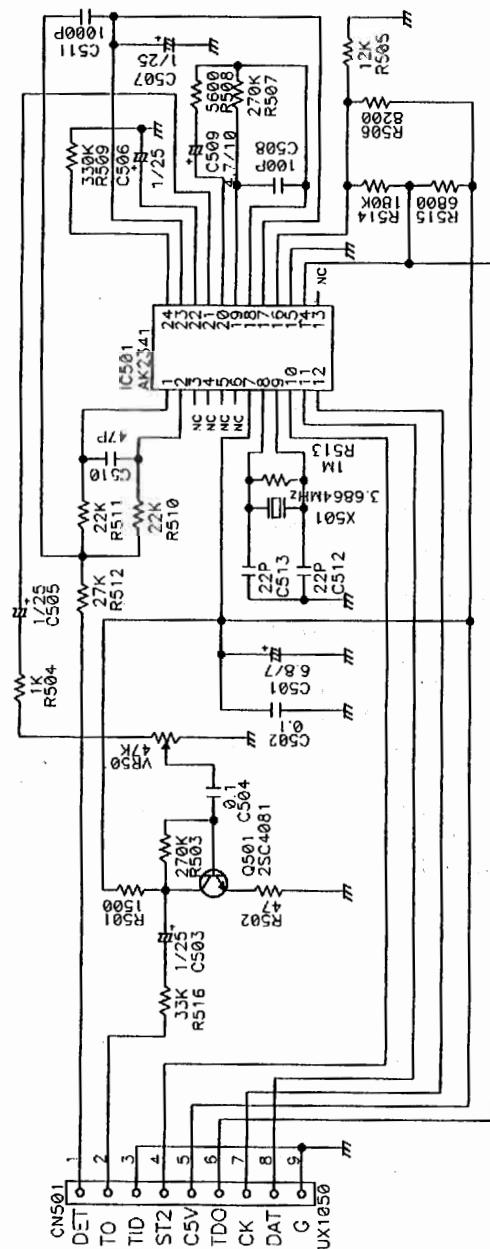
3) CPU Unit



4) VCO Unit



5) EJ-20U(CTCSS Unit: Option)



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Dealer/Distributor